ASSEMBLY INSTRUCTION FOR ITEM C8575FPL / C8575QPL

"Why Our Furniture Comes in Smaller, Easy-to-Assemble Packages"

We believe that thoughtful packaging and design are essential to providing quality furniture that's better for the environment and easier on your wallet. That's why our products are shipped in fully knock-down, space-efficient packaging. This approach reduces the carbon footprint of transportation, minimizes packaging waste, and ultimately allows us to pass on significant savings to you. Additionally, our flat-packed designs make it simple to move and assemble your new furniture at home, saving you time and costly delivery fees. With a little consumer effort, you'll enjoy great furniture at a lower cost while making a greener choice for the planet. Take your time, follow the instructions, and enjoy watching your vision come to life—piece by piece."

We believe you will absolutely love your new furniture. Please immediately examine this product carefully. Any request for missing part or damage replacement must be received within 90 days of your receipt of the product. For some reason you want to return the product, please contact us directly before you decide to return your product to the retailer. Our Customer Service organization can answer most concerns and can assist you with any questions you may have about your new product.

Please contact us first by emailing service@casepiece.com

Have these ready when you email:
- **Item Number**
- **PO #**
- **Purchaser Name**
- **Description of the problem and/or the Part Number needed**
- **Proof of Purchase**

Replacements for missing or damaged parts or hardware are normally shipped within 3 to 5 days business and we thank you for your patient.

The item must be returned in good condition, in original box, with all original proof of purchase, parts and accessories, within the time frame specified by the retailer it was purchased from.

90-Day Limited Warranty Statement for Manufacturing Defects

Please read this Limited Warranty carefully. To maintain your Warranty, you will need to comply with the conditions stated here. This warranty is for manufacturing defects only and does not cover damages as a result of misuse.

1. Our products sold comply with the description contained in this Warranty. All parts and products are warranted 90-Day from the original date of delivery except: parts and products used for commercial, contract, rental trade, institutional, or any other non-residential purposes; parts and products that have not been maintained in accordance with the care recommendations provided; parts and products damaged resulting from the consumer's improper assembly; or parts and products that are damaged or defective due to normal wear and tear.

2. To exercise rights under this warranty, proper documentation, i.e., photography, purchase order number, manufacturer's bar code label, and or any other pertinent information upon request is required. We reserve the right to repair or replace the product within the warranty period based upon the documentation received as support of a claim for consideration. We will not replace or repair any product if improper maintenance, improper handling, or improper use caused the damage. Any product sold from or modified by a Non-Authorized Dealer, Seller or Consumer will void the Warranty.

3. Cost of packaging and shipping to and from us is not covered by the warranty unless expressly arranged by us. This warranty does not extend to furniture that has been exchanged or replaced by us as settlement of an original claim of defective merchandise. This warranty does not extend to furniture that has been moved from delivery location on original purchase order.

We appreciate your business!

ASSEMBLY INSTRUCTION

ITEM : C8575FPL / C8575QPL

PARTLIST

1  HEADBOARD CUSHION x1	2  HEADBOARD LEG WITH LABEL "R" x1	3  HEADBOARD LEG WITH LABEL "L" x1	4  FOOTBOARD x1
5  FOOTBOARD LEG x2	6  SIDE RAIL (L/R) x2	7  SIDE RAIL (L/R) x2	8  SIDE RAIL SUPPORT x4
9  SIDE RAIL LEG x2	10  ROLL SLAT 1 x1	11  CENTER SUPPORT x1	12  SUPPORT LEG x5
13  CORNER BRACKET x2	14  L-BRACKET x2	17  ROLL SLAT 2 x1	

*All parts needed are shown in above picture.
Numbers only indicate the specific parts for easy assembly.

ASSEMBLY INSTRUCTION

HARDWARE

A



JCBB SCREW
M8 x 16MM x16

B



JCBC SCREW
M6 x 35MM x24

C



JCBB SCREW
M8 x 40MM x4

D



SPRING WASHER
M6 x 12MM x24

E



FLAT WASHER
M6 x 19MM x24

F



SPRING WASHER
M8 x 13MM x20

G



FLAT WASHER
M8 x 22MM x20

H



CSK C/B SCREW
M4 x 32MM x12

I



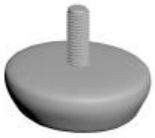
L - KEY
M5 x 65MM x1

J



L - KEY
M4 x 100MM x1

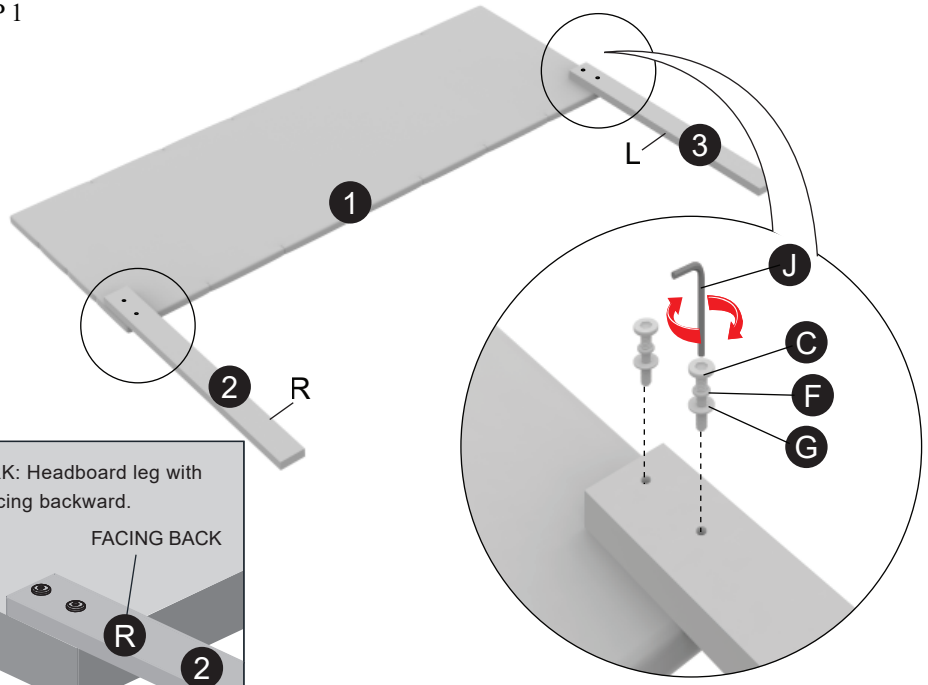
K



SUPPORT LEG
ADJUSTABLE FEET x5

ASSEMBLY INSTRUCTION

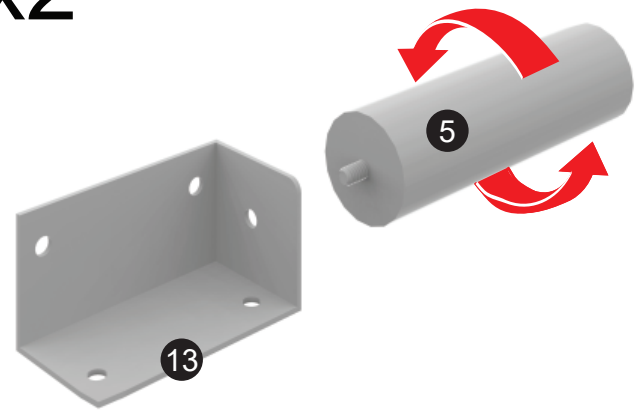
STEP 1



REMARK: Headboard leg with label facing backward.

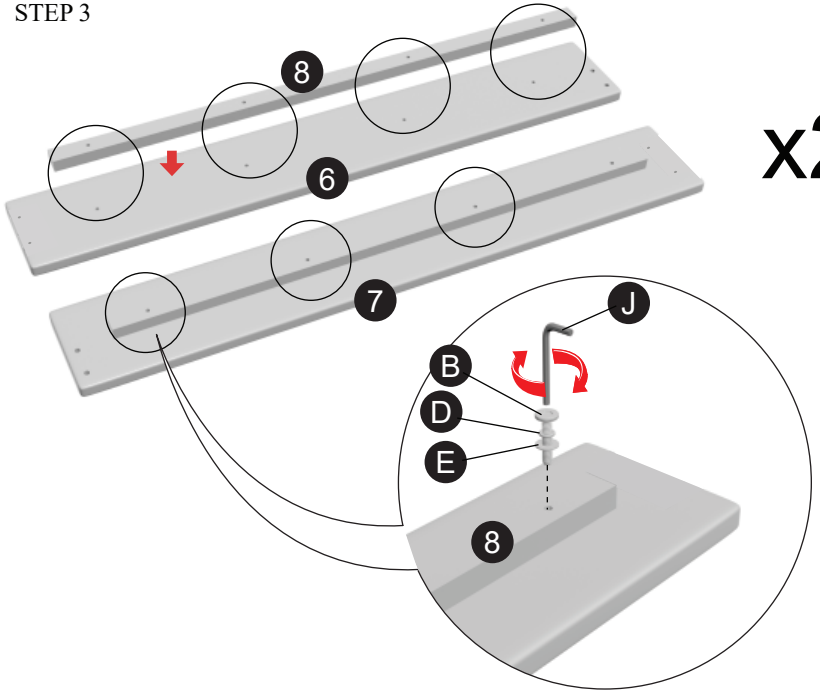
STEP 2

x2



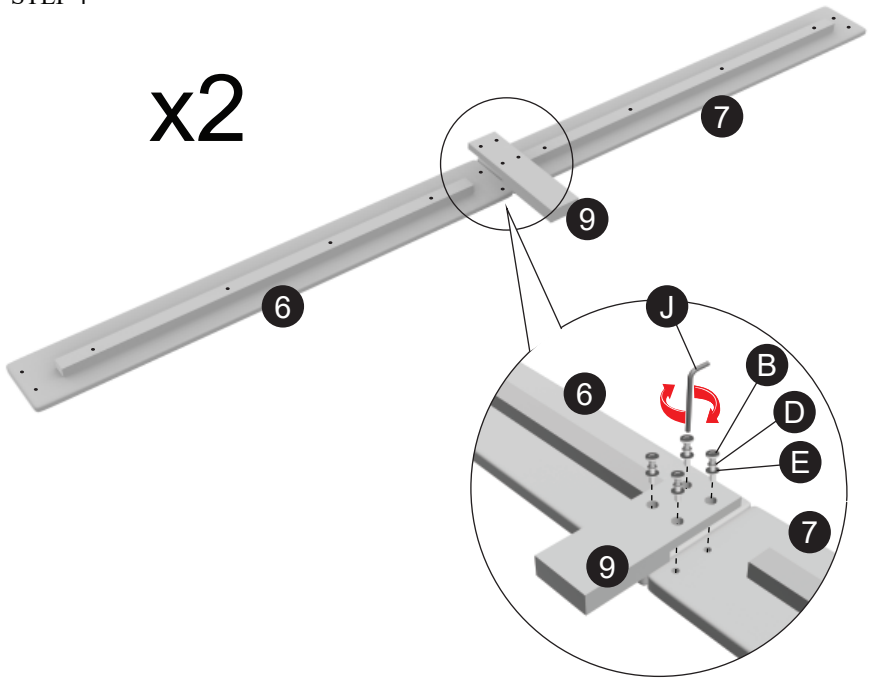
STEP 3

x2



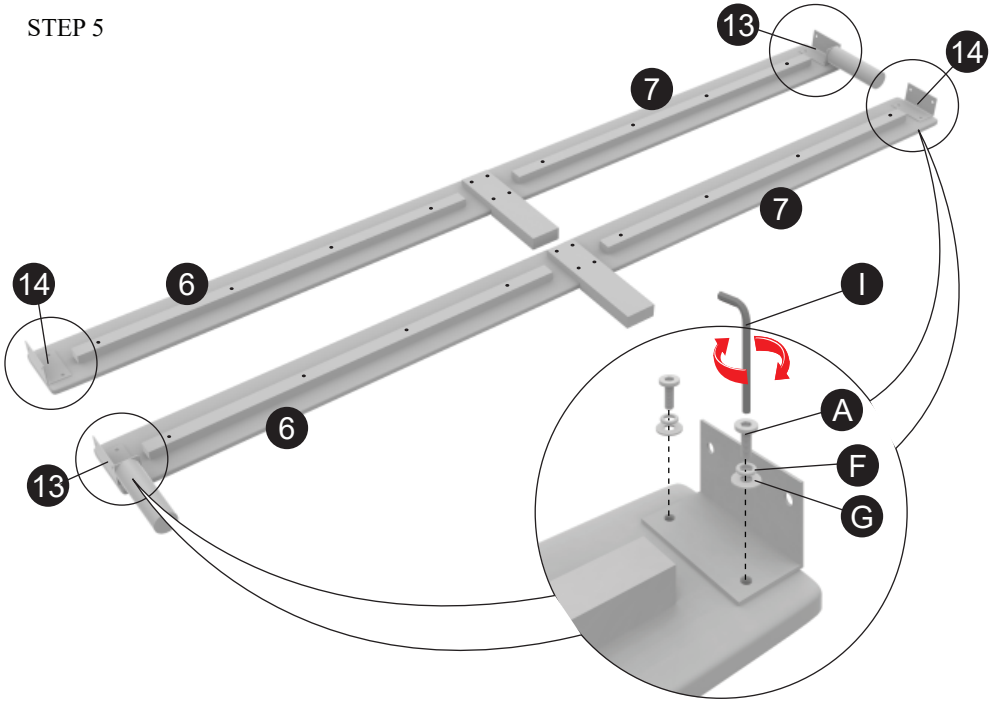
STEP 4

x2

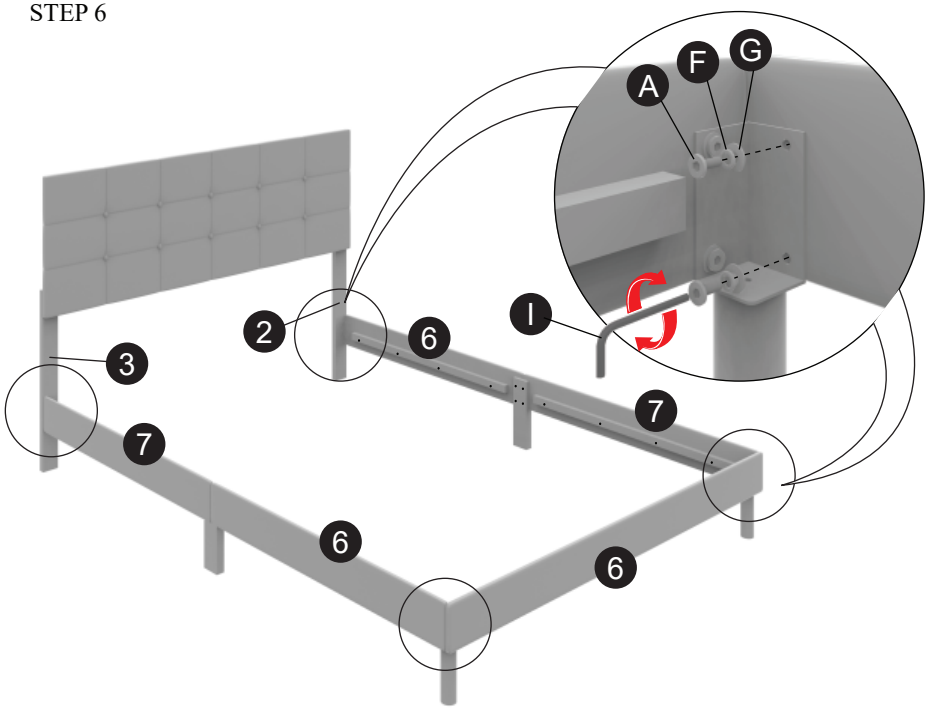


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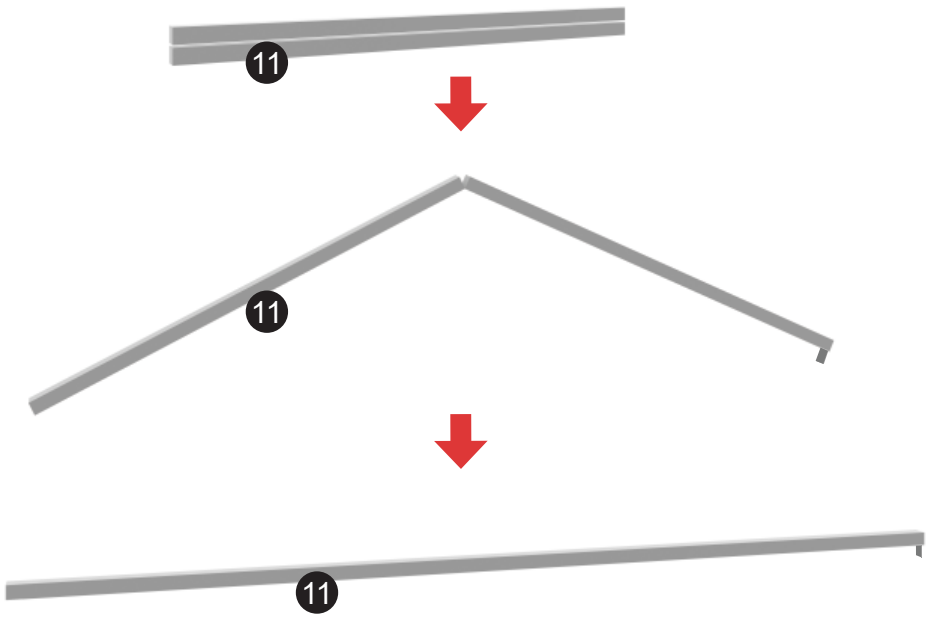
STEP 5



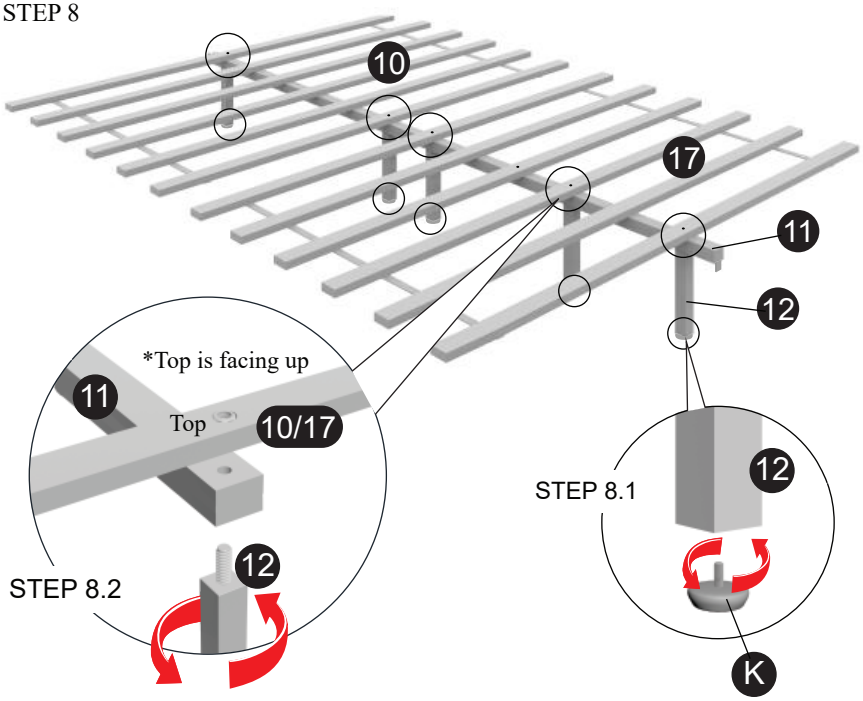
STEP 6



STEP 7

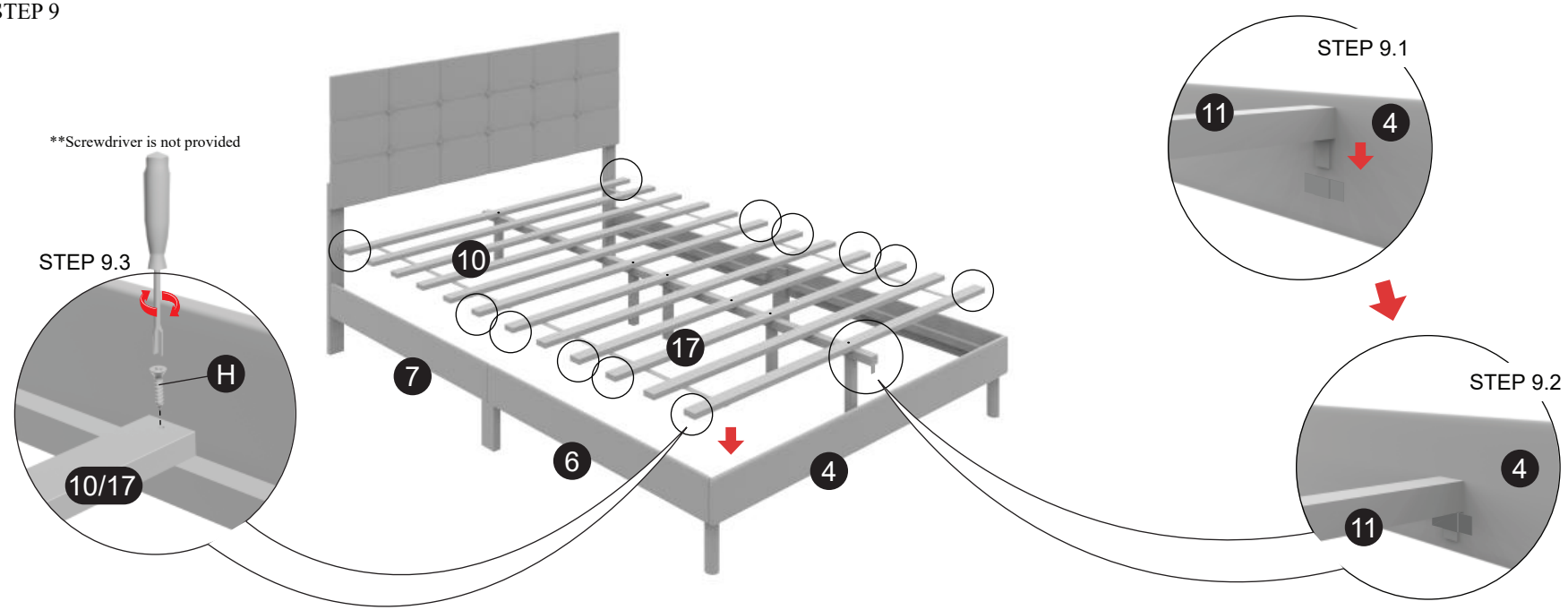


STEP 8



ASSEMBLY INSTRUCTION

STEP 9



STEP 10



ASSEMBLY
COMPLETED