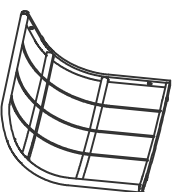
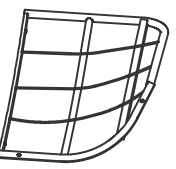
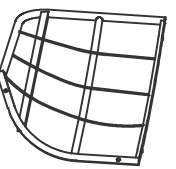
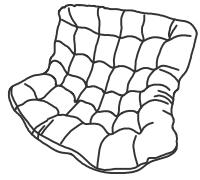
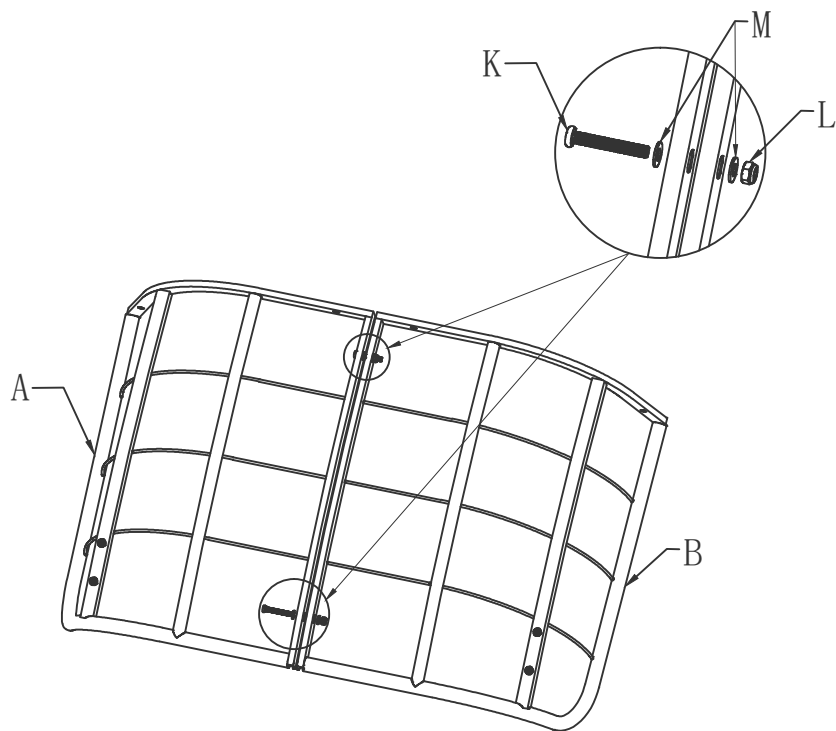
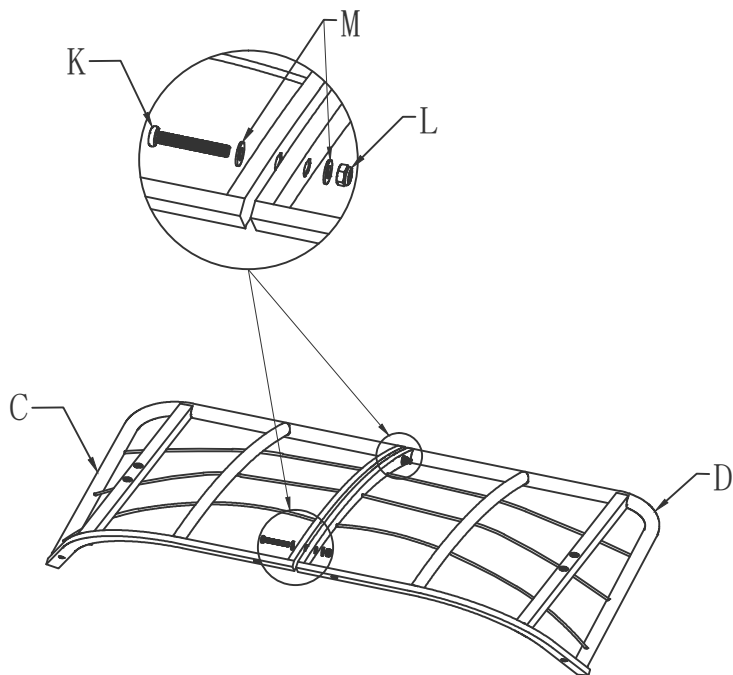


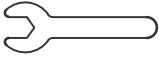
A		1
B		1
C		1
D		1
E		2
F		2
G		2
H		2
I		1
J	 M6*15	8
K	 M6*40	16
L		16
M		40

Step 1

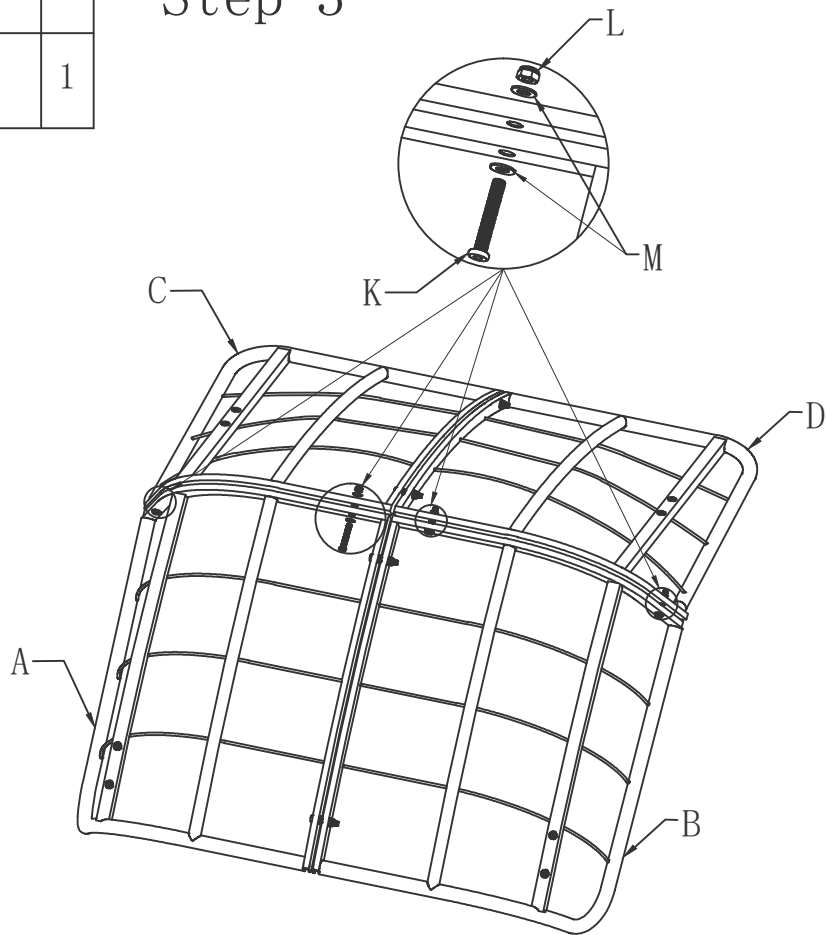


Step 2

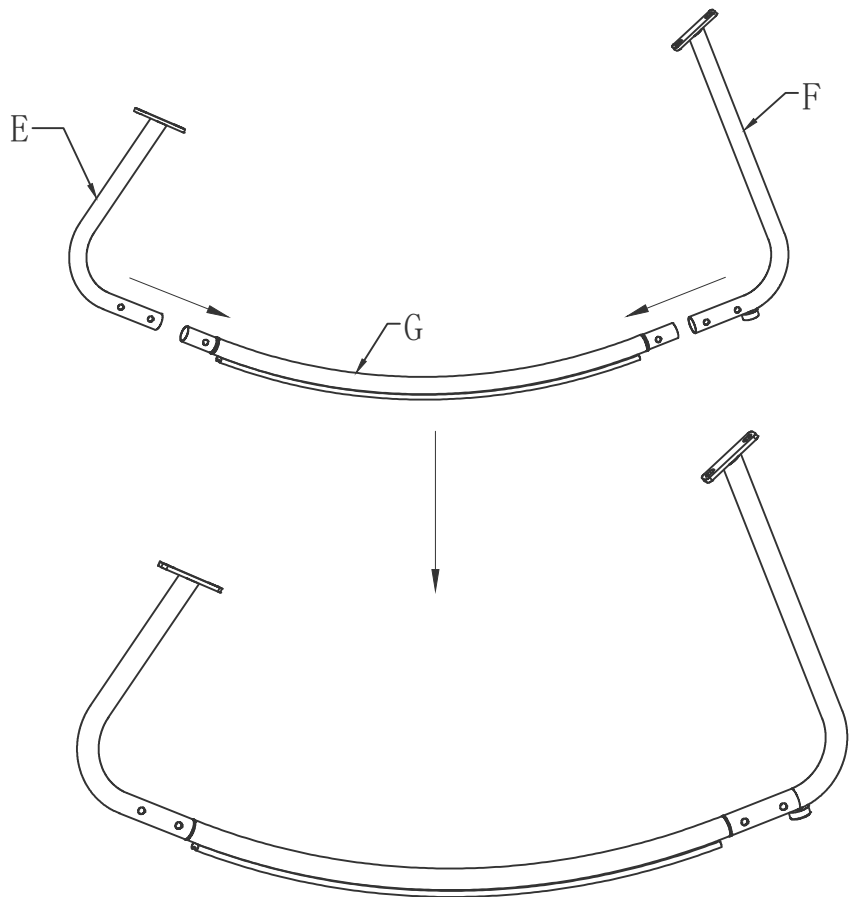


N		1
O		1

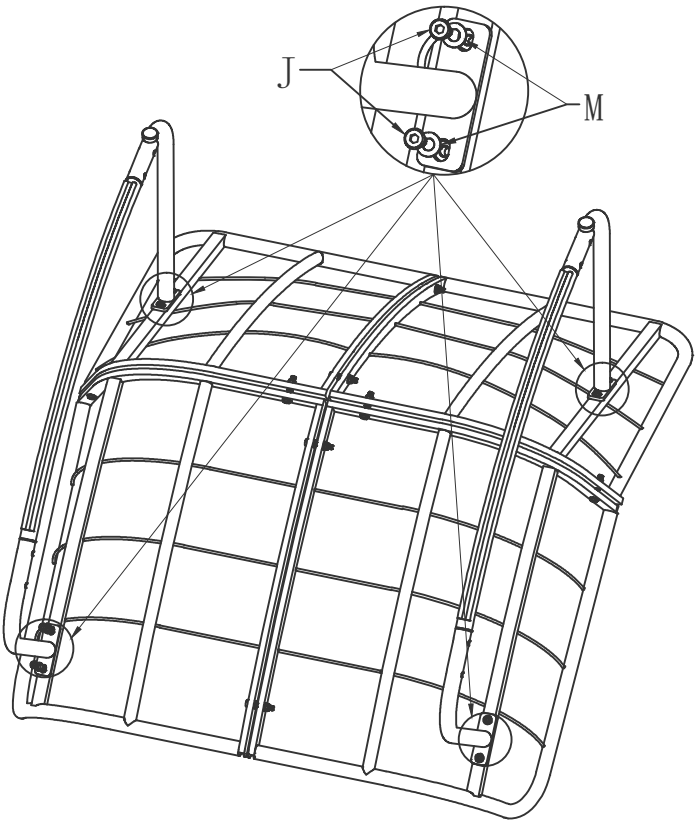
Step 3



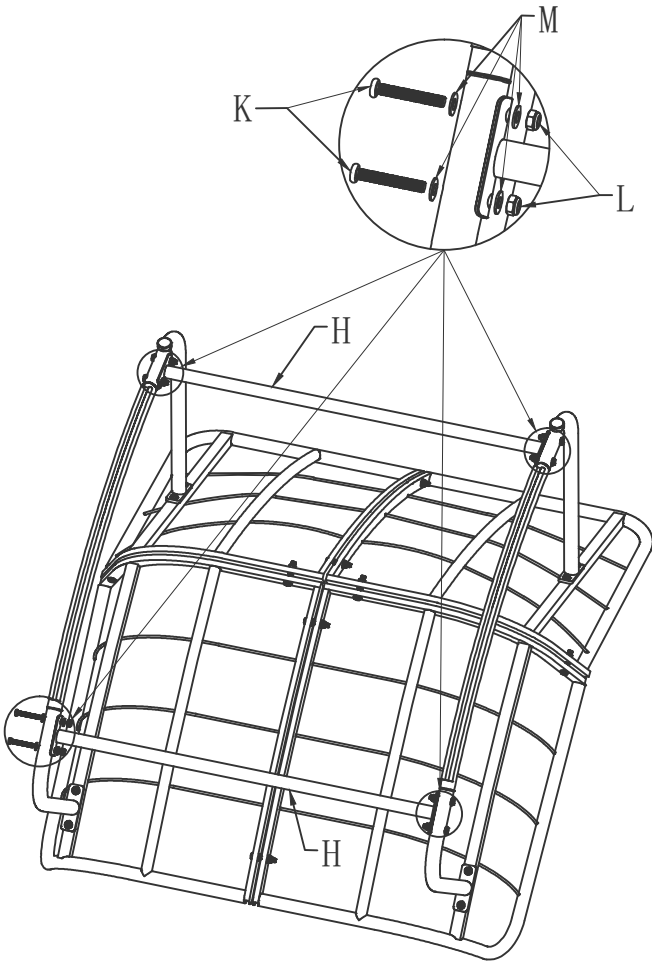
Step 4



Step 5



Step 6



Step 7

