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ASSEMBLY INSTRUCTIONS & PARTS IDENTIFICATION

MODEL # 2420-3BLK

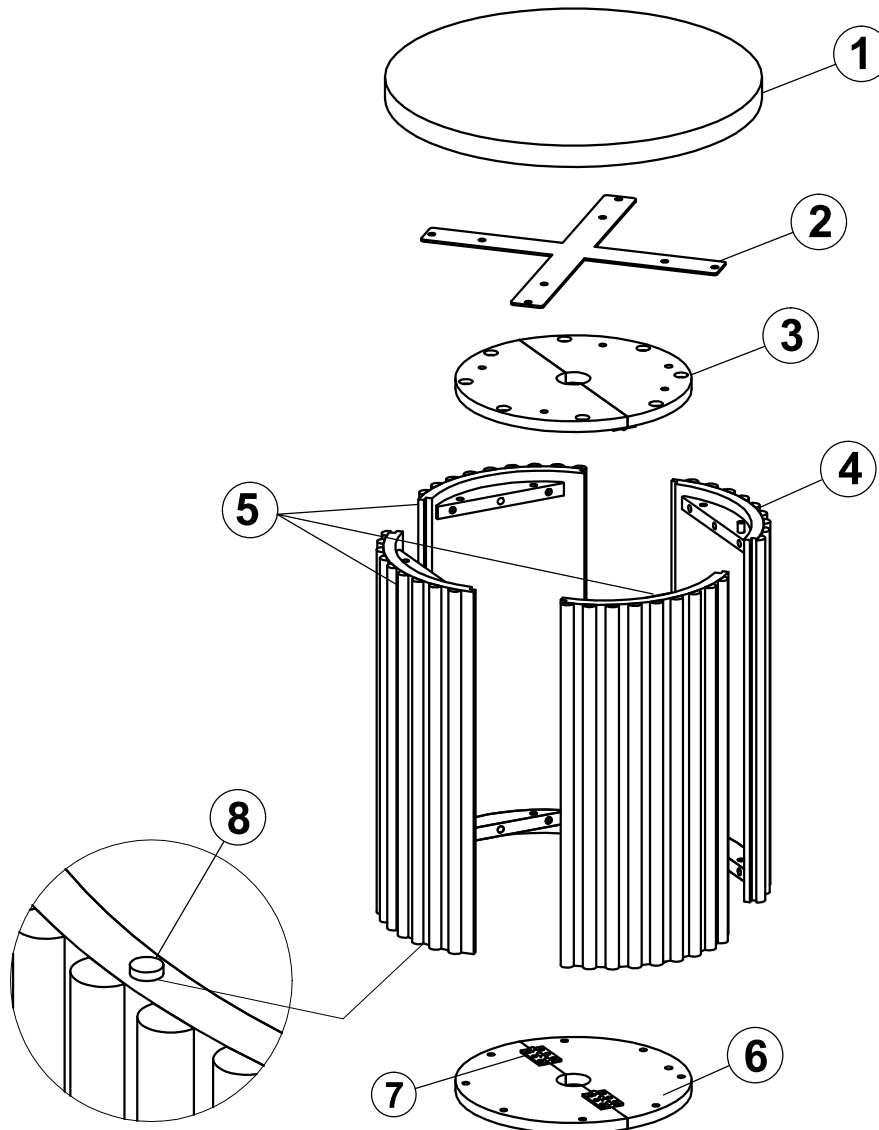
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Hardware kit (2420-3BP01)			
No		Description	Q'Ty
A		Short Bolt Ø6.3 x 0.794 x 15mm(L)	4 pcs
B		Long Bolt Ø6.3 x 0.794 x 30mm(L)	16 pcs
C		Flat Washer Ø6.3	20 pcs
D		Allen Key	1 pc

Key Parts			
No	Code	Description	Q'Ty
1	NOT AVAILABLE AS PART	Table Top	1 pc
2	2420-3TBLKP29	Mounting Plate	1 pc
3	2420-3BBLKP39T	Support Panel Top	1 pc
4	2420-3BBLKP53D	Side Panel with Dowels	1 pc
5	2420-3BBLKP53	Side Panel - No Dowels	3 pcs
6	2420-3BBLKP39B	Support Panel Bottom	1 pc
7	2420-3BP07H	Hinge	4 pcs
8	2420-3BP01F	Floor Glide	4 pcs

**TWO PERSONS ARE REQUIRED
TO SET UP THE TABLE
DO NOT USE POWER TOOLS**





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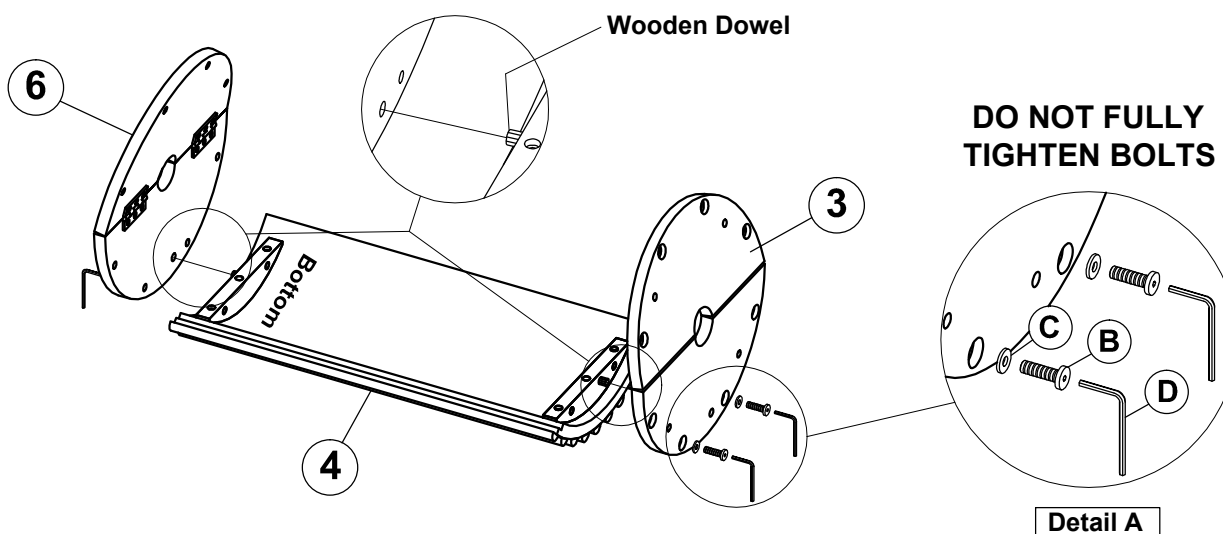
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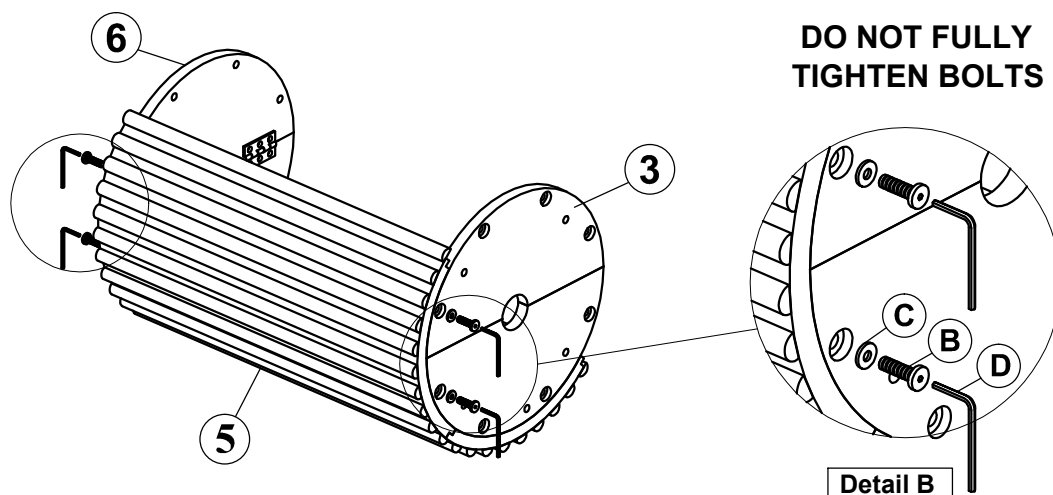
STEP 1

- Carefully lay the Side Panel with Dowels on a smooth flat surface to prevent scratches.
- Attach the Support Panel Bottom and Support Panel Top to the Side Panel with Dowels using a Long Bolt (B), Flat Washer (C) and Allen Key (D) provided. (See Detail A)



STEP 2

- Attach the Side Panel without the Dowels to the Support Panel Bottom and Support Panel Top using a Long Bolt (B) Flat Washer (C), and Allen Key (D) provided. (See Detail B)





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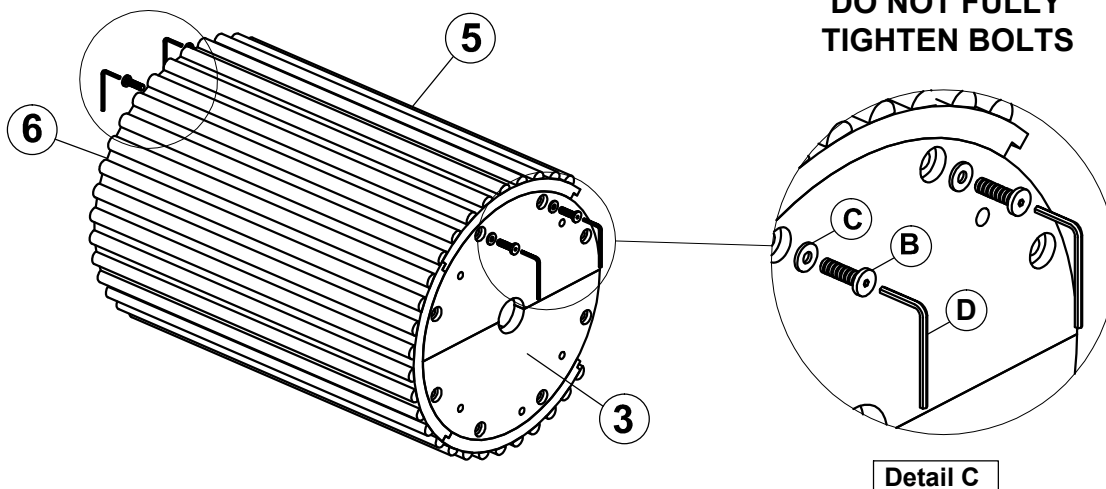
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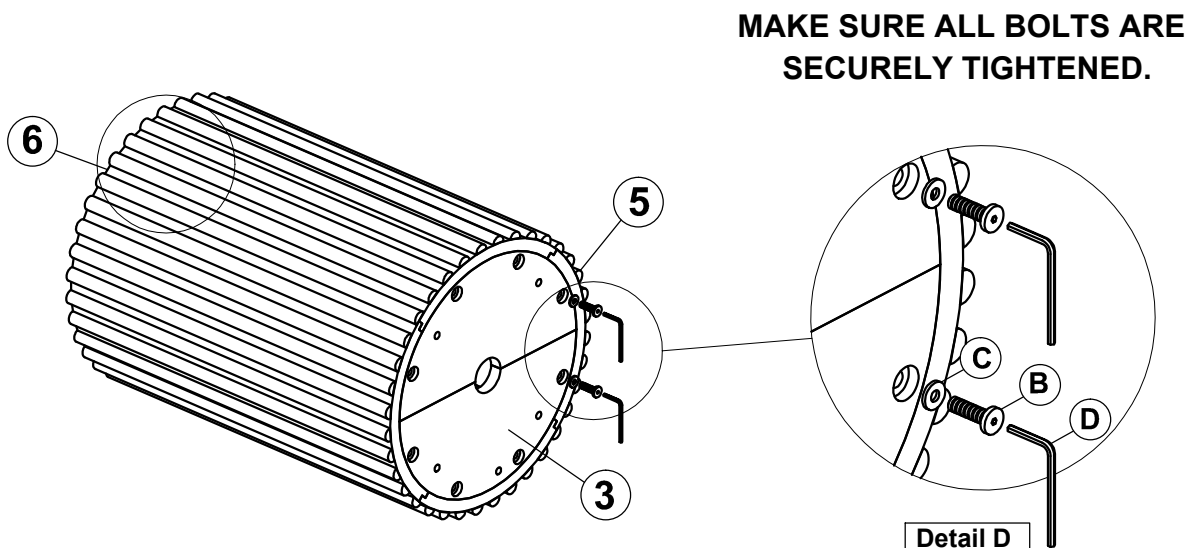
STEP 3

- Continue to attach the Side Panels without the Dowels to the Top and Bottom Support panels until all the Side panels are in place.



STEP 4

- It may be necessary to slightly shift the Side Panels once you attach the last one.
- Once all the panels are in place, tighten all bolts on the top and bottom.





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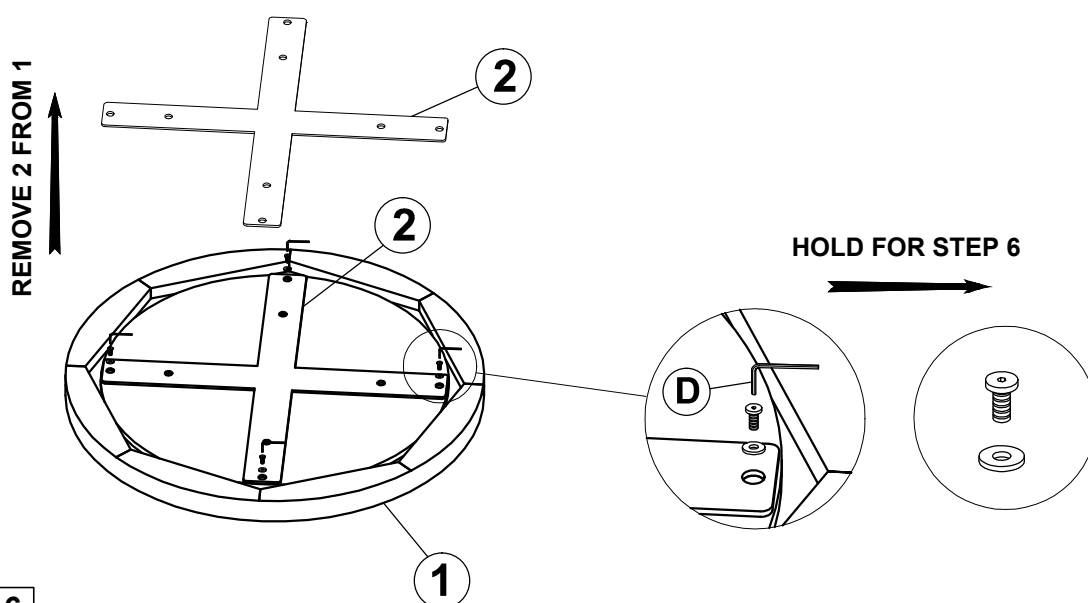
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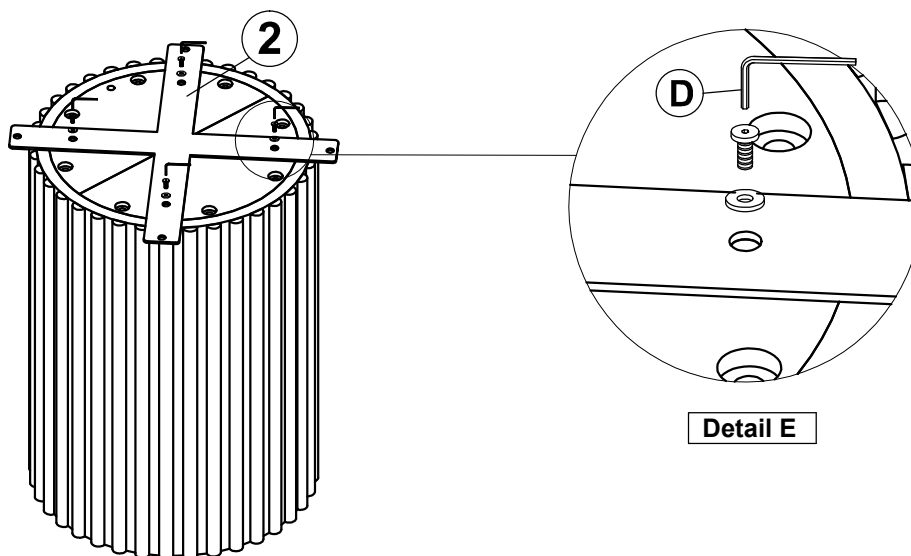
STEP 5

- Carefully lay Table Top on a smooth flat surface to prevent scratches.
- Remove the Mounting Plate from Table Top using Allen Key (D) provided.



STEP 6

- Attach the Mounting Plate to the top of the assembled Pedestal Base using a Short Bolt, Flat Washer disconnected in Step 5 and Allen Key (D) provided. (See Detail E)
- Make sure all bolts are securely tightened.





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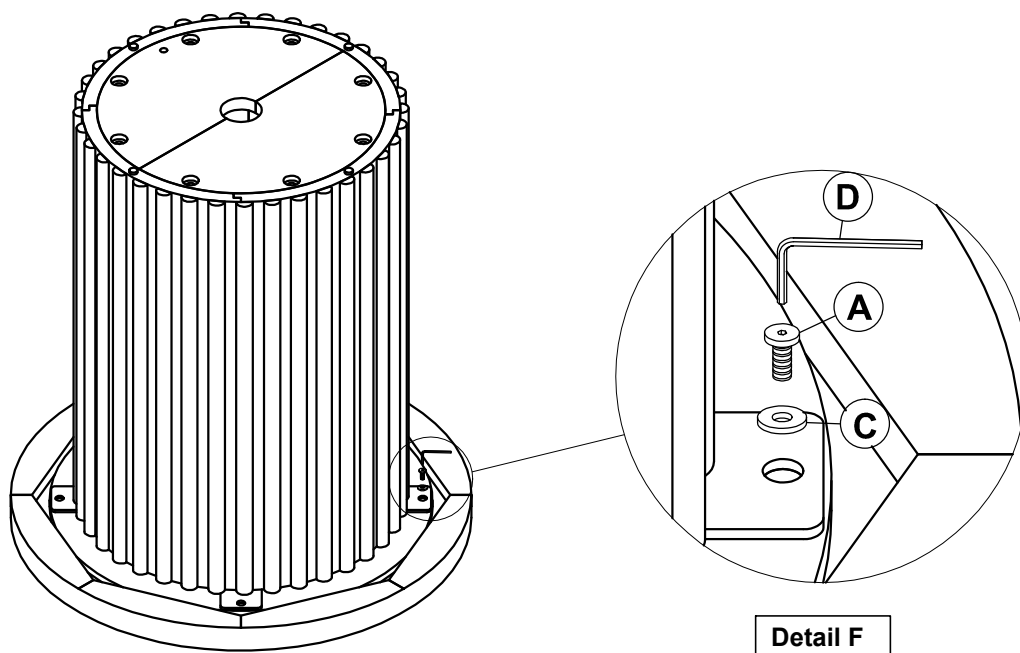
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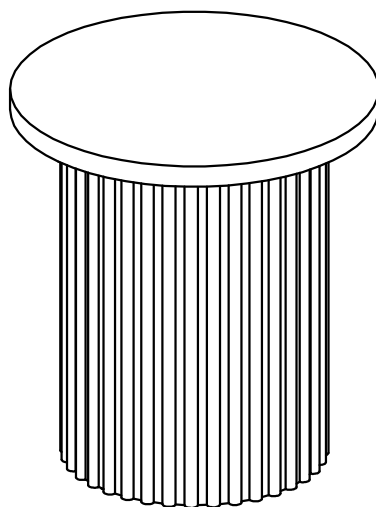
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STEP 7

- Lay the Table Top upside down on a clean padded surface to prevent scratching.
- Attach the Mounting Plate to the Table Top using a Short Bolt (A), Flat Washer (C) and Allen Key (D) provided. (See Detail F)
- Make sure all bolts are securely tightened.
- With help from the second person, carefully turn the table upright.



Detail F



ASSEMBLY COMPLETED

DO NOT ATTEMPT TO TRANSPORT THE TABLE WITH THE BASE ATTACHED.
TOP MUST BE REMOVED AND TRANSPORTED AS TWO PIECES.