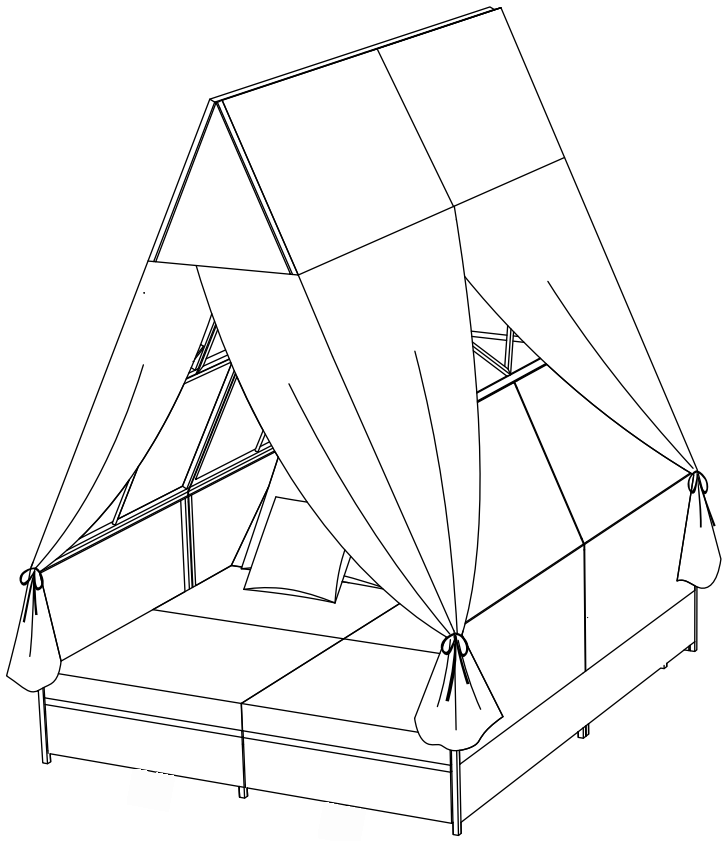
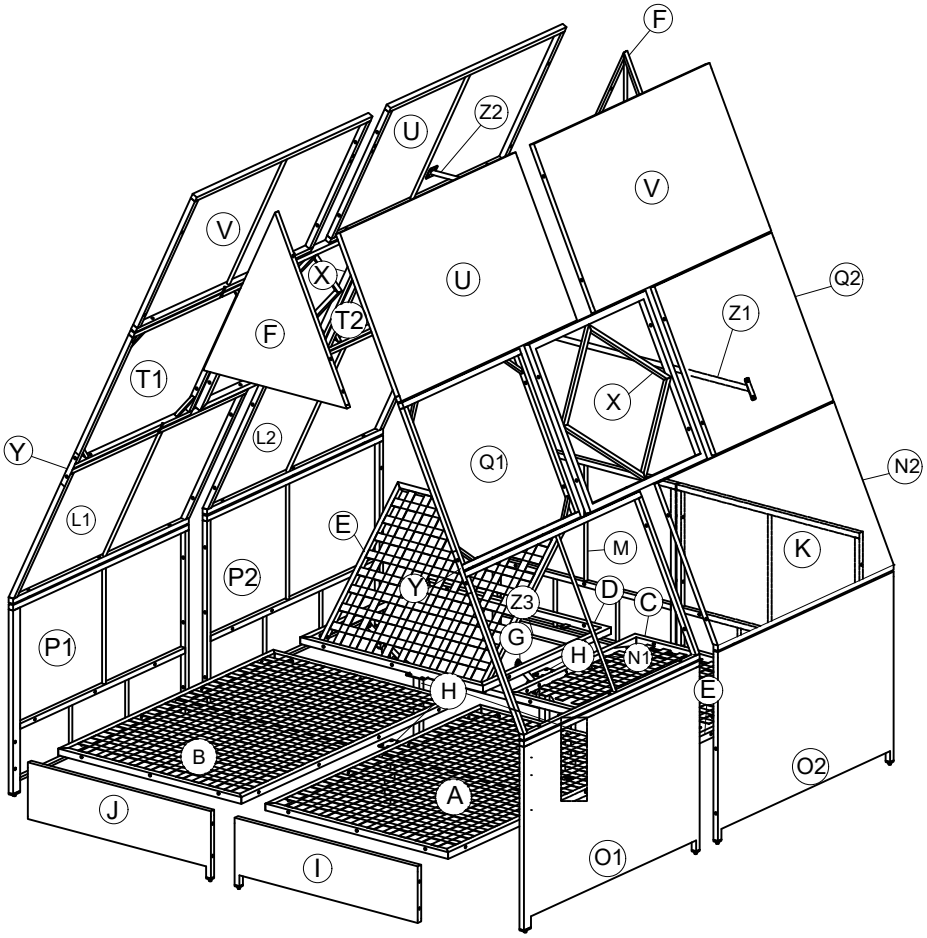
ASSEMBLY INSTRUCTION

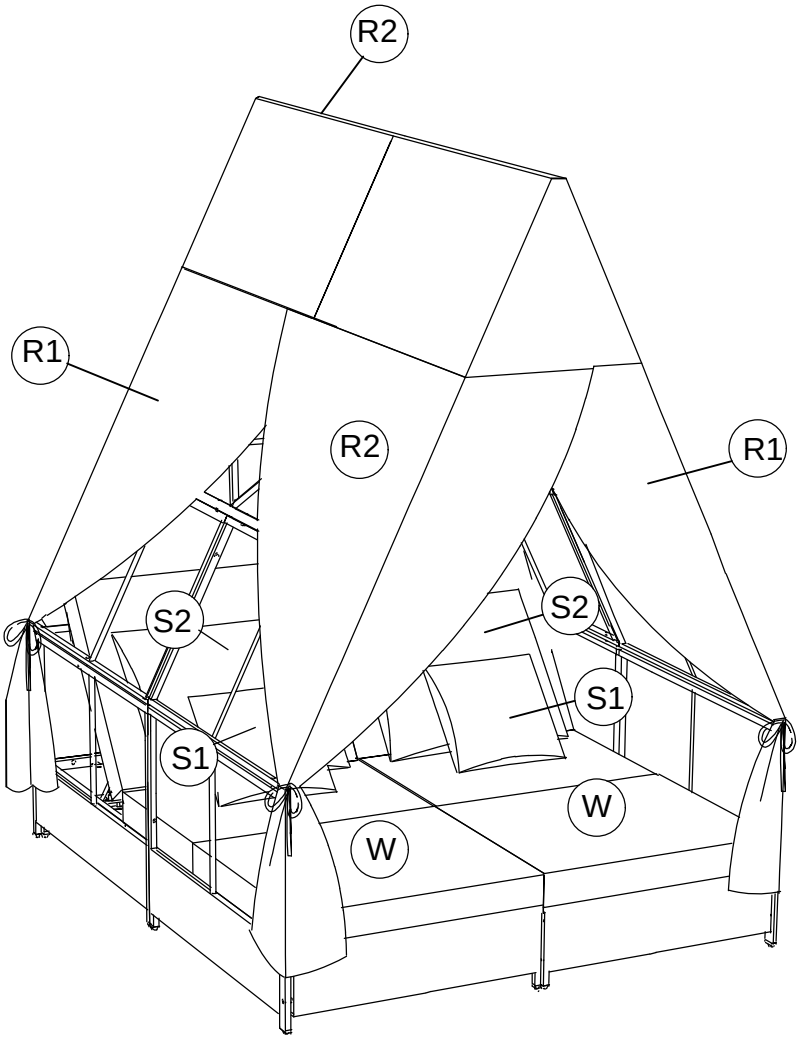
PATIO FURNITURE SETS



Notice:

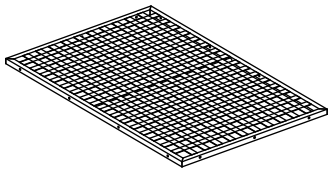
1. **50% Tighten before fixing all screws, Allen wrench is recommended instead of an electric drill.**
2. **Place the item on a flat ground to adjust and make sure it remains stable.**
3. **Tighten up all screws with tools gradually.**
4. **If the screws are not aligned with holes during assembly, please loosen all the other screws to 50% and continue the assembly process.**
5. **If the item is not stable, please loosen all the screws, adjust it on a flat ground and tighten up all screws again.**
6. **Note : If one or some screws are fully tightened during assembly, chances are the others will not be aligned with holes. In addition, all the holes are designed to be relatively larger to provide more space for the adjustment of the screws.**


F
U
Z2
V
V
X
U
Q2
T2
F
Z1
T1
X
Y
L2
Q1
N2
L1
E
M
K
P2
Y
Z3
D
C
P1
G
H
N1
H
E
B
O2
A
J
O1
I


R2
R1
R2
R1
S2
S2
S1
S1
W
W

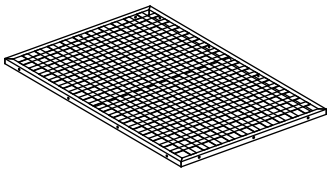
Part List :

A



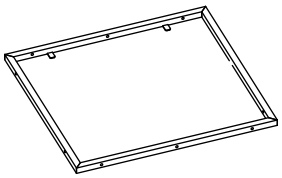
Left Seat Frame (1 pc)

B



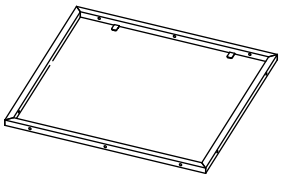
Right Seat Frame (1 pc)

C



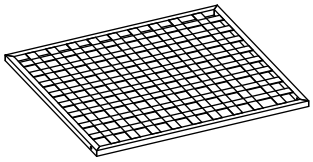
Left Support Frame (1 pc)

D



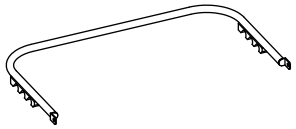
Right Support Frame (1 pc)

E



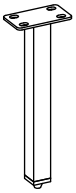
Back Rest Frame (2 pcs)

G



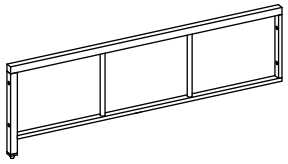
Lifting set (2 pcs)

H



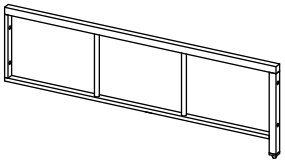
Support Leg (4 pcs)

I



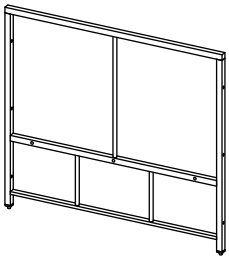
Left Front Leg (1 pc)

J



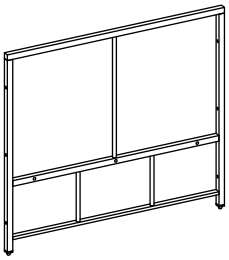
Right Front Leg (1 pc)

K



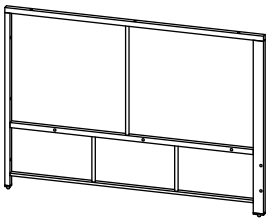
Left Back Leg (1 pc)

M



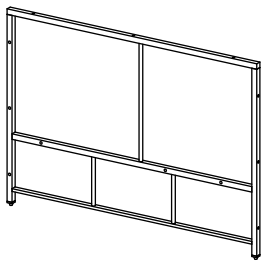
Right Back Leg (1 pc)

O1



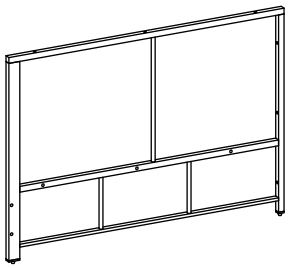
Left Side Leg 1 (1 pc)

O2



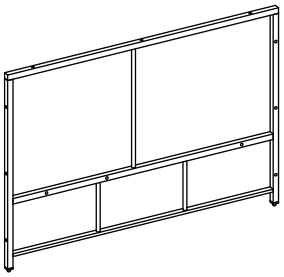
Left Side Leg 2 (1 pc)

P1



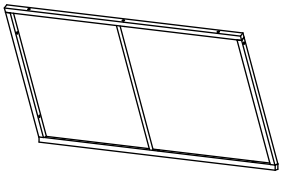
Right Side Leg 1 (1 pc)

P2



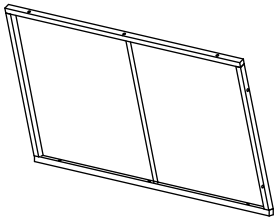
Right Side Leg 2 (1 pc)

L1



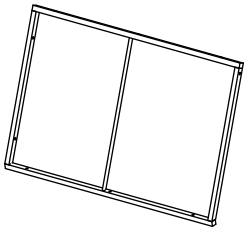
Left Bottom Roof 1 (1 pc)

L2



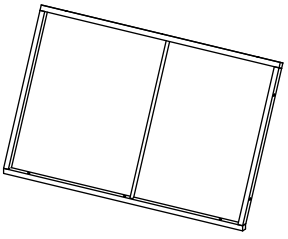
Left Bottom Roof 2 (1 pc)

N1



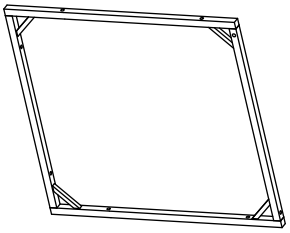
Right Bottom Roof 1 (1 pc)

N2



Right Bottom Roof 2 (1 pc)

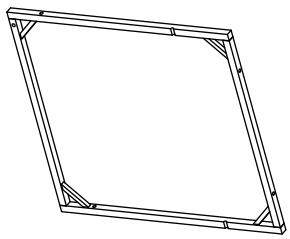
Q1



Left Middle Roof 1 (1 pc)

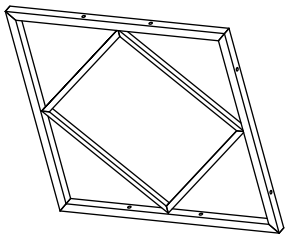
Part List:

Q2



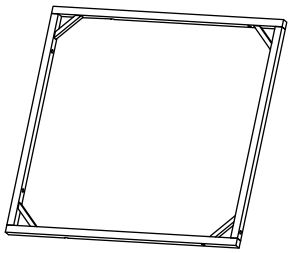
Left Middle Roof 2 (1 pc)

X



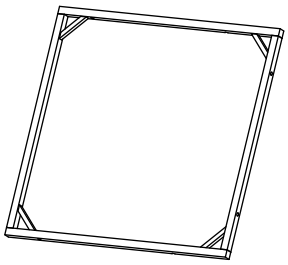
Center Middle Roof (2 pcs)

T1



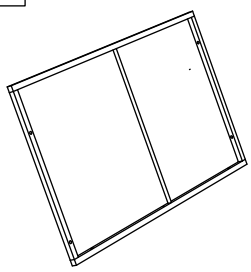
Right Middle Roof 1 (1 pc)

T2



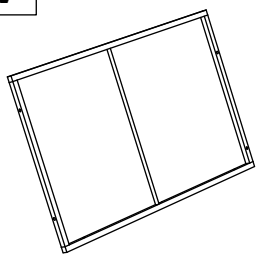
Right Middle Roof 2 (1 pc)

U



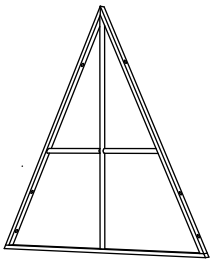
Top Roof 1 (2 pcs)

V



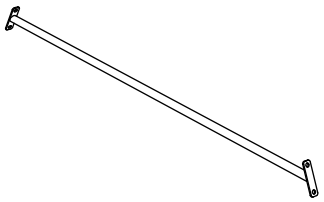
Top Roof 2 (2 pcs)

F



Triangle Roof (2 pcs)

Z1



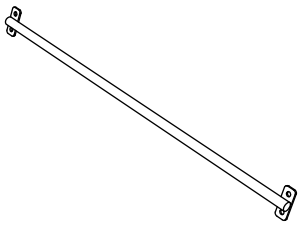
Support Bar 1 (1 pc)

Z2



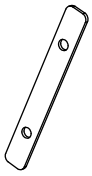
Support Bar 2 (1 pc)

Z3



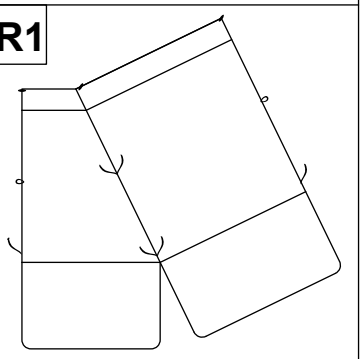
Support Bar 3 (2 pcs)

Y



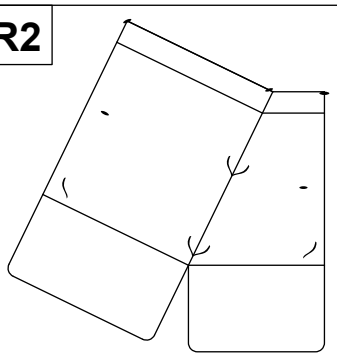
Connecting Flat (2 pcs)

R1



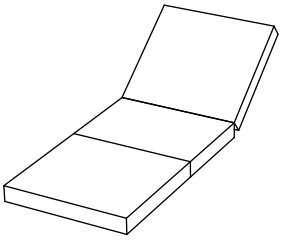
Curtain 1 (2 pcs)

R2



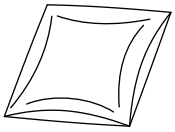
Curtain 2 (2 pcs)

W



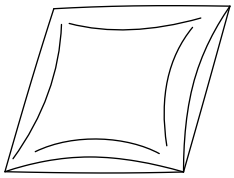
Seat Cushion (2 pcs)

S1



Small Pillow (2 pcs)

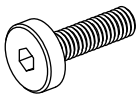
S2



Big Pillow (2 pcs)

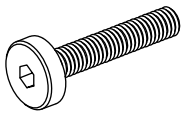
Hardware :

1



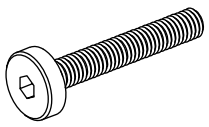
Extra (3 pcs)
Bolt M6x20 (40 pcs)

2



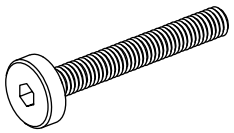
Extra (2 pcs)
Bolt M6x30 (16 pcs)

3



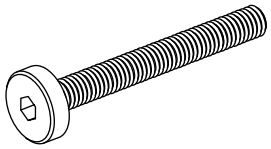
Extra (3 pcs)
Bolt M6x40(65 pcs)

4



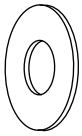
Extra (3 pcs)
Bolt M6x45 (30 pcs)

5



Extra (2 pcs)
Bolt M6x70 (10 pcs)

6



Extra (6 pcs)
Flat Washer M6 (179 pcs)

7a



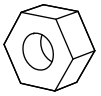
Extra (1 pc)
Plastic Washer M8x18xt2
(4 pcs)

7b



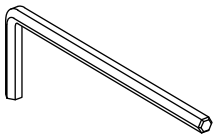
Extra (1 pc)
Plastic Washer M8x18xt10
(4 pcs)

8



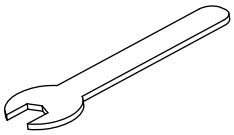
Extra (2 pcs)
Eru M6 (14 pcs)

9



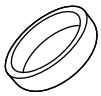
Allen Key (3 pcs)

10



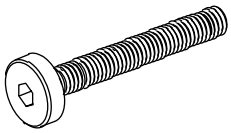
Key (1 pc)

11



Extra (2 pcs)
Plastic Bolt Cover (12 pcs)

12



Extra (1 pc)
Bolt M6x60 (4 pcs)

CARTON CONTENT:



E x2



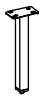
K x1



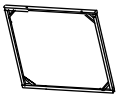
M x1



G x2



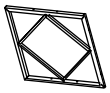
H x4



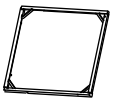
Q1 x1



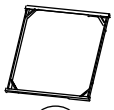
Q2 x1



X x2



T1 x1



T2 x1



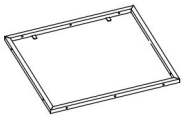
F x2



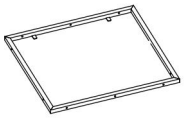
S1 x2



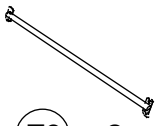
I x1



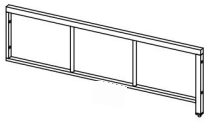
C x1



D x1



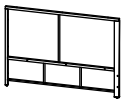
Z3 x2



J x1



O2 x1



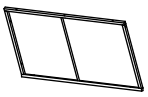
O1 x1



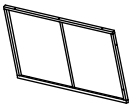
P1 x1



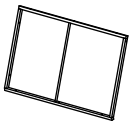
P2 x1



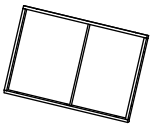
L1 x1



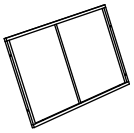
L2 x1



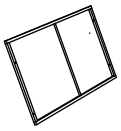
N1 x1



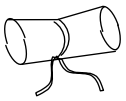
N2 x1



U x1



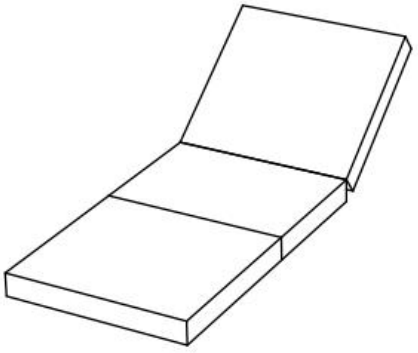
V x2



Hardware

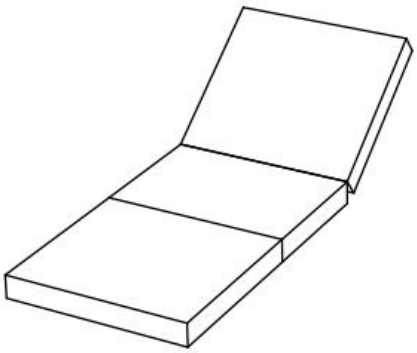


Y x2

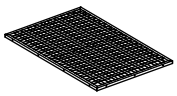


W x1

CARTON CONTENT:



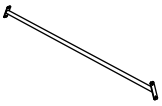
W x1



A x1



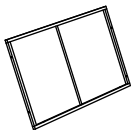
B x1



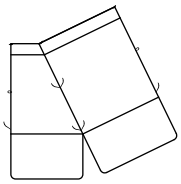
Z1 x1



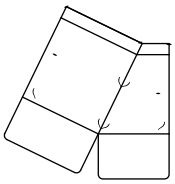
Z2 x1



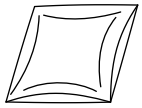
U x1



R1 x2



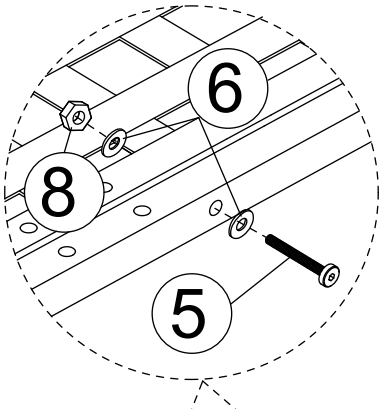
R2 x2

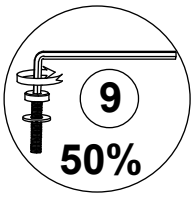


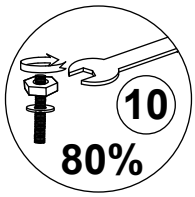
S2 x2

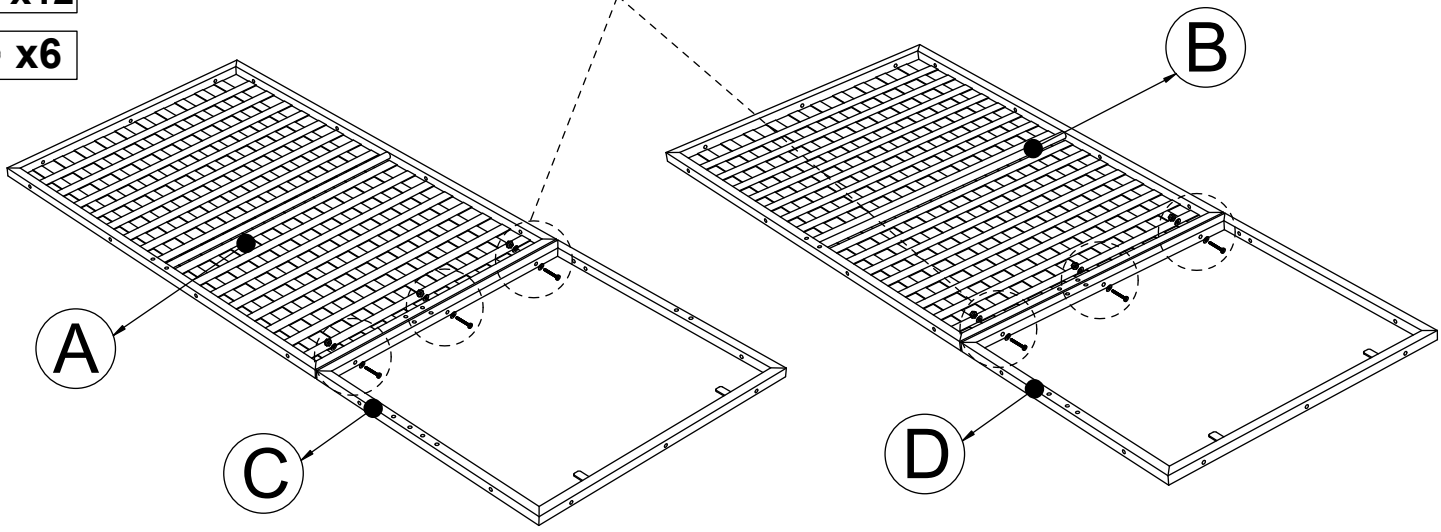
STEP 1

- A x1
- B x1
- C x1
- D x1
- (5) x6
- (6) x12
- (8) x6





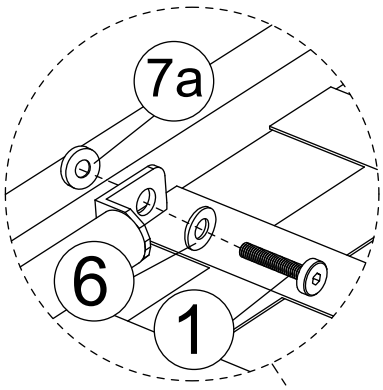


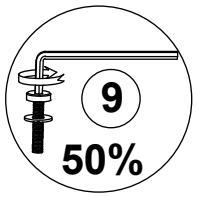


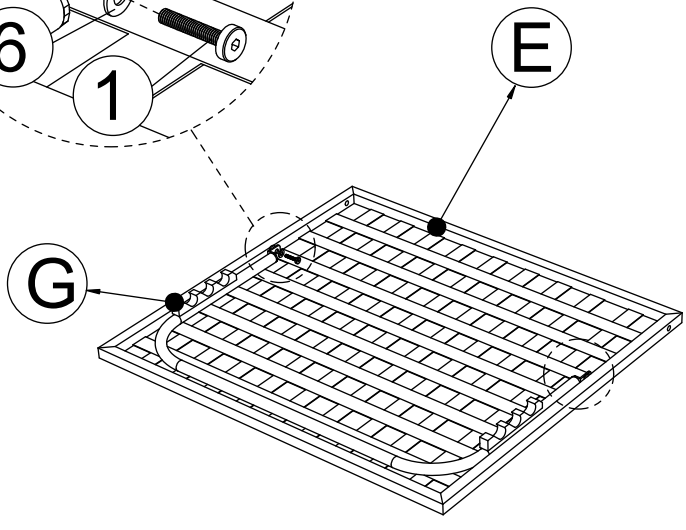
Connect Left/Right Seat Frame (A)/(B) & Left/Right Support Frame (C)/(D), with tighten Bolt (5) & flat washer (6) & Eru (8), Allen Key (9) & Key (10).

STEP 2

- E x1
- G x1
- (1) x2
- (6) x2
- (7a) x2







x2

Connect Back Rest Frame (E) & Lifting Set (G) with tighten Bolt (1) & flat washer (6) ,Plastic Washer (7a) & Allen Key (9).

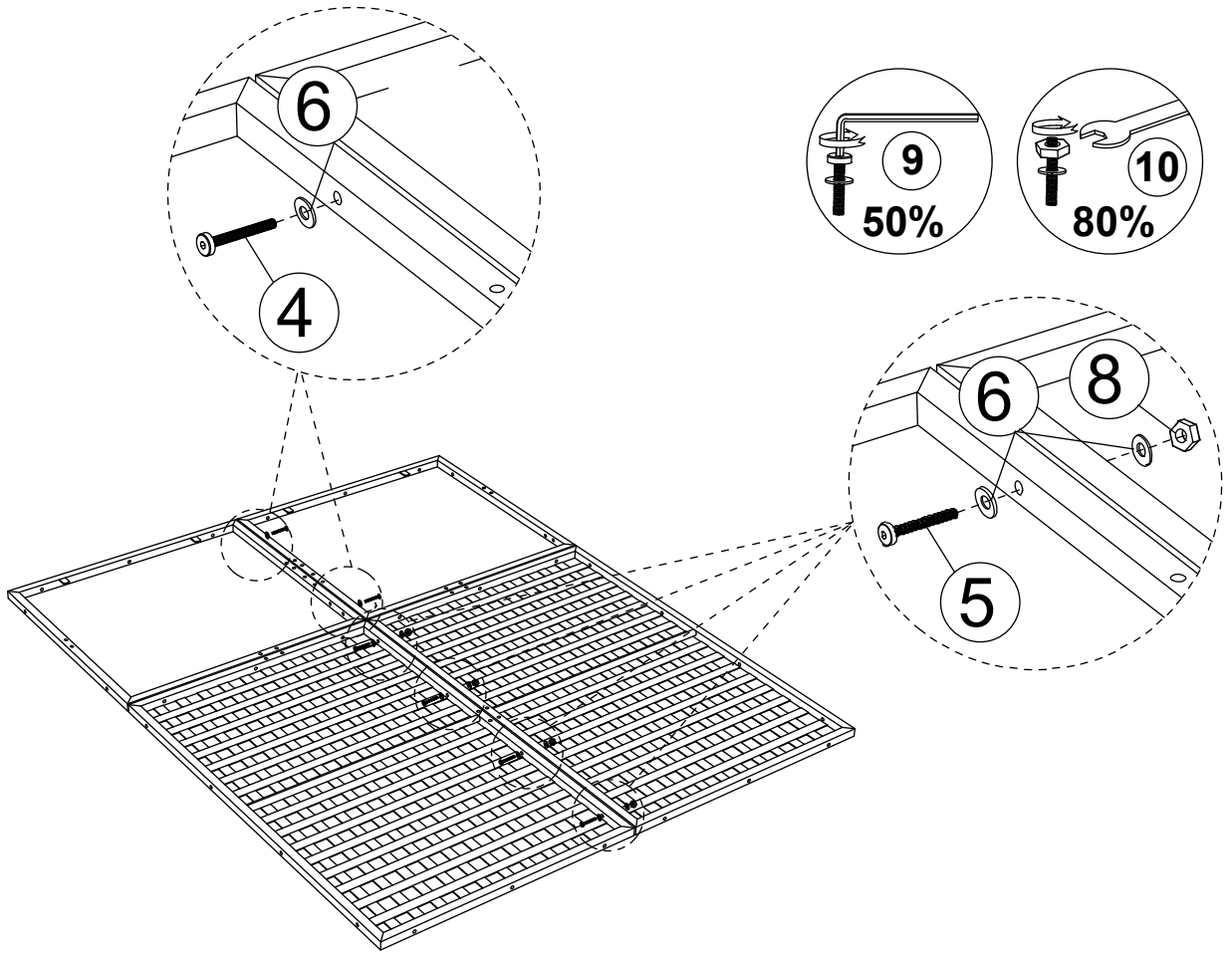
STEP 3

④ x2

⑤ x4

⑥ x10

⑧ x4



Connect the Left/Right Parts from step 1, tighten Bolt (4),(5) & Flat Washer (6) & Allen Key (9) & Key (10).

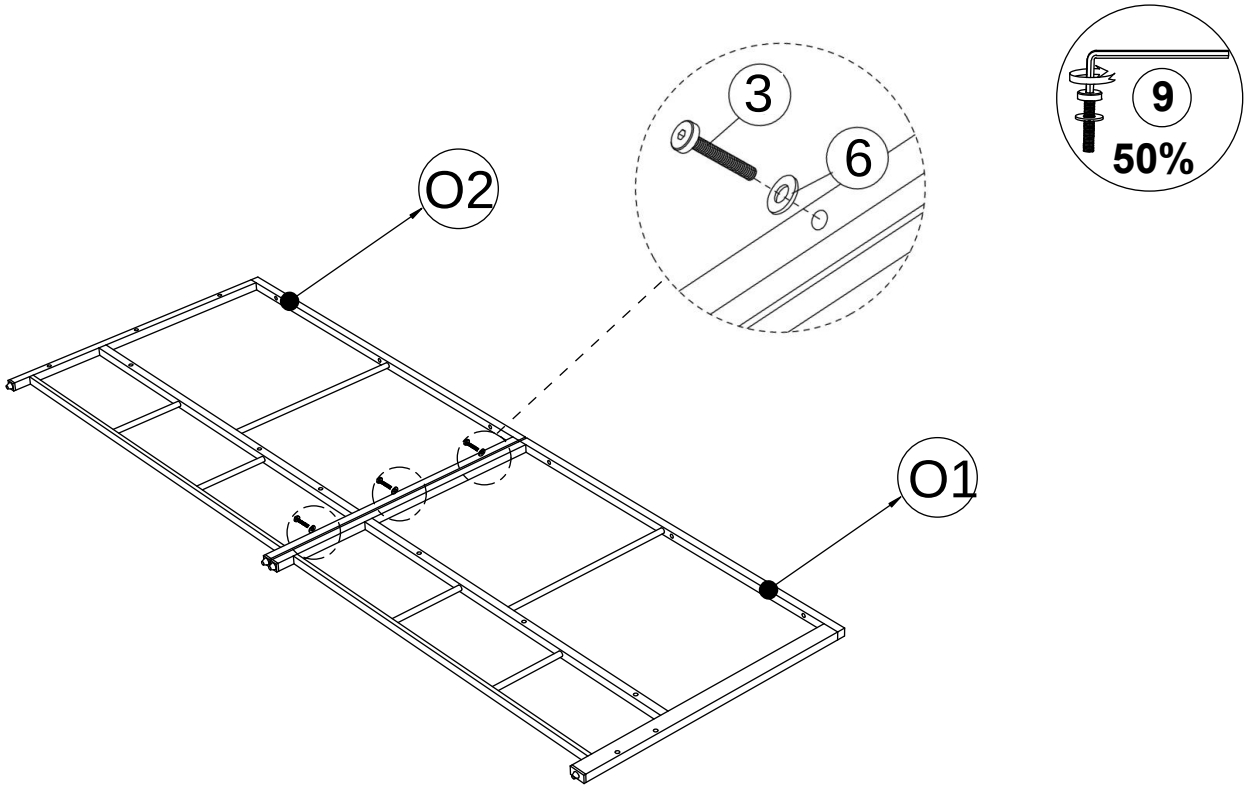
STEP 4

O1 x 1

O2 x 1

③ x3

⑥ x3



Connect Left Side Leg (O1) & (O2) With tighten Bolt (3) & flat washer (6) with Allen Key (9).

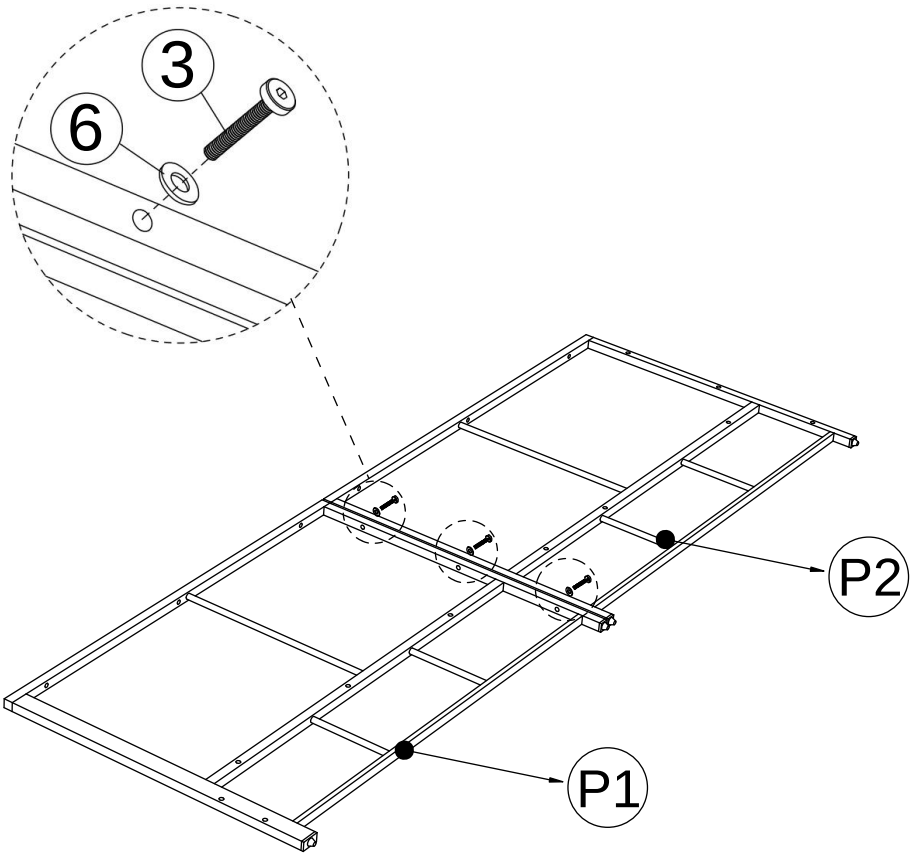
STEP 5

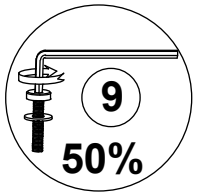
P1 x 1

P2 x 1

③ x3

⑥ x3





Connect Right Side Leg (P1) & (P2), tighten Bolt (3) & flat washer (6) with Allen Key (9).

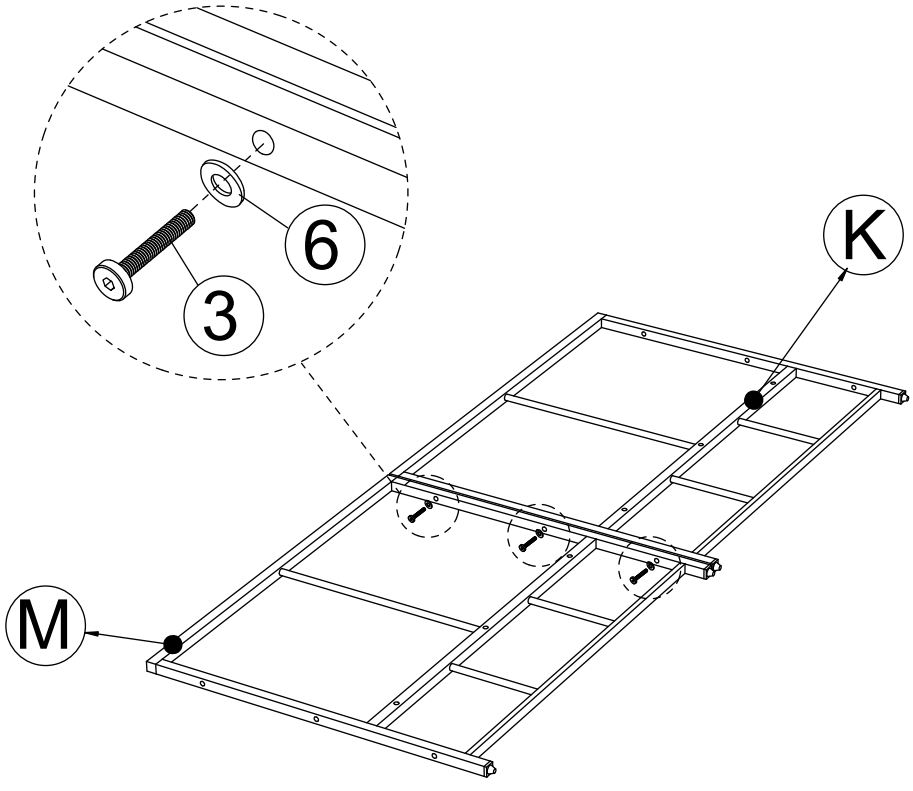
STEP 6

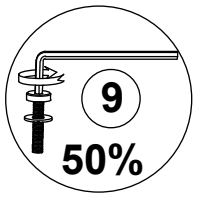
K x1

M x1

③ x3

⑥ x3





Connect Left/Right Back Leg (K) & (M), tighten Bolt (3) & flat washer (6) with Allen Key (9).

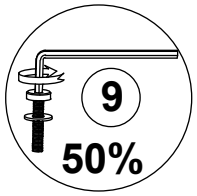
STEP 7

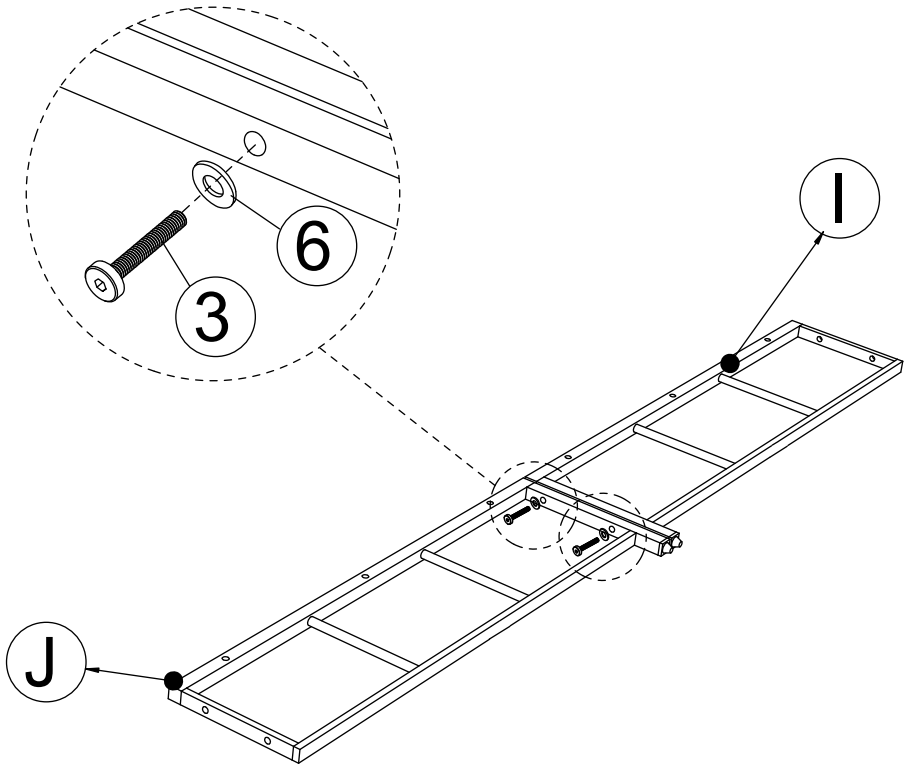
I x1

J x1

③ x2

⑥ x2





Connect Left/Right Front Leg (I) & (J), tighten Bolt (3) & flat washer (6) with Allen Key (9).

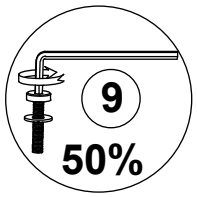
STEP 8

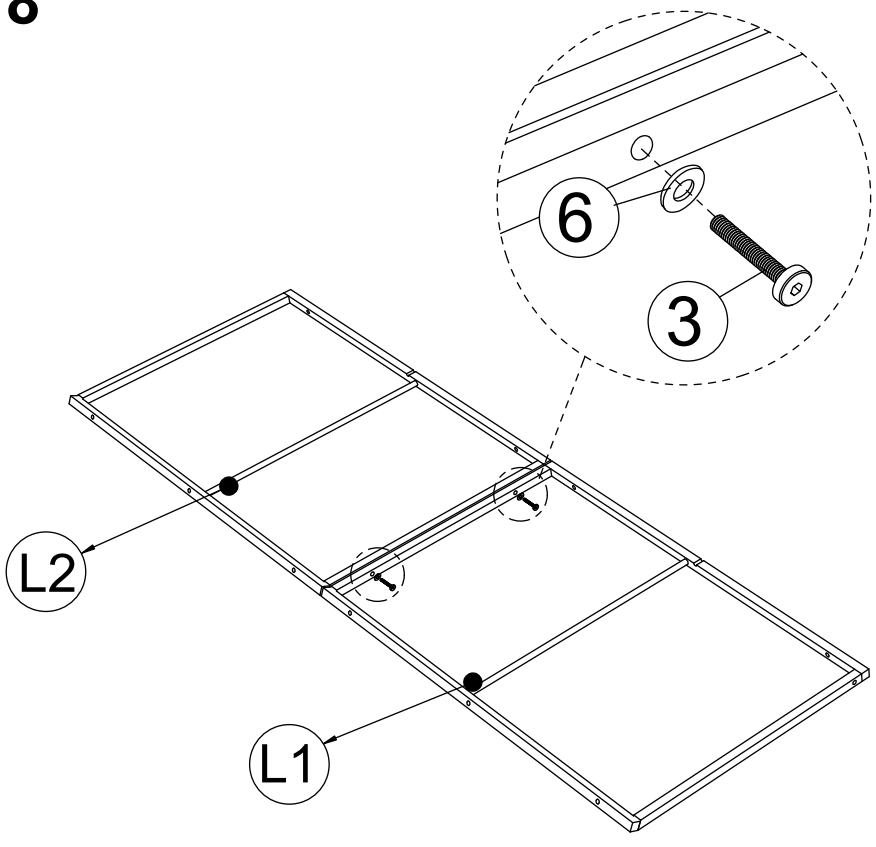
L1 x1

L2 x1

③ x2

⑥ x2





Connect Left Bottom Roof (L1) & (L2), tighten Bolt (3) & flat washer (6) with Allen Key (9).

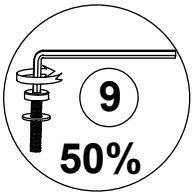
STEP 9

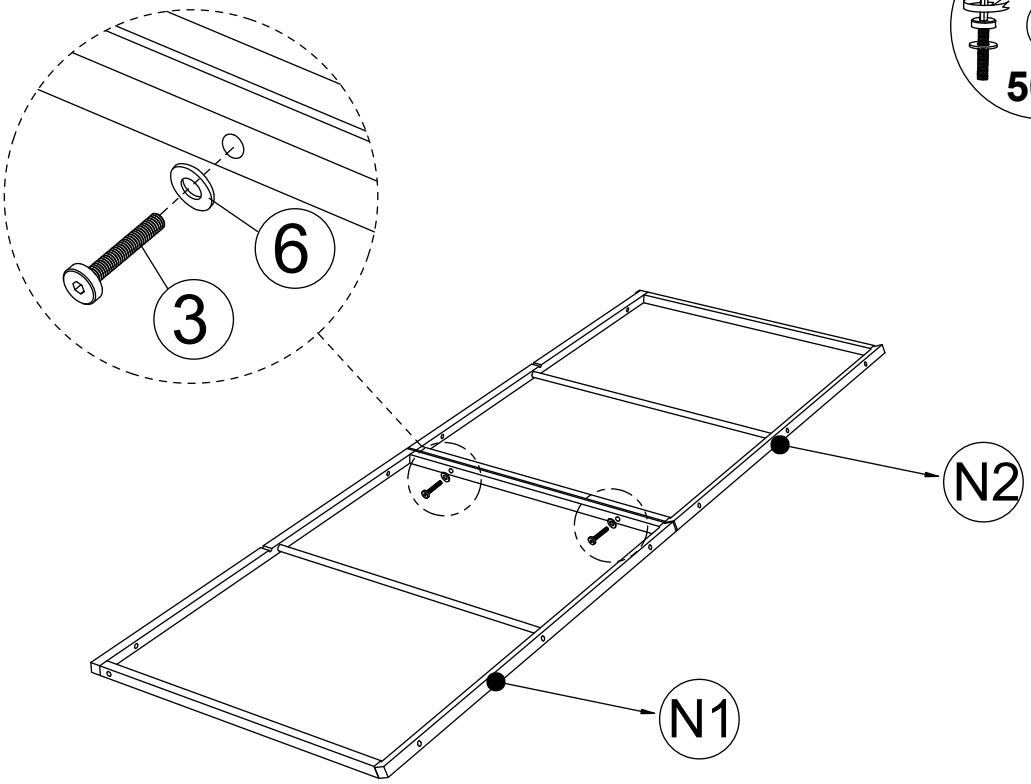
N1 x1

N2 x1

③ x2

⑥ x2



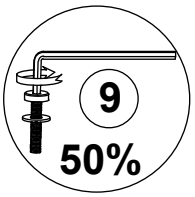


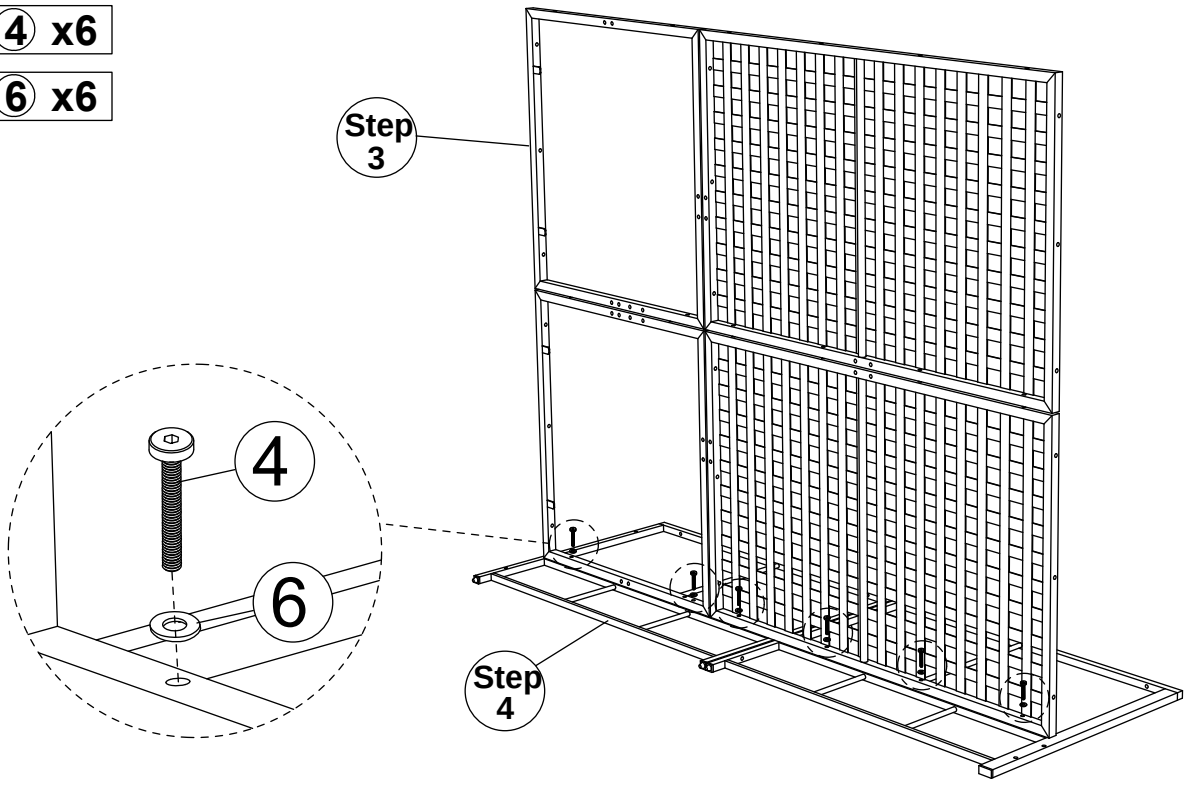
Connect Right Bottom Roof (N1) & (N2), tighten Bolt (3) & flat washer (6) with Allen Key (9).

STEP 10

④ x6

⑥ x6



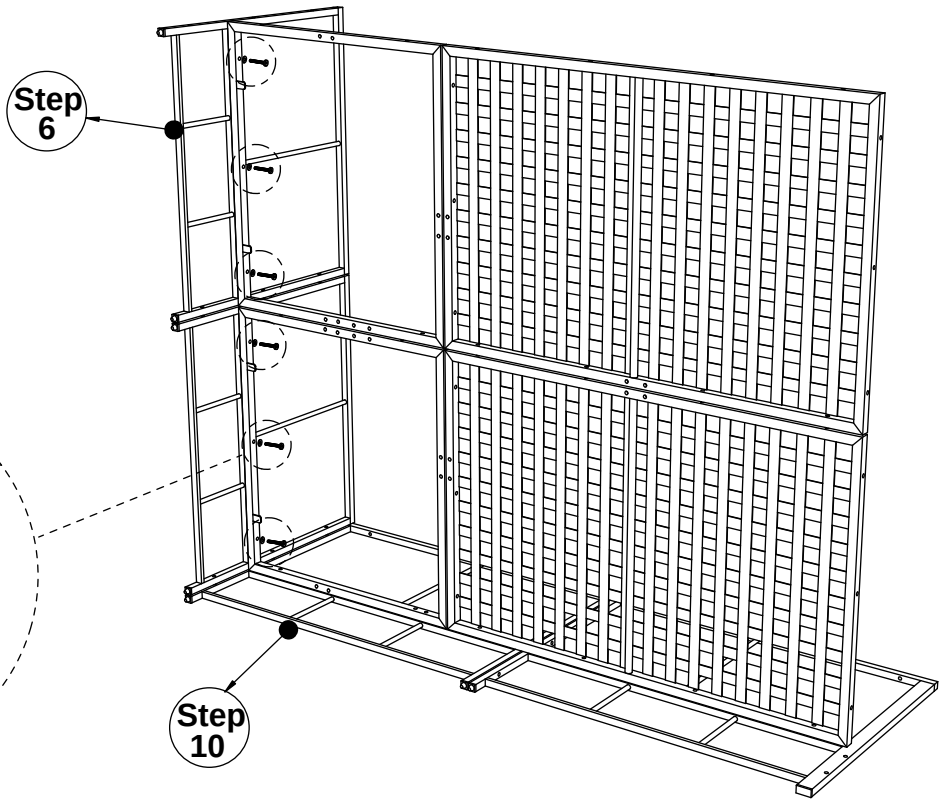


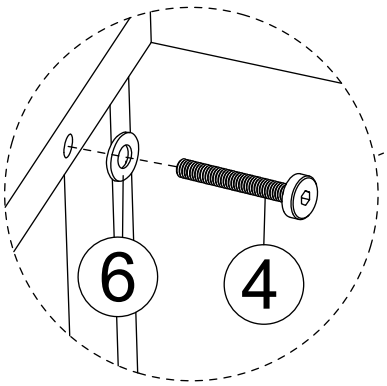
Connect The part from Step 3 & The part from Step 4, tighten Bolt (4) & Flat Washer (6) with Allen Key (9).

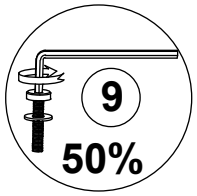
STEP 11

④ x6

⑥ x6





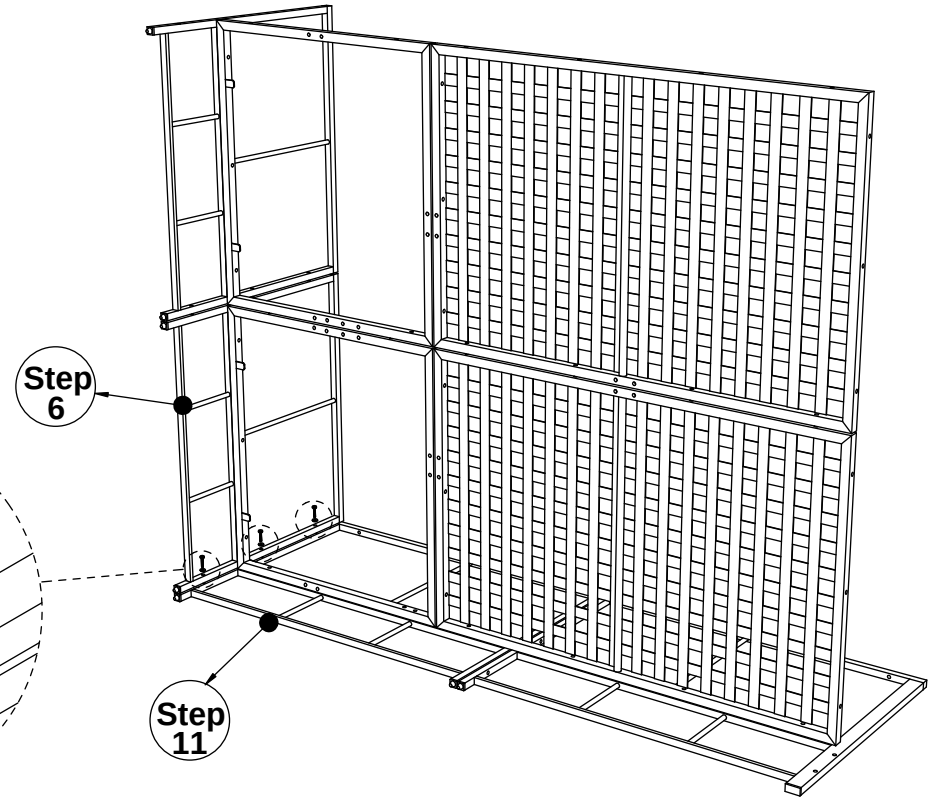


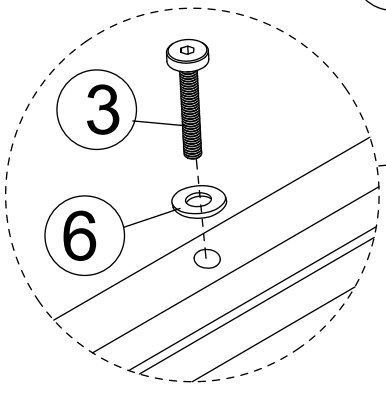
Connect the part from step 10 & the part from step 6, tighten Bolt (4) & Flat Washer (6) with Allen Key (9).

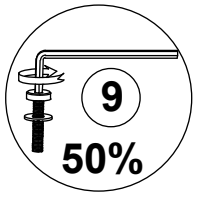
STEP 12

③ x3

⑥ x3





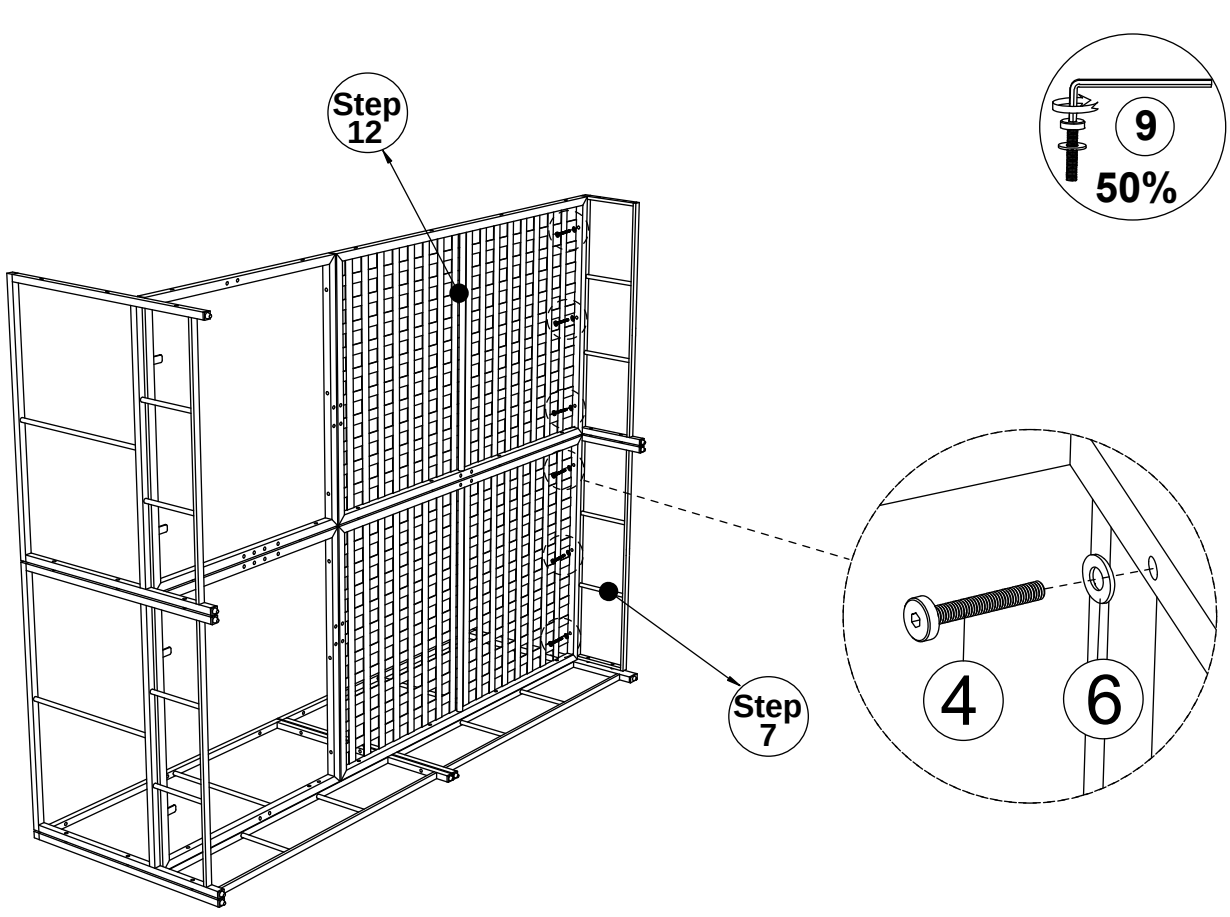


Connect the part from step 11 & the part from step 6, tighten Bolt (3) & Flat Washer (6) with Allen Key (9).

STEP 13

④ x6

⑥ x6

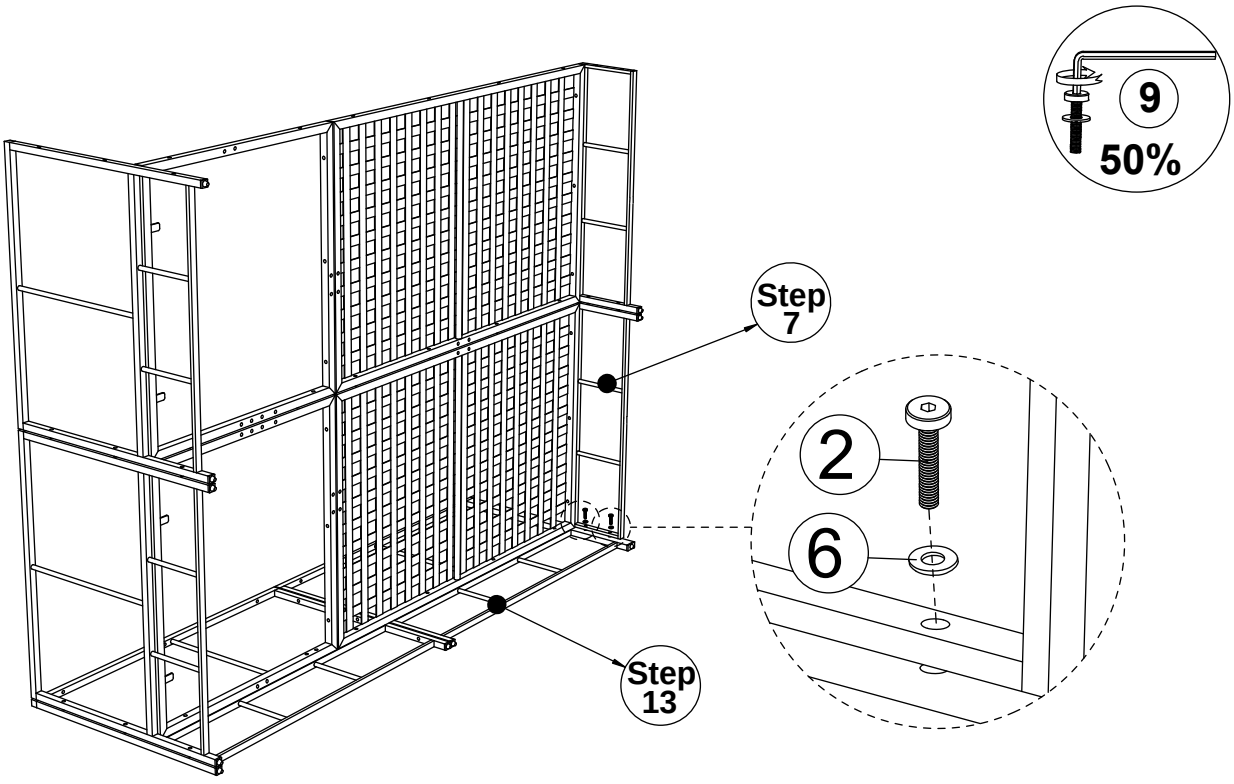


Connect the part from step 12 & the part from step 7, tighten Bolt (4) & Flat Washer (6) with Allen Key (9).

STEP 14

② x2

⑥ x2

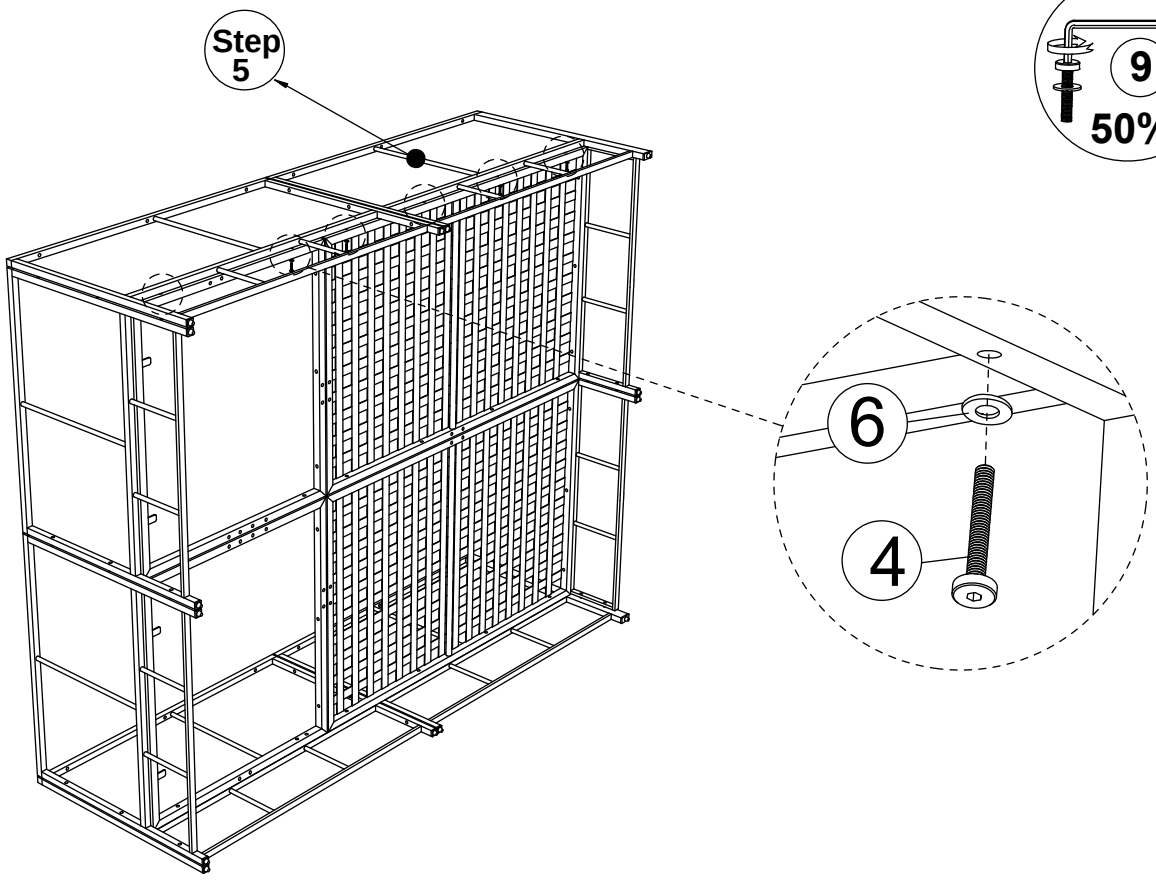


Connect the part from step 13 & the part from step 7, tighten Bolt (2) & Flat Washer (6) with Allen Key (9).

STEP 15

④ x6

⑥ x6



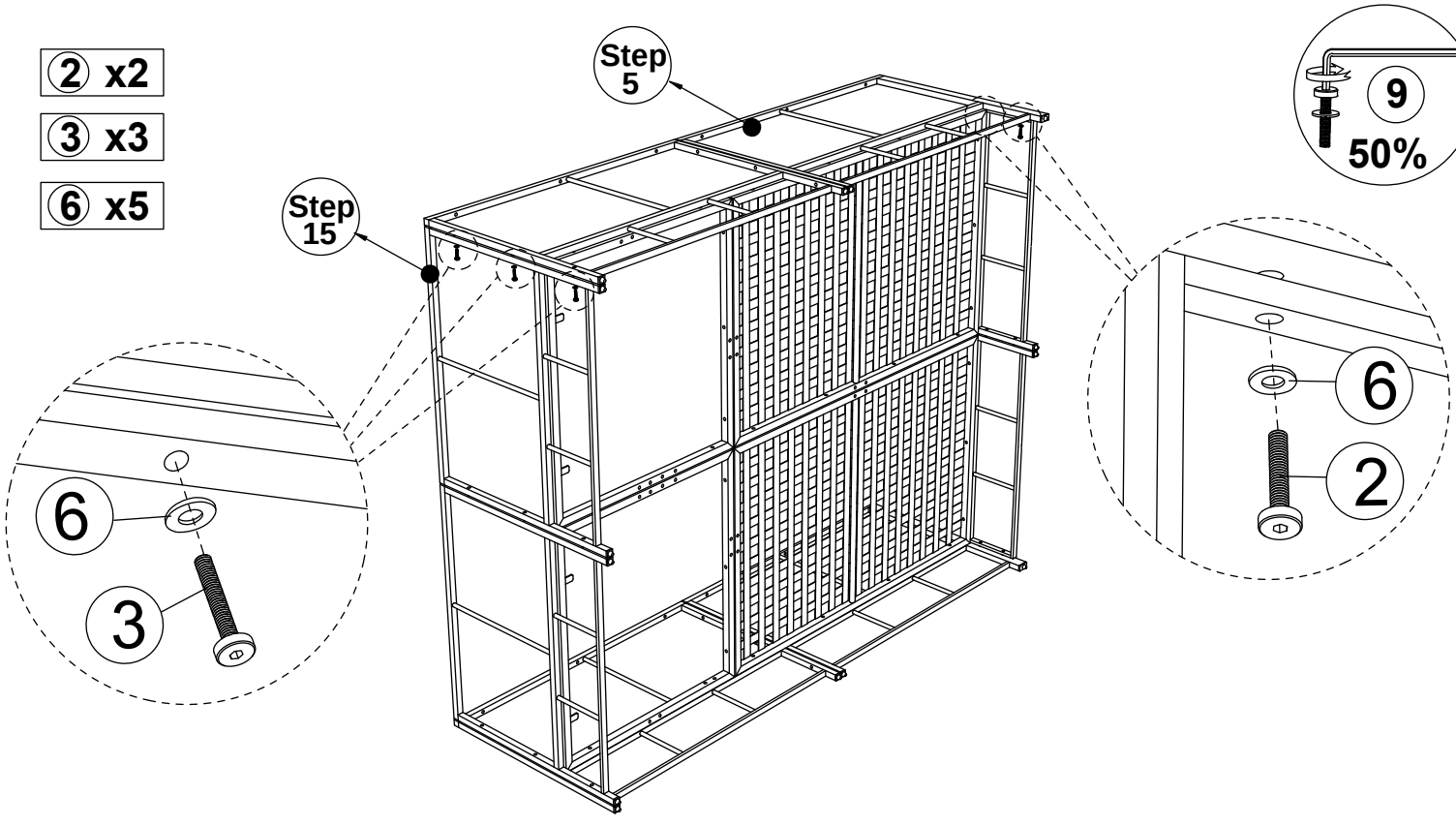
Connect the part from step 14 & the part from step 5, tighten Bolt (4) & Flat Washer (6) with Allen Key (9).

STEP 16

② x2

③ x3

⑥ x5



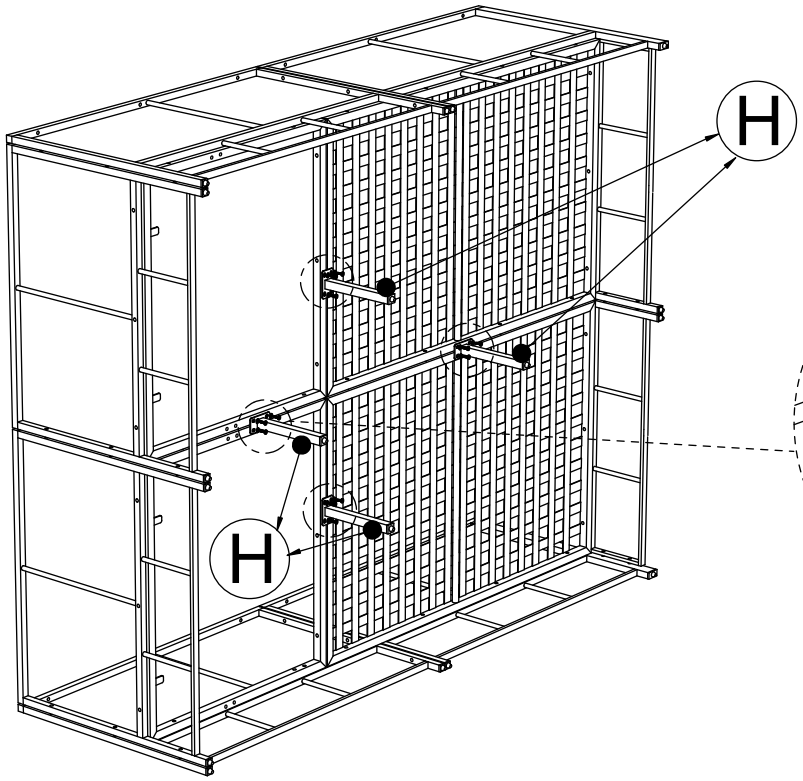
Connect the part from step 15 & the part from step 5, tighten Bolt (3) & Bolt (2) & Flat Washer (6) with Allen Key (9).

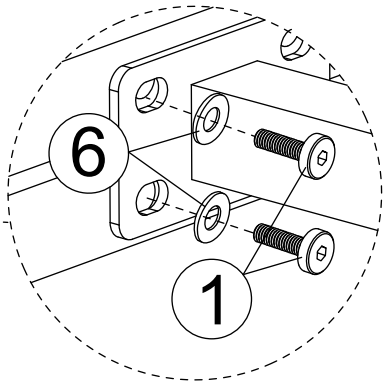
STEP 17

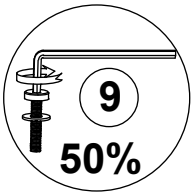
H x4

1 x16

6 x16

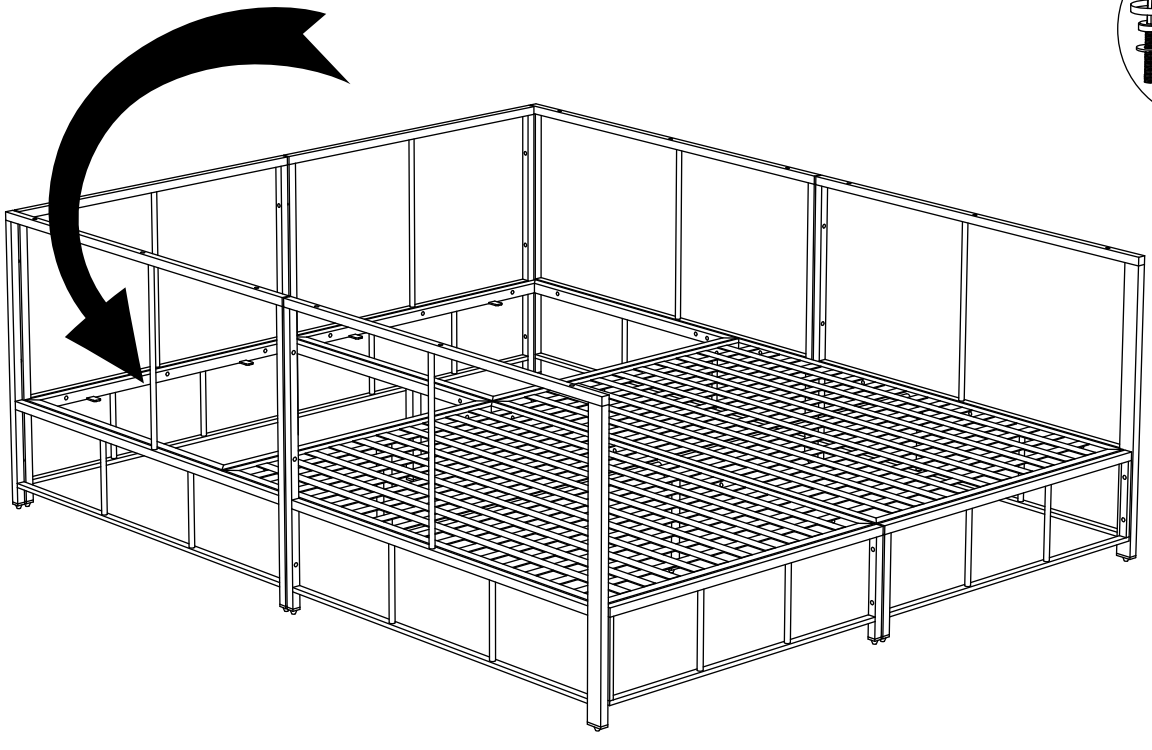






Connect the part from step 16 & Support Leg (H), tighten Bolt (1) & Flat Washer (6) with Allen Key (9).

STEP 18



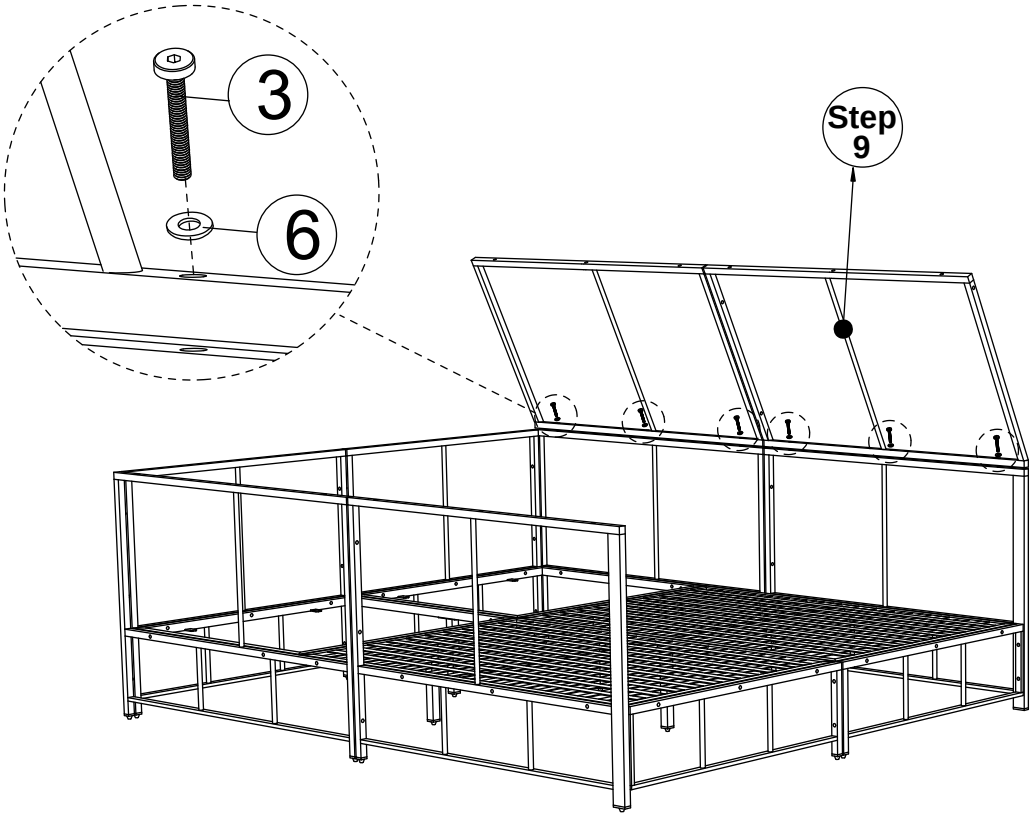


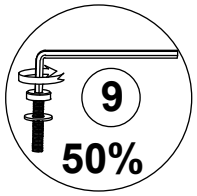
Turn the part from step 17 upright, firmly tighten Bolts with Allen Key (9)

STEP 19

③ x6

⑥ x6



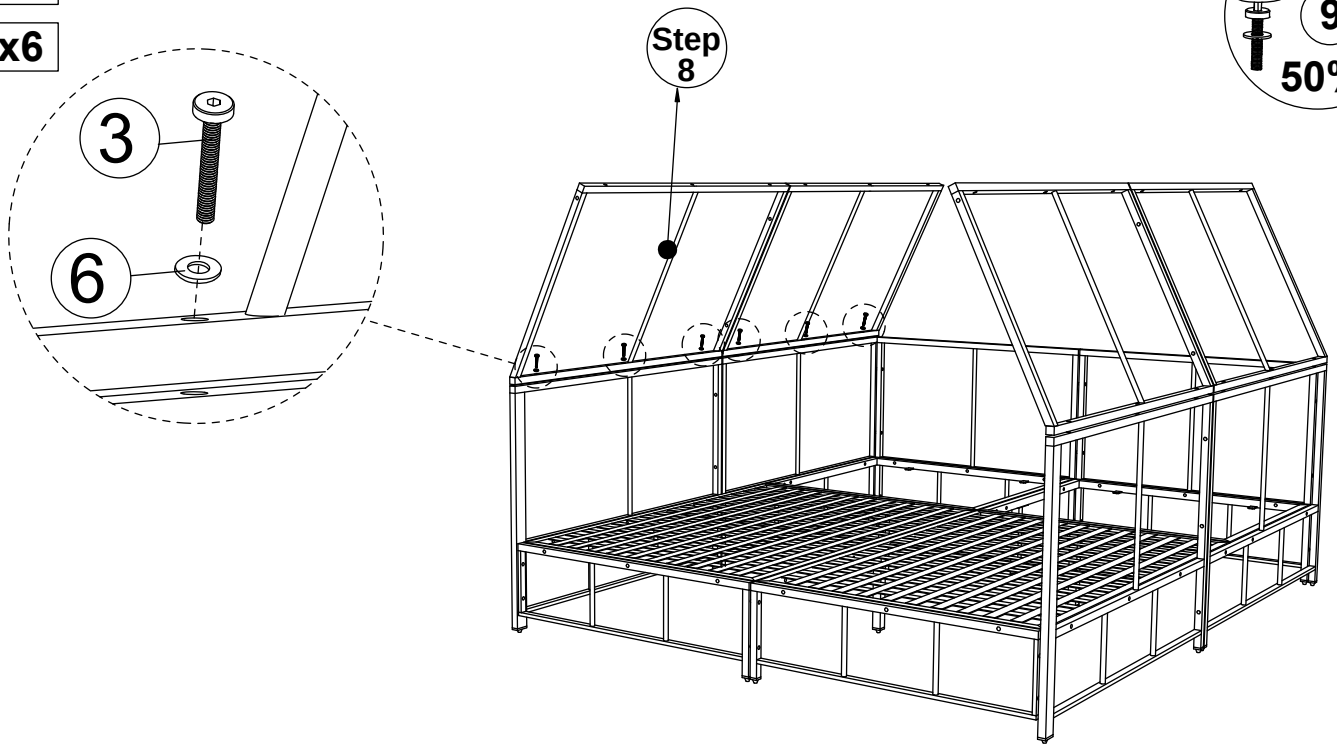


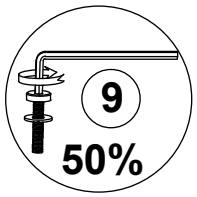
Connect the part from step 18 & the part from step 9, tighten Bolt (3) & Flat Washer (6) with Allen Key (9).

STEP 20

③ x6

⑥ x6

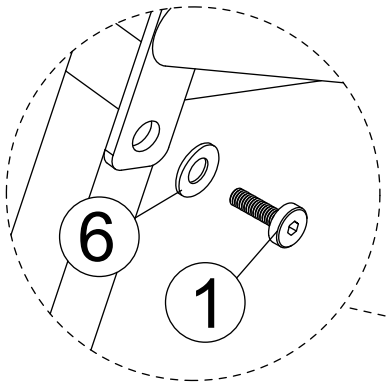


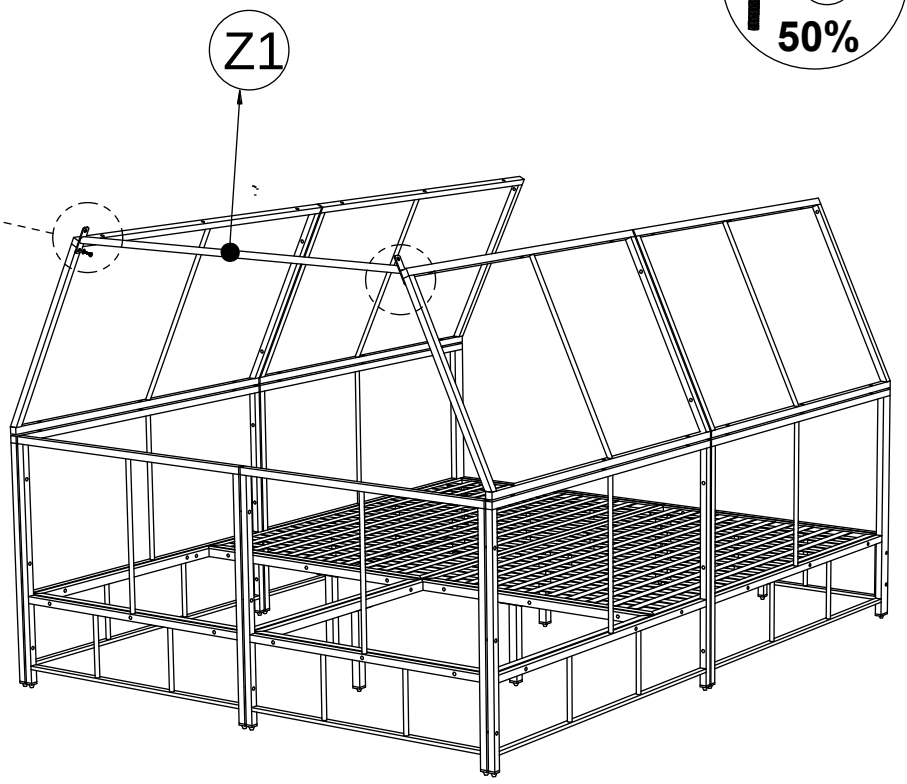


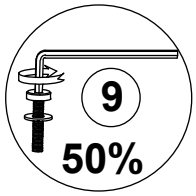
Connect the part from step 19 & the part from step 8, tighten Bolt (3) & Flat Washer (6) with Allen Key (9).

STEP 21

Z1 x1
1 x2
6 x2



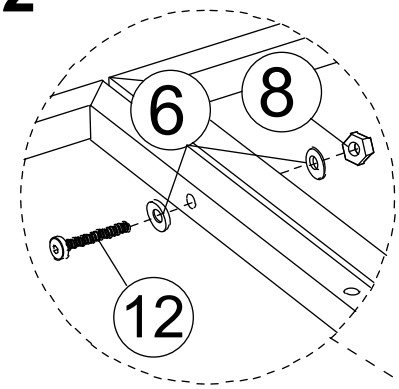


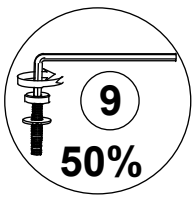


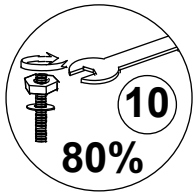
Connect the part from step 20 & Support Bar 1(Z1), tighten Bolt (1) & Flat Washer (6) with Allen Key (9).

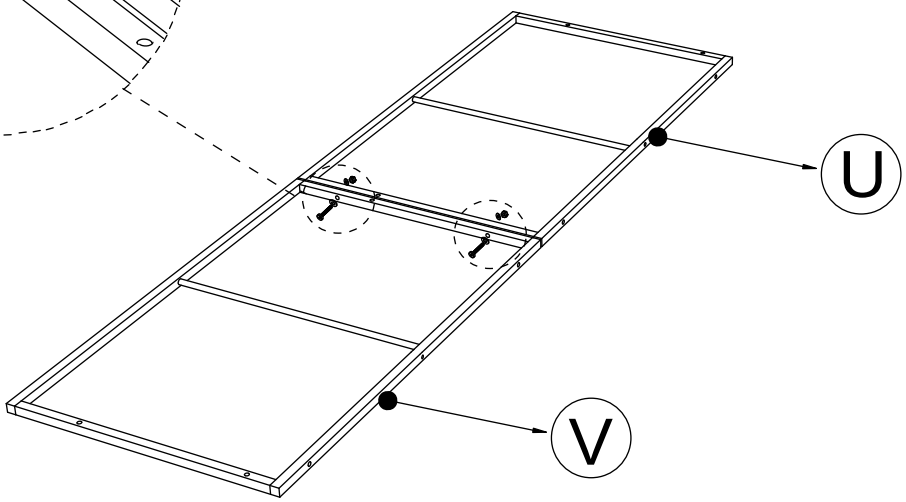
STEP 22

U x1
V x1
12 x2
6 x4
8 x2







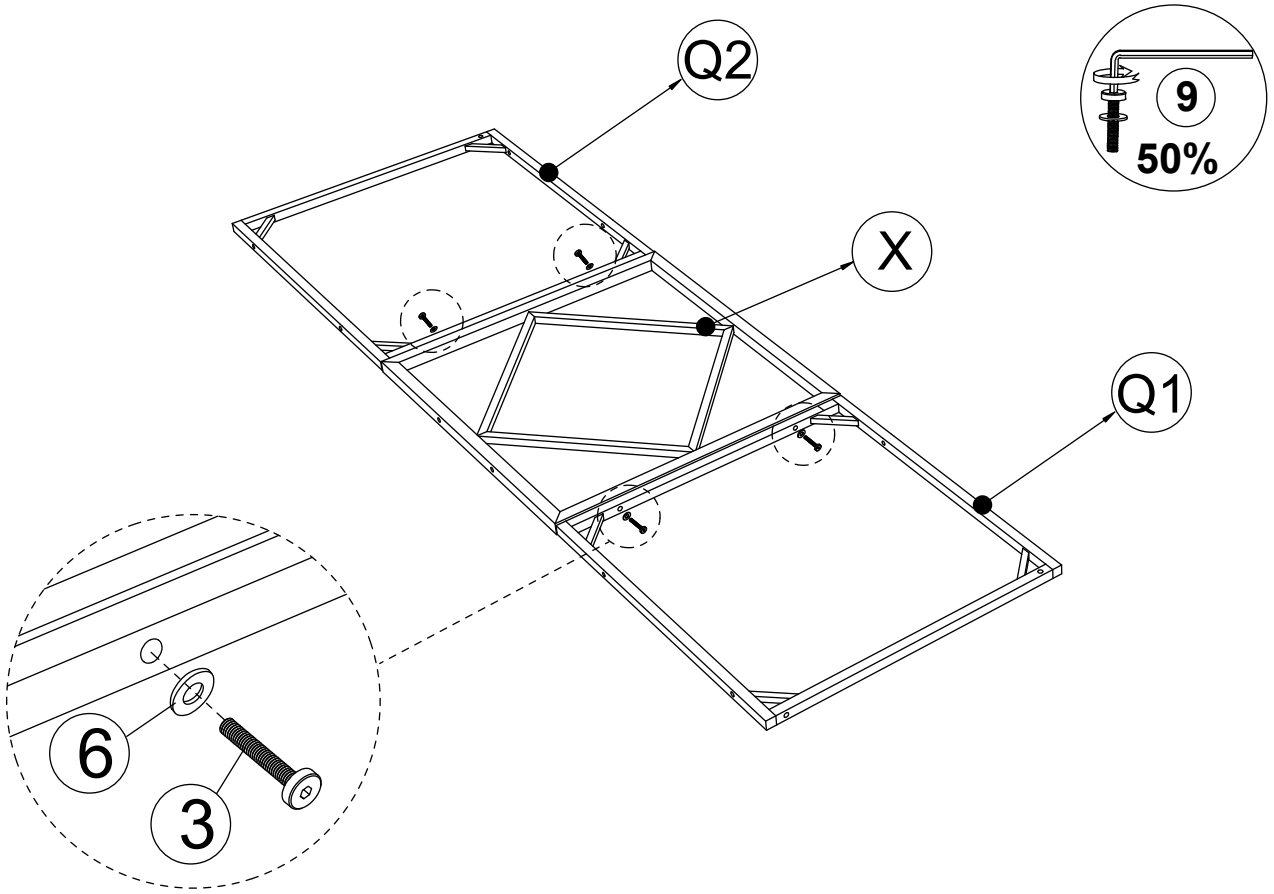


x2

Connect Top Roof 1 (U) & Top Roof 2 (V) , tighten Bolt (12) & Flat Washer (6) ,Nut (8) with Allen Key (9).

STEP 23

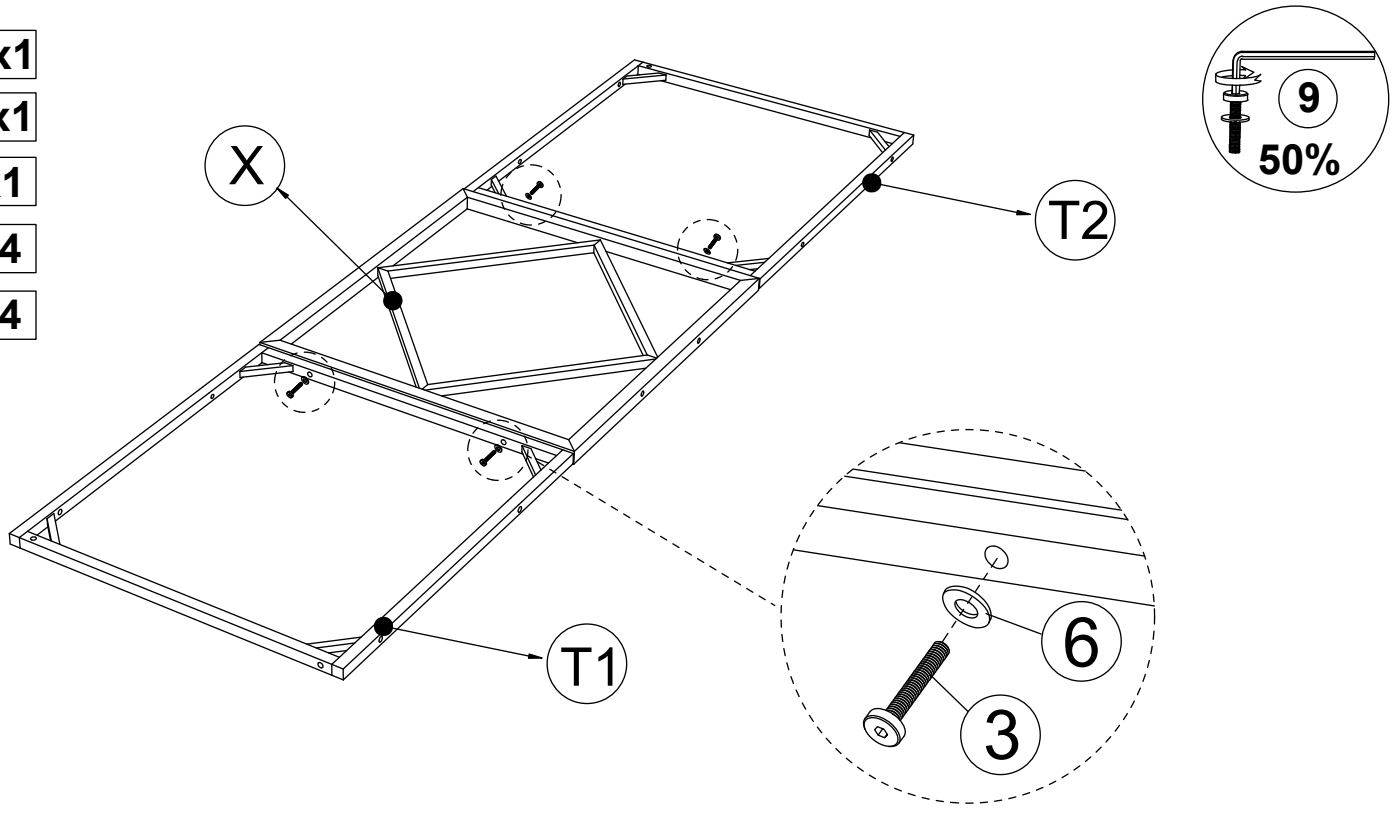
Q1 x1
Q2 x1
X x1
③ x4
⑥ x4



Connect Left Middle Roof 1 (Q1) & 2 (Q2) & Center Middle Roof (X) With tighten Bolt (3) & Flat washer (6) with Allen Key (9).

STEP 24

T1 x1
T2 x1
X x1
③ x4
⑥ x4



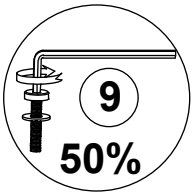
Connect Right Middle Roof 1 (T1) & 2 (T2) & Center Middle Roof (X), tighten Bolt (3) & Flat washer (6) with Allen Key (9).

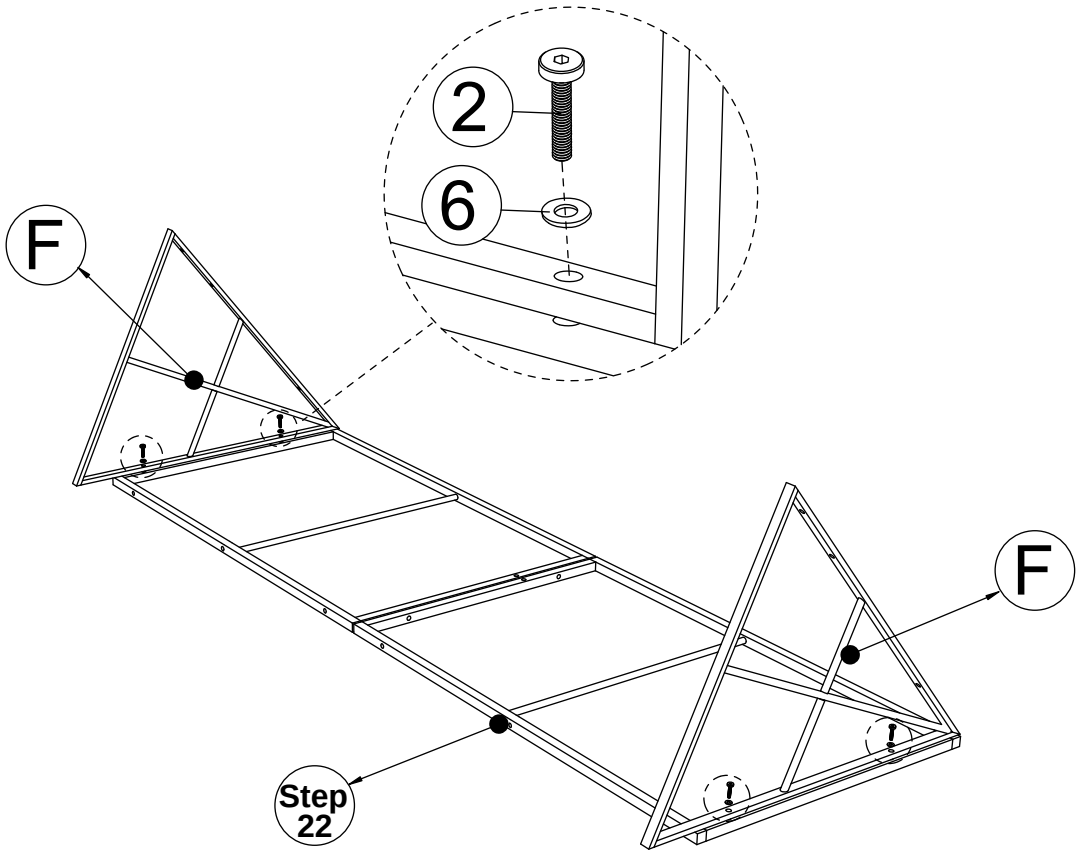
STEP 25

Ⓕ x2

② x4

⑥ x4



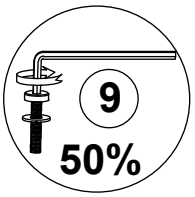


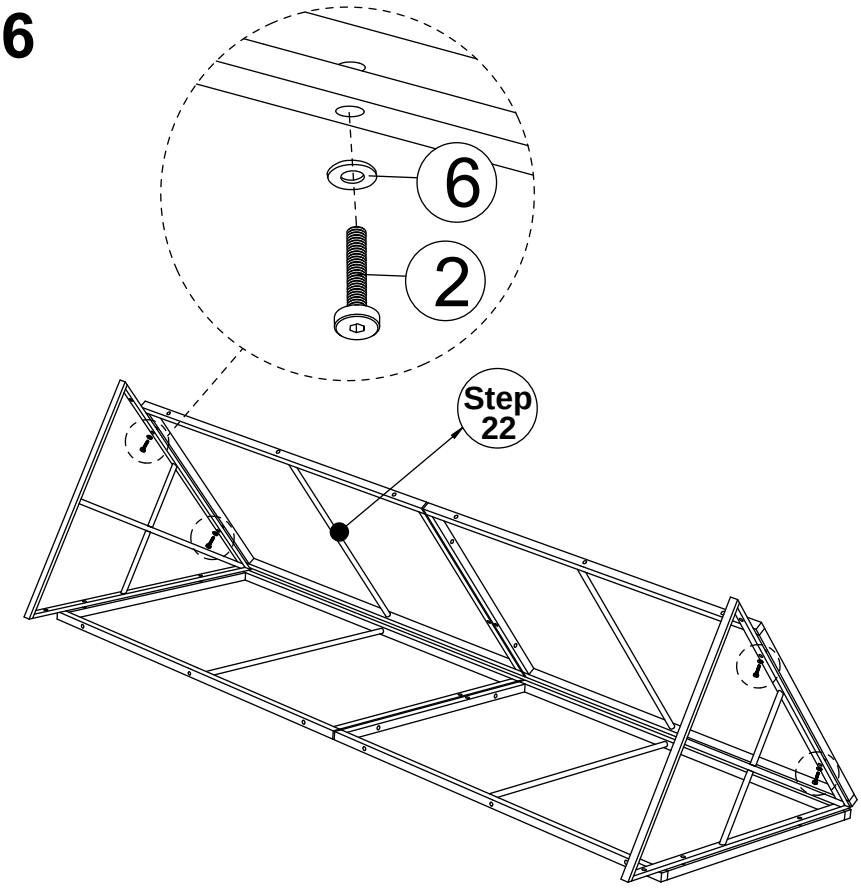
Connect a part from Step 22 & Triangle Roof (F), tighten Bolt (2) & Flat Washer (6) with Allen Key (9).

STEP 26

② x4

⑥ x4





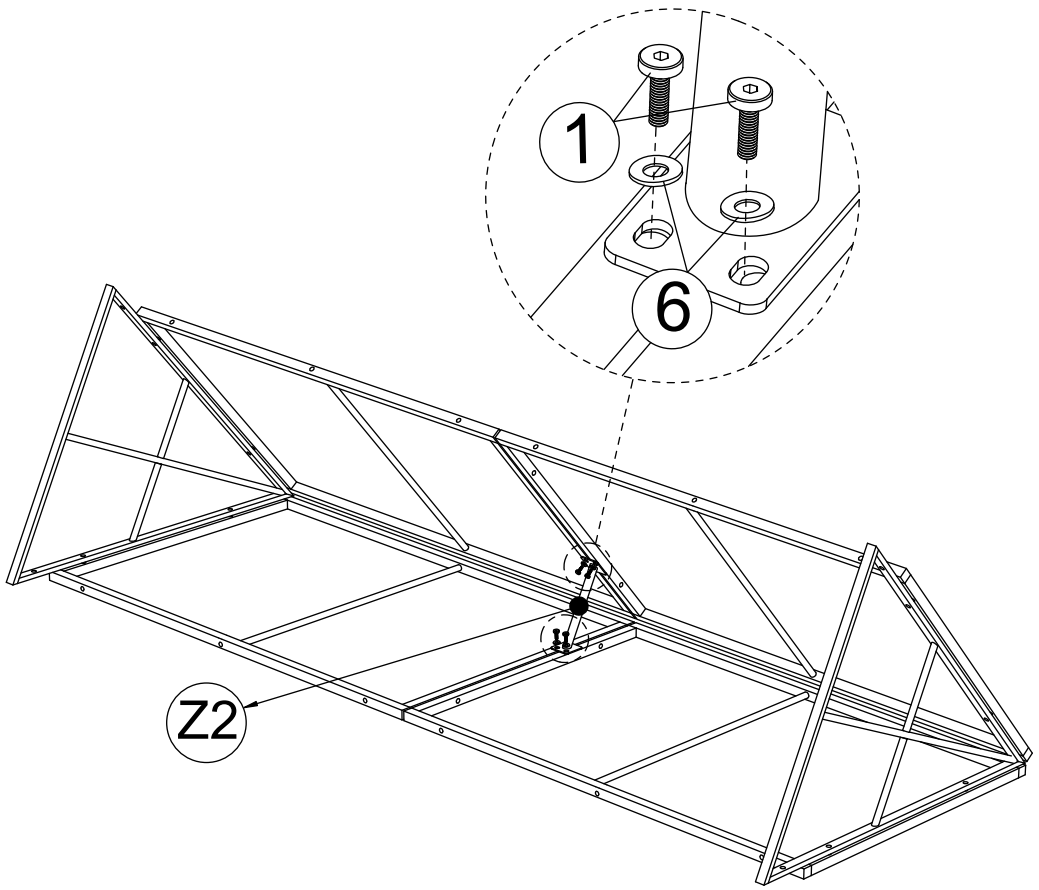
Connect the part from Step 25 & the last one from Step 22, tighten Bolt (2) & Flat Washer (6) with Allen Key (9).

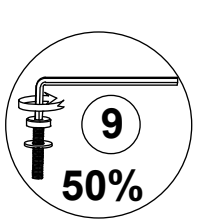
STEP 27

Z2 x1

① x4

⑥ x4





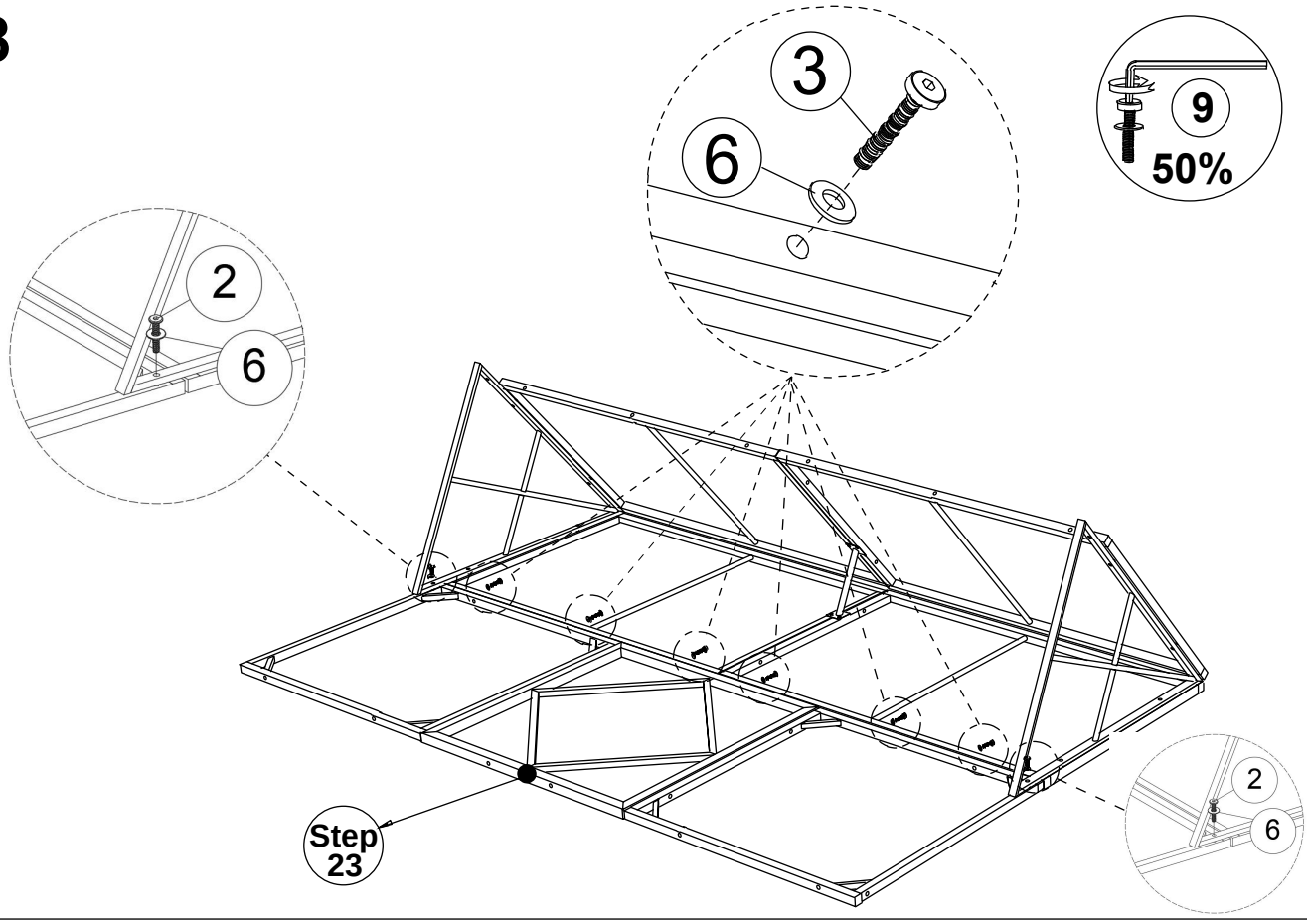
Connect a part from Step 26 & Support Bar (Z2), tighten Bolt (1) & Flat Washer (6) with Allen Key (9).

STEP 28

② x2

③ x6

⑥ x8



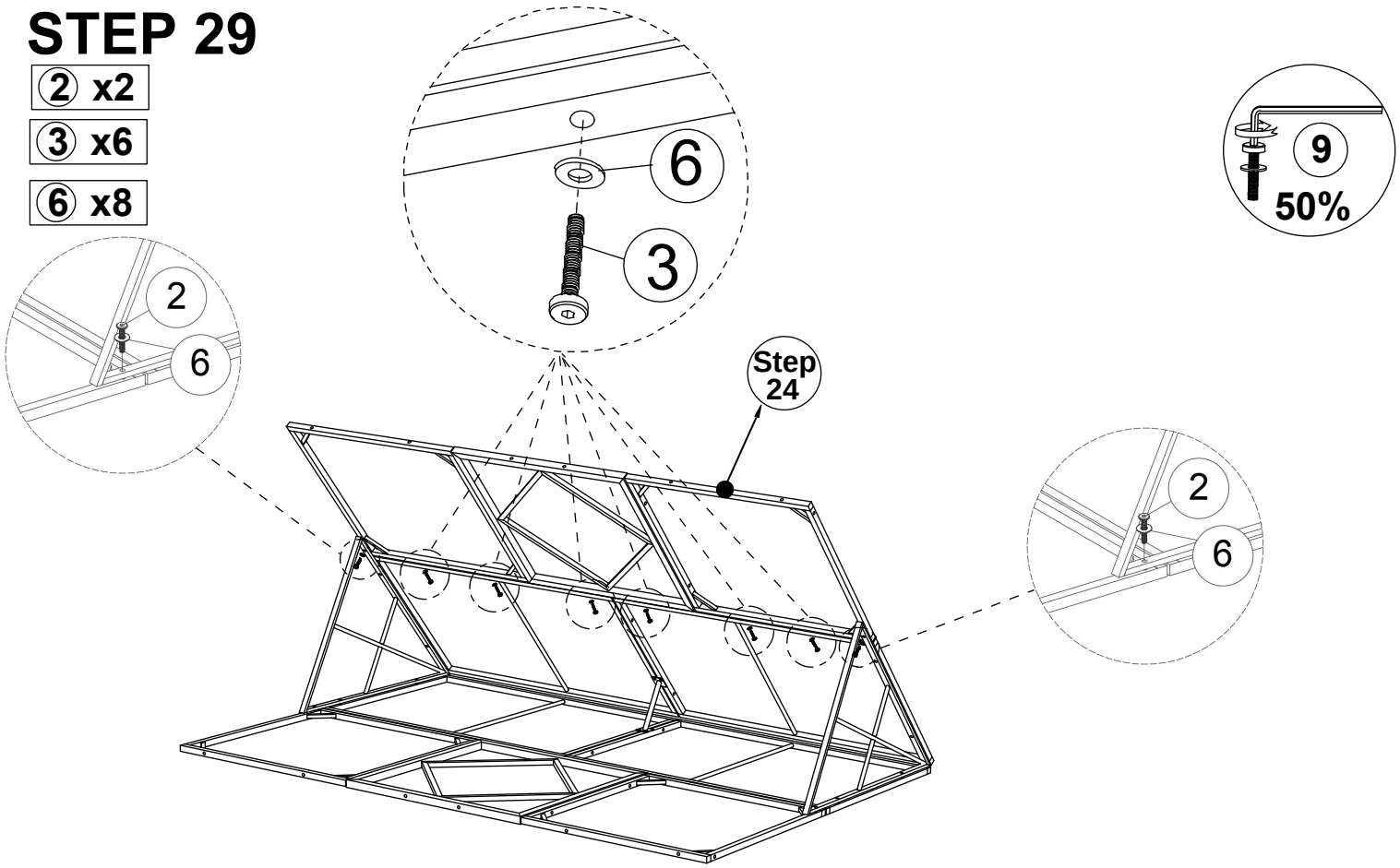
Connect The part from Step 27 & The part from Step 23, tighten Bolt (2),(3) & Flat Washer (6) with Allen Key (9).

STEP 29

② x2

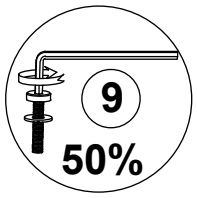
③ x6

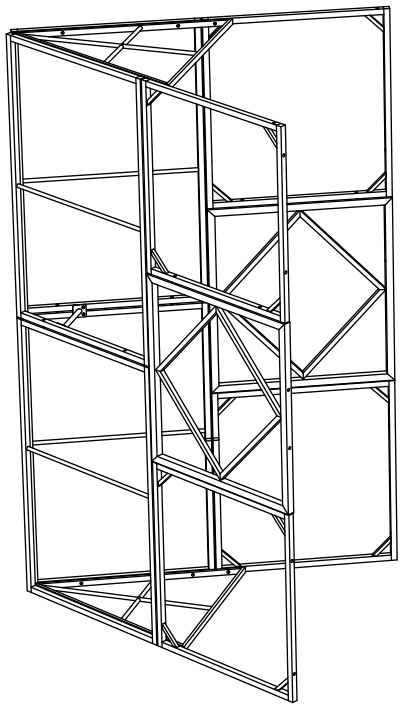
⑥ x8



Connect The part from Step 28 & The part from Step 24 With tighten Bolt (2), (3) & Flat Washer (6) with Allen Key (9).

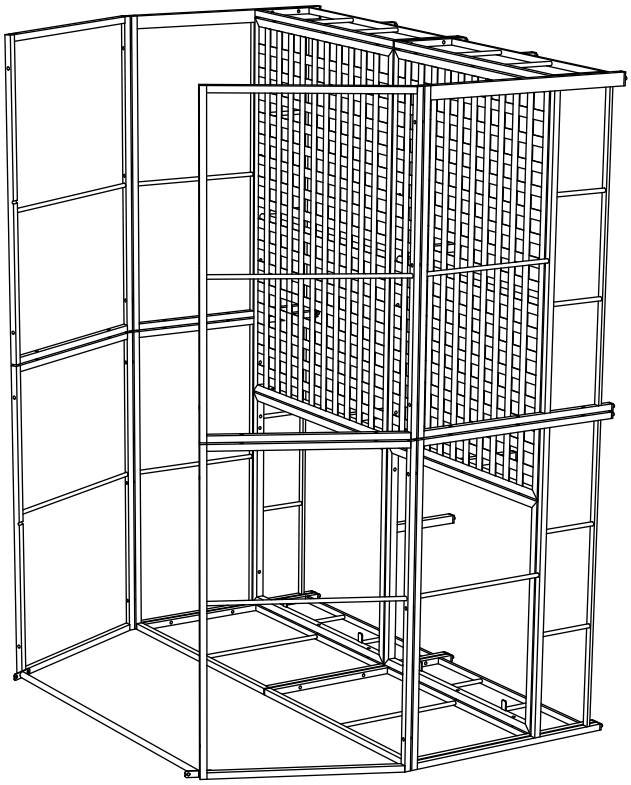
STEP 30

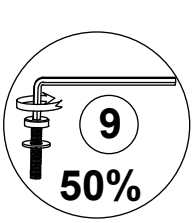




Turn the part from step 29 downback on the vertical,

STEP 31



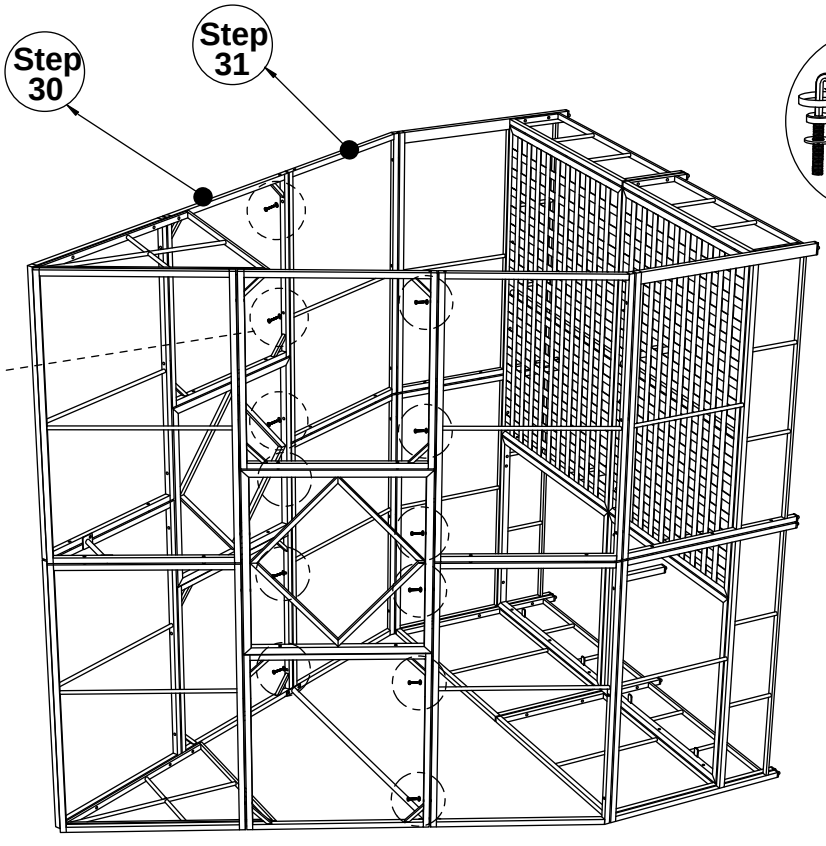


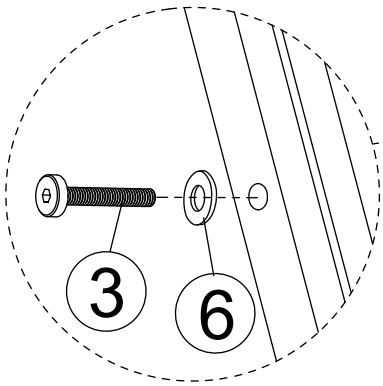
Turn the part from step 21 downback on the vertical,

STEP 32

③ x12

⑥ x12





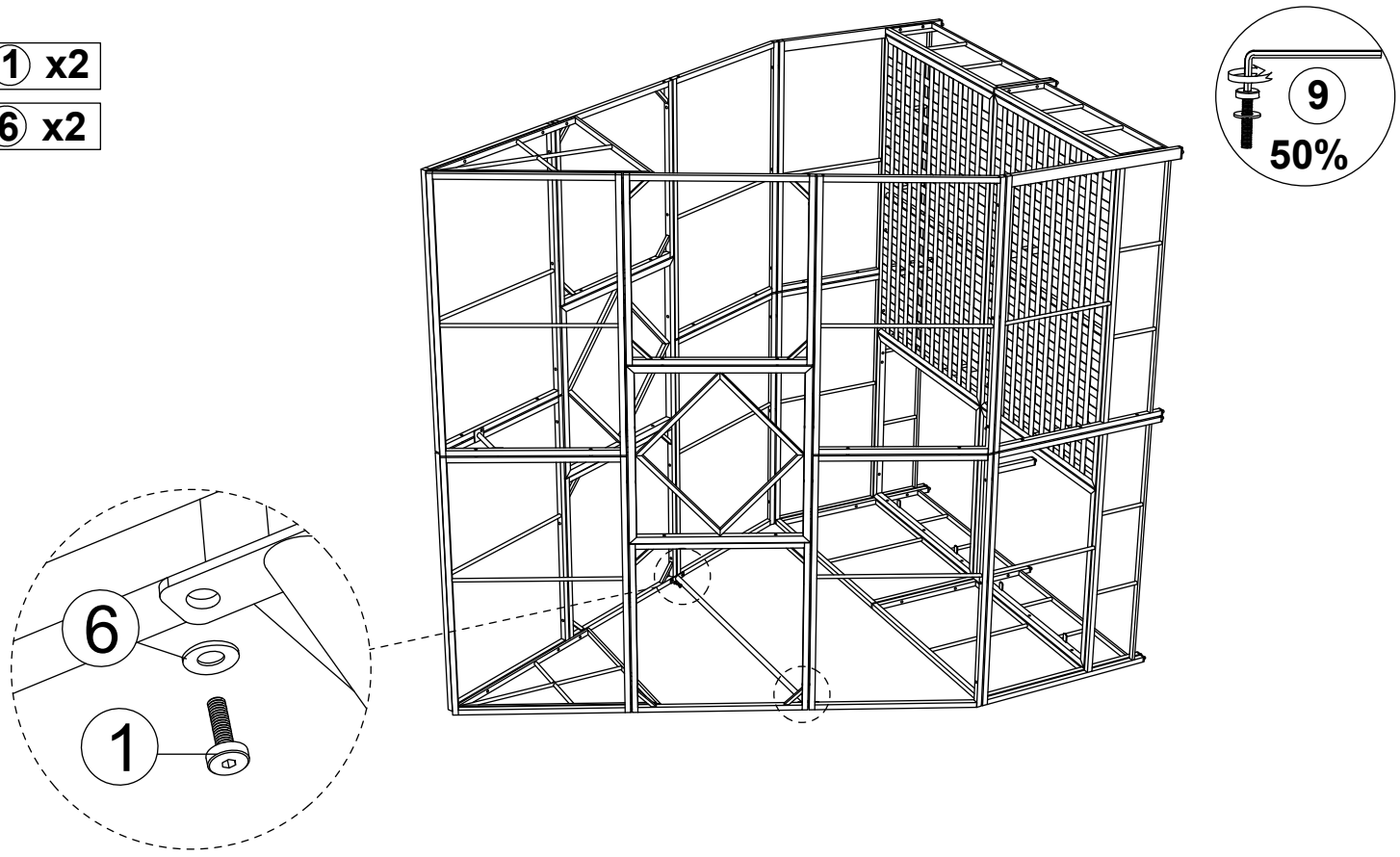


Connect The part from Step 31 & The part from Step 30, tighten Bolt (3) & Flat Washer (6) with Allen Key (9).

STEP 33

① x2

⑥ x2



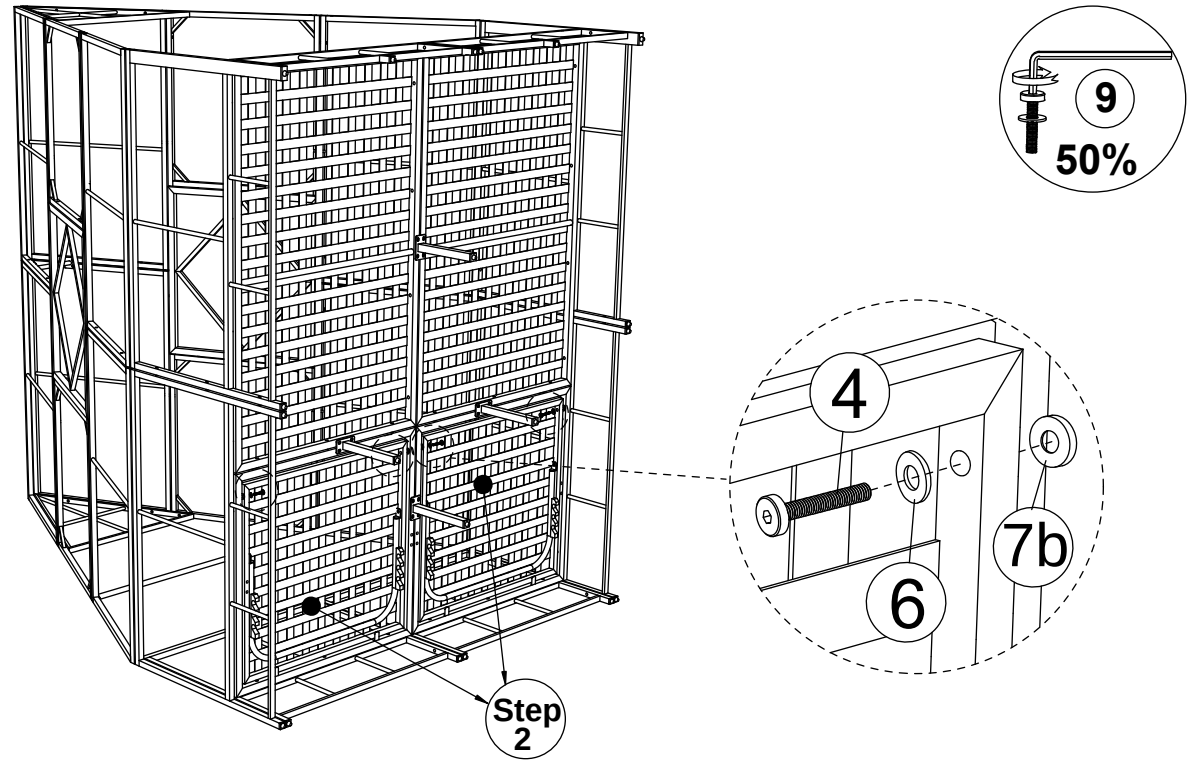
Connect The part from Step 32 & The part from Step 30, tighten Bolt (1) & Flat Washer (6) with Allen Key (9).

STEP 34

④ x4

⑥ x4

⑦b x4



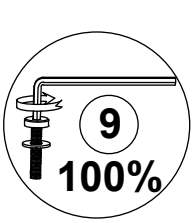
Connect The part from Step 33 & The part from Step 2, tighten Bolt (4) & Flat Washer (6),Plastic Washer (7b) with Allen Key (9).

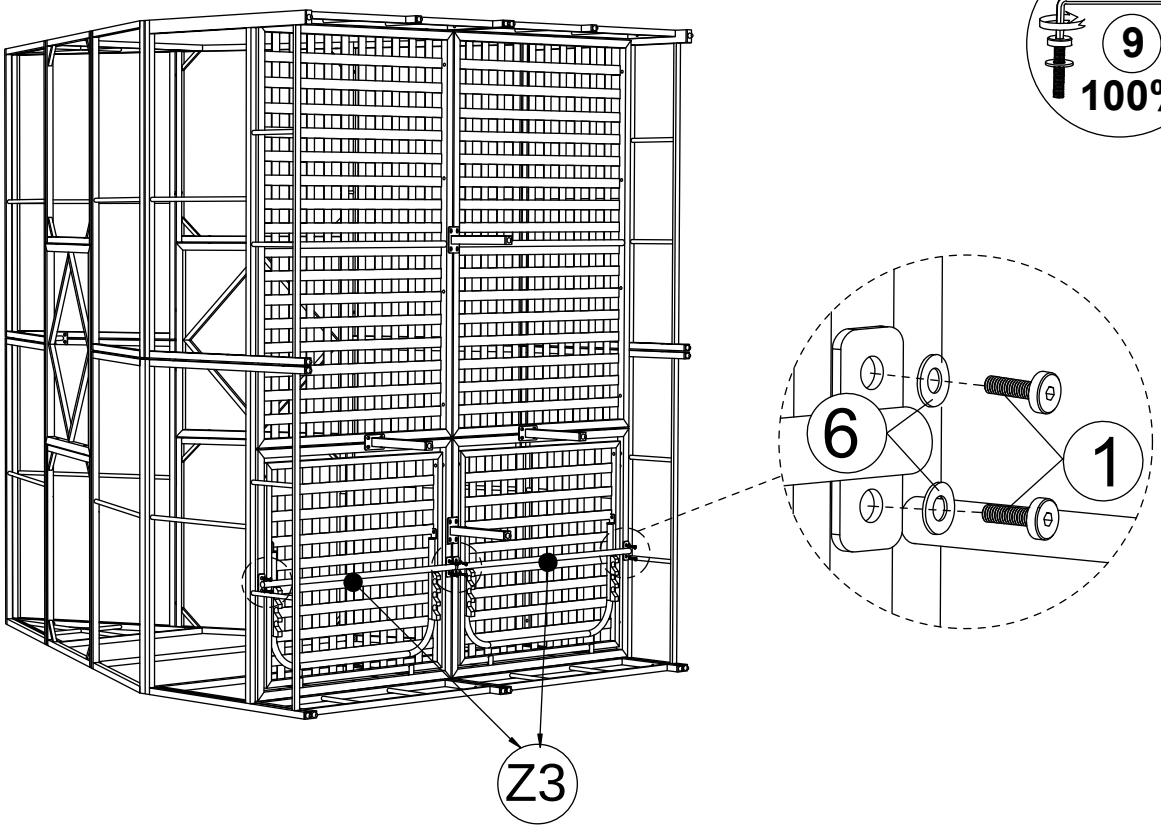
STEP 35

Z3 x2

① x8

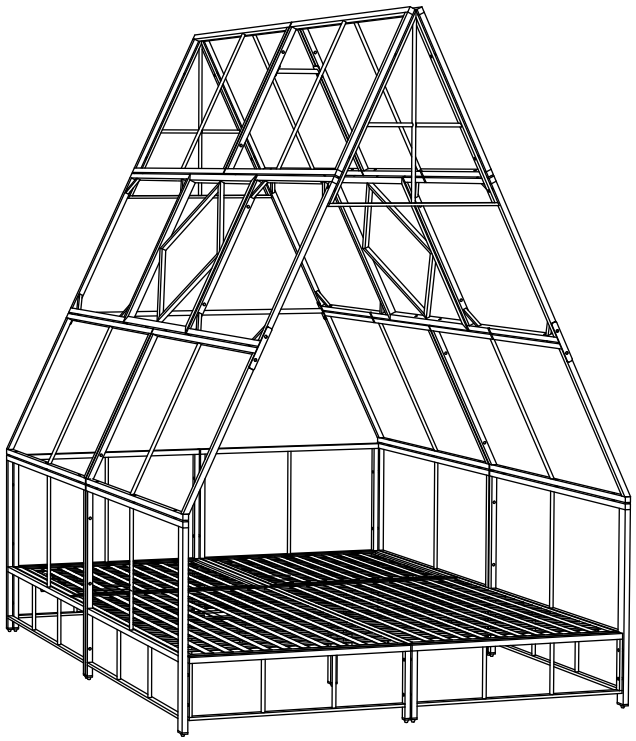
⑥ x8





Connect The part from Step 34 & Support Bar (Z3), tighten Bolt (1) & Flat Washer (6) with Allen Key (9). Turn the final part upright.

STEP 36



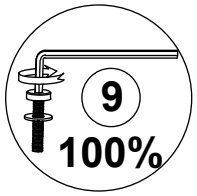
Turn the final part from step 35 upright.

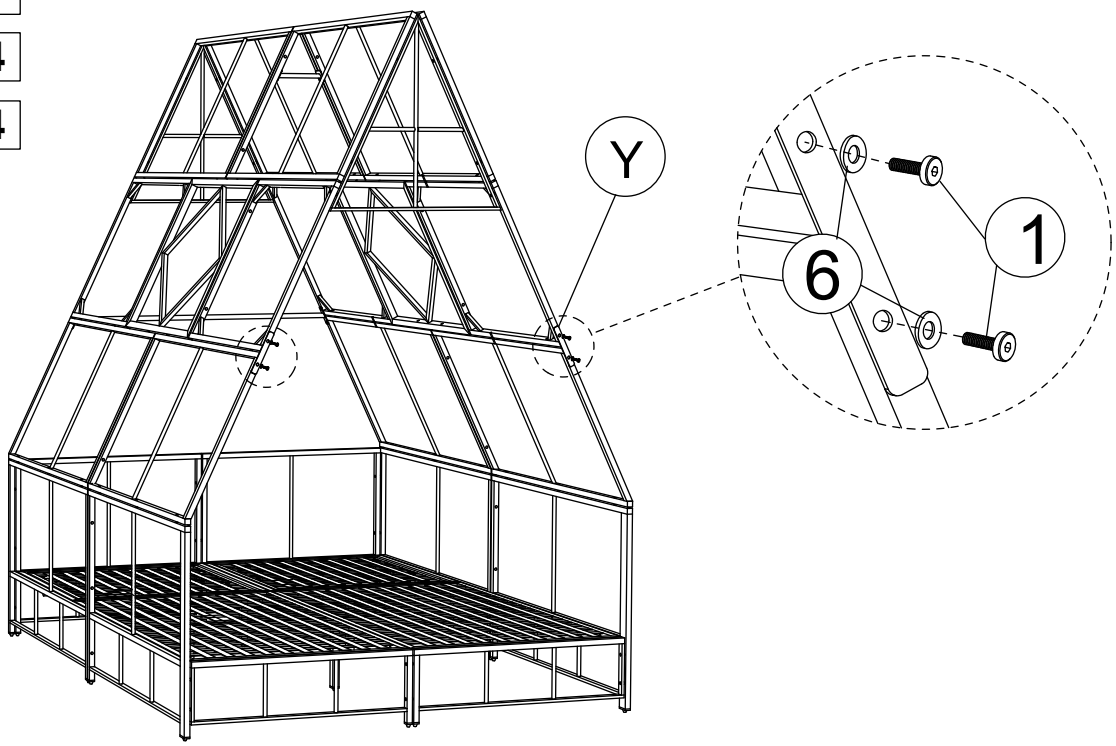
STEP 37

Y x2

① x4

⑥ x4

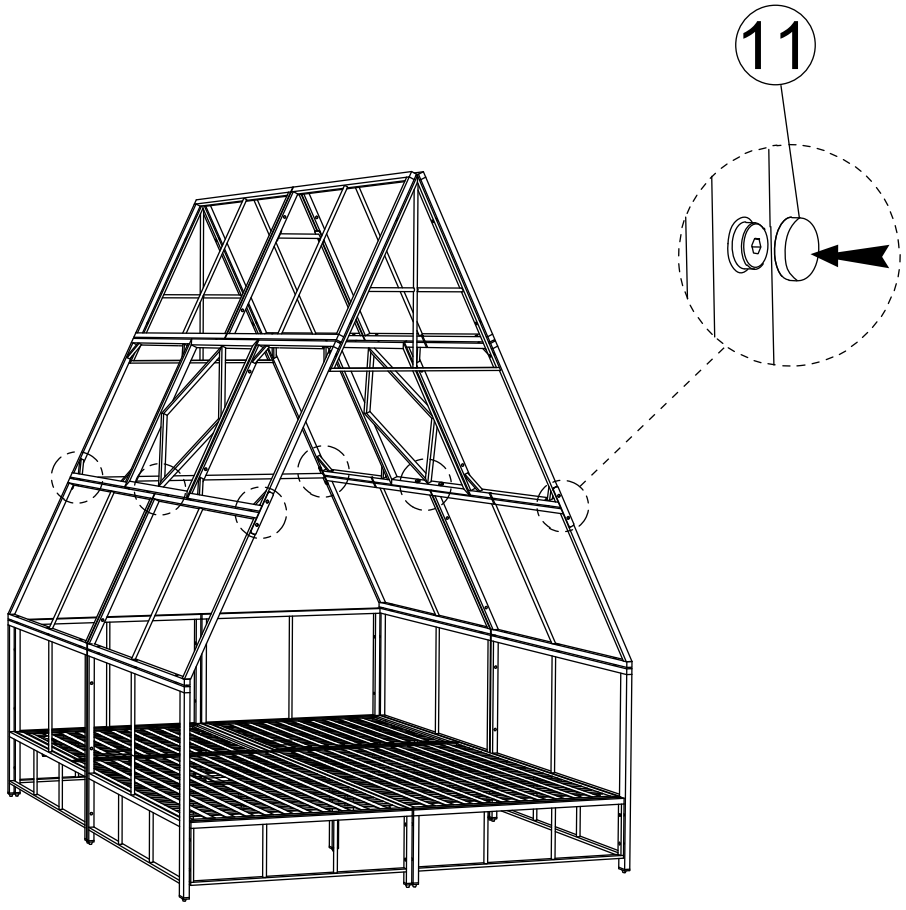




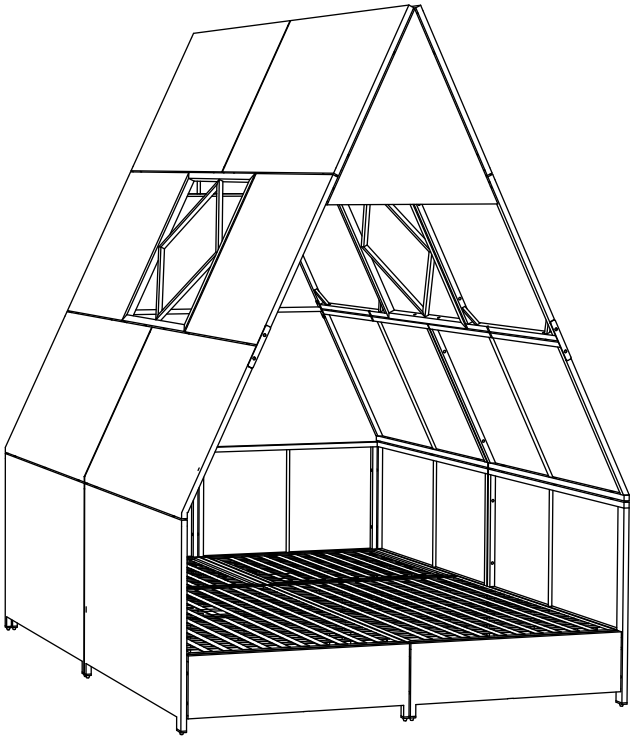
Connect The part from Step 36 & Connecting Flat (Y), tighten Bolt (1) & Flat Washer (6) with Allen Key (9).

STEP 38

⑪ x12

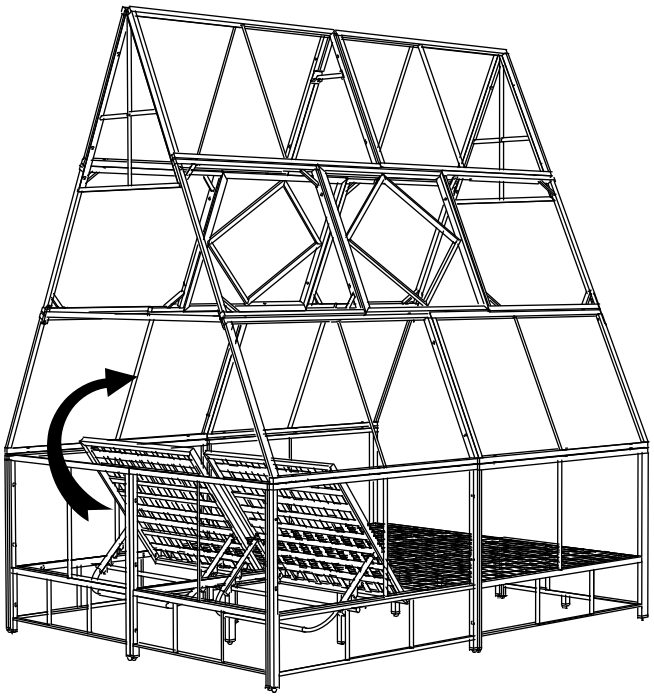


Push Plastic Cover (11) by Hands.



Finish Bed.

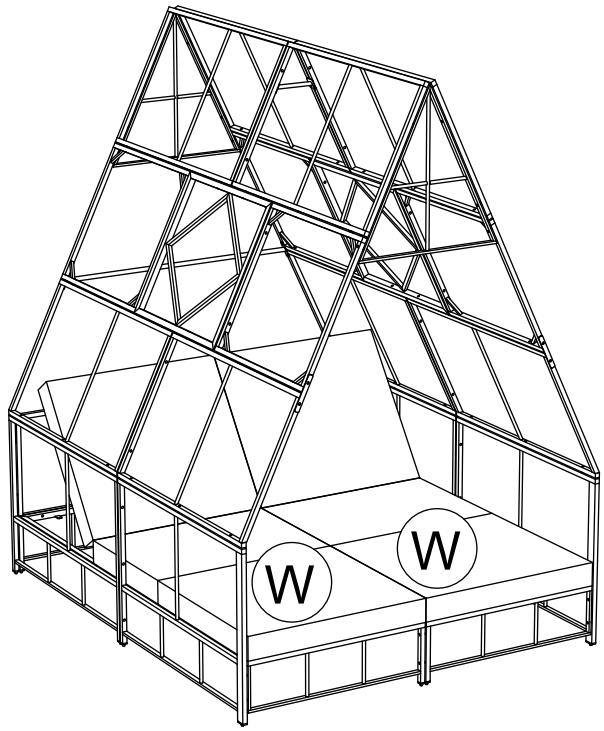
STEP 39



Lift & hold Back Rest

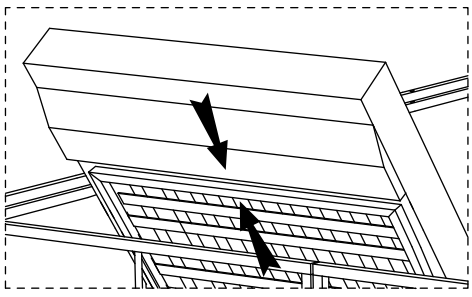
STEP 40

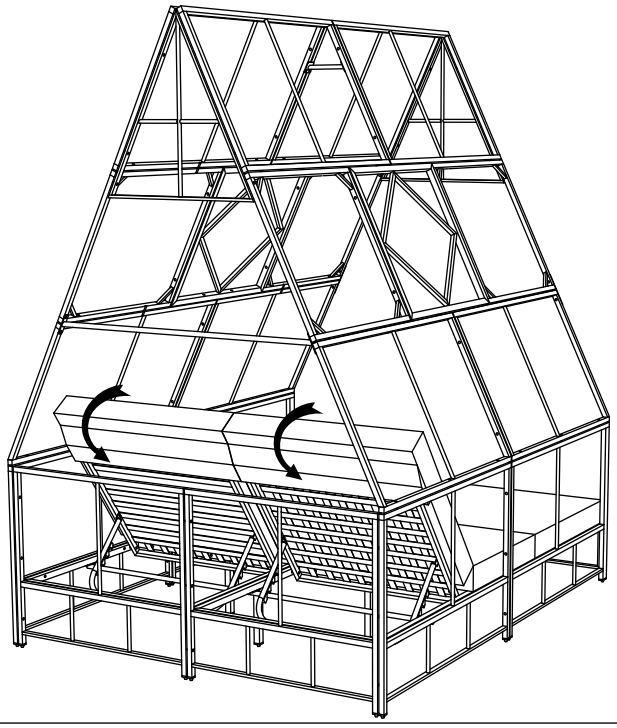
W x2



Put & push into back Seat Cushion (W).

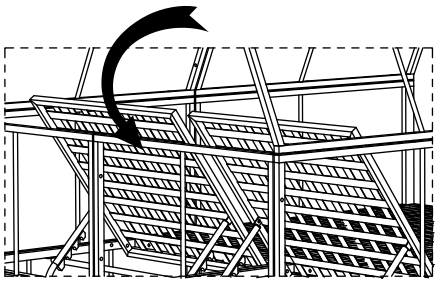
STEP 41

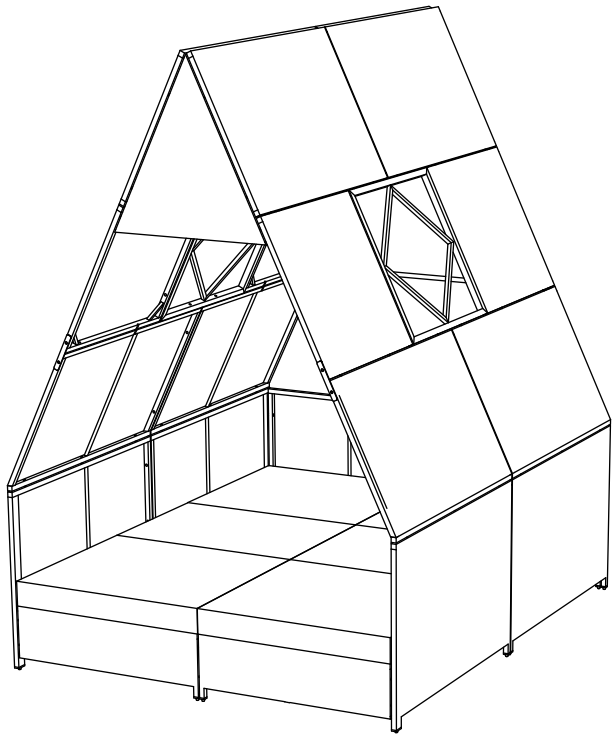




Push the top cover of cushion into the top of back rest.

STEP 42

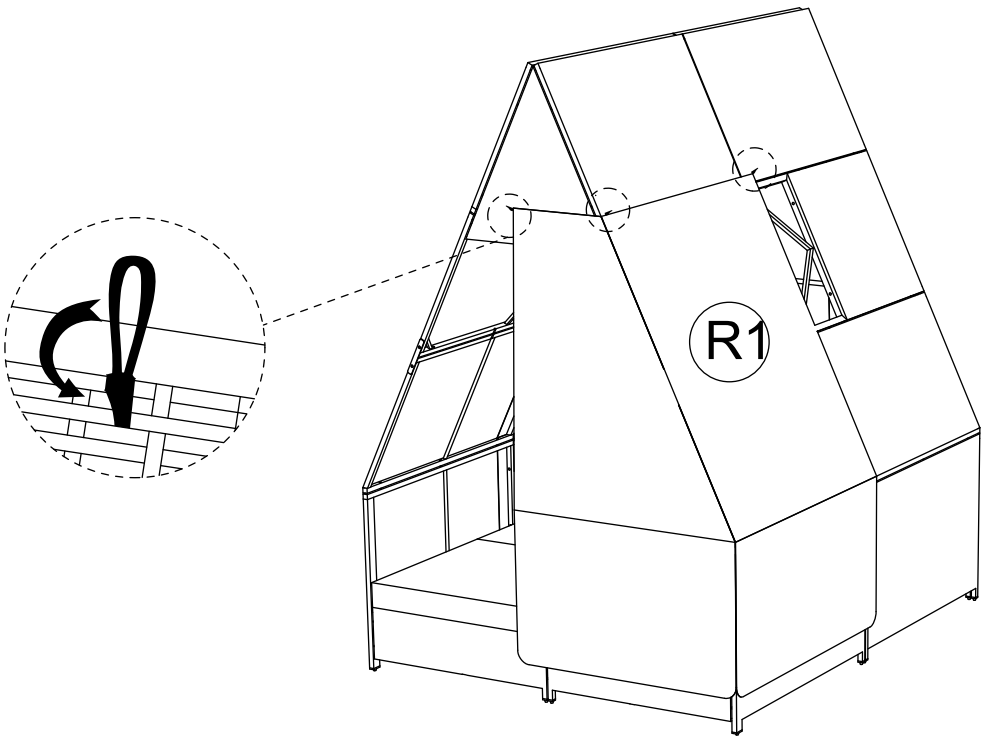




Drop the Back Rest .

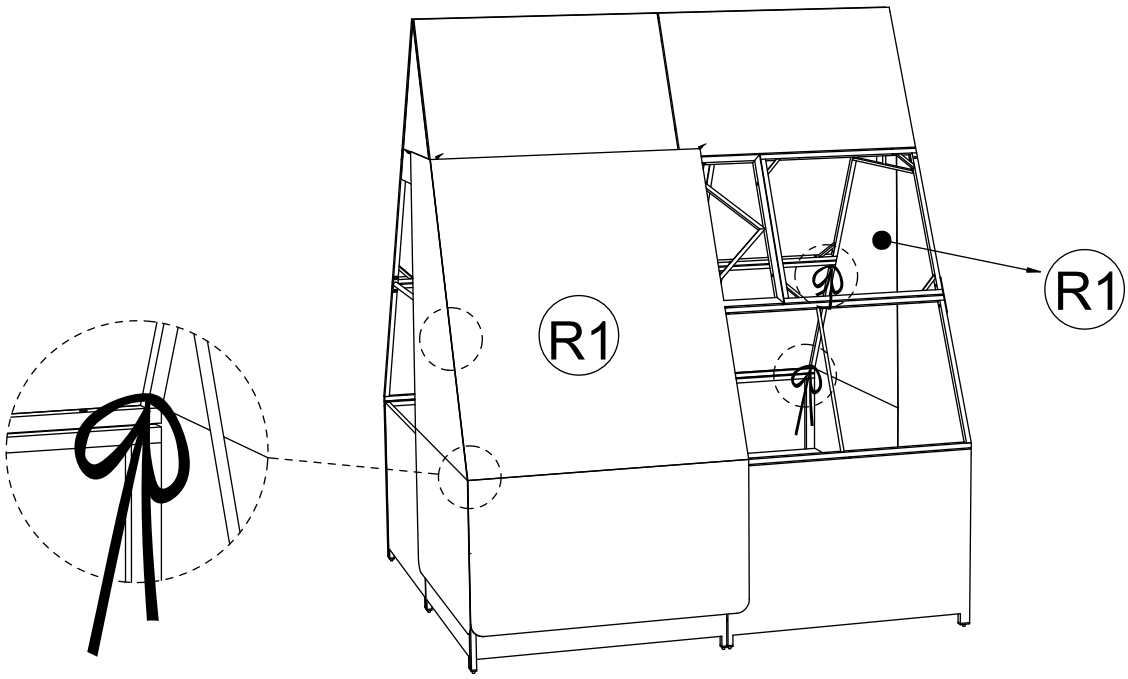
STEP 43

R1 x2



Connect Curtain 1 (R1) outside around the roof, sticked by plastic detail on Curtain

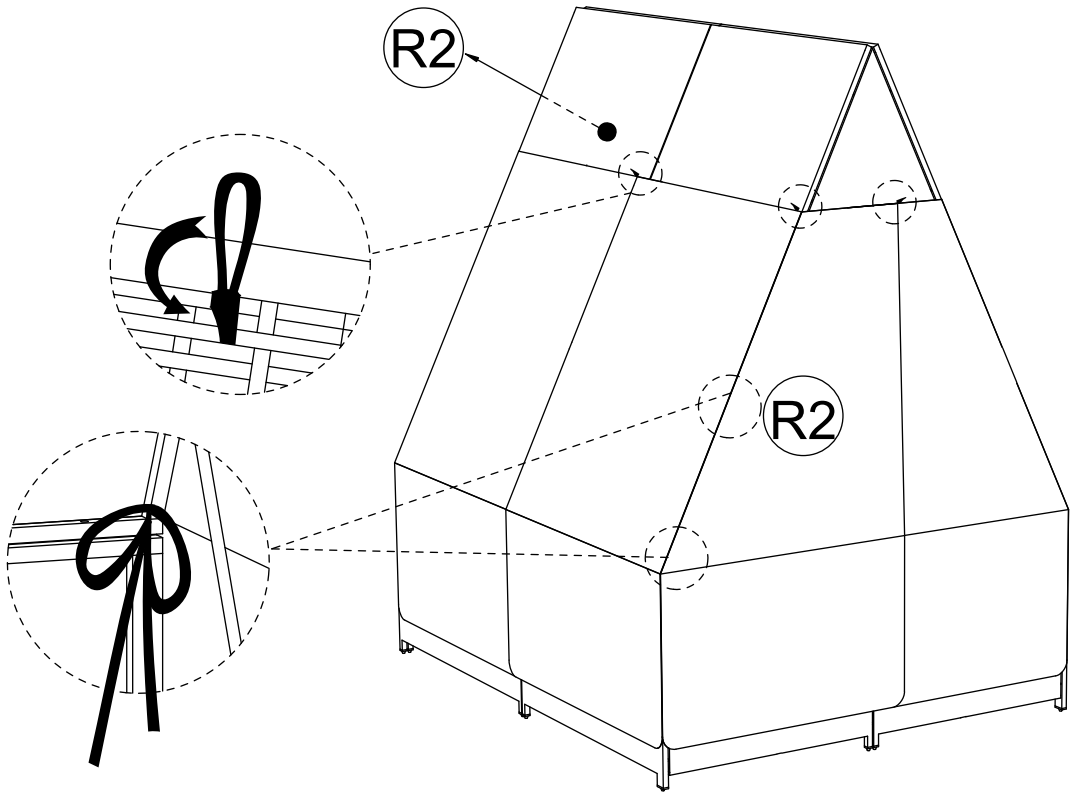
STEP 44



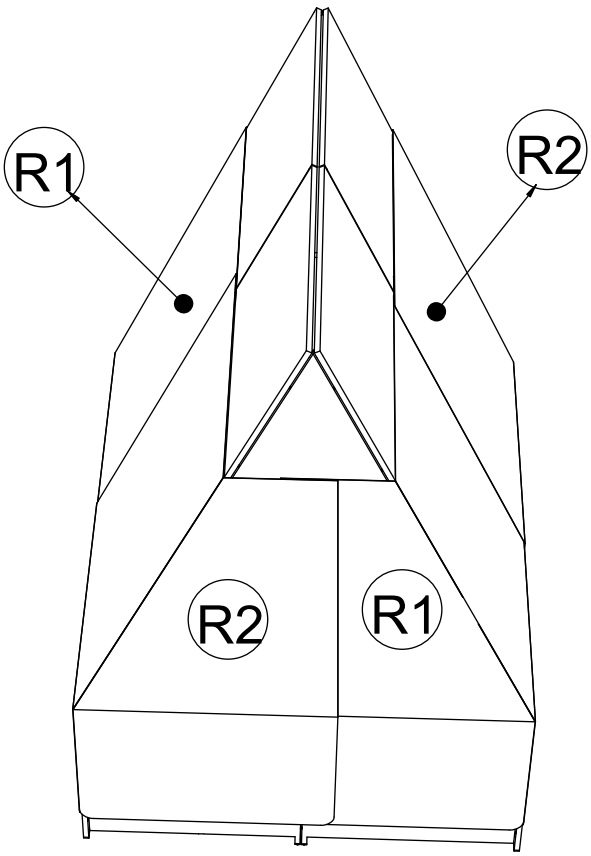
Connect Curtain 1 (R1) inside around the roof by tie the rope

STEP 45

R2 x2

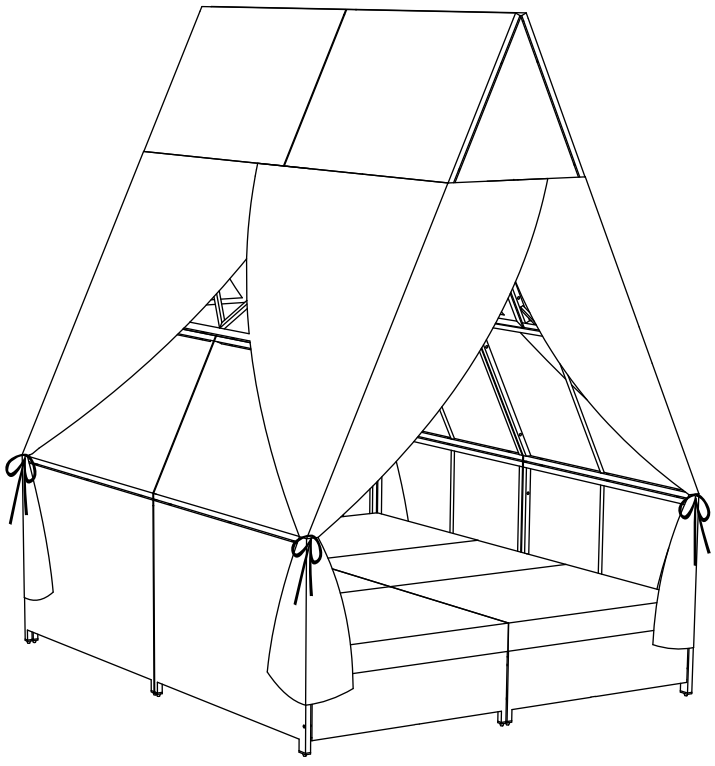


Do again with Curtain 2 (R2) to connect them with the part from step 44



Set all Curtain on right way

STEP 46

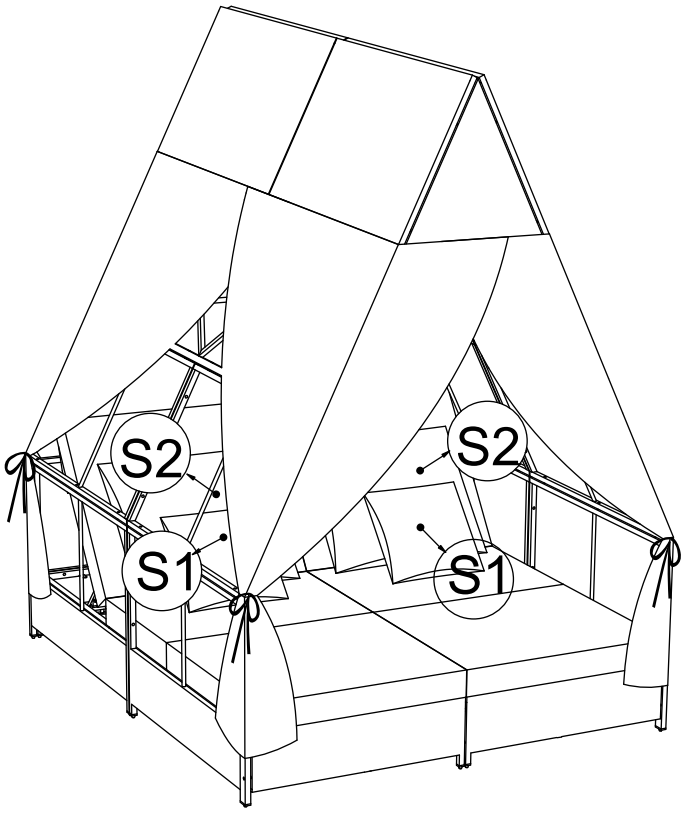


Tie 4 Curtain at the 4 corners like picture

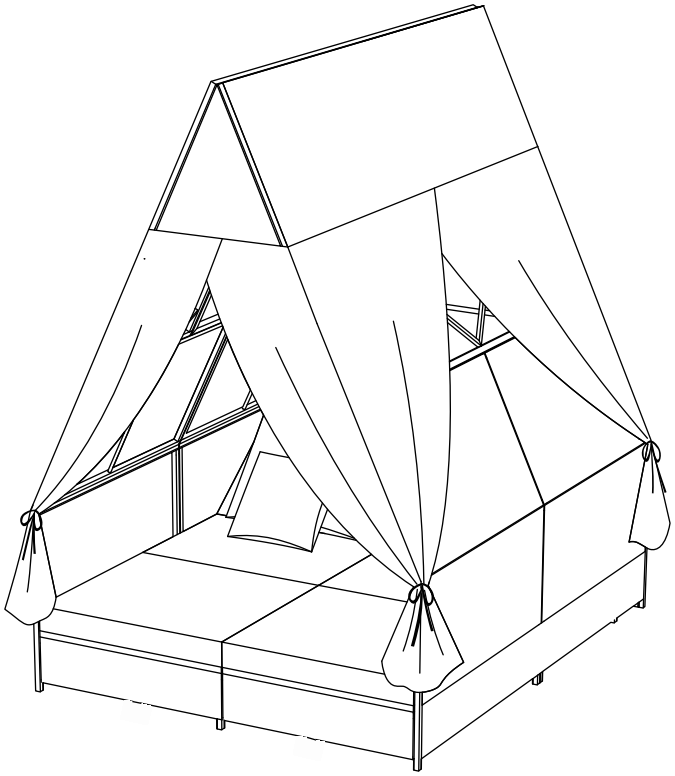
STEP 46

S1 x2

S2 x2



Set up the small & Big Pillow (S1) & (S2) to finish Bed.



Finish Bed.