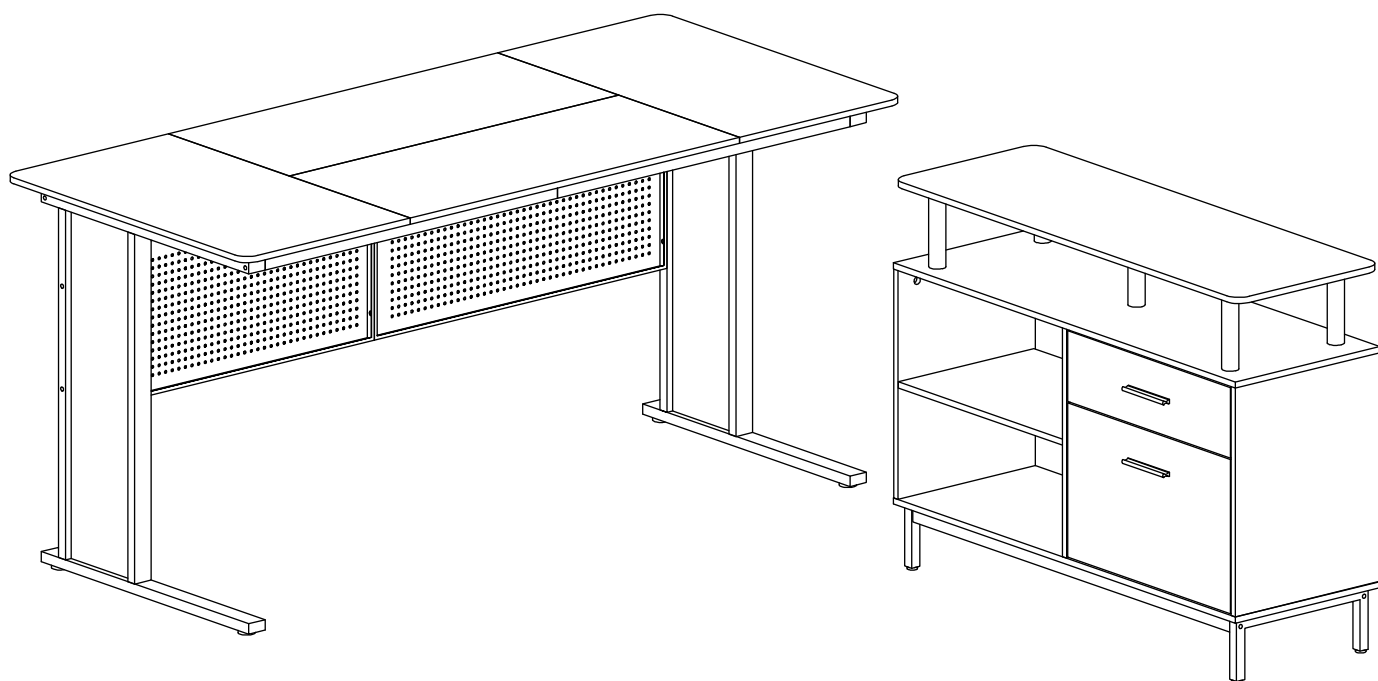
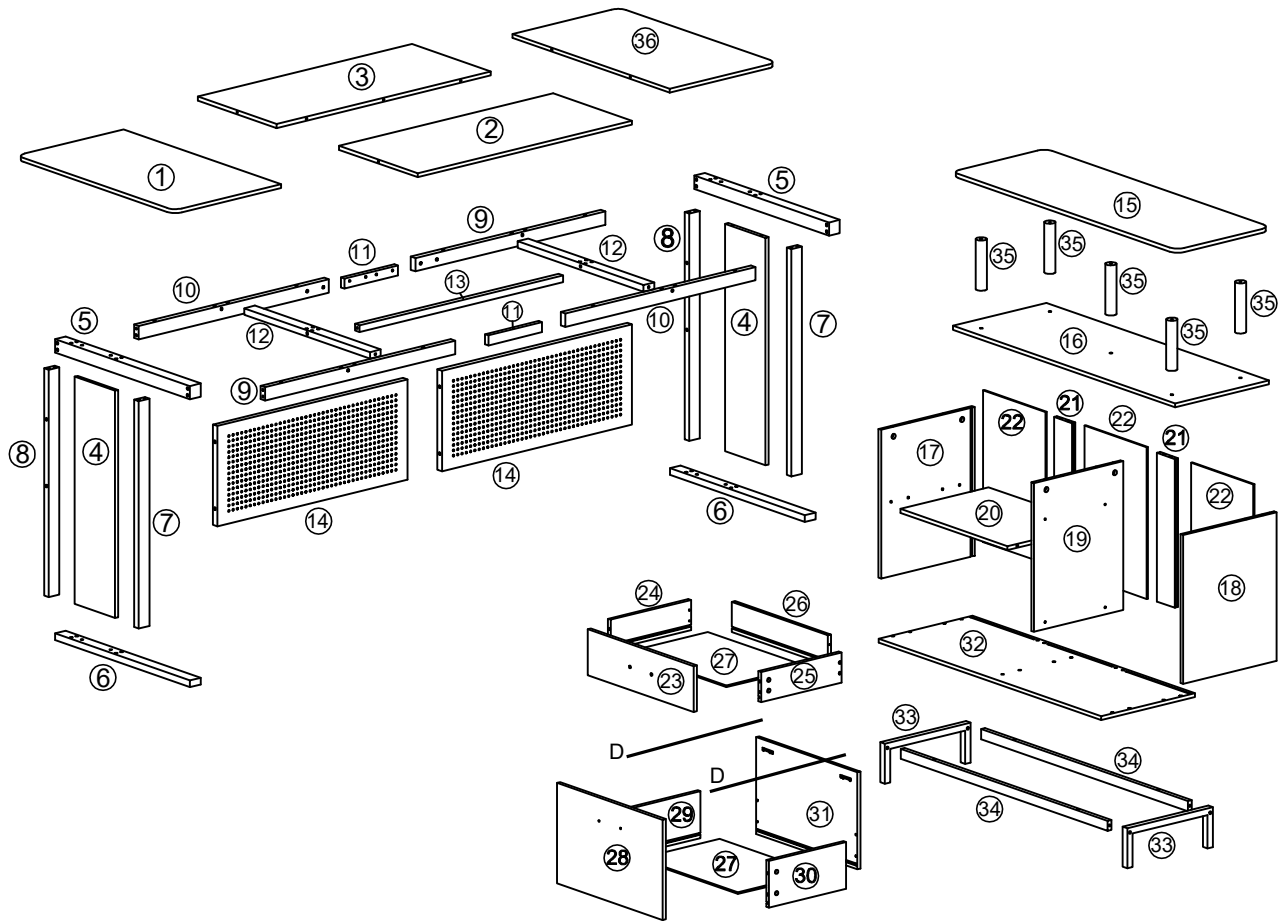
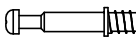


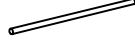
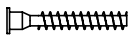
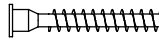




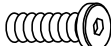
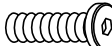
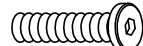
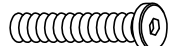







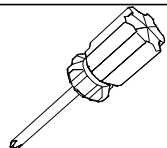
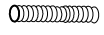






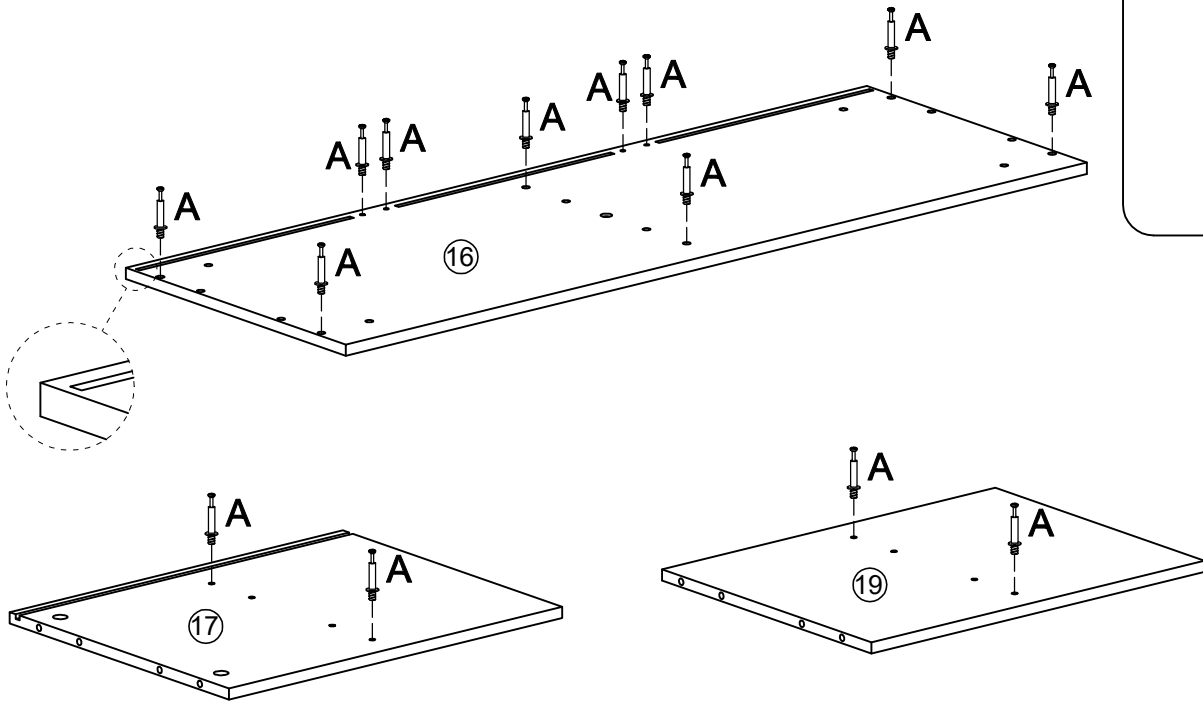
ASSEMBLY INSTRUCTIONS

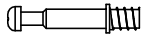




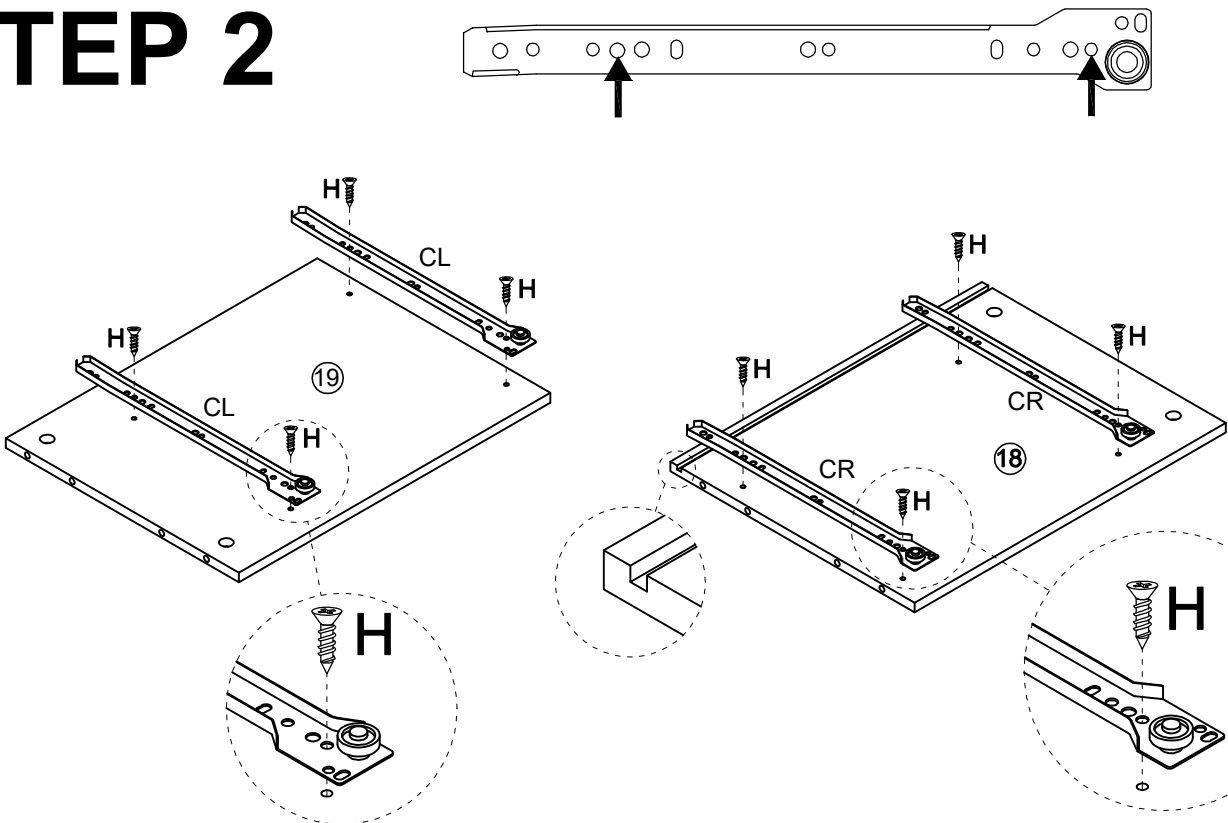
A	X22+3	B	X22+3	C	X23+3	D	X2	E	X4	F	X4+1	G	X1
													
Ø6X40mm	Ø15X9.3mm	Ø6X30mm	Ø5X299mm	Ø7X48mm	Ø7X68mm	M4X60mm							
H	X16+2	I	X18+2	J	X18+2	K	X17+2	L	X16+2	M	X20+2	N	X18+2
													
3X12mm	Ø5X38mm	M6X12mm	M6X28mm	M6X40mm	M6X48mm	M6X60mm							
O	X1	P	X8	Q	X2	R	X4+1	S	X6	T	X1	U	X2
													
M3X60mm	M8XØ25mm	105X16X8mm	M4X15mm	M6X10mm		Ø20mm							
V	X5	CL	X2	CR	X2	DL	X2	DR	X2				
													
M6X30mm	L300mm	L300mm	L300mm	L300mm									


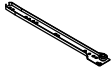

STEP 1



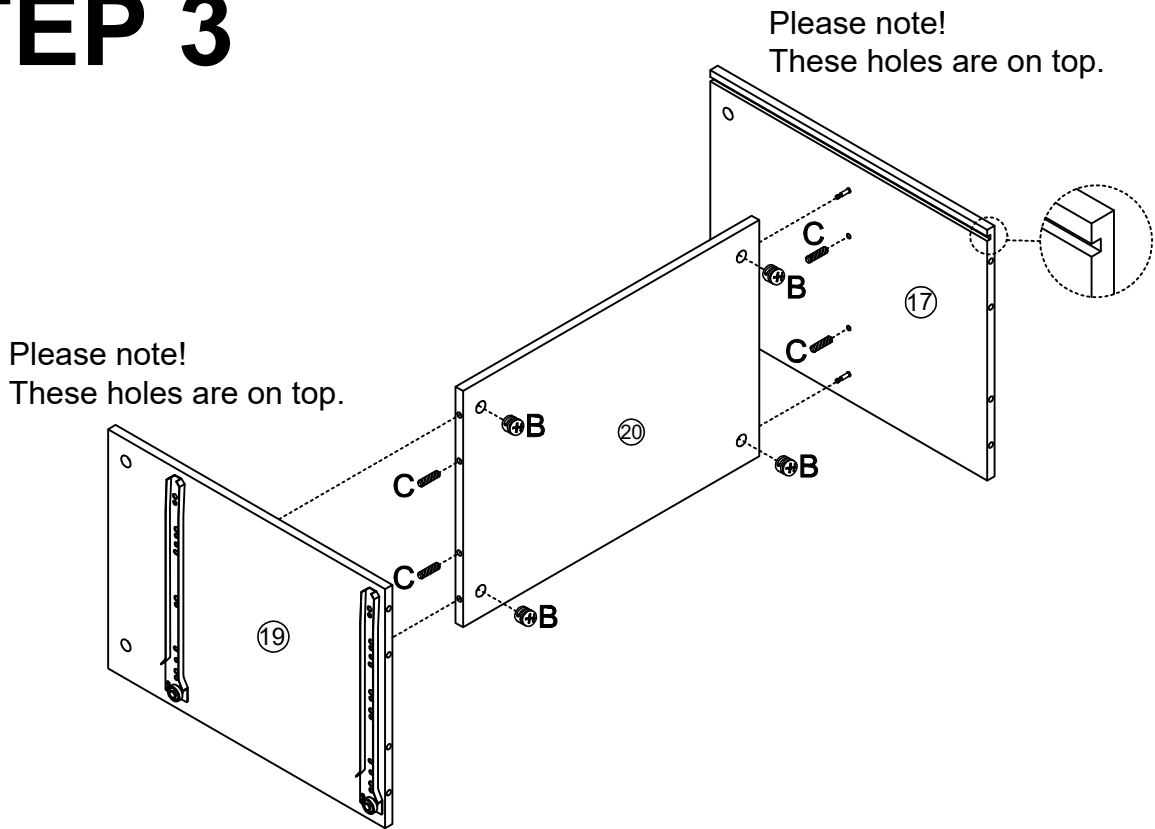
A	X14
	
Ø6X40mm	

STEP 2



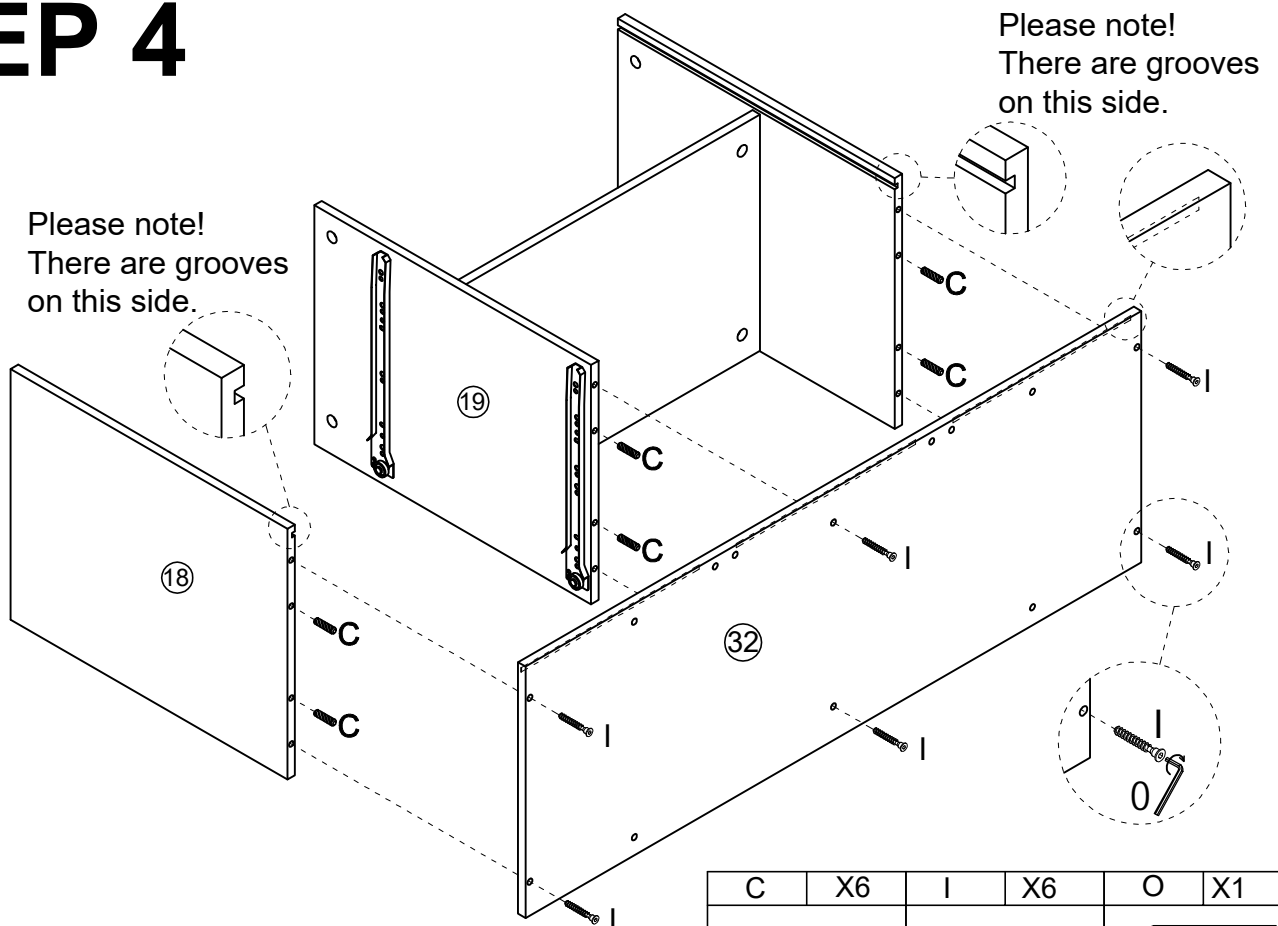
H	X8	CL	X2	CR	X2
					
3X12mm		L300mm		L300mm	

STEP 3



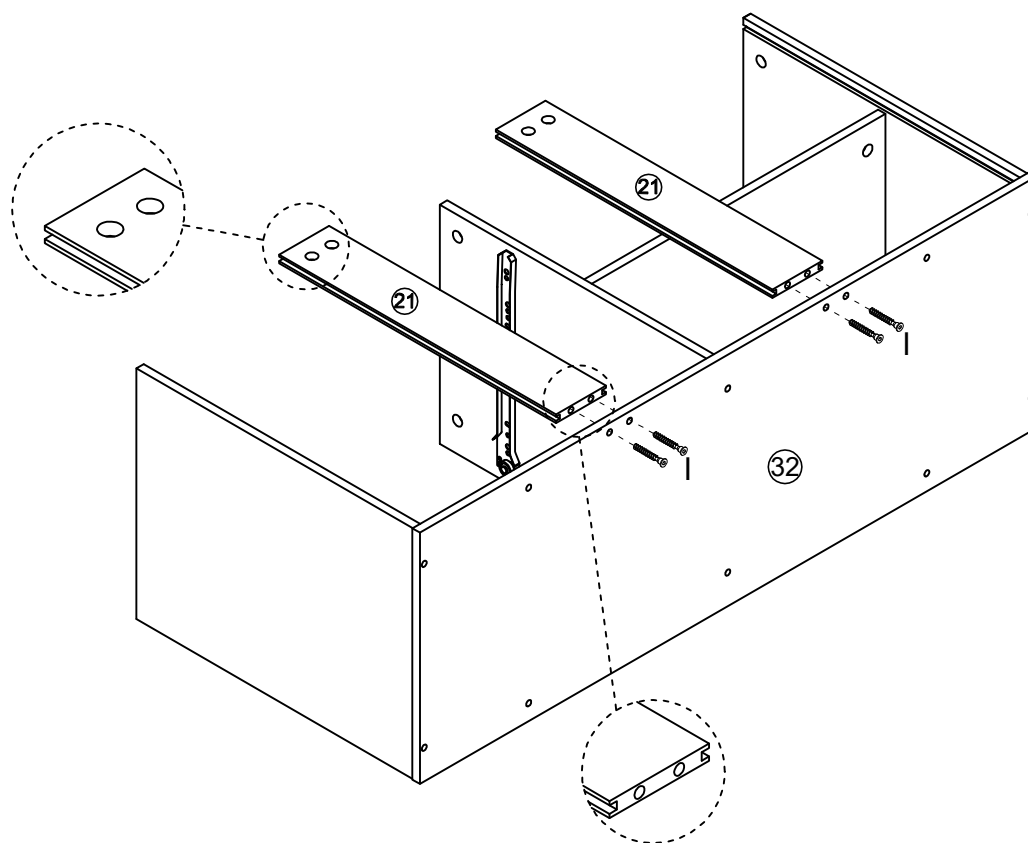
B	X4	C	X4
Ø15X9.3mm		Ø6X30mm	

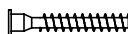
STEP 4



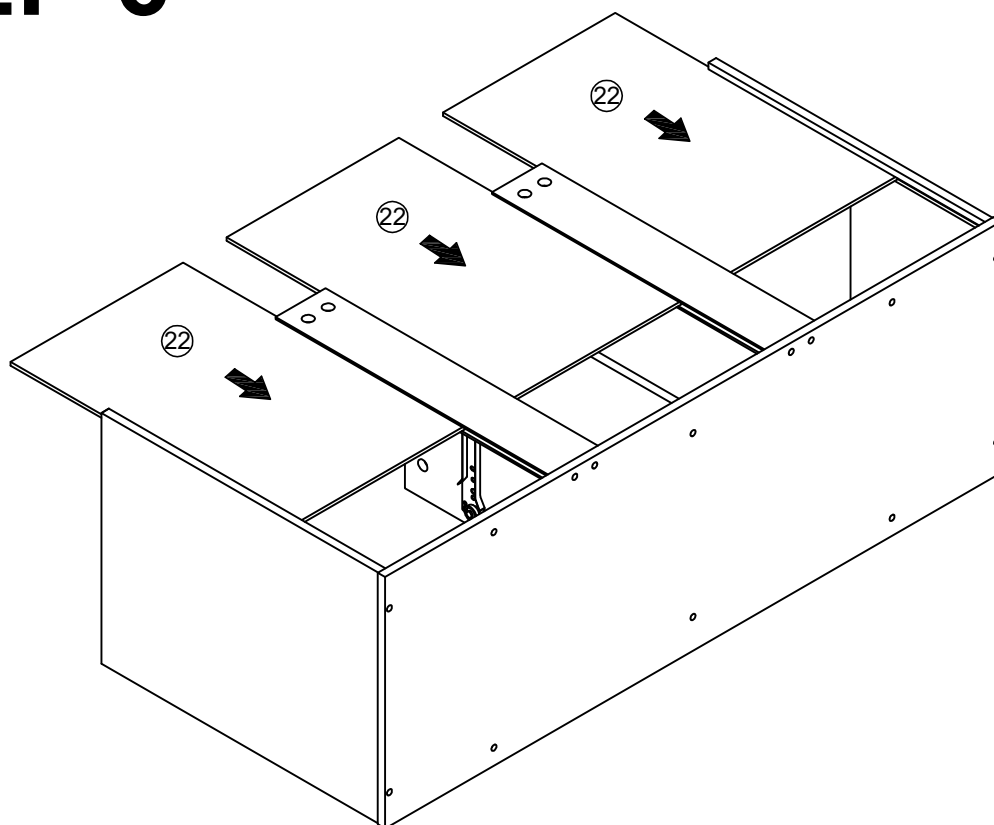
C	X6	I	X6	O	X1
Ø6X30mm		Ø5X38mm		M3X60mm	

STEP 5

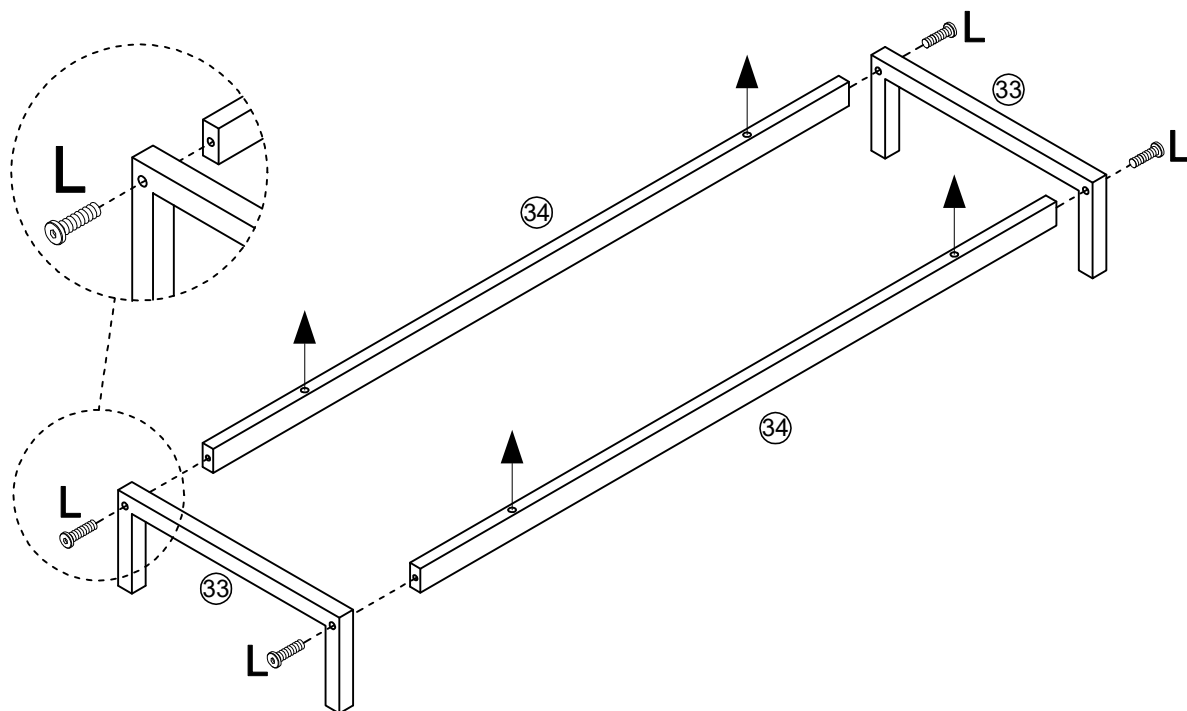



I	X4
	
Ø5X38mm	

STEP 6

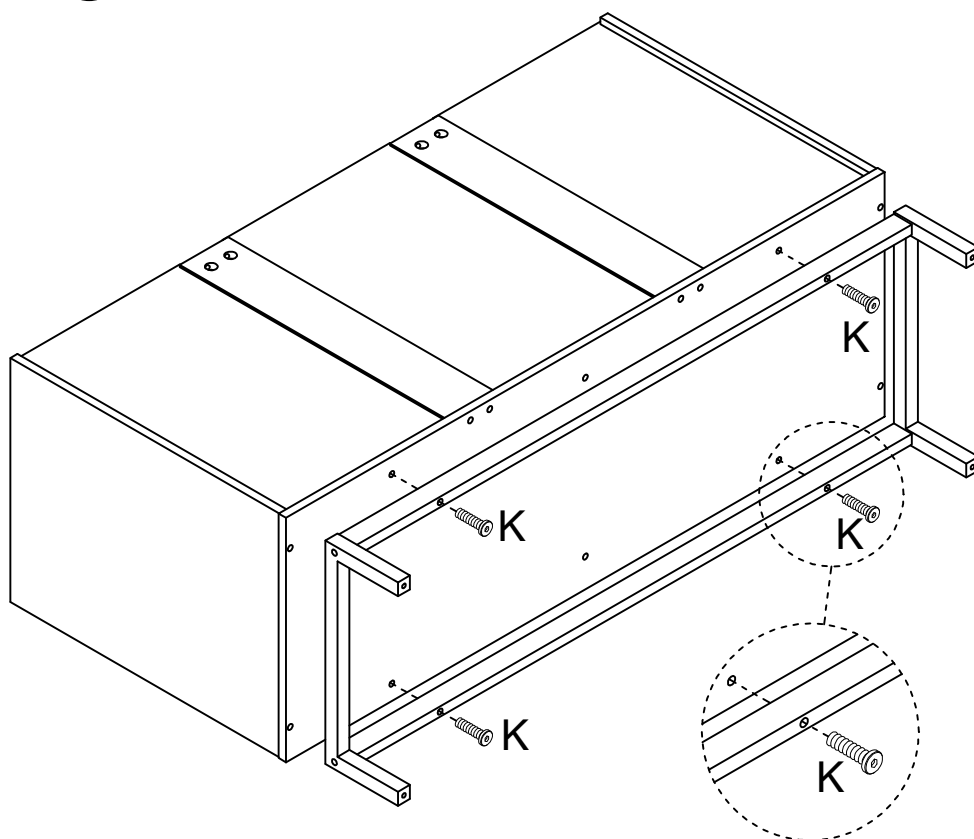


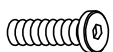
STEP 7



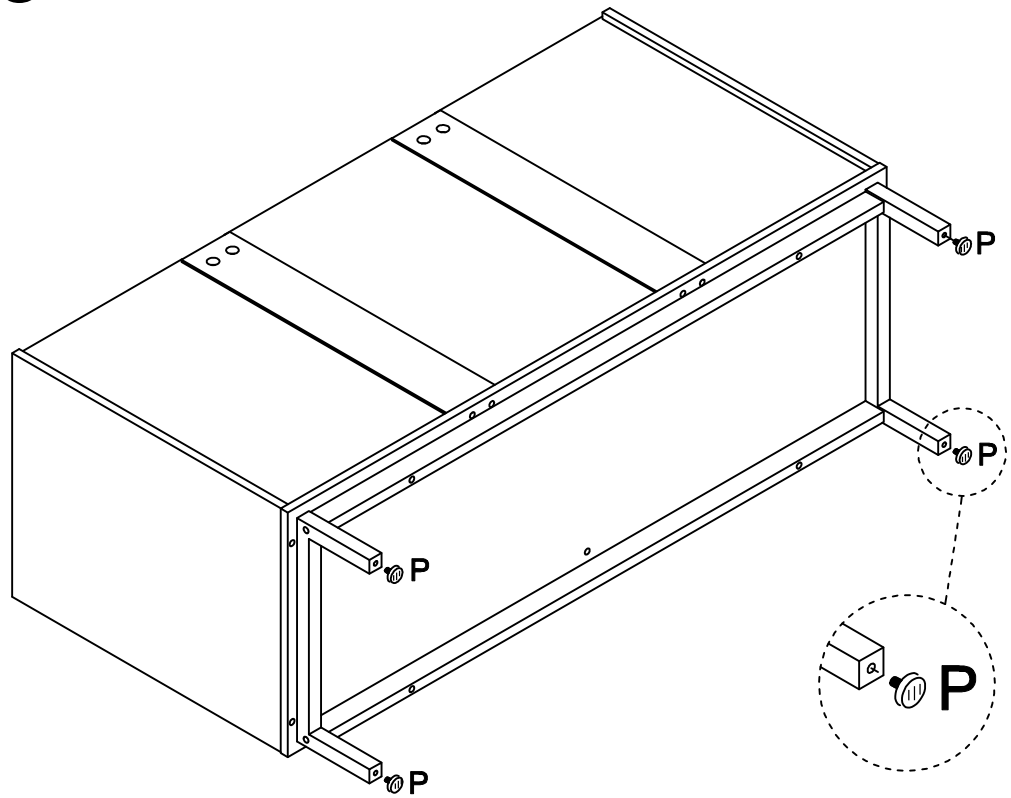
L	X4
	
M6X40mm	


STEP 8



K	X4
	
M6X28mm	

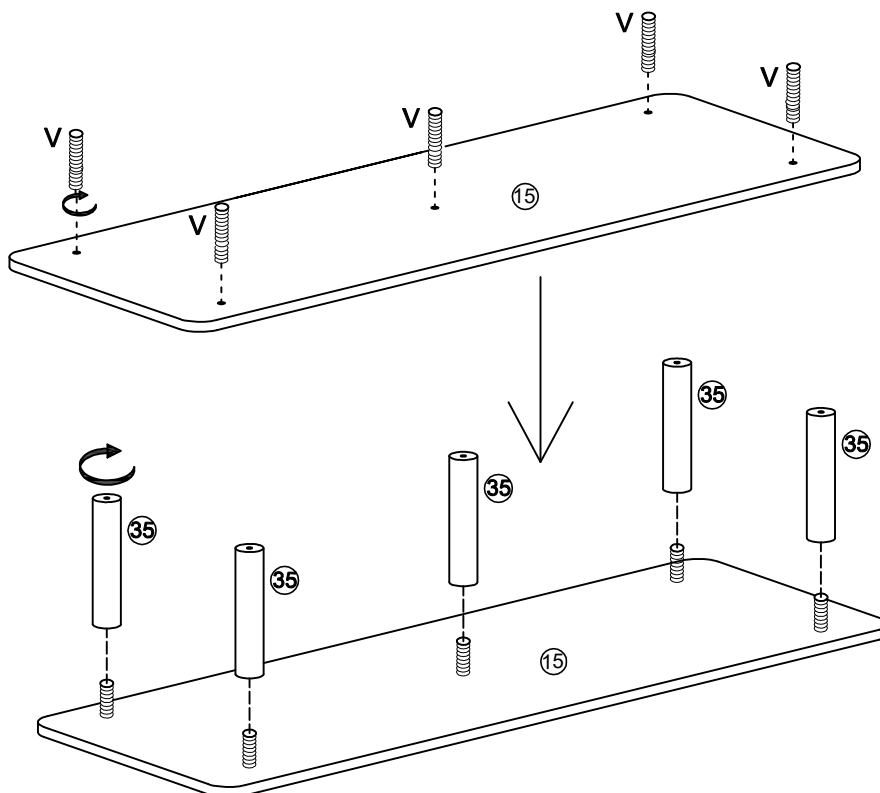
STEP 9




P	X4
	
M8XØ25mm	

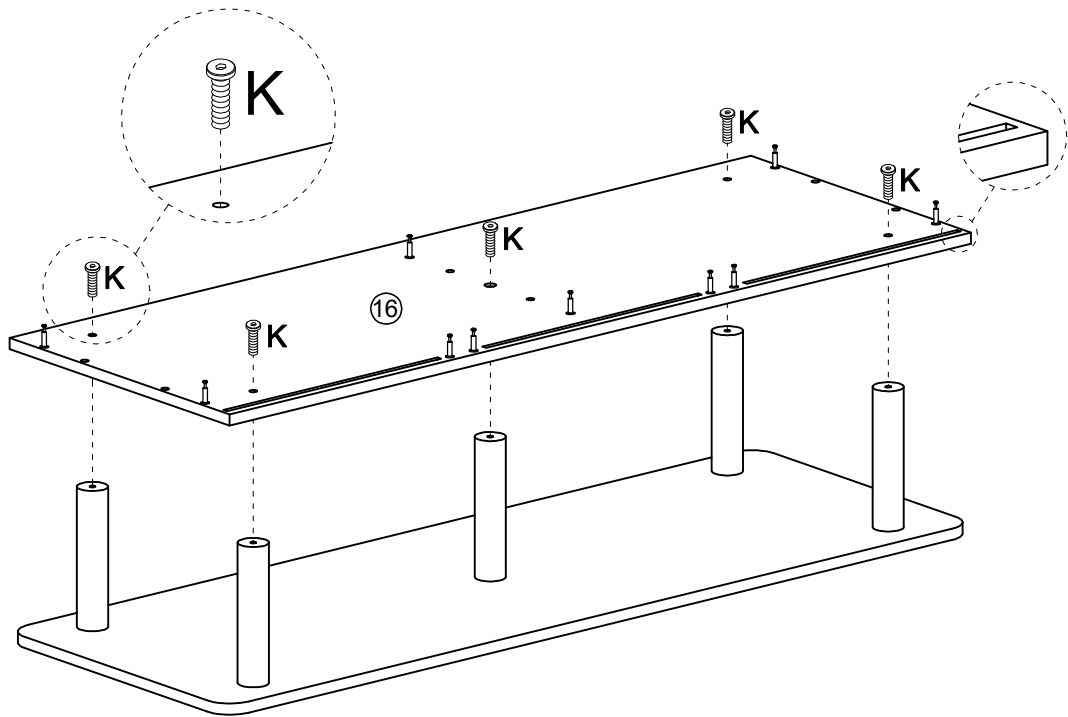
STEP 10


Please screw #V into the board first, then fix #35



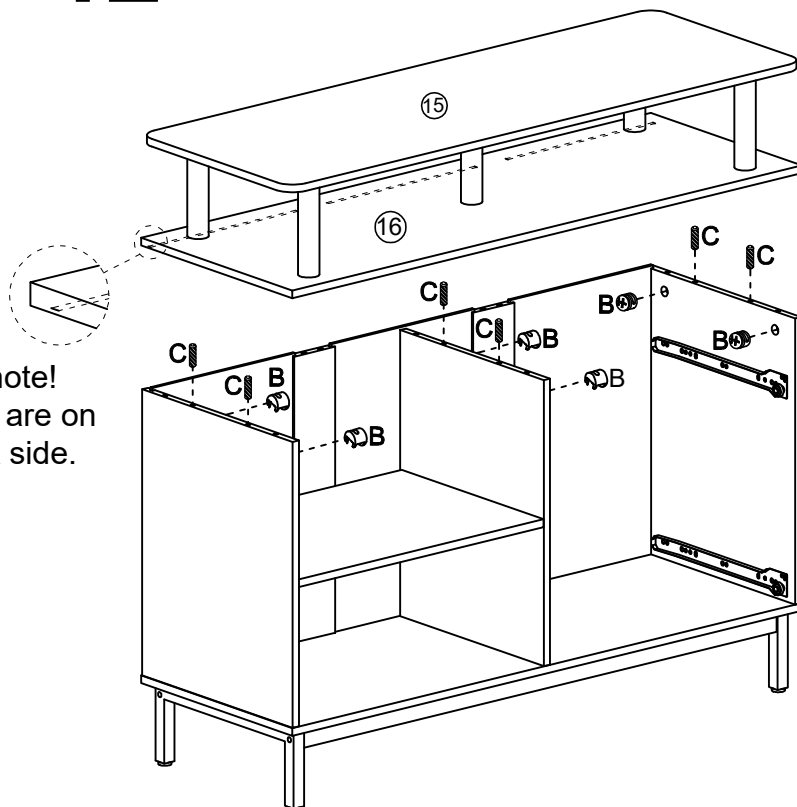
V	X5
	
M6X30mm	

STEP 11





K	X5
	
M6X28mm	

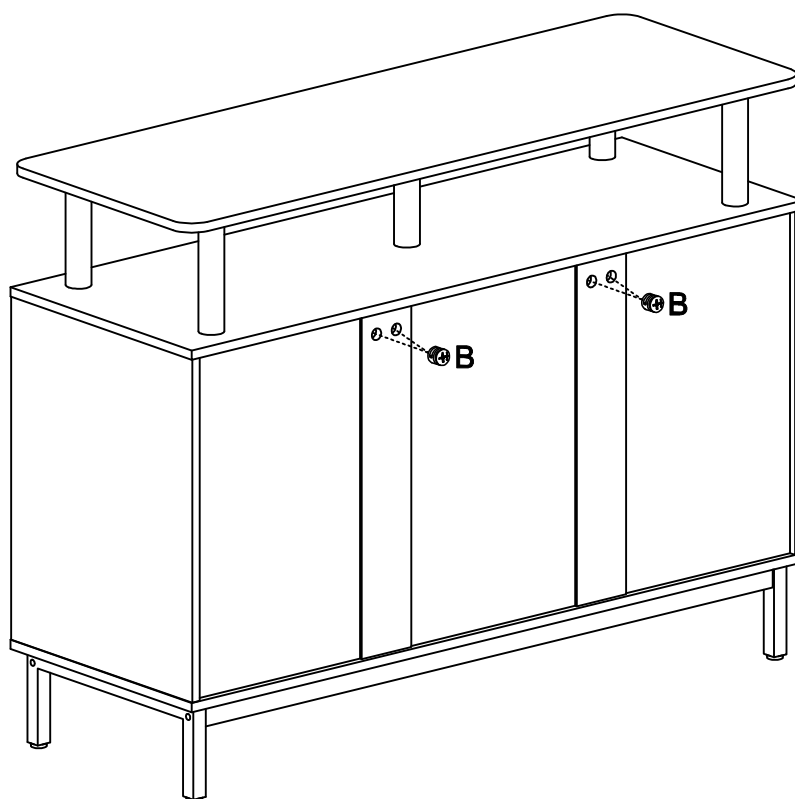
STEP 12



Please note!
Notches are on
the back side.

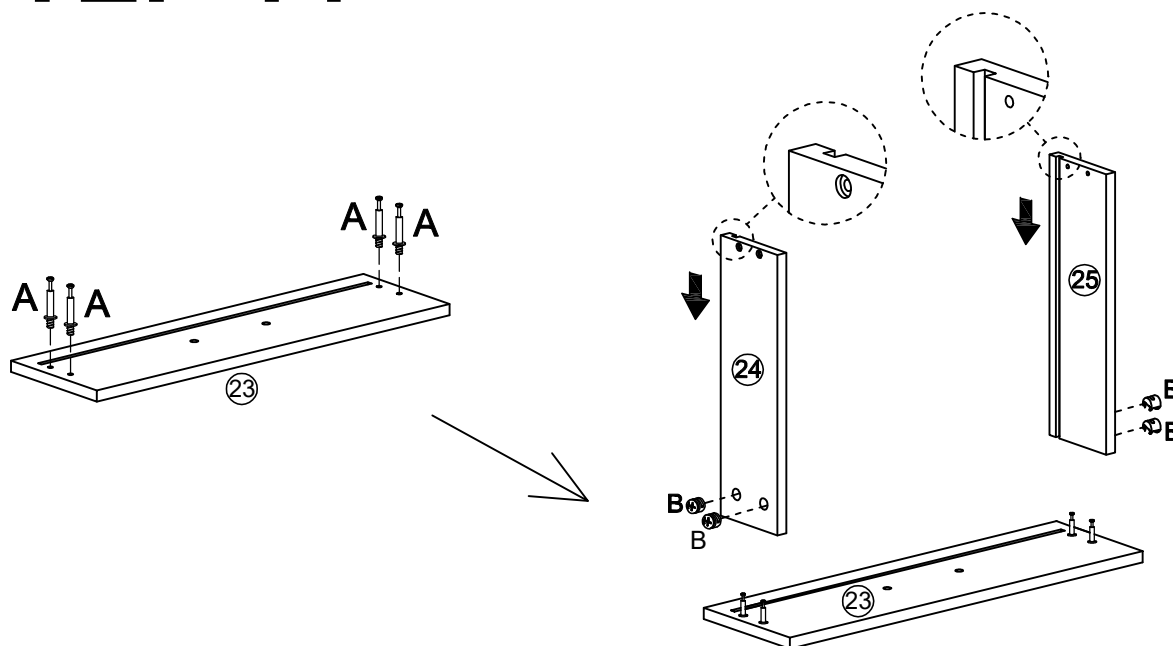
B	X6	C	X6
			
Ø15X9.3mm		Ø6X30mm	

STEP 13



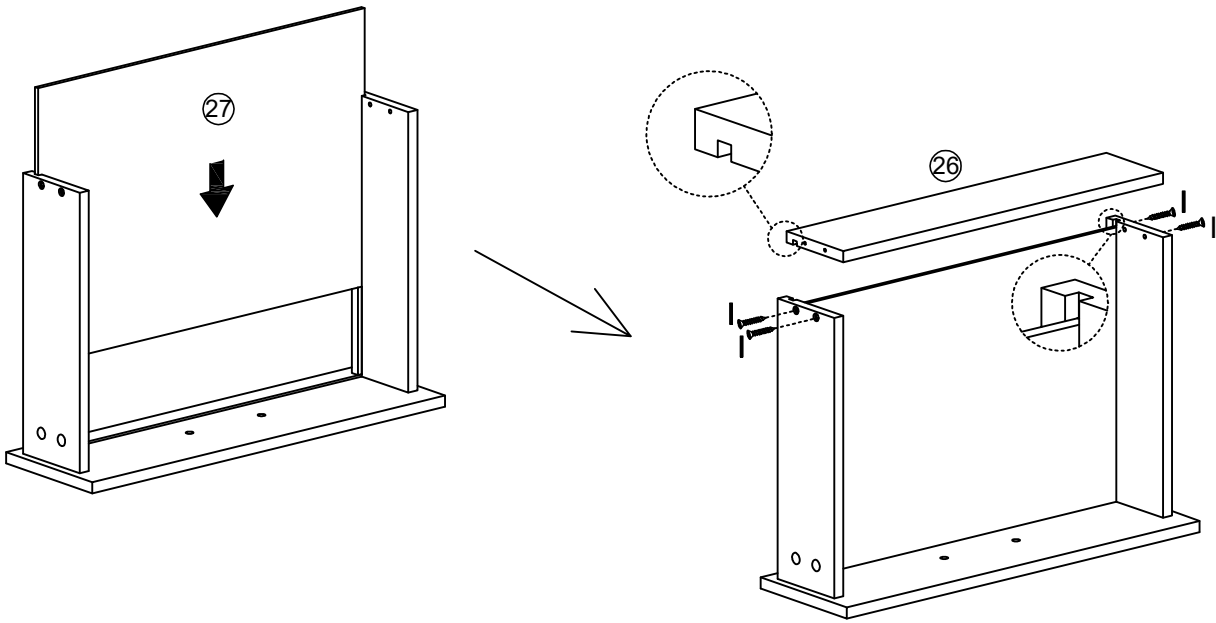
B	X4
Ø15X9.3mm	

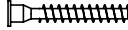
STEP 14



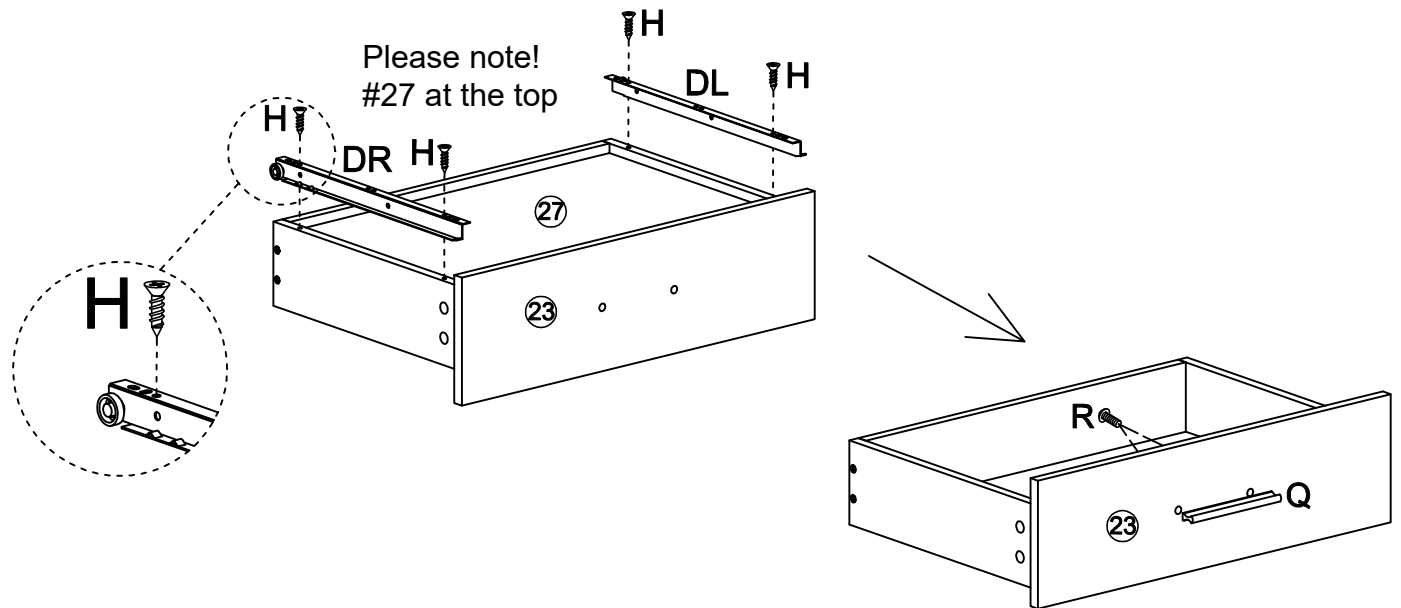
A	X4	B	X4
Ø6X40mm		Ø15X9.3mm	






STEP 15



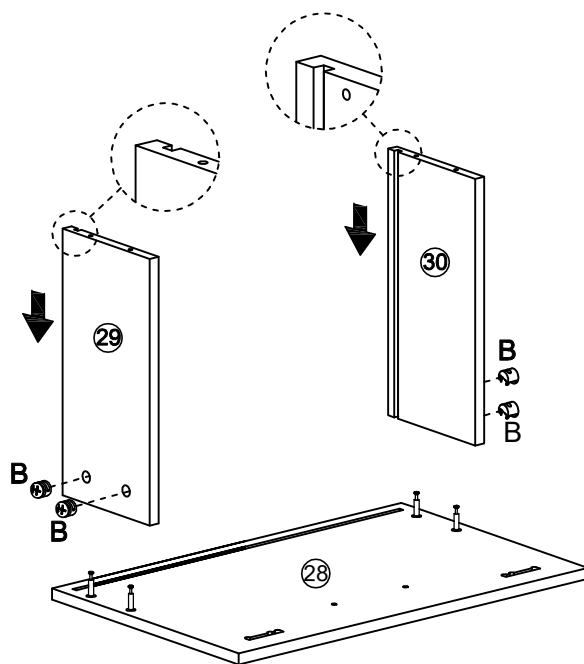
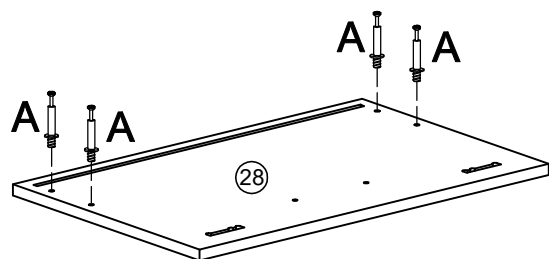
I	X4
	
Ø5X38mm	

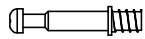

STEP 16



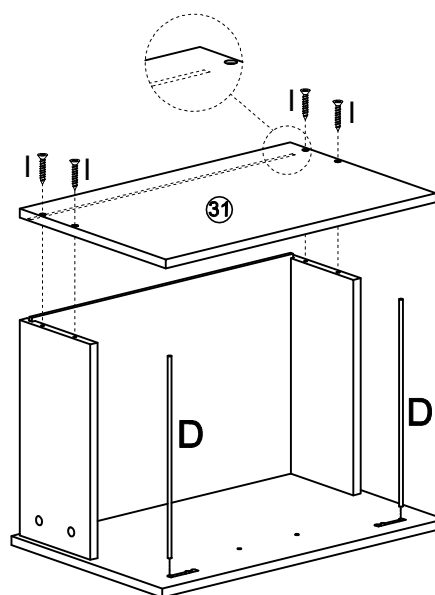
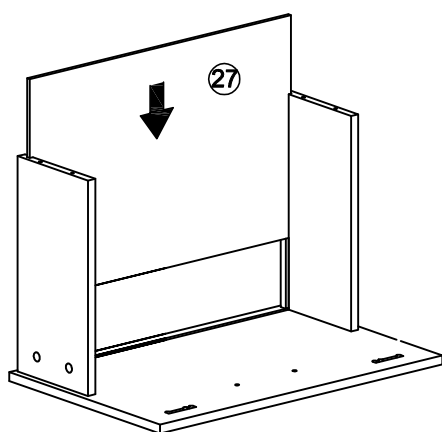
H	X4	Q	X1	R	X2	DL	X1	DR	X1
									
3X12mm		105X16X8mm		M4X15mm		L300mm		L300mm	


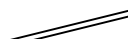
STEP 17



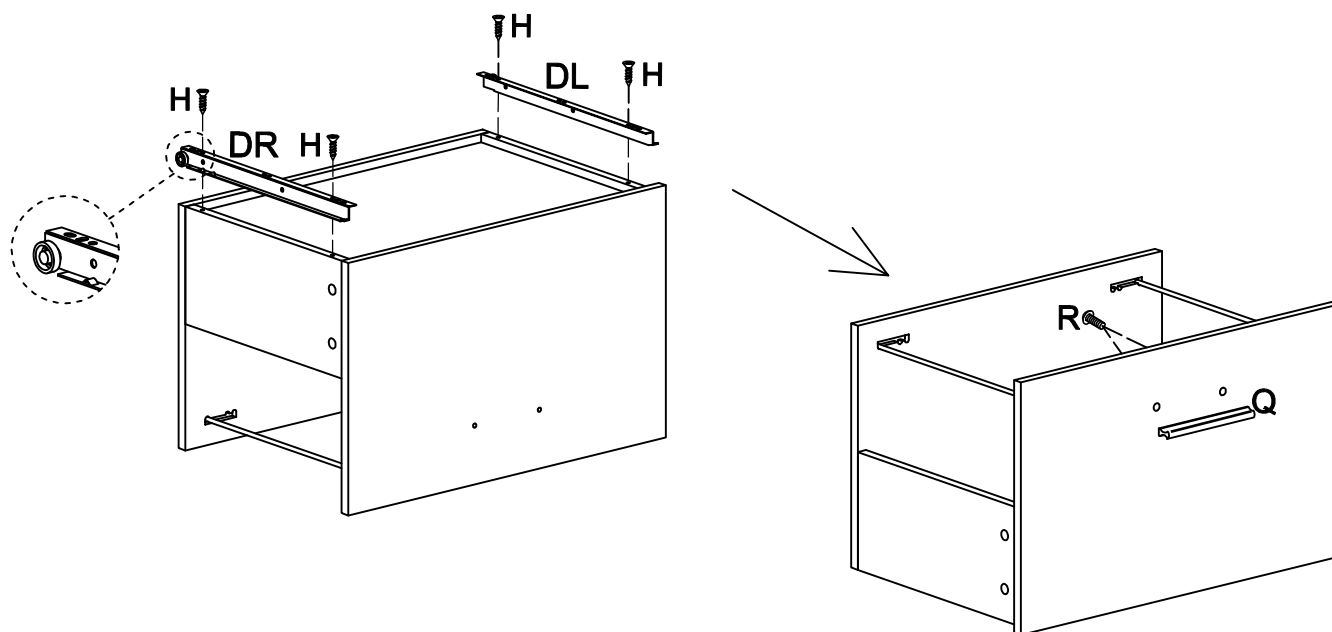
A	X4	B	X4
			
Ø6X40mm		Ø15X9.3mm	






STEP 18



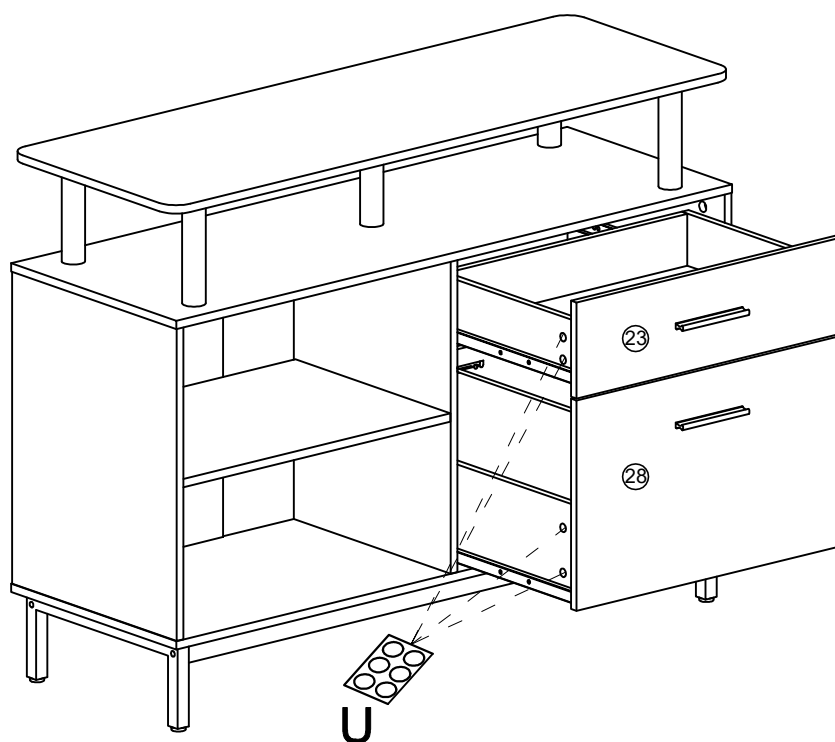
I	X4	D	X2
			
Ø5X38mm		Ø5X299mm	


STEP 19



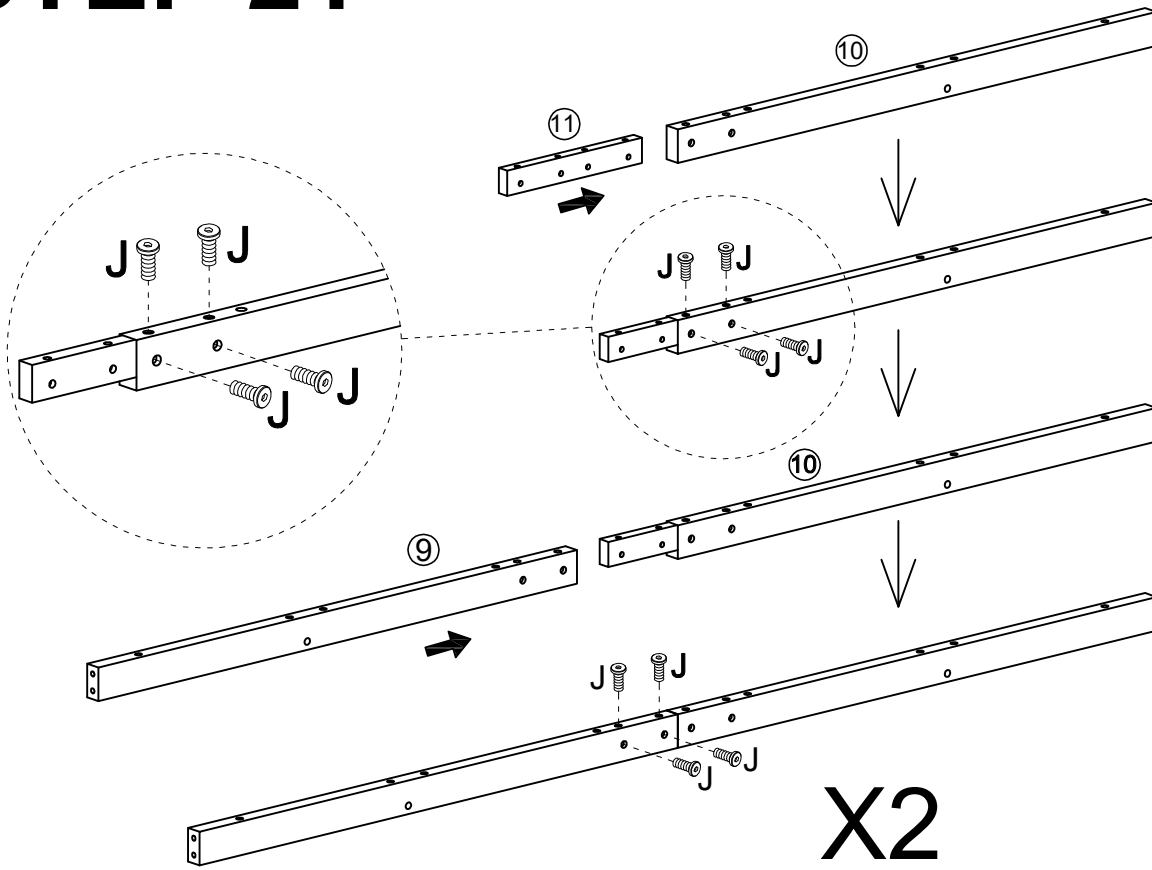
H	X4	Q	X1	R	X2	DL	X1	DR	X1
									
3X12mm		105X16X8mm		M4X15mm		L300mm		L300mm	


STEP 20



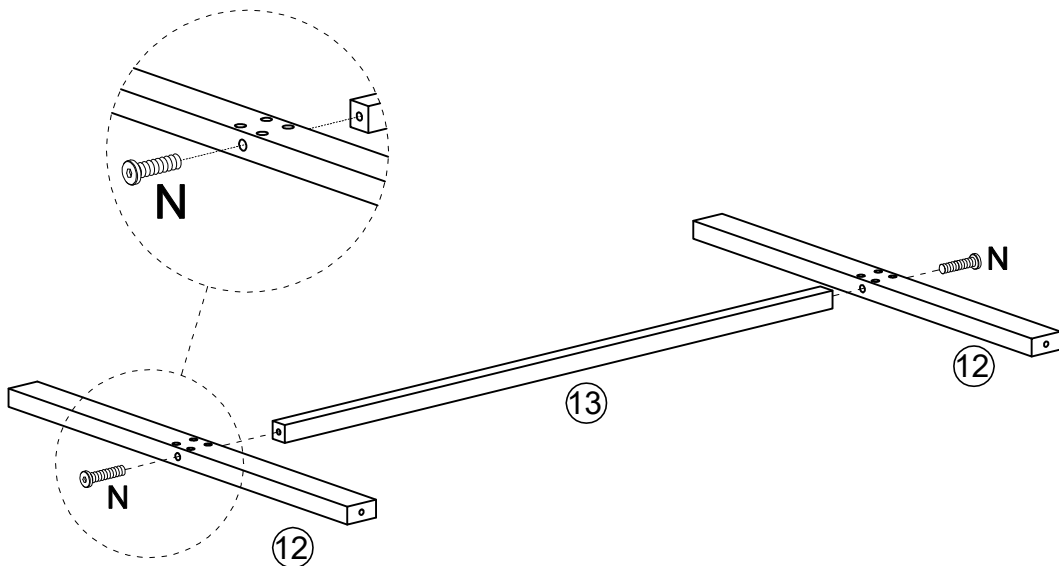
U	X2
	
Ø20mm	

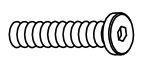
STEP 21



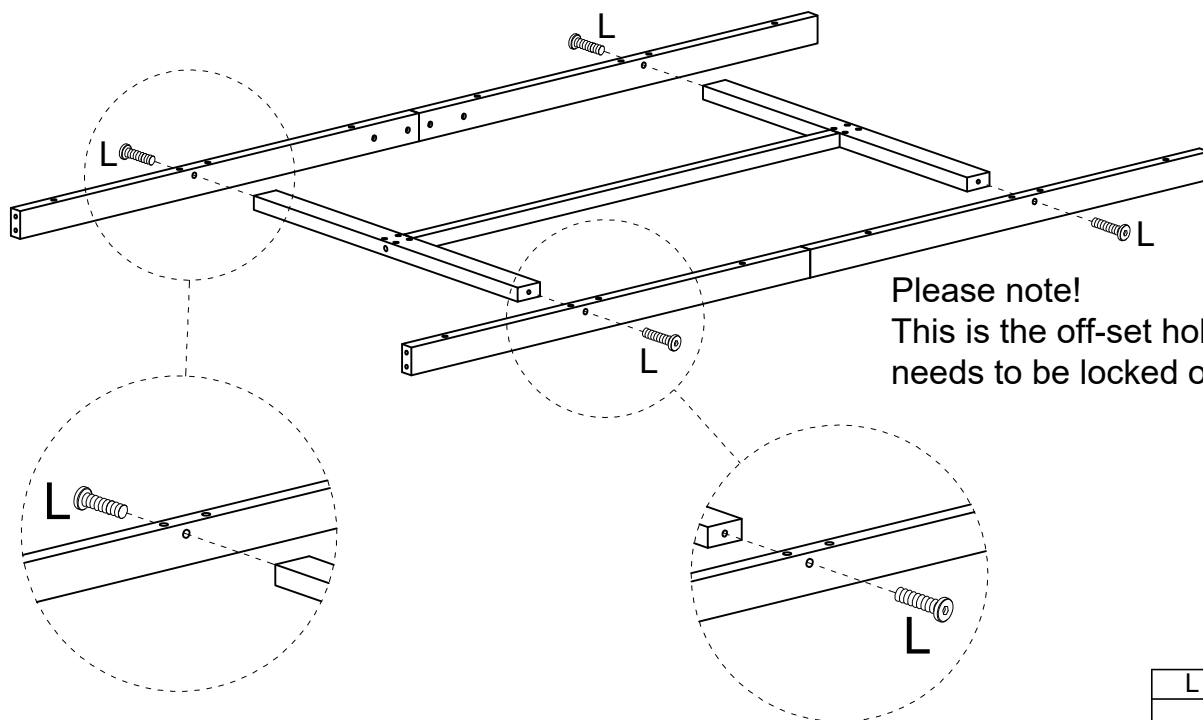
J	X16
	
M6X12mm	

STEP 22




N	X2
	
M6X60mm	

STEP 23

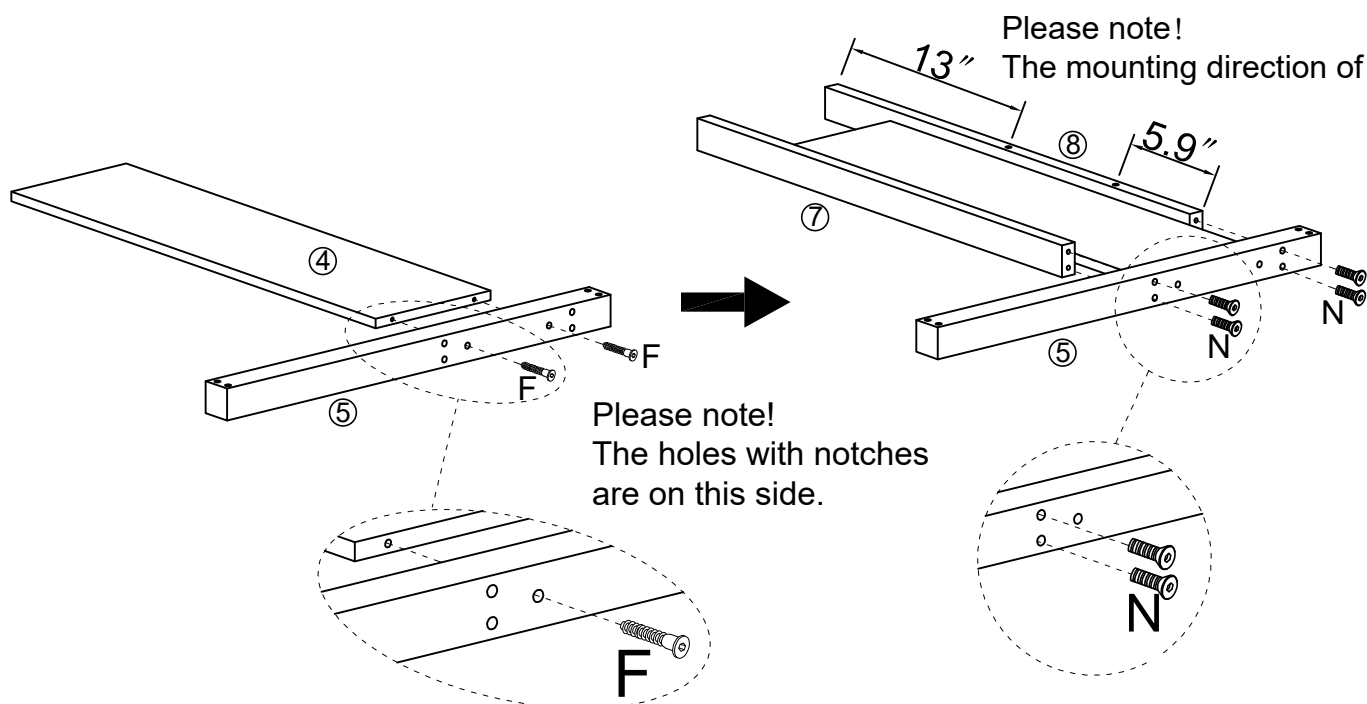


Please note!
This is the off-set hole and needs to be locked on top.

L	X4
	
M6X40mm	

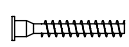

STEP 24

X2

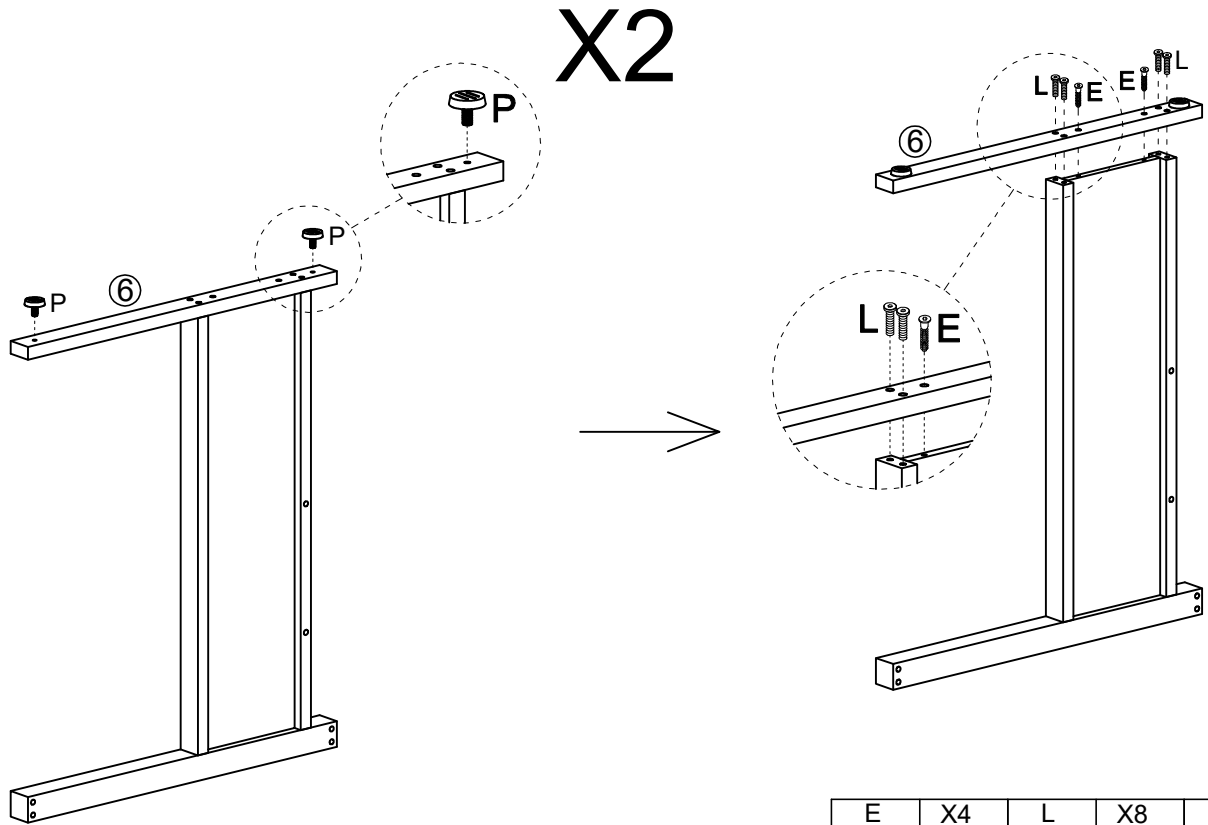


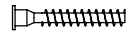
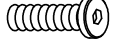

Please note!
The mounting direction of #8

Please note!
The holes with notches are on this side.

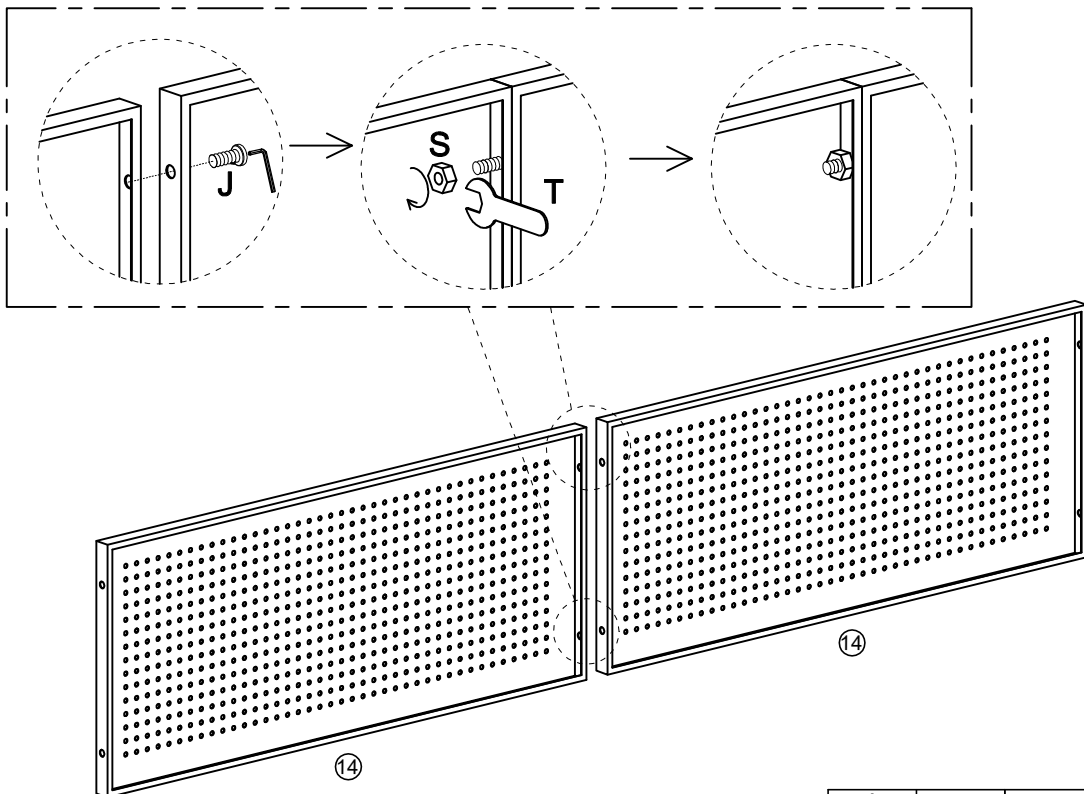
F	X4	N	X8
			
Ø7X68mm		M6X60mm	




STEP 25



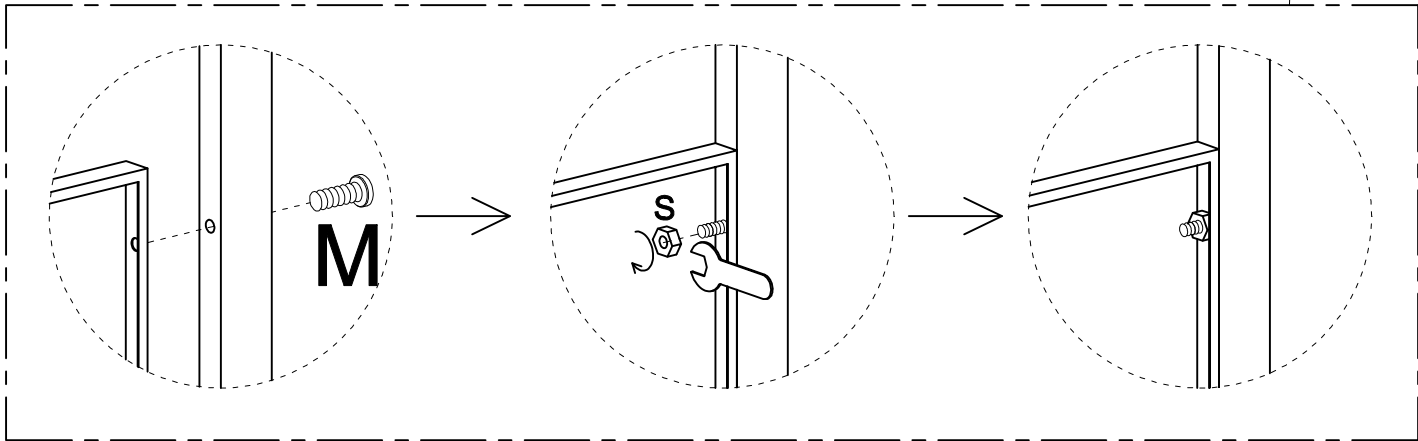
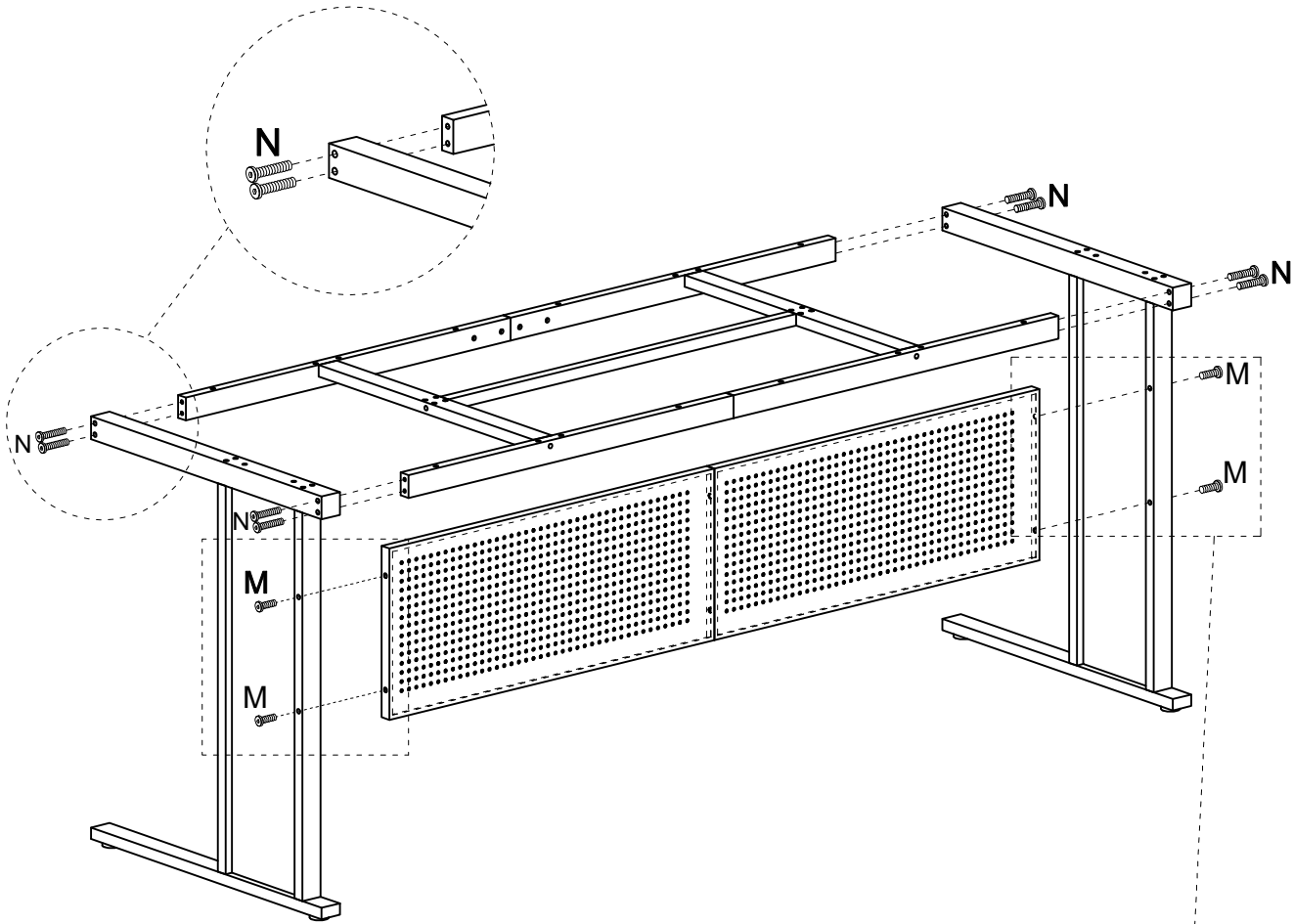
E	X4	L	X8	P	X4
					
Ø7X48mm		M6X40mm		M6XØ25mm	




STEP 26



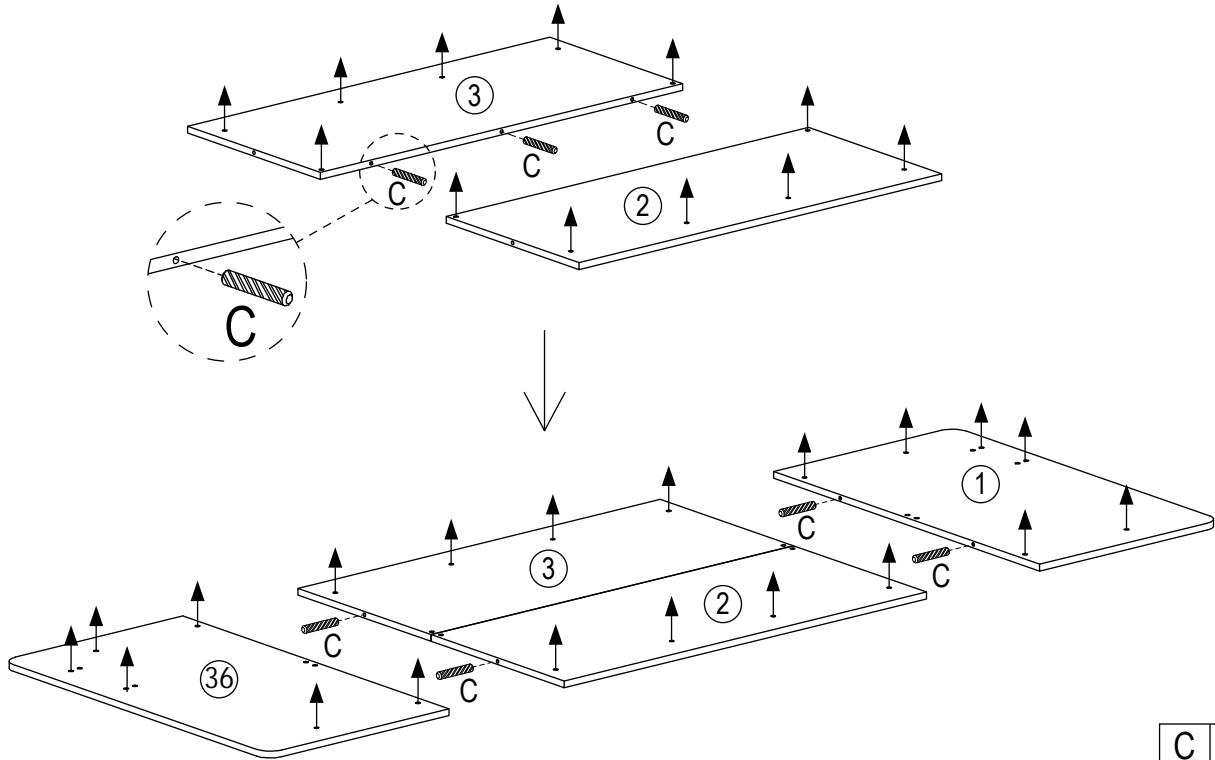
J	X2	S	X2	T	X1
					
M6X12mm		M6X10mm			

STEP 27




M	X4	N	X8	S	X4
					
M6X48mm		M6X60mm		M6X10mm	

STEP 28

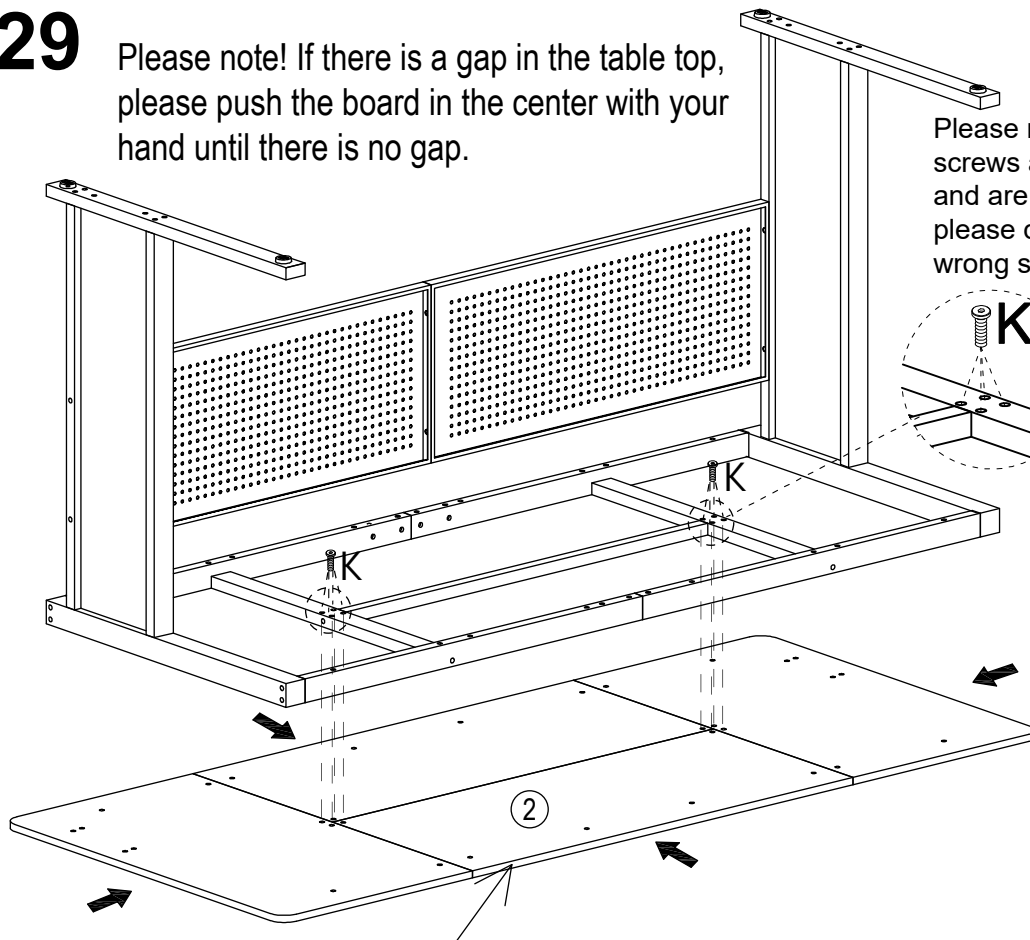


Please note! All screw holes are up.

C	x7
	
Ø6×30mm	

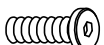
STEP 29

Please note! If there is a gap in the table top, please push the board in the center with your hand until there is no gap.

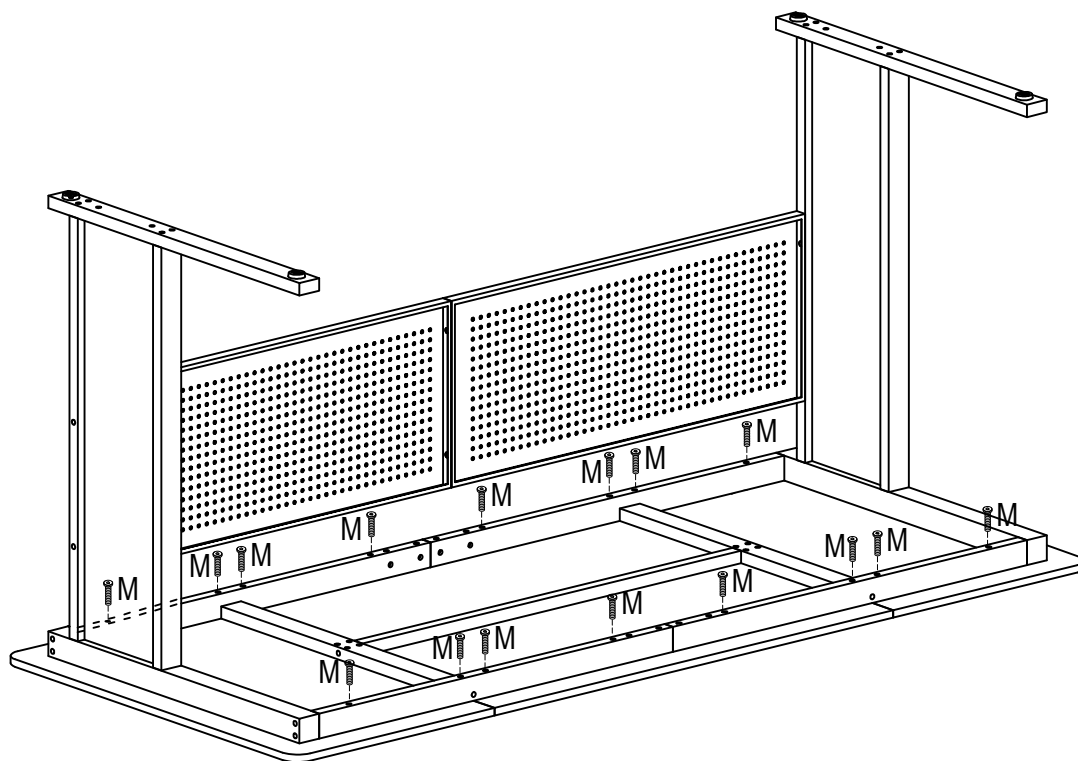


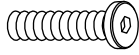
Please note! The #k screws are used here and are 28mm long, please do not use the wrong screw length.

Please note the direction, this board is #2

K	x8
	
M6×28mm	

STEP 30



M	X16
	
M6X48mm	

STEP 31

