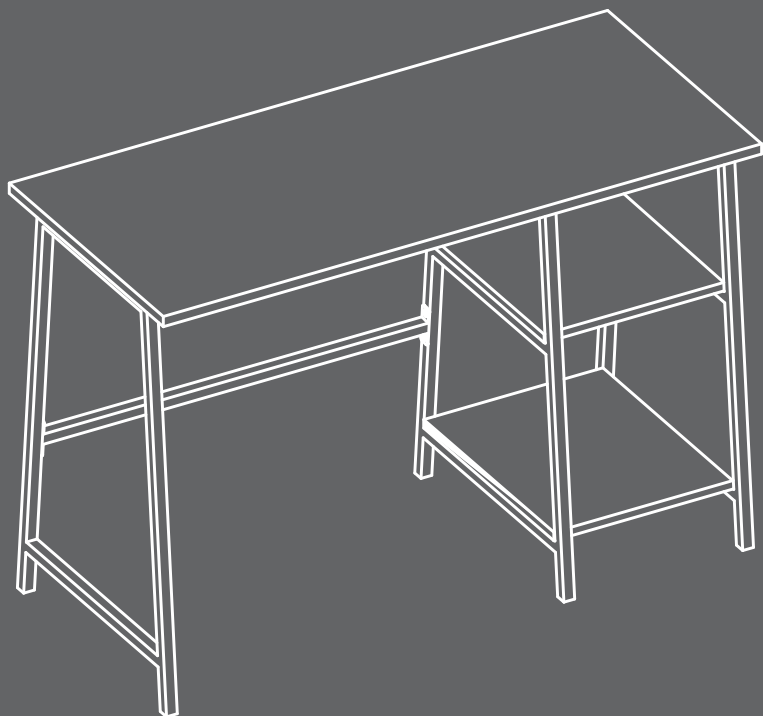




Sit and surf.

Industrial Style Bench Desk

NOTE: THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

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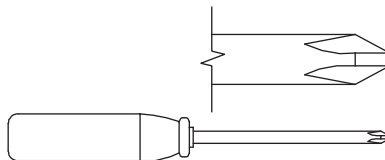
Assembly Tools Required

Part Identification 3

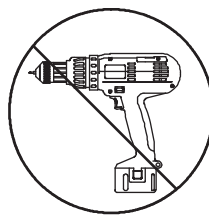
Hardware Identification 4

Assembly Steps 5-8

Safety 9



No. 2 Phillips Screwdriver
Tip Shown Actual Size



Skip the power trip.
This time.

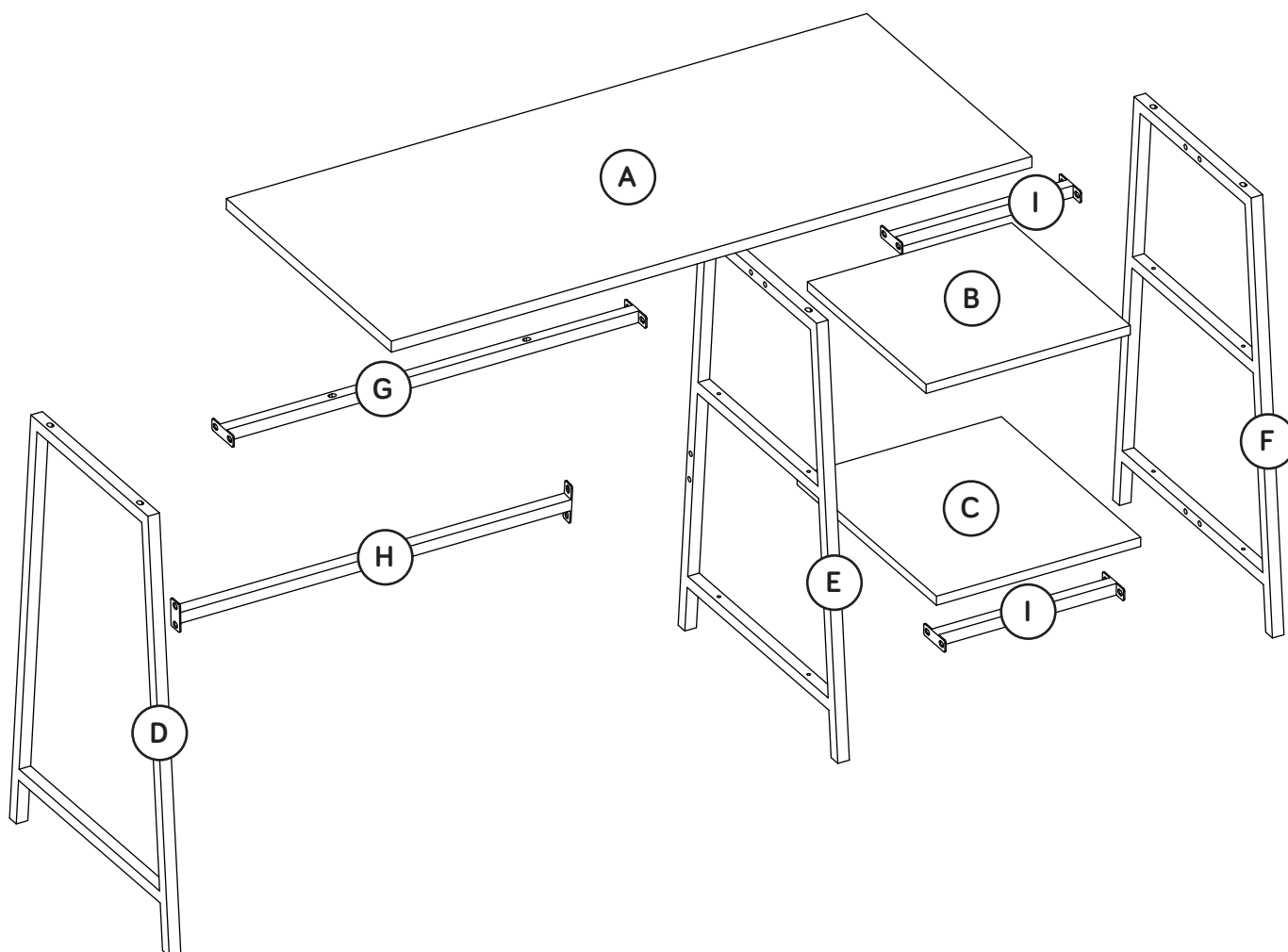
Part Identification

Now you know
our ABCs.



⚠ While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

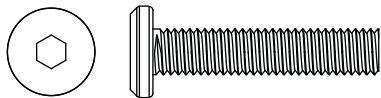
A	TOP (1)
B	SMALL SHELF (1)
C	LARGE SHELF (1)
D	LEFT END (1)
E	UPRIGHT (1)
F	RIGHT END (1)
G	LONG TOP BRACE (1)
H	BACK BRACE (1)
I	SHORT TOP BRACE (2)



Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

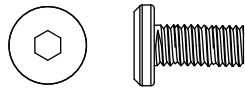
1 1-3/16" ALLEN SCREW - 8



2 1-1/8" PAN HEAD SCREW - 8



3 1/2" ALLEN SCREW - 16



4 ALLEN WRENCH - 1

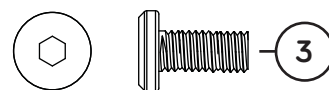


Step 1

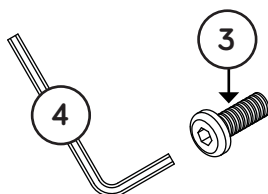
- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Fasten the SHORT BRACES (I) to the RIGHT END (F) and UPRIGHT (E). Turn eight 1/2" ALLEN SCREWS (3) using the ALLEN WRENCH (4).
- ✚ Fasten the LONG TOP BRACE (G) to the UPRIGHT (E) and LEFT END (D). Turn four 1/2" ALLEN SCREWS (3) using the ALLEN WRENCH (4).
- ✚ Fasten the BACK BRACE (H) to the UPRIGHT (E) and LEFT END (D). Turn four 1/2" ALLEN SCREWS (3) using the ALLEN WRENCH (4).



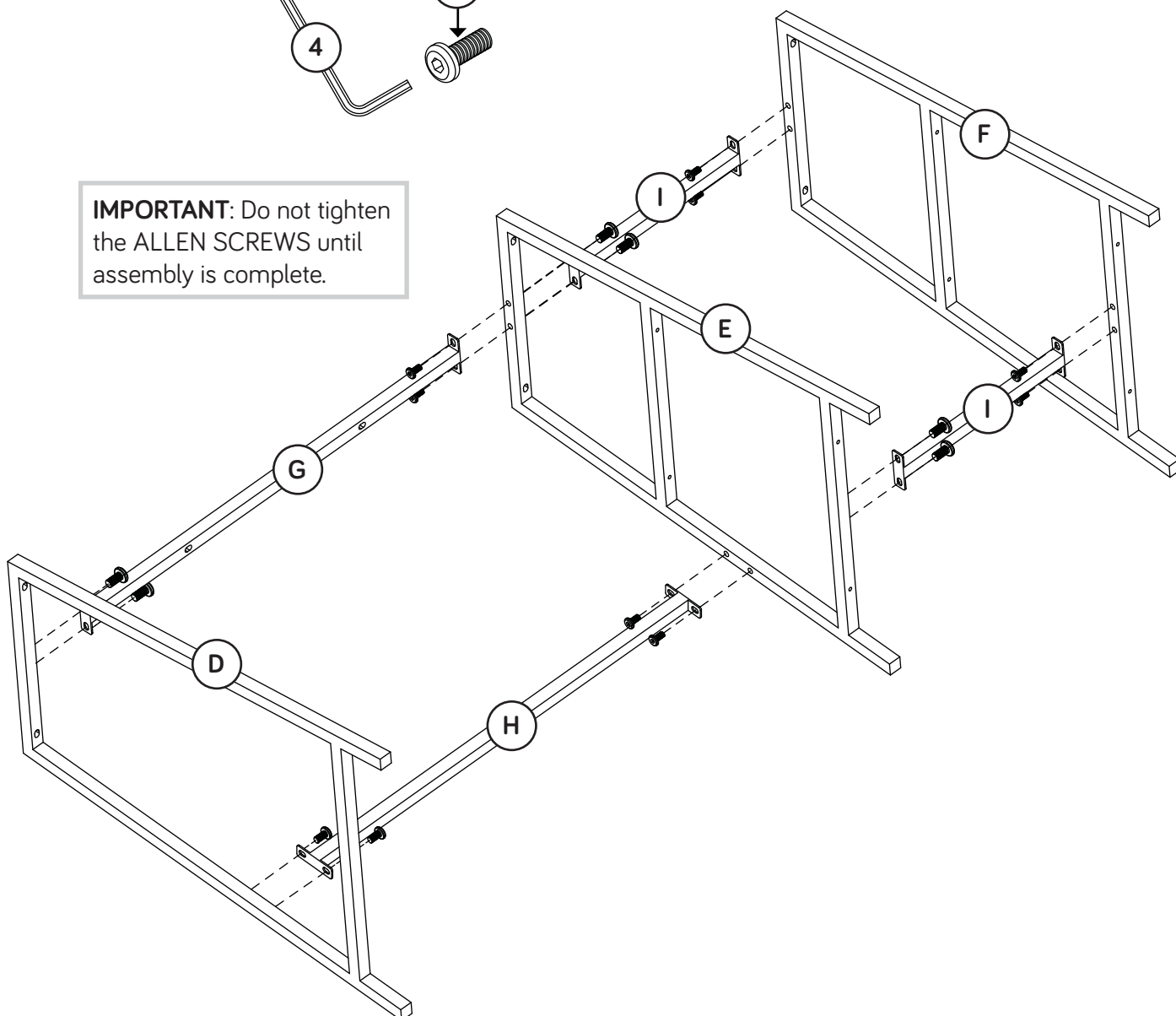
Remember:
Righty tighty.
Lefty loosey.



1/2" ALLEN SCREW
(16 used in this step)



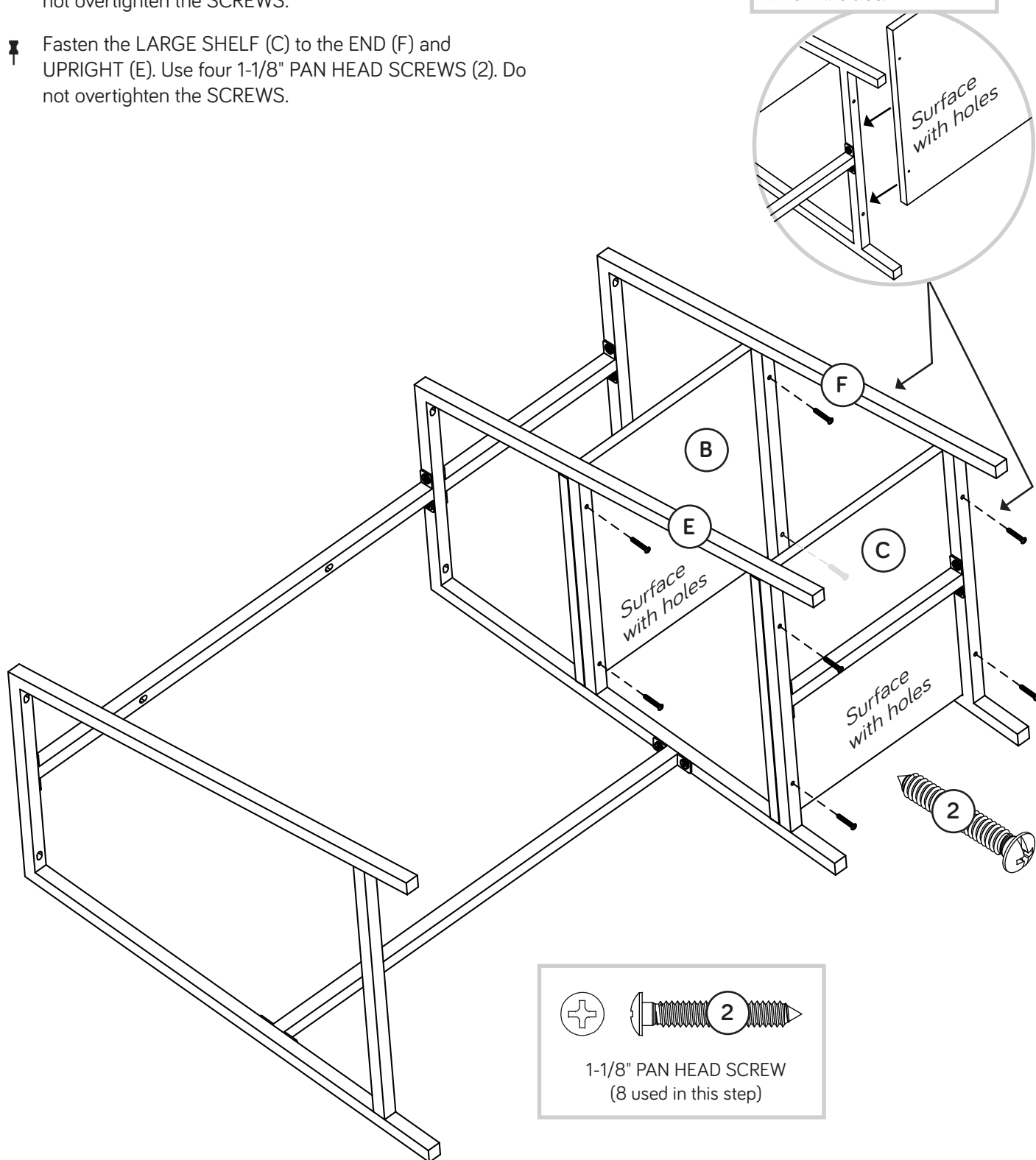
IMPORTANT: Do not tighten the ALLEN SCREWS until assembly is complete.



Step 2

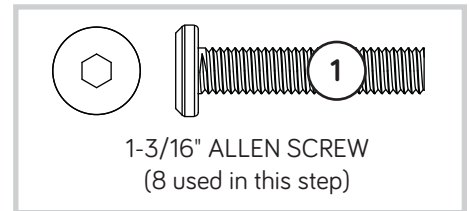
- Fasten the SMALL SHELF (B) to the END (F) and UPRIGHT (E). Use four 1-1/8" PAN HEAD SCREWS (2). Do not overtighten the SCREWS.
- Fasten the LARGE SHELF (C) to the END (F) and UPRIGHT (E). Use four 1-1/8" PAN HEAD SCREWS (2). Do not overtighten the SCREWS.

Slide the SHELVES (C and B) in from the side.

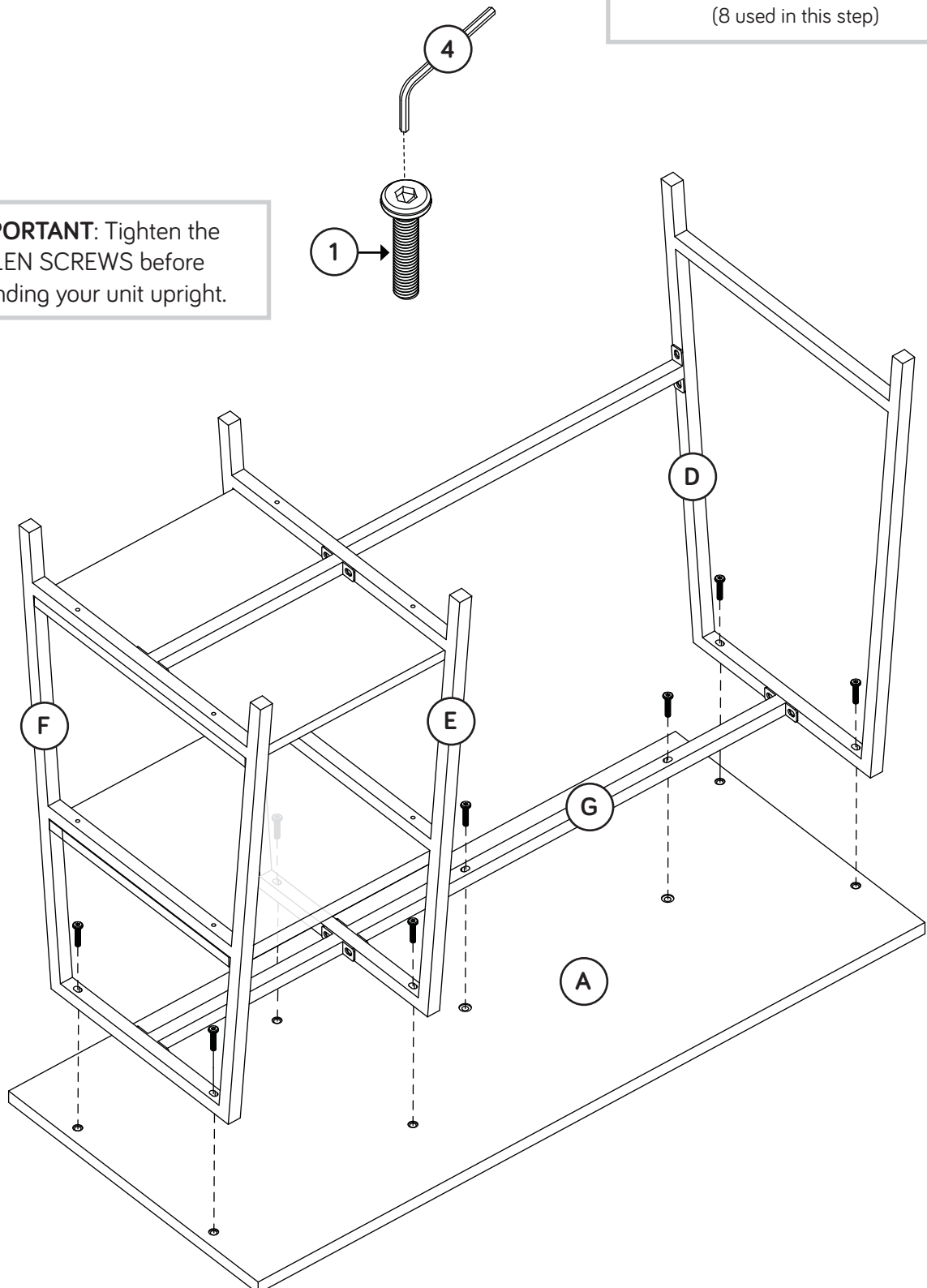


Step 3

- ✚ Flip your unit onto its TOP.
- ✚ Fasten the TOP (A) to the ENDS (D and F), UPRIGHT (E) and LONG TOP BRACE (G). Tighten eight 1-3/16" ALLEN SCREWS (1) using the ALLEN WRENCH (4).
- ✚ Tighten all ALLEN SCREWS with the ALLEN WRENCH.



IMPORTANT: Tighten the ALLEN SCREWS before standing your unit upright.

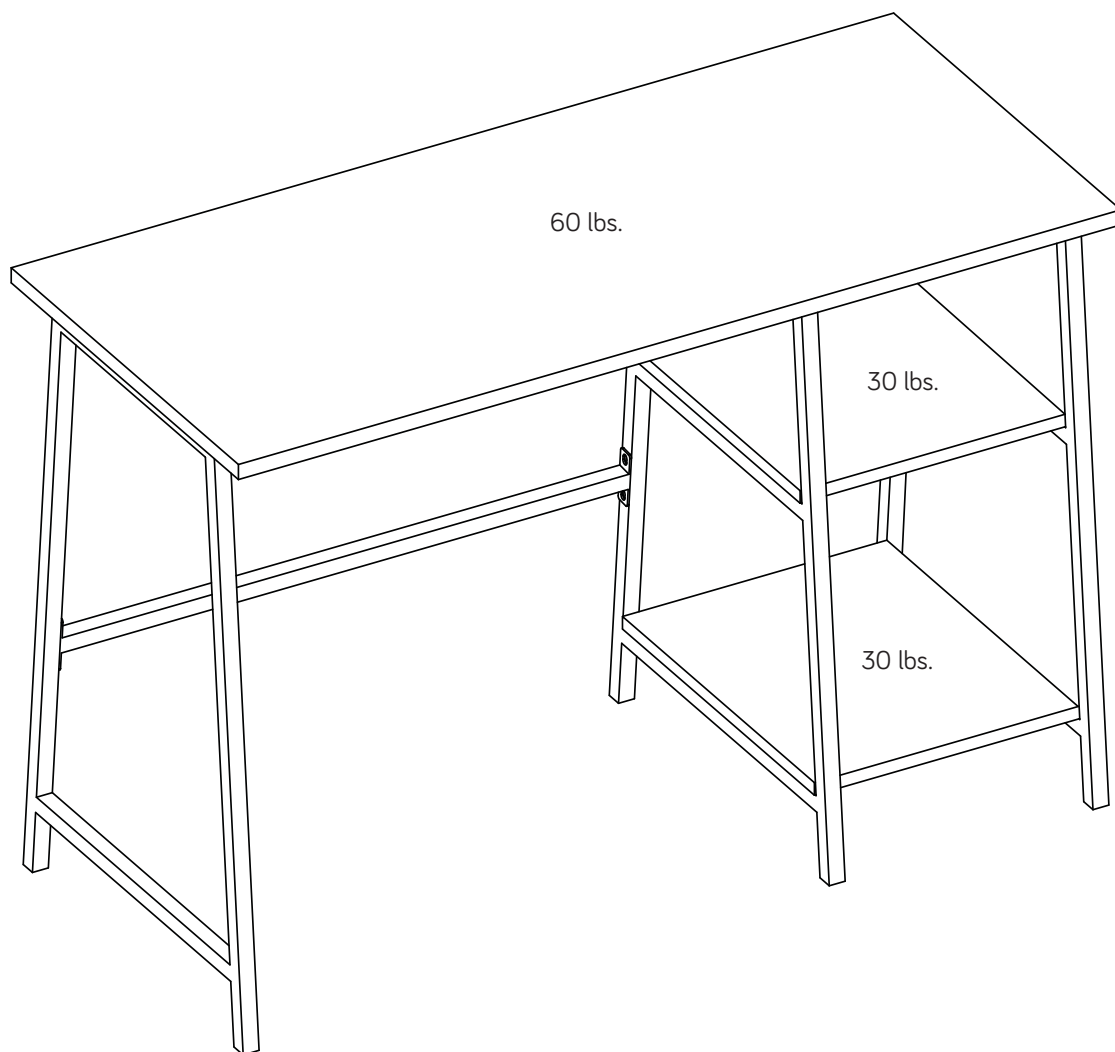


Step 4

- ✚ Carefully stand your unit upright.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry.



If you're doing this to help a friend, don't leave without a bite.



WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. ***Carefully read the following chart.***

Look out for:	What can happen:	How to avoid the problem:
• Overloaded shelves and drawers. • Improper loading can cause the product to be top-heavy.	• Risk of injury. • Top-heavy furniture can tip over. • Overloaded shelves and drawers can break.	• Never exceed the weight limits shown in the instructions. • Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.
• Improperly moving furniture that is not designed and equipped with casters.	• Furniture can tip over or break if improperly moved. • Physical injury. Furniture can be very heavy. • Breakage of tops - particularly with double pedestal furniture (drawers at both ends).	• Unload shelves and drawers from top to bottom before moving the unit. • Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place. • Provide support to the center section of the top when lifting the furniture.
• Placing TVs on furniture items that are not designed to support a television is hazardous.	• Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	• This product is not designed to support a television.