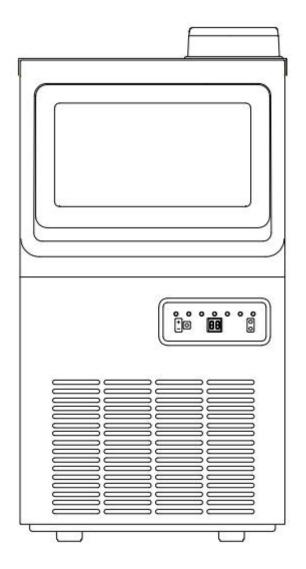
Instruction Manual ICE MAKER



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It is important that you read these instructions carefully and keep them for future reference.



When using electrical appliances, basic safety precautions should be followed to reduce the risk of fire, electric shock and injury to persons or property. Read all instructions before operating the machine for the first time.

CAUTION: ICE SHOULD NOT BE STORED IN THE ICE BIN DURING NIGHT TIME, AS IT IS NOT A FRIDGE. ICE WILL MELT INTO WATER AND DRIP OUT OF THE MACHINE.

- 1. If connected to a water supply, CAUTION: it must be connected to a potable water supply;
- 2. The machine is intended to be used in household and similar applications such as:
 - -staff kitchen areas in shops, offices and other working environments;
 - -farm houses
 - -by clients in hotels, motels and other residential type environments;
 - -Catering industry and similar non-retail industry.
- 3. The machine should be used in a household setting, without obstacles surrounding it, and in a well-ventilated place. There must be at least 15 cm of space between each side of the machine and the wall.
- 4. When using electrical appliances, basic safety precautions should be followed to reduce the risk of fire, electric shock and injury to persons or property. Read all instructions before using any appliance.
- 5. Do not operate this or any other appliance with a damaged cord.
- 6. Connect to properly polarized outlets only. No other appliance should be plugged into the same outlet. Be sure that the plug is fully inserted into the socket.
- 7. Don't place the machine and power cord near flammable material.Do not cover the cord.Do not submerge it in water.
- 8. We do not recommend using an extension cord, as it may overheat and pose a risk of fire. Unplug the ice maker before cleaning or making any repairs or servicing.
- 9. Exercise caution and supervision when appliance is used near children.
- 10.Don't use your ice maker outdoors. Avoid direct sunlight and make sure that there is at least 5 inches of space between the back and sides of your unit and the wall.
 - Don't use any liquid other than water in the unit to make the ice.
- 11.Do not clean your ice maker with flammable detergents. The fumes can create a fire hazard or explosion.
- 12.Do not tip the machine over.
- 13.If the ice maker is brought indoors from outdoors during the winter, allow it a few hours to warm up to room temperature before plugging it into the power source.
- 14. This unit should be properly grounded for your safety. The power cord is equipped with a threeprong plug which mated with standard three prong wall outlets to minimize the possibility of electric shock.
- 15. Plug your appliance into a dedicated, properly installed, and grounded wall outlet. Do not attempt to power or ground the unit yourself; this should be directed toward a certified electrician.
- 18. The foaming materials inside is combustible which must be kept away from fire.

19.It is forbidden to pull the cable to unplug the plug; you must pull the plug itself.

IMPORTANCE: To avoid hazard due to instability, unit must be placed on an even and flat surface.

WARNING: This appliance must be grounded.

- 1)The fuse on the PCB must be >10A,if change,must be operated by a technician.
- 2)voltage fluctuation can't be exceed ±10% than rated voltage,or a Voltage stabilizer is needed.

IMPORTANCE: To avoid hazard due to instability, unit must be placed on an even and flat surface.

Package Contents

Warm Tips:

- 1. Check whether all below accessories are there.
- 2.Install the machine according to the manual.
- 3. Allow the machine to stand 24hours after you get it.

Accessories list					
NO	Description	Picture	Usage	QTY	
1	Manual	Emitraction Manual TCE MASCR TCES TCES TCES TCES TCES TCES TCES TCE	Operation manual	1PC	
2	Filter		Filter water	1PC	
3	Drainage pipe	0	Drain	1PC	
4	Ice spoon		Take ice cubes	1PC	
5	nylon cable ties		Fix pipe if needed	2PCS	
6	Ноор	9	fasten the outlet and the drainage pipe together if needed	1PC	
7	Seal ring	0	Do put it in the faucet of the intake pipe.	1PC	
8	Spare blue clip	C	Spare blue clip if needed.	2PCS	
9	Spare plug	3	Spare plug which plug the tank if needed.	1PC	

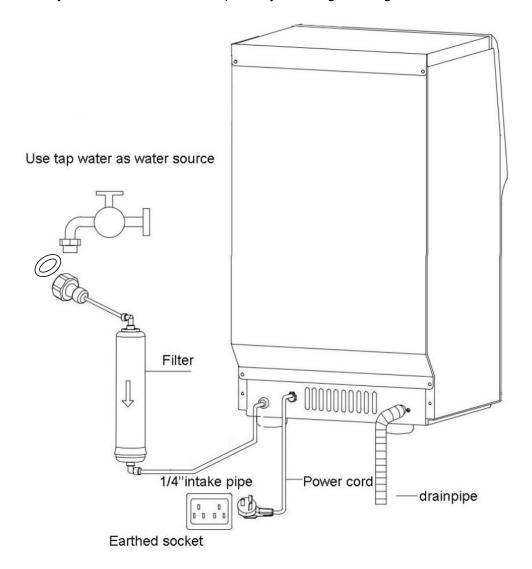
OPERATING PROCEDURES

UNPACKING YOUR ICE MAKER

- Remove all exterior and interior packaging materials. Check that the ice scoop, outlet tube, filter, and user manual are included. If any parts are missing, please contact our customer service. After you unpack the machine, we recommend you to leaving it for 24 hours before turning it on.
- 2. Clean the interior with lukewarm water and a soft cloth or clean the unit using the Self-Clean function.
- 3. Find a location for your ice maker where it's protected from direct sunlight and other sources of heat (i.e. stove, furnace, radiator). Place the ice maker on a level surface. Make sure that there is at least 5 inches of space between the back and sides of your ice maker and the wall.
- 4. Allow one hour for the refrigerant to settle before plugging the unit for initial use.
- 5. The appliance must be positioned where the plug is accessible.

CONNECTING YOUR ICE MAKER WITH OTHER PARTS

Please connect your ice maker with other parts by referring the diagram below.



Connect drainage pipe and water intake pipe

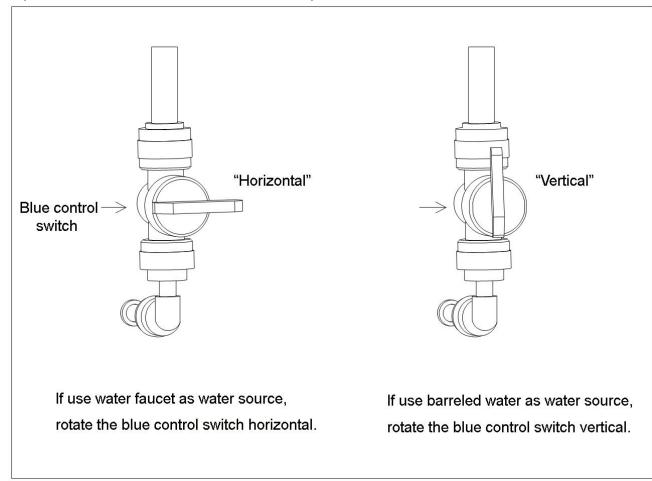
Warning:1)The machine can only connect with drinking water sources, and must meet local drinking water standards

- 2)The water pressure must be in 0.1-0.8Mpa,if exceed 0.8Mpa,a pressure reducing valve must be connected.
- 3) Drainage: The outlet of the drainage pipe must be lower than the outlet on the machine

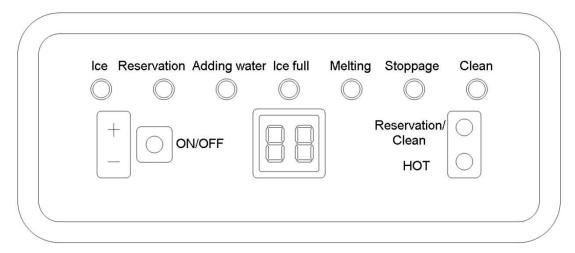
USING BARRELED WATER AS WATER SOURCE

You can use barreled water as water source. Please remember to replenish water regularly. Besides, please insert the plug back into the water inlet.

- 1. If you use a water faucet as a water source, please ensure that the faucet is open for continuous water supply. If the water runs out, the "add water" indicator will light up.
- 2. If you use barreled water as water source. Please remember to replenish water regularly or the "stoppage" indicator will light on.
- 3. When you use water faucet as water source, please rotate the plastic knob in the machine horizontal. On the other hand, if you use barreled water as water source, please rotate the plastic knob vertical. Please refer to the two pictures below.



MACHINE OPERATIONS



Operation Panel

Ice making operation:

- 1. Connect the machine to the power and press the "ON/OFF" button. The "ice making" indicator will lighton.
- 2. Press the "+"/"-" button to set the countdown time for the ice making procedure (The time range is from 5 minutes to 50 minutes). The machine will enter the ice making procedure.
- 3. When the countdown of time is finished, the "**melting**" indicator will light on. The ice cubes will come off the freezing panel later.
- 4. After the ice cubes come off. The machine will enter another loop of ice making automatically.

Auto Turning On/Off:

- 1. When the machine is turned off while connected to the power, press the "Reservation/Clean" button and the "+"/"-" button to set the auto-turning-on time (in hours). The machine will automatically turns on after the countdown is finished.
- 2. When the machine is at the middle of ice making, press the "Reservation/Clean" button and the "+"/"-" button to set the auto-turning-off time (in hours). The machine will automatically turns off after the countdown is finished.

Self-cleaning:

1. When the machine is turned off while connected to the power, press the "Reservation/ Clean" button and hold it for a while. The machine will automatically enter self-clean program.

Notes:

- (1)If you change the countdown time during the middle of the ice making procedure, it will take effect at the next loop. You can long press the "HOT" button during the ice making to unload the ice cubes ahead of time.
- (2) The surrounding environmental temperature will influence the time needed for ice making.

CLEANING & MAINTENANCE

Please thoroughly clean your ice maker before initial use.

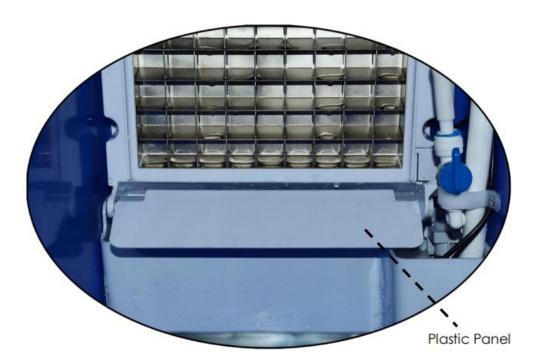
Exterior: the outside of the ice maker should be cleaned regularly with a mild detergent and warm water. Always use a soft cloth to avoid scratching or damaging the housing.

INTERIOR: please use the following Self-Clean function:

- 1.Add water and vinegar or lemon juice mix (1:1 ratio)
- 2.Plug in unit,press and hold the CLEAN button for approximately 6-7 seconds,then release.The unit will automatically enter Self-clean program. This process takes about 5-6 minutes.When the Self-Clean program is finished,unit will automatically power off.
- 3. The fan blade will rotate. This process rinses the inside parts several times./
- 4.After the Self-Clean program is completed, unplug the power cord and drain out the water by unplugging the drain cap on the side. Replace drain cap.
- 5.Add fresh water to the water reservoir,up to the water level mark.
- 6.Plug the unit and repeat the Self-Clean process by repeating steps 3 to 5. This will rinse out the vinegar/lemon residue.
- 7. After draining the water, replace and tighten drain cap.
- 8.Dry the interior and exterior with a clean, soft cloth.

NOTE: It is strongly recommended to clean the unit before initial use or if the unit has not been in use for a long period of time.

NOTE



1. As the production of ice cubes increases, the plastic panel inside the machine (shown above) might be pressed down by the ice cubes. When the plastic panel is pressed down, the machine will stop producing ice cubes automatically and the "stoppage" indicator will light on. Please clean out the ice cubes regularly for continuation of ice making.

Common malfunction analysis

E1	Ice full indicator is on,and proximity switch didn't react	Evaporator connector didn't assemble well	Re-install the connector	
		Proximity switch is not sensitive	Replace the switch	
		The connector didn't return to original position	Take away the ice to make the connector return to original position	
E2	Normal to make	Stop every 4 cycles, and the process	Proximity switch is not	
	ice	of ice drop continued for 5 min	sensitive,replace it	
	No water in the tank	The water tank is not plugged	Put the plug back	
		Use barreled water as water source	The blue tap didn't rotate to vertical	
		Use barreled water as water source,	The water pipe was jammed,	
		but no water flow down	disconnect and clean it.	
		Use tap water as water source	Check the water supply	
	Water slopped over the tank	Use barreled water as water source	Check whether the water pipe was inserted well or not	
		Use tap water as water source	The blue tap didn't rotate to horizontal	
		Use tap water as water source	Water pressure is too high,water float can't work.Adjust the water pressure or replace by a new one.	
	Water in the tank	No water or low flow	Pump is badly clogged up,replace or clean it	
			The spray pipe is clogged up,clean it	
	Water flow and water get cool	Thin ice on the evaporator	Increase the making time through "+"	
		very solid ice on the evaporator	Reduce the making time through "-"	
		Some water sprayed to ice storage tank	Adjust the spray pipe	
		The water leak from the back of water tank	The tank need to be adjusted.	
	Water flow down but water is not cool	The main board didn't supply electricity to compressor	Replace by a new main board	
		Compressor didn't work	Check the starter,replace by a new one if needed	
		Compressor is very hot	Replace	
		Compressor work but the connected copper pipe didn't get cool	The compressor leak	
E3	The fan is not work	The condenser prob is not sensitive	Unplug the prob or replace by a new one	
		The fan is jammed	Adjust the fan	
		Fan is broken	Replace by a new fan	
E4	Ice full	The connector didn't return to original position	Take away the ice to make the connector return to original position	