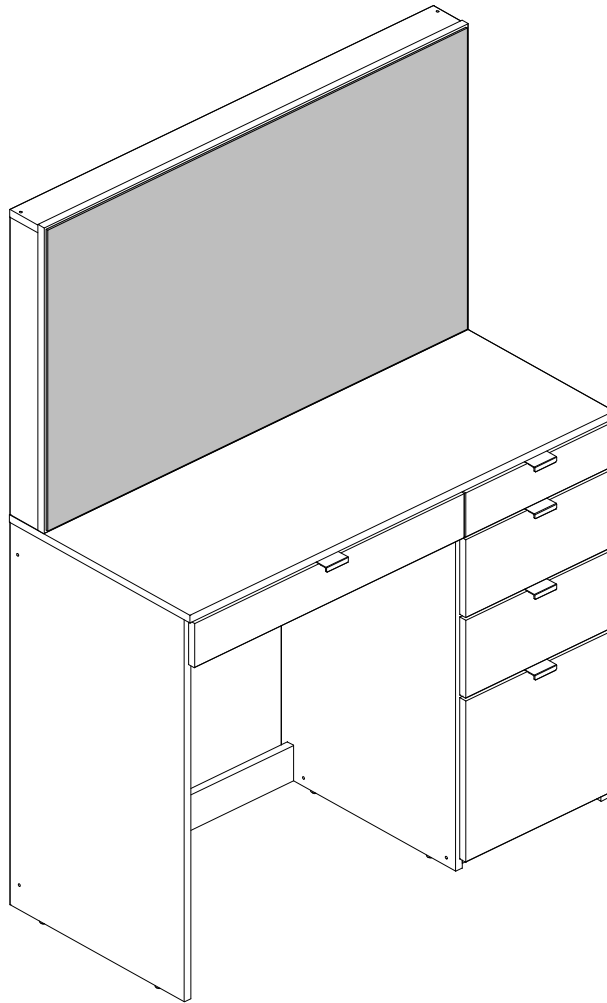


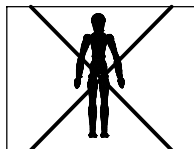
ASSEMBLY INSTRUCTIONS

MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

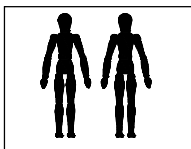


YOU WILL NEED / VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

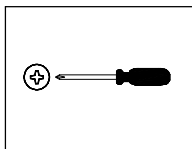
Tools not supplied / Ferramentas não fornecidas / Herramientas no incluidas



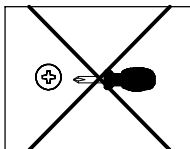
1 Person
1 Pessoa
1 Persona



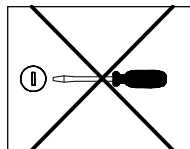
2 People
2 Pessoas
2 Personas



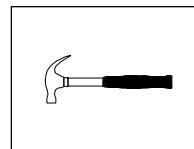
Screwdriver Phillips
Chave Phillips
Destornillador cruz



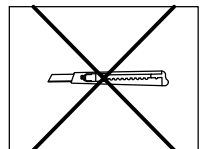
Small screwdriver Phillips
Chave Phillips Menor
Destornillador cruz menor



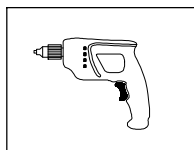
Screwdriver slotted
Chave fenda
Destornillador plano



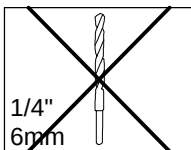
Hammer
Martelo
Martillo



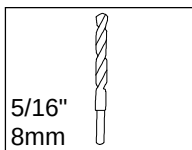
Stylus
Estilete
Estilete



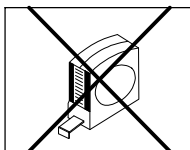
Drill machine
Furadeira
Taladro



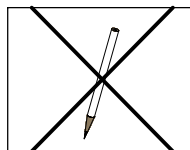
Drill bit
Broca
Taladro



Drill bit
Broca
Taladro



Measuring tape
Trena
Cinta de medición



Pencil
Lápis
Lápis

NOTES: The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page 3.

NOTAS: A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página 3.

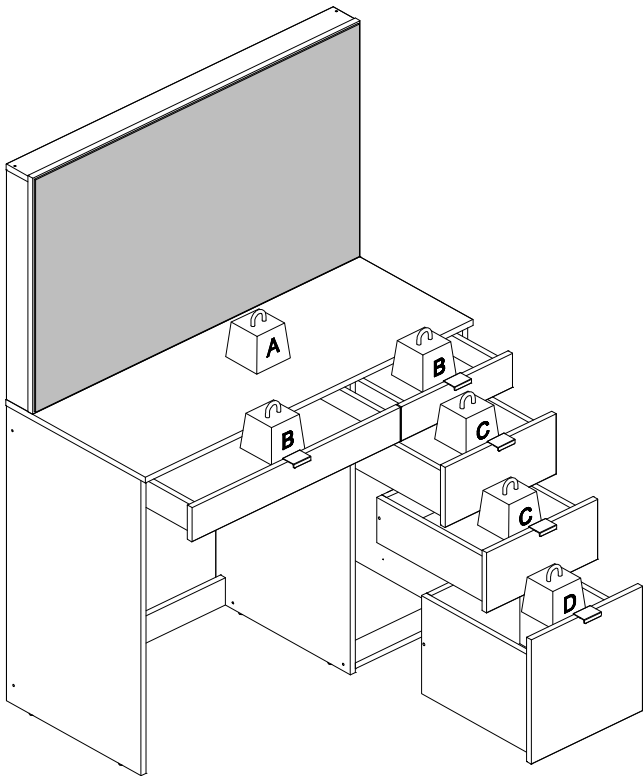
NOTAS: La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página 3.

MAXIMUM RECOMMENDED WEIGHT
BEING THIS EVENLY DISTRIBUTED

PESO MÁXIMO RECOMENDADO SENDO
ESTE DISTRIBUÍDO UNIFORMEMENTE

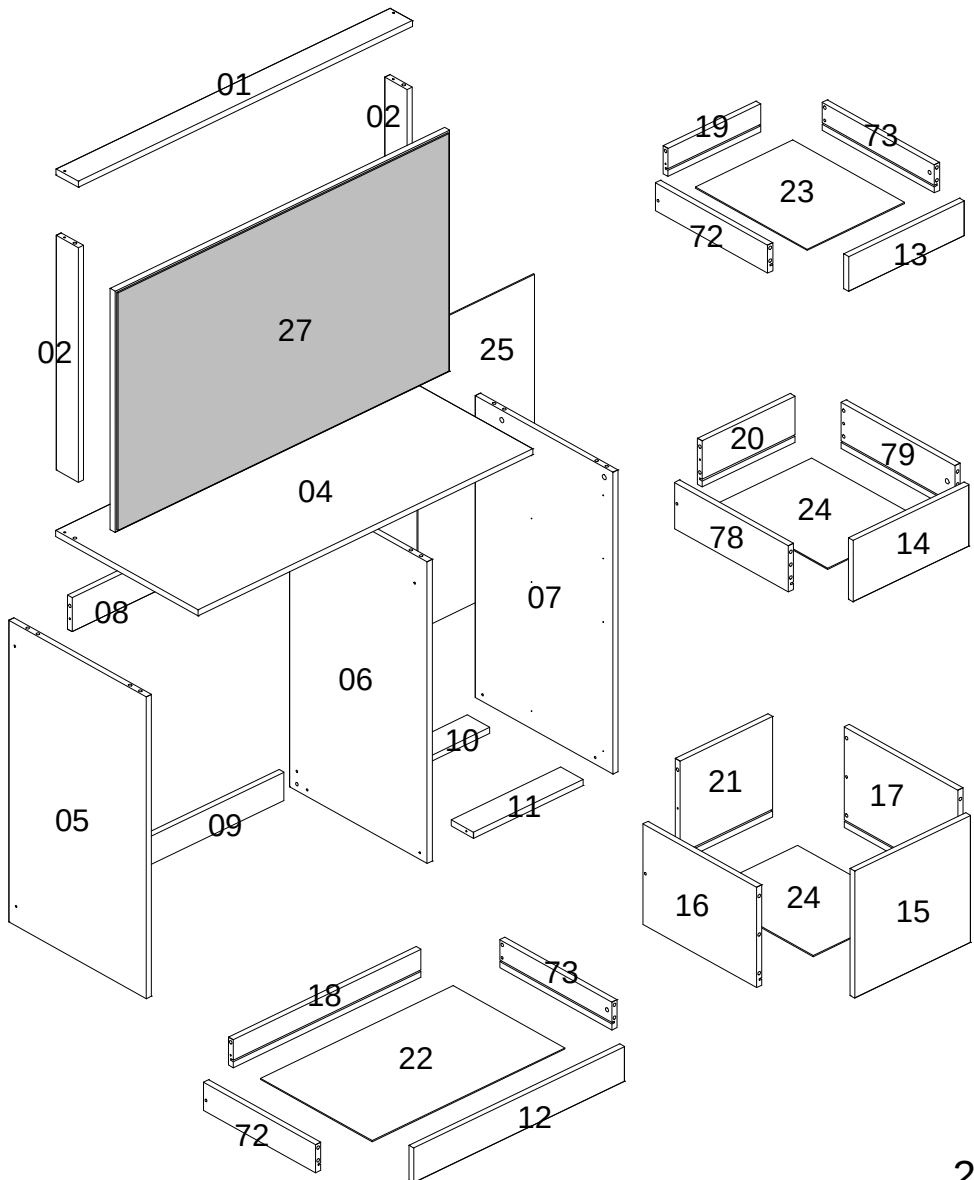
PESO MÁXIMO RECOMENDADO SIENDO
ESTE UNIFORMEMENTE DISTRIBUIDO

	LB	KG
A	33	15
B	6	3
C	11	5
D	17	8



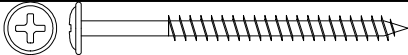
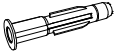
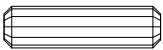
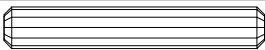
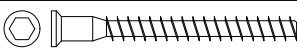
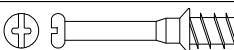
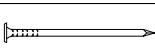
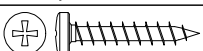
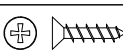
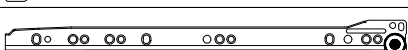
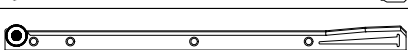
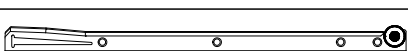
Nº	Measures Inches	Medidas cm	Qty./Qtd.
01	38" 1/4 x 2" 3/4 x 5/8	97 x 7 x 1,5	1
02	23" x 2" 3/4 x 5/8	58,3 x 7 x 1,5	2
04	38" 1/4 x 17" 1/2 x 5/8	97,2 x 44,5 x 1,5	1
05	29" 1/2 x 16" 7/8 x 5/8	75 x 43 x 1,5	1
06	29" 1/2 x 16" 7/8 x 5/8	75 x 43 x 1,5	1
07	29" 1/2 x 16" 7/8 x 5/8	75 x 43 x 1,5	1
08	23" 7/8 x 3" 3/8 x 5/8	60,6 x 8,5 x 1,5	1
09	23" 7/8 x 2" 3/4 x 5/8	60,6 x 7 x 1,5	1
10	12" 1/2 x 2" 3/4 x 5/8	31,8 x 7 x 1,5	1
11	12" 1/2 x 2" 3/4 x 5/8	31,8 x 7 x 1,5	1
12	24" 3/8 x 3" 3/8 x 5/8	61,8 x 8,7 x 1,5	1
13	13" x 3" 3/8 x 5/8	33 x 8,7 x 1,5	1
14	13" x 6" x 5/8	33 x 15,3 x 1,5	2
15	13" x 12" 1/2 x 5/8	33 x 31,6 x 1,5	1
16	14" x 9" 7/8 x 5/8	35,5 x 25 x 1,5	1
17	14" x 9" 7/8 x 5/8	35,5 x 25 x 1,5	1
18	21" 3/4 x 2" 3/4 x 5/8	55,1 x 7 x 1,5	1
19	10" 3/8 x 2" 3/4 x 5/8	26,3 x 7 x 1,5	1
20	10" 3/8 x 4" 1/2 x 5/8	26,3 x 11,5 x 1,5	2
21	10" 3/8 x 9" 7/8 x 5/8	26,3 x 25 x 1,5	1
22	22" 1/4 x 13" 3/4 x 1/8	56,5 x 34,9 x 0,3	1
23	13" 3/4 x 10" 7/8 x 1/8	34,9 x 27,7 x 0,3	1
24	14" x 10" 7/8 x 1/8	35,4 x 27,7 x 0,3	3
25	29" 3/8 x 13" 1/4 x 1/8	74,6 x 33,8 x 0,3	1
27	38" 1/4 x 23" 5/8 x 5/8	97,1 x 60 x 1,5	1
72	13" 3/4 x 2" 3/4 x 5/8	35 x 7 x 1,5	2
73	13" 3/4 x 2" 3/4 x 5/8	35 x 7 x 1,5	2
78	14" x 4" 1/2 x 5/8	35,5 x 11,5 x 1,5	2
79	14" x 4" 1/2 x 5/8	35,5 x 11,5 x 1,5	2

PARTS IDENTIFICATION
IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



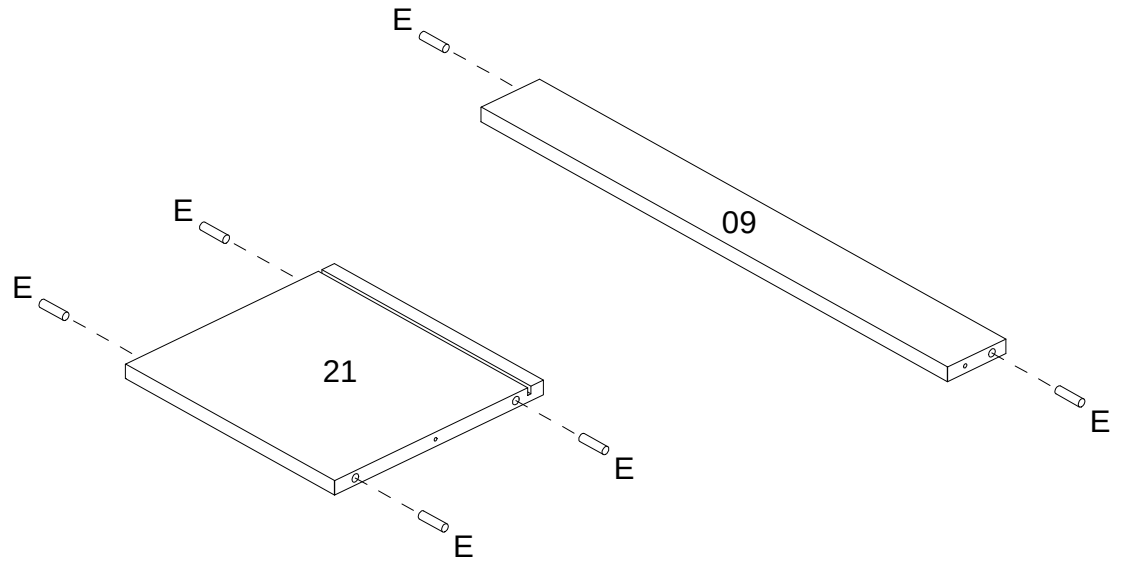
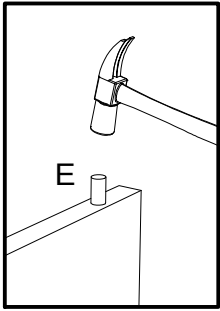
IDENTIFICATION OF ACCESSORIES

IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

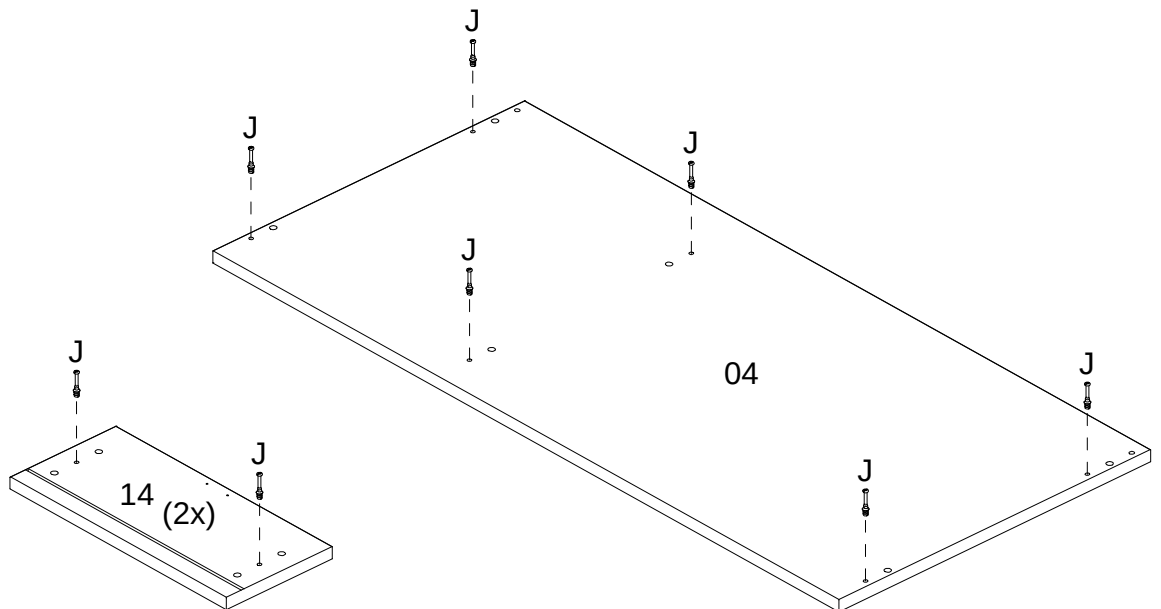
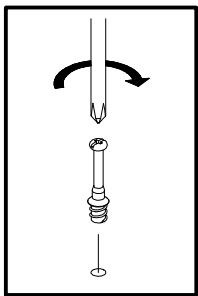
A		Flanged head screw / Parafuso flangeado / Tornillo de cabeza flangeada	5,0x60 mm	1
A1		Glue / Cola / Pegamento	13 g	1
A2		Small plastic foot / Sapata redonda / Pie plástico	14 mm	6
A3		Trapeze / Trapézio / Trapecio	-	4
B3		Bushing / Bucha expansiva / Tapón	8x50 mm	1
B5		Metalic angle plates / Cantoneira de metal / Suporte de metal	46 mm	4
B7		Metalic bracket / Suporte de metal / Suporte de metal	-	1
E		Wooden dowel / Cavilha / Taquete	8x30 mm	46
F		Wooden dowel / Cavilha / Taquete	8x50 mm	2
G		Structural screw / Parafuso estrutural / Tornillo estructural	5,0x50 mm	12
H		Allen key / Chave allen / Liave allen	3 mm	1
I		Structural screw cover/Tampa parafuso estrutural/Tapa tornillo estructural	-	8
J		Simple minifix screw / Haste minifix simples / Tornillo minifix simple	-	12
L		Drum lock / Tambor minifix / Tambor minifix	12 mm	12
M		Bore patch adhesive / Tapa furo adesivo / Tapones adhesivo	-	6
N		Nail / Prego / Clavo	10x10	24
O		Flat head screw / Parafuso chato / Tornillo de cabeza plana	4,5x45 mm	10
P		Pan head screw / Parafuso panela / Tornillo de pan	4,5x25 mm	4
P5		Flat head screw / Parafuso chato especial / Tornillo de cabeza plana	3,5x14 mm	46
R		Flat head screw / Parafuso chato / Tornillo de cabeza plana	6,0x8 mm	4
S		Pan head screw / Parafuso panela / Tornillo de pan	3,5x14 mm	18
VA		Metallic slide the left field / Corrediça lateral esquerda / Corredera lateral izquierda	350 mm	5
VB		Metallic slide the right field / Corrediça lateral direita / Corredera lateral derecha	350 mm	5
VC		Drawer slide left / Corrediça gaveta esquerda / Corredera izquierda cajón	350 mm	5
VD		Drawer slide right / Corrediça gaveta direita / Corredera derecha cajón	350 mm	5
X4		Handle / Puxador Stile Alfa / Tirador	32 mm	5

PRE-ASSEMBLE
PRÉ-MONTAGE / PRE ARMADO

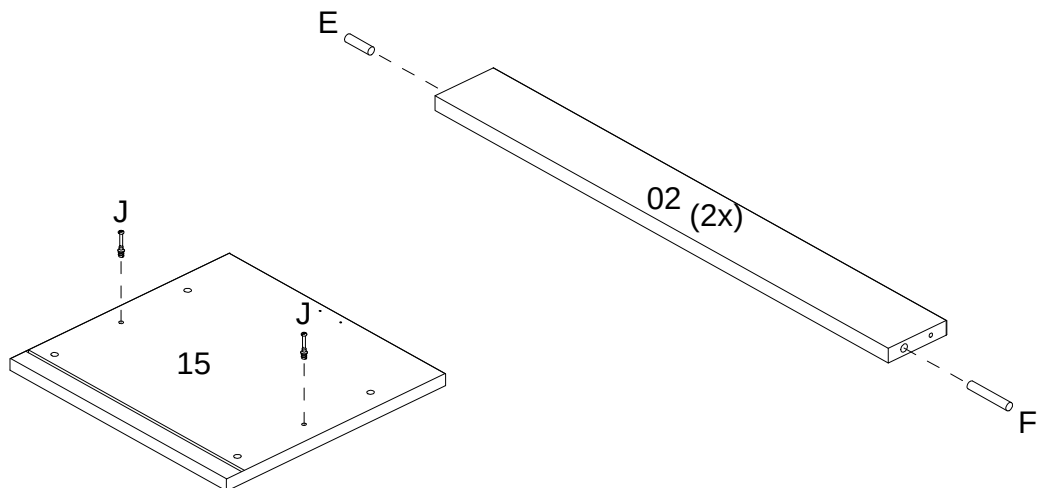
01



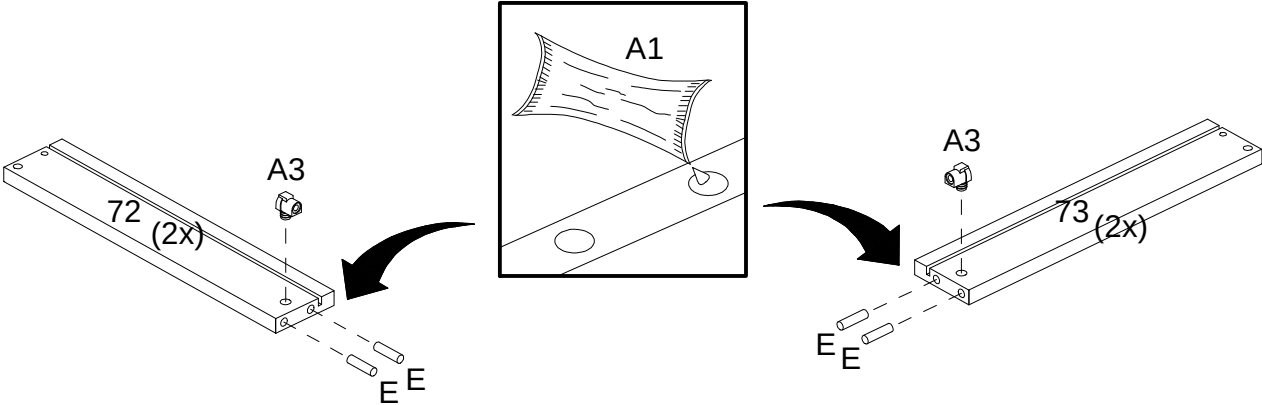
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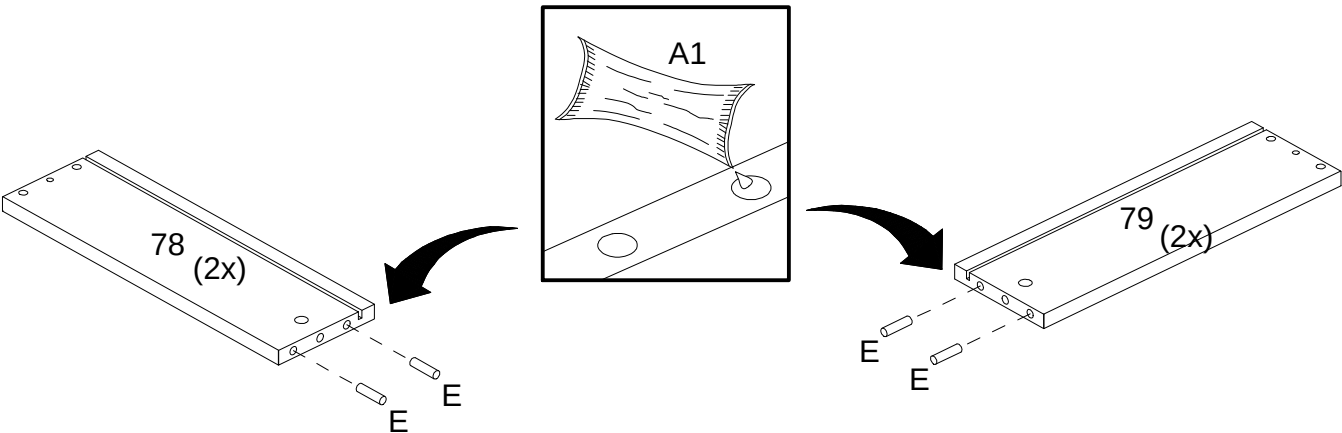
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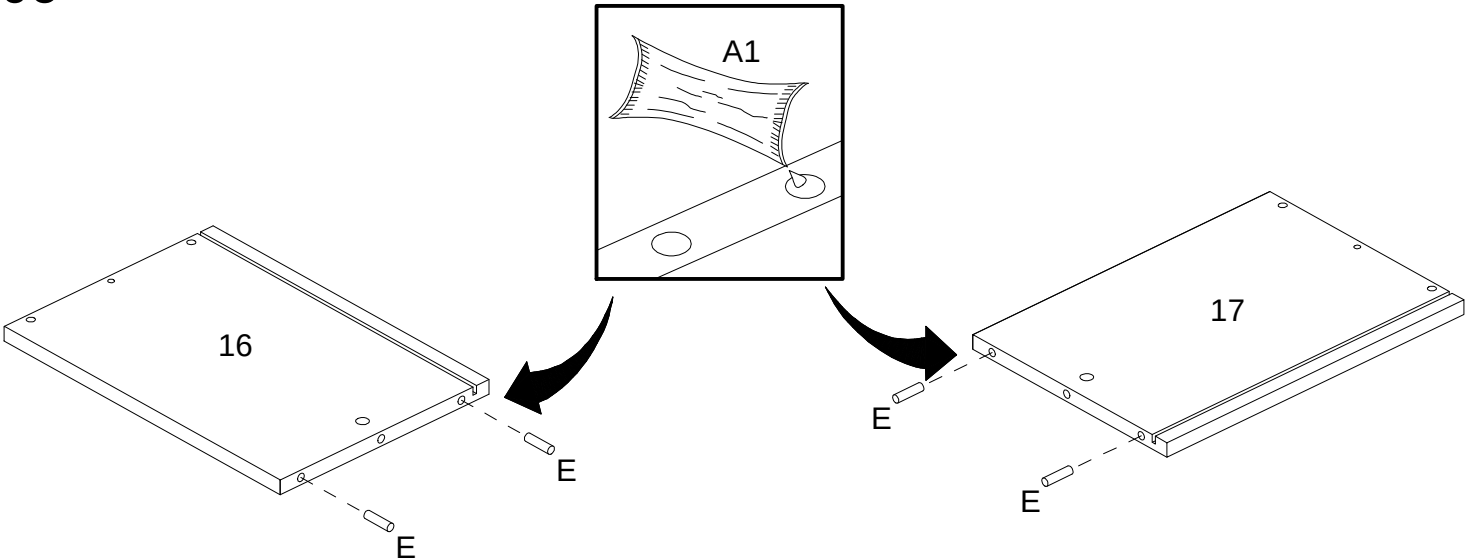
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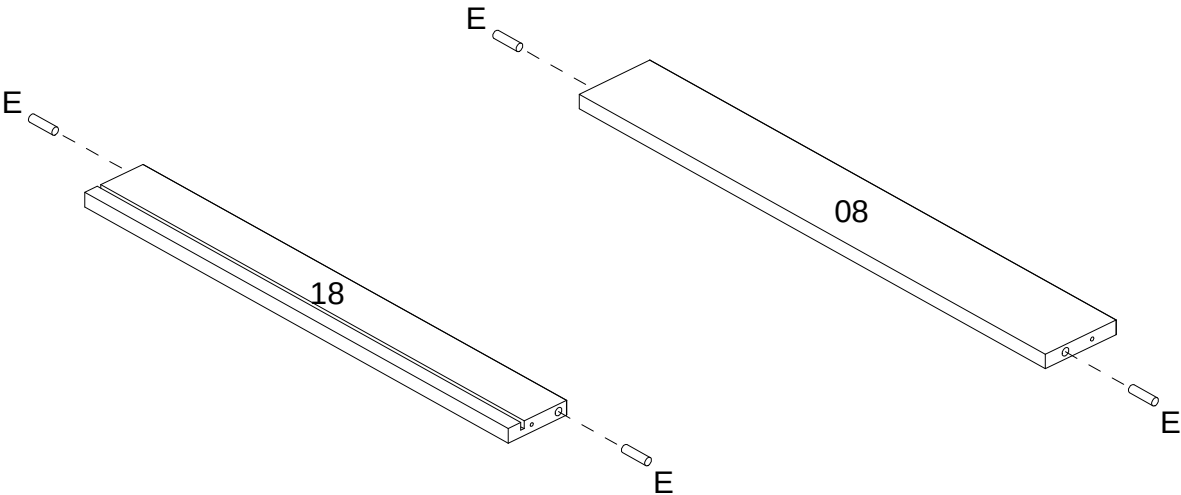
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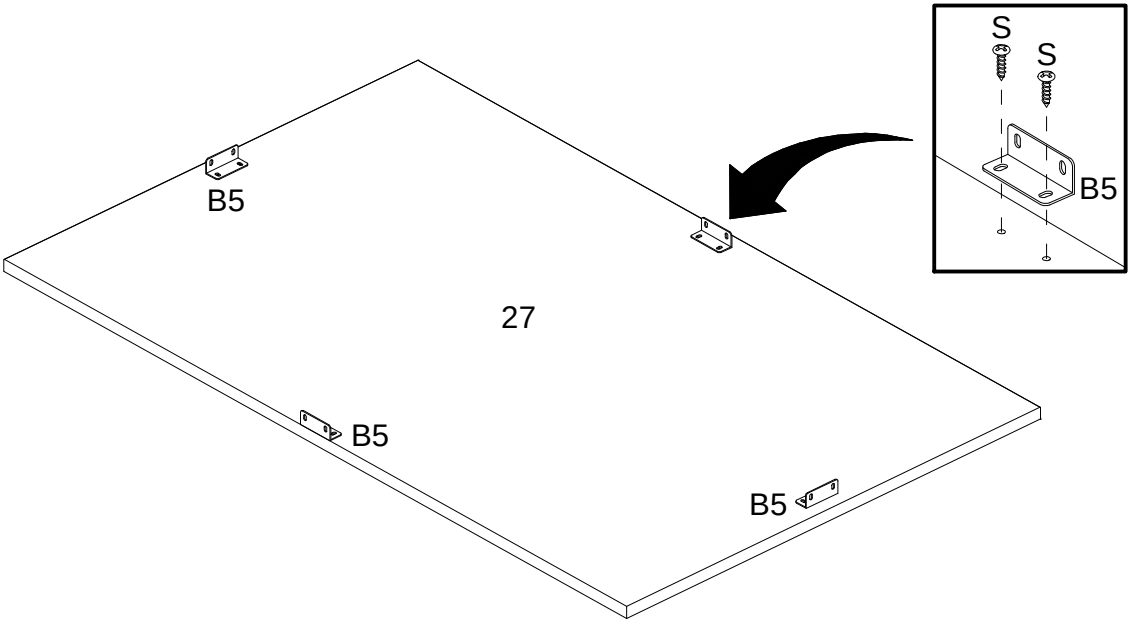
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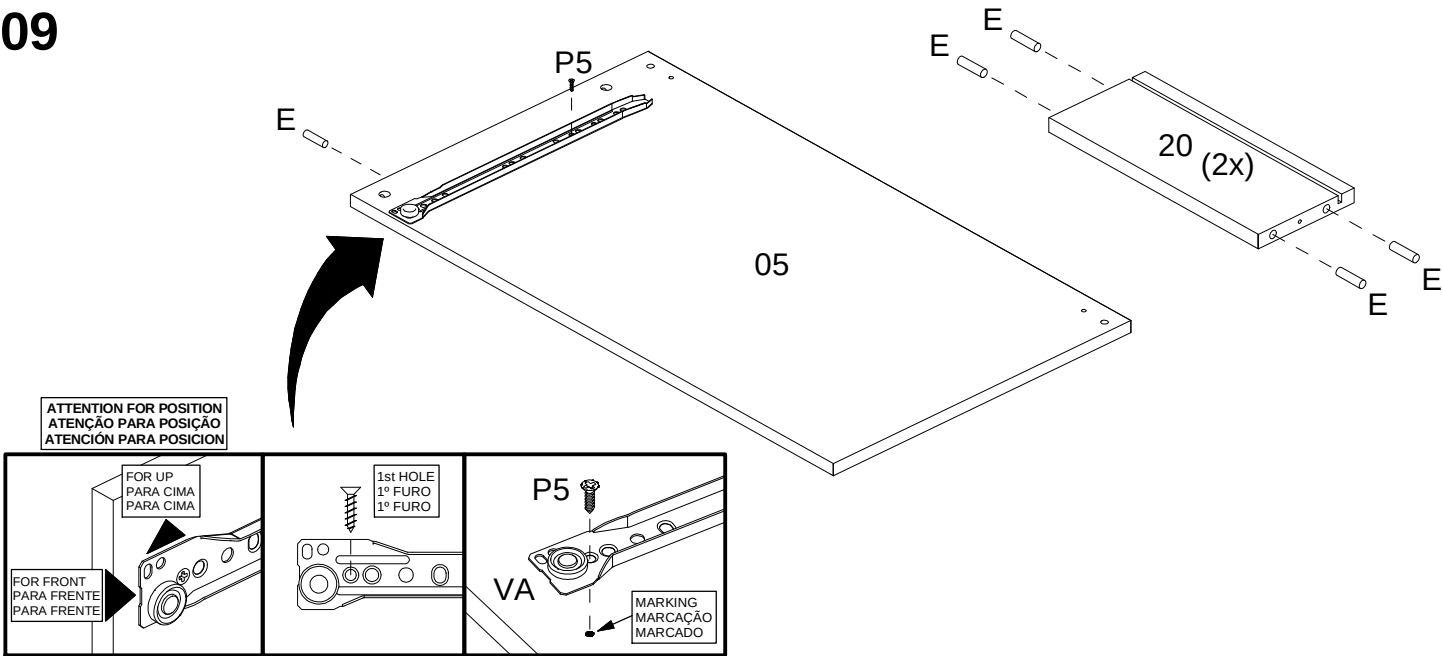
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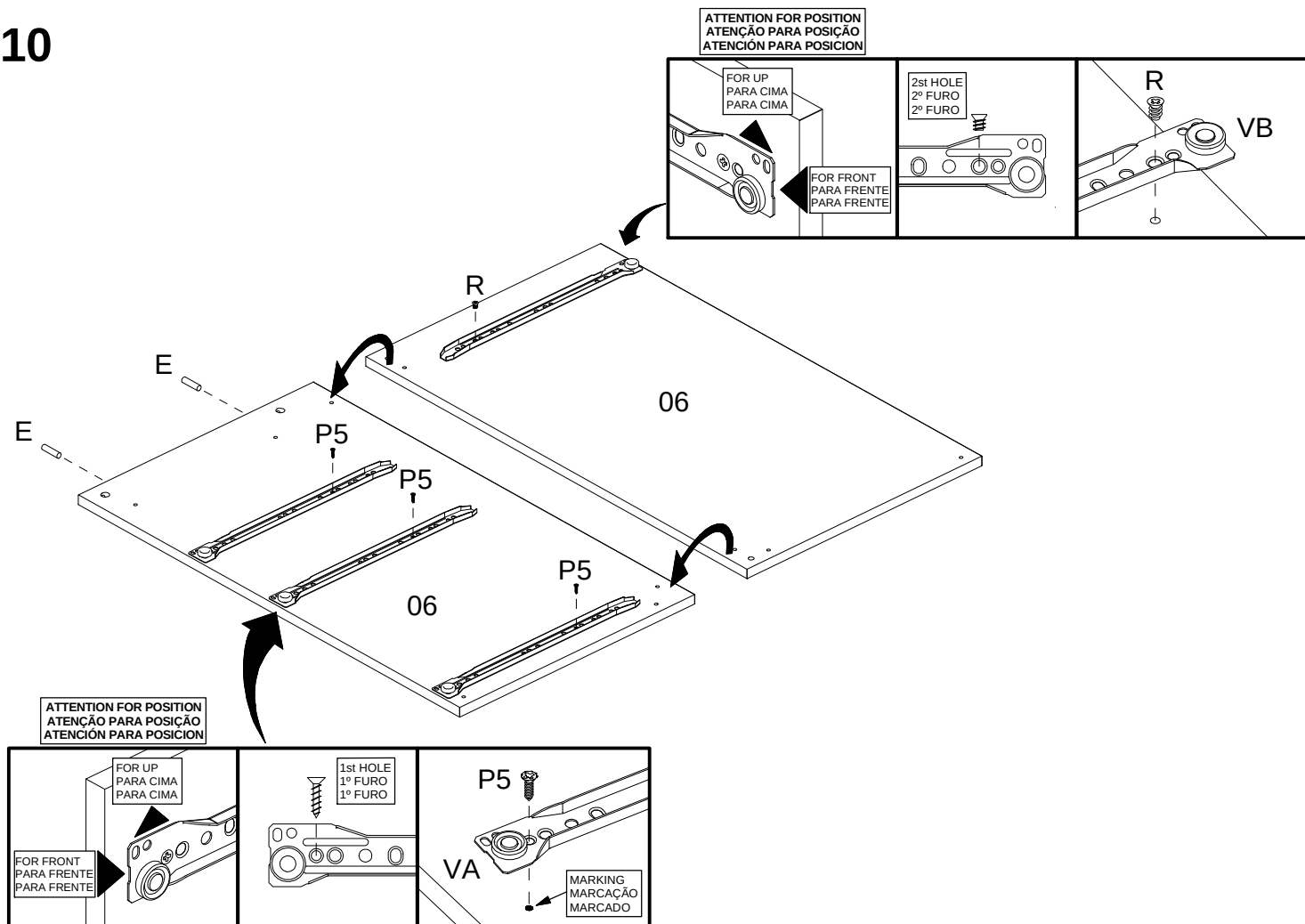
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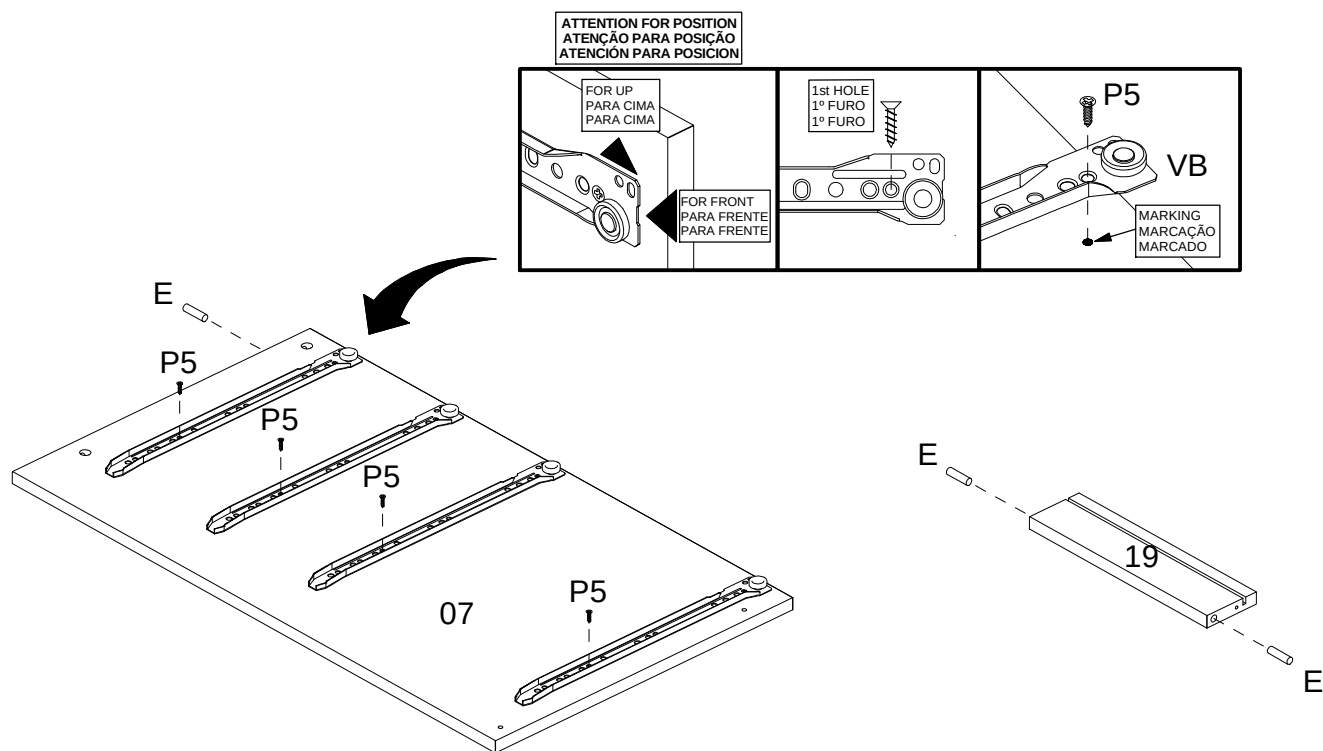
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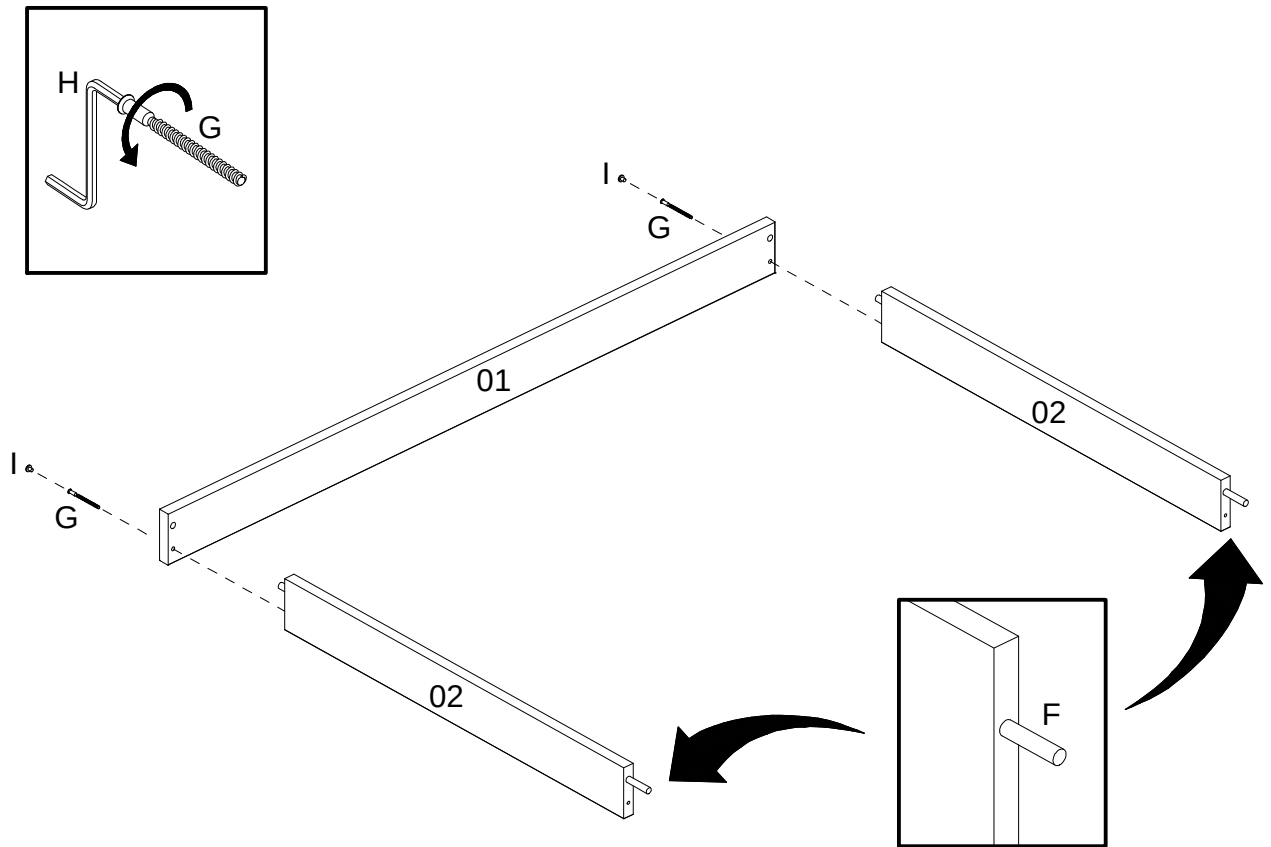
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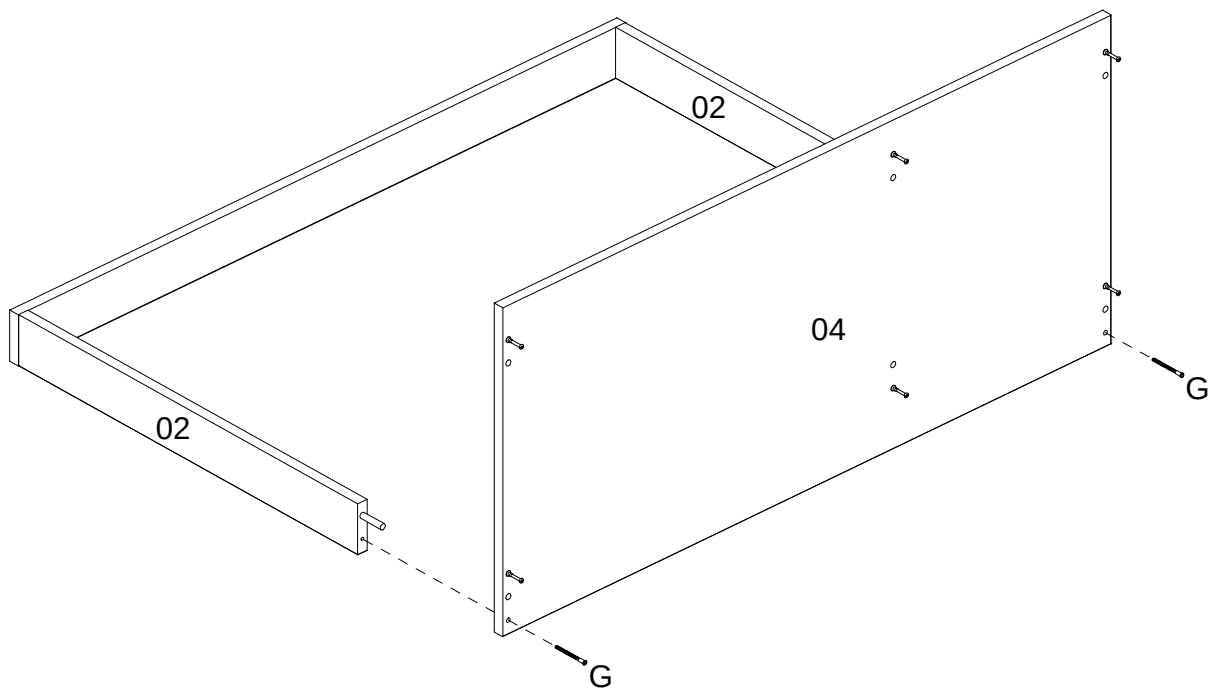
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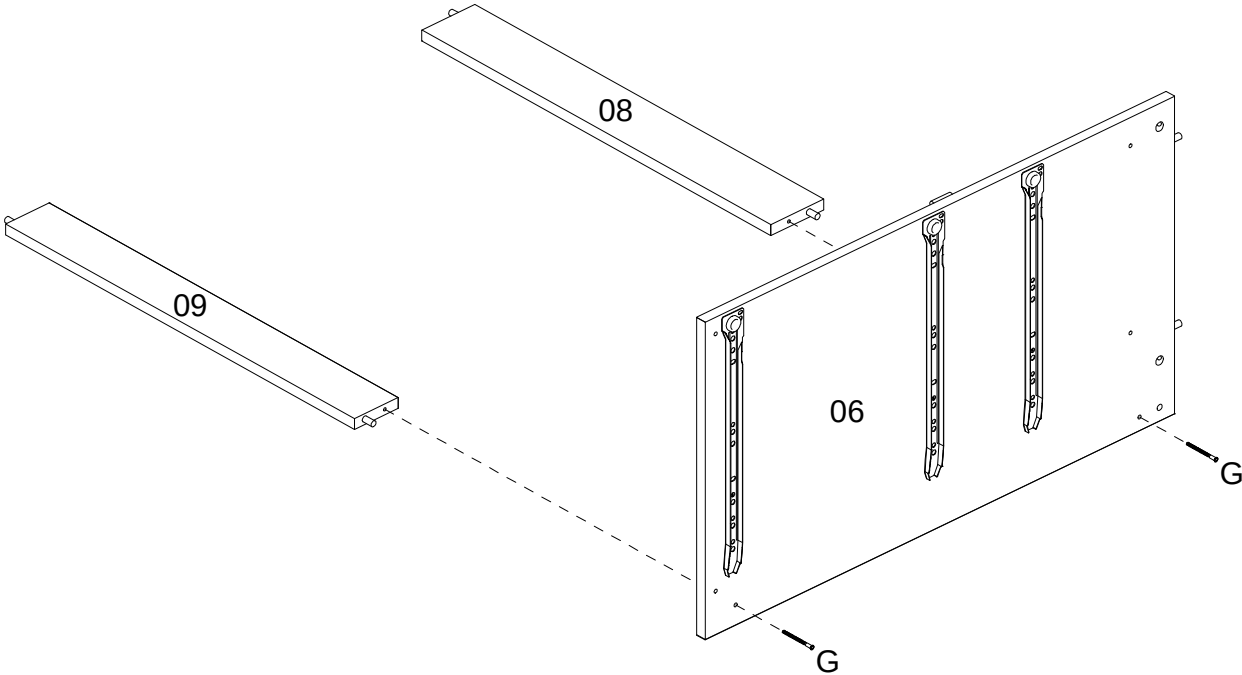
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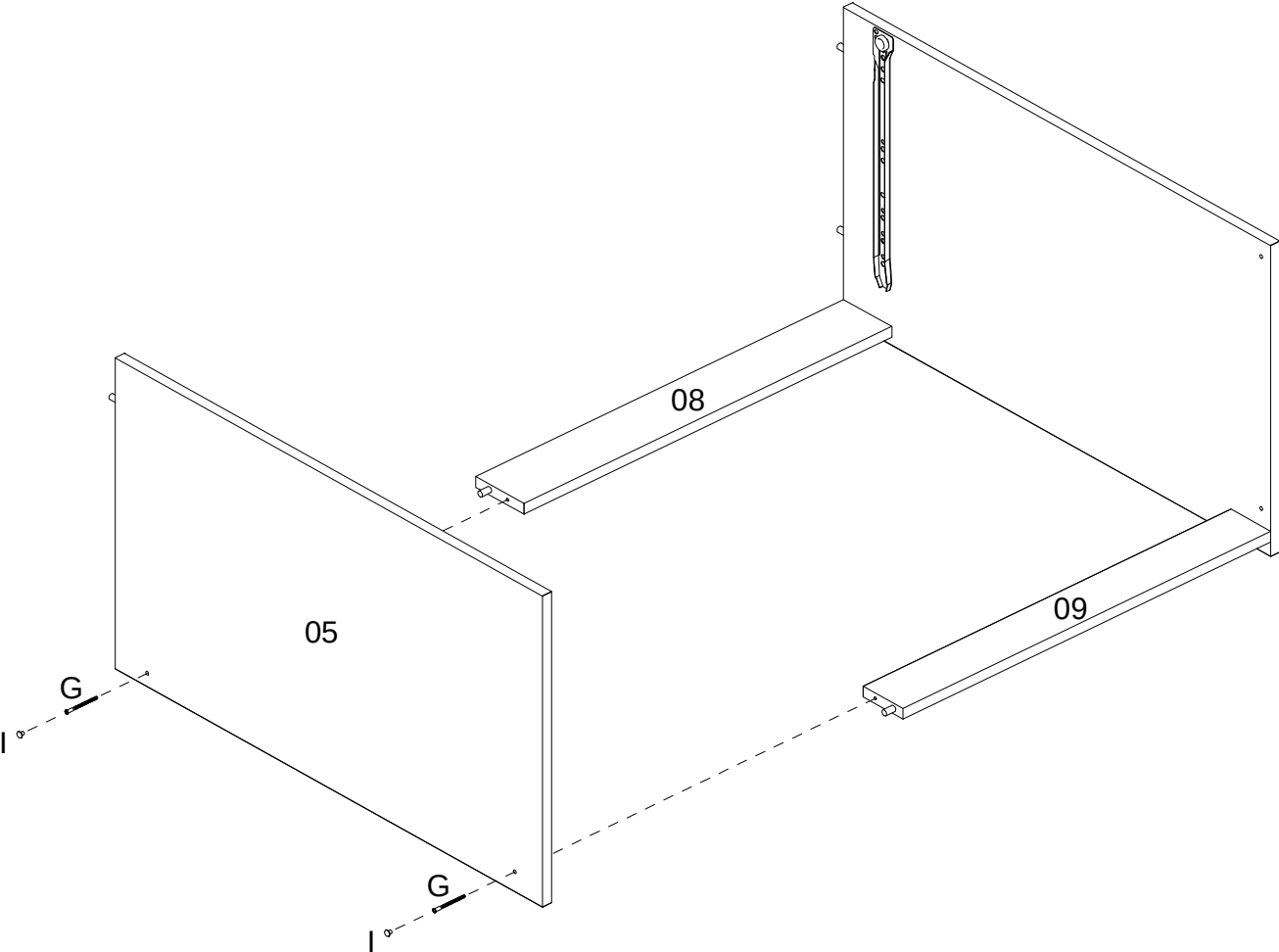
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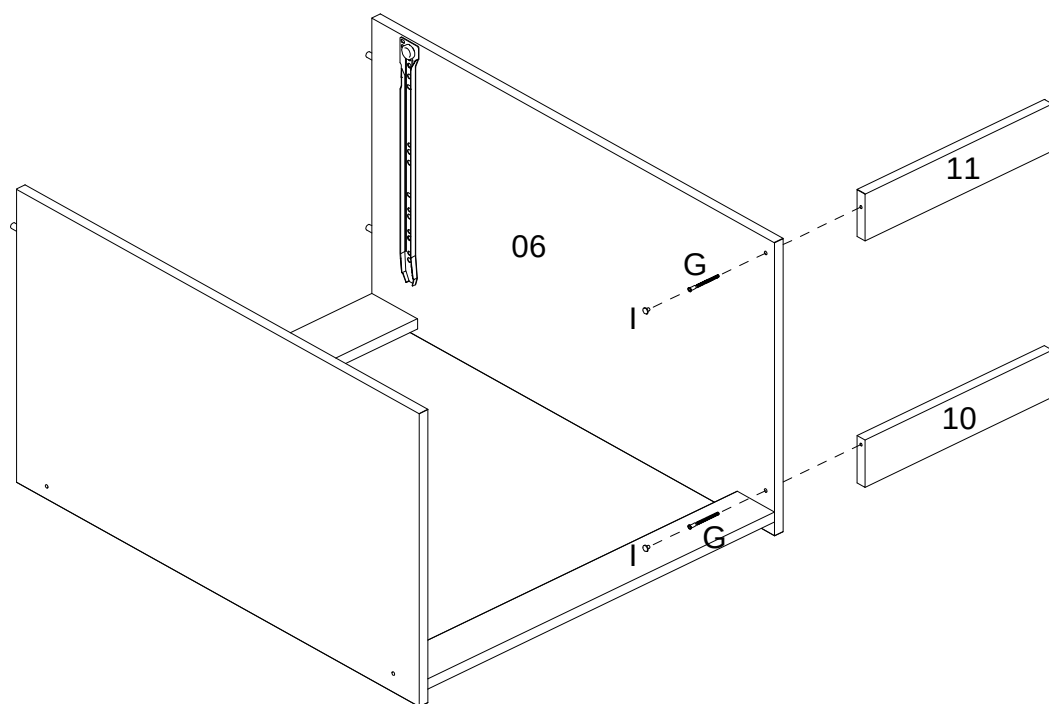
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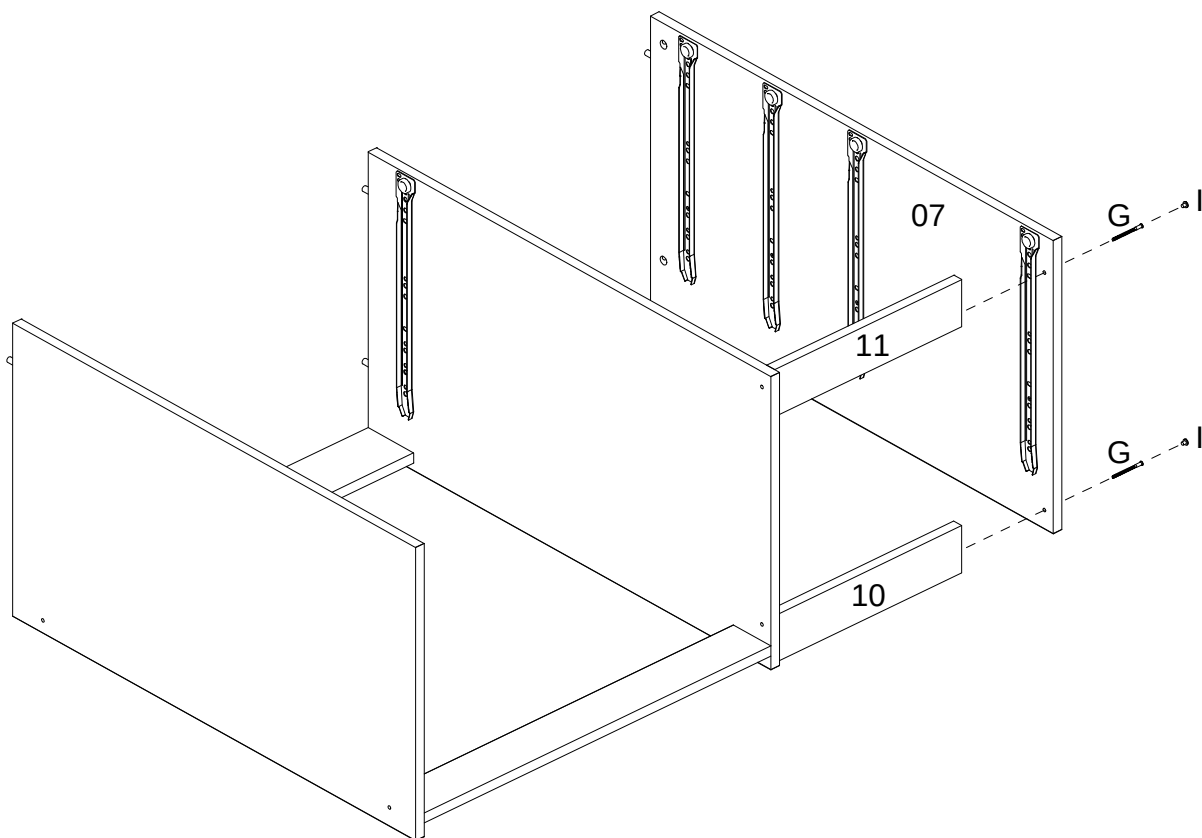
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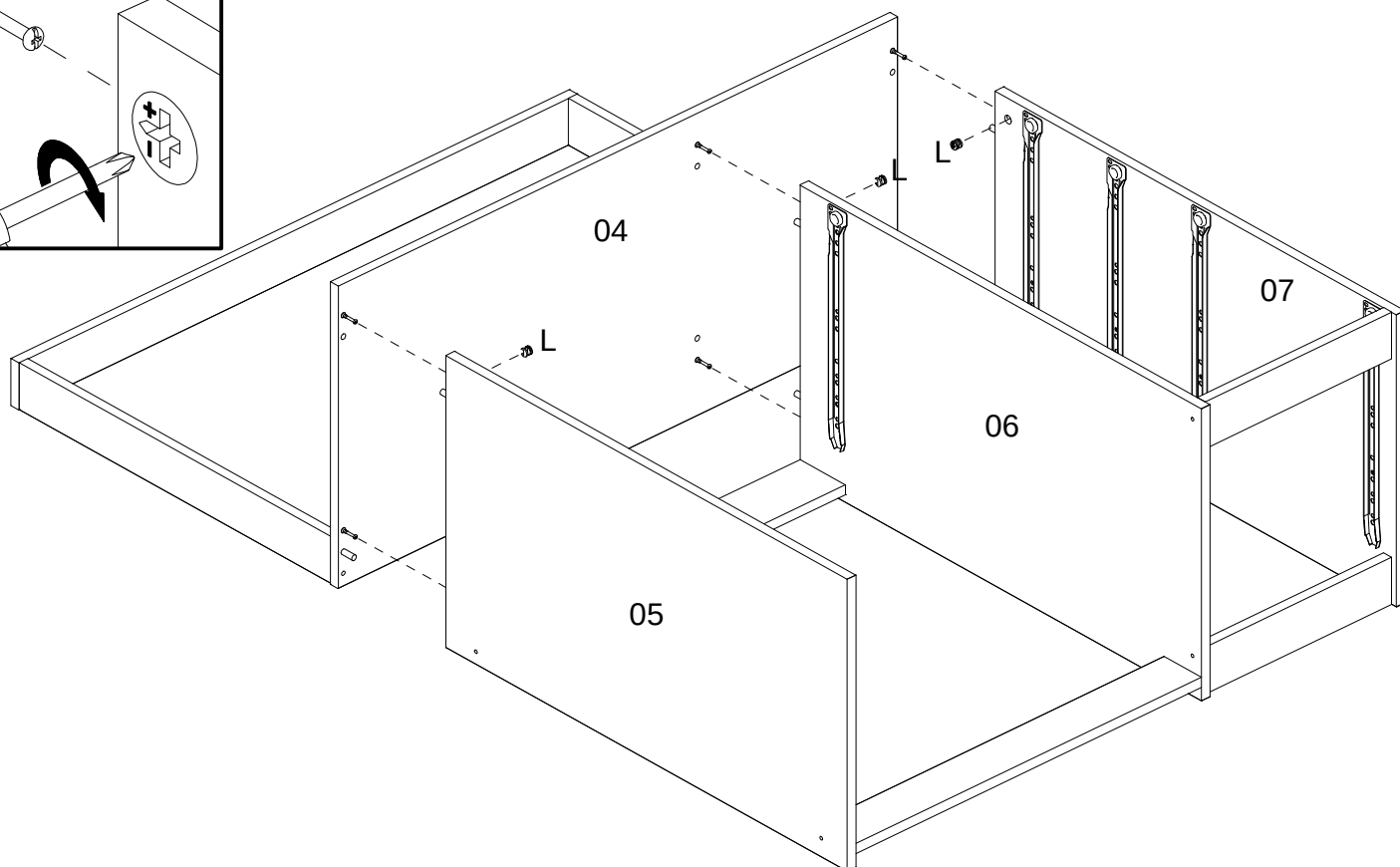
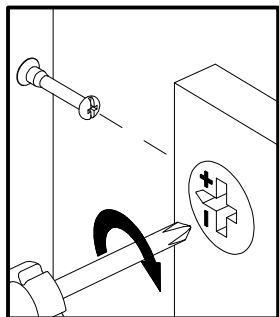
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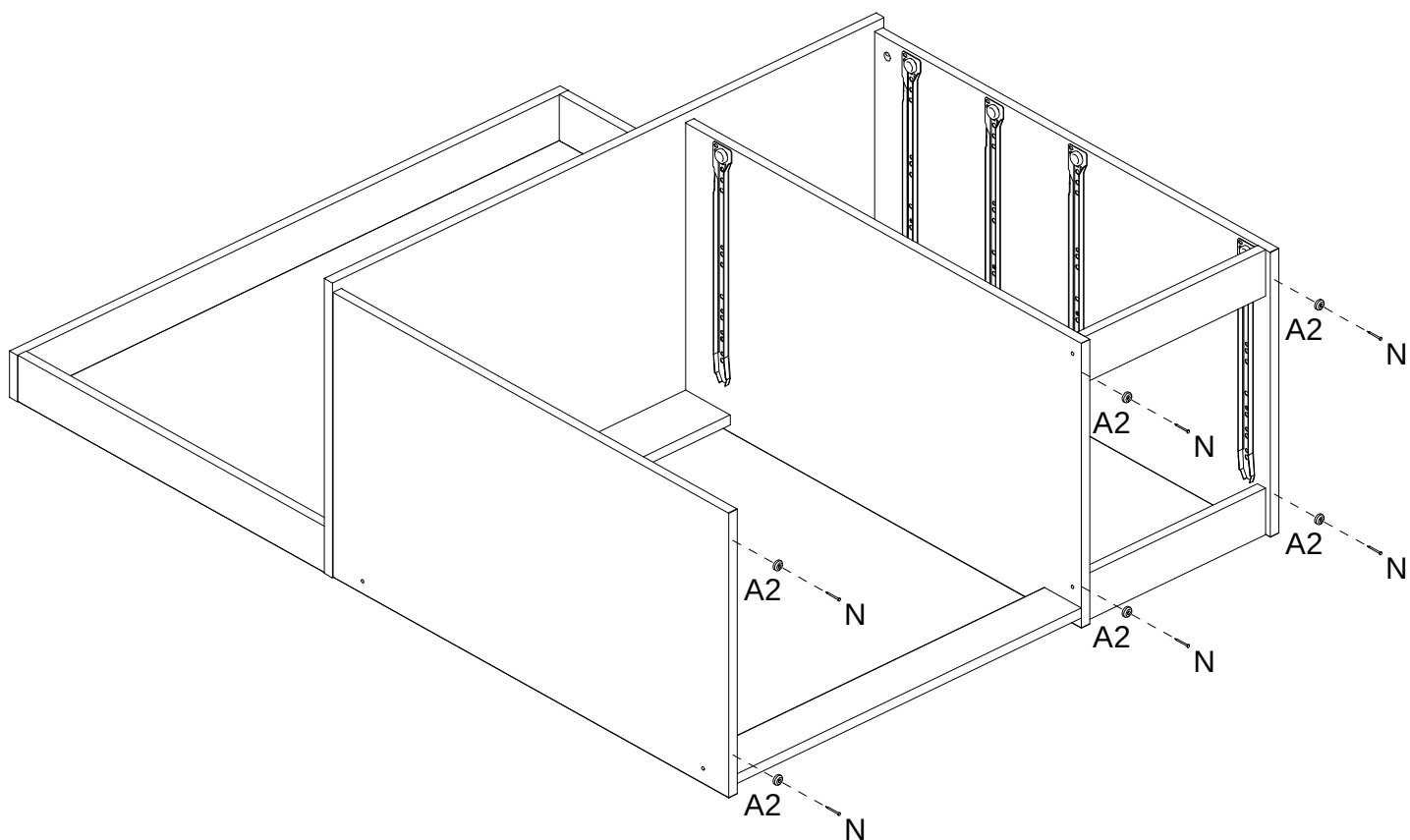
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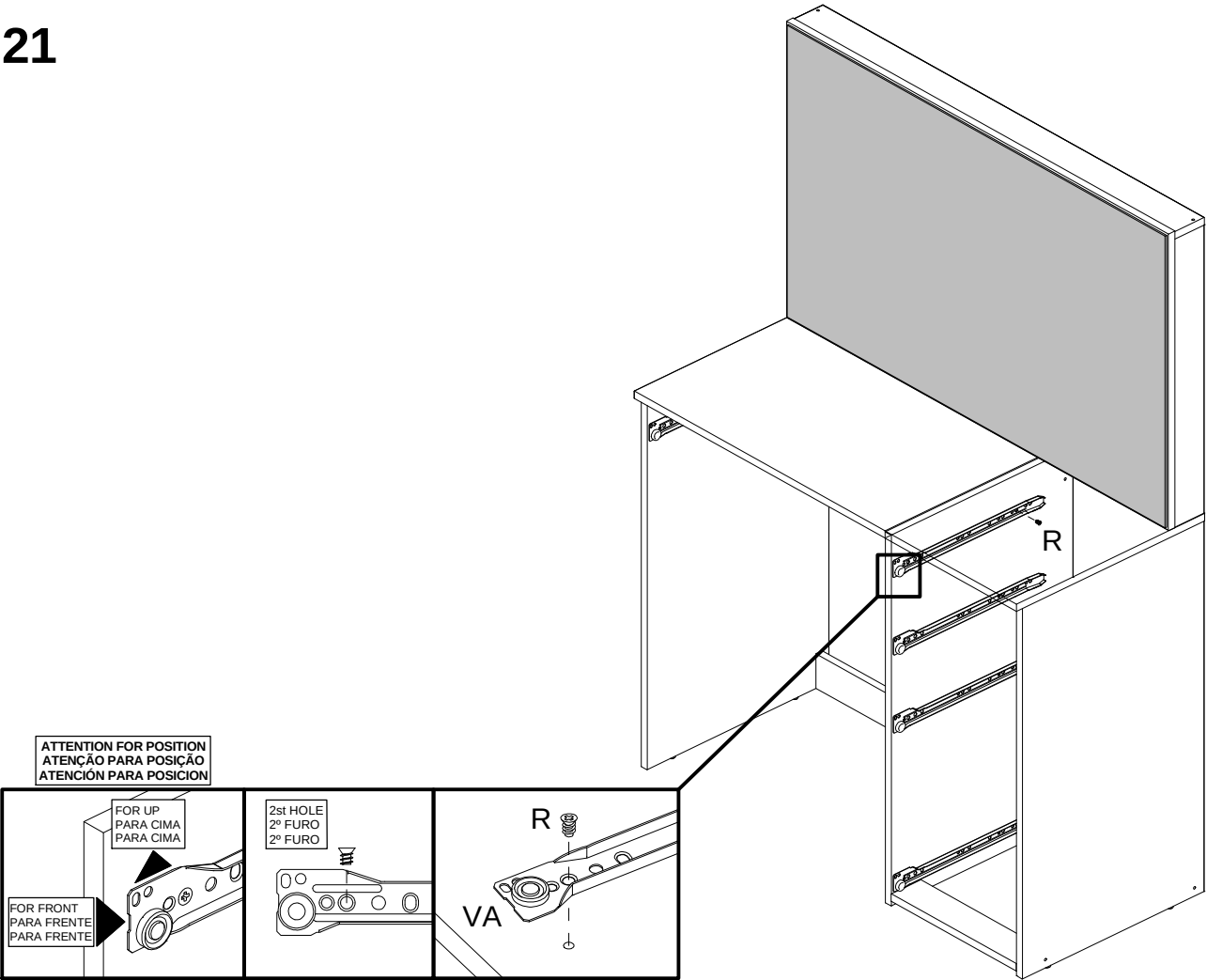
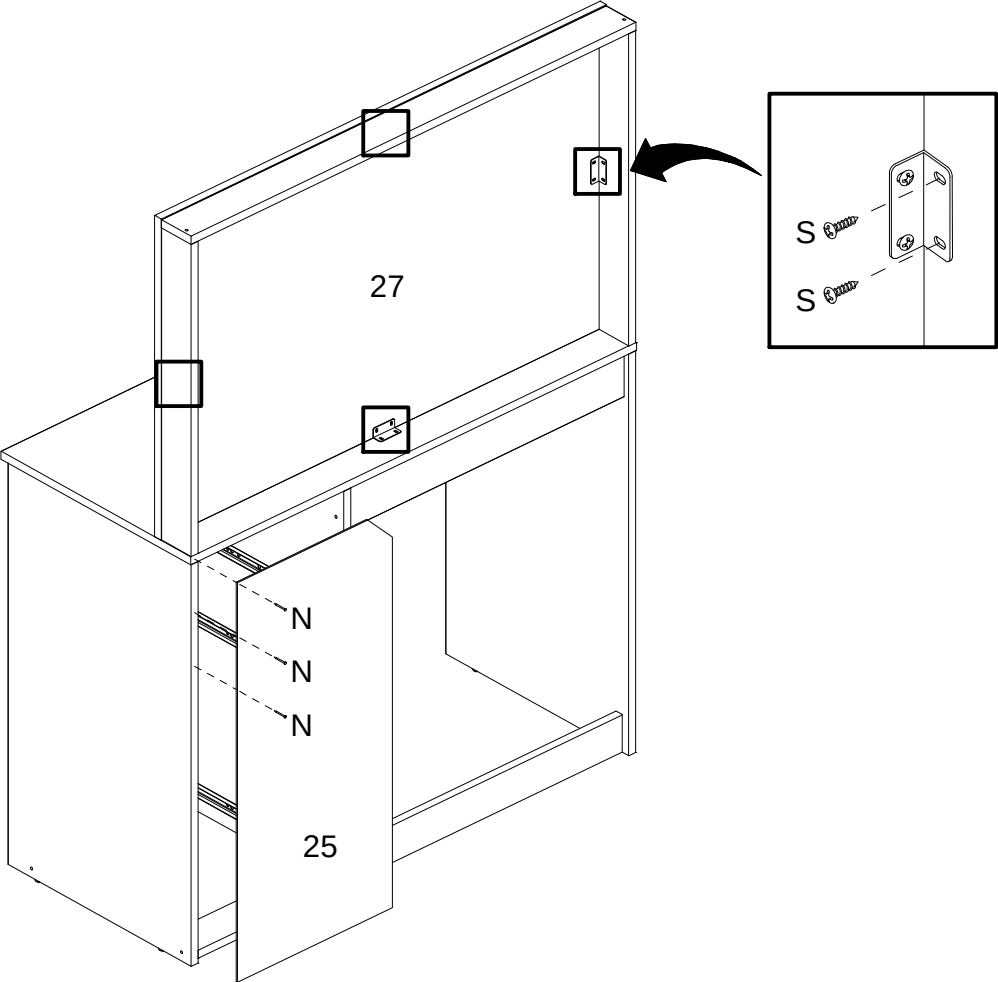


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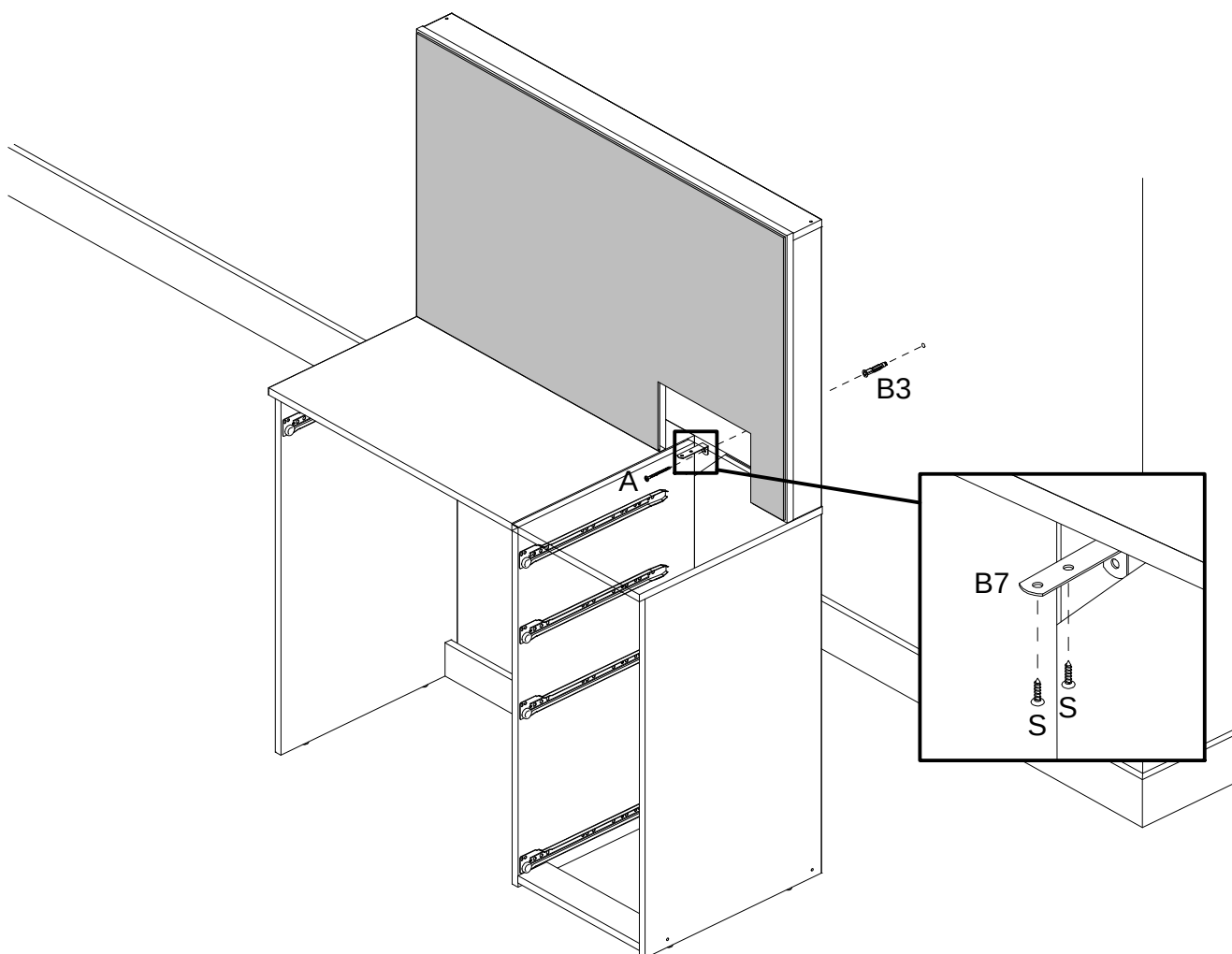


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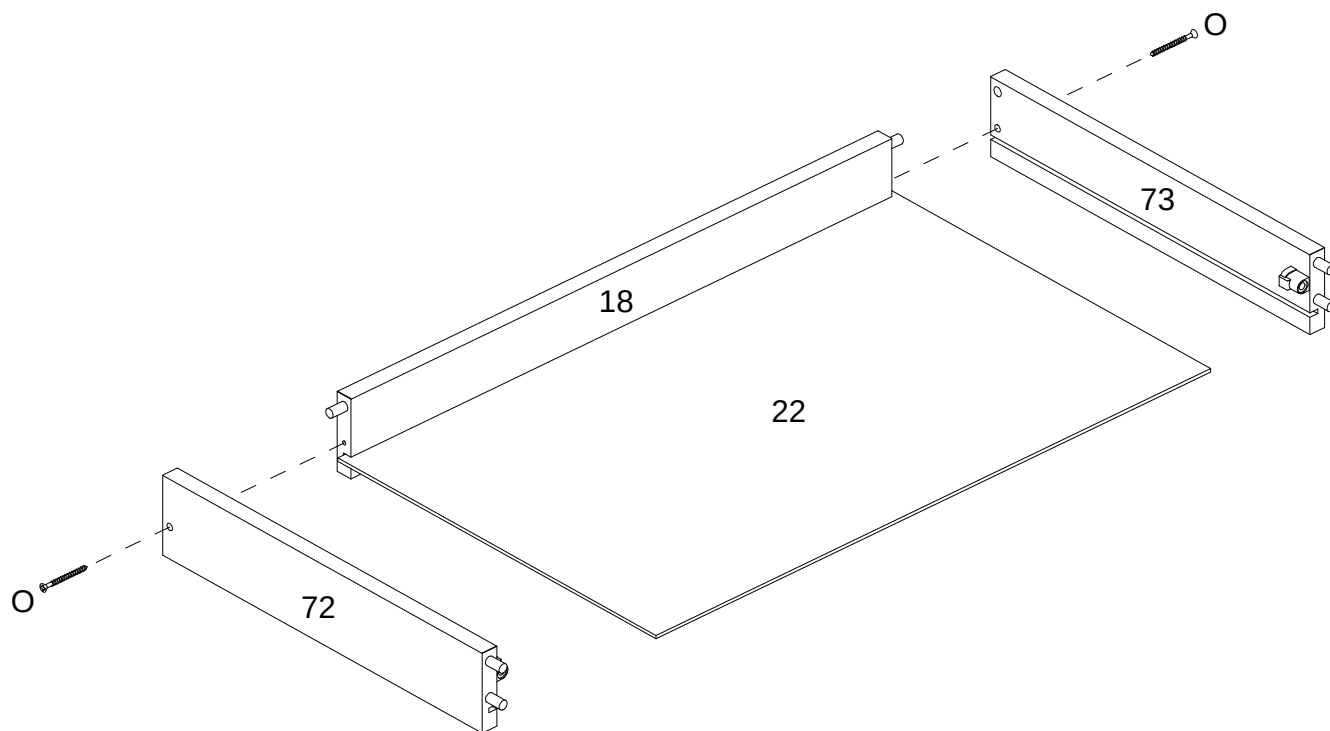




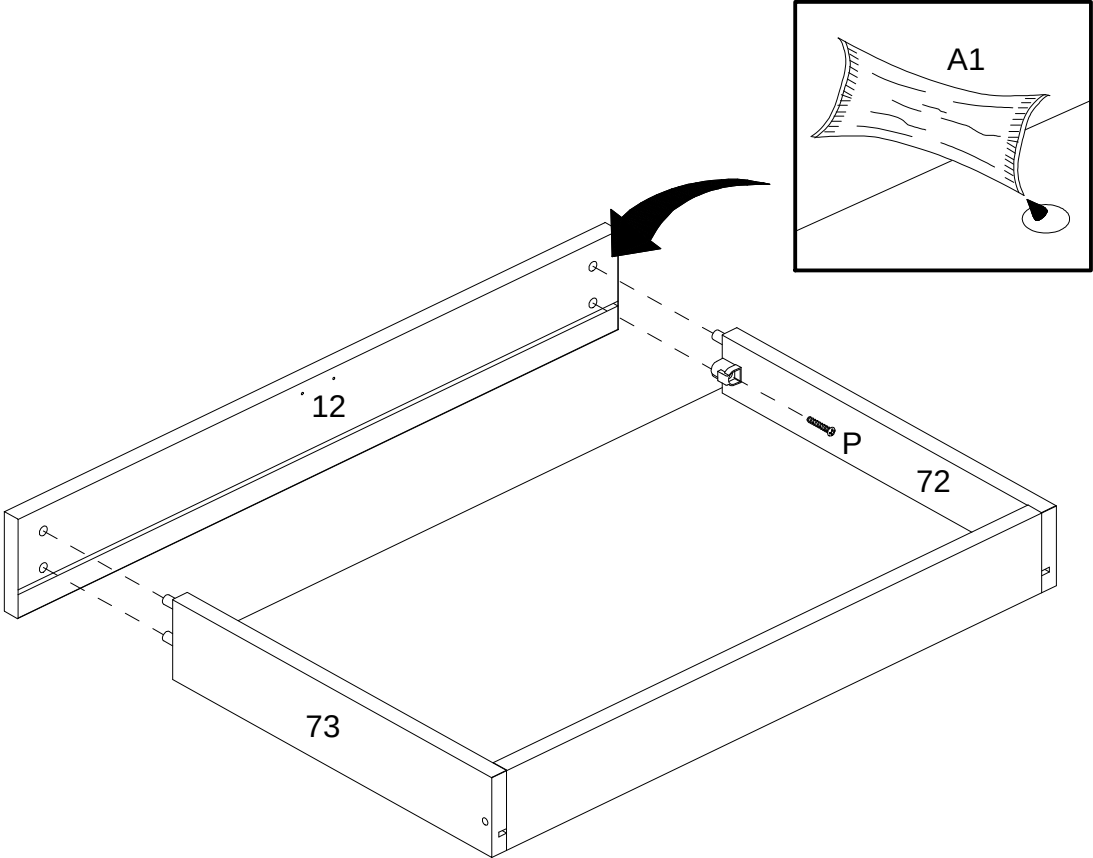
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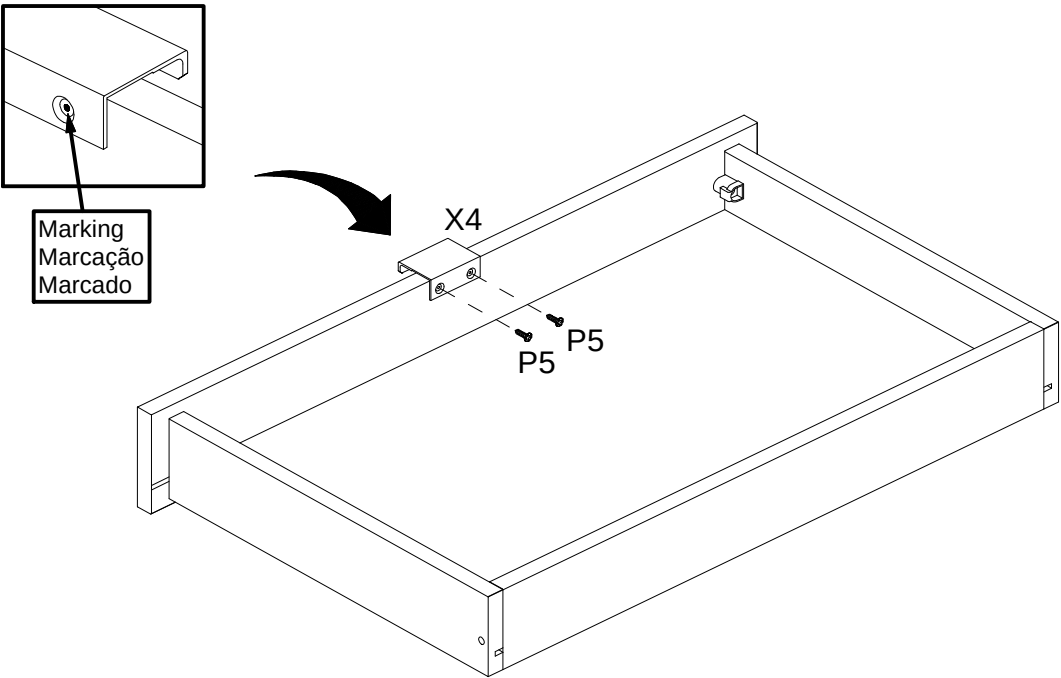
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24

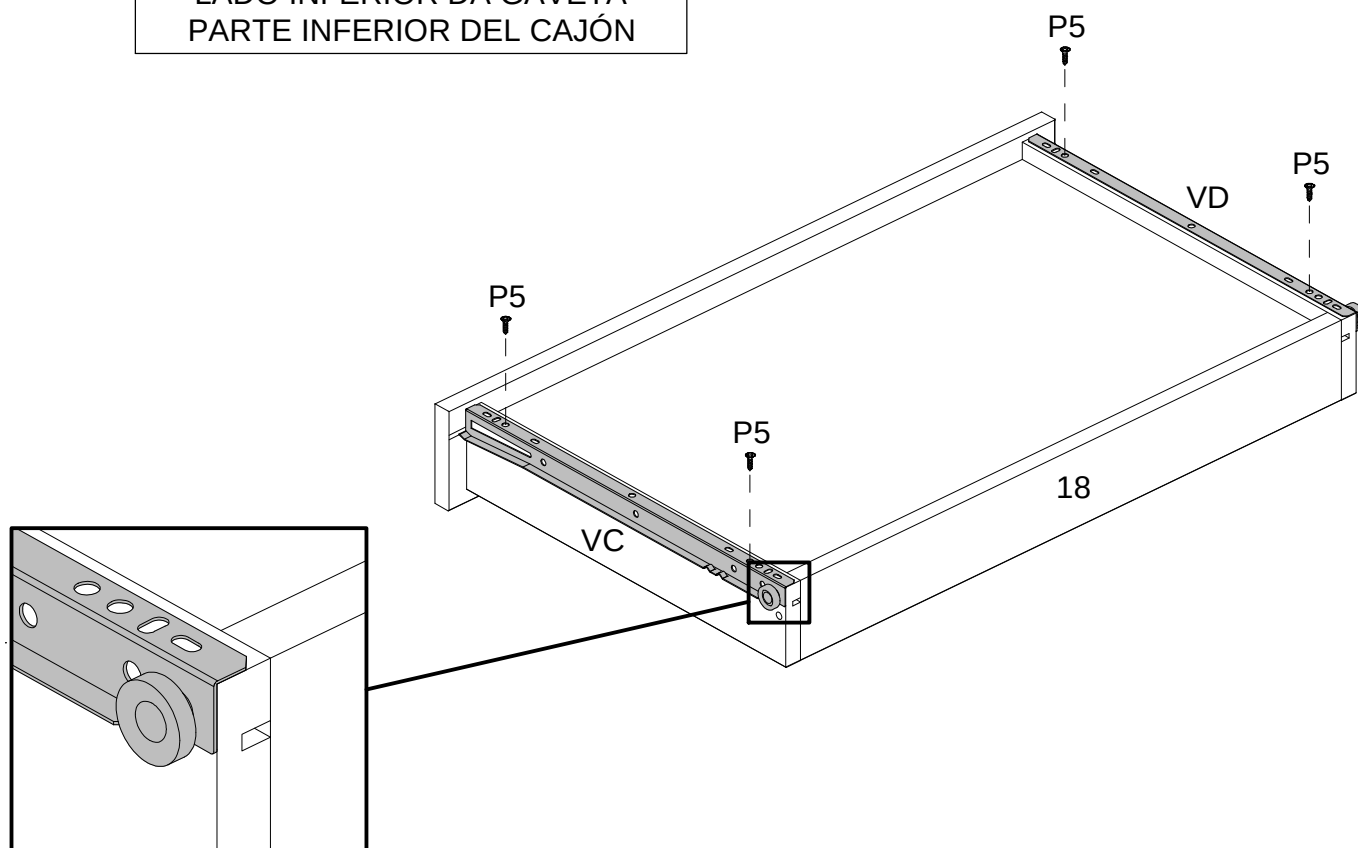


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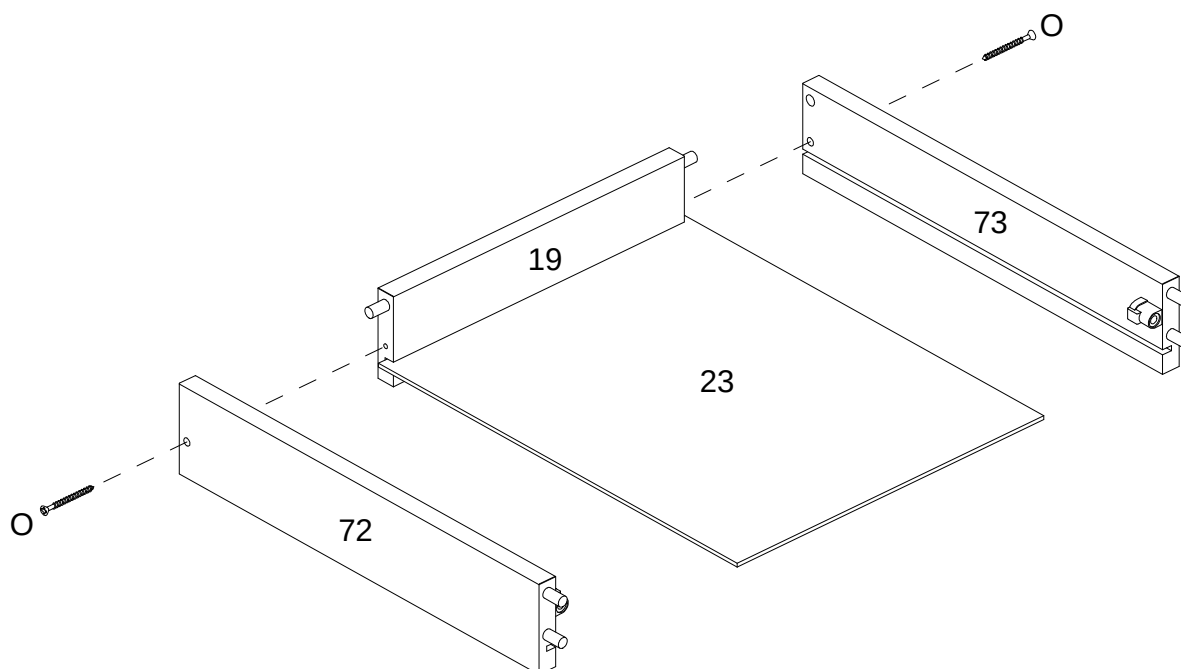


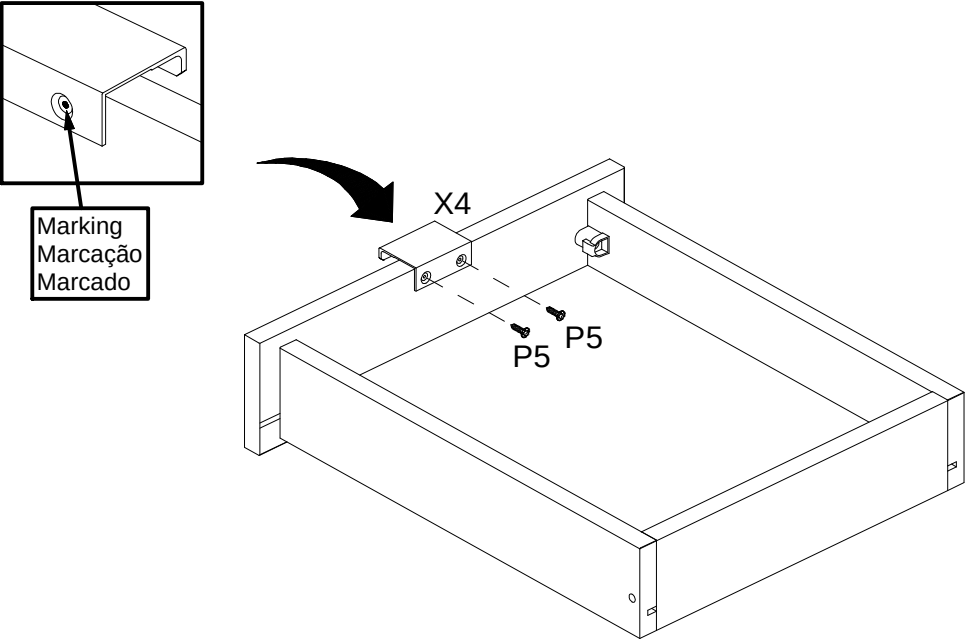
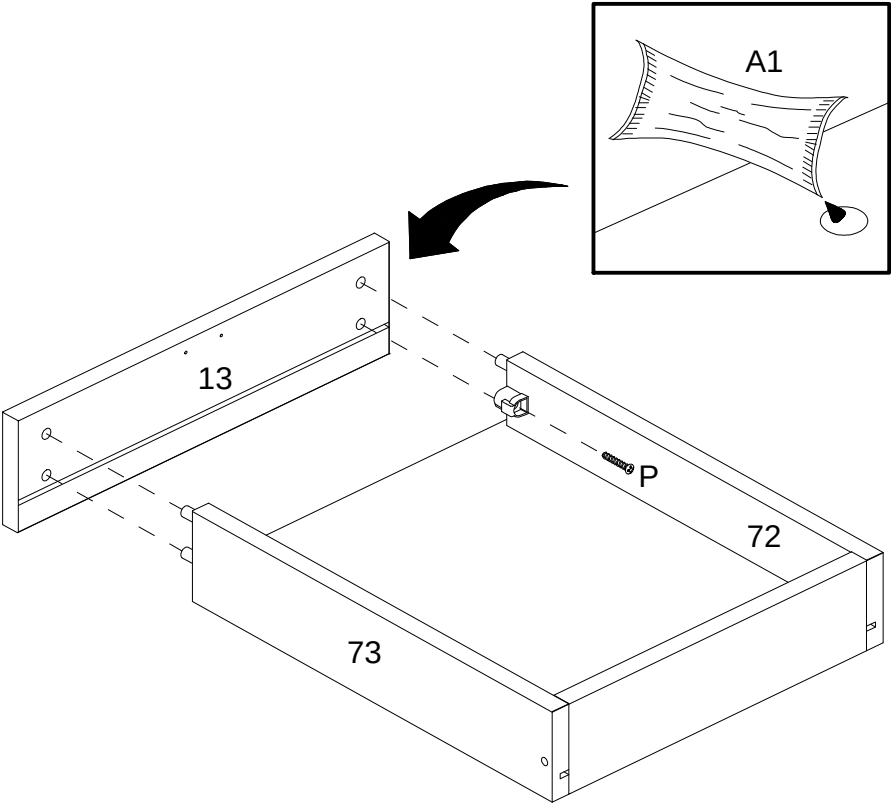
26

THE UNDERSIDE OF THE DRAWER
LADO INFERIOR DA GAVETA
PARTE INFERIOR DEL CAJÓN



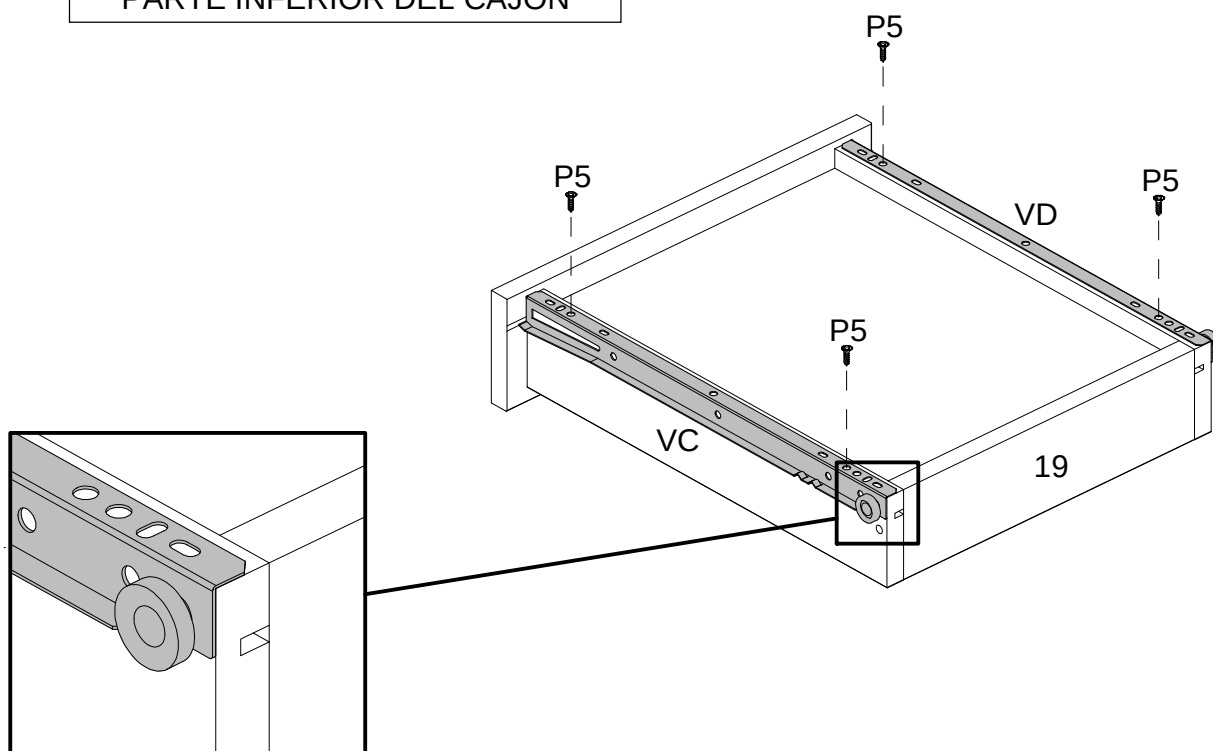
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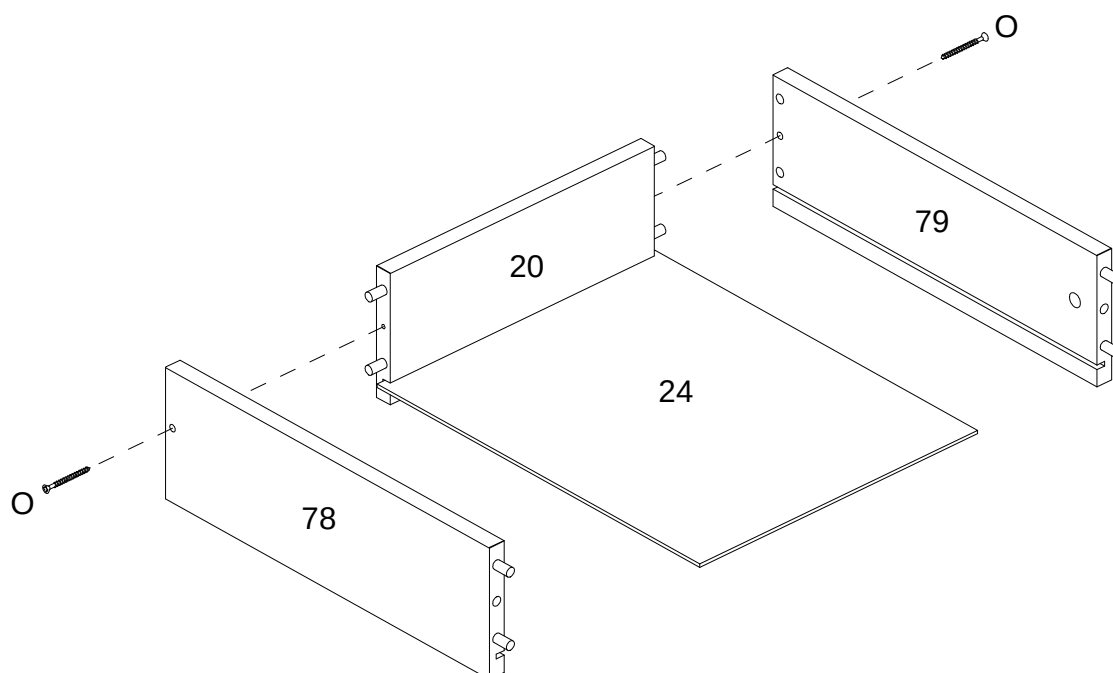


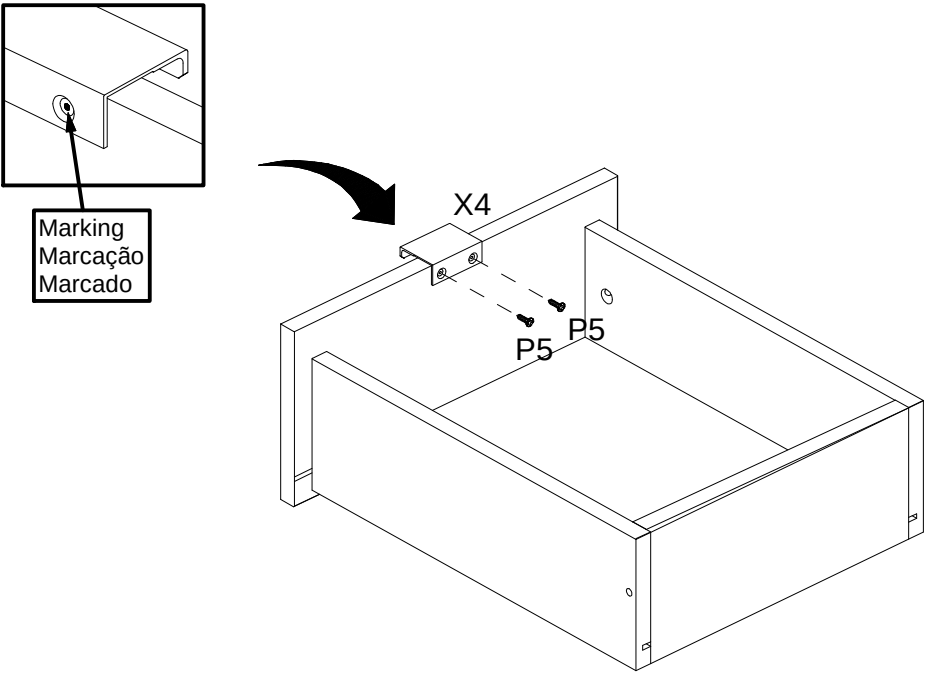
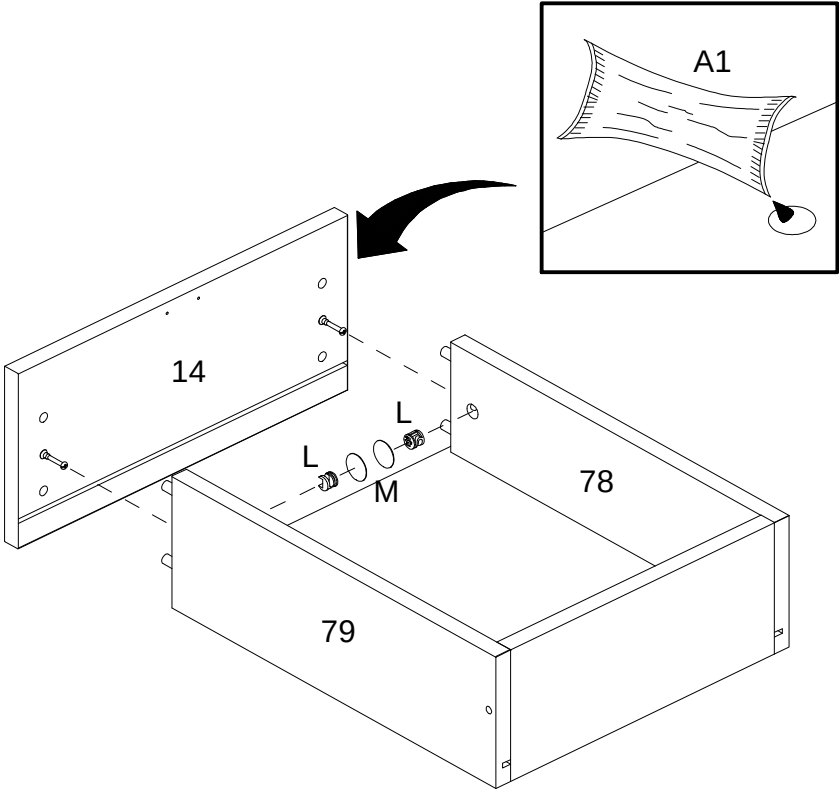
30

THE UNDERSIDE OF THE DRAWER
LADO INFERIOR DA GAVETA
PARTE INFERIOR DEL CAJÓN



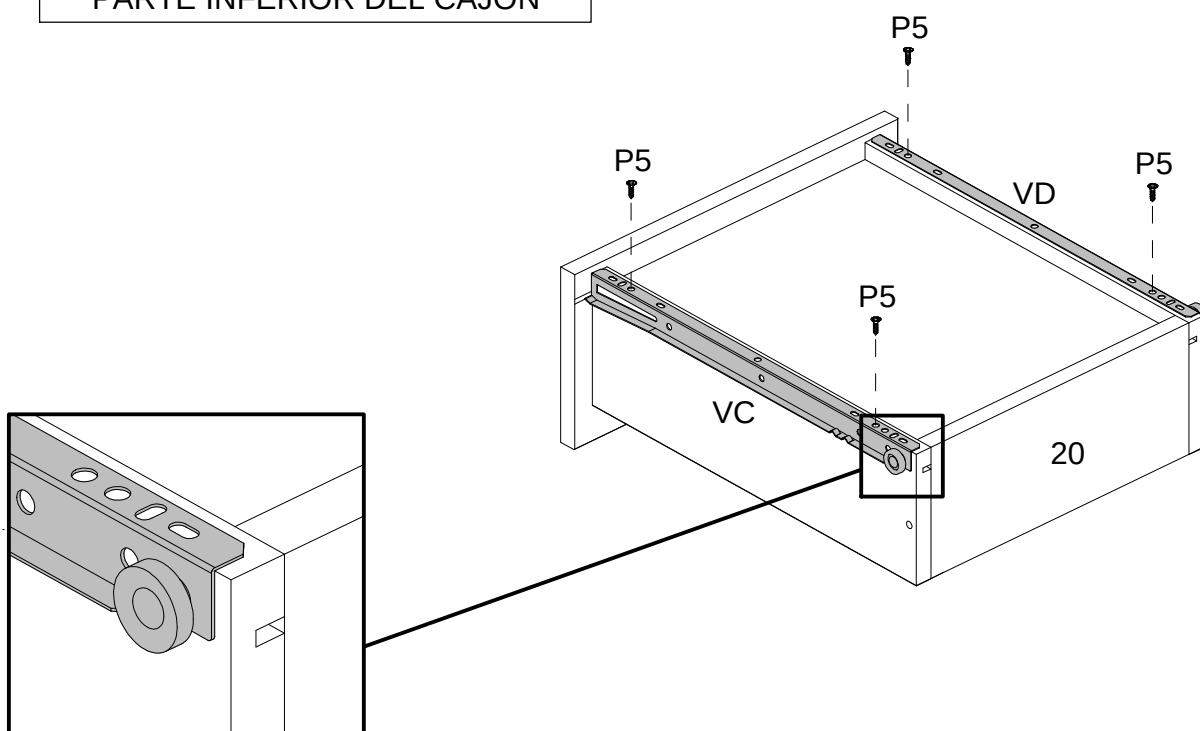
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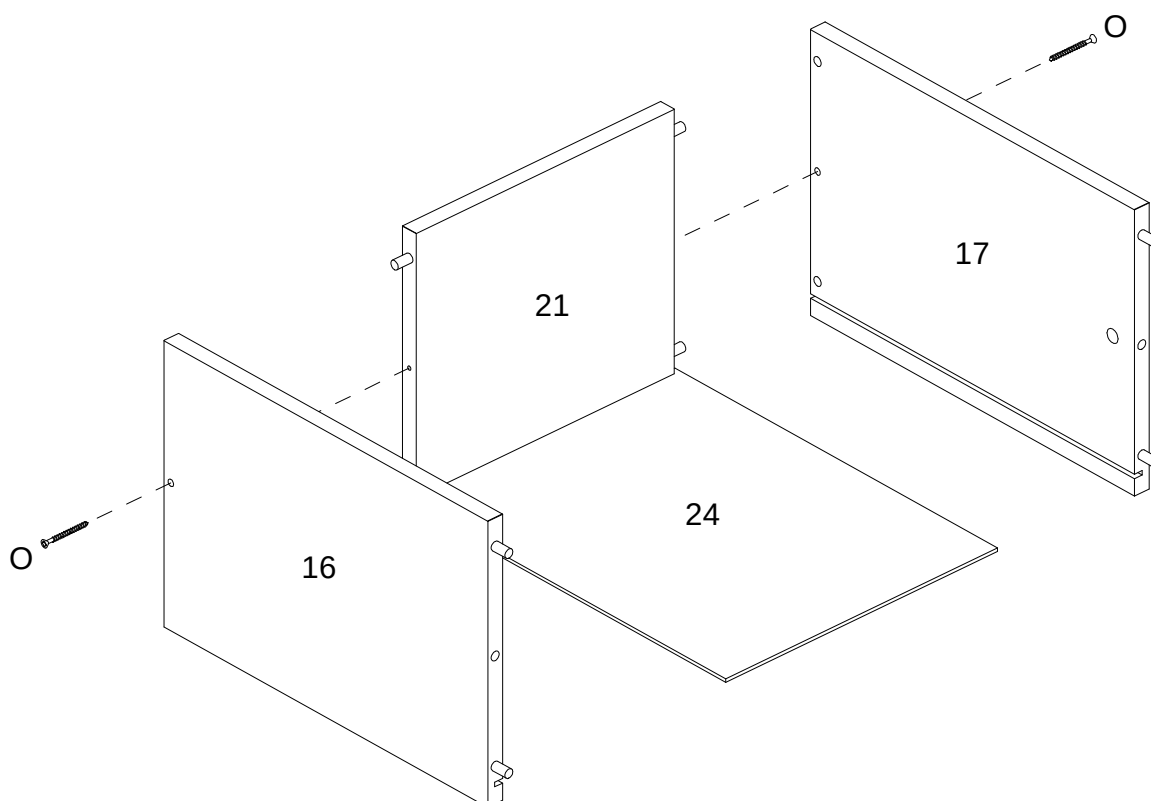


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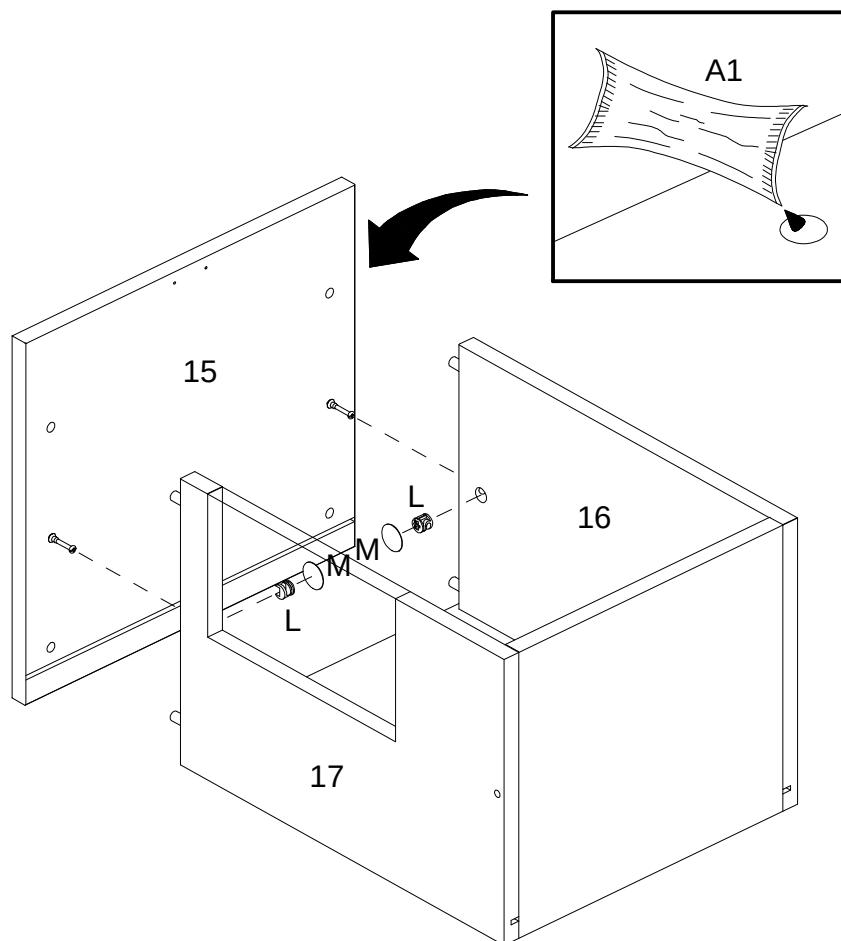
THE UNDERSIDE OF THE DRAWER
LADO INFERIOR DA GAVETA
PARTE INFERIOR DEL CAJÓN



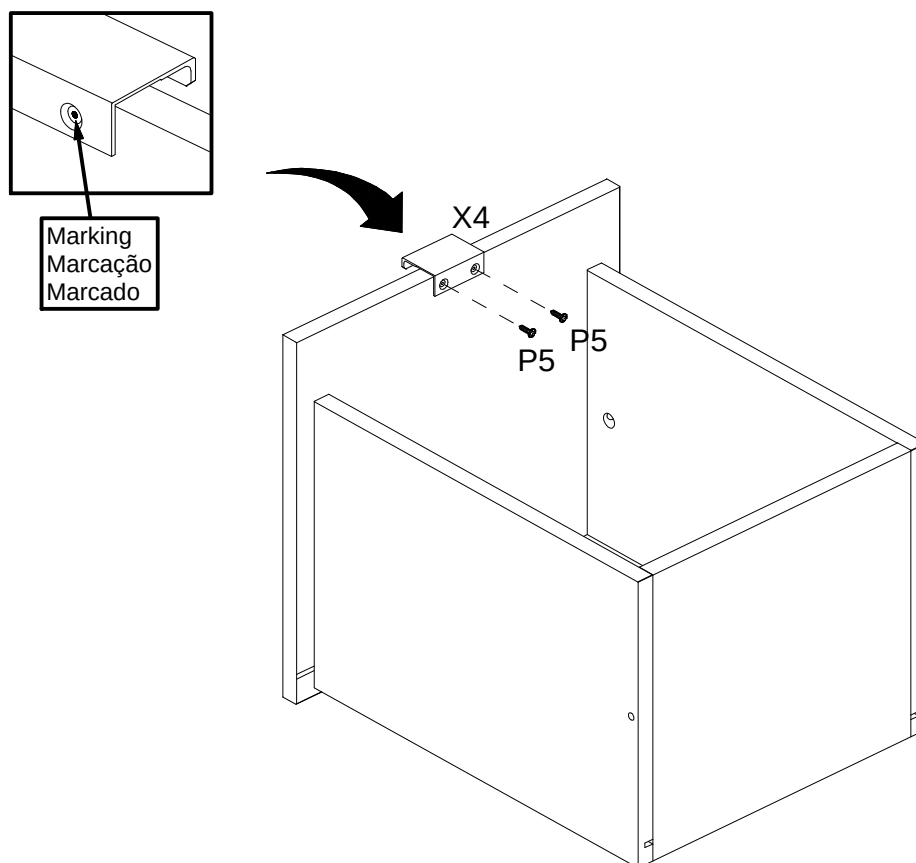
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36

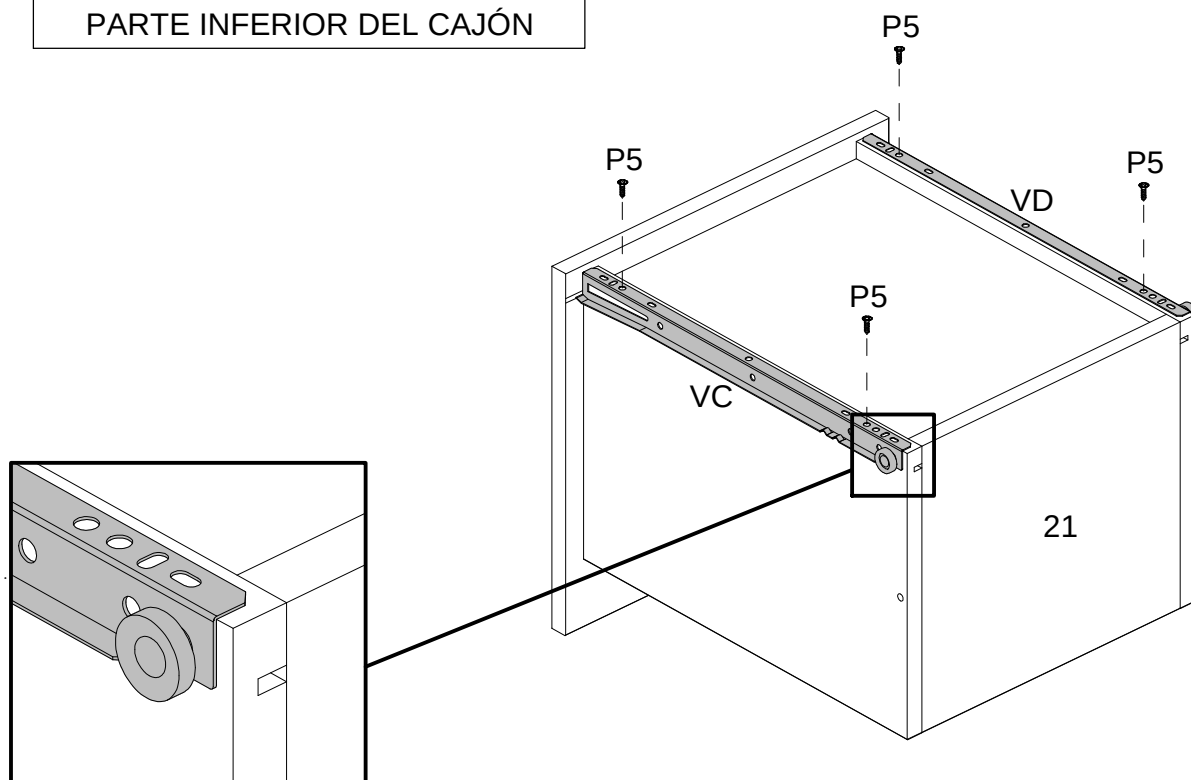


37



38

THE UNDERSIDE OF THE DRAWER
LADO INFERIOR DA GAVETA
PARTE INFERIOR DEL CAJÓN



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