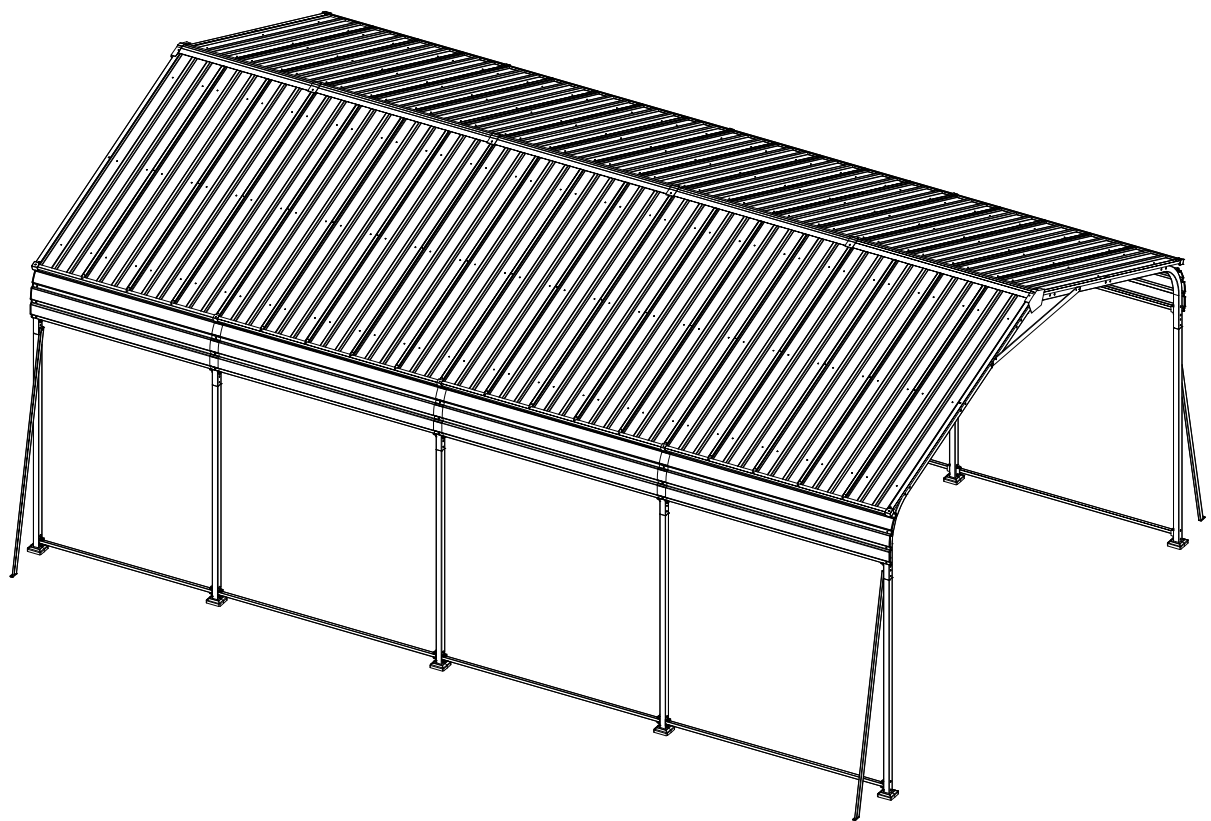
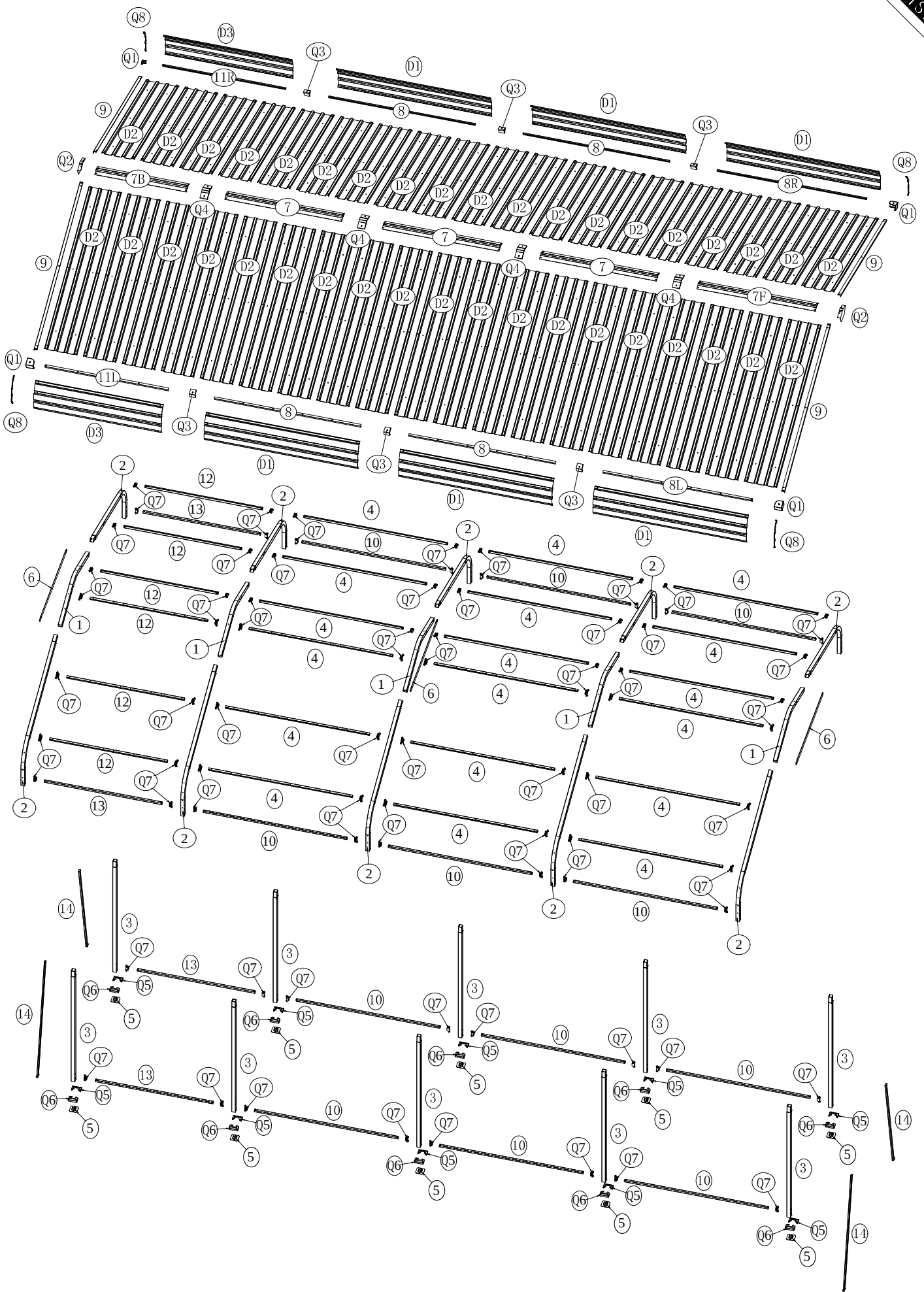


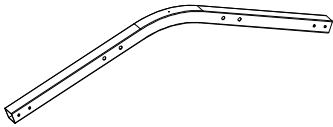
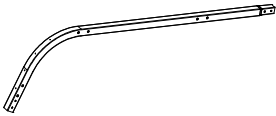
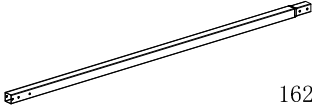
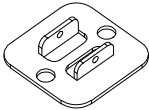
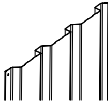
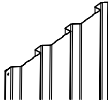
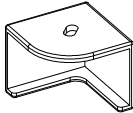
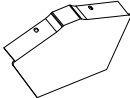
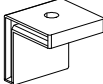
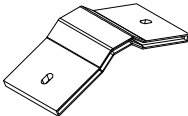
METAL CARPORT 12×20FT

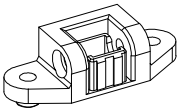
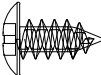
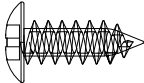
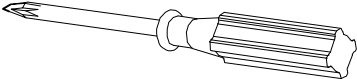
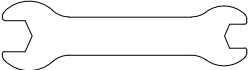
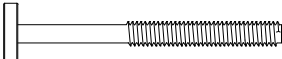
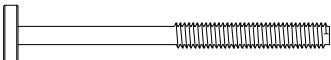
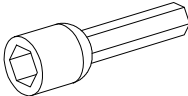
Instructions for Assembly

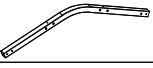
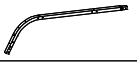


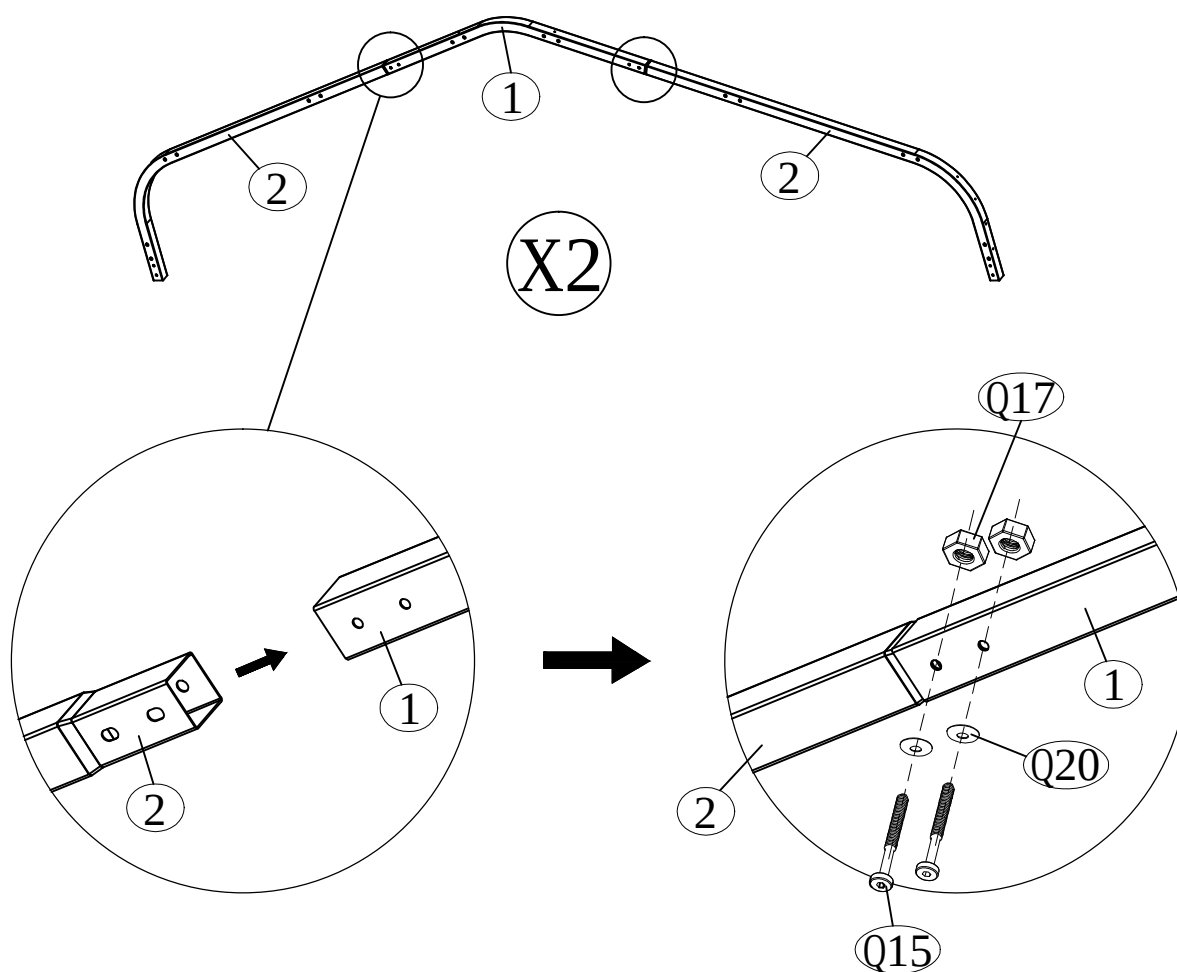
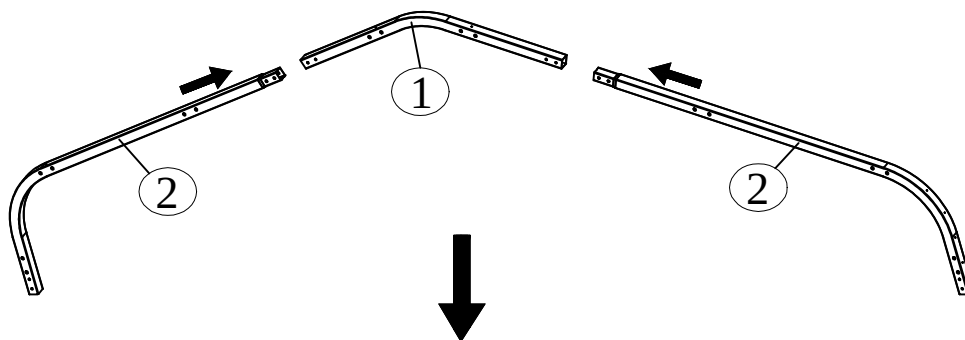
This set comes in 3 boxes. If you do not receive a full set of 3 boxes, please contact our customer service.

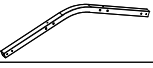
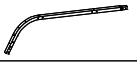


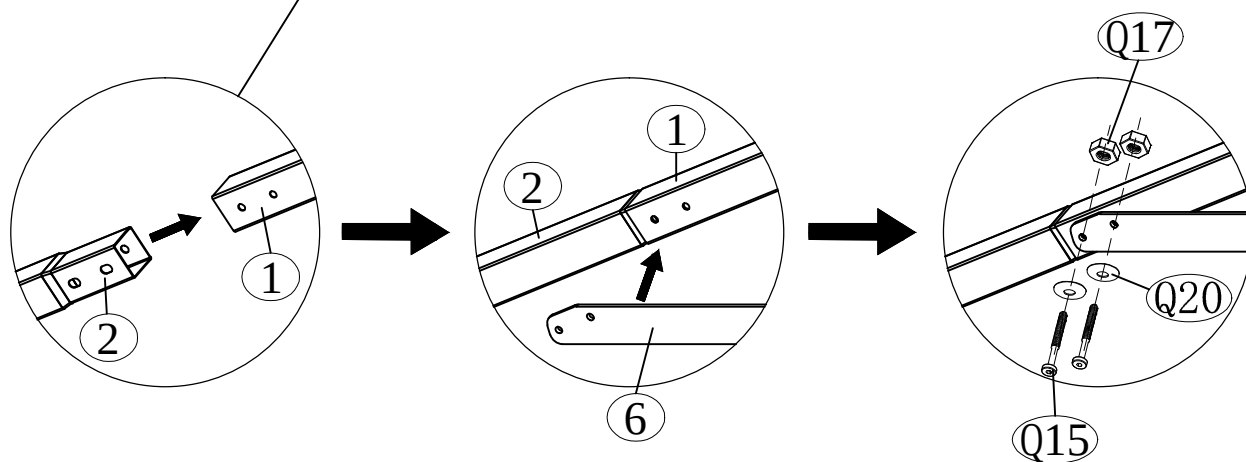
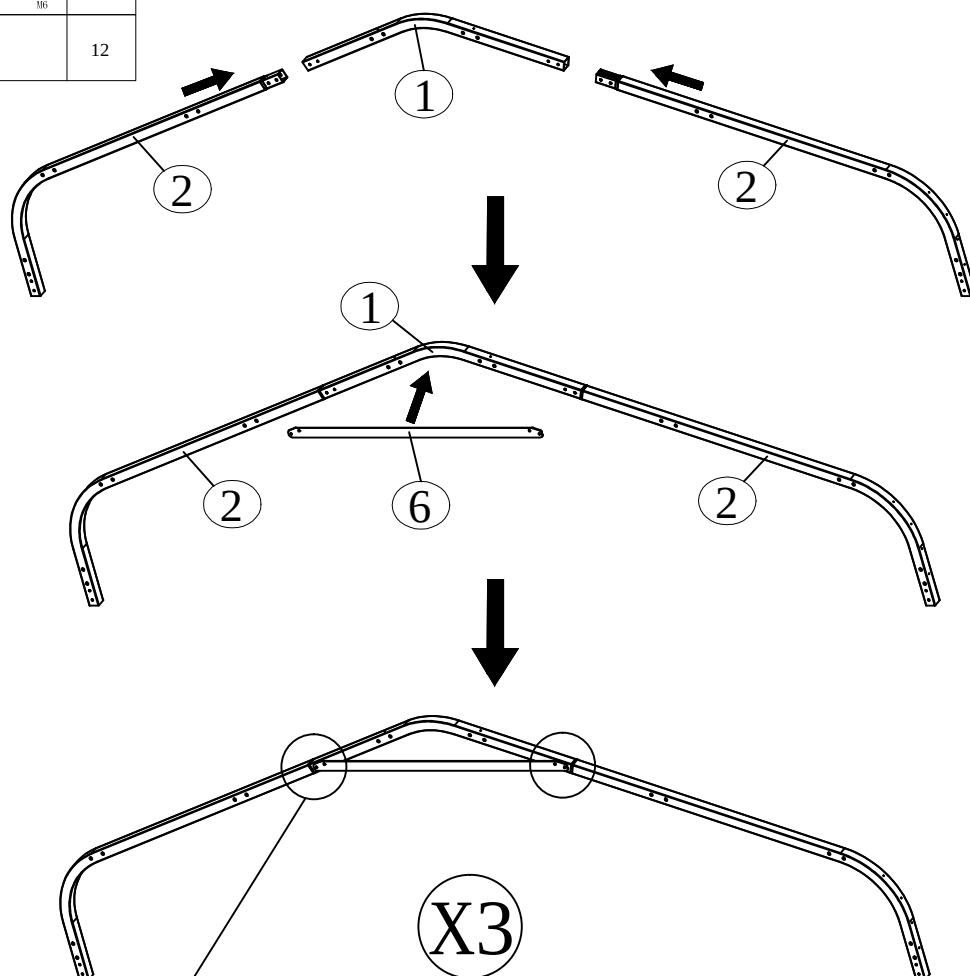
NO.	PART.	Qty.		NO.	PART.	Qty.
1		5		11L	 1286.5mm	1
2		10		11R	 1286.5mm	1
3	 1620mm	10		12	 1228mm	6
4	 1546mm	18		13	 1228mm	4
5		10		14		4
6	 1080mm	3		D1	  1650mm	6
7	 1256mm	3		D2	  1904mm	38
7F	 1274mm	1		D3	  1332mm	2
7B	 956mm	1		Q1		4
8	 1574mm	4		Q2		2
8L	 1604.5mm	1		Q3		6
8R	 1604.5mm	1		Q4		4
9	 1912mm	4		Q5		10
10	 1546mm	12		Q6		10

NO.	PART.	Qty.	NO.	PART.	Qty.
Q7		80	Q18		200
Q8	 420mm	4	Q19		228+10
Q9		140	Q20		140+10
Q10	 M4x10mm	178+10	Q21	 M8x50mm	24
Q11	 M5x16mm	22+2	Q22		2
Q12	 M6x16mm	20+2	Q23		1
Q13	 M5x16mm	268+10	Q24		1
Q14	 M6x40mm	80+3	Q25		1
Q15	 M6x55mm	76+3	Q26		1
Q16	 M6x65mm	64+2	Q27		1
Q17	 M6	220+5			

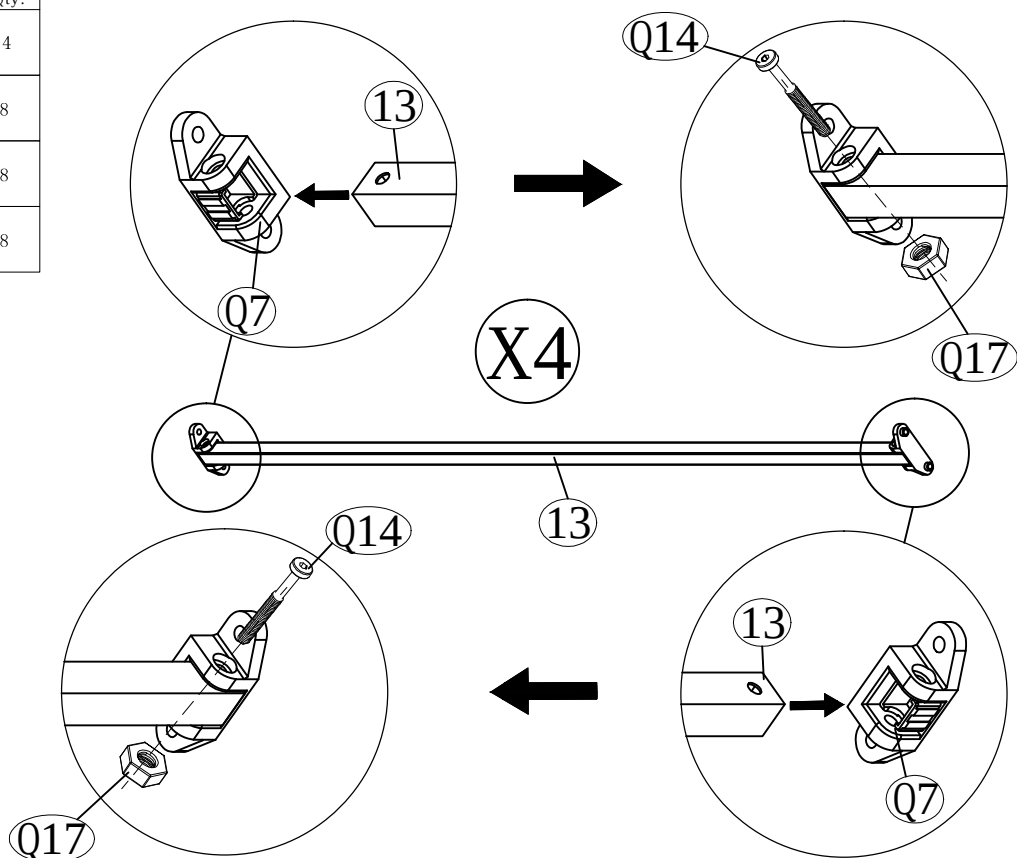
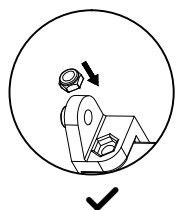
NO.	PART.	Qty.
1		2
2		4
Q15	 M6x55mm	8
Q17	 M6	8
Q20		8



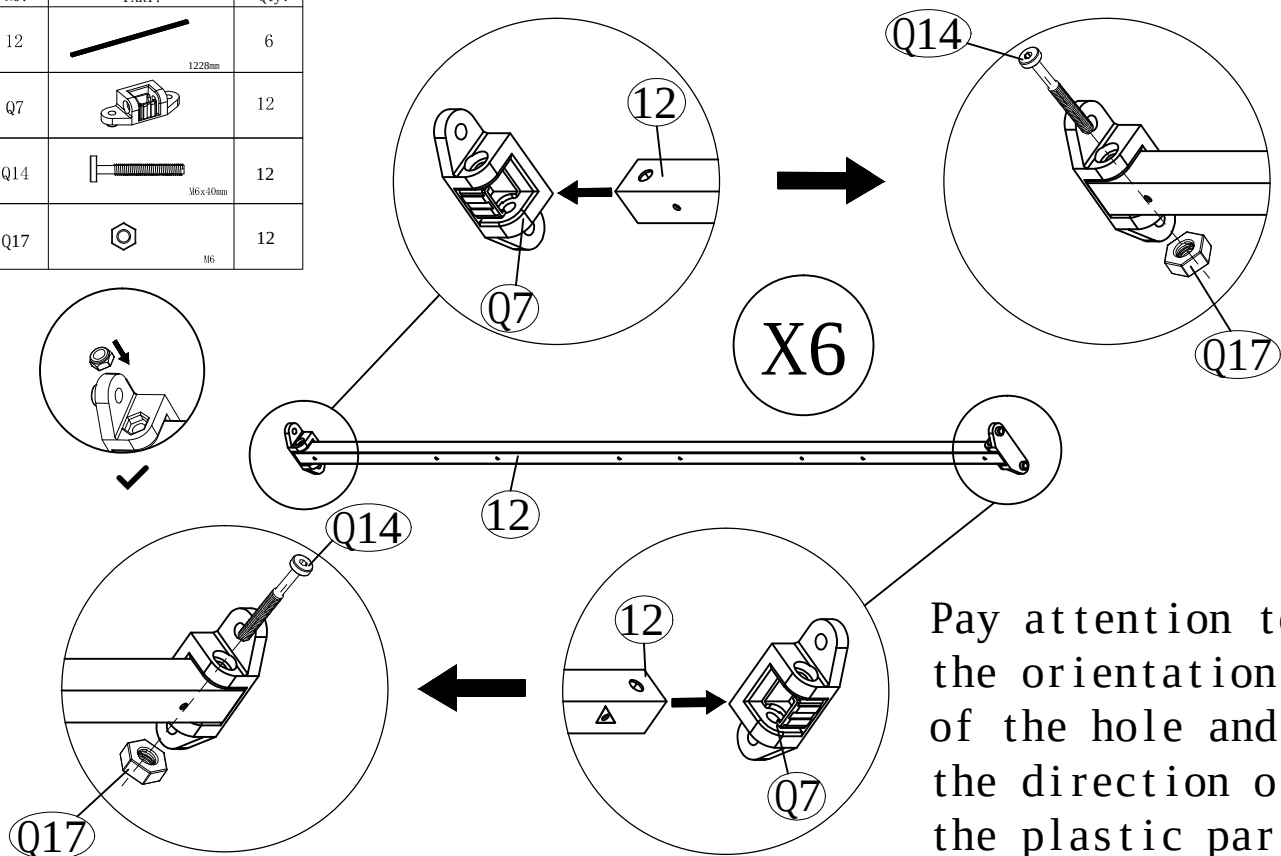
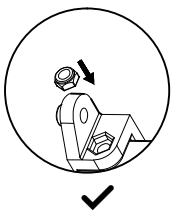
NO.	PART.	Qty.
1		3
2		6
6	 1080mm	3
Q15	 M6x55mm	12
Q17	 M6	12
Q20		12



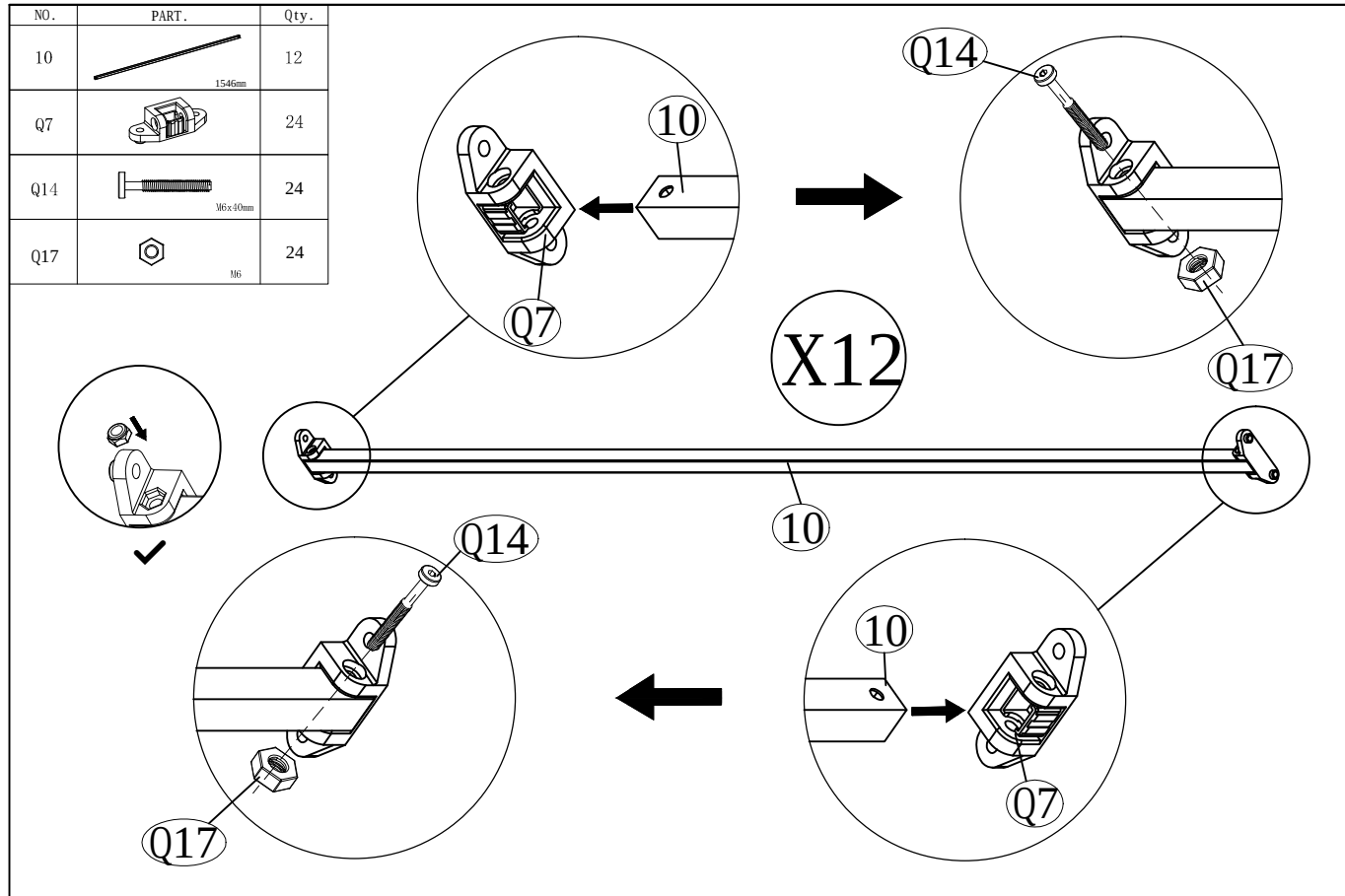
NO.	PART.	Qty.
13	 1228mm	4
Q7		8
Q14	 M6x40mm	8
Q17	 M6	8



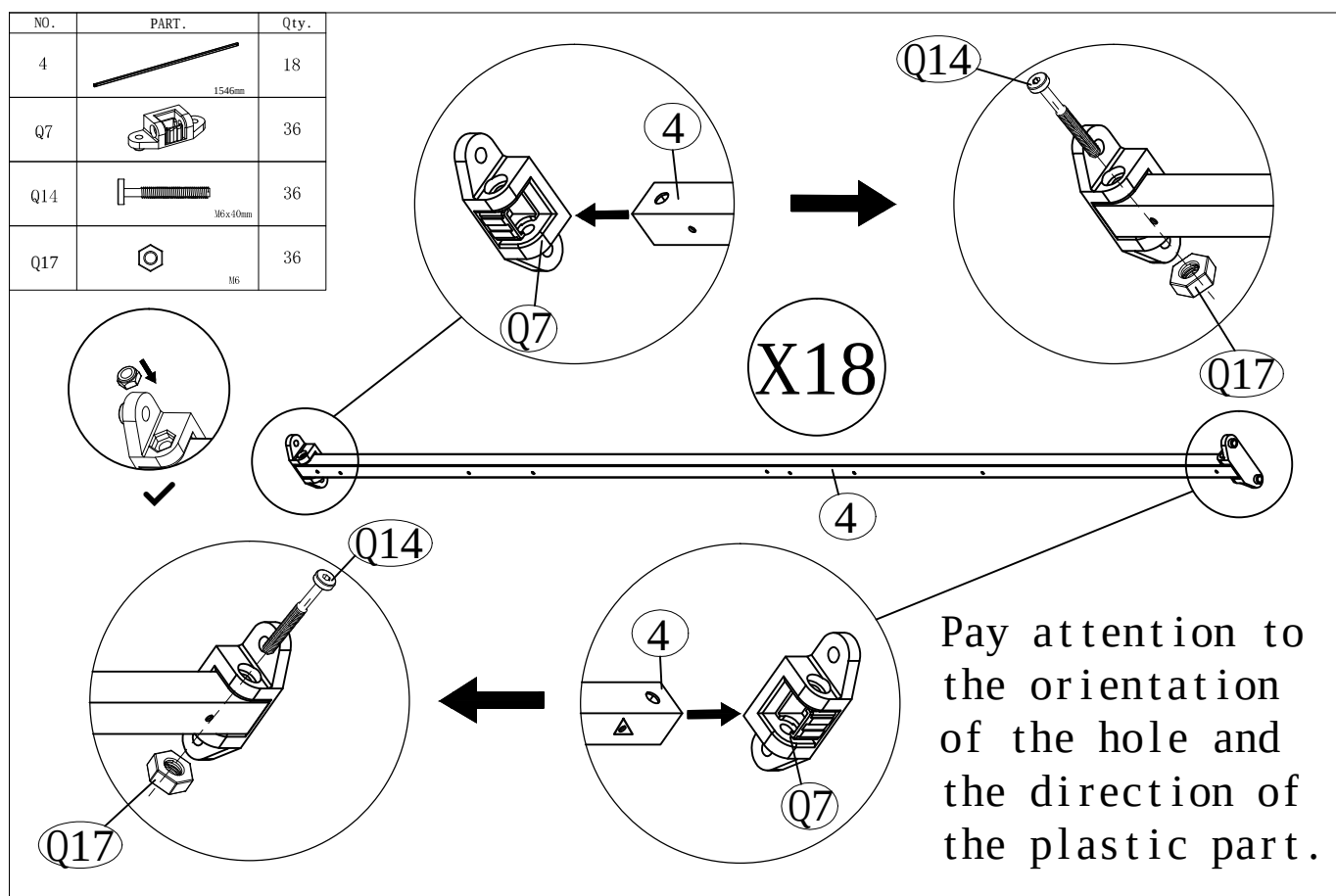
NO.	PART.	Qty.
12	 1228mm	6
Q7		12
Q14	 M6x40mm	12
Q17	 M6	12

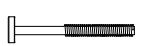


NO.	PART.	Qty.
10	 1546mm	12
Q7		24
Q14	 M6 x 40mm	24
Q17	 M6	24

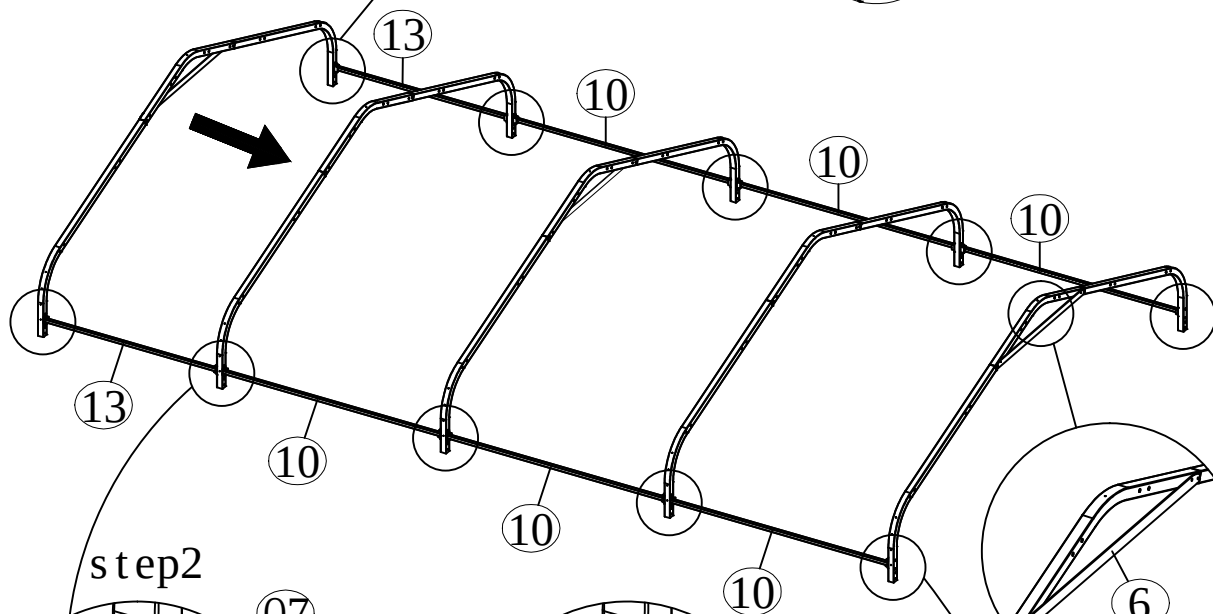
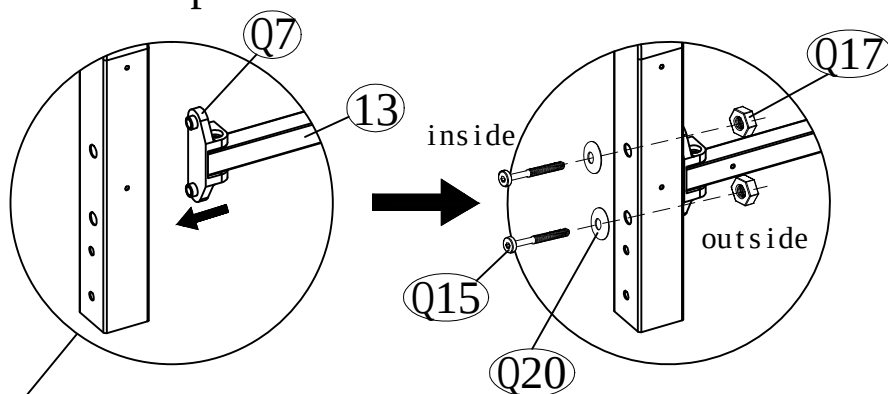


NO.	PART.	Qty.
4	 1546mm	18
Q7		36
Q14	 M6 x 40mm	36
Q17	 M6	36

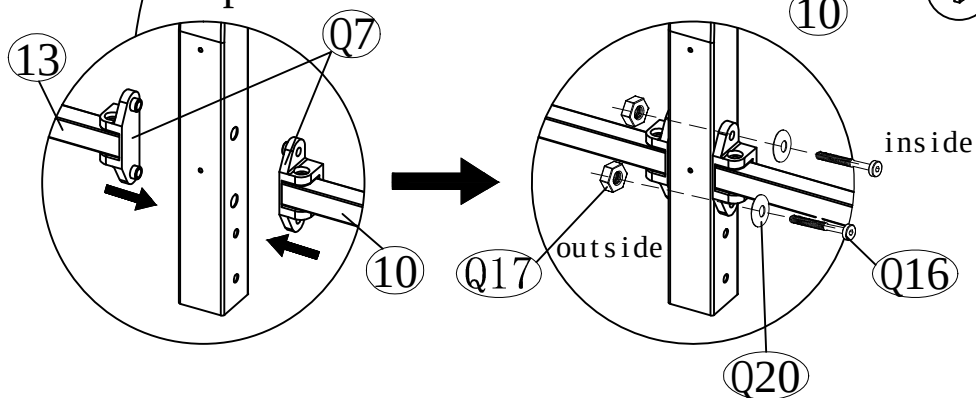


NO.	PART.	Qty.
Q15	 3/6x55mm	8
Q16	 3/6x65mm	12
Q17	 M6	20
Q20		20

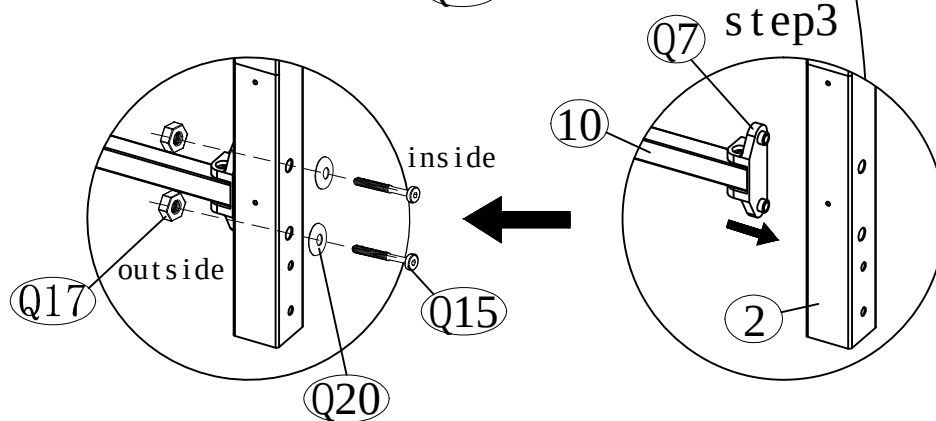
step1

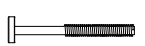


step2

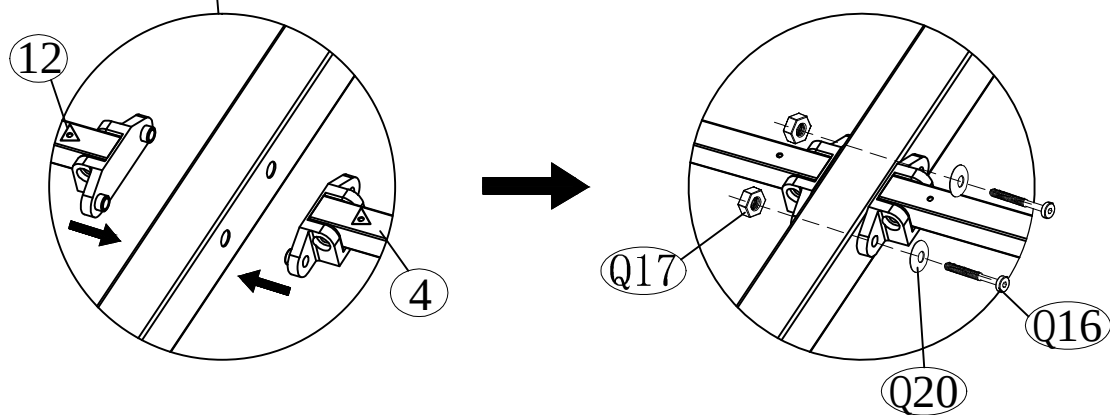
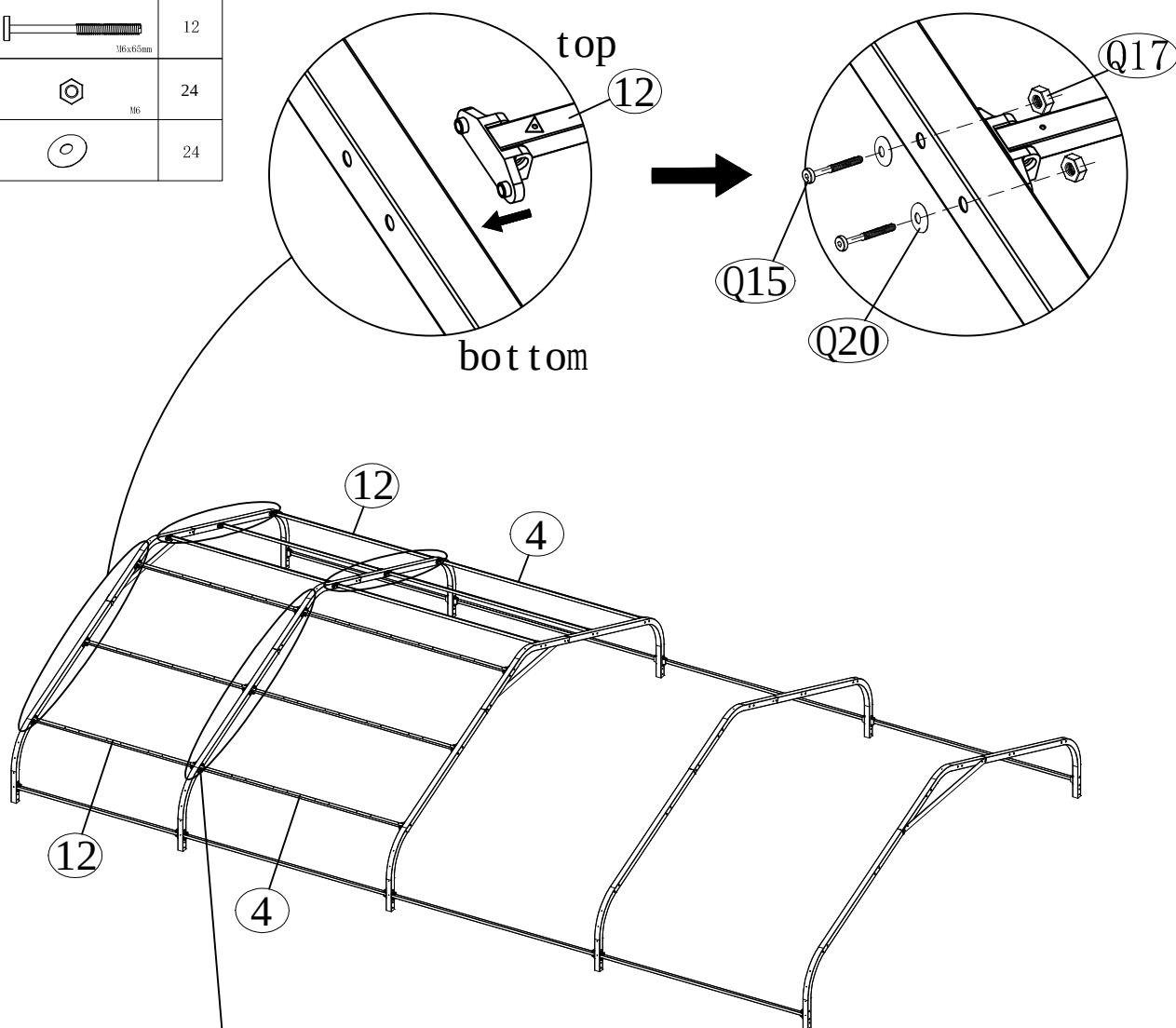


step3



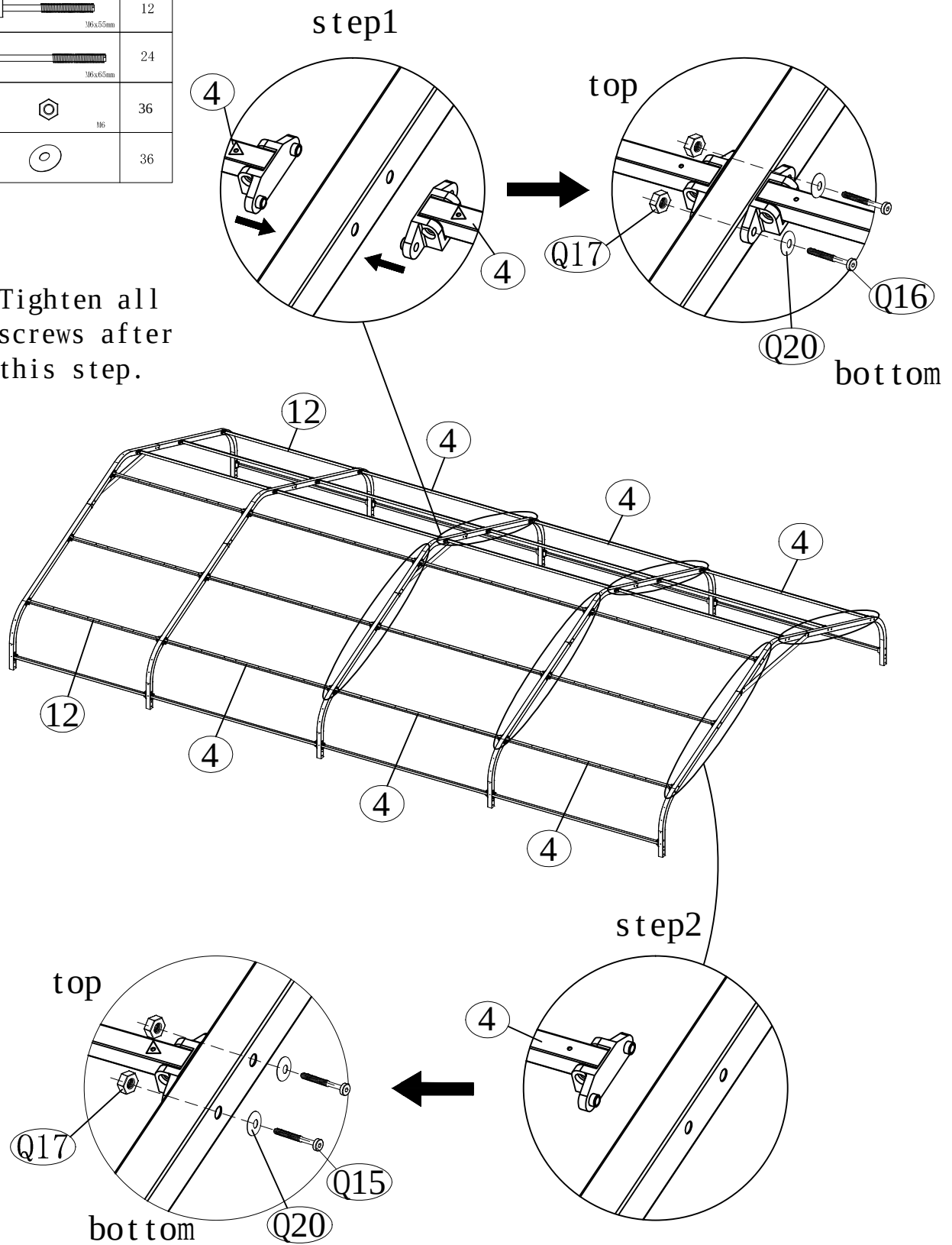
NO.	PART.	Qty.
Q15	 3/6x55mm	12
Q16	 3/6x55mm	12
Q17	 M6	24
Q20		24

step1



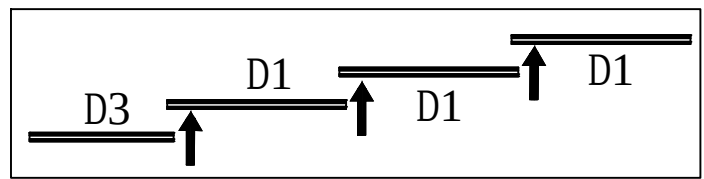
NO.	PART.	Qty.
Q15	 3/6x55mm	12
Q16	 3/6x55mm	24
Q17	 M6	36
Q20		36

Tighten all
screws after
this step.

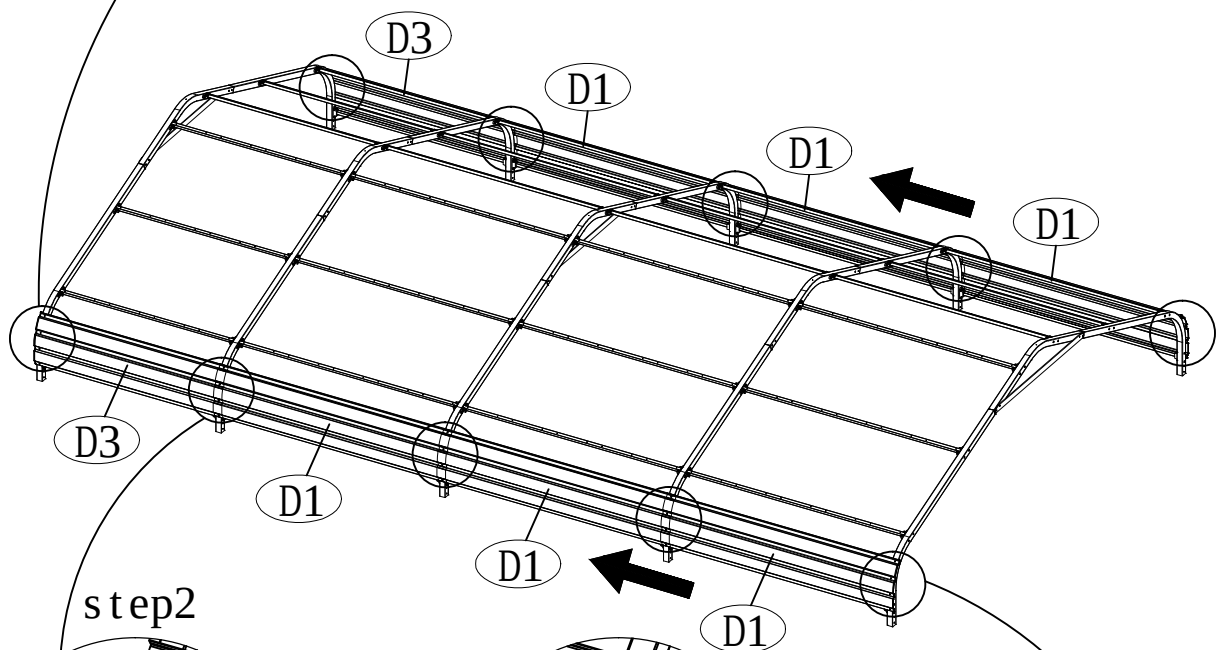
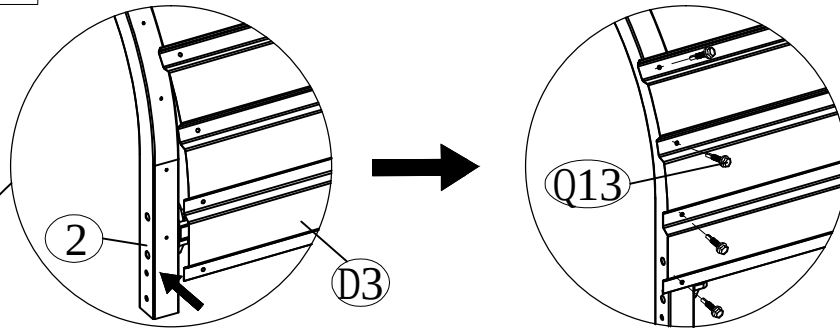


After the frame is assembled,
straighten the frame.

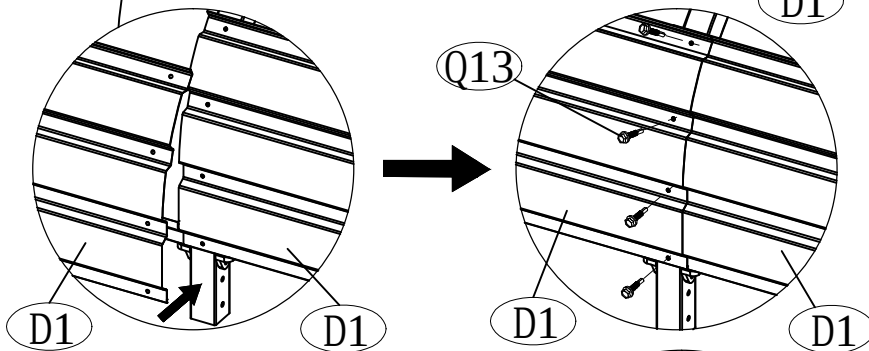
NO.	PART.	Qty.
D1	 1650mm	6
D3	 1332mm	2
Q13	 M5x16mm	40



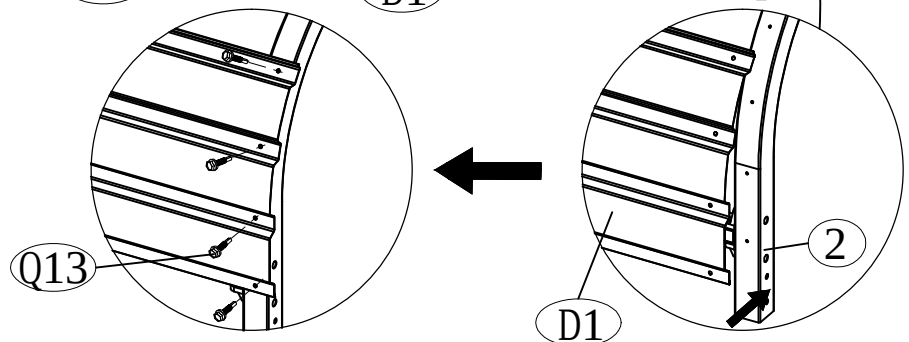
step3



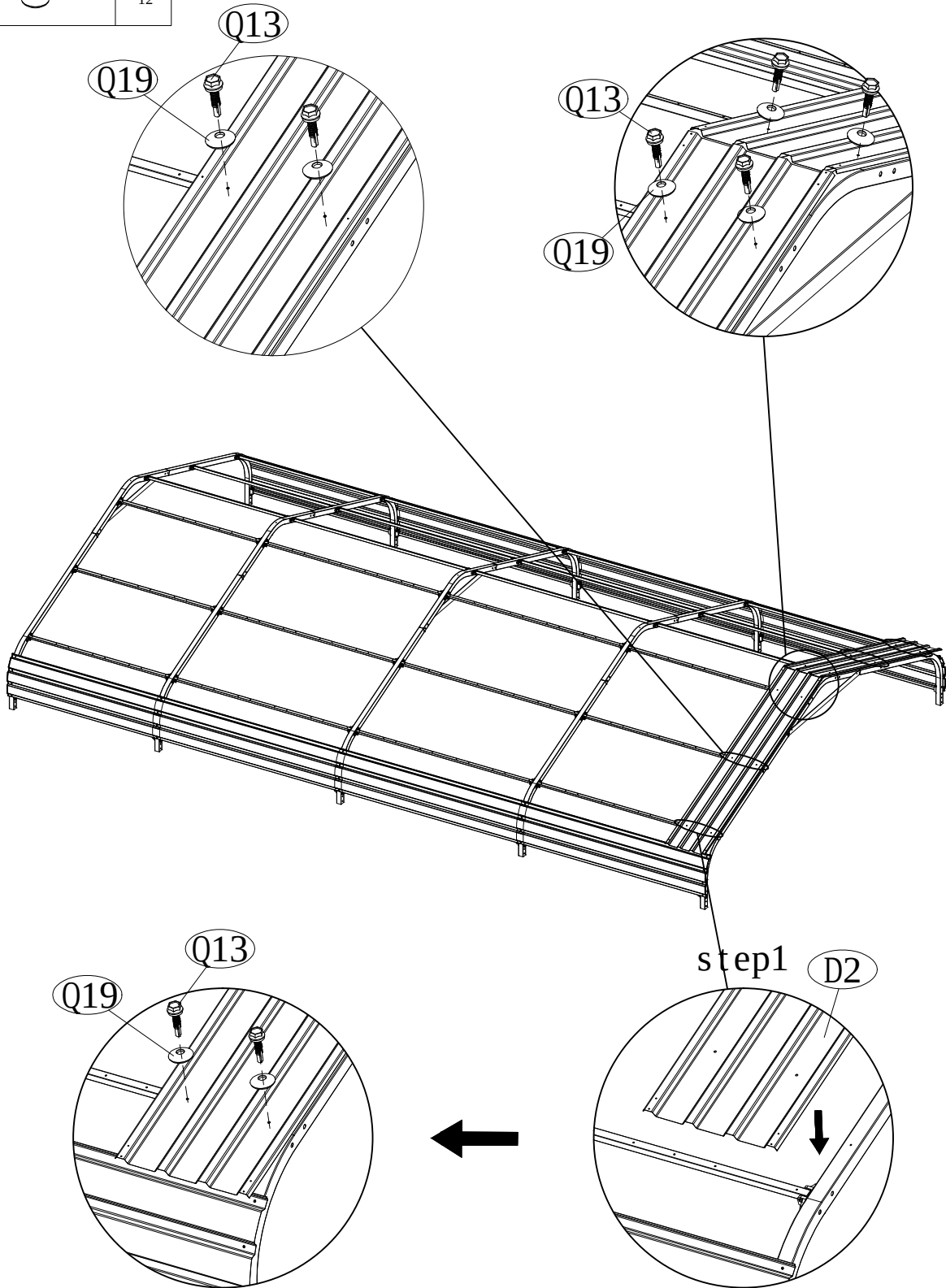
step2



step1

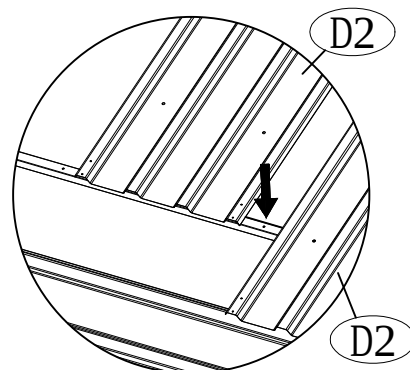


NO.	PART.	Qty.
D2	 1904mm	2
Q13	 M5 x 16mm	12
Q19		12

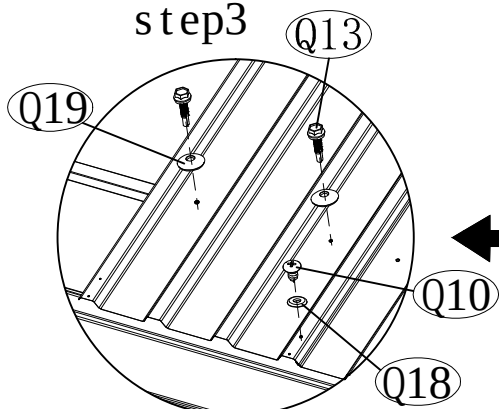


NO.	PART.	Qty.
D2	 190mm	6
Q10	 M4x8mm	24
Q13	 M5x16mm	36
Q18		24
Q19		36

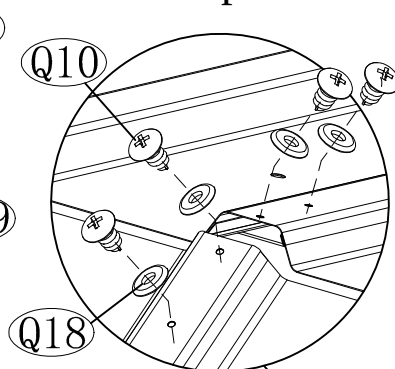
step1



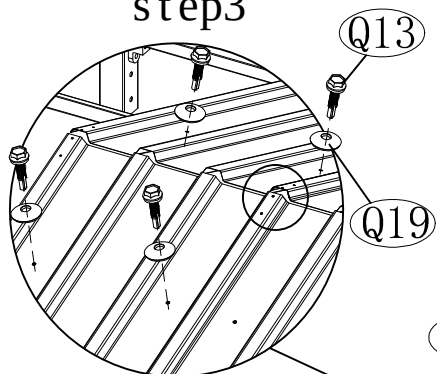
step3



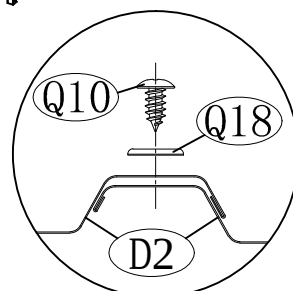
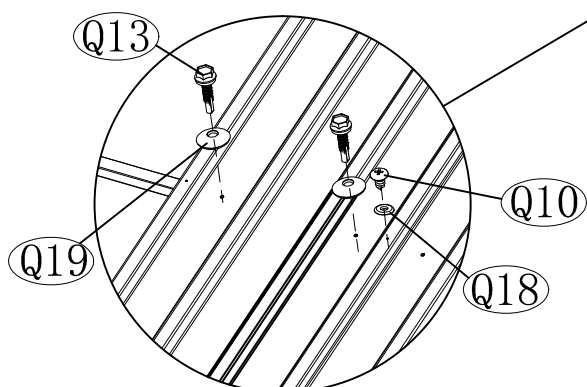
step2



step3

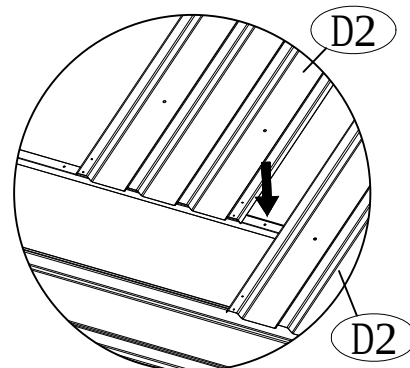


step4

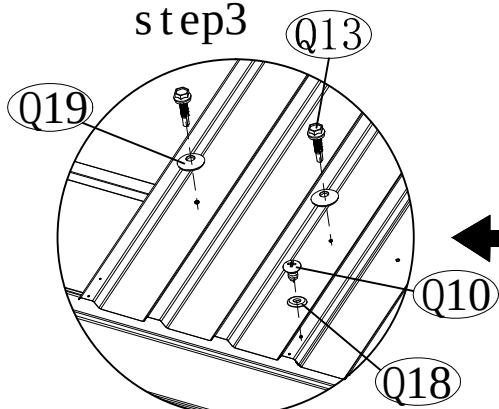


NO.	PART.	Qty.
D2	 190mm	2
Q10	 M4x8mm	6
Q13	 M5x16mm	12
Q18		6
Q19		12

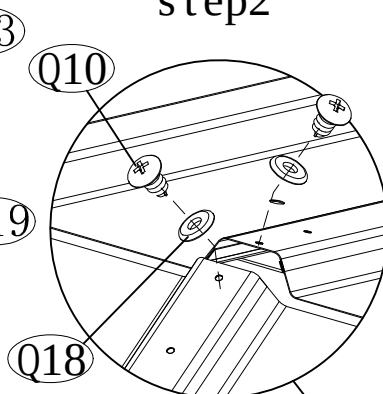
step1



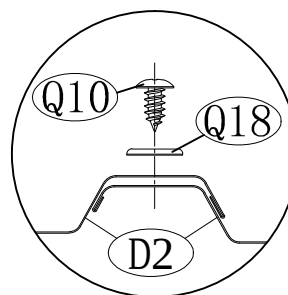
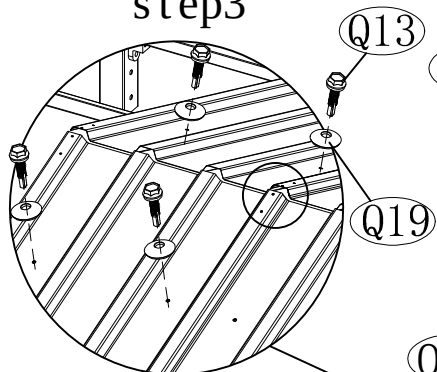
step3



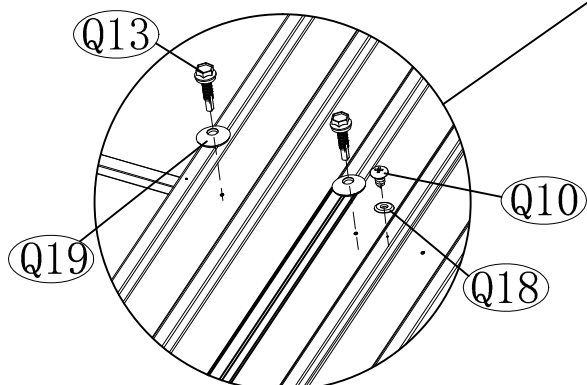
step2



step3



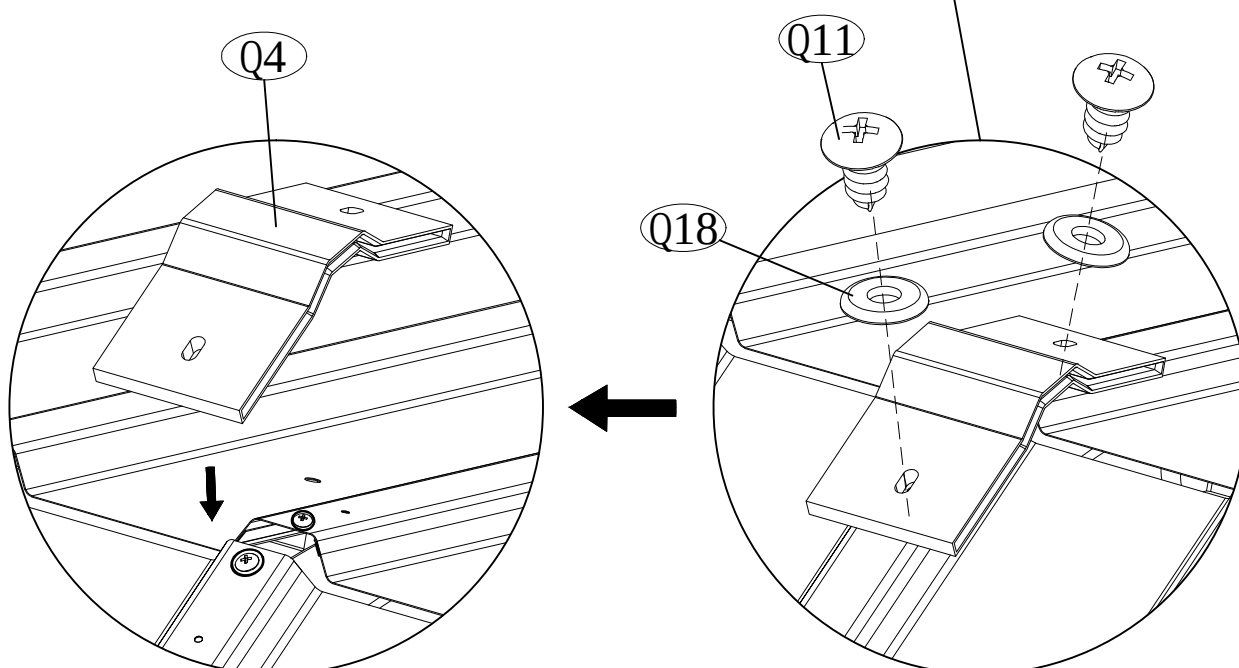
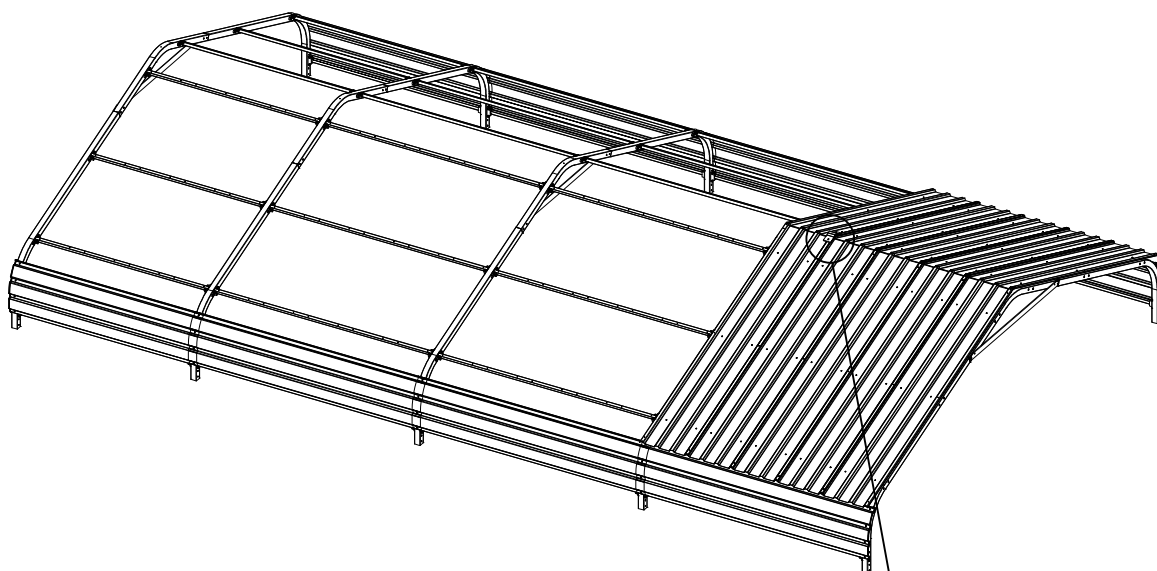
step4



Steps 11 and 12 need
to be synchronized.

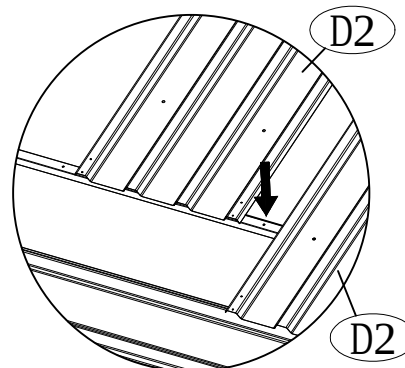
NO.	PART.	Qty.
Q11	 M5 x 16mm	2
Q18		2
Q4		1

Install plastic Q4 between the 4th and 5th pieces

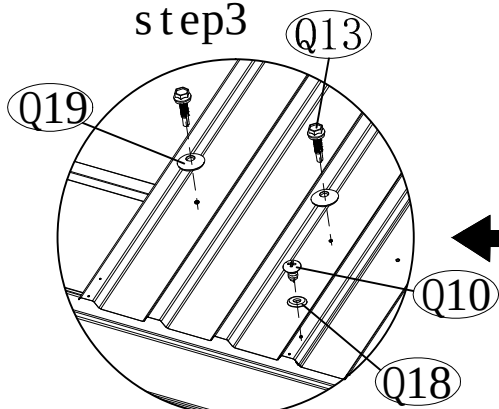


NO.	PART.	Qty.
D2	 190mm	6
Q10	 M4x8mm	24
Q13	 M5x16mm	36
Q18		24
Q19		36

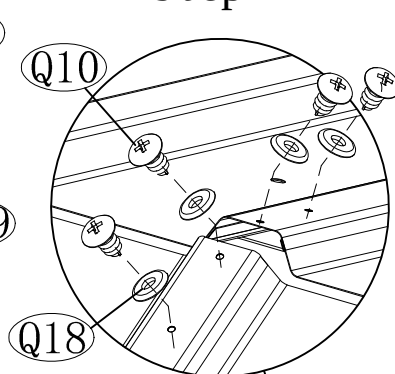
step1



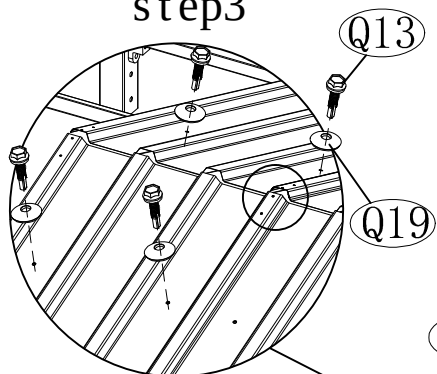
step3



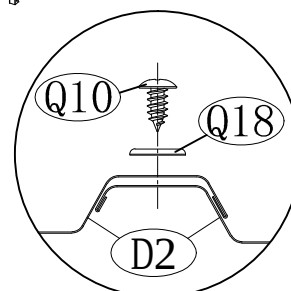
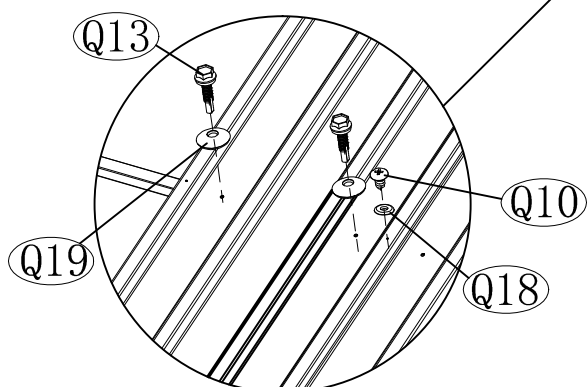
step2



step3

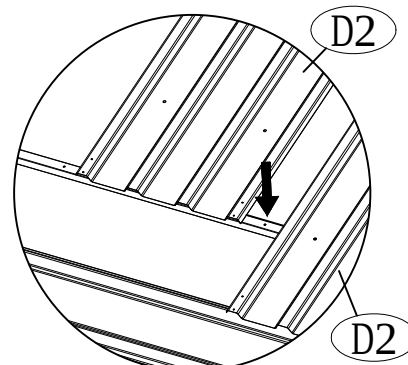


step4

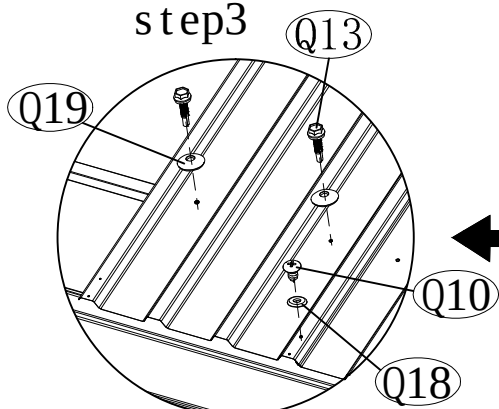


NO.	PART.	Qty.
D2	 190mm	2
Q10	 M4x8mm	6
Q13	 M5x16mm	12
Q18		6
Q19		12

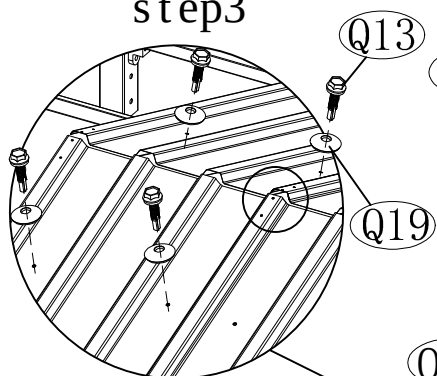
step1



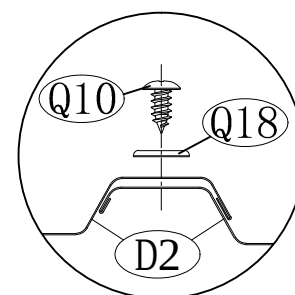
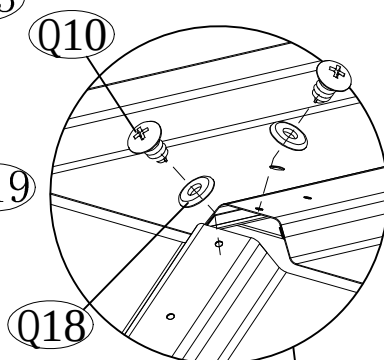
step3



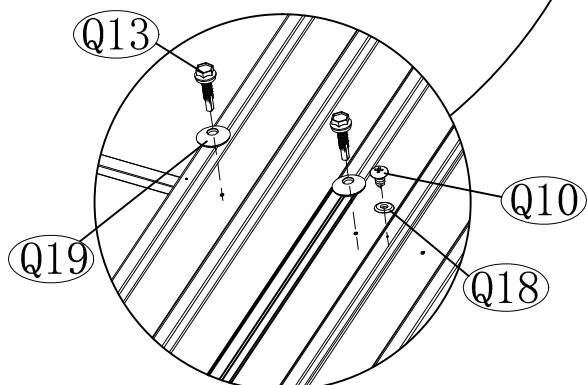
step3



step2



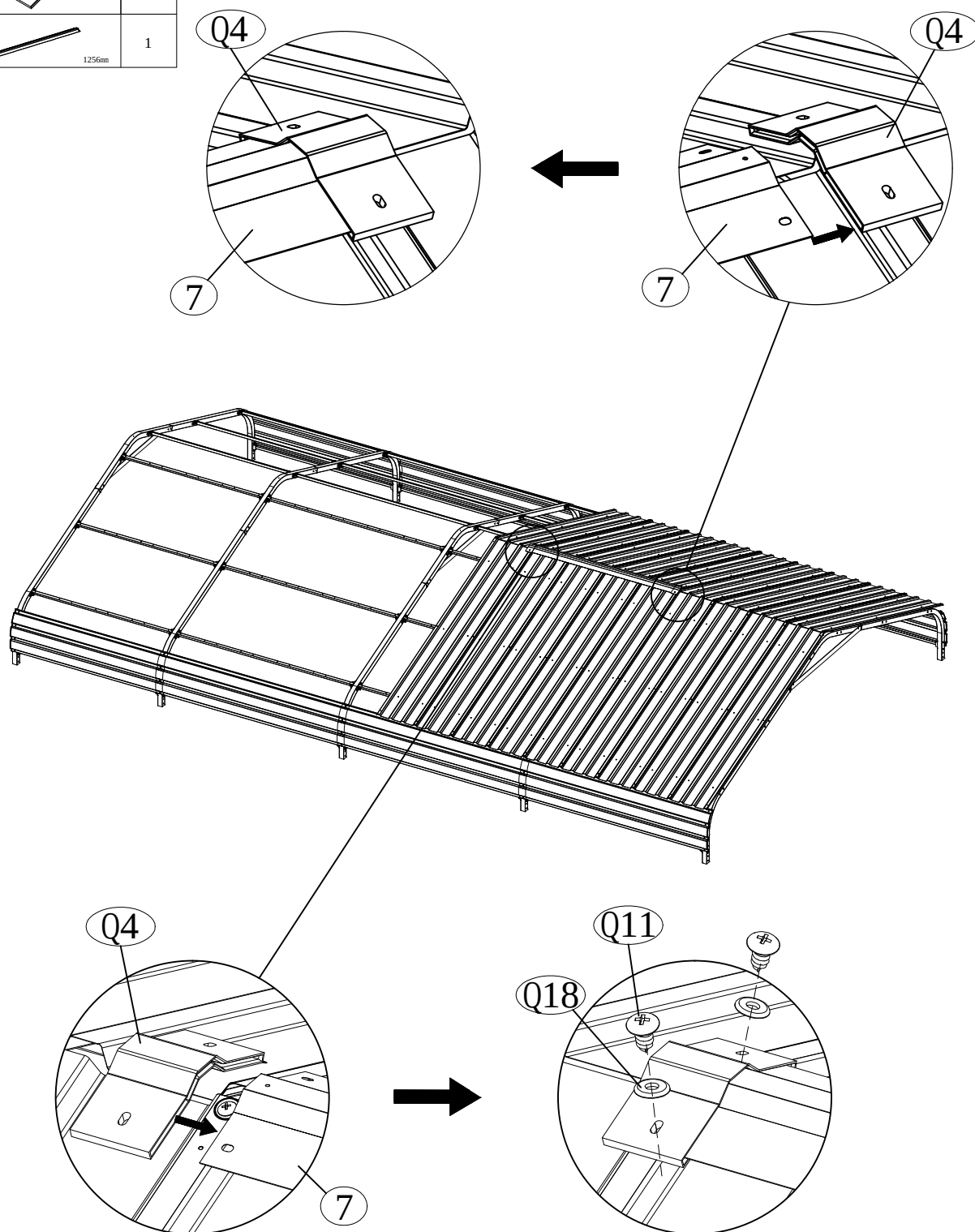
step4



Steps 14 and 15 need
to be synchronized.

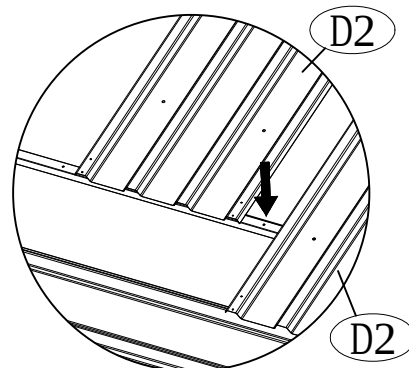
NO.	PART.	Qty.
Q11	 M5 x 16mm	2
Q18		2
Q4		1
7	 1256mm	1

Install plastic Q4 between the 8th and 9th pieces

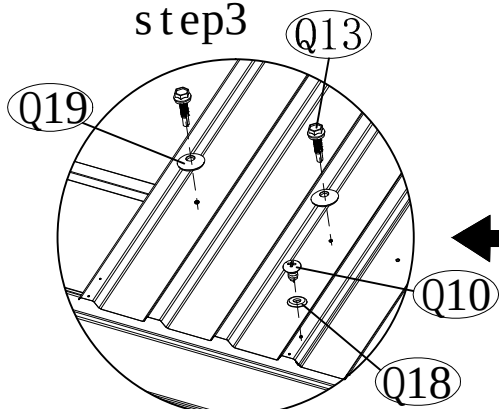


NO.	PART.	Qty.
D2	 190mm	6
Q10	 M4x8mm	24
Q13	 M5x16mm	36
Q18		24
Q19		36

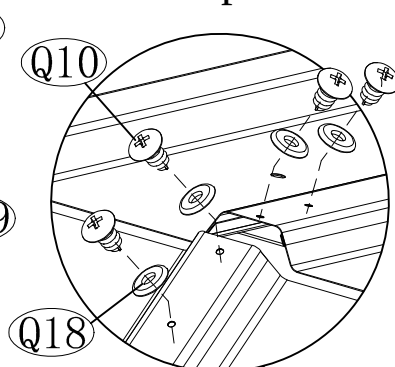
step1



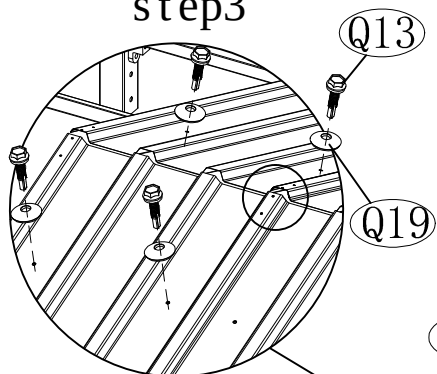
step3



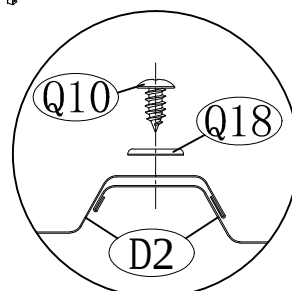
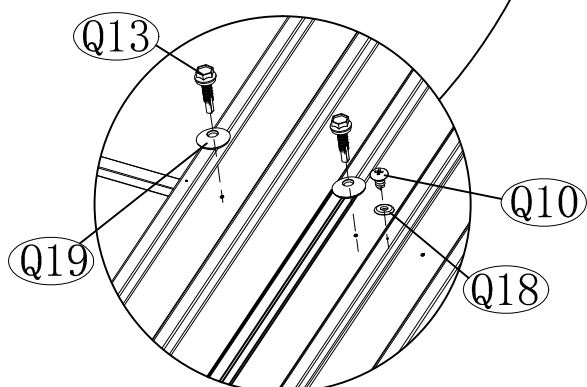
step2



step3

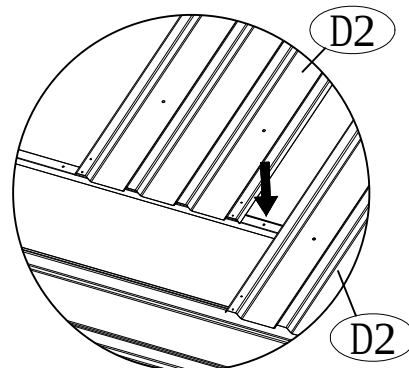


step4

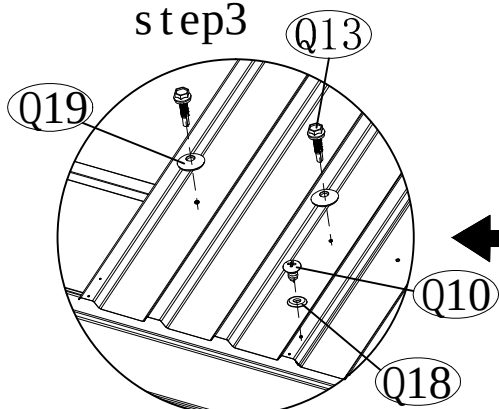


NO.	PART.	Qty.
D2	 190mm	2
Q10	 M4x8mm	6
Q13	 M5x16mm	12
Q18		6
Q19		12

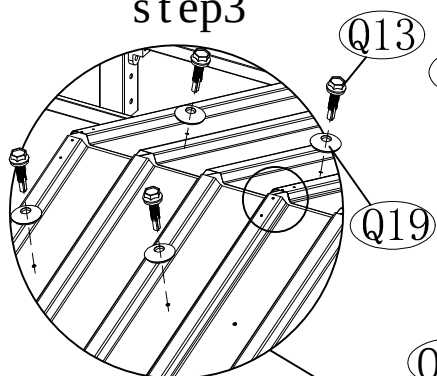
step1



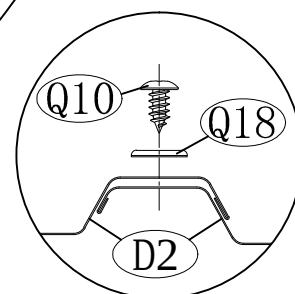
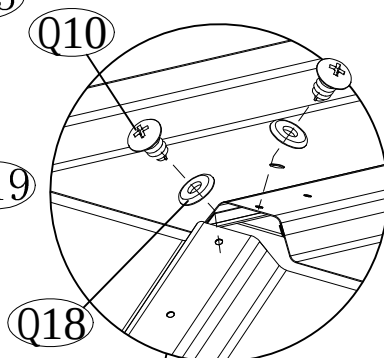
step3



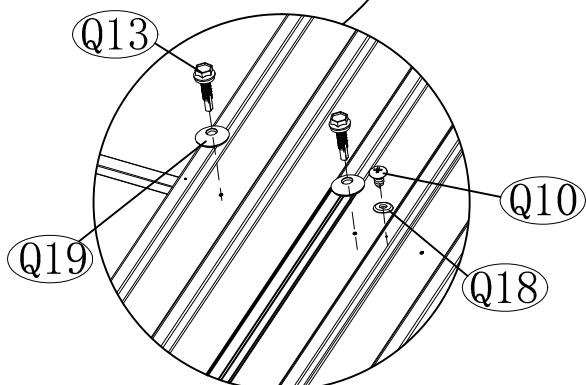
step3



step2



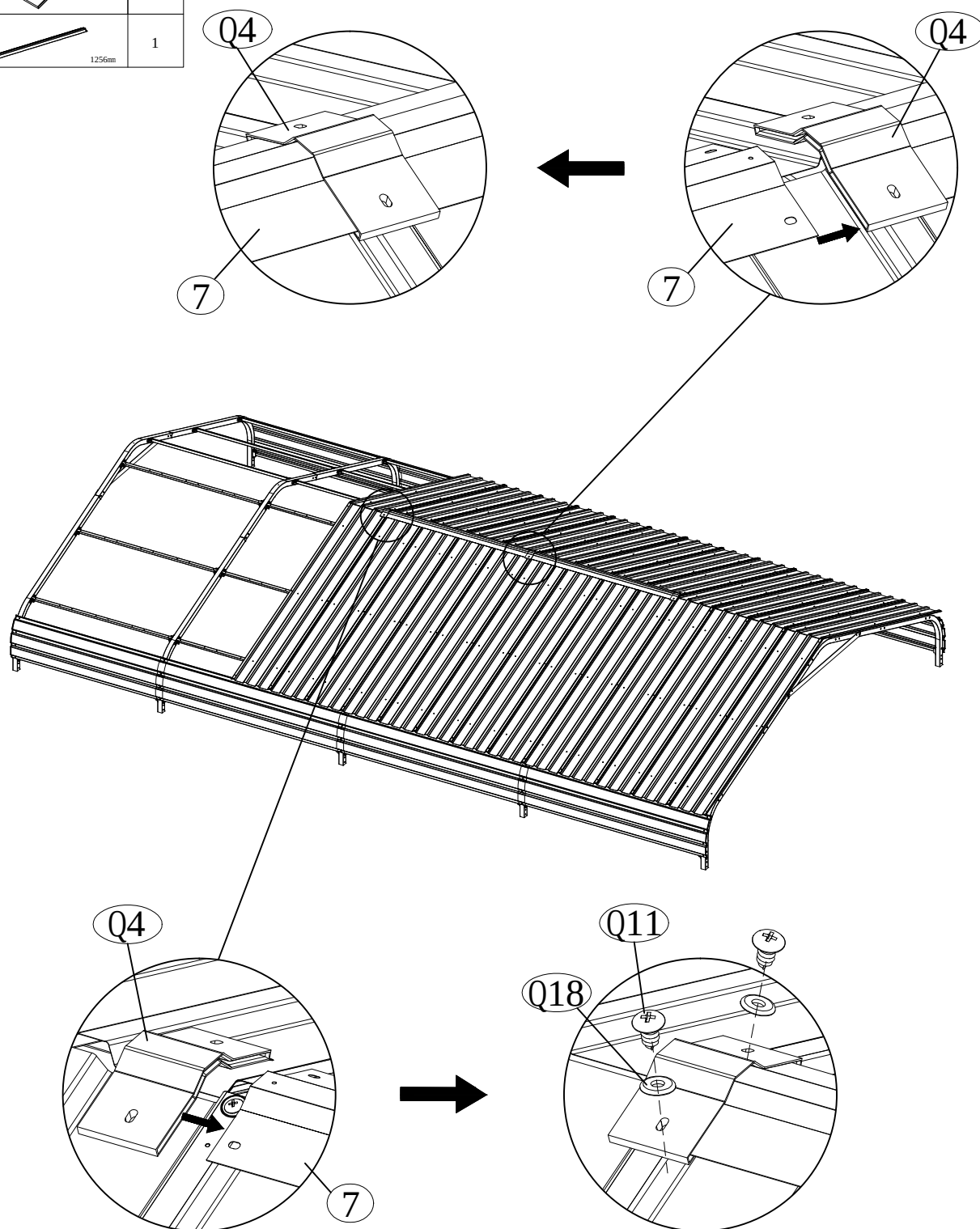
step4



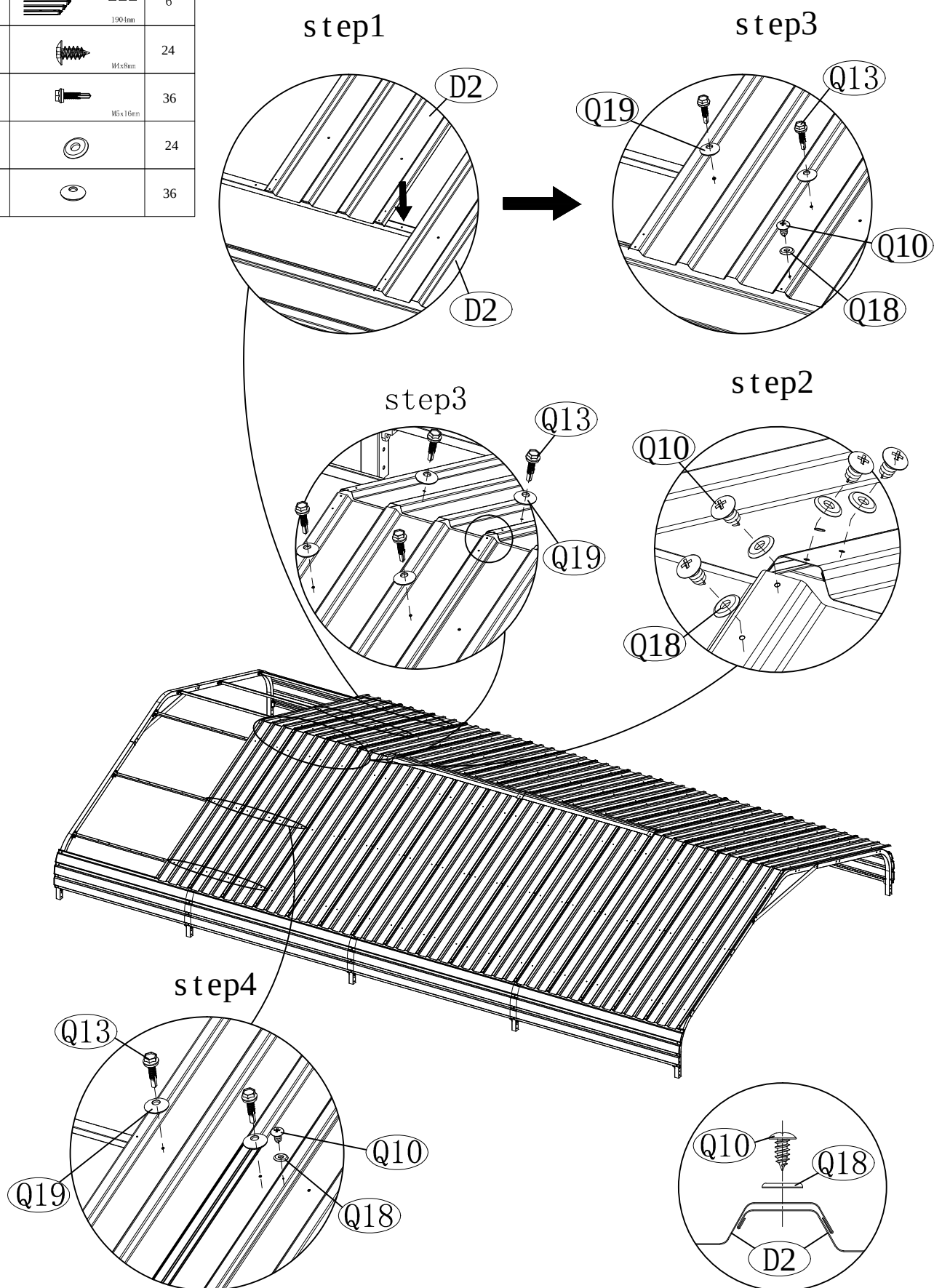
Steps 17 and 18 need
to be synchronized.

NO.	PART.	Qty.
Q11	 M5x16mm	2
Q18		2
Q4		1
7	 1256mm	1

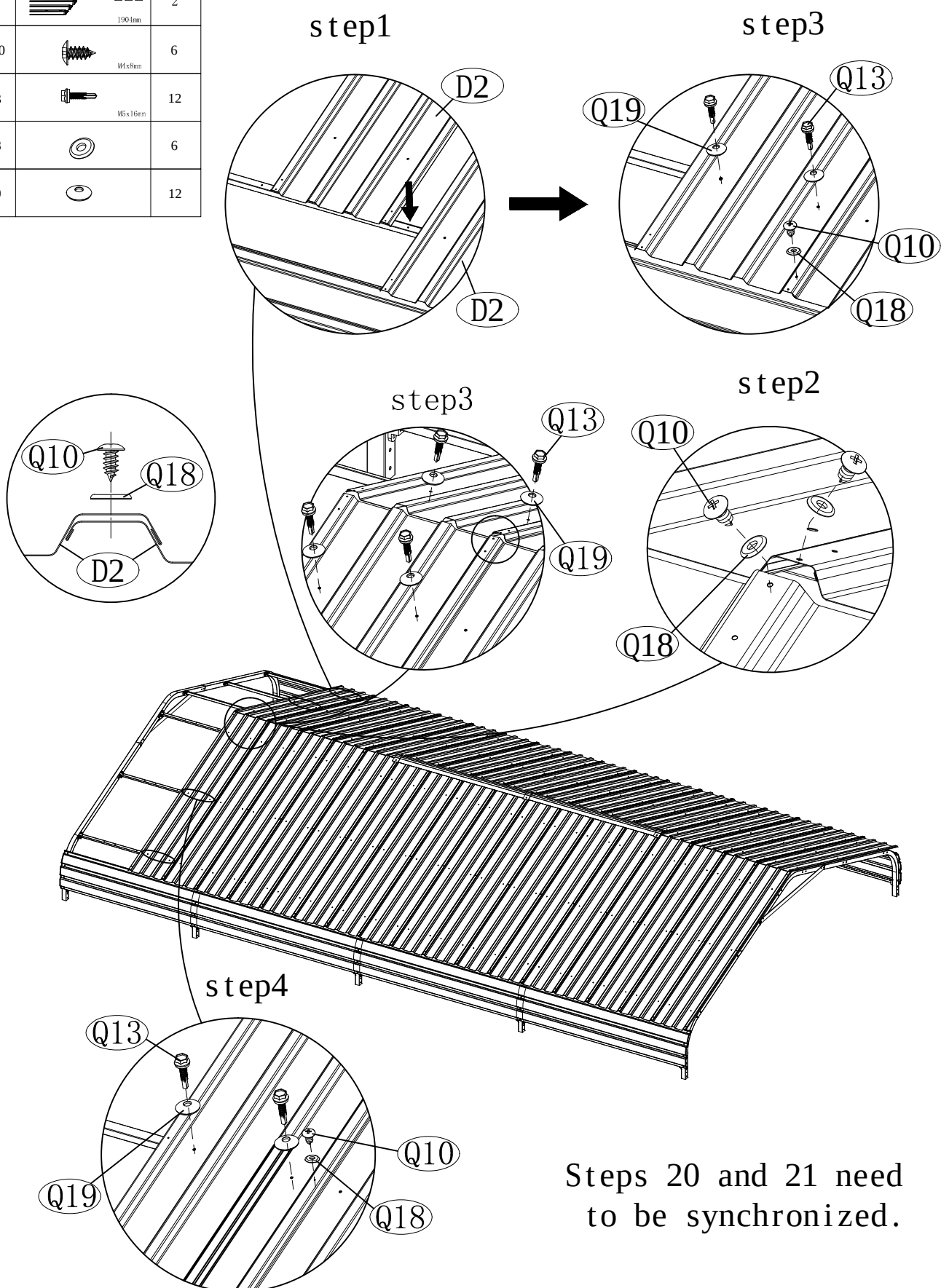
Install plastic Q4 between the 12th and 13th pieces



NO.	PART.	Qty.
D2	 190mm	6
Q10	 M4x8mm	24
Q13	 M5x16mm	36
Q18		24
Q19		36

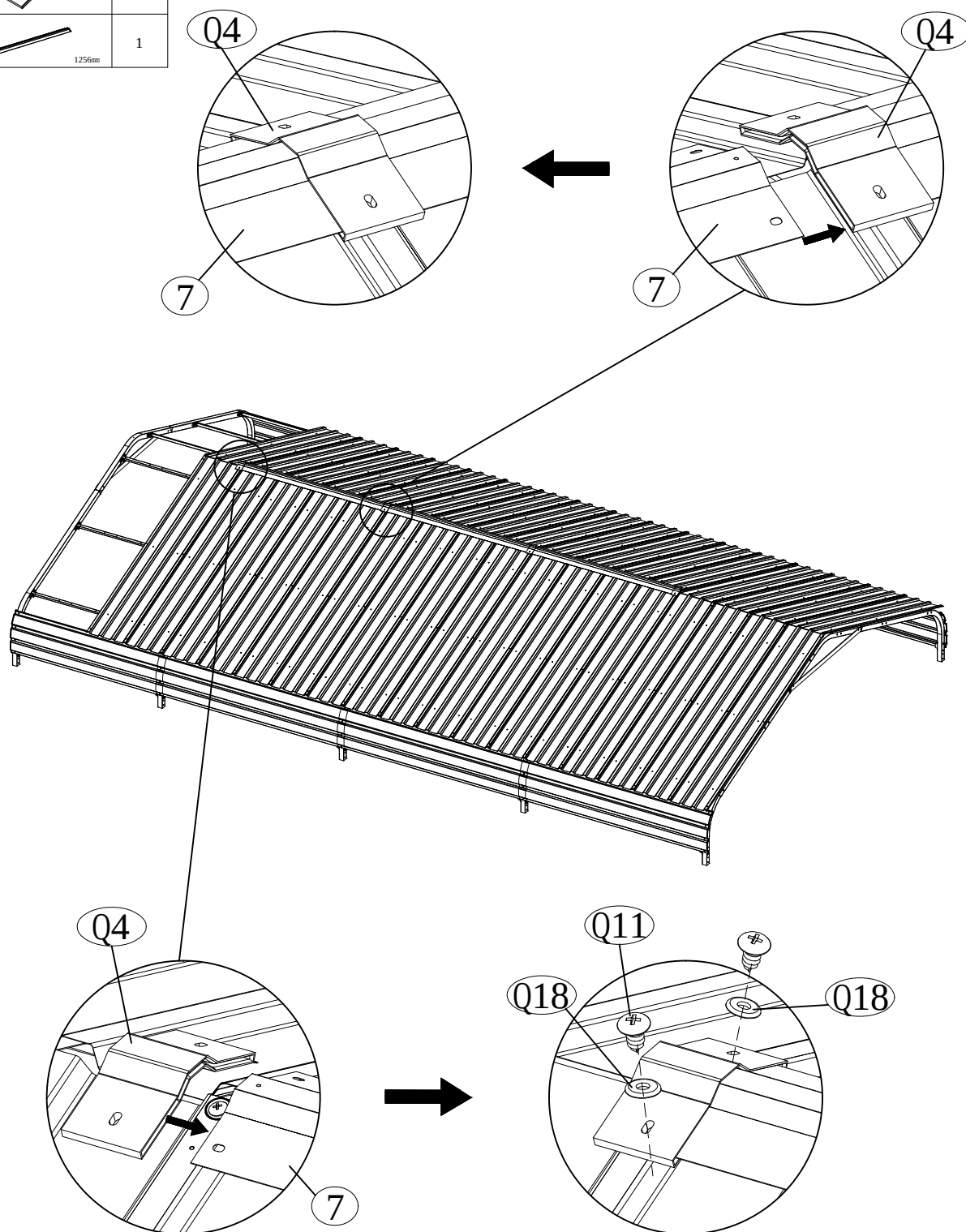


NO.	PART.	Qty.
D2	 1904mm	2
Q10	 M4x8mm	6
Q13	 M5x16mm	12
Q18		6
Q19		12

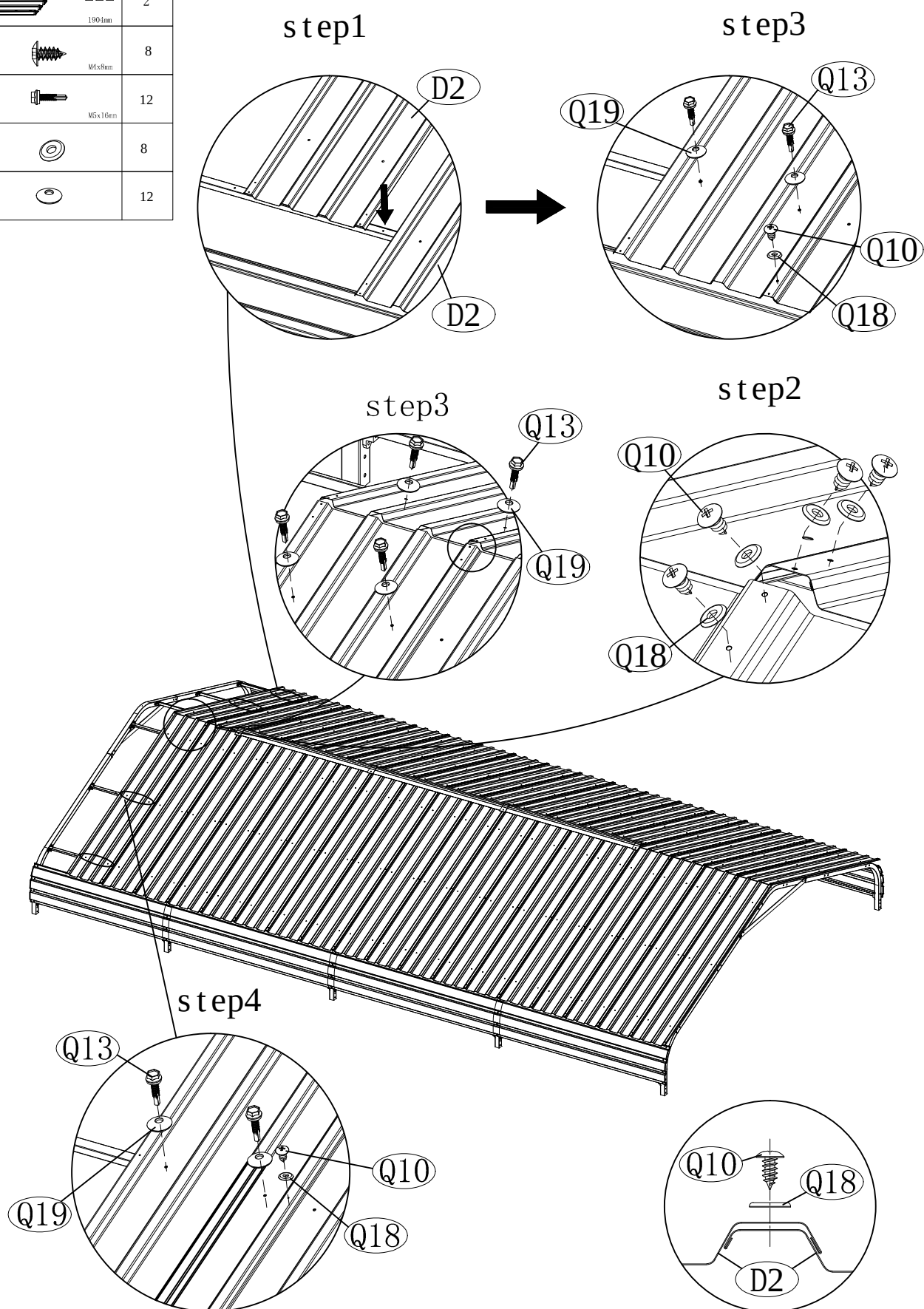


NO.	PART.	Qty.
Q11	 M5x16mm	2
Q18		2
Q4		1
7	 1256mm	1

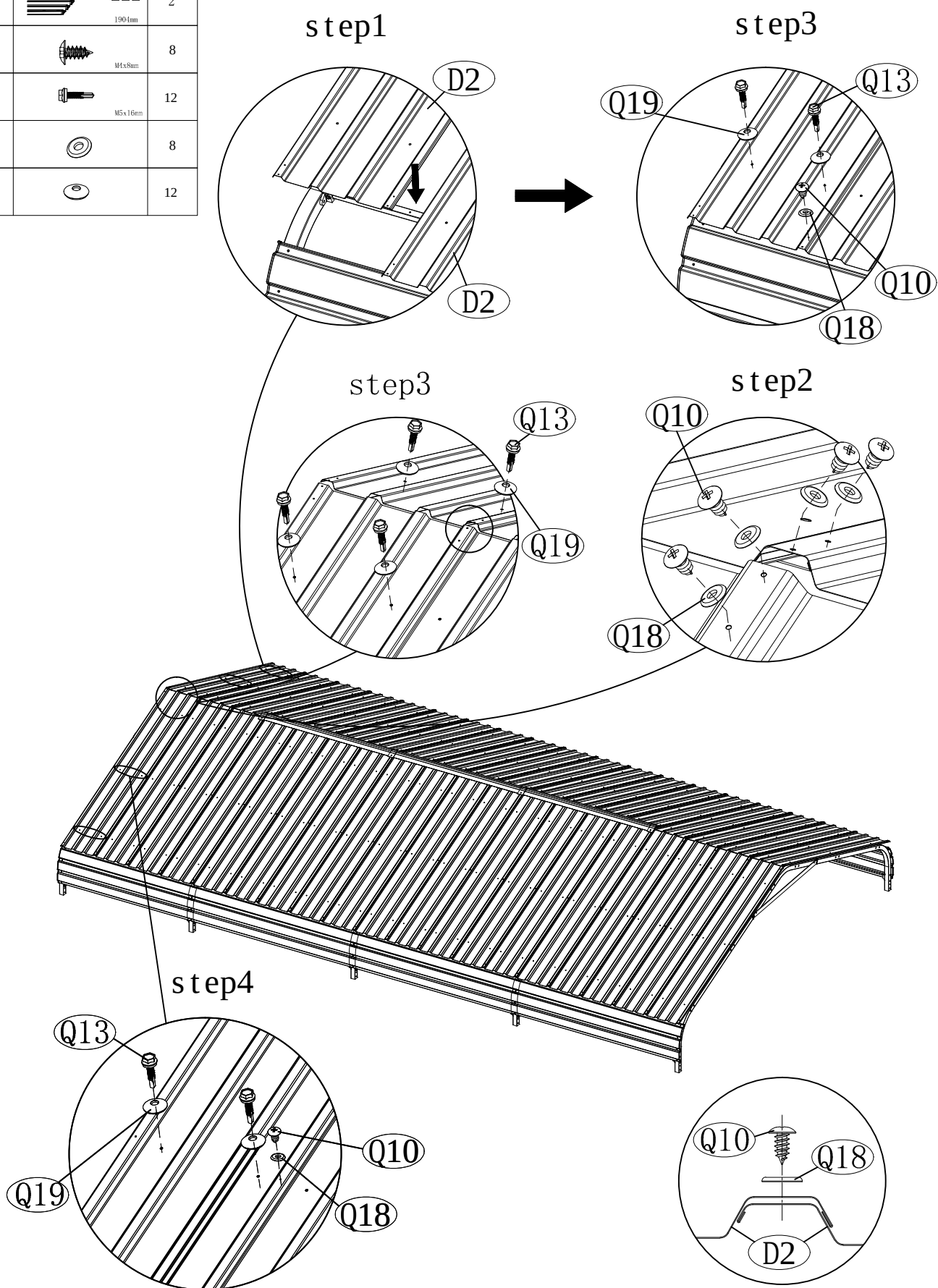
Install plastic Q4 between the 16th and 17th pieces



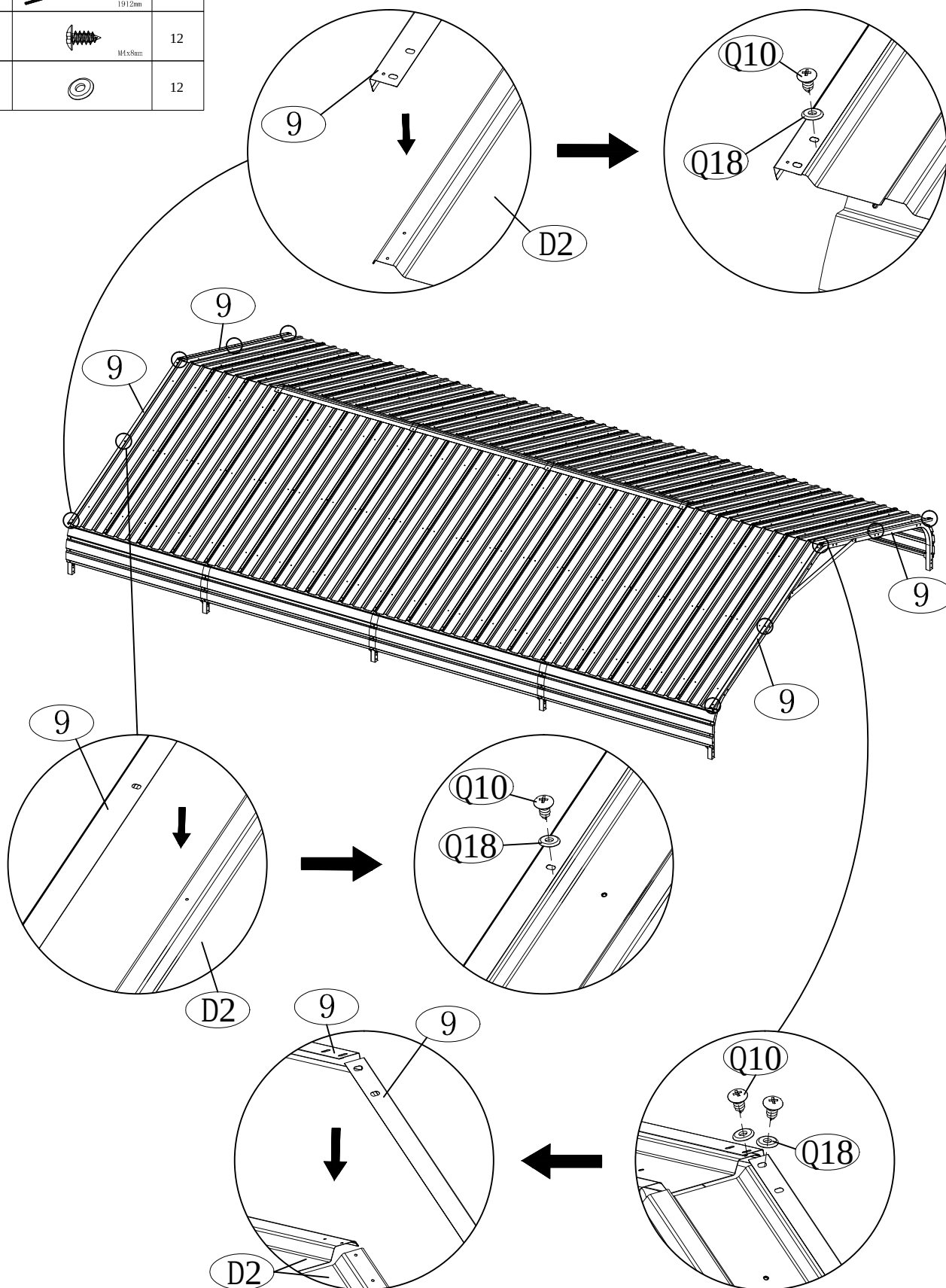
NO.	PART.	Qty.
D2	 190mm	2
Q10	 M4x8mm	8
Q13	 M5x16mm	12
Q18		8
Q19		12



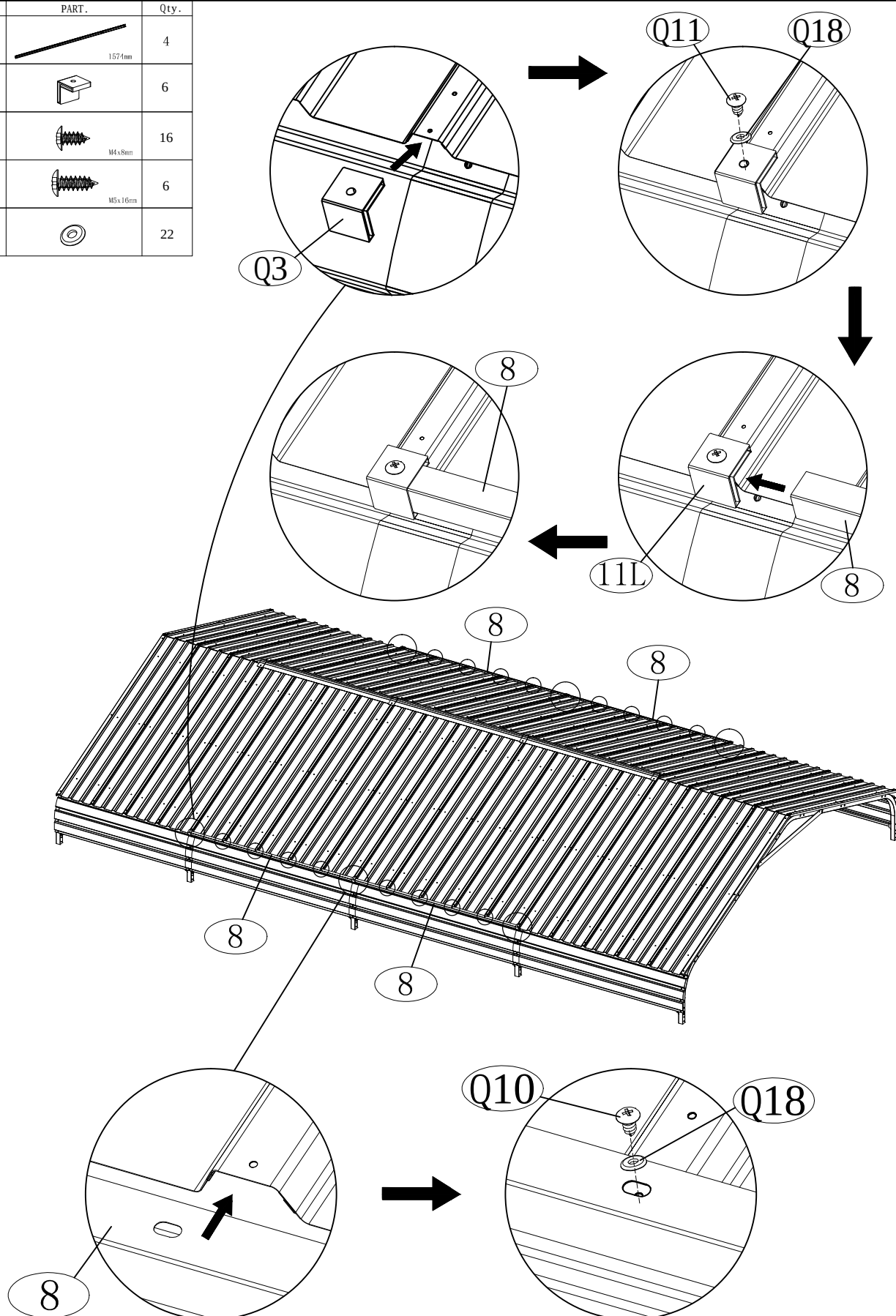
NO.	PART.	Qty.
D2	 190mm	2
Q10	 M4x8mm	8
Q13	 M5x16mm	12
Q18		8
Q19		12



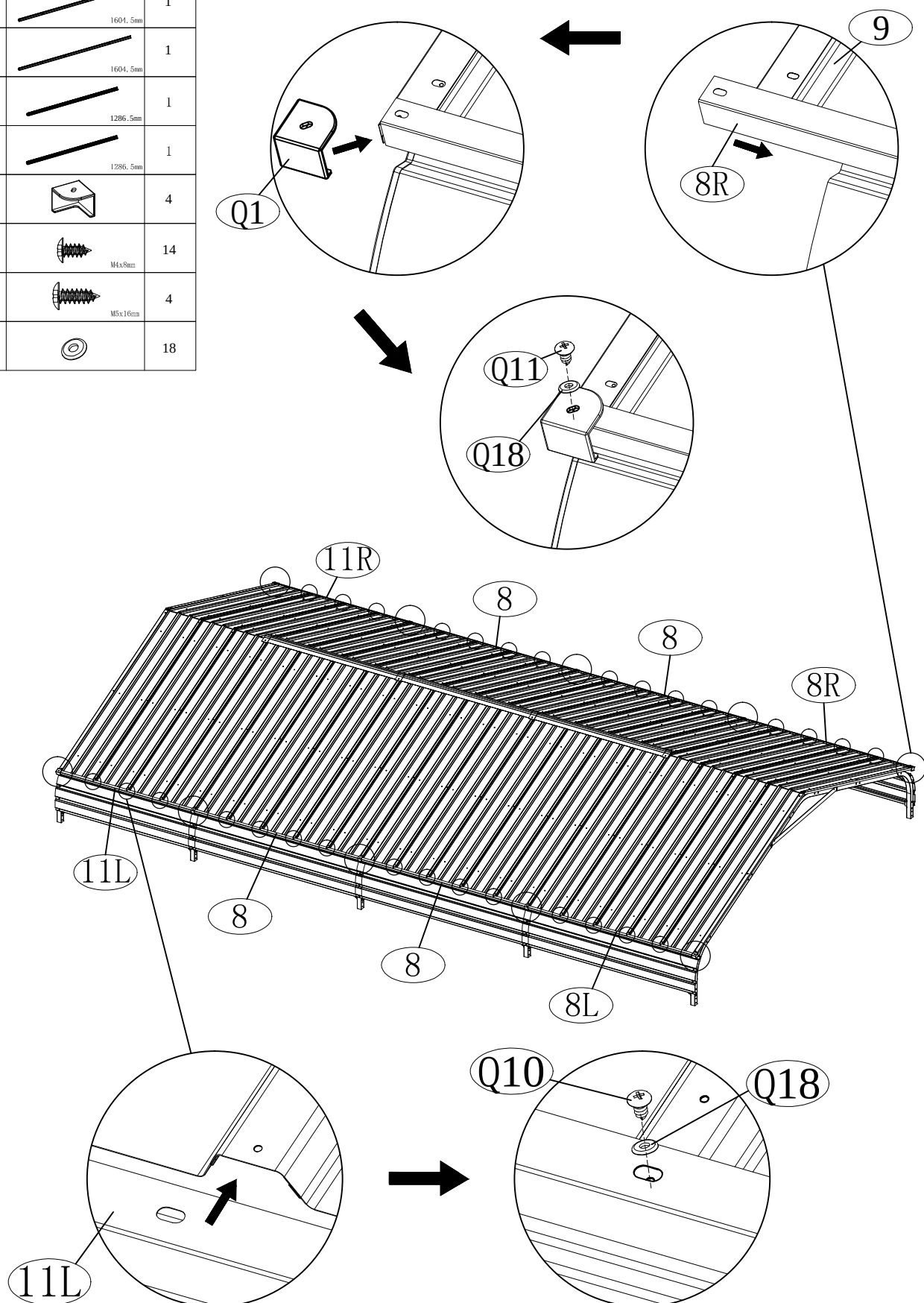
NO.	PART.	Qty.
9	 1912mm	4
Q10	 M4x8mm	12
Q18		12



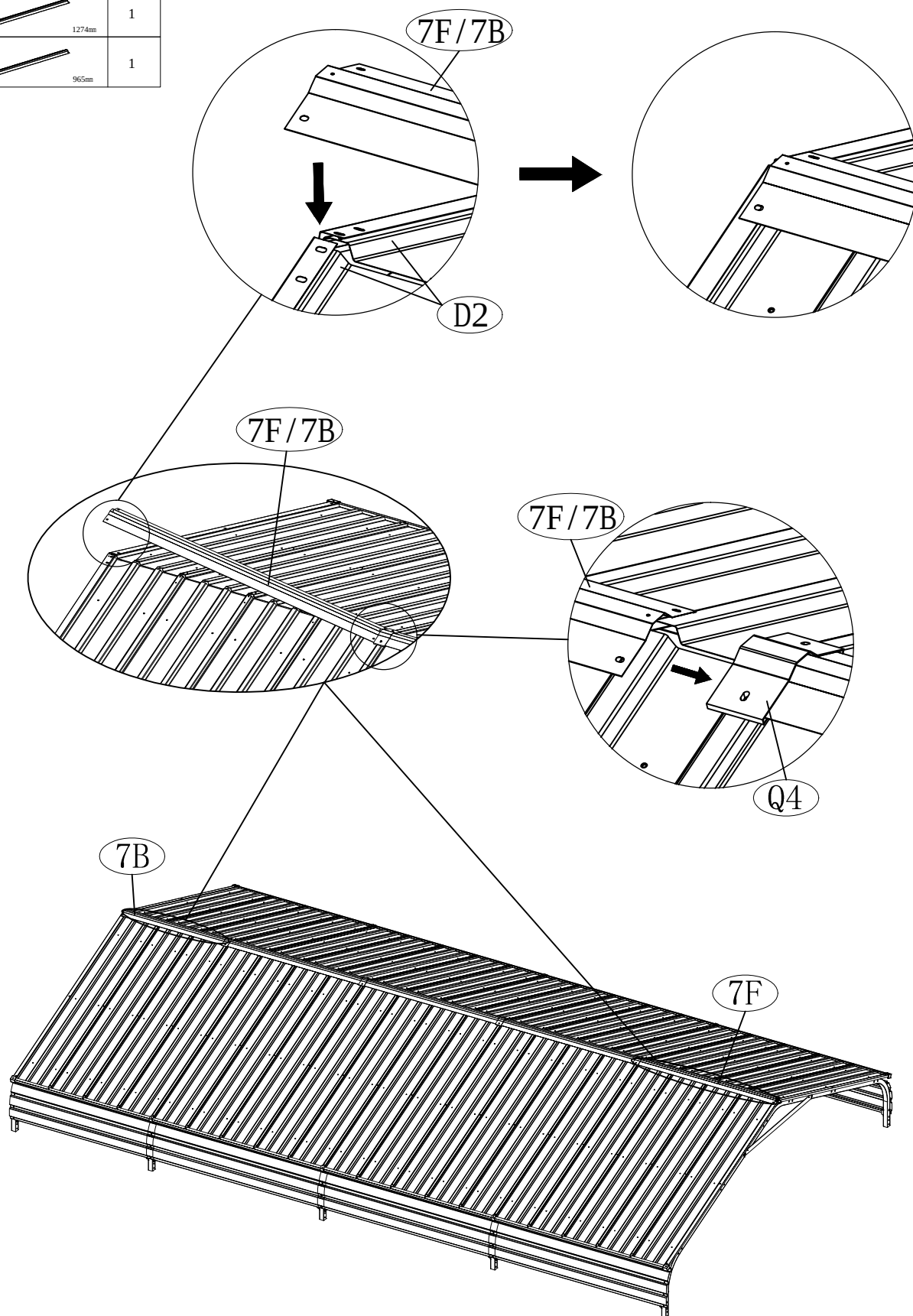
NO.	PART.	Qty.
8	 1574mm	4
Q3		6
Q10	 M4x8mm	16
Q11	 M5x16mm	6
Q18		22

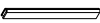


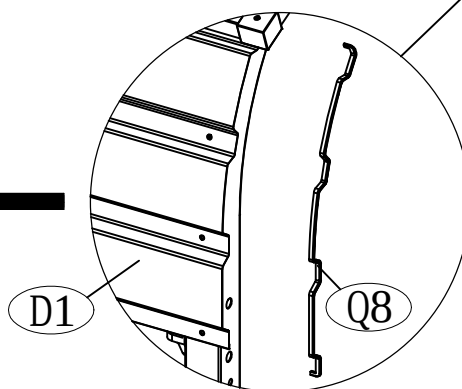
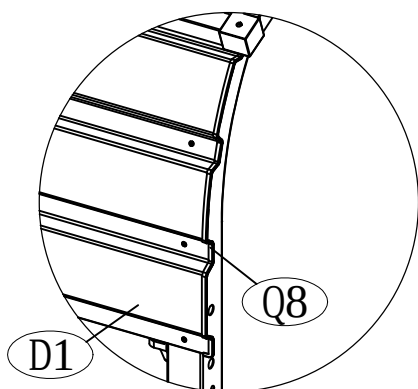
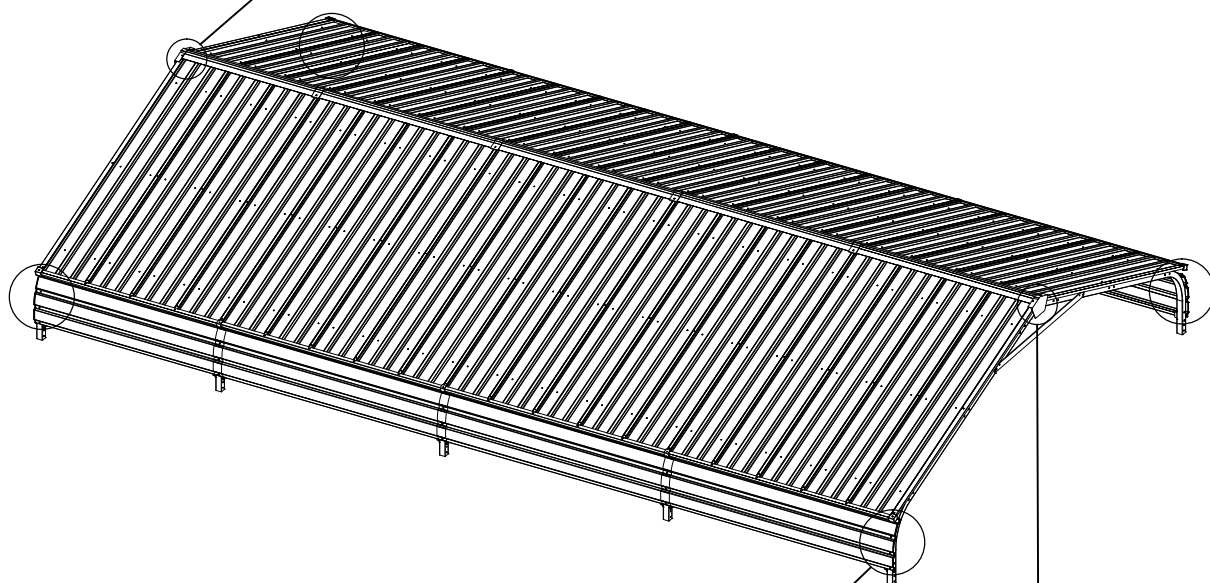
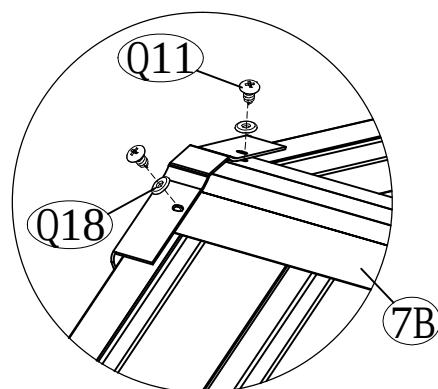
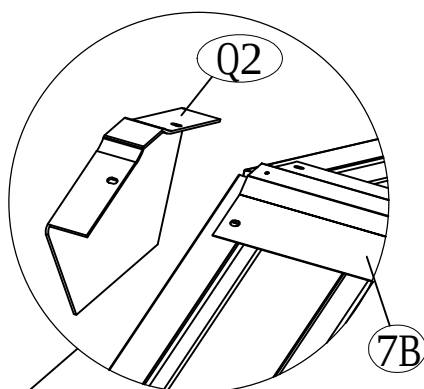
NO.	PART.	Qty.
8L	 1604, 5mm	1
8R	 1604, 5mm	1
11L	 1286, 5mm	1
11R	 1286, 5mm	1
Q1		4
Q10	 M4x8mm	14
Q11	 M5x16mm	4
Q18		18



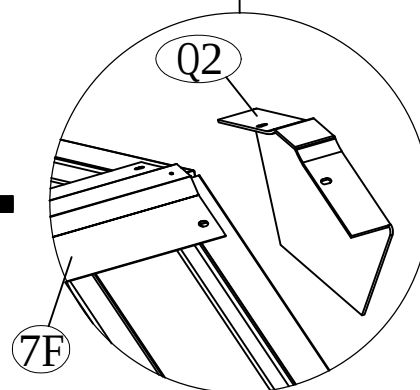
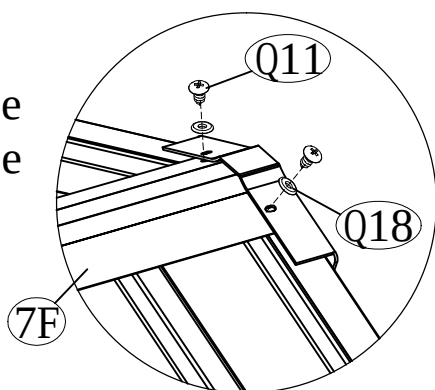
NO.	PART.	Qty.
7F	 1274mm	1
7B	 965mm	1



NO.	PART.	Qty.
Q2		2
Q11	 M5 x 16mm	4
Q18		4
Q8	 420mm	4

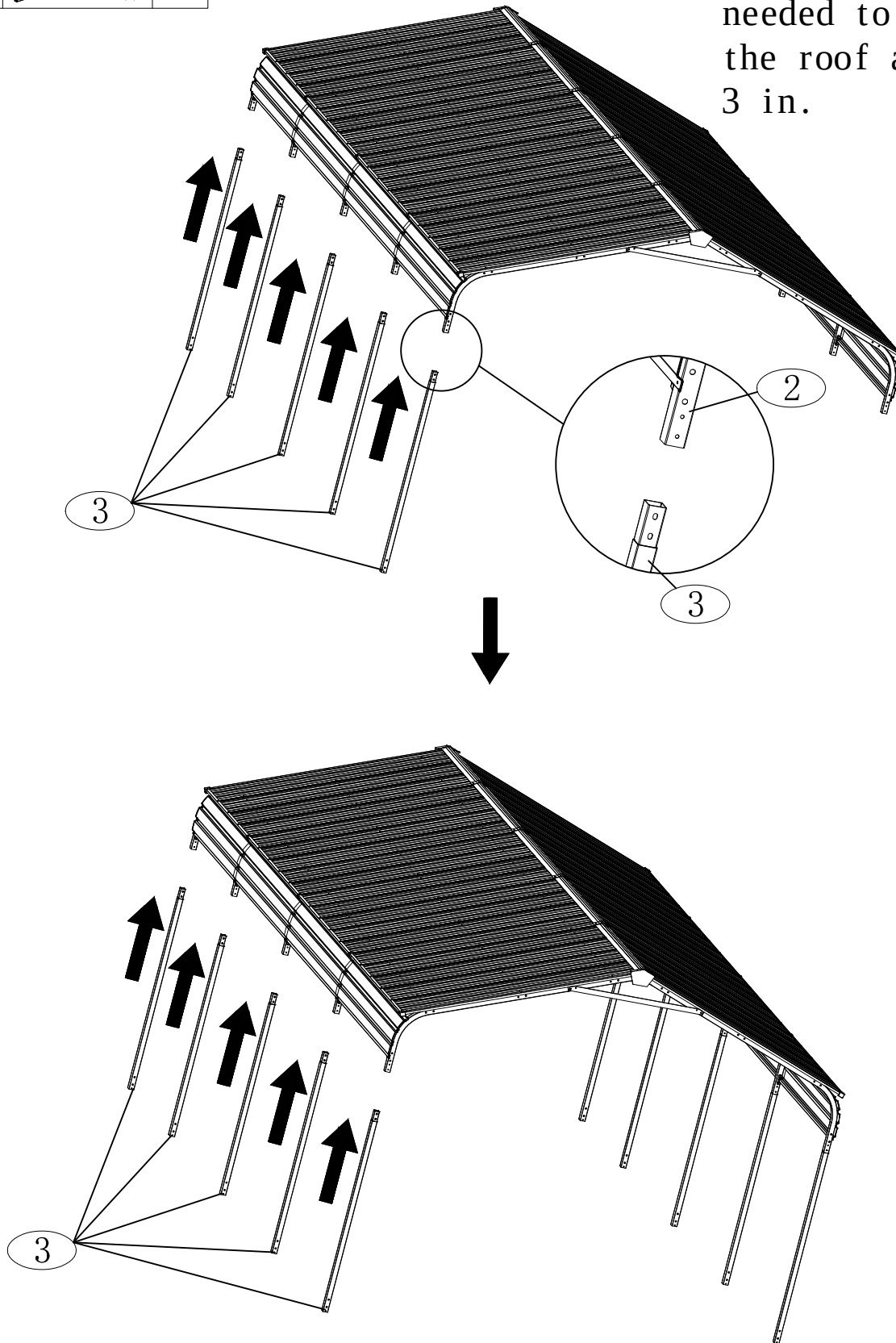


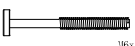
Q8 needs to be bent along the edge of D1.

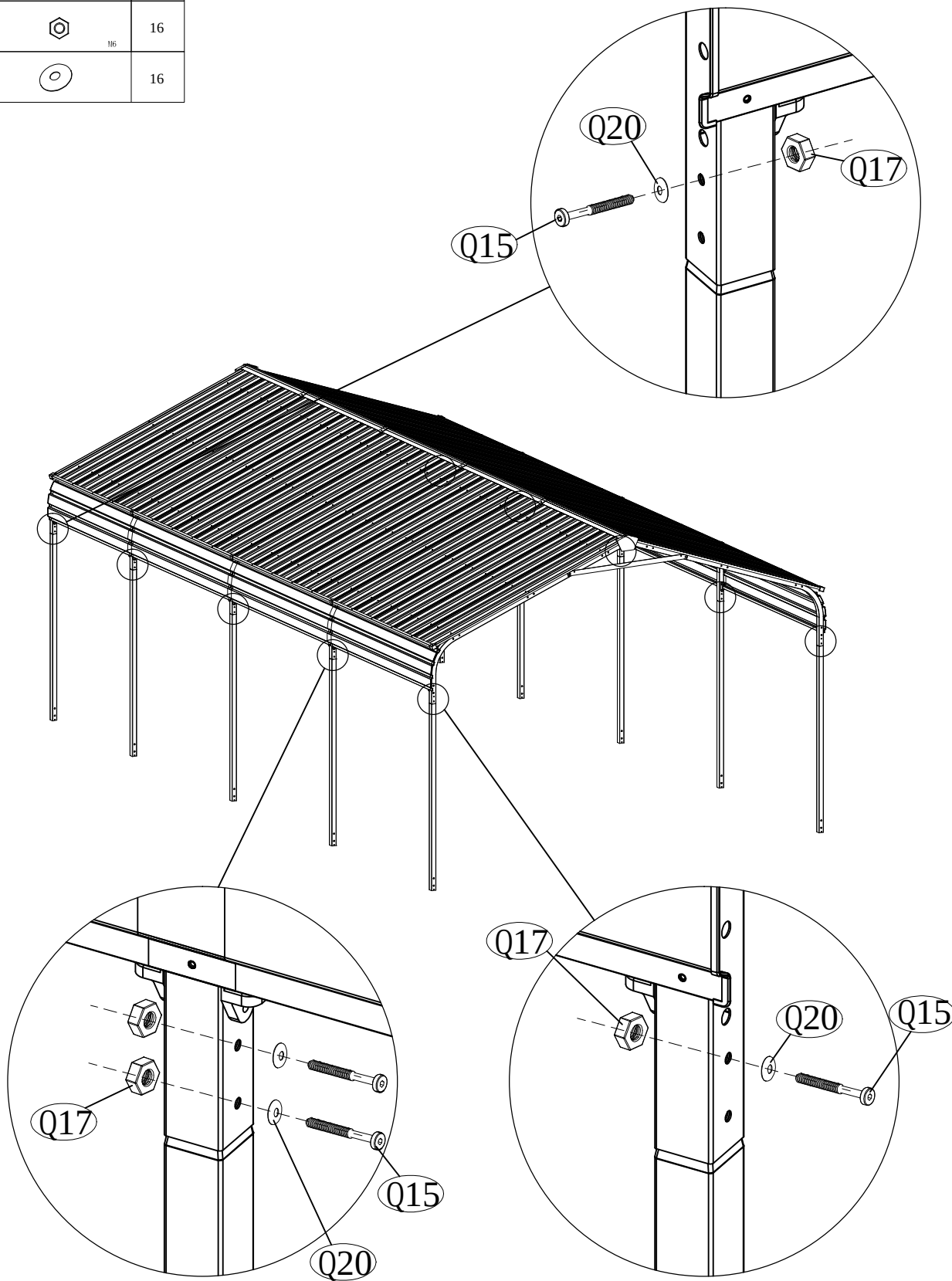


NO.	PART.	Qty.
3	 1620mm	10

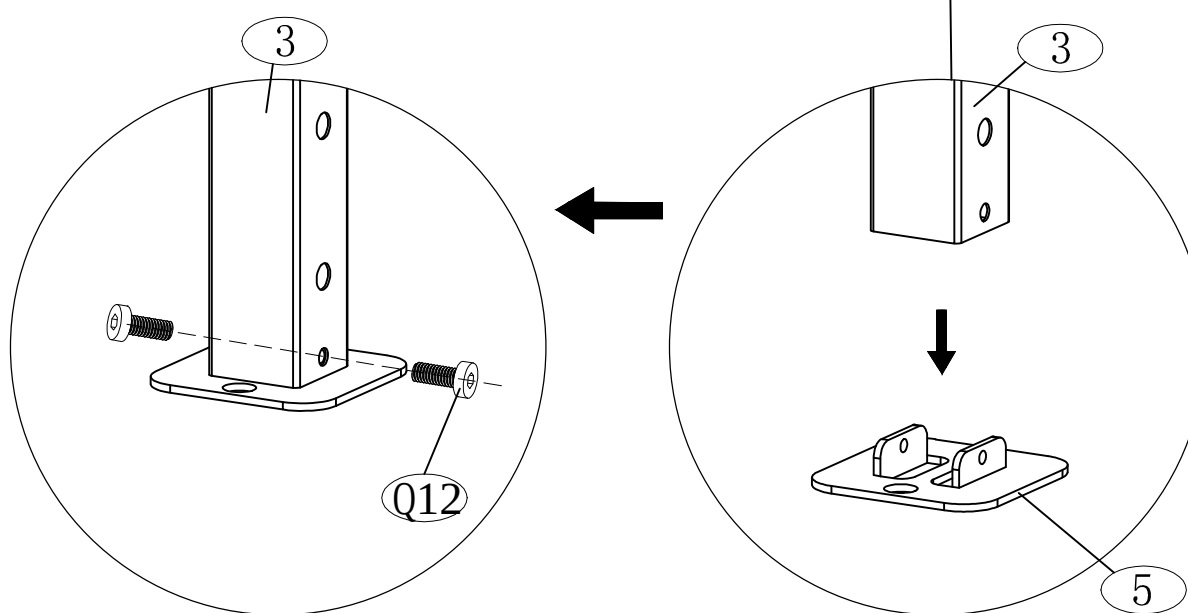
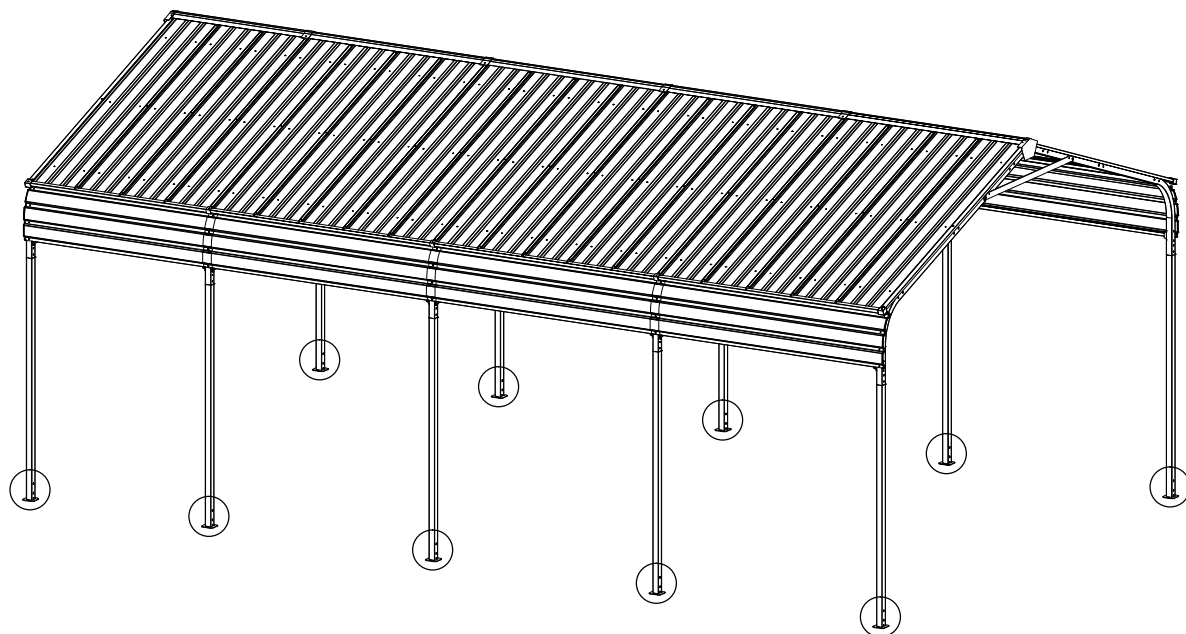
Five people are needed to lift the roof and put 3 in.

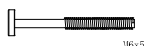


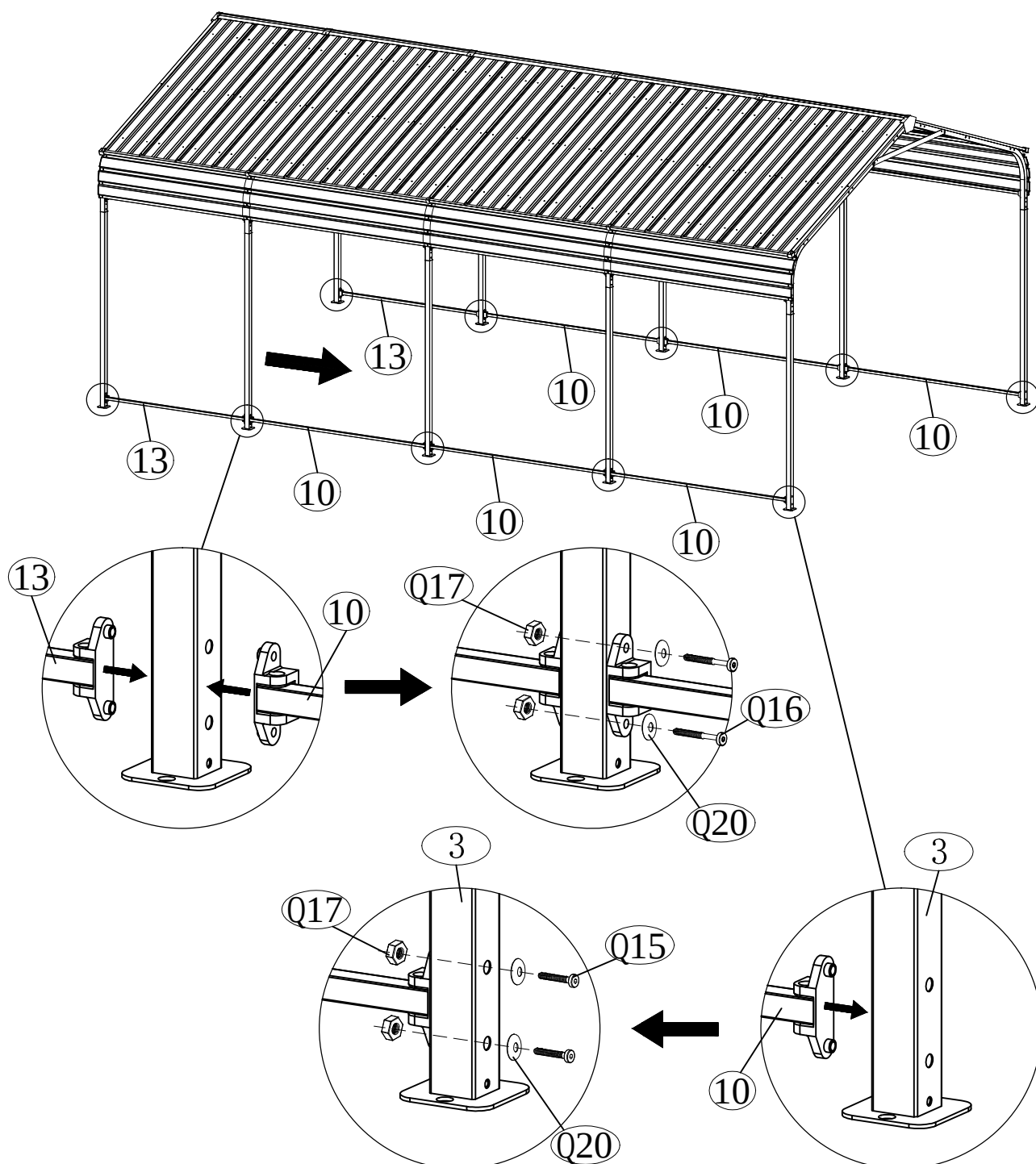
NO.	PART.	Qty.
Q15	 1/6x55mm	16
Q17	 1/6	16
Q20		16



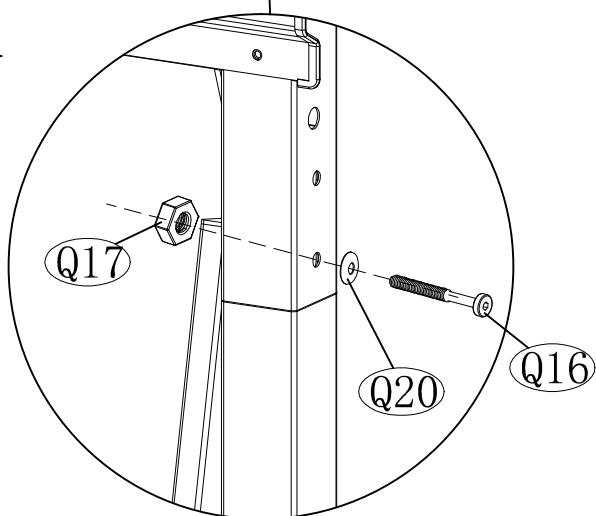
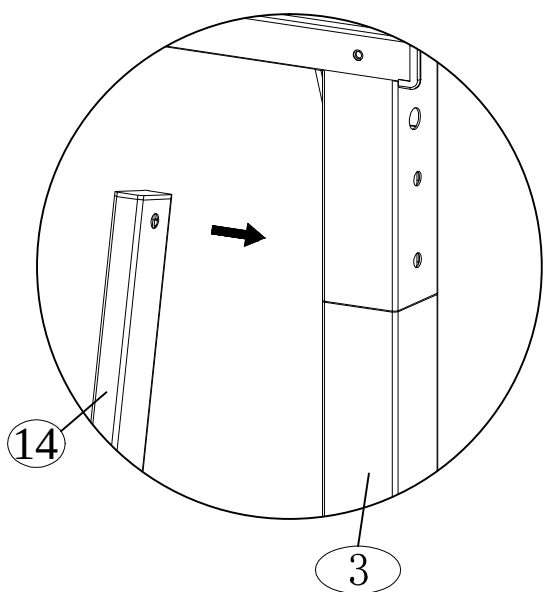
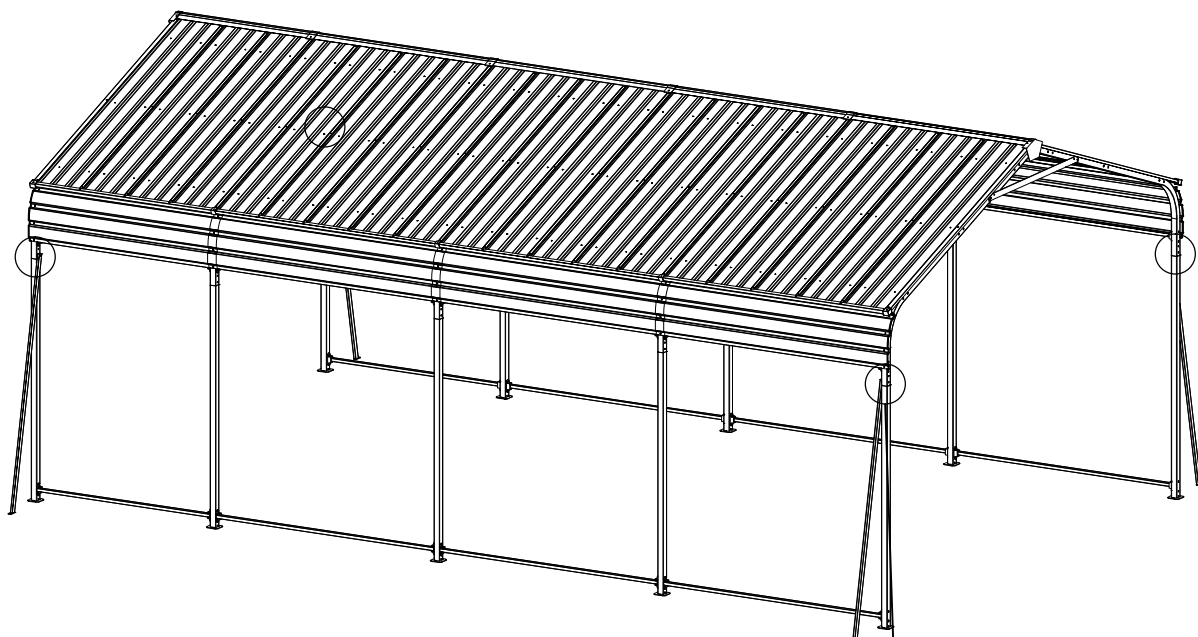
NO.	PART.	Qty.
5		10
Q12	 M6 x 16mm	20



NO.	PART.	Qty.
Q15	 3/6x55mm	8
Q16	 3/6x55mm	12
Q17	 M6	20
Q20		20

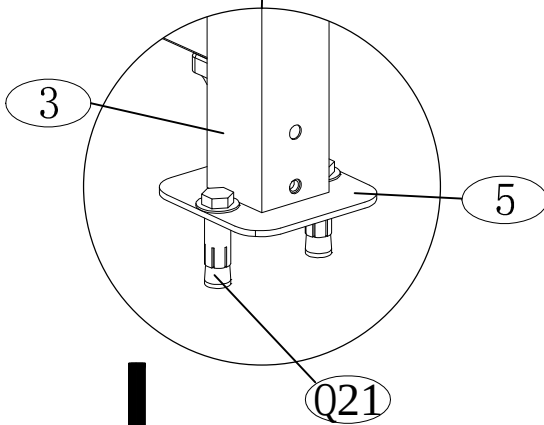
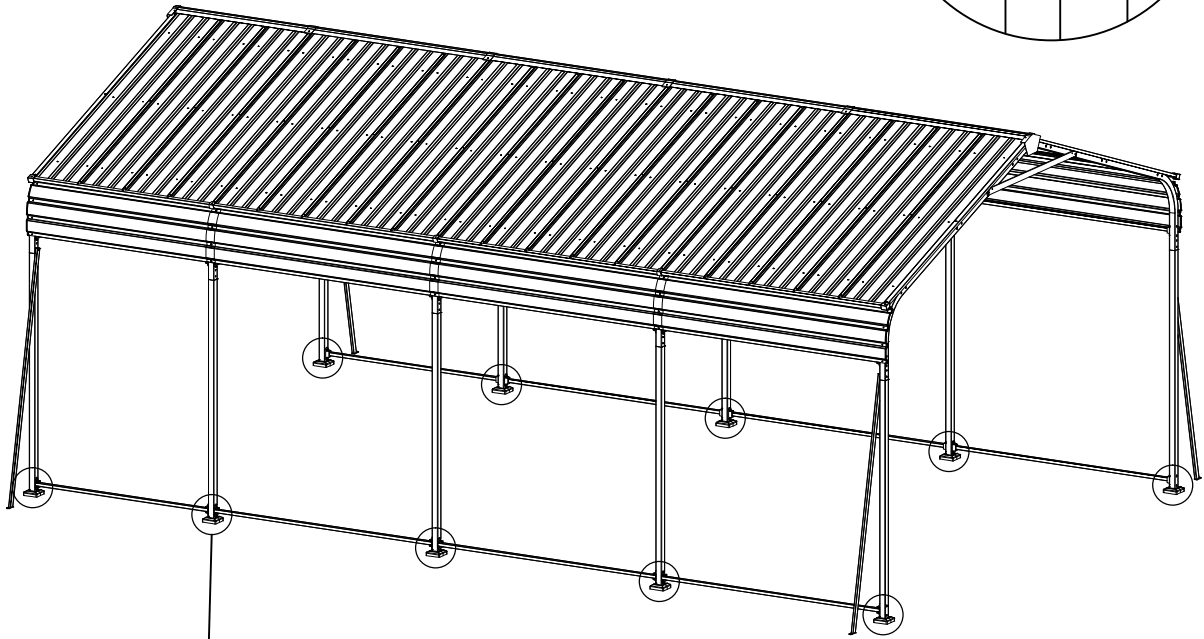
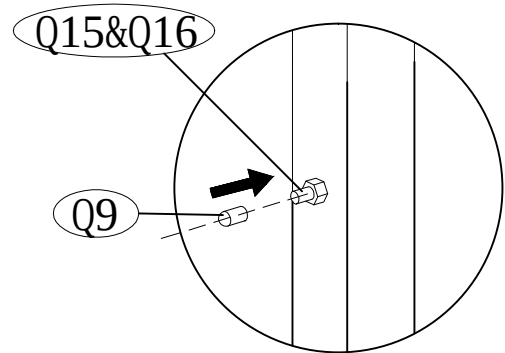


NO.	PART.	Qty.
14		4
Q16	 3/6x65mm	4
Q17	 M6	4
Q20		4

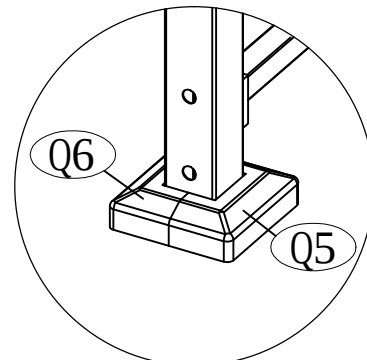
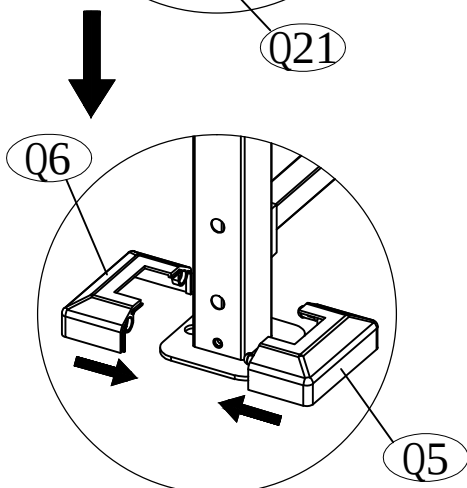


NO.	PART.	Qty.
Q5		10
Q6		10
Q21	 MS≤50mm	20
Q9		140

Plastic screw cap is used to prevent the sharp end of the screw from scratching people .

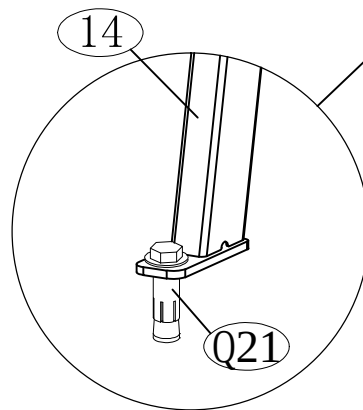
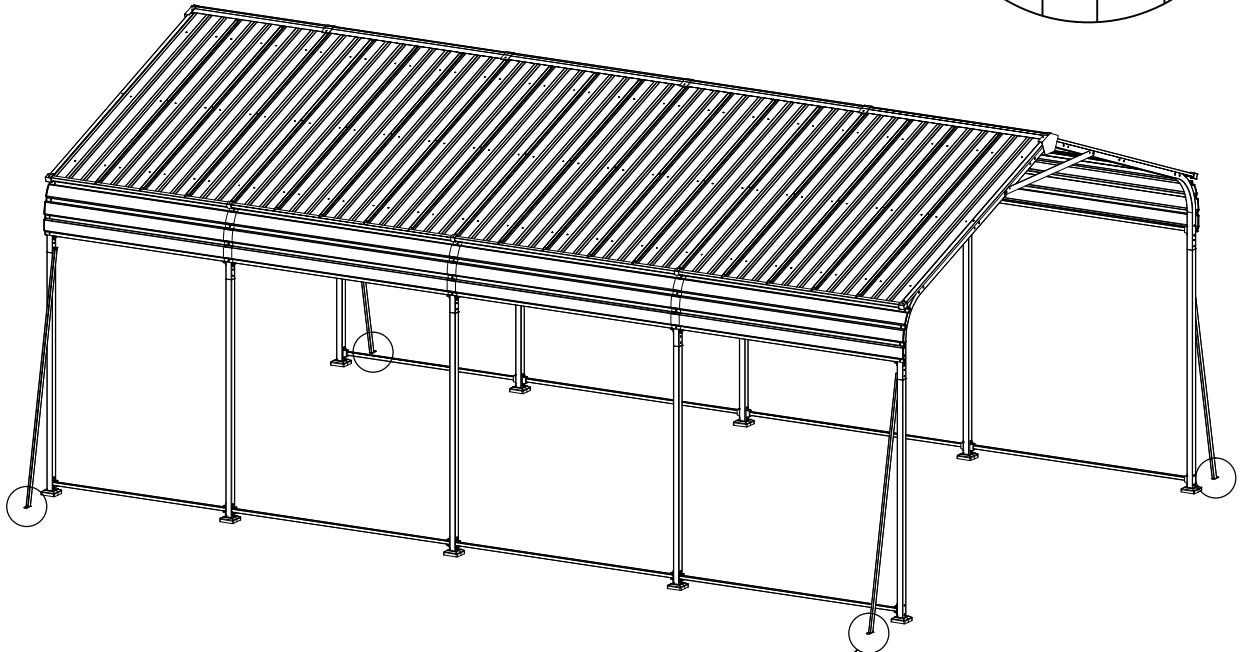
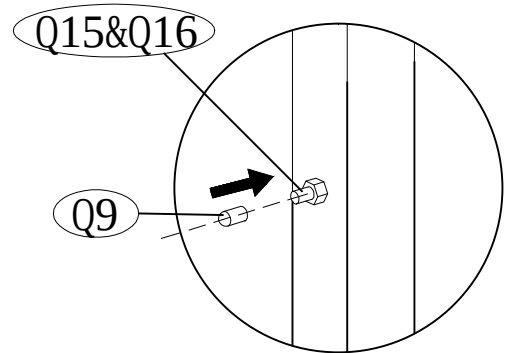


1. It is necessary to use ground nails and expansion screws, whether installed on stable ground, to avoid the collapse of the car shed to the inside or nearby personnel causing devastating injuries and property losses.



NO.	PART.	Qty.
Q21	 4	
Q9	 130	

Plastic screw cap is used to prevent the sharp end of the screw from scratching people .



1. It is necessary to use ground nails and expansion screws, whether installed on stable ground, to avoid the collapse of the car shed to the inside or nearby personnel causing devastating injuries and property losses.