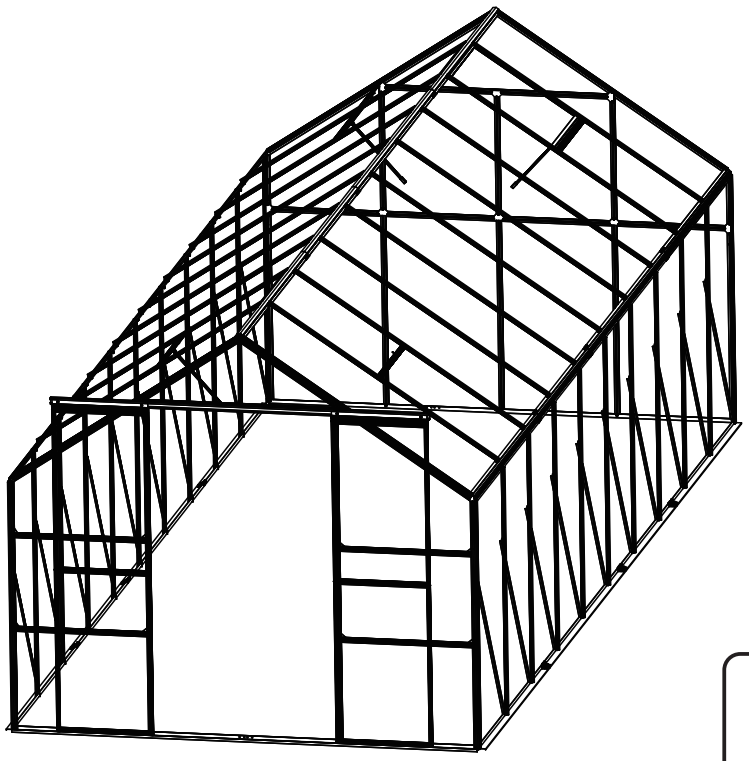
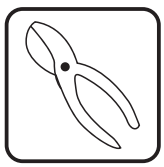
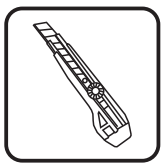
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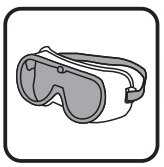


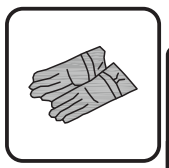
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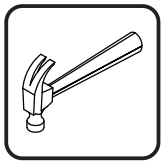
30 STEPS

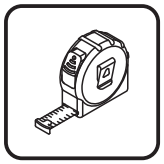
EN_Assembly video please scan the QR code.
FR_Vidéo d'assemblage, veuillez scanner le code QR.
ES_Montagevideo scannen Sie bitte den QR-Code ein.
PT_Vídeo de montagem por favor digitalizar o código QR.
DE_Vídeo de montaje, escanea el código QR.
IT_Scansionare il codice QR per il Video di Assemblaggio

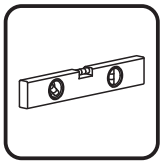










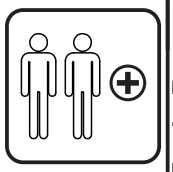












Tools Recommended

EN_**IMPORTANT, RETAIN FOR FUTURE REFERENCE: READ CAREFULLY.**

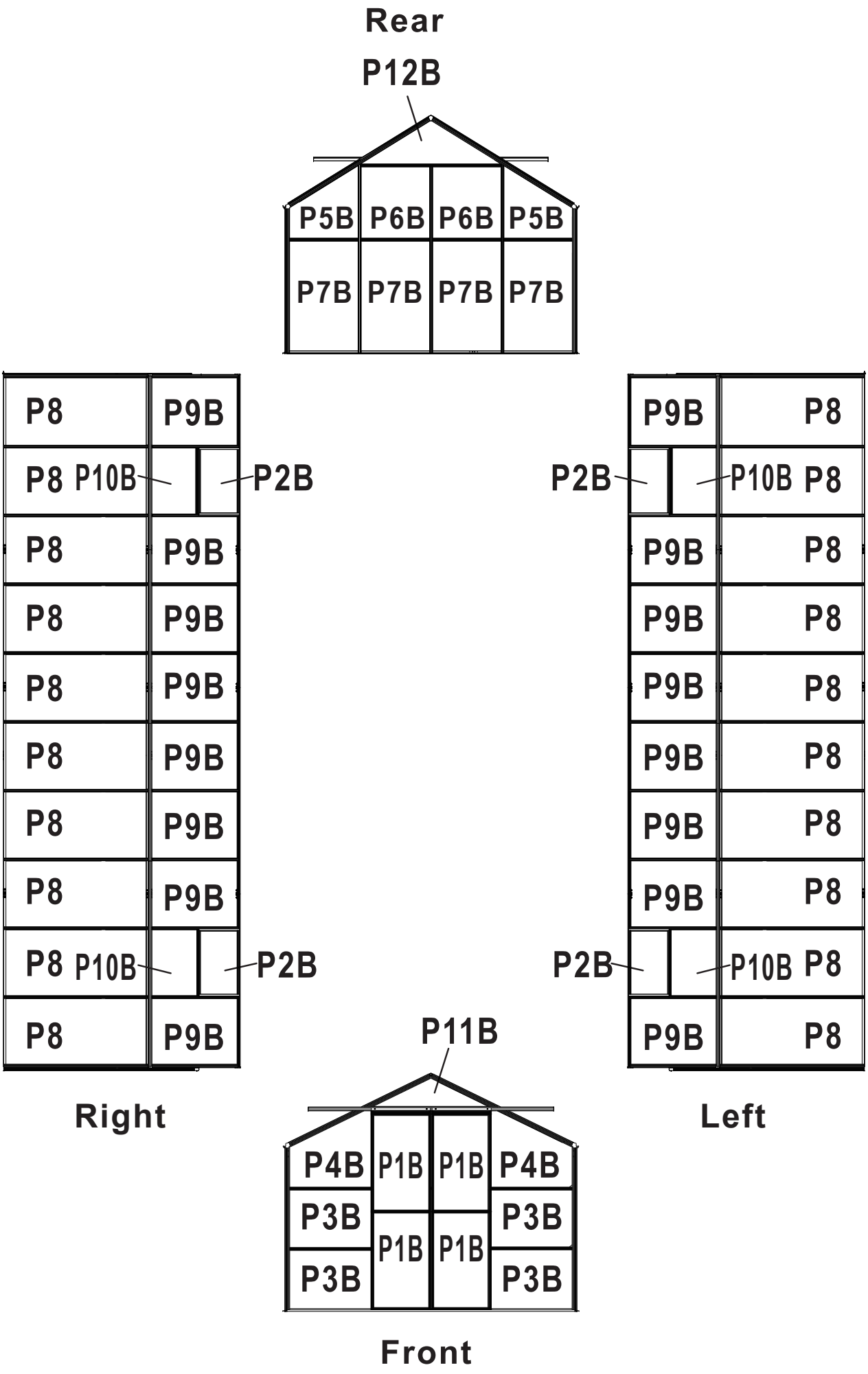
FR_**IMPORTANT:A LIRE ATTENTIVEMENT ET À CONSERVER POUR CONSULTATION ULTÉRIEURE.**

ES_**IMPORTANTE, LEA Y GUARDE PARA FUTURAS REFERENCIAS.**

PT_**IMPORTANTE, RETER PARA REFERÊNCIA FUTURA: LEIA ATENTAMENTE.**

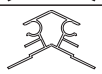
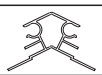
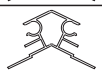
DE_**WICHTIG! SORGFÄLTIG LESEN UND FÜR SPÄTER NACHSCHLAGEN AUFBEWAHREN.**

IT _ IMPORTANTE! CONSERVARE IL PRESENTE MANUALE PER FUTURO RIFERIMENTO E LEGGERLO ATTENTAMENTE.


Rear
P12B
P5B P6B P6B P5B
P7B P7B P7B P7B
P8 P9B
P8 P10B P2B
P8 P9B
P8 P9B
P8 P9B
P8 P9B
P8 P9B
P8 P9B
P8 P10B P2B
P8 P9B
Right
P9B P8
P2B P10B P8
P9B P8
P9B P8
P9B P8
P9B P8
P9B P8
P9B P8
P2B P10B P8
P9B P8
Left
P11B
P4B P1B P1B P4B
P3B P1B P1B P3B
P3B P3B
Front

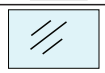
Box 1/3

Part	Part No.	Size	Qty.
	D1B	1704mm/67.1in	2
	D2B	500mm/19.7in	2
	D3B	500mm/19.7in	4
	D4B	1704mm/67.1in	2
	W1	593mm/23.3in	4
	W2	498mm/19.6in	8
	W3	593mm/23.3in	4
	W4	380mm/15.0in	4
	4LB	1535mm/60.4in	2
	4M-1	1833mm/72.2in	2
	4M-2	1222mm/48.1in	2
	4RB	1535mm/60.4in	2
	5LB	835mm/32.9in	1
	5RB	1535mm/60.4in	1
	6LB	1185mm/46.7in	1
	6RB	1185mm/46.7in	1
	7	1280mm/50.4in	4
	8LB	1542mm/60.7in	2
	8M-1	1833mm/72.2in	2
	8M-2	1222mm/48.1in	2
	8RB	1542mm/60.7in	2
	9B	1727mm/68.0in	2
	10LB	1671mm/65.8in	1
	10RB	1671mm/65.8in	1
	10M	1646mm/64.8in	1
	12	585mm/23.0in	4

Part	Part No.	Size	Qty.
	12B	669mm/26.3in	4
	12BM	562mm/22.1in	4
	12M	1150mm/45.3in	1
	13B	988mm/38.9in	1
	16B1	1392mm/54.8in	2
	16B2	1392mm/54.8in	2
	17LB	1535mm/60.4in	1
	17M-1	1833mm/72.2in	1
	17M-2	1222mm/48.1in	1
	17RB	1535mm/60.4in	1
	18B	1940mm/76.4in	1
	19	1280mm/50.4in	18
	20B	1392mm/54.8in	18
	23	1100mm/43.3in	24
	25B	1844mm/72.6in	4
	25M	1222mm/48.1in	4
	26		27
	B3		16
	B4		2
	B5		4
	B6		2
	B7		4
	B8		3
	B9		8
	B10		6
	B15		8

Box 1/3			
Part	Part No.	Size	Qty.
	F1		16
	F2		16
	F4		293
	F5		136
	F6		2
	F8		4
	F9		4
	S5		2
	S6L		2
	S6R		2
	S7		2
	S8		4
	S9		4

Box 2/3			
Part	Part No.	Size	Qty.
	P8	600x1290mm	20
	P9B	600x1402mm	16
	P12B	1165x390mm	1

Box 3/3			
Part	Part No.	Size	Qty.
	P1B	497x825mm	4
	P2B	480x592mm	4
	P3B	557.5x683	4
	P4B	683x600mm	2
	P5B	578x660mm	2
	P6B	578x640mm	2
	P7B	578x1000mm	4
	P10B	600x890mm	4
	P11B	950x325mm	1

EN_If you meet some difficult during the assembly, please loosen the relevant screws for adjustment first, and then tighten the screws again.
FR_Si vous rencontrez des difficultés lors du montage, veuillez d'abord desserrer les vis correspondantes pour les ajustements, puis les resserrer.
ES_Si encuentra alguna dificultad durante el montaje, primero afloje los tornillos correspondientes para ajustar, y luego vuelva a apretarlos.
DE_Wenn Sie während der Montage auf Schwierigkeiten stoßen, lösen Sie bitte zuerst die entsprechenden Schrauben zur Einstellung und ziehen Sie die Schrauben dann wieder fest.
IT_In caso di difficoltà durante il montaggio, allentare innanzitutto le viti prima della regolazione, quindi stringere nuovamente le viti.

EN

TO PREVENT INJURY, READ AND UNDERSTAND THE GREENHOUSE ASSEMBLY INSTRUCTIONS BEFORE USE.

GENERAL SAFETY, WARNINGS AND PRECAUTIONS

KEEP WORK AREA CLEAN AND DRY.
Cluttered, damp or wet work areas invite injuries.
STAY ALERT. Watch what you are doing at all times. Use common sense. Do not use the greenhouse when you are tired or distracted from the job at hand. It is recommended to use gloves for assembling the greenhouse.

MAINTAIN THIS PRODUCT WITH CARE.
Keep the greenhouse clean and dry for better performance: maintenance should be performed regularly.

USE THE RIGHT PRODUCT FOR THE JOB.
Do not attempt to force a small product to do the work of a larger industrial product. There are certain applications for which the greenhouse was designed. It will do the job better and more safely in the manner for which it was intended. Do not modify the greenhouse and do not use the greenhouse for a purpose for which it was not intended.

MAINTAIN A SAFE WORKING ENVIRONMENT.
Keep the work area tidy. Make sure there is adequate surrounding workspace. Avoid high traffic areas. Always keep the work area free of obstructions, grease, oil, trash and other debris.

PROPER GREENHOUSE LOCATION.
Make sure the greenhouse is located on a flat level surface.

FR

POUR ÉVITER LES RISQUES DE BLESSURES , VEILLEZ LIRE ET COMPRENDRE LES INSTRUCTIONS DE MONTAGE DE LA SERRE AVANT DE L'UTILISER.

SÉCURITÉ GÉNÉRALE, AVERTISSEMENTS ET PRÉCAUTIONS

GARDER LA ZONE DE TRAVAIL PROPRE ET SÈCHE.
Les zones de travail encombrées, humides ou mouillées sont propices aux blessures.
RESTEZ VIGILANT. Surveillez ce que vous faites à tout moment. Faites preuve de bon sens. N'utilisez pas la serre lorsque vous êtes fatigué ou distrait du travail en cours. Il est recommandé d'utiliser des gants pour le montage de la serre.

ENTRETENEZ CE PRODUIT AVEC SOIN.
Gardez la serre propre et sèche pour un meilleur rendement : l'entretien doit être effectué régulièrement.

UTILISEZ LE PRODUIT APPROPRIÉ POUR LE TRAVAIL À EFFECTUER.
N'essayez pas de forcer un petit produit à faire le travail d'un produit industriel plus important. La serre a été conçue pour certaines applications. Elle fera mieux le travail pour lequel elle a été conçue et de manière plus sûre. Ne modifiez pas la serre et n'utilisez pas la serre à des fins pour lesquelles elle n'a pas été conçue.

MAINTENIR UN ENVIRONNEMENT DE TRAVAIL SÛR.
Maintenez l'espace de travail en ordre. Assurez-vous que l'espace de travail environnant est adéquat. Évitez les zones à forte circulation. Maintenez la zone de travail toujours libre de tout obstacle, graisse, huile, déchets et autres débris.

EMPLACEMENT ADÉQUAT DE LA SERRE.
Veillez à ce que la serre soit située sur une surface plane et de niveau.

ES

PARA PREVENIR LESIONES, LEA Y COMPRENDA LAS INSTRUCCIONES DE MONTAJE DEL INVERNADERO ANTES DE USARLO.

SEGURIDAD GENERAL, ADVERTENCIAS Y PRECAUCIONES

MANTENGA EL ÁREA DE TRABAJO LIMPIA Y SECA.
Las áreas de trabajo desordenadas, húmedas o mojadas pueden provocar lesiones.
MANTÉNGASE ALERTA. Vigile lo que está haciendo en todo momento con el conocimiento común. No use el invernadero cuando esté cansado o distraído del trabajo en cuestión. Se recomienda utilizar guantes para montar el invernadero.

MANTENGA ESTE PRODUCTO CON CUIDADO.
Mantenga el invernadero limpio y seco para un mejor rendimiento: el mantenimiento debe realizarse con regularidad.

USE EL PRODUCTO ADECUADO PARA EL TRABAJO.
No intente forzar a un producto pequeño a hacer el trabajo que debe hacerse por un producto industrial más grande. Existen determinadas aplicaciones para las que se ha diseñado el invernadero. Puede hacer el trabajo mejor y con más seguridad si se usa en la manera para la que fue diseñado. No modifique el invernadero y no lo utilice para fines para los que no fue diseñado.

MANTENGA UN AMBIENTE DE TRABAJO SEGURO.
Mantenga el área de trabajo ordenada. Asegúrese de que haya un espacio de trabajo circundante adecuado. No lo use en las áreas de mucho tráfico. Mantenga siempre el área de trabajo libre de obstrucciones, grasa, aceite, basura y otros desechos.

UBICACIÓN APROPIADA DEL INVERNADERO.
Asegúrese de que el invernadero esté ubicado en una superficie plana y nivelada.

DE

Um Verletzungen zu vermeiden, lesen und verstehen Sie bitte vor dem Gebrauch die Anweisungen zur Montage des Gewächshauses.

Allgemeine Sicherheit, Warnhinweise und Vorsichtsmaßnahmen

Halten Sie Arbeitsbereich sauber und trocken .
Überfüllte, feuchte oder nasse Arbeitsbereiche können zu Verletzungen führen.
WACHSAM BLEIBEN. Beobachten Sie jederzeit, was Sie tun. Verwenden Sie gesunden Menschenverstand. Verwenden Sie das Gewächshaus nicht, wenn Sie müde oder von der anstehenden Aufgabe abgelenkt sind. Es wird empfohlen, für die Montage des Gewächshauses Handschuhe zu tragen.

Behalten Sie dieses Produkt mit Pflege
Halten Sie das Gewächshaus sauber und trocken, um eine bessere Leistung zu erzielen: Regelmäßige Wartungsarbeiten sollten durchgeführt werden.

Verwenden Sie das richtige Produkt für den Job
Versuchen Sie nicht, ein kleines Produkt zu zwingen, die Arbeit eines größeren Industrieprodukts zu erledigen. Es gibt bestimmte Anwendungen, für die das Gewächshaus konzipiert wurde. Es wird die Arbeit besser und sicherer in der Weise erledigen, für die es bestimmt war. Ändern Sie das Gewächshaus nicht und verwenden Sie es nicht für Zwecke, für die es nicht vorgesehen war.

Sorgen Sie für ein sicheres Arbeitsumfeld.
Halten Sie den Arbeitsbereich sauber und ordentlich. Stellen Sie sicher, dass Sie genügend Arbeitsfläche um sich haben. Vermeiden Sie stark frequentierte Bereiche.
Halten Sie den Arbeitsbereich immer frei von Hindernissen, Fett, Öl, Müll und anderen Fremdkörpern.

Richtige Gewächshauslage.
Stellen Sie sicher, dass sich das Gewächshaus auf einer ebenen Fläche befindet.

IT

PER PREVENIRE LESIONI, LEGGETE E COMPRENDETE LE ISTRUZIONI DI ASSEMBLAGGIO DELLA SERRA PRIMA DELL'USO.

SICUREZZA GENERALE, AVVERTENZE E PRECAUZIONI

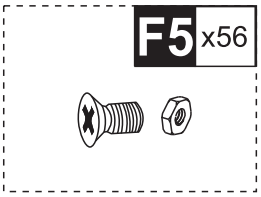
MANTENETE L'AREA DI LAVORO PULITA E ASCIUTTA.
Le aree di lavoro disordinate, umide o bagnate potrebbero provocare lesioni.
STAI ATTENTO. Stai attneto su cosa stai facendo in ogni momento. Usa il senso comune e non usare la serra quando sei stanco o distratto nel lavoro da svolgere.
Si consiglia di utilizzare i guanti per l'assemblaggio della serra.

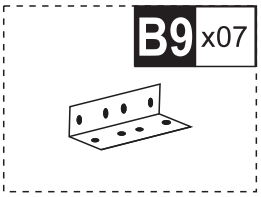
MANTENETE QUESTO PRODOTTO CON CURA.
Mantieni la serra pulita e asciutta per prestazioni migliori: la manutenzione deve essere eseguita regolarmente.

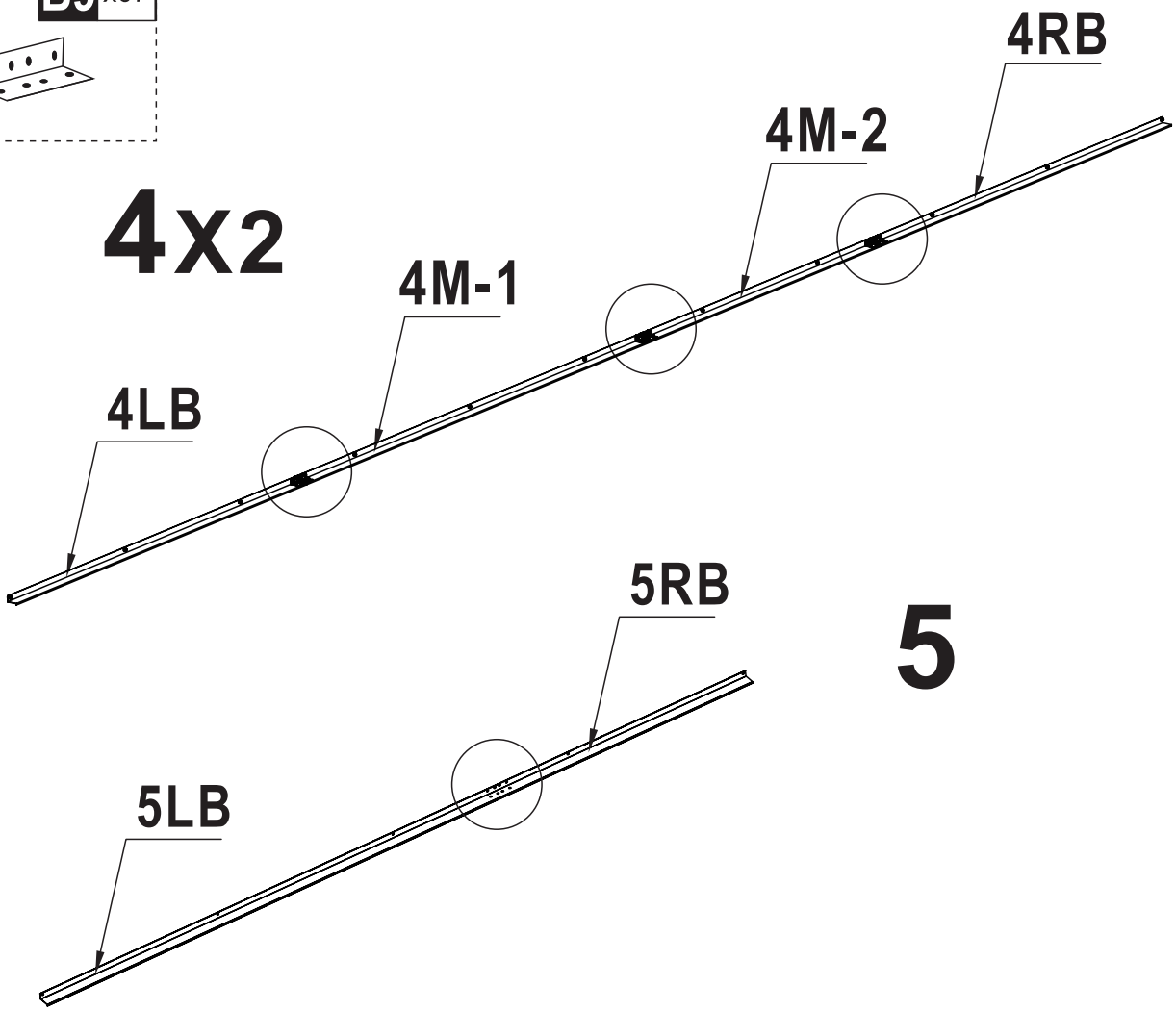
UTILIZZATE IL PRODOTTO GIUSTO PER IL LAVORO.
Non tentare di forzare un prodotto piccolo a svolgere un lavoro di un prodotto industriale più grande. Ci sono alcune applicazioni per le quali il prodotto è stato progettato. Il prodotto funzionera' meglio e più sicuro nel modo per cui è stato progettato. Non modificare la serra e non utilizzare la serra per scopi per i quali non è stata concepita.

MANTENETE UN AMBIENTE DI LAVORO SICURO.
Tieni in ordine l'area di lavoro. Assicurati che ci sia uno spazio di lavoro circostante adeguato. Evita le zone di molto traffico. Mantieni sempre l'area di lavoro libera da ostruzioni, grasso, olio, rifiuti e altri detriti.

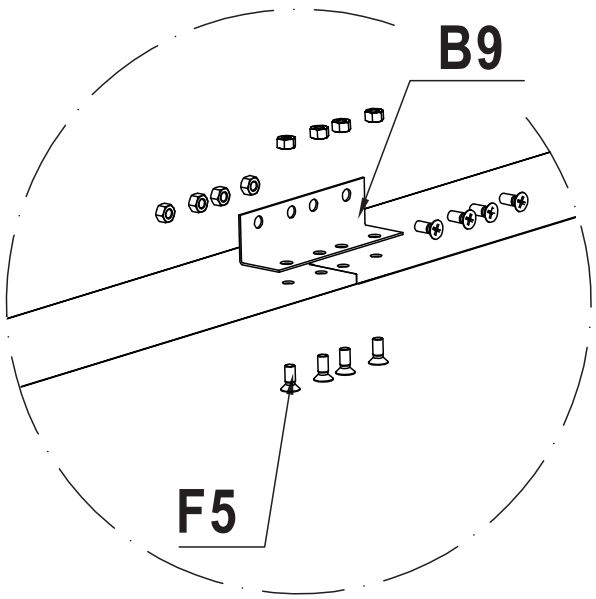
POSIZIONE ADEGUATA DELLA SERRA.
Assicurati che la serra si trovi su una superficie piana e livellata.


F5 x56


B9 x07

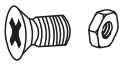

4RB
4M-2
4x2
4M-1
4LB

5RB
5
5LB

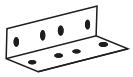

B9
F5

02

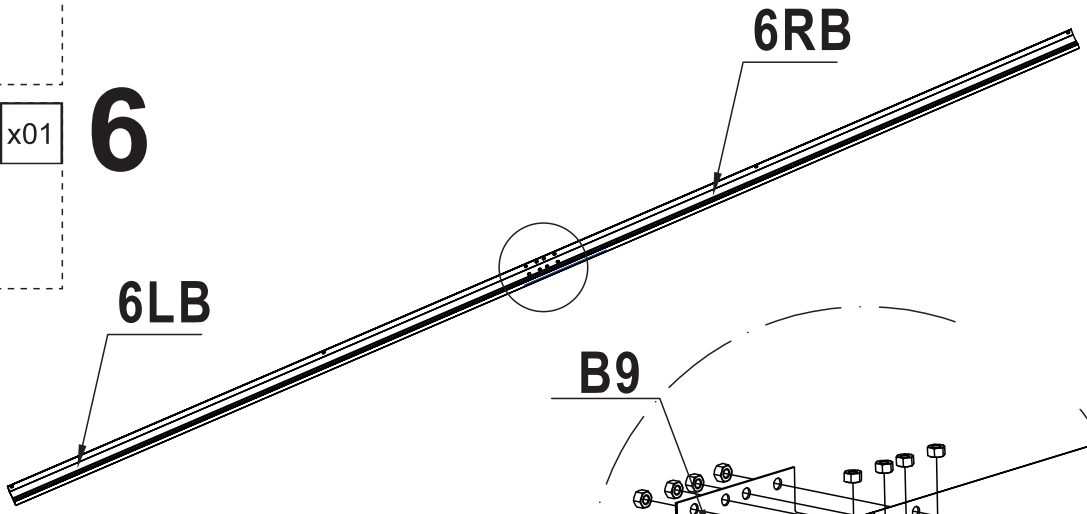
F5 x08

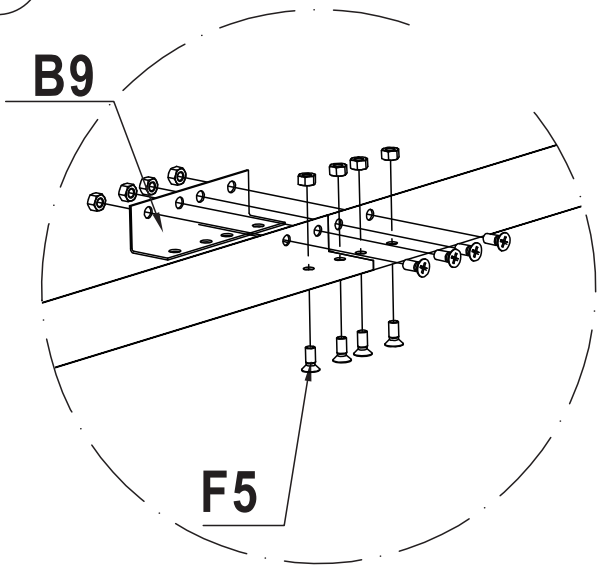


B9 x01

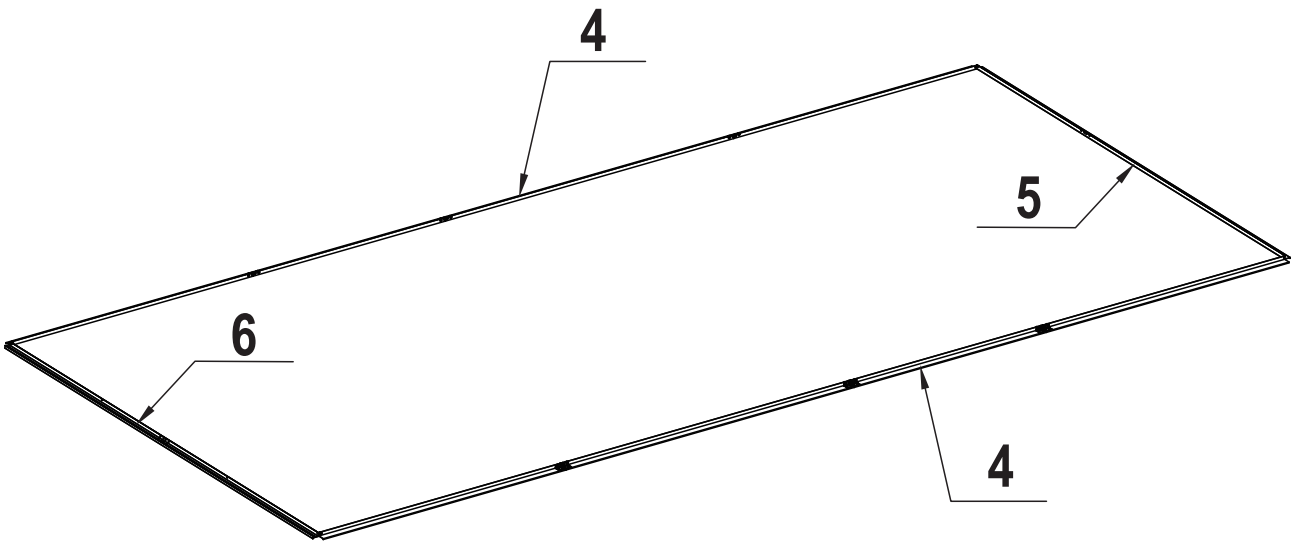


6



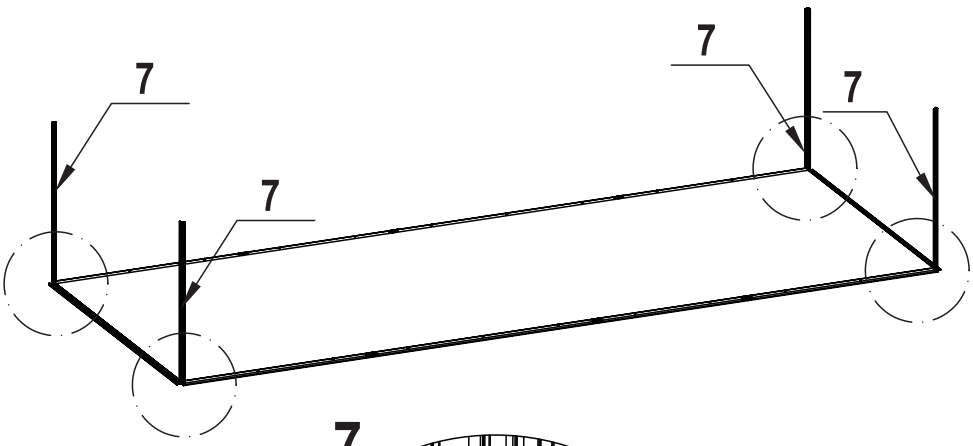


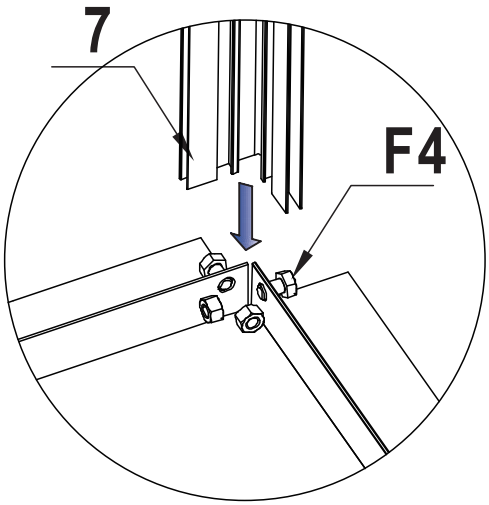
03



04

F4 x08



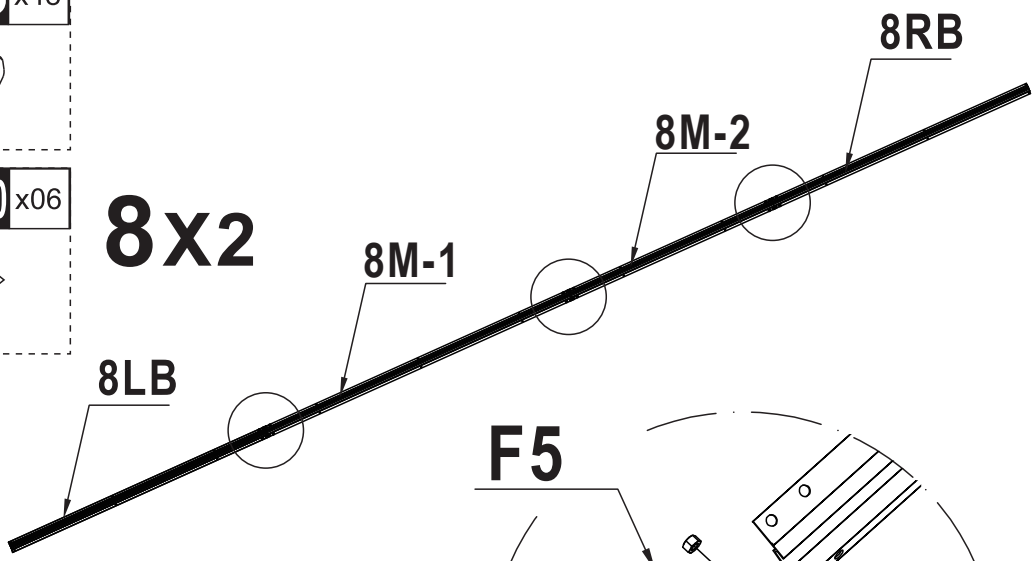


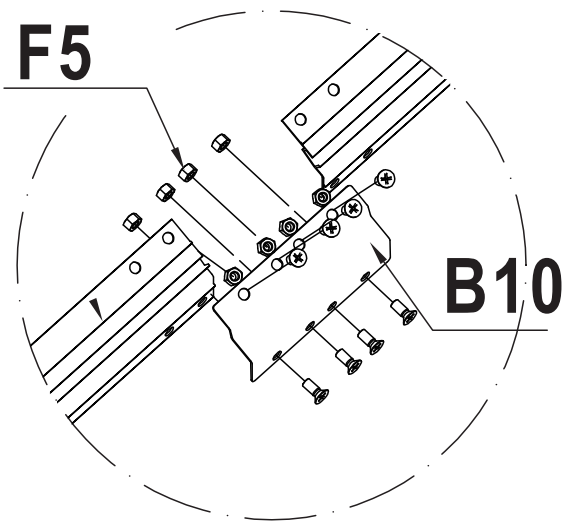
05

F5 x48

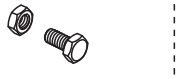
B10 x06

8X2



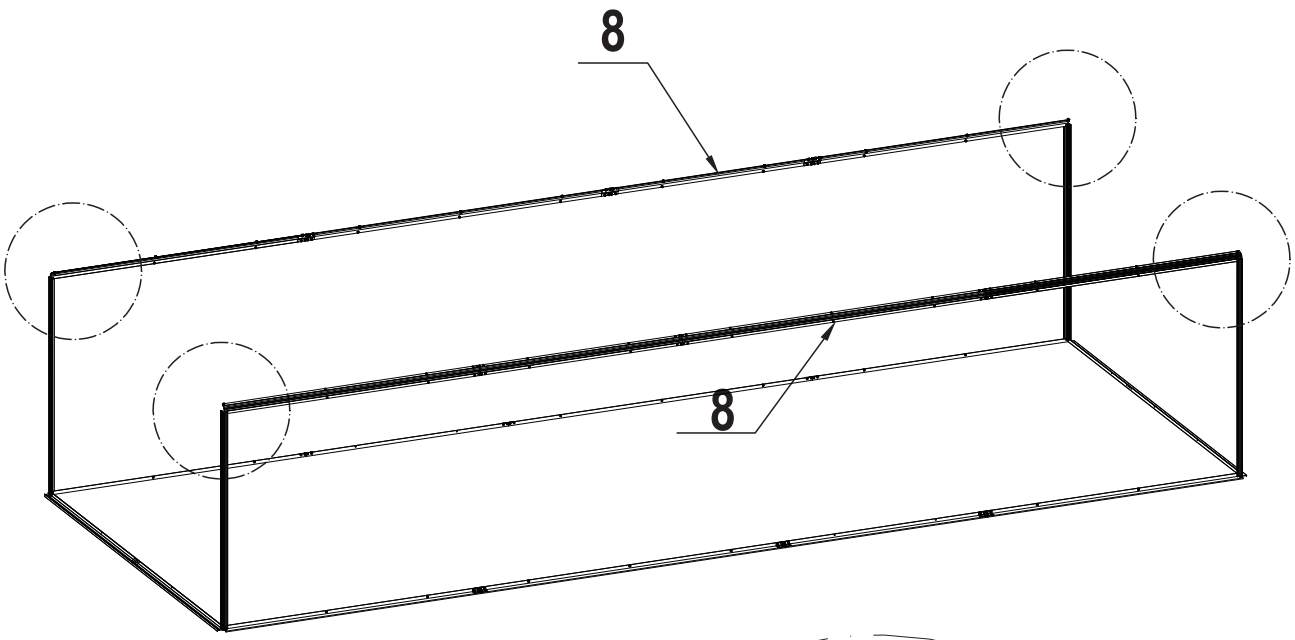


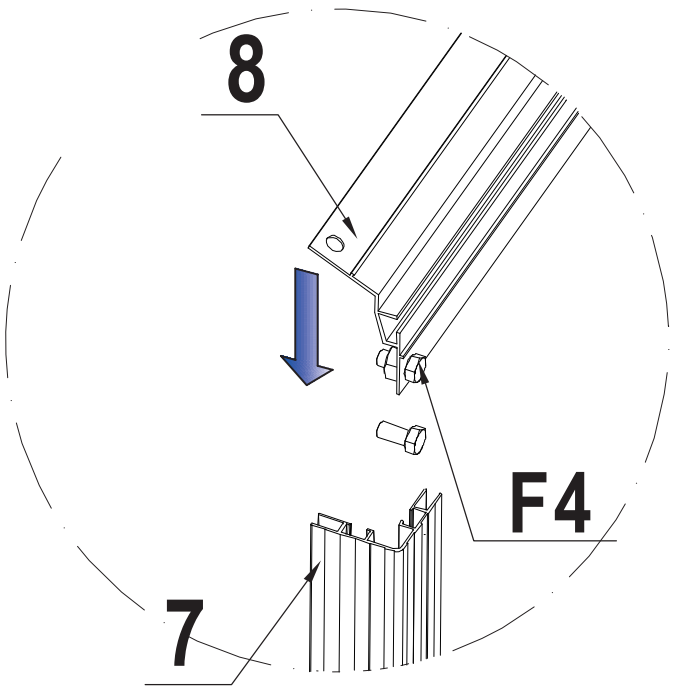
F4 x04



F4 x04

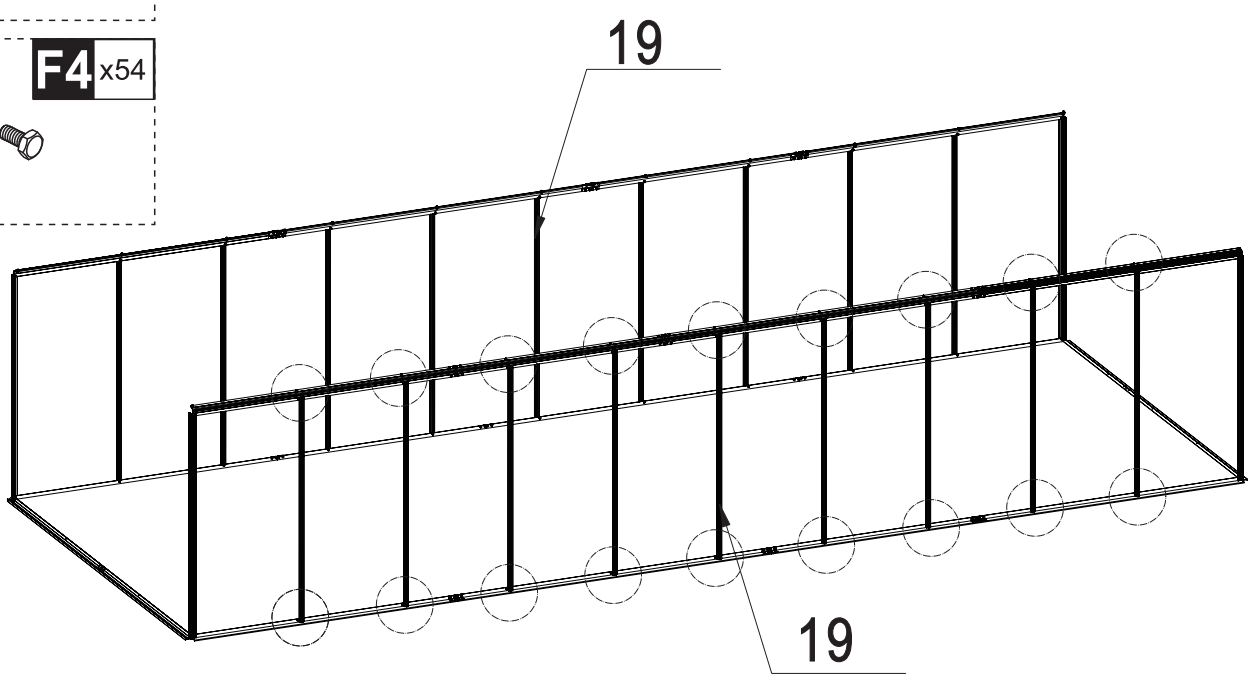


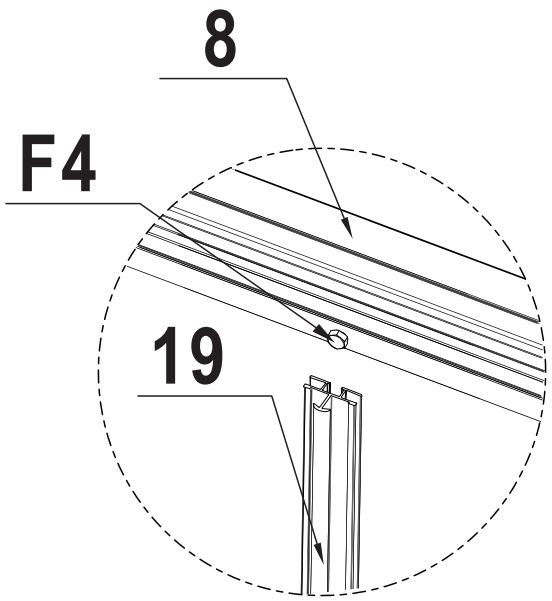


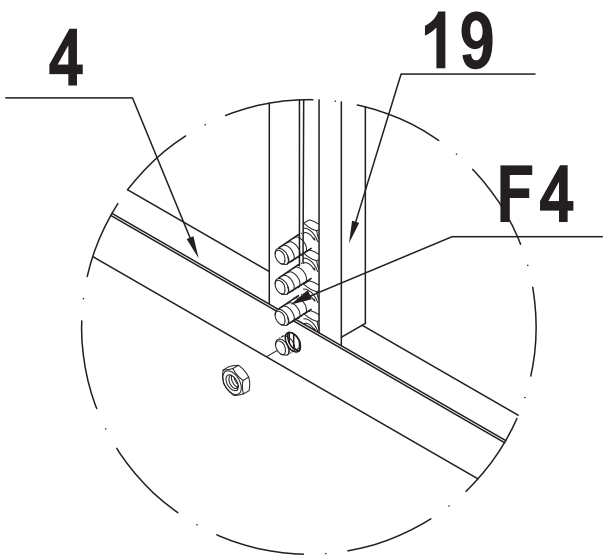


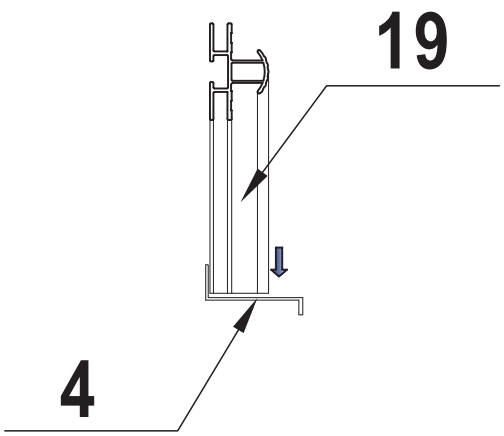
F4 x36

F4 x54

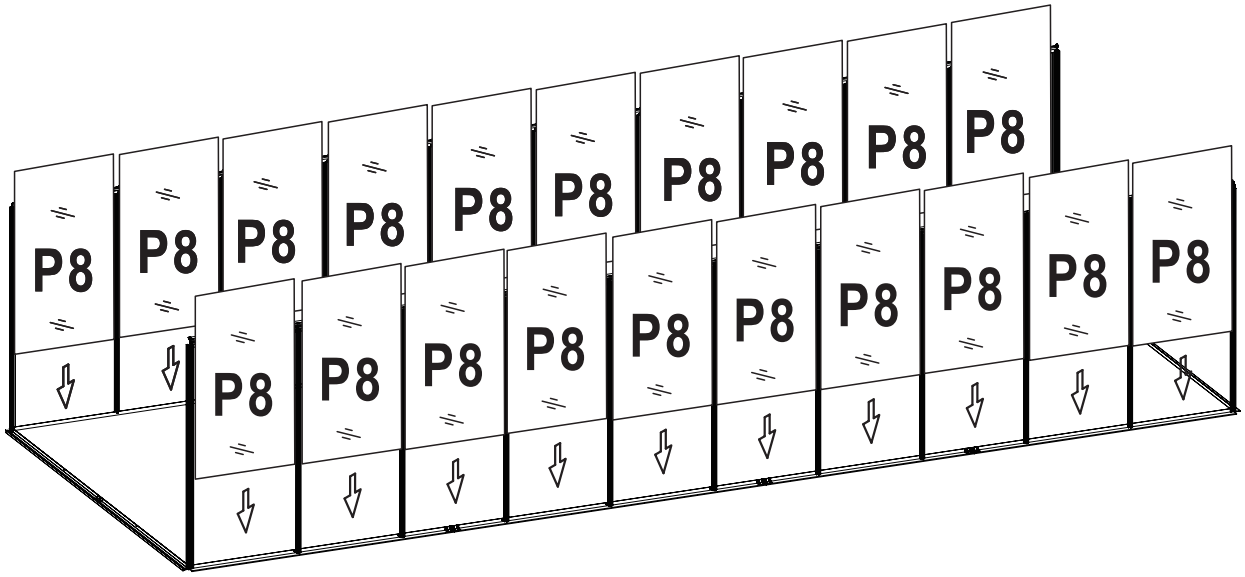


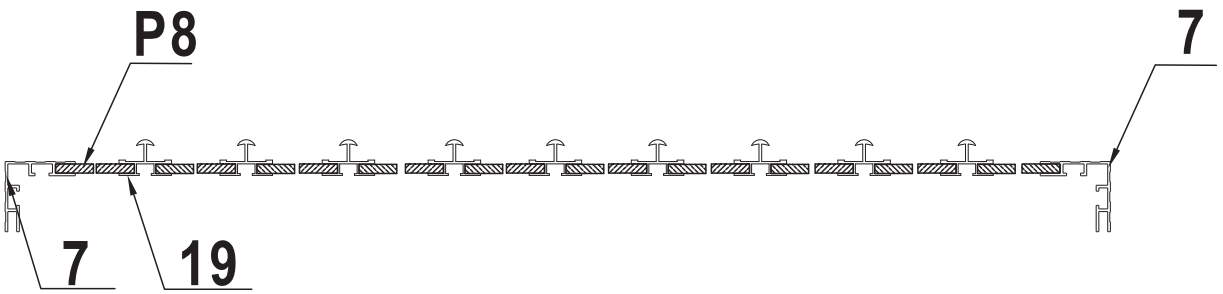




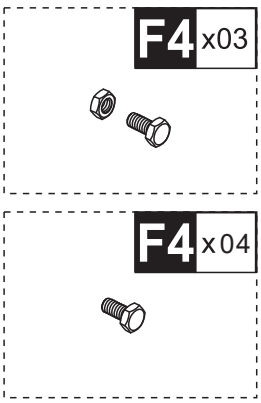


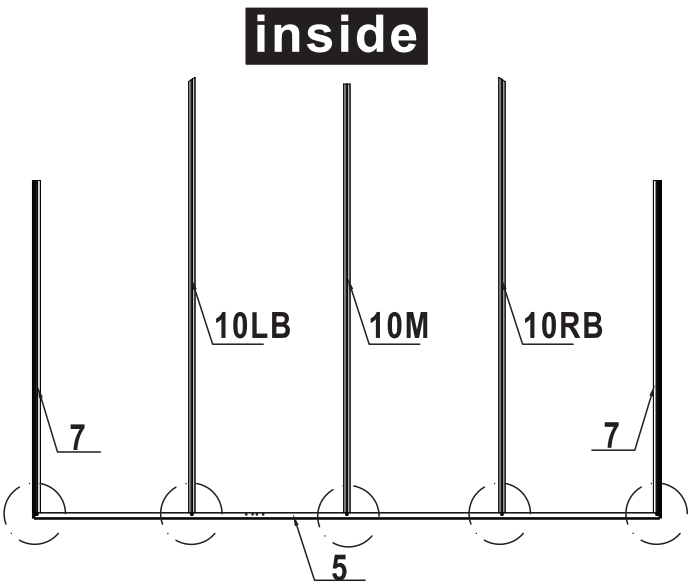
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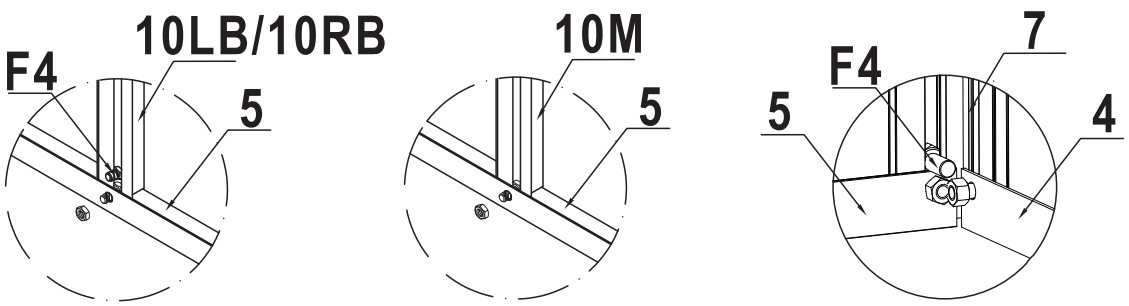

P8


P8
7
7
19

09


F4 x03
F4 x04

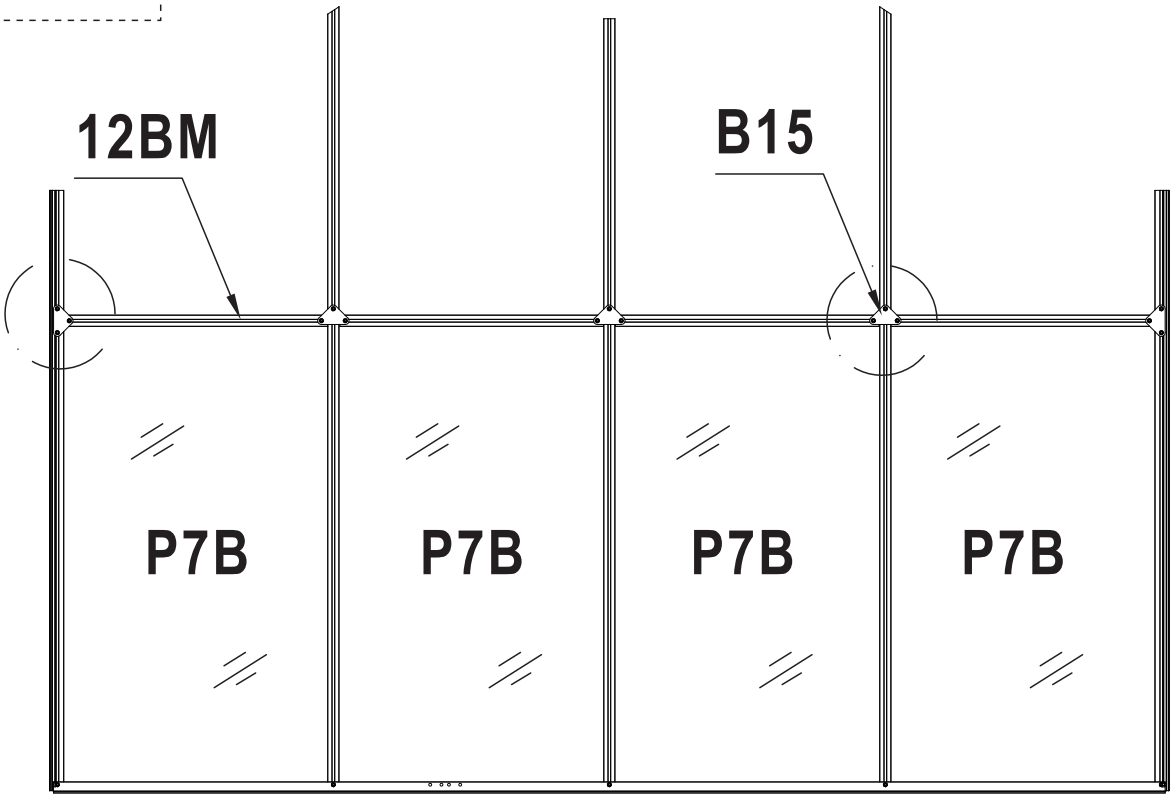

inside
10LB
10M
10RB
7
7
5

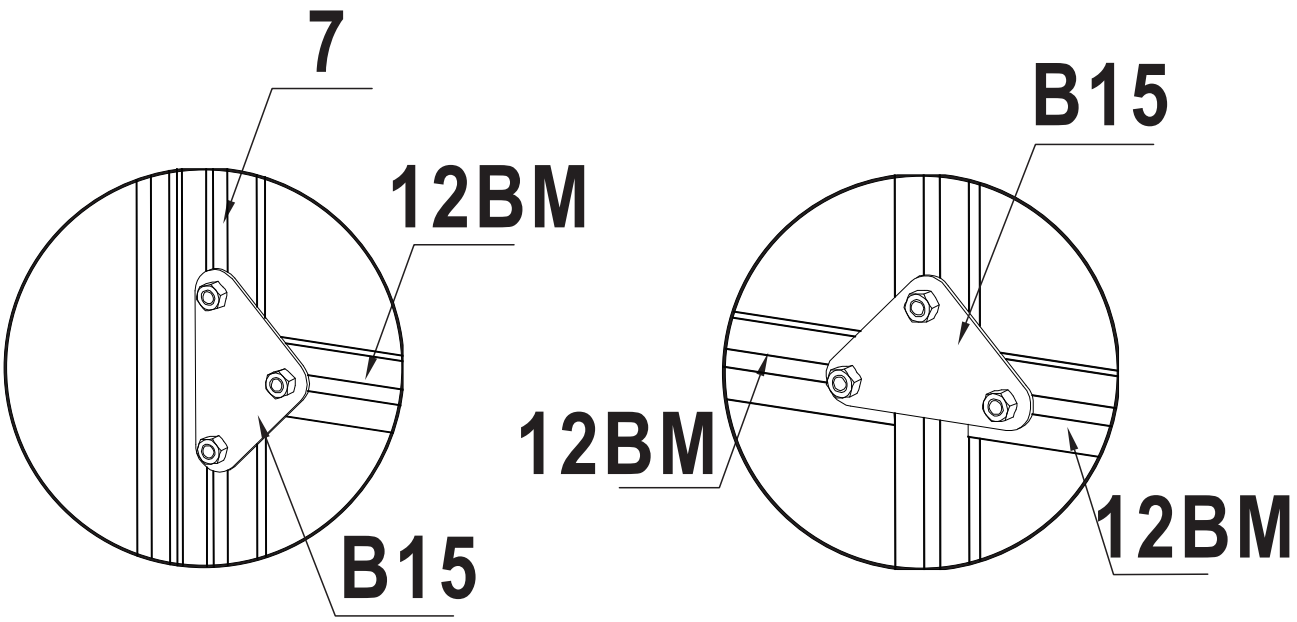

10LB/10RB
F4
5
10M
5
7
F4
5
4

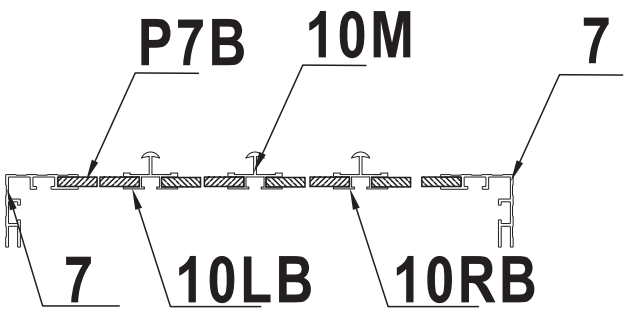
F4 x15



inside





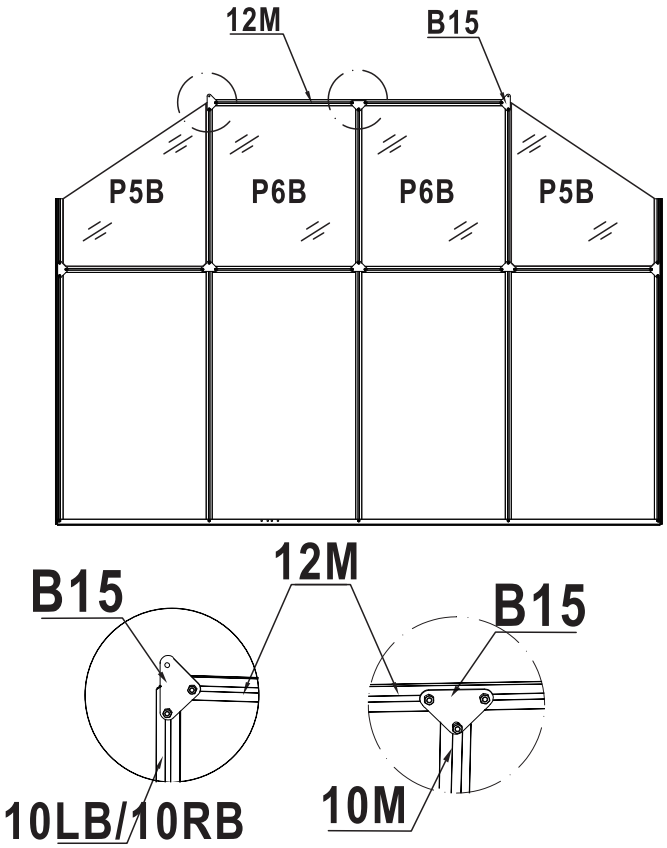


11

F4 x07



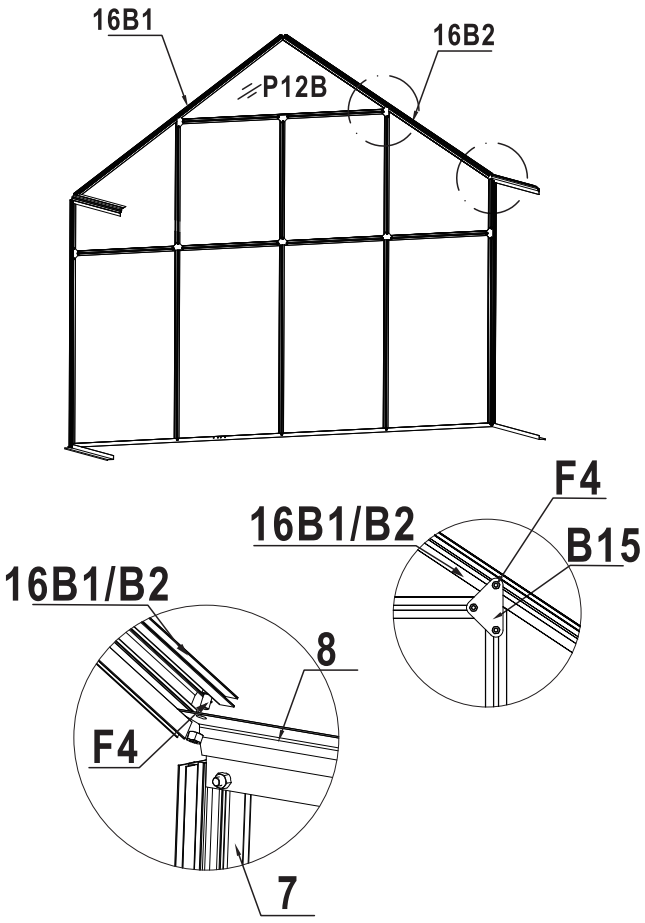
inside



12

F4 x04



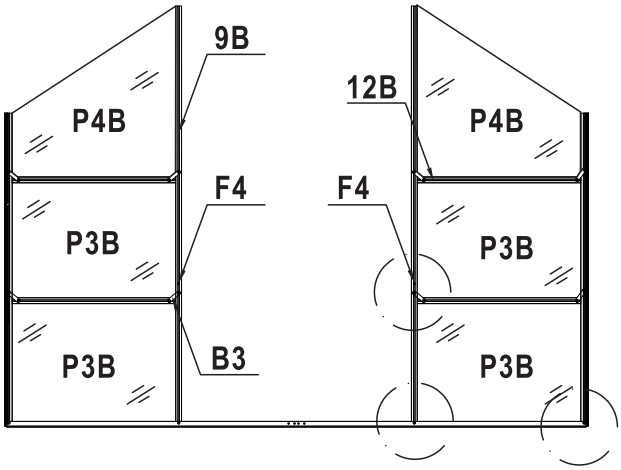


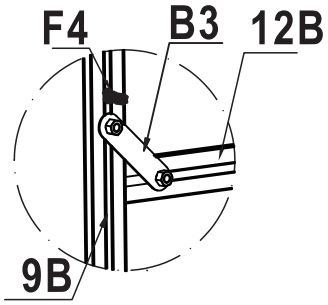
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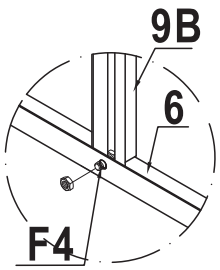
F4 x18

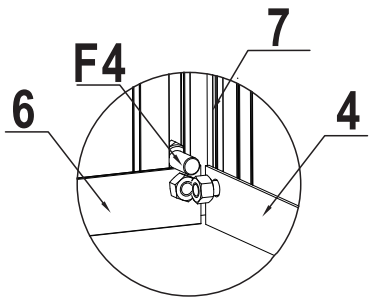
F4 x04

B3 x08







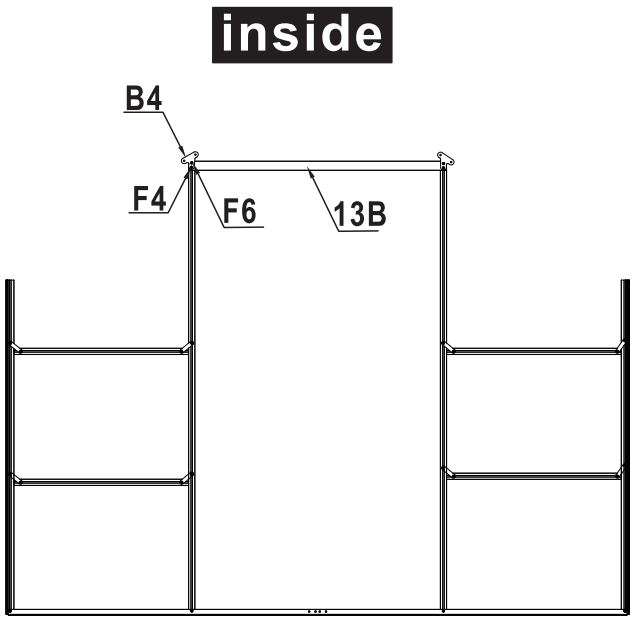


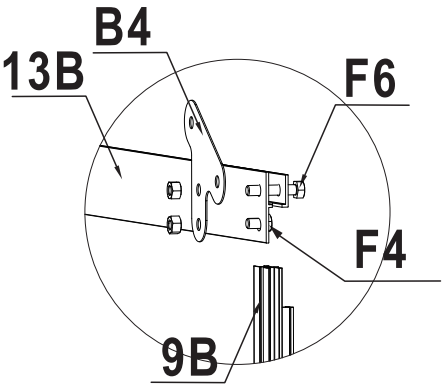
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F4 x02

F6 x02

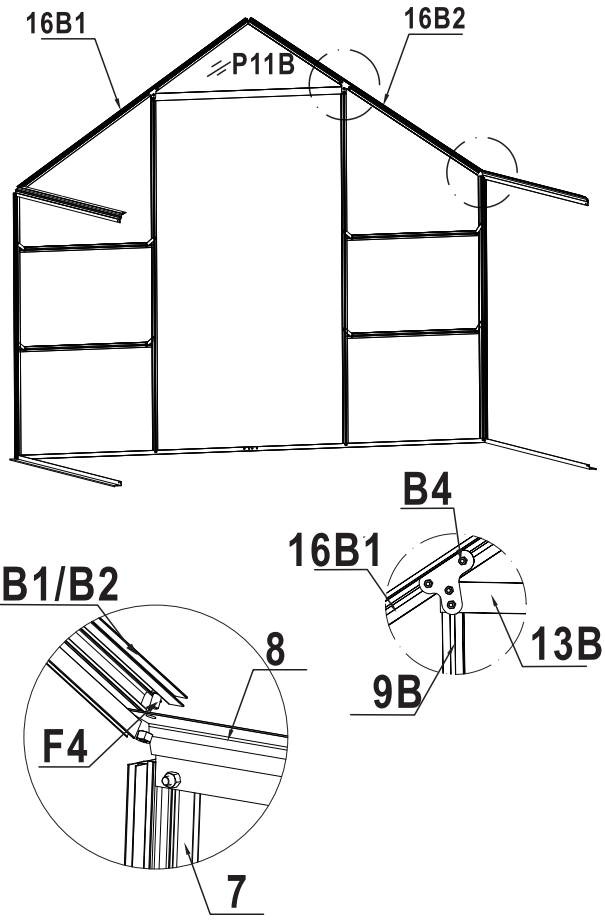
B4 x02





15

F4 x06

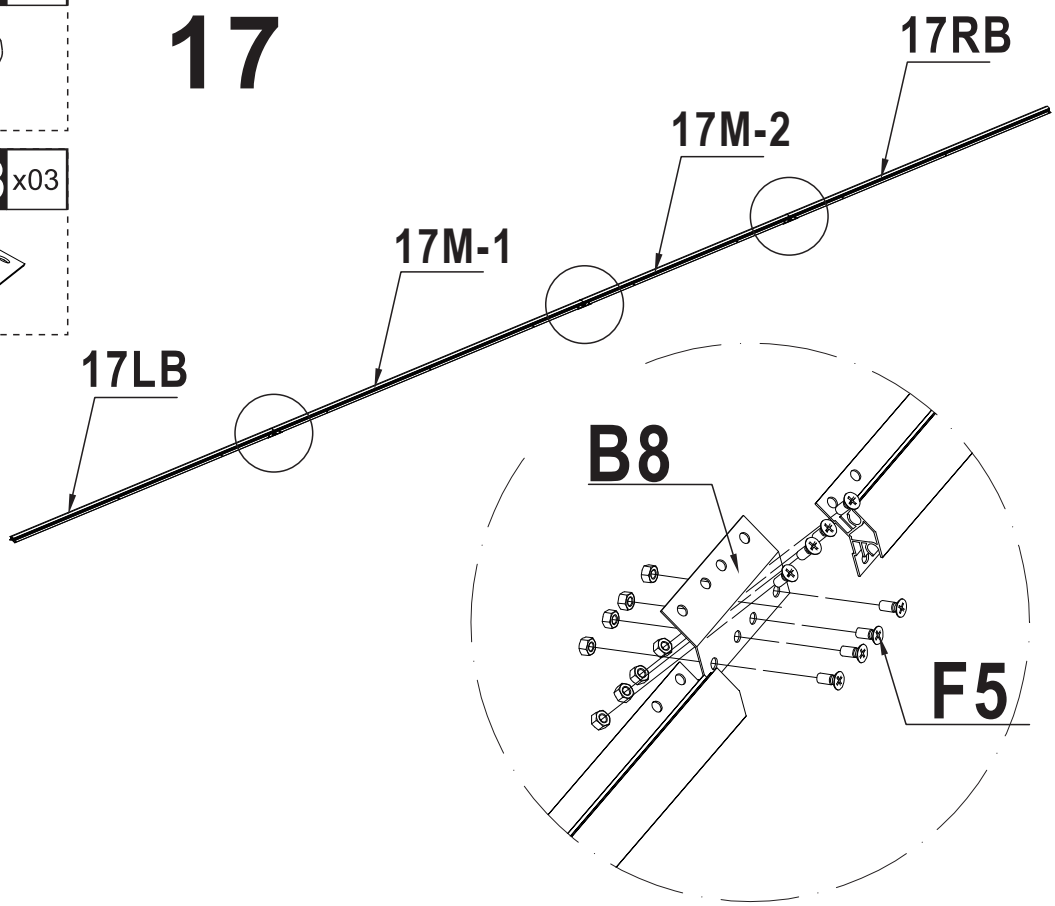


16

F5 x24

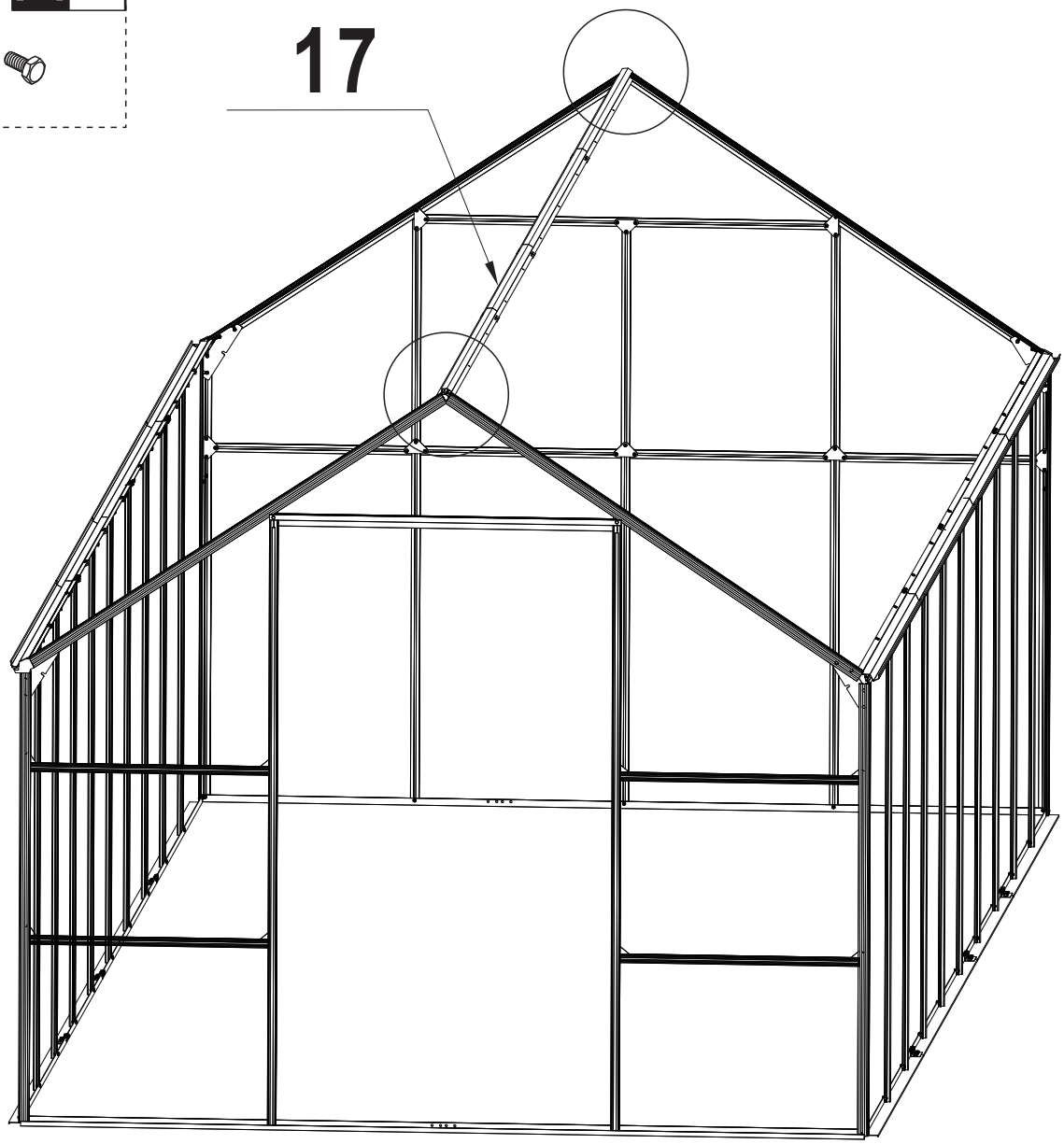
B8 x03

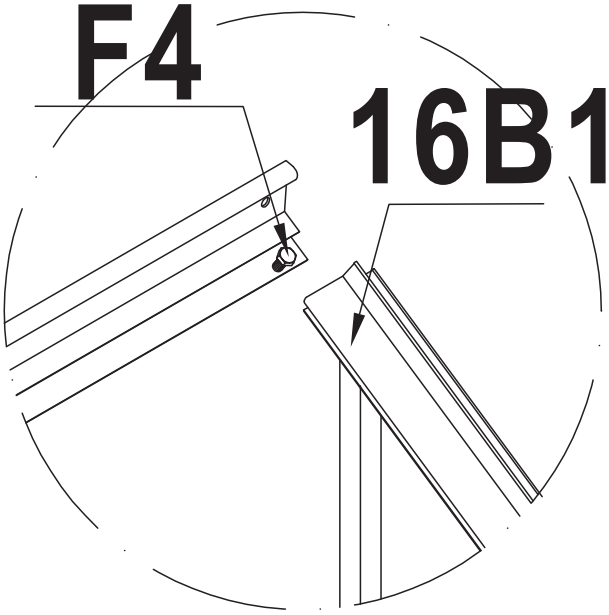
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F4 x04

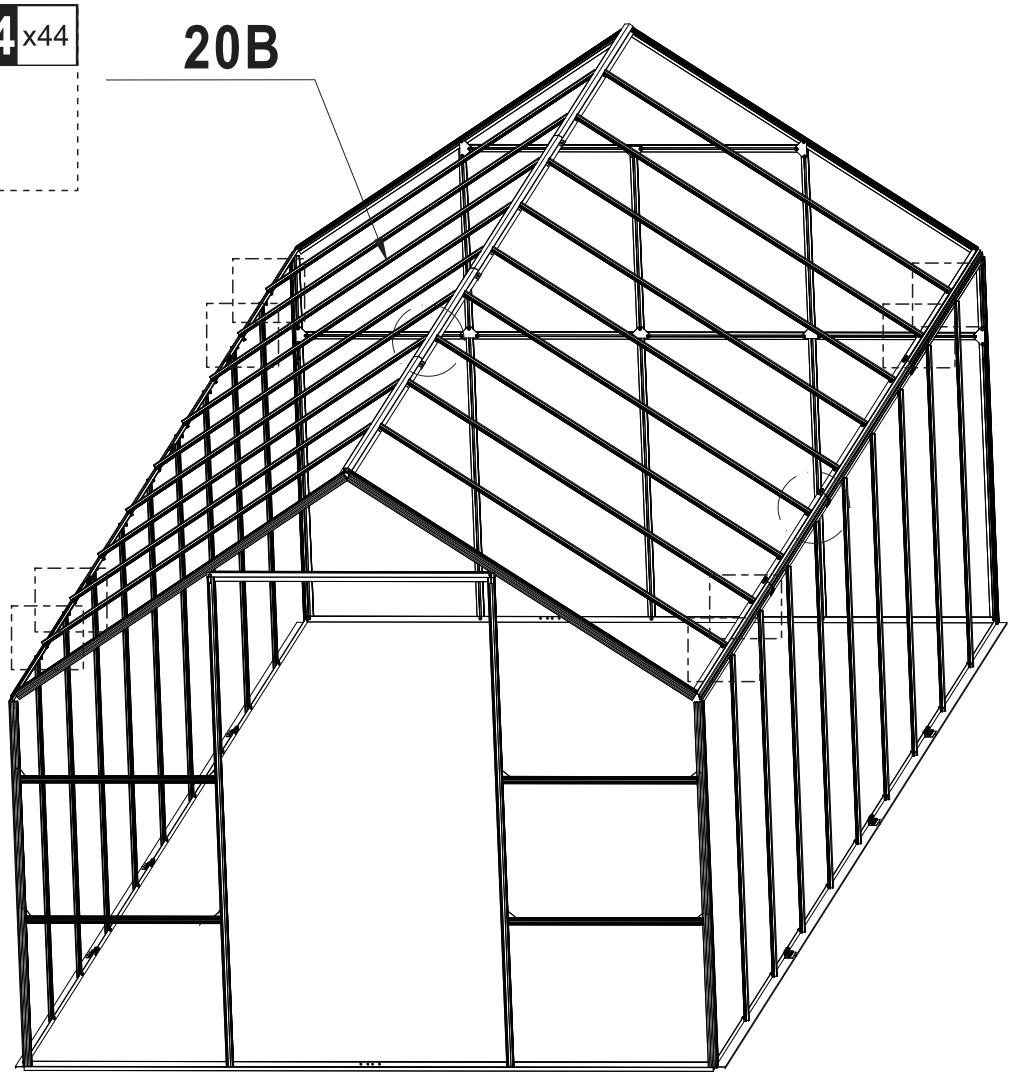


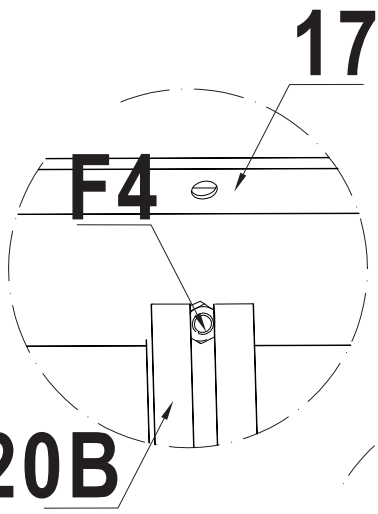


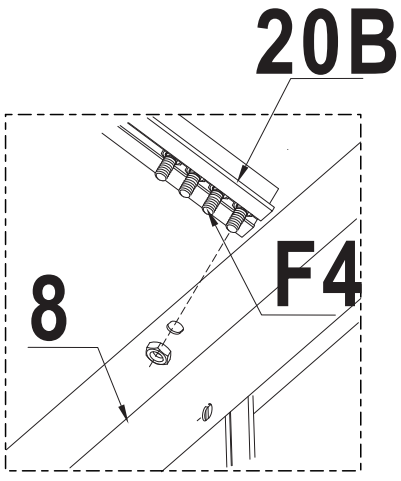


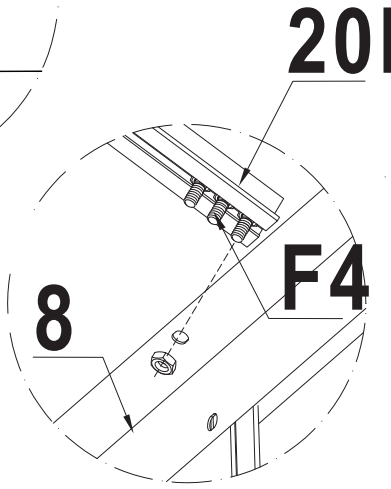
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F4 x44









F4 x16



F4 x08

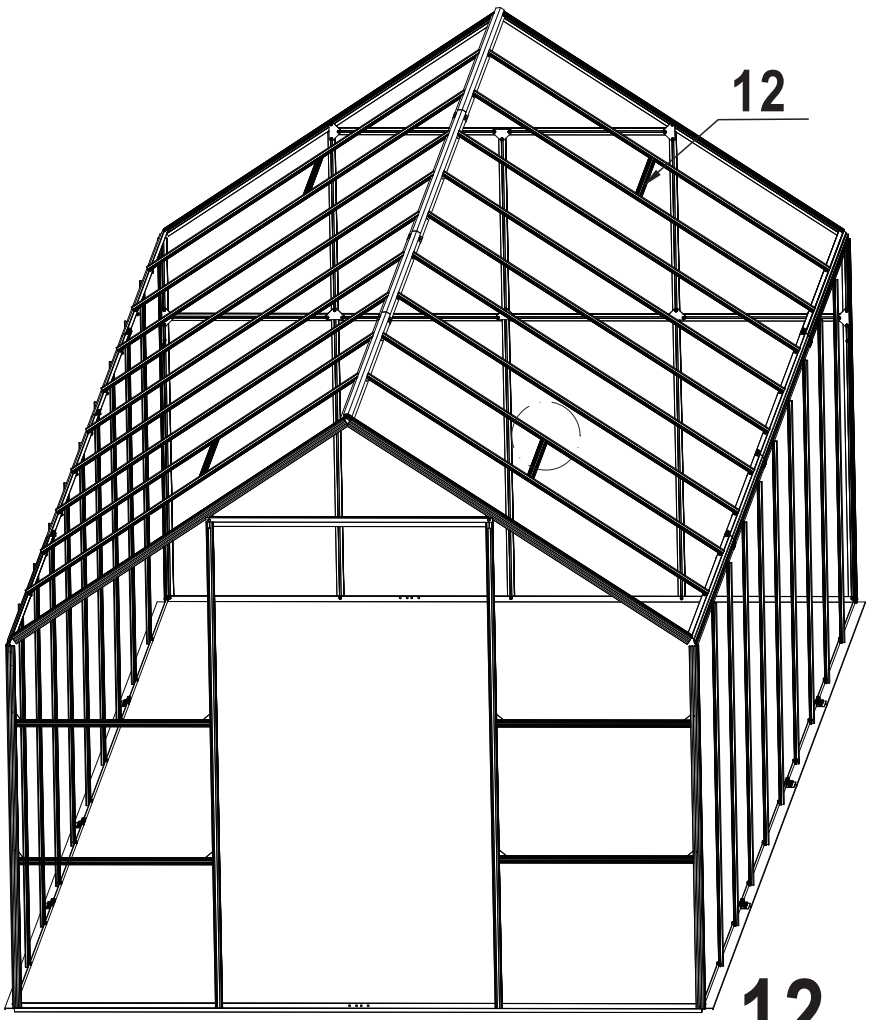


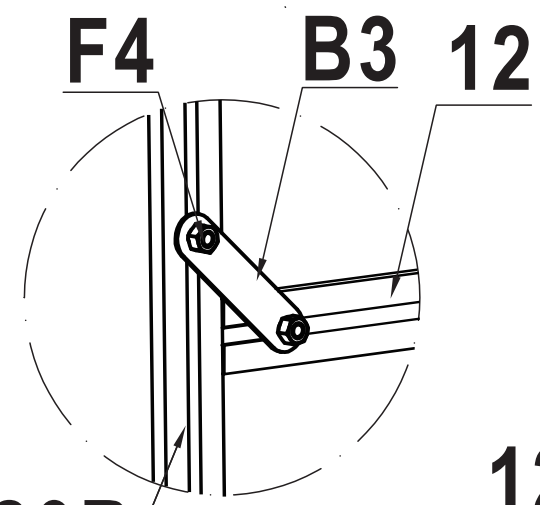
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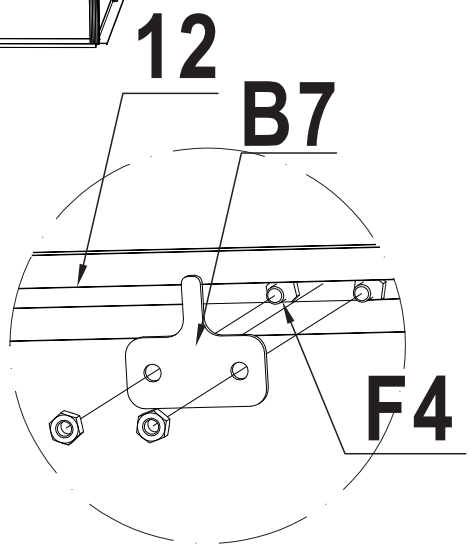


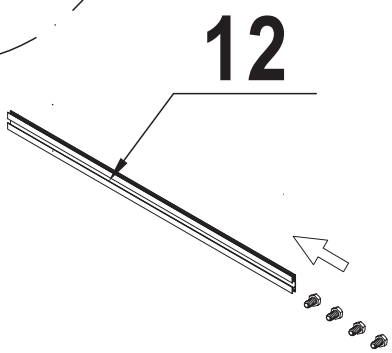
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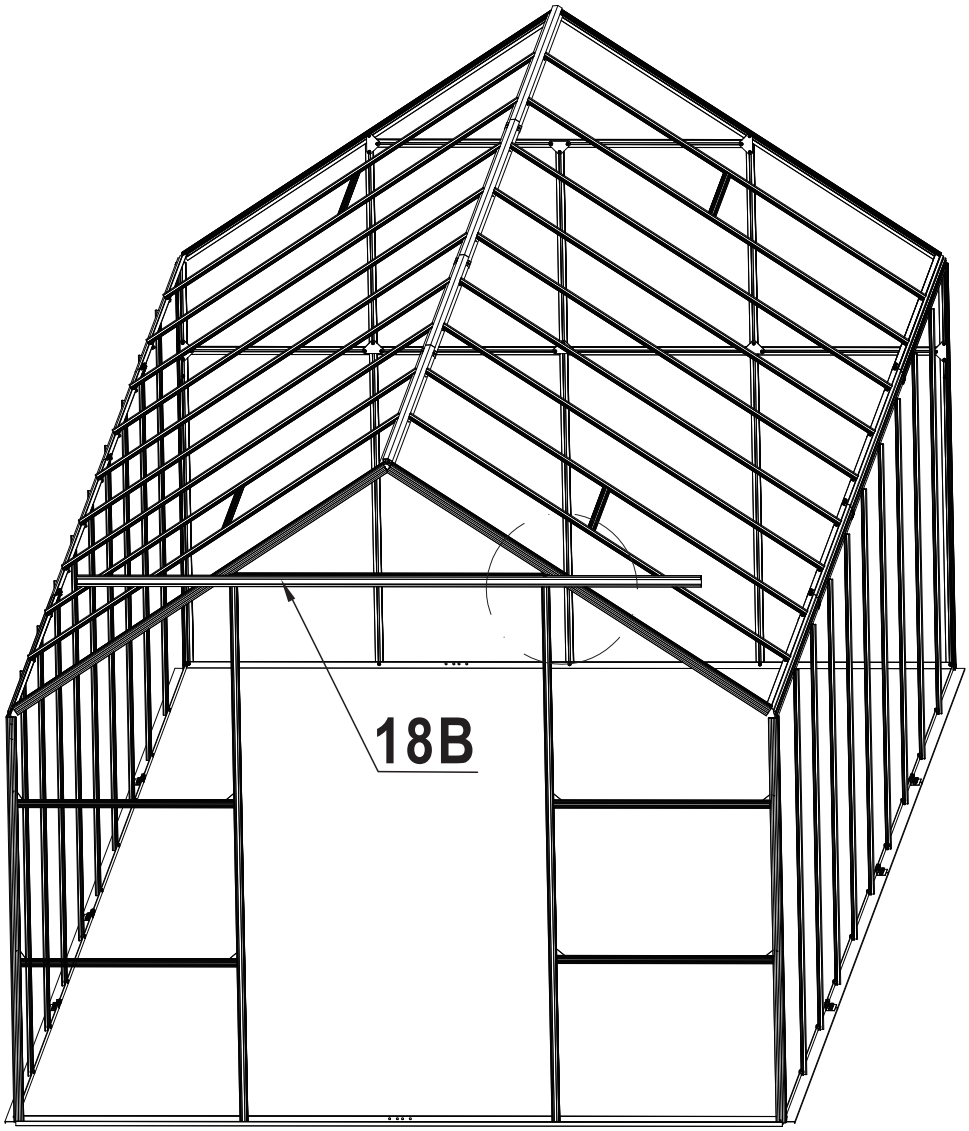


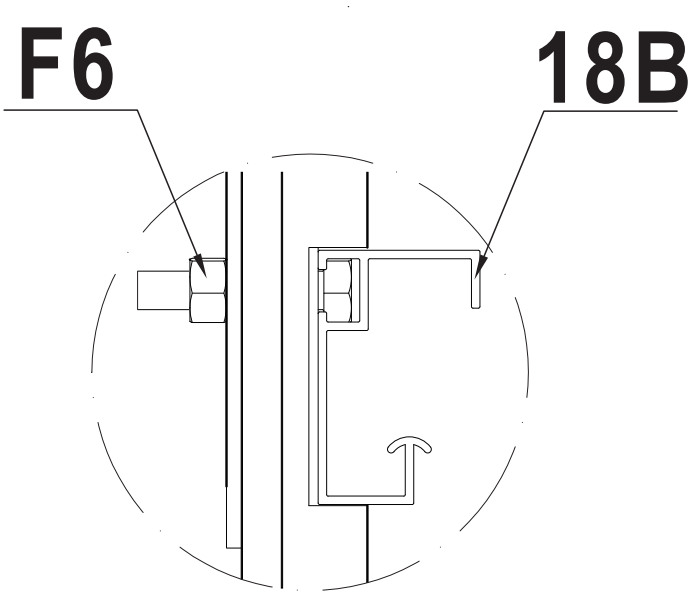


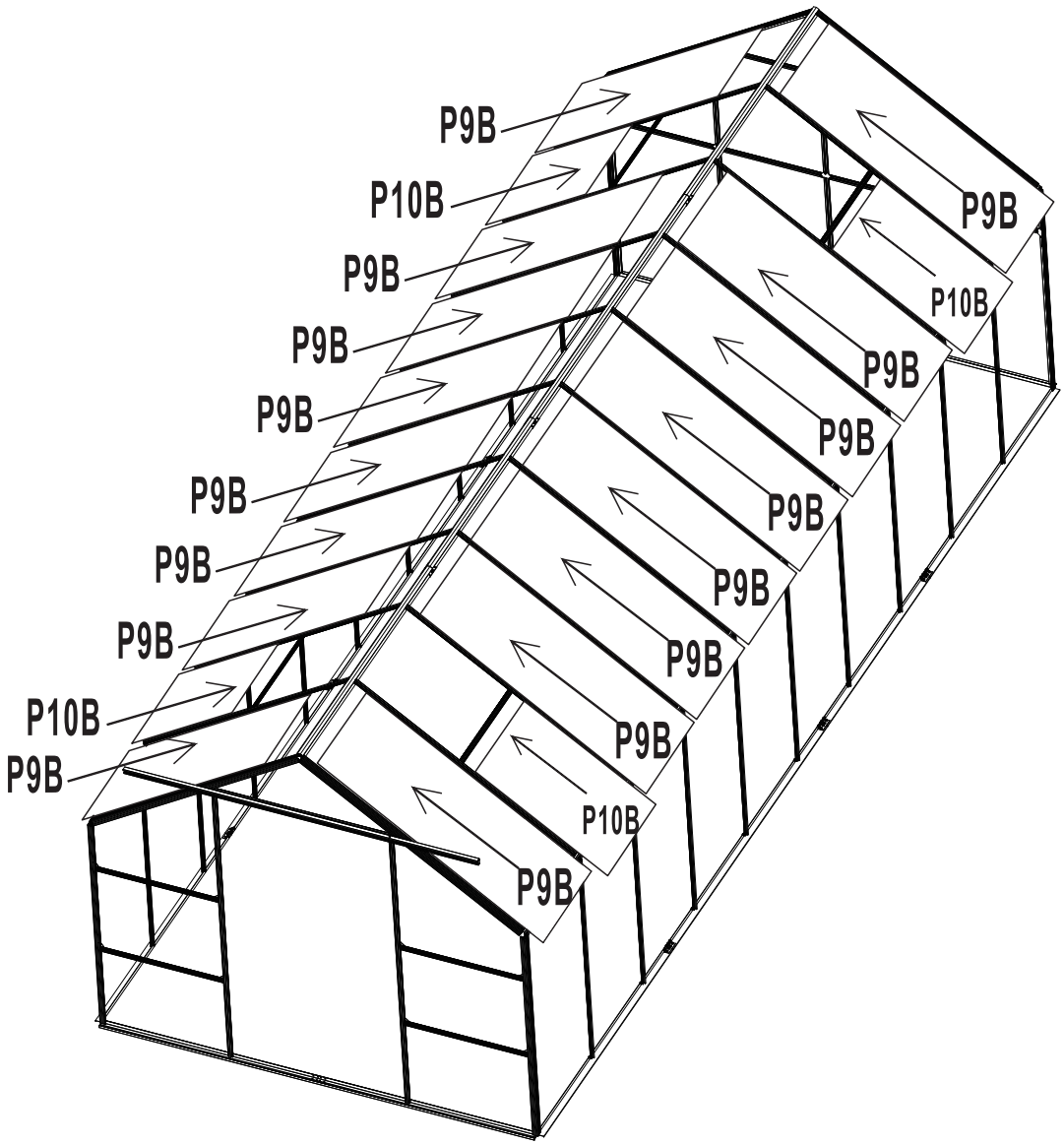


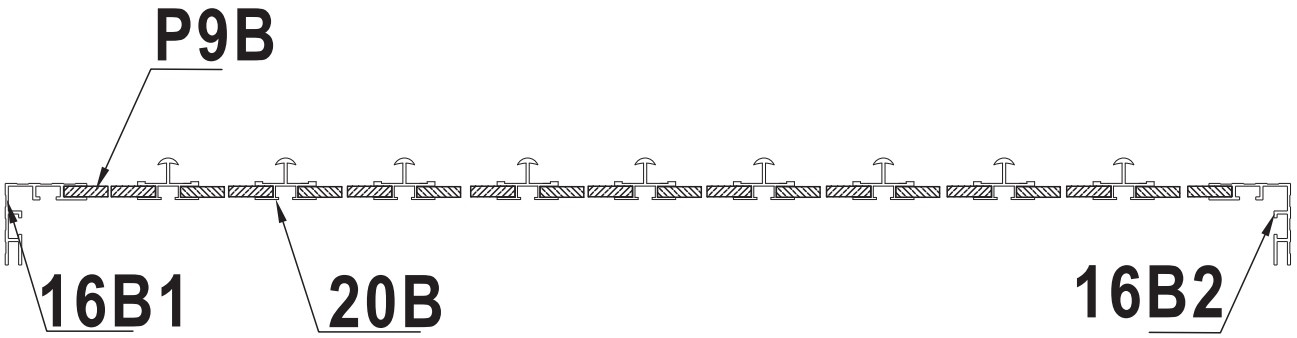


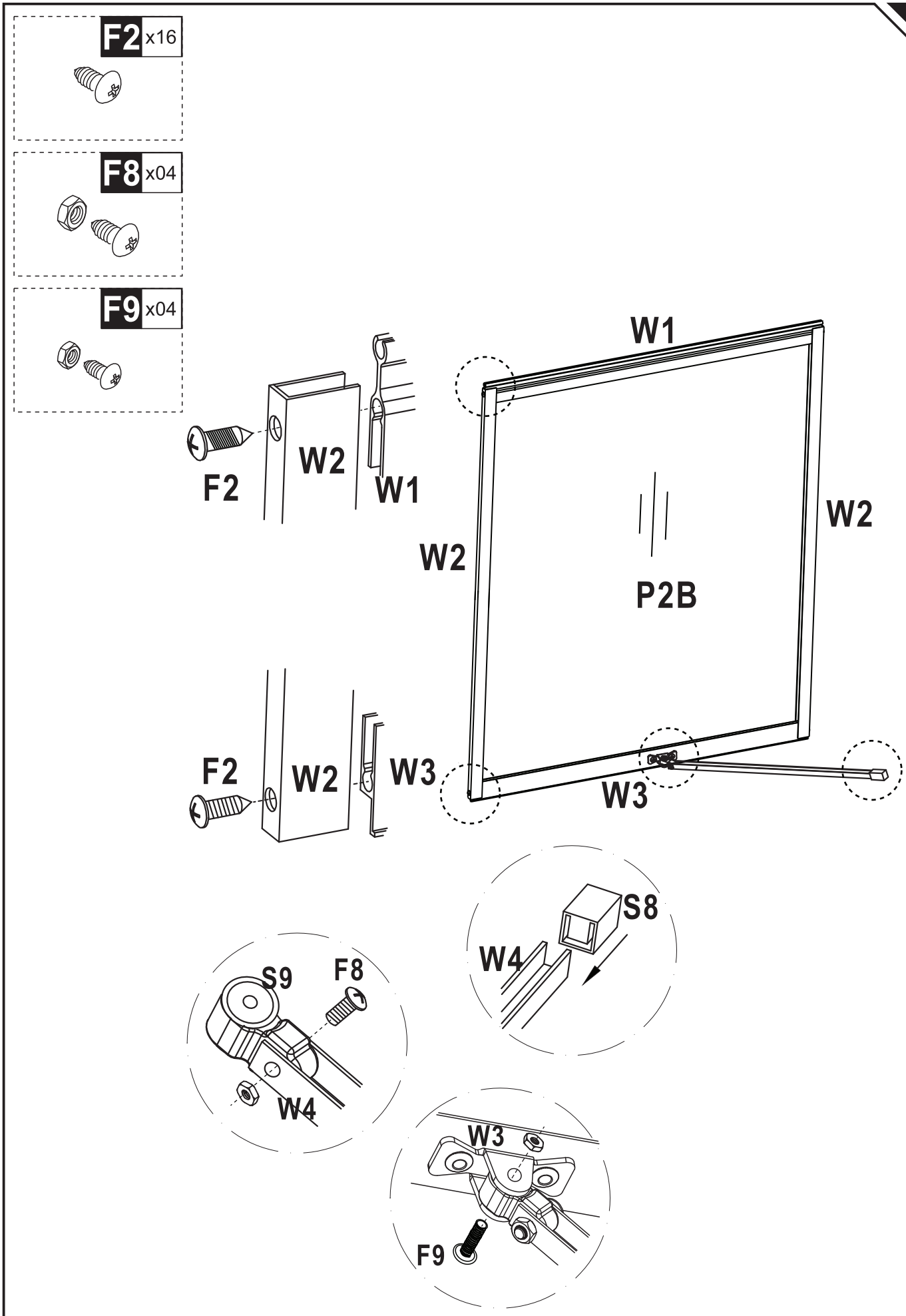


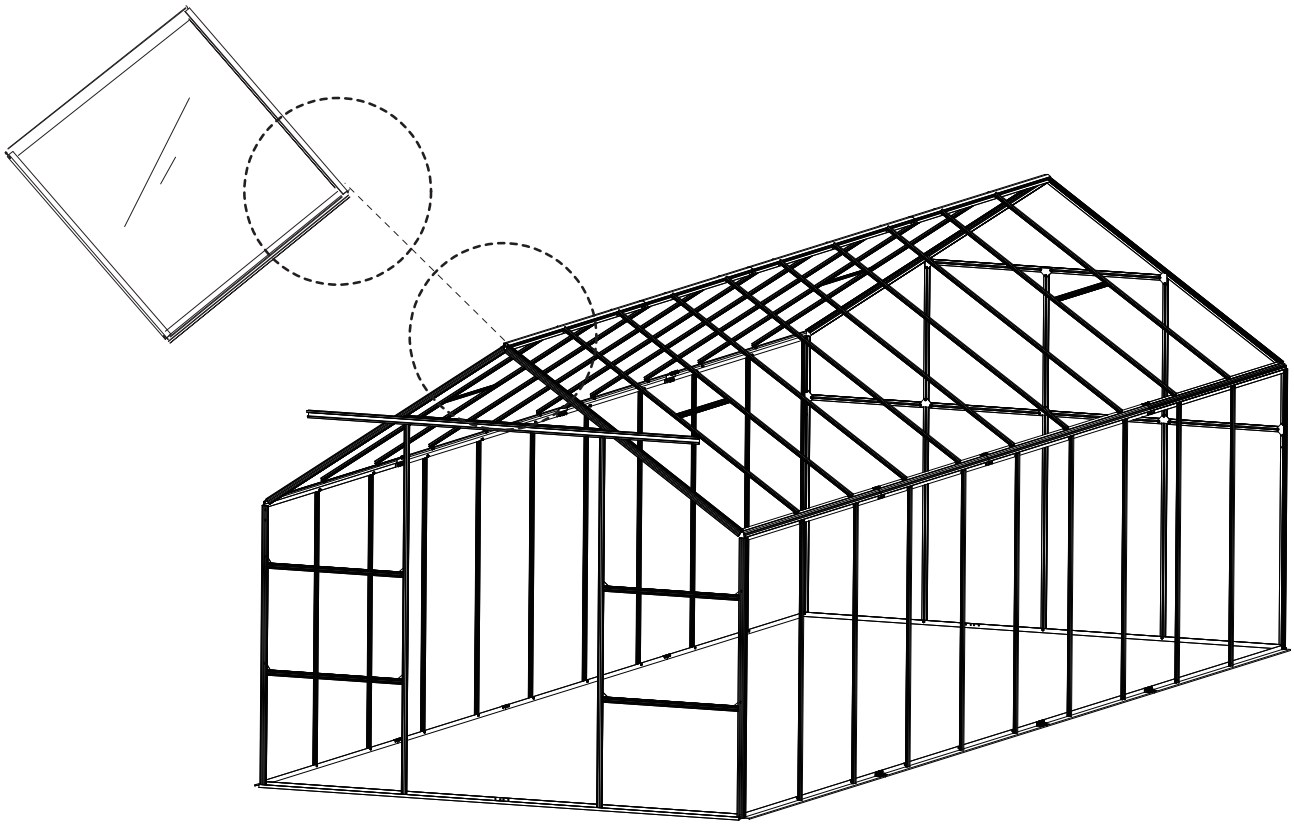

18B

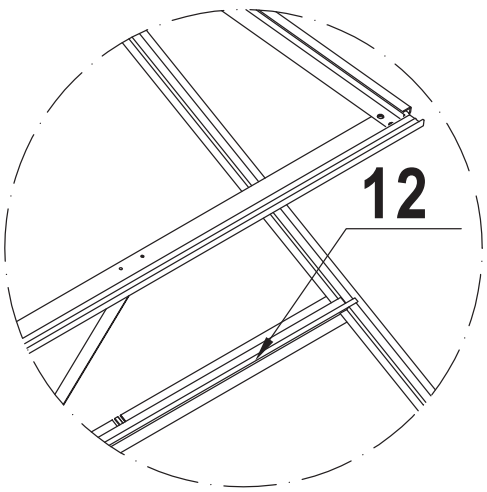

F6
18B

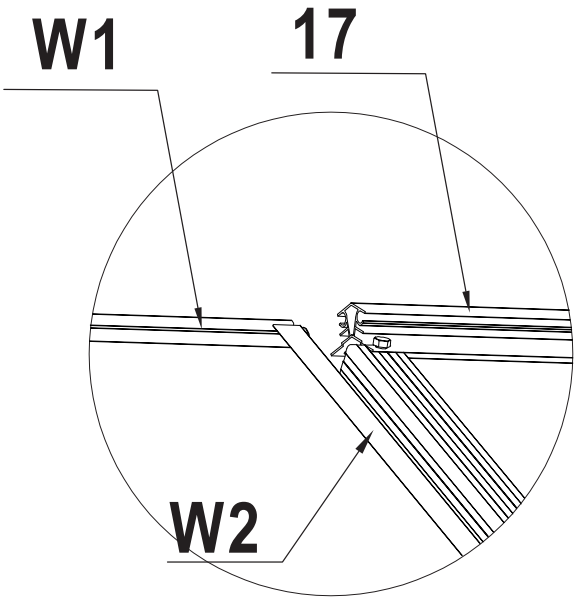

P9B
P10B
P9B
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P9B
16B1
20B
16B2

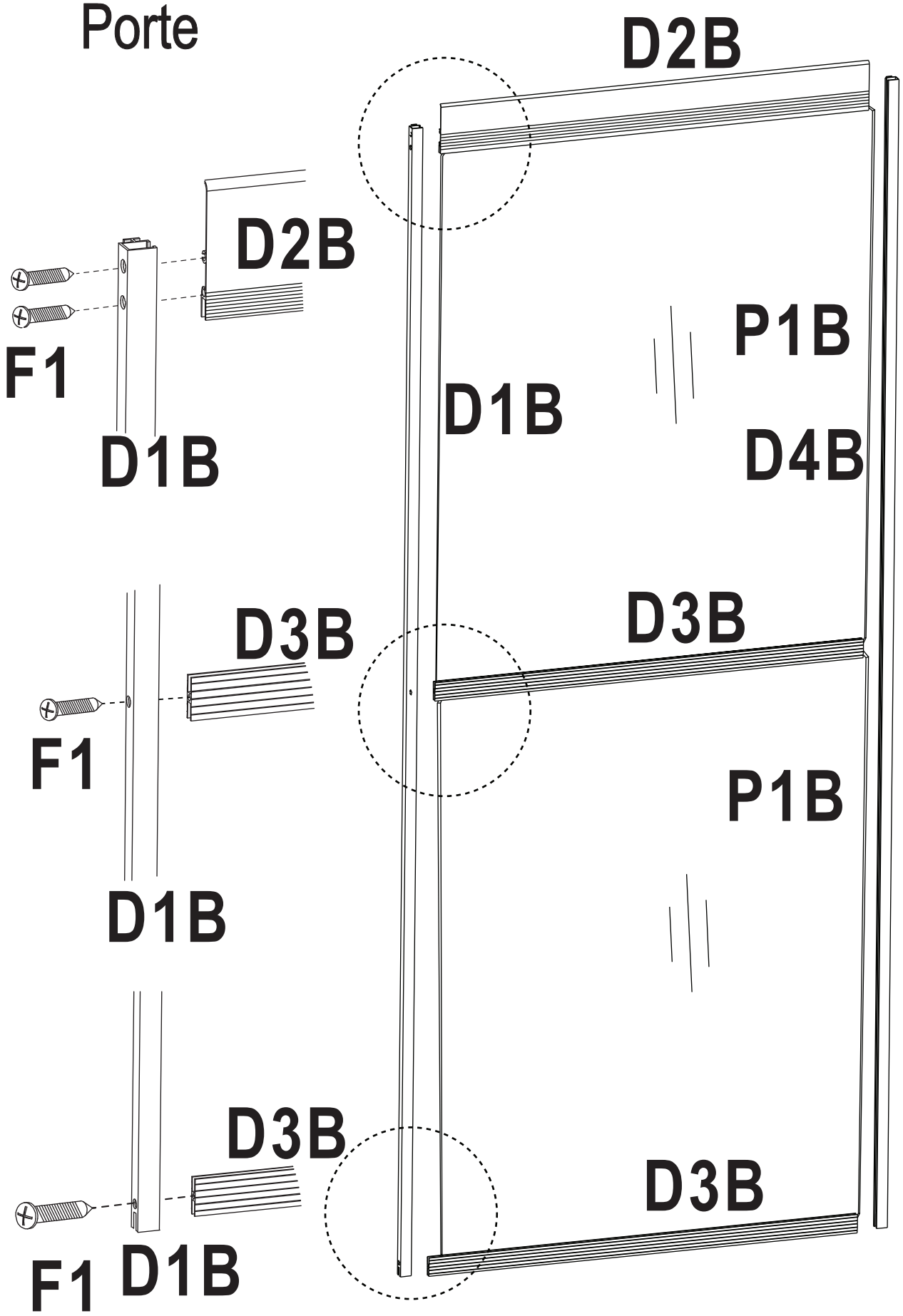

F2 x16
F8 x04
F9 x04
W1
F2
W2
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W3
F9

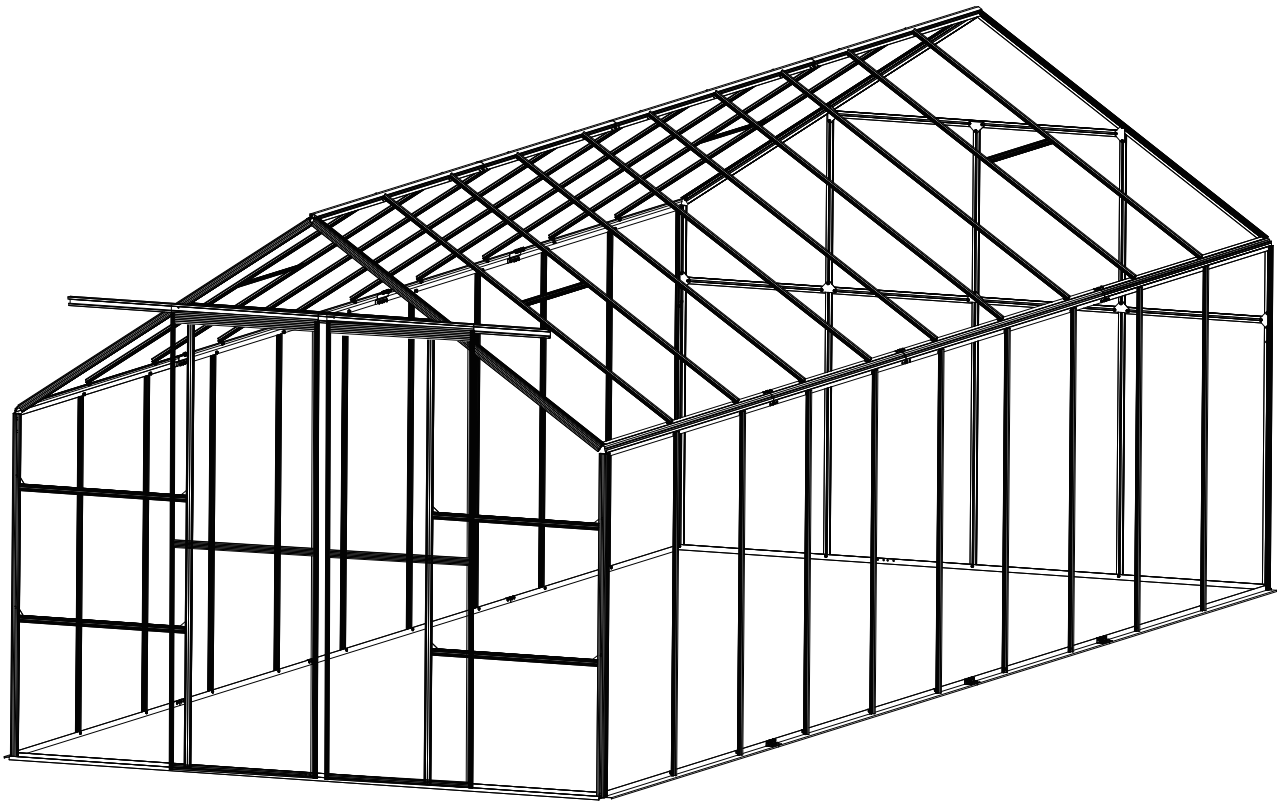


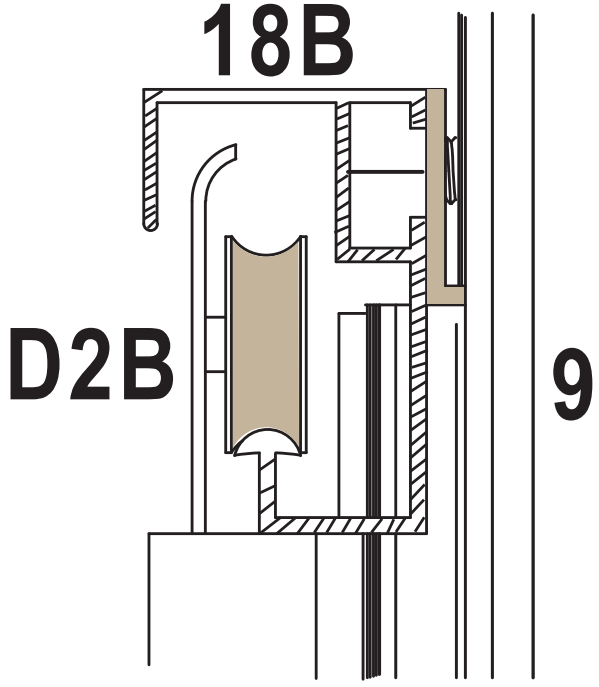

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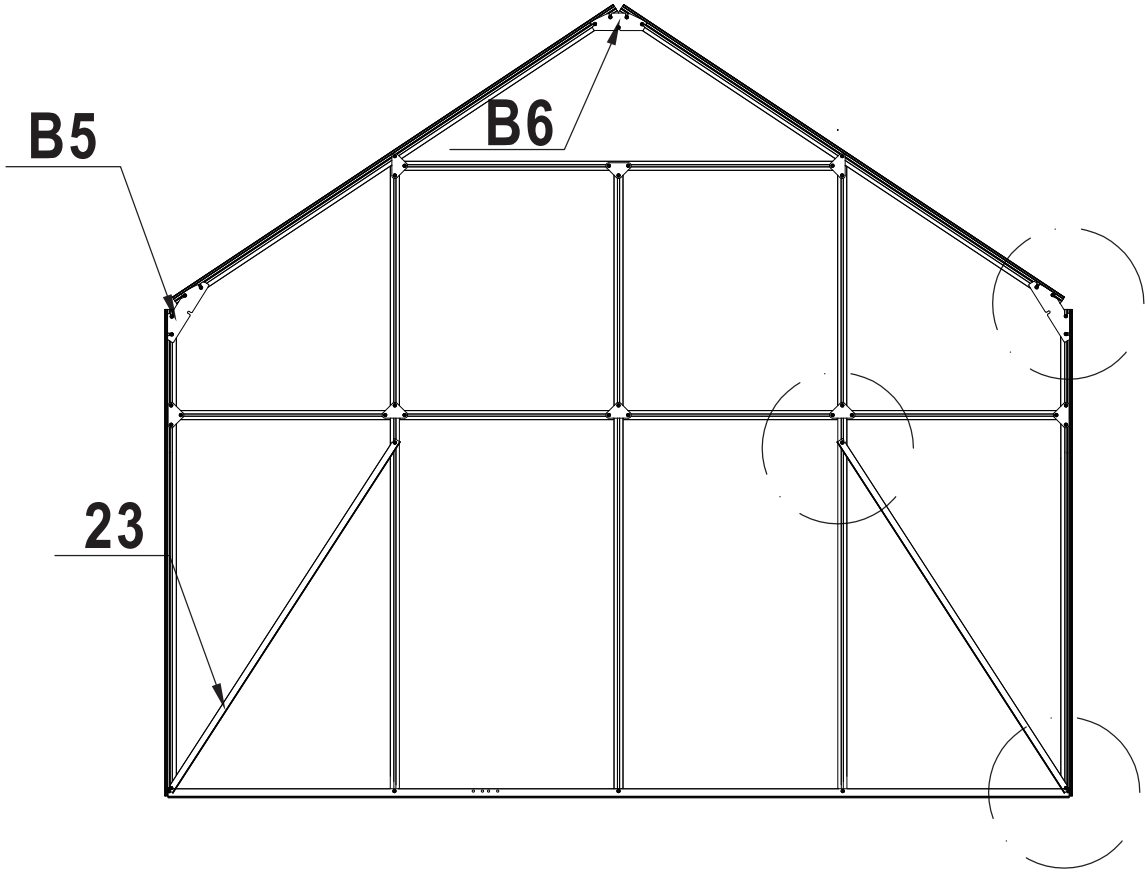

W1
17
W2

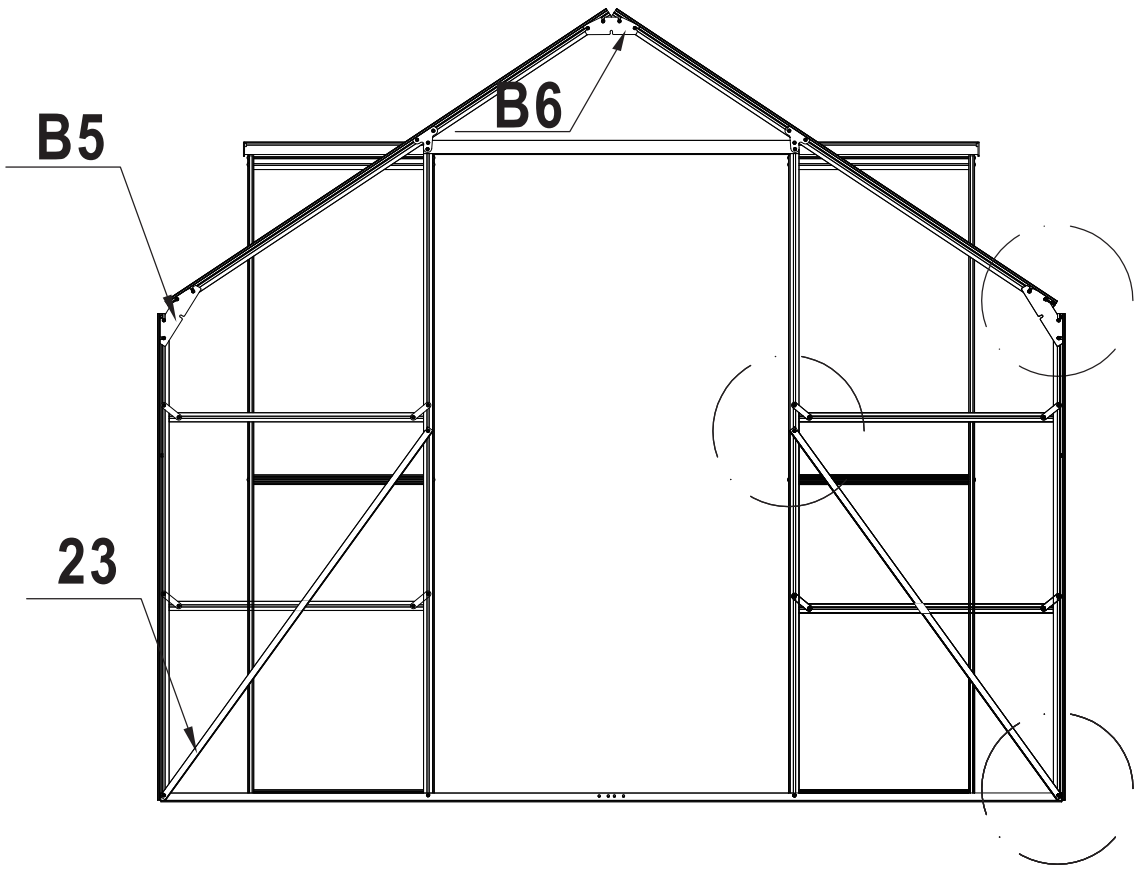
Porte

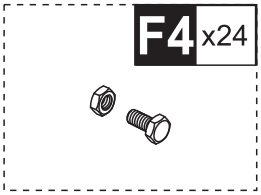


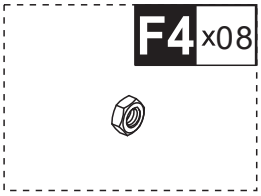


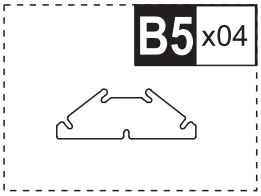

18B
D2B
9

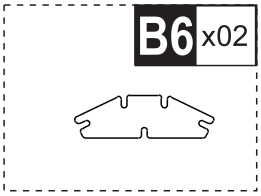

B5
B6
23

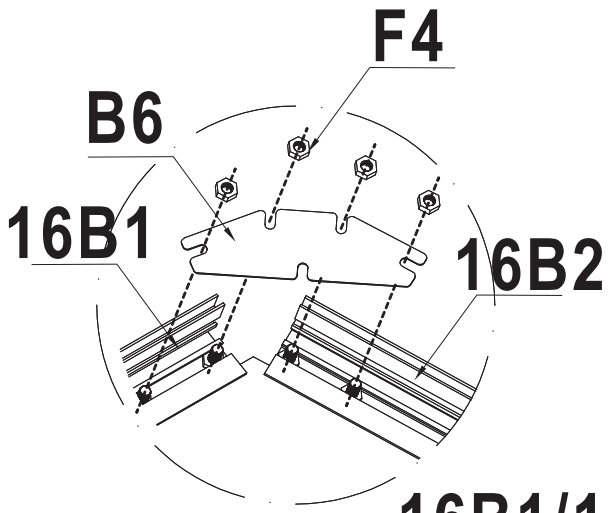

B5
B6
23

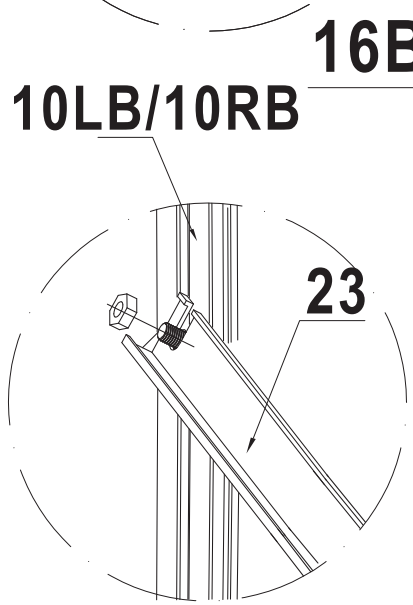

F4 x24

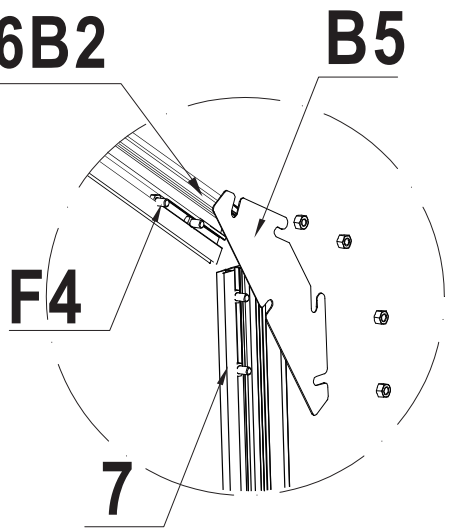

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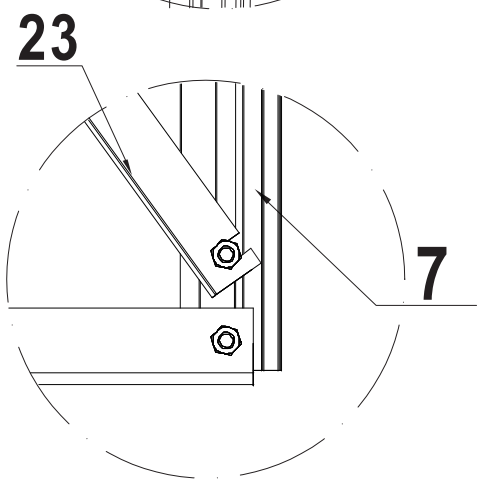

B5 x04


B6 x02

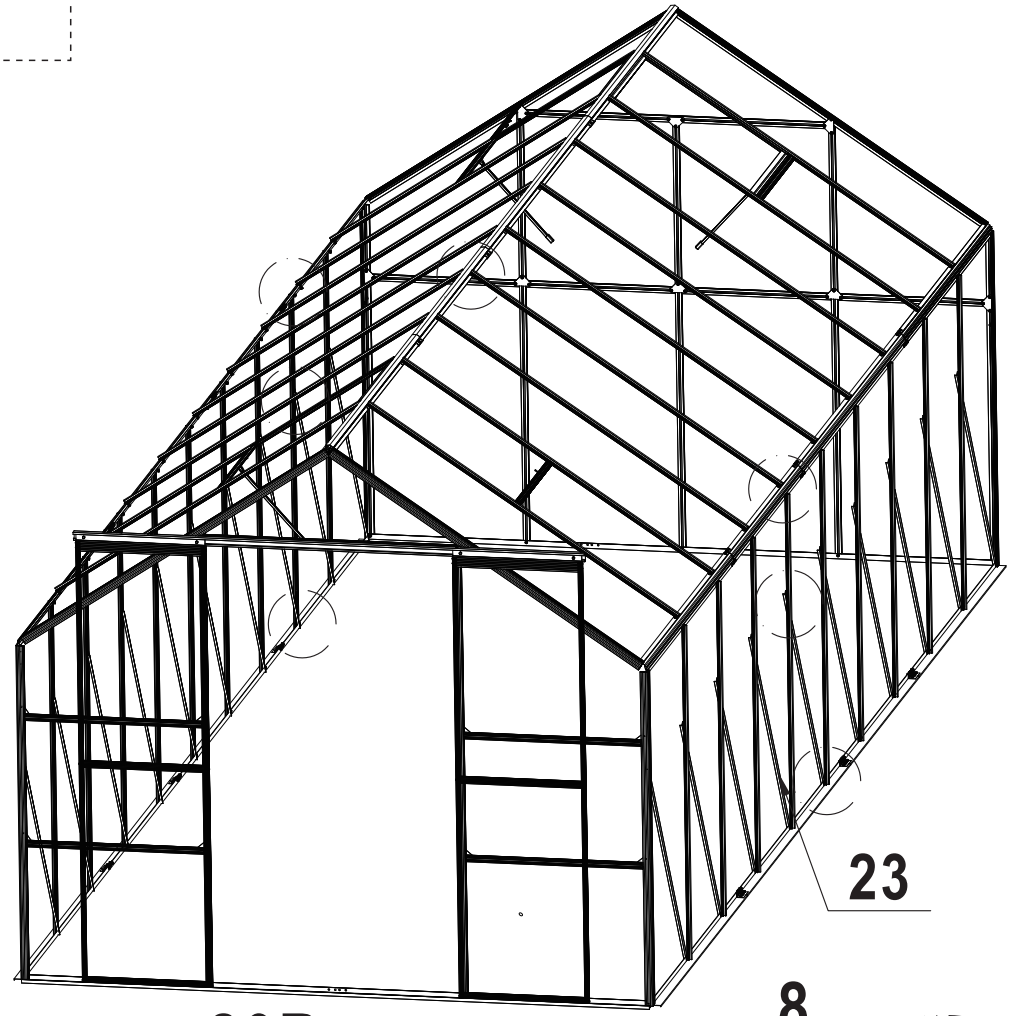

F4
B6
16B1
16B2

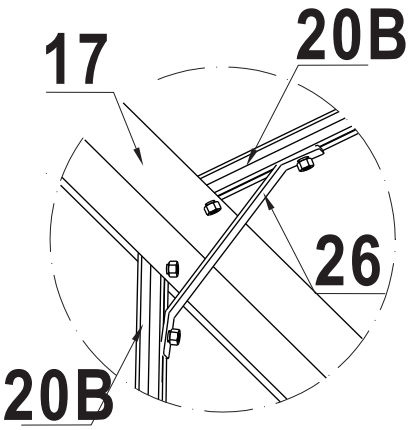

10LB/10RB
23

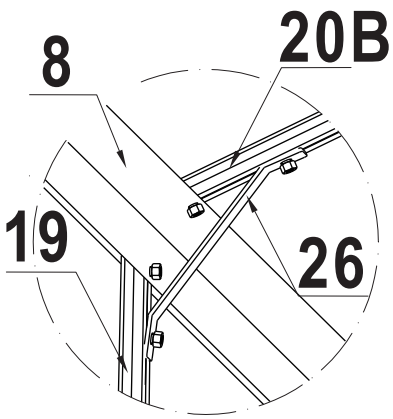

16B1/16B2
B5
F4
7

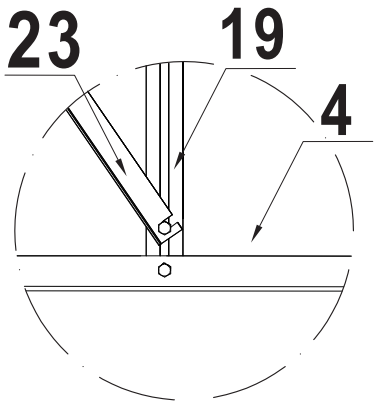

23
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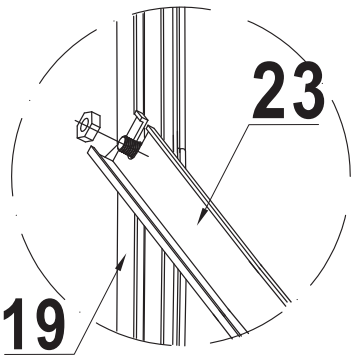
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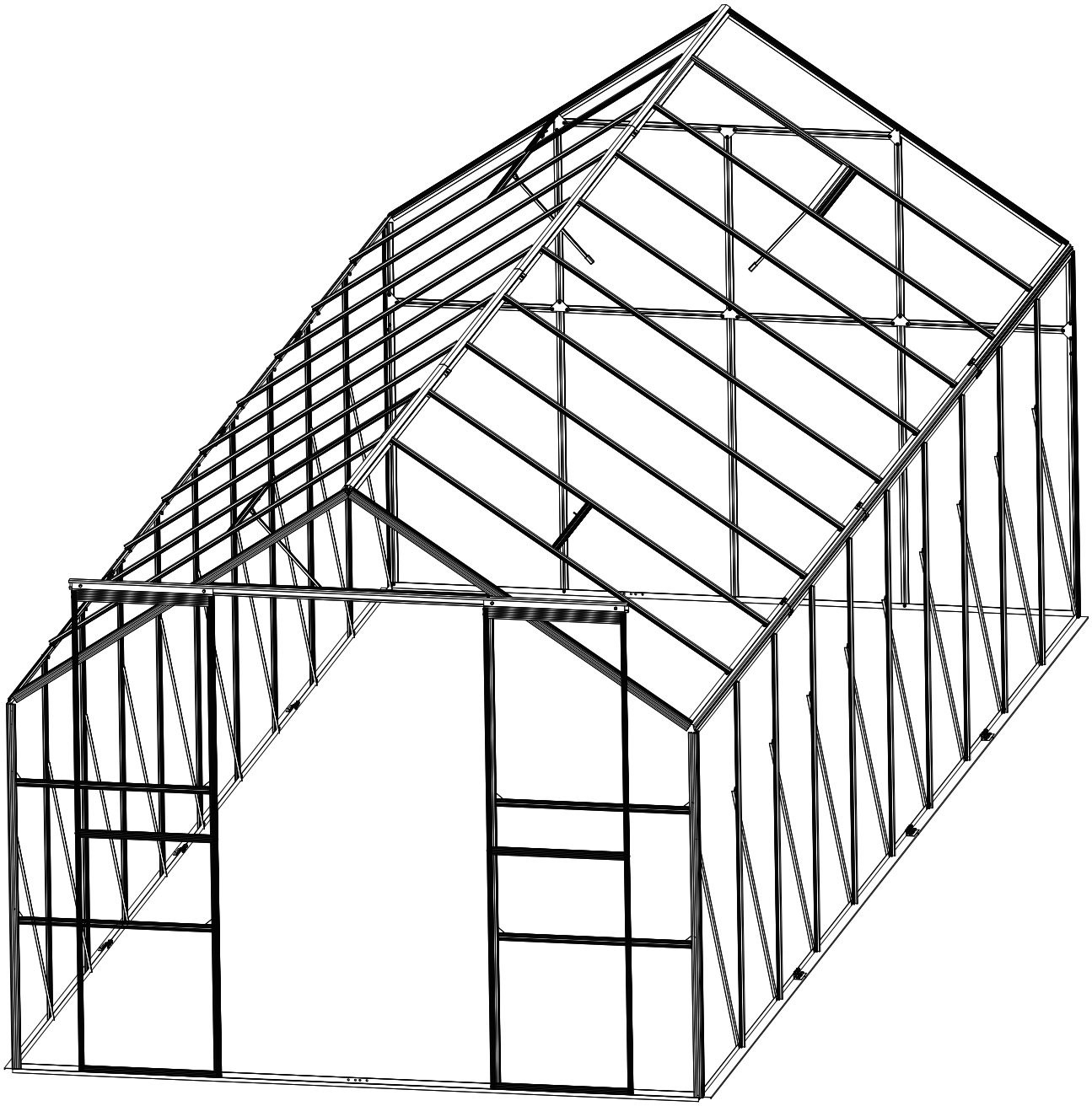


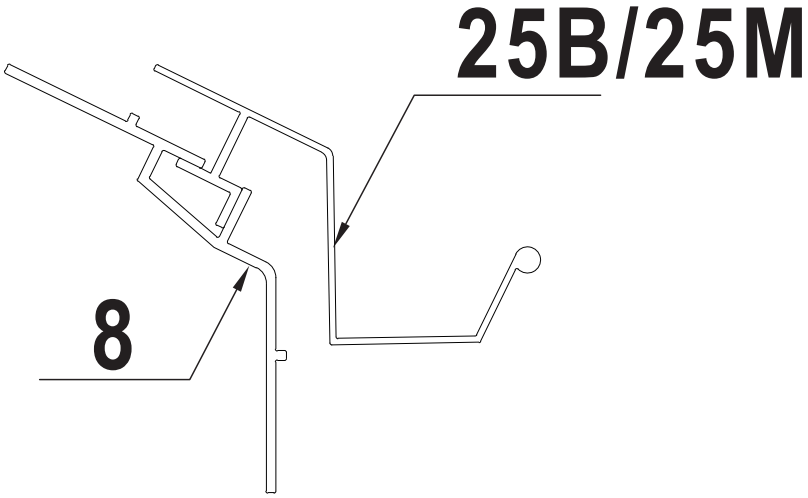




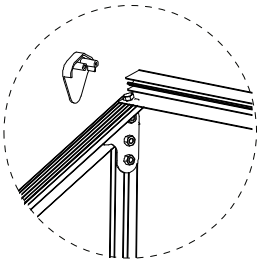


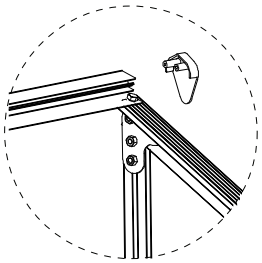


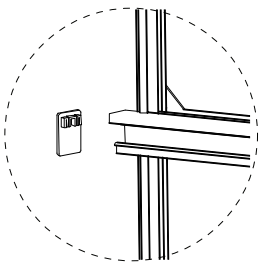


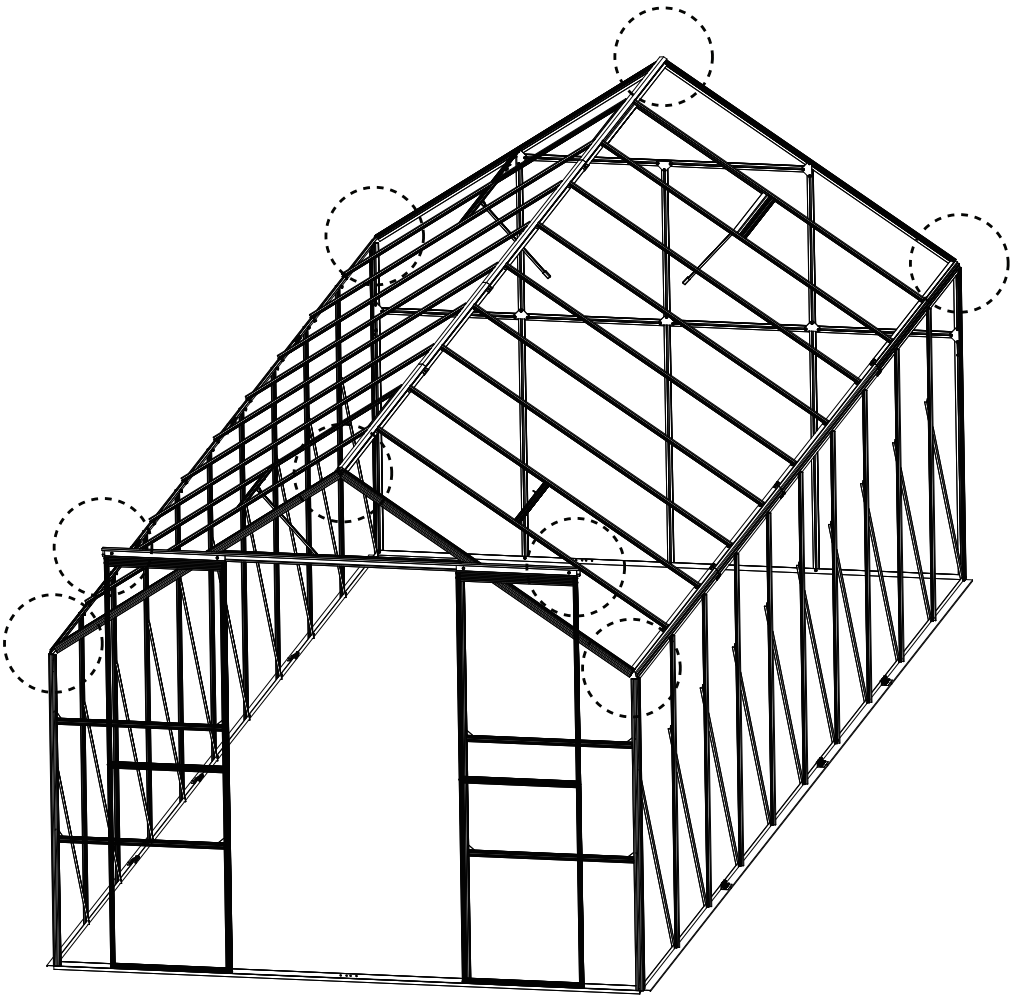

25B/25M
8

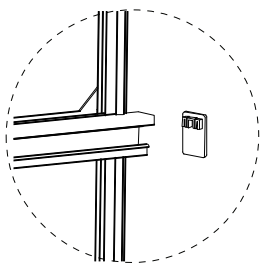
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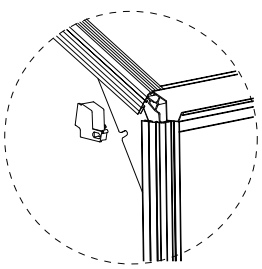


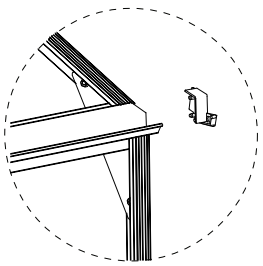


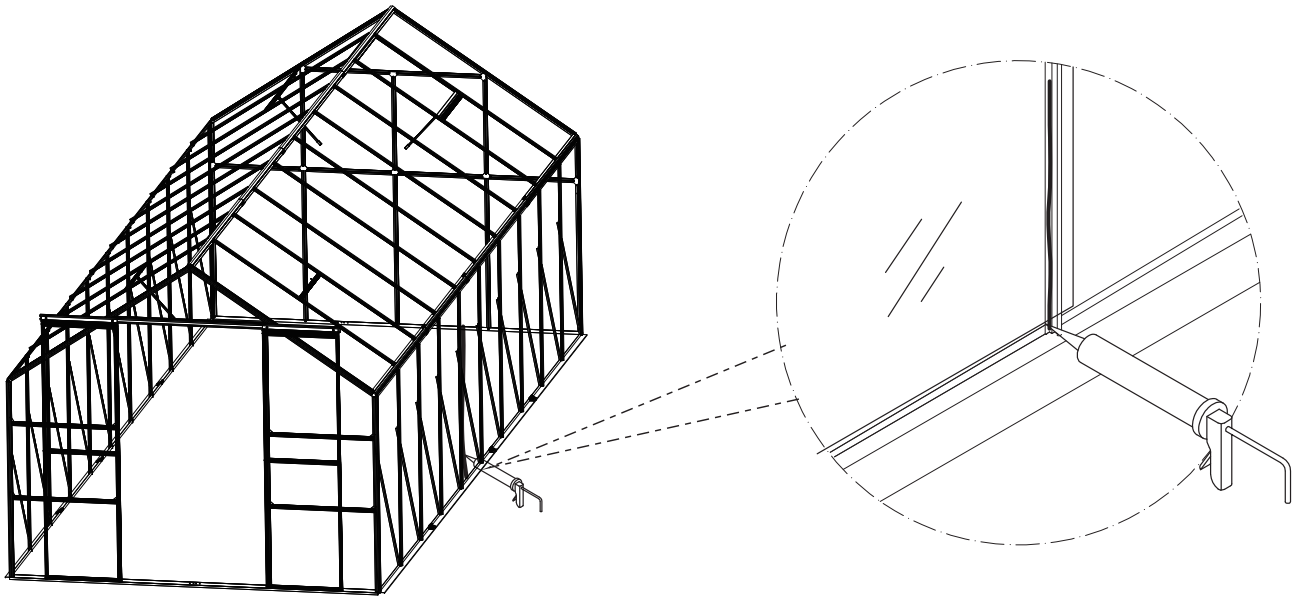












***EN*_ADVICE**
It is not necessary but we would advise:For additional strength, you can also use some glue or tapes between the polycarbonate panel and the aluminium frame to enhance the stability.
Note: Silicone sealant and glue gun are not included in our tool kit.You can buy them locally.Only use silicone sealant suitable for aluminium

***FR*_CONSEILS**
Ce n'est pas nécessaire mais nous vous conseillons:
Pour plus de solidité, vous pouvez également utiliser de la colle ou des rubans adhésifs entre le panneau en polycarbonate et le cadre en aluminium pour améliorer la stabilité.
Not : Le mastic silicone et le pistolet à colle ne sont pas inclus dans notre kit d'outils.Vous pouvez les acheter sur place.N'utilisez que du mastic silicone adapté à l'aluminium

***ES*_CONSEJO**
No es necesario, pero le aconsejamos:Para mayor resistencia, también puede usar pegamento o cintas entre el panel de policarbonato y el marco de aluminio para mejorar la estabilidad.
Nota: El sellador de silicona y la pistola de pegamento no están incluidos en nuestro kit de herramientas.Puede comprarlos localmente.Sólo utilice el sellador de silicona adecuado para aluminio

***DE*_RAT**
Es ist nicht notwendig, aber wir würden vorschlagen:Um die Festigkeit zu erhöhen, können Sie auch etwas Kleber oder Klebeband zwischen der Polycarbonatplatte und dem Aluminiumrahmen verwenden, um die Stabilität zu verbessern.
Hinweis: Silikondichtmittel und Klebepistole sind nicht in unserem Werkzeugsatz enthalten.Sie können sie vor Ort kaufen.Verwenden Sie nur für Aluminium geeignetes Silikondichtmittel

***IT*_SUGGERIMENTI**
Non è necessario ma consigliamo:Per una maggiore resistenza, puoi anche usare della colla o dei nastri tra il pannello in policarbonato e la struttura in alluminio per migliorare la stabilità.
Nota: il sigillante siliconico e la pistola per colla non sono inclusi nel nostro kit di attrezzi.
Puoi acquistarli localmente.Utilizzare solo sigillante siliconico adatto per alluminio.

***EN*_It is not necessary but we would advise:**
For additional strength, especially in the area with the strong wind weather, you can also drill the screws between the polycarbonate and the aluminum frame to enhance the stability.

***FR*_Ce n'est pas nécessaire mais nous vous conseillons:**
Pour plus de solidité, en particulier dans les zones où le vent est fort, vous pouvez également percer les vis entre le polycarbonate et le cadre en aluminium pour améliorer la stabilité.

***ES*_No es necesario, pero le aconsejamos:**
Para mayor resistencia, especialmente en el área con viento fuerte, también puede perforar los tornillos entre el policarbonato y el marco de aluminio para mejorar la estabilidad.

***DE*_Es ist nicht notwendig, aber wir würden vorschlagen:**
Um die Festigkeit zu erhöhen,insbesondere in Gebieten mit starkem Wind, können Sie auch die Schrauben zwischen dem Polycarbonat und dem Aluminiumrahmen bohren, um die Stabilität zu verbessern.

***IT*_Non è necessario ma consigliamo:**
Per una maggiore resistenza, soprattutto nella zona con vento forte, potete forare e serrare le viti tra il policarbonato e la struttura in alluminio per migliorare la stabilità.

US

If you have any questions, please contact our customer care center, Our contact details are below:

001-877-644-9366

customerservice@aosom.com

Imported by Aosom LLC
27150 SW Kinsman Rd Wilsonville, OR 97070 USA
MADE IN CHINA

CA

If you have any questions, please contact our customer care center, Our contact details are below:

416-792-6088

customerservice@aosom.ca

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Ontario Canada L3R 4B9
MADE IN CHINA

Si vous avez la moindre question, veuillez contacter notre centre d'assistance à la clientèle,Nos coordonnées sont les suivantes:

416-792-6088

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Markham, Ontario Canada L3R 4B9
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If you have any questions, please contact our customer care center, Our contact details are below:

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enquiries@mhstar.co.uk

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MH STAR UK LTD
Unit 27, Perivale Park,
Horsenden lane South
Perivale, UB6 7RH
MADE IN CHINA

DE

Wenn Sie Fragen haben, wenden Sie sich bitte an unser Kundendienstzentrum,Unsere Kontaktdaten stehen unten:

0049-0(40)-87408465

service@aosom.de

ADRESSE DES IMPORTEURE/Hersteller/REP:
MH Handel GmbH
Wendenstraße 309
D-20537 Hamburg
Germany
IN CHINA HERGESTELLT

IT

In caso di dubbio, si prega di contattare il nostro centro assistenza clienti,I nostri dettagli di contatto sono di seguito:

0039-0249471447

clienti@aosom.it

IMPORTATO DA/Produttore/REP:
AOSOM Italy srl
Centro Direzionale Milanofiori
Strada 1 Palazzo F1
20057 Assago (MI)
P.I.: 08567220960
FATTO IN CINA

ES

Si tiene alguna pregunta, comuníquese con nuestro Centro de Atención al Cliente,Nuestros datos de contacto son los siguientes:

0034-931294512

atencioncliente@aosom.es

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SPANISH AOSOM, S.L.
C/ROC GROS,Nº15.08550, ELS HOSTALETS DE BALENYÀ, SPAIN.
B66295775
HECHO EN CHINA

Se tiver alguma dúvida, por favor contacte o nosso Centro de Atendimento ao Cliente,Os nossos dados de contacto são os seguintes:

0034-931294512

info@aosom.pt.

IMPORTADOR/Fabricante/REP:
SPANISH AOSOM, S.L
C.ROC GROS N.15, 08550. ELS HOSTALETS DE BALENYÀ
FEITO NA CHINA

FR

Si vous avez la moindre question, veuillez contacter notre centre d'assistance à la clientèle,Nos coordonnées sont les suivantes:

0033-1-84166106

aosom@mhfrance.fr

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