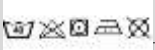



TURNER BIANCA	Brands	Pre-Production Review			
Brand:	CATHERINE LANSFIELD				
Design Name:	SALCOMBE BOATS				
BDS:	33399				
Season:	SS26				
Category:	CL ADULT BEDDING				
Factory:	LUCKY				
Products:	DUVET SETS				
Country of Origin	PAKISTAN				
Agreed Pack Fold Image					
Packaging Type Required	CL LOFT				
Colour	BLUE				
FACTORY DESIGN QUALITY FRONT	52% POLYESTER 48% COTTON				
FACTORY DESIGN QUALITY REVERSE	52% POLYESTER 48% COTTON				
FACTORY DESIGN QUALITY TRIMS					
TC OR WEIGHT	76X62 30X30				
PRINT TECHNIQUE	PRINTED				
FACE PRINT TYPE	ROTARY				
REVERSE	ROTARY				
PILLOWCASE	PANEL				
CURTAIN HEADER	NA				
FASTENING	CL BUTTONS				
Fill Weight					
Sizes Selected	S D K				
Finishes Face					
Finishes Reverse / Lining					
Technique					
Any compromise on physical performance?					
Is the fabric directional?					
Any batch consistency challenges?					
Any speciality - glitter, pearl, foil?					
Does the speciality print perform to 25 washes?					
Proposed: Care Symbols Wash Instructions Logo's Proposed	 <p>BLEACH,1 DOT TUMBLE DRY,2 DOT IRON,DO NOT DRY CLEAN  ADDITIONAL COMMENTS:WASH BEFORE USE,WASH DEEP COLOURS SEPARATELY,DO NOT BLEACH OR DRY CLEAN,TUMBLE DRY ON A LOW HEAT SETTING,IRON ON REVERSE ONLY,KEEP AWAY FROM FIRE</p>				
Any additional disclaimers required?					
Red Seals required?					
User Trials required?					
Styling Details					
Additional Styling Details (e.g. width / colour / Quilted etc)					
Cutting (Random / Precision etc)					
Trims Embellishment					
Opening / Fastening	BUTTONS				
Fastening Colour - dyed to match?					
Amendments Requested					
Any other comments from the factory					
Any other comments					
Approved Buying Sample Image or CAD layout					

# FABRIC SPECIFICATIONS TO BE COMPLETED

**TURNER  
BIANCA**

PLEASE COMPLETE THIS DOCUMENT FOR WOVEN, KNITTED & TERRY CONSTRUCTIONS:

## TURNER BIANCA FABRIC SPECIFICATION

PRODUCT DETAILS					
DATE	31/08/2021		FIBRE COMPOSITION - GRIEGE	PC 52:48	
BDS NUMBER			FIBRE COMPOSITION - FINISHED	PC 52:48	
PRODUCT SUPPLIER	LUCKY TEXTILE MILLS		FABRIC DESCRIPTION		
FABRIC SUPPLIER	LUCKY TEXTILE MILLS		FABRIC QUALITY	PC(52:48) 30/30 76X62 1/1	
FABRIC COUNTRY OF ORIGIN	PAKISTAN				
FIBER COUNTRY OF ORIGIN	PAKISTAN				

FABRIC CONSTRUCTION DETAILS					
GREIGE SOURCE			DYER/FINISHER	Lucky Textile Mills Limited	
FINISHING ROUTE	Single/Desize → Bleach → Set for Print → Print → Cure → Finish				
DYE CLASS	Pigment	ANY PROMOTIONAL CLAIM			
FOR KNITTED FABRICS.					
GAUGE	YARN COUNT	TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)			
WIDTH (cm)	WEIGHT (gsm)	COURSES	WALES		
FOR WOVEN FABRICS.					
WIDTH (cm)	WEIGHT (gsm)	WEFT-YARN COUNT	30	WARP-YARN COUNT	30
ENDS - GRIEGE	76	PICKS - GRIEGE	62	Twist of WEFT	18-19 TPI
ENDS - FINISHED	76	PICKS - FINISHED	61	Twist of WARP	18-19 TPI
FOR TOWELLING.					
WIDTH (cm)	WEFT YARN COUNT	WARP YARN COUNT	PILE YARN COUNT		
WEIGHT (gsm)	Twist of WEFT	Twist of WARP	Twist of PILE		
ENDS	PICKS	TERRY RATIO	LOOP LENGTH (mm)		
TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)					

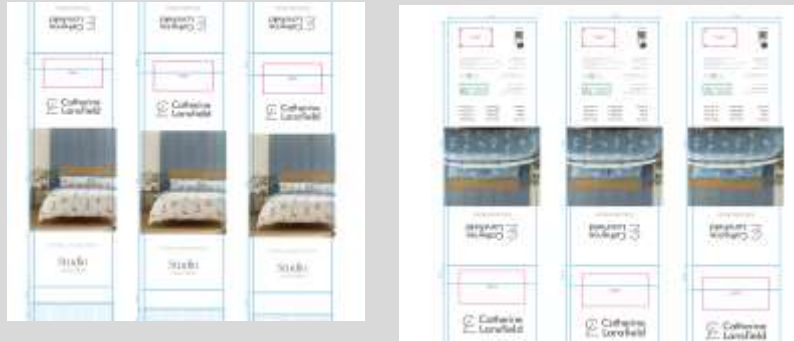
PLEASE REQUEST COMPLETION OF THIS DOCUMENT FOR BATH MATS & RUGS:

	SPECIFICATION
PILE	
BASE	
COTTON DYES	
POLYESTER THREAD	
PIPING	
YARN TWIST	
FABRIC WEIGHT	
FABRIC STRUCTURE	
STAPLE LENGTH mm	
DYE CLASS USED	
FINISH USED	
PIECE WEIGHT	
PILE YARN COUNT	
PICKS (SPI)	
GAUGE (REED)	
PILE HEIGHT	
QUALITY OF YARN IN PILE	
QUALITY OF YARN IN CANVAS	



Brands		Approved Packaging Soft Copy	
Brand	CATHERINE LANSFIELD	Technologist	ALEX ARMSTRONG
Design Name	SALCOMBE BOATS	Product Exec	SALLY ROBERTS
BUS	33399	Marketing & Graphics	BETH TINKER
Factory	LUCKY	Date	

APPROVED SOFT COPY IMAGES/ SCREEN SHOTS



STYLE CODE	OPTION	BARCODE	SIZE ON SIZE STICKER
BD/33399/W/SQS/SBL	SINGLE DUVET SET	5056841310339	
BD/33399/W/DQS/SBL	DOUBLE DUVET SET	5056841310308	
BD/33399/W/KQS/SBL	KING DUVET SET	5056841310322	



**TURNER  
BIANCA**

**Brands**

**Test Report Results**

Testing Required	Requirements	Reference	Accredited Testing House	Colour / Item Tested	Test Report Number	Date of report	*Results / Grade	Comments
BS EN ISO 105 E01	Colourfastness to water - Requirement: Change 4 staining 4							
BS EN ISO 105 X12	Colourfastness to Rubbing (Wet & Dry) - Requirement: Dry 4, Wet 4							
BS EN ISO 105 B02	Colourfastness to Light - Requirement: Standard 4							
BS EN ISO 105 C06	Colourfastness to washing - Requirement change 4 staining 4							
1007/2011/EU	Fibre composition							
EN ISO 6330:2012	Dimensional Stability to Washing- Requirement +/- 3% for synthetic blends & +/-5% for cotton							
EN ISO 6330:2012	Appearance after Machine Washing (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.							
EN ISO 13934-2	Tensile Strength - Requirement 25KG							
EN ISO 13937-1	Tear Strength - Requirement 1000cN							
EN ISO 13935-2	Seam strength - Requirement: >120N							
EN ISO 13936-1	Seam Slippage - Requirement: 6mm Seam opening 12KG Load							
EN ISO 12945-2	Pilling Resistance - Requirement 2,000 revs, Grade 4							

**TURNER  
BIANCA**

**Brands**

Brand	CATHERINE LANSFIELD	Technologist	ALEX ARMSTRONG
Design Name	SALCOMBE BOATS	Product Exec	SALLY ROBERTS
BDS	33399	Designer	TABATHA MARDLE
Factory	LUCKY	Date	

**GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS**

06.10.25 approved

**TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS**

APPROVED REJECTED

**PACKAGING CHECKLIST**

Product Exec	Technologist	COMMENTS
<b>CHECKS</b>		
Insert wording and spelling matches approved soft copy		YES
Insert matches colour standard		YES
Photography matches product		YES
Pack Size		37 X 27
Fold Correct		YES
Fibre composition stated in FOP or BOP		YES
Fibre composition stated on care label		YES
Stated fibre composition is correct		YES
Care icons correct on BOP		YES
Care icons correct on care label		YES
Positioning of labels		YES
Child safety warning correct, clear and colour fast		YES
Correct text use of 3rd party info		YES
Correct TB logo's		YES
Correct 3rd party logo's		YES

**GOLD SEAL LOG**

**GOLD SEAL - Images / Observations/ Comments/ Actions**

