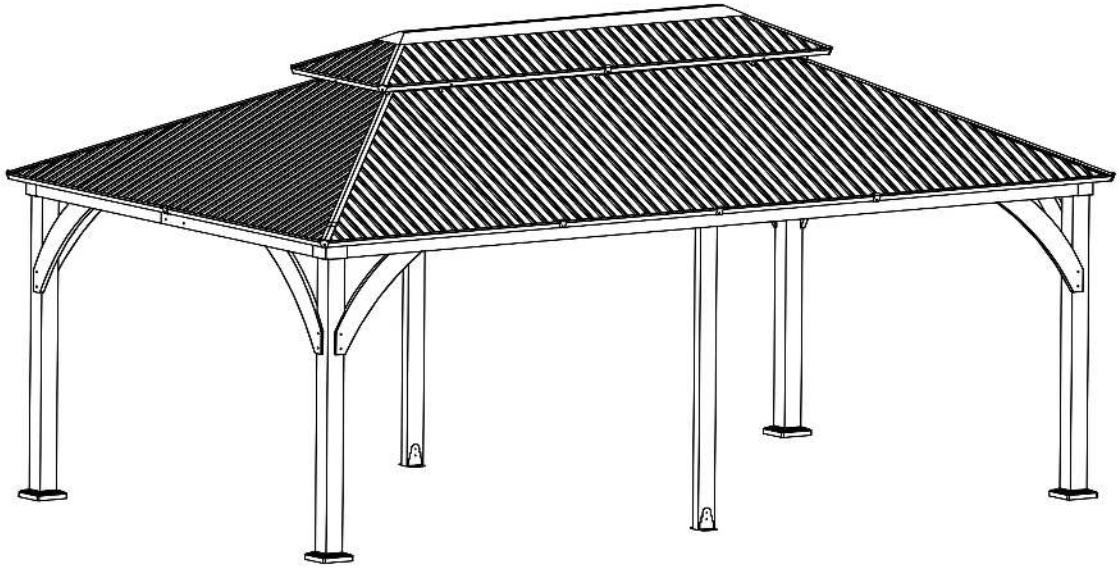
Metal Roof
Spruce Wooden Gazebo 13X19FT

ASSEMBLY INSTRUCTIONS



Please check the number of parts in the following accessory catalogue when unpacking. We have sent you more small parts for spare. If there is any missing or any questions about the installation. Please feel free to contact us. We will reply within 24 hours.

TOOLS RECOMMENDED

*NOTE: The recommended tools are not included in boxes and need to be prepared by yourself.


DRILL


RUBBER MALLET


STEPLADDER
(6.5Ft Or More)


SAFETY HAT


GLOVES


SAFETY GOGGLES

⚠ ATTENTIONS


Since it is easy to lose many small accessories during the installation, please collect all the screw accessories before the assembly is completed


To better align the screws for practical situations,do not fully tighten screws initially


Please reinforced the Gazebo and do not use in heavy winds or inclement weather

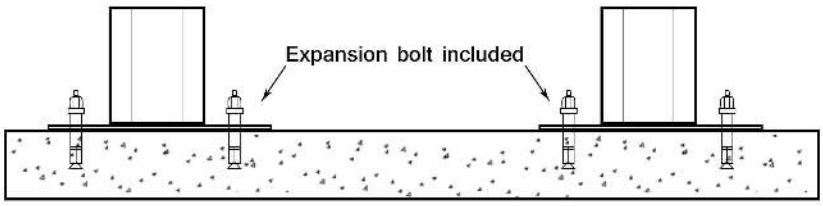

Make sure all screws are tightented before use and check all screws, buckles and straps every 90 days

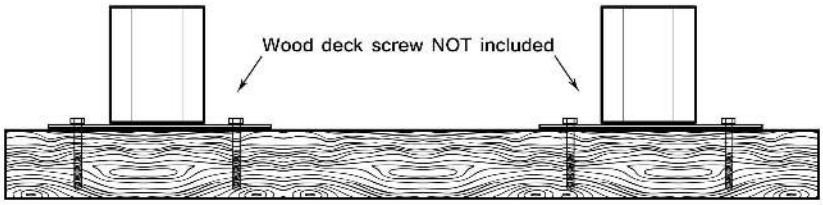

Two or more people are required for assembly

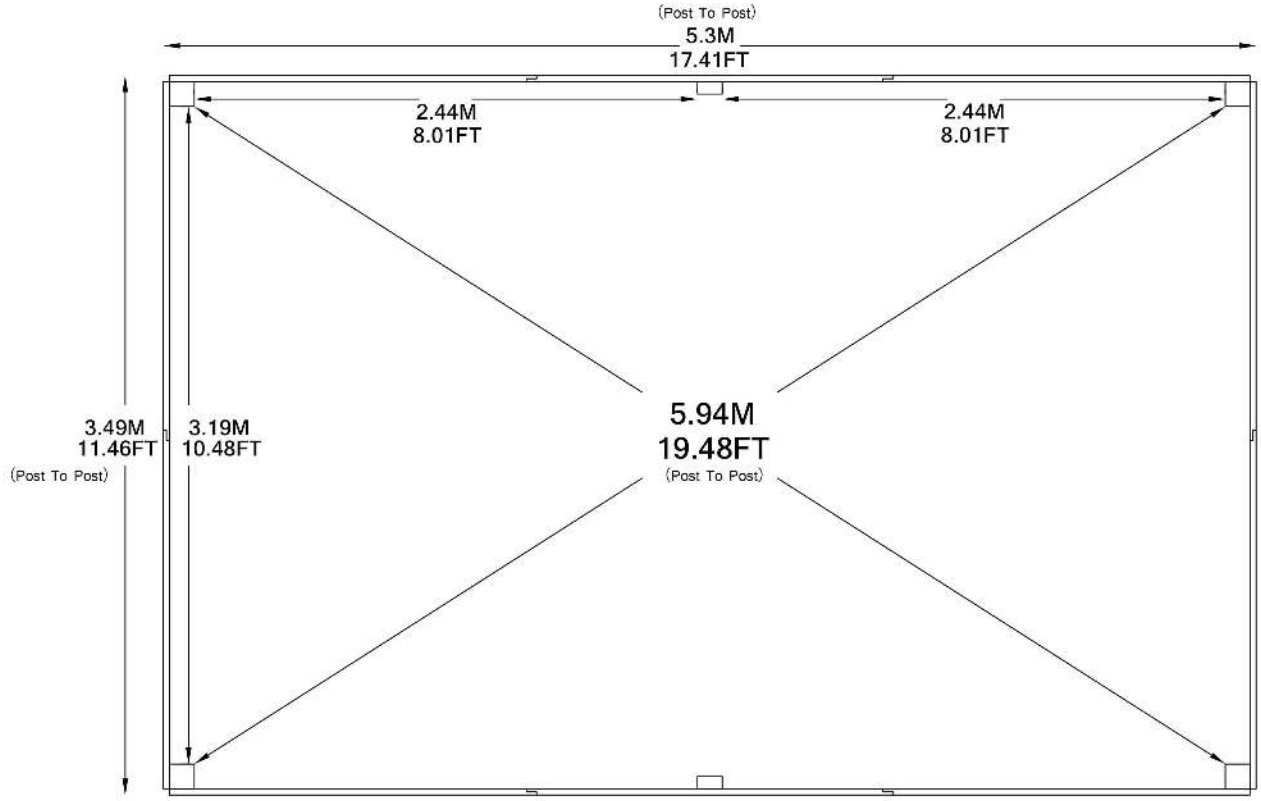

Please clear the snow off the roof in time for the heavy snowfall and do not use it

Permanent Installation Examples

Our supporting expansion screws can only be used for cement floors, customers need to bring their own special screws if they are used for wood floors







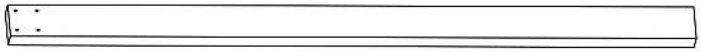
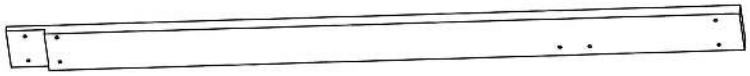
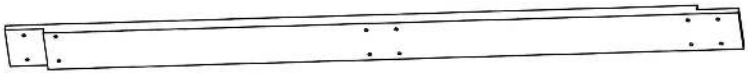
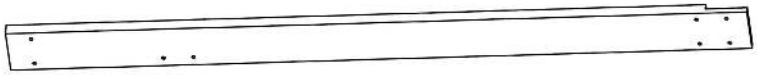
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

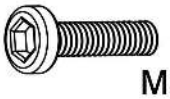
ACCESSORY CATALOGUE

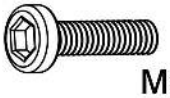
BOX 1

Item no.	Reference Image	Qty.
A		4

BOX 2

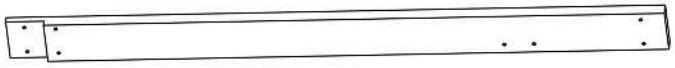
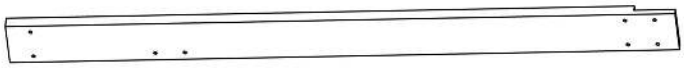
Item no.	Reference Image	Qty.
A1		2
B		2
B1		2
B2		2

Item no.	Reference Image	Qty.
X1	 M8X20mm	34
X2	 M8X45mm	24

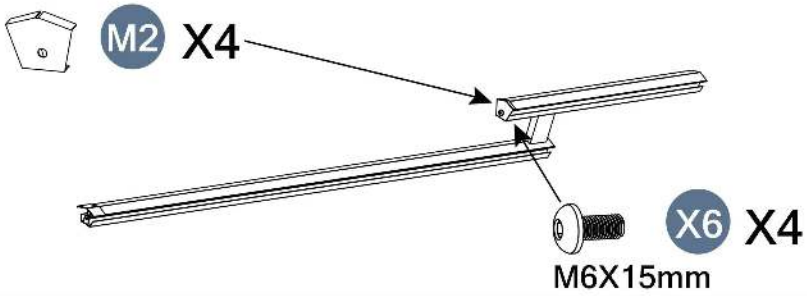
Item no.	Reference Image	Qty.
X3	 M8X35mm	32
1		1

ACCESSORY CATALOGUE

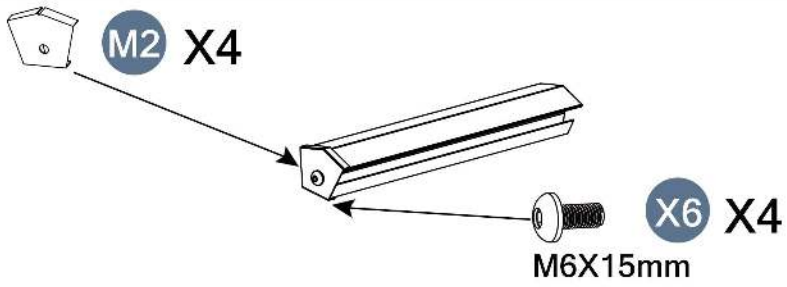
BOX 3

Item no.	Reference Image	Qty.
F		4
F1		4
C		2
C1		2

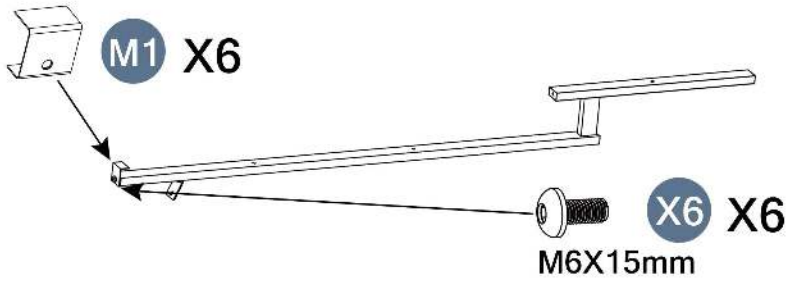
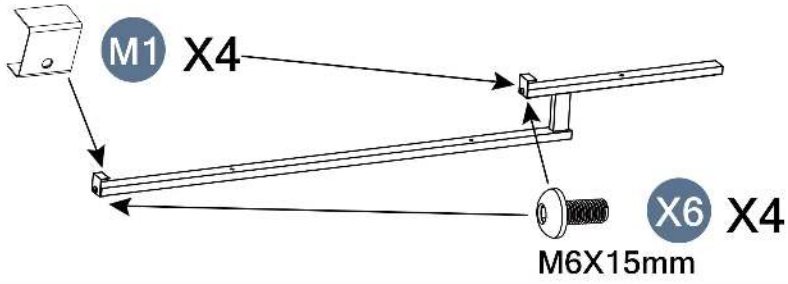
BOX 4

Item no.	Reference Image	Qty.
E		4

ACCESSORY CATALOGUE

Item no.	Reference Image	Qty.
E1		4

BOX 5

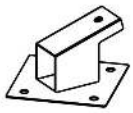
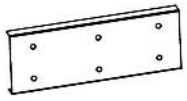
Item no.	Reference Image	Qty.
D		6
D1		2

Item no.	Reference Image	Qty.
H		4

Item no.	Reference Image	Qty.
H1		4

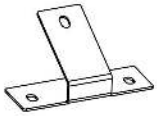
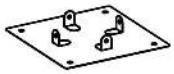
ACCESSORY CATALOGUE

Item no.	Reference Image	Qty.
H2		4
H3		4
H4		8
H5		4

Item no.	Reference Image	Qty.
I1		4
J1		4
T		6

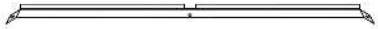
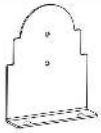
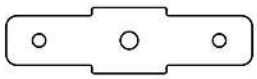
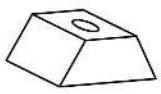
BOX 6

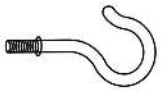
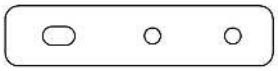
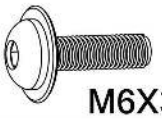
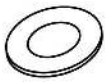
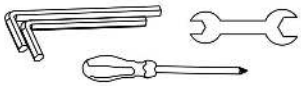
Item no.	Reference Image	Qty.
G		4
G1		4
K		1
K1		1

Item no.	Reference Image	Qty.
I		2
L		4
G2		4
G5		2

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

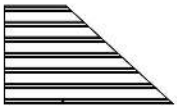
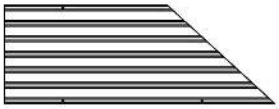
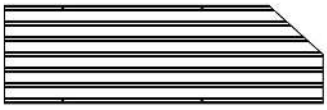
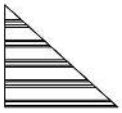
ACCESSORY CATALOGUE

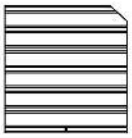
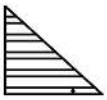
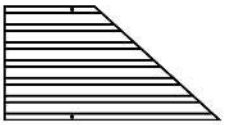
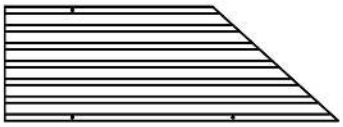
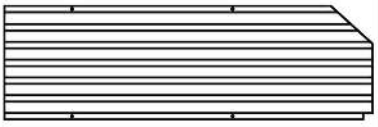
Item no.	Reference Image	Qty.
G6		2
G7		2
G8		2
G9		2
G10		2
L1		4
M3		18
M4		8
M5		60
M6		4

Item no.	Reference Image	Qty.
M7		2
M8		4
M9		4
X6	 M6X15mm	161
X7	 M6X42mm	62
X8	 M6X30mm	4
X9	 M5X15mm	44
W		16
2		10
3		1

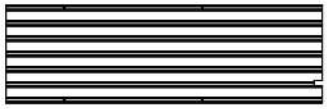
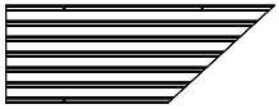
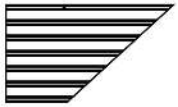
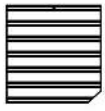
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

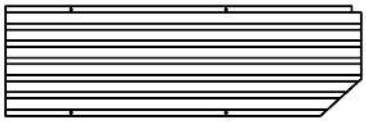
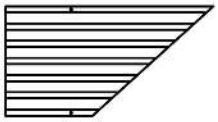
BOX 7

Item no.	Reference Image	Qty.
N1		2
N2		2
N3		2
N4		2
N5		2
N		2
N6		2

Item no.	Reference Image	Qty.
N7		2
N8		4
O1		2
O2		2
O3		2
O4		2
O5		2

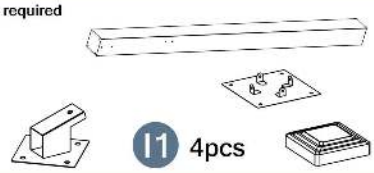
BOX 8

Item no.	Reference Image	Qty.
Y		2
Y5		2
Y4		2
Y3		2
Y2		2
Y1		2
Y7		2

Item no.	Reference Image	Qty.
Y6		2
V4		2
V3		2
V2		2
V1		2
V5		2

STEP1

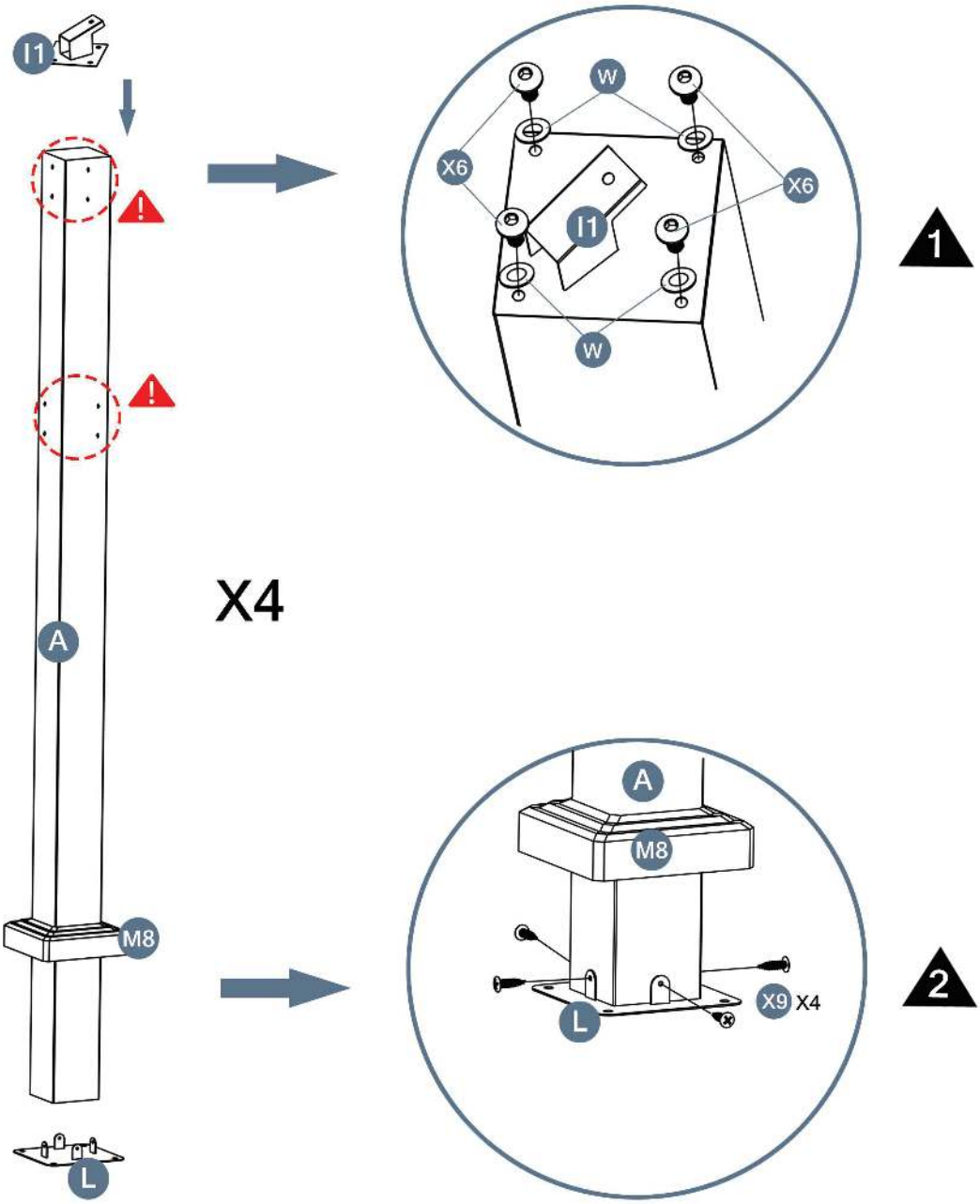
Parts required



A 4pcs
L 4pcs
I1 4pcs
M8 4pcs
W 16pcs
X6 16pcs
X9 16pcs

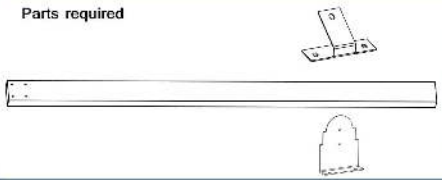
1 → 2

Please note the orientation of the hole.



STEP2

Parts required



I 2pcs
A1 2pcs
L1 4pcs

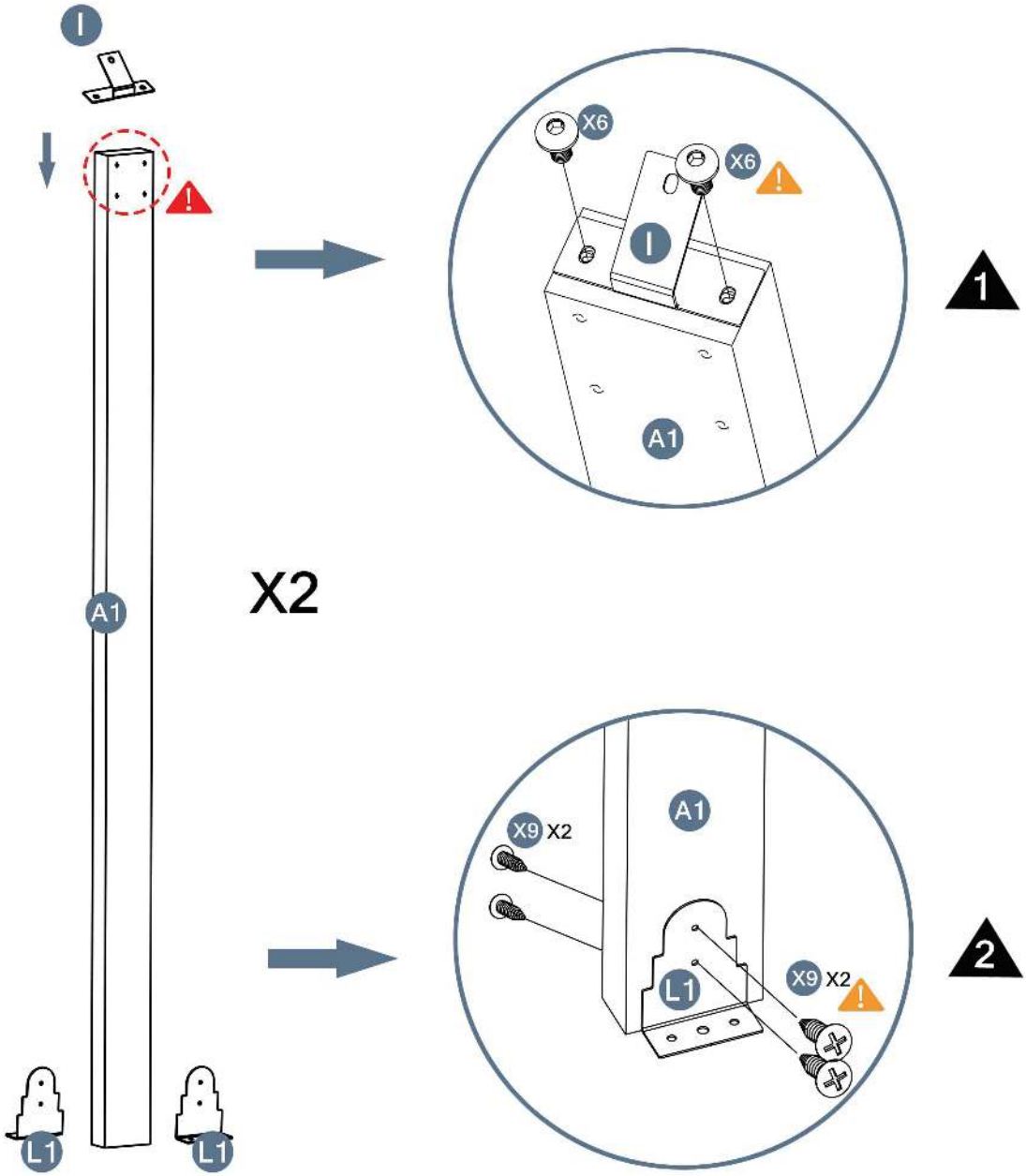


X9 8pcs
X6 4pcs

1 → 2

Pay attention to the difference of screws

Please note the orientation of the hole.

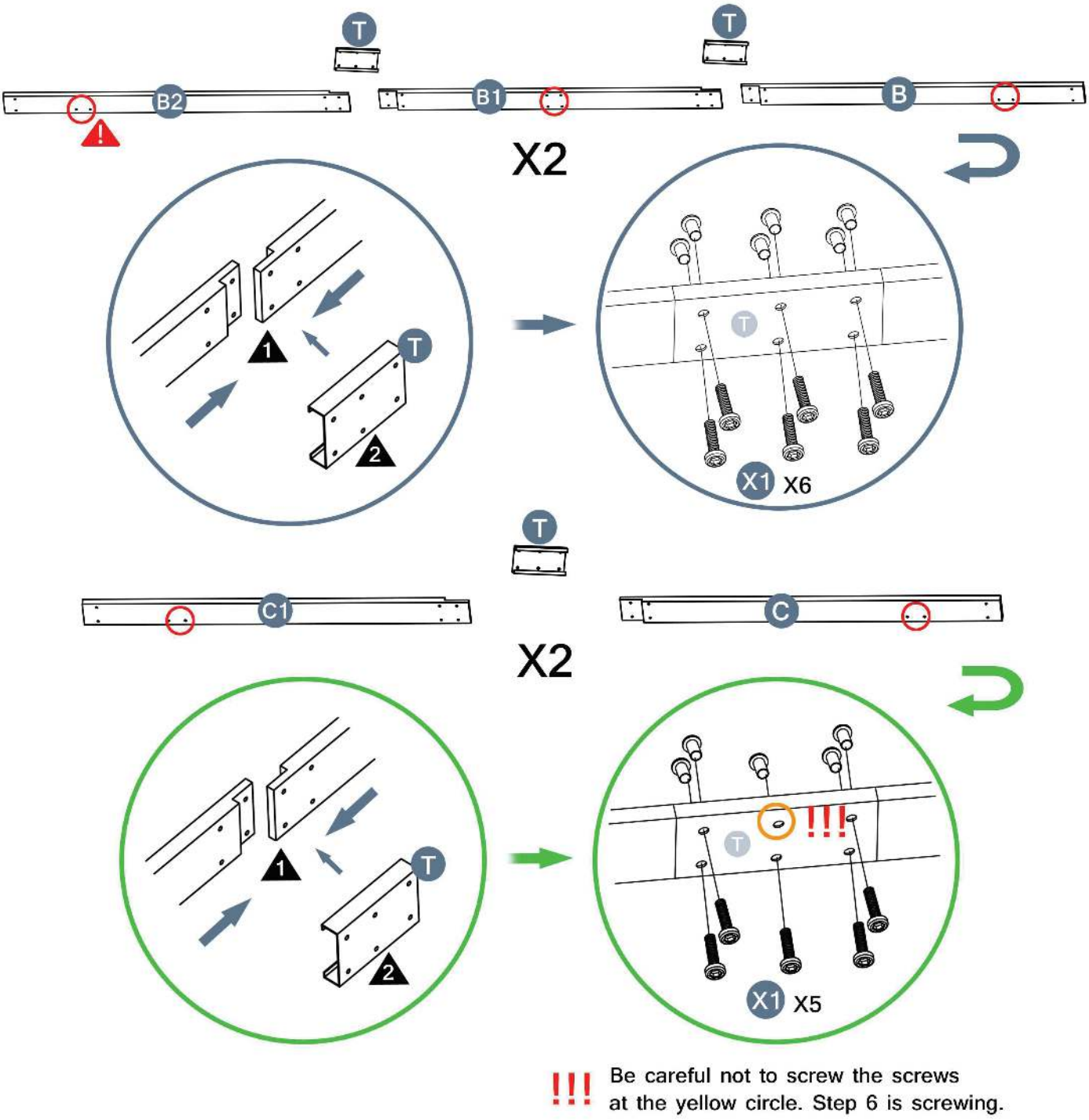


STEP3

Parts required

B 2pcs
B1 2pcs
B2 2pcs
C 2pcs
C1 2pcs
T 6pcs
X1 34pcs

1 → 2 ! Pay attention to the orientation of the red circle, please install the T on the back. (shown in the figure).



!!! Be careful not to screw the screws at the yellow circle. Step 6 is screwing.

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

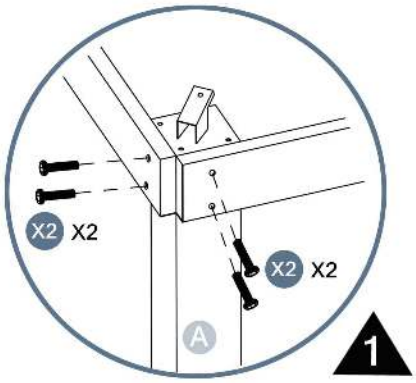
STEP4

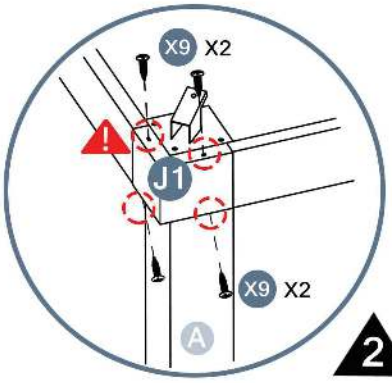
Parts required

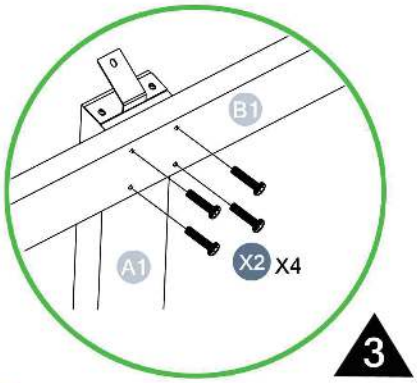
 J1 4pcs  X2 24pcs  X9 16pcs

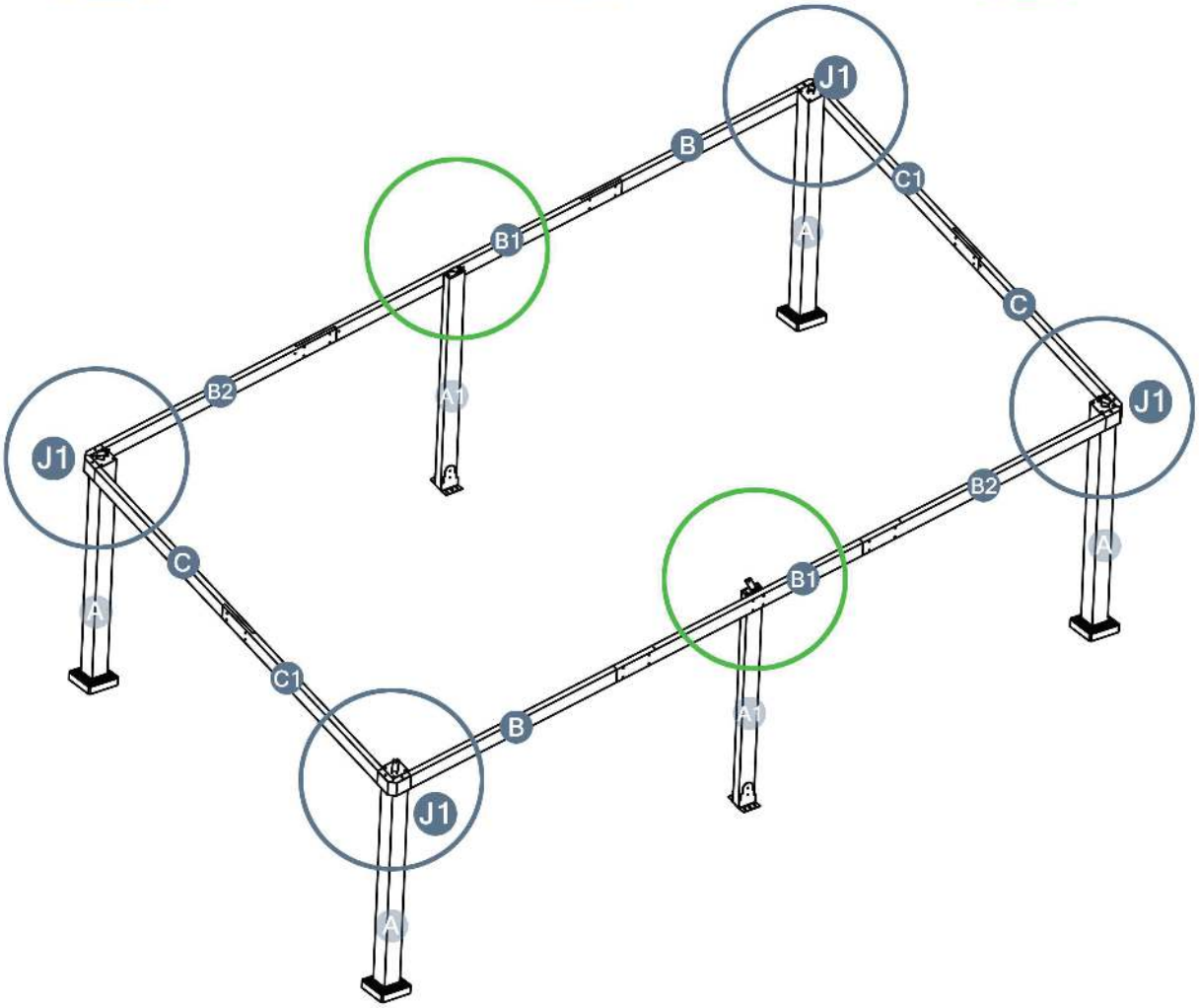
1 → 2 → 3

Please Note that the X9 circled in red is a self-tapping nail without hole, it can be directly tightened.









Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

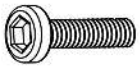
STEP5

Parts required

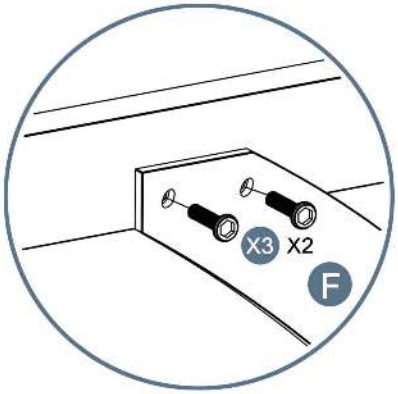


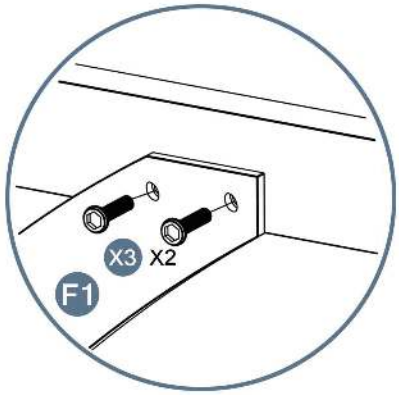
F 4pcs

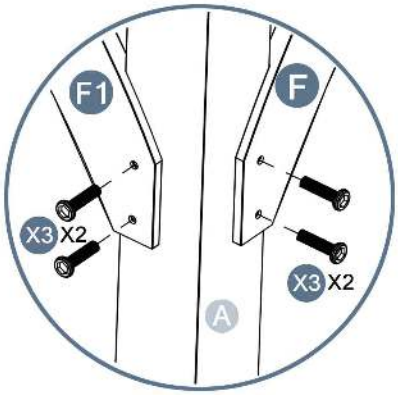
F1 4pcs



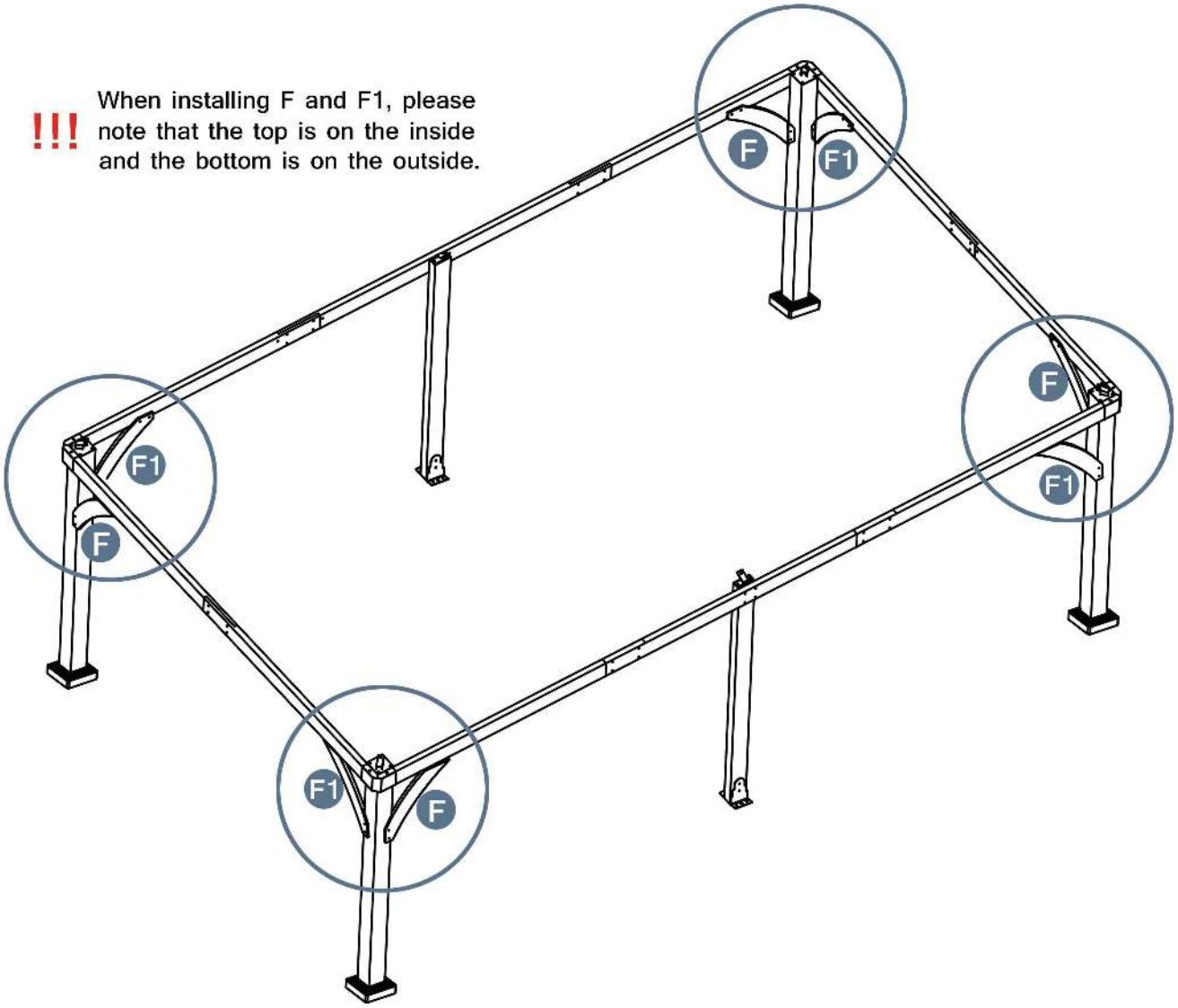
X3 32pcs







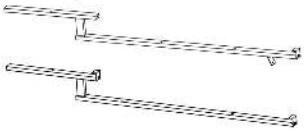
!!! When installing F and F1, please note that the top is on the inside and the bottom is on the outside.



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

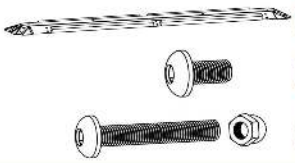
STEP6

Parts required



D 6pcs

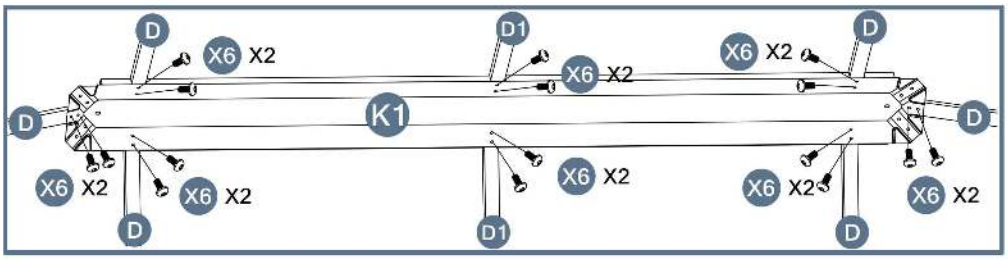
D1 2pcs



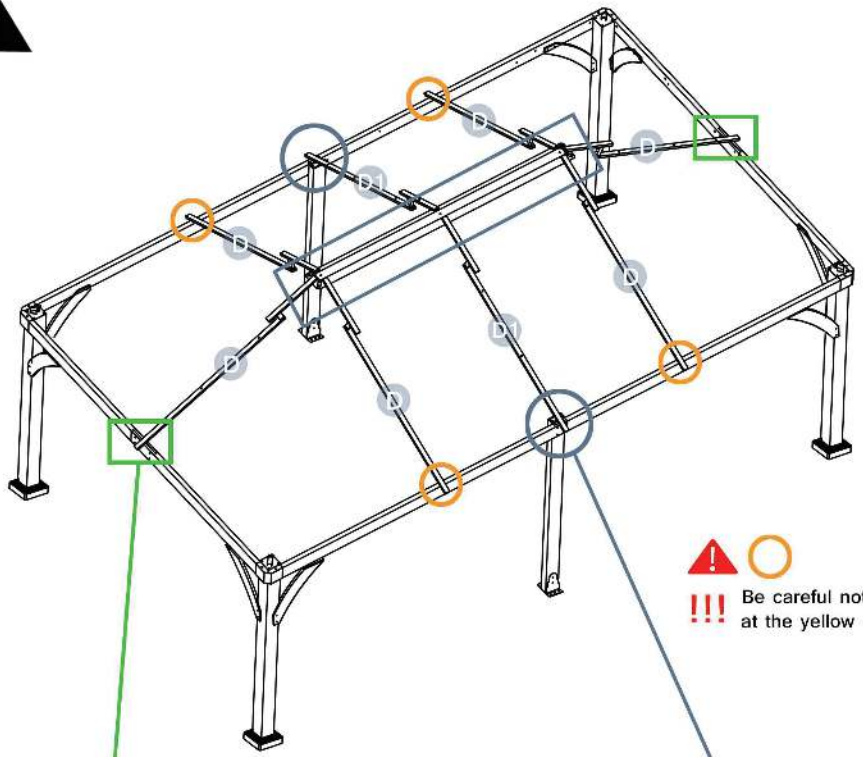
K1 1pcs

X6 18pcs

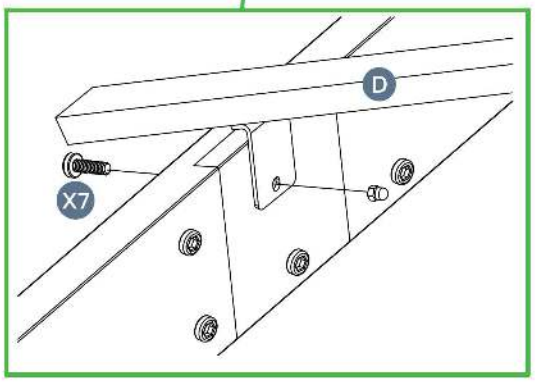
X7 2pcs



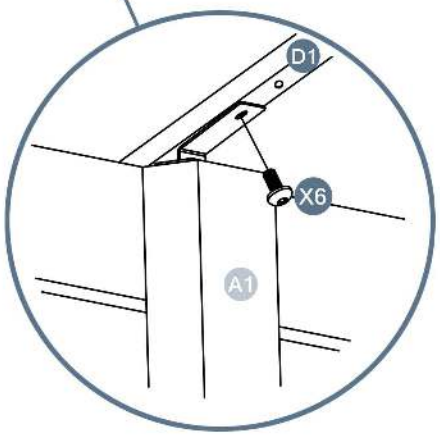
1



Be careful not to screw the screws at the yellow circle. Step 19 is screwing.



1

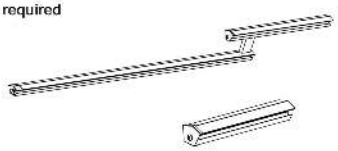


2

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP7

Parts required



E 4pcs



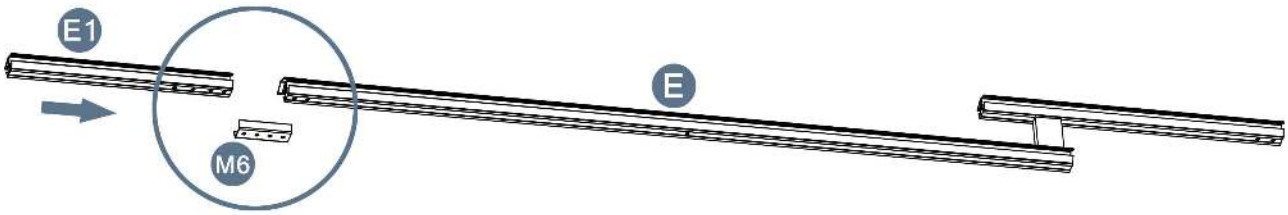
M6 4pcs

E1 4pcs

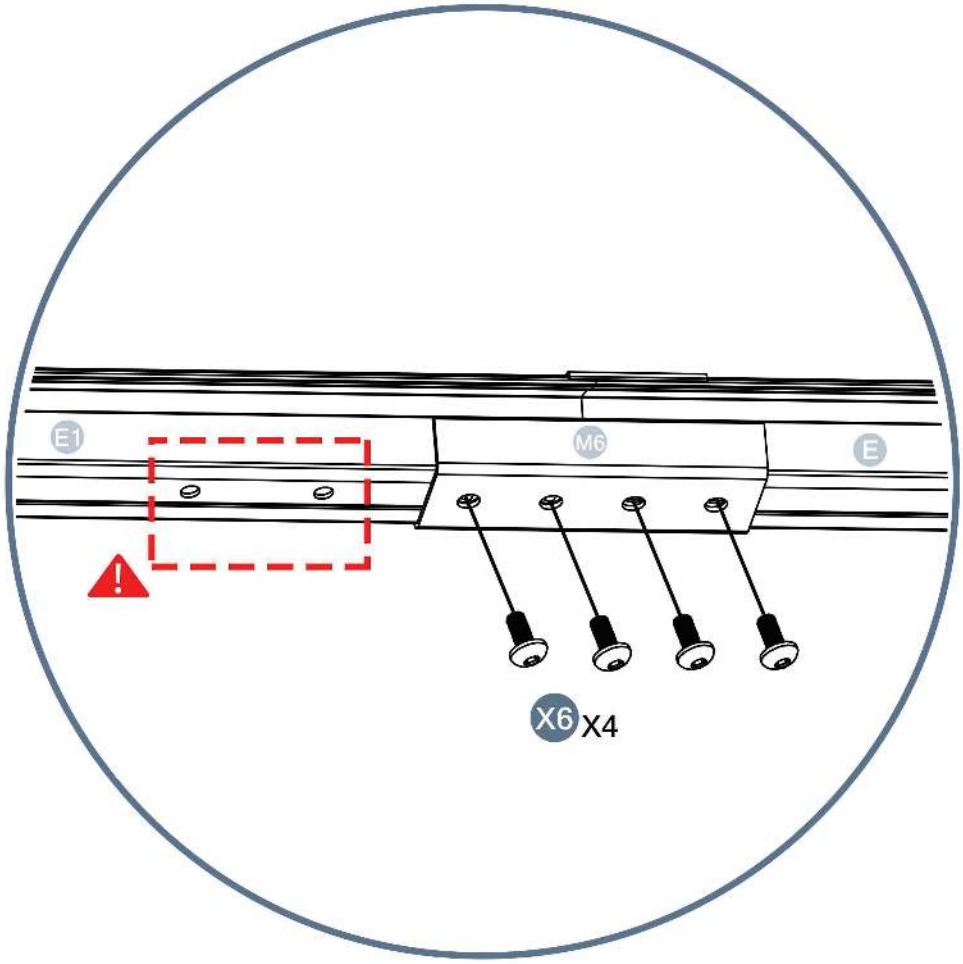


X6 16pcs

⚠ Do not screw and tighten the E1 pipe in the red dotted box.



X4



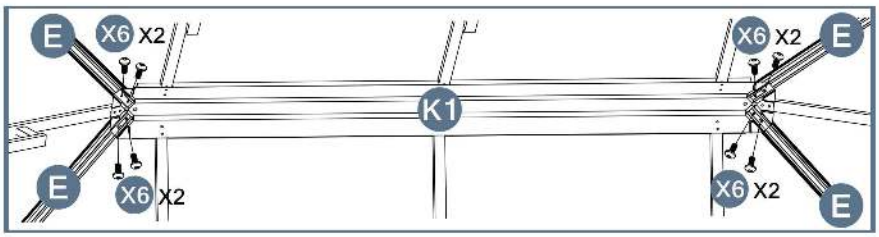
STEP8

Parts required

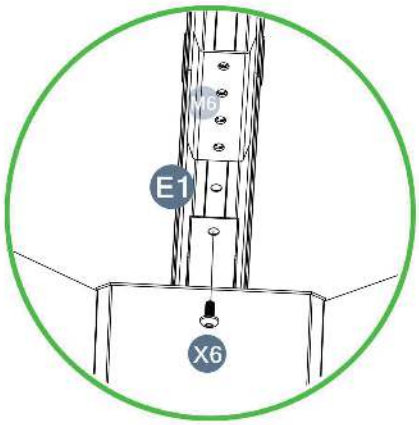


X6 12pcs

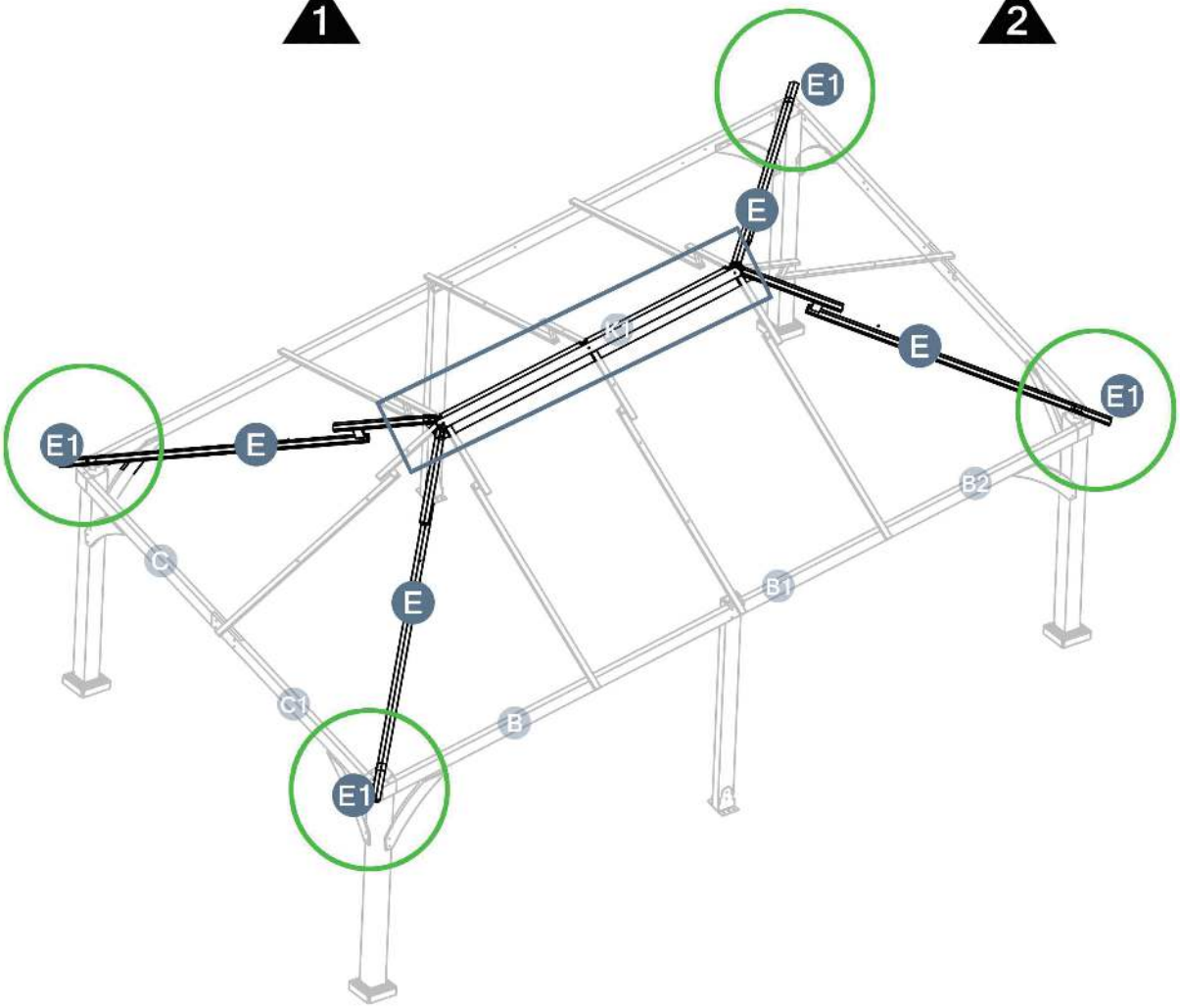
1 → 2



1



2



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP9

Parts required

H5 4pcs

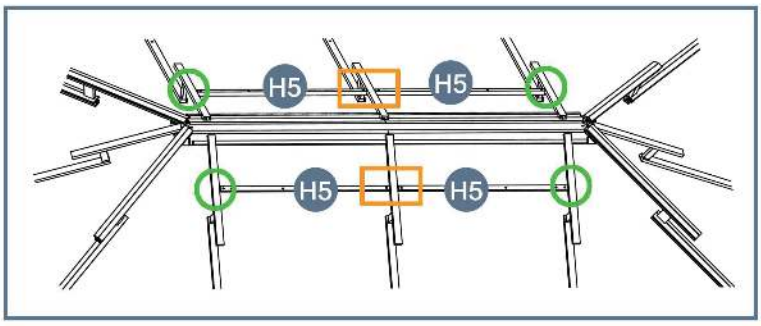
M3 2pcs

X7 2pcs

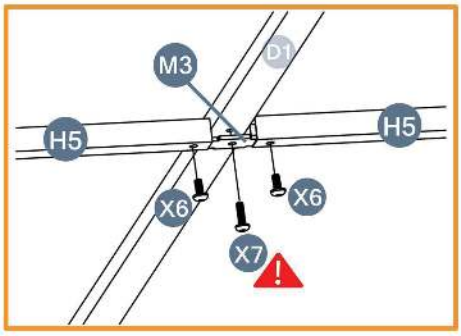
M9 4pcs

X6 16pcs

1 → 2 → 3

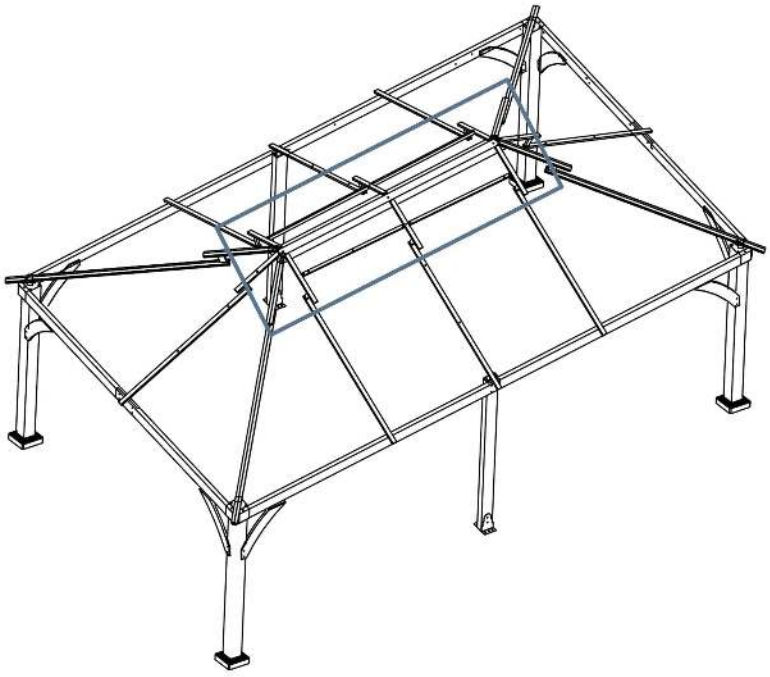


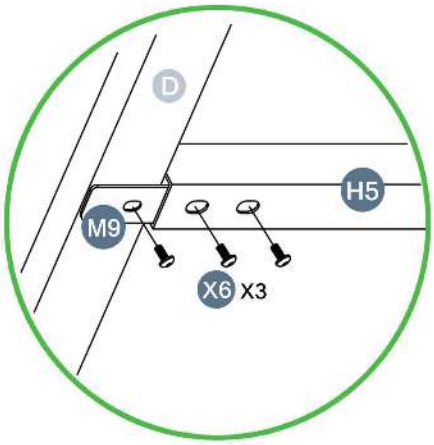
1



2

Pay attention to the difference of screws

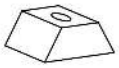




3

STEP10

Parts required

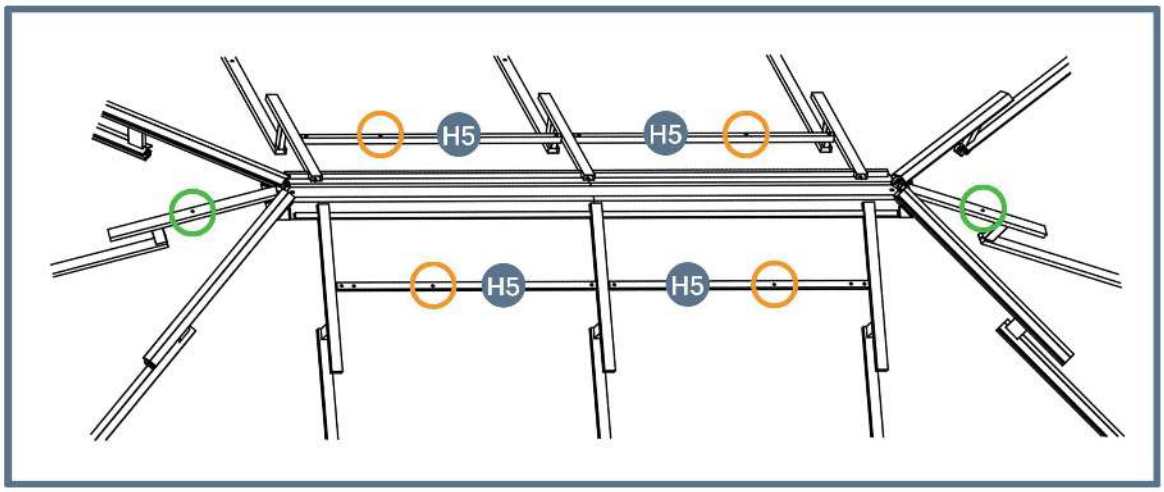


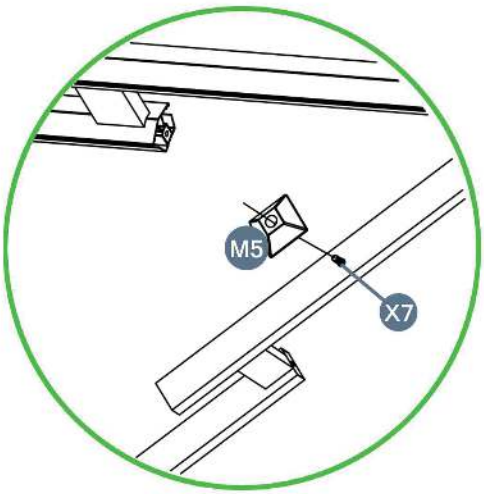
M5 8pcs

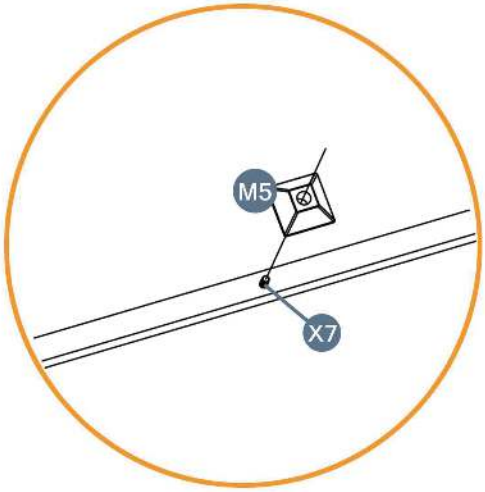


X7 6pcs

Only X7 screws are used in this step. Please store the X7 nuts. Steps 11 will be used.





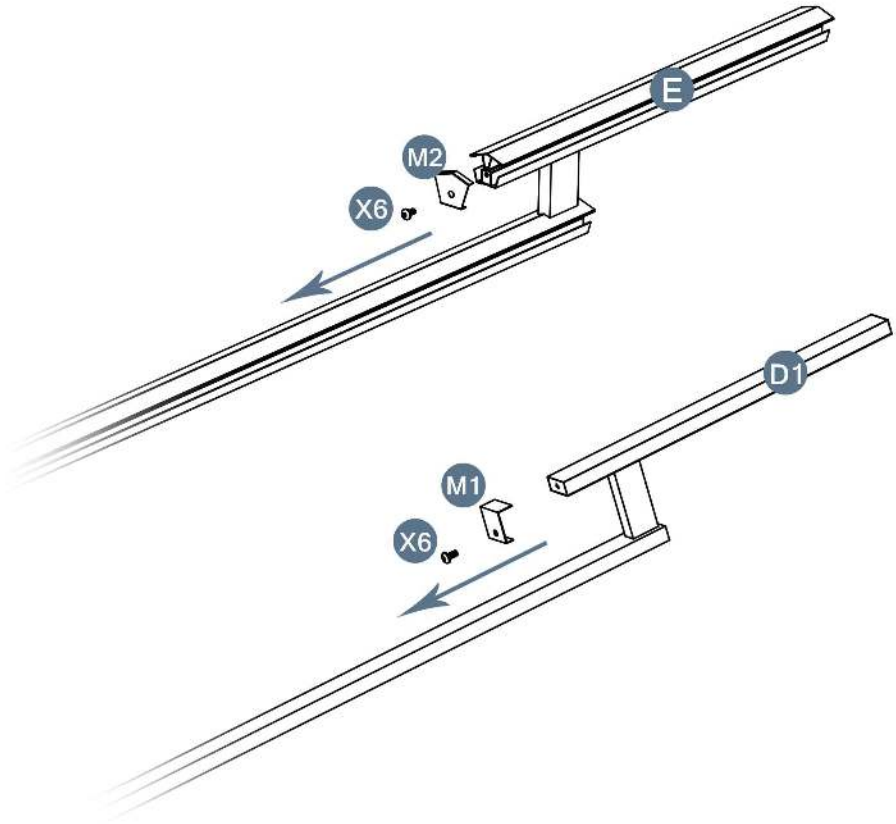


Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

To prevent the loss of M2 and M1

we mounted the M2 and M1 on top of the E and D1 ahead of time

Before installing step 11, please remove the 4 M2's
and 2 M1's from the part E and D1. (Reinstall them during step 13) .

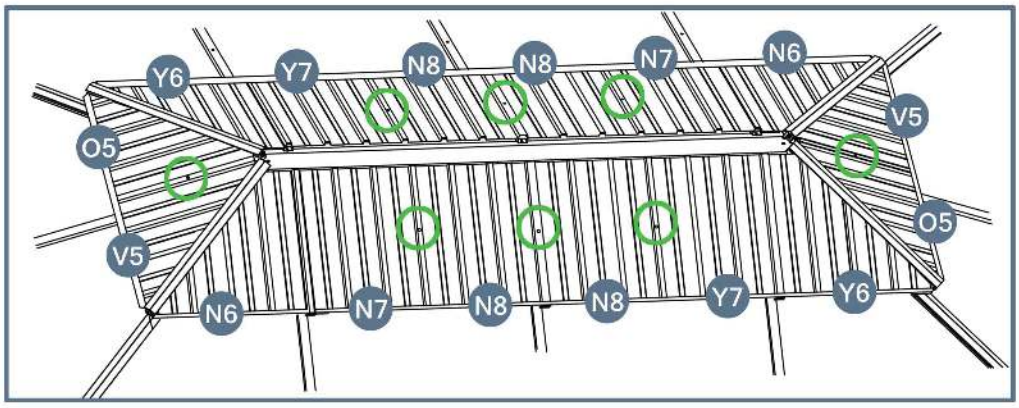


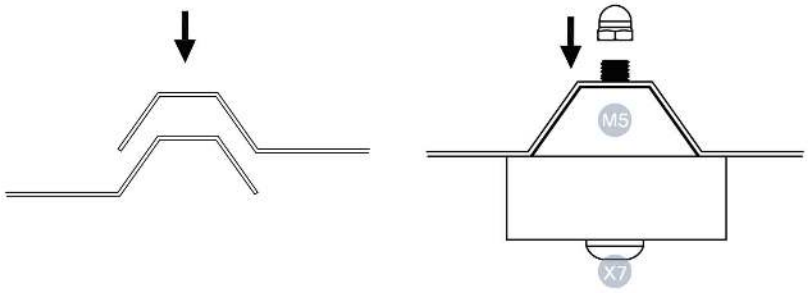
STEP11

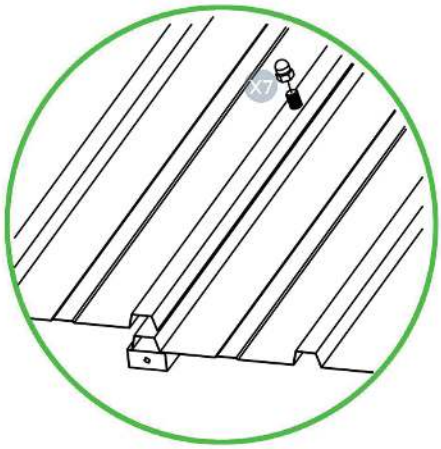
Parts required

N6 2pcs
Y6 2pcs
O5 2pcs
V5 2pcs
N7 2pcs
Y7 2pcs
N8 4pcs

In order to facilitate the installation, it is recommended to leave one side and not install it for the time being. Wait for the installation in step 12 to complete before installing.







- Side view

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP12

Parts required



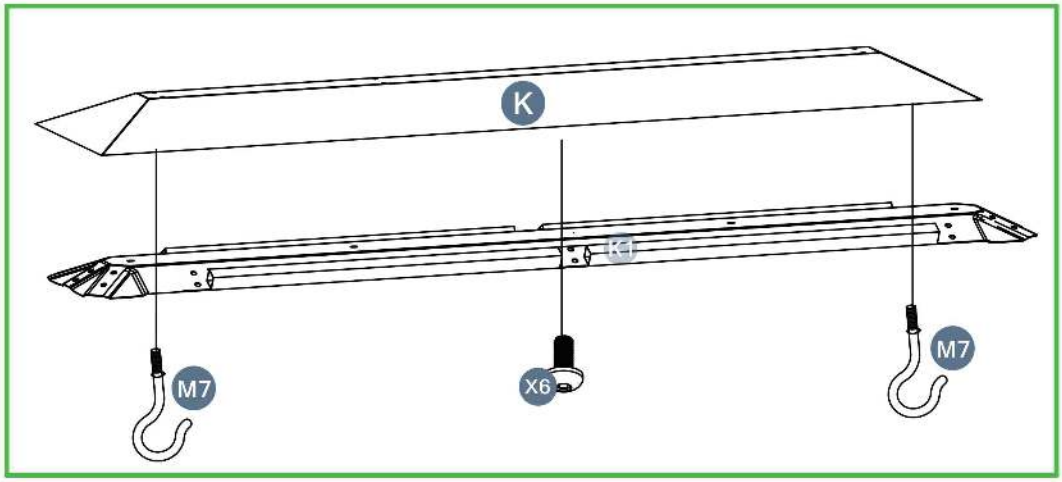
K 1pcs

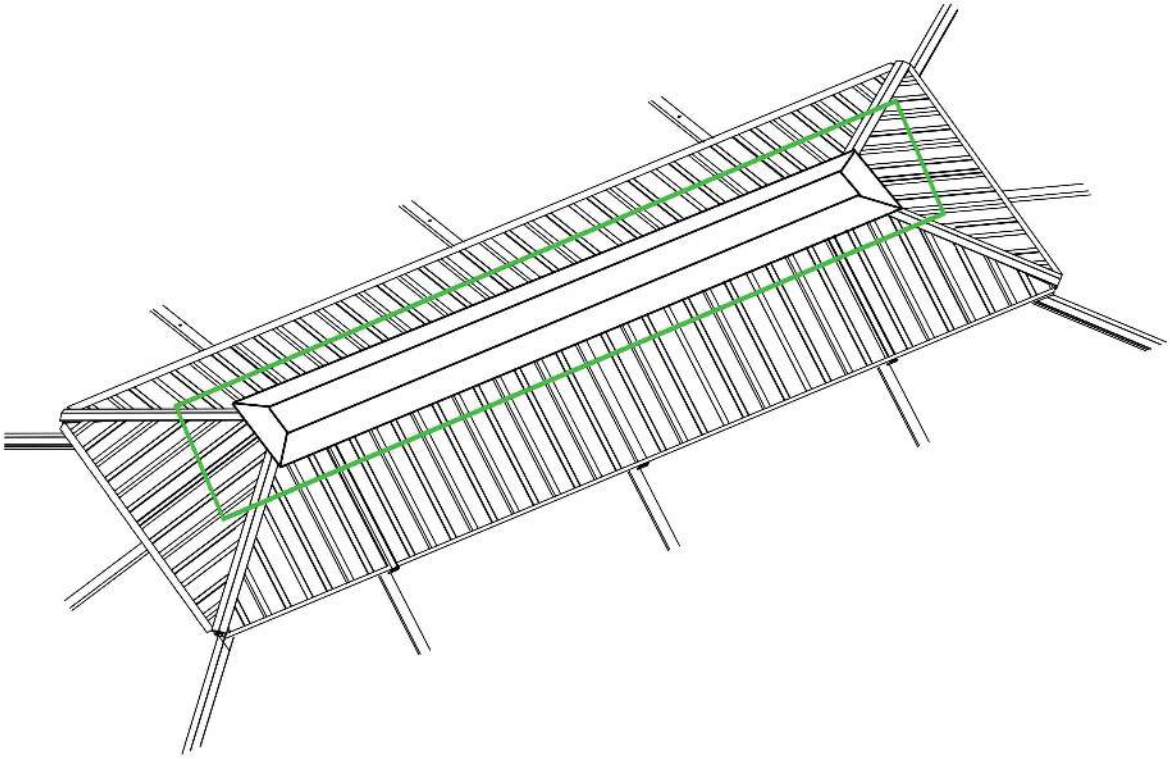


M7 2pcs



X6 1pcs

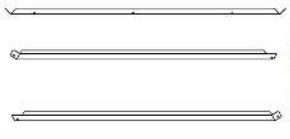




Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP13

Parts required



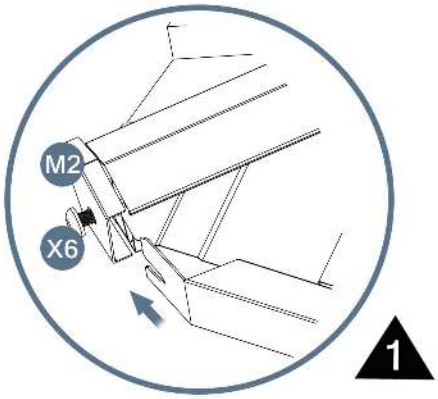
G5 2pcs
G6 2pcs
G7 2pcs

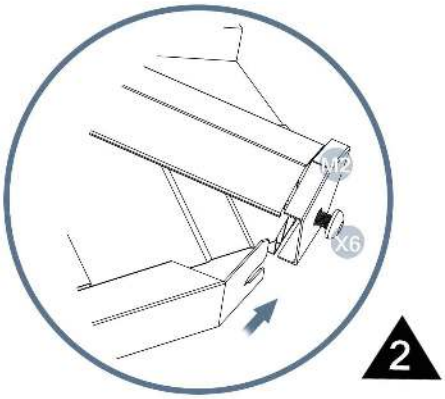


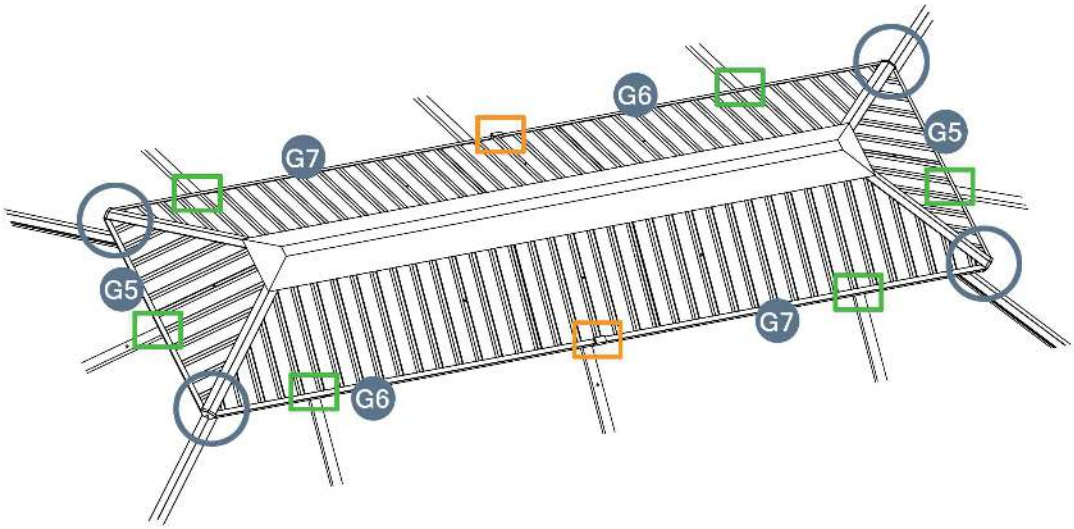
M2 4pcs
M1 2pcs
X6 12pcs

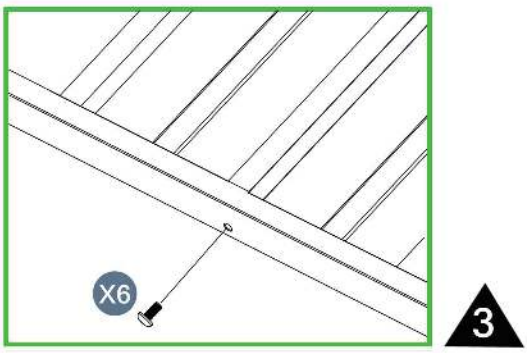
1 → 2 → 3 → 4

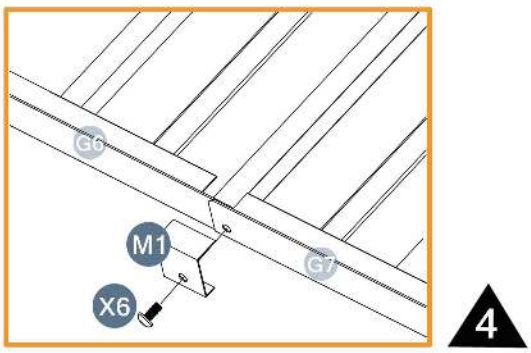
To better align the screws for practical situations, do not fully tighten screws initially.







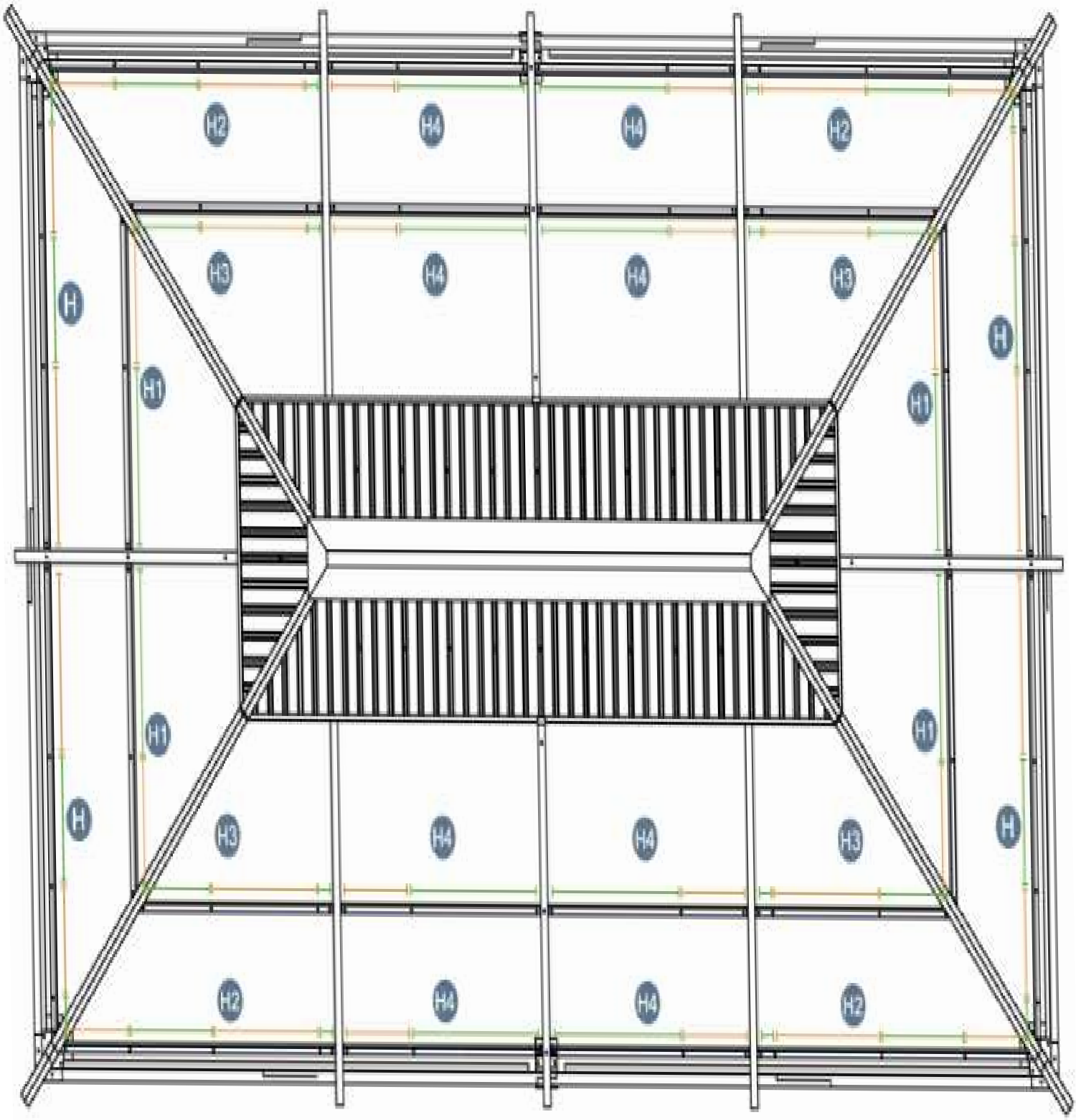




Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

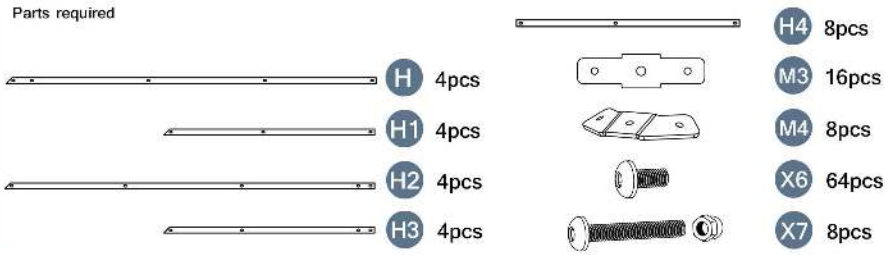
Please refer to this diagram when assembling step 14 of the instructions.

Pay attention to the spacing and direction of the holes in H/H1/H2/H3/H4 to avoid affecting the subsequent installation.



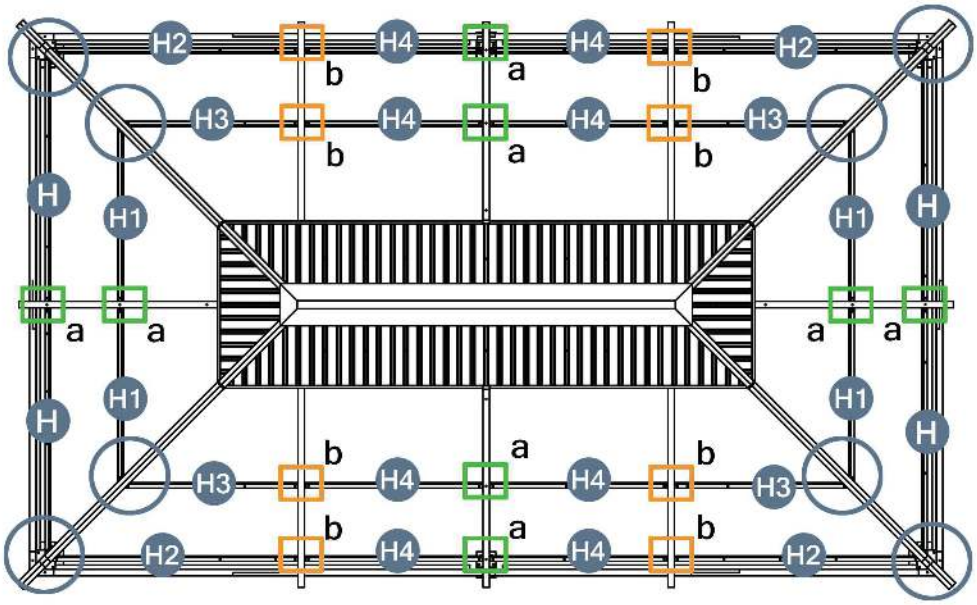
STEP14

Parts required

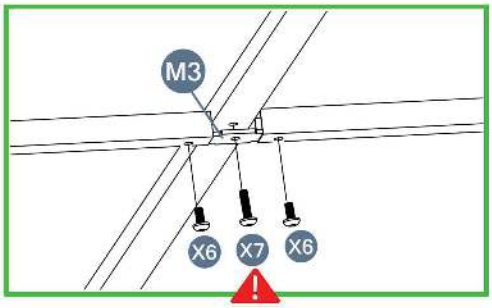


Only X7 screws are used in this step. Please store the X7 nuts. Steps 15 and 16 will be used.

To better align the screws for practical situations, do not fully tighten screws initially.

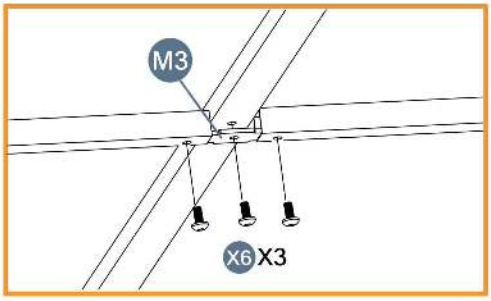


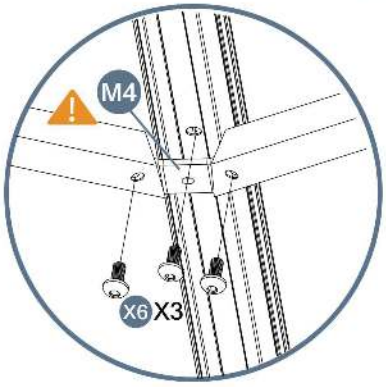
a



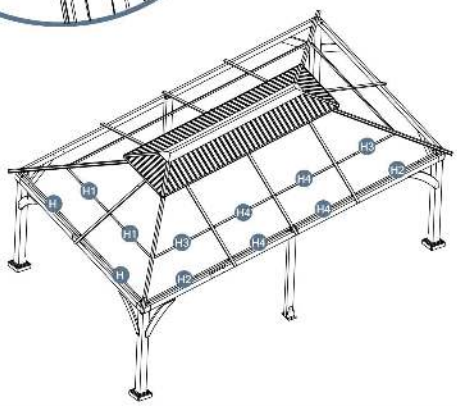
Pay attention to the difference of screws

b





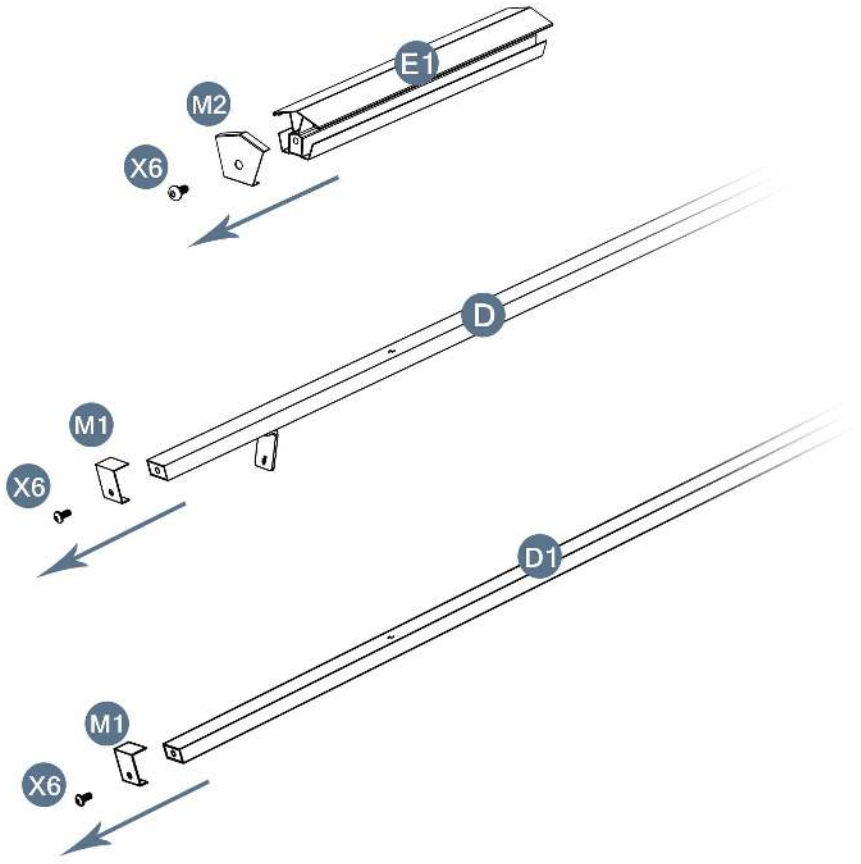
M4 needs to be inserted into both tubes, aligned with the holes.



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

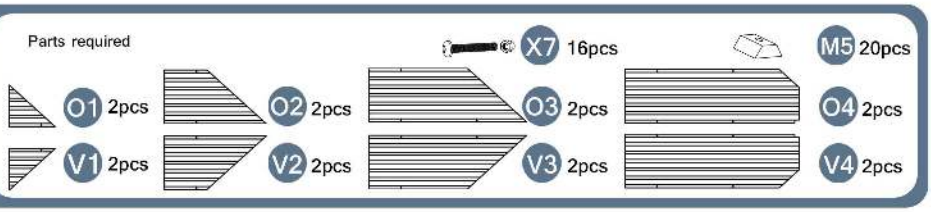
To prevent the loss of M2 and M1
we mounted the M2 and M1 on top of the E1/D and D1 ahead of time

Before installing step 15, please remove the 4 M2's
and 8 M1's from the part E1/D and D1. (Reinstall them during step 17) .



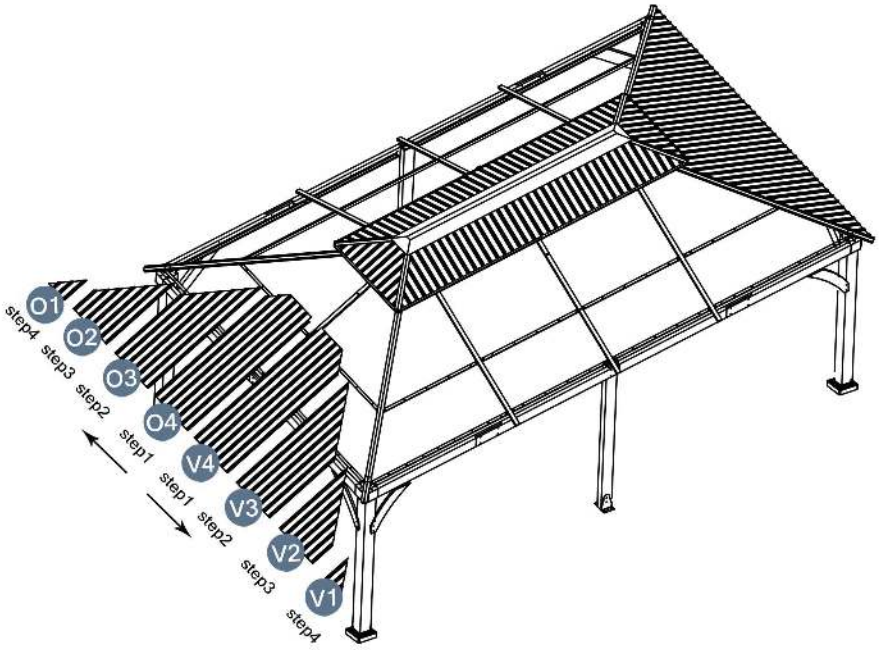
STEP15

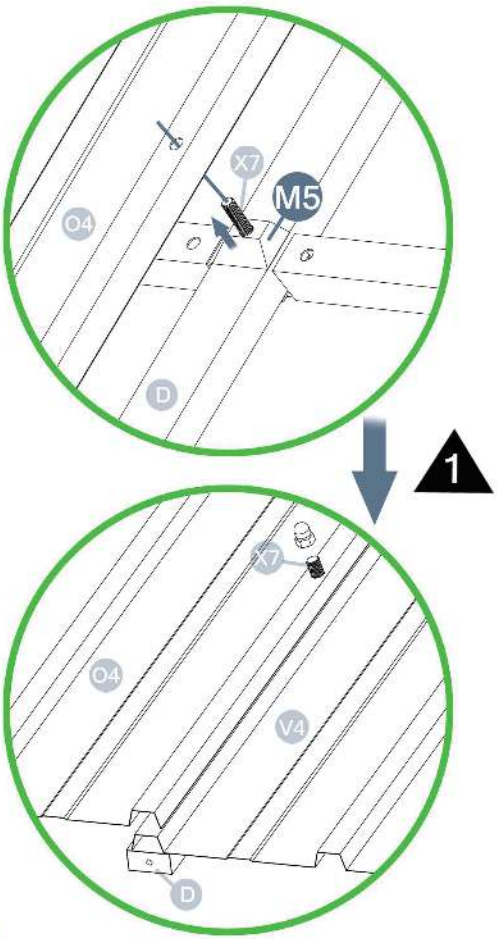
Parts required

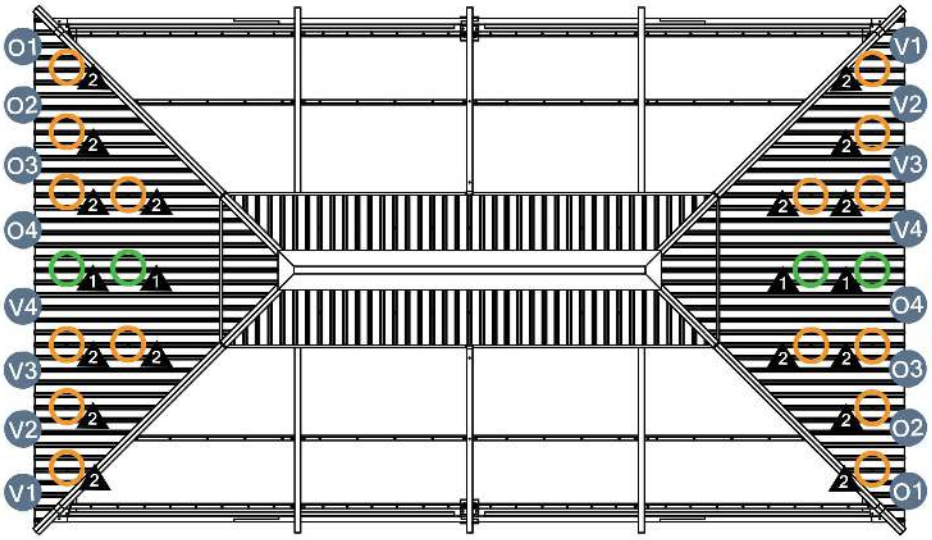


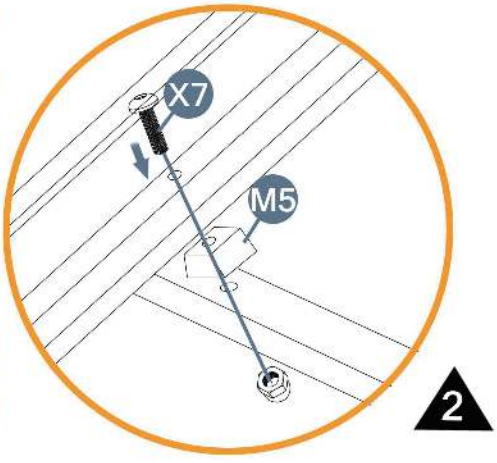
1 → 2

Pay attention to the direction of screw installation









Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP16

Parts required

N 2pcs | Y 2pcs

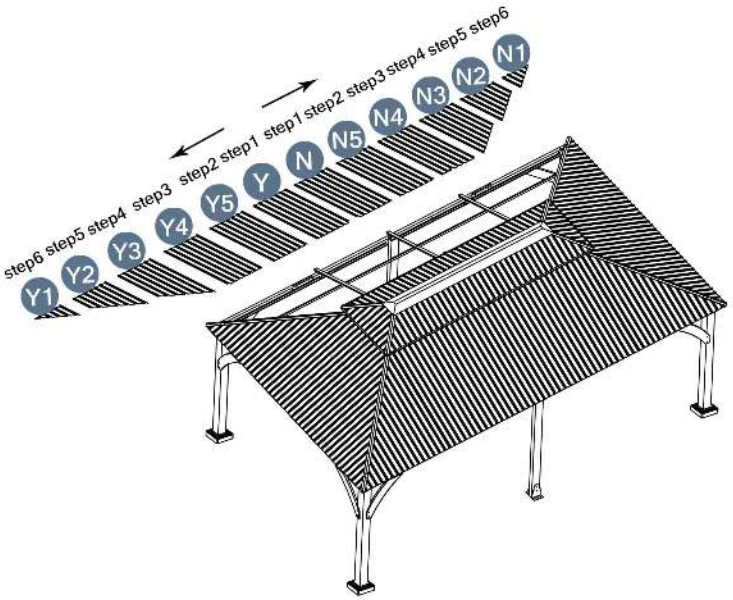
N1 2pcs | N2 2pcs | N3 2pcs | N4 2pcs

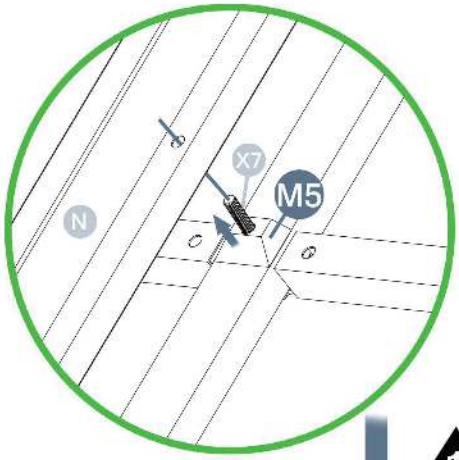
Y1 2pcs | Y2 2pcs | Y3 2pcs | Y4 2pcs

M5 32pcs | X7 28pcs | N5 2pcs | Y5 2pcs

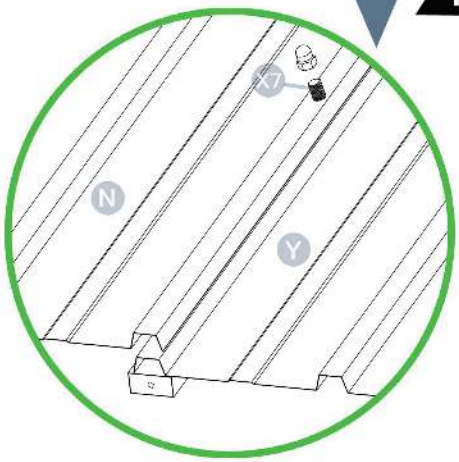
1 → 2

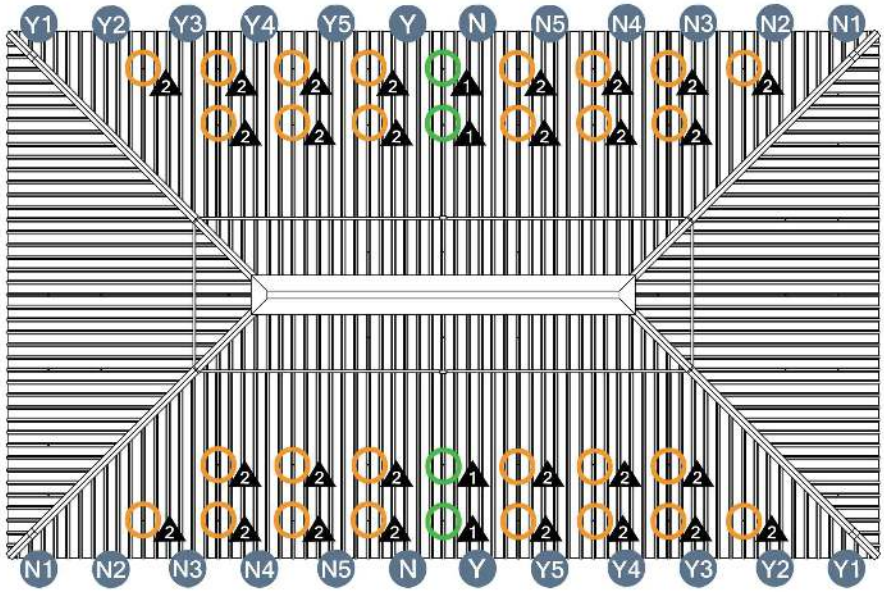
Pay attention to the direction of screw installation

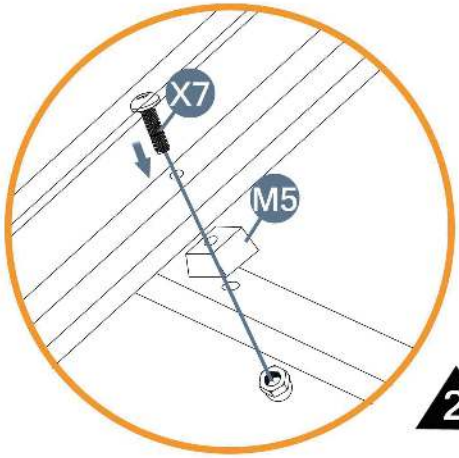




1







2

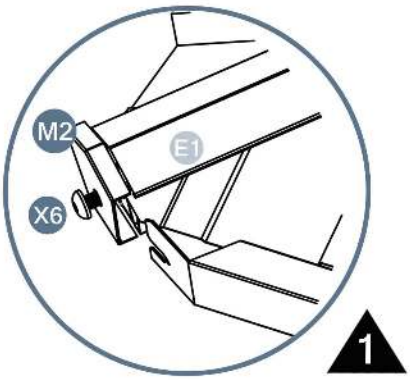
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

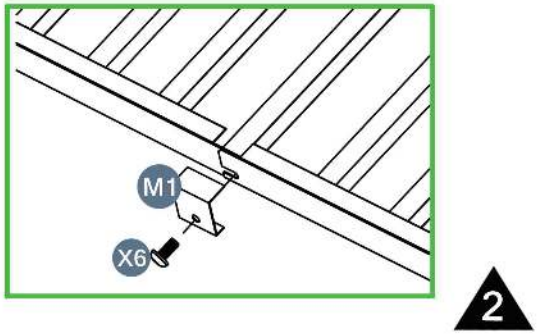
STEP17

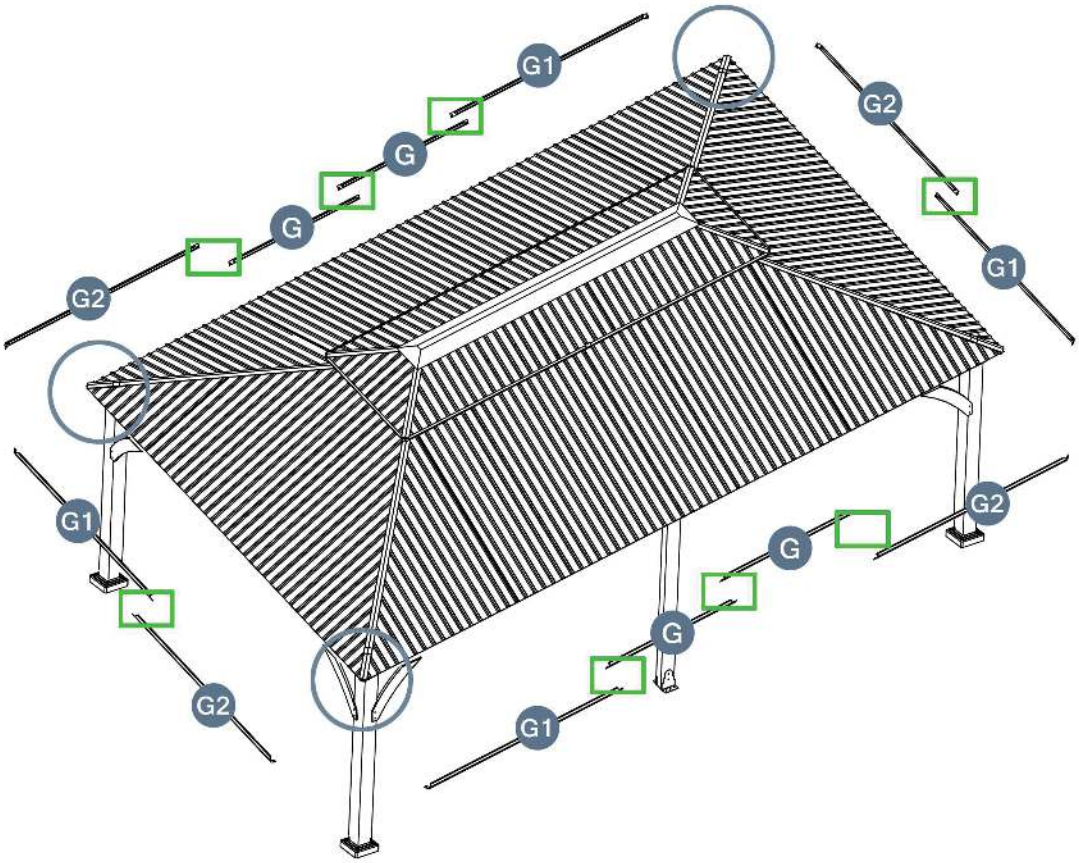
Parts required

- G 4pcs
- G1 4pcs
- M1 8pcs
- G2 4pcs
- X6 12pcs
- M2 4pcs

1 → 2



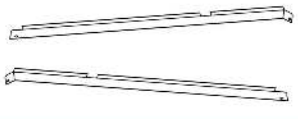




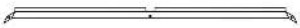
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP18

Parts required



G8 2pcs



G10 2pcs



X6 8pcs

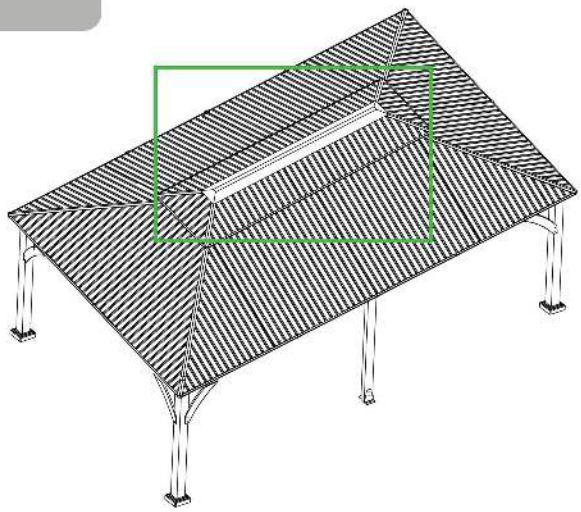
G9 2pcs

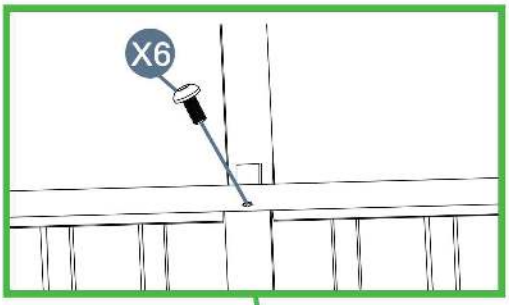


X8 4pcs

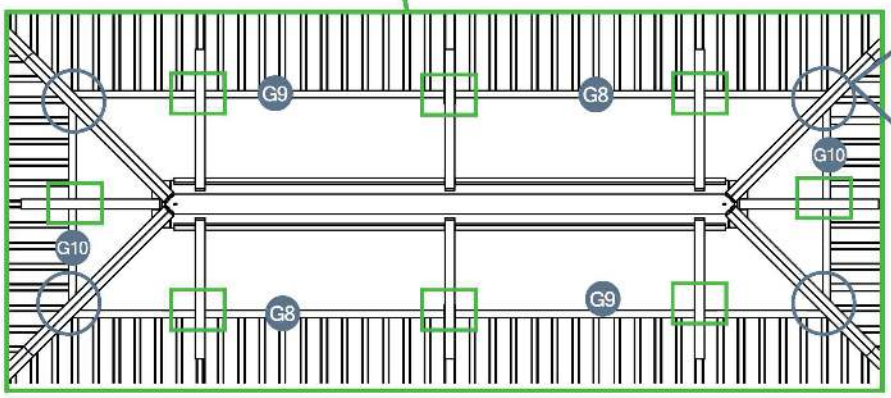
1 → 2 → 3

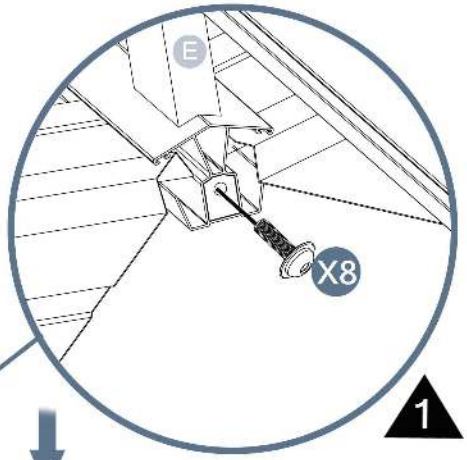
It can be installed from the inside.



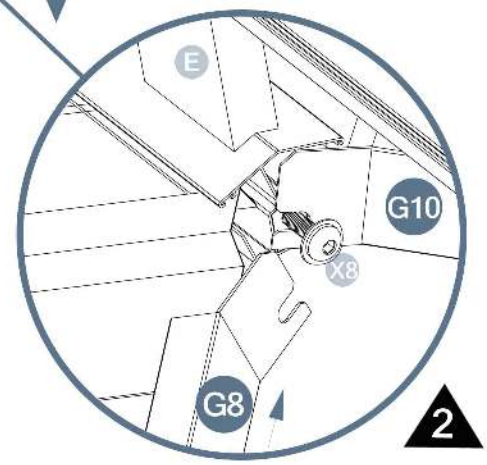


3





1

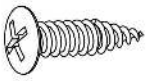


2

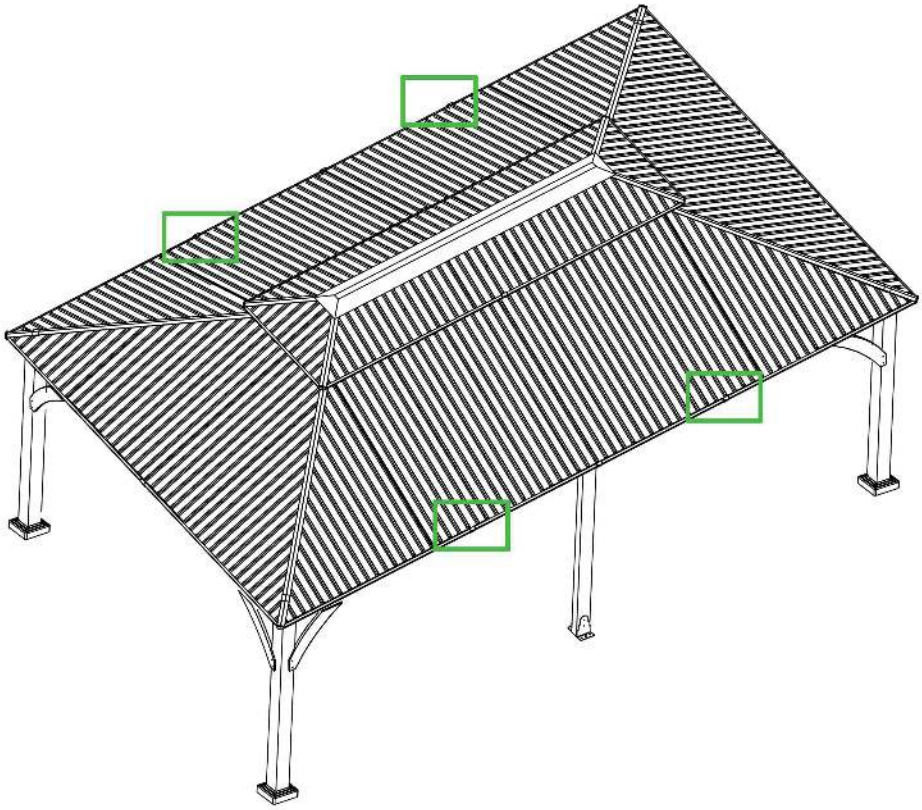
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

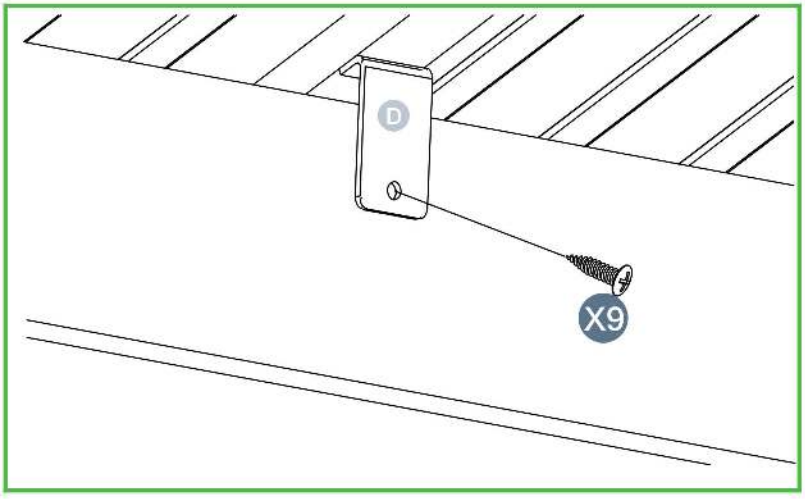
STEP19

Parts required



X9 4pcs





Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

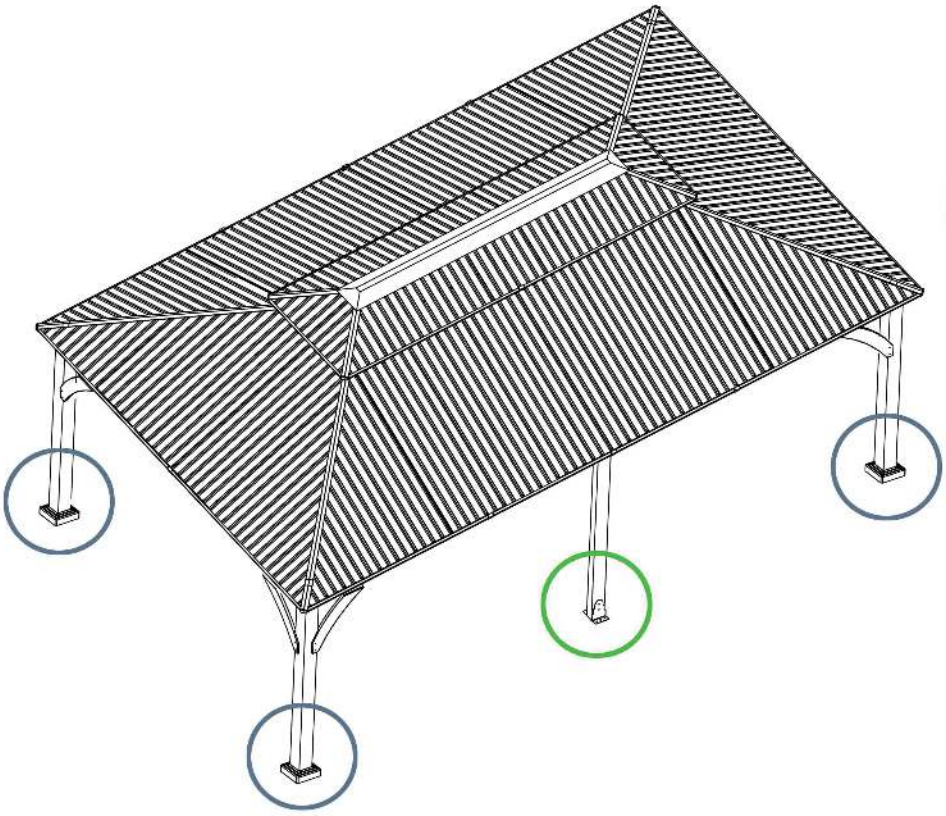
STEP20

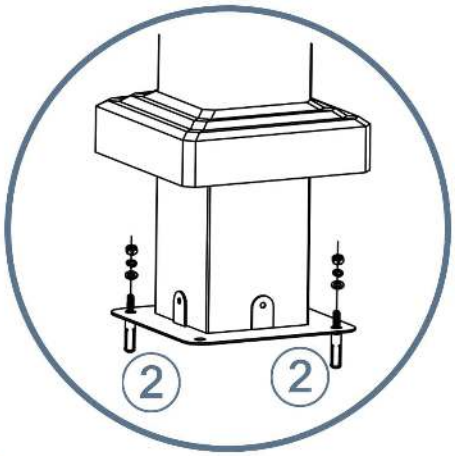
Parts required

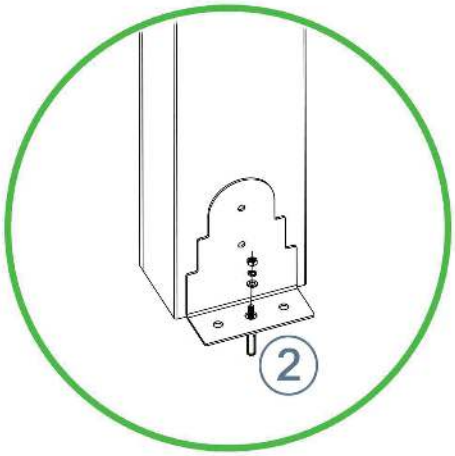


② 10pcs

To improve stability of gazebo,expansion screws very necessary. Expansion screws use for cement surfaces and have included in the package.



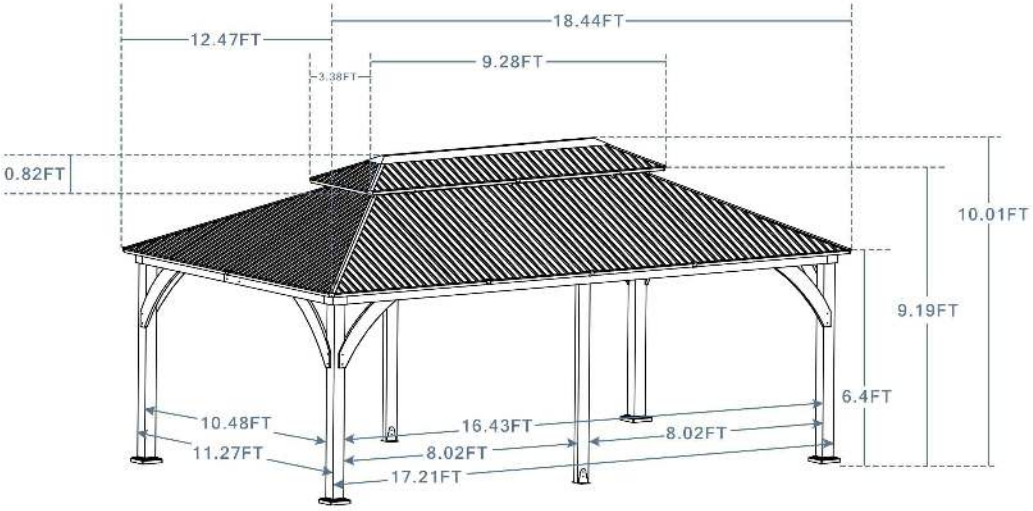




! ! ! For safety's stake, please check and make sure that all screws are tightened after all installation is complete.

Installation Completed

13X19FT


18.44FT
12.47FT
9.28FT
3.38FT
0.82FT
10.01FT
9.19FT
6.4FT
10.48FT
16.43FT
8.02FT
11.27FT
8.02FT
17.21FT