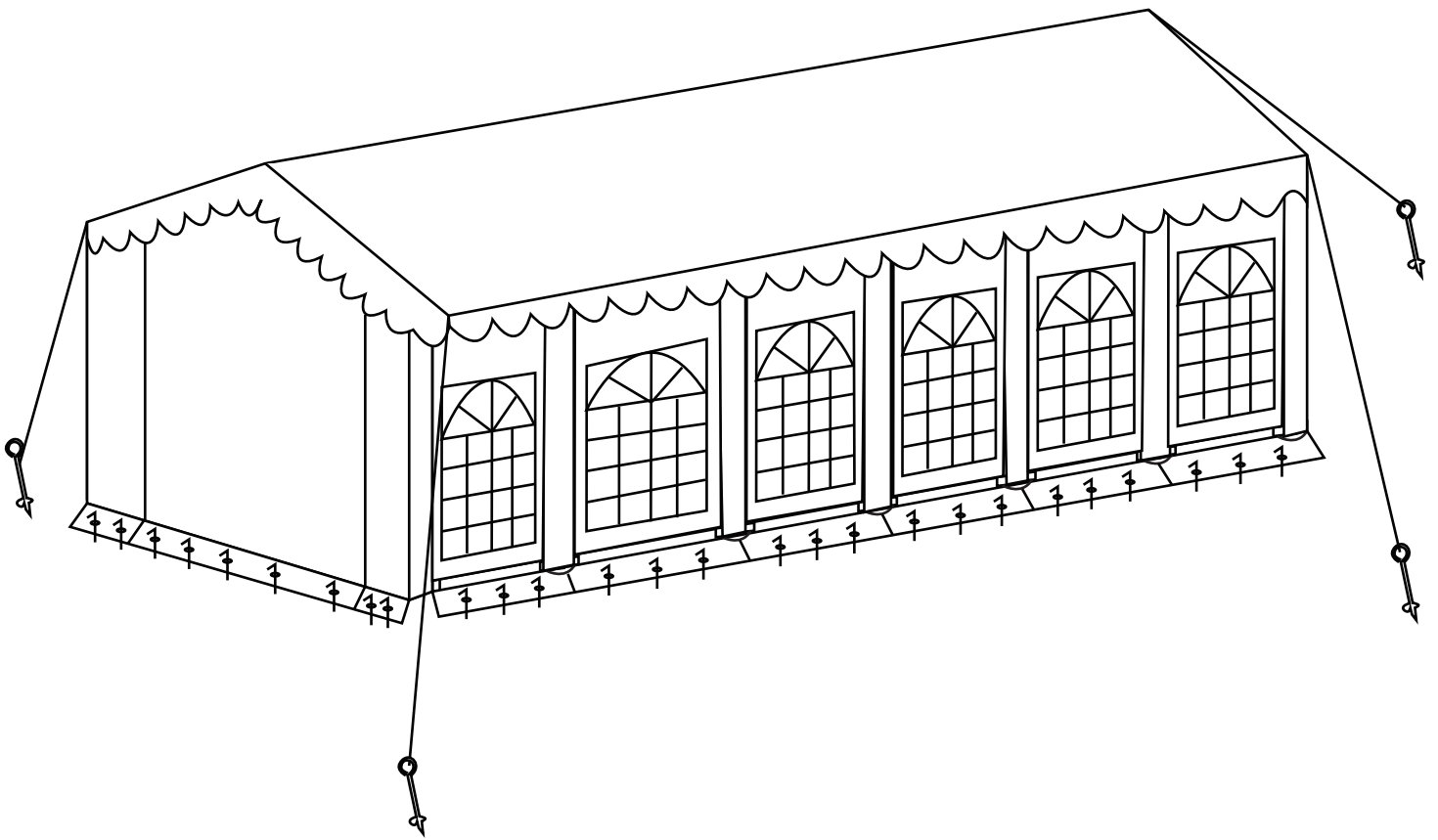


INSTRUCTION MANUAL

20x40FT Party Tent

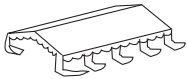
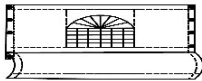
SKU: WQG043



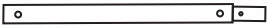
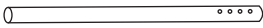
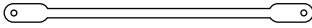
ATTENTION:

1. Please check the manual carefully and make sure you have received all the parts.
2. If there is any missing, please let us know the letter of the parts you need.
3. If there is any damage, please send clear photos to us, we will check and offer you best solution soon.

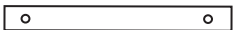
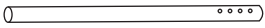
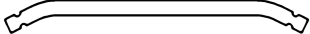
Box A

Part number	Photo	Part name	Quantity (pcs)
27		Roof	1
28		Sidewalls	12
29		Endwalls	2

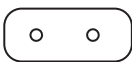
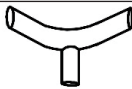
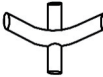
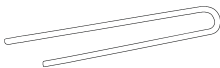
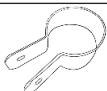
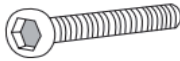
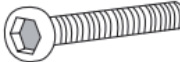
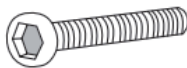
Box C

Part number	Photo	Part name	Quantity (pcs)
1		1#Pipe	14
2		2#Pipe	14
4		4#Pipe	11
6		Reinforcement bar A	4
21		Steel wire	24

Box D

Part number	Photo	Part name	Quantity (pcs)
3		3#Pipe	30
4		4#Pipe	3
7		Reinforcement bar B	7

Box B

Part number	Photo	Part name	Quantity (pcs)
5		Clamps	28
8		140° 3way-connectors	2
9		140° 4way-connectors	5
10		110° 3way-connectors	4
11		110° 4way-connectors	10
12		Footplate	10
13		Corner footplate	4
14		Peg	54
15		Peg	24
16		Spiral peg	4
17		Rope	4
19		Bungee ball	116
20		Clamp	8
22		Turn buckle	12
23		Screw M6x30mm	8
24		Screw M6x80mm	14
25		Screw M6x50mm	28
26		Screw nut	50

Warning:

1. In order to prevent rusting from air exposure, oil is applied to the surface of the pipes.
Before setting up the tent, please carefully remove the oil to keep the cover clean..
2. Take note that the tent needs to be handled carefully to avoid damage.
3. Do not force the frame as it may be damaged in the process.
4. Tents are designed as temporary shelters and should be evacuated in extreme weather conditions.
5. The windows may be slightly sticky to each other, when you unfold the windows, please do as softly as you can. Or the windows may crack during the process.

Please select a suitable site for the tent to avoid the damage to underground sprinkler systems, water, gas, or electrical lines.

Tips:

Here's a brief summary of the order in which to assemble this party tent:

First, assemble the entire roof frame.

Second, assemble the frame of only one side of the window so that the top cloth and the two roller shutters can be easily fixed to the frame without the help of a ladder.

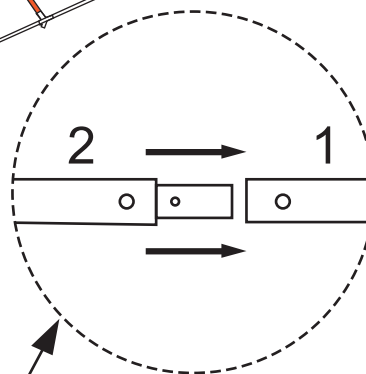
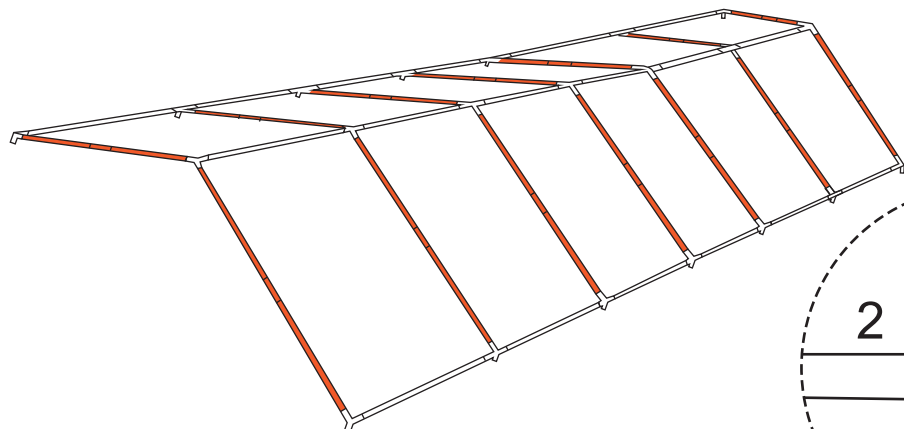
Third, assemble the frame for the window on the other side.

Finally, assemble the bottom frame and use ground nails to secure the entire party tent. Both roller shutter doors can be opened, and the number of windows can be determined according to your needs.

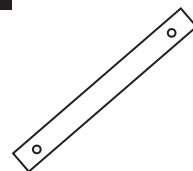
Now let's start installing this party canopy!

STEP 1

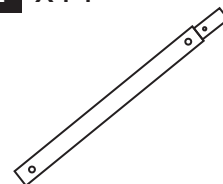
Insert part (2) into part (1) and make sure the holes are aligned.



1 x14



2 x14



2

1

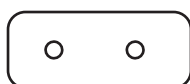
X14



STEP 2

Use two pieces of (5) part, align its holes with the holes of (1) part and (2) part, and secure with (25) screws and (26) nuts.

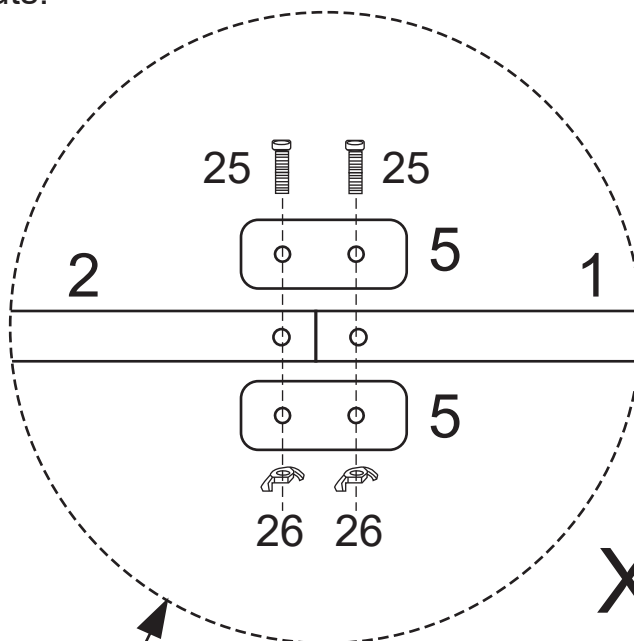
5 x28



25 x28



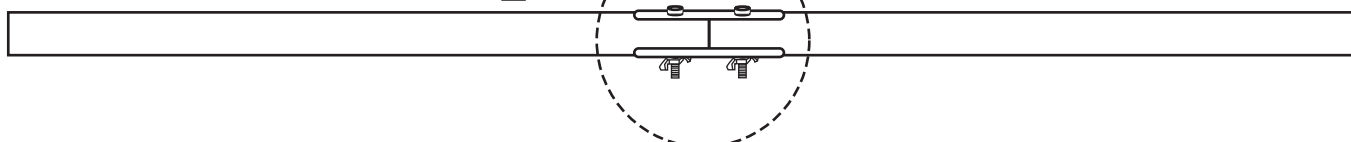
26 x28



X14

2

1

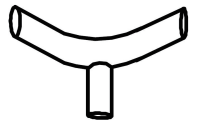


STEP 3

Connect the (8) connector to pole (1) and the (10) connector to pole (2).

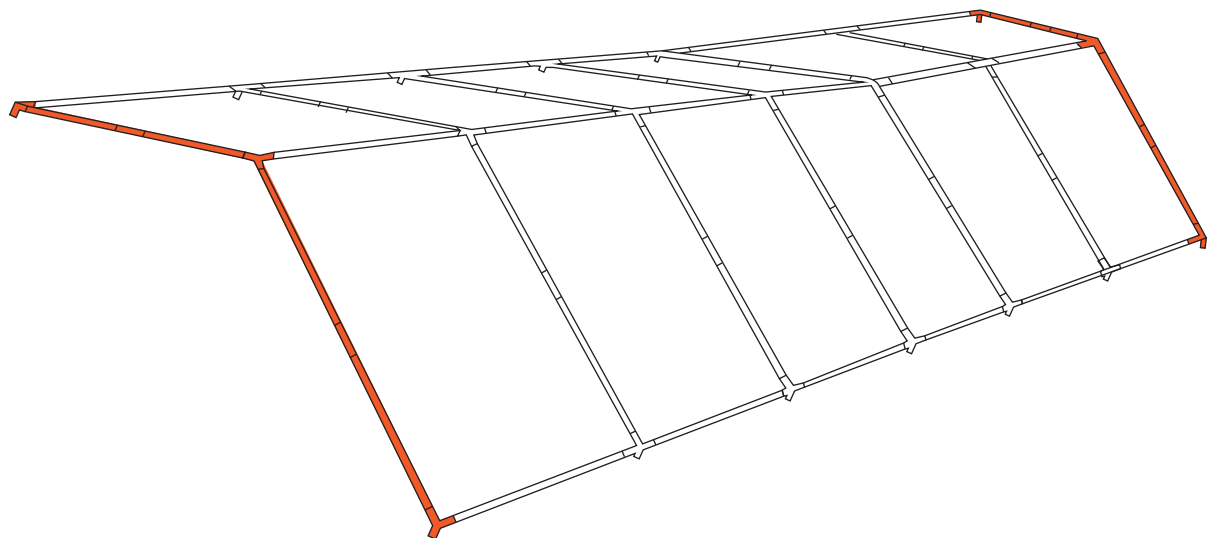
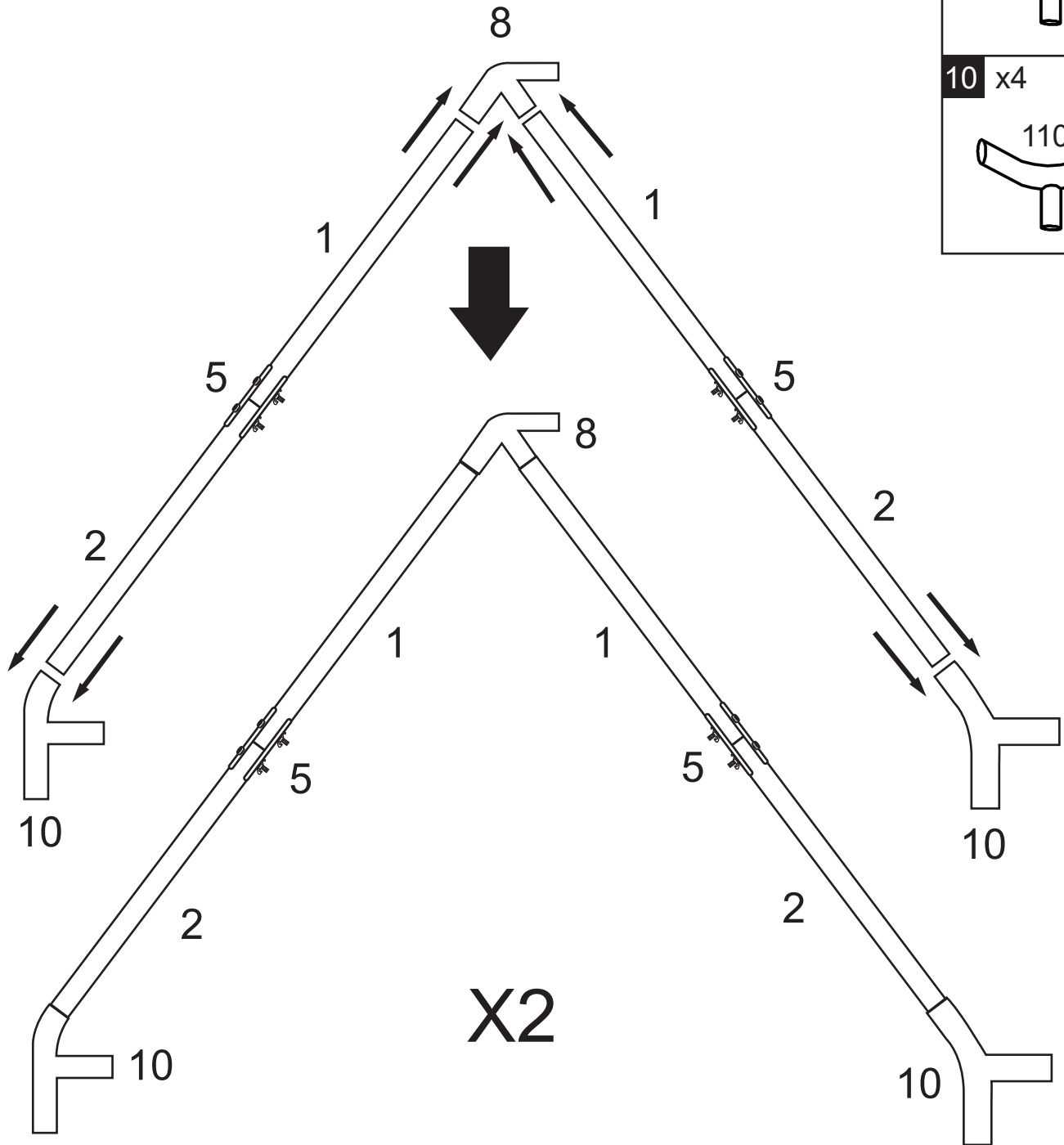
8 x2

140°



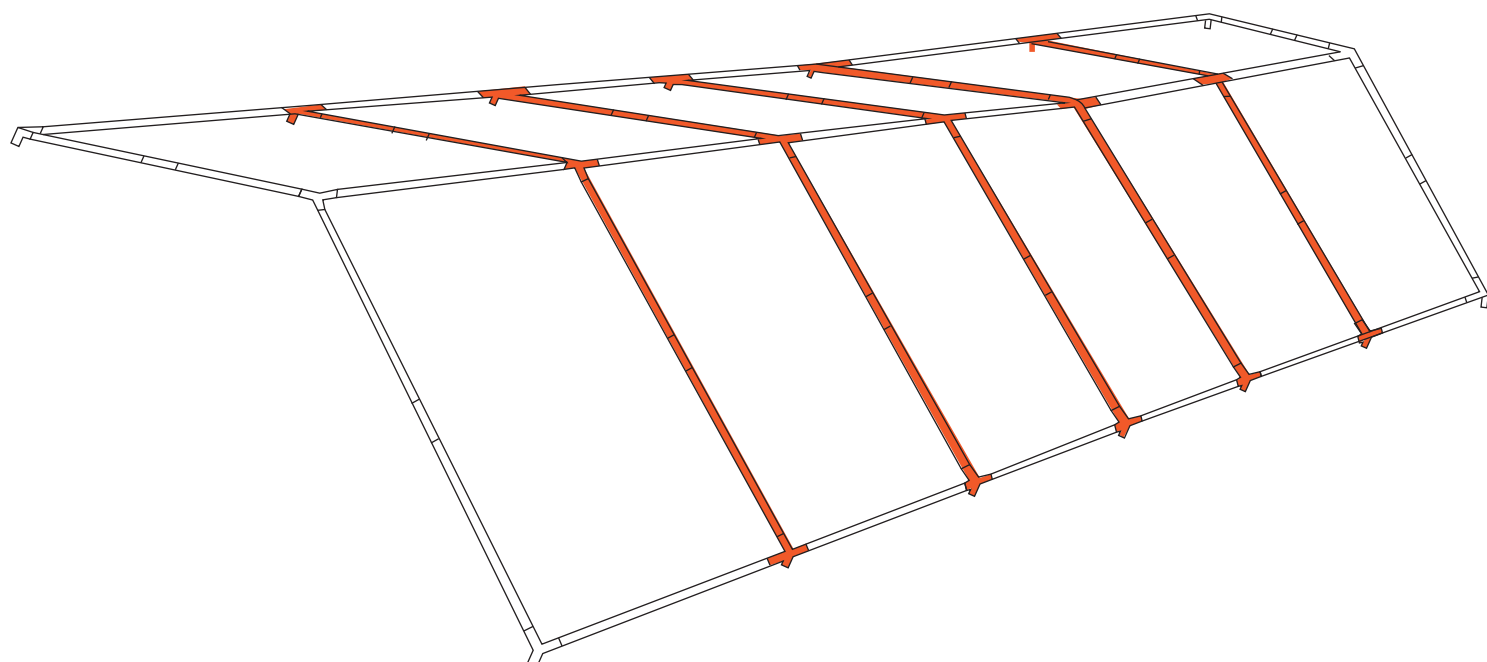
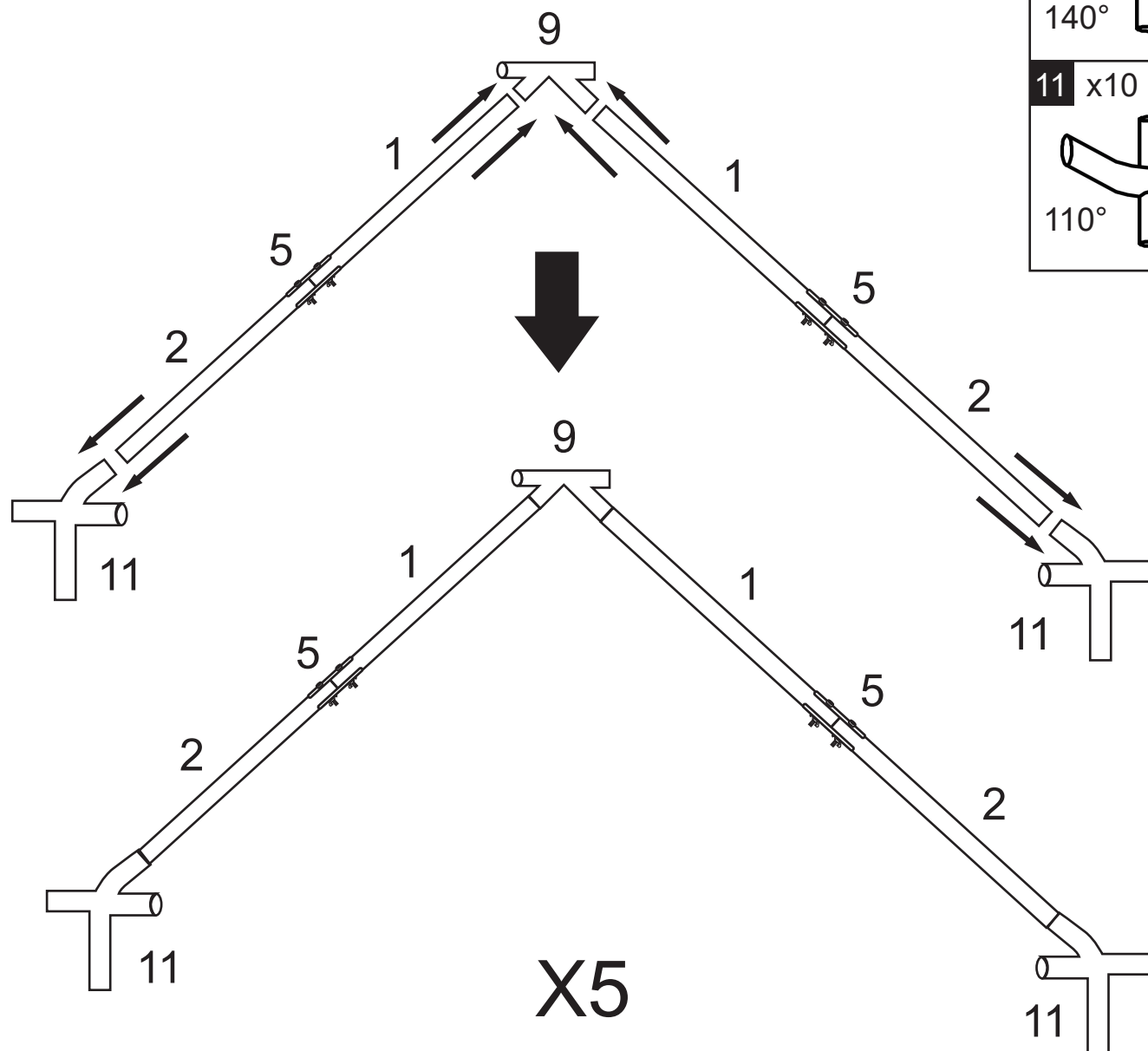
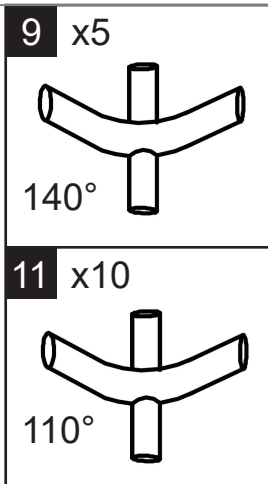
10 x4

110°



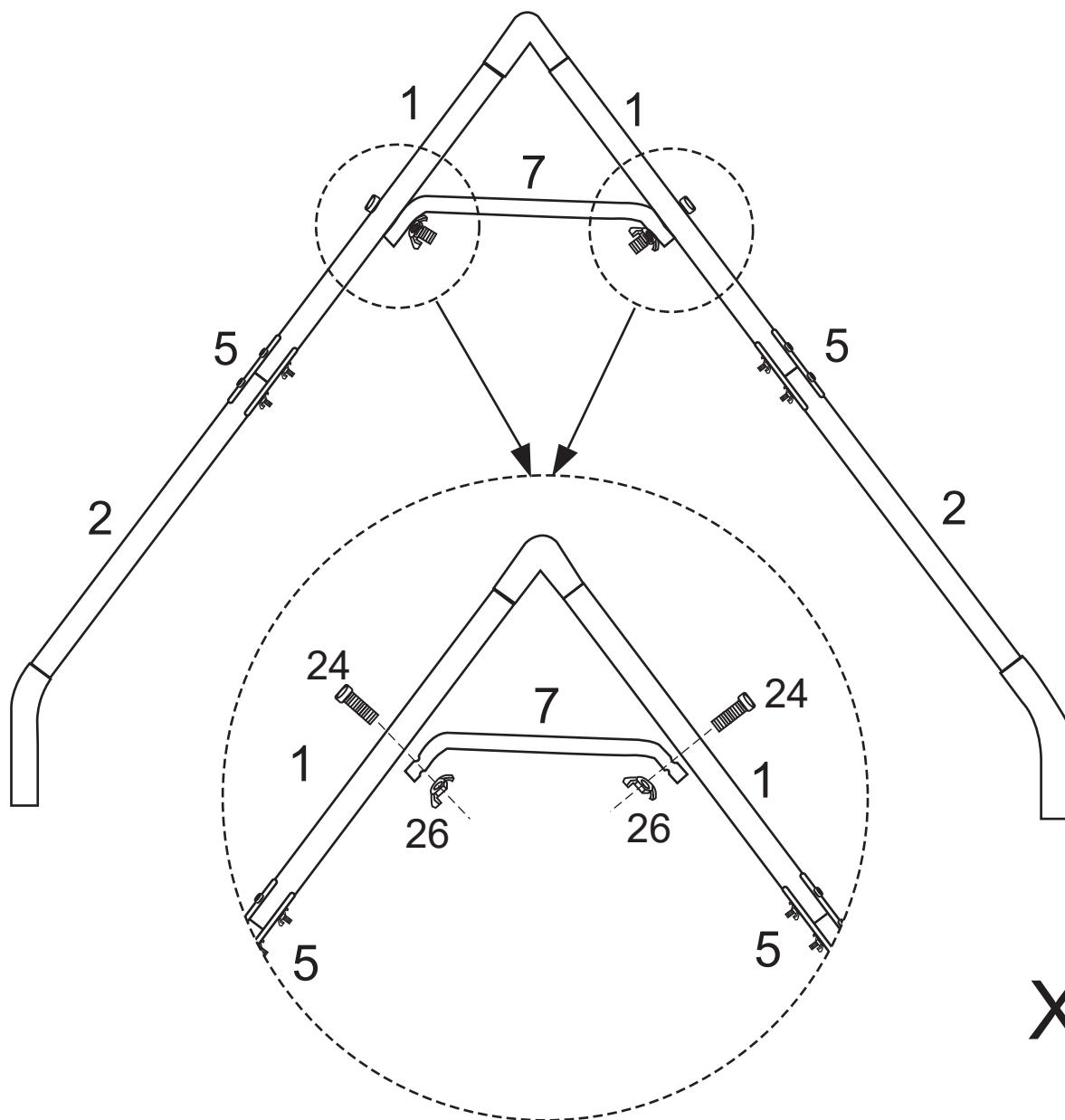
STEP 4

Connect the (9) connector to pole (1) and the (11) connector to pole (2).

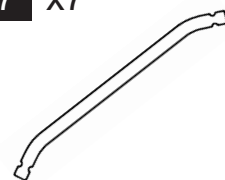


STEP 5

Attach a reinforcing rod (7) to the rod (1) using screws (24) and (26).



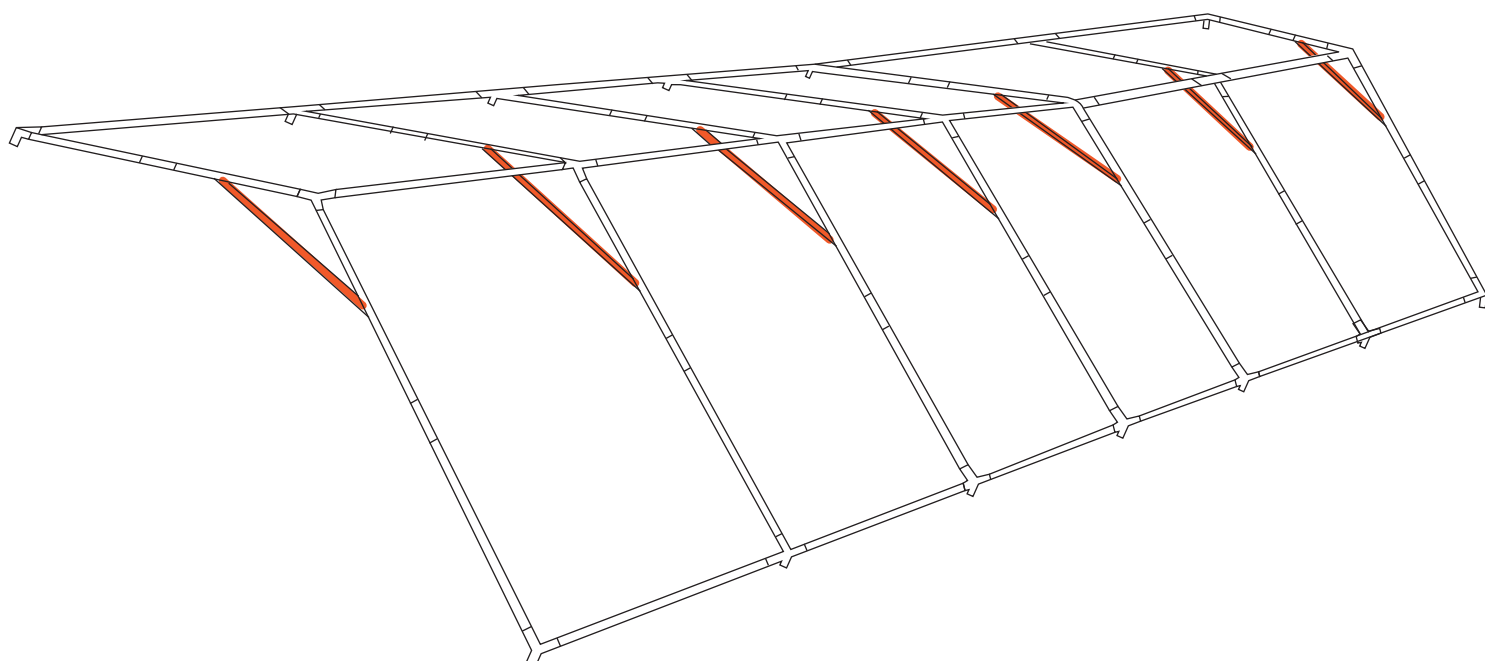
7 x7



24 x14

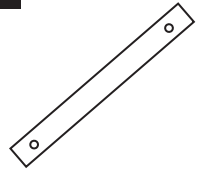


26 x14

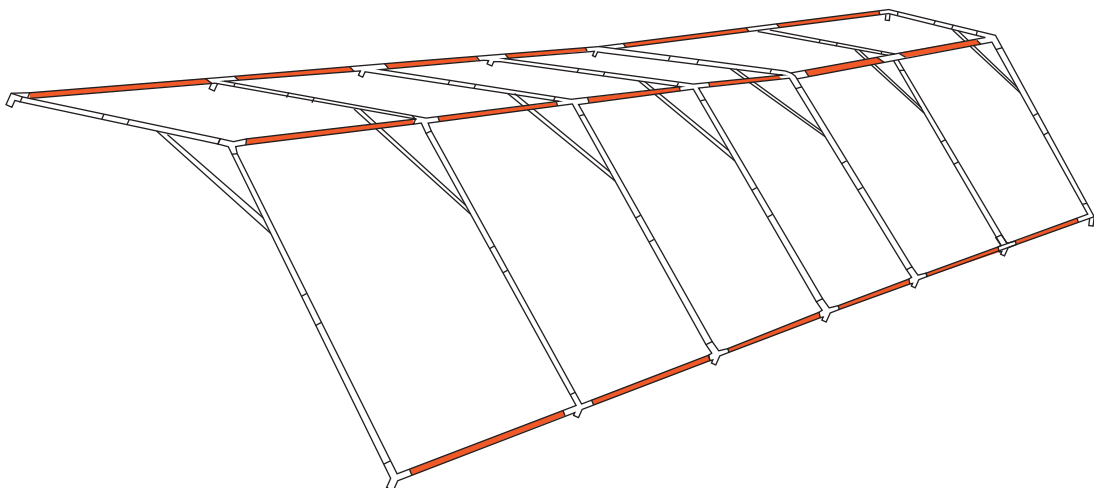
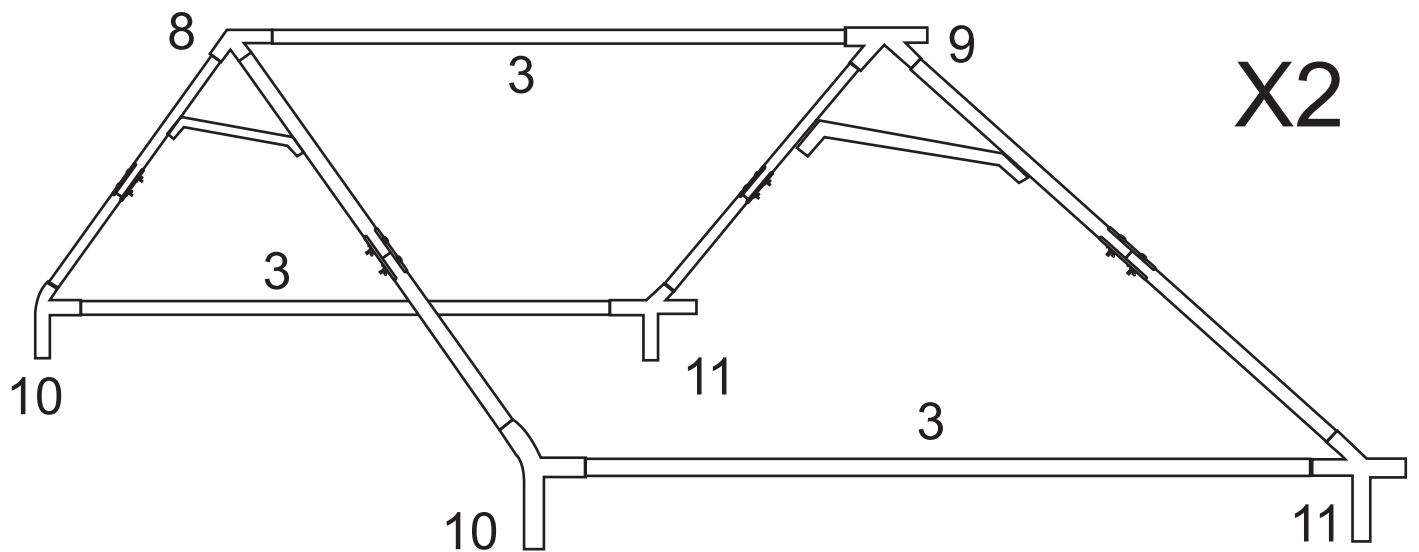
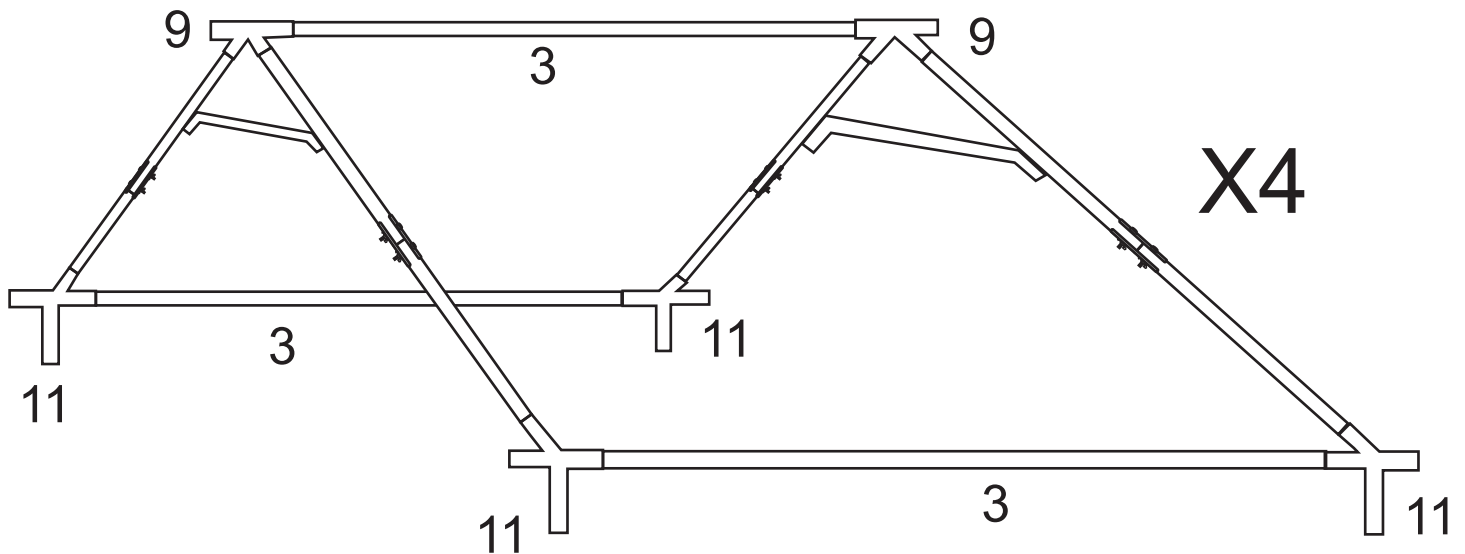


STEP 6

3 x18



Use the two ends of one crossbar (3) to connect the two joints (9), then use the two ends of the two crossbars (3) to connect the two joints (11), and so on. The crossbars on both sides are connected to joints (8) and (10), and the entire top frame is assembled.



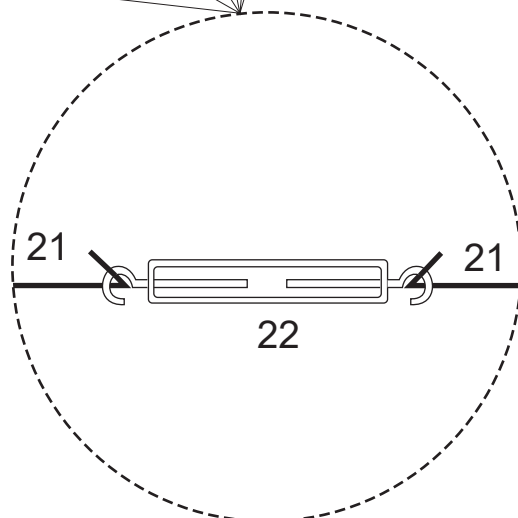
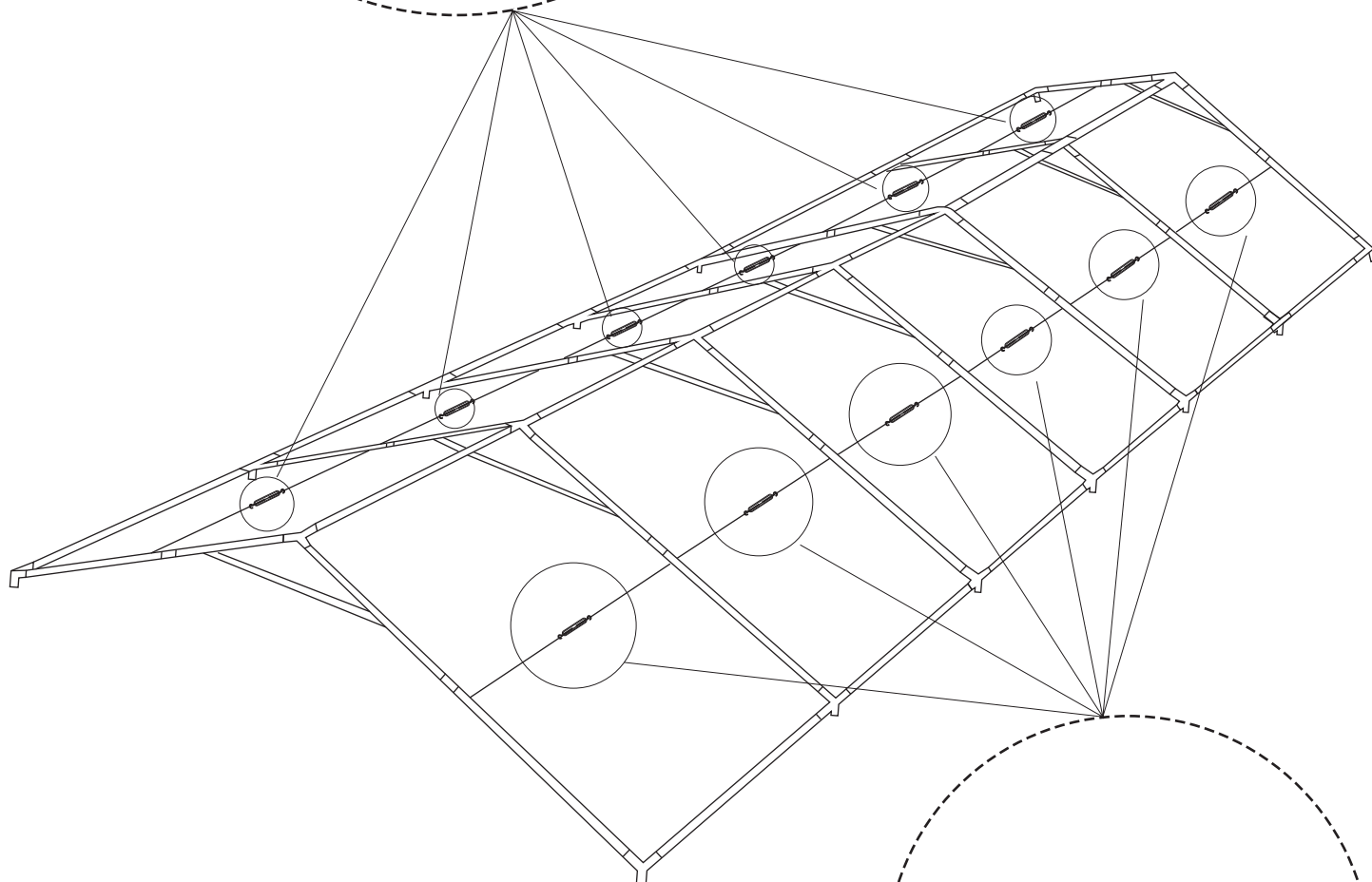
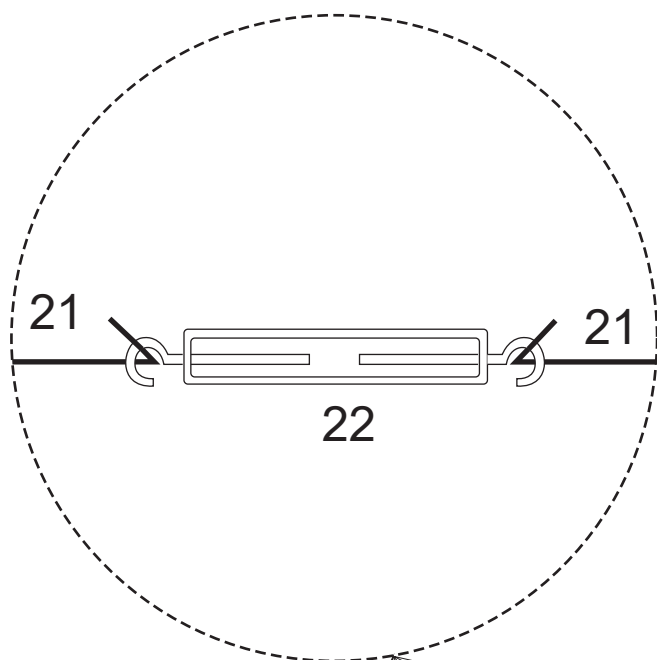
STEP 7

Combine (21) with (22) and secure them to the (2) pole.

21 x24



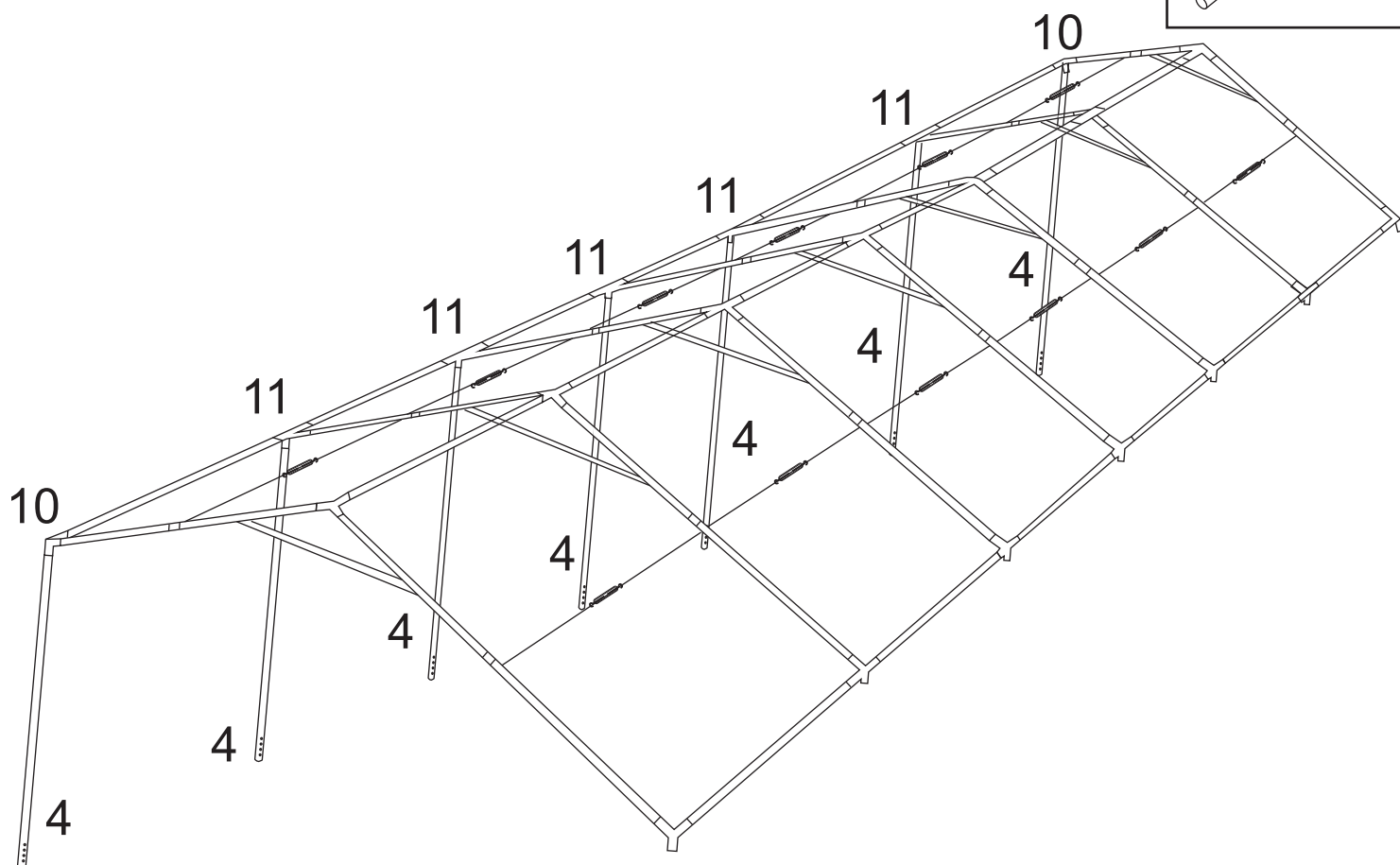
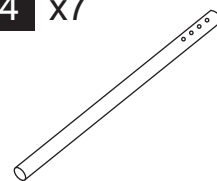
22 x12



STEP 8

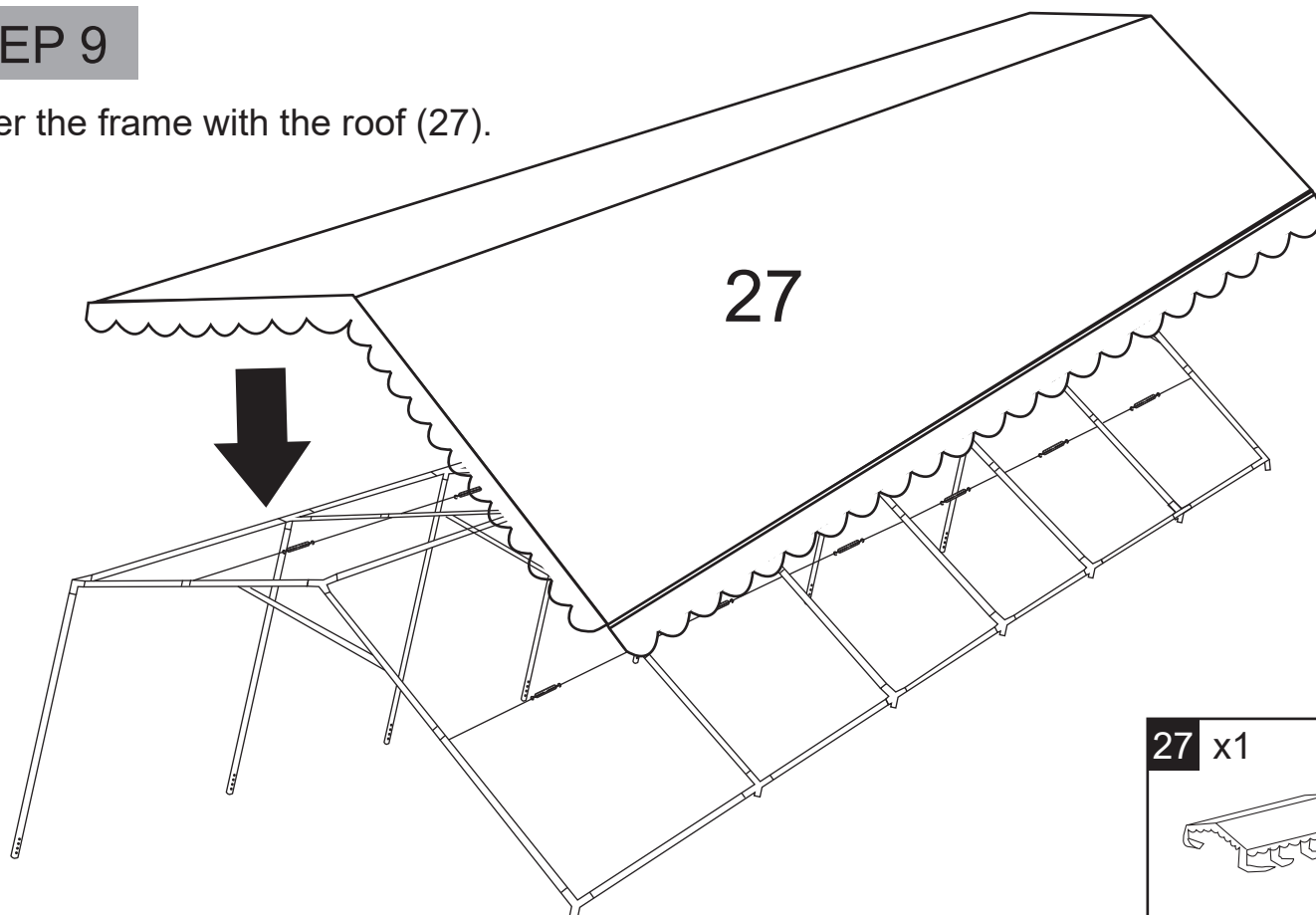
Attach the (4) pole to the (10) and (11) connectors on one side.

4 x7

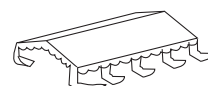


STEP 9

Cover the frame with the roof (27).



27 x1



STEP 10

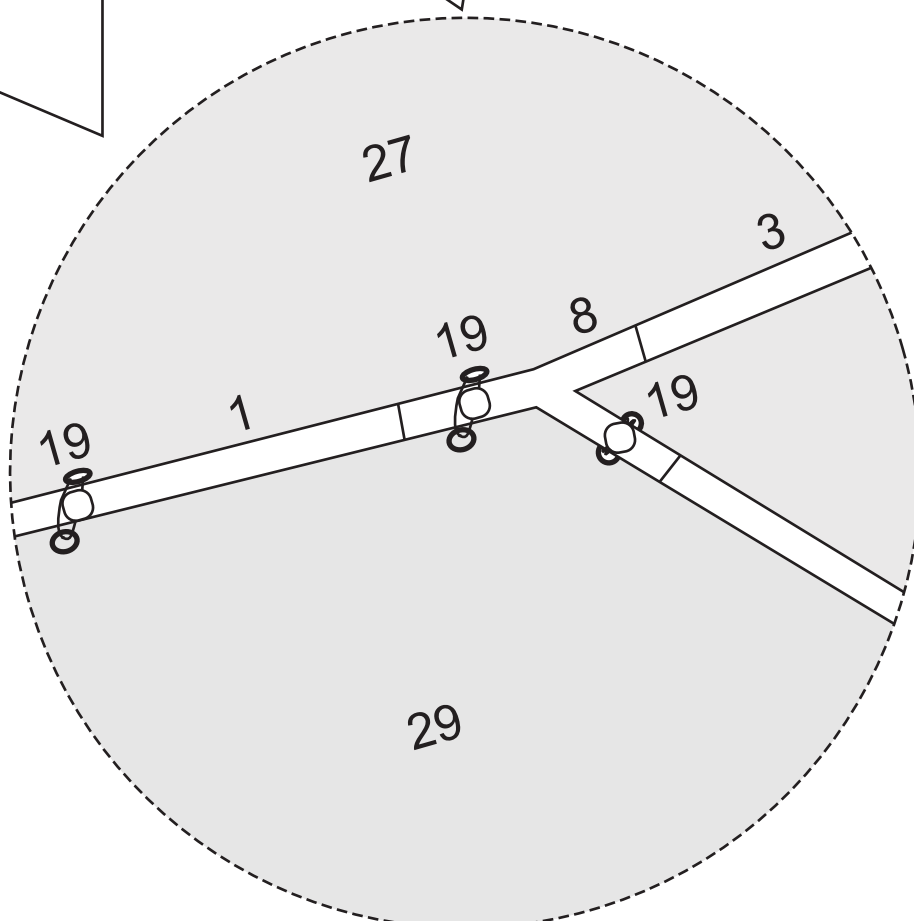
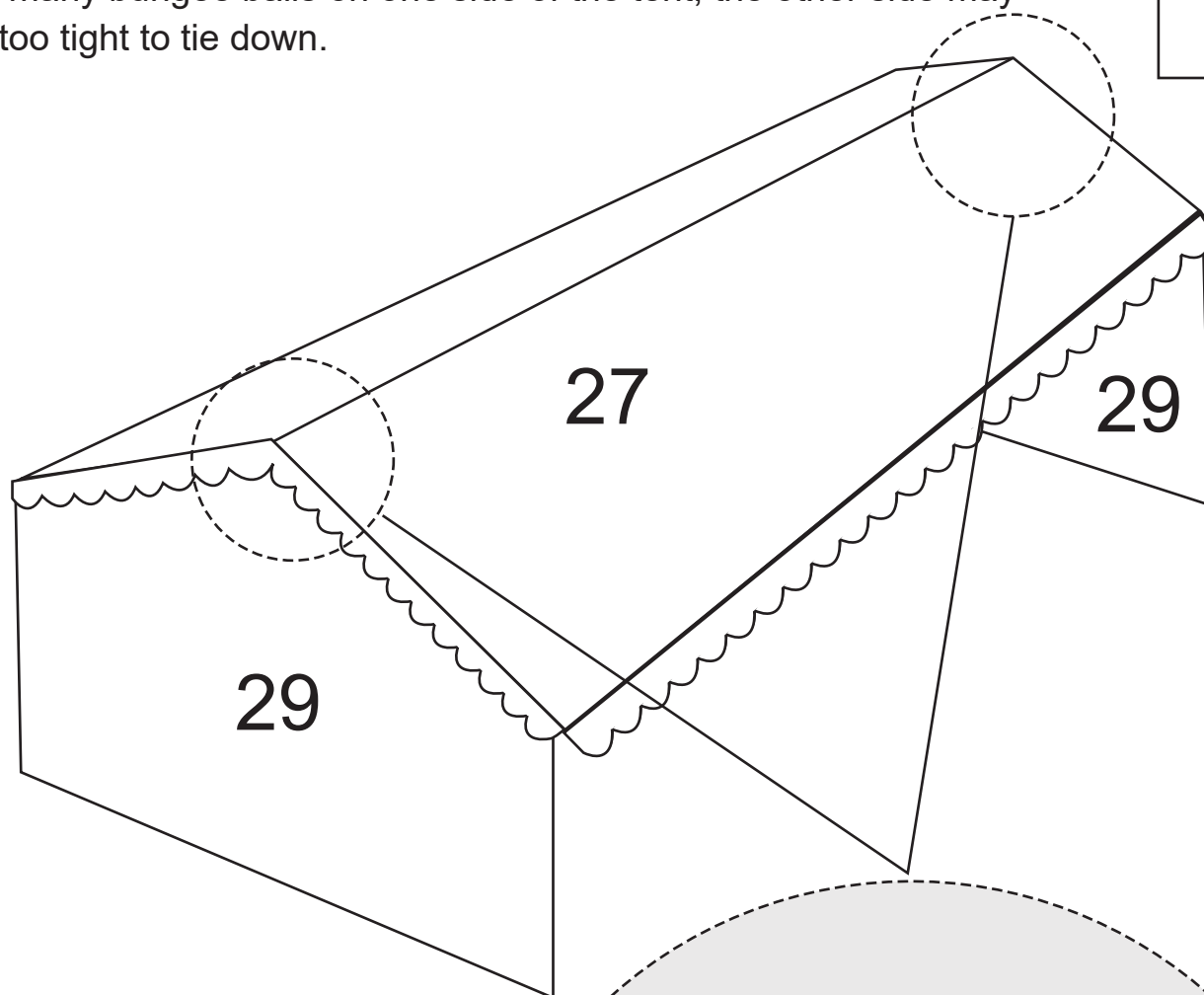
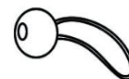
Use elastic balls (19) to secure the top cloth (27) and the door (29) to the frame.

Pay attention to the tension of the bungee balls, because if you use too many bungee balls on one side of the tent, the other side may be too tight to tie down.

29 x2



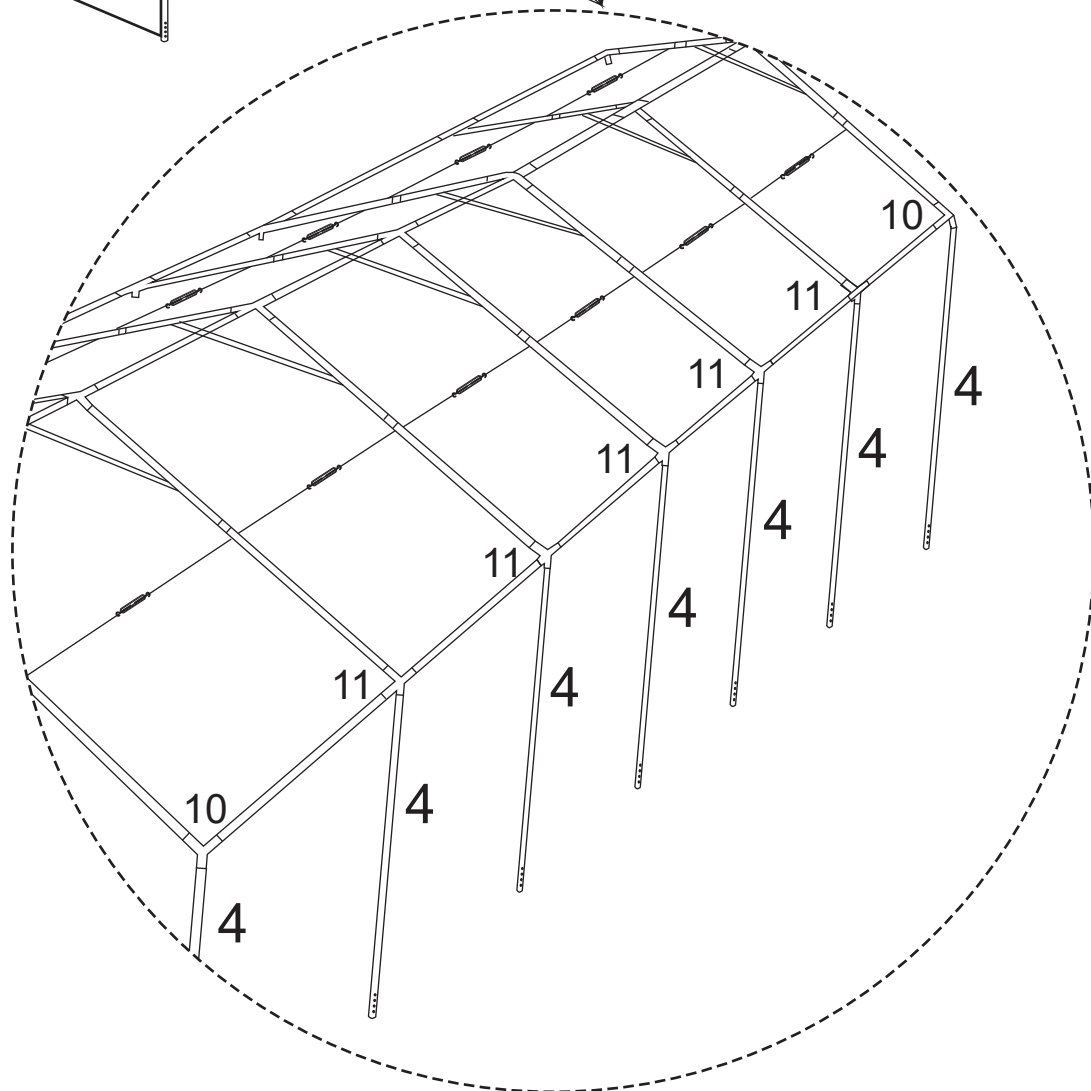
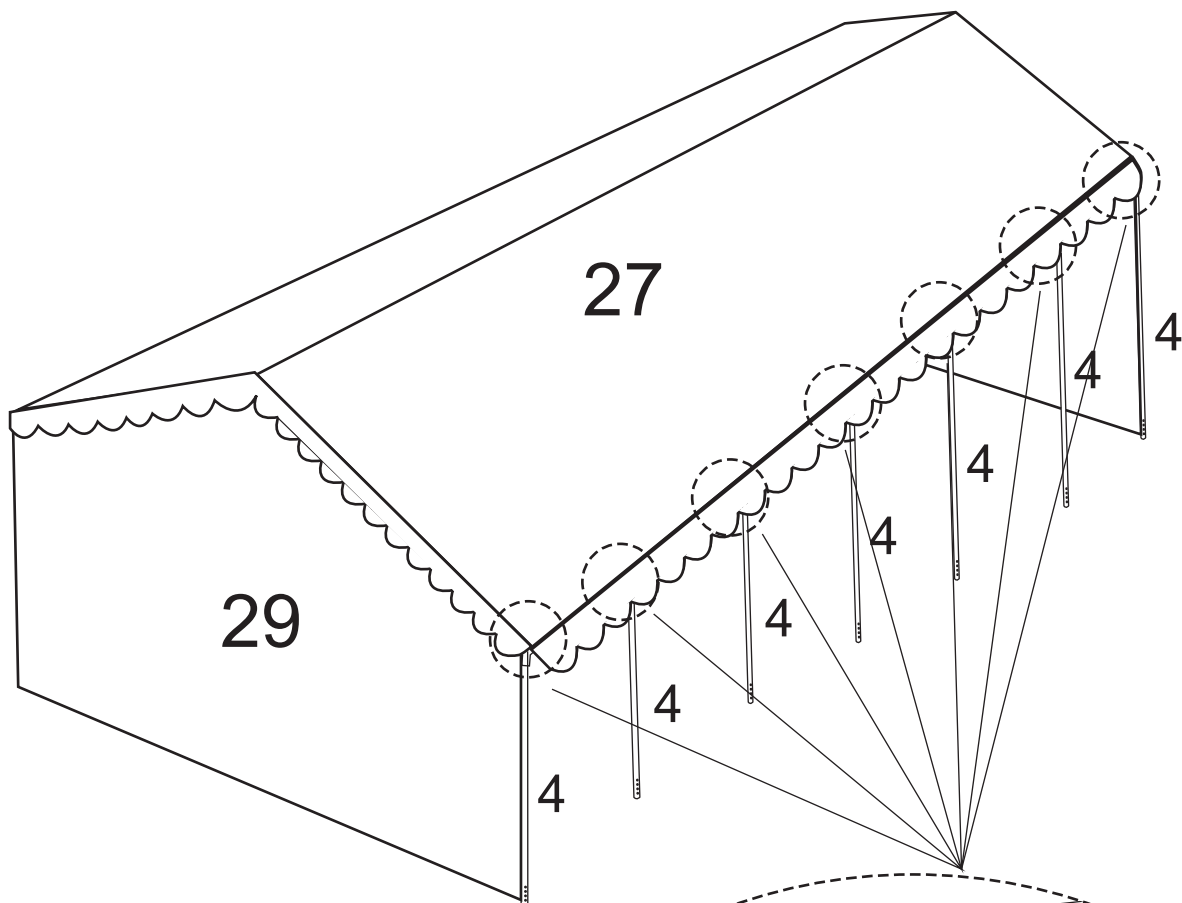
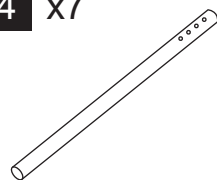
19 x28



STEP 11

Attach the (4) pole to the (10) and (11) connectors on the other side.

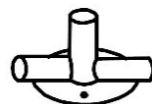
4 x7



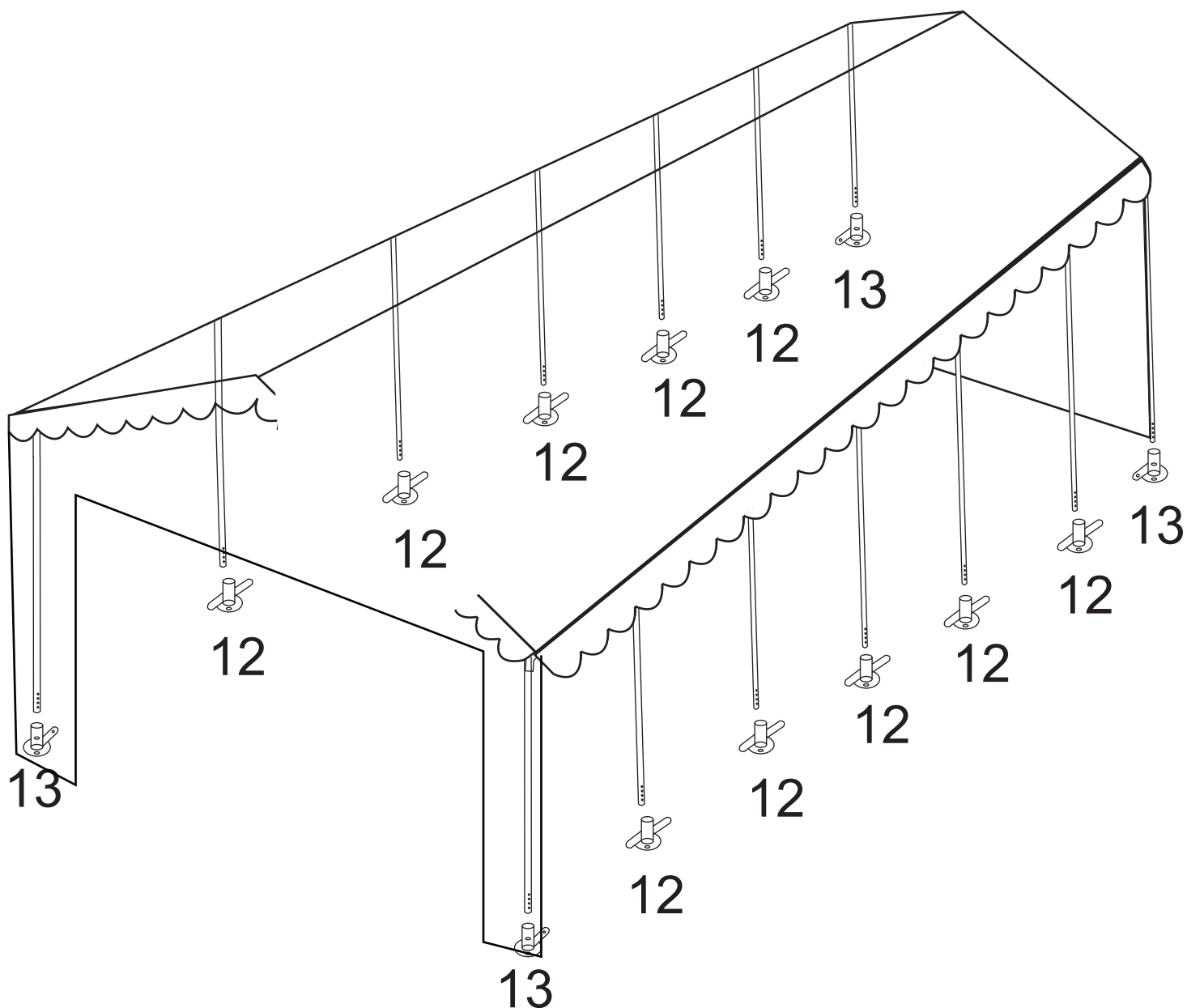
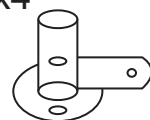
STEP 12

Connect the (12) footplate and (13) corner footplate to the (4) vertical rod.

12 x10



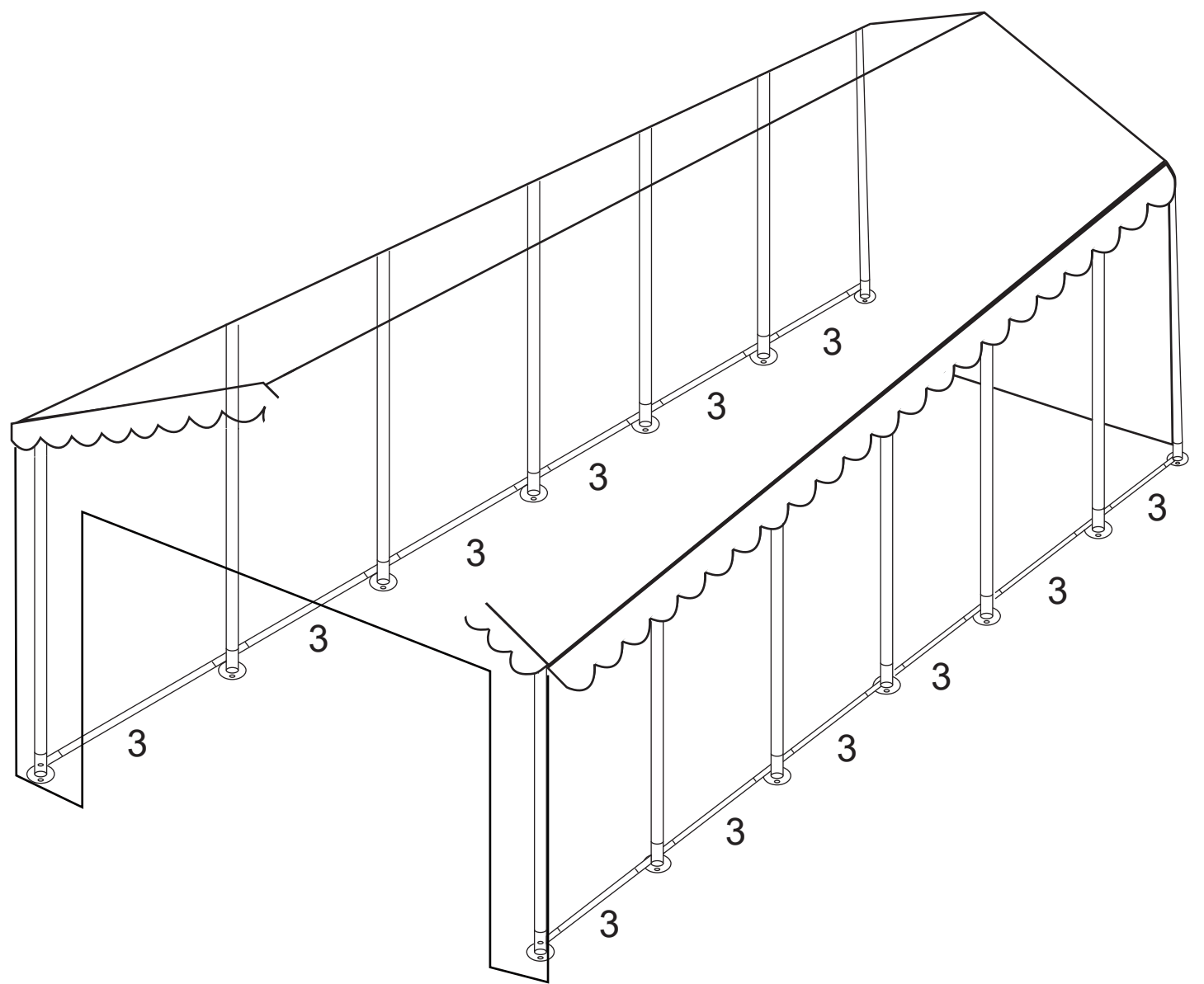
13 x4



STEP 13

3 x12

Connect the footplates on both sides with (3) pipes.



STEP 14

Use clamps (20), screws (23) and nuts (26) to connect the reinforcing rod (6) to the horizontal rod (3) and vertical rod (4).

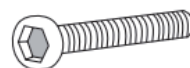
6 x4



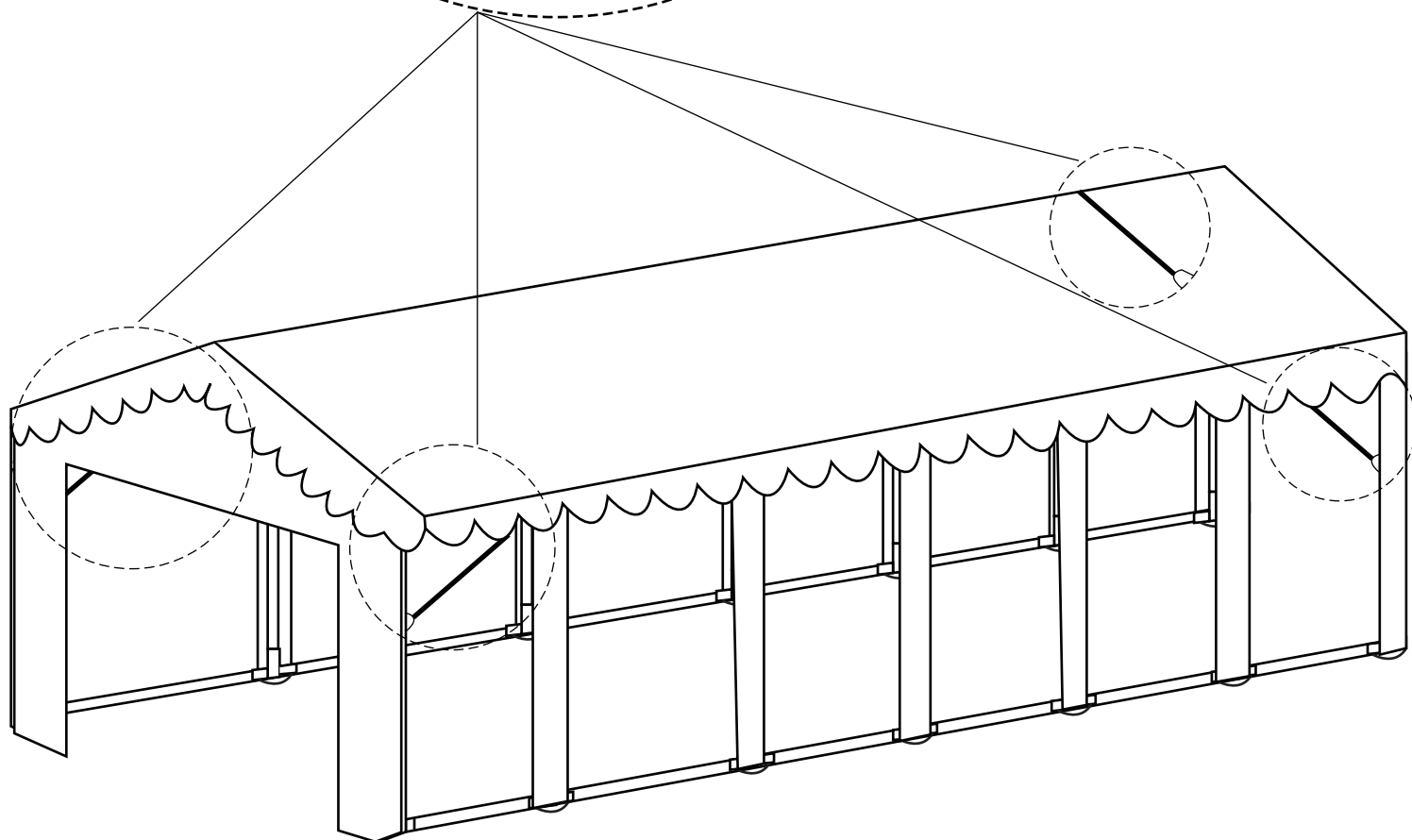
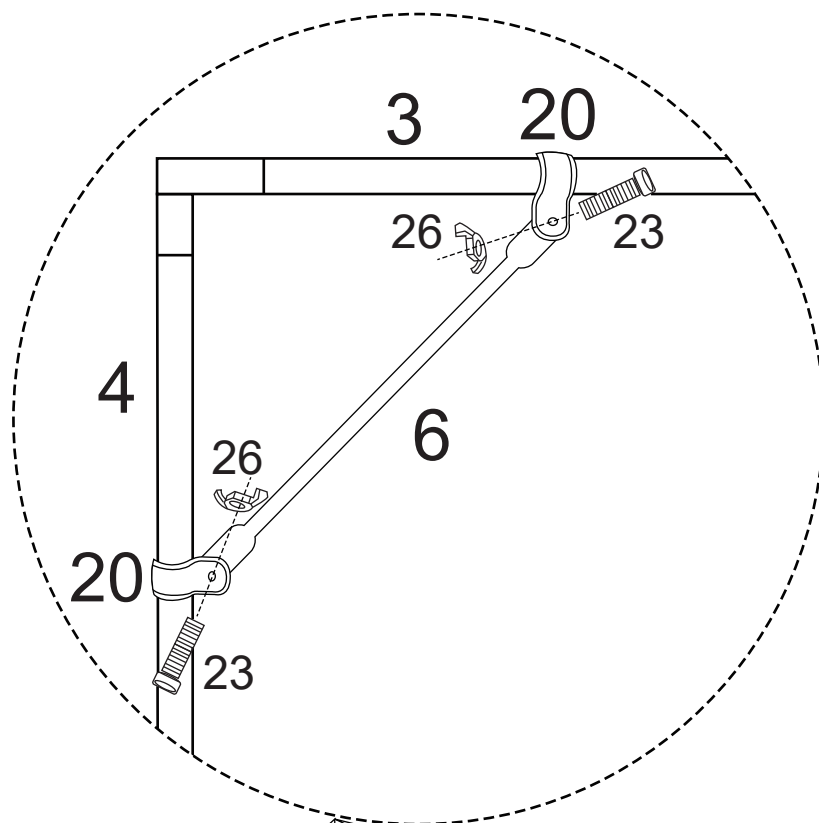
20 x8



23 x8



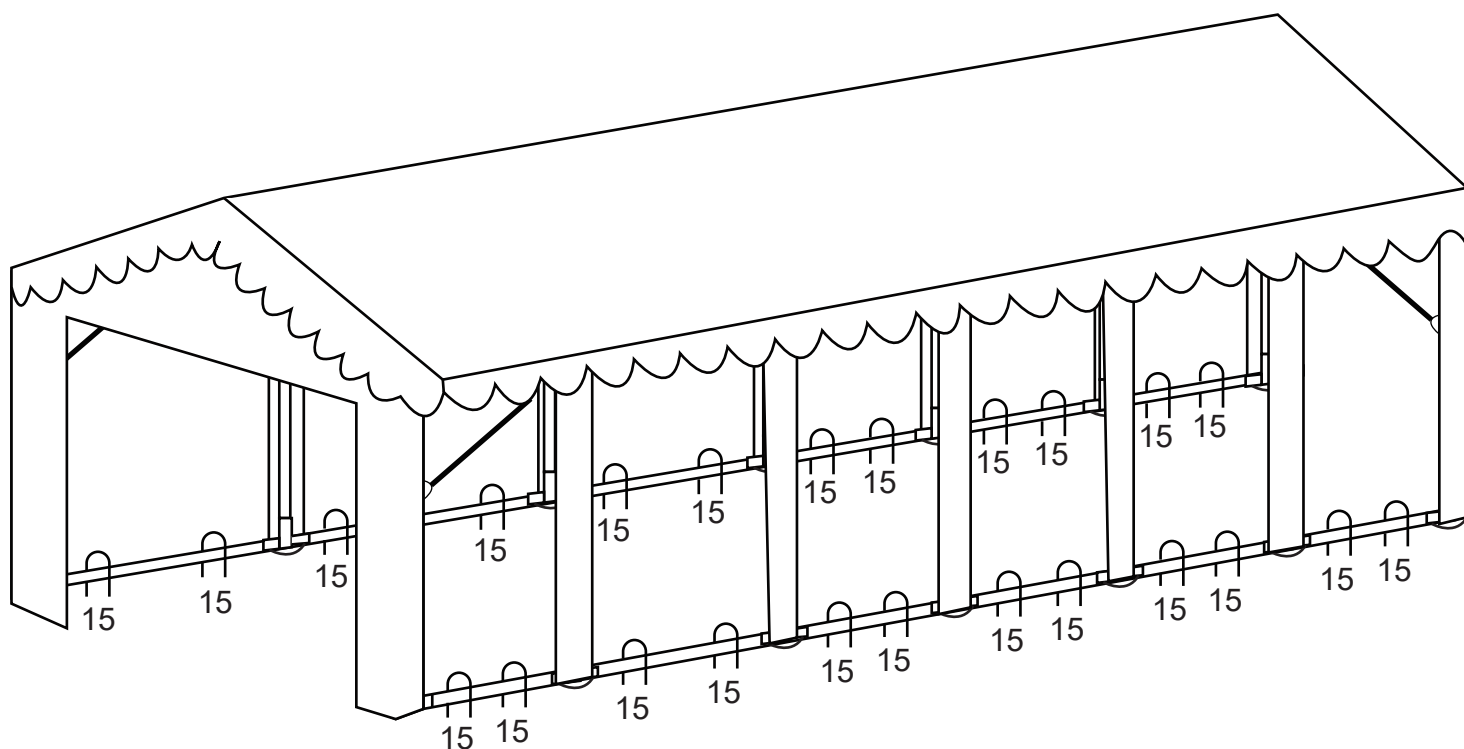
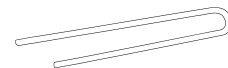
26 x8



STEP 15

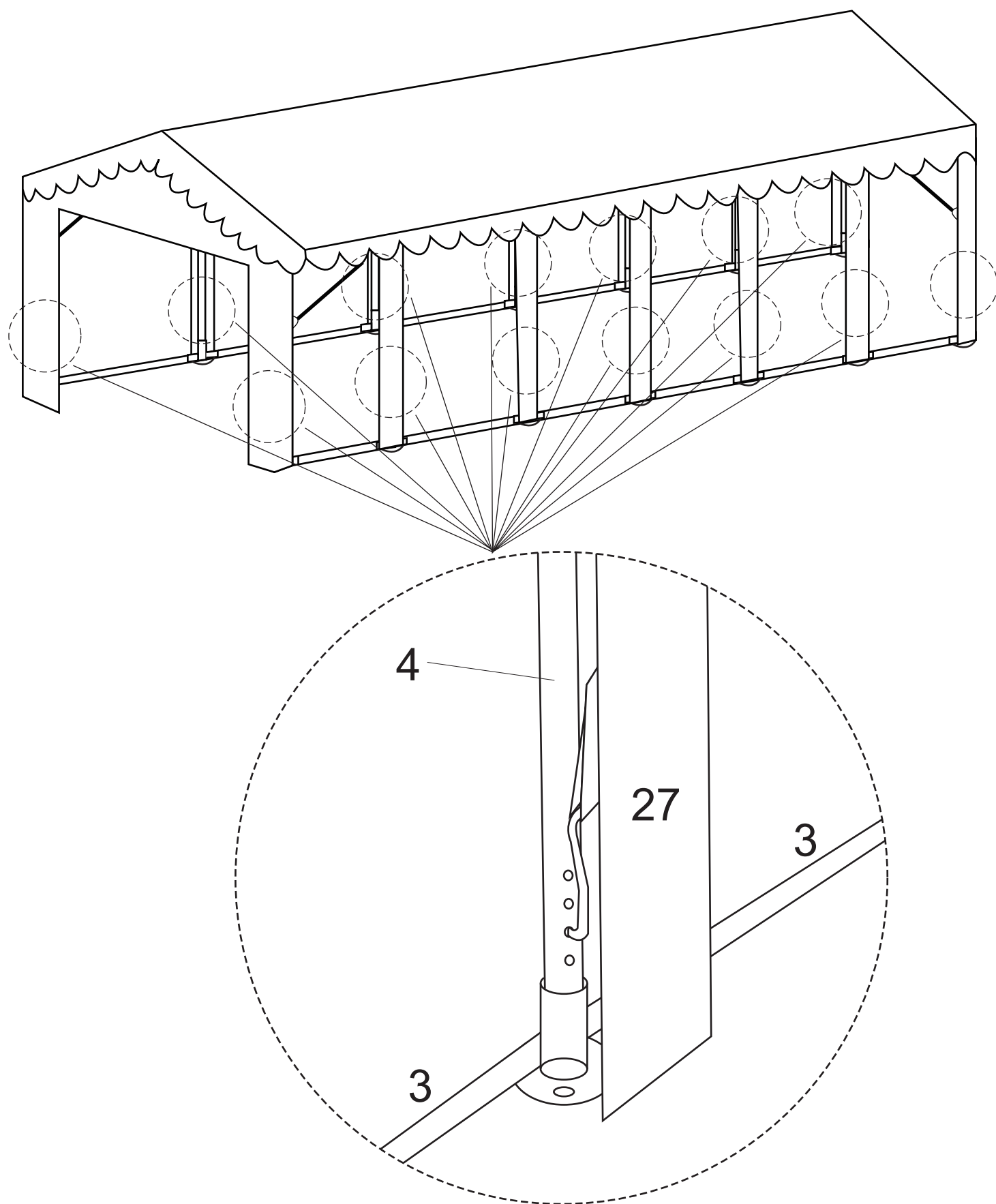
15 x24

Use U-shaped ground nails (15) to secure the frame firmly to the ground.



STEP 16

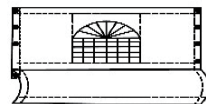
Fix the hanging cloth on the vertical pole (4) with hook .
There are Velcro strips on the hanging fabric (27) for fastening.



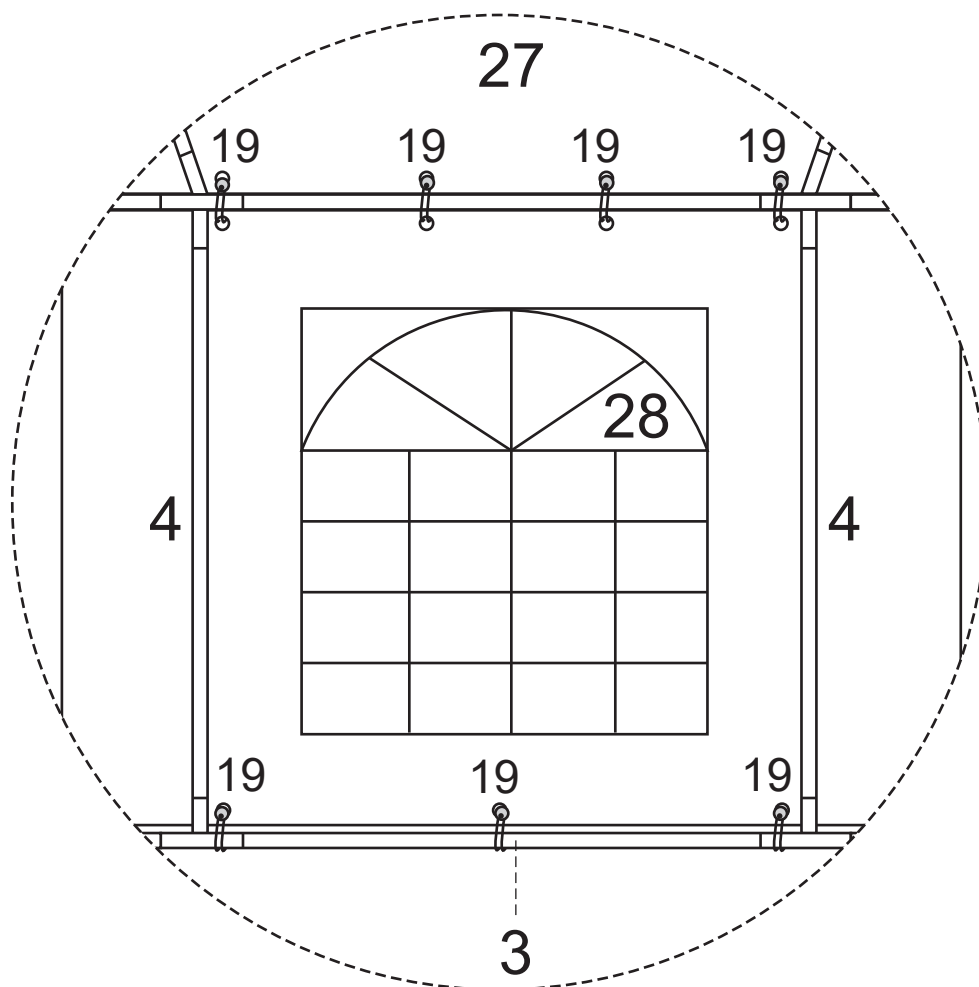
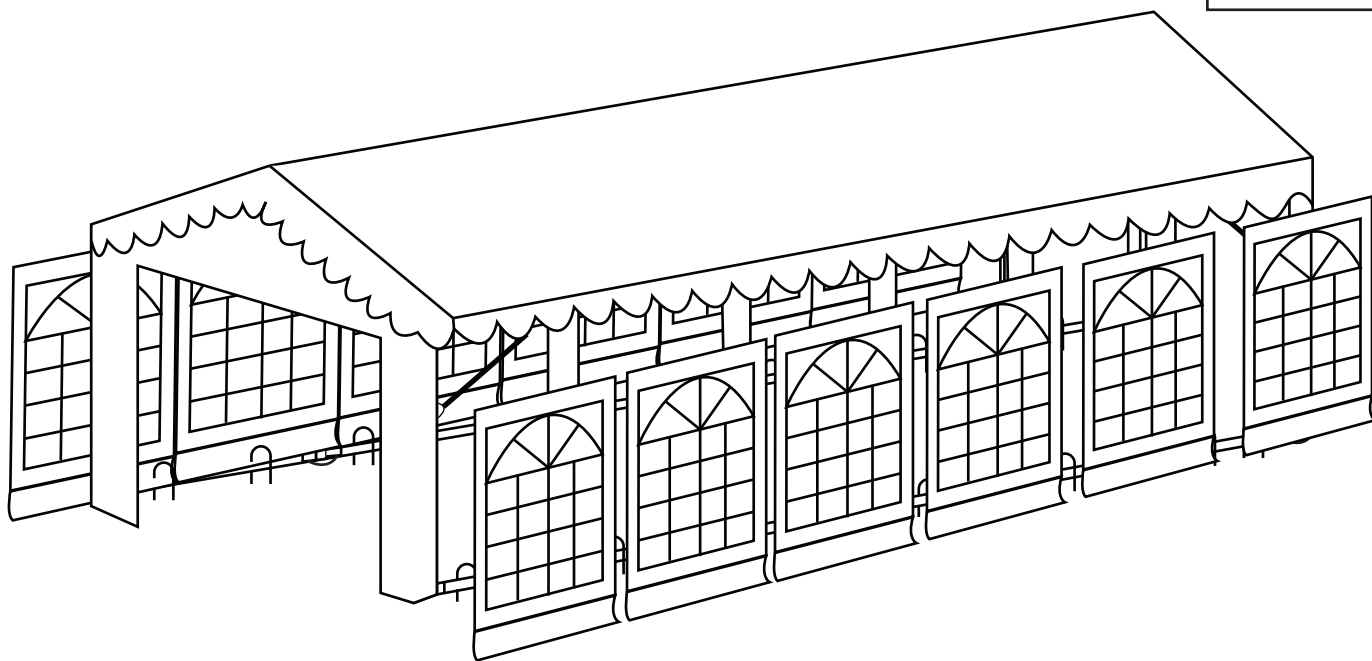
STEP 17

Use elastic balls (19) to fix the window (28) and the top cloth (27) on the crossbar (3) together. Velcro on the window is used to secure the window securely to the vertical pole (4).

28 x12



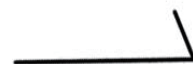
19 x84



STEP 18

Use L-shaped ground nails (14) to secure the extended window, and use ropes (17) and ground nails (16) to secure the party tent firmly to the ground.

14 x54



16 x4



17 x4

