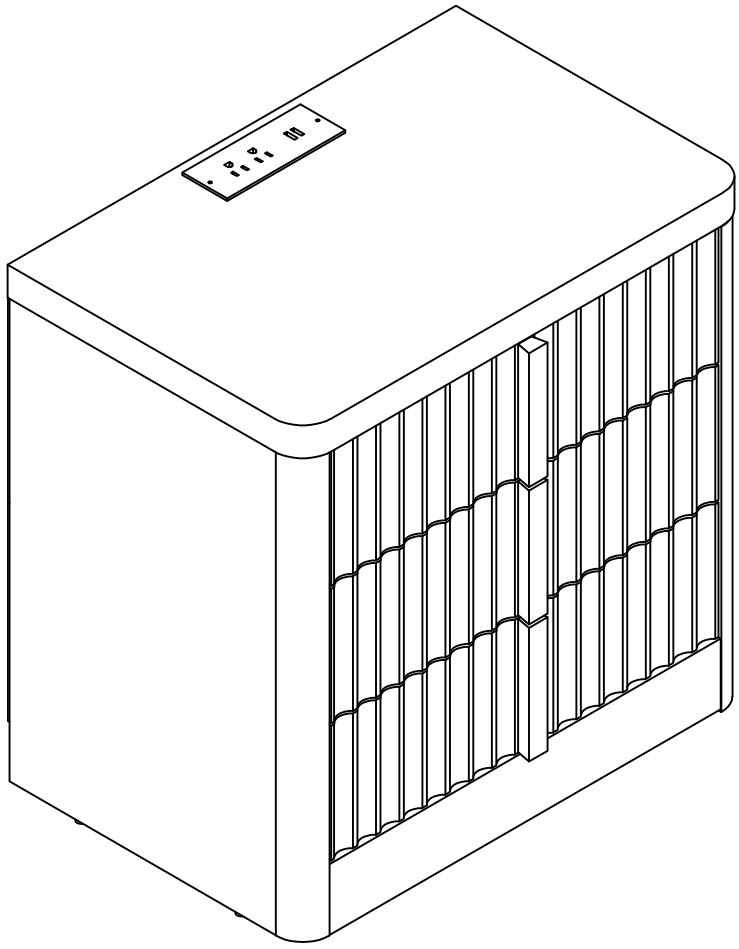
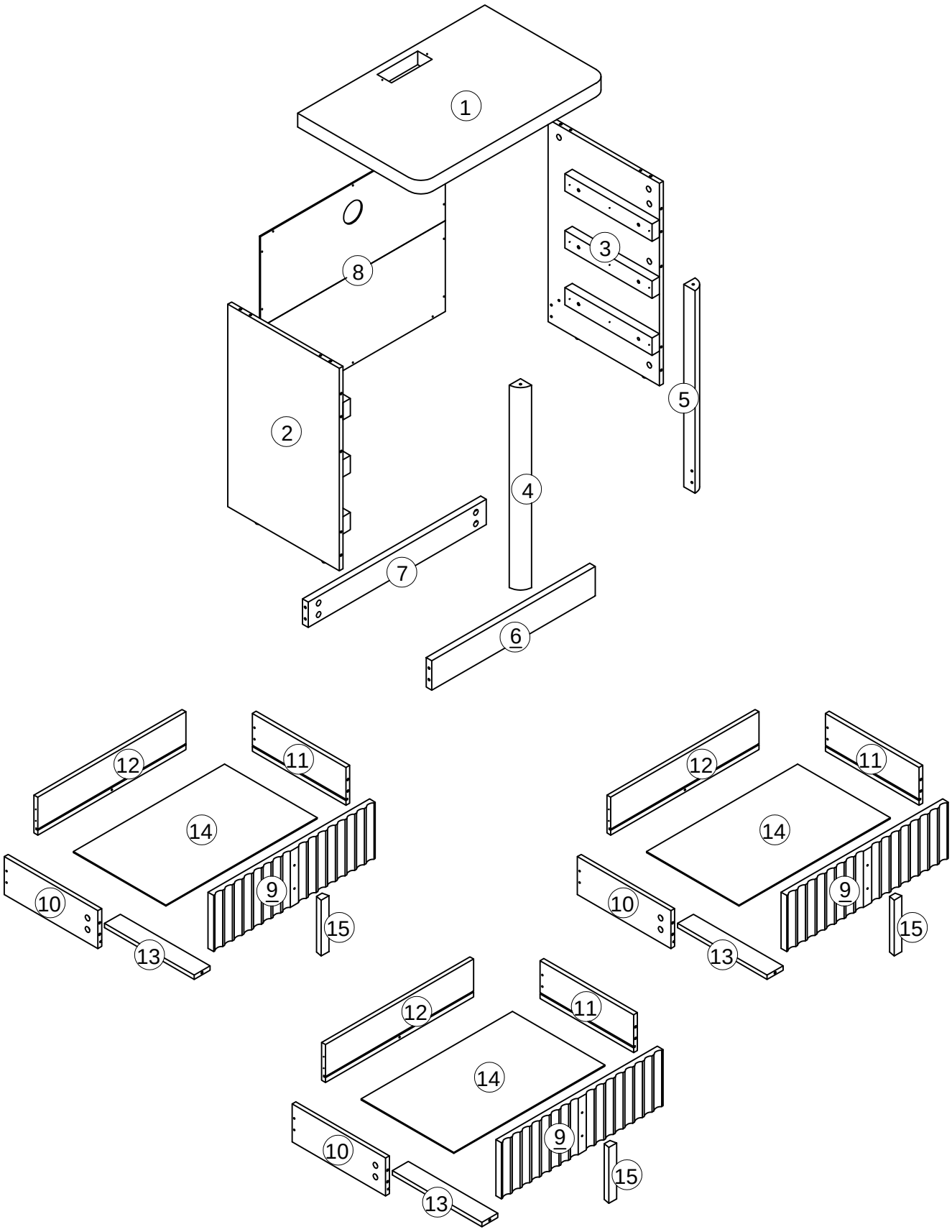
ASSEMBLY INSTRUCTIONS



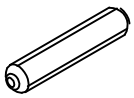
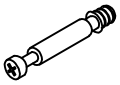
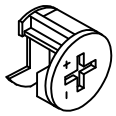
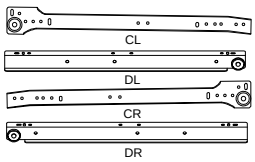
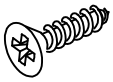
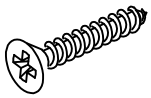
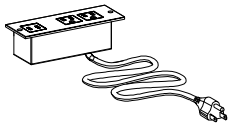
PACKAGE INCLUDE



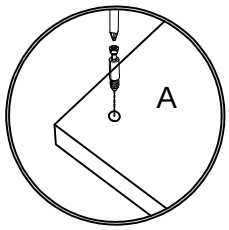
PACKAGE INCLUDE

CODE	DESCRIPTION	QTY
1	Top Panel	1
2	Left Side Panel	1
3	Right Side Plate	1
4	Left Column	1
5	Right Column	1
6	Bottom Vertical Panel	1
7	Rear Foot Plate	1
8	Backplate	1
9	Drawer Front Panels	3
10	Drawer Left Side Panel	3
11	Drawer Right Side Panel	3
12	Drawer Back Panel	3
13	Drawer Bottom Strip	3
14	Drawer Bottom Panel	3
15	Wooden Handles	3

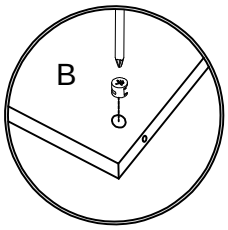
PACKAGE CONTENT

Ø6X30MM  A 10X+1	Ø4X25MM  B 6X	Ø6X40MM  C 33X+2	Ø15X10MM  D 33X+2
 E 3X	Ø3.5X12MM  F 32X+2	Ø4X35MM  G 15X+1	Ø3X12MM  H 14X+1
 J 6X	 K 1X		

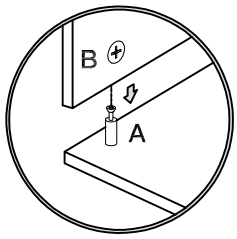
How to use the cam lock system



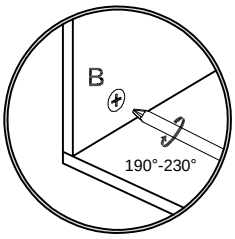
1.Screw cam boit into panel



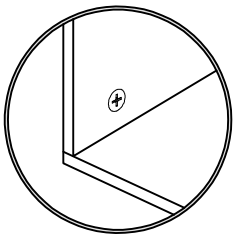
2.Push cam into panel - arrow feature on cam top points to panel edge



3.Aligu cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

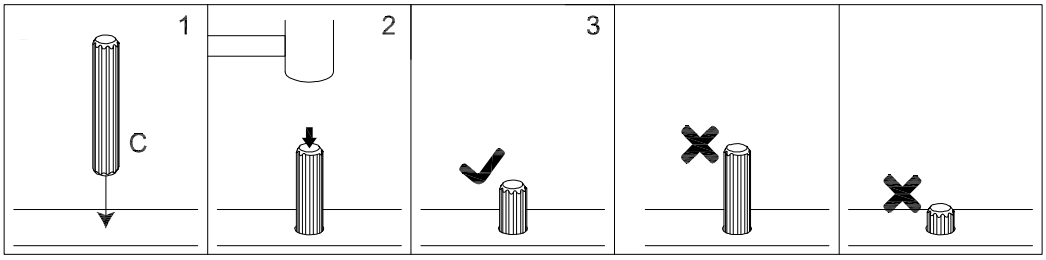


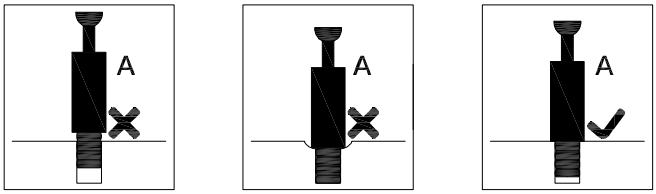
4.Rotate cam(s) clockwise 190°-230° to lock panels together



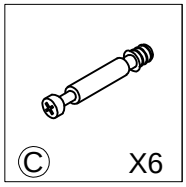
5.Panels should be tight against each other and connection should be rigid

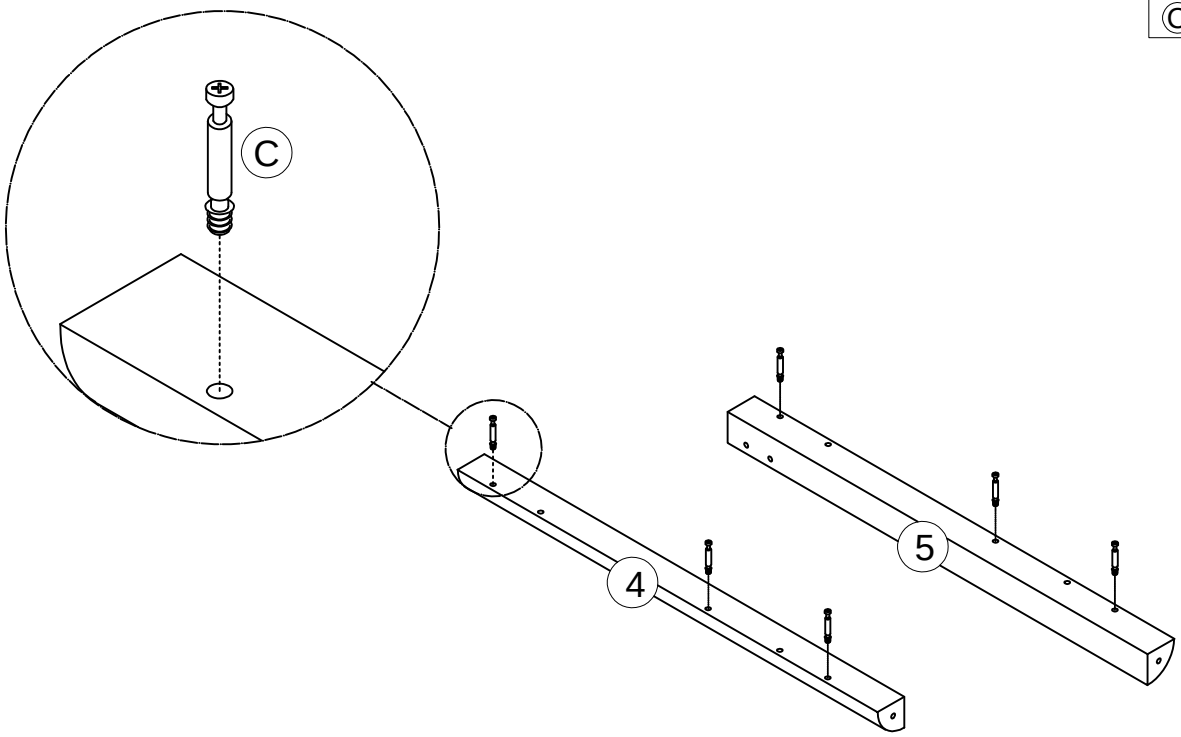
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



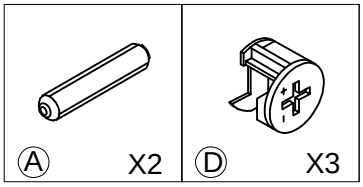


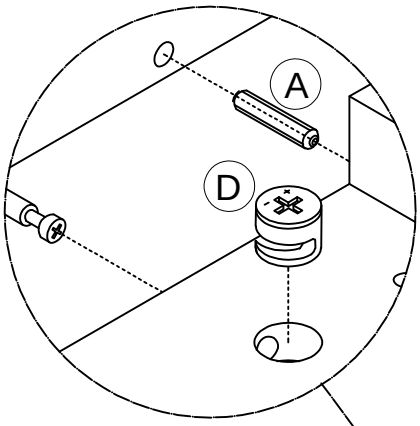
STEP 1

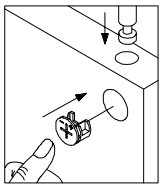


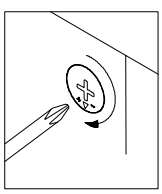


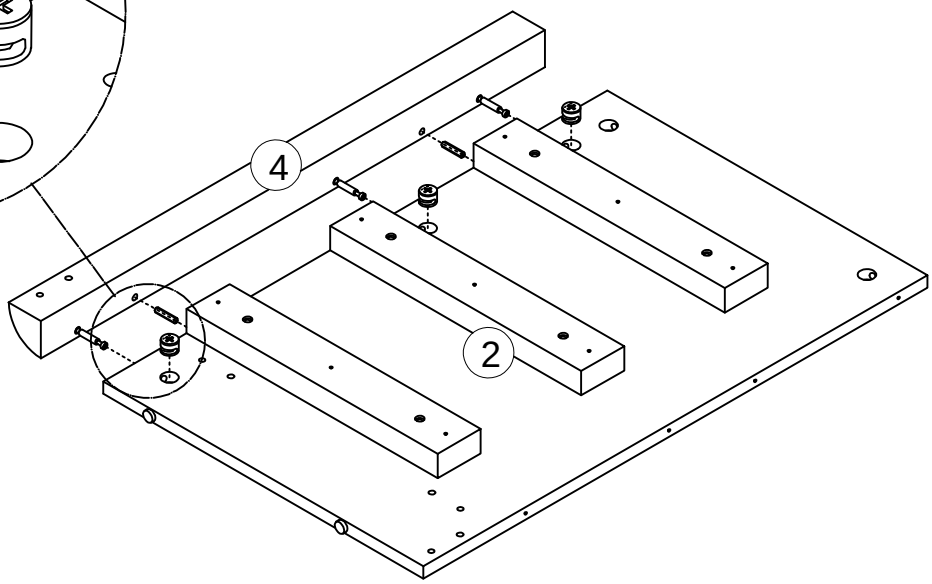
STEP 2



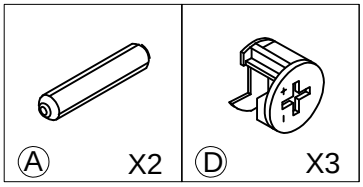


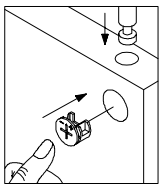


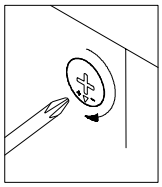


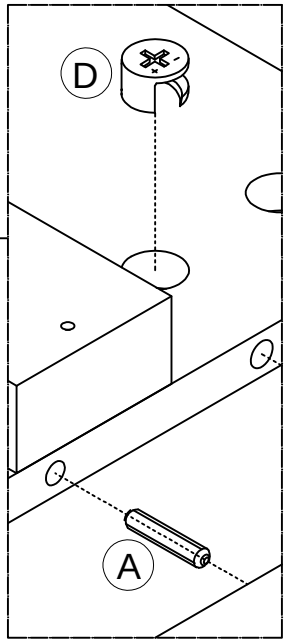


STEP 3

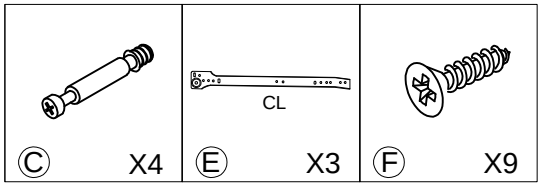


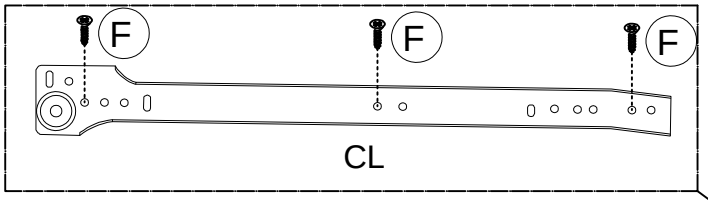


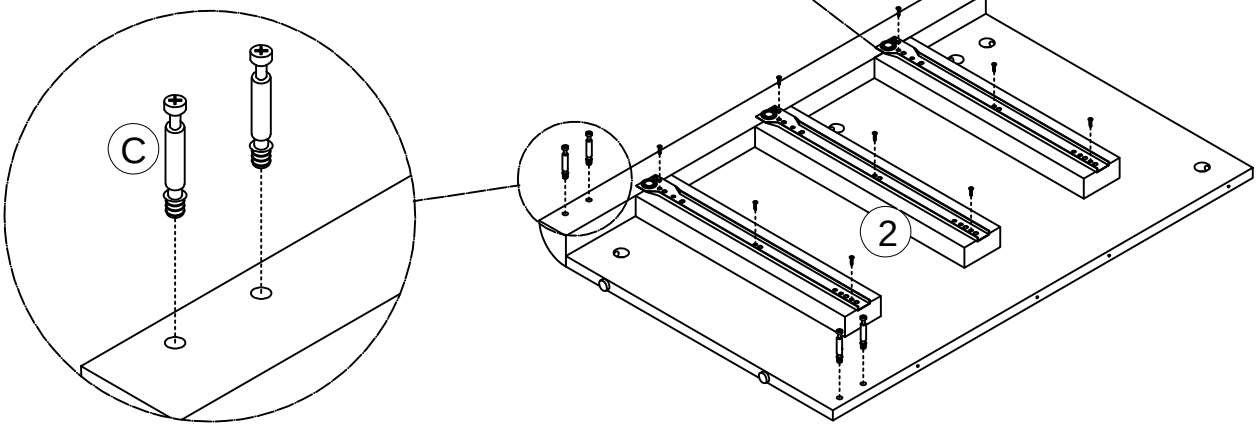




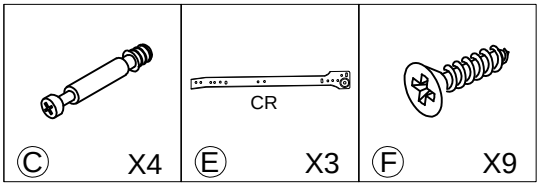
STEP 4

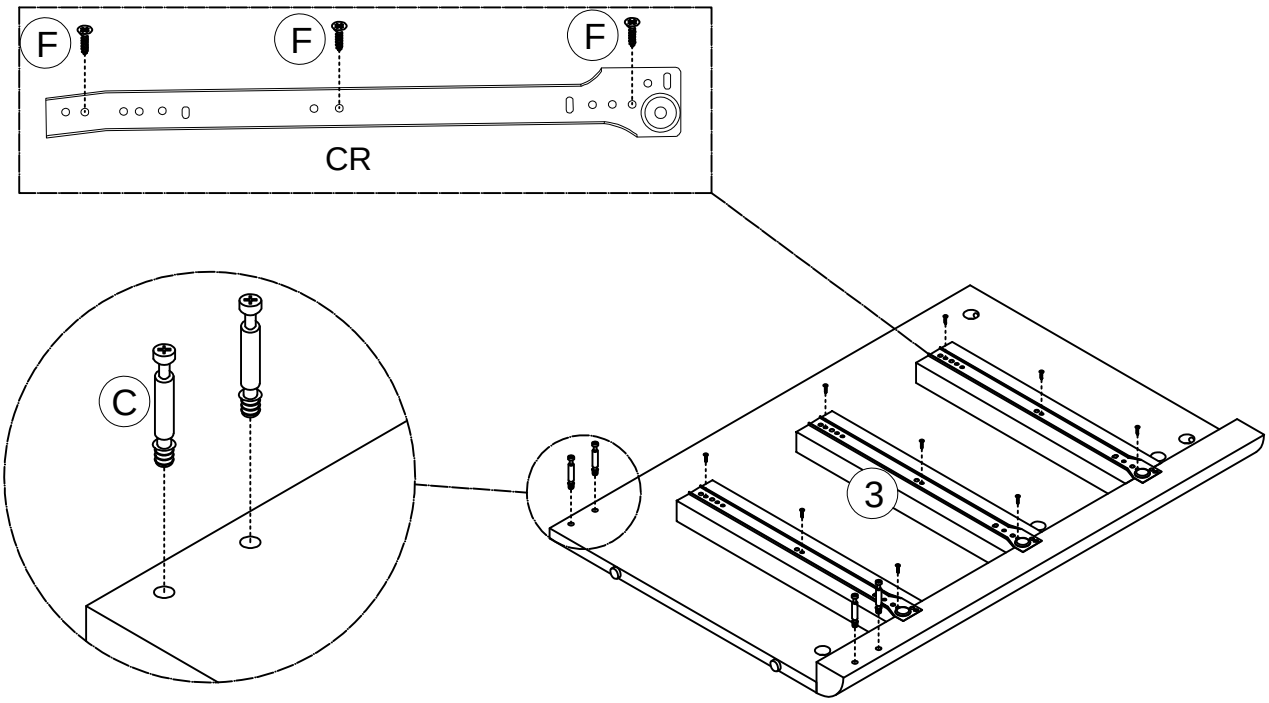




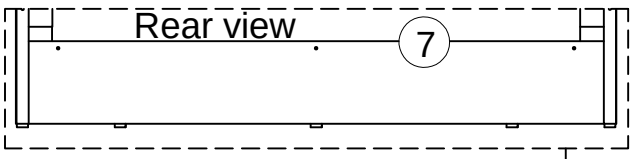


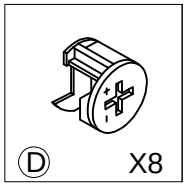
STEP 5



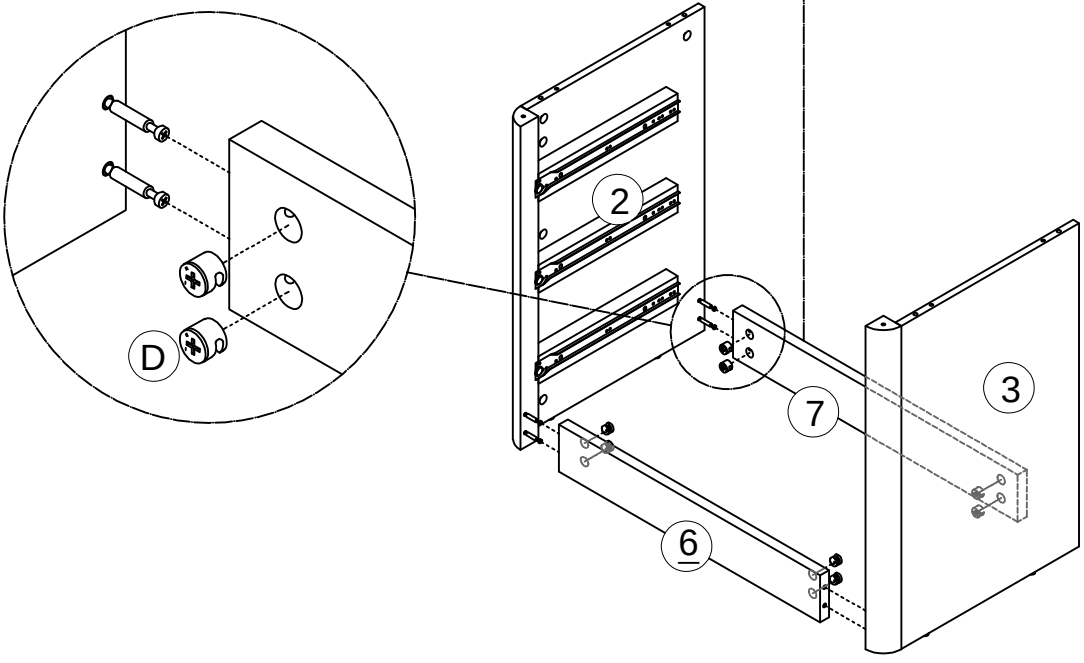


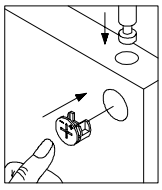
STEP 6

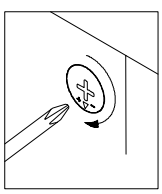




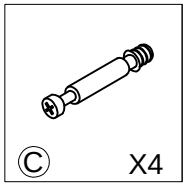
Please pay attention to the pre-drilled hole positions after assembly.

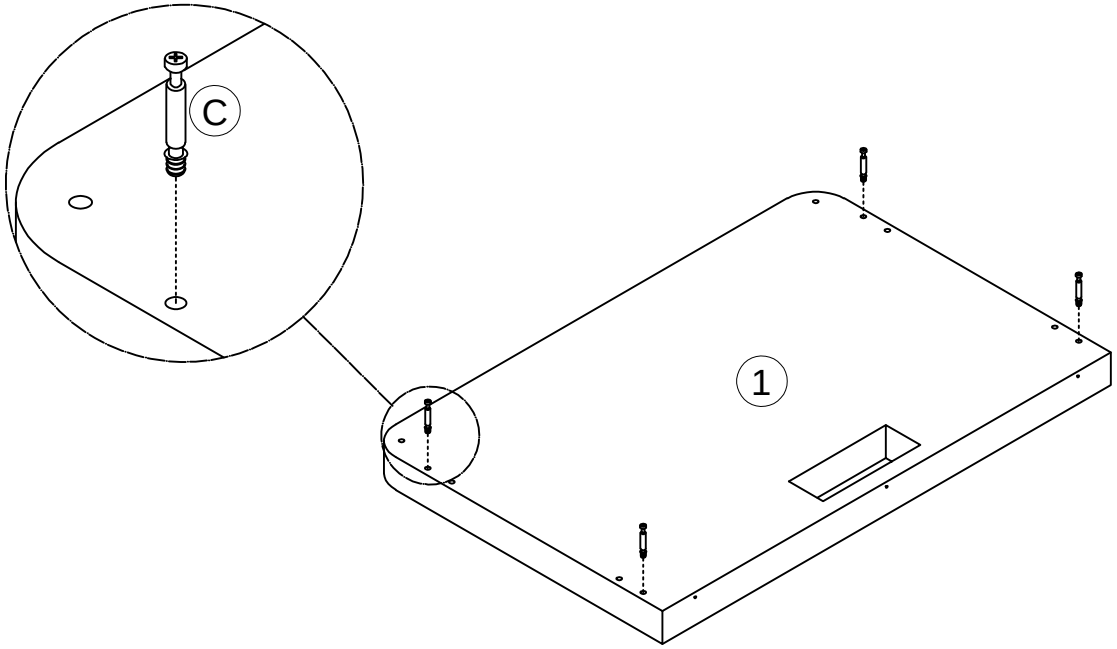




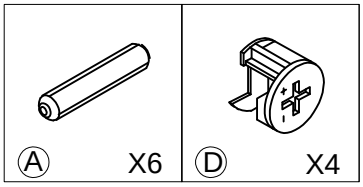


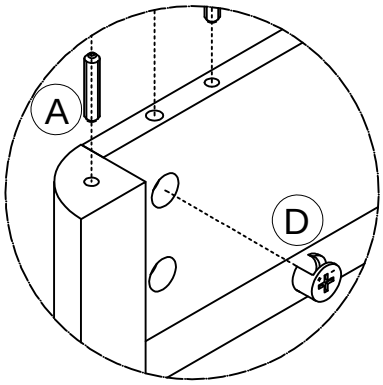
STEP 7

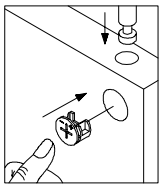


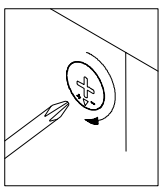


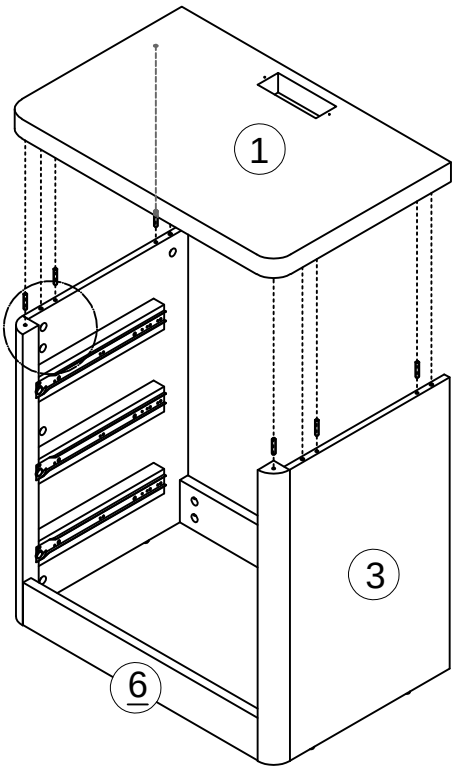
STEP 8



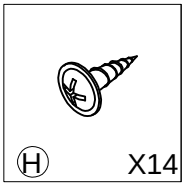


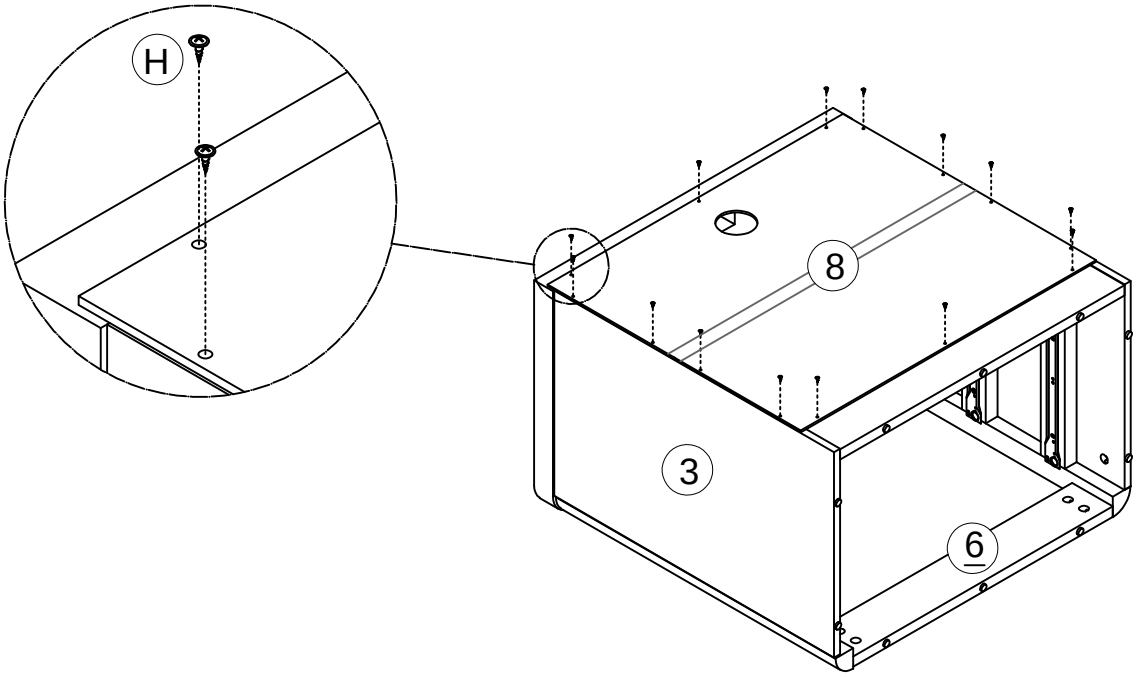




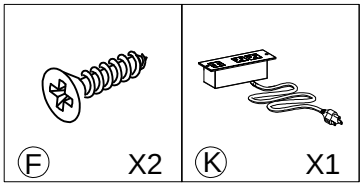


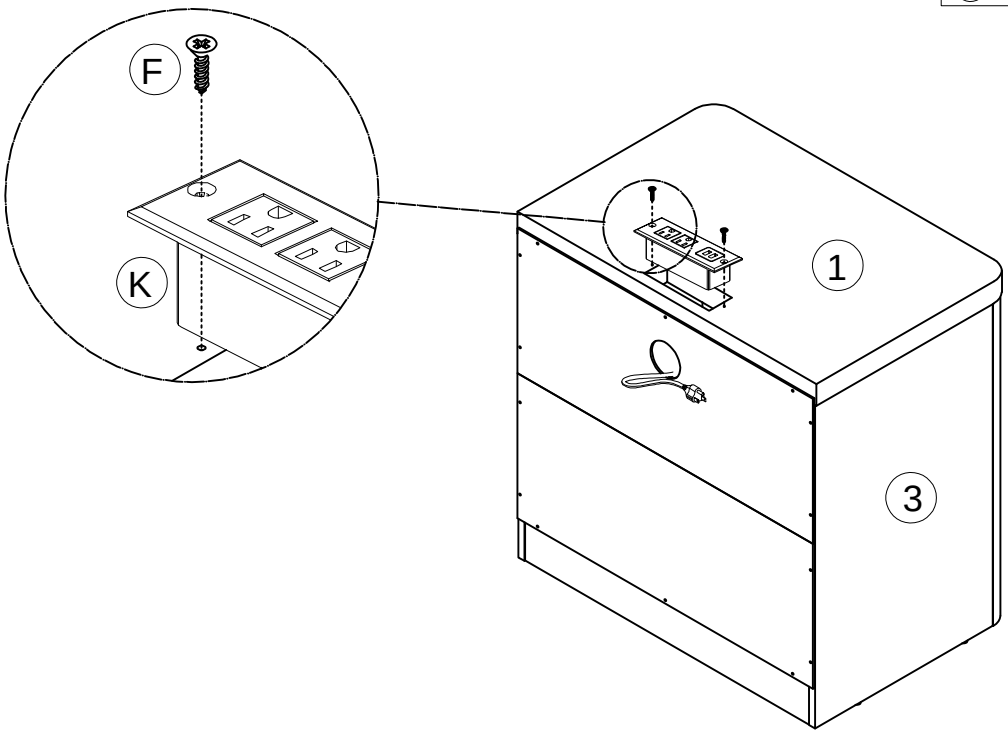
STEP 9



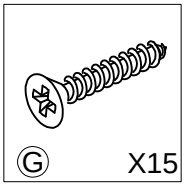


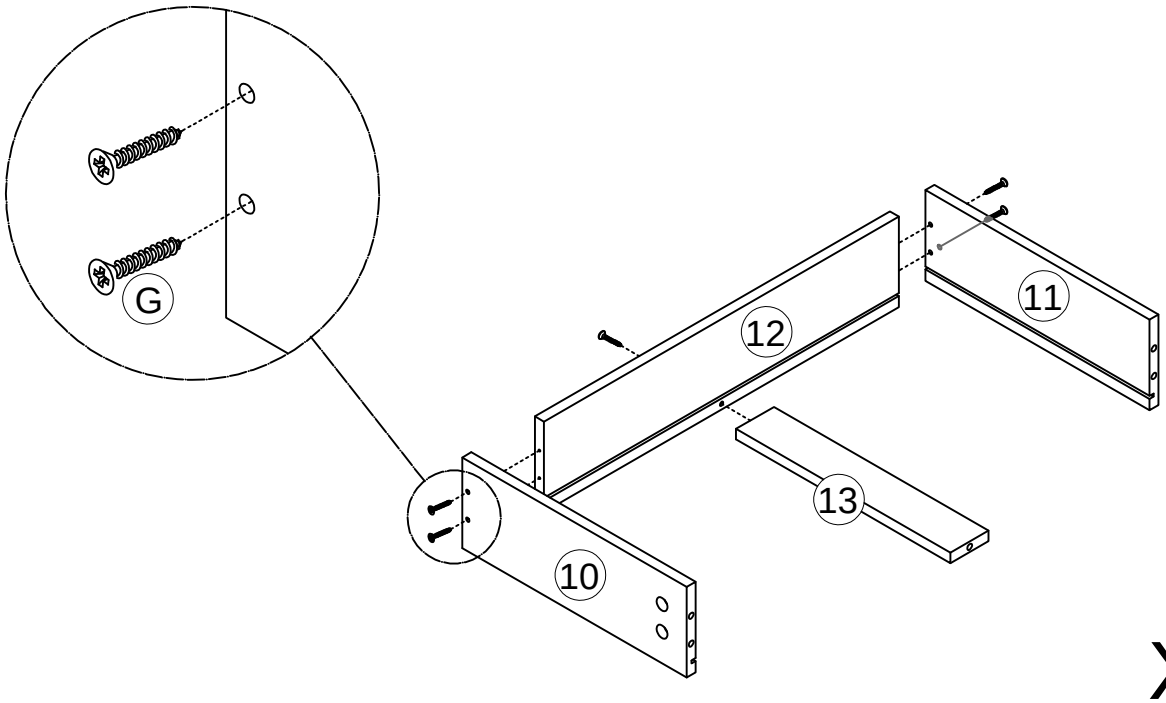
STEP 10





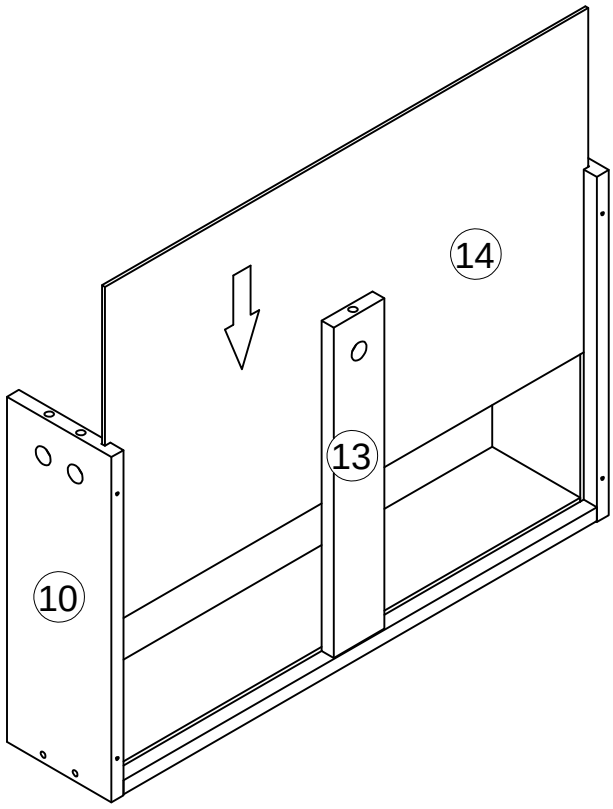
STEP 11





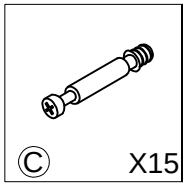
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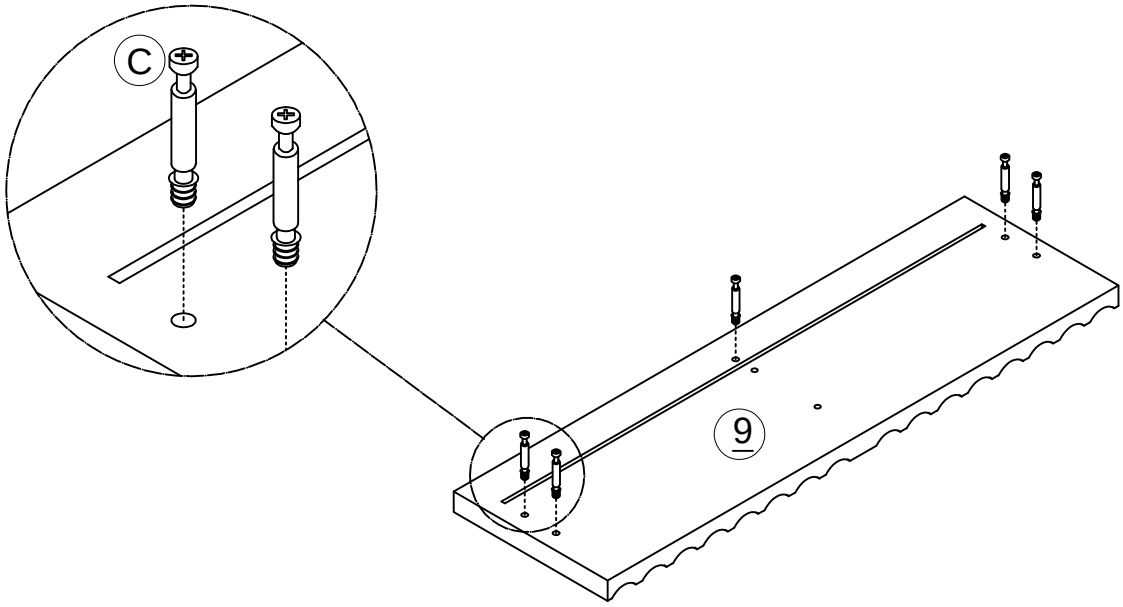
STEP 12



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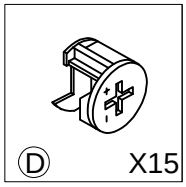
STEP 13

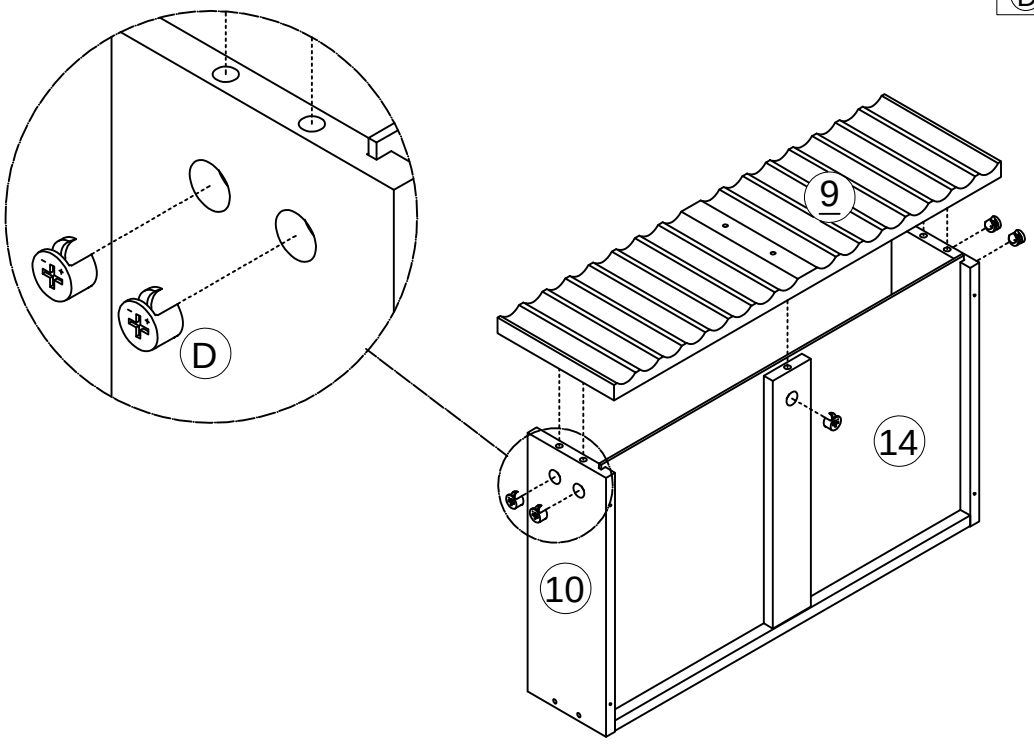


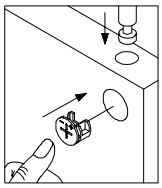


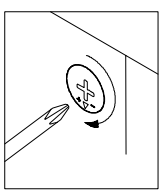
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STEP 14



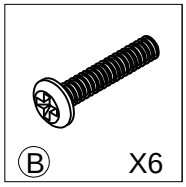


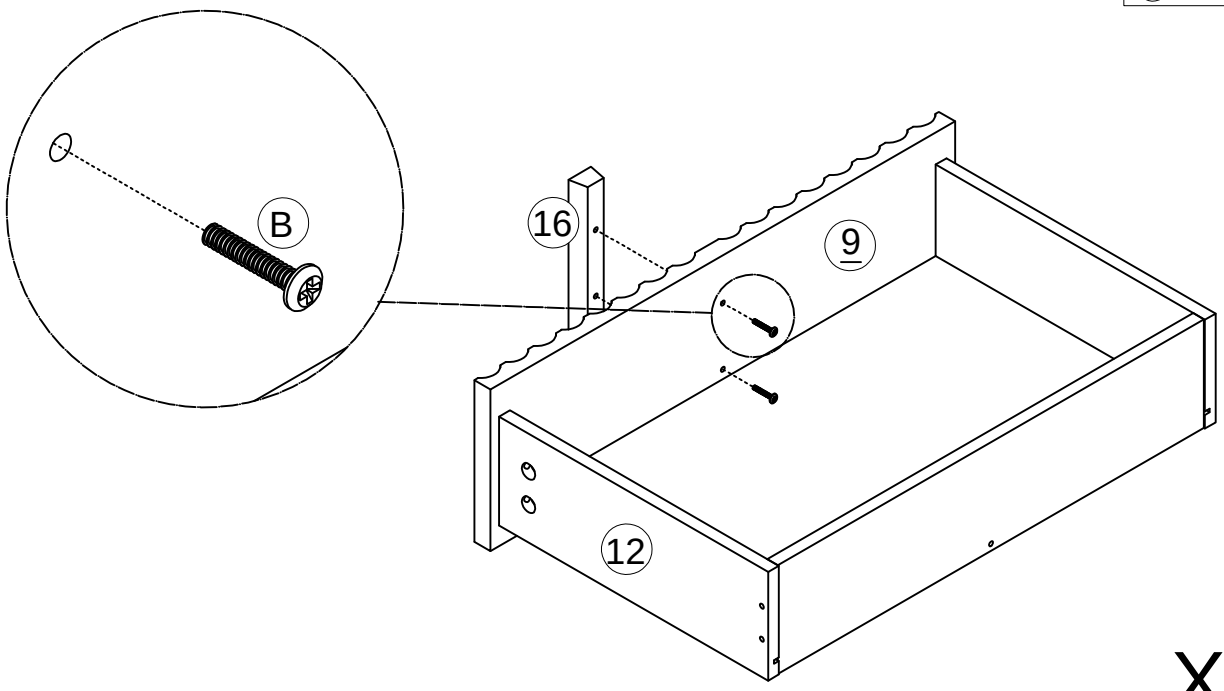




X3

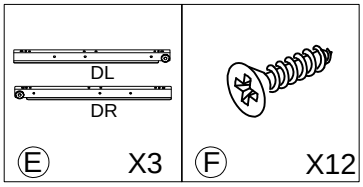
STEP 15

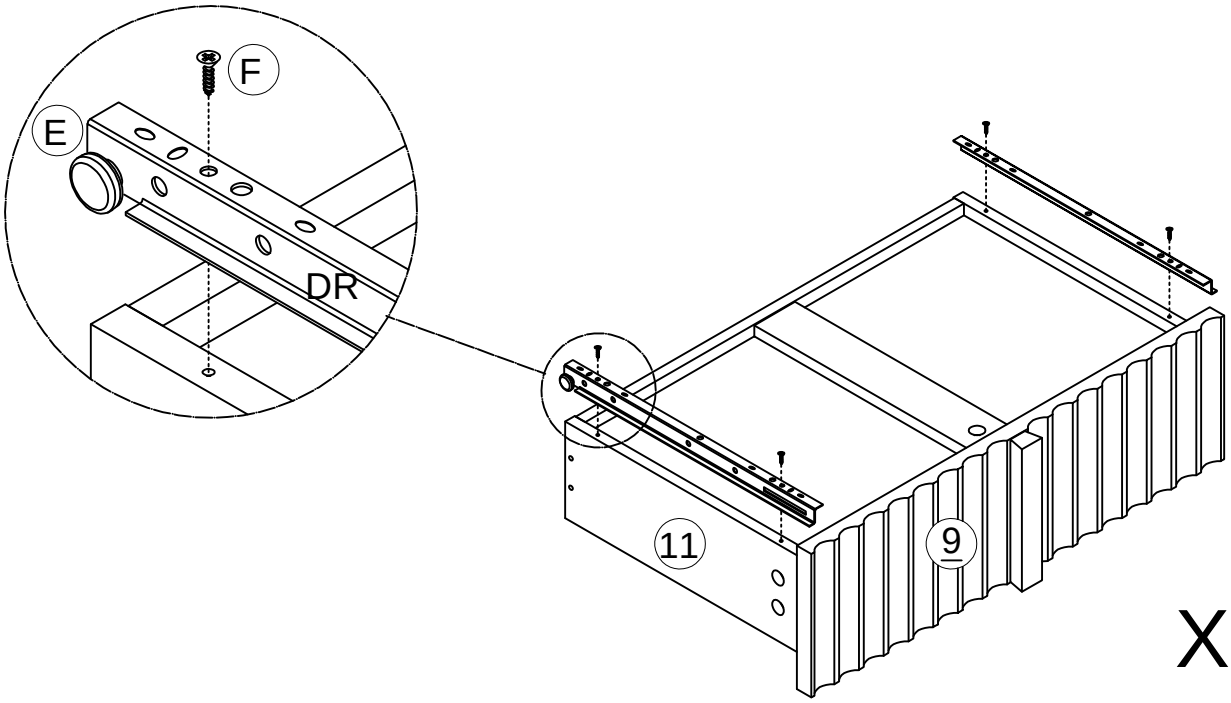




X3

STEP 16





X3

STEP 17

