

80163/80058-511/512/513 QB ASSEMBLY INSTRUCTION

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and hardware. Compare with the parts list to be sure all parts are present.

IMPORTANT : PLEASE READ INSTRUCTION BEFORE STARTING THE ASSEMBLY.

"DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED"

"DO NOT OVERTIGHT ANY HARDWARE"

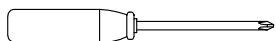
WARNING : SMALL PARTS AND HARDWARE NOT FOR CHILDREN UNDER 3 YEARS. ADULT ASSEMBLY REQUIRED.

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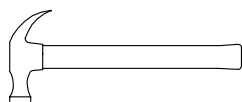
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ASSEMBLY TOOLS REQUIRED

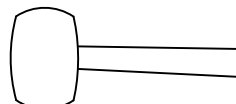
1. Screwdriver (not provide)



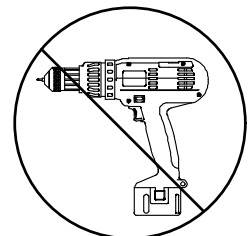
2. Hammer (not provide)



3. Rubber Hammer (not provide)




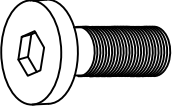
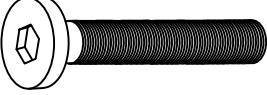

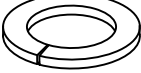

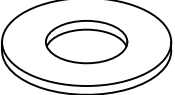


Skip the power drill this time.



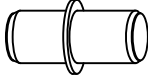
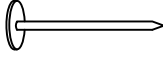
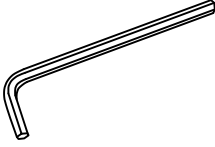
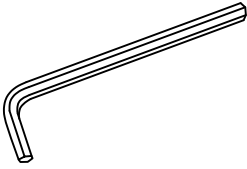
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HARDWARES LIST (SECTION A)

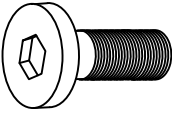


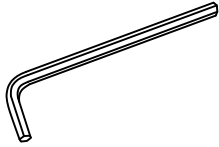
ITEM	DESCRIPTION	DRAWING	QTY
A	MINIFIX CAM LOCK		16 PCS
B	MINIFIX CAM BOLT		16 PCS
C	WOOD DOWEL (M8 x 30MM)		16 PCS
D	JCBB SCREW M8 x 16MM		4 PCS
F	JCBC SCREW M6 x 45MM		9 PCS
H	SPRING WASHER M6 x 13MM (SMALL)		9 PCS
I	SPRING WASHER M8 x 14MM (BIG)		4 PCS
J	FLAT WASHER M6 x 19MM (SMALL)		9 PCS
K	FLAT WASHER M8 x 22MM (BIG)		4 PCS

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HARDWARES LIST (SECTION A)

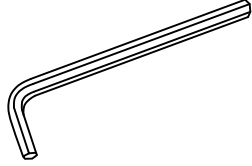
ITEM	DESCRIPTION	DRAWING	QTY
N	SHELF SUPPORT (M5 x 16mm)		12 PCS
R	6/8" NAIL		28 PCS
T	M4 ALLEN KEY (65MM)		1 PC
U	M5 ALLEN KEY (65MM)		1 PC

HARDWARES LIST (SECTION C)




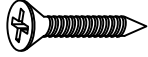
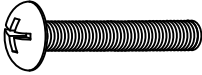
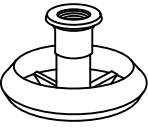
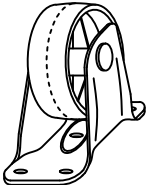
ITEM	DESCRIPTION	DRAWING	QTY
D	JCBB SCREW M8 x 16MM		8 PCS
G	JCBC SCREW M6 x 50MM		3 PCS
M	CSK C/B SCREW (M4 x 32MM)		6 PCS
T	M4 ALLEN KEY (65MM)		1 PC

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HARDWARES LIST (SECTION C)


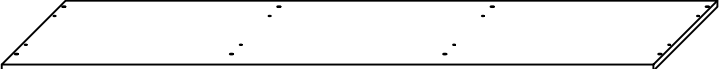
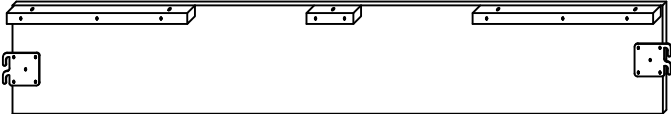

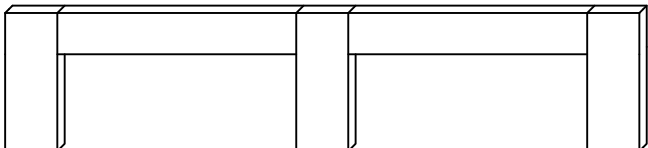


ITEM	DESCRIPTION	DRAWING	QTY
U	M5 ALLEN KEY (65MM)		1 PC

HARDWARES LIST (SECTION D)

ITEM	DESCRIPTION	DRAWING	QTY
A	MINIFIX CAM LOCK		16 PCS
B	MINIFIX CAM BOLT		16 PCS
C	WOOD DOWEL (M8 x 30MM)		16 PCS
L	CSK C/B SCREW (M4 x 16MM)		32 PCS
P	TRUSS M-SCREW (20MM)		4 PCS
Q	HANDLE		4 PCS
S	CASTER		8 PCS

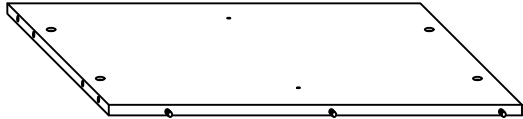
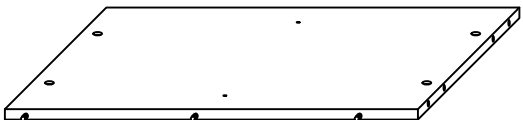
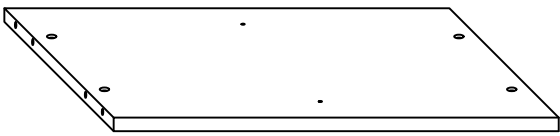
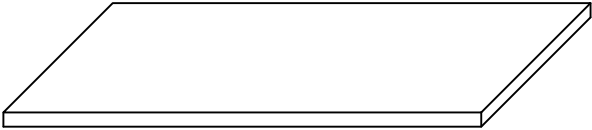
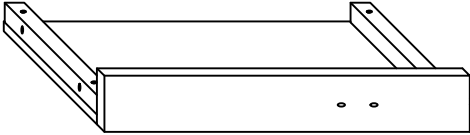
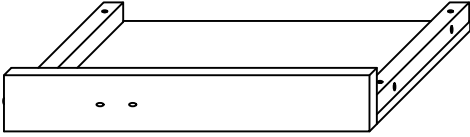

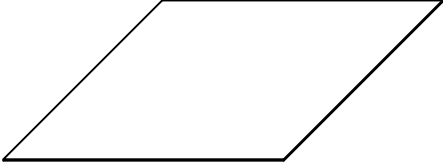
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PARTS LIST (BOX 1)

ITEM	DESCRIPTION	DRAWING	QTY
1	HEADBOARD BOX TOP PANEL		1 PC
6	HEADBOARD BOX BOTTOM PANEL		1 PC
9	HEADBOARD MIDDLE SUPPORT PANEL		1 PC
10	BACK PANEL		1 PC
11	FOOTBOARD		1 PC
16	DRAWER HEAD		2 PCS
22	TOP FRAME		1 PC

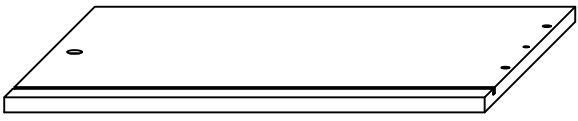
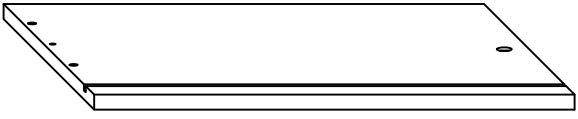
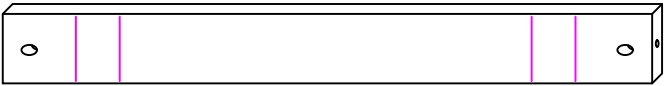

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PARTS LIST (BOX 2)

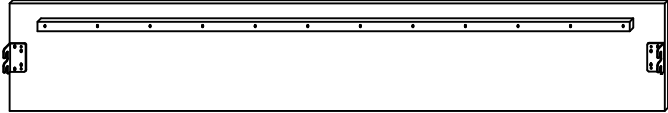
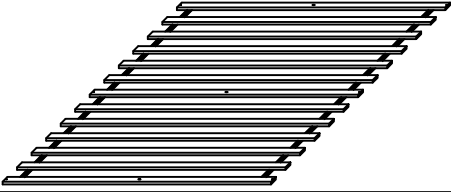
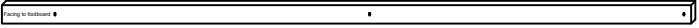
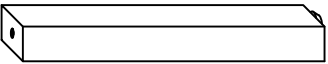
ITEM	DESCRIPTION	DRAWING	QTY
2	HEADBOARD BOX LEFT PANEL (L)		1 PC
3	HEADBOARD BOX RIGHT PANEL (R)		1 PC
4	HEADBOARD BOX INSIDE PANEL		2 PCS
5	HEADBOARD BOX COMPARTMENT PANEL		3 PCS
7	LEFT HEADBOARD LEG (L)		1 PC
8	RIGHT HEADBOARD LEG (R)		1 PC
17	DRAWER BACK PANEL		2 PCS
18	DRAWER BOTTOM PANEL		2 PCS

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PARTS LIST (BOX 2)

ITEM	DESCRIPTION	DRAWING	QTY
19	DRAWER LEFT PANEL		2 PCS
20	DRAWER RIGHT PANEL		2 PCS
21	DRAWER BOTTOM SUPPORT RAIL		4 PCS
23	SIDE FRAME		2 PCS

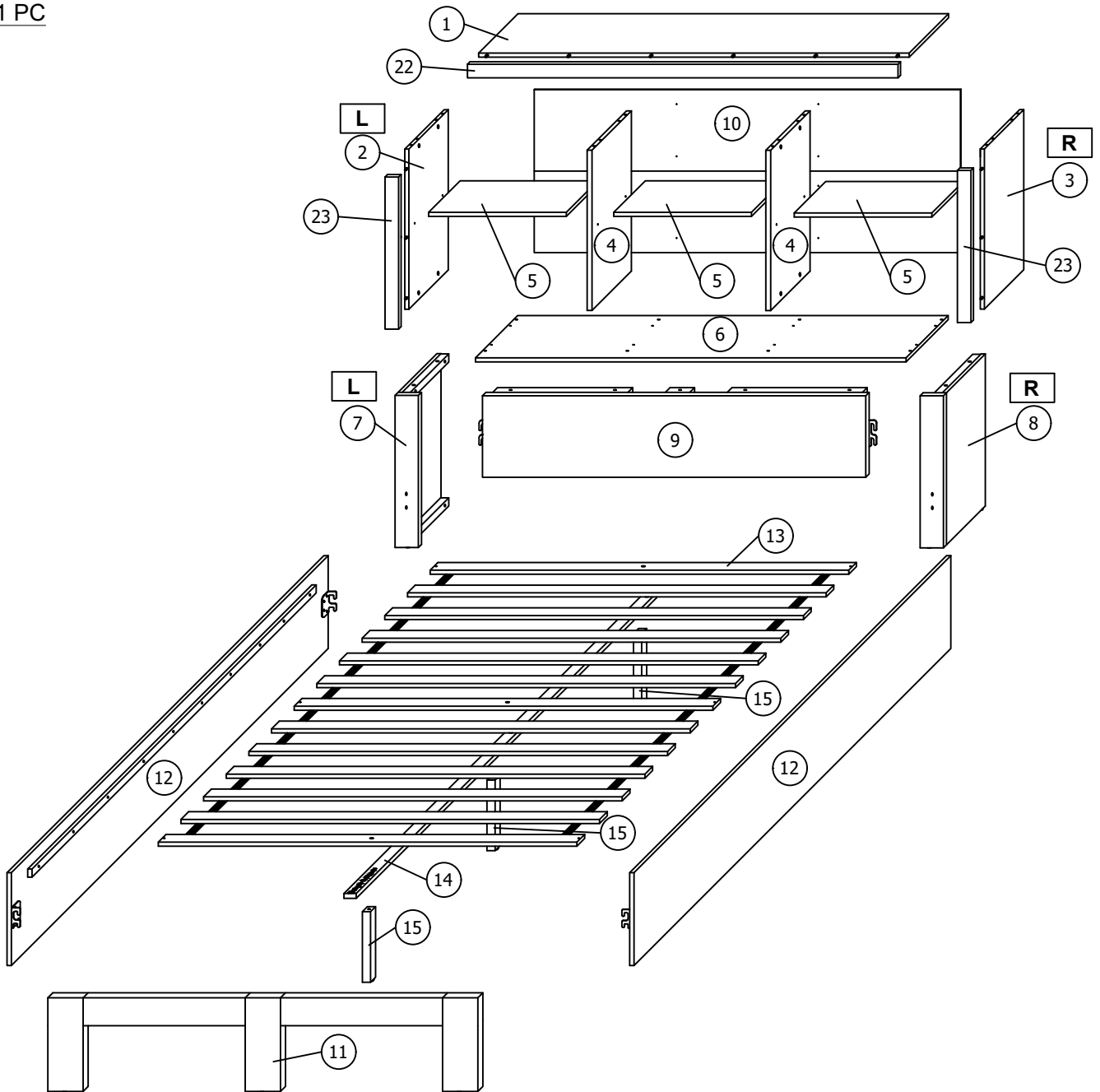
PARTS LIST (BOX 3)

ITEM	DESCRIPTION	DRAWING	QTY
12	SIDE RAIL		2 PCS
13	SLAT (13 PCS PER SET)		1 SET
14	SLAT SUPPORT RAIL		1 PC
15	CENTRE SUPPORT LEG		3 PCS

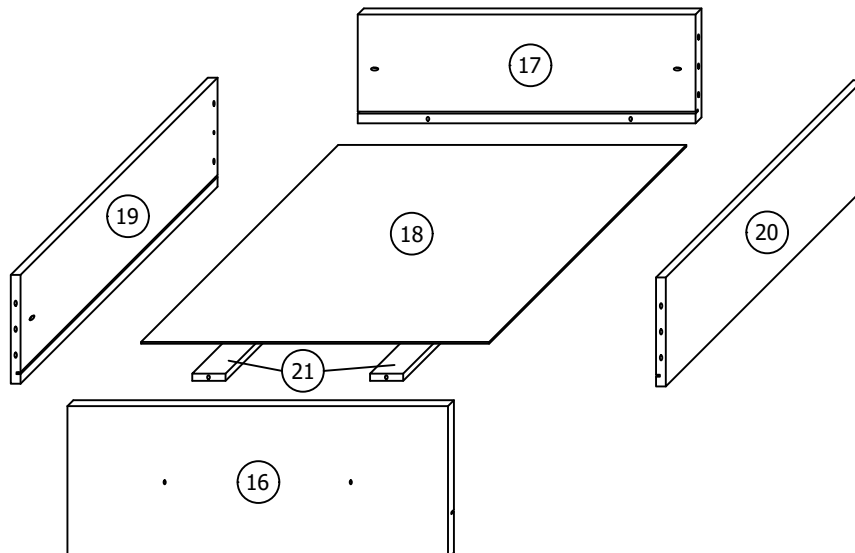
80163/80058-511/512/513 QB ASSEMBLY INSTRUCTION

PARTS ' LOCATION

BED x 1 PC



DRAWER x 2 PCS



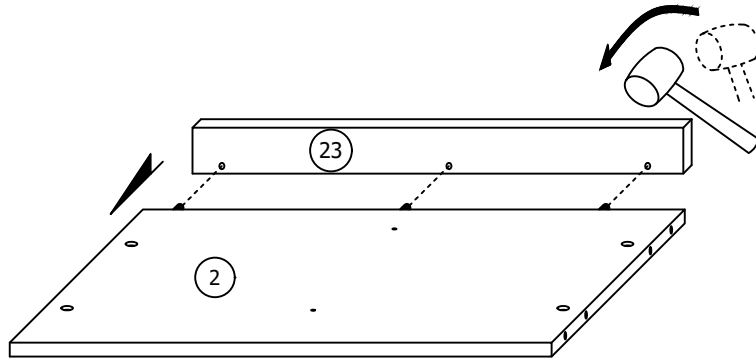
80163/80058-511/512/513 QB ASSEMBLY INSTRUCTION

ASSEMBLY STEPS

STEP 1

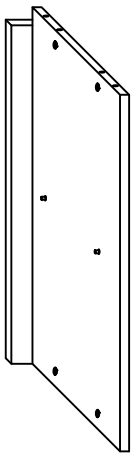
Connect (2),(23) then insert 4 pieces (A) and 2 pieces (N) to the (2) as shown.

****SECTION A HARDWARE FOR ASSEMBLY STEP 1 TO STEP 11**



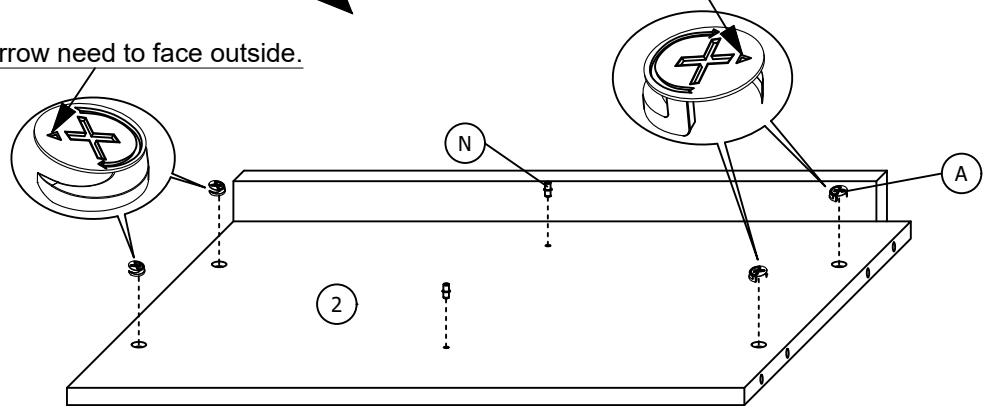
USE A RUBBER HAMMER.

Assembled looks



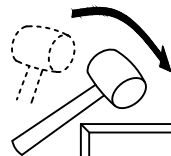
Arrow need to face outside.

Arrow need to face outside.



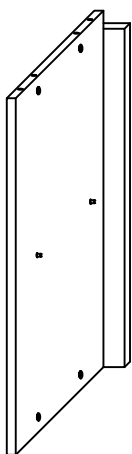
STEP 2

Connect (3),(23) then insert 4 pieces (A) and 2 pieces (N) to the (3) as shown.



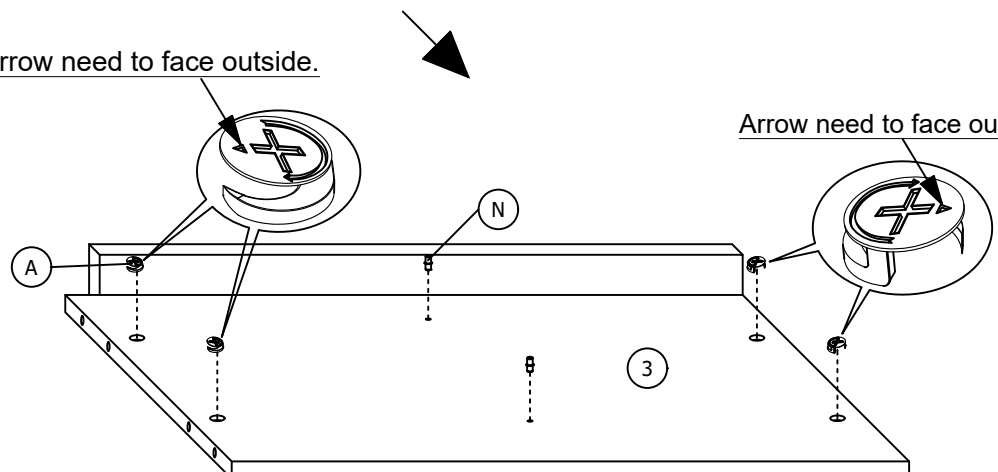
USE A RUBBER HAMMER.

Assembled looks



Arrow need to face outside.

Arrow need to face outside.



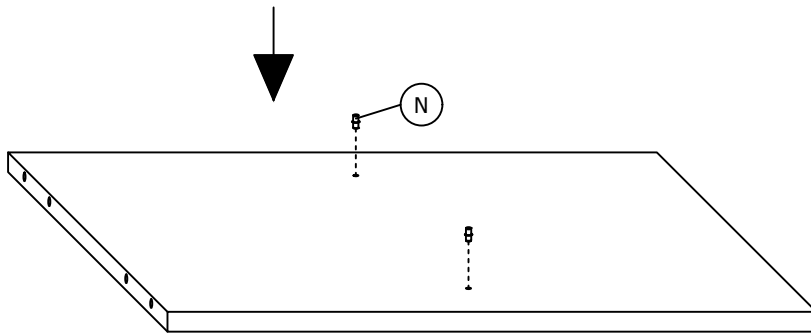
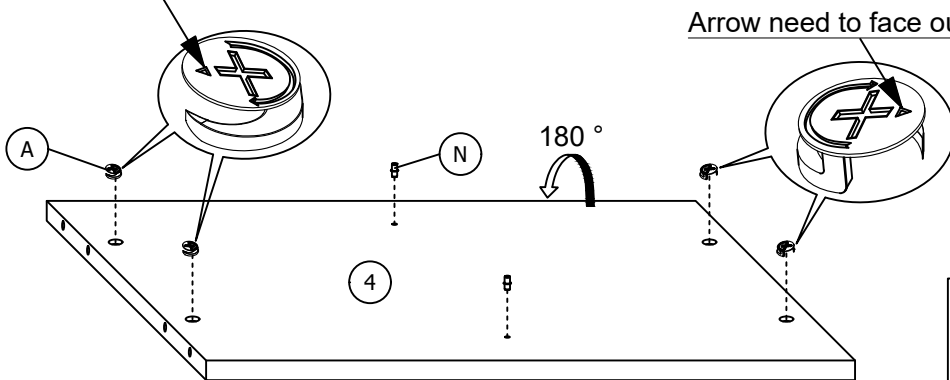
80163/80058-511/512/513 QB ASSEMBLY INSTRUCTION

STEP 3

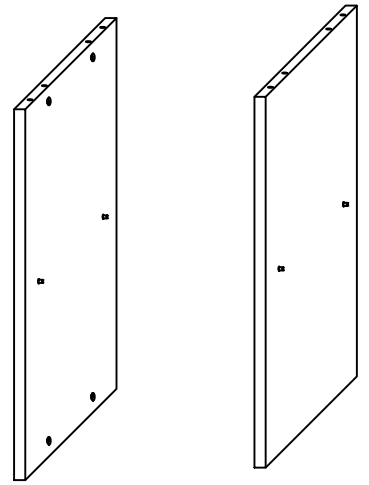
Insert 4 pieces (A) and 2 pieces (N) to the one side of (4) , and 2 pieces (N) to another side as shown.

x 2

Arrow need to face outside.

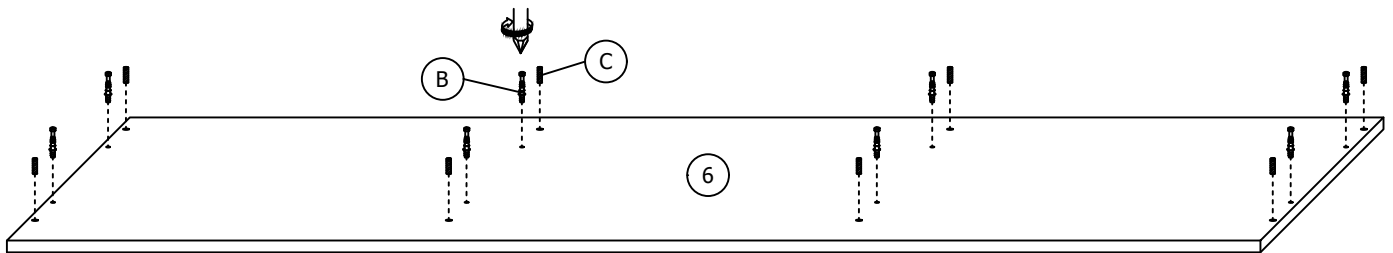


Assembled looks

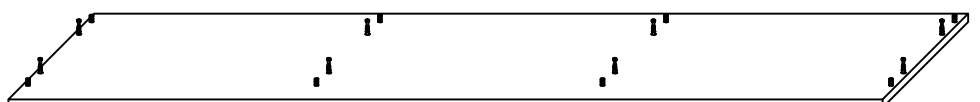


STEP 4

Insert 8 pieces (B) and (C) to the (6) as shown.



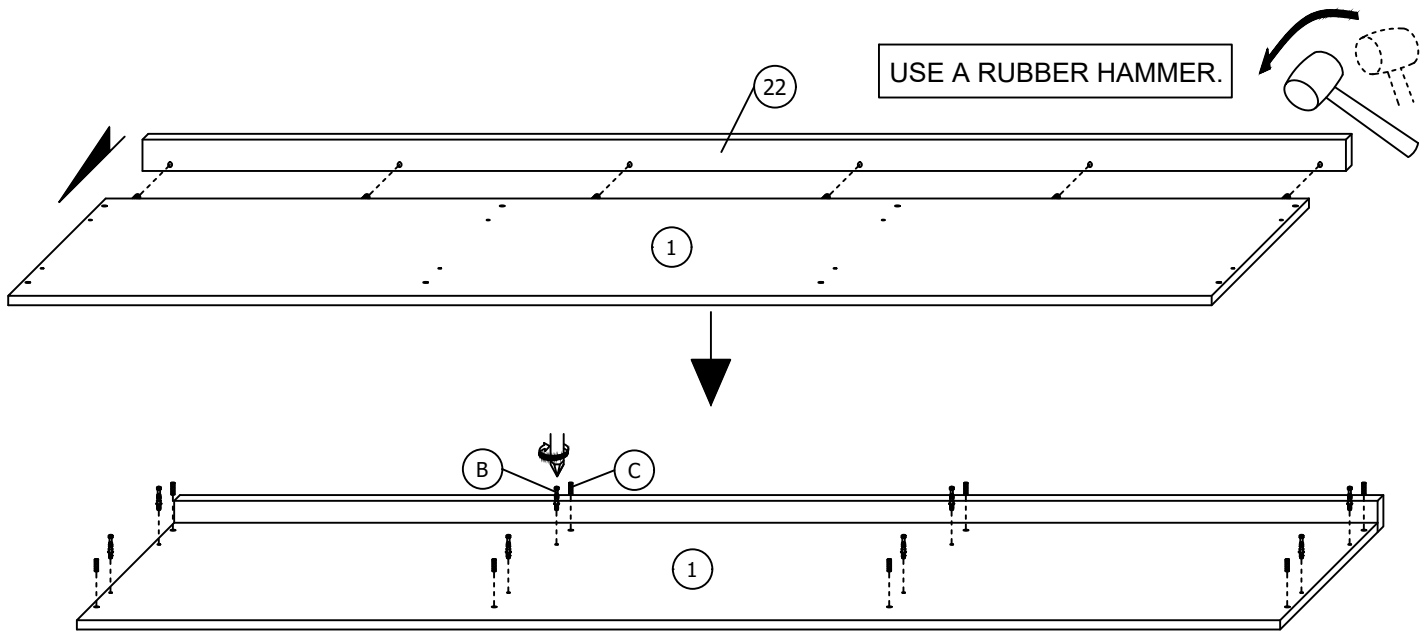
Assembled looks



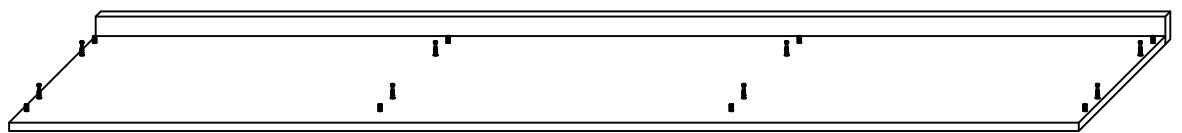
80163/80058-511/512/513 QB ASSEMBLY INSTRUCTION

STEP 5

Connect (1),(22) then insert 8 pieces (B) and (C) to the (1) as shown.

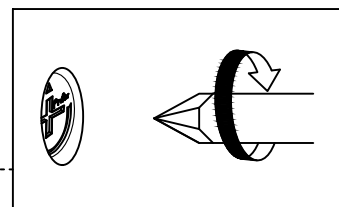
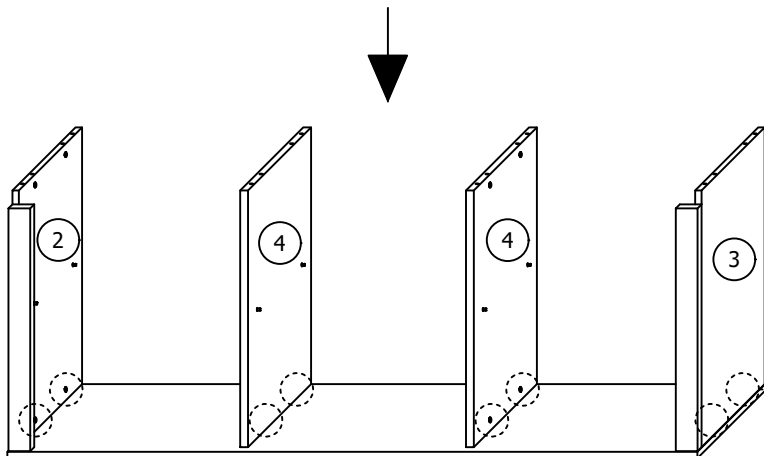
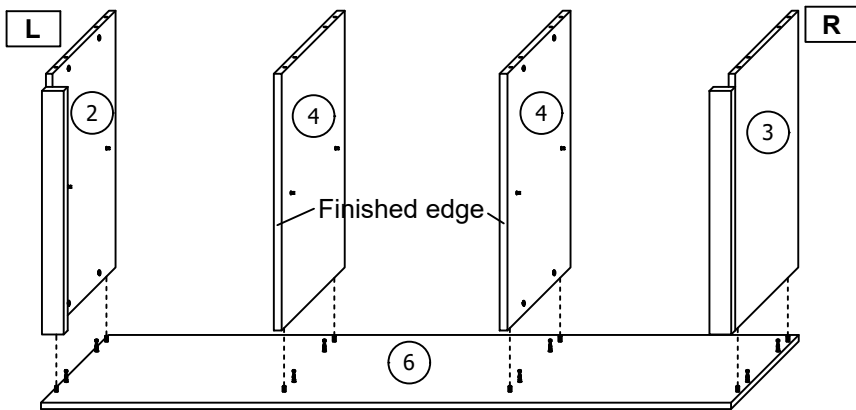


Assembled looks



STEP 6

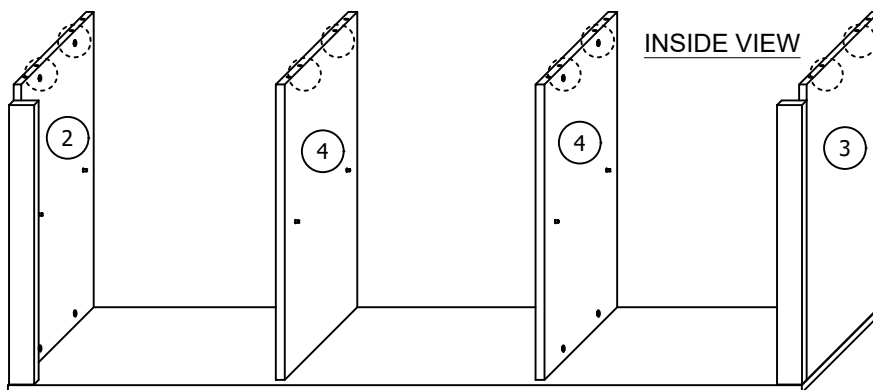
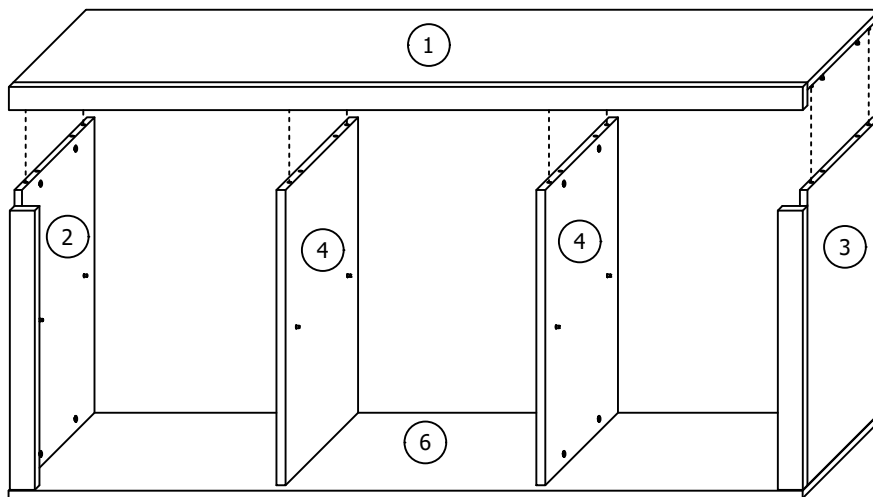
Combine the (2),(3) and (4) to the (6) then tighten the 8 pieces (A)-(pre insert in step 1 to 3) as shown.



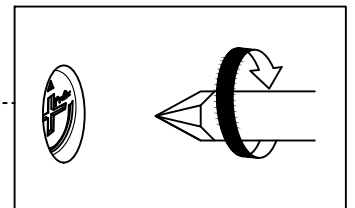
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STEP 7

Combine the (1) to the (2),(3) and (4) then tighten the another 8 pieces (A)-(pre insert in step 1 to 3) as shown.



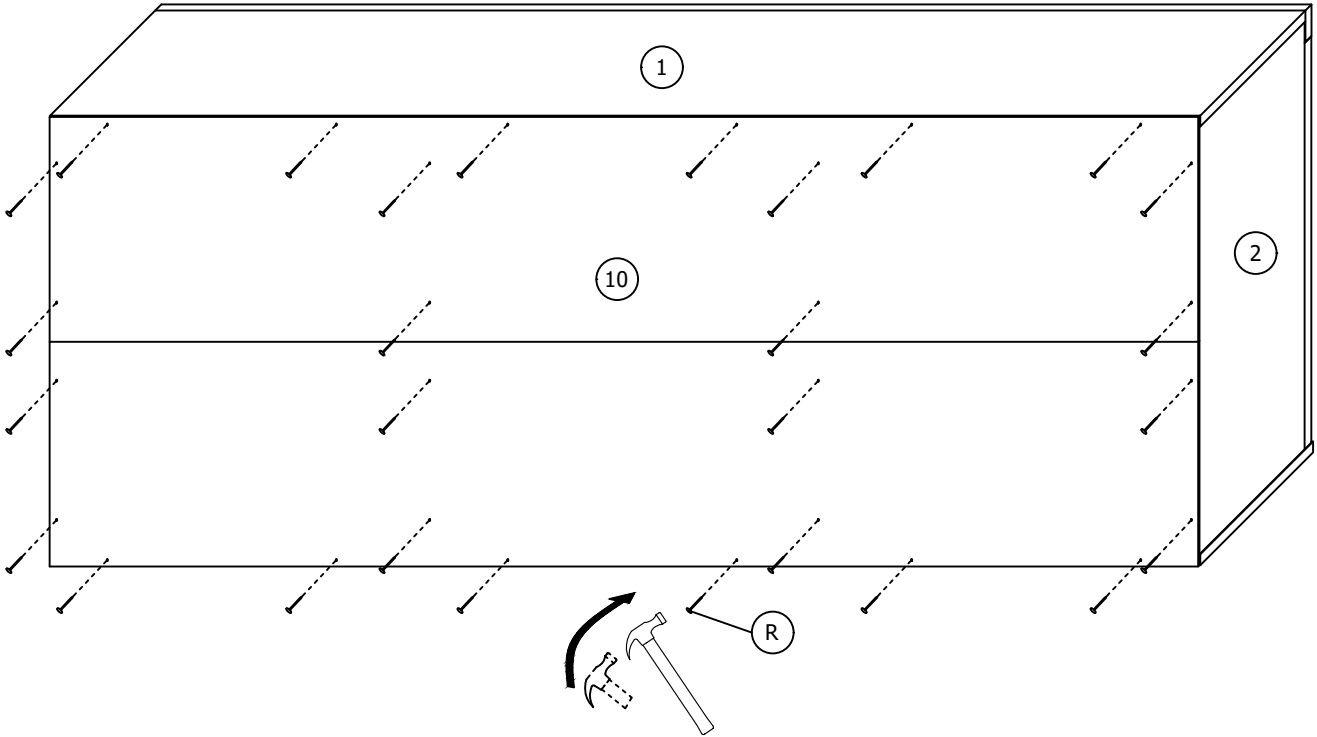
INSIDE VIEW



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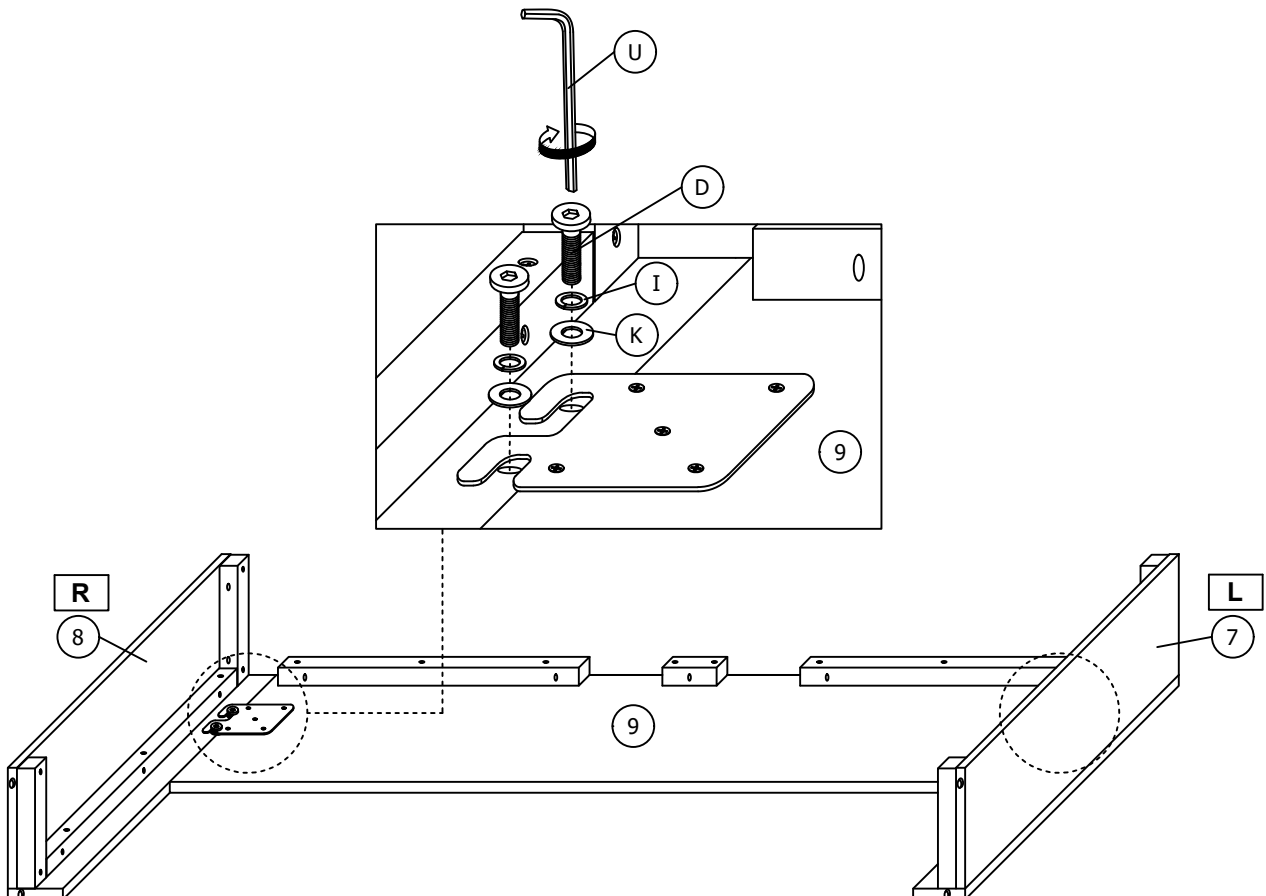
STEP 8

Insert the 28 pieces (R) to fix the (10) as shown.



STEP 9

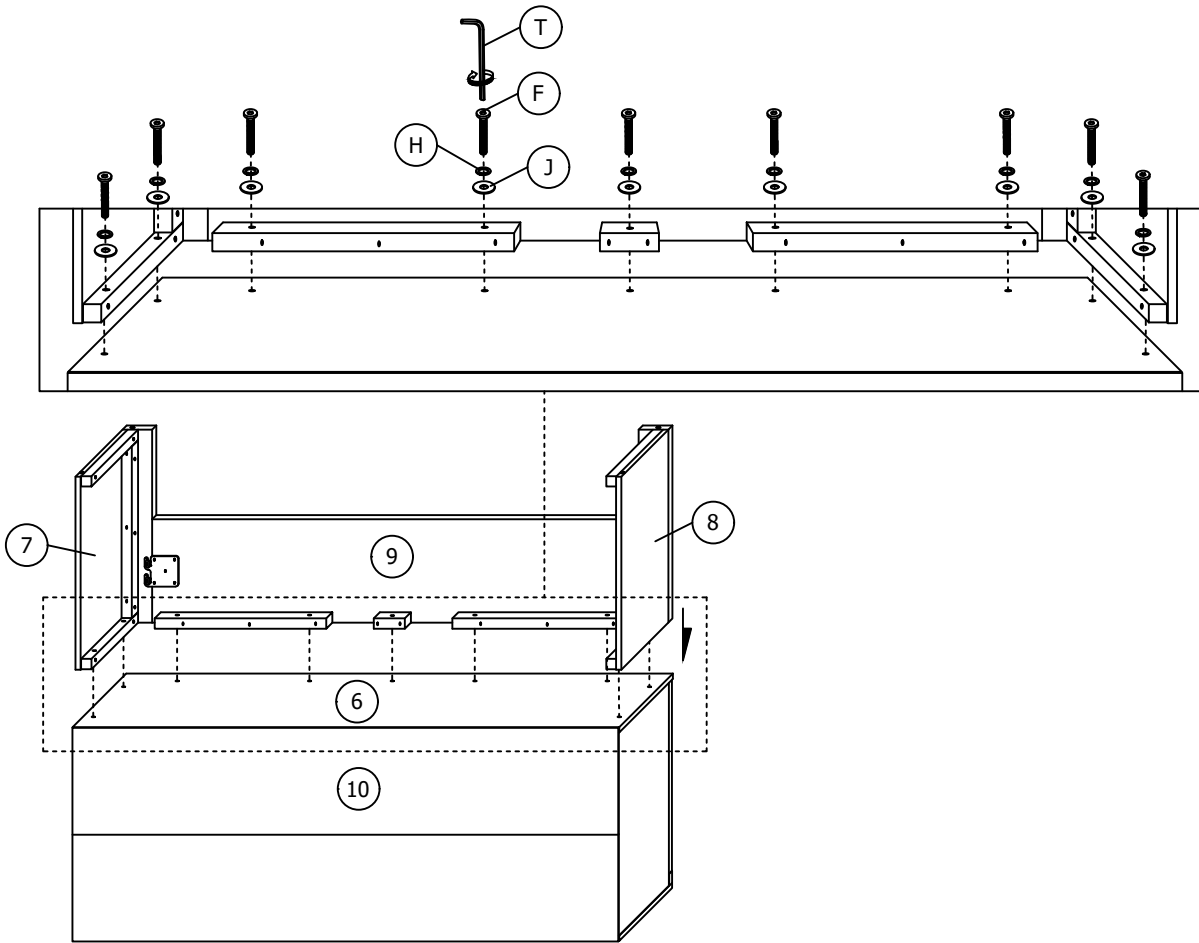
Insert 4 pieces (D),(I) and (K) to combine the (7),(8) and (9) as shown.



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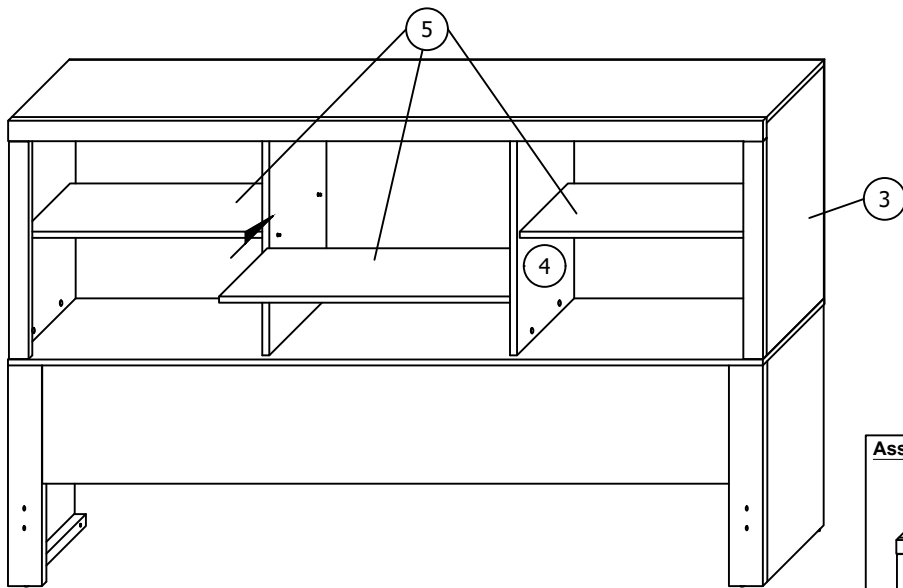
STEP 10

Insert the 9 pieces (F),(H) and (J) to combine the (7),(8) and (9) to the (6) as shown.

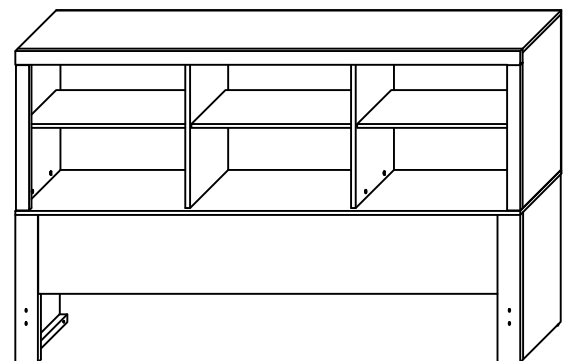


STEP 11

Put the (5) on the (N) which between (2),(3) and (4) as shown.



Assembled looks



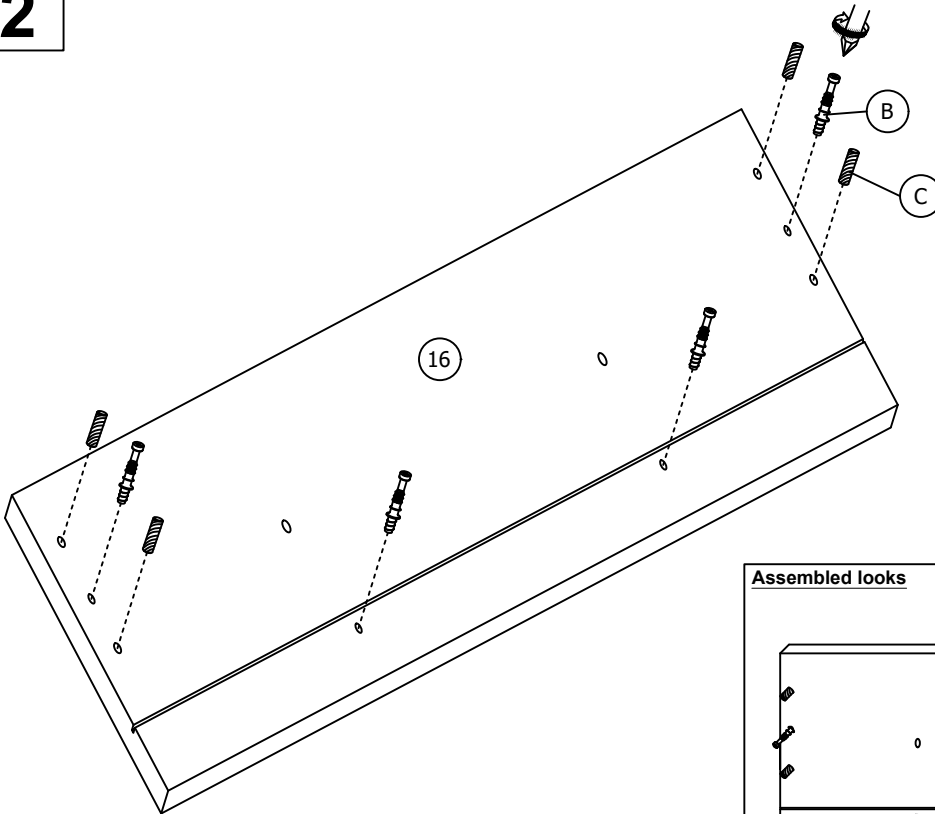
80163/80058-511/512/513 QB ASSEMBLY INSTRUCTION

STEP 12

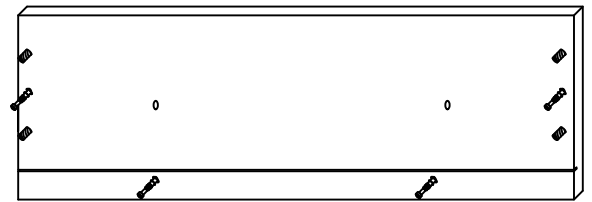
Insert 4 pieces (B),(C) to the (16) as shown.

**SECTION D HARDWARE FOR ASSEMBLY STEP 12 TO STEP 21

x 2



Assembled looks

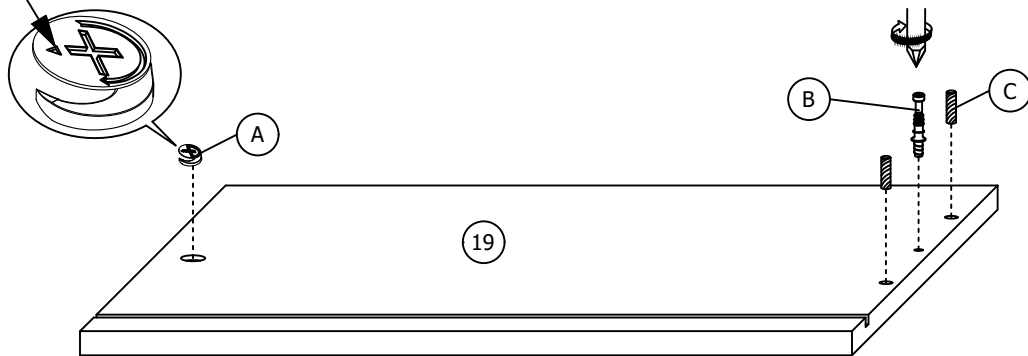


STEP 13

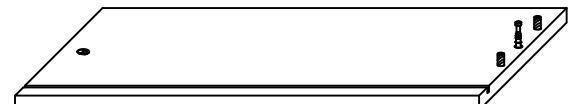
Insert 1 piece (A),(B) and 2 pieces (C) to (19) as shown.

x 2

Arrow need to face outside.



Assembled looks

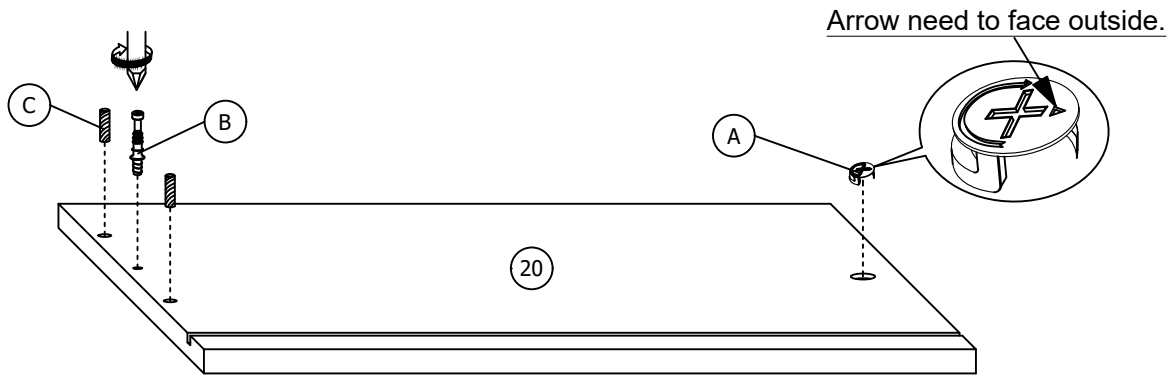


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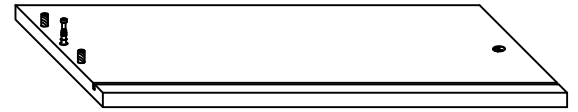
STEP 14

Insert 1 piece (A),(B) and 2 pieces (C) to (20) as shown.

x 2



Assembled looks



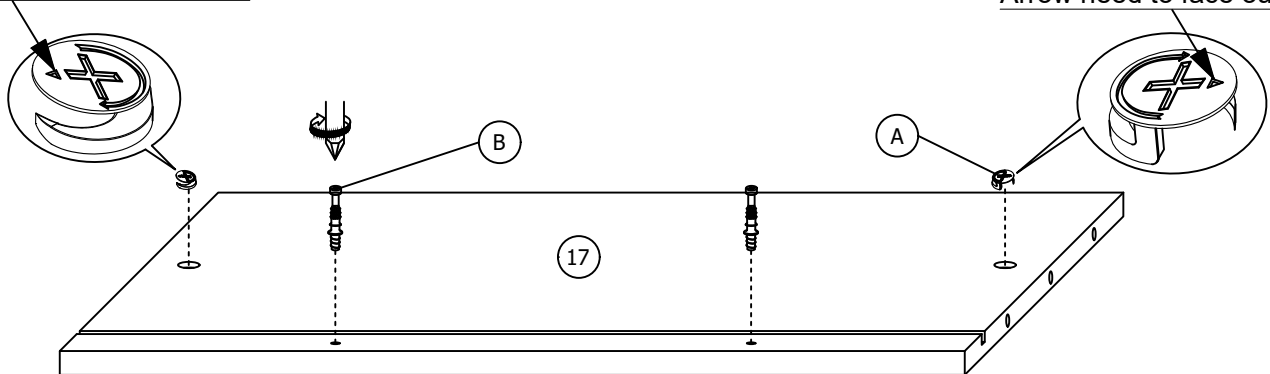
STEP 15

Insert 2 pieces (A),(B) to (17) as shown.

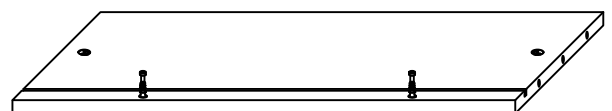
x 2

Arrow need to face outside.

Arrow need to face outside.



Assembled looks



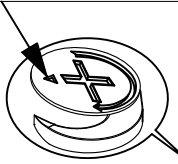
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STEP 16

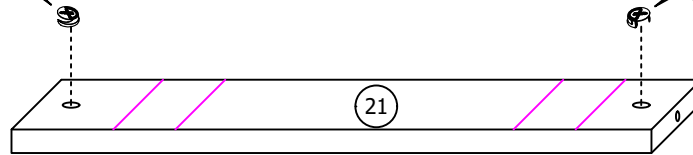
Insert 2 pieces (A) to (21) as shown.

x 4

Arrow need to face outside.



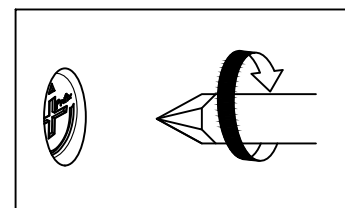
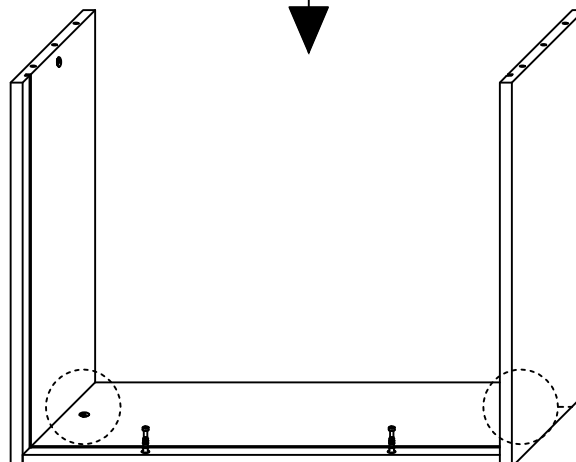
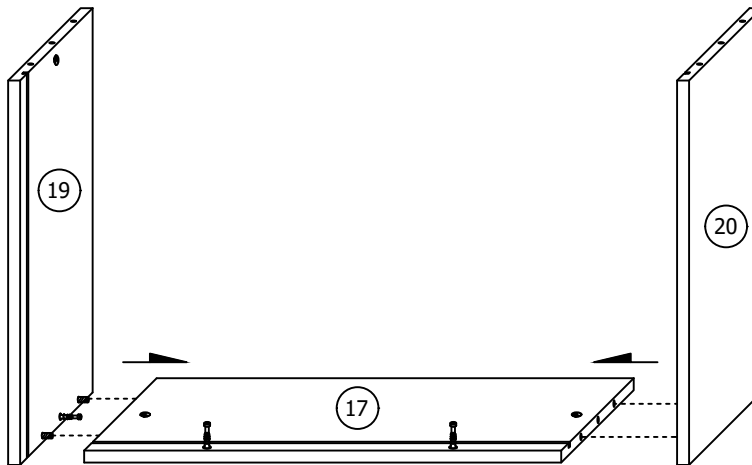
Arrow need to face outside.



STEP 17

Combine (17),(19),(20) , then tighten the 2 pieces (A)-(pre-insert in step 15) as shown.

x 2

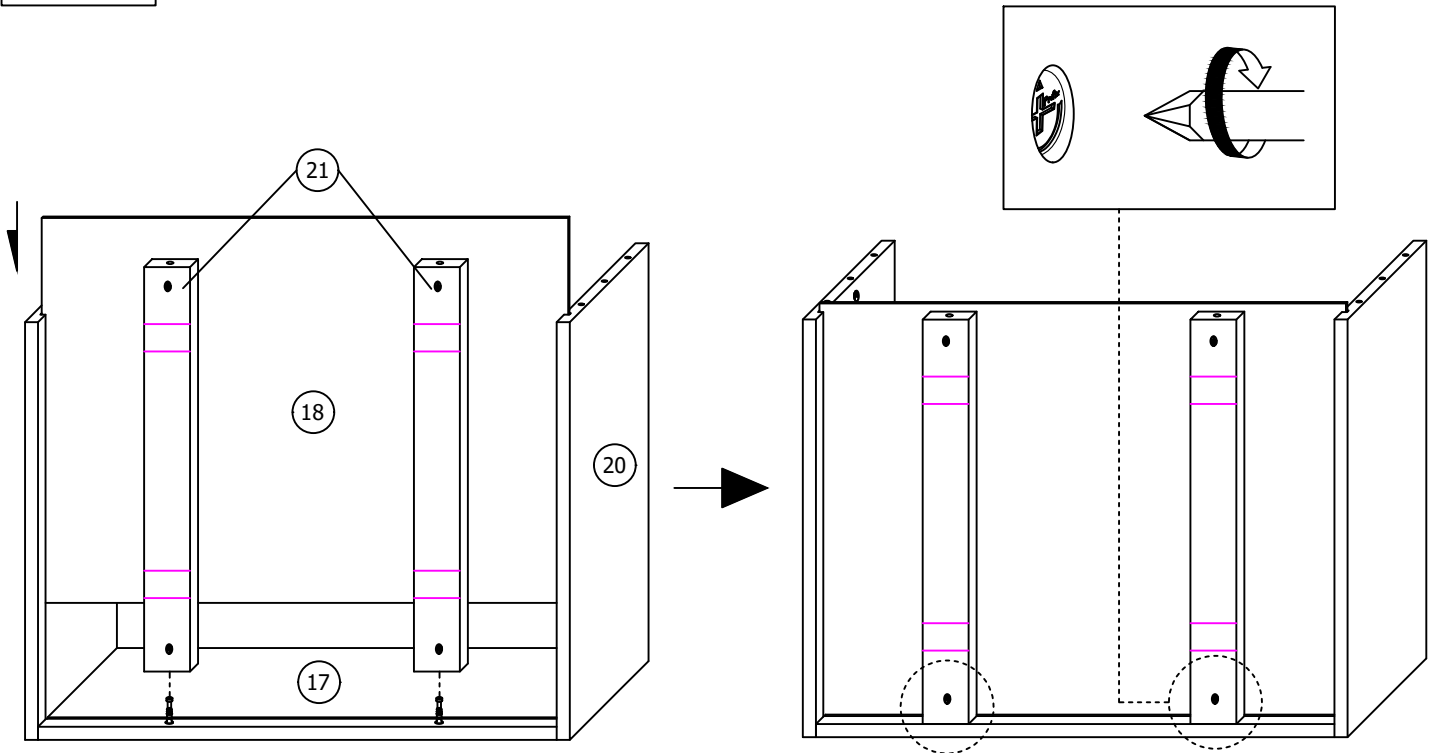


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STEP 18

Put (18) into the gap of (17),(19),(20) ,combine 2 pieces (21) to (17) then tighten the 2 pieces (A)-(pre-insert in step 16) as shown.

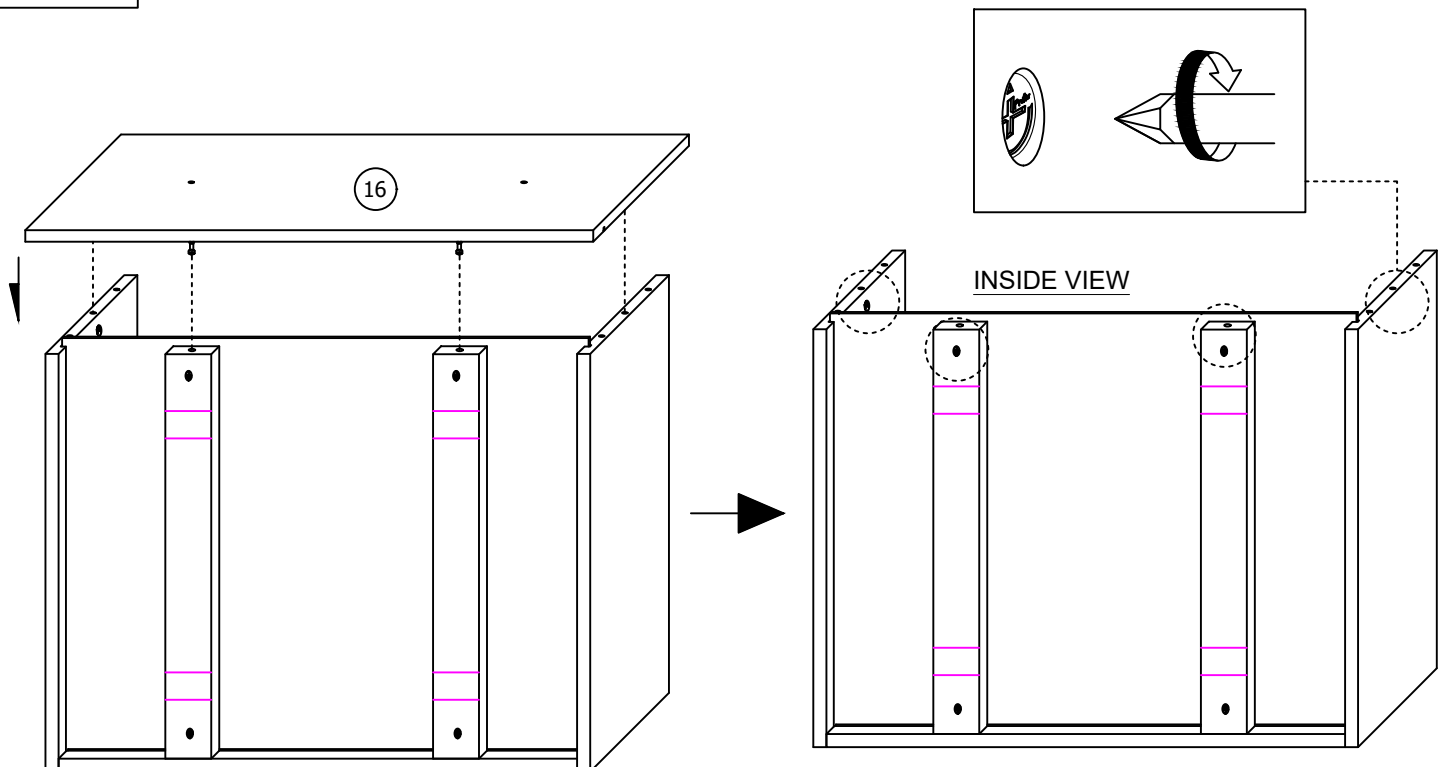
x 2



STEP 19

Combine (16) to the drawer box then tighten the 4 pieces (A)-(pre-insert in step 13,14 and 16) as shown.

x 2

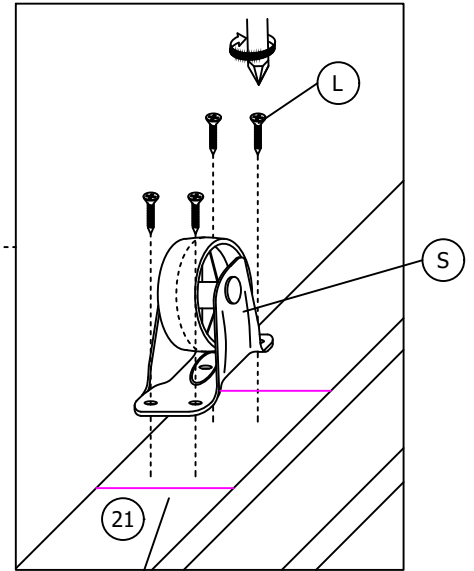
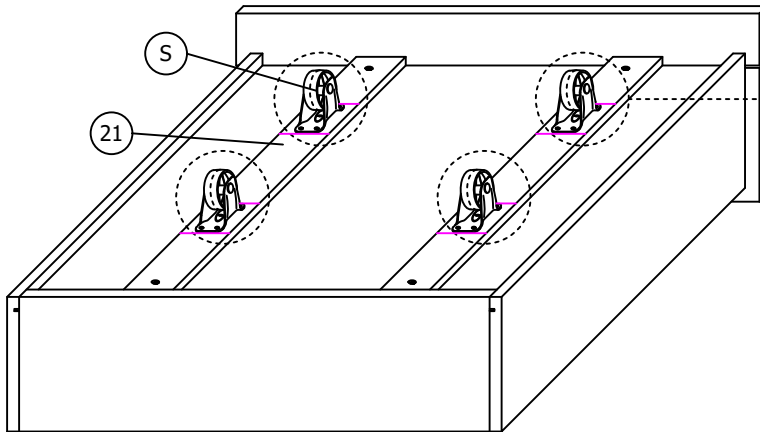


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STEP 20

Insert 16 pieces (L) to fix 4 pieces (S) to the (21) as shown.

x 2



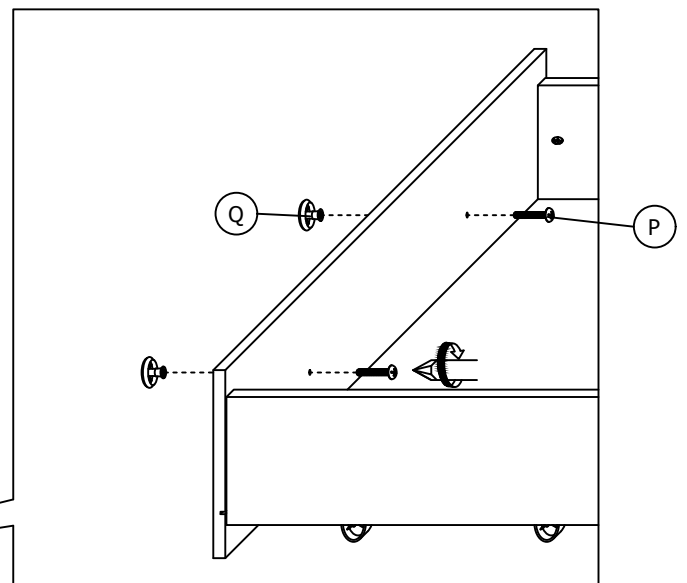
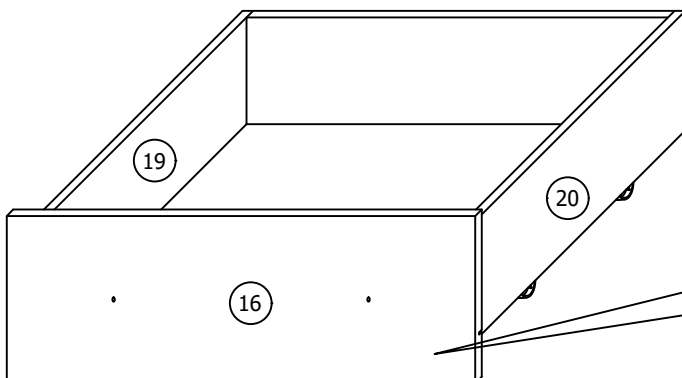
**Rotate 180 degrees after completed this step.

Place (S) in the line

STEP 21

Insert 2 pieces (P) fix the 2 pieces (Q) as shown.

x 2

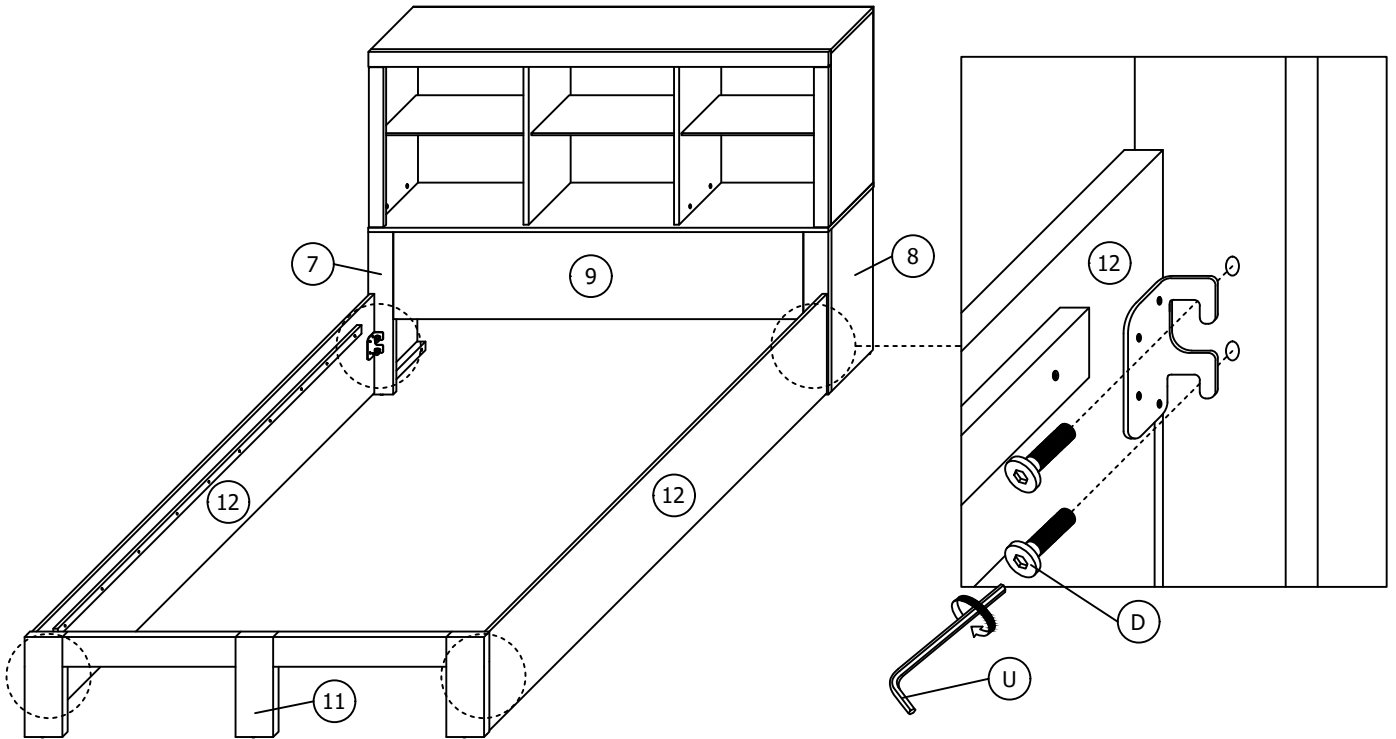


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STEP 22

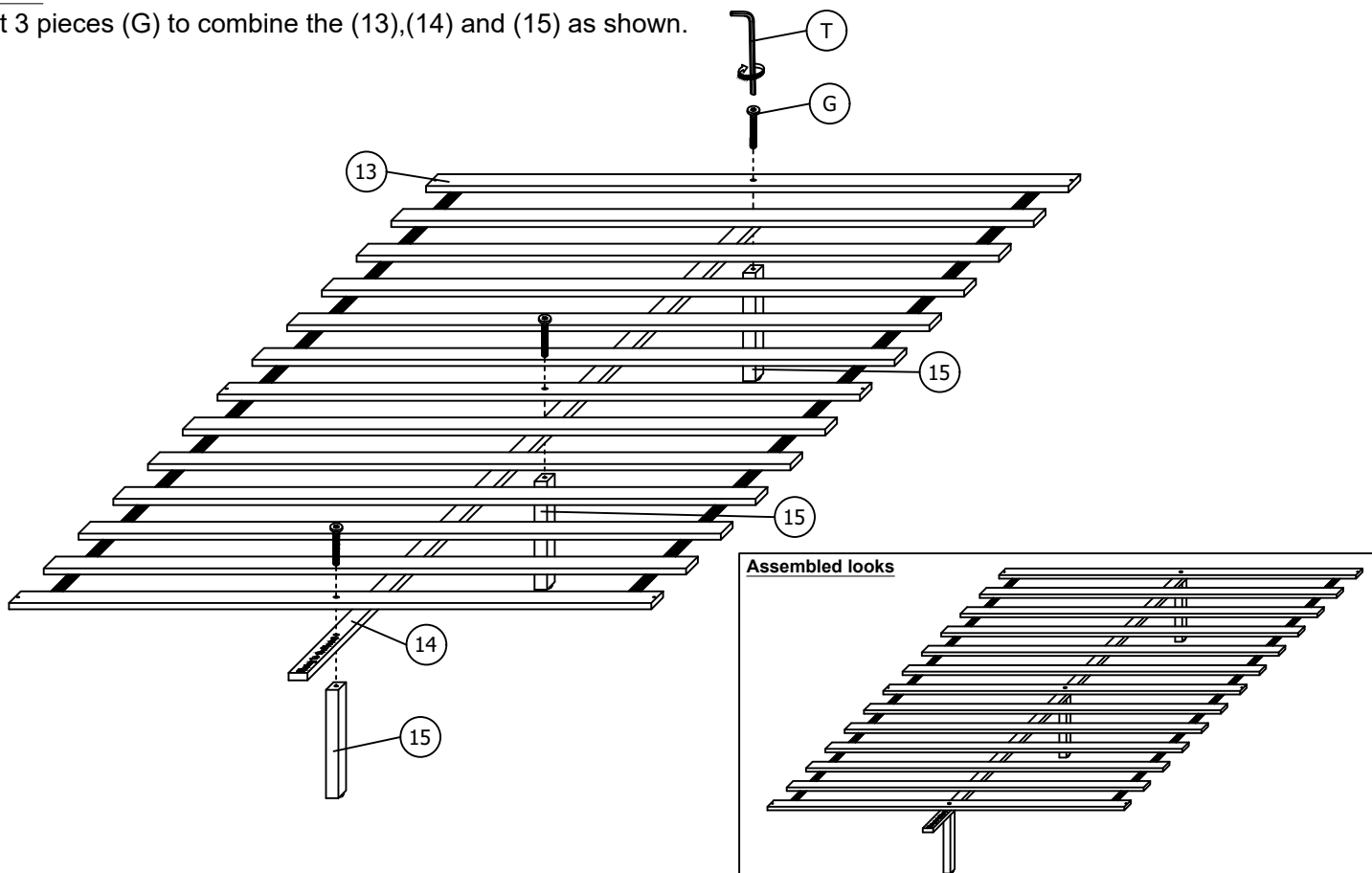
Insert the 8 pieces (D) to combine the (7),(8),(11) and (12) as shown.

**SECTION C HARDWARE FOR ASSEMBLY STEP 22 TO STEP 24



STEP 23

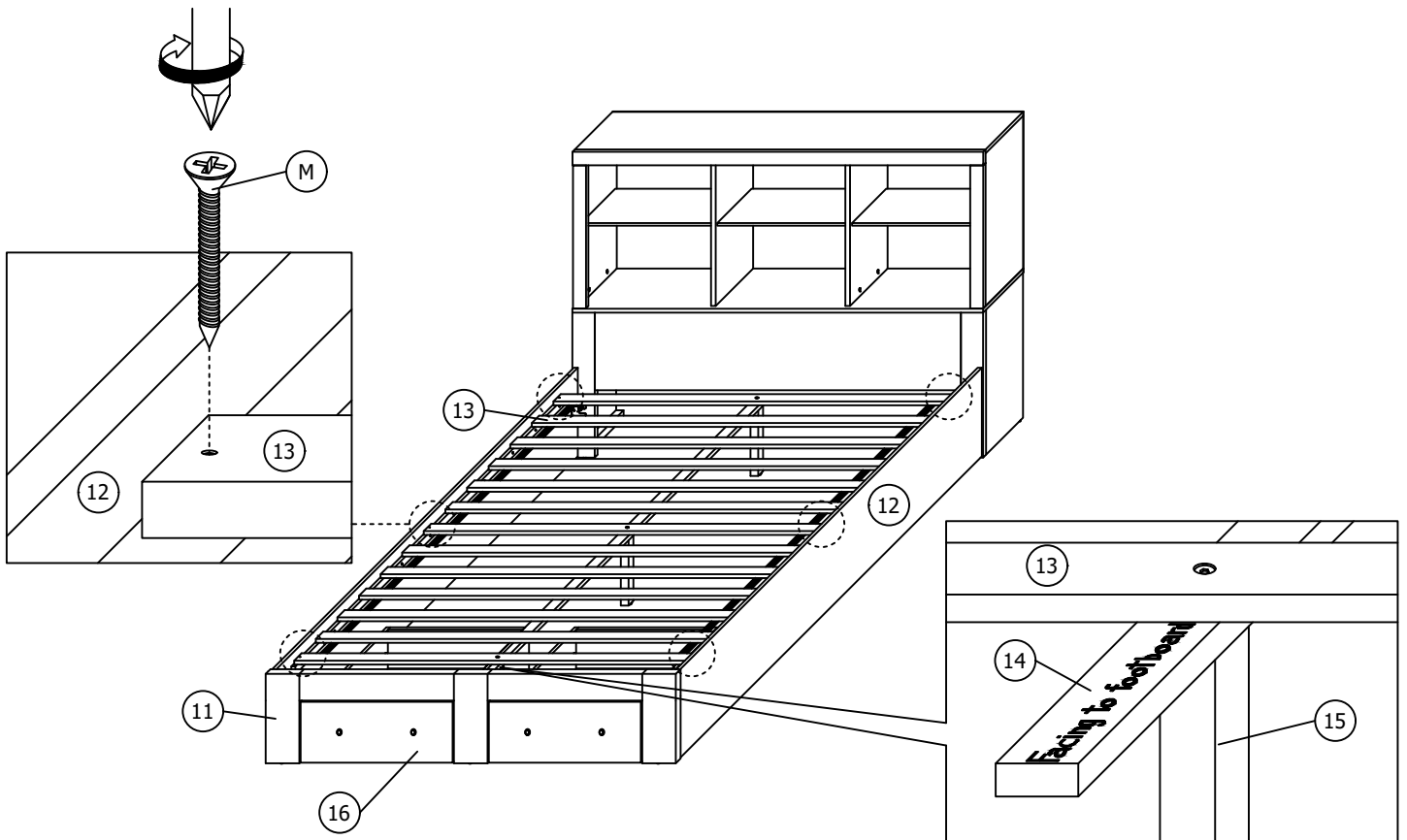
Insert 3 pieces (G) to combine the (13),(14) and (15) as shown.



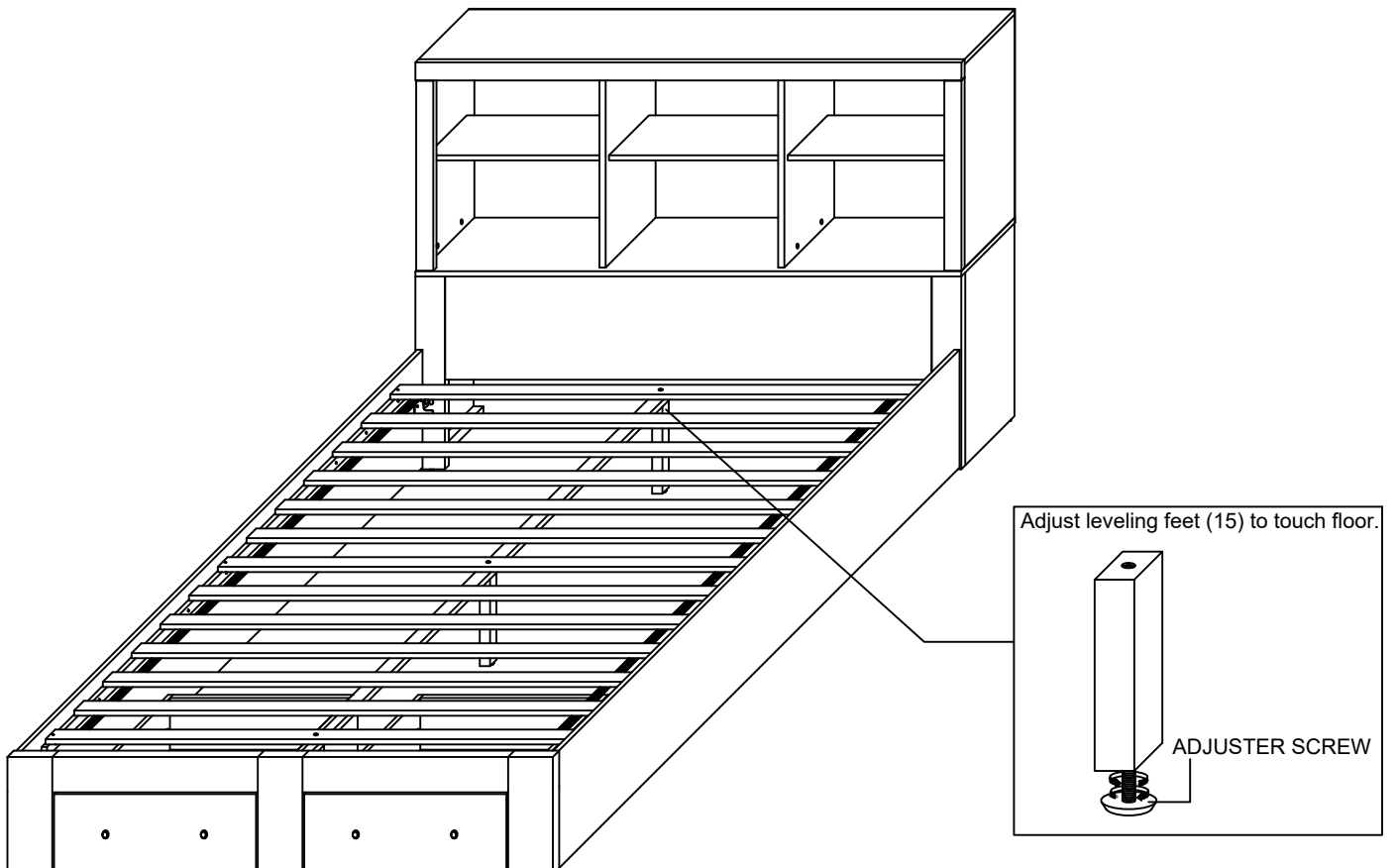
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STEP 24

Insert the 6 pieces (M) to fix the (13) on the wood of (12), then put the 2 pieces drawer inside exactly as shown.



STEP 25



ASSEMBLY COMPLETED