
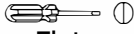



ASSEMBLY INSTRUCTIONS

4-DRAWER CHEST

ASSEMBLY REQUIREMENTS	2-Person Assembly	2 Hours Assembly Time (Approximate)	Tools Required (Not Provided)	 Phillips Screwdriver	 Flat Screwdriver	 Mallet
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Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.
Contact our customer service department in case there are any missing or damage parts or hardware.

We appreciate your business!

ASSEMBLY PREPARATION:

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List, Ensure all the parts, hardware and quantities are correct before assembling the product. Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY:

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on partially assembled product; only use the product for which it is intended.
8. This product is made of reinforced hollow board. Excessive pressure can cause irreparable damage. Avoid standing or kneeling on any parts of the product during assembly.

CARE AND MAINTENANCE:

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and pull your furniture.













This product is for indoor and household use only - not for commercial or industrial use.


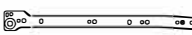





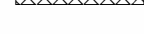

ASSEMBLY INSTRUCTIONS

4-DRAWER CHEST

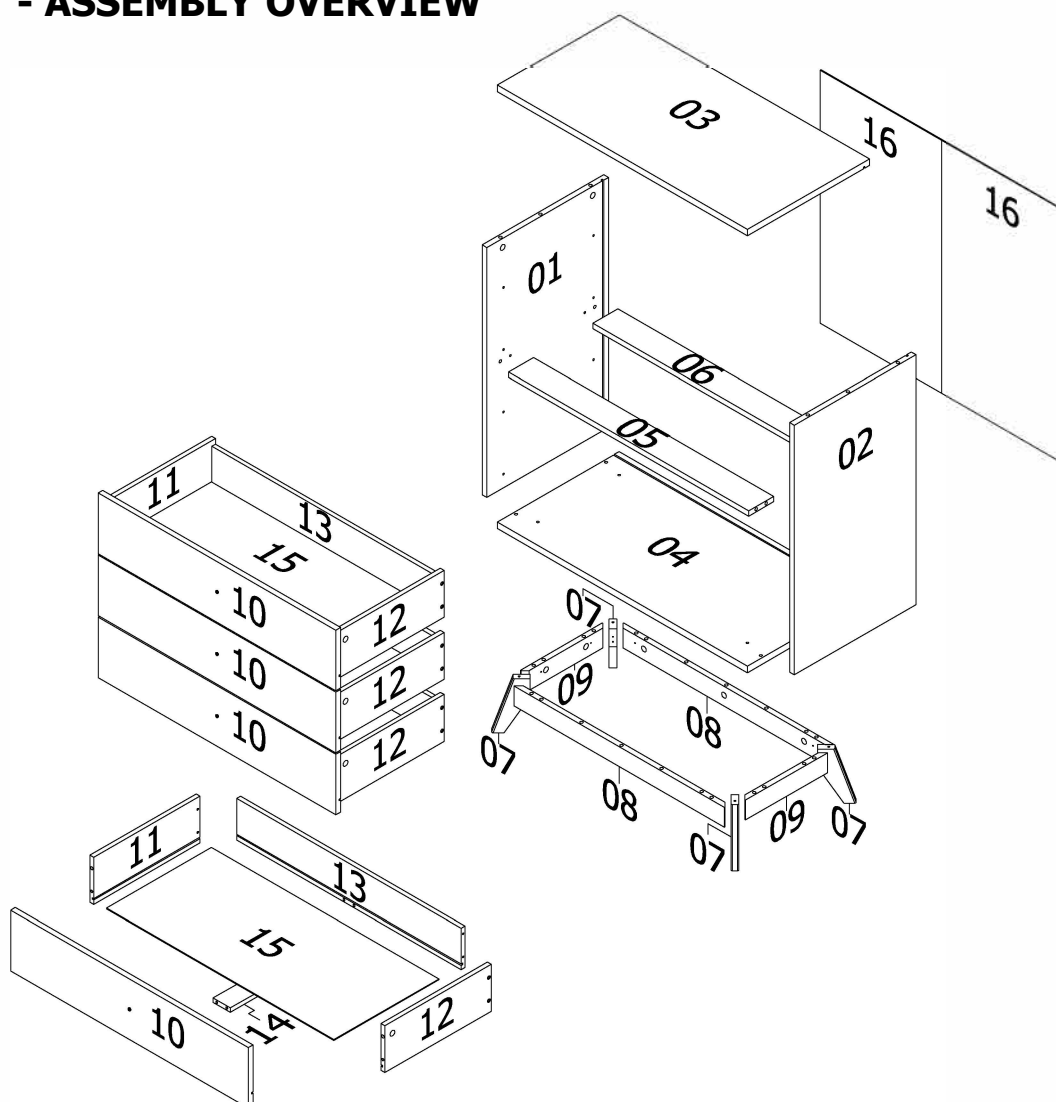


HARDWARE LIST

A		CSK SCREW M3.5 X 12MM	16
B		CSK SCREW M3.5 X 15MM	21
C		CSK SCREW M4 X 25MM	8
D		CSK SCREW M4.5 X 32MM	16
E		EURO SCREW M6 X 9MM	16
F		JCBC(W) SCREW M6 X 40MM	8
G		WOOD DOWEL Ø6 X 20MM	24
H		WOOD DOWEL Ø8 X 25MM	18
J		CAM - BOLT 24 X 8.5	26
K		CAM - LOCK 9499 15 X 12	18
L		CAM - LOCK 9642 12/13MM	8
M		PLASTIC KNOB HANDLE (1PC) WITH SCREW (M4X25MM)=(1PC)	4 SETS

N1		DRAWER SLIDE CR (350MM)	4
N2		DRAWER SLIDE CL (350MM)	4
P1		DRAWER SLIDE DR (350MM)	4
P2		DRAWER SLIDE DL (350MM)	4
Q		CORNER BRACKET 5 HOLES (1.5 X 30 X 30 X 50 X 45mm)	4
R		ALLEN KEY M4	1
S		BACKPLY STOPPER	12
T		WEBBING TAPE (1.2 X 12 X 145 MM)	1
U		GLUE	4

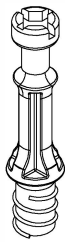
PARTS LIST - ASSEMBLY OVERVIEW



PARTS LIST

NO.	PART NAME	QTY	NO.	PART NAME	QTY
1	SIDE PANEL (LEFT)	1	9	LEFT / RIGHT BOTTOM RAIL PANEL	2
2	SIDE PANEL (RIGHT)	1	10	DRAWER FRONT PANEL	4
3	TOP PANEL	1	11	DRAWER LEFT PANEL	4
4	BOTTOM PANEL	1	12	DRAWER RIGHT PANEL	4
5	FRONT SUPPORT PANEL	1	13	DRAWER BACK PANEL	4
6	BACK SUPPORT PANEL	1	14	DRAWER SUPPORT RAIL	4
7	WOODEN LEG	4	15	DRAWER BOTTOM PANEL	4
8	FRONT / REAR BOTTOM RAIL PANEL	2	16	BACK PANEL	2

Instructions For Fastening CAM-BOLT and CAM-LOCK

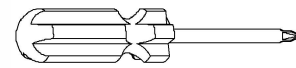
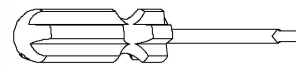


CAM-BOLT

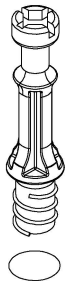
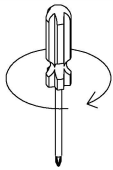


CAM-LOCK

Tools Required



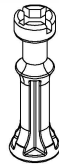
INSERTING AND TIGHTENING CAM-BOLT



SHOULDER

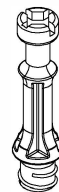
PANEL

Place Cam-bolt on pre-drilled hole and screw in vertically



PANEL

Shoulder is flushed (on the same level) with the panel.

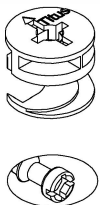


PANEL

Shoulder is above the panel.

Place Cam-bolt on the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to screw-in Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

INSERTING CAM-LOCK



Insert Cam-lock with arrow align to Cam-bolt head



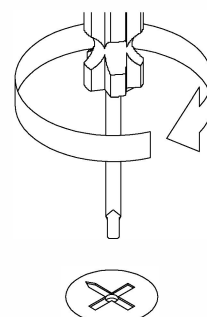
CORRECT



WRONG

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

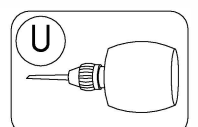
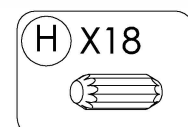
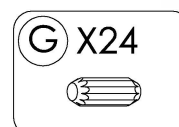
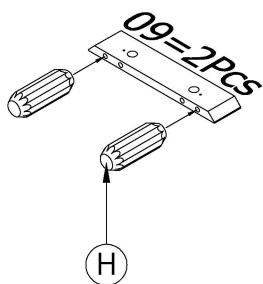
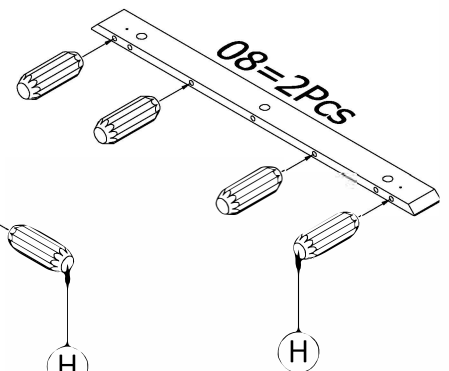
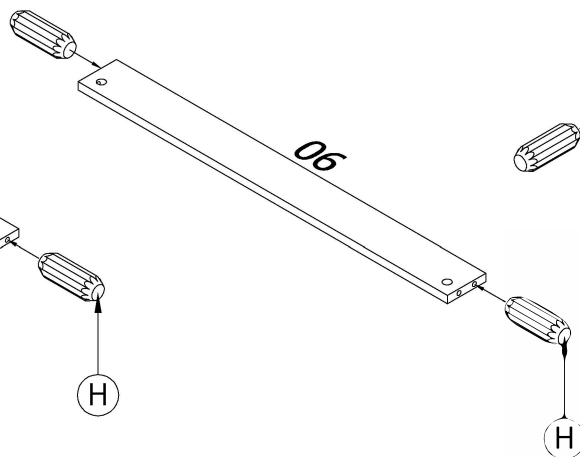
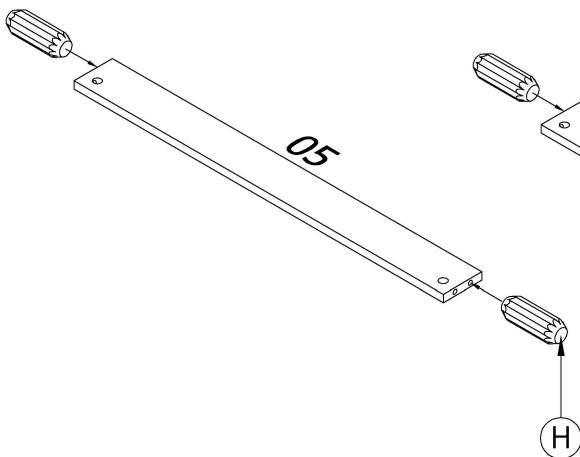
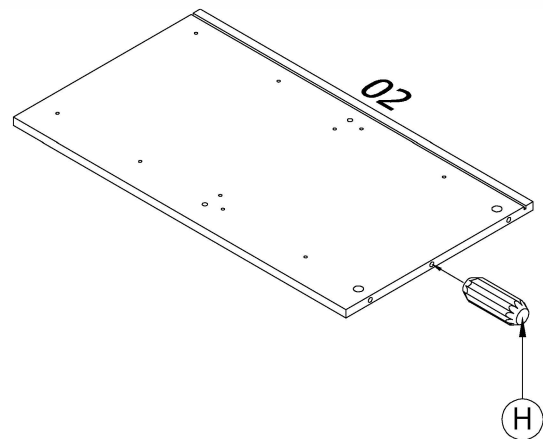
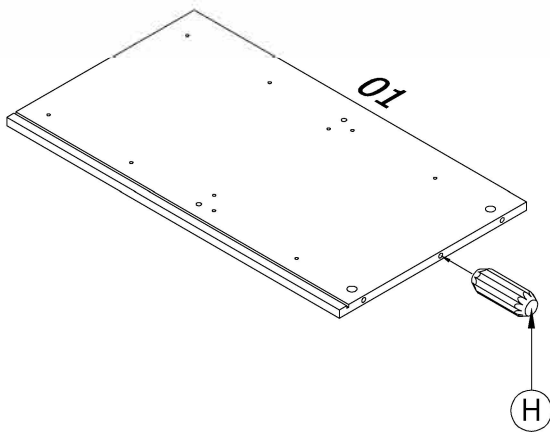
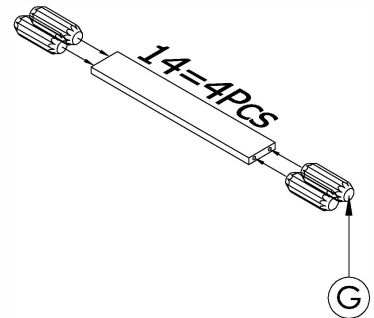
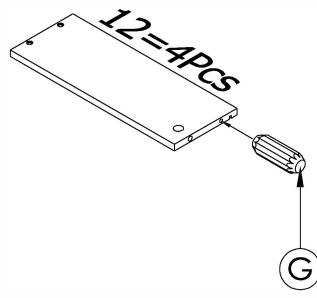
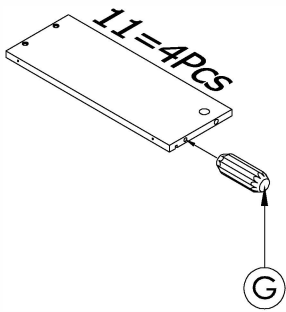
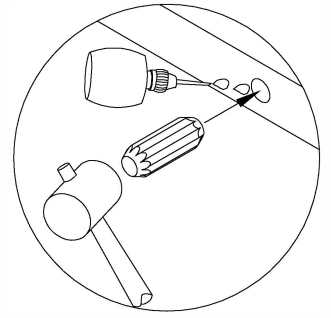
TIGHTENING CAM-LOCK



Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about one half a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.

STEP 1

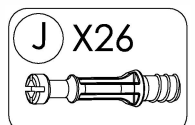
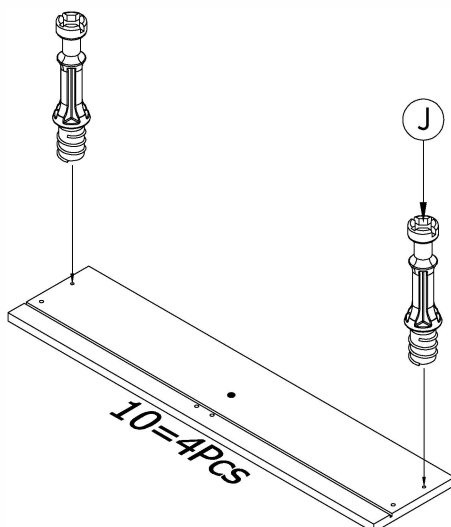
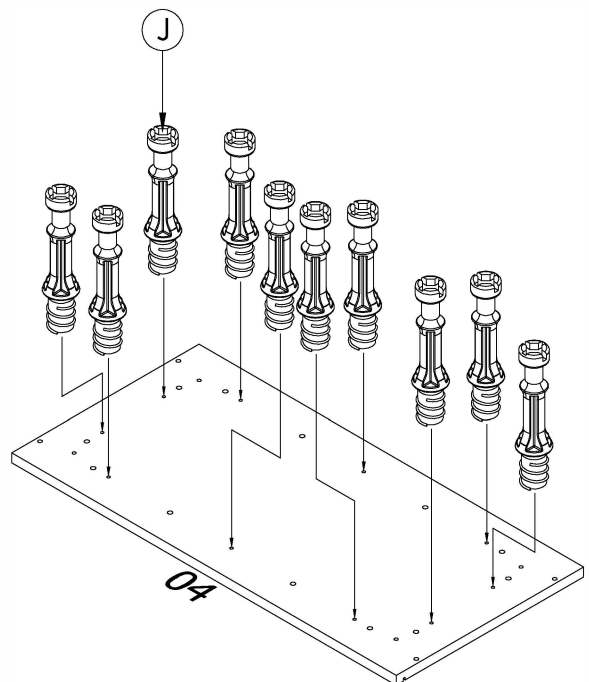
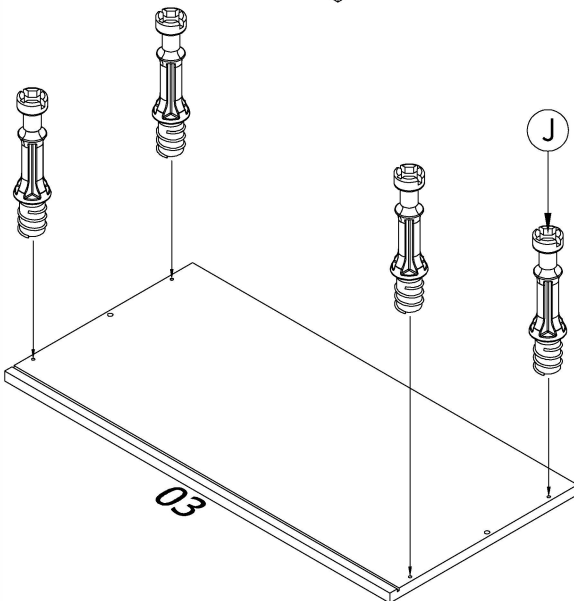
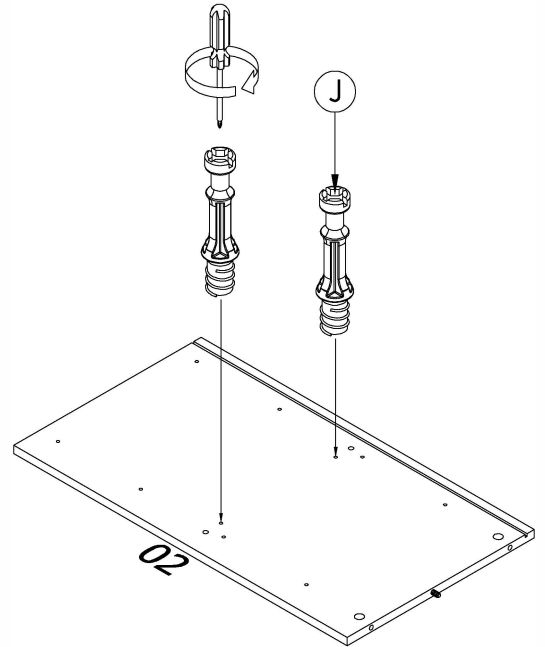
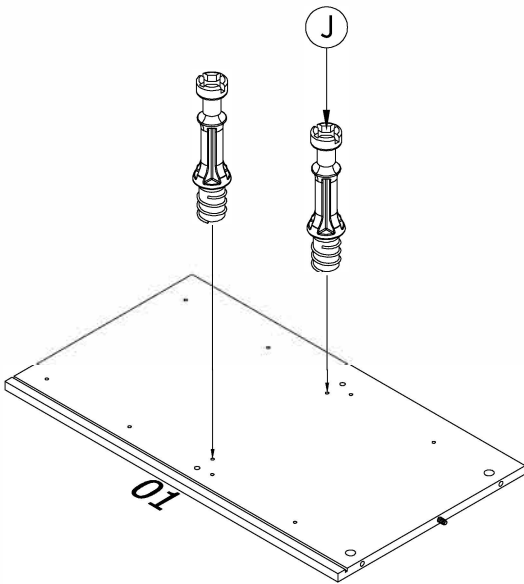
Install Wood Dowel (G & H) to the respective parts as shown. Apply Glue (T) to the designated holes before inserting (G) or (H). Use a mallet to tap in dowel if needed.



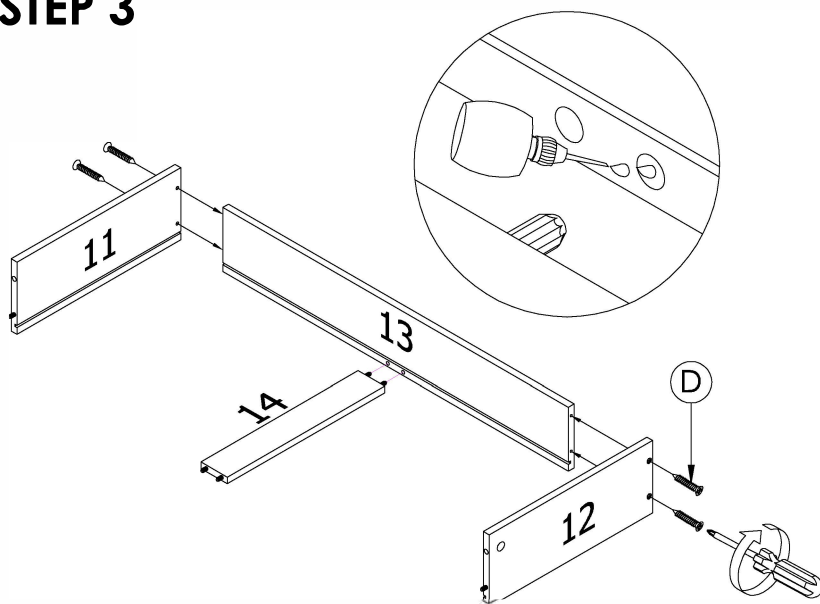
STEP 2

Lay the parts flat down on a material that does not scratch or damage the parts.

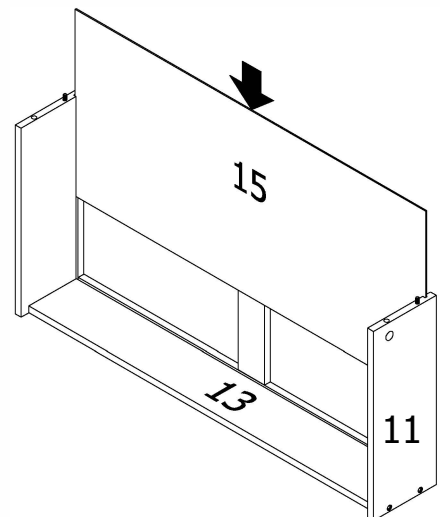
Screw in Cam-lock (J) into the designated holes. Refer to Page 4 for instructions to screw in and tighten Cam-bolts



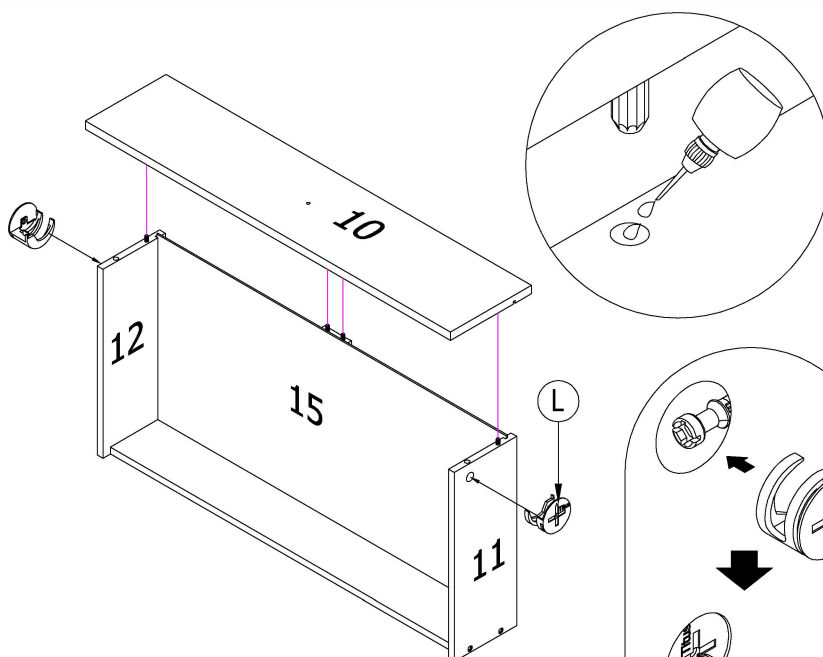
STEP 3



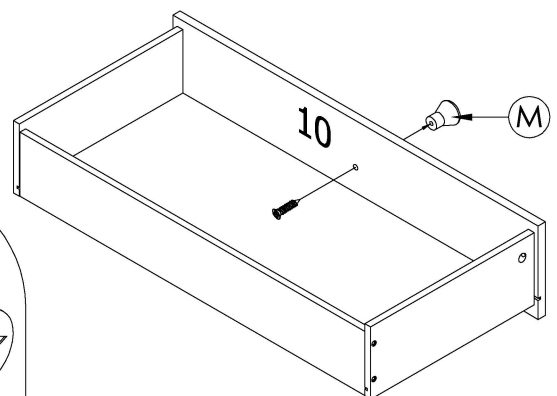
- a) Fasten Drawer Left & Right Panels (11 & 12) to Drawer Back Panel (13) as shown using Screw (D). Note the groove on each panel is at the bottom.
- b) Do not tighten screws completely until both screws are in place on each panel.
- c) Apply Glue (U) to the two holes in the middle of (13) and attach Drawer Support Rail (14).



- d) Fit Drawer Back Panel (15) between drawer side panels via groove on side panels. Check that Back Panel fits into the groove on (13).

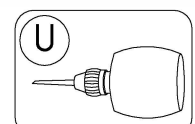
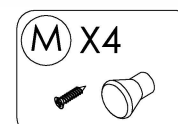
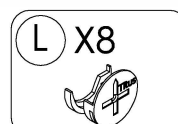
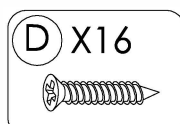


- e) Apply Glue (T) to the designated holes on inside-face of Drawer Front Panel (10) and attach to (11 & 12) via wood dowels and cam-bolts. Check that (15) fits into the groove on inside-face of (10). Use Cam-lock (L) to fasten (1). Refer to Page 4 for instructions on inserting and tightening Cam-lock

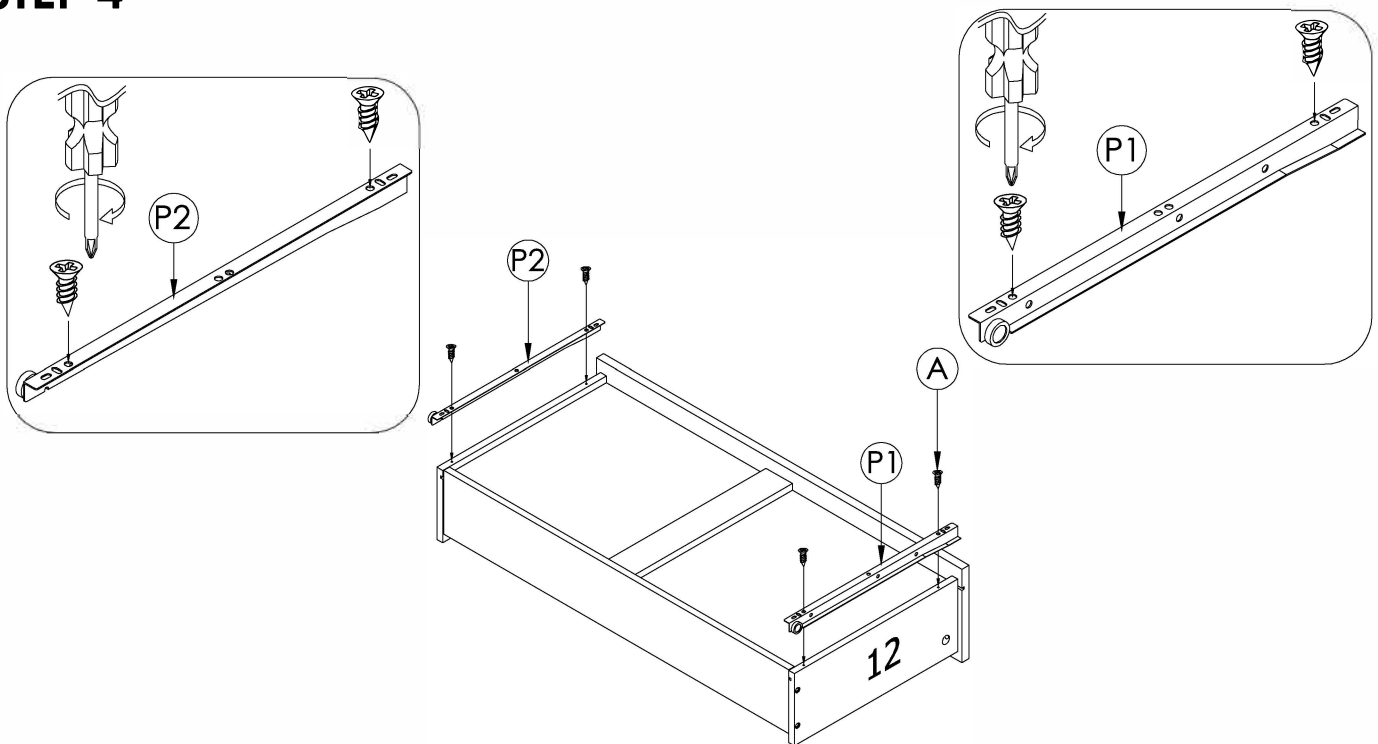


- f) Affix Knob Handle (M) to Drawer Front Panel with screw

X4

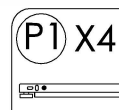
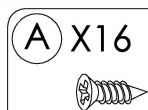


STEP 4

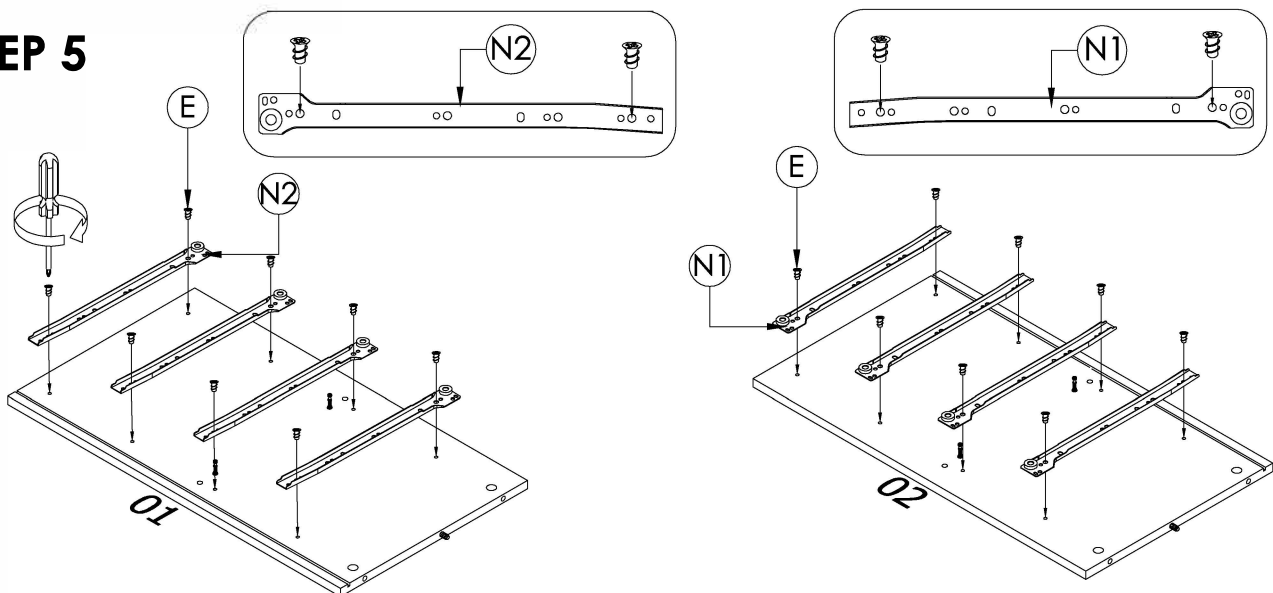


- a) Position P1 to align the third screw holes (from each end - refer to enlarged drawing above) to pilot holes on Drawer Right Panel (12). Use Screw (A) to fasten P1. Use a Phillips Screwdriver to drive (A). Do not tighten (C) completely until both screws are in place.
- b) Use the above steps to install P2 to Drawer Left Panel.

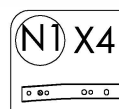
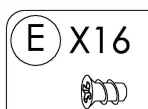
X4



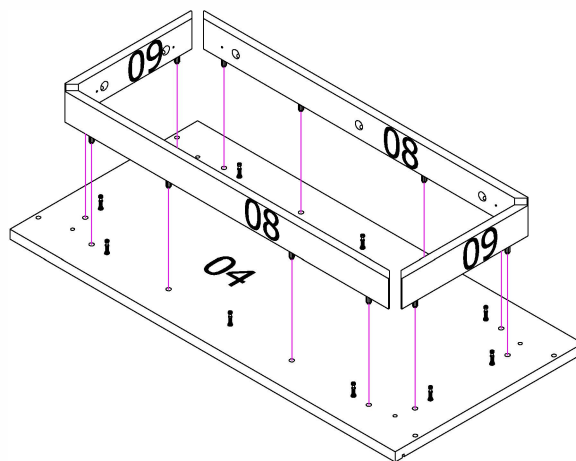
STEP 5



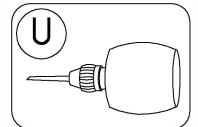
- a) Lay Left & Right Side Panels (1 & 2) from STEP 1 flat down on a material that does not scratch or damage the parts.
- b) Position N2 to align the the second screw holes (from each end - refer to enlarged drawing above) to pilot holes on (1).
- c) Use Screw (E) to fasten N2. Do not tighten E completely until both screws are in place.
- d) Use the above steps to install N1 to (2).



STEP 6

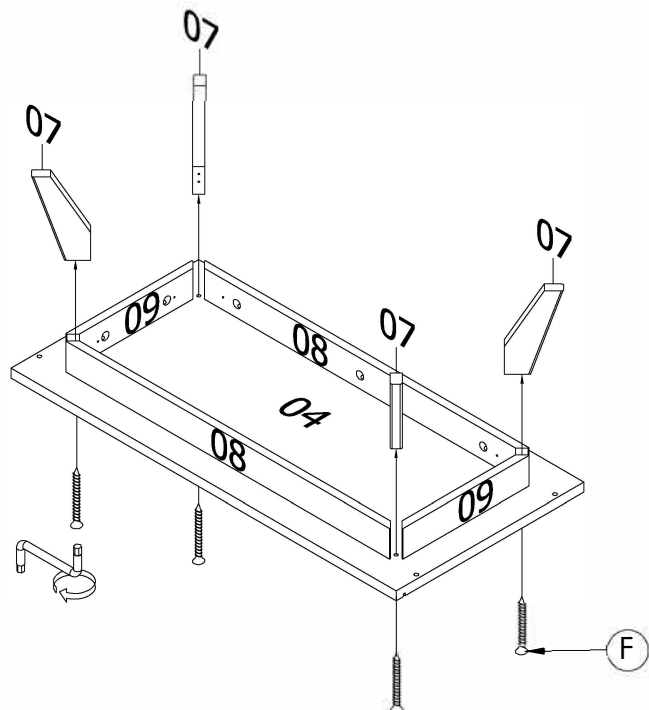


Apply Glue (U) to the holes next to the Cam-bolts on Bottom Panel (4).
Next, attach Front, Rear, Left & Right Bottom Rail Panel (8 & 9) to (4) via Wood Dowels and Cam-bolts on each respective parts.

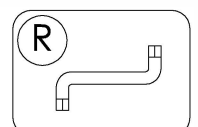
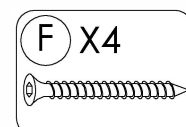


STEP 7

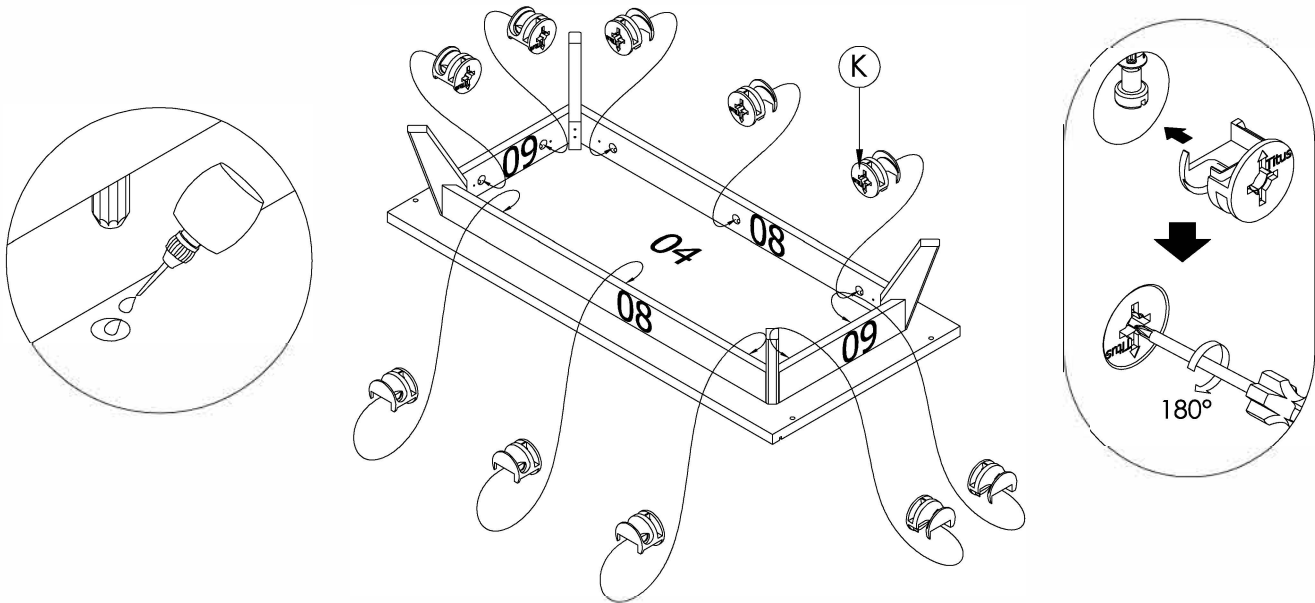
Note: For the purpose of illustration, Bottom Panel is positioned flat-down. It would be easier to install the leg with the help of another person holding and placing Bottom Panel to lie vertically along its long edge.



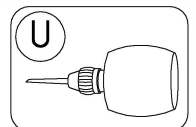
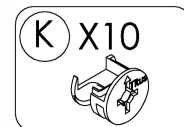
Fit Wooden Leg (7) between panels (8 & 9) and use screw (F) to fasten Wooden Leg to Bottom Panel (4).



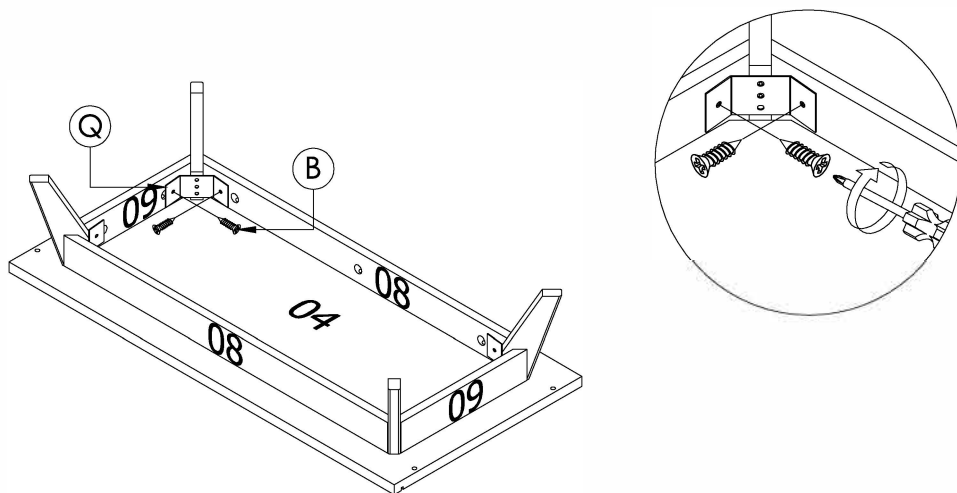
STEP 8



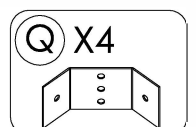
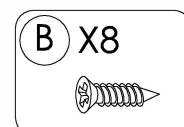
On Front, Rear, Left & Right Bottom Rail Panel (8 & 9), insert Cam-locks (K) and turn clock-wise to lock the Cam-bolts.



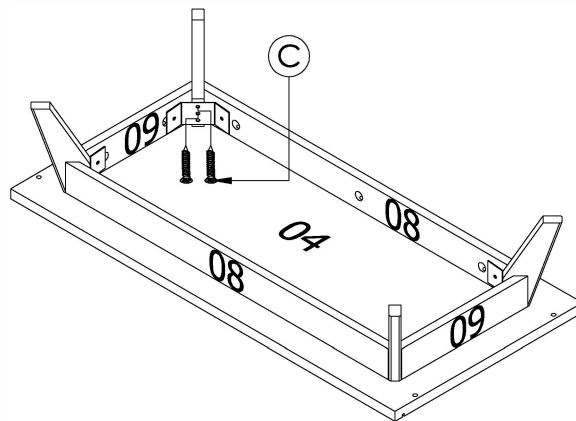
STEP 9



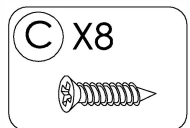
Use Screw (B) to fasten Corner Bracket (Q) to Bottom Rail Panel (6 & 7). Do not tighten B completely at this time.



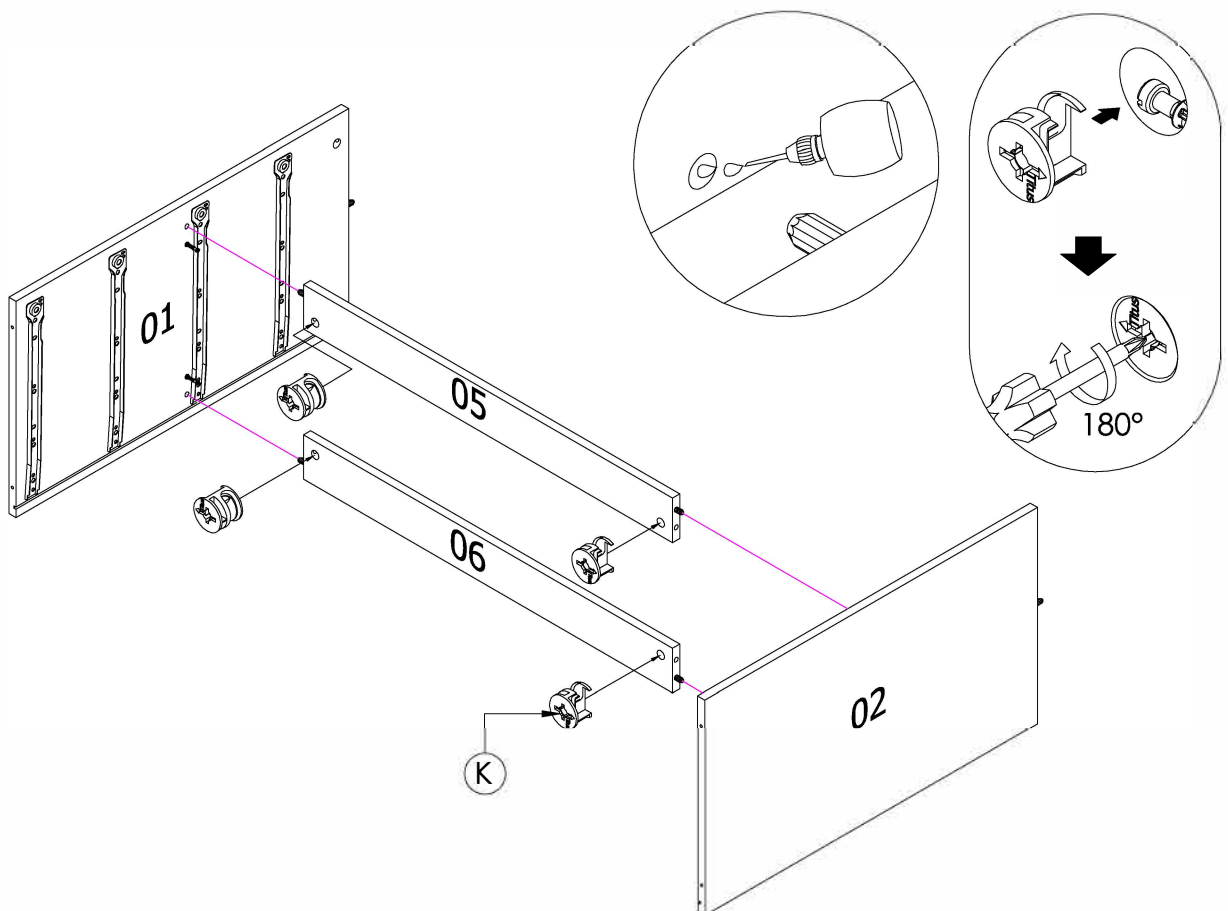
STEP 10



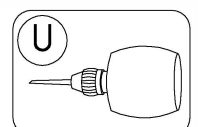
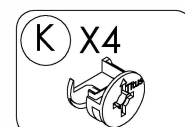
Use Screw (C) to fasten Corner Bracket (Q) to Leg.
Do not tighten C completely until both screws are in place.
Next, tighten completely all the Screws (B) in STEP 8 at this time.



STEP 11



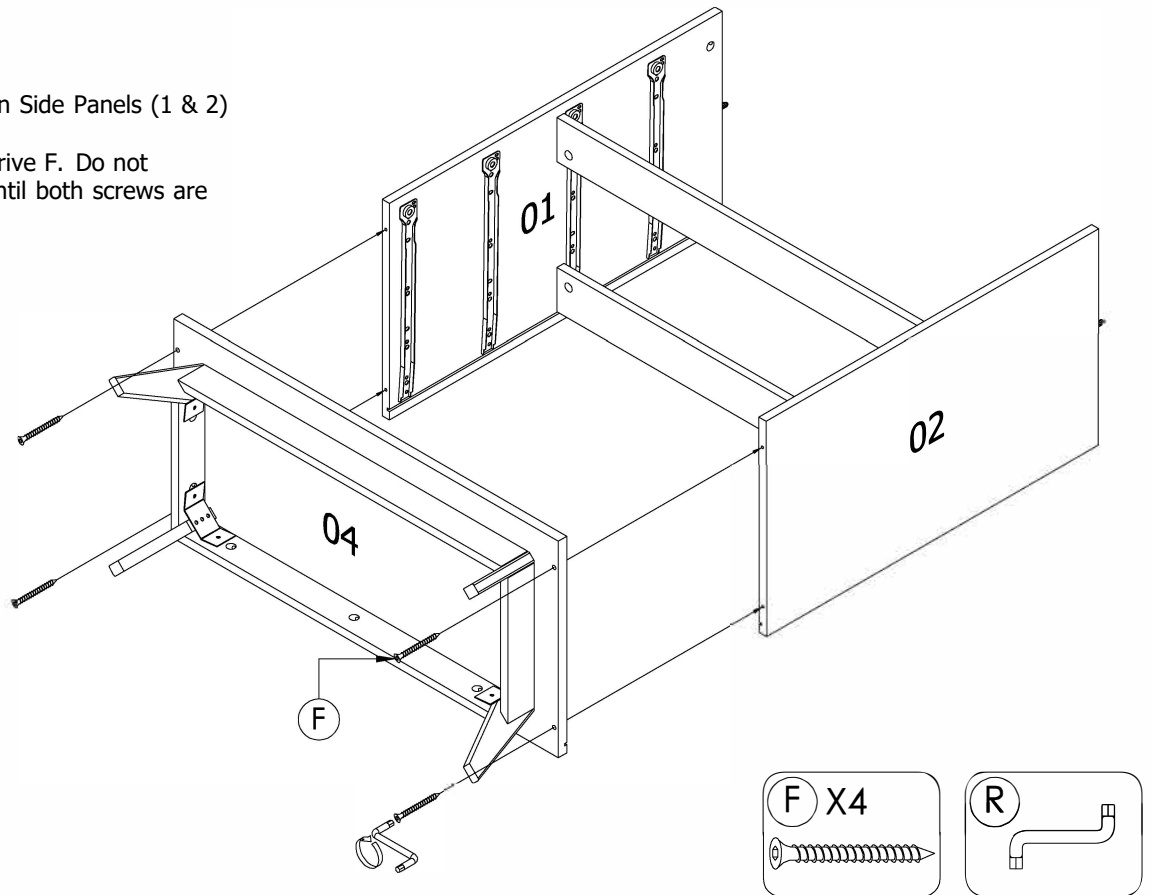
Apply Glue (U) to the designated holes on Side Panels (1 & 2) and attach Middle Support Panels (5 & 6) via Cam-bolts and Wood Dowels on the respective parts as shown. Use Cam-lock (K) to fasten (5 & 6).



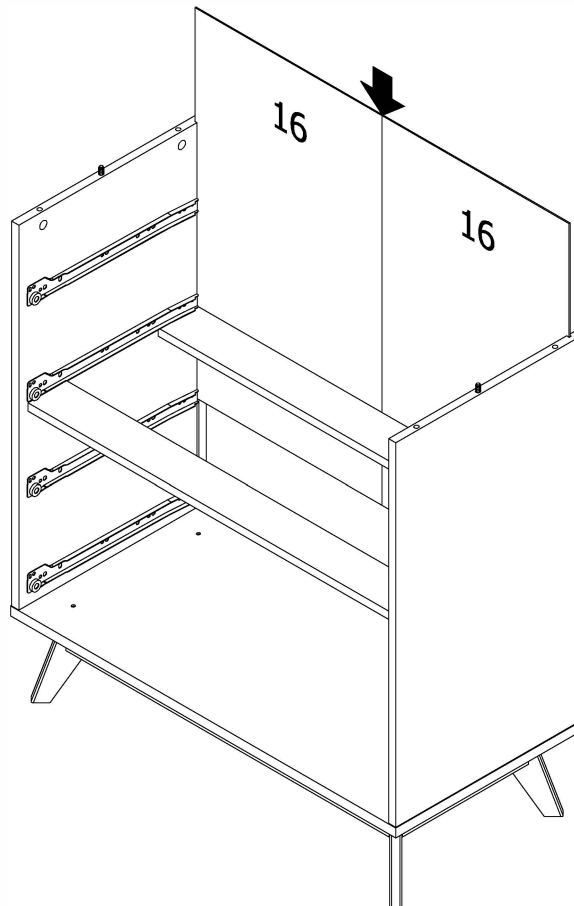
STEP 12

Use Screw (F) to fasten Side Panels (1 & 2) to Bottom Panel.

Use Allen Key (R) to drive F. Do not tighten F completely until both screws are in place.

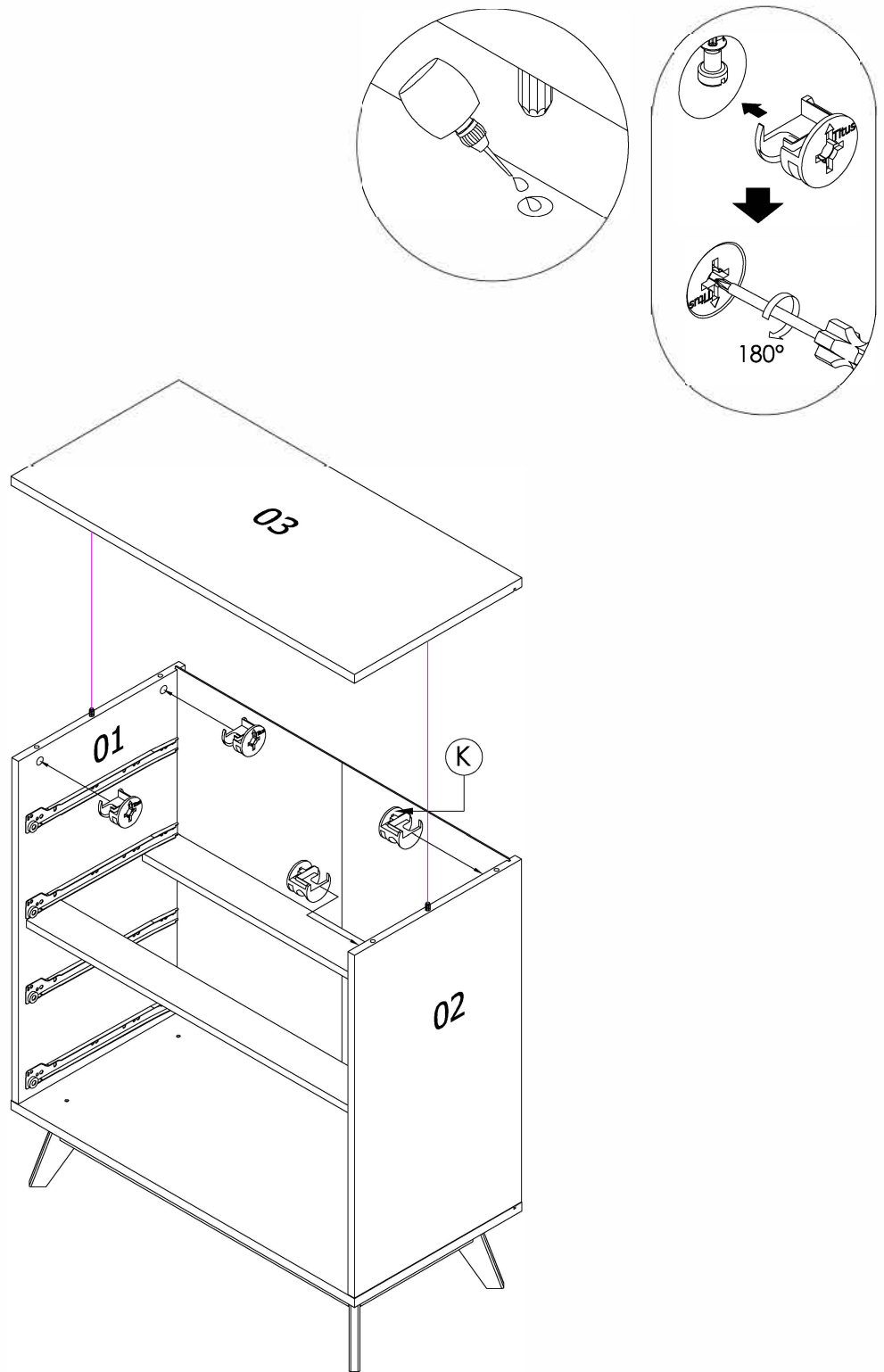


STEP 13

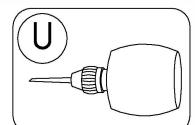
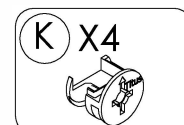


Fit Back Panel (16) via groove on side and bottom panel.

STEP 14



Apply Glue (U) to the middle hole on bottom-side of Top Panel (3) and attach to (1 & 2) via wood dowels and cam-bolts. Check that Back Panel fits into the groove on bottom-side of (3). Use Cam-lock (K) to fasten (3).

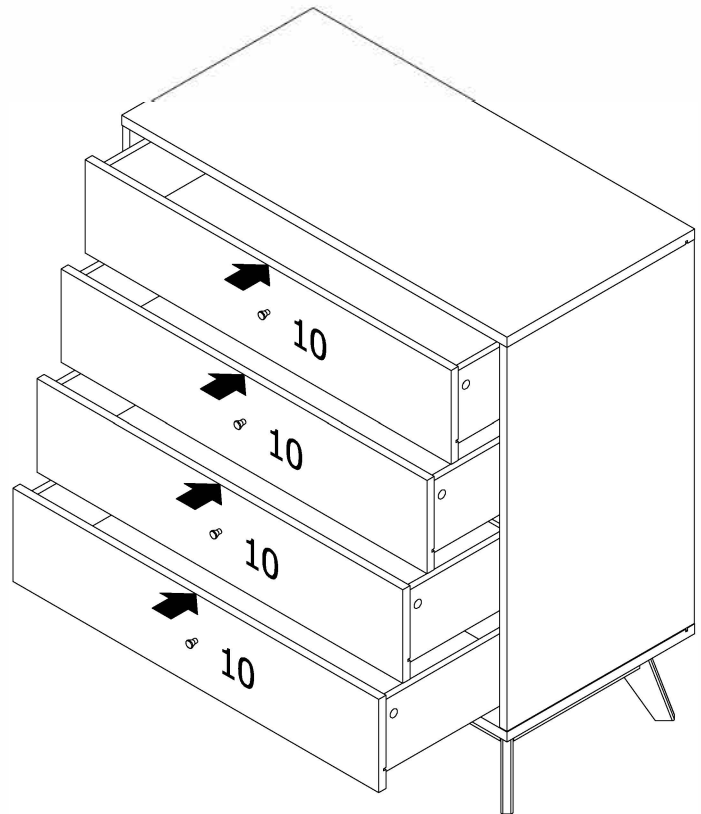


STEP 15

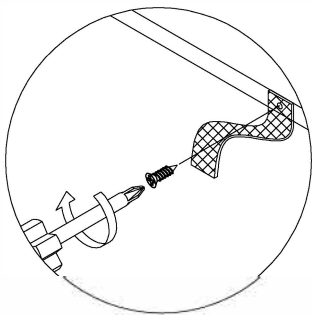
Insert the drawers - insert lower level drawer first.

To insert drawer, align and position rollers on the Drawer Slide P1 & P2 (fastened to the drawer side panels) above the rollers on the Drawer Slide N1 & N2 (installed on the Side Panels.)

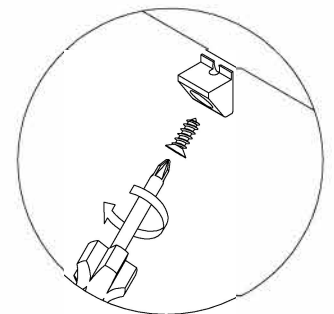
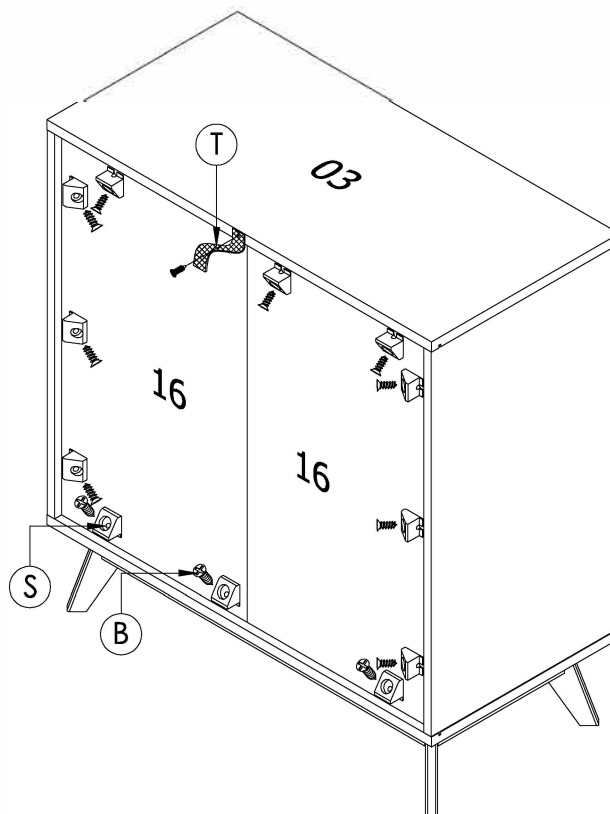
Next, lift the Back Panel end of the drawer slightly upward to slide the rollers on the P1 & P2 into the tracks on N1 & N2 and then push in the drawer gently.



STEP 16

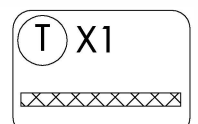
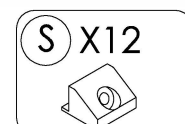
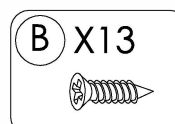


- a) Secure Webbing Tape (T).
Fold back webbing tape 15mm on one end and affix the folded end to the back of Drawer Chest using Screw (B).

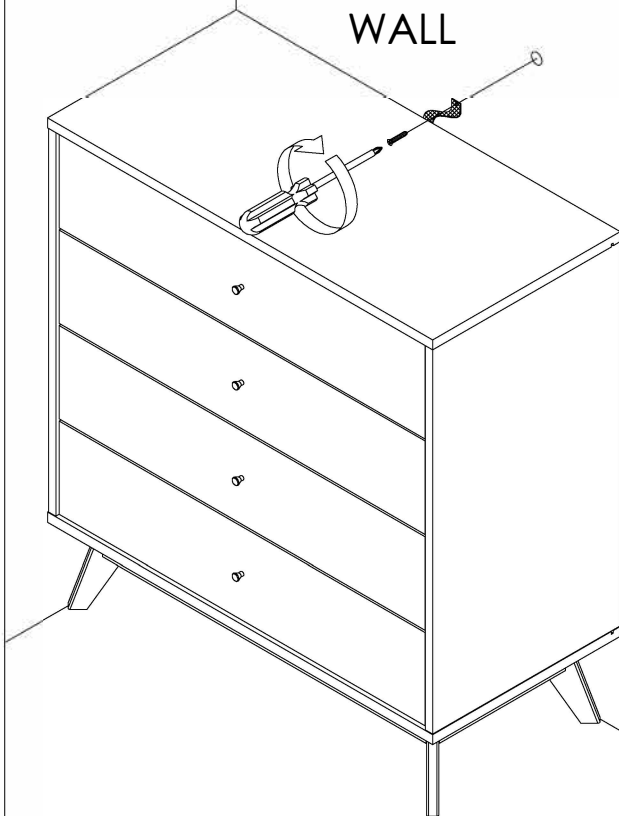


- b) Install Backply Stopper (S).
Place (S) against Back Panel (16) at each position as shown to fit into groove, and fasten (S) with Screw (B).

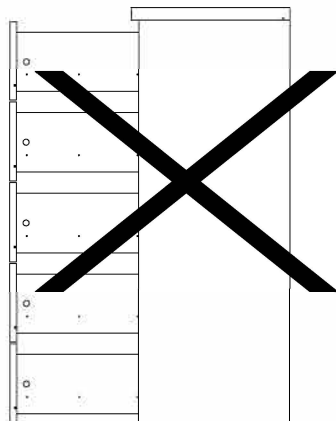
The assembly of the 4-drawer chest is complete.



STEP 17



1. WALL PLUG & SCREW ARE NOT SUPPLIED WITH THIS PRODUCT AS DIFFERENT WALL MATERIALS REQUIRE DIFFERENT TYPES OF FIXING HARDWARE. SUITABLE ANCHORING HARDWARE FOR THE TYPE OF WALL MUST BE USED TO MOUNT THIS PRODUCT TO THE WALL.
2. END OF WEBBING TAPE (T) MUST BE FOLDED BACK 15MM BEFORE IT IS AFFIXED TO THE WALL ANCHOR.



CAUTION :
DO NOT OPEN ALL THE
DRAWERS FULLY AT ANY
GIVEN TIME AS IT MAY
CAUSE THE DRAWER CHEST
TO TIP OVER.