



NO:	QTY.	PART NAME	MATERIAL
1	2	HINGE BODY	ZAMAK ND/3
2	1	BACK PLATE	STEEL
3	1	SLIDE	STEEL
4	2	FLAT HEAD SCREW	STEEL
5	1	SPRING	STEEL
6	1	CAP SCREW	STEEL
7	1	RETAINER	STEEL
8	1	GUIDE TUBE	STEEL
9	12	LINK	STEEL
10	8	LINK	NYLON 6/6
11	2	SHORT ROLLER	NYLON 6/6
12	2	LONG ROLLER	NYLON 6/6
13	1	SPACER	NYLON 6/6
14	1	RIVET PIN	STEEL
15	2	LONG PIN	STEEL
16	1	CHANNEL PIN	STEEL

SUPPLIED:  
 WOOD SCREW #10 x 1-1/2"    MACHINE SCREW #10-24 X 1"

DO NOT SCALE DRAWING  
 ALL DIMENSIONS ARE IN INCH  
 MIN. MATERIAL THICKNESS IS 1-3/4"  
 FOR BODY DIMENSIONS SEE #218 HINGE TEMPLATE DRAWING  
 REFER TO DRAWING F70.18 (218IC HANDING DIAGRAM FOR INSTALLATION INFORMATION)  
 REFER TO DRAWING F70.19 (SSOS DOOR HANDING CHART)

C	12/1/22	ADDED HINGE TO DOOR ORIENTATION	SRD
B	5/7/15	ADDED GUIDE TUBE	LHH
A	5/12/13	REDRAWN	SRD
REV	DATE	DESCRIPTION	BY
Universal Industrial Products, Inc. One Coreway Drive Pioneer, Ohio 43554-0628			SCALE: 1/2" = 1"
SELF-CLOSING HINGE TEMPLATE			DRAWN BY: LHH
#218IC SELF-CLOSING SSOS INVISIBLE HINGE			DATE: 10/15/18
			DRAWING # 218 IC