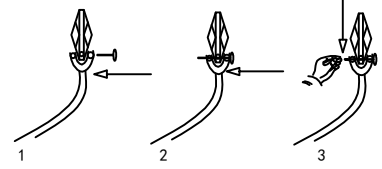
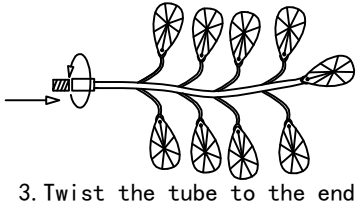
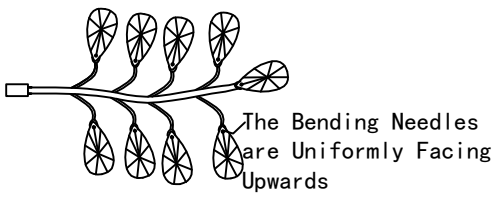


1. Determine the direction of the branches.



2.1 Determine the Hole Location
 2.2 The Pin Goes Through Crystal Hole
 2.3 Bend the excess pins to secure.



X10



X10



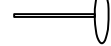
X10



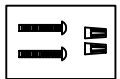
X10



X90



X90



X1