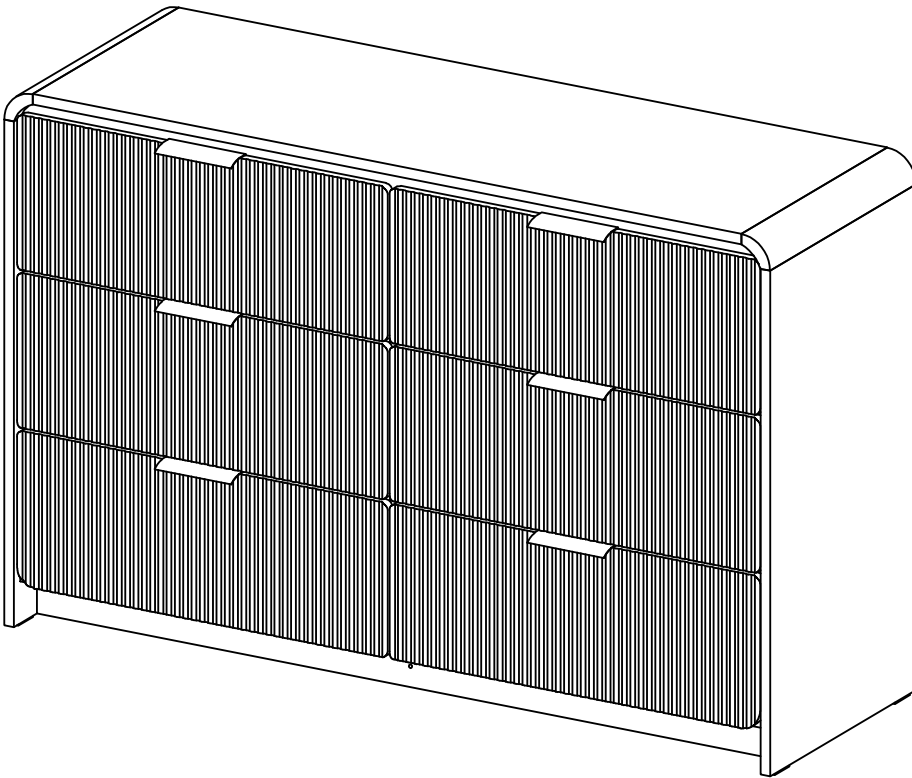


Assembly Guide

Keep manual for future reference.



HA-RV024~RV026

Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

Inform

Assembly Instructions

Before beginning the assembly process, please read and save these instructions for reference. Following these guidelines will ensure a smooth and successful assembly of your product secure the components without excessive tightening.

1.Part Identification:

Carefully separate and identify all the parts included in your package. Confirm that you have all the components listed in the instruction manual. This step will help you avoid any missing or misplaced parts during assembly.

2.Work Surface:

To prevent any scratches or damage to the product, assemble it on a soft mat or a similar protective surface. This will provide a cushioned area for the components and protect the surfaces from unwanted marks.

3.Step-by-Step Assembly:

Follow the assembly instructions provided, proceeding one step at a time. Take care to understand each step properly before proceeding to the next one. This sequential approach ensures that the assembly is done correctly and minimizes the chance of errors.

4.Proper Screw Seating:

all screws are correctly seated. By partially tightening each screw and nut initially, you can ensure that they are aligned properly and fit securely before final tightening.

5.Avoid Over-Tightening:

While each screw and nut should be tightened correctly, it is crucial not to over-tighten them. Over-tightening can cause damage to the product or compromise its structural integrity. Use the appropriate amount of force to secure the components without excessive tightening.

customer help center:

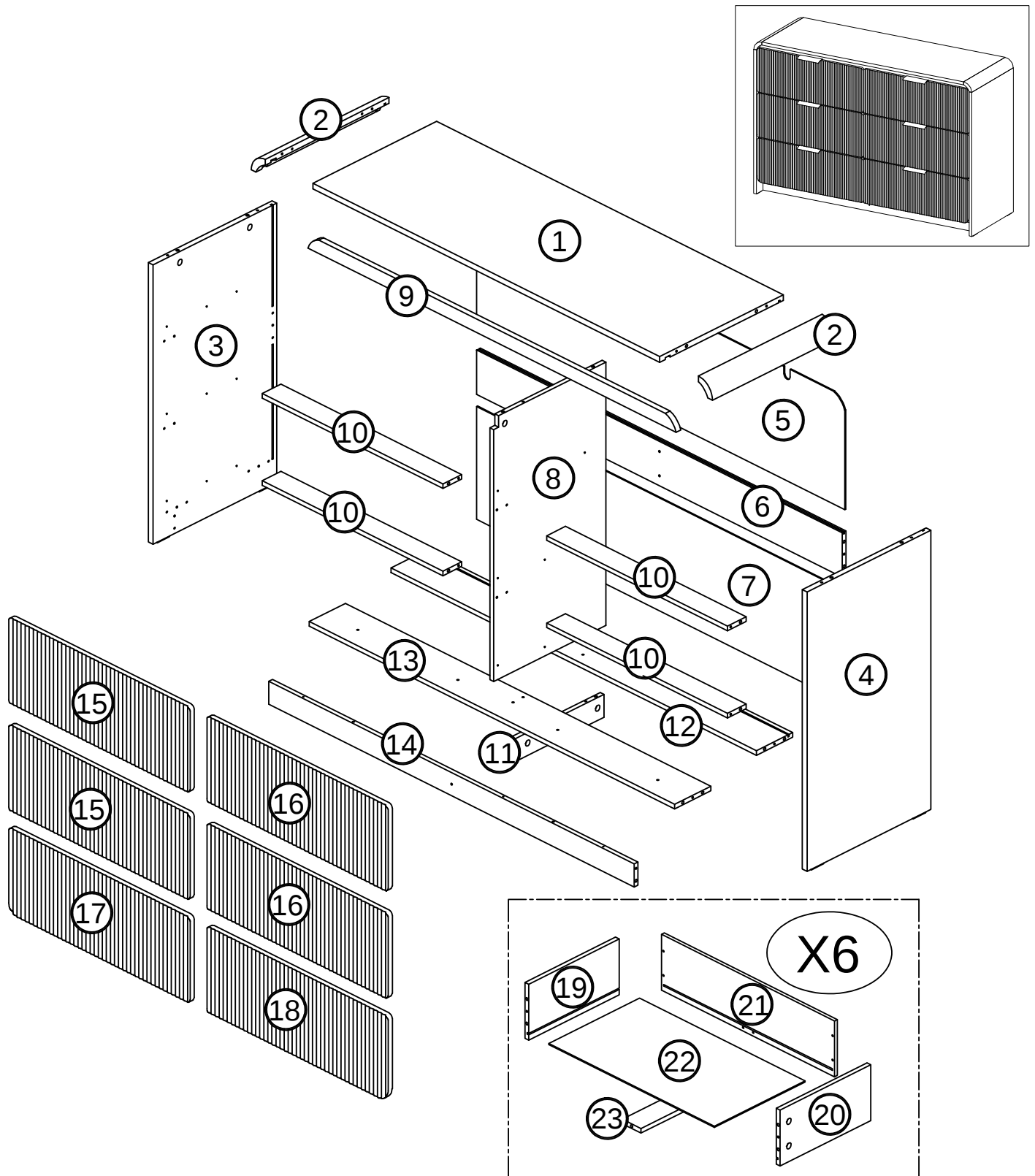
If you encounter any questions or problems during the assembly process, please do not hesitate to contact us.

We strive to provide excellent customer support and will respond to your inquiries within 24 hours. Our team will offer you a suitable solution to address any concerns you may have.



Hotalloy.Service@gmail.com

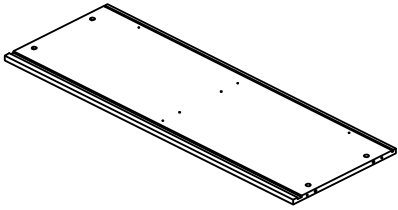
Get to know your Boards



Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

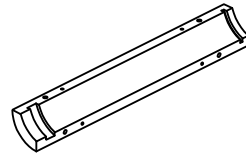
Parts List

①



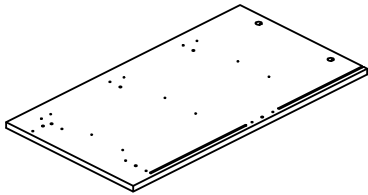
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②



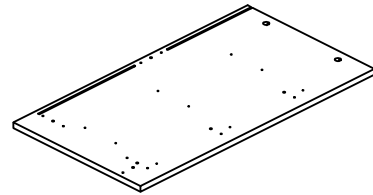
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③



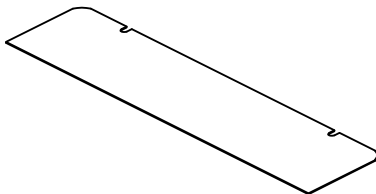
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④



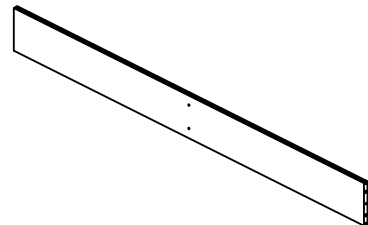
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⑤



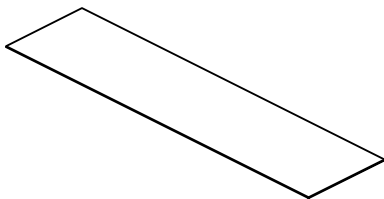
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⑥



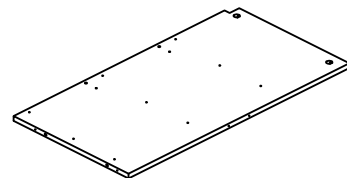
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⑦



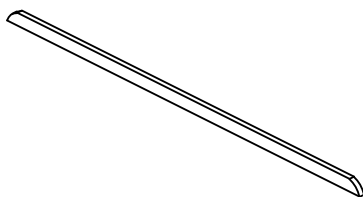
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⑧



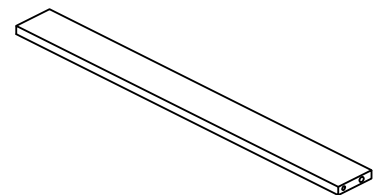
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⑨



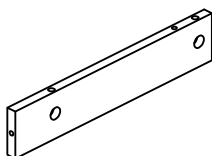
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⑩



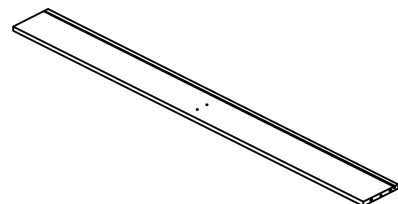
[4]

⑪



[1]

⑫

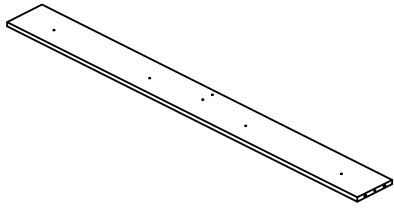


[1]

Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

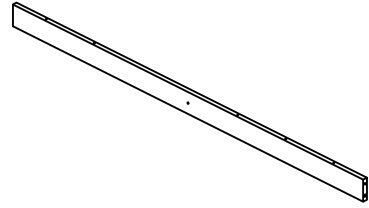
Parts List

13



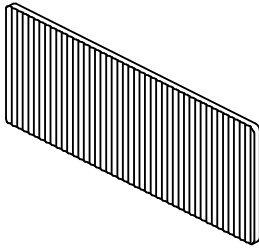
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14



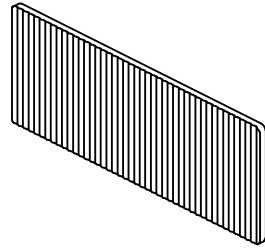
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15



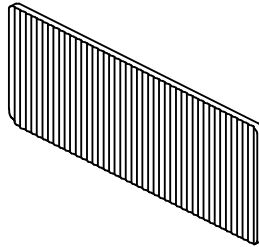
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16



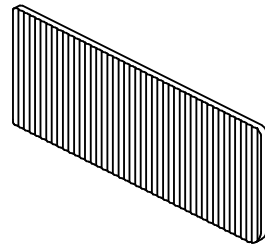
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17



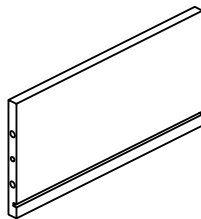
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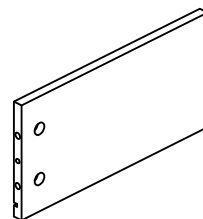
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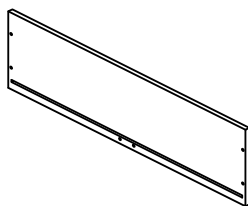
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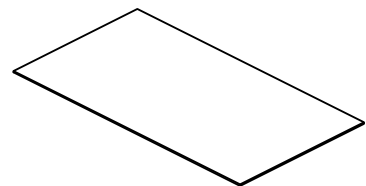
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21



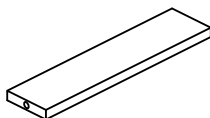
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22



[6]

23



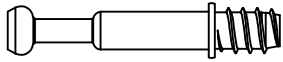
[6]

Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

Fasteners

Fasteners are shown actual size 1:1

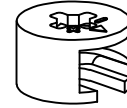
(A)



[64]

KD Bolt
M6x35mm

(B)



[64]

KD Cam
Ø15x9.5mm

(C)



[39]

Wood Dowel
6 x 30mm

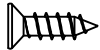
(D)



[36]

ST4x35mm

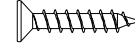
(E)



[84]

ST3.5x12mm

(F)



[20]

ST3.0x16mm

(G)



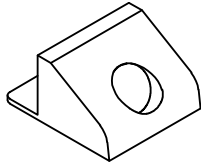
[7]

Ø5.0x48mm

Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

Get to know your Hardware

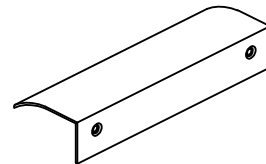
(H)



[20]

Back Clip

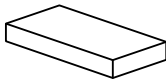
(I)



[6]

Handle

(J)



[8]

EVA Pads

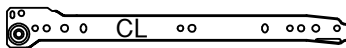
(K)



[24]

Cover

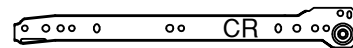
(CL)



[6]

300mm Drawer

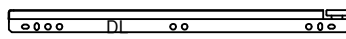
(CR)



[6]

300mm Drawer

(DL)



[6]

300mm Bottom exposy slide

(DR)



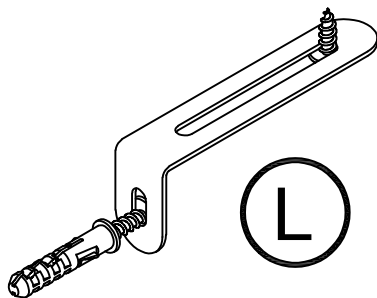
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300mm Bottom exposy slide

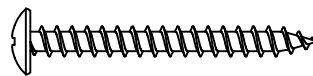
Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

Get to know your Hardware

TIP OVER RESTRAINT HARDWARE



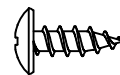
L1



[2]

ST4.0x38mm

L2



[2]

ST4.0x12mm

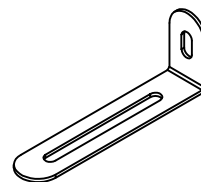
L3



[2]

Ø5.0x30mm

L4



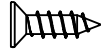
[2]

75*25*25*1mm

Have an assembly question or need a replacement part?
Please contact Hotalloy.Service@gmail.com, we are here to help.

STEP 1

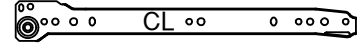
(E)



[9]

ST3.5x12mm

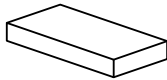
(CL)



[3]

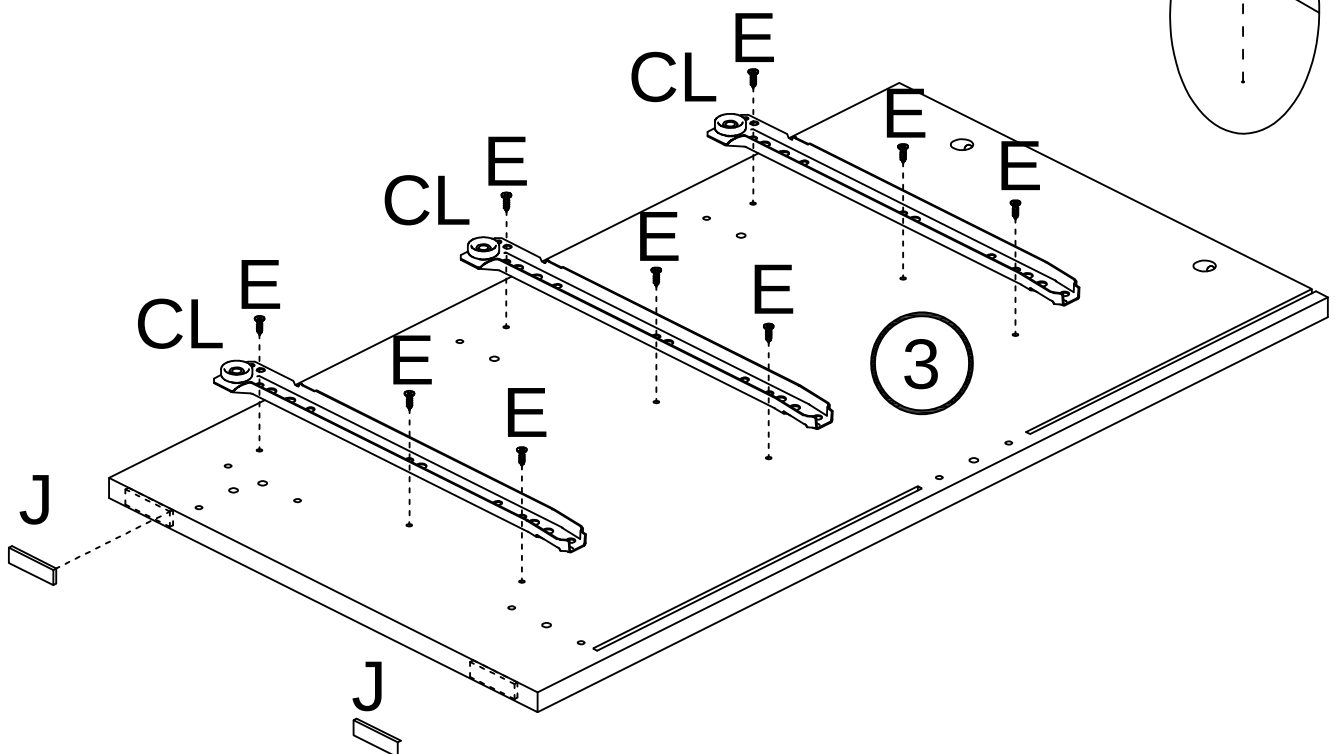
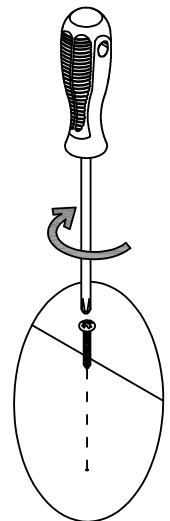
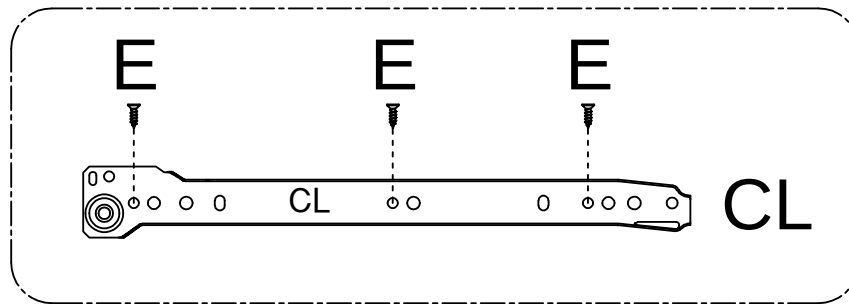
300mm Drawer

(J)



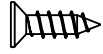
[2]

EVA Pads



STEP 2

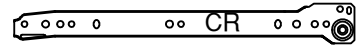
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[9]

ST3.5x12mm

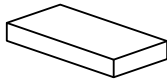
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[3]

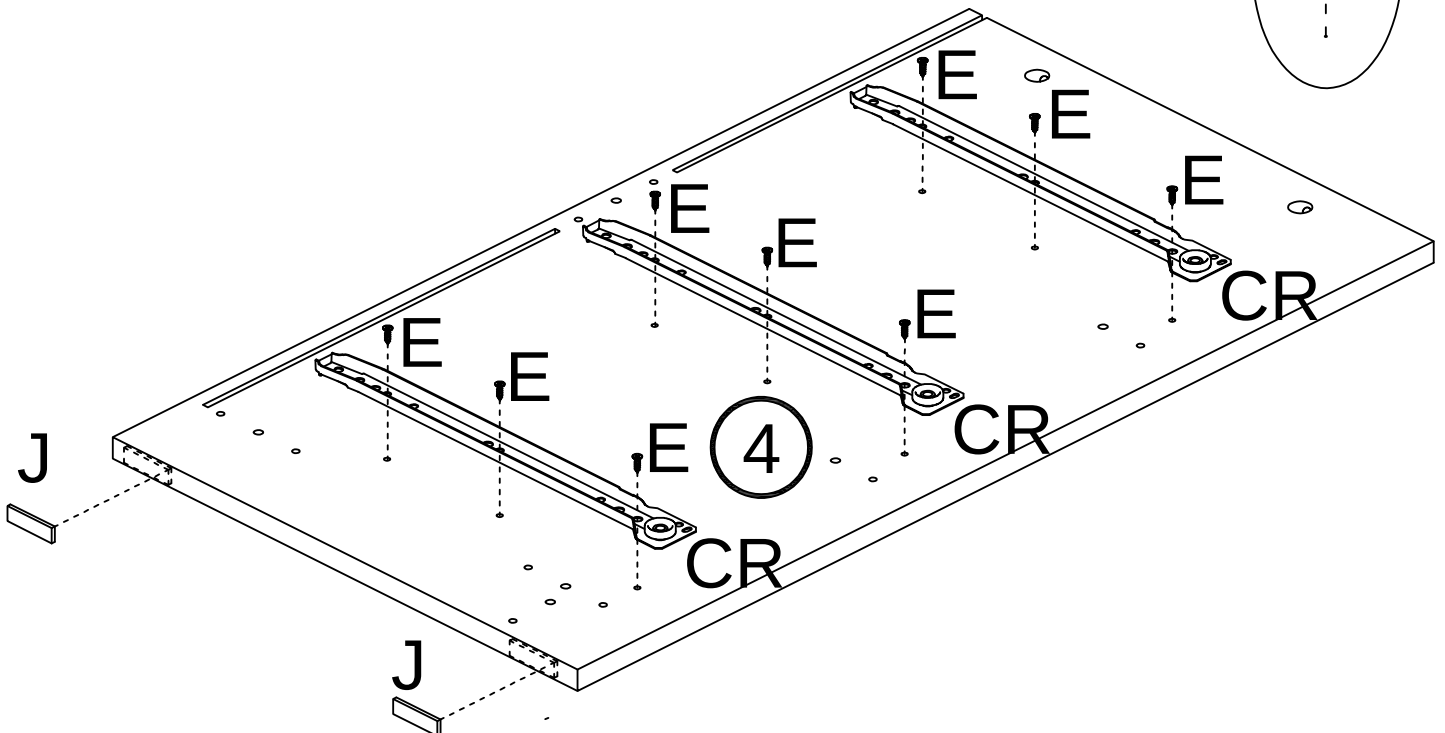
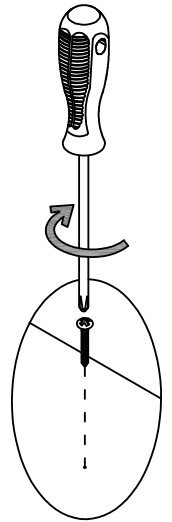
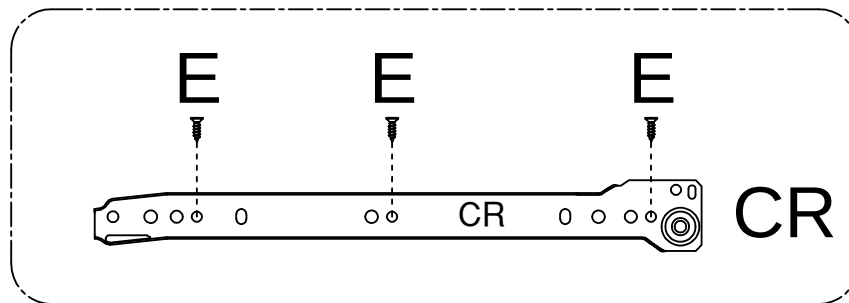
300mm Drawer

(J)



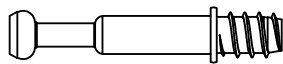
[2]

EVA Pads



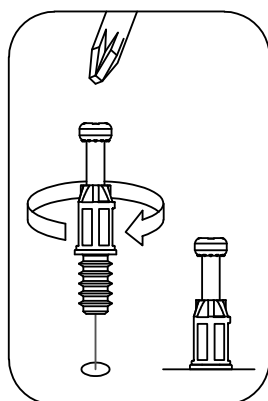
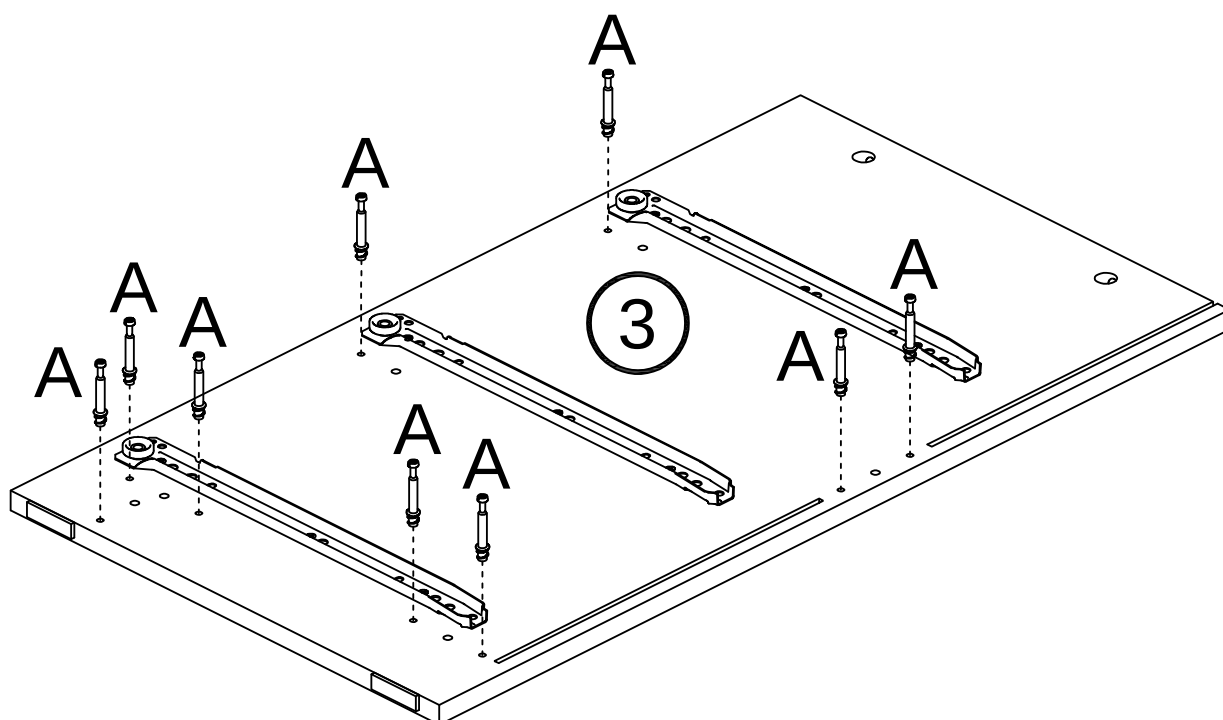
STEP 3

(A)



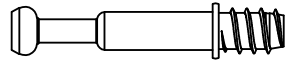
[9]

KD Bolt
M6x35mm



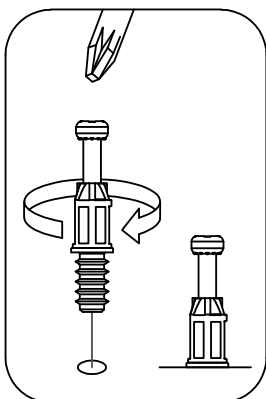
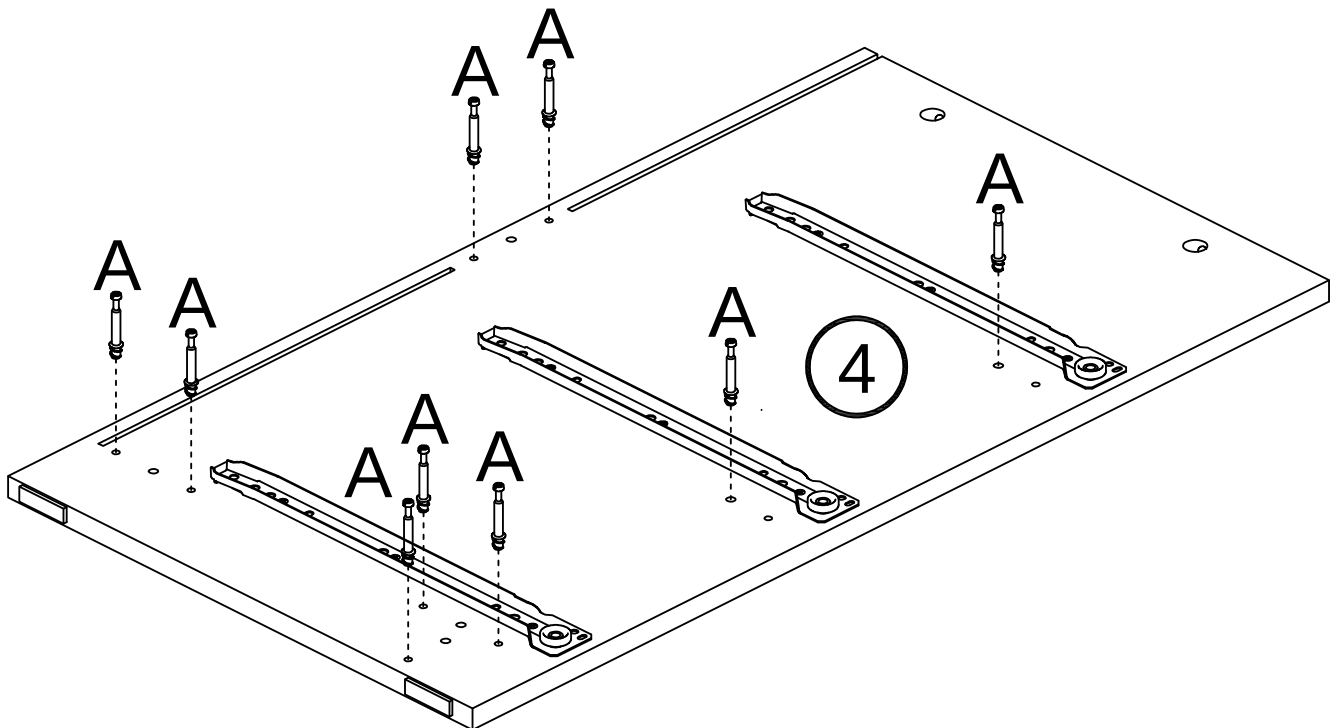
STEP 4

(A)



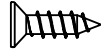
[9]

KD Bolt
M6x35mm



STEP 5

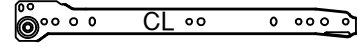
(E)



[9]

ST3.5x12mm

(CL)



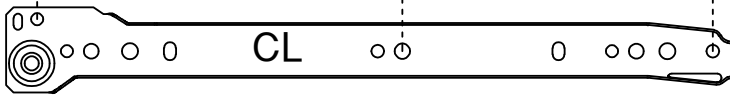
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300mm Drawer

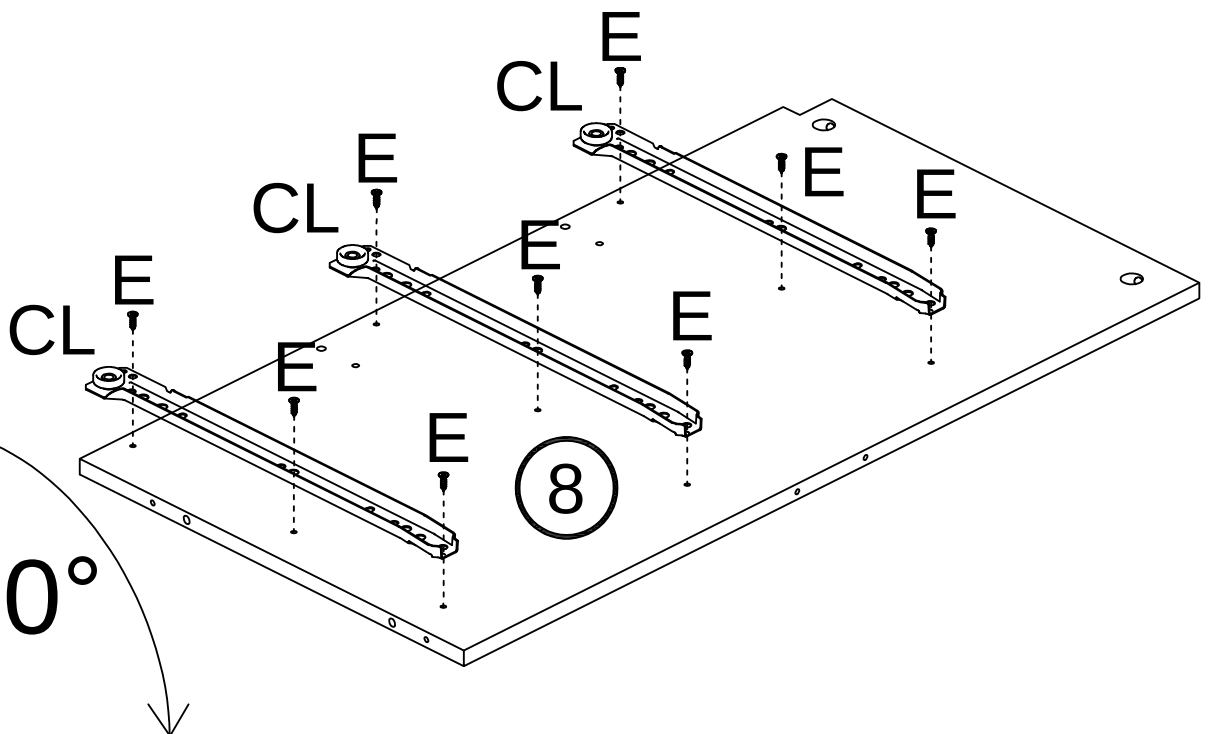
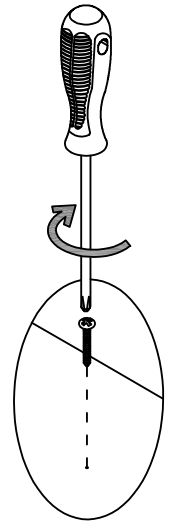
E

E

E

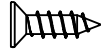


CL



STEP 6

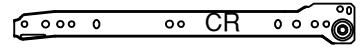
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[9]

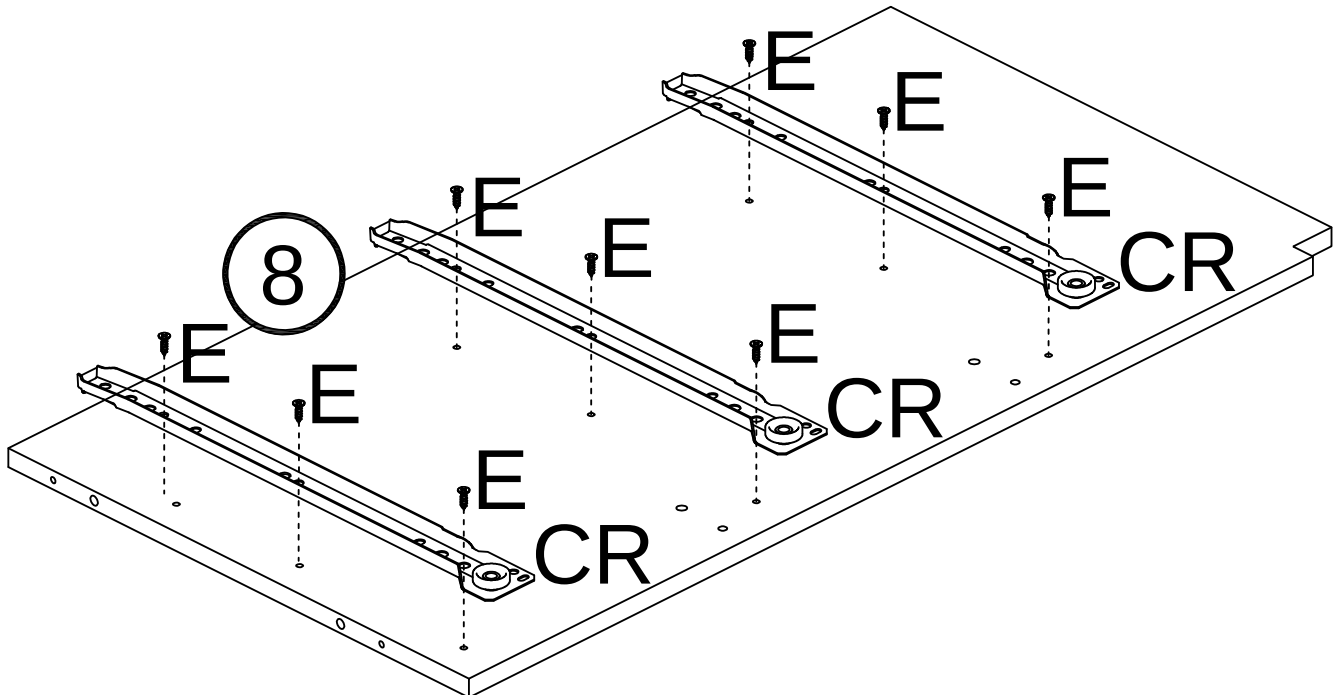
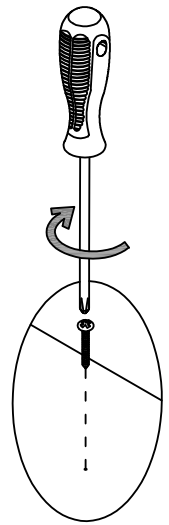
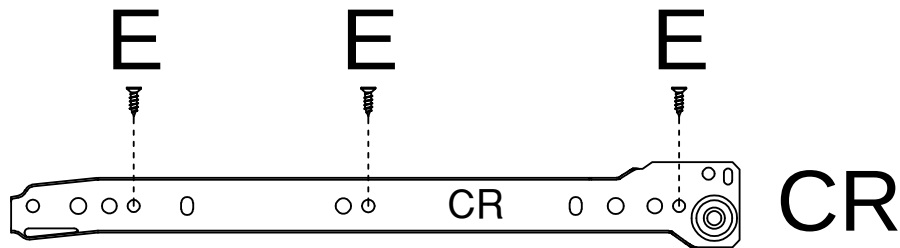
ST3.5x12mm

(CR)



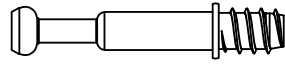
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300mm Drawer



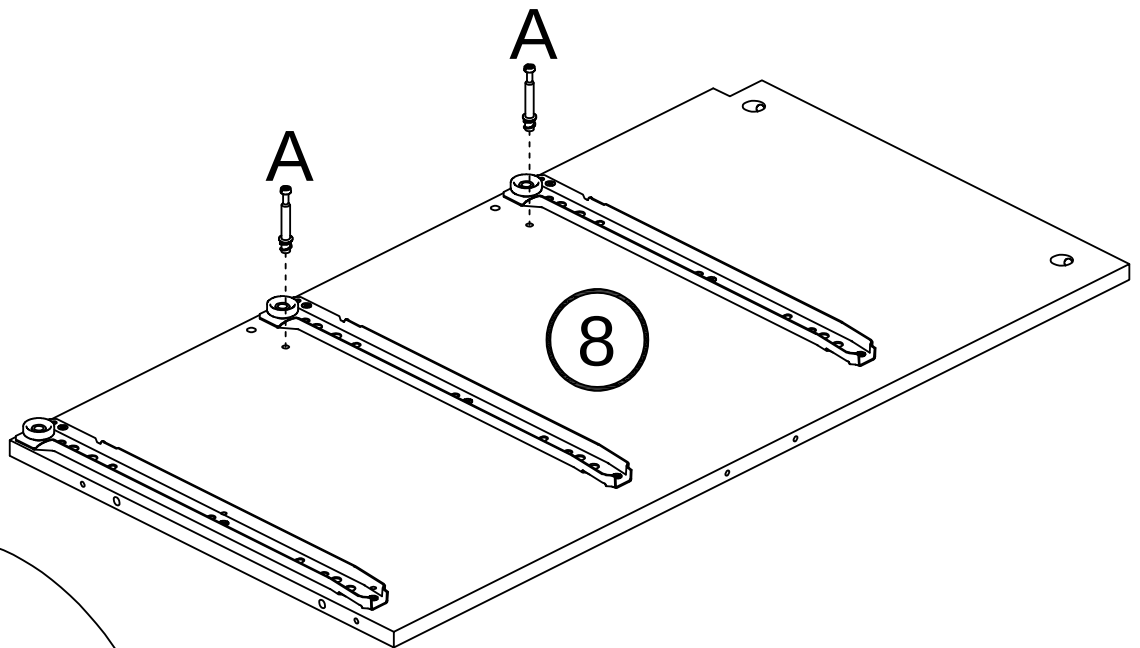
STEP 7

(A)

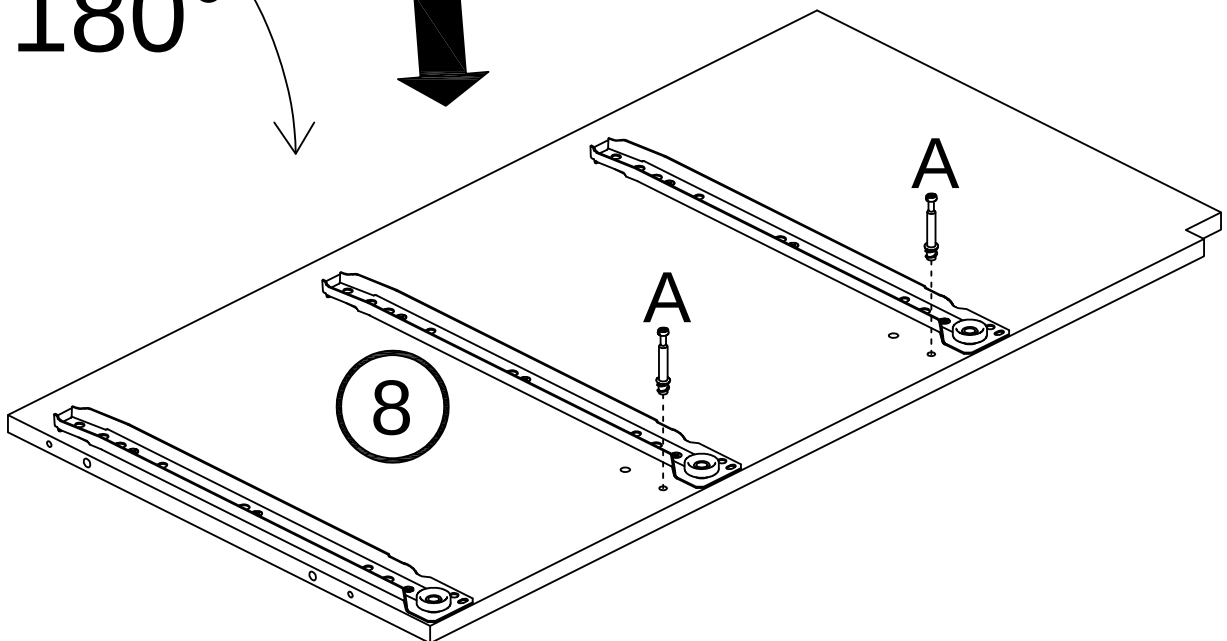


[4]

KD Bolt
M6x35mm

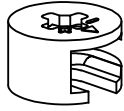


180°



STEP 8

(B)



[2]

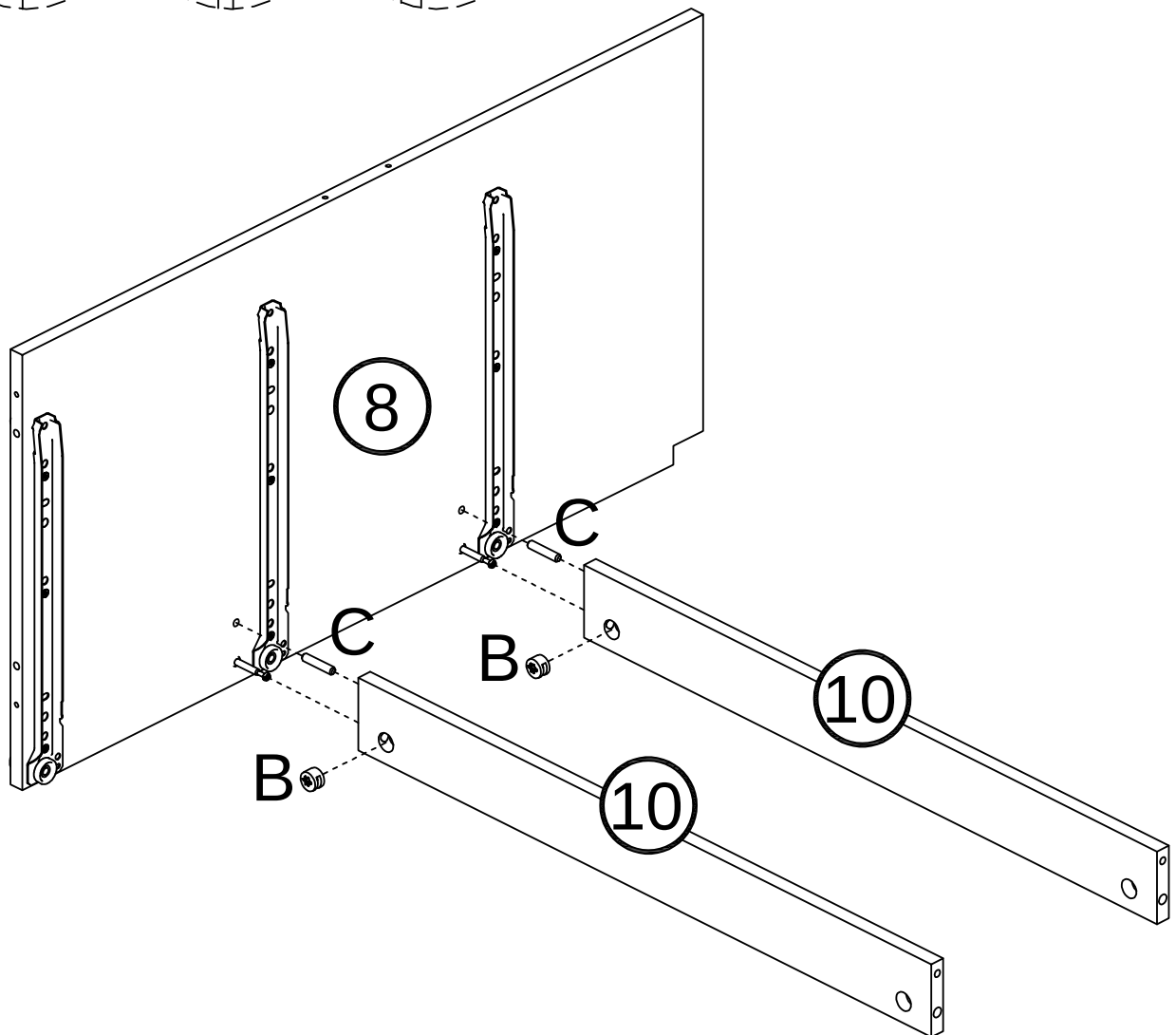
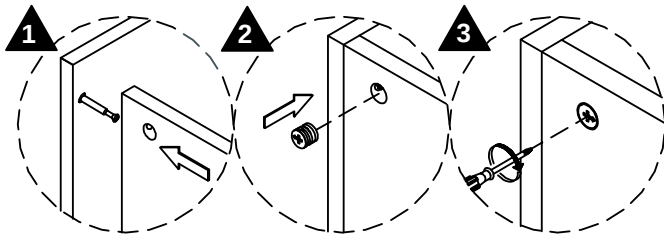
KD Cam
Ø15x9.5mm

(C)



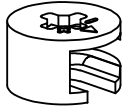
[2]

Wood Dowel
6 x 30mm



STEP 9

(B)



[2]

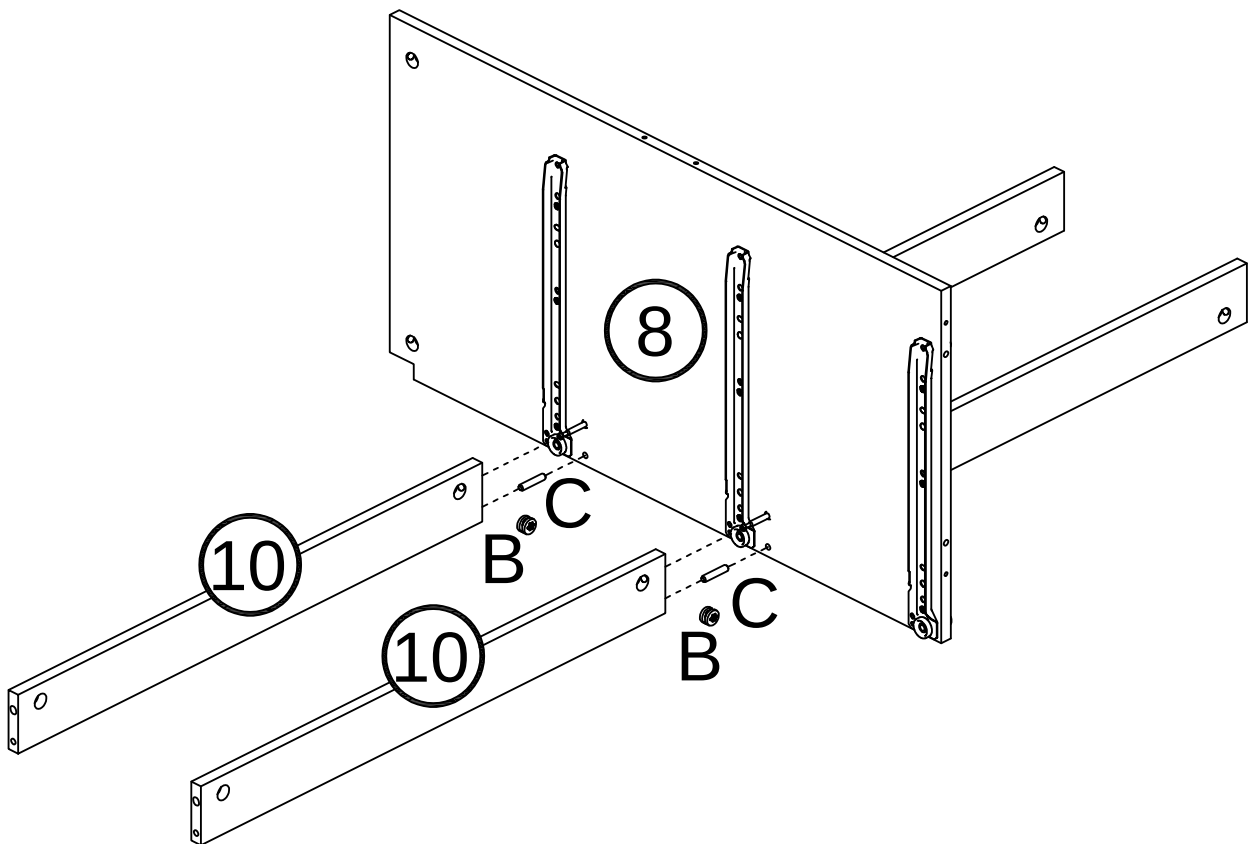
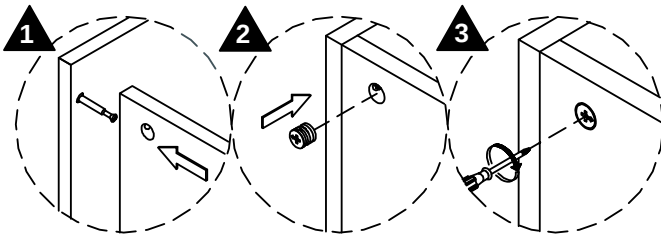
KD Cam
Ø15x9.5mm

(C)



[2]

Wood Dowel
6 x 30mm



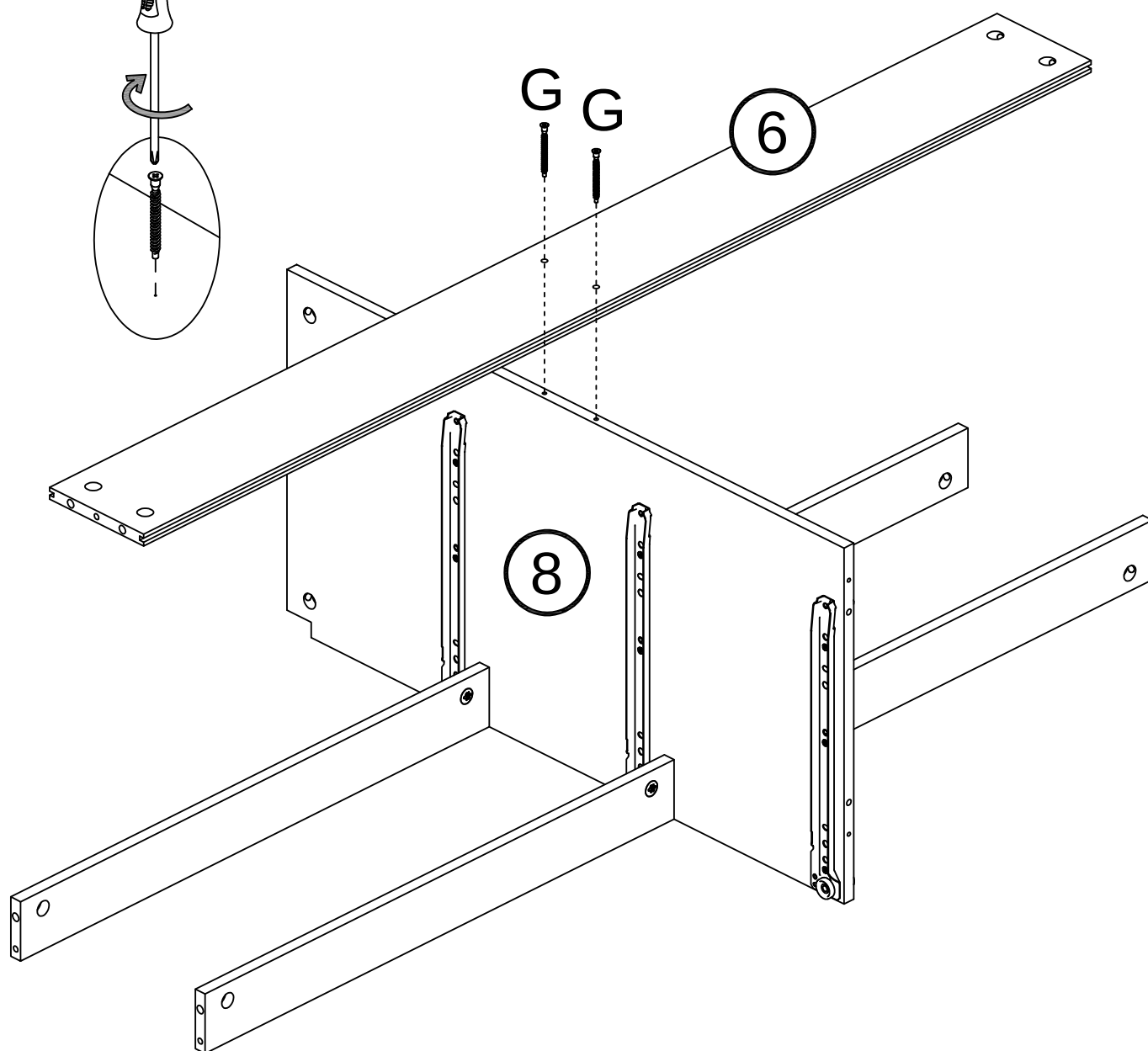
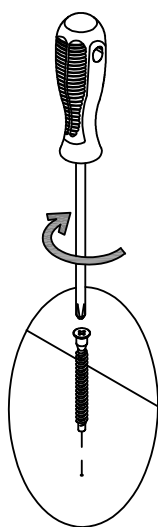
STEP 10

(G)



[2]

Ø5.0x48mm



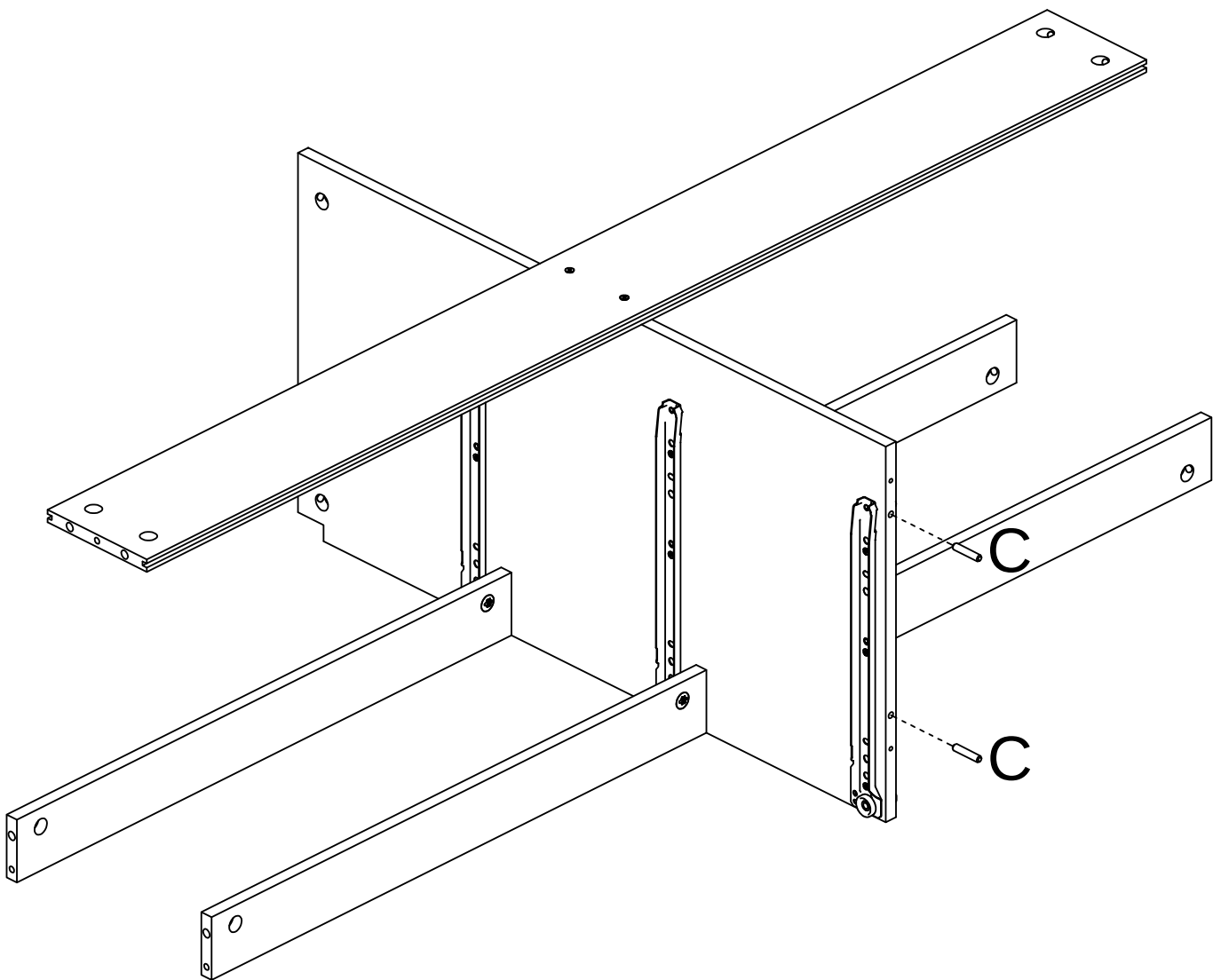
STEP 11

Ⓒ



[2]

Wood Dowel
6 x 30mm



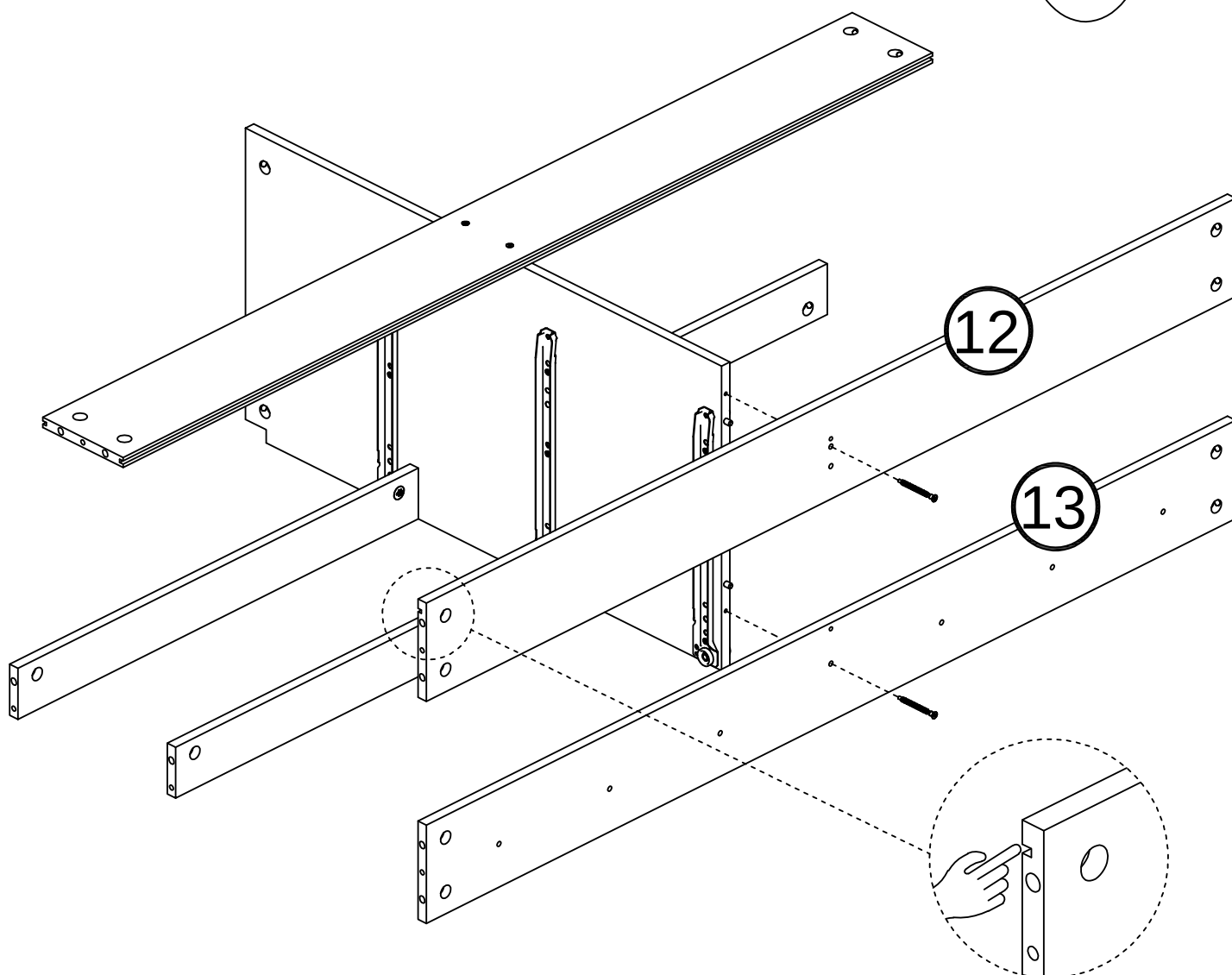
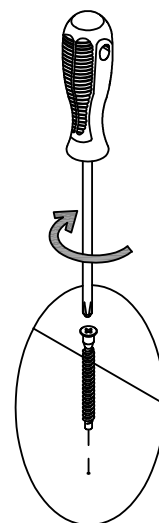
STEP 12

Ⓒ



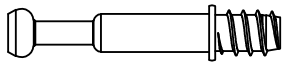
[2]

Ø5.0x48mm



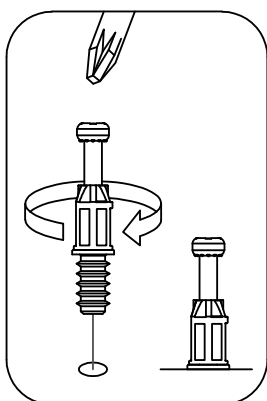
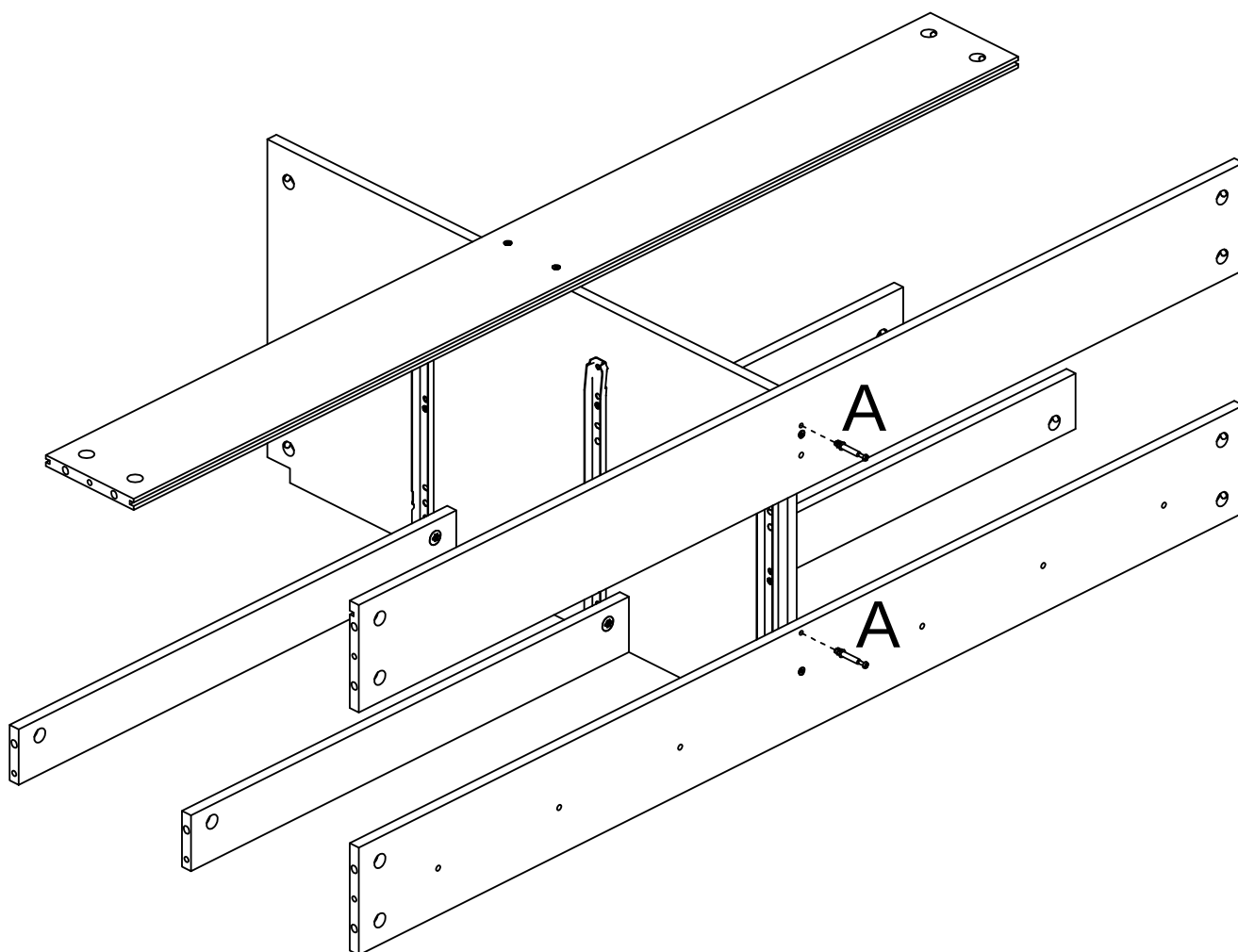
STEP 13

A



[2]

KD Bolt
M6x35mm



STEP 14

(C)



[3]

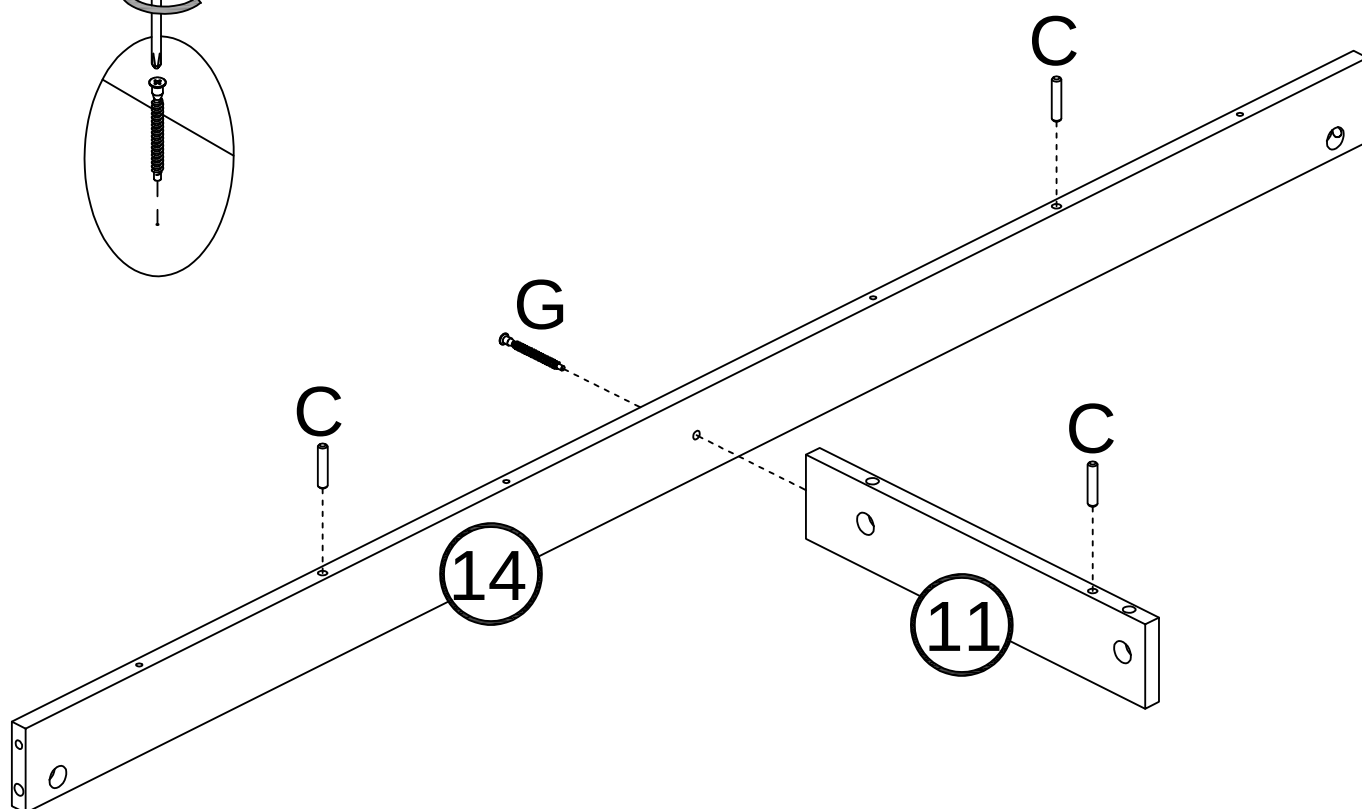
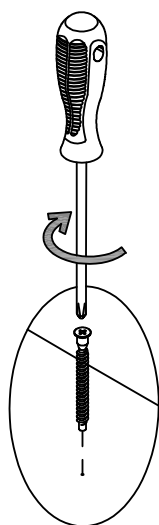
Wood Dowel
6 x 30mm

(G)



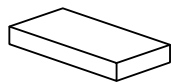
[1]

Ø5.0x48mm



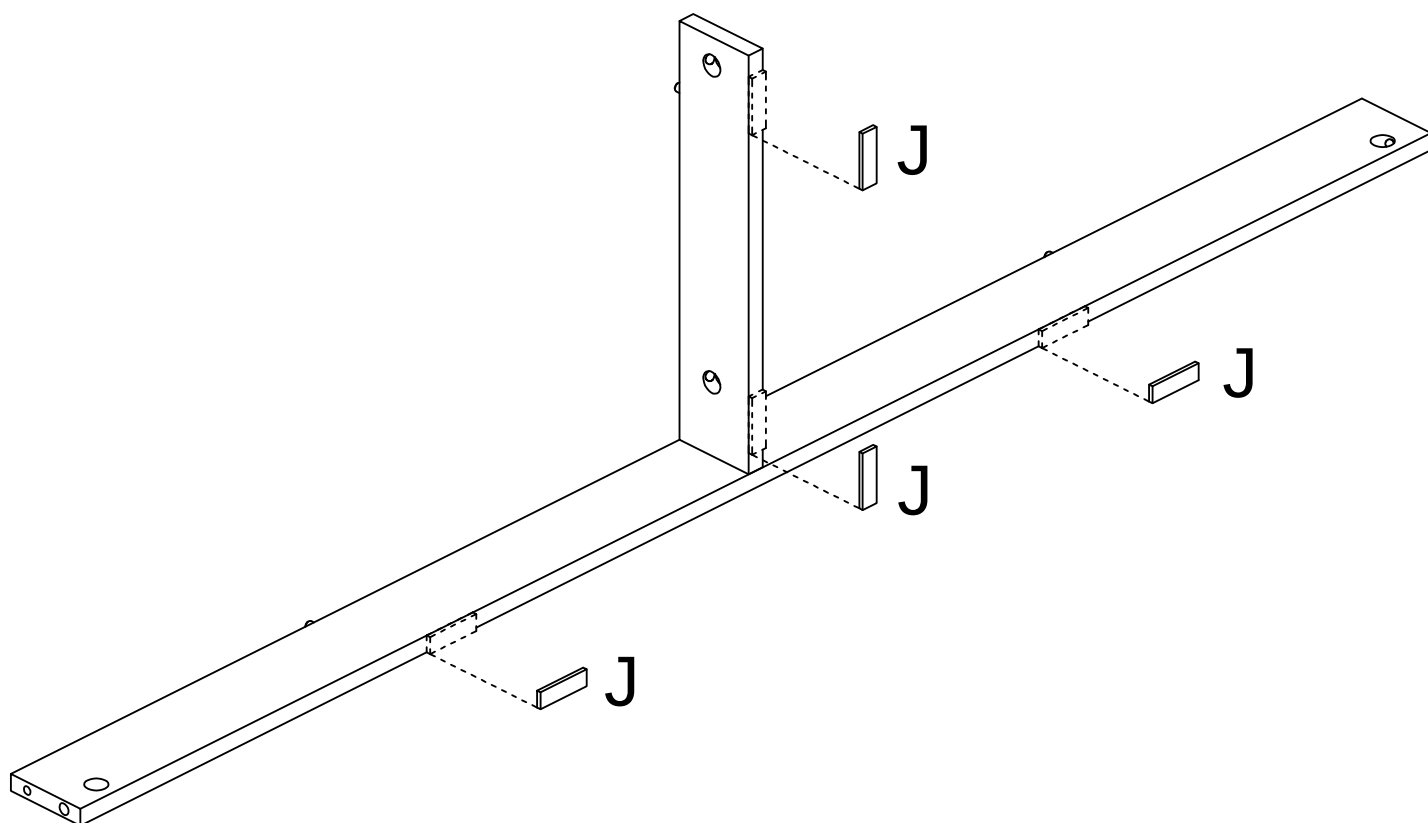
STEP 15

J



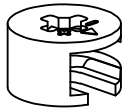
[4]

EVA Pads



STEP 16

(B)



[2]

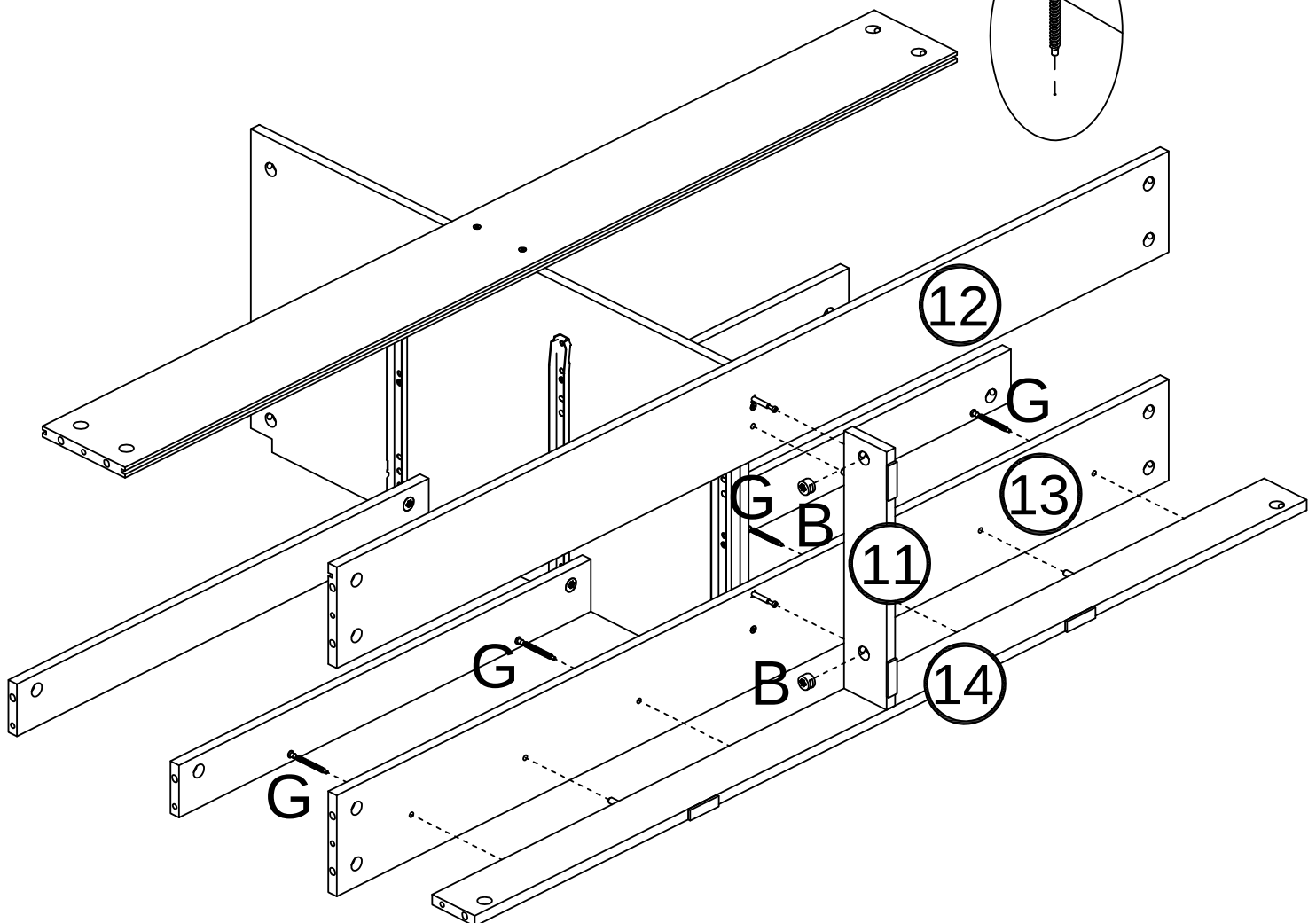
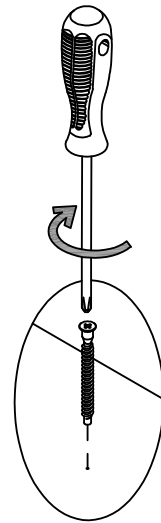
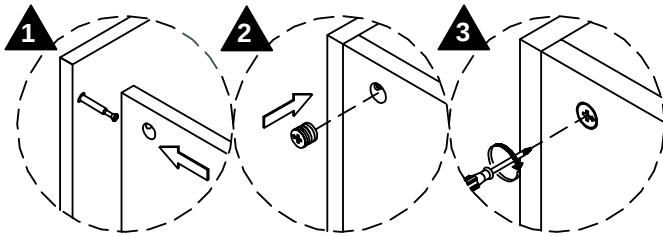
KD Cam
Ø15x9.5mm

(G)



[4]

Ø5.0x48mm

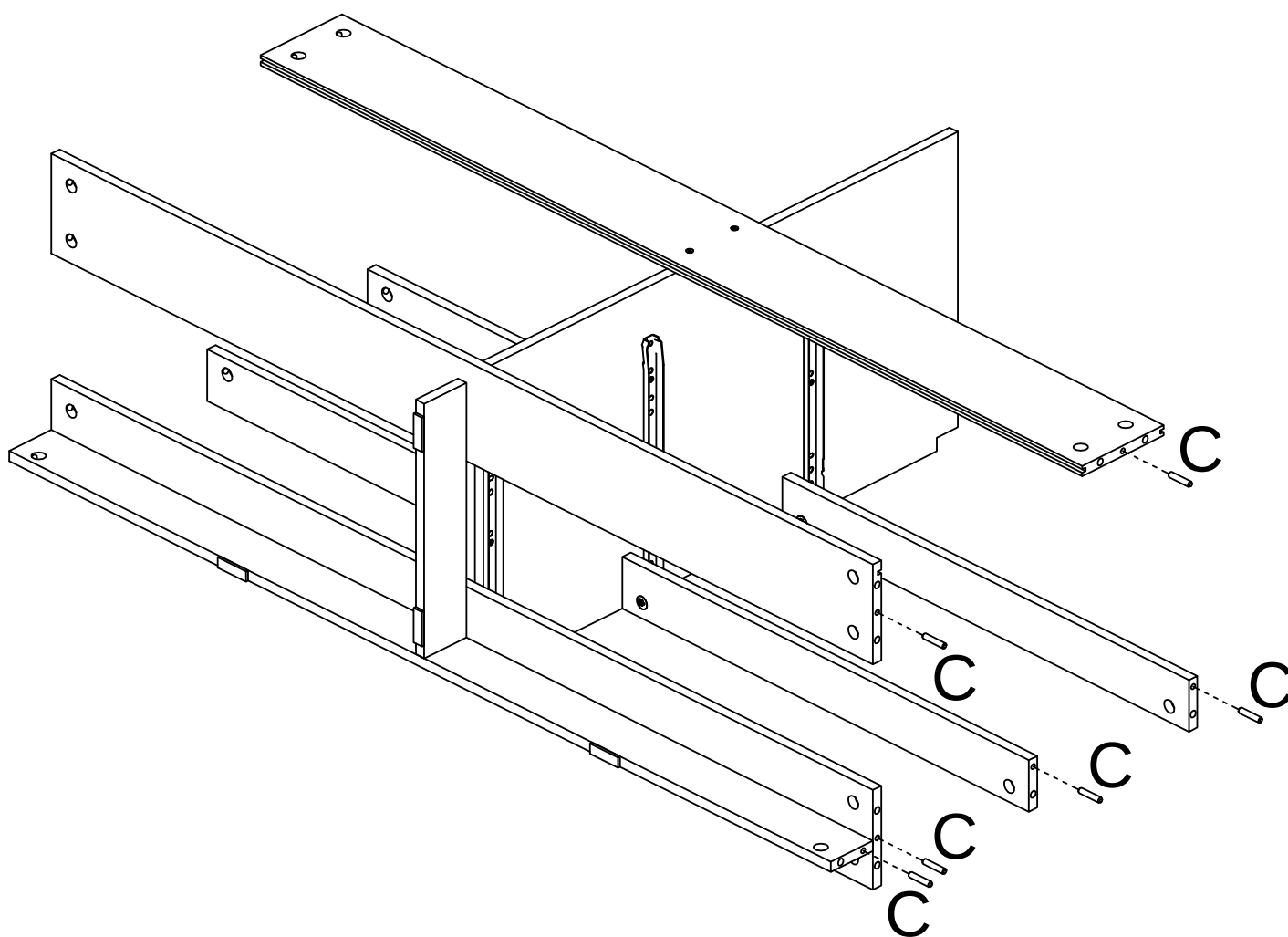


STEP 17



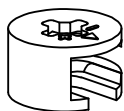
[6]

Wood Dowel
6 x 30mm



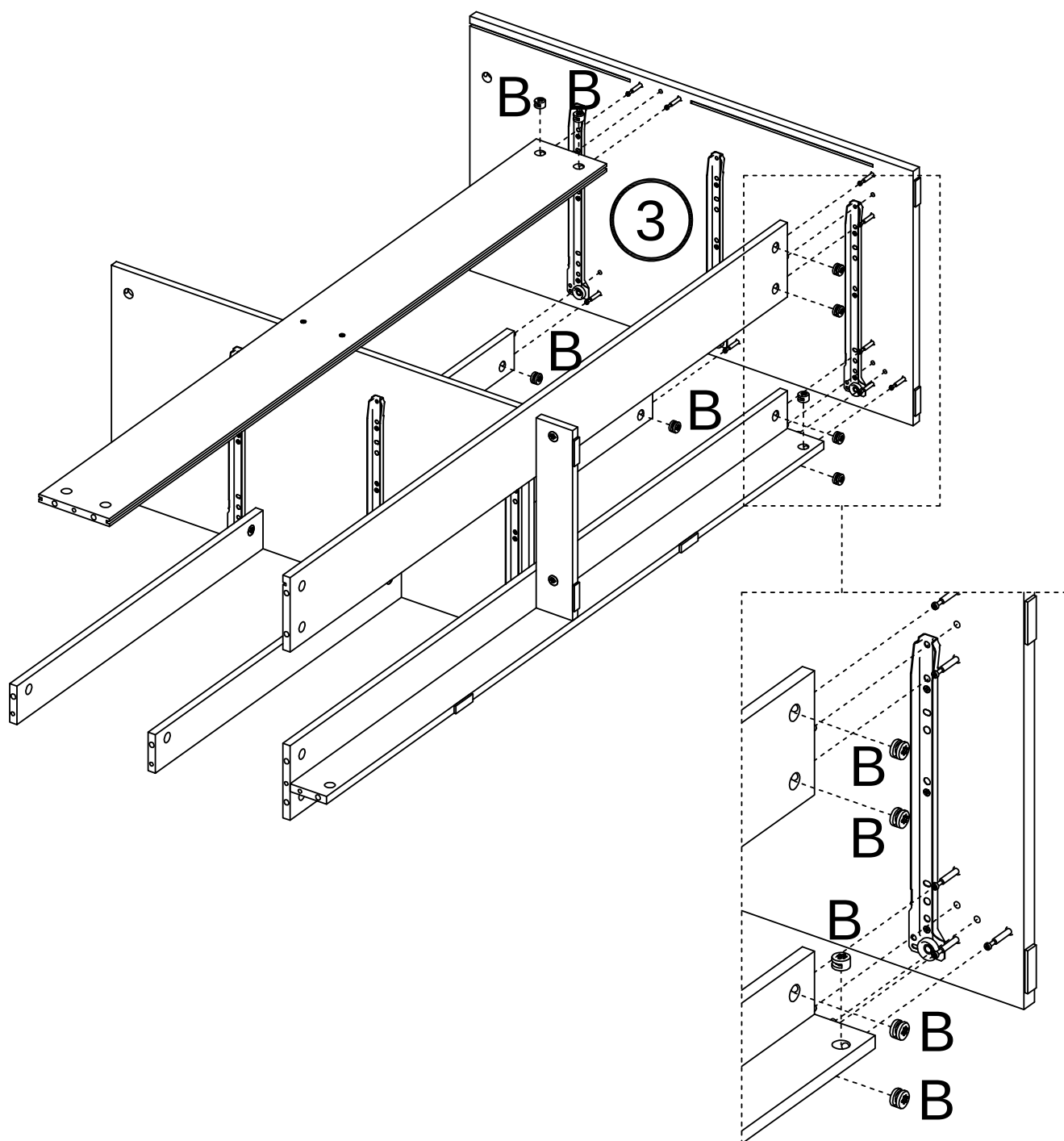
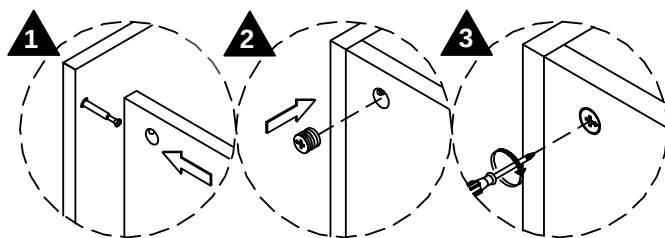
STEP 18

(B)



KD Cam
Ø15x9.5mm

[9]



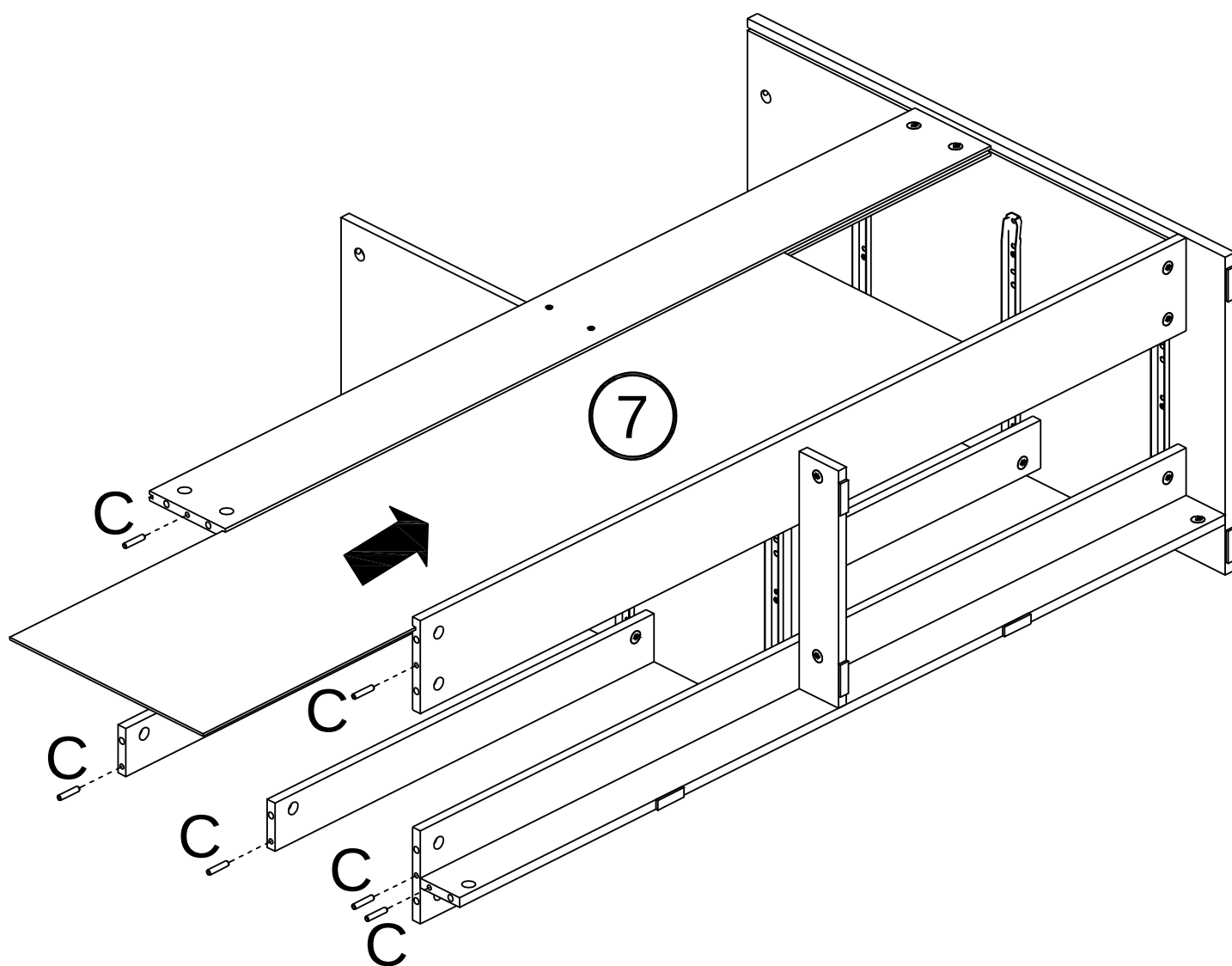
STEP 19

Ⓒ



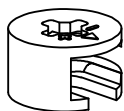
[6]

Wood Dowel
6 x 30mm



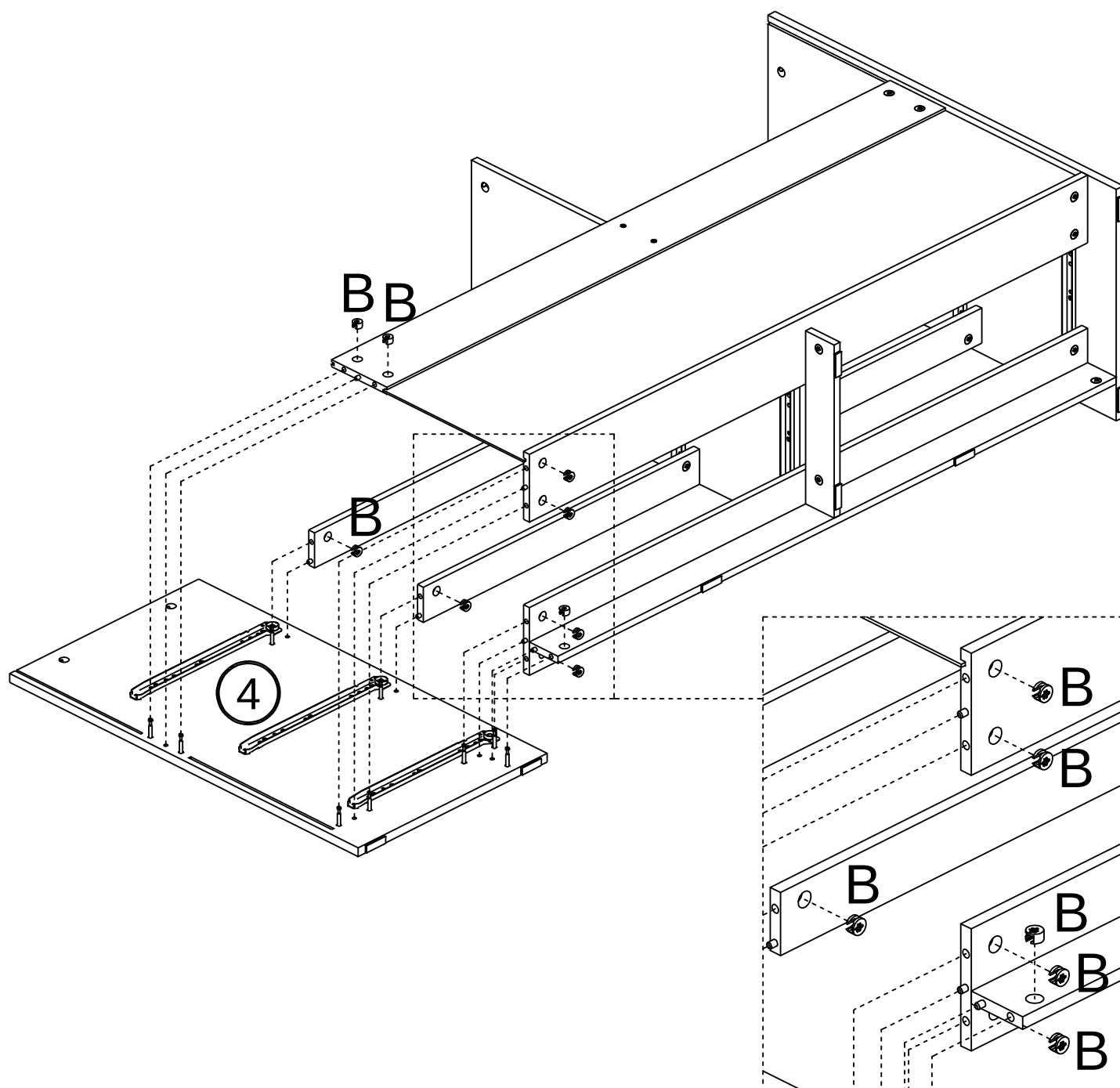
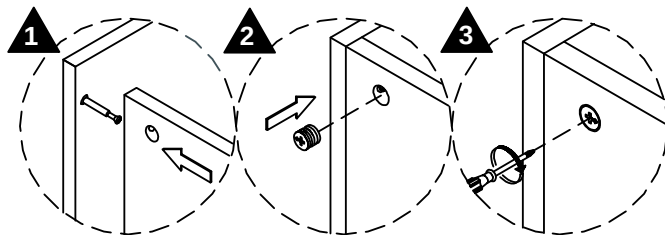
STEP 20

(B)



KD Cam
Ø15x9.5mm

[9]



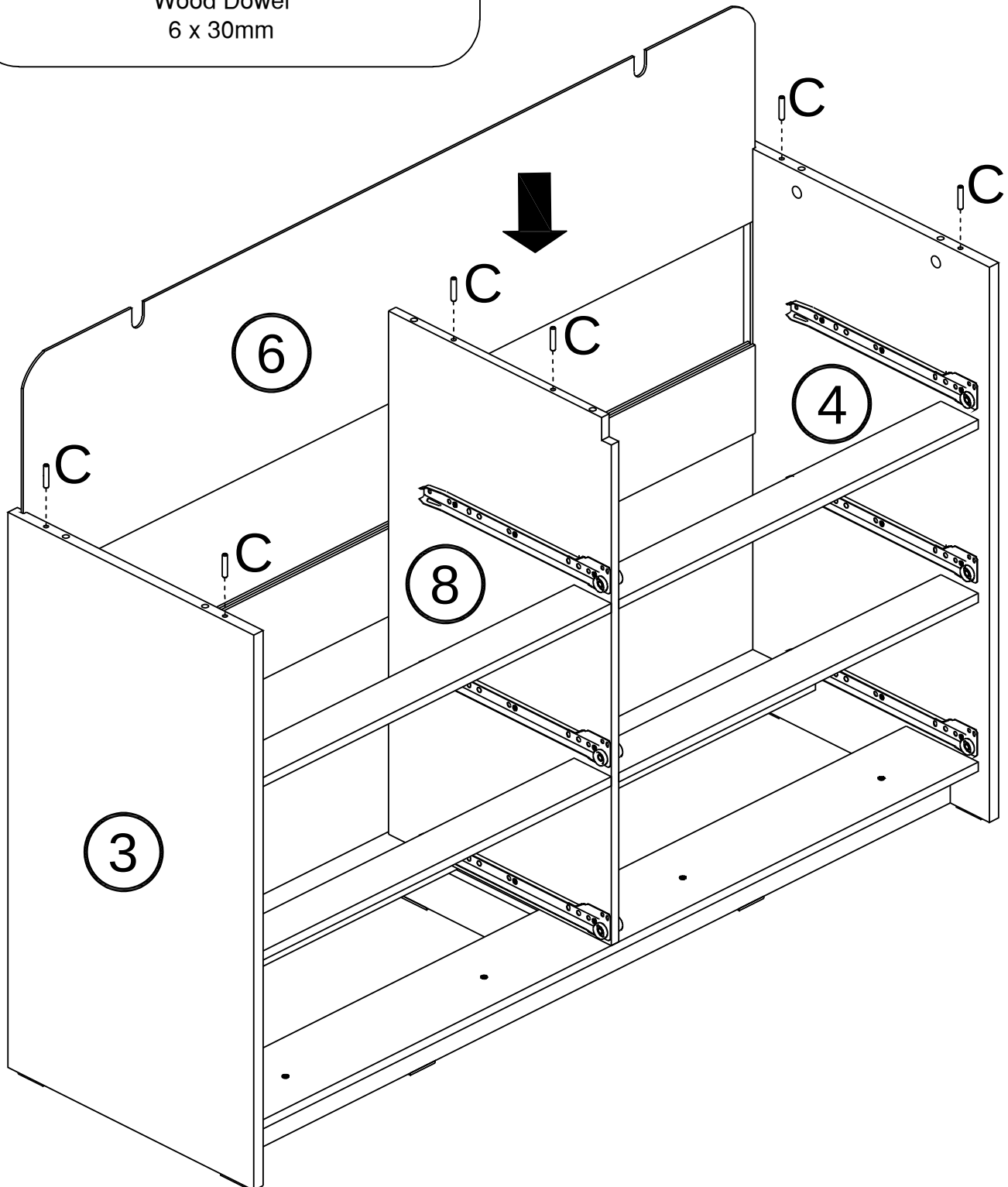
STEP 21

Ⓒ



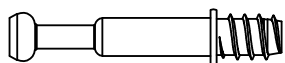
[6]

Wood Dowel
6 x 30mm



STEP 22

(A)



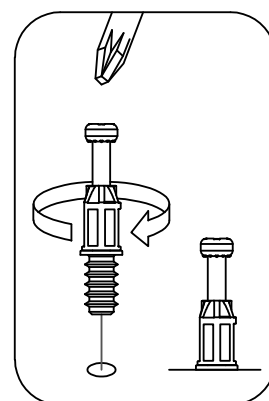
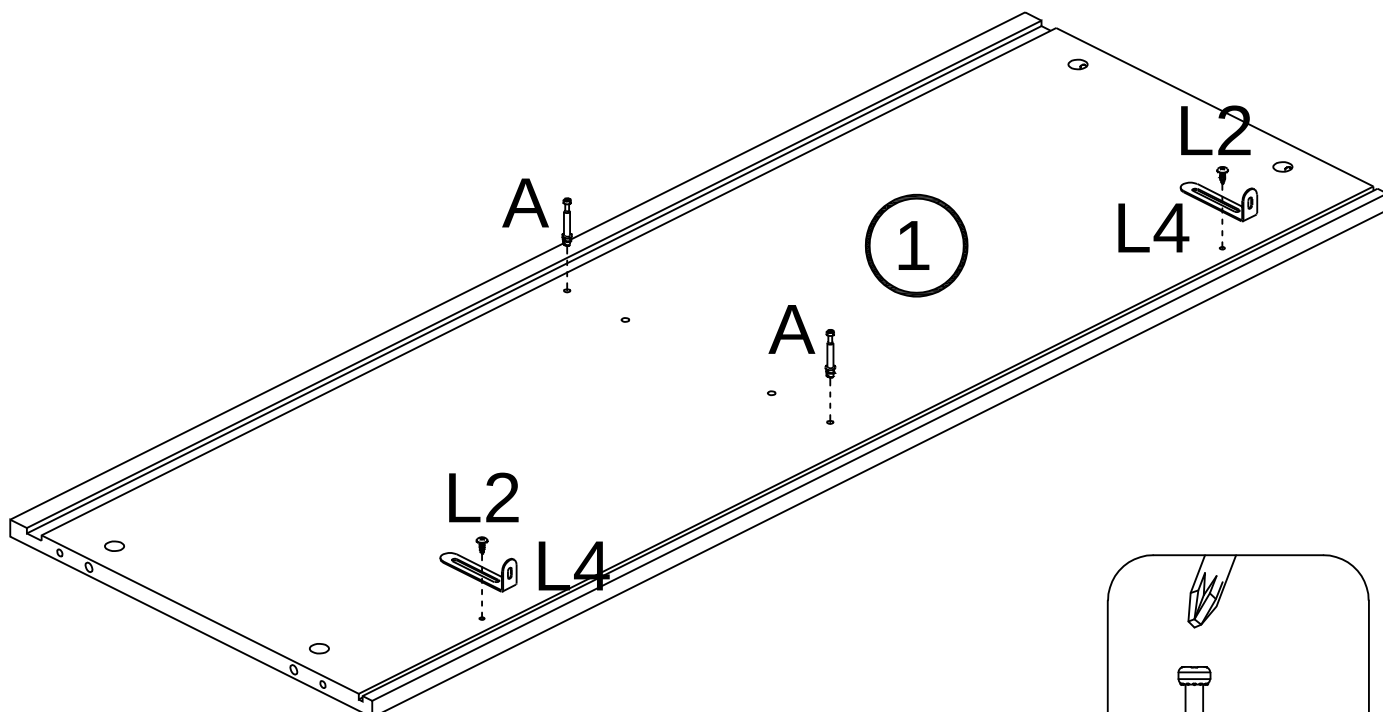
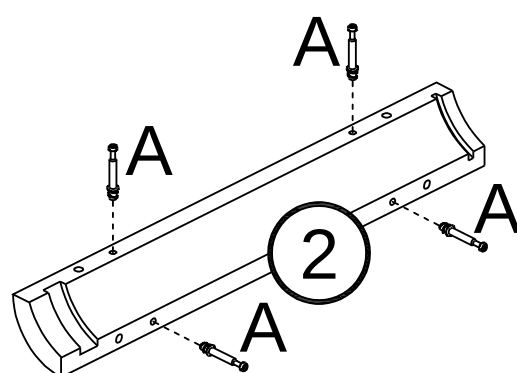
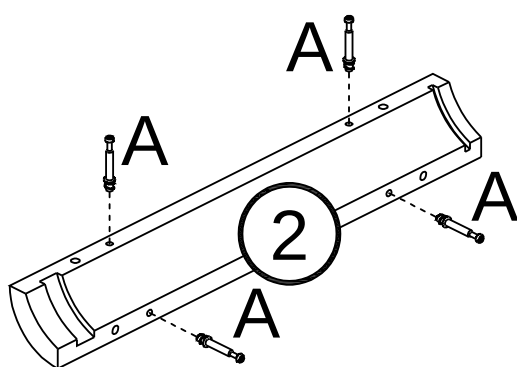
[10]

KD Bolt
M6x35mm

(L)

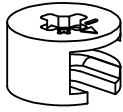


[2]



STEP 23

(B)



[4]

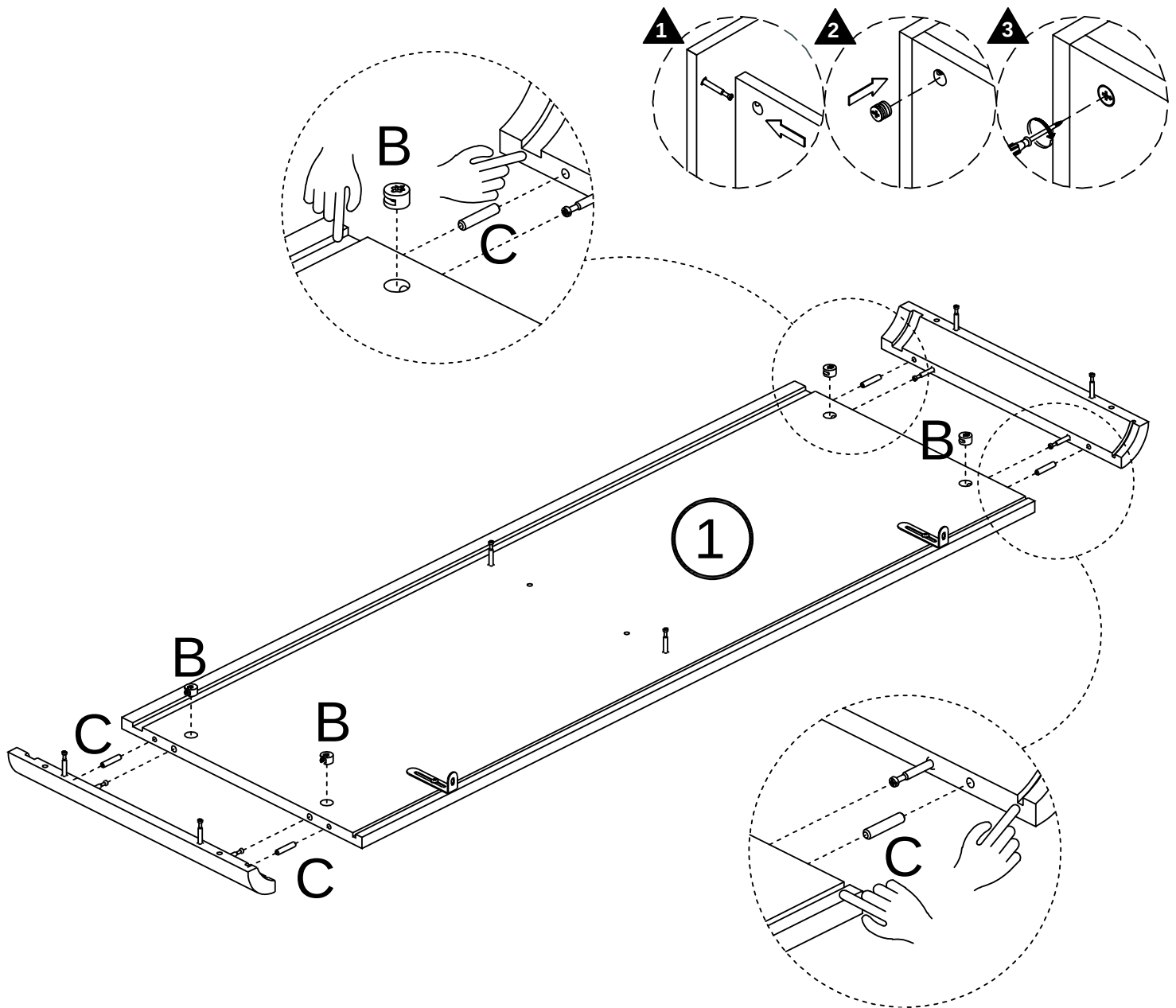
KD Cam
Ø15x9.5mm

(C)



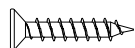
[4]

Wood Dowel
6 x 30mm



STEP 24

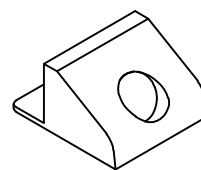
(F)



ST3.0x16mm

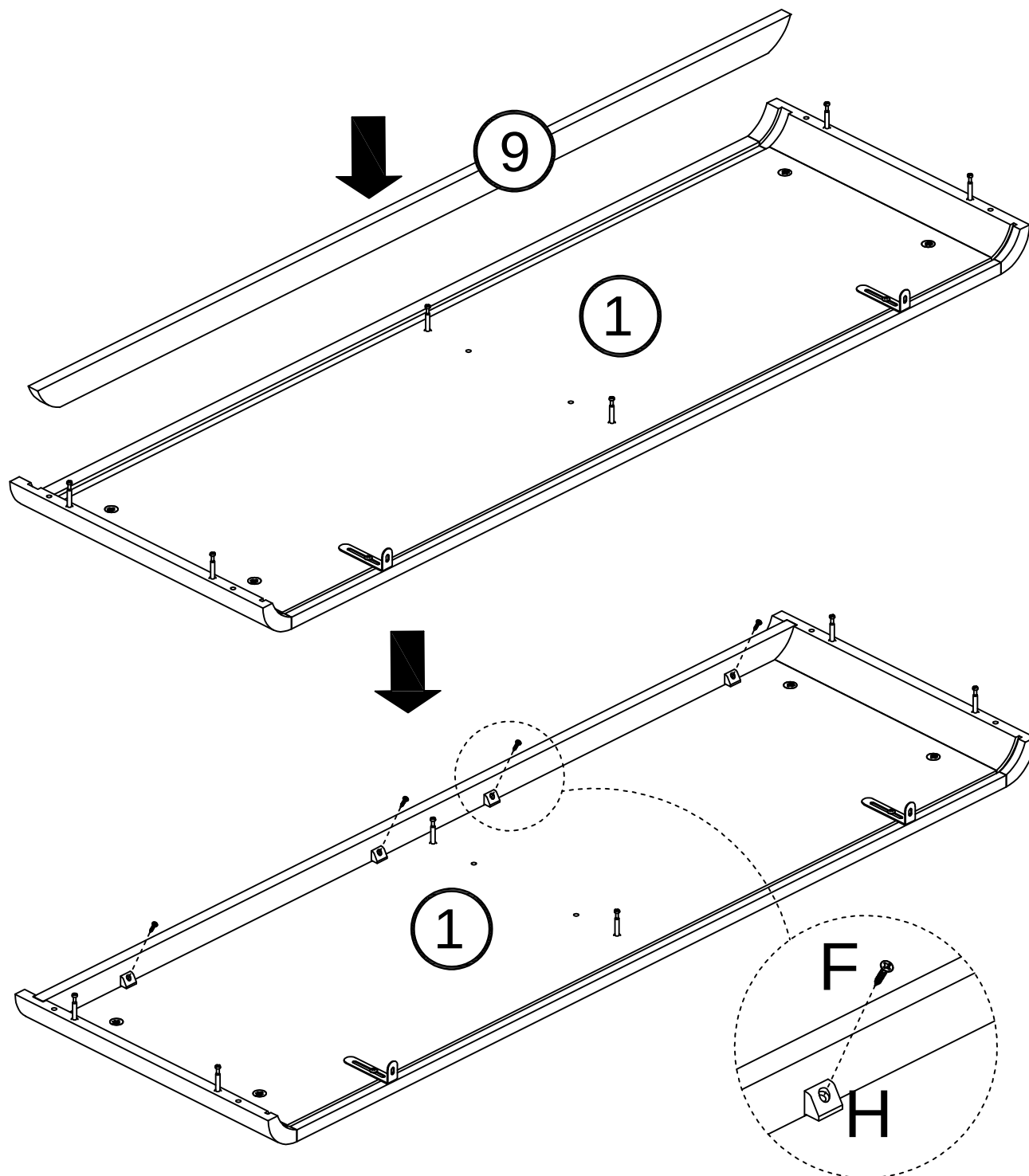
[4]

(H)



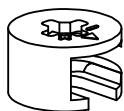
Back Clip

[4]



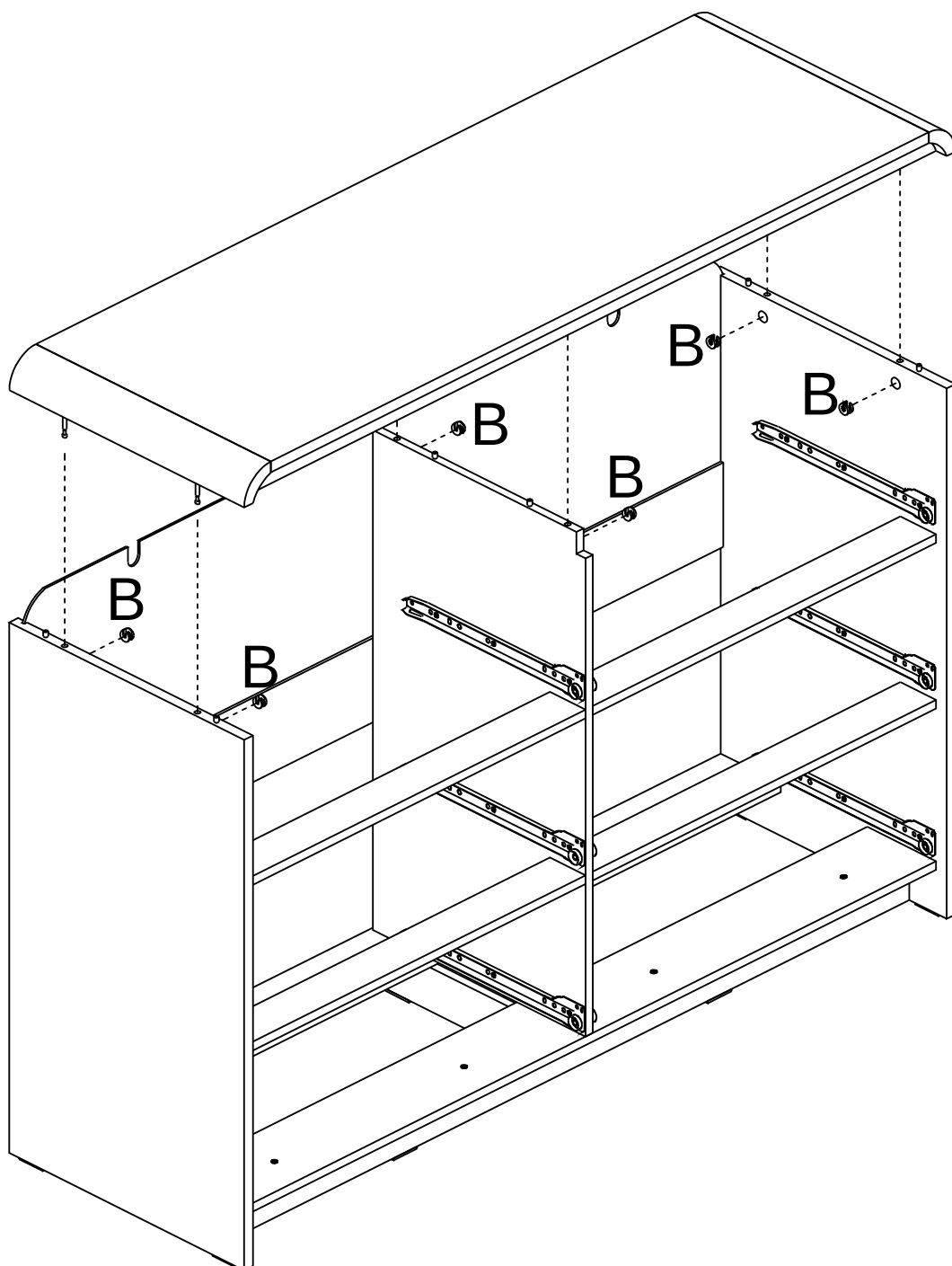
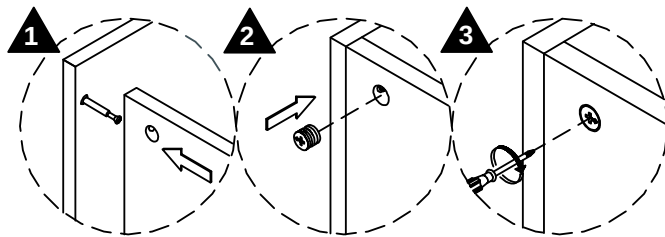
STEP 25

(B)



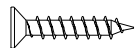
KD Cam
Ø15x9.5mm

[6]



STEP 26

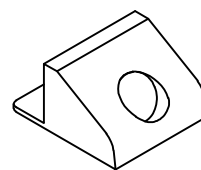
(F)



[16]

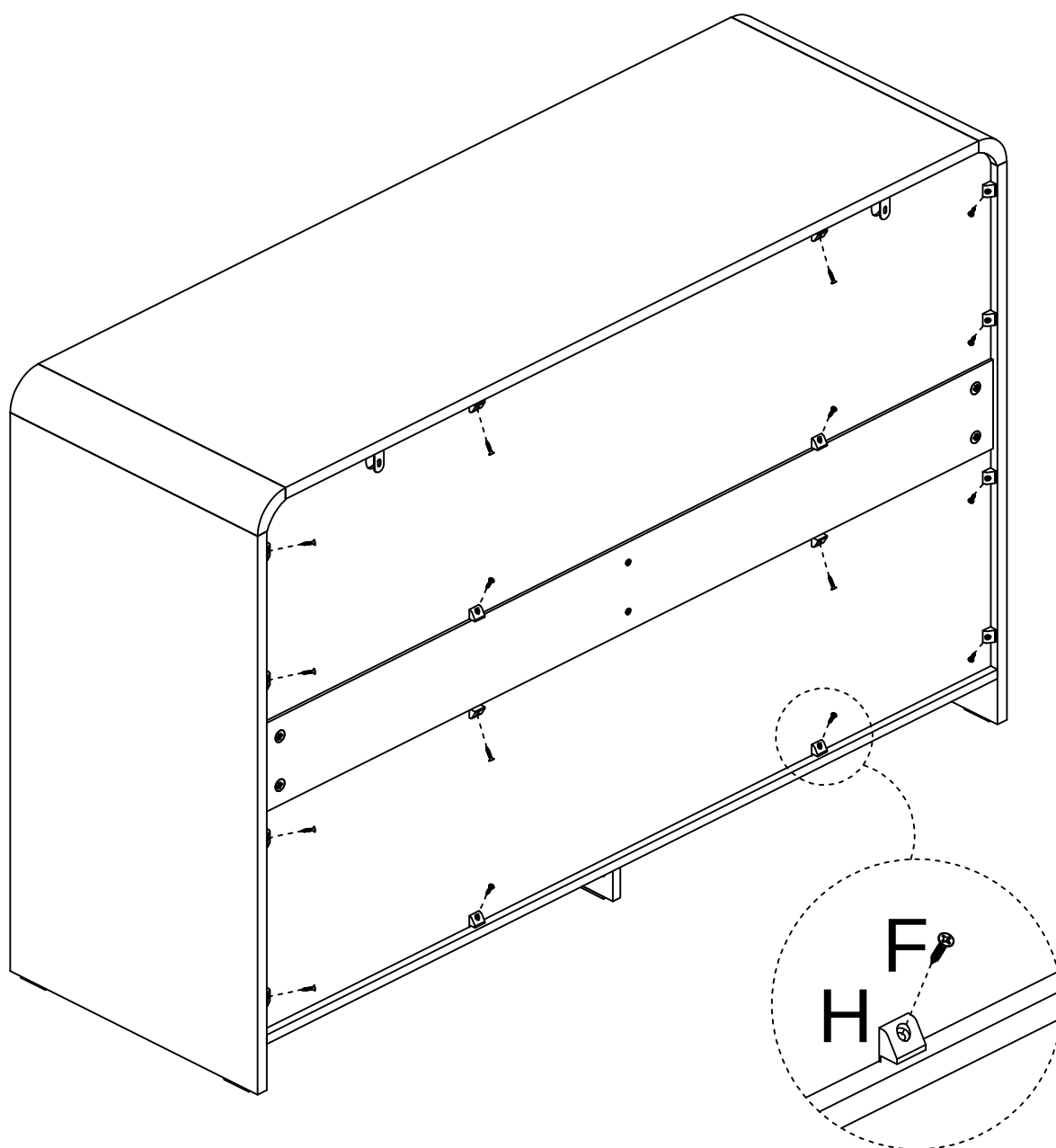
ST3.0x16mm

(H)



[16]

Back Clip



STEP 27

Ⓛ

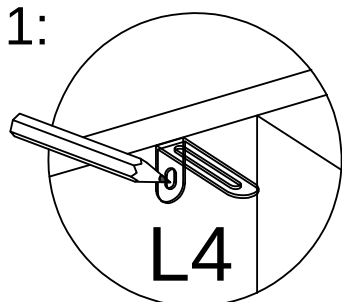
L3



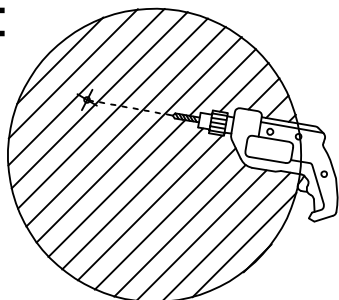
L1

[2]

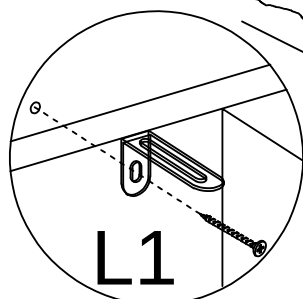
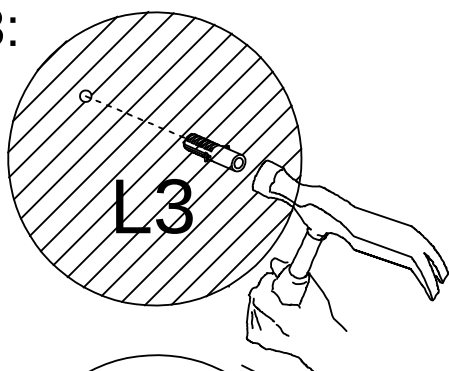
1:



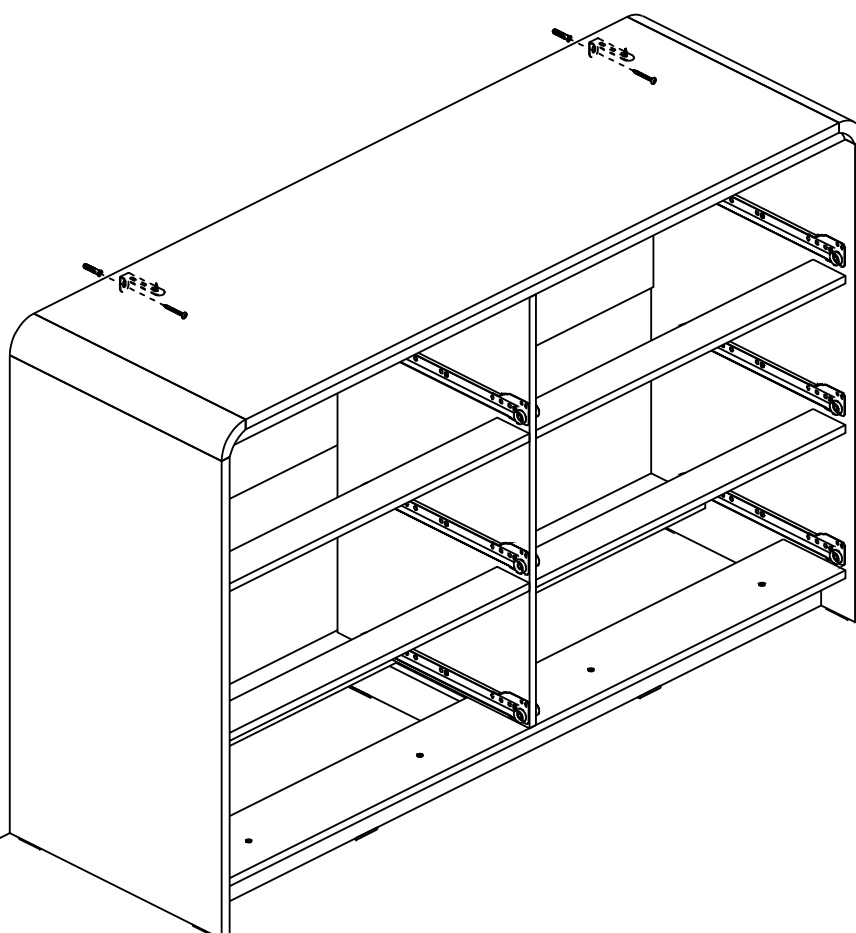
2:



3:

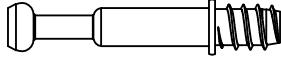


WALL



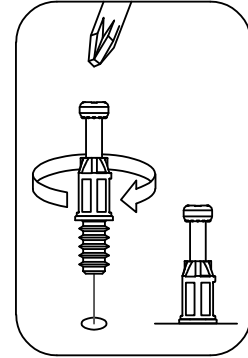
STEP 28

(A)

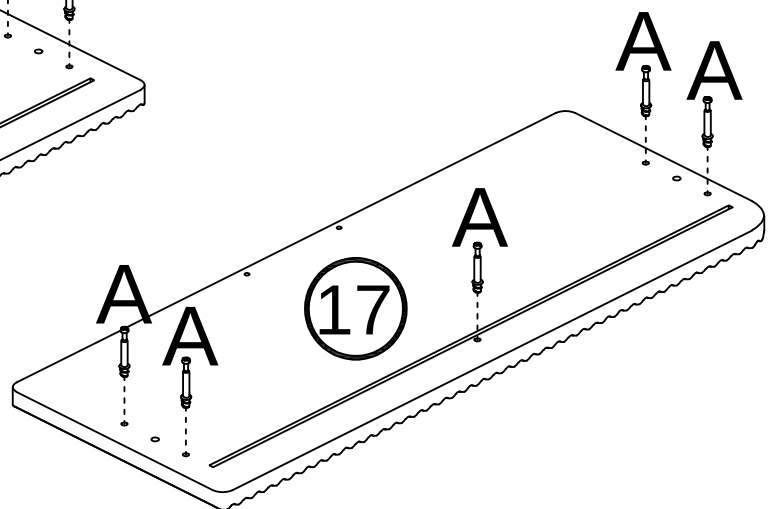
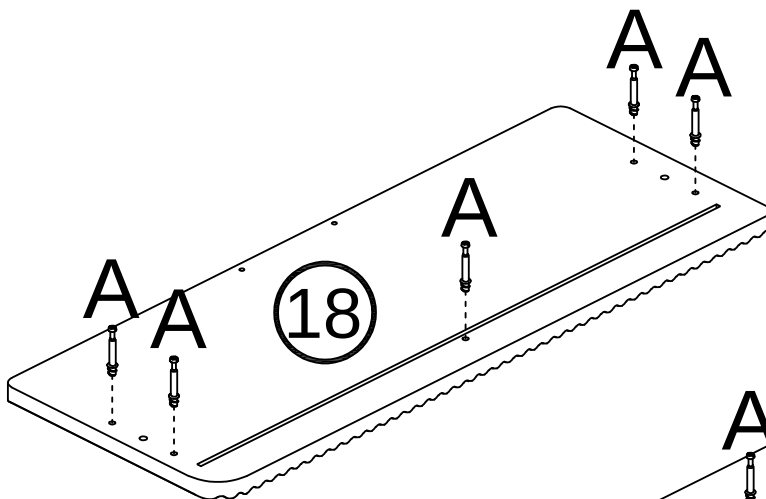
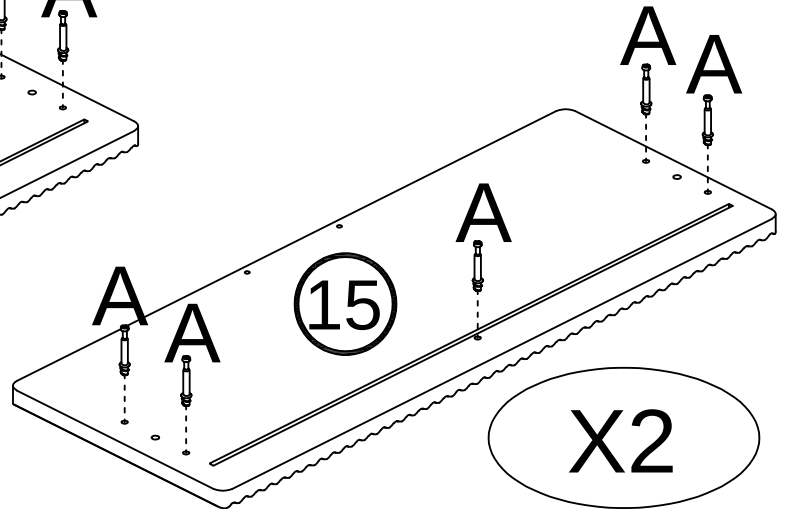
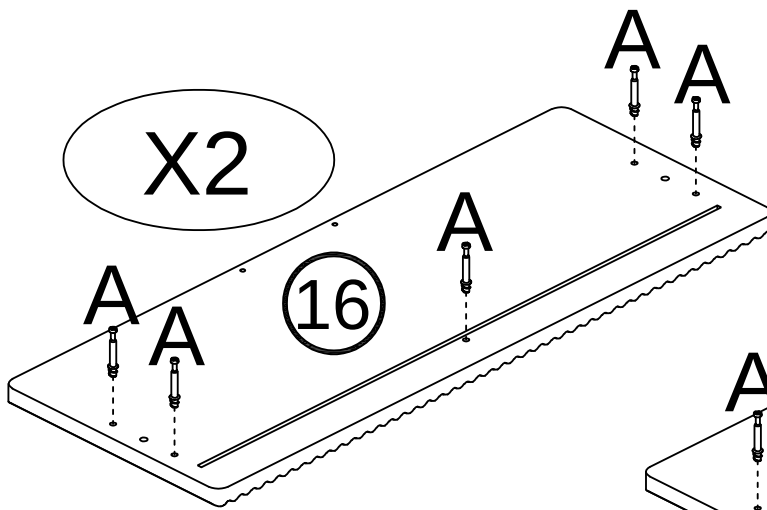


[30]

KD Bolt
M6x35mm

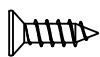


X2



STEP 29

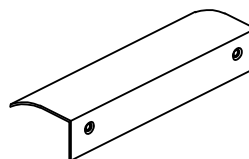
(E)



[12]

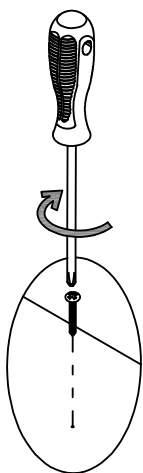
ST3.5x12mm

(I)

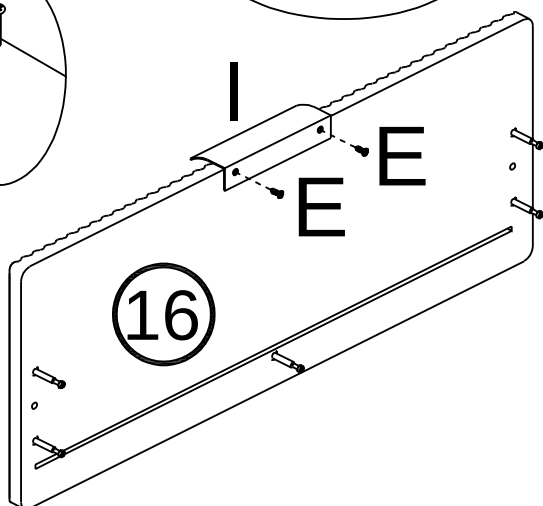


[6]

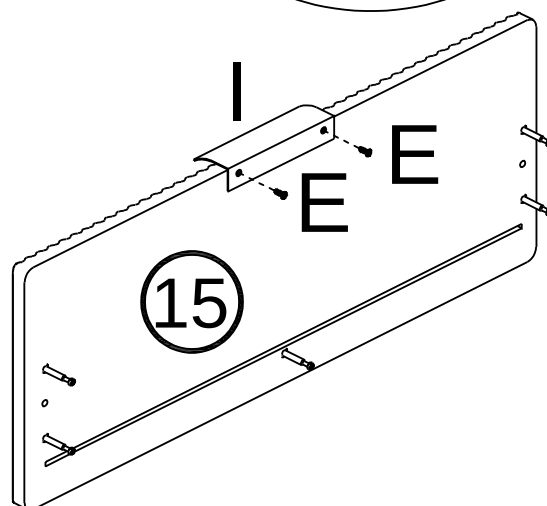
Handle



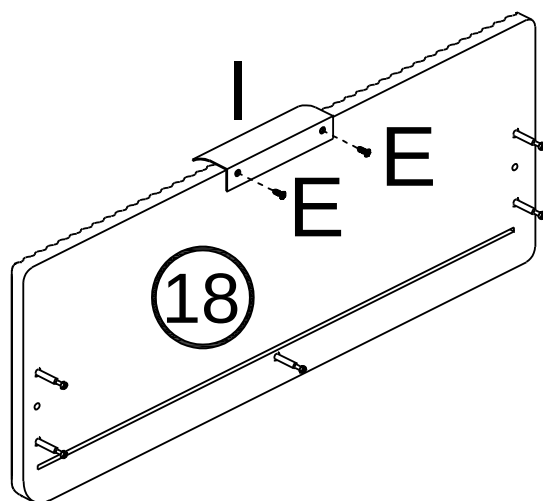
X2



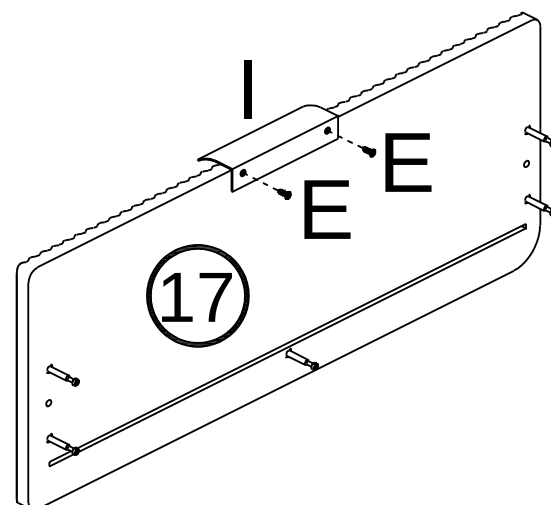
X2



18

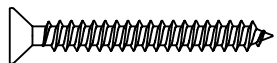


17



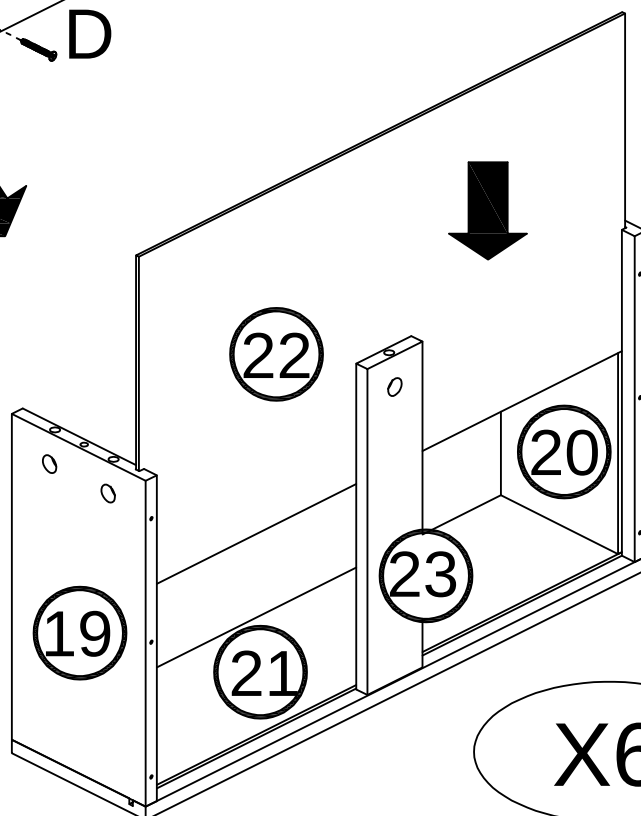
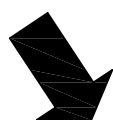
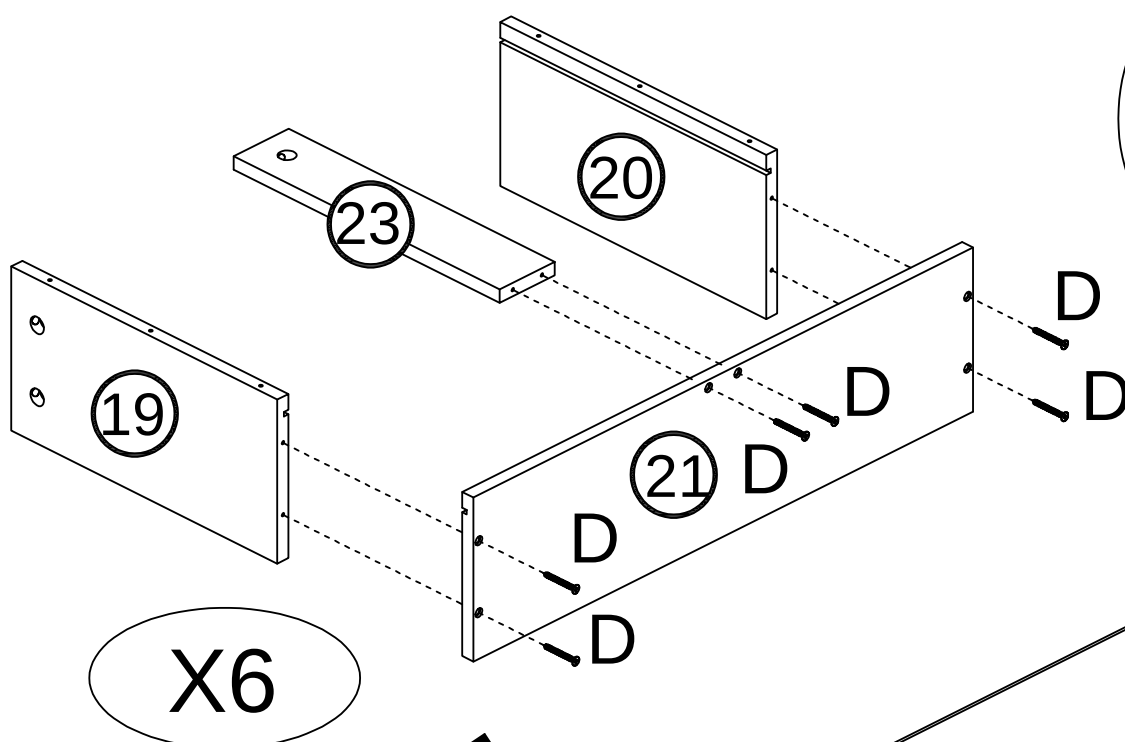
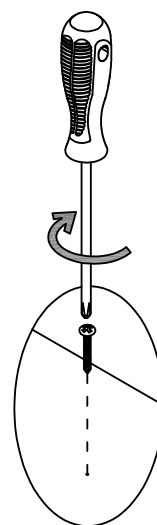
STEP 30

Ⓓ



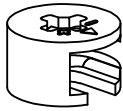
[36]

ST4x35mm



STEP 31

(B)



KD Cam
Ø15x9.5mm

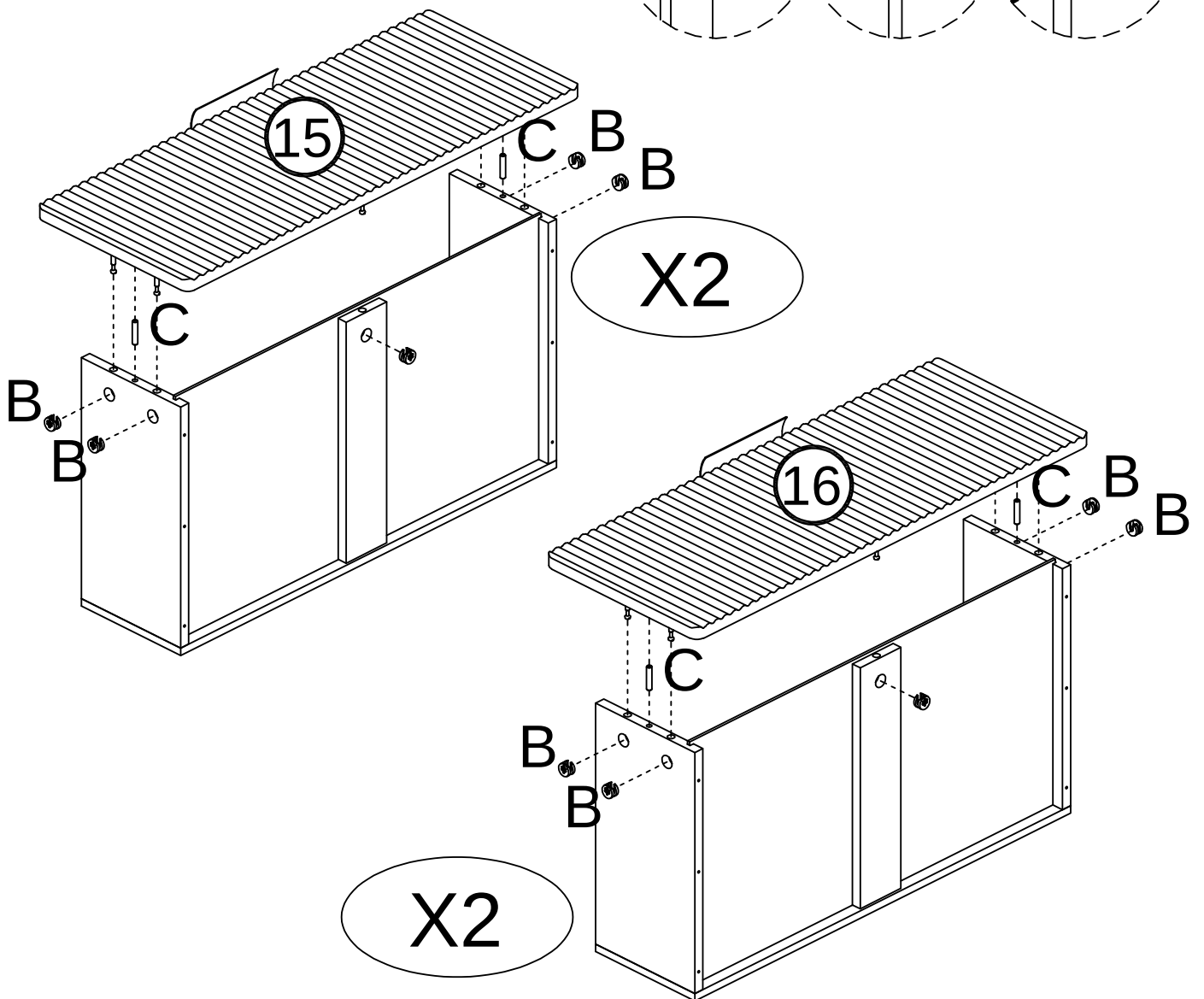
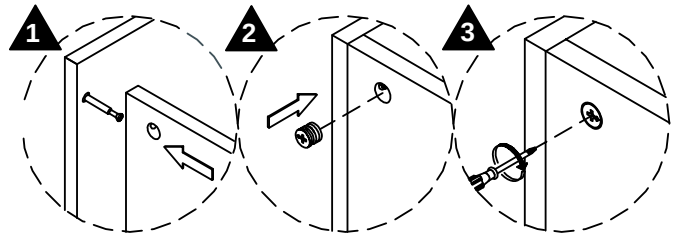
[20]

(C)



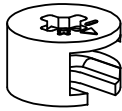
Wood Dowel
6 x 30mm

[8]



STEP 32

(B)



[10]

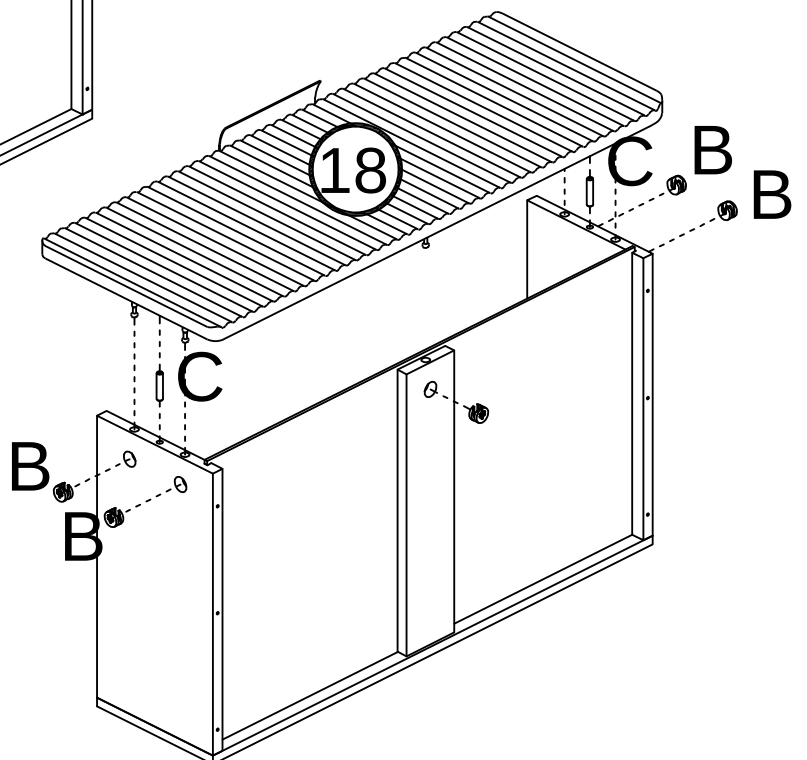
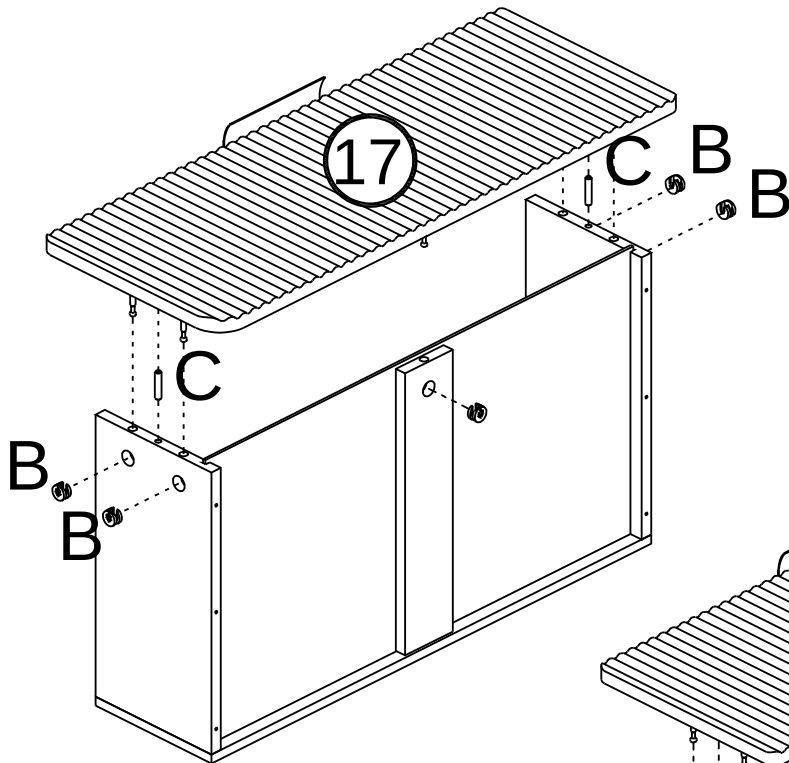
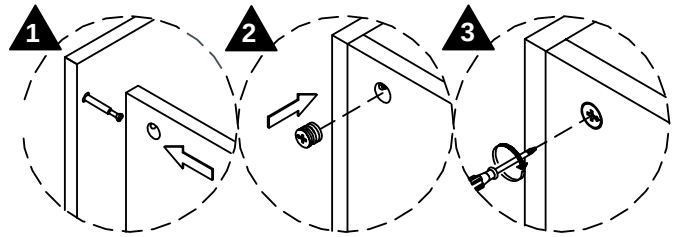
KD Cam
Ø15x9.5mm

(C)



[4]

Wood Dowel
6 x 30mm



STEP 33

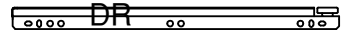
(E)



[24]

ST3.5x12mm

(DR)



[4]

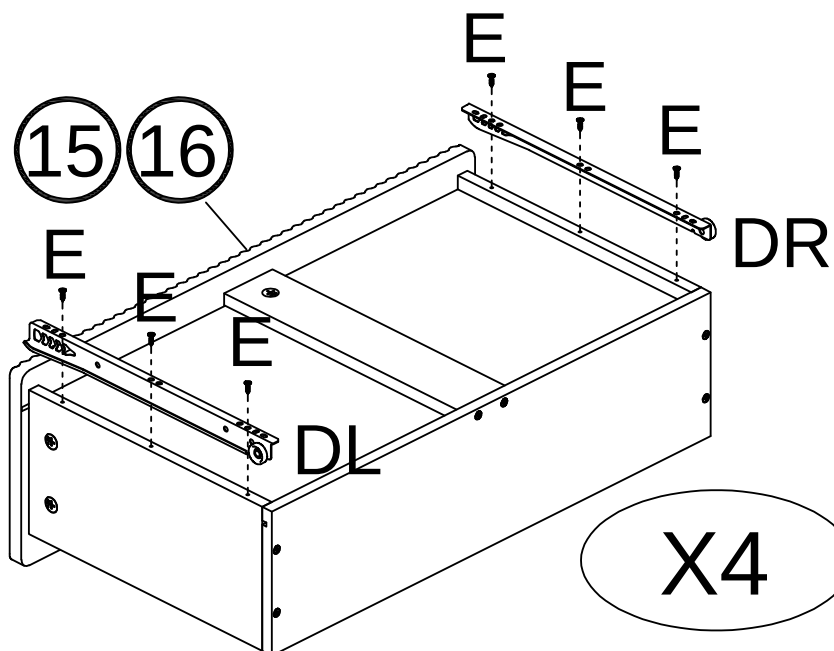
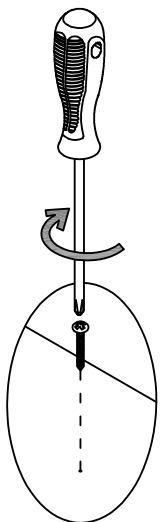
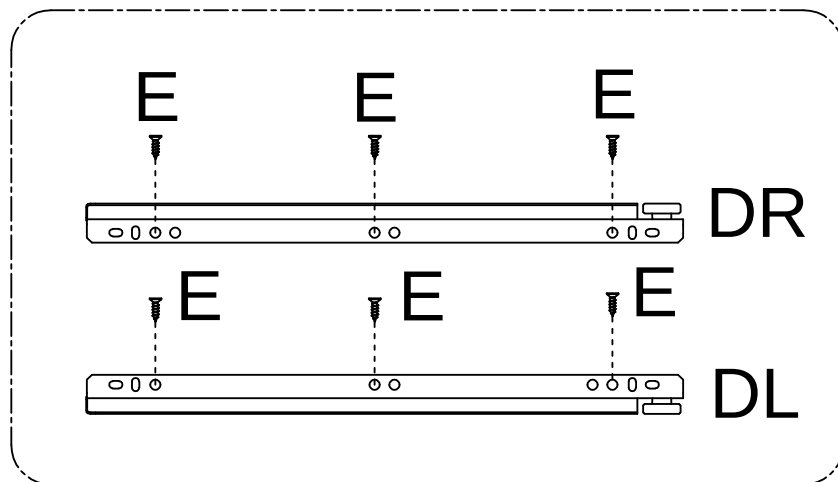
300mm Bottom exposy slide

(DL)



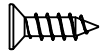
[4]

300mm Bottom exposy slide



STEP 34

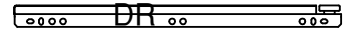
(E)



[6]

ST3.5x12mm

(DR)



[1]

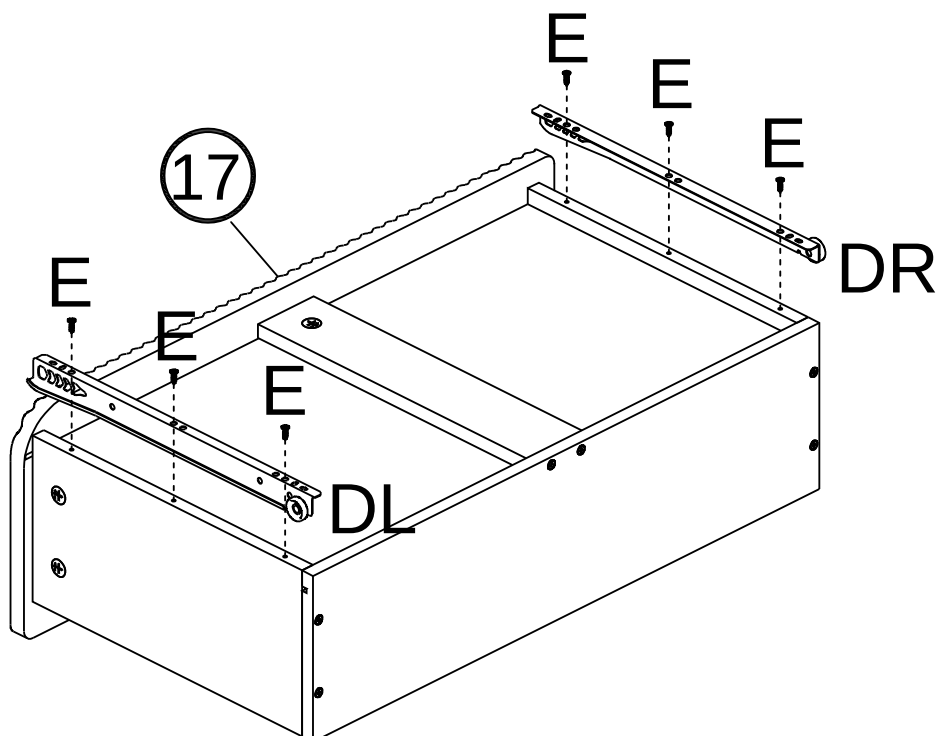
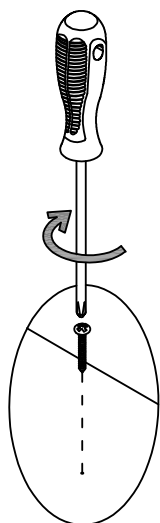
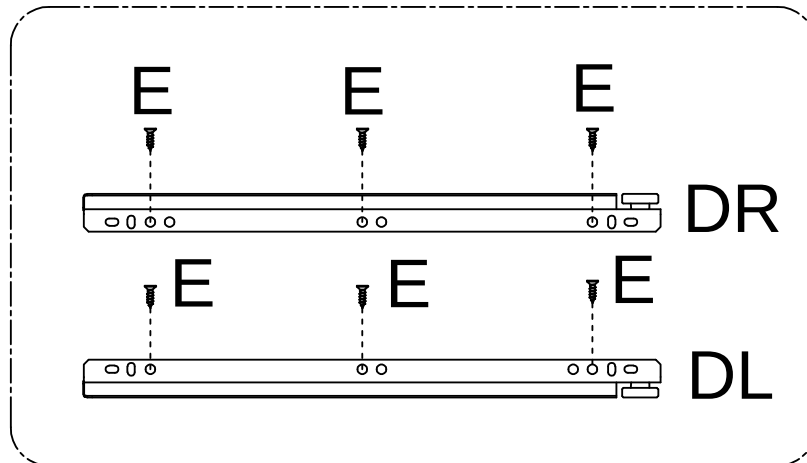
300mm Bottom exposy slide

(DL)



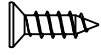
[1]

300mm Bottom exposy slide



STEP 35

(E)



[6]

ST3.5x12mm

(DR)



[1]

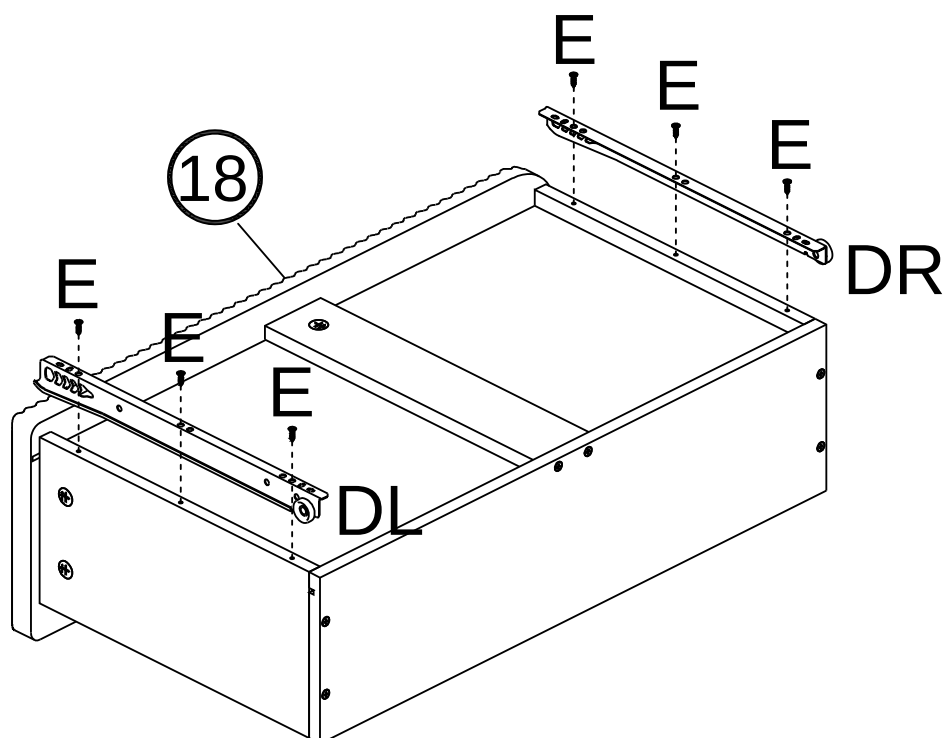
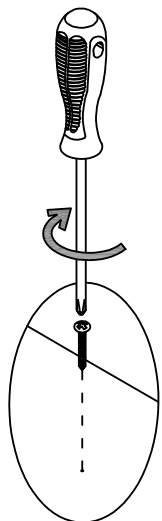
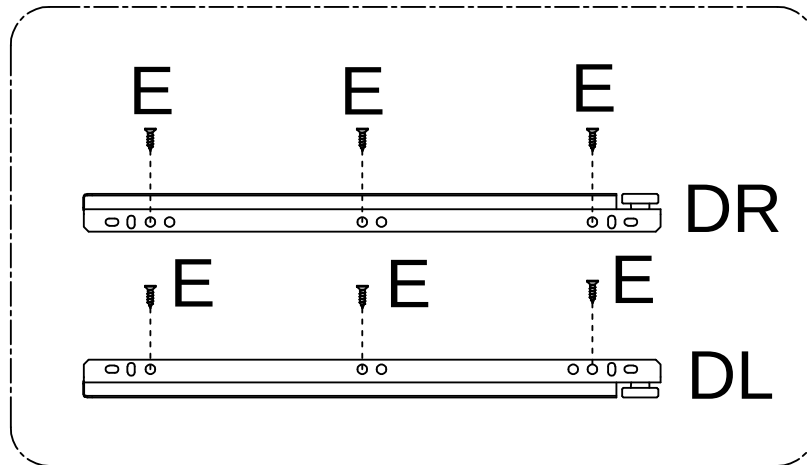
300mm Bottom exposy slide

(DL)



[1]

300mm Bottom exposy slide



STEP 36

J

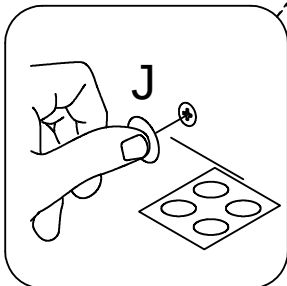
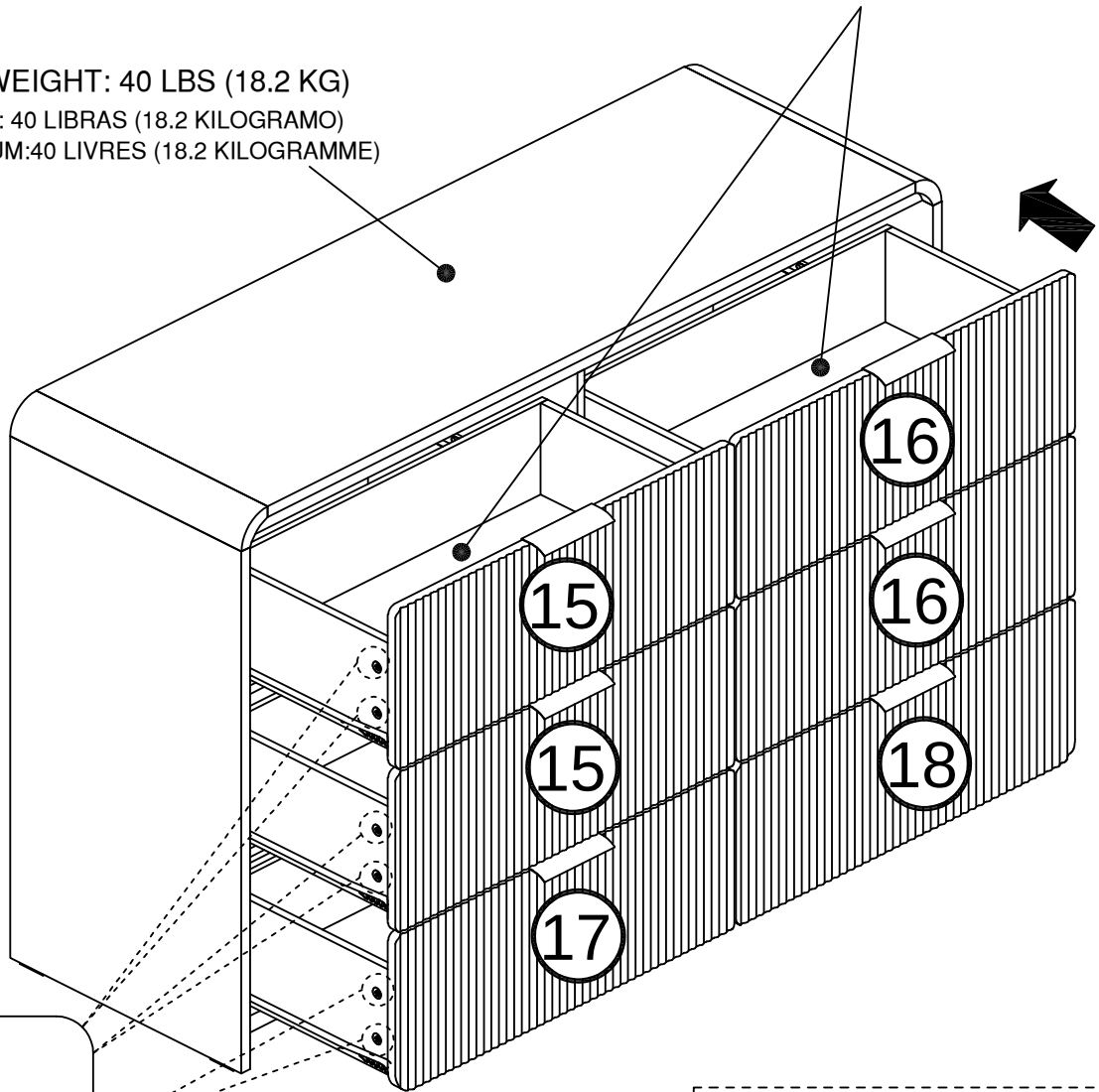


[24]

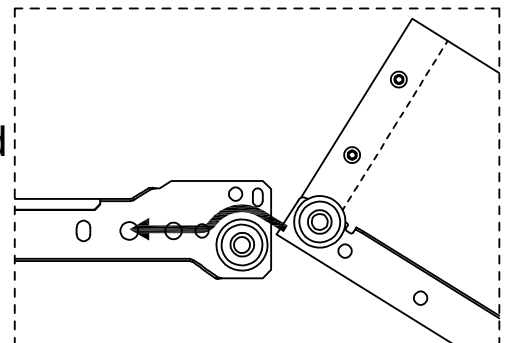
Cover

MAXIMUM WEIGHT: 25 LBS (11.3 KG)
PESO MÁXIMO: 25 LIBRAS (11.3 KILOGRAMO)
POIDS MAXIMUM: 25 LIVRES (11.3 KILOGRAMME)

MAXIMUM WEIGHT: 40 LBS (18.2 KG)
PESO MÁXIMO: 40 LIBRAS (18.2 KILOGRAMO)
POIDS MAXIMUM: 40 LIVRES (18.2 KILOGRAMME)



Please note that the drawers must be installed as indicated by the arrows.



Installation complete