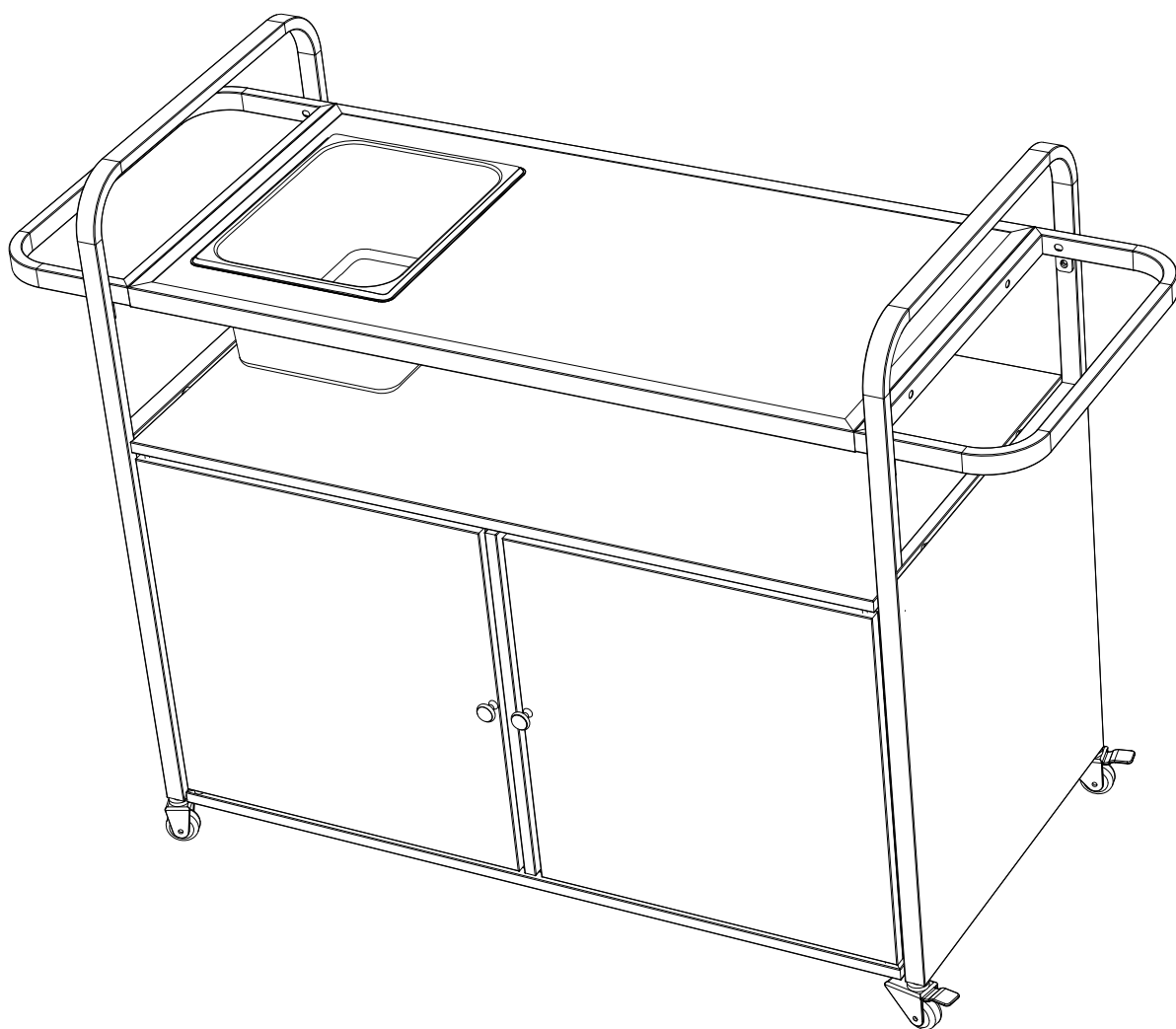
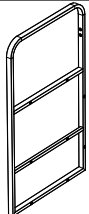
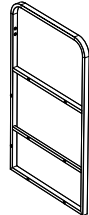
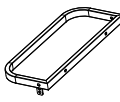
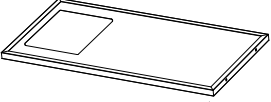
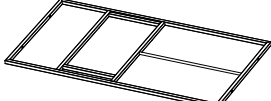
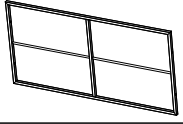
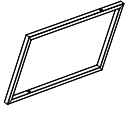
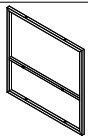
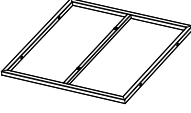
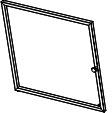
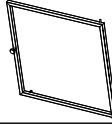
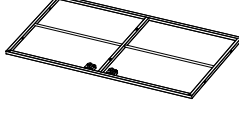
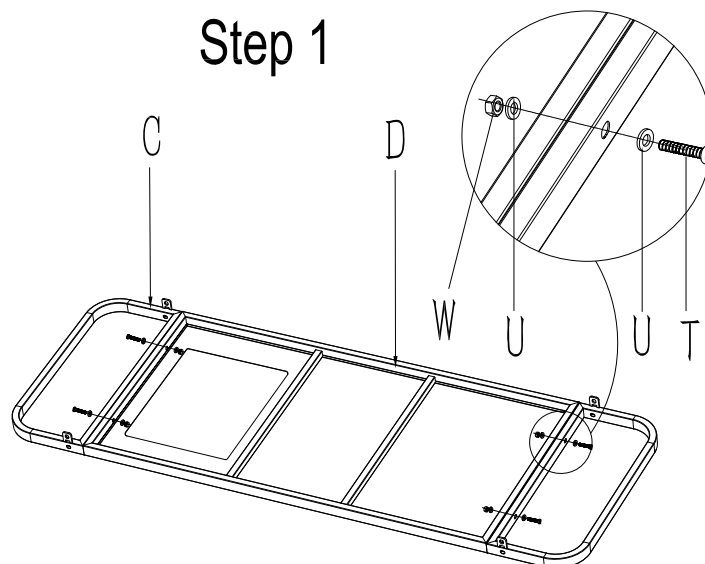


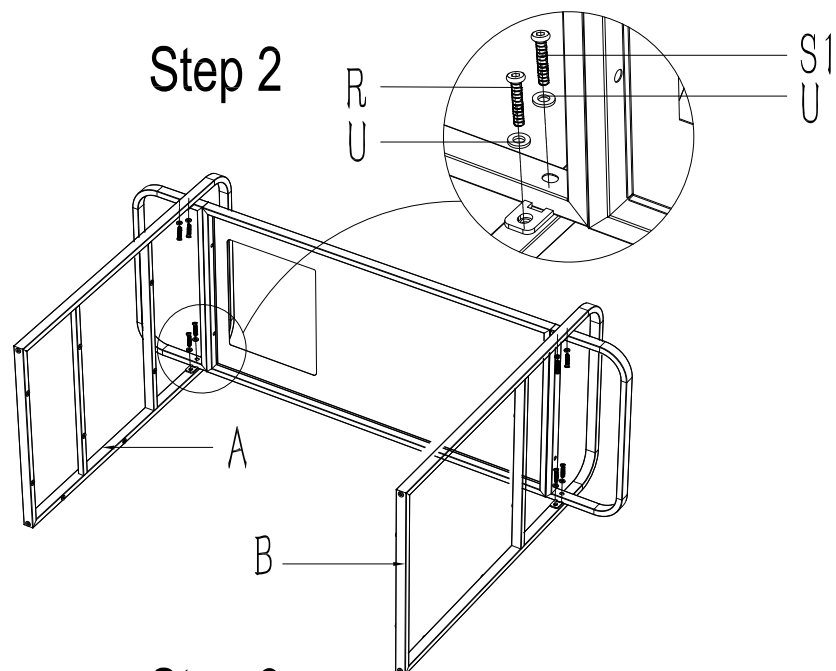


A		1
B		1
C		2
D		1
E		1
F		1
G		2
H		1
J		2
K		1
L		1
M		1
N		1
P		1
Q		1

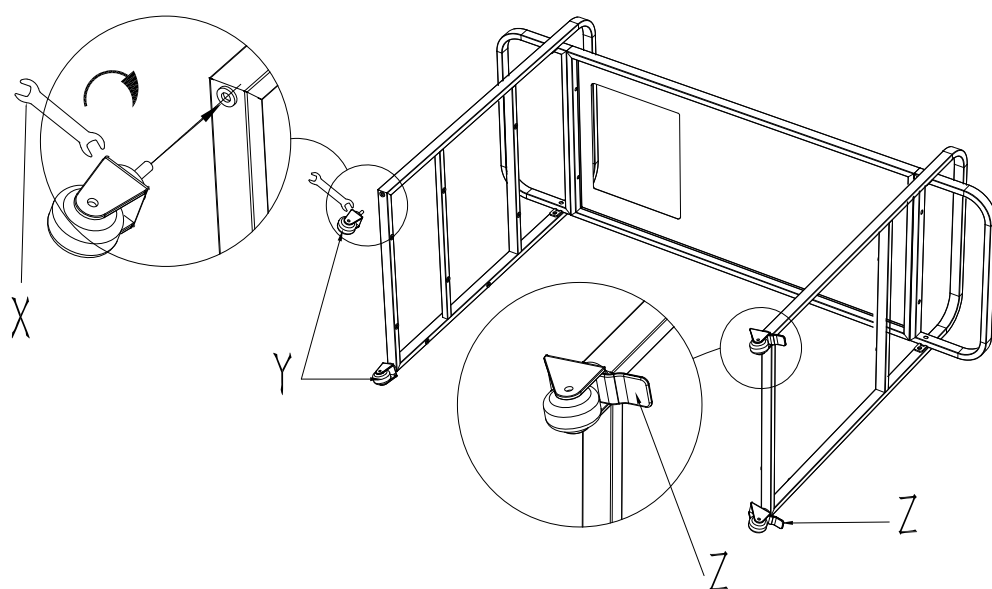
Step 1

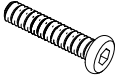
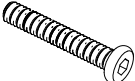
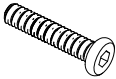
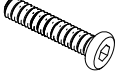
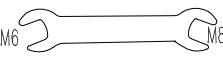


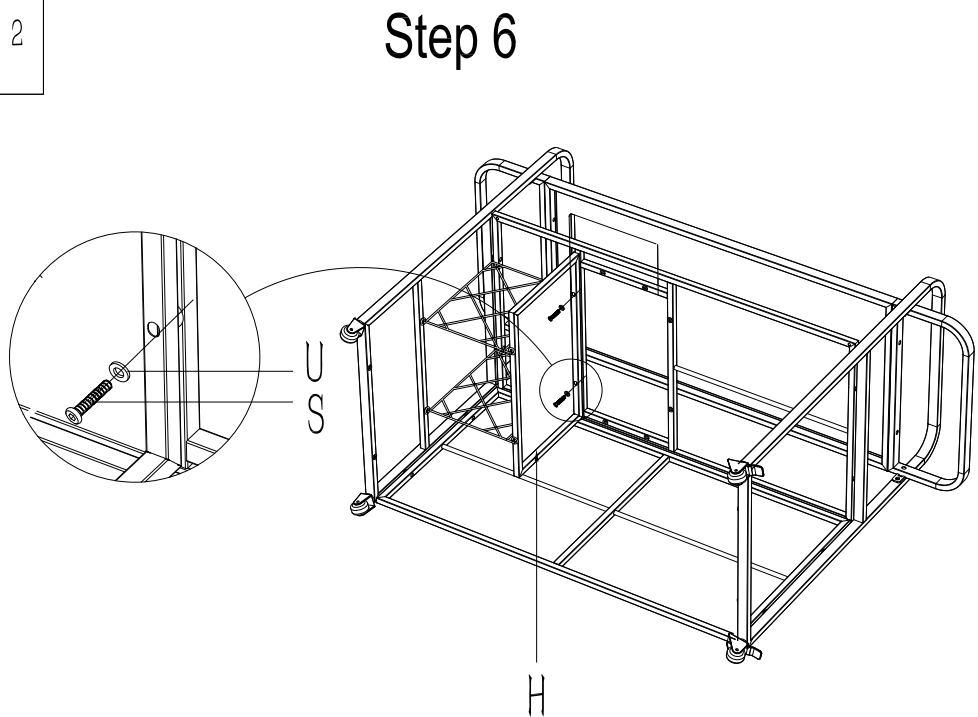
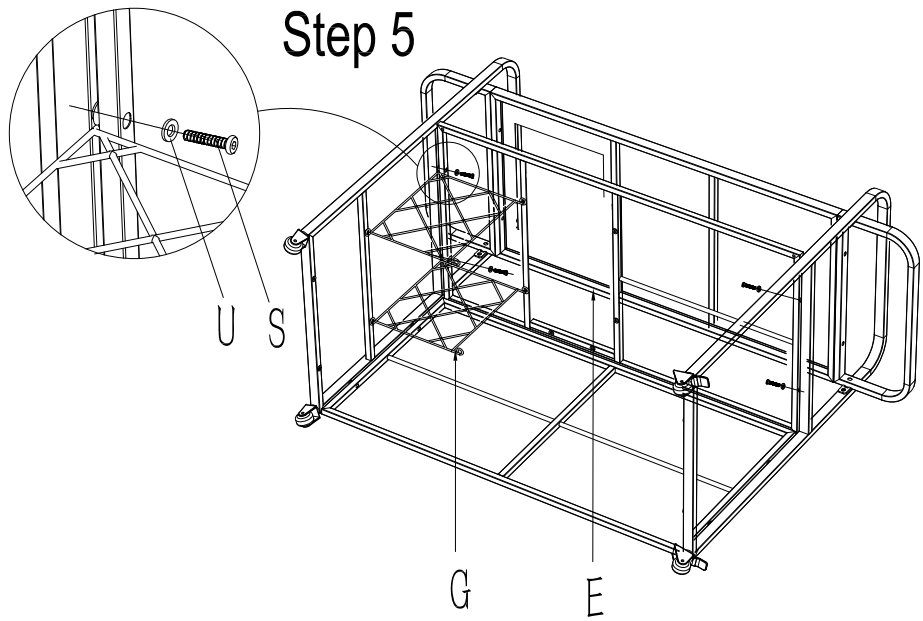
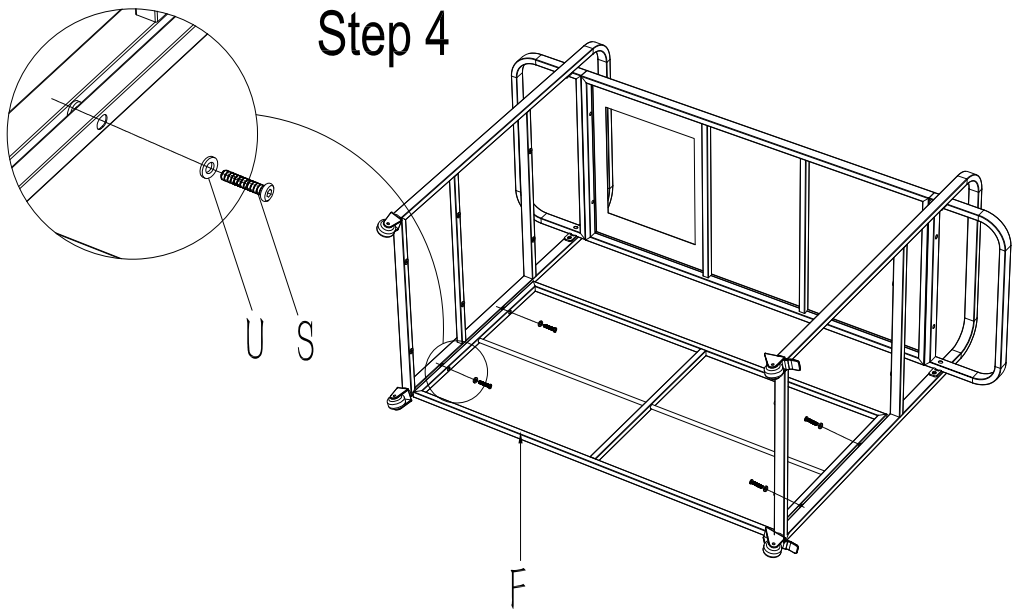
Step 2



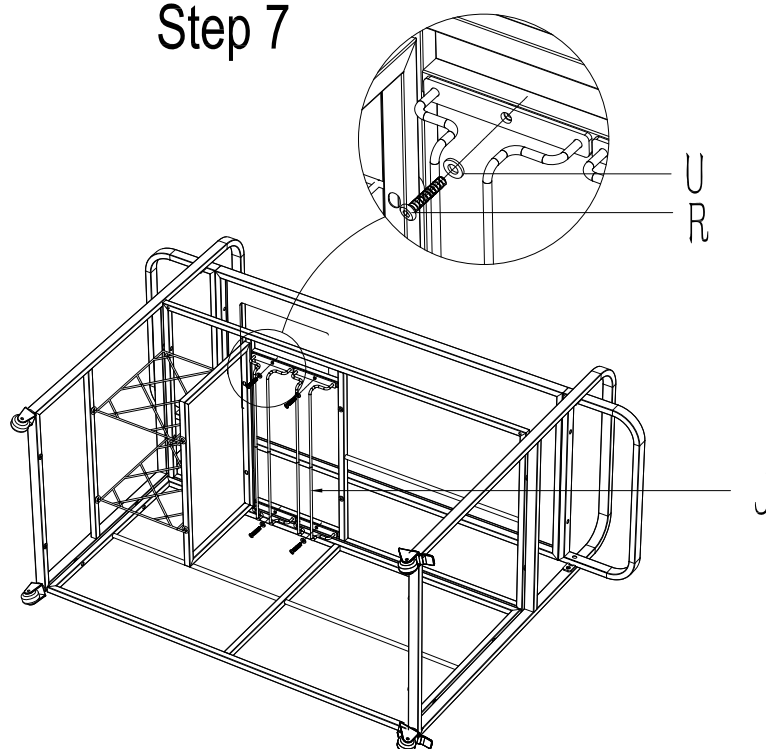
Step 3



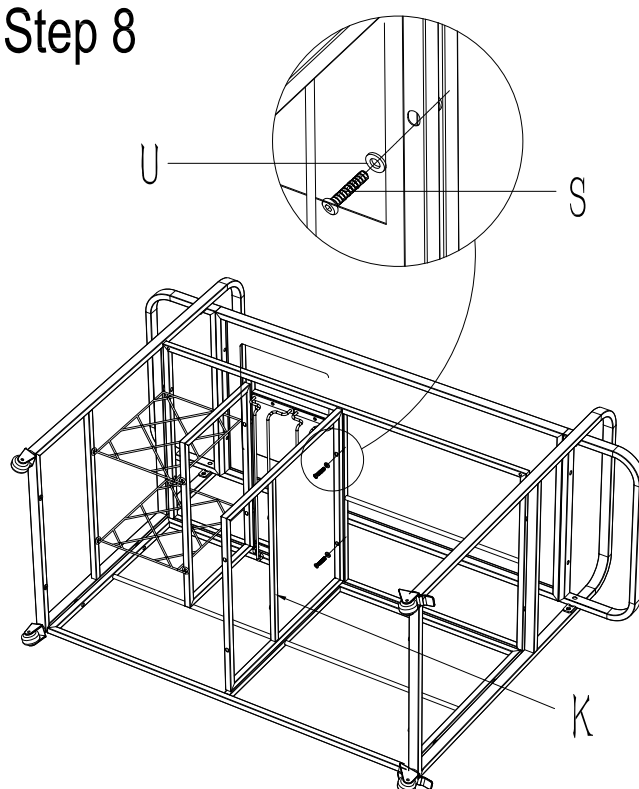
R	 M6*15	8 +1
S	 M6*30	18 +1
T	 M6*40	4
S1	 M6*25	4
S2	 M6*35	2
U		40 +1
V		1
W		4
X	 M6 M8	1
Y	 Wheels with brakes	2
Z	 Wheels without brakes	2



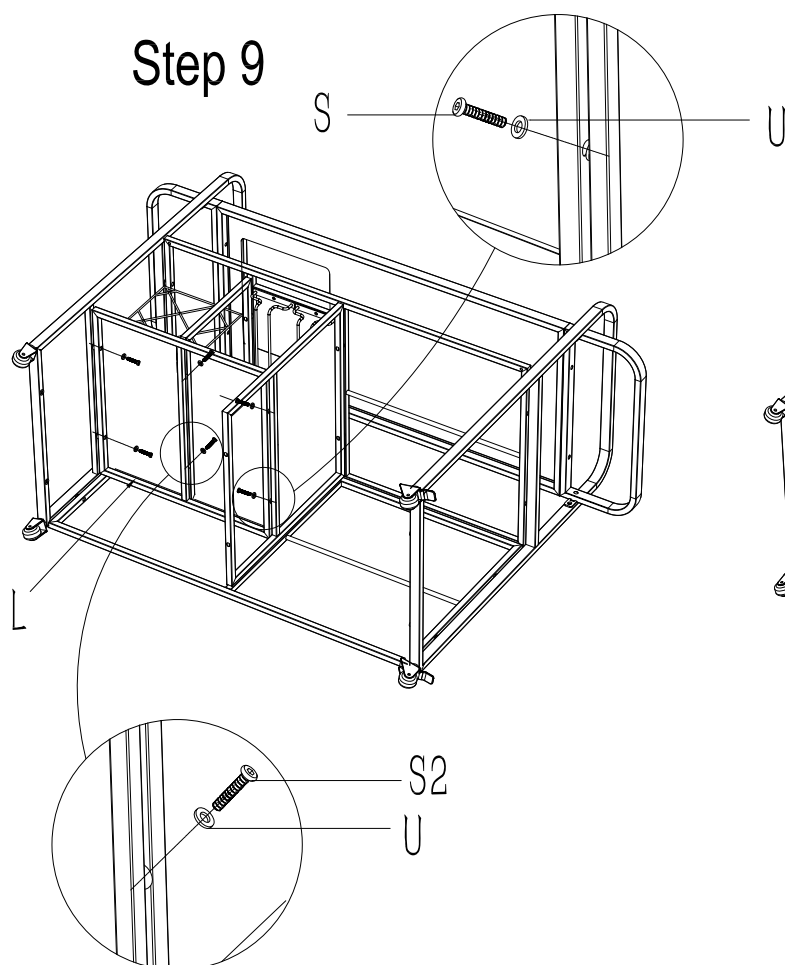
Step 7



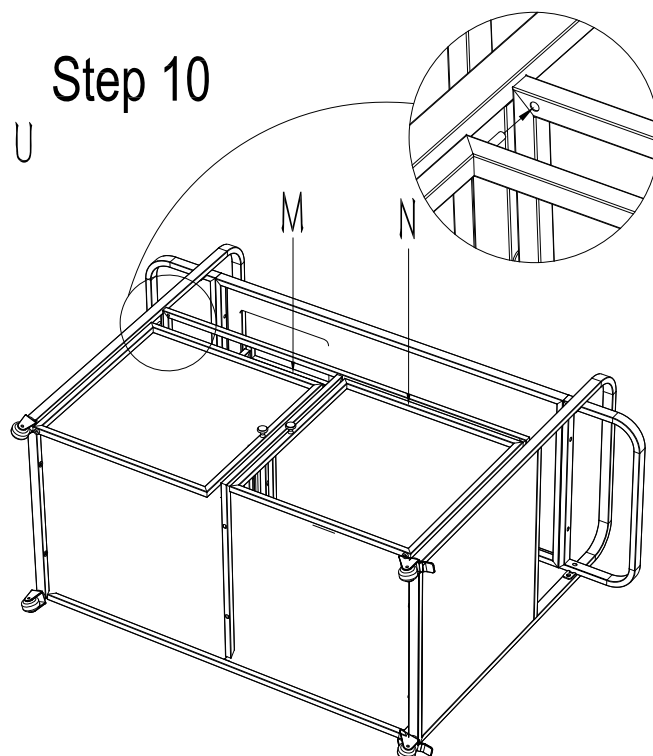
Step 8



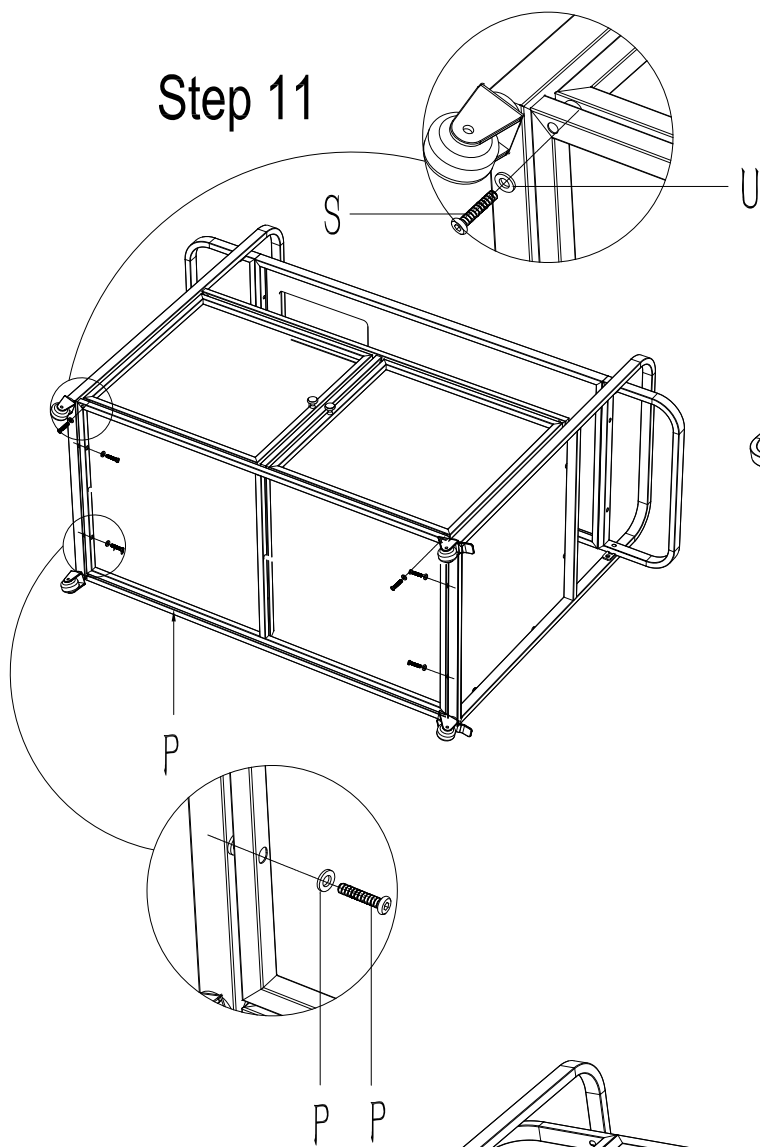
Step 9



Step 10



Step 11



Step 12

