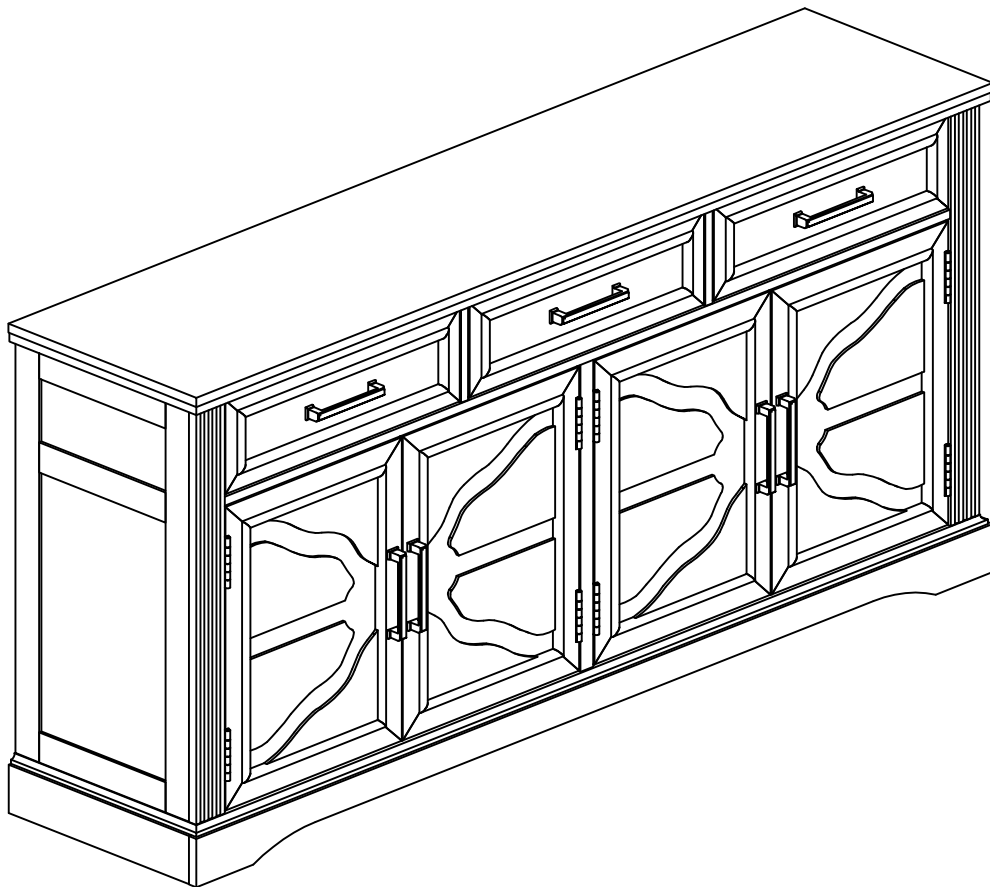


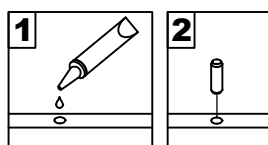
Assembly Instructions



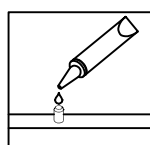
Revsied 01/07/2023

General Assembly Guidelines

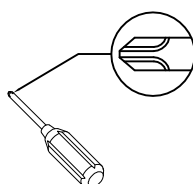
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



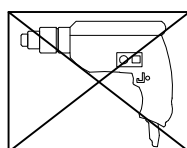
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



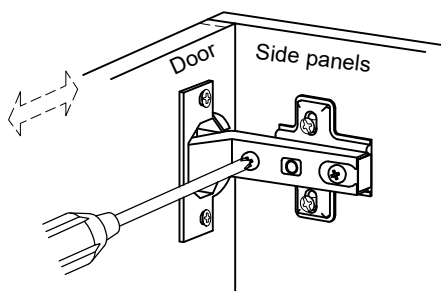
- VI. A Phillips head screwdriver is required for the assembly of this product .



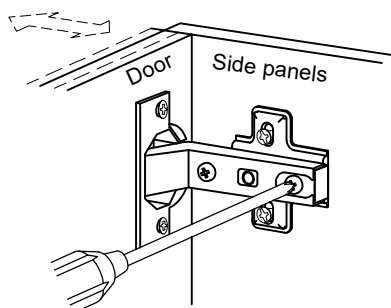
- VII. Power tools should not be used to assemble this product .



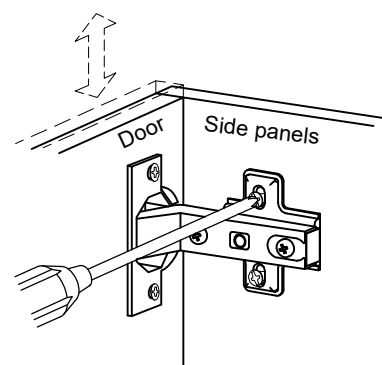
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

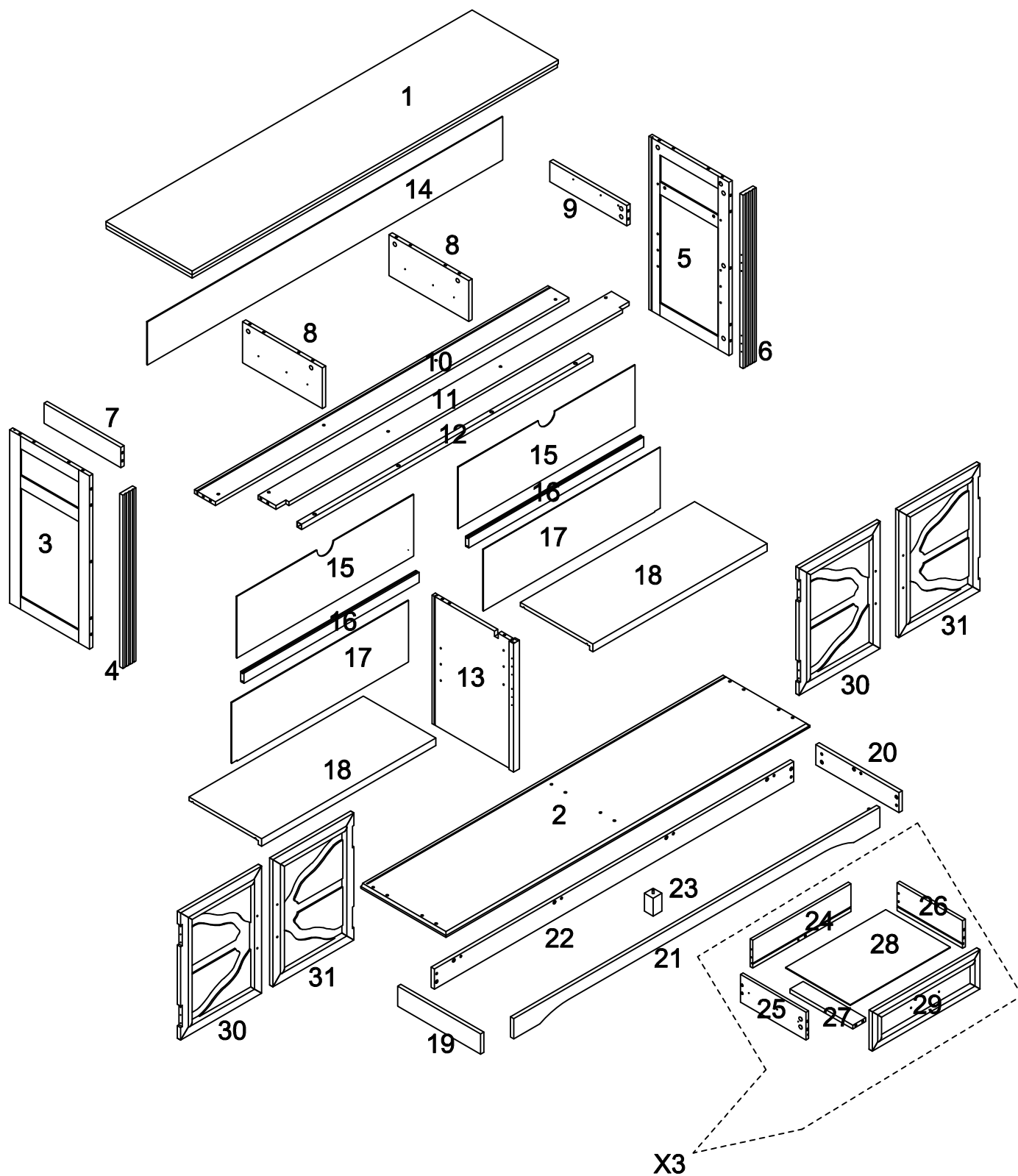


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

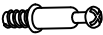
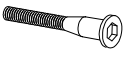


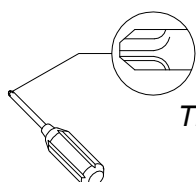
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

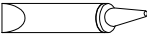
A		Ø8x30mm	Wooden dowel	30 pcs
B		Ø6x35mm	Cam lock	39 pcs
C		Ø15x11mm	Cam lock	27 pcs
D		Ø15x9mm	Cam lock	12 pcs
E		Ø30mm	Sticker	39 pcs
F		Ø6x50mm	Bolt	14 pcs
G		M 4	Hex Key	1 pc
H		M6*12mm	Screw	28 pcs
I			Angular Code	14 pcs
J		M6*28mm	Screw	4 pcs
K			Hold hands	7 pcs
L		Ø4x9mm	Screw	6 pcs
M		Ø4x19mm	Screw	8 pcs
N		Ø8x5x16mm	Shelf support pin	8 pcs
O			Bolt	4 pcs
P		Ø3x15mm	Screw	4 pcs
Q			Door stopper	2 pcs
R		Ø3.5x15mm	Screw	64 pcs
S			Hinge	8 pcs

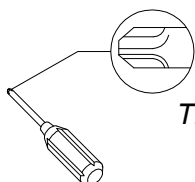


Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Hardware List

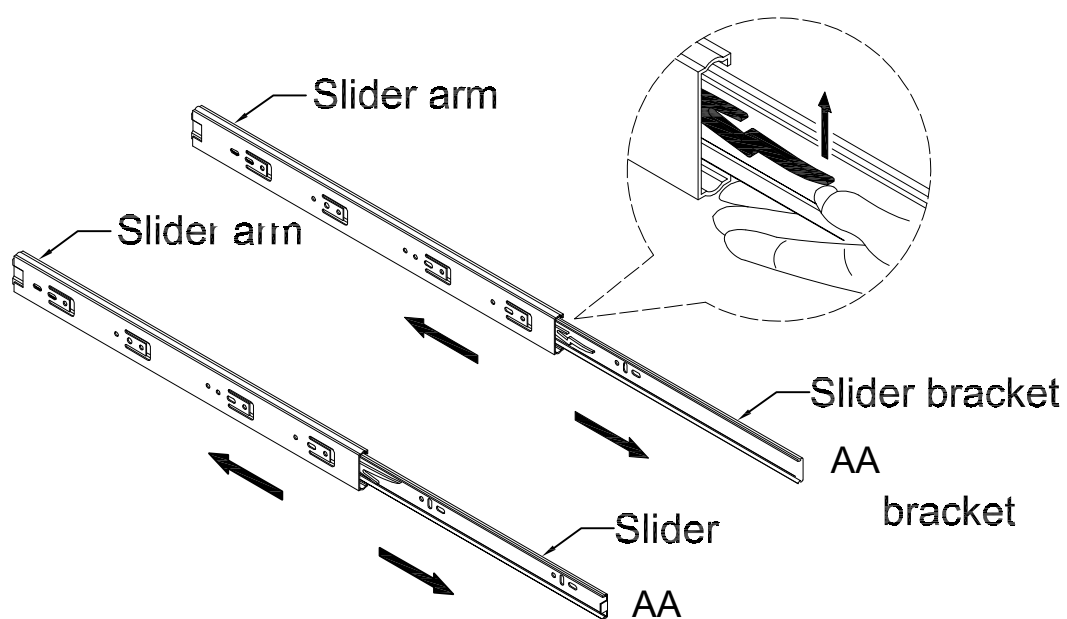
T			Plastic wedge	18 pcs
U		Ø3x17mm	Screw	18 pcs
V			Anti falling hardware	4 pcs
W		Ø4x15mm	Screw	4 pcs
X		Ø4x35mm	Screw	4 pcs
Y			House lizard	4 pcs
Z			Strip	2 pcs
AA		Individually packed	Drawer slider	3 pcs
BB		Ø3x12mm	Screw	42 pcs
CC		Ø4x32mm	Screw	15 pcs
DD			Small White Glue	1 pc



Philips head screwdriver required for assembly
(not included)

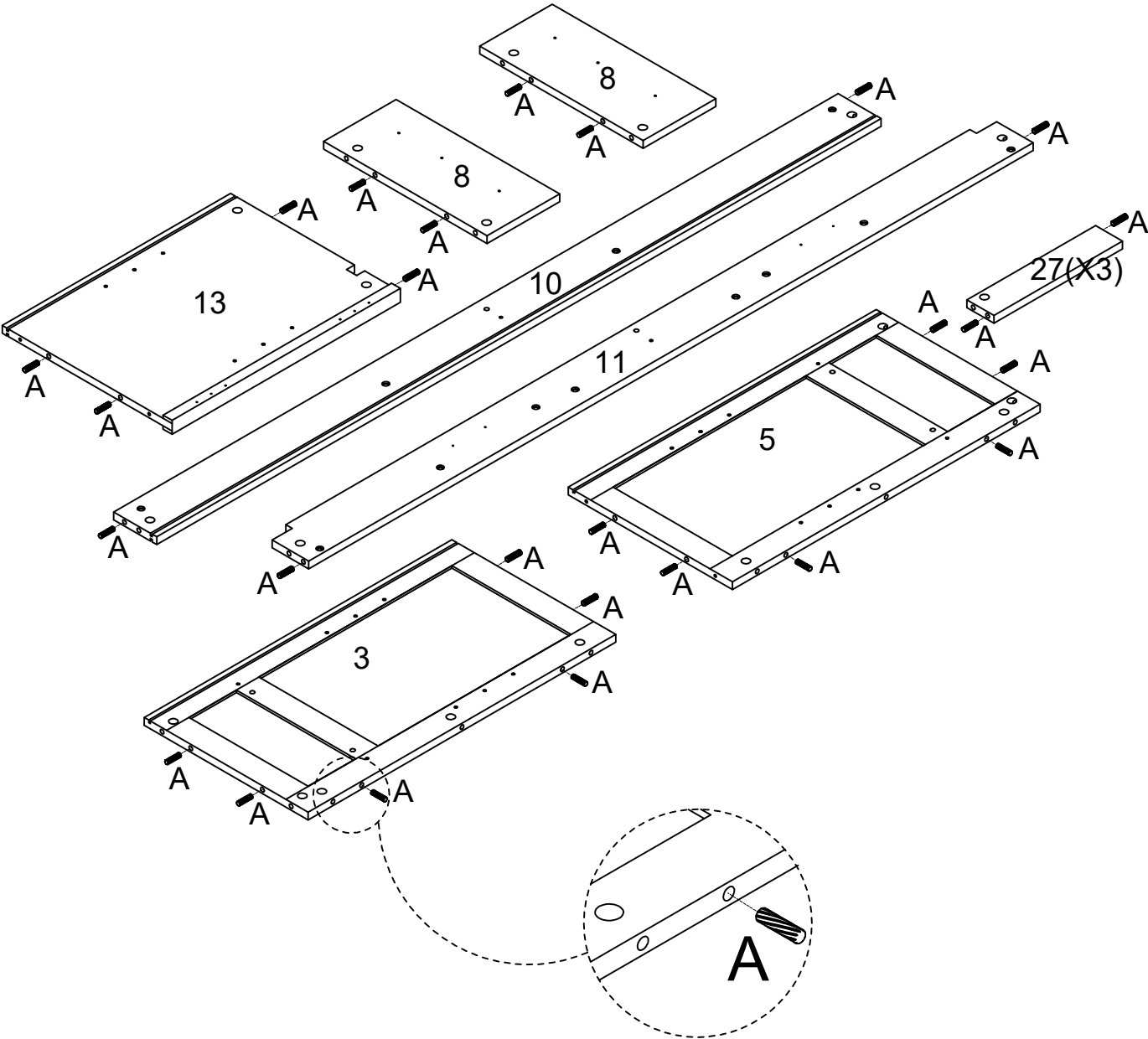
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



Put slider bracket into slider arm as per diagram.

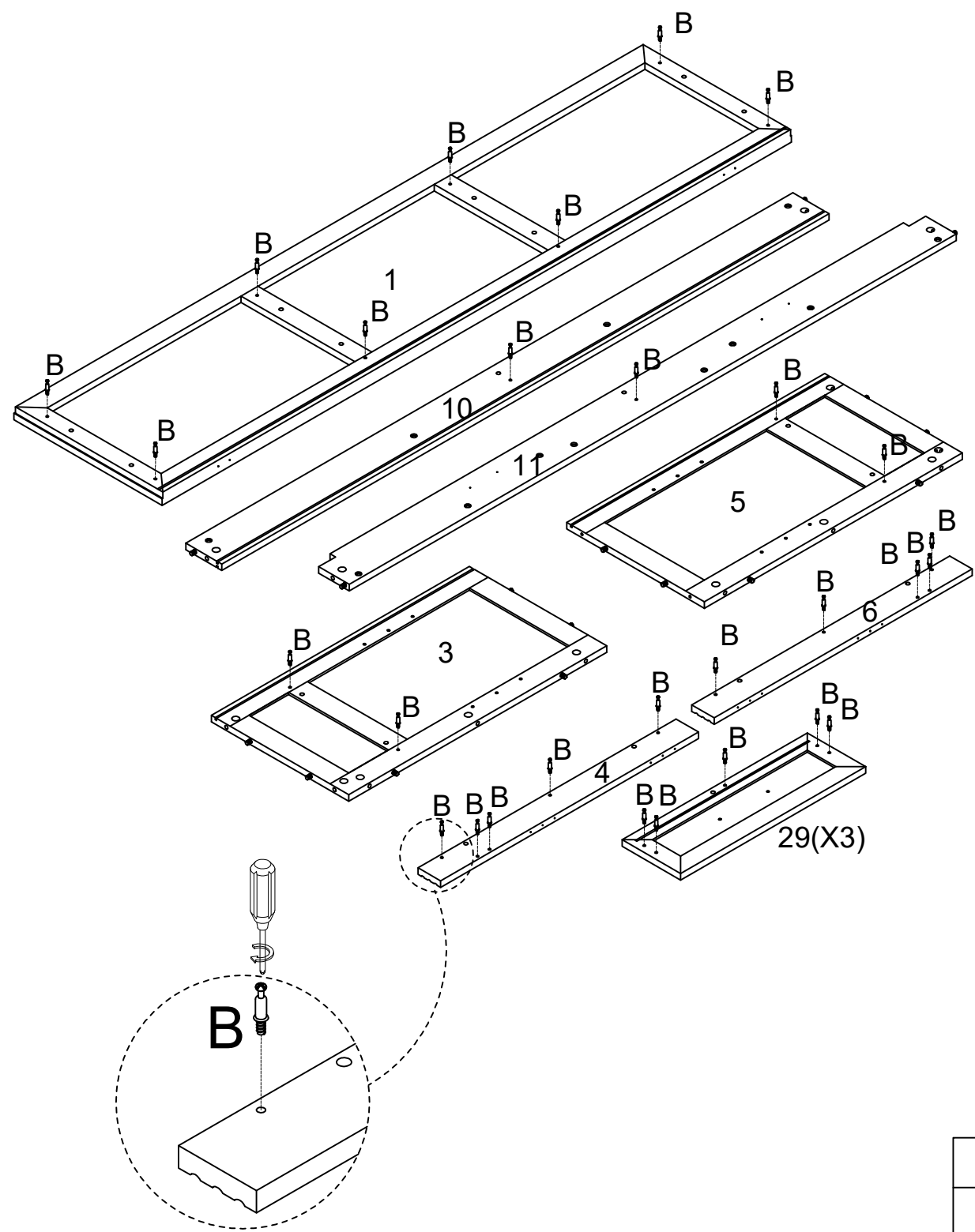
Step 2



A

X30

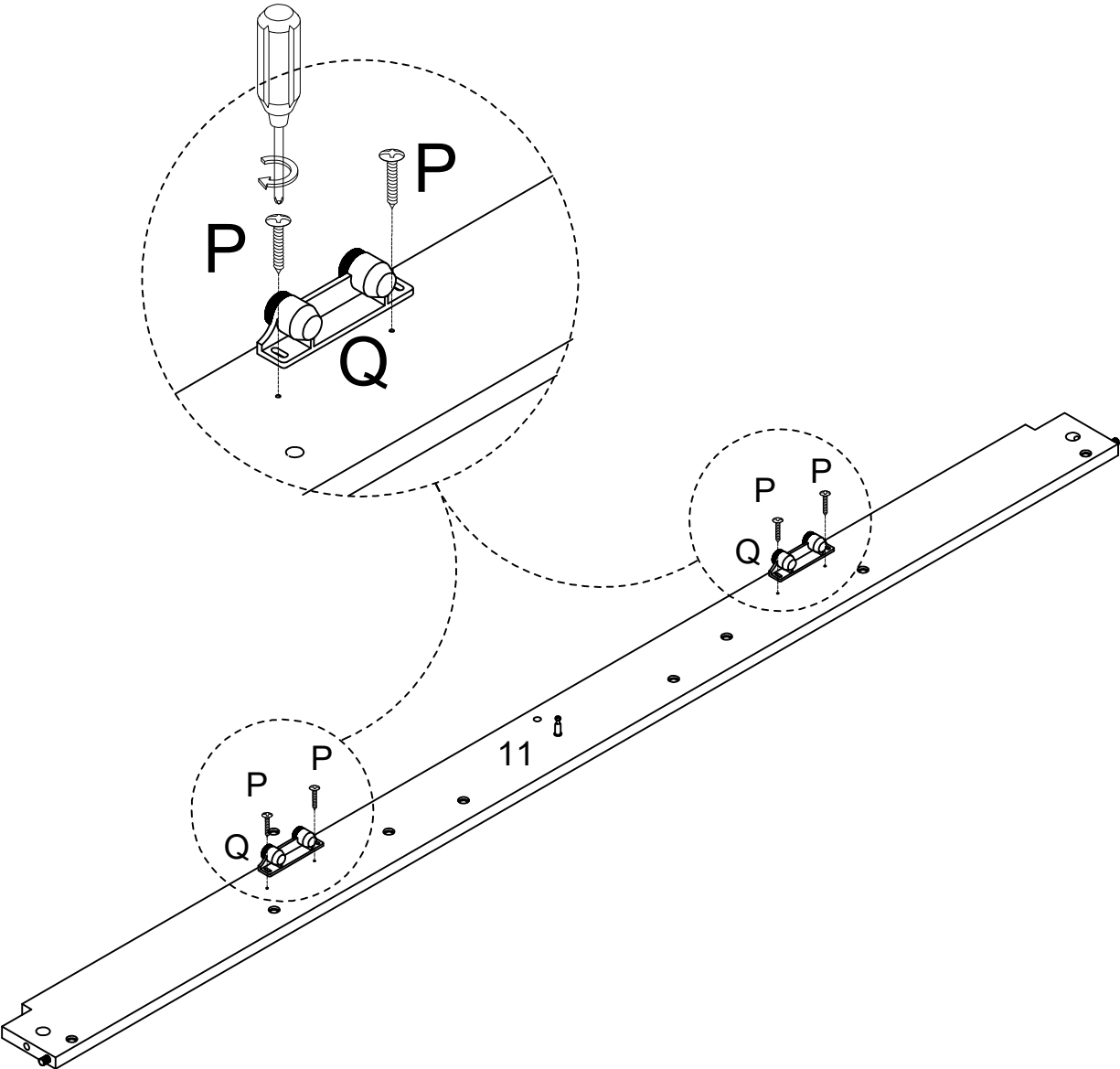
Step 3



B

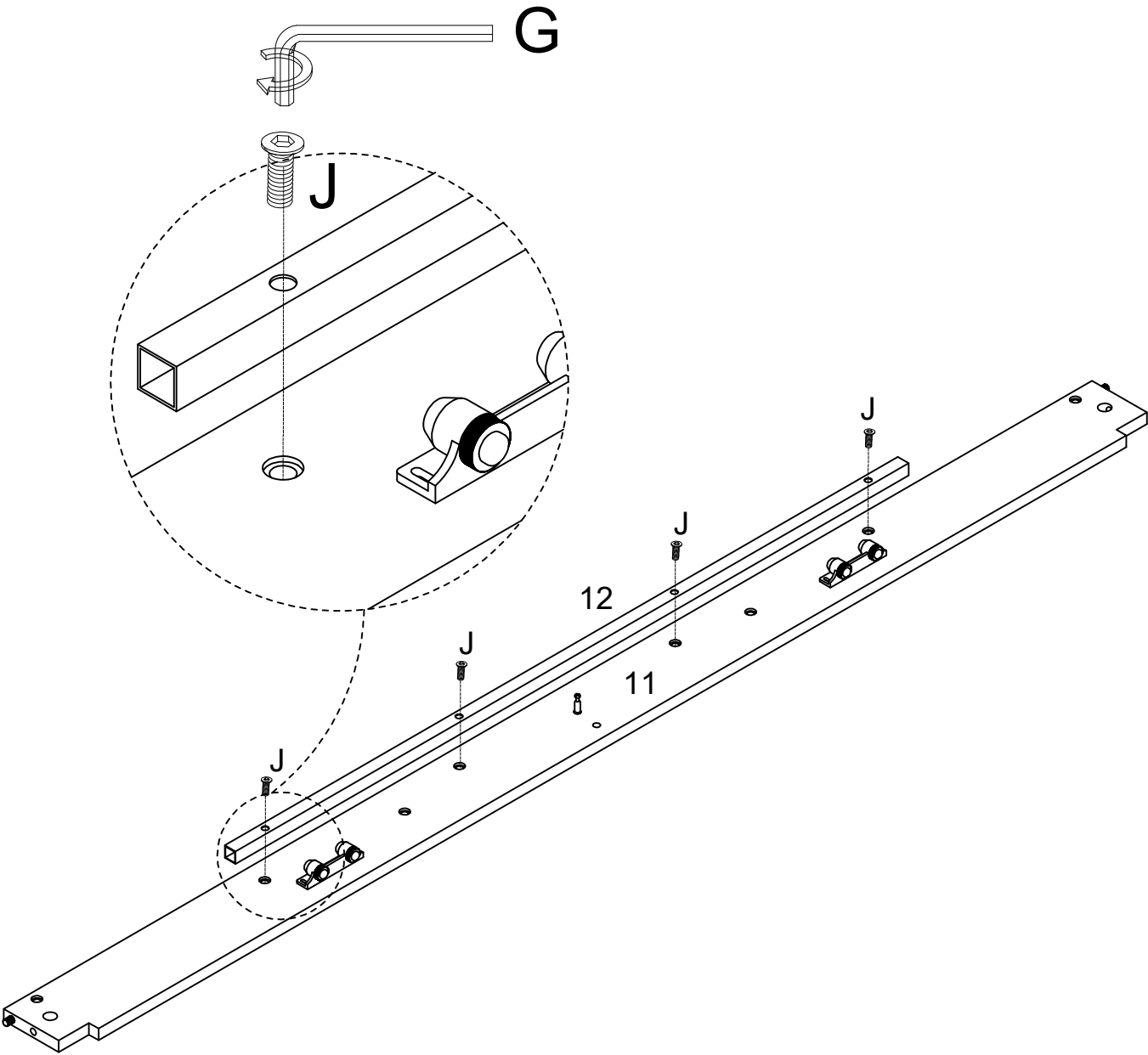
X39

Step 4



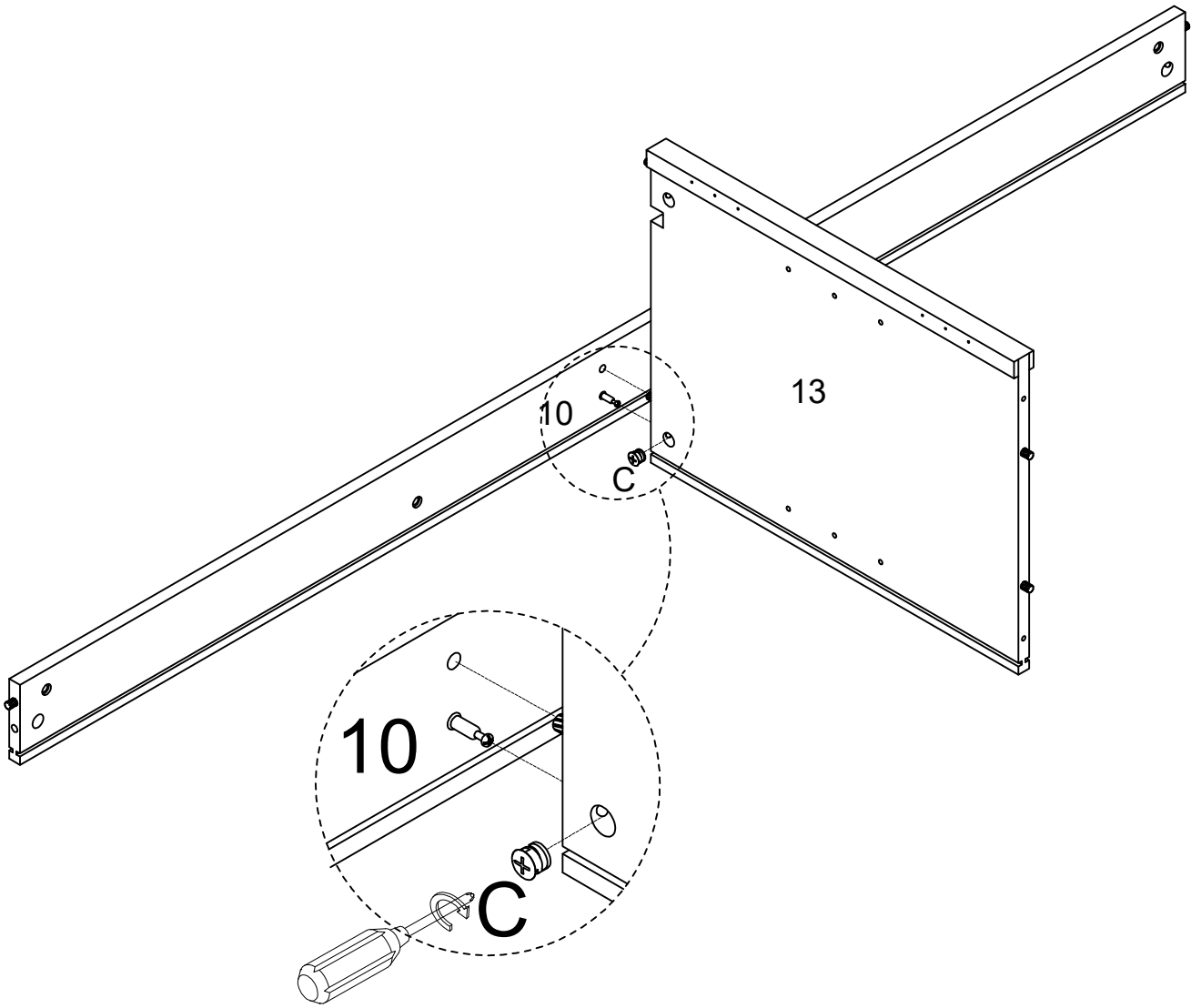
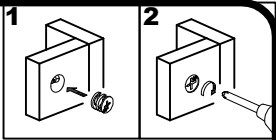
Q	P
	
X2	X4

Step 5



G	J
	
X1	X4

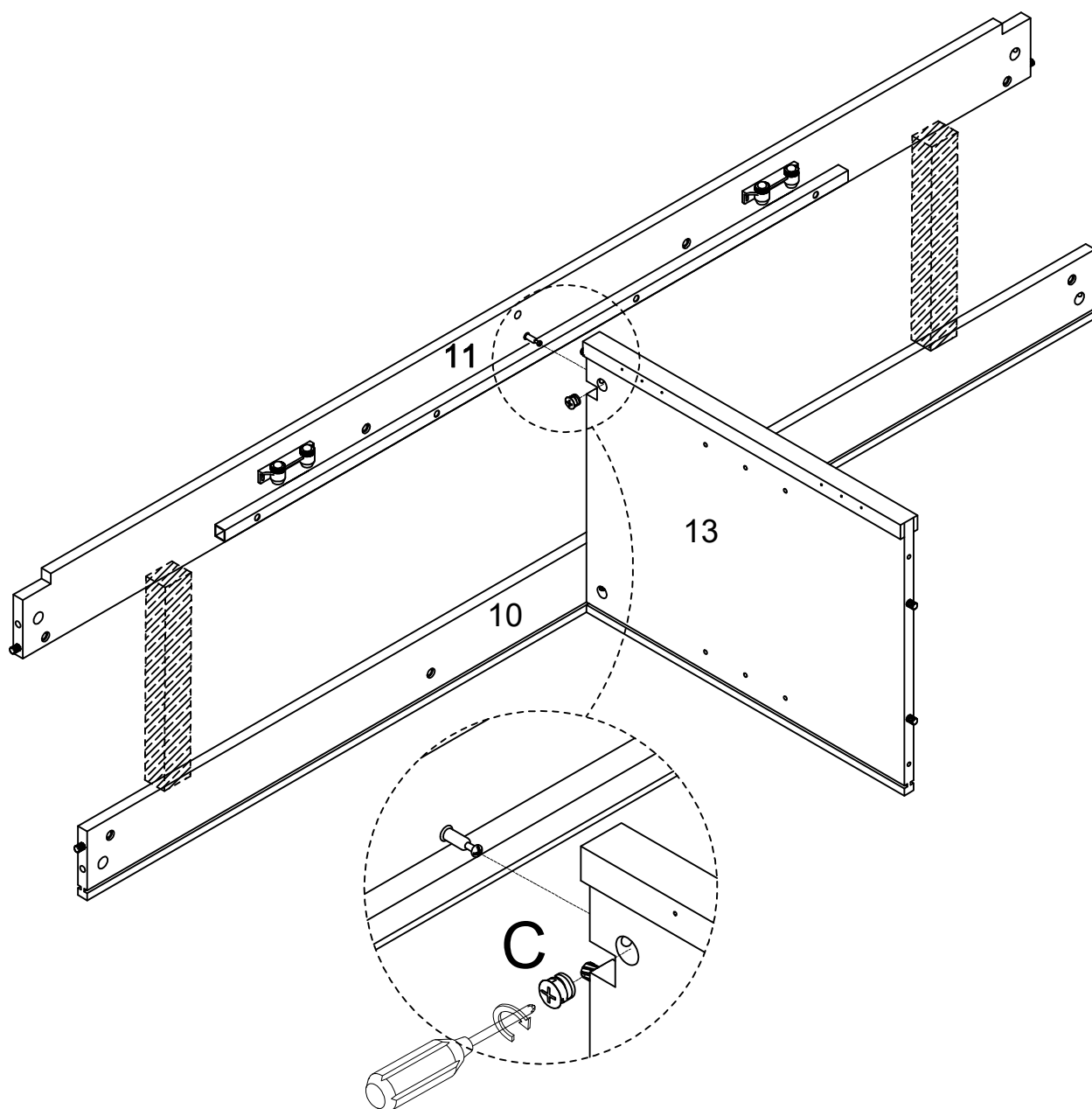
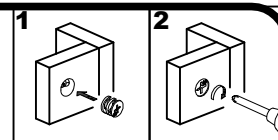
Step 6



C

X1

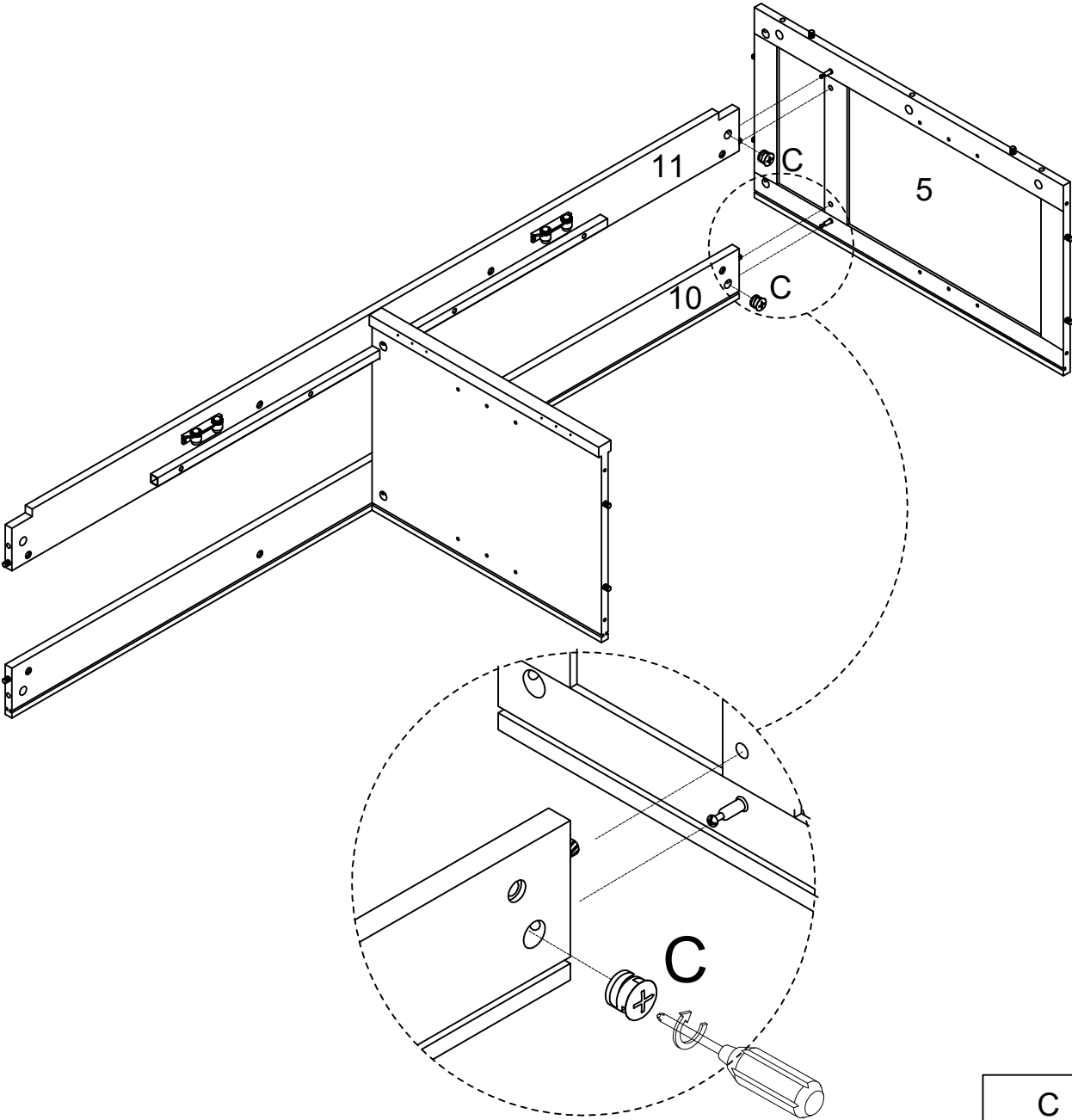
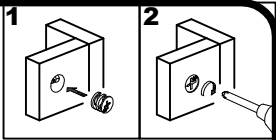
Step 7



C

X1

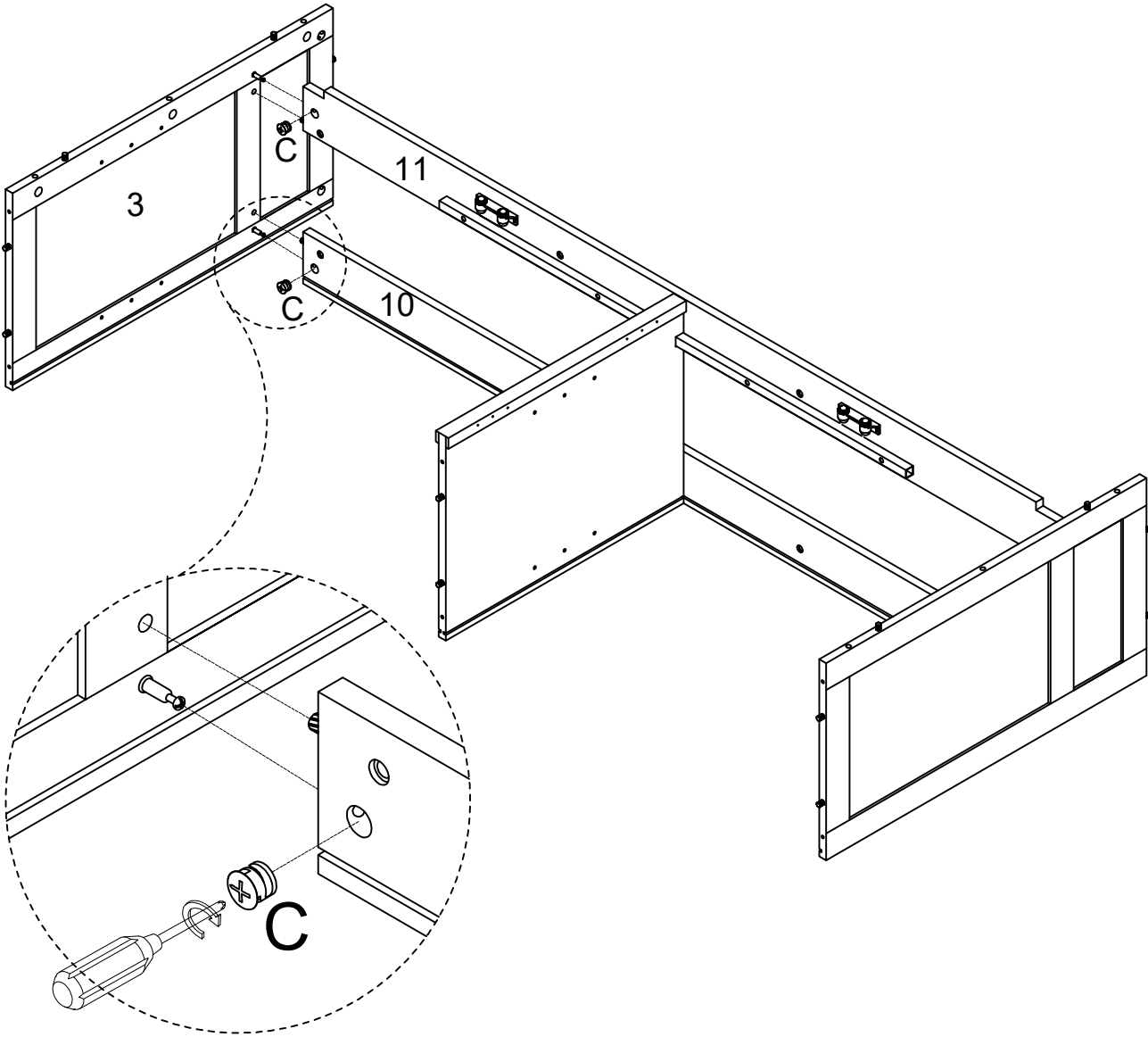
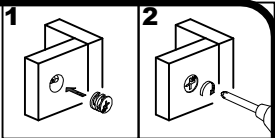
Step 8



C

X2

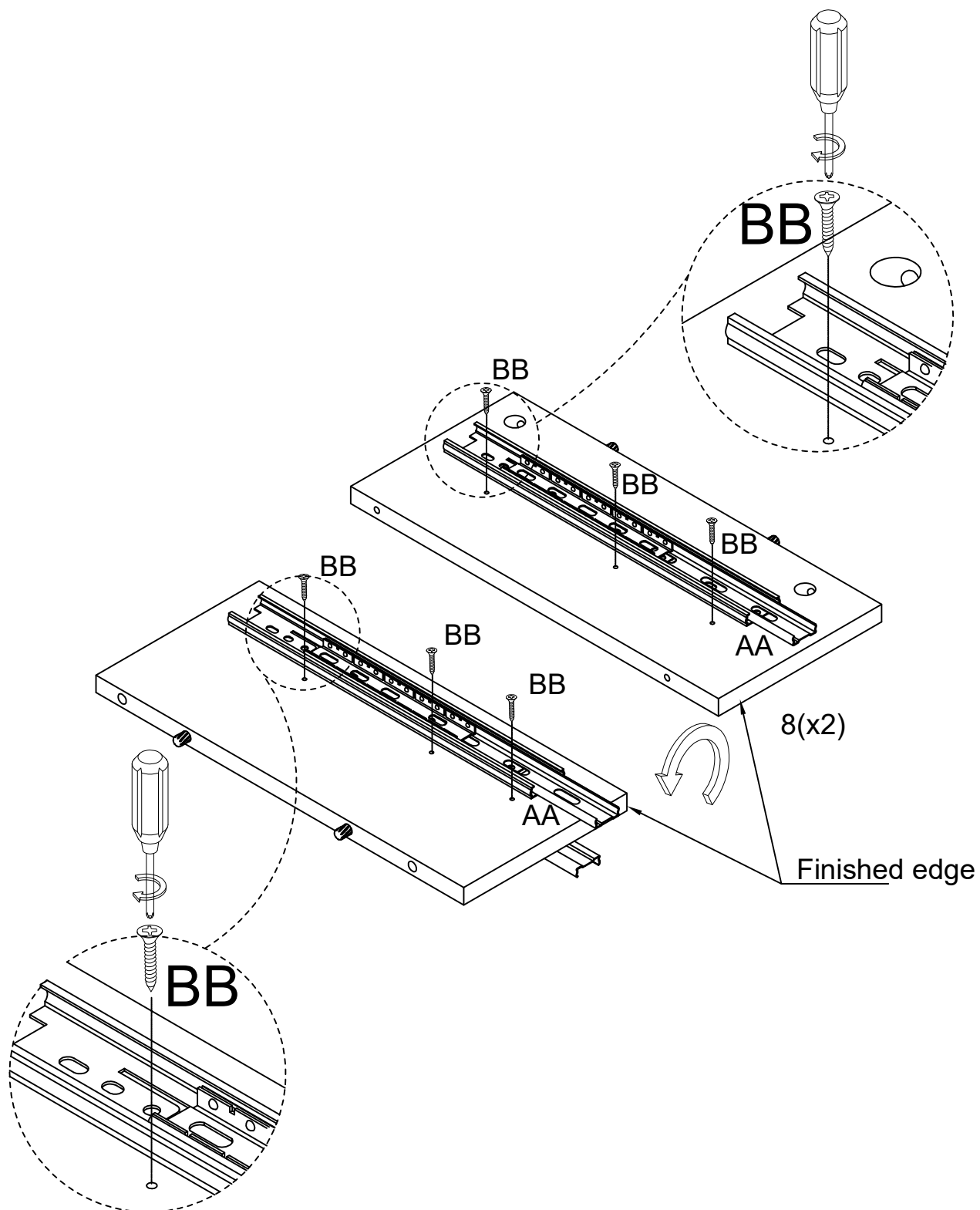
Step 9



C

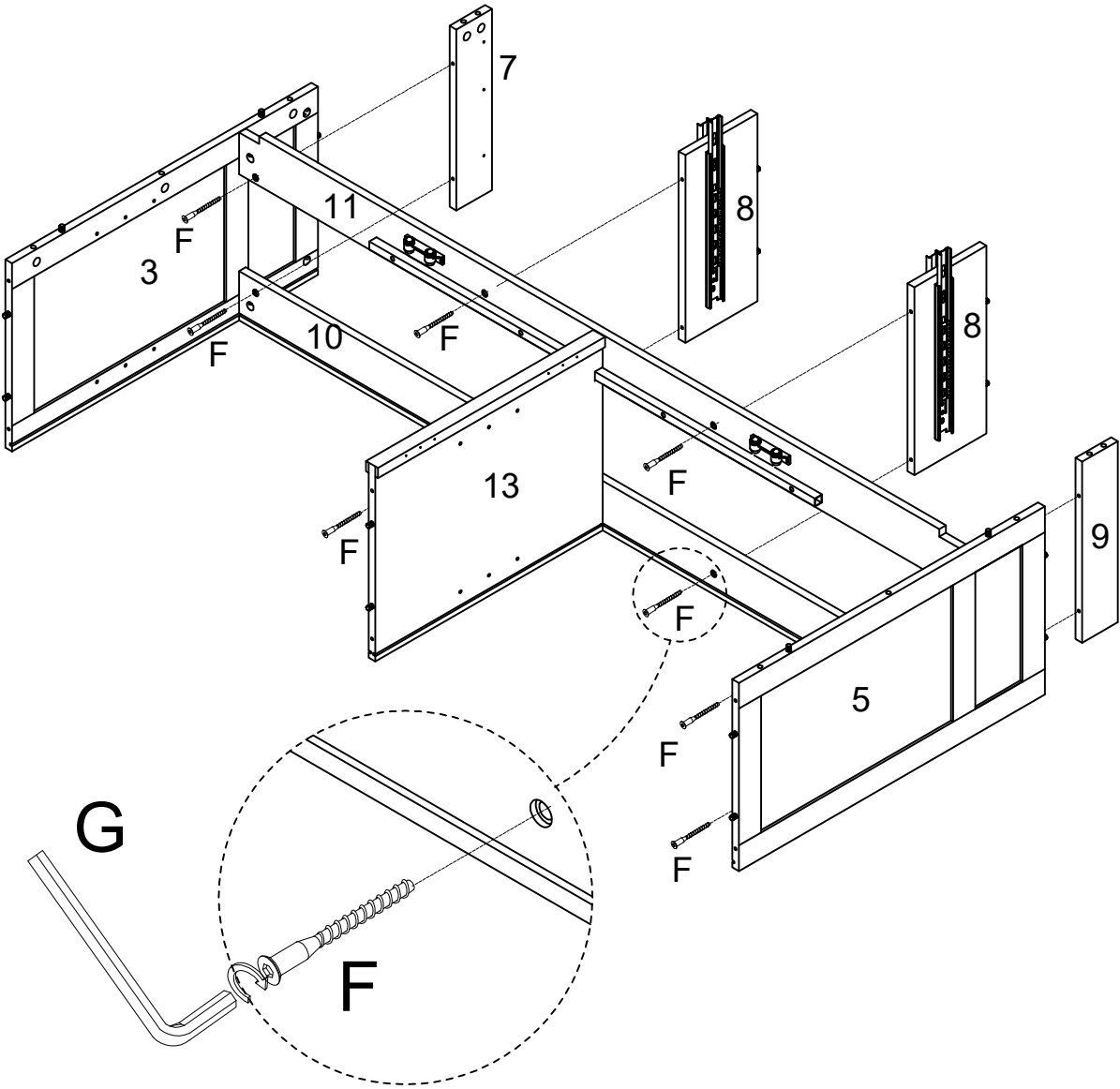
X2

Step 10



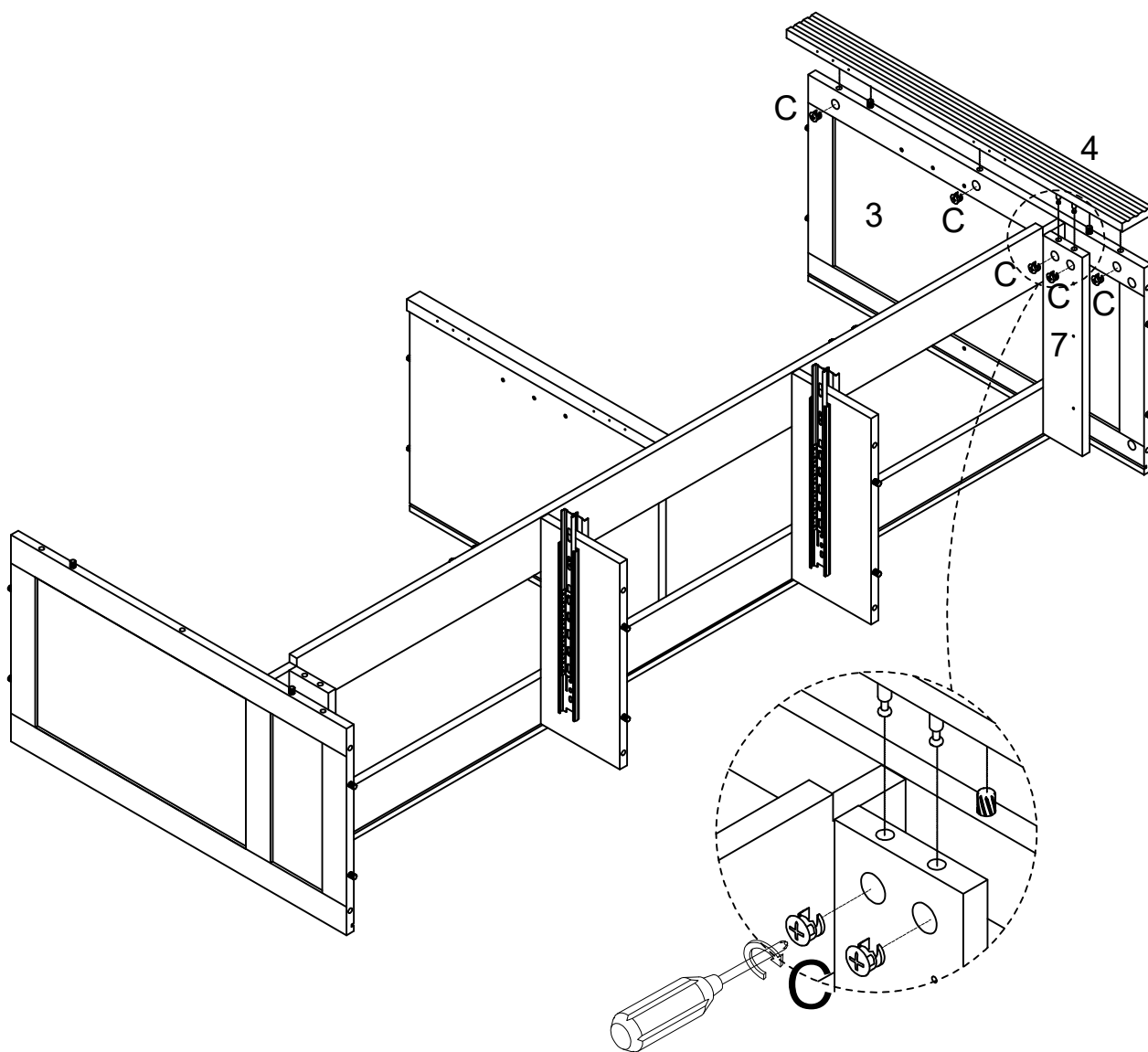
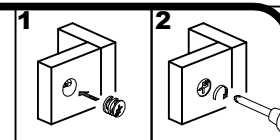
AA	BB
X2	X12

Step 11



G	F
	
X1	X8

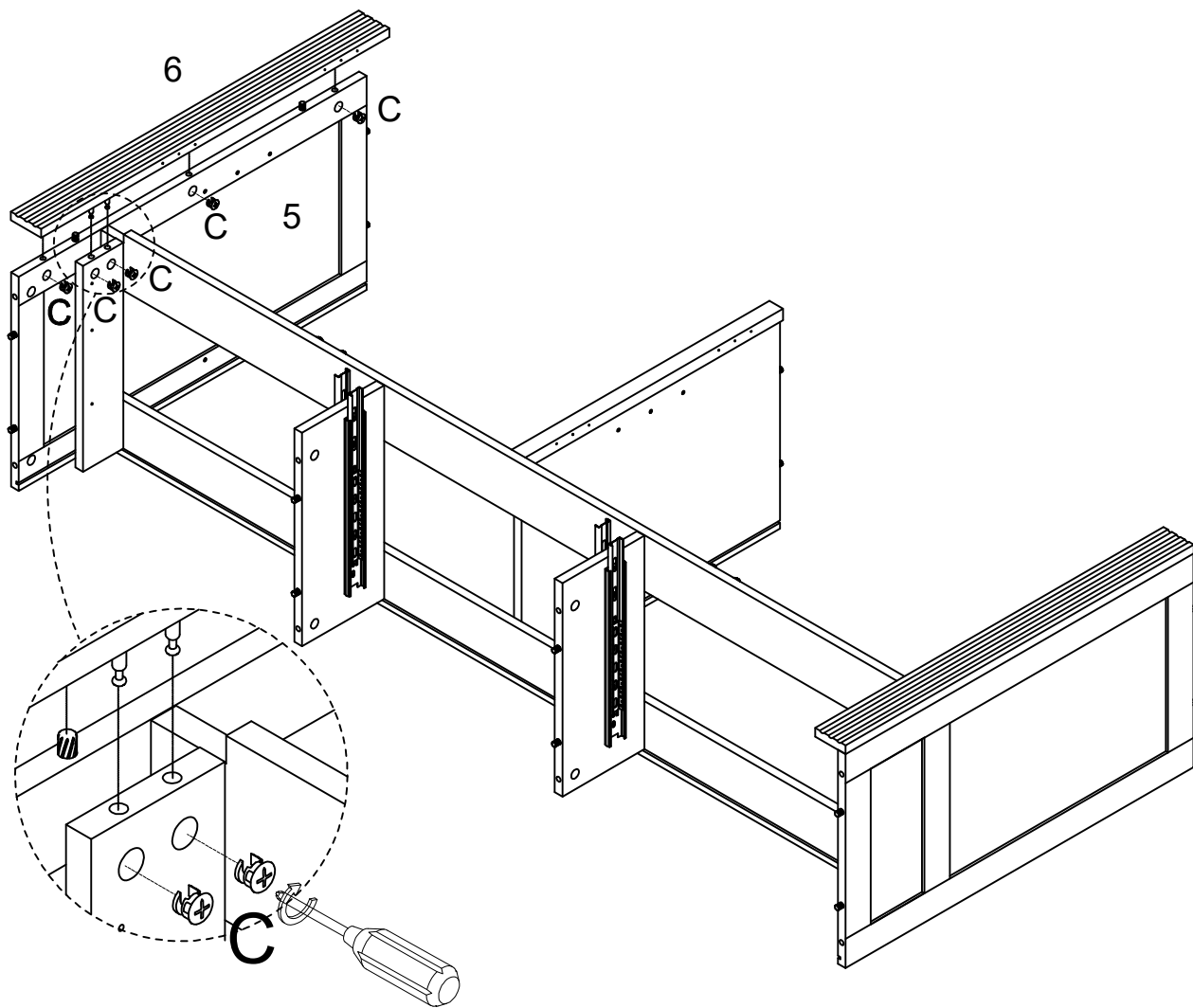
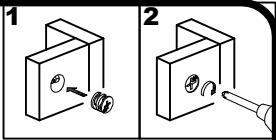
Step 12



C

X5

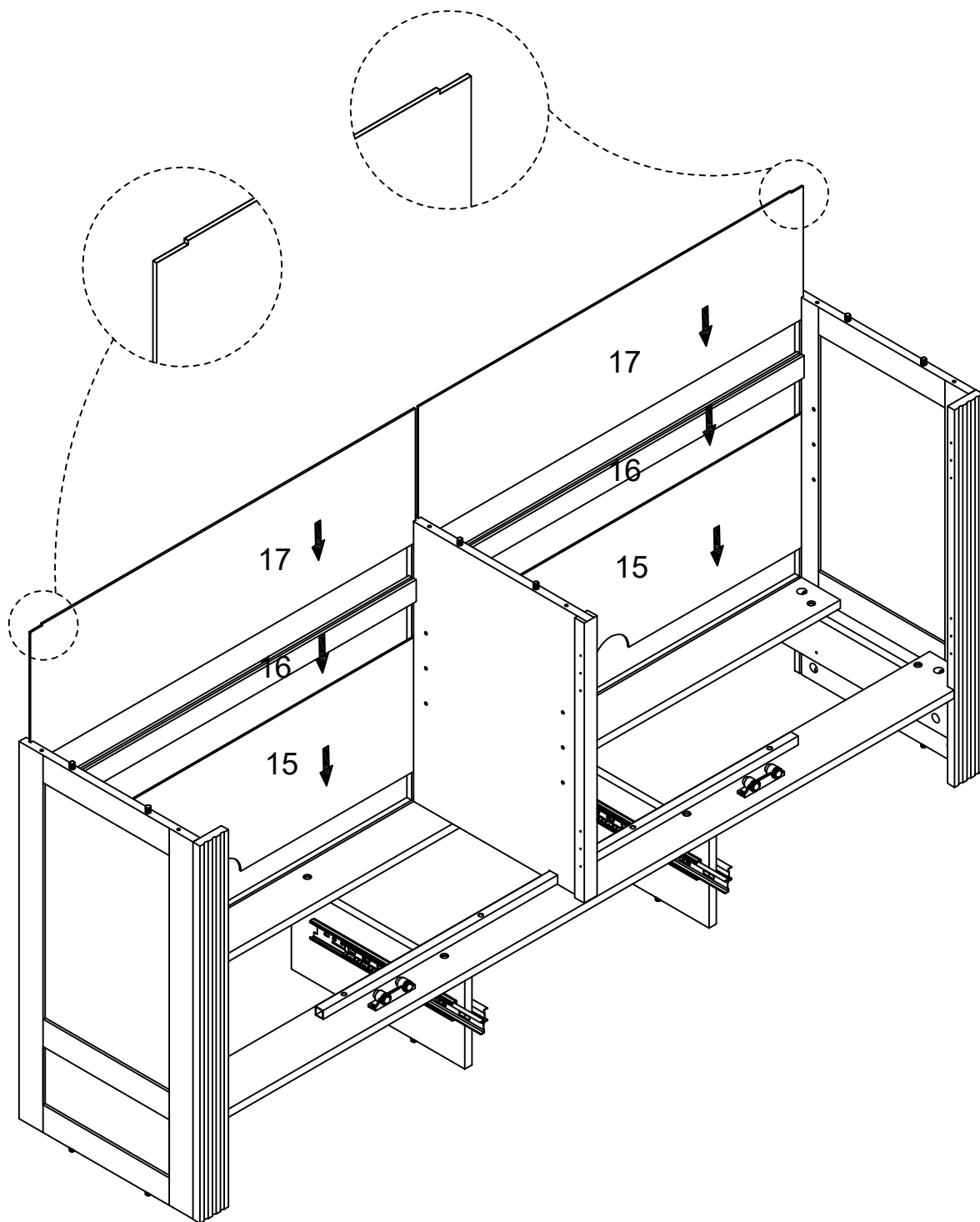
Step 13



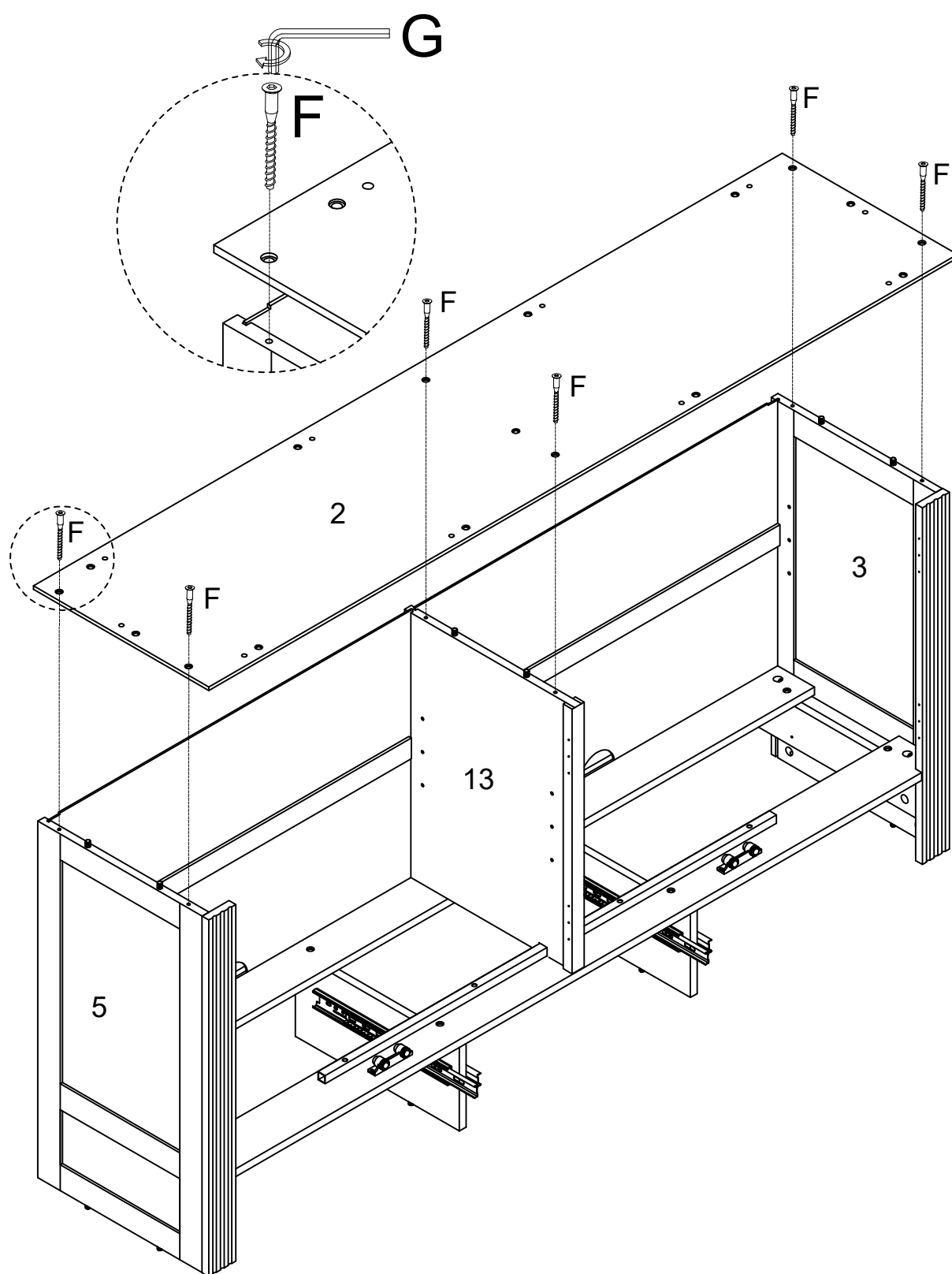
C

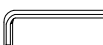
X5

Step 14

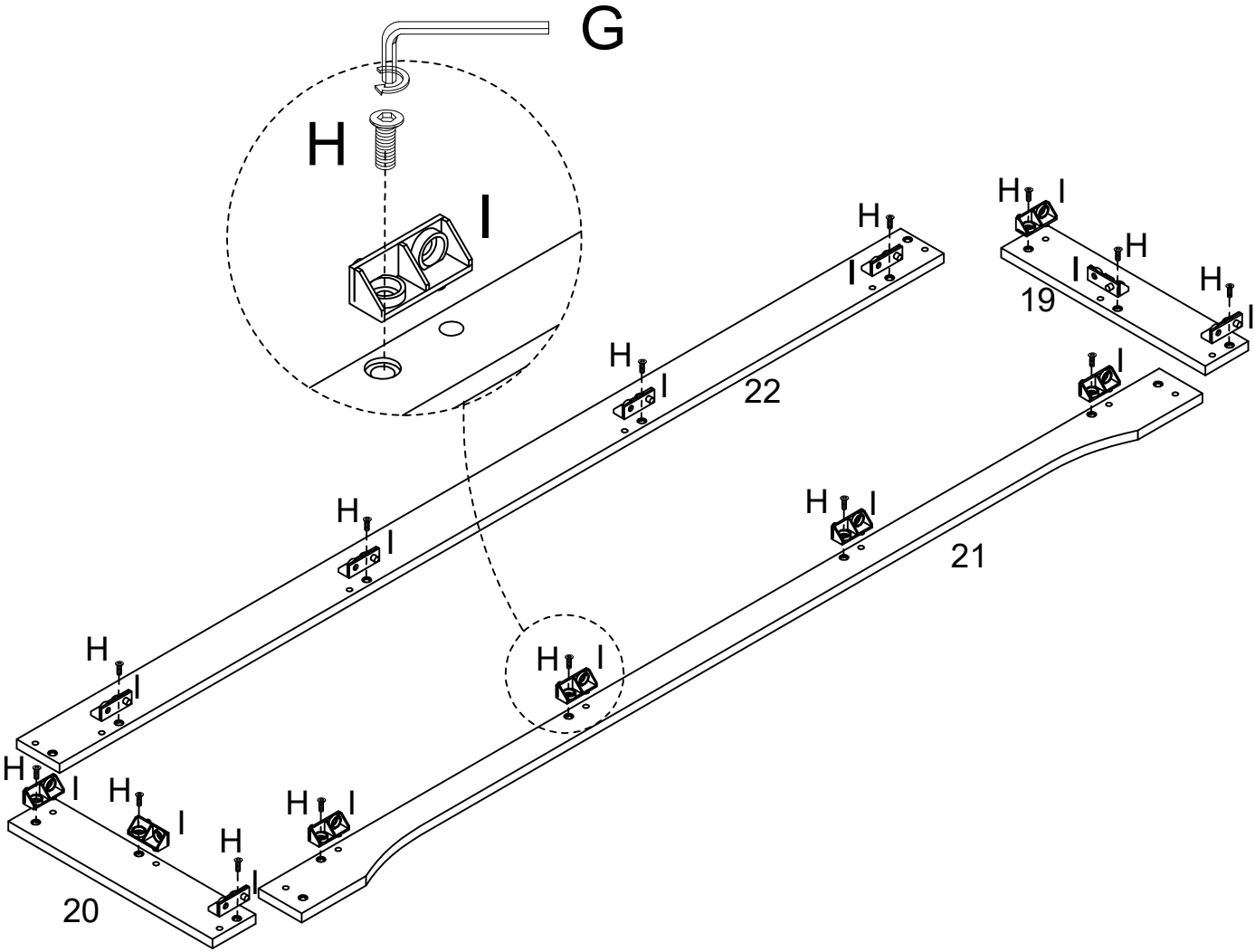


Step 15



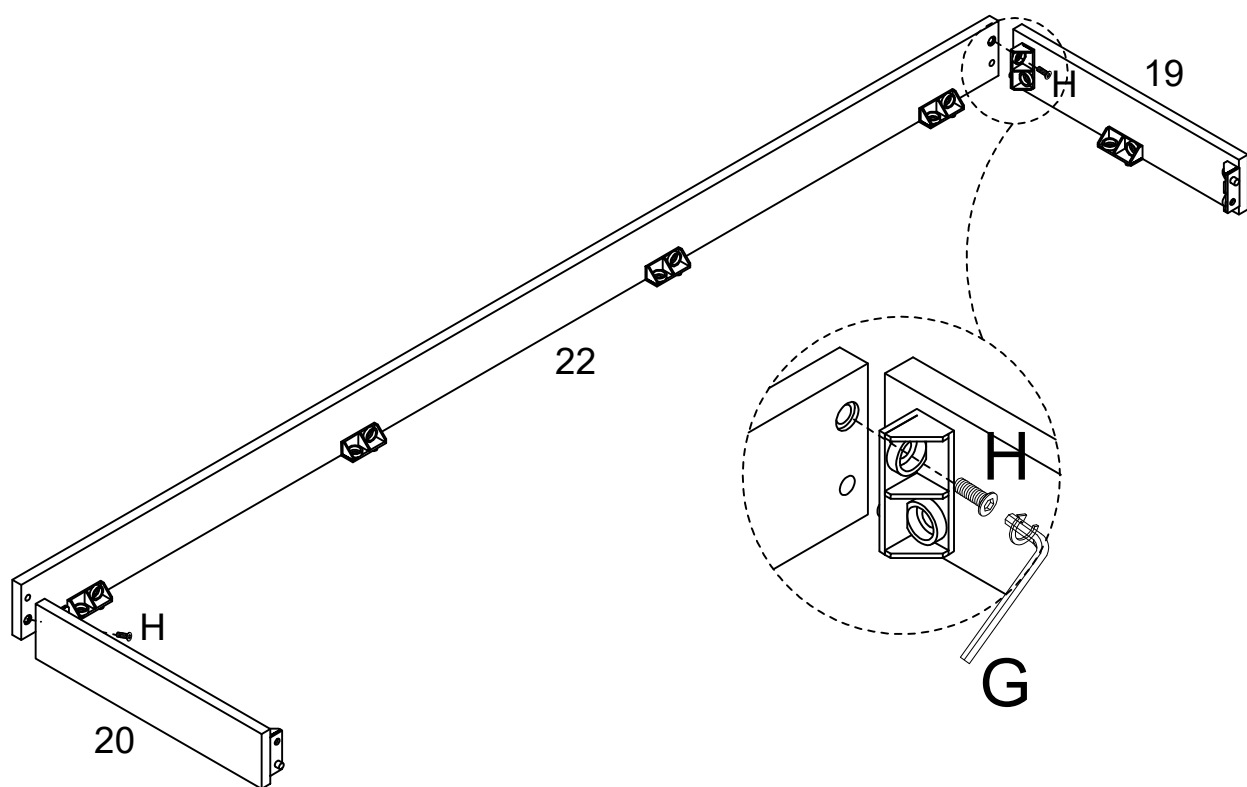
F	G
	
6	X1

Step 16



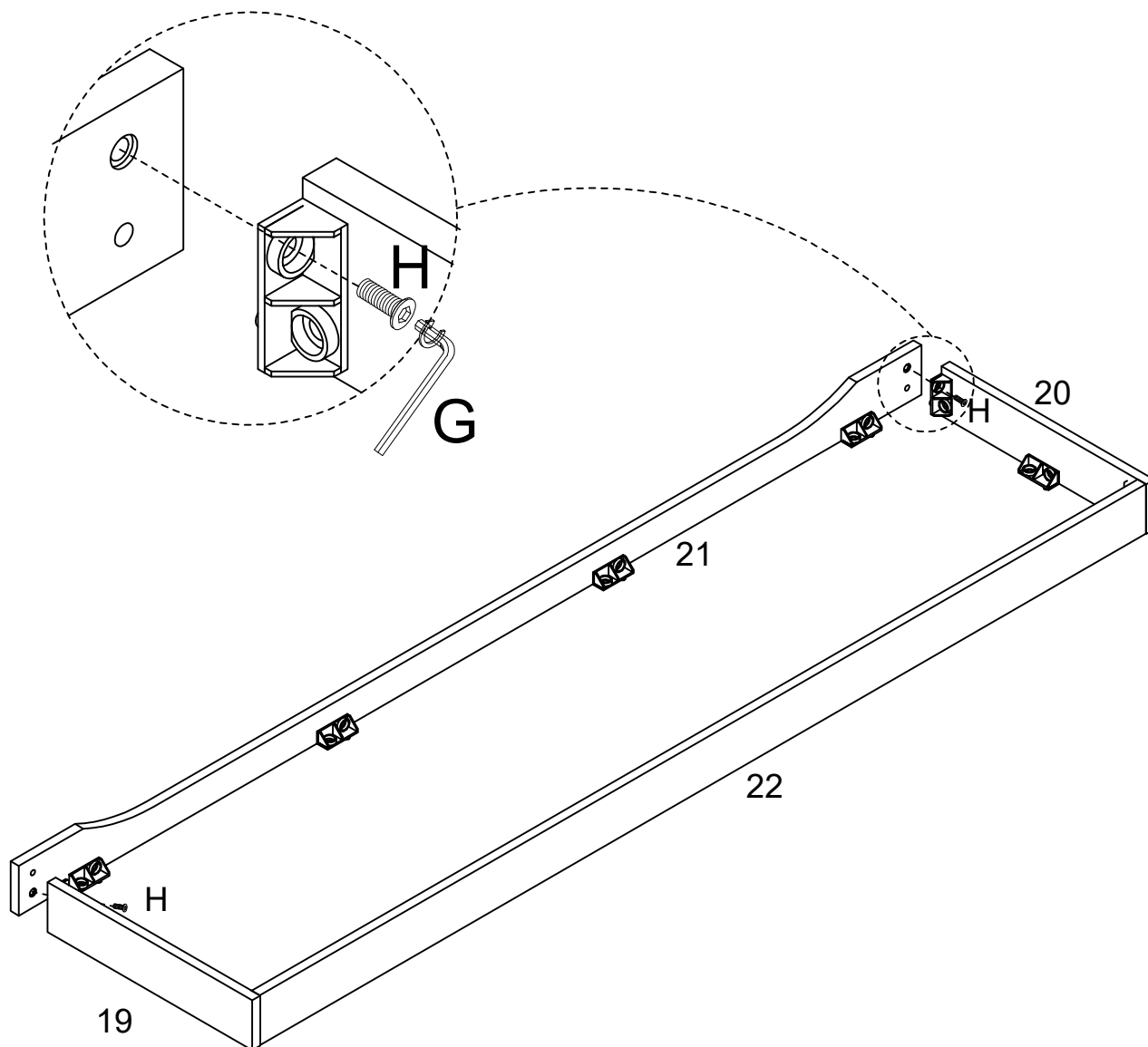
I	H	G
		
X14	X14	X1

Step 17



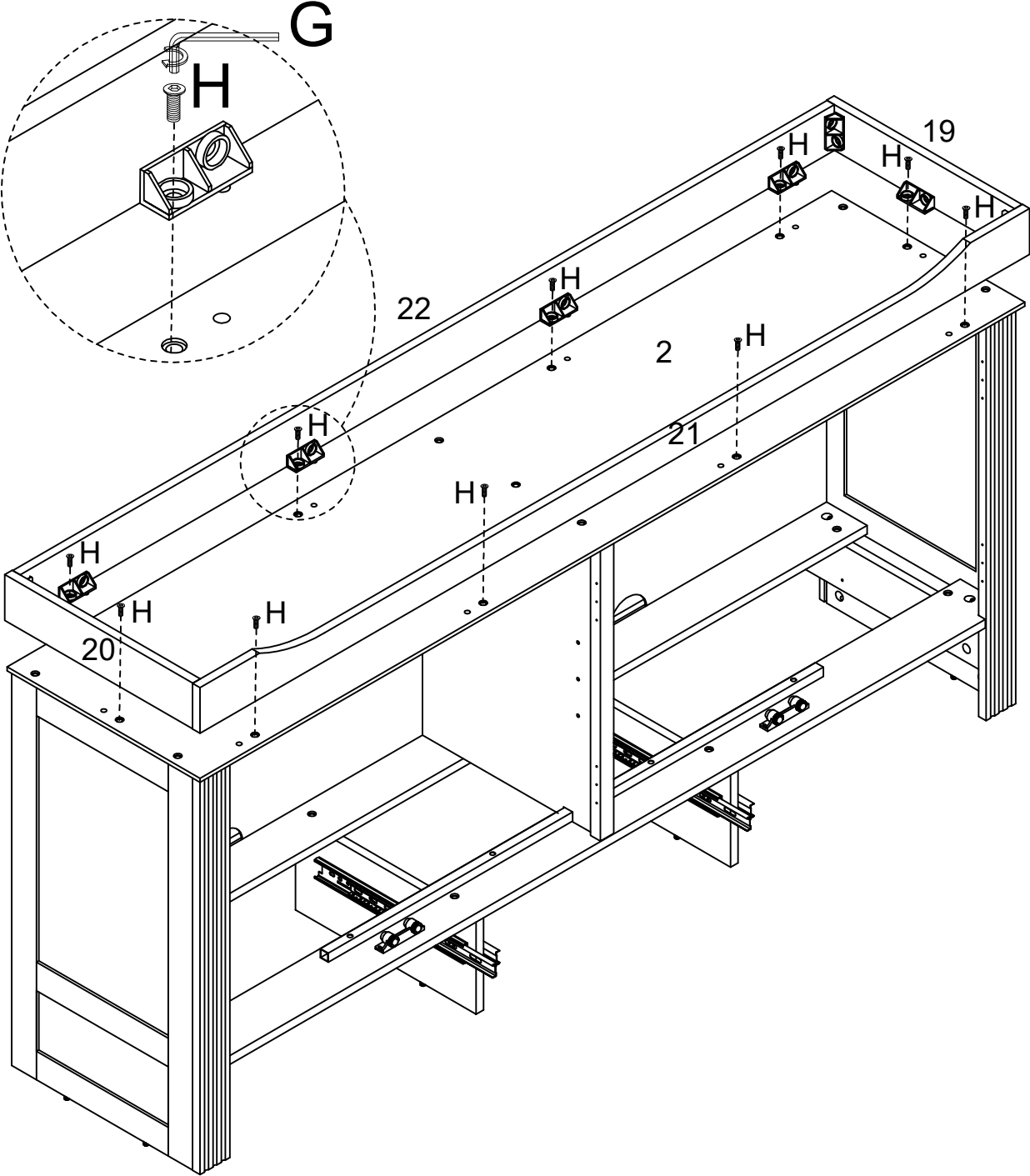
H	G
	
X2	X1

Step 18



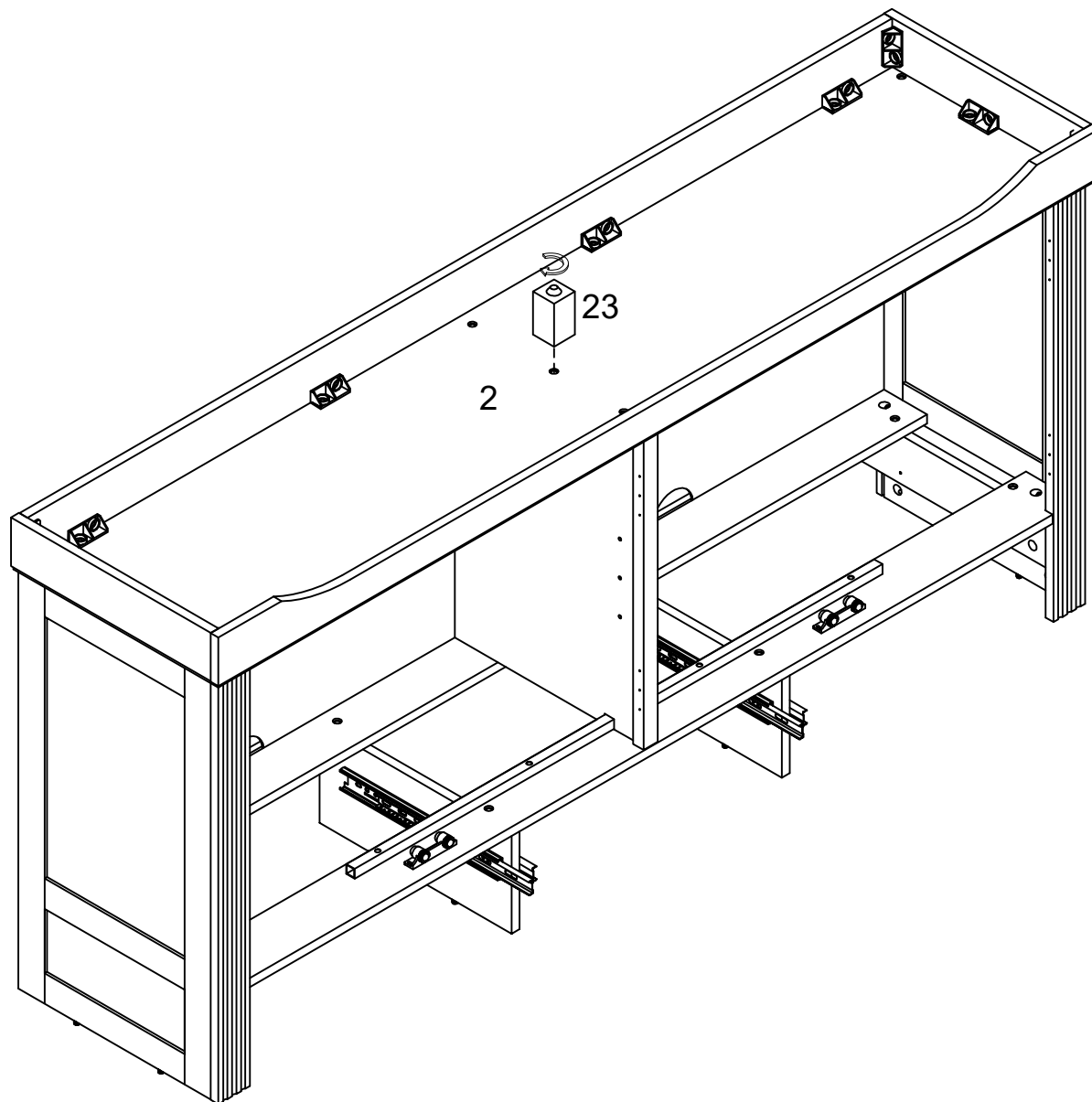
H	G
	
X2	X1

Step 19

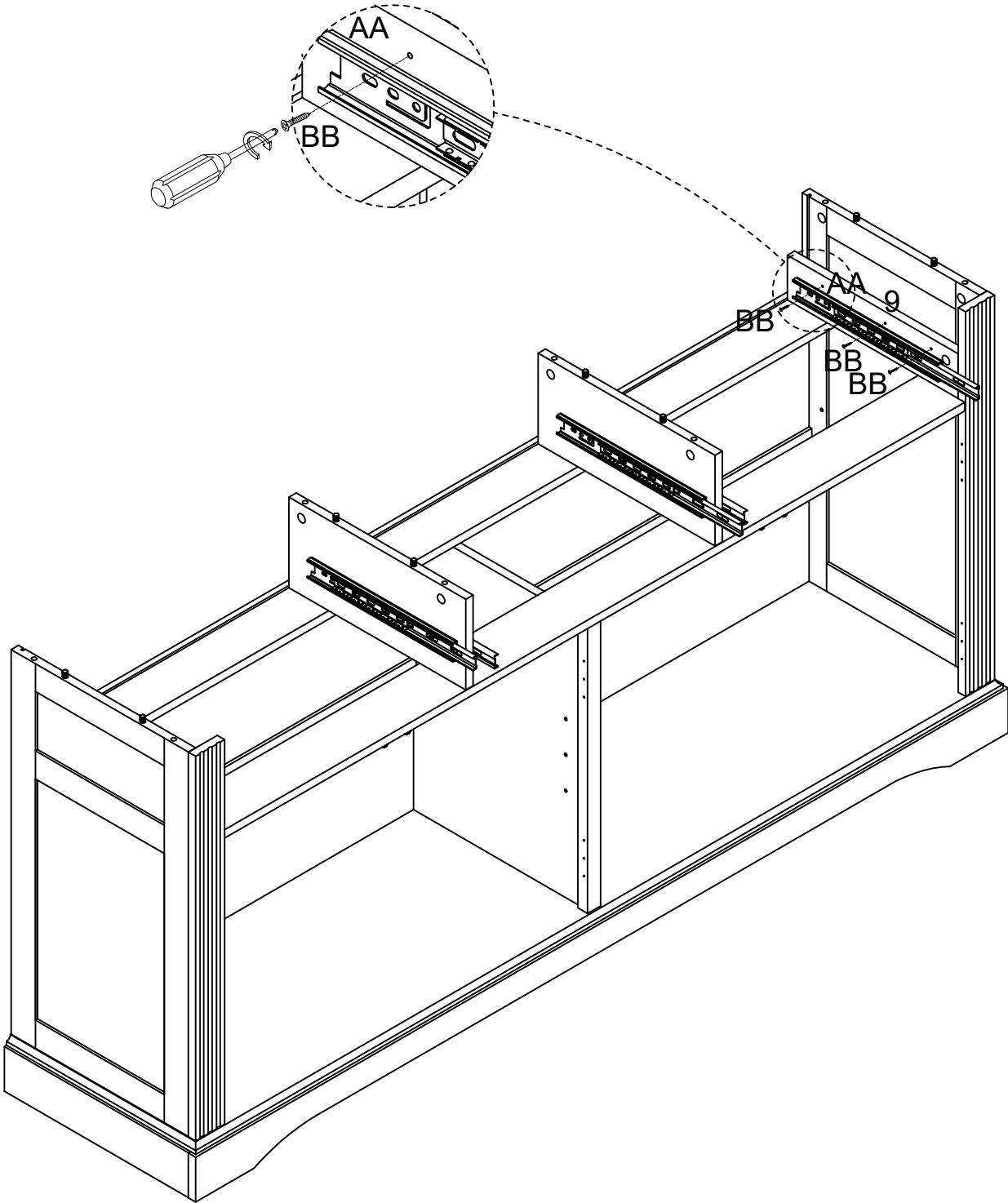


H	G
	
X10	X1

Step 20

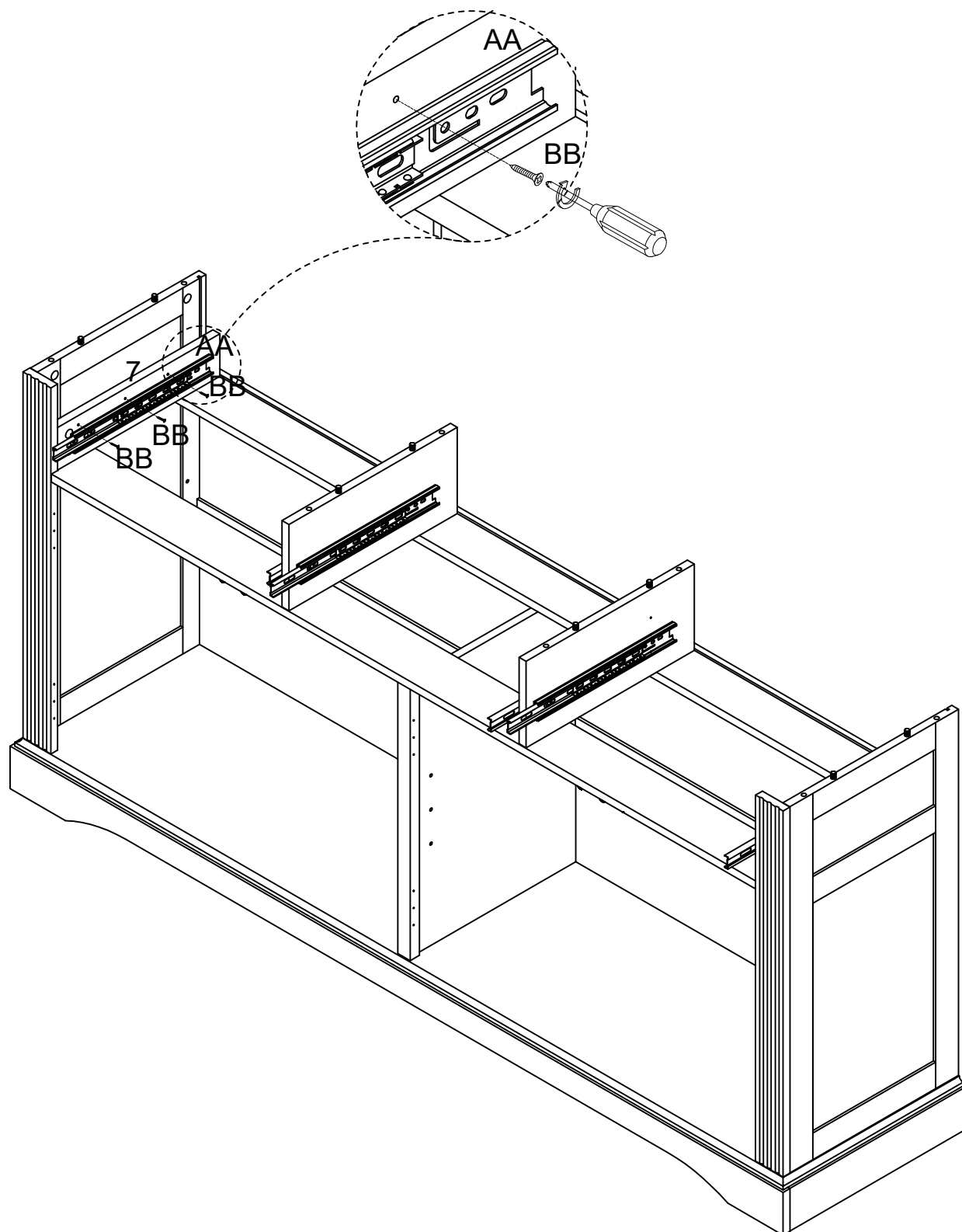


Step 21



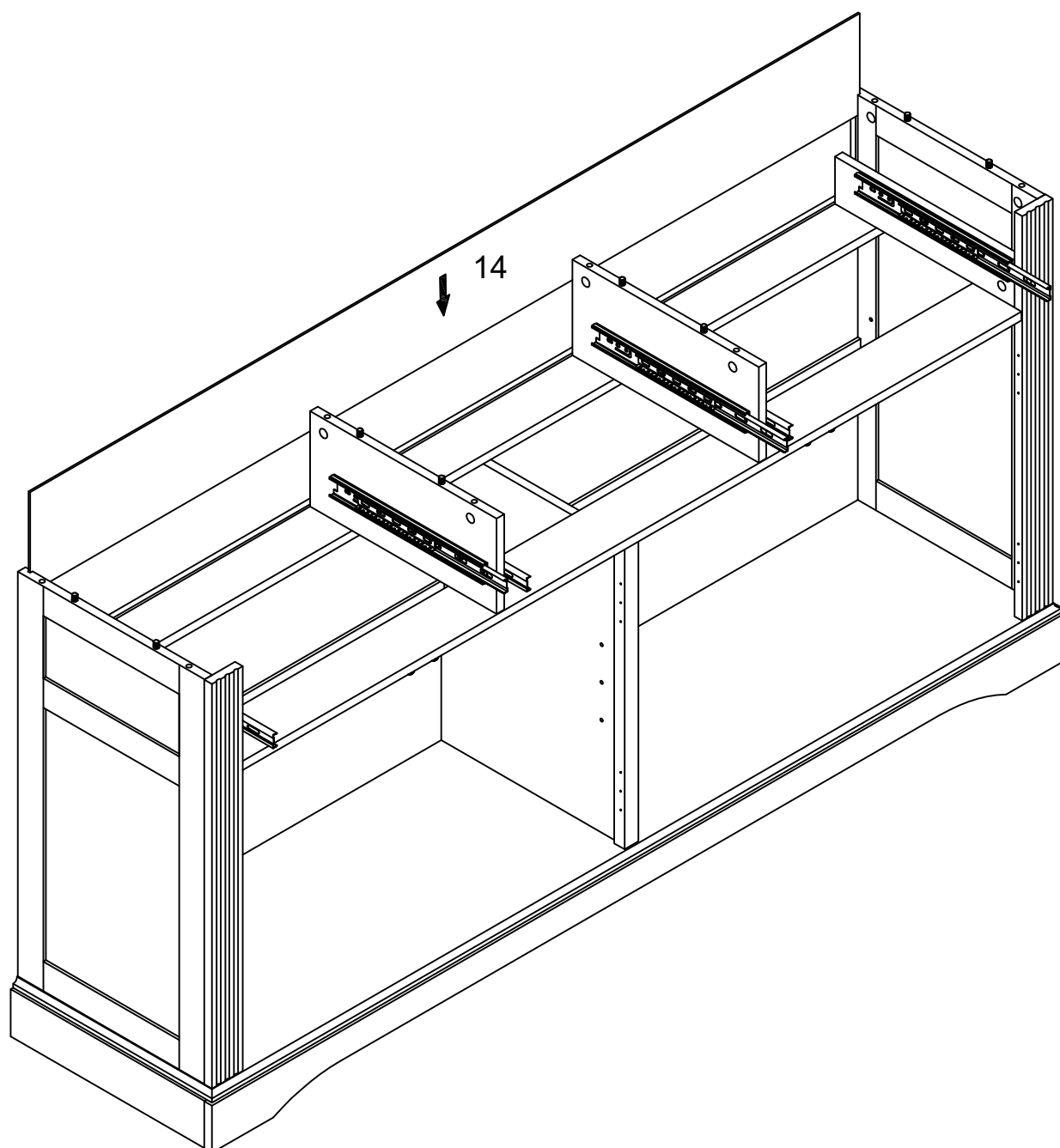
AA	BB
	
X1	X3

Step 22

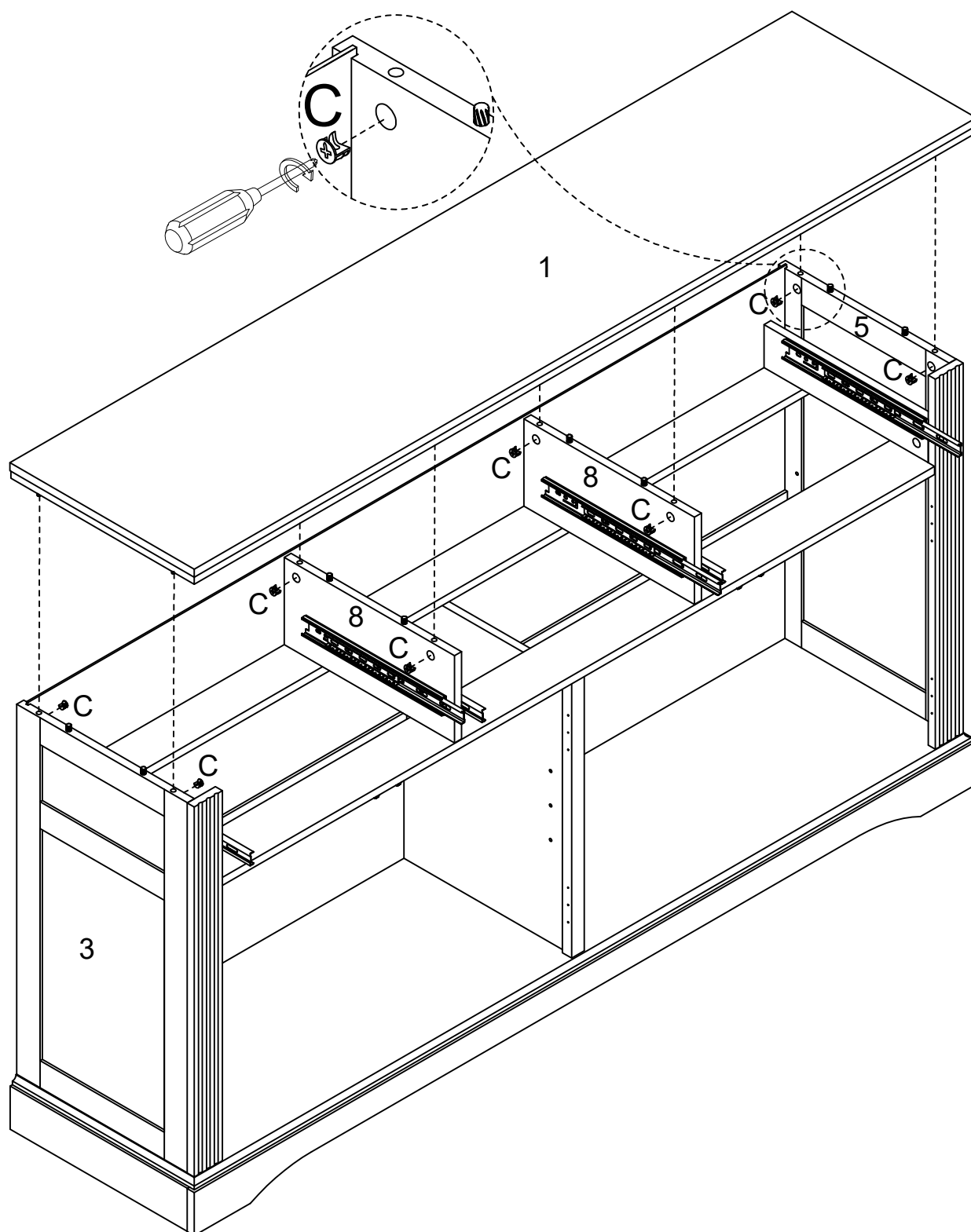
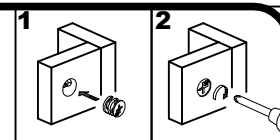


AA	BB
	
X1	X3

Step 23



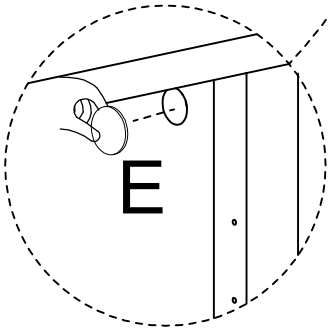
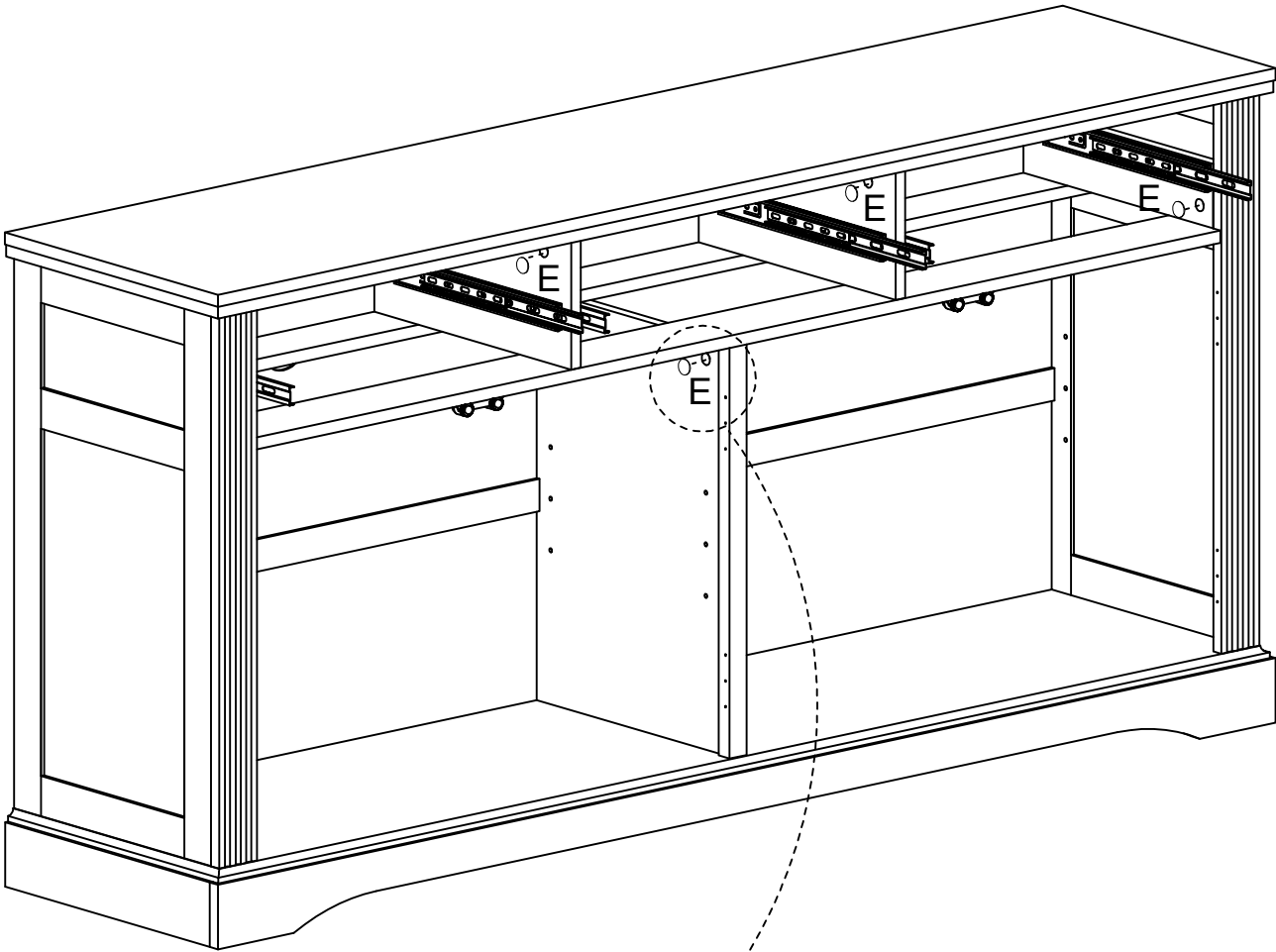
Step 24



C

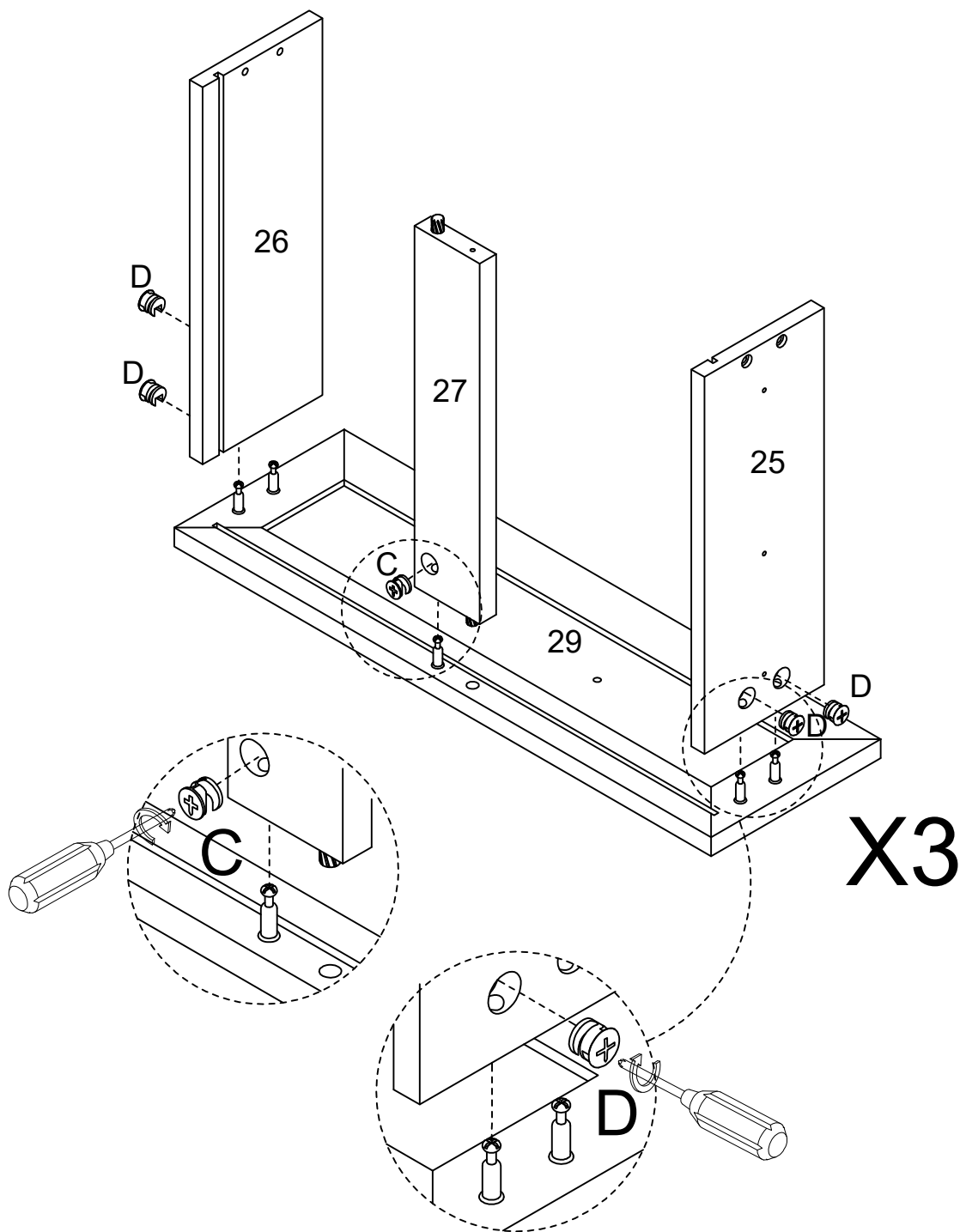
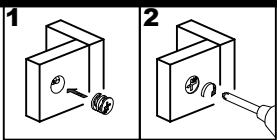
X8

Step 25



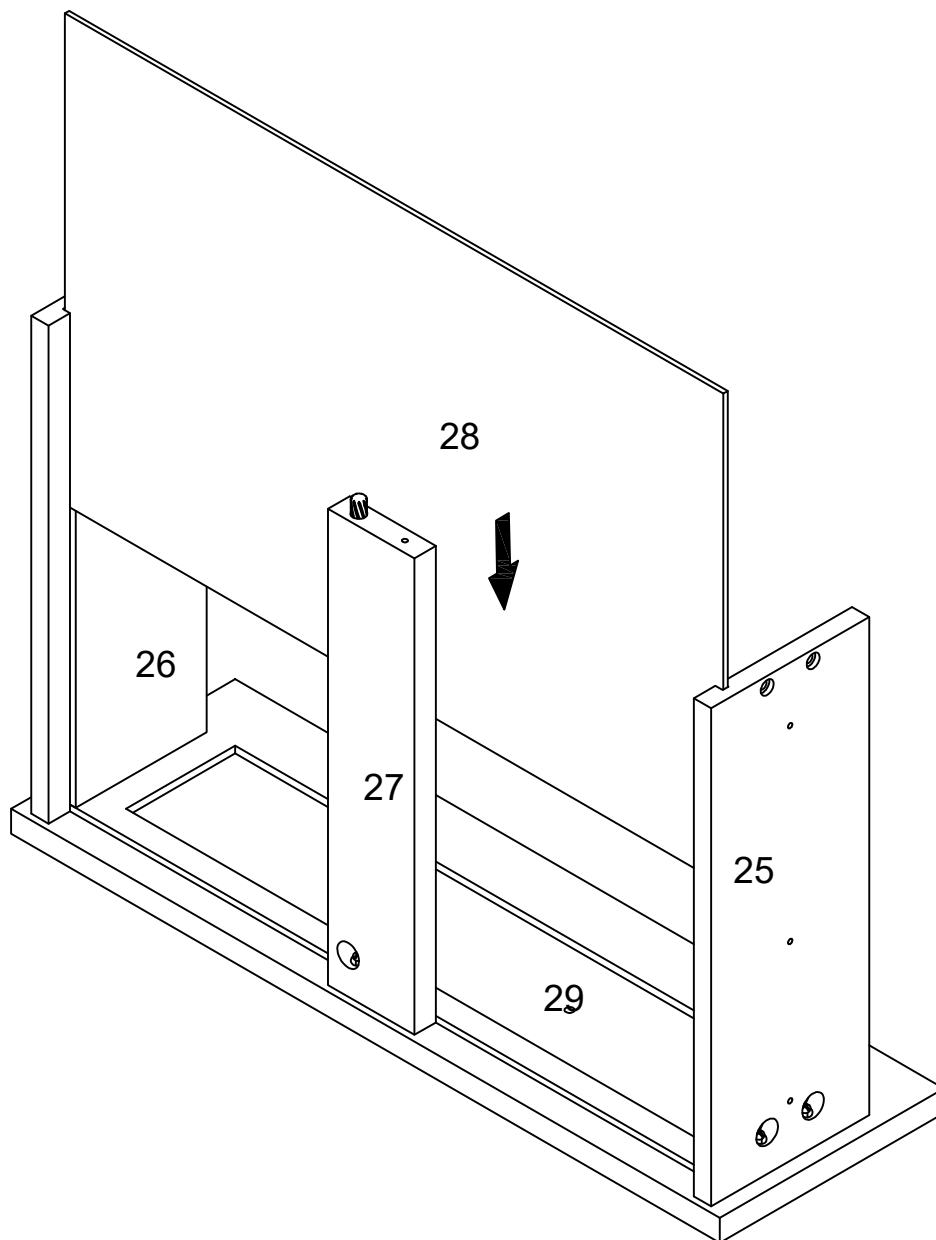
E
O
X24

Step 26



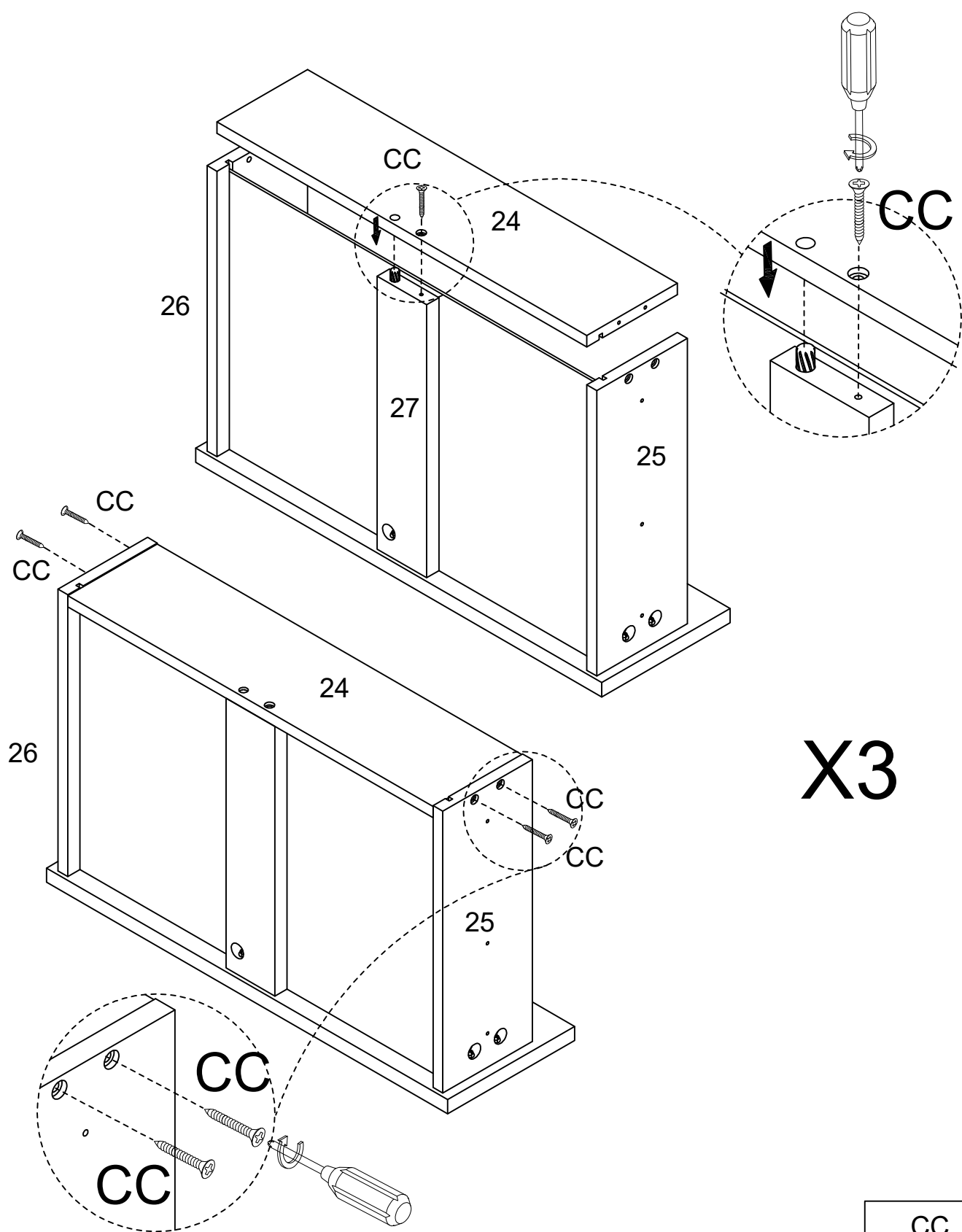
D	C
	
X12	X3

Step 27



X3

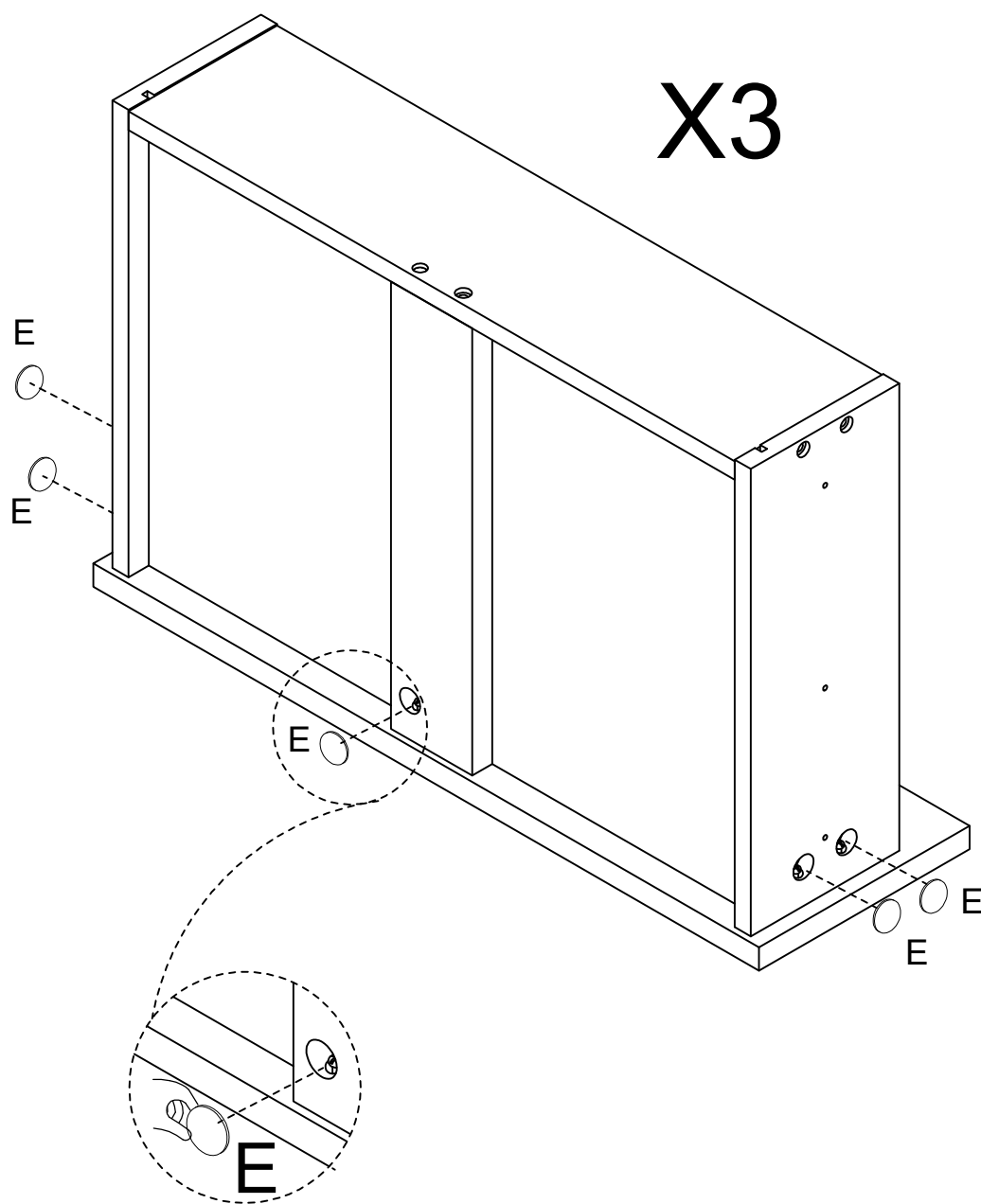
Step 28



CC

X15

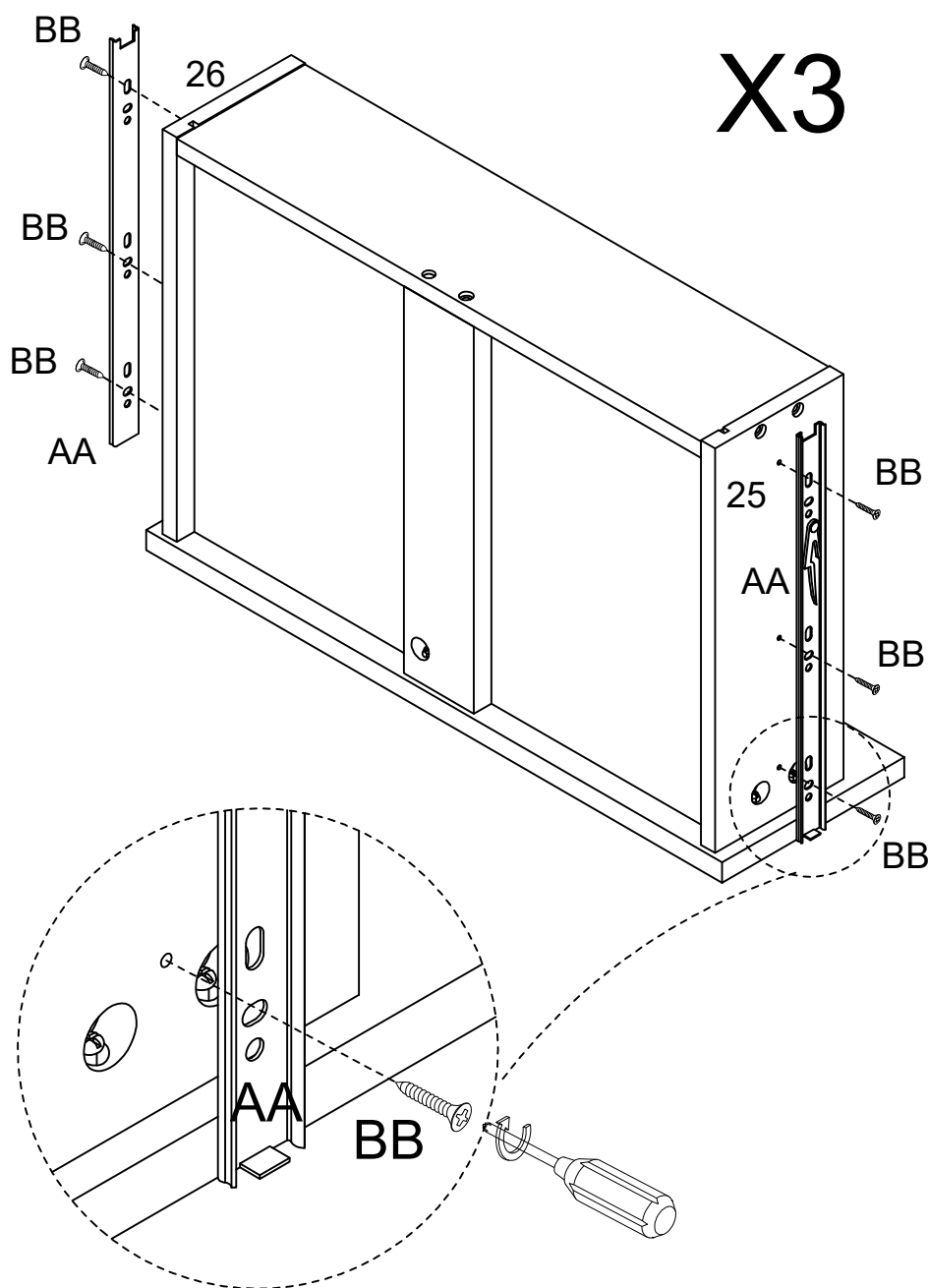
Step 29



E

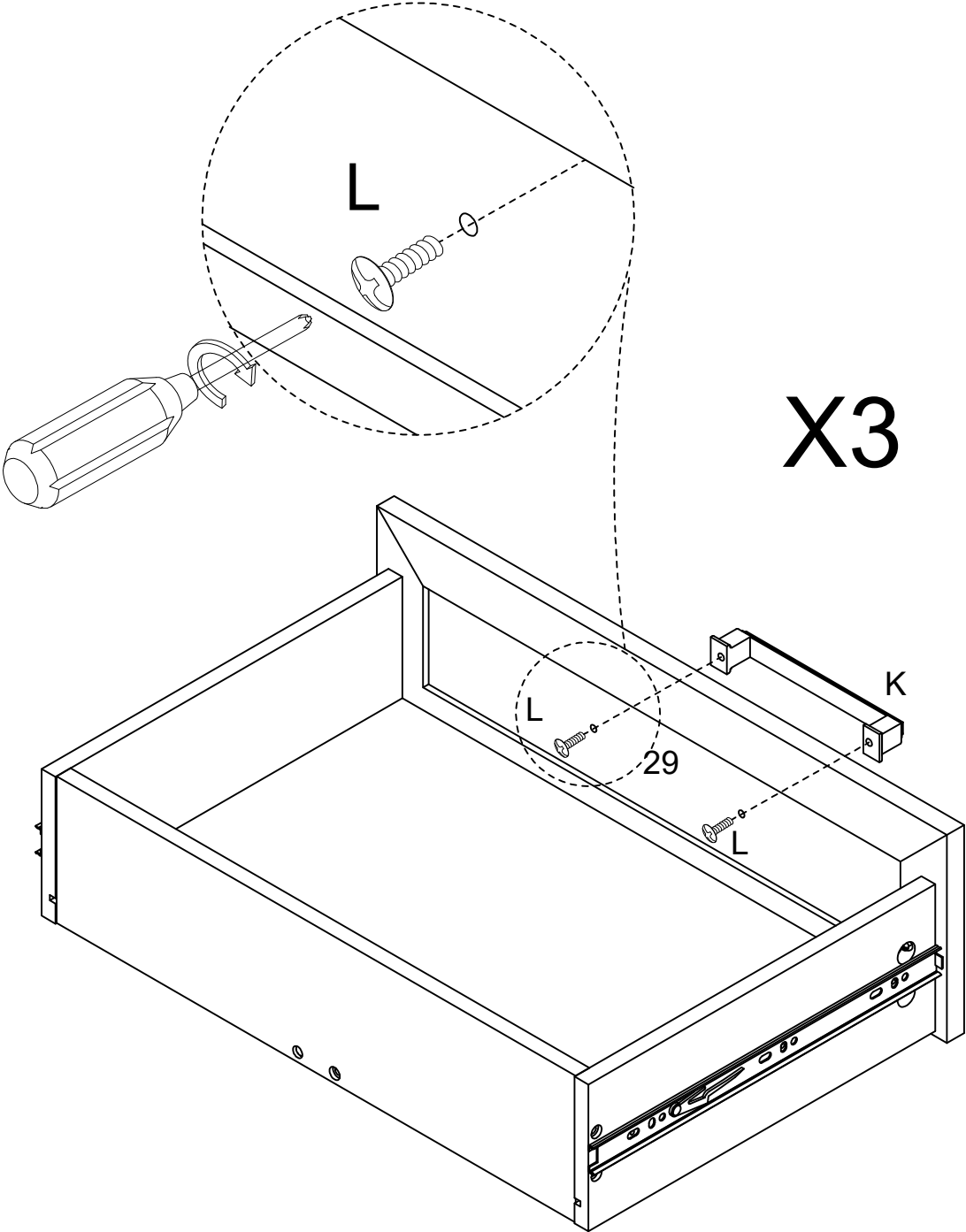
X15

Step 30



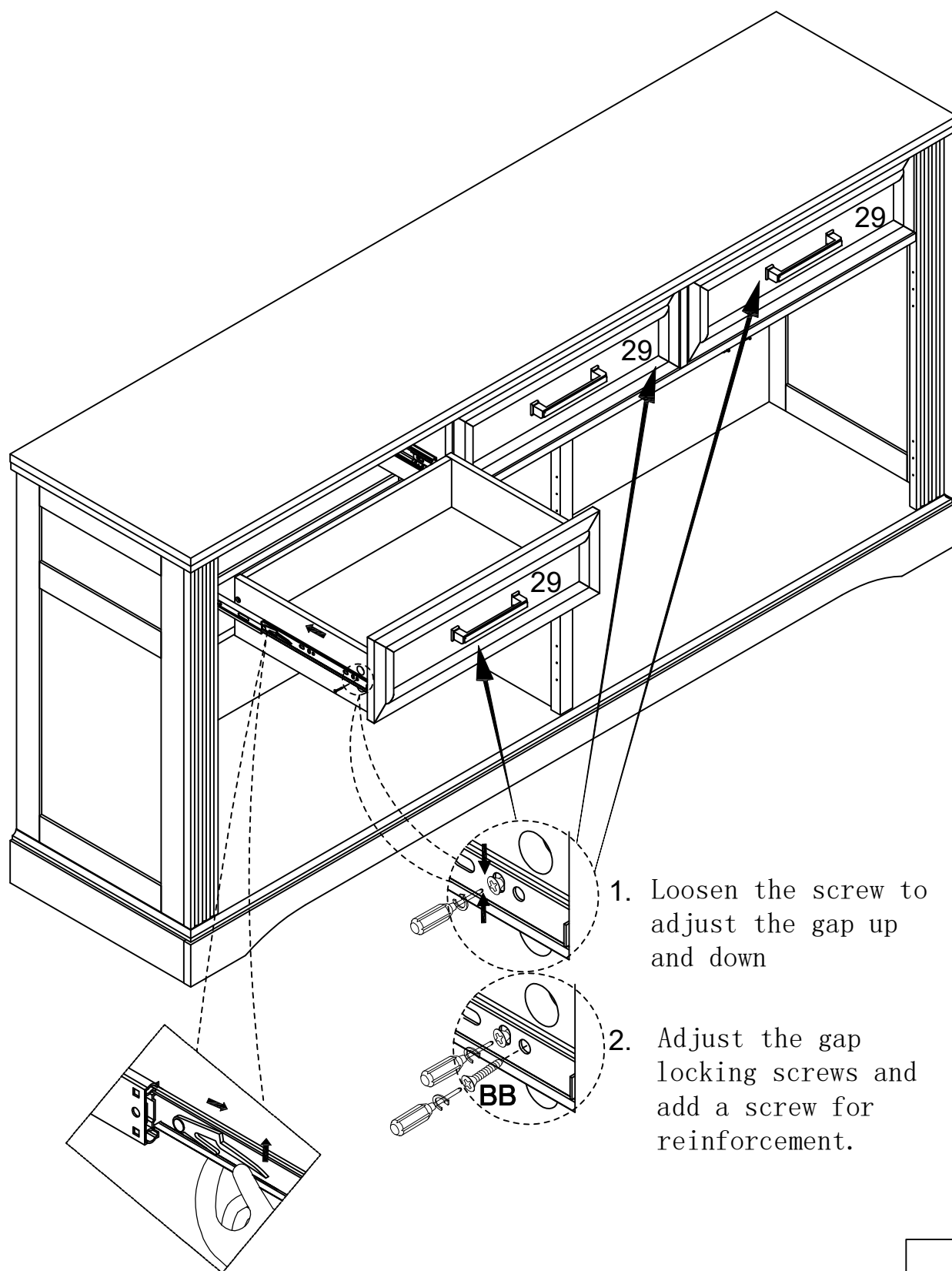
AA	BB
X3	X18

Step 31



L	K
	
X6	X3

Step 32

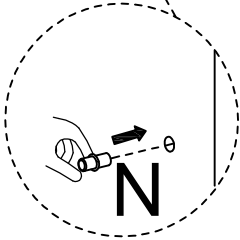
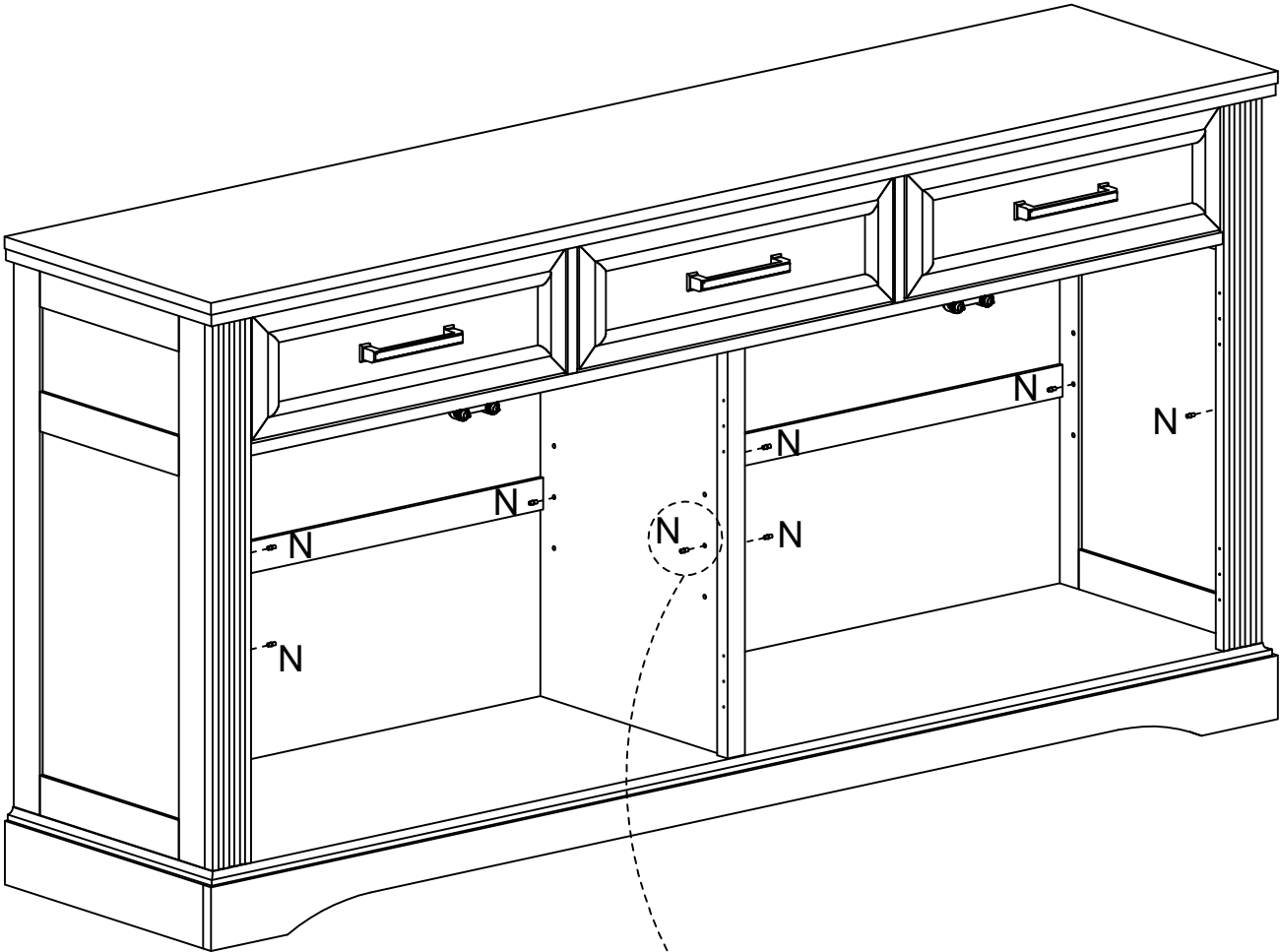


BB



X6

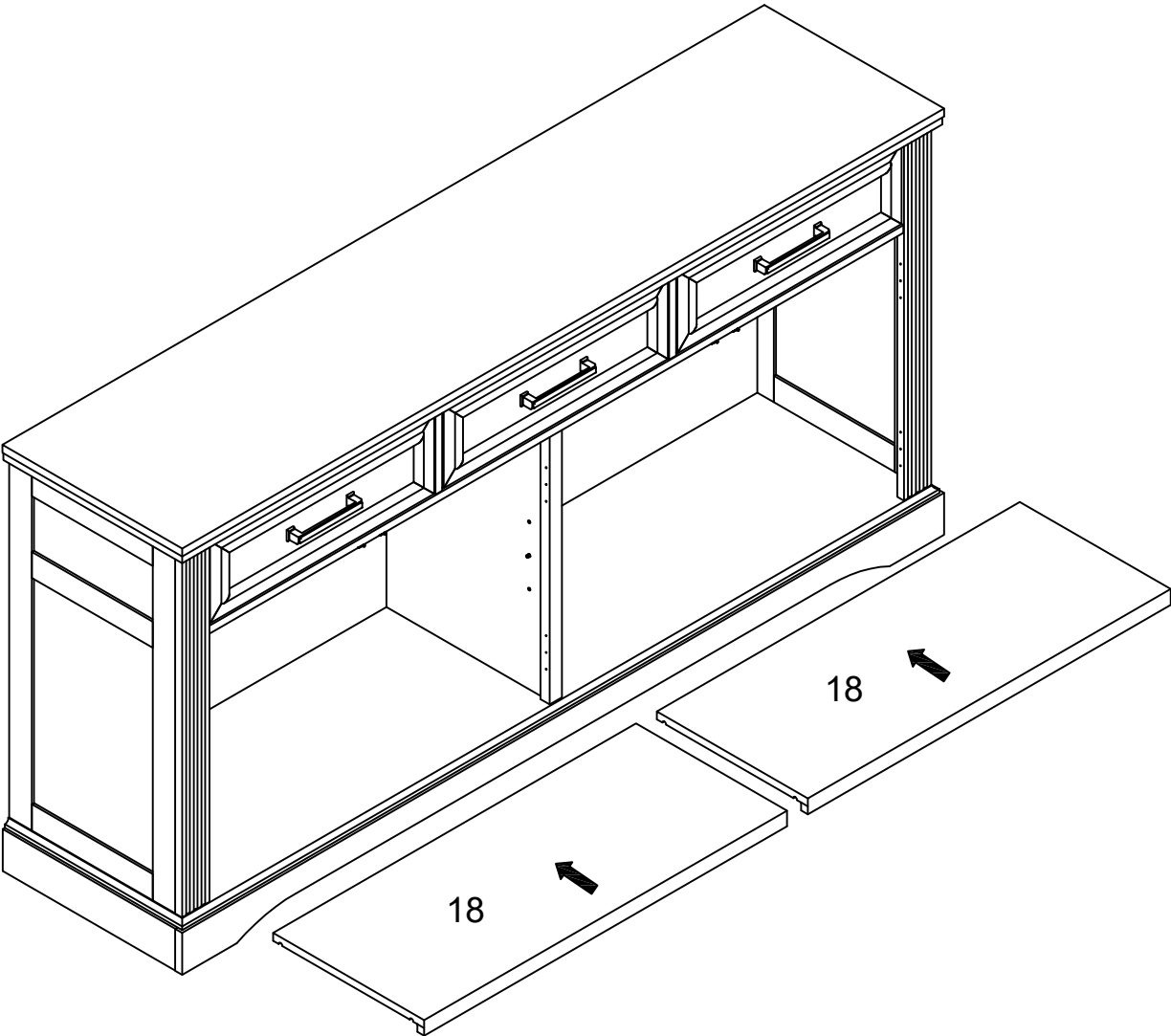
Step 33



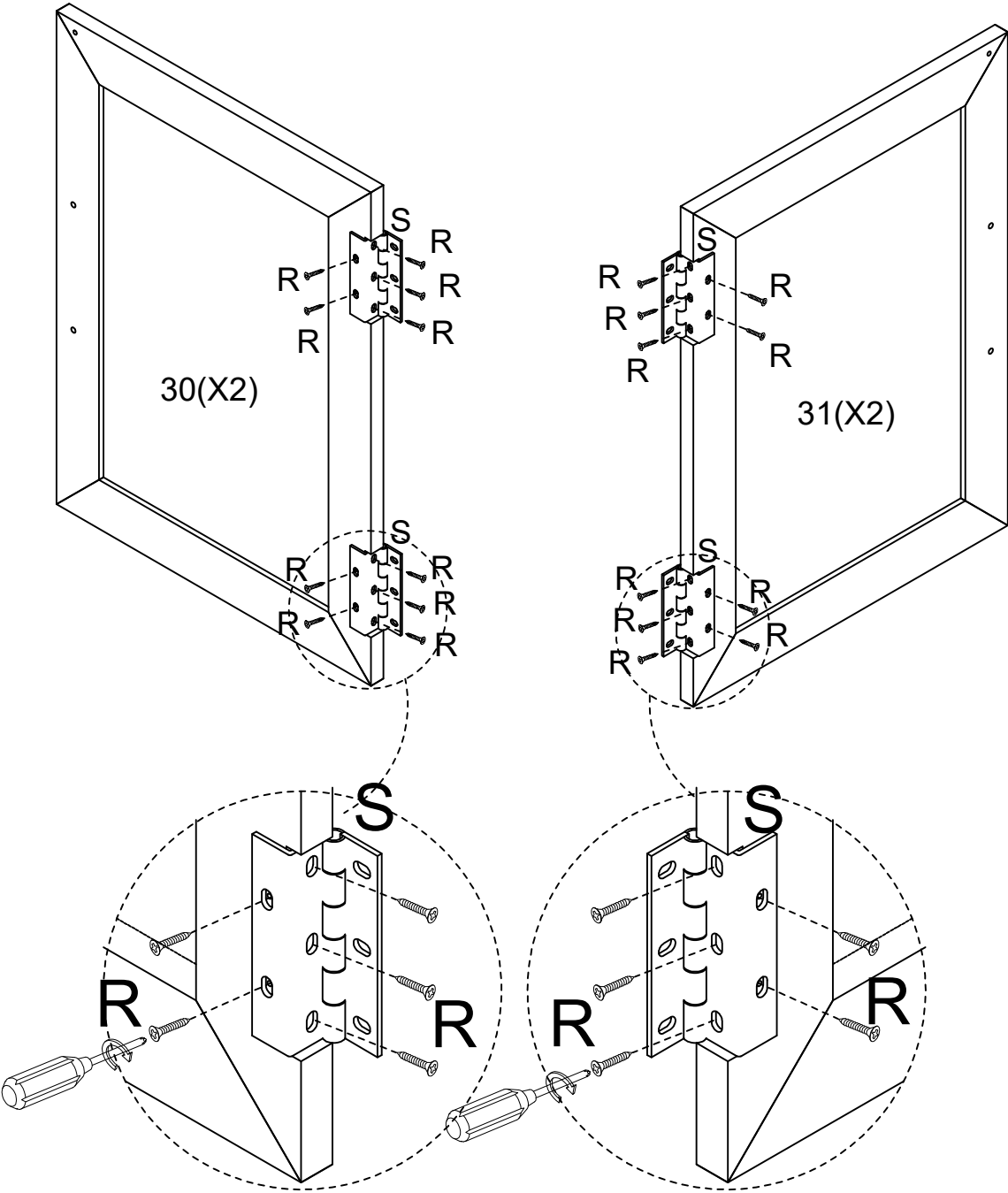
N

X8

Step 34

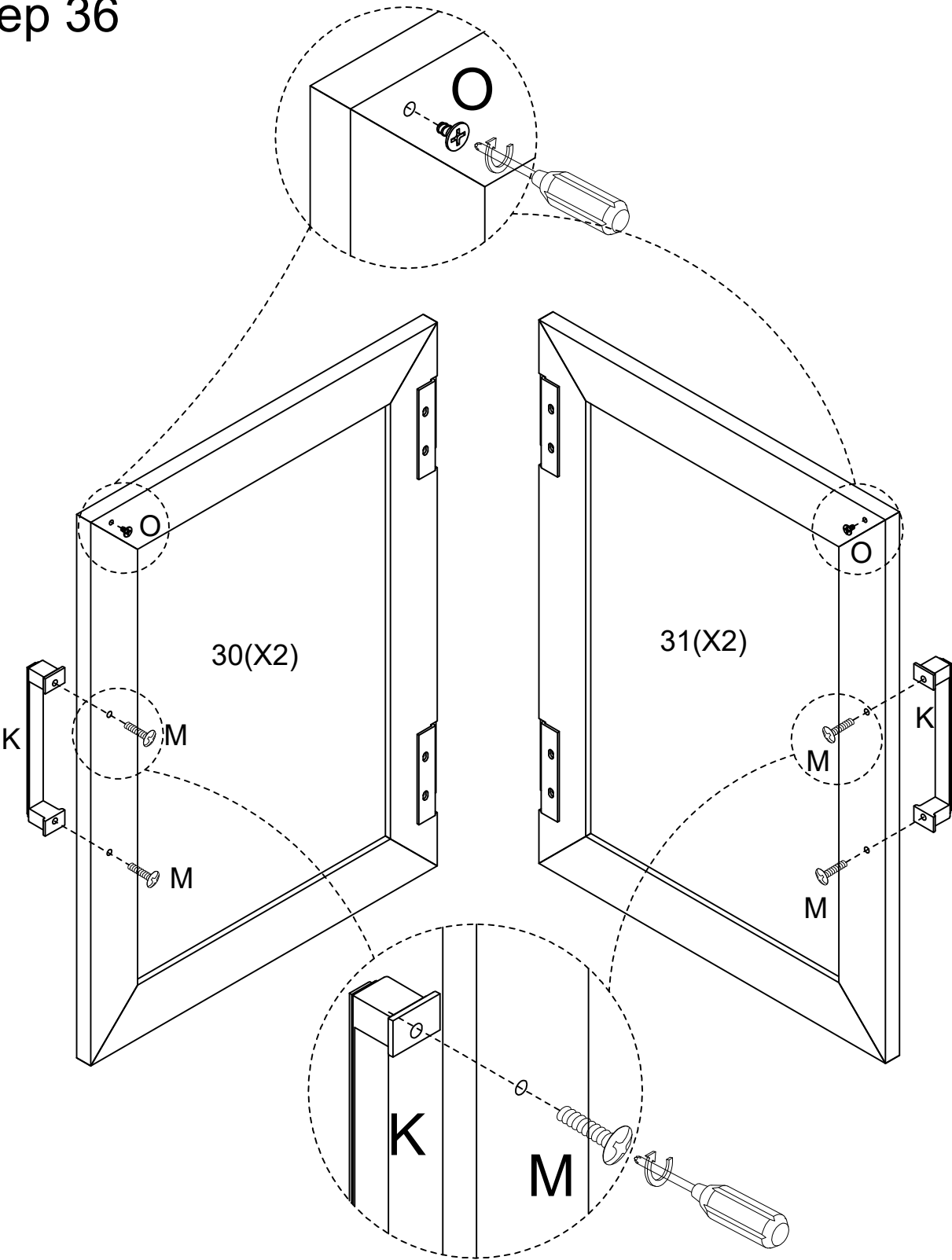


Step 35



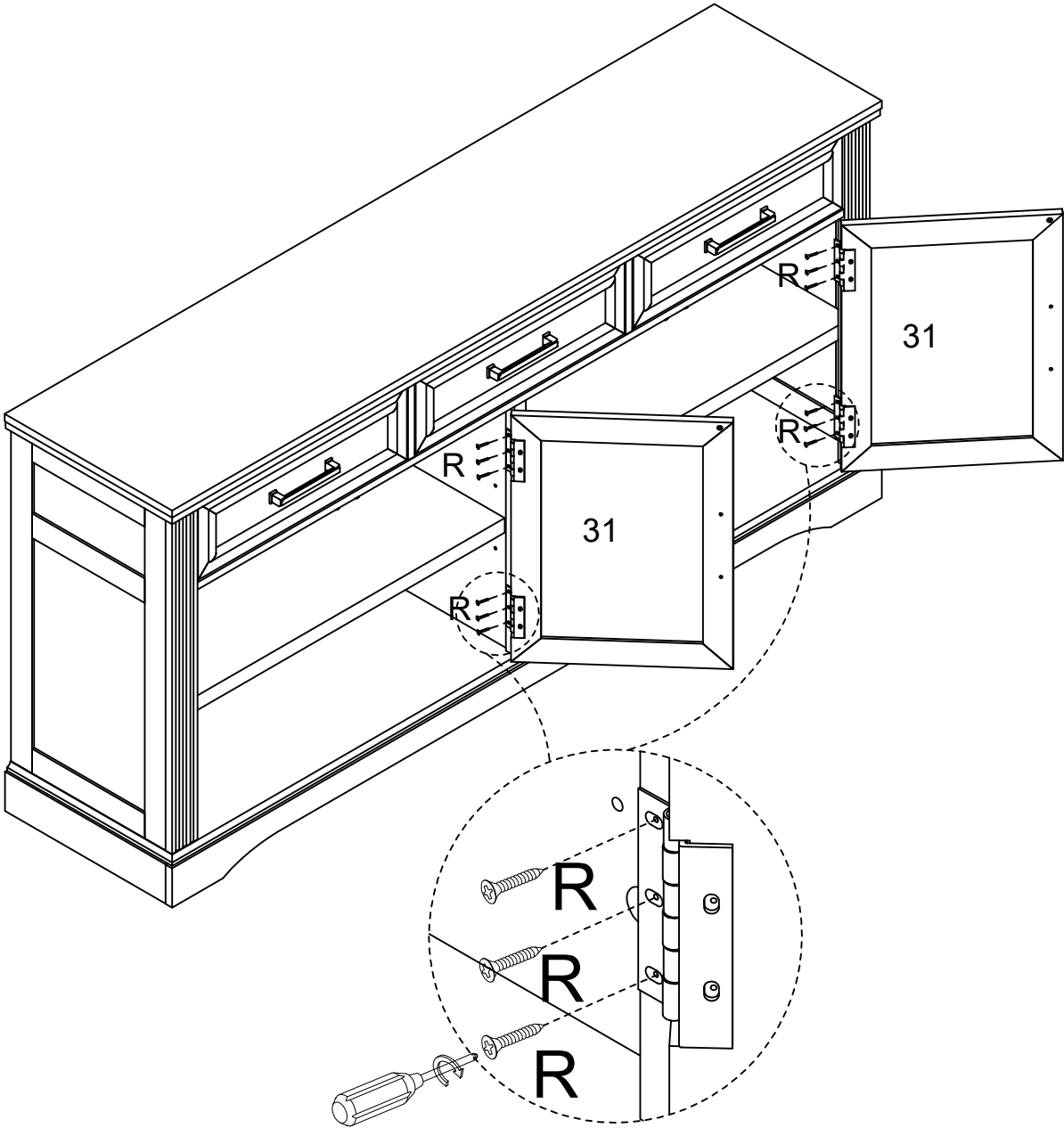
S	R
	
X8	X40

Step 36



O	M	K
		
X4	X8	X4

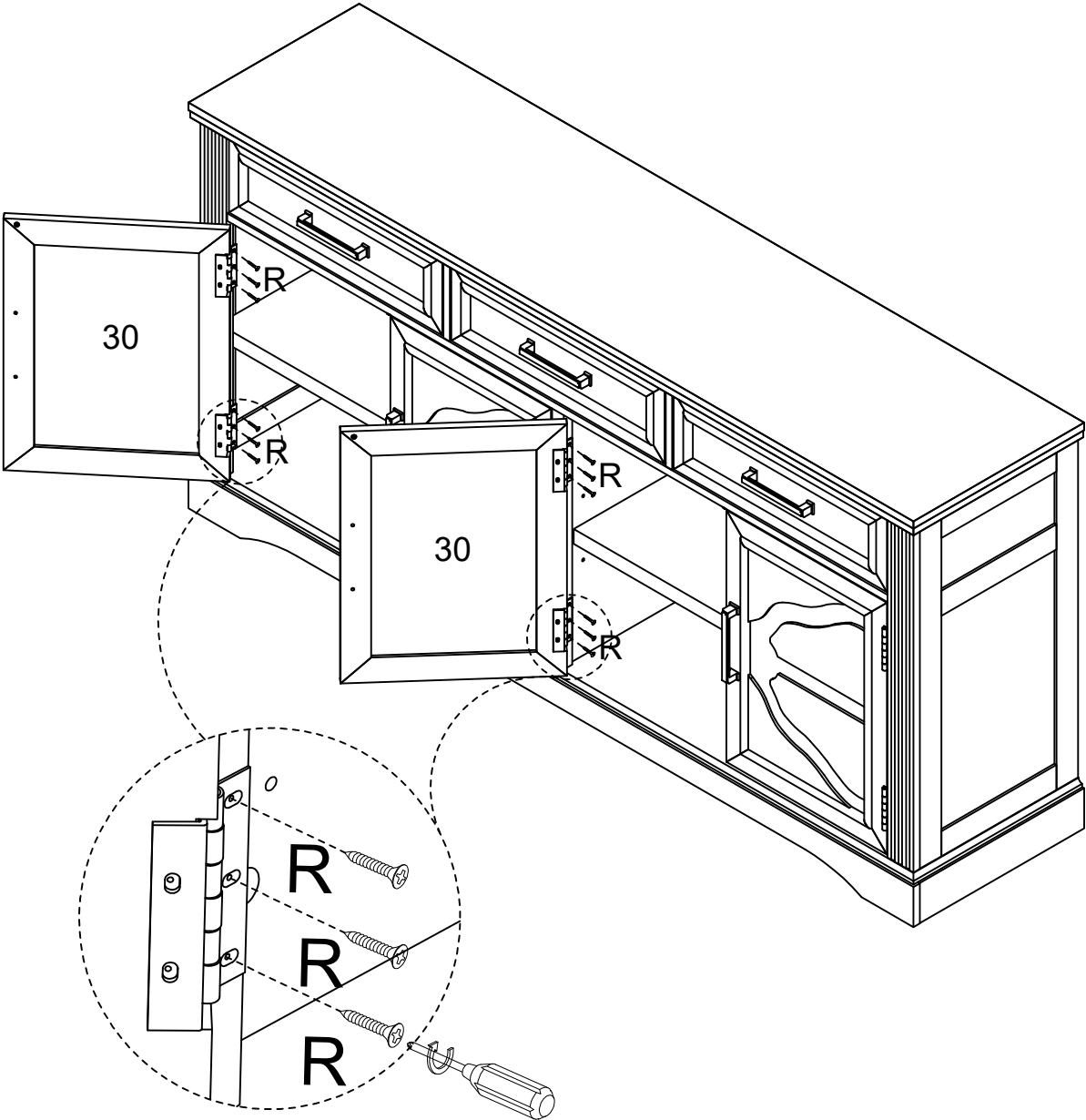
Step 37



R

X12

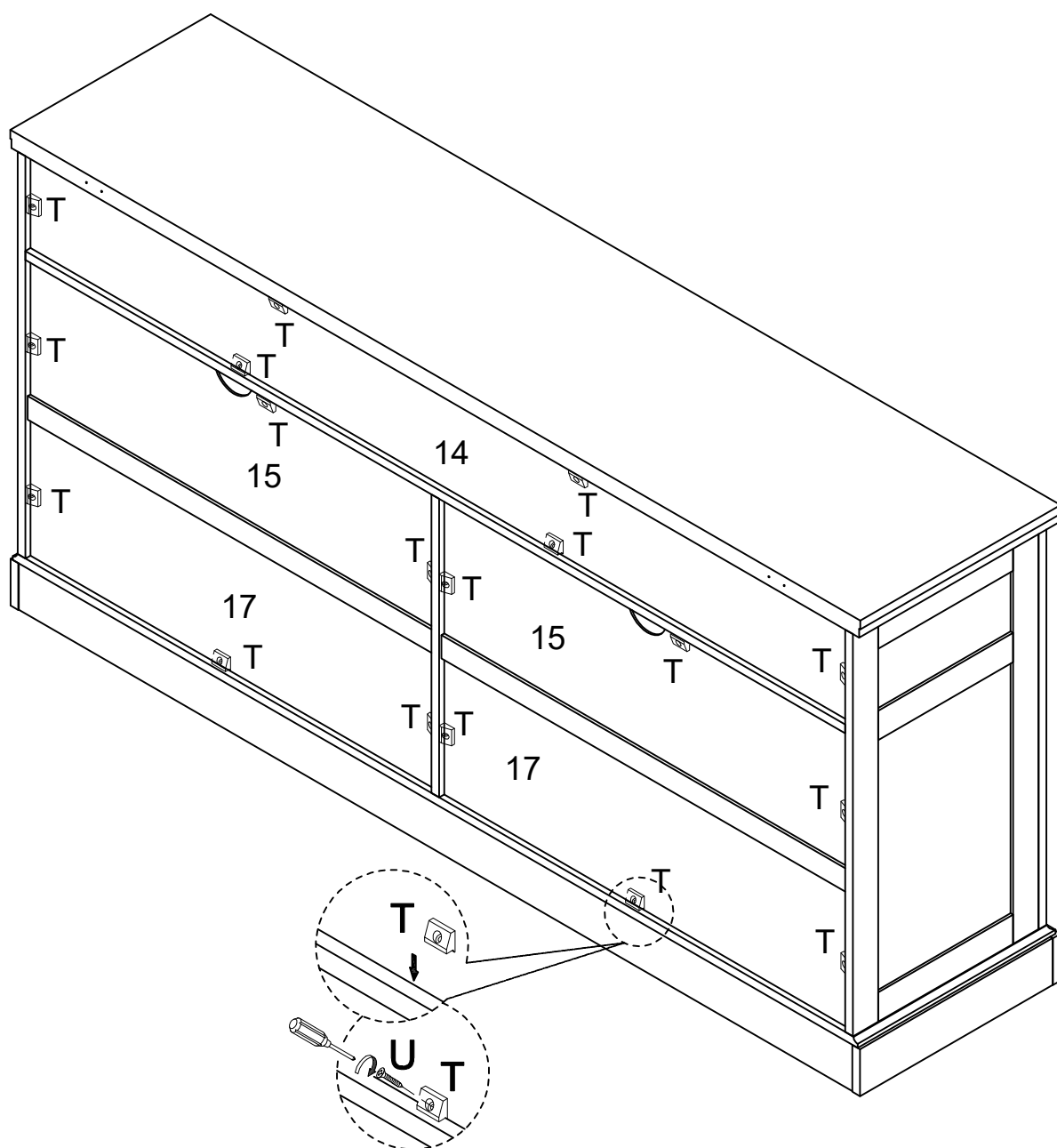
Step 38



R

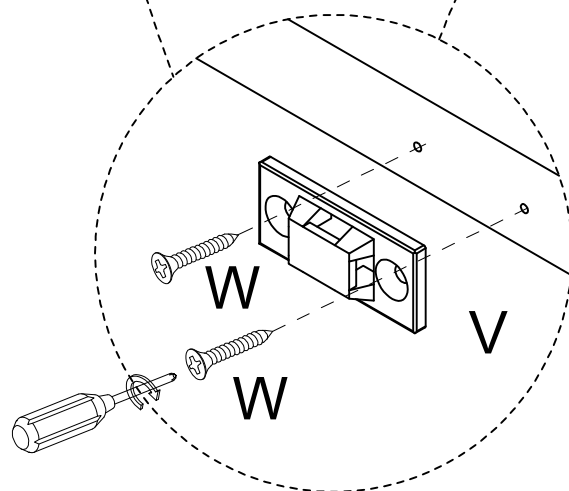
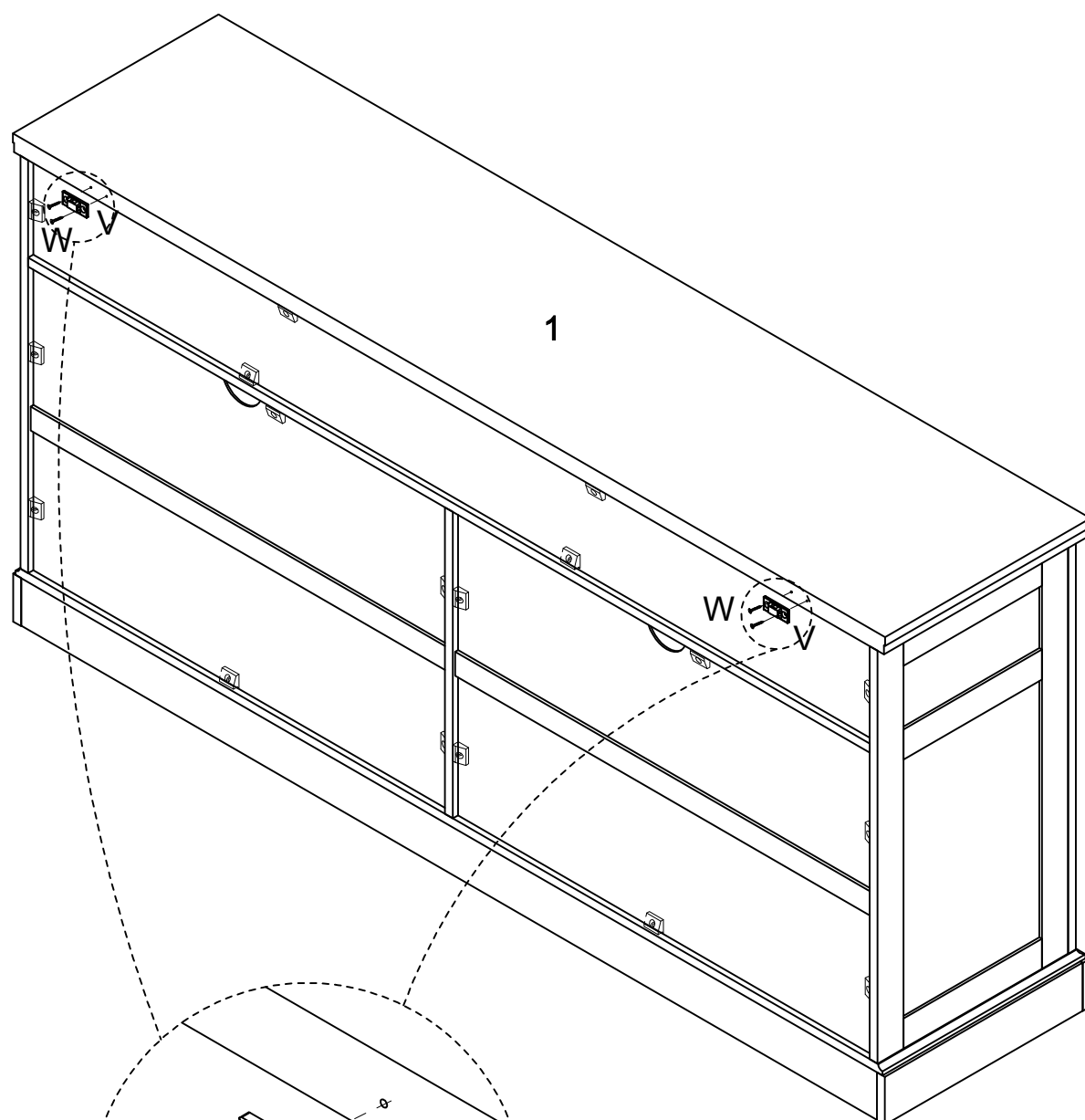
X12

Step 39



U	T
X18	X18

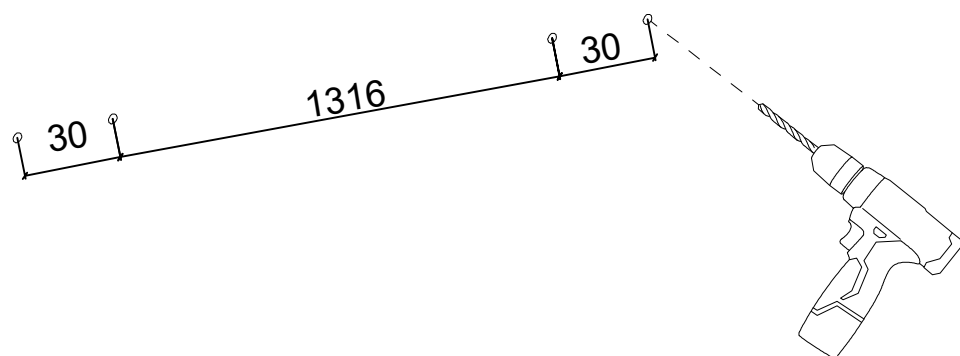
Step 40



W	V
	
X4	X2

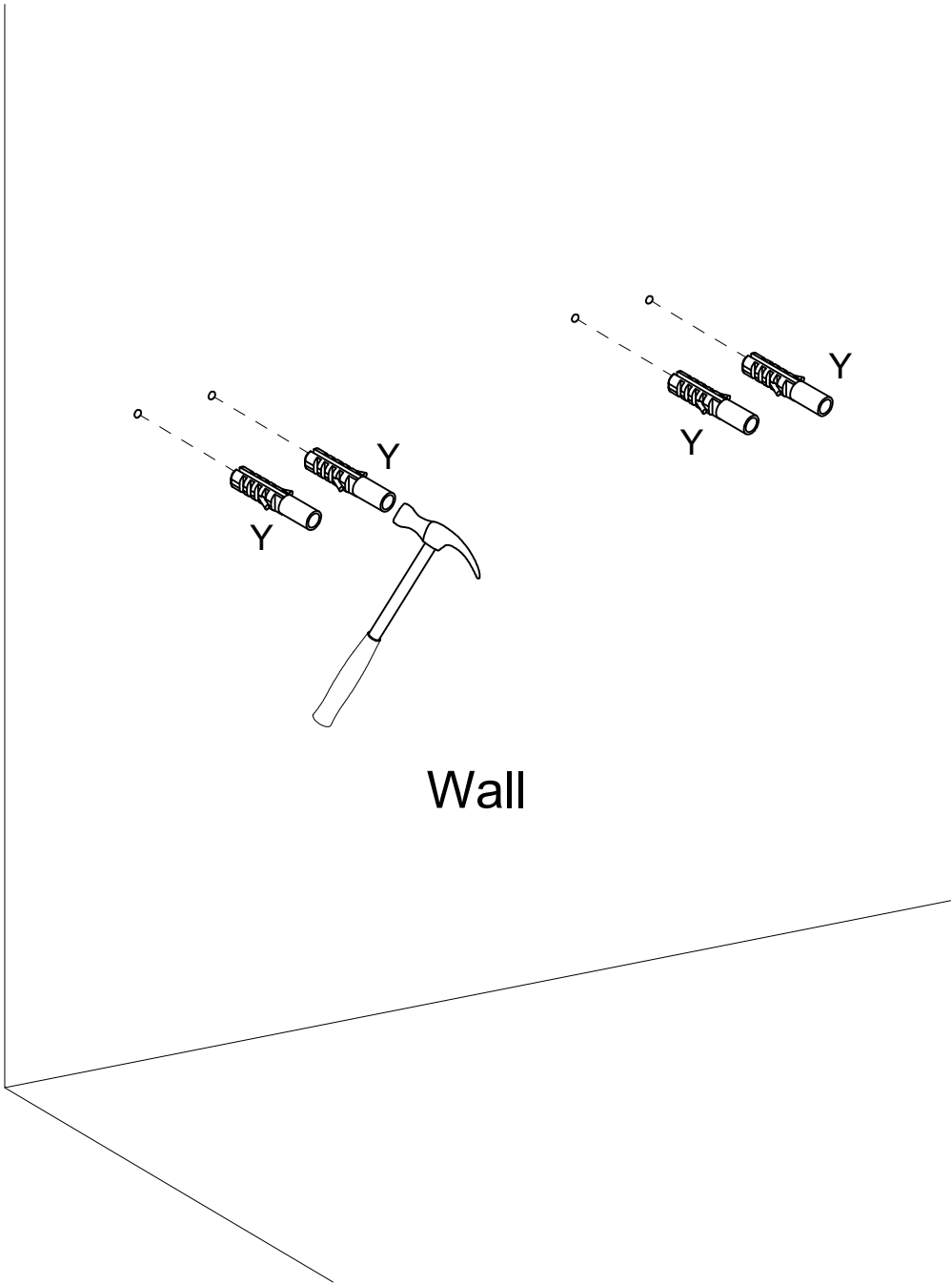
Step 41

Make Four holes 45MM deep



Wall

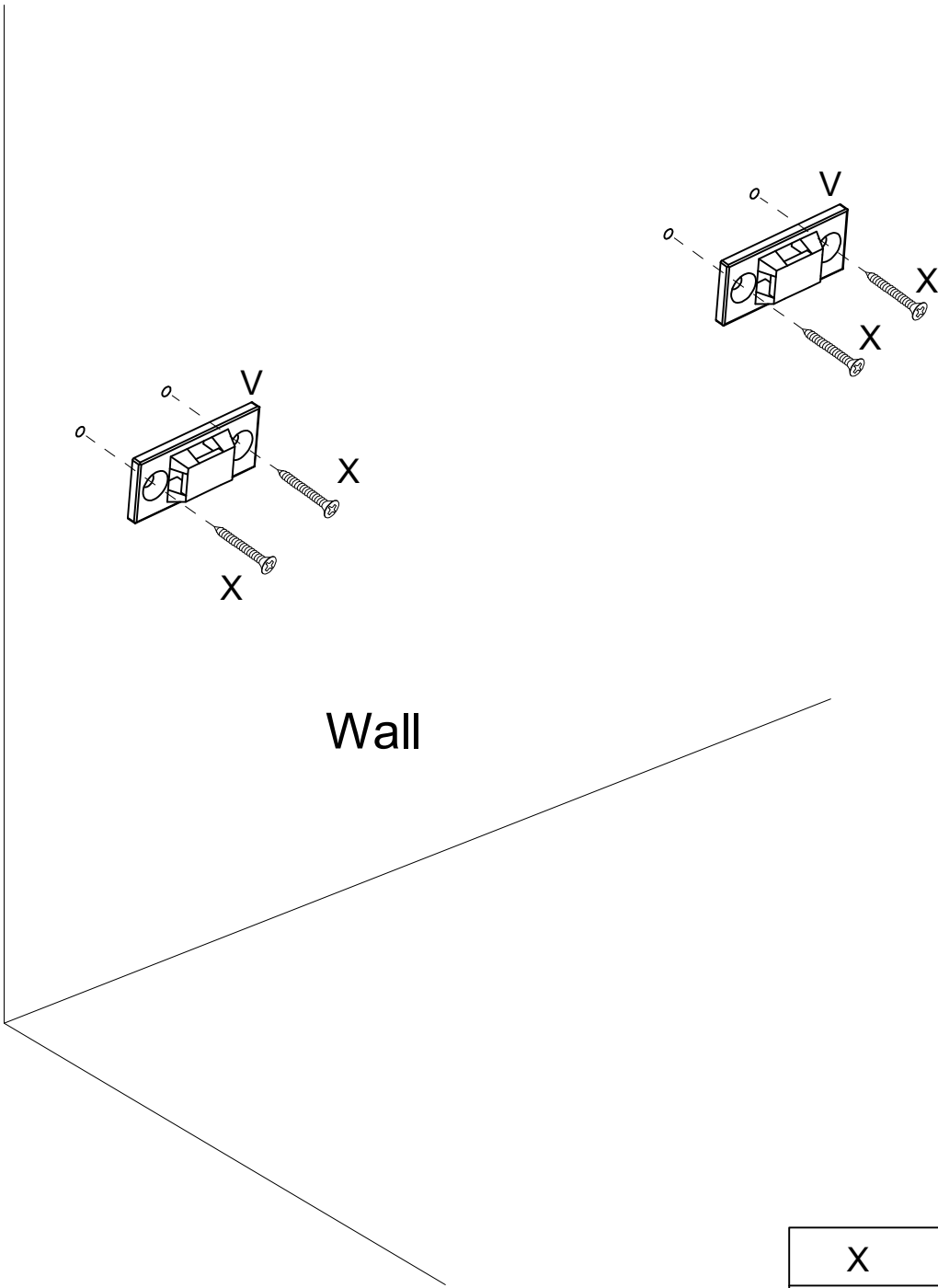
Step 42



Y

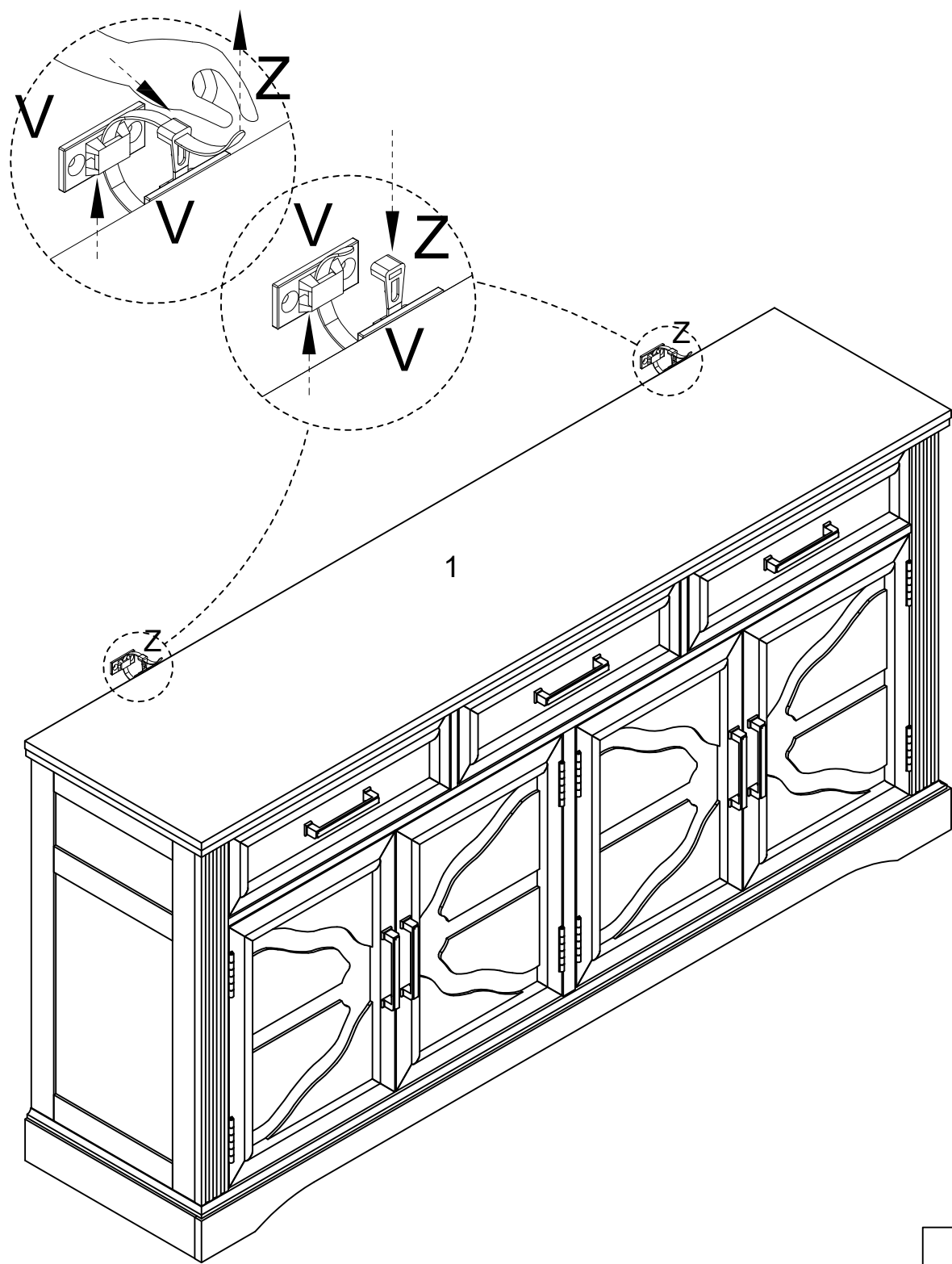
X4

Step 43



X	V
	
X4	X2

Step 44



Z

X2

Step 45

