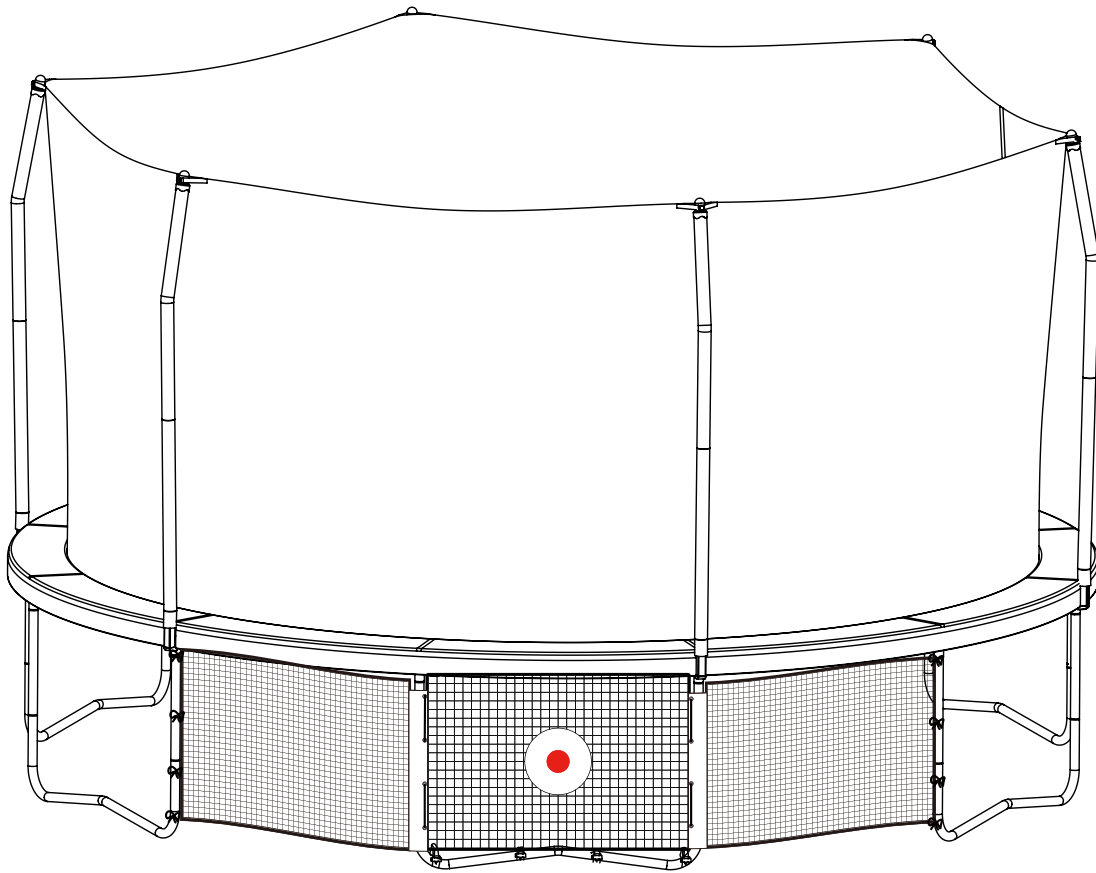


ASSEMBLY, MAINTENANCE, & **USER MANUAL**

MODEL #SWGM100



WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

SKYWALKER

TRAMPOLINES
Skywalker Holdings LLC
P.O. Box 574, Brigham City, UT 84302

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STOP EVERYTHING YOU'RE DOING AND REGISTER YOUR TRAMPOLINE

Find our warranty registration online by typing in: www.skywalkertrampolines.com

You'll need to have the following information handy:

- Name
- Address
- Phone number
- Date of purchase
- Email address
- Trampoline model number
- Trampoline serial number
- Retailer the trampoline was purchased from



IMPORTANT

Trampoline/Enclosures and game attachments are susceptible to winds.



WARNING

CHOKING HAZARD- Small parts not for children under 3 years.



WARNING

Adult assembly required.

PART LIST

Key No.	Qty.	Description
1	1	Bounce Back
2	2	Connect net
3	4	Elastic cord 1
4	8	Elastic cord 2

ORDERING REPLACEMENT PARTS

We get it... sometimes things happen. But the fun shouldn't stop just because you need a new bolt or screw! To order replacement parts, check out our website at: www.skywalkertrampolines.com or call our toll-free Customer Care Hotline at 1-866-603-Jump (5867), Monday - Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays).

Our customer service team will ask you a few questions in order to get the replacement part sent out as soon as possible. We're not trying to complicate your life, we promise.

When calling, make sure to have the following information ready:

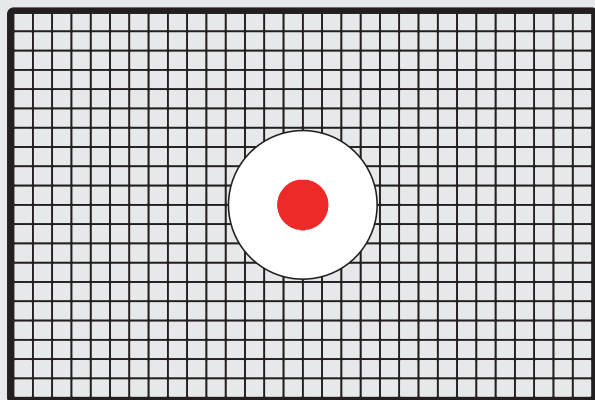
- The model # of the product (see the front cover of this manual)
- The key # and description of the part (see the part list on the next page)
- The quantity needed (only you know the answer to that one!)
- The desired method of shipping (boat? Plane? Train? Fire-breathing flying dragon?)

BEFORE YOU BEGIN

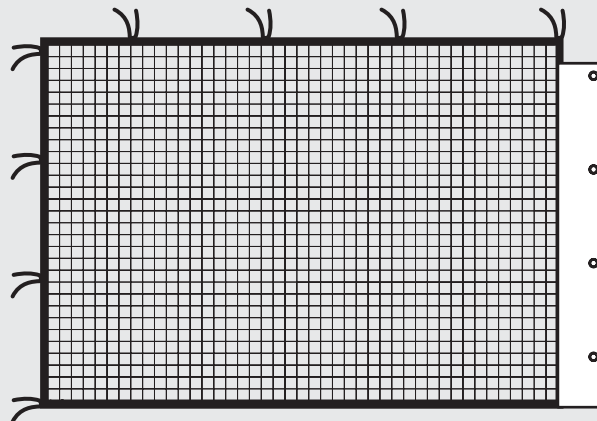
Thanks for choosing Skywalker Trampolines! We're just as excited as you are to help your family live an active (but most importantly **FUN**) lifestyle. This model is one of our favorites, and we're confident you'll love it too. To make things easier for you, we've listed important information that you (and your little outdoor adventurers) need to know. Make sure you brush up on the warnings, instructions, assembly, maintenance, and use of your new product... because there will be a pop quiz at the end! (Okay, not **REALLY**, but if you're still reading this, props to you! You're awesome).

PART IDENTIFICATION

Before you begin, take a look at the drawings below to make sure you have all the parts! The numbers in the squares to the left (key numbers) will help you identify the parts during assembly.



1 Bounce Back (x1)



2 Connect net (x2)



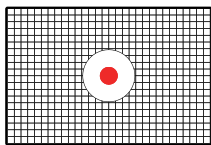
3 Elastic cord 1 (x4)



4 Elastic cord 2 (x8)

ASSEMBLY

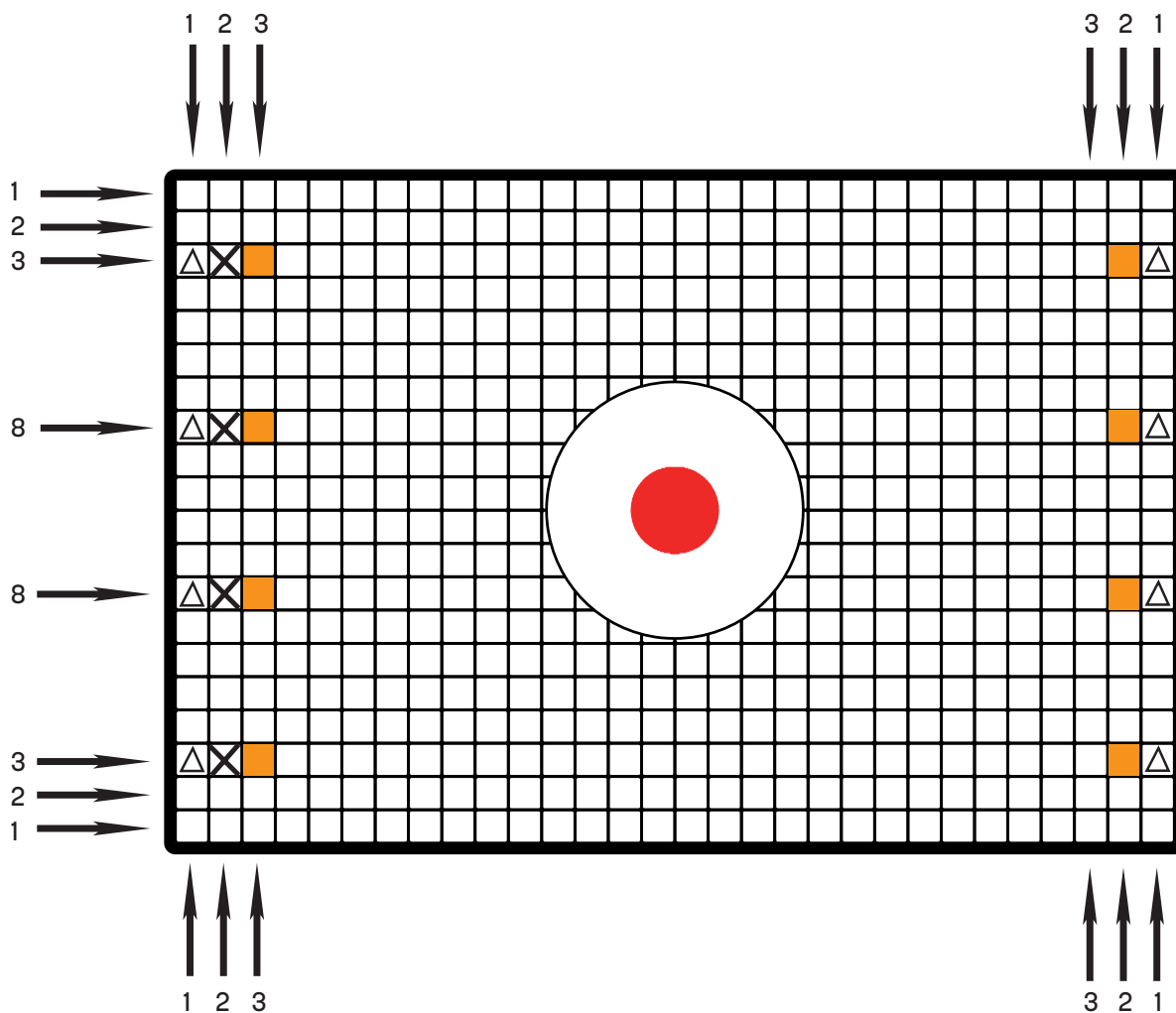
STEP 1









1 Bounce Back (x1)

The Bounce Back (1) fits different size of trampoline.
Please refer below picture to choose the correct hole for your trampoline.

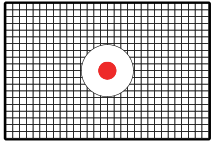
Please count the correct hole.



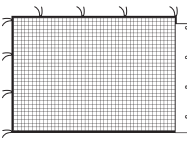
-  holes for 15ft round & 14x16ft oval trampoline
-  holes for 16ft round trampoline
-  holes for 15x17ft oval trampoline
- 
- 
- 

ASSEMBLY

STEP 2



1 Bounce Back
(x1)

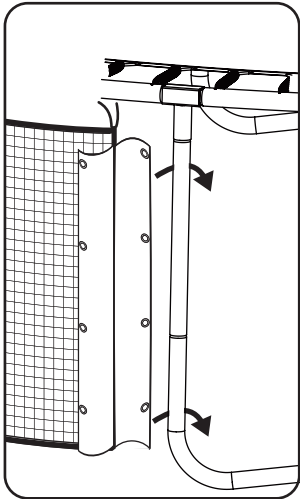
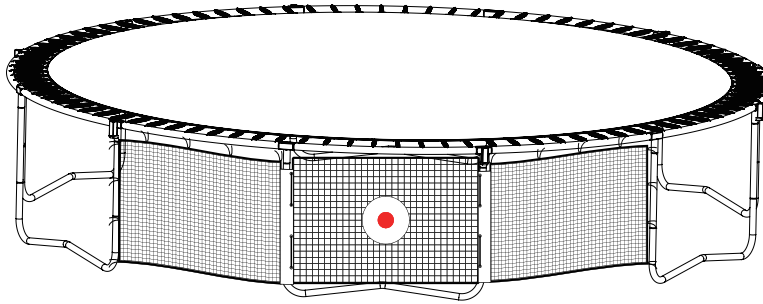


2 Connect net
(x2)

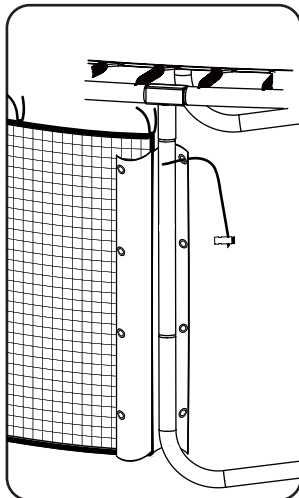


3 elastic cord 1
(x4)

Follow below steps to assemble.

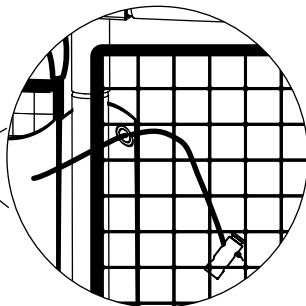
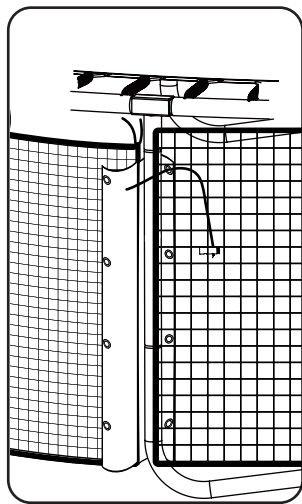


..... Wrap the PVC on Connect net **(2)** around the leg as show.

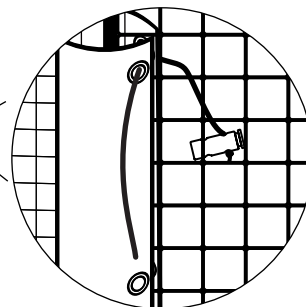
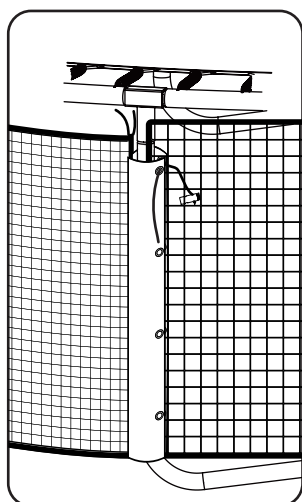


Insert the Elastic cord 1 **(3)** into the hole on back PVC.

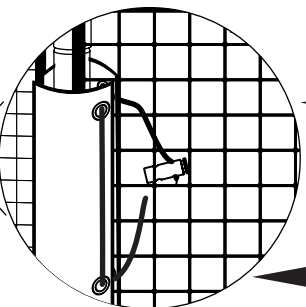
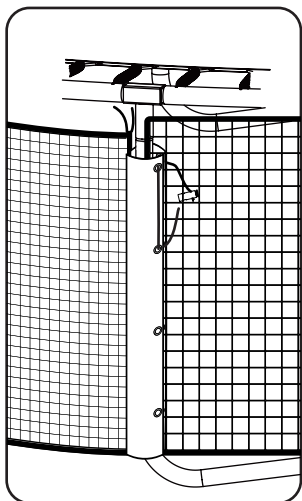
ASSEMBLY



Insert the Elastic cord 1 **(3)** into the correct hole on Bounce Back **(1)** as show.
(Please refer to step 1 to find the correct hole)

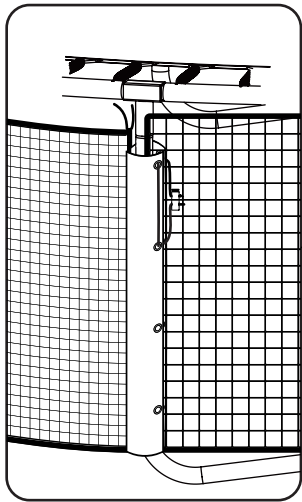


Insert the Elastic cord 1 **(3)** into the front PVC.

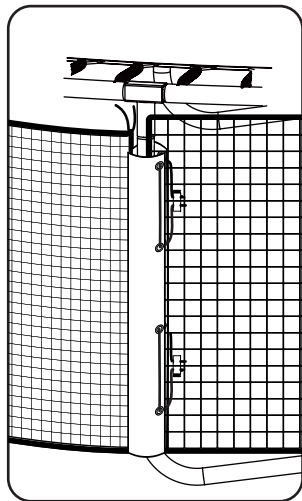
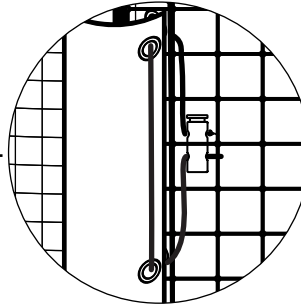
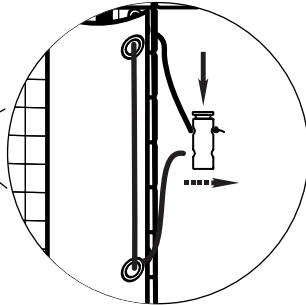


Insert the Elastic cord 1 **(3)** into the correct hole on Bounce Back **(1)** as show.

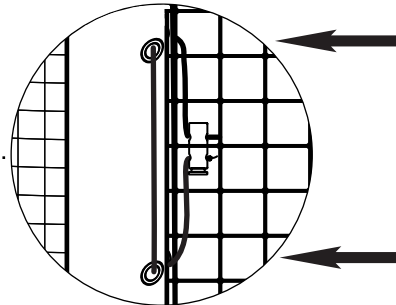
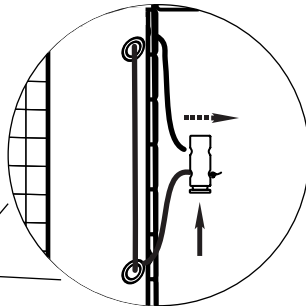
ASSEMBLY



Insert the Elastic cord 1 **(3)** into the hole on back PVC as show. Then insert the cord into the button to fasten the elastic cord.



Repeat above steps and choose the correct holes on Bounce Back **(1)** to attach the remaining three elastic cord 1 **(3)**.



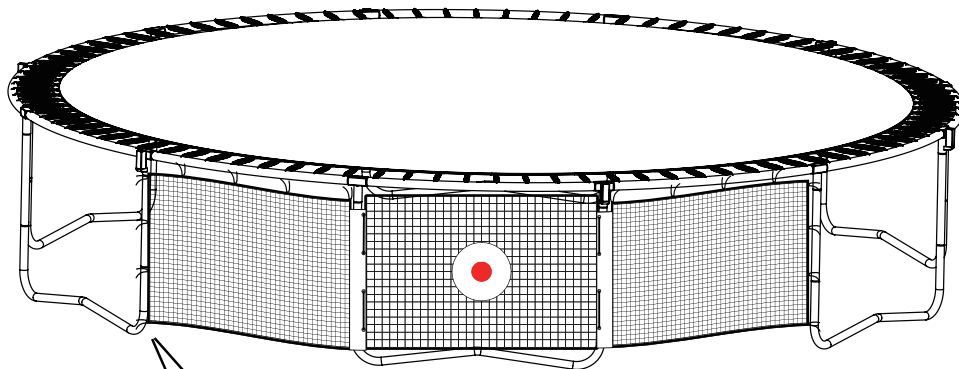
ASSEMBLY

STEP 2

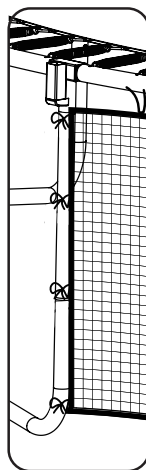
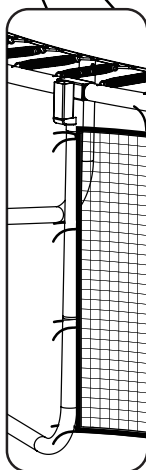
Now, tie the net to leg with straps on connect net as show.

The length of net just fit the 15x17ft oval trampoline well.

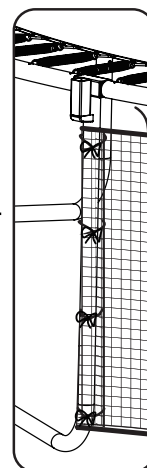
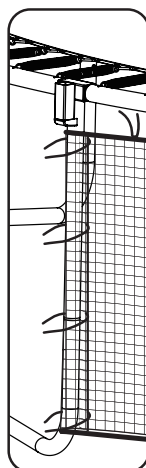
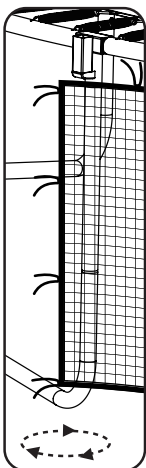
And for other trampolines, you may need to wrap the net on legs.



15x17ft oval trampoline



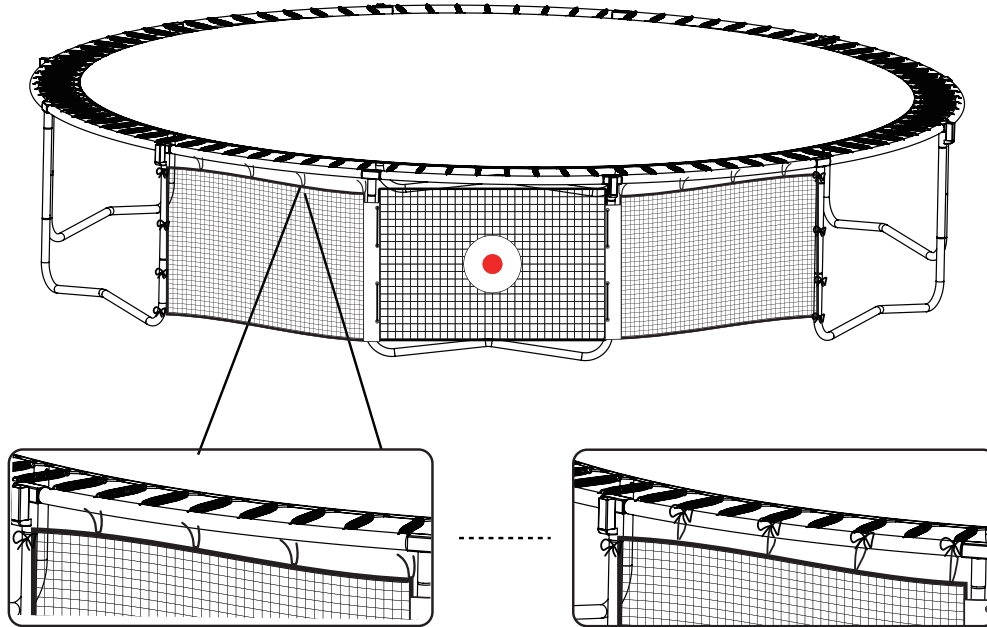
15ft round trampoline
16ft round trampoline
14x16ft oval trampoline



ASSEMBLY

STEP 3

Next, tie the net to frame with straps on connect net **(2)** as show.

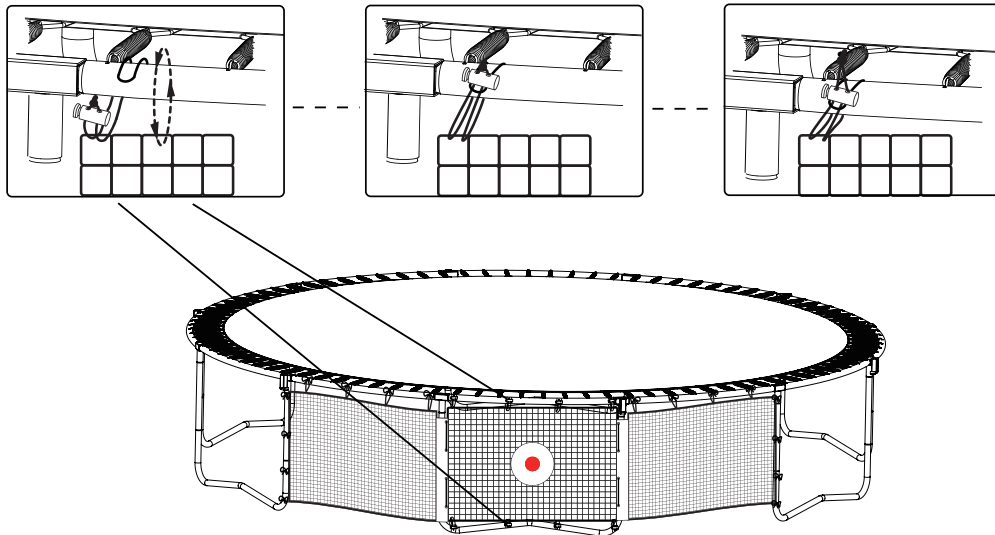


STEP 4



4 Elastic cord 2 (x8)

Attach the Bounce Back **(1)** to leg and frame with Elastic cord 2 **(4)** as show.



LIMITED WARRANTY

Skywalker Holdings, LLC warrants its products to be free from defects in material and workmanship under normal use and service conditions. The steel frame is warranted for one (1) year after the date of purchase. All other parts are warranted for ninety (90) days after the date of purchase. Wind or weather damage is not warranted.

All warranty coverage extends only to the original retail purchaser from the date of purchase. Skywalker Holdings, LLC obligation under this warranty is limited to replacing or repairing, at Skywalker Holdings, LLC option, the product at one of this authorized service centers. All products for which a warranty claim is made must be received by Skywalker Holdings, LLC at one of its authorized locations. Preauthorization may be obtained by calling Skywalker Holding, LLC Customer Care Hot Line at 1-866-603-Jump (5867).

This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repair not provided by a Skywalker Holdings, LLC authorized service center, or to products used for commercial or rental purpose. No other warranty beyond that specifically set forth above is authorized by Skywalker Holdings, LLC.

Skywalker Holdings, LLC is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenue or profits, loss of enjoyment or use, cost of removal, installation or other consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of all other warranties and any implied warranty of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you. This Warranty gives you specific legal rights. You may also have other rights which vary state to state.

This warranty is valid only in the United States.

Skywalker Holdings, LLC, PO Box 574, Brigham City, UT 84302 USA.

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