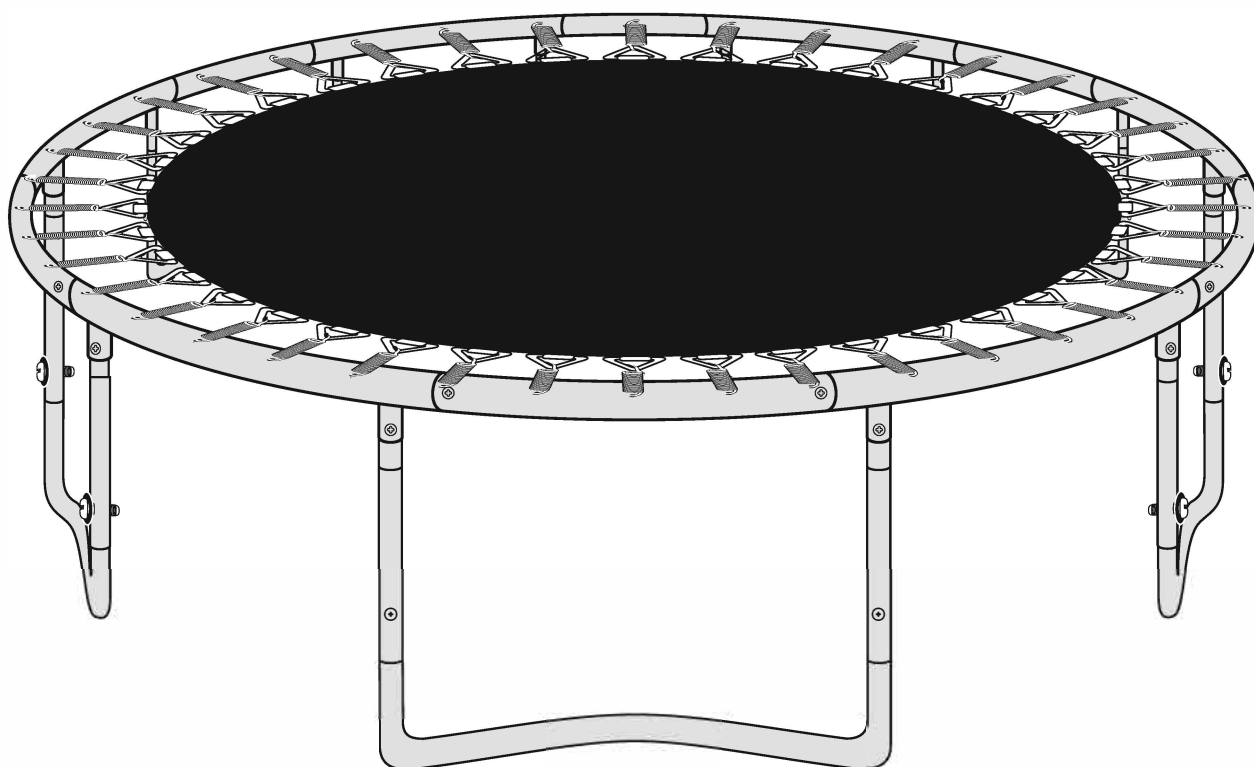




TRAMPOLINE MAT ASSEMBLY

USER MANUAL

Assembly, installation, care, maintenance and use instructions.



TYPES - ROUND / OVAL / SQUARE / RECTANGULAR



USA

UK



Call us

1-845-810-0083

020-3150-0484



Email us

Support@machrus.com

Support@machrus.co.uk



Check out our website

www.machrus.com

THANK YOU FOR PURCHASING THE MACHRUS TRAMPOLINE PART

Simply follow the assembly and safety instructions in this manual and you will soon be starting your MACHRUS exercise program and be on your way to a happier, healthier lifestyle.

MONDAY - THURSDAY 9:30 A.M. - 5:00 P.M. Eastern Time.	FRIDAY 9:00 A.M. - 12:00 P.M. Eastern Time.
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Measuring Tips For Mat

The Upper Bounce[®] Jumping Mat you purchased is designed to fit your Trampoline model if the specifications of the Jumping Mat and your Trampoline are the same. The Model number of the Jumping Mat indicates the specifications your trampoline should have, such as: Frame and Spring size and Spring amount. (See list of Model Numbers on page 11). Before starting the installation process you will want to make sure that the mat is the right size to fit your frame perfectly and only then go ahead with the assembly.

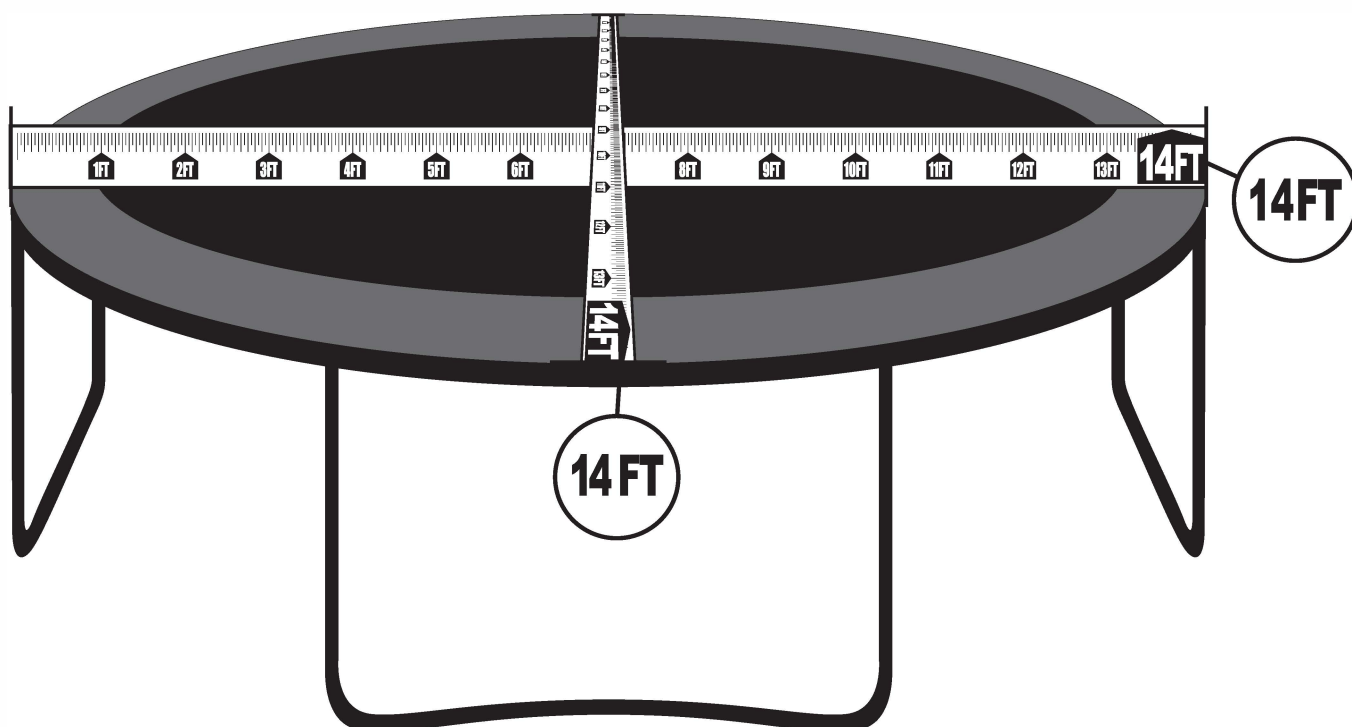
These are the steps to make sure you purchased the right Mat :

STEP

1

Measure the frame size

Measure your frame from one outside edge vertically and horizontally to the other outside edge so you get the correct measurements.



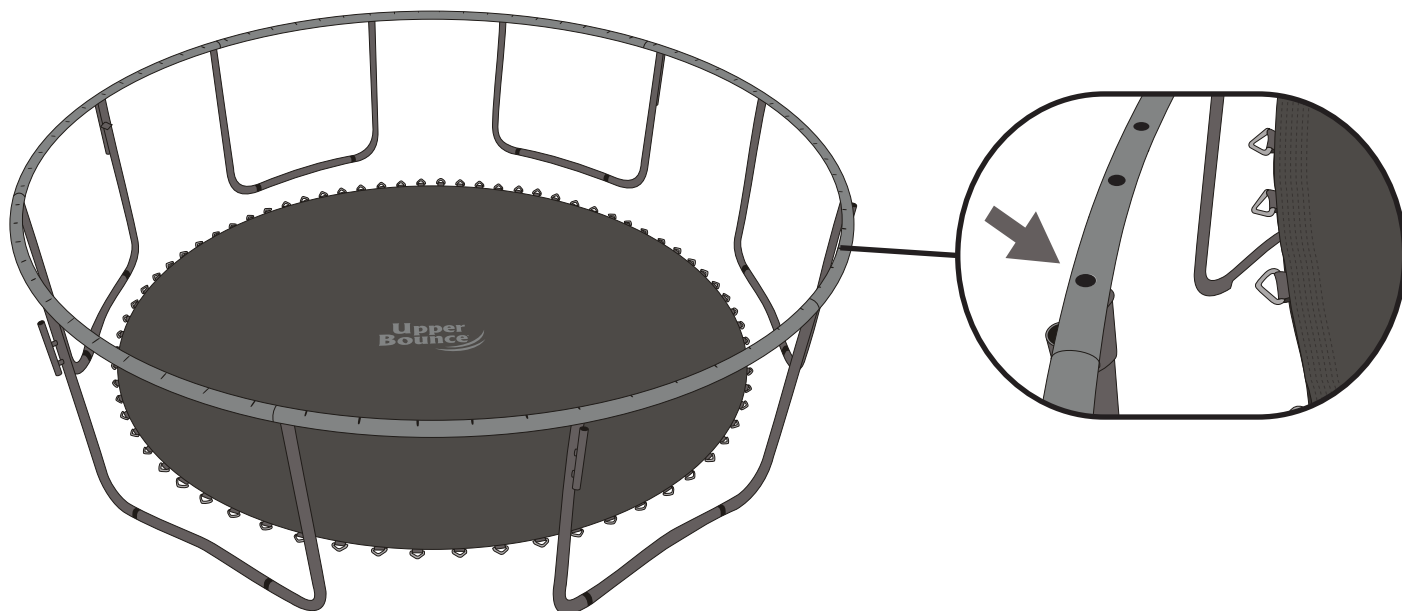
STEP

2

Know the amount of spring holes



Count the amount of spring holes on your trampoline frame.



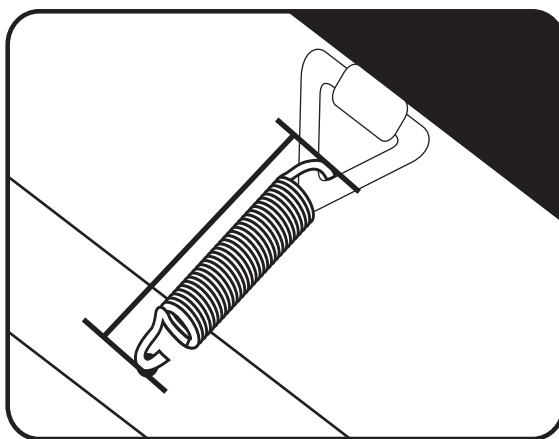
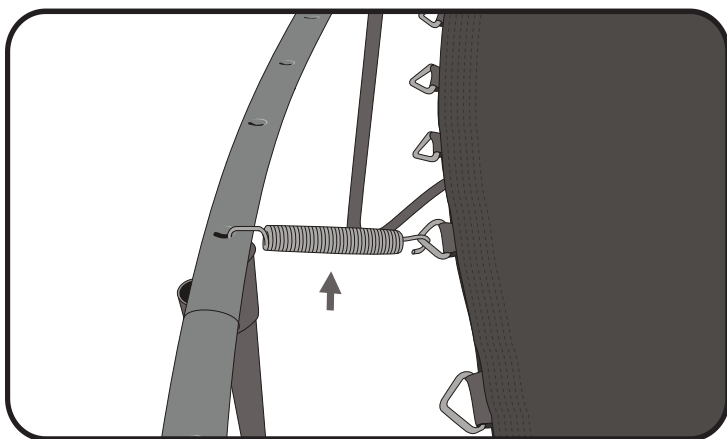
STEP

3

Know the size of the springs



Measure the spring size from hook to hook unstretched.



Based on the

1) Frame Size

2) Spring Amount

3) Spring Size

Determine if you bought the correct Jumping Mat

IMPORTANT NOTICE



WARNING!

1. Be careful where you place your hands during spring assembly as connector points can pinch!
2. We recommend at least 2 people participate in assembling the Jumping Mat.

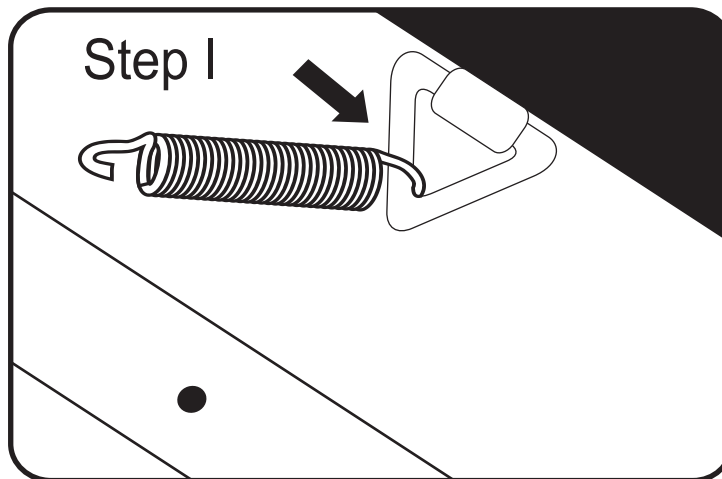
NOTE:

You will need to have a **Spring Tool** to help you install the springs for this mat to the frame
(Not included in the purchase)

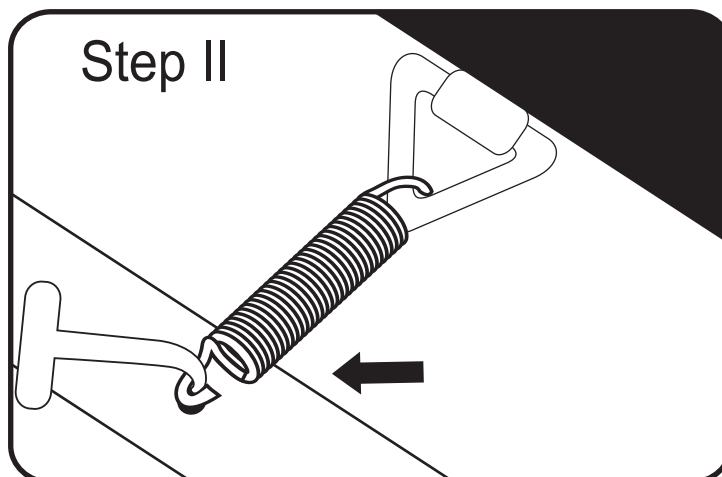
Our Spring Tool Model Name is: **UBHWD-TH**
To purchase this item, please visit our website www.upperbounce.com and search the above model #
or contact our Customer Service Department and ask for the above Model Number

How to use the spring pulling tool

Step I : Hook the more rounded end of the spring onto the trampoline mat's triangular rings.



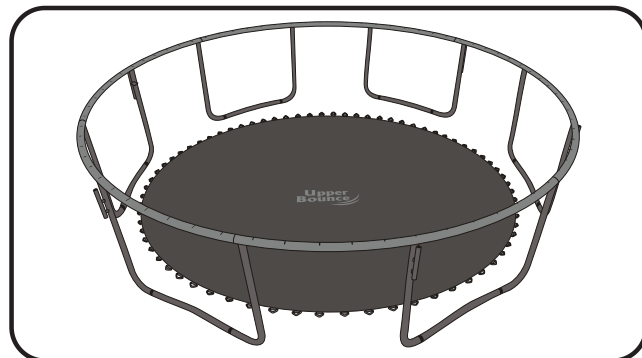
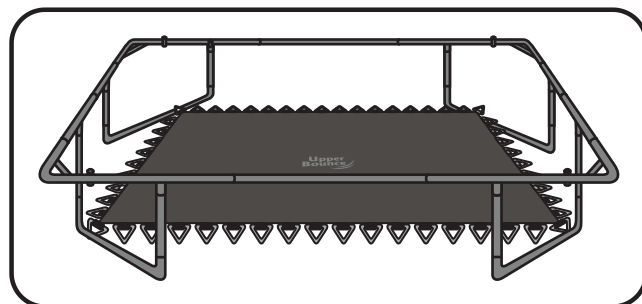
Step II : Extend the spring pull tool and link it up with the other end of the spring. Pull the tool in the direction of the trampoline frame until the spring head is lined up with the hole in the trampoline frame. Slide the spring end into the hole as you remove the tool.



TRAMPOLINE MAT ASSEMBLY

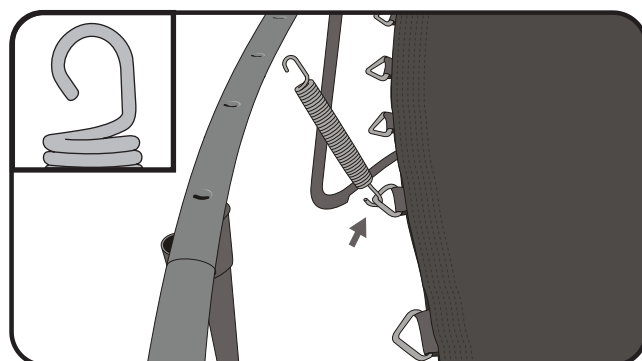
Step 1

With Stitching portion facing down lay jumping mat in center of the frame.



Step 2

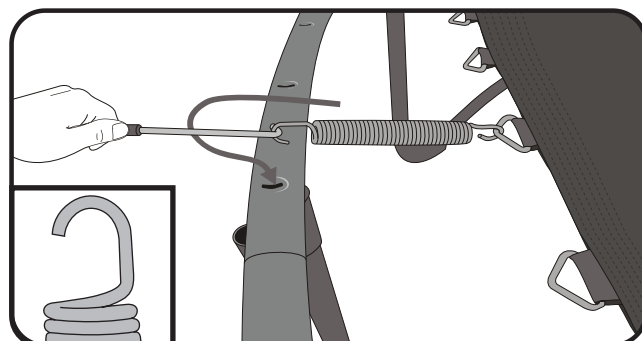
Take hold of the more tightly rounded spring end, attaching it to the triangular ring on the jumping mat.



Step 3

Then attach the other end of the spring to the hole in the trampoline frame, using the spring pull tool. (As shown on page 5.)

Follow the instructions on the next page for completing the springs installation process.



See below the Pattern of the springs assembly according to your frame style

SPRING ASSEMBLY PATTERN

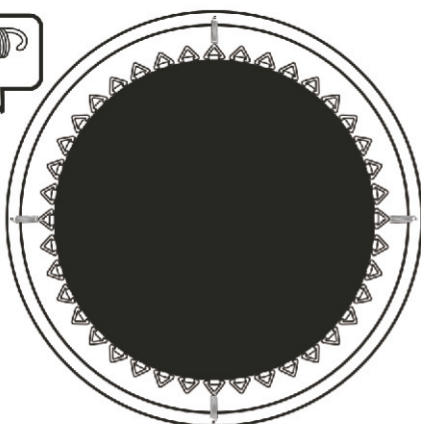
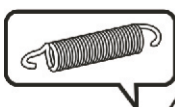
ROUND/OVAL

Note:

Make sure that the difference of Vrings from 1 spring to the other matches the amount of frame holes.

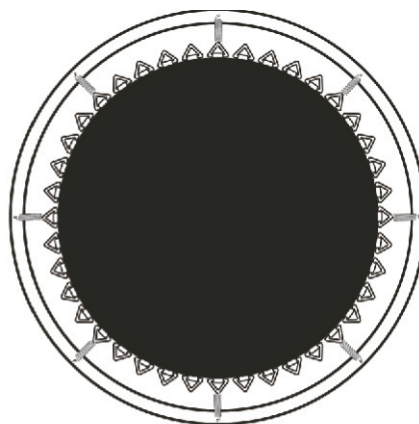
Step 1

First connect 4 springs 1/4 circle apart from each other.



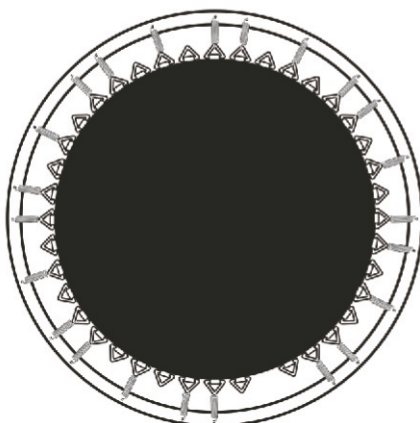
Step 2

Connect all middle springs as figure.



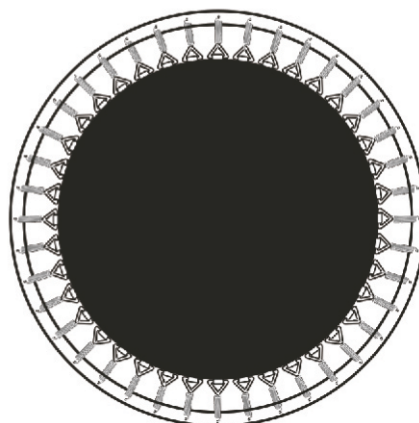
Step 3

Then continue, connecting every few springs.



Step 4

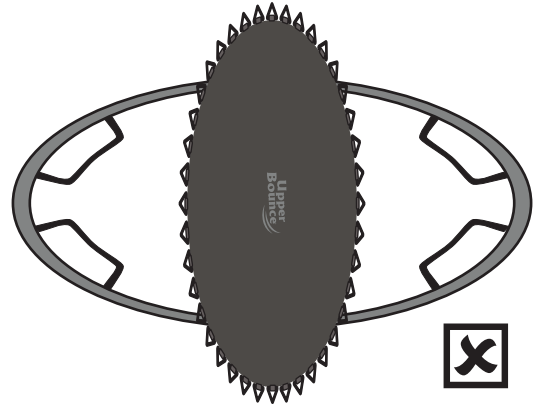
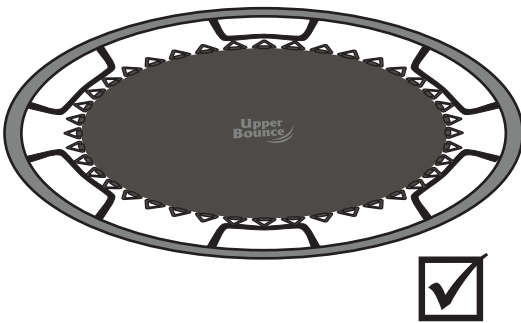
Complete the rest of the springs.



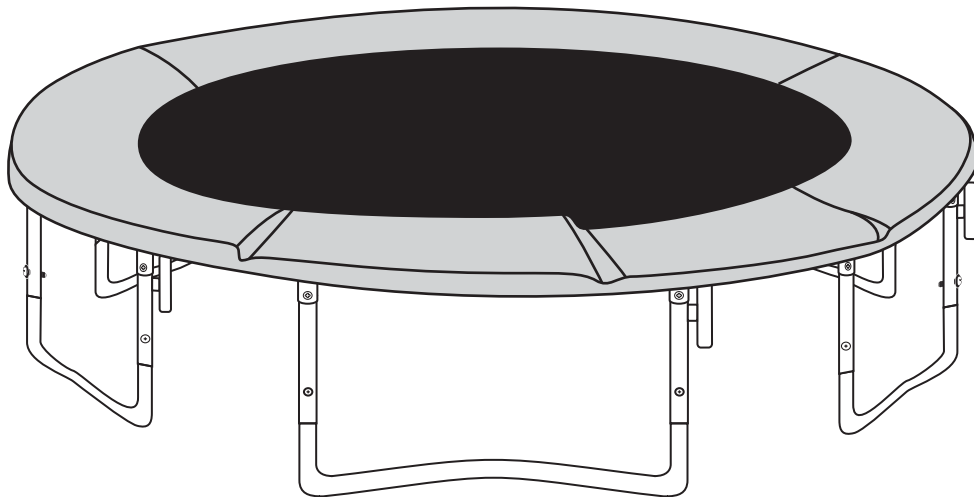
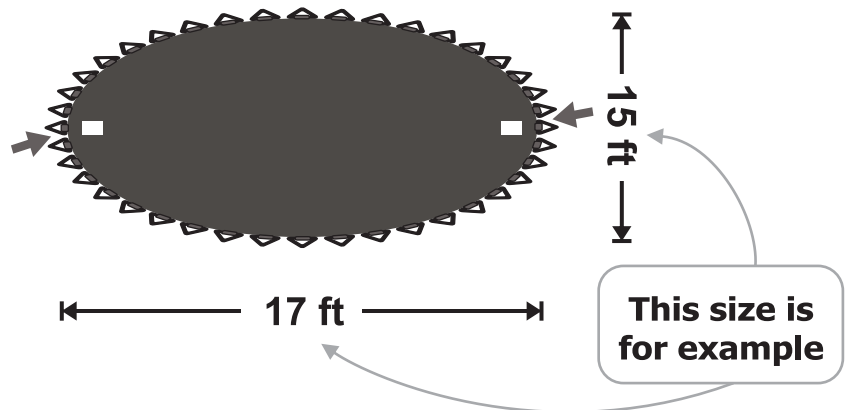
MAT LAYOUT

OVAL TYPE

Make sure to lay the oval/rectangular trampoline mat in the same direction as the oval/rectangular frame.



The Information Labels sewn onto the Mats Longer Angle are your indicators to organize mat on the longer side of the frame. See image.



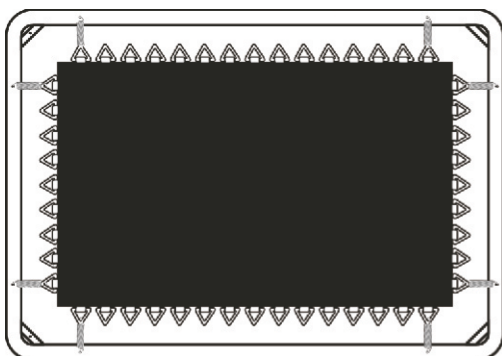
SPRING ASSEMBLY PATTERN (RECTANGLE AND SQUARE TYPE)

Note:

Make sure the difference from 1 spring to the other should be the same as the holes of the frame.

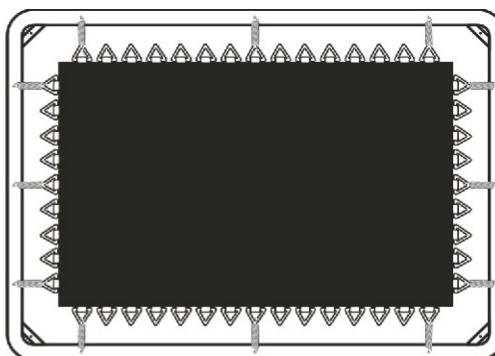
Step 1

Lay the mat inside the trampoline.
Connect all corner springs.



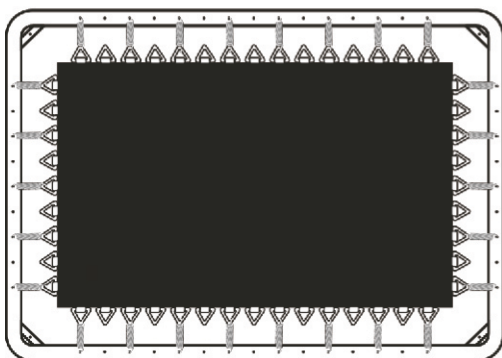
Step 2

Connect all middle springs as figure.



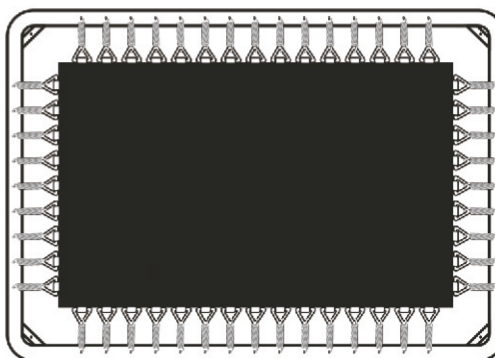
Step 3

Then continue connecting every few springs.



Step 4

Complete the rest of the springs.

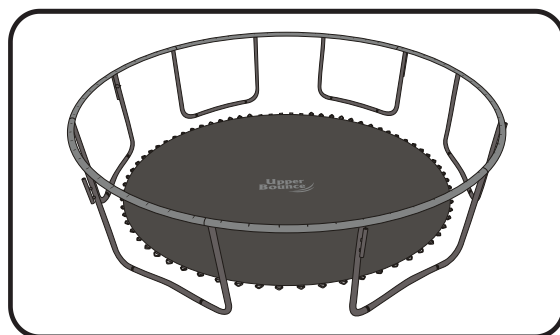
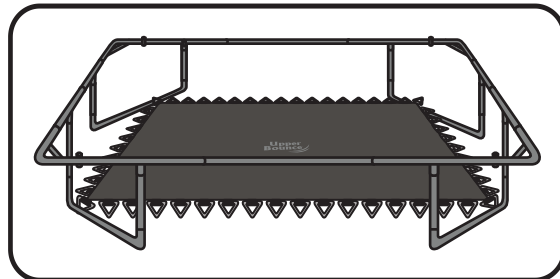


TRAMPOLINE BAND MAT ASSEMBLY

BAND MAT

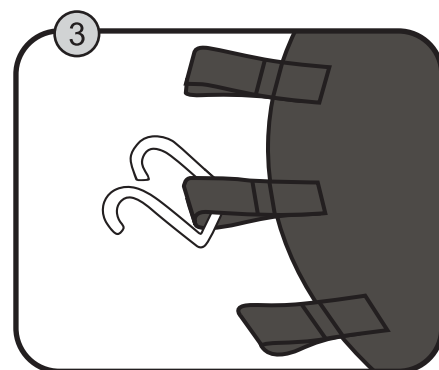
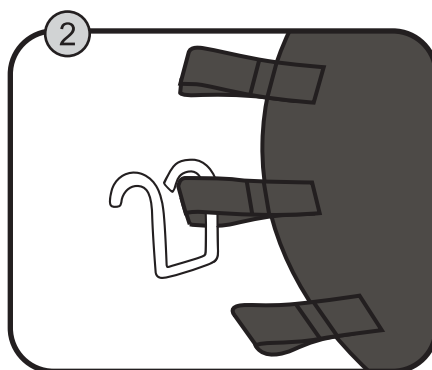
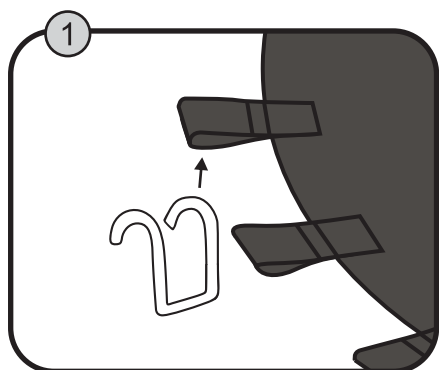
Step 1

With Stitching portion facing down lay jumping mat in center of the frame.



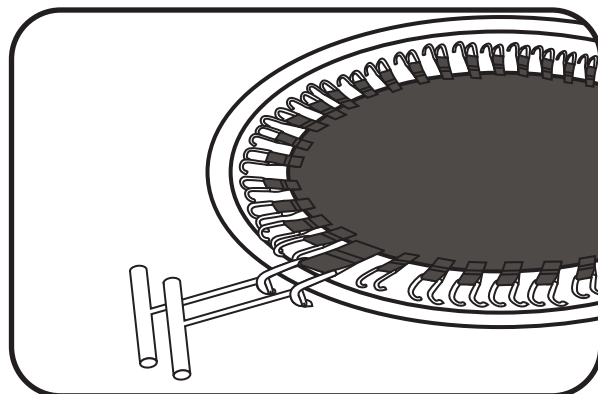
Step 2

Hook the galvanized hooks onto the trampoline mat edges, as shown in figure.



Step 3

Pull the Hooks with the T-hook until it reaches to the frame,



Upper Bounce® Jumping Mat Model List

The Model Numbers are indicators of the item details. The 1st set of numbers in the model number indicates the frame size. The 2nd set of numbers in the model number indicates the v-ring amount. The 3rd set of numbers in the model number indicates the spring size.

Round Type					
Spring Amount	Size 7.5	Size 8	Size 9	Size 10	Size 11
40		UBMAT-8-40-5.5			
42	UBMAT-7.5-42-5.5				
48		UBMAT-8-48-5.5			
54			UBMAT-9-54-5.5		
56		UBMAT-8-56-5.5		UBMAT-10-56-5.5	
60		UBMAT-8-60-5.5			UBMAT-11-60-5.5
64				UBMAT-10-64-5.5	
72					UBMAT-11-72-5.5

Spring Amount	Size 12	Size 13	Size 14	Size 15	Size 16
60	UBMAT-12-60-5.5 UBMAT-12-60-7				
72	UBMAT-12-72-5.5 UBMAT-12-72-7	UBMAT-13-72-5.5	UBMAT-14-72-5.5 UBMAT-14-72-7		
80	UBMAT-12-80-5.5 UBMAT-12-80-7	UBMAT-13-80-5.5 UBMAT-13-80-7	UBMAT-14-80-5.5 UBMAT-14-80-7		
84	UBMAT-12-84-5.5 UBMAT-12-84-6.5	UBMAT-13-84-5.5 UBMAT-13-84-7	UBMAT-14-84-7 UBMAT-14-84-8.5	UBMAT-15-84-6.5	
88		UBMAT-13-88-7	UBMAT-14-88-7 UBMAT-14-88-8.5		
90				UBMAT-15-90-7	
96			UBMAT-14-96-7 UBMAT-14-96-8.5	UBMAT-15-96-7 UBMAT-15-96-8.5 UBMAT-15-96-6.5	
100				UBMAT-15-100-7	
108					UBMAT-16-108-7.5

OTHER TYPE				
Square Mat	UBMATSQ-13			
Oval Mats	UBMATO-1614-96-5.5	UBMATO-1614-96-7	UBMATO-1715-96-7	
Band Mats	UB-BMAT-1273	UB-BMAT-1378	UB-BMAT-1484	

For more help on how to select the right replacement part see on our Buying Guide at www.upperbounce.com/buyingguide

REPLACEMENT PARTS LIST

If you need to replace any part of your trampoline,
you can look for the Upper Bounce parts list below for each item model name :

		Size 7.5	Size 8	Size 10	Size 11	Size 12	Size 13	Size 14	Size 15	Size 16
Pad	Blue:	UBPAD-S-7.5-B	UBPAD-S-8-B	UBPAD-S-10-B		UBPAD-S-12-B	UBPAD-S-13-B	UBPAD-S-14-B	UBPAD-S-15-B	UBPAD-S-16-B
	Green:					UBPAD-S-12-G		UBPAD-S-14-G	UBPAD-S-15-G	
	Blue and Green:					UBPAD-S-12-BG		UBPAD-S-14-BG	UBPAD-S-15-BG	
	Premièr Blue:					UBPAD-P-12-B		UBPAD-P-14-B	UBPAD-P-15-B	
	Safety Pads Square	UBPADSQ-13		Safety Pads Oval	UBPADO-1614	UBPADO-1715				

Net	Size 7.5	Size 8	Size 10	Size 11	Size 12	Size 13	Size 14	Size 15	Size 16
Strap Type Net (Inside)	UBNET-7.5-6-IS	UBNET-8-6-IS UBNET-8-4-IS	UBNET-10-4-IS UBNET-10-6-IS UBNET-10-8-IS		UBNET-12-8-IS UBNET-12-4-IS UBNET-12-6-IS	UBNET-13-6-IS UBNET-13-8-IS	UBNET-14-4-IS UBNET-14-6-IS UBNET-14-8-IS	UBNET-15-6-IS UBNET-15-8-IS	UBNET-16-6-IS
Net (Outside)	UBNET-7.5-6-OS		UBNET-10-8-OS		UBNET-12-4-OS UBNET-12-6-OS	UBNET-13-6-OS UBNET-13-8-OS	UBNET-14-6-OS UBNET-14-8-OS	UBNET-15-6-OS UBNET-15-8-OS	

Sleeves on Top - Net (Arch)	UBNET-6-3-AST	UBNET-7-3-AST		UBNET-11-3-AST	UBNET-12-2-AST UBNET-12-3-AST UBNET-12-4-AST	UBNET-13-2-ASTR UBNET-13-3-AST UBNET-13-4-AST	UBNET-14-3-AST UBNET-14-4-AST	UBNET-15-3-AST UBNET-15-4-AST	
For Curved Poles		UBNET-8FG-6		UBNET-11FG-6	UBNET-12FG-4 UBNET-12FG-6	UBNET-13FG-6	UBNET-14FG-4 UBNET-14FG-6	UBNET-15FG-5 UBNET-15FGB-5 UBNET-15FG-6 UBNET-15FG-8	UBNET-17FG-8
Arch Net - Square	UBNETSQ-1313-4			Oval Net	UBNETO-1614 UBNETO-1715		Universal Net Type	UBNET-U1 UBNET-U2	

Foam Sleeves	1 inch diameter	1.5 inch diameter	1.75 inch diameter
Foam Sleeves - Blue	UBFS33-1D-B-S12 UBFS33-1D-B-S16 UBFS37-1D-B-S12 UBFS37-1D-B-S16	UBFS44-1.5D-B-S12 UBFS44-1.5D-B-S16 UBFS33-1.5D-B-S12 UBFS33-1.5D-B-S16	UBFS44-1.75D-B-8 UBFS44-1.75D-B-12 UBFS44-1.75D-B-16
Foam Sleeves - Black	UBFS33-1D-BK-S12 UBFS33-1D-BK-S16 UBFS37-1D-BK-S12 UBFS37-1D-BK-S16	UBFS44-1.5D-BK-S12 UBFS44-1.5D-BK-S16 UBFS33-1.5D-BK-S12 UBFS33-1.5D-BK-S16	

Weather Cover	Black :	UBWC-7.5	UBWC-8	UBWC-10	UBWC-11	UBWC-12-BK	UBWC-13	UBWC-14-BL	UBWC-15-BL	UBWC-16
	Blue :					UBWC-12-BL		UBWC-14-BK	UBWC-15-BK	

Springs	UBHWD-SP-3.5-15	UBHWD-SP-4-15	UBHWD-SP-4.5-15	UBHWD-SP-5-15	UBHWD-SP-5.5-15	UBHWD-SP-6-15
	UBHWD-SP-6.5-15	UBHWD-SP-7-15	UBHWD-SP-7.5-15	UBHWD-SP-8-15	UBHWD-SP-8.5-15	UBHWD-SP-9-15

Other Accessories :

Trampoline Spring Pull Tool (T-Hook)	UBHWD-TH
Deep Fastening Spiraled Anchor Kit - Set Of 4	UBHWD-AKB-4
Trampoline Anchor Kit (Set of 4)	UBHWD-AK-4
Ladder	UBL3S-42-G
Ladder with Flat Steps	UBLBFS3-42
Trampoline Shoe Bag	UBSHB-3
Upper bounce [®] Trampoline Jumping Skate	UB-TJB
42" Trampoline Ladder 3 Steps Foldable - Green	UBLGFS3-42
Trampoline Pole Cap Enclosure Net Hook Fits for 1" Diameter Pole	UBPC-B-1D
Trampoline Pole Cover Fits for 1" Diameter Pole	UBPC-B-OS
4 Trampoline Pole Cap Enclosure Net Hook Fits for 1.5" Diameter Pole	UBPC-B-1.5D
Enclosure G shaped Pole Caps to use for Fiber Glass or Metal Rings on Top of Trampoline - Set of 8	UBPC-FG-8
Universal Metal Clips for Trampoline Band Jumping Mat (Set of 10)	UBHWD-BC10
Universal Replacement Rubber Cap Tips for Mini Trampoline Legs - Set of 6	CAPSRC-6
Universal Replacement Legs for Mini Trampolines and Rebounders - Set of 6	UBRP-LEGSML-6
Universal Replacement Elastic Bungee Cords for Bungee Trampoline Jumping Mats - Set of 10	UBRP-Cord-JMRC-10