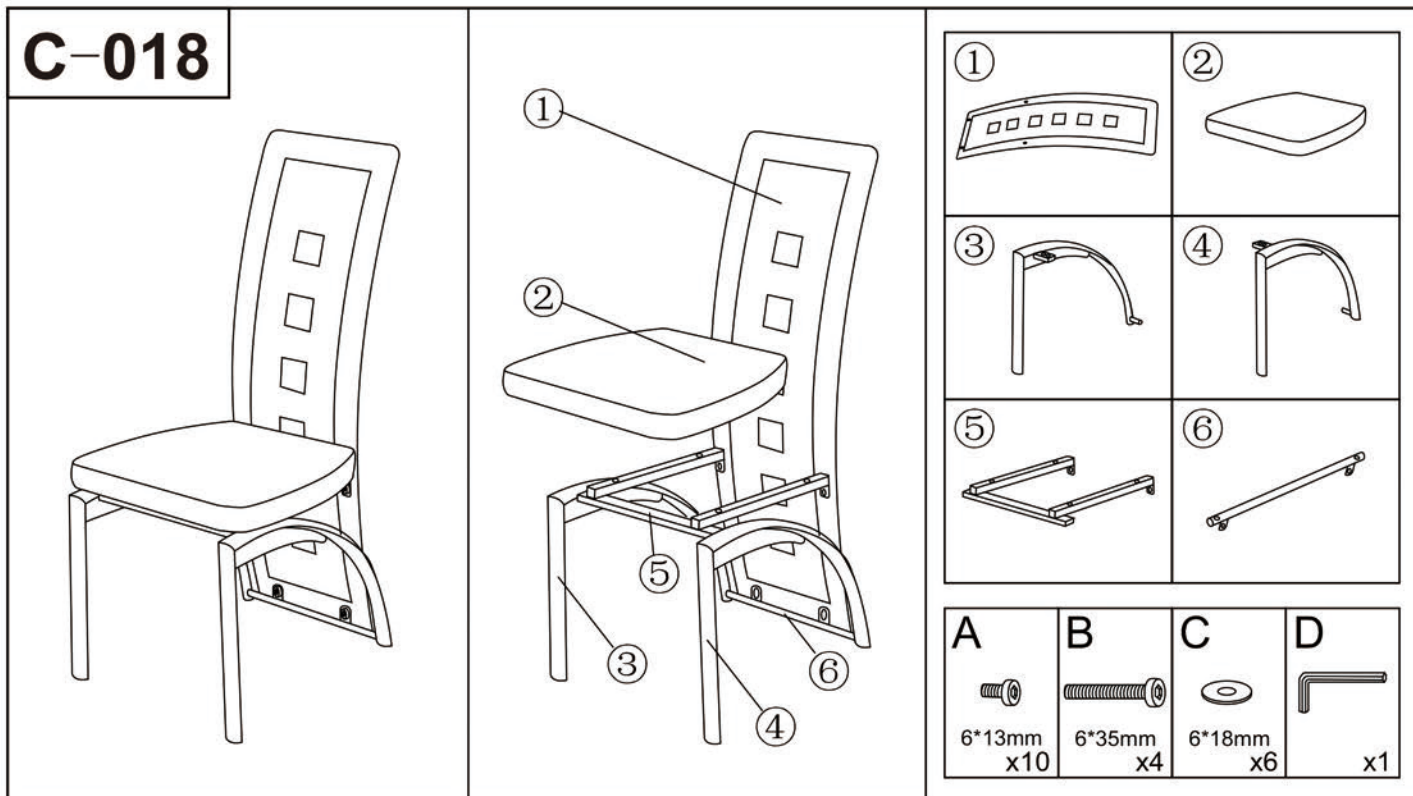


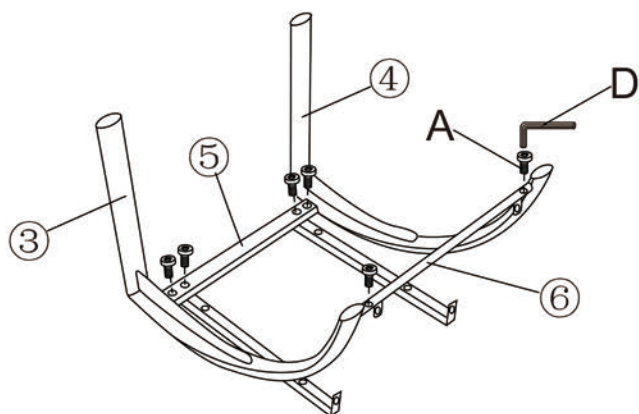
# ASSEMBLY INSTRUCTIONS

ABK-00000

**C-018**



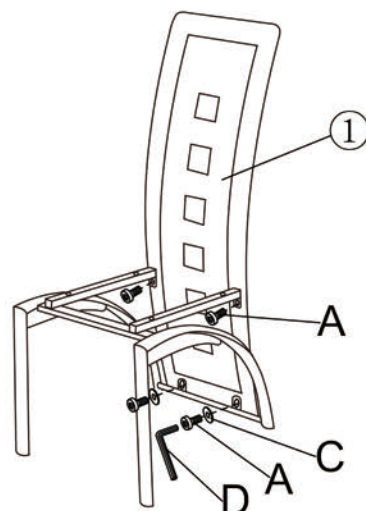
**STEP 1**



Tighten the screws to 50%.

Ax6  
Dx1

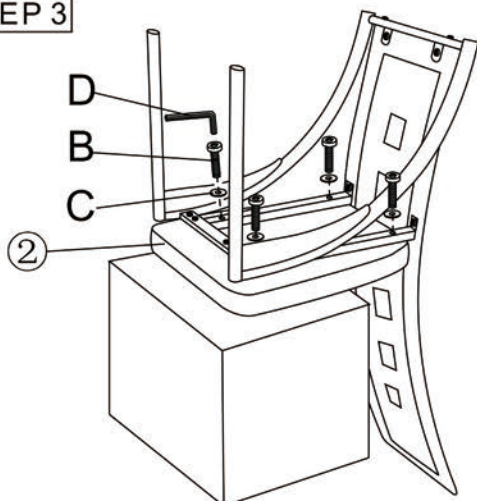
**STEP 2**



Tighten the screws to 50%.

Ax4  
Cx2  
Dx1

**STEP 3**



Tighten all of the screws to 100%.

Bx4  
Cx4  
Dx1

**STEP 4**

