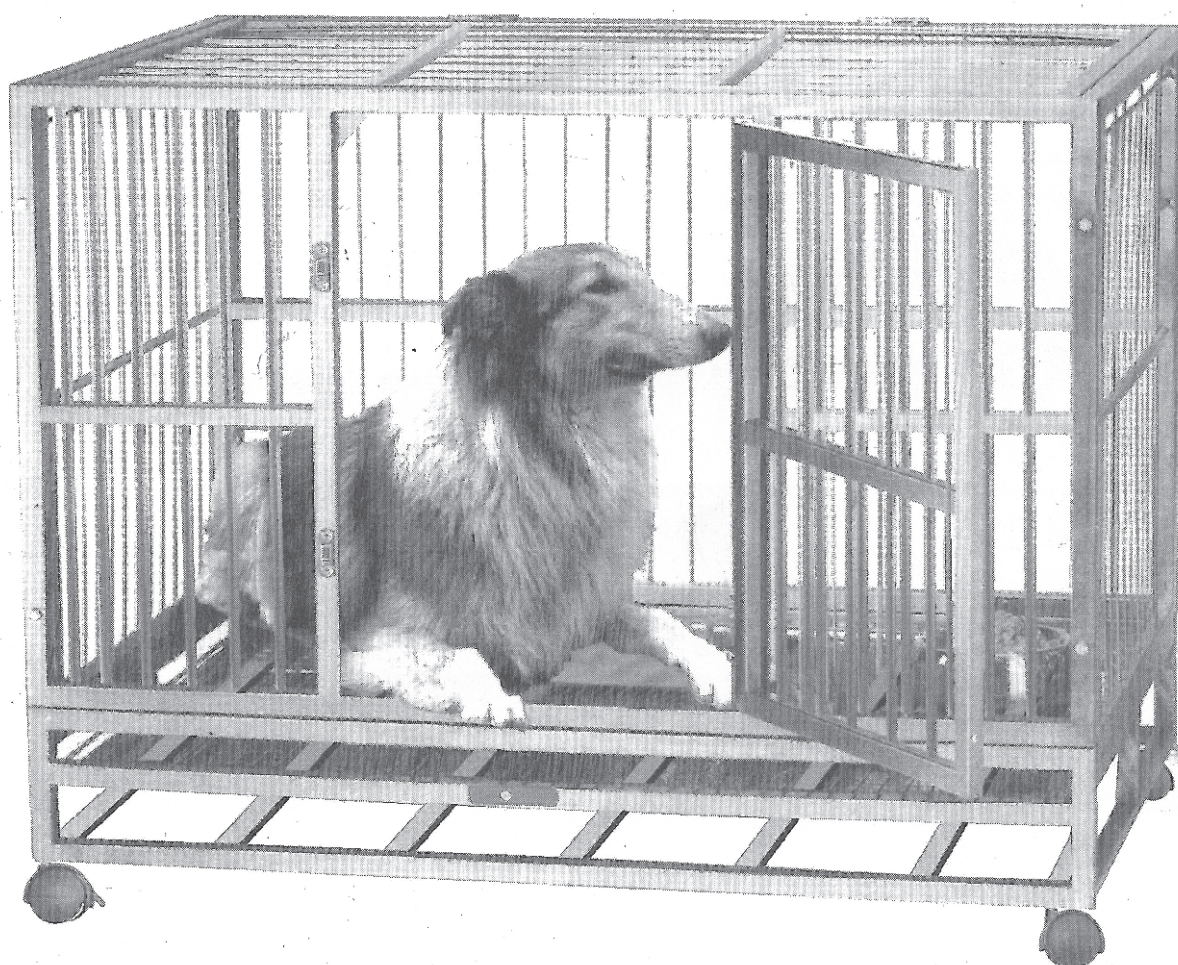




Thank You for Purchasing Heavy Duty Dog Crate

- FOR SAFETY, ONLY MOVE THE CARTE WHEN IT IS EMPTY.
- ALWAYS LOCK BOTH FRONT BRAKES AFTER MOVING.
- TO PREVENT ENTANGLEMENT, REMOVE ALL COLLARS AND TAGS BEFORE PLACING YOUR PET IN THE CRATE.

ASSEMBLY INSTRUCTION



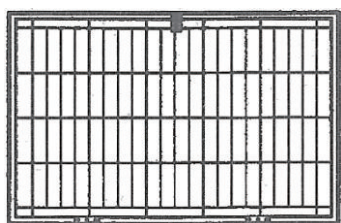
Cage Assembly

A x 1



M8

H x 4

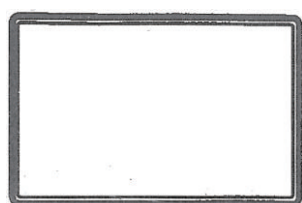


Top Panel

B x 1



I x 4



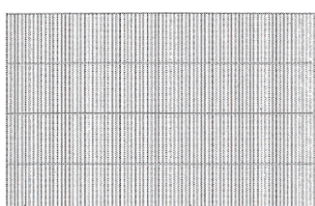
Collection Tray

C x 1



Front Wheels with Brake

J x 2



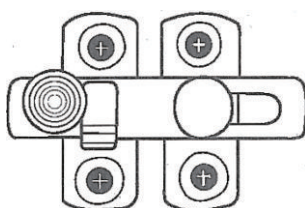
One Grate.

D x 1

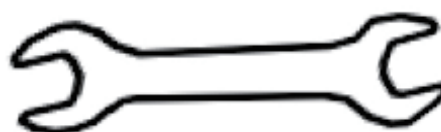


Back Wheels

K x 2



E x 3



L x 1



M8x50

F x 4



M x 1



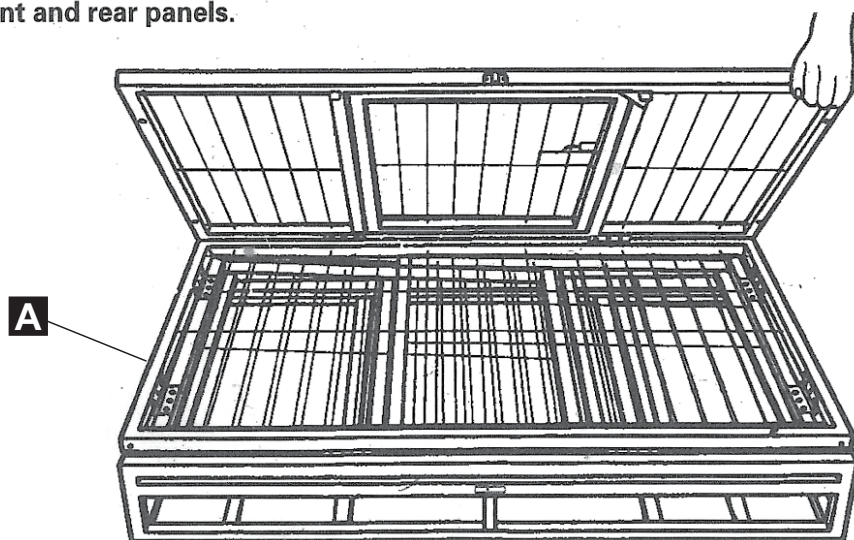
G x 12



N x 1

1. Place the Cage Assembly on flat level ground with the following orientation. Fold up the front and rear panels.

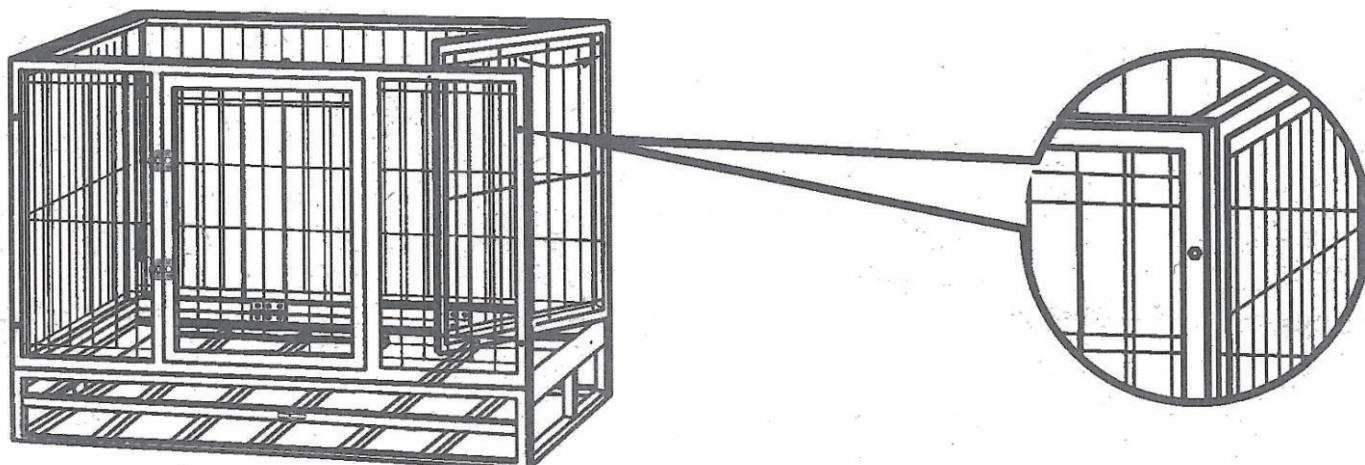
01



A x 1

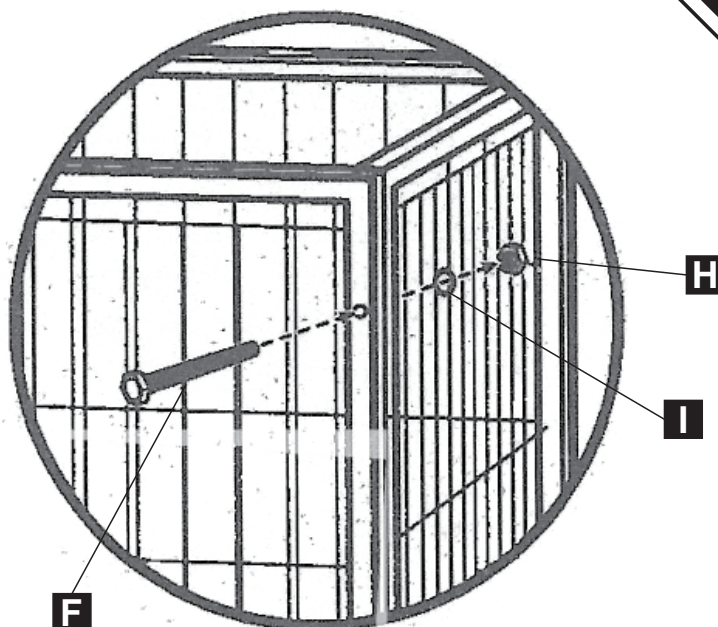
2. Unfold the side panels and line up the bolt holes on the side panel and front panel.

02



3. Thread a Connecting Bolt through the bolt holes on the front and side panels and through a Nut on the other side, but do not fully tighten yet. Repeat for the other 3 bolts.

03



F x 4

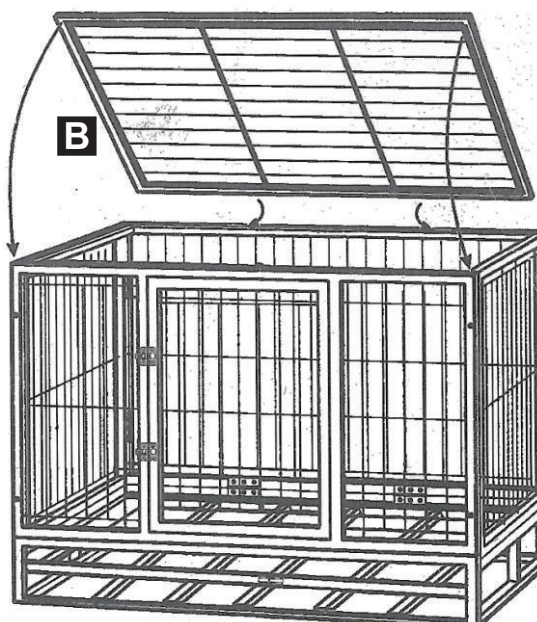
H x 4

I x 4

L x 1

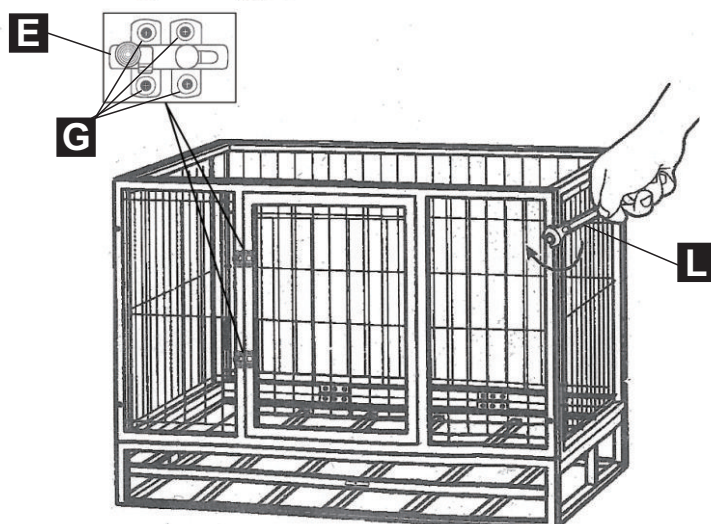
N x 1

4. Check to make sure that the assembly is square, then connect the top panel to the assembly by carefully matching the hinge pins to both hinges.



B x 1

5. After locking the top panel using the deadbolt, and again checking that everything is properly aligned, proceed to tighten all nuts and bolts using the supplied Double-Ended Wrench.



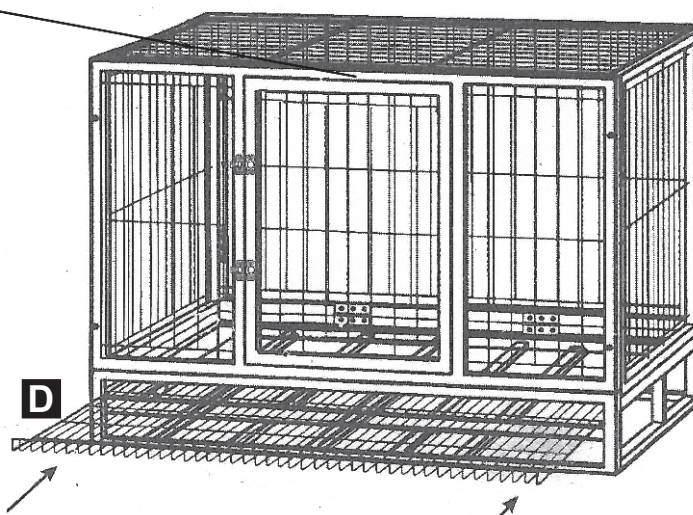
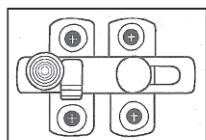
E x 2

G x 8

L x 1

M x 1

6. put grate inside the cage and put tray under the cage.



D x 1

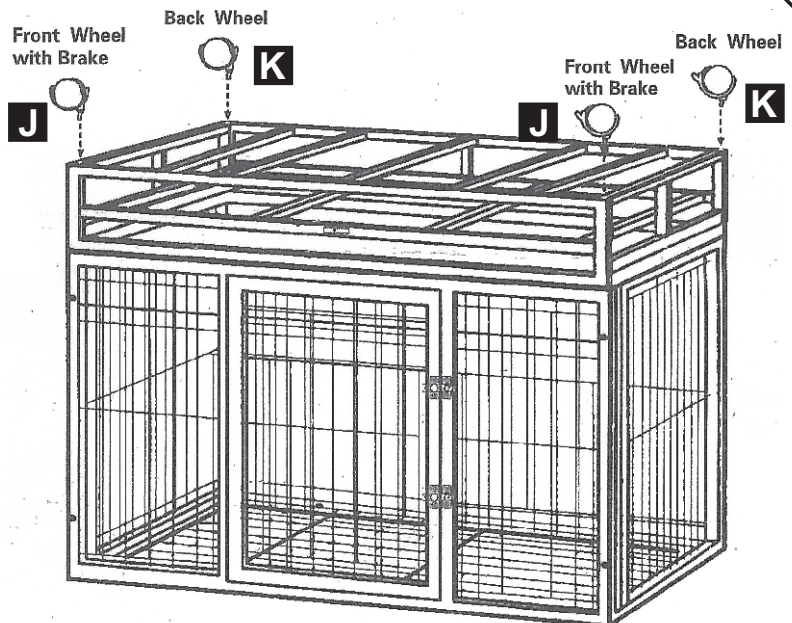
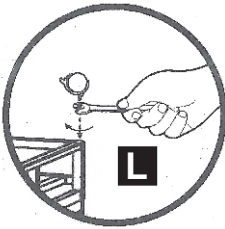
E x 1

G x 4

M x 1

7. Place the cage upside down on a flat level surface. Insert the threaded end of the wheel to each corner. The Front Wheels with Brakes should be placed at the front of the cage for easy access.

Hand tighten each wheel, and use the included Double-Ended Wrench to secure each wheel in place. Repeat the installation for the Back Wheels onto the back of the cage.

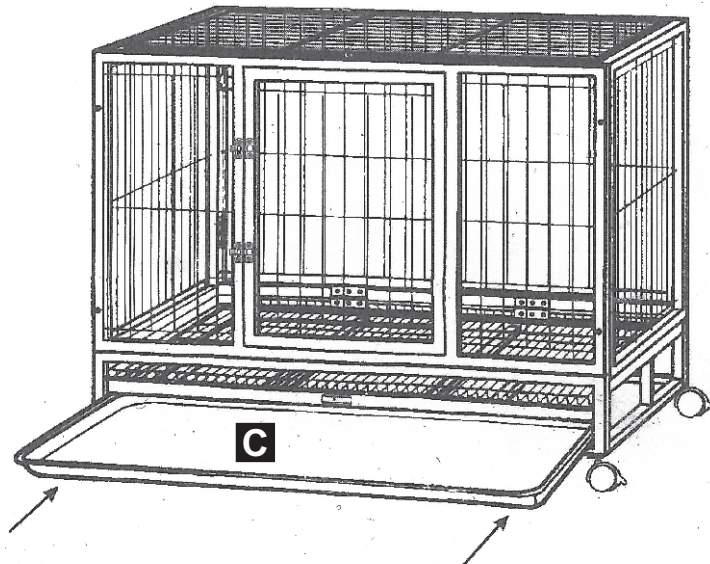


J x 2

K x 2

L x 1

8. Place the cage on the wheels and place the Collection Tray and Wire mesh back in



C x 1

