


TURNER BIANCA	Brands	Pre-Production Review			
Brand:	BIANCA				
Design Name:	SOFT ZERO TWIST SPA TOWEL				
BDS:	60825				
Season:	SS26				
Category:	BATHROOM				
Factory:	KJCUKER				
Products:	TOWEL				
Country of Origin	TURKEY				
Agreed Pack Fold Image					
Packaging Type Required					
Colour	WHITE	NATURAL	GREEN	SILVER	
Colour Standard agreed - CAD, lab dip, swatch, etc.					
FACTORY DESIGN QUALITY FRONT	100% COTTON				
FACTORY DESIGN QUALITY REVERSE	100% COTTON				
FACTORY DESIGN QUALITY TRIMS	12s Zero Twist Towel (Turkish Pattern)				
TC OR WEIGHT	600GSM				
PRINT TECHNIQUE	PLAIN DYE				
FACE PRINT TYPE	NA				
REVERSE	NA				
PILLOWCASE	NA				
Fill Composition					
Fill Weight					
Sizes Selected	HAND TOWEL	BATH TOWEL	BATH SHEET		
Finishes Face					
Finishes Reverse / Lining					
Technique					
Print Technique Face					
Print Technique Reverse / Lining					
Print Technique Pillowcase Front					
Print Technique Pillowcase Reverse					
Dye Class Face					
Dye Class Reverse / Lining					
Printed on optic?					
Any concerns re. differential shrinkage?					
Any concerns re. cross staining?					
Any compromise on physical performance?					
Is the fabric directional?					
Any batch consistency challenges?					
Any speciality - glitter, pearl, foil?					
Does the speciality print perform to 25 washes?					
Proposed: Care Symbols Wash Instructions Logo's Proposed	40 DEGREE WASH. DO NOT BLEACH. TUMBLE DRY ON A LOW SETTING. 2 DOT IRON. DO NOT DRY CLEAN. WASH SIMILAR COLOURS TOGETHER. CONTINUED USE OF FABRIC CONDITIONER WILL REDUCE ABSORBENCY. USE A COLOUR SAFE DETERGENT. WASH BEFORE USE. KEEP AWAY FROM FIRE.				
Any additional disclaimers required?					
Red Seals required?					
User Trials required?					
Styling Details					
Additional Styling Details (e.g. width / colour / Quilted etc.)					
Cutting (Random / Precision etc)					
Trims Embellishment					
Opening / Fastening					
Fastening Colour - dyed to match?					
Amendments Requested					
Any other comments from the factory					
Any other comments					
Approved Buying Sample Image or CAD layout					

FABRIC SPECIFICATIONS TO BE COMPLETED

**TURNER
BIANCA**

PLEASE COMPLETE THIS DOCUMENT FOR WOVEN, KNITTED & TERRY CONSTRUCTIONS:

TURNER BIANCA FABRIC SPECIFICATION

PRODUCT DETAILS					
DATE					
BDS NUMBER			FIBRE COMPOSITION - GRIEGE		
PRODUCT SUPPLIER			FIBRE COMPOSITION - FINISHED		
FABRIC SUPPLIER			FABRIC DESCRIPTION		
FABRIC COUNTRY OF ORIGIN			FABRIC QUALITY		
FIBER COUNTRY OF ORIGIN					
FABRIC CONSTRUCTION DETAILS					
GREIGE SOURCE			DYER/FINISHER		
FINISHING ROUTE					
DYE CLASS		ANY PROMOTIONAL CLAIM			
FOR KNITTED FABRICS.					
GAUGE	YARN COUNT		TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)		
WIDTH (cm)	WEIGHT (gsm)		COURSES	WALES	
FOR WOVEN FABRICS.					
WIDTH (cm)	WEIGHT (gsm)		WEFT-YARN COUNT		WARP-YARN COUNT
ENDS - GRIEGE	PICKS - GRIEGE		Twist of WEFT		Twist of WARP
ENDS - FINISHED	PICKS - FINISHED		TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)		
FOR TOWELLING.					
WIDTH (cm)	WEFT YARN COUNT		WARP YARN COUNT		PILE YARN COUNT
WEIGHT (gsm)	Twist of WEFT		Twist of WARP		Twist of PILE
ENDS	PICKS		TERRY RATIO		LOOP LENGTH (mm)
TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact..)					










PLEASE REQUEST COMPLETION OF THIS DOCUMENT FOR BATH MATS & RUGS:



	SPECIFICATION
PILE	
BASE	
COTTON DYES	
POLYESTER THREAD	
PIPING	
YARN TWIST	
FABRIC WEIGHT	
FABRIC STRUCTURE	
STAPLE LENGTH mm	
DYE CLASS USED	
FINISH USED	
PIECE WEIGHT	
PILE YARN COUNT	
PICKS (SPI)	
GAUGE (REED)	
PILE HEIGHT	
QUALITY OF YARN IN PILE	
QUALITY OF YARN IN CANVAS	

Brand	BIANCA	Technologist	ALEX ARMSTRONG
Design Name	SOFT ZERO TWIST SPA TOWEL	Product Exec	KAREN WRIGLEY
BDS	60825	Designer	SARAH LEBETER
Factory	KUCUKER	Date	

GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS

RE: SS26 CL Soak Towel Brief

 Jacqui Joicoy
 To:  Alexandra Armstrong;  Ayca Buyuktuncer;  Karen Wrigley;  Sarah Lebetter;  Tracy Whitehead
 CC:  Paul Morrow;  Yelda Haxal;  Safa Koguler

 1000033427.jpg 3 MB  1000033428.jpg 4 MB

Start your reply all with: [Reacted with thumbs](#) [Reacted](#) [Reacted. Thank you](#) [Feedback](#)

Hi Ayca,

Hope you are well.

Please find my comments on the Bianca Zero Twist Towel:

- Pile yarns have been caught up along hem edge stitching (see photos attached.) Please take care during make up and ensure this is improved for bulk.
- Measurements and weight are within tolerance. Please maintain for bulk.

Thanks & Kind Regards
Jacqui

Tue 26/08/2025 09:47

TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS

APPROVED **REJECTED**

Severity / Probability	Slight Harm 1	Harm 2	Serious Harm 3
Highly Unlikely 1	1	2	3
Unlikely 2	2	4	6
Likely 3	3	6	9
Highly Likely 4	4	8	12

Injury Scenarios	Probability	Severity	Comments

BUYING SAMPLE - Images / Observations/ Comments/ Actions

Brands		Approved Packaging Soft Copy	
Brand	BIANCA	Technologist	ALEX ARMSTRONG
Design Name	SOFT ZERO TWIST SPA TOWEL	Product Exec	KAREN WIGLEY
SKU	60825	Marketing & Graphics	EMMA BEAMISH
Factory	KULONER	Date	

APPROVED SOFT COPY IMAGES/ SCREEN SHOTS

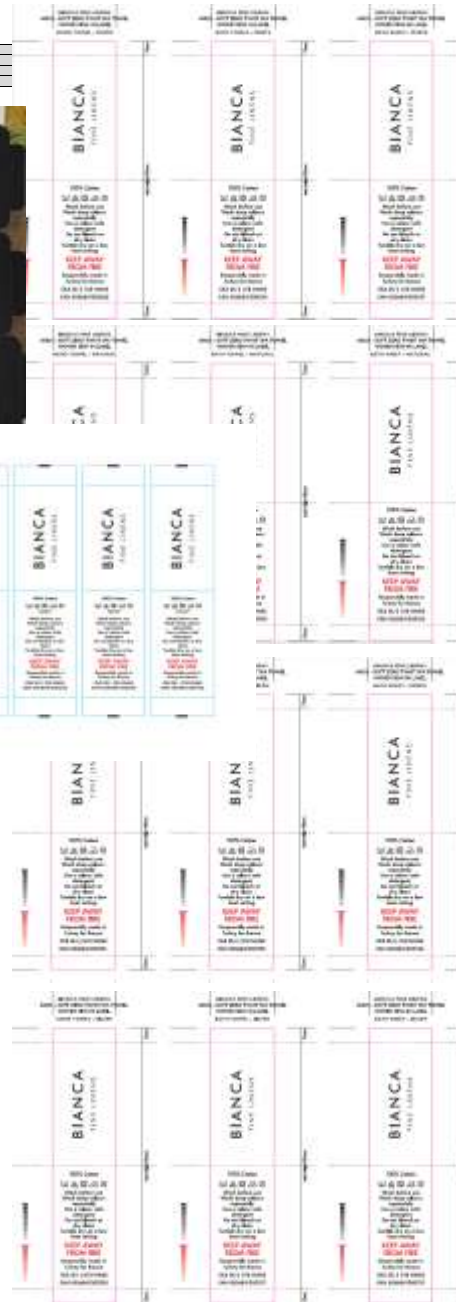


TW/60825/R/NT/WH	HAND TOWEL 50 x 90	5056841300262
TW/60825/R/ST/WH	BATH TOWEL 70 x 127	5056841300224
TW/60825/R/BS/WH	BATH SHEET 100x150	5056841300187
TW/60825/R/NT/NT	HAND TOWEL 50 x 90	5056841300248
TW/60825/R/ST/NT	BATH TOWEL 70 x 127	5056841300200
TW/60825/R/BS/NT	BATH SHEET 100x150	5056841300163
TW/60825/R/NT/GR	HAND TOWEL 50 x 90	5056841300211
TW/60825/R/ST/GR	BATH TOWEL 70 x 127	5056841300194
TW/60825/R/BS/GR	BATH SHEET 100x150	5056841300156
TW/60825/R/NT/SL	HAND TOWEL 50 x 90	5056841300235
TW/60825/R/ST/SL	BATH TOWEL 70 x 127	5056841300217
TW/60825/R/BS/SL	BATH SHEET 100x150	5056841300170
	N/A	N/A



SOFT ZERO TWIST SPA TOWEL

TUNER BIANCA P/LC	TUNER BIANCA P/LC	TUNER BIANCA P/LC	TUNER BIANCA P/LC	TUNER BIANCA P/LC	TUNER BIANCA P/LC
<p>BIANCA SOFT ZERO TWIST SPA TOWEL</p> <p>Hand Towel 50 x 90</p> <p>SKU: TW/60825/R/NT/WH</p> <p>Barcode</p>	<p>BIANCA SOFT ZERO TWIST SPA TOWEL</p> <p>Bath Towel 70 x 127</p> <p>SKU: TW/60825/R/ST/WH</p> <p>Barcode</p>	<p>BIANCA SOFT ZERO TWIST SPA TOWEL</p> <p>Bath Sheet 100 x 150</p> <p>SKU: TW/60825/R/BS/WH</p> <p>Barcode</p>	<p>BIANCA SOFT ZERO TWIST SPA TOWEL</p> <p>Hand Towel 50 x 90</p> <p>SKU: TW/60825/R/NT/NT</p> <p>Barcode</p>	<p>BIANCA SOFT ZERO TWIST SPA TOWEL</p> <p>Bath Towel 70 x 127</p> <p>SKU: TW/60825/R/ST/NT</p> <p>Barcode</p>	<p>BIANCA SOFT ZERO TWIST SPA TOWEL</p> <p>Bath Sheet 100 x 150</p> <p>SKU: TW/60825/R/BS/NT</p> <p>Barcode</p>
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**TURNER
BIANCA**

Brands

Test Report Results

Testing Required	Requirements	Reference	Accredited Testing House	Colour / Item Tested	Test Report Number	Date of report	*Results / Grade	Comments
BS EN ISO 105 E01	Colourfastness to water - Requirement: Change 4 staining 4							
BS EN ISO 105 X12	Colourfastness to Rubbing (Wet & Dry) - Requirement: Dry 4, Wet 4							
BS EN ISO 105 B02	Colourfastness to Light - Requirement: Standard 4							
BS EN ISO 105 C06	Colourfastness to washing - Requirement change 4 staining 4							
BS EN ISO 105 D01	Colourfastness to dry cleaning - Requirement: Change 4 Staining 4							
1007/2011/EU	Fibre composition							
EN ISO 6330:2012	Dimensional Stability to Washing- Requirement +/- 3% for synthetic blends & +/-5% for cotton							
Commercial process	Dimensional stability to Dry Cleaning - Requirement: +/-3%							
EN ISO 6330:2012	Appearance after Dry cleaning (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.							
EN ISO 6330:2012	Appearance after Machine Washing (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.							
EN ISO 13934-2	Tensile Strength - Requirement 25KG							
EN ISO 13937-1	Tear Strength - Requirement 1000cN							
EN ISO 13935-2	Seam strength - Requirement: >120N							
EN ISO 13936-1	Seam Slippage - Requirement: 6mm Seam opening 12KG Load							
EN ISO 12945-2	Pilling Resistance - Requirement 2,000 revs, Grade 4							

**TURNER
BIANCA**

Brands

Brand	BIANCA	Technologist	ALEX ARMSTRONG
Design Name	SOFT ZERO TWIST SPA TOWEL	Product Exec	KAREN WRIGLEY
BDS	60825	Designer	EMMA BEAMISH
Factory	KUCUKER	Date	13.10.25
GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS			
APPROVED 13,10,25			
TB TECHNICAL / COMMERCIAL / DESIGN COMMENTS			
APPROVED		REJECTED	
PACKAGING CHECKLIST			
Product Exec			
Technologist			
CHECKS	COMMENTS		
Insert wording and spelling matches approved soft copy			
Insert matches colour standard			
Photography matches product			
Pack Size			
Fold Correct			
Fibre composition stated in FQP or BOP			
Fibre composition stated on care label			
Stated fibre composition is correct			
Care icons correct on BOP			
Care icons correct on care label			
Positioning of labels			
Child safety warning correct, clear and colour fast			
Correct text use of 3rd party info			
Correct TB logo's			
Correct 3rd party logo's			

GOLD SEAL LOG

GOLD SEAL - Images / Observations/ Comments/ Actions