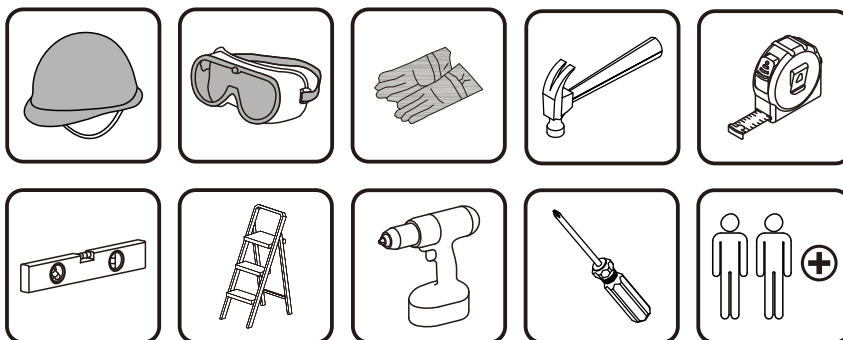
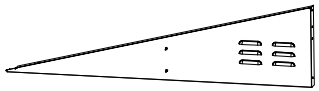
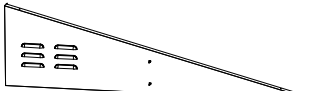


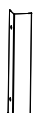


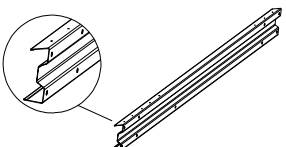
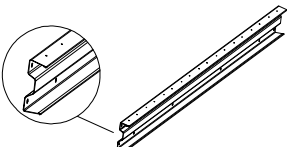
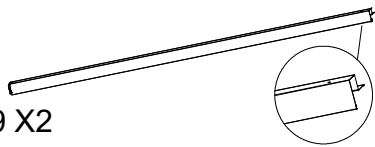
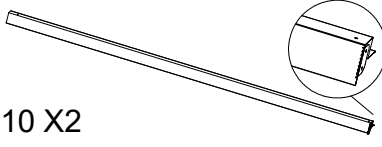
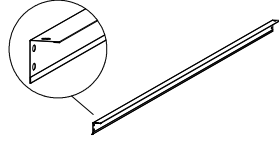
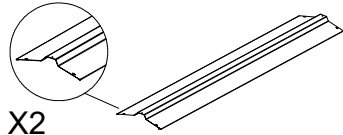
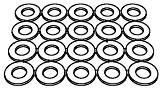

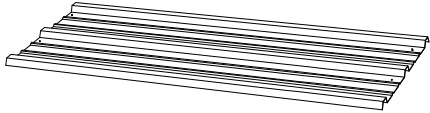
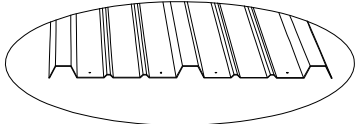

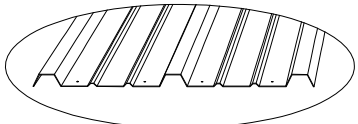

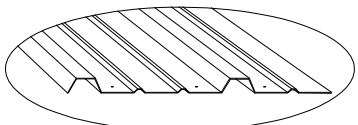

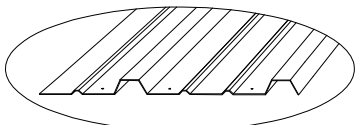





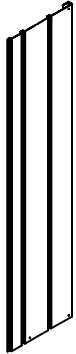

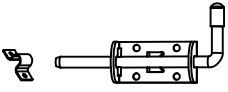


# GA7007










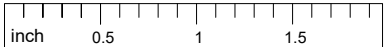









Tools Recommended

# PART LIST ( BOX 1 )


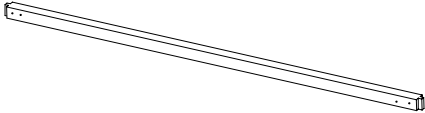
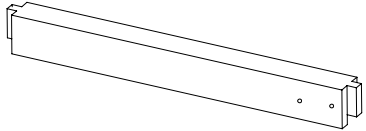
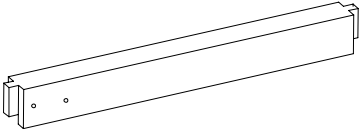


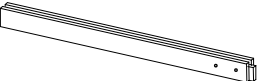
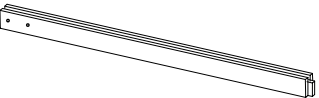
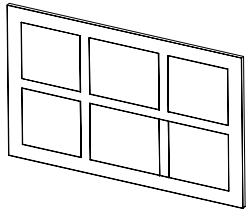



<p>A3 X2</p> 	<p>A4 X2</p> 	<p>C4R X2</p> 
<p>C4L X2</p> 	<p>C5 X4</p> 	<p>GC X4</p> 
<p>GE X2</p> 	<p>M2 X2</p> 	<p>M2L X2</p> 
<p>M9 X2</p> 	<p>M10 X2</p> 	<p>M11 X4</p> 
<p>M13 X2</p> 	<p>V2 X97</p> 	<p>V1 X40</p> 
<p>PE3 X2</p> 		
<p>PE4 X4</p> 		
<p>PE5 X2</p> 		
<p>PE6 X2</p> 		


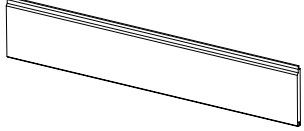

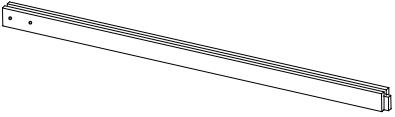
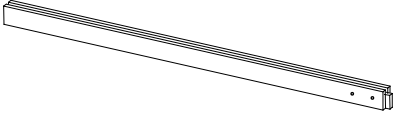
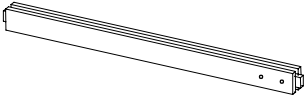
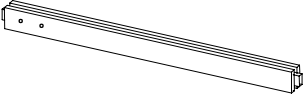
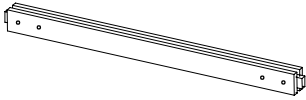
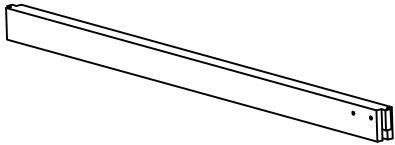
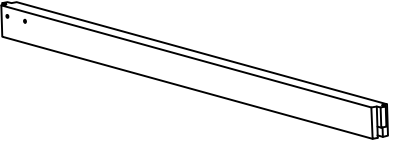
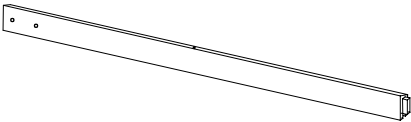
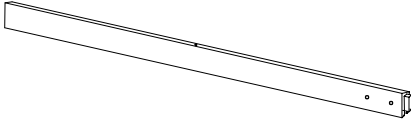
					
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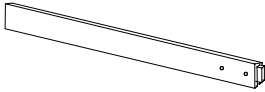
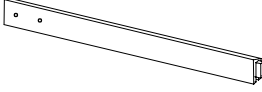
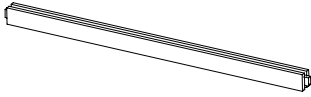
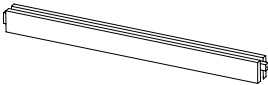
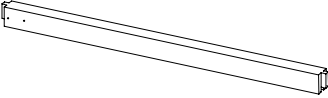
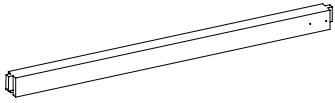
   <p>F1(X147) M4*10</p>	    <p>F2(X46) M4*10</p>
   <p>F3(X24) M5*12</p>	    <p>F4(X5) M6*10</p>
   <p>For GC F5(X4) M4*16</p>	

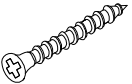

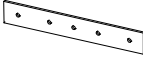

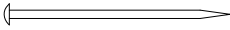



# PART LIST ( BOX 2 )

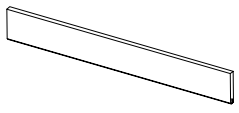
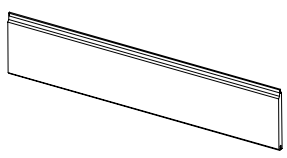

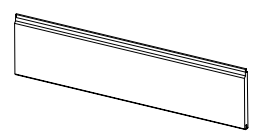
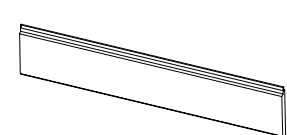
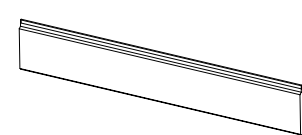
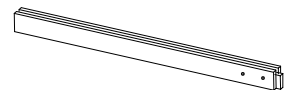
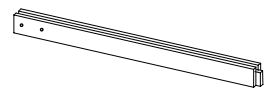
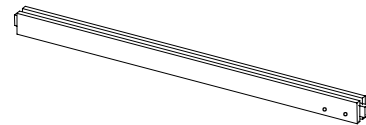
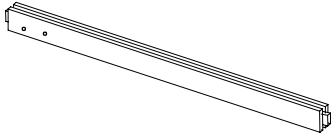
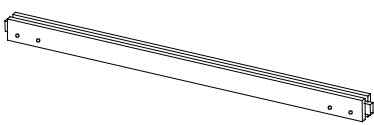
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 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">④</span> X1 475*40*30mm	 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑤</span> X1 1657*40*30mm	 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">AA</span> X1 1657*40*30mm
 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑥</span> X1 702*40*30mm	 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑧</span> X1 1424*40*30mm	 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑨</span> X2 566*318mm
 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑩</span> X1 1657*40*30mm	 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑪</span> X2 1672*40*30mm	 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">⑫</span> X3 1595*40*30mm

<div data-bbox="448 226 571 282" data-label="Text"> <p>②⑥ X3</p> </div>  <div data-bbox="129 629 300 667" data-label="Text"> <p>701*65*9mm</p> </div>	<div data-bbox="895 226 1018 282" data-label="Text"> <p>②⑦ X48</p> </div>  <div data-bbox="576 629 746 667" data-label="Text"> <p>701*97*9mm</p> </div>	<div data-bbox="1342 226 1465 282" data-label="Text"> <p>③① X3</p> </div>  <div data-bbox="1023 629 1193 667" data-label="Text"> <p>701*67*9mm</p> </div>
<div data-bbox="448 672 571 728" data-label="Text"> <p>②⑧ X1</p> </div>  <div data-bbox="129 1075 331 1113" data-label="Text"> <p>1158*40*30mm</p> </div>	<div data-bbox="895 672 1018 728" data-label="Text"> <p>③② X1</p> </div>  <div data-bbox="576 1075 778 1113" data-label="Text"> <p>1158*40*30mm</p> </div>	<div data-bbox="1342 672 1465 728" data-label="Text"> <p>③⑤ X1</p> </div>  <div data-bbox="1023 1075 1209 1113" data-label="Text"> <p>702*40*30mm</p> </div>
<div data-bbox="448 1117 571 1173" data-label="Text"> <p>③⑥ X1</p> </div>  <div data-bbox="129 1520 316 1559" data-label="Text"> <p>702*40*30mm</p> </div>	<div data-bbox="895 1117 1018 1173" data-label="Text"> <p>③⑦ X1</p> </div>  <div data-bbox="576 1520 762 1559" data-label="Text"> <p>702*40*30mm</p> </div>	<div data-bbox="1342 1117 1465 1173" data-label="Text"> <p>③⑧ X1</p> </div>  <div data-bbox="1023 1520 1209 1559" data-label="Text"> <p>702*50*30mm</p> </div>
<div data-bbox="448 1563 571 1619" data-label="Text"> <p>③⑨ X1</p> </div>  <div data-bbox="129 1964 331 2002" data-label="Text"> <p>1424*50*30mm</p> </div>	<div data-bbox="895 1563 1018 1619" data-label="Text"> <p>④④ X1</p> </div>  <div data-bbox="576 1964 778 2002" data-label="Text"> <p>1158*65*30mm</p> </div>	<div data-bbox="1342 1563 1465 1619" data-label="Text"> <p>④⑤ X1</p> </div>  <div data-bbox="1023 1964 1225 2002" data-label="Text"> <p>1158*65*30mm</p> </div>

<div style="text-align: right;">④⑥ X1</div>  <p>569*65*30mm</p>	<div style="text-align: right;">④⑦ X1</div>  <p>569*65*30mm</p>	<div style="text-align: right;">④⑧ X4</div>  <p>569*40*30mm</p>
<div style="text-align: right;">④⑨ X2</div>  <p>475*40*30mm</p>	<div style="text-align: right;">④⑩ X1</div>  <p>475*50*30mm</p>	<div style="text-align: right;">④⑪ X1</div>  <p>475*50*30mm</p>

<div style="text-align: right;">A x24+ (1) M4*50mm</div> 	<div style="text-align: right;">B x128+ (2) M4*20mm</div> 	<div style="text-align: right;">C x16</div> 	<div style="text-align: right;">D x4</div> 
<div style="text-align: right;">E x4 ø8*180mm</div> 	<div style="text-align: right;">F x8</div> 		

# PART LIST ( BOX 3 )

<div style="border: 1px solid black; display: inline-block; padding: 2px;">②②</div> X2	<div style="border: 1px solid black; display: inline-block; padding: 2px;">②③</div> X32	<div style="border: 1px solid black; display: inline-block; padding: 2px;">②④</div> X6
		
474*65*9mm	474*97*9mm	568*65*9mm
<div style="border: 1px solid black; display: inline-block; padding: 2px;">②⑤</div> X88	<div style="border: 1px solid black; display: inline-block; padding: 2px;">②⑨</div> X2	<div style="border: 1px solid black; display: inline-block; padding: 2px;">③①</div> X6
		
568*97*9mm	474*67*9mm	568*67*9mm
<div style="border: 1px solid black; display: inline-block; padding: 2px;">③③</div> X1	<div style="border: 1px solid black; display: inline-block; padding: 2px;">③④</div> X1	<div style="border: 1px solid black; display: inline-block; padding: 2px;">④①</div> X2
		
569*40*30mm	569*40*30mm	569*40*30mm
<div style="border: 1px solid black; display: inline-block; padding: 2px;">④②</div> X2	<div style="border: 1px solid black; display: inline-block; padding: 2px;">④③</div> X2	
		
569*40*30mm	569*40*30mm	

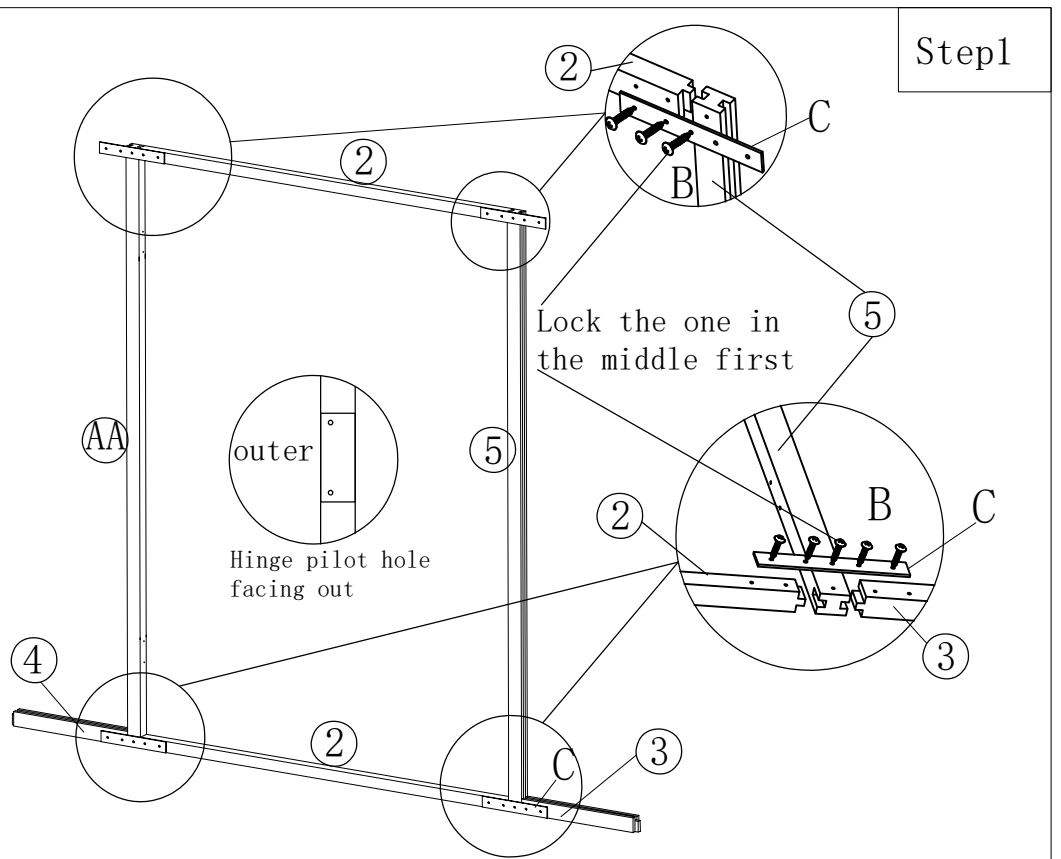
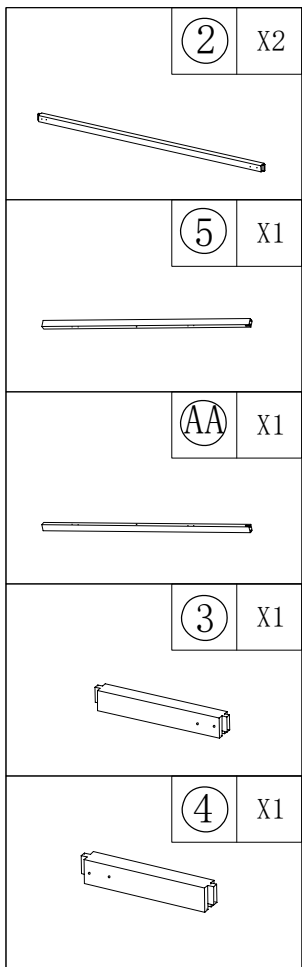
Box 1		Box 1		Box 3	
Part#	Qty	Part#	Qty	Part#	Qty
M13	1	GC	4	38	1
M13A	1	GE	2	39	1
A3	2	F1	171	44	1
A4	2	F2	46	45	1
DLA	1	F3	24	46	1
DLB	1	F4	5	47	1
DRA	1	F5	4	48	4
DRB	1			49	2
PE3A	2			50	1
DX2	4			51	1
PE5	2			A	25
PE6	2			B	130
PE3	2			C	16
PE4	6			D	4
M2	2			E	4
M2L	2			F	8
M14	2				
M15	2				
M11	2				
M11A	2				
C4L	2				
C5	4				
M9	2				
20	4				
C4R	2				
M10	2				
DG	1				
DF	1				
DC	2				
DH	4				
V1	52				
V2	121				

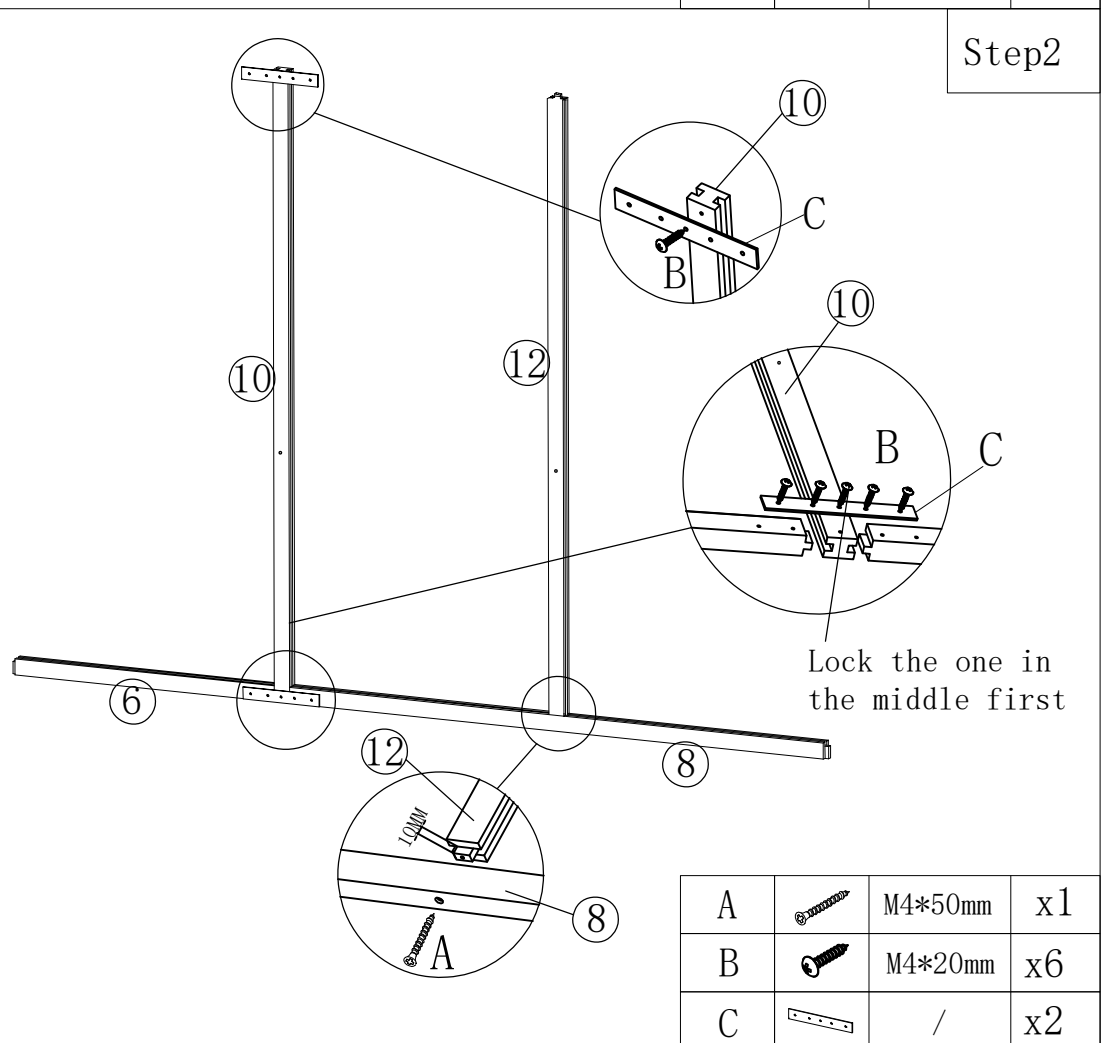
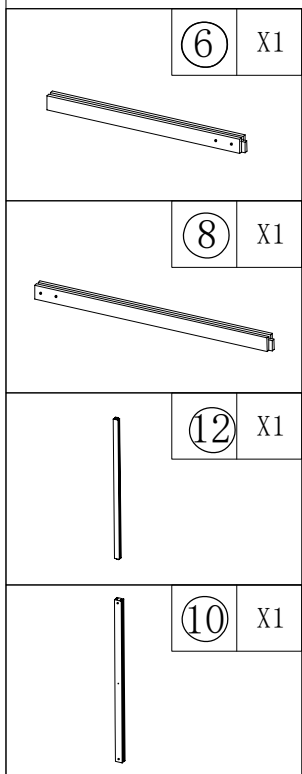
Box 2	
Part#	Qty
1	4
2	2
3	1
4	1
5	1
AA	1
6	1
8	1
9	2
10	1
11	2
12	3
26	3
27	48
31	3
28	1
32	1
35	1
36	1
37	1

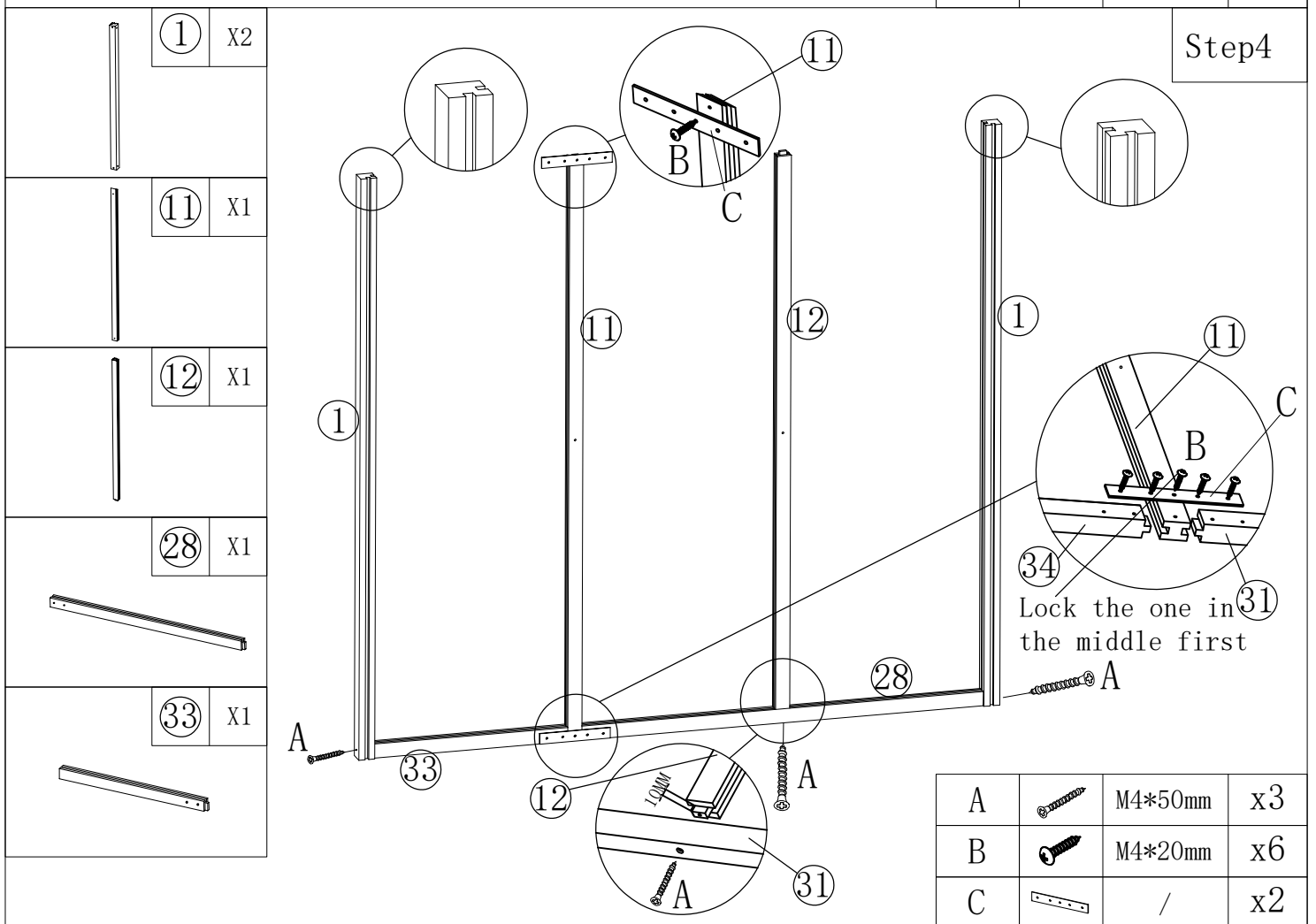
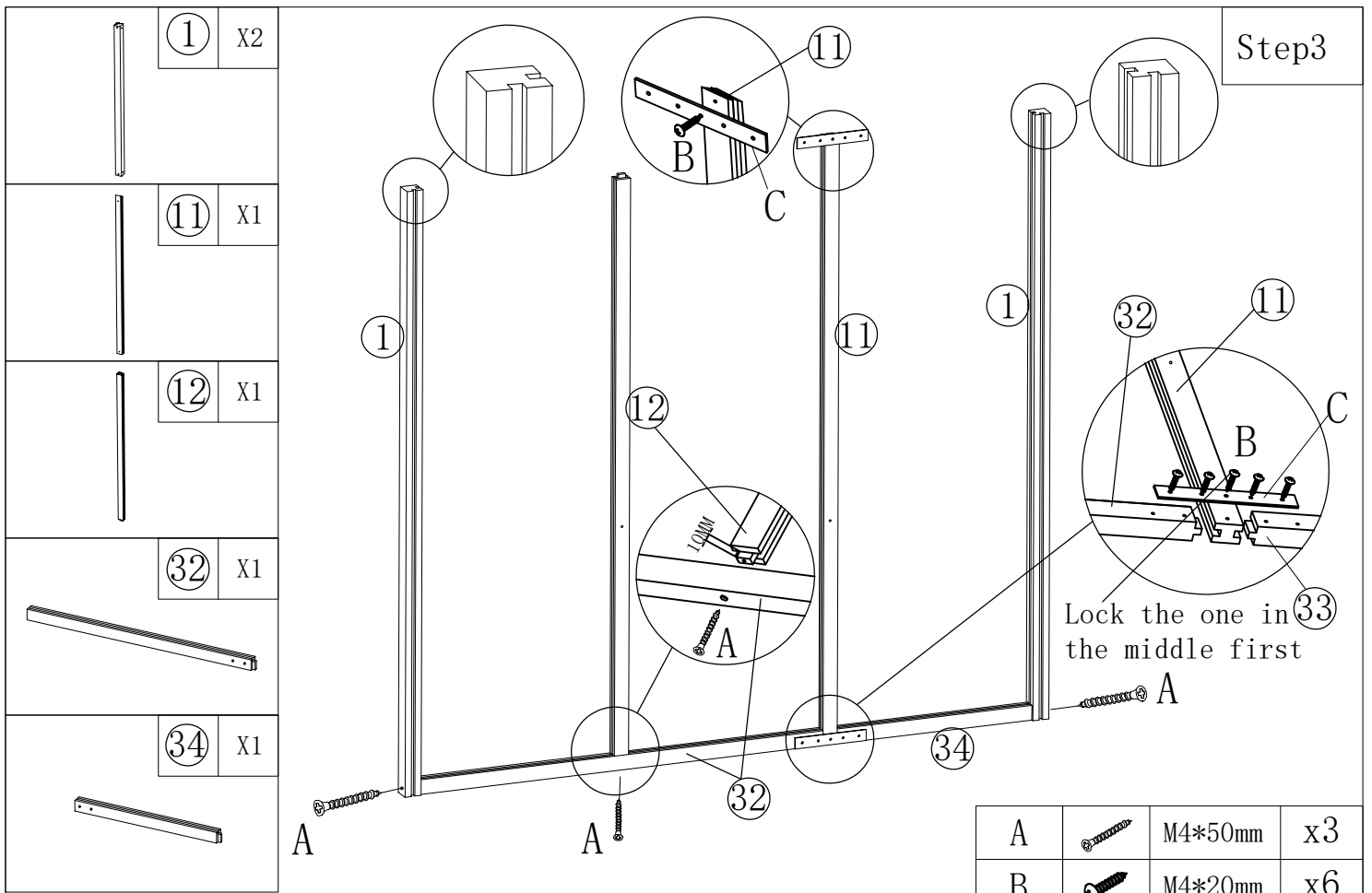
Box 3	
Part#	Qty
22	2
23	32
24	6
25	88
29	2
30	6
33	1
34	1
41	2
42	2
43	2



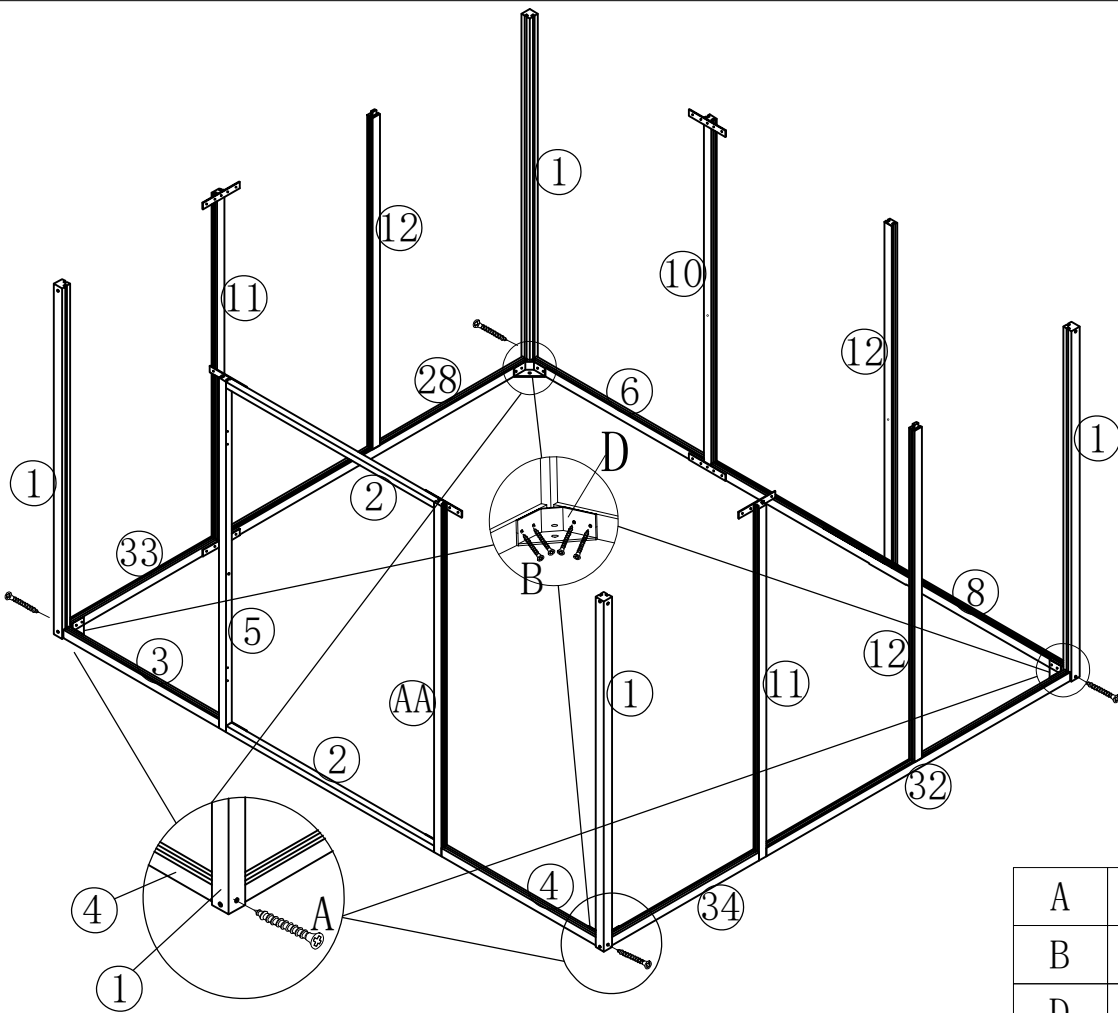
B		M4*20mm	x16
C		/	x4



A		M4*50mm	x1
B		M4*20mm	x6
C		/	x2

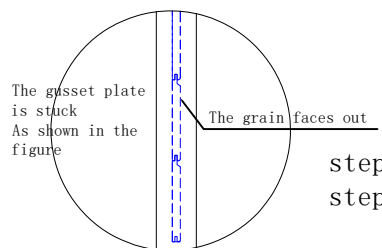
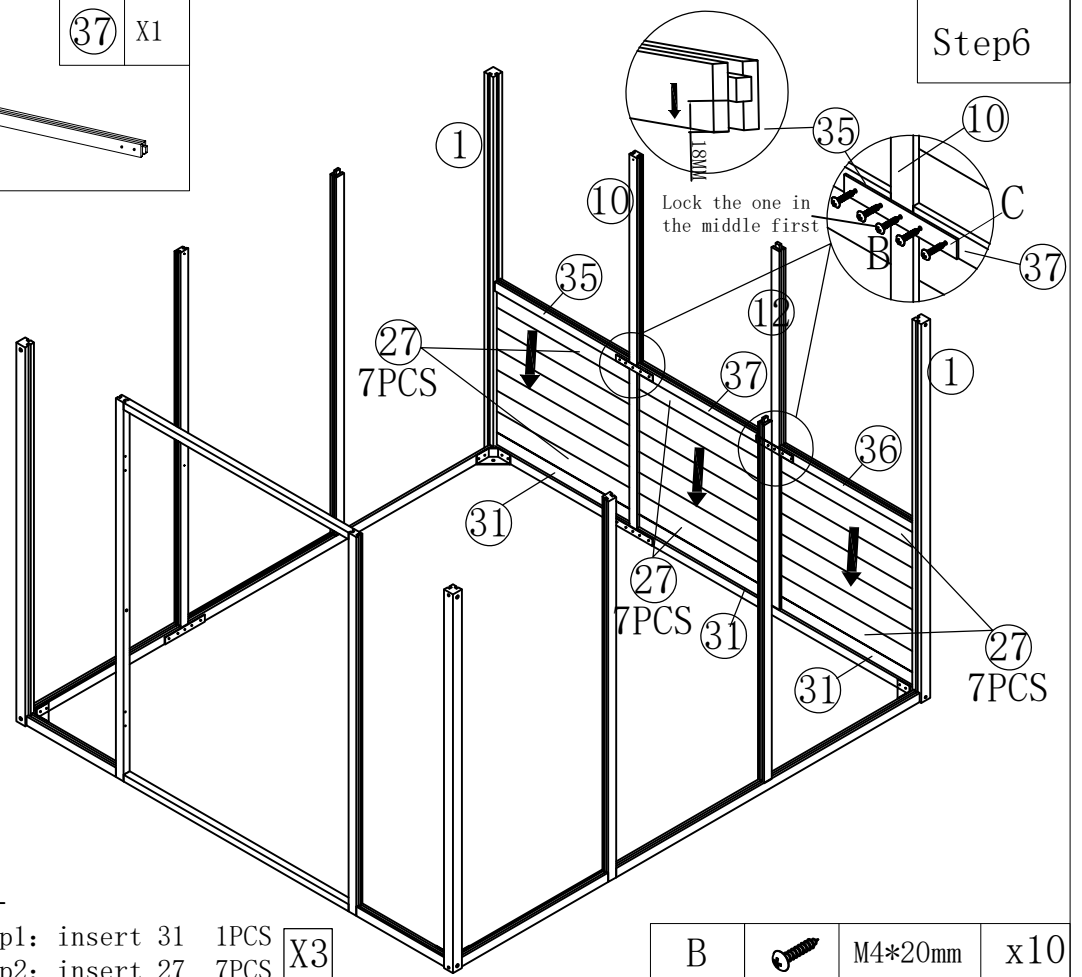
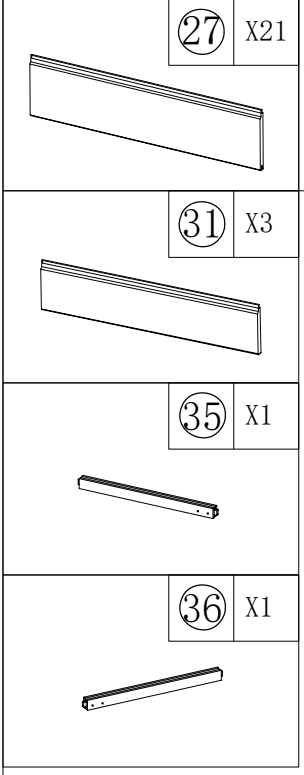


Step5



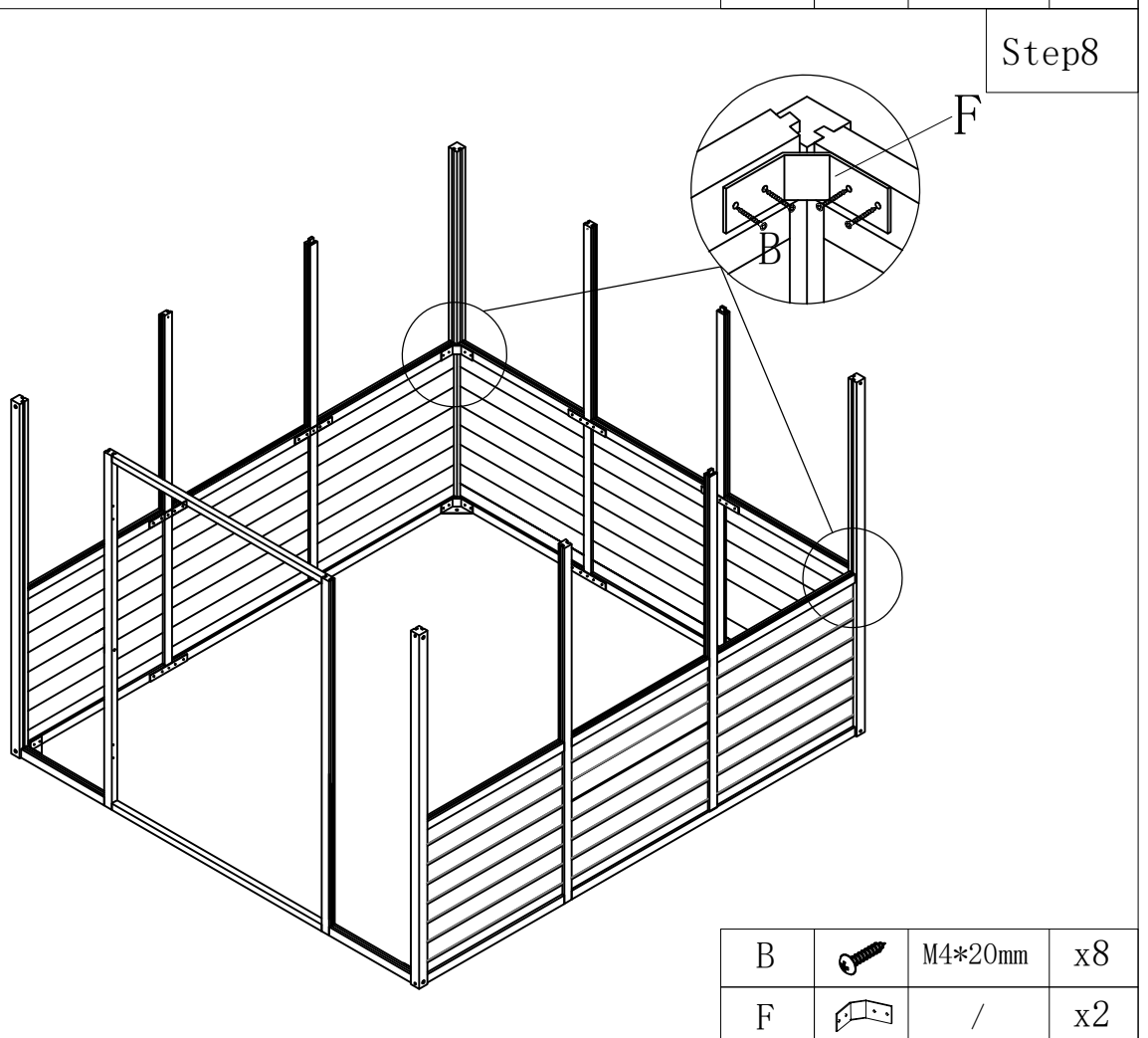
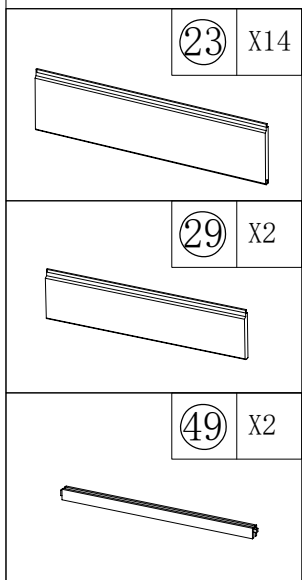
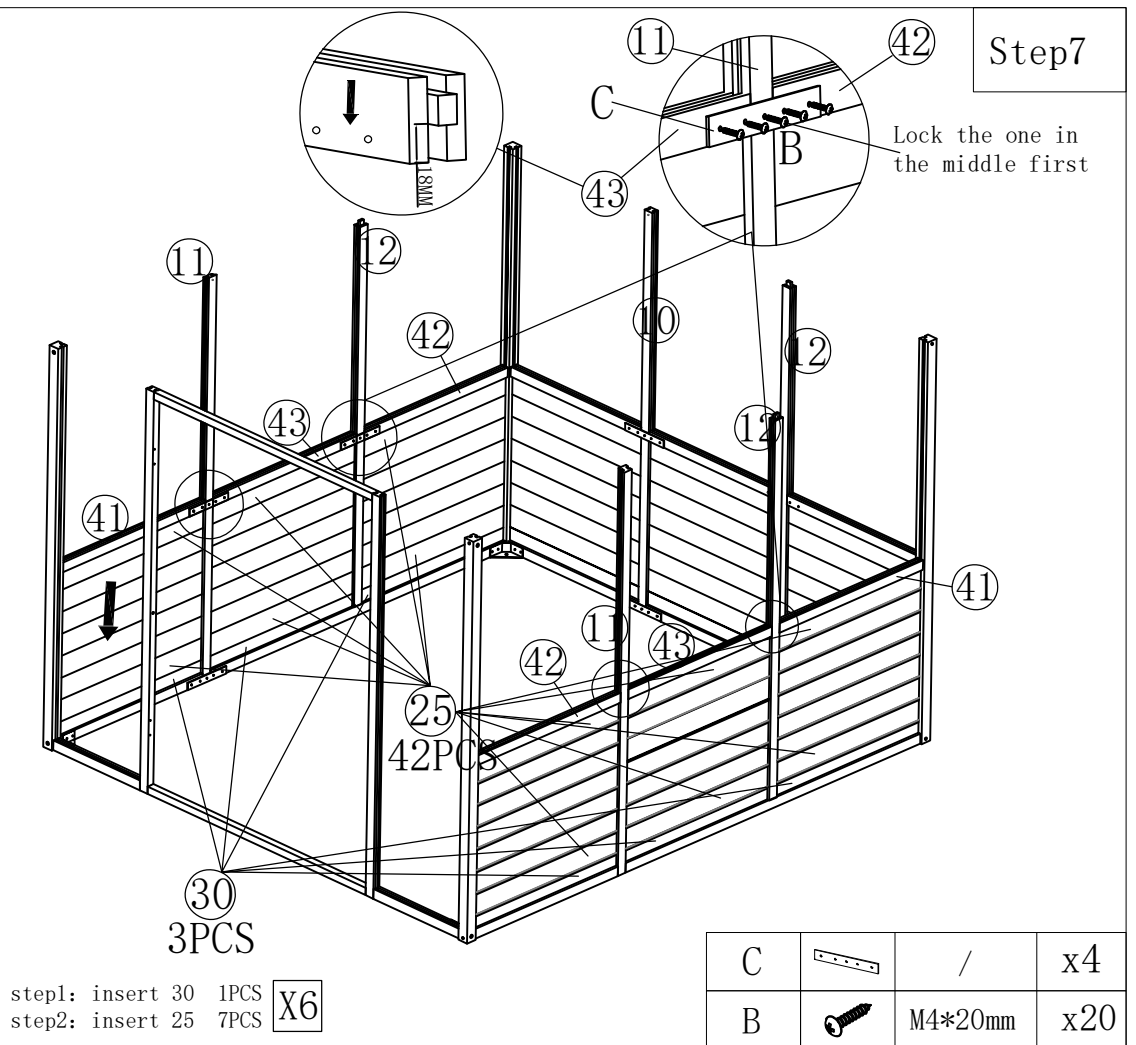
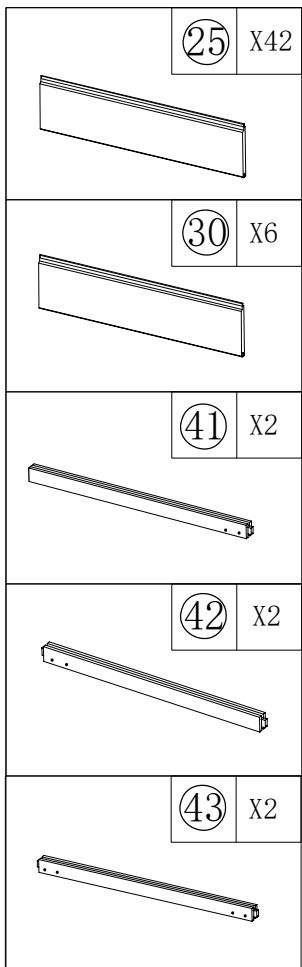
A		M4*50mm	x4
B		M4*20mm	x16
D		/	x4

Step6



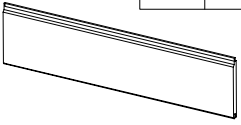
step1: insert 31 1PCS X3  
 step2: insert 27 7PCS X3

B		M4*20mm	x10
C		/	x2



Step9

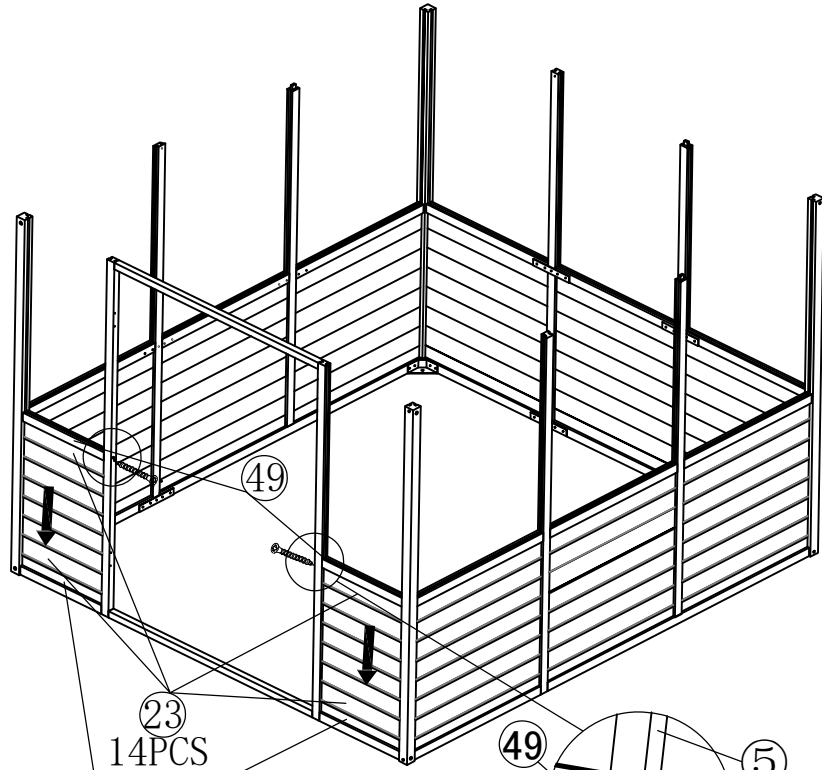
23 X14



29 X2



49 X2



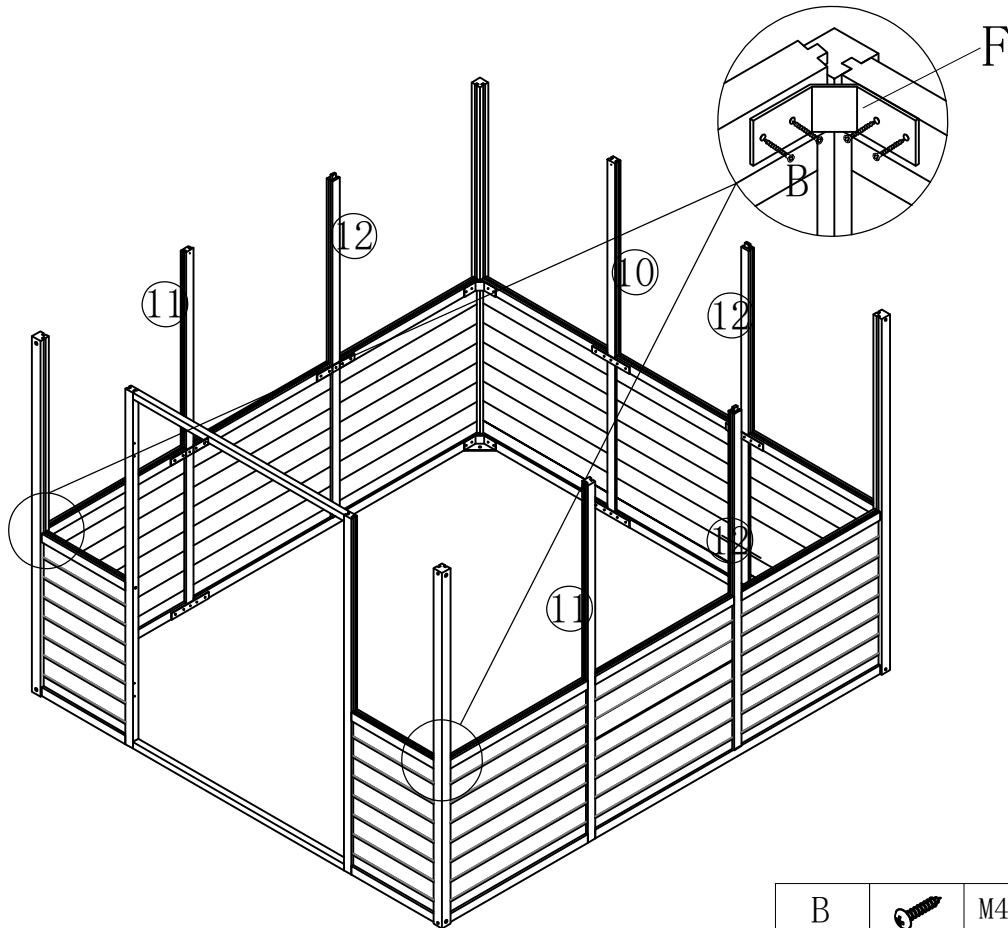
23  
14PCS

29  
2PCS

step1: insert 29 1PCS X2  
step2: insert 23 7PCS X2

A		M4*50mm	x2
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Step10



B		M4*20mm	x8
F		/	x2

# Step11

27 X27



26 X3



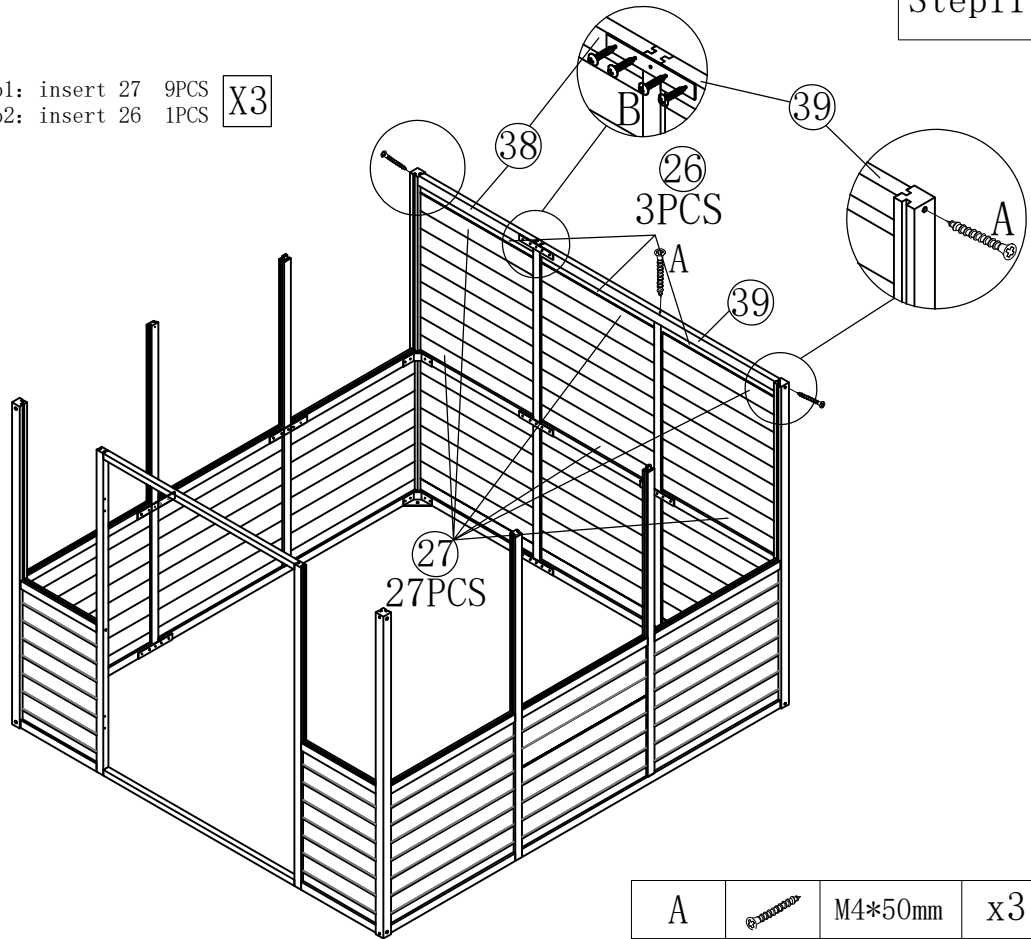
38 X1



39 X1



step1: insert 27 9PCS X3  
step2: insert 26 1PCS X3

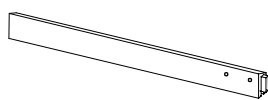


A		M4*50mm	x3
B		M4*20mm	x4

25 X18



46 X1



47 X1

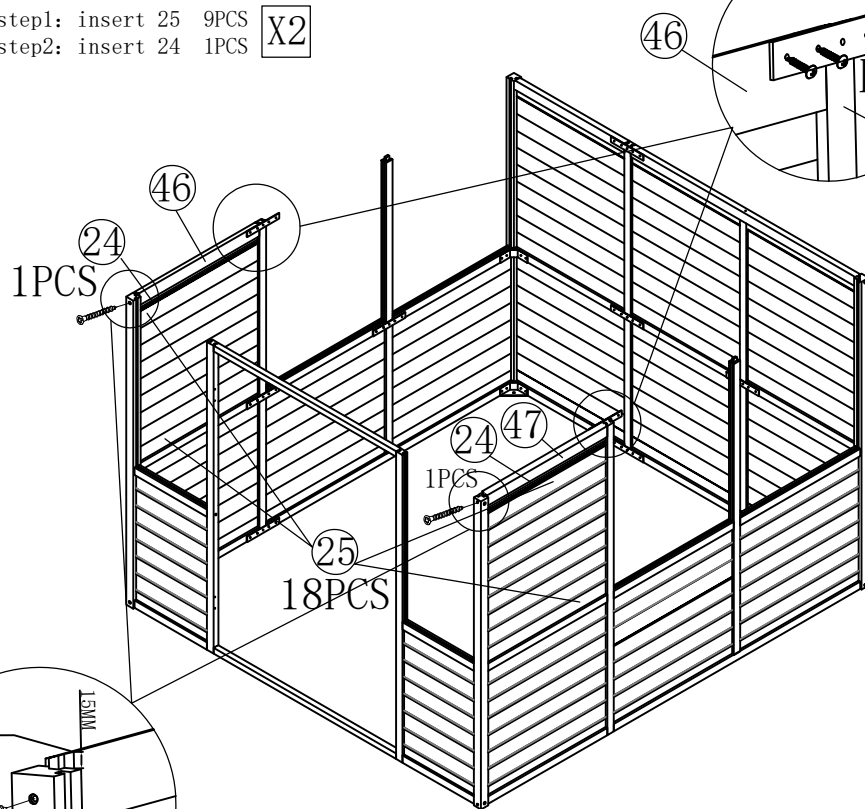


24 X2

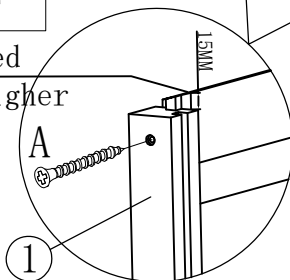


step1: insert 25 9PCS X2  
step2: insert 24 1PCS X2

# Step12



⚠ This area need to be 15MM higher



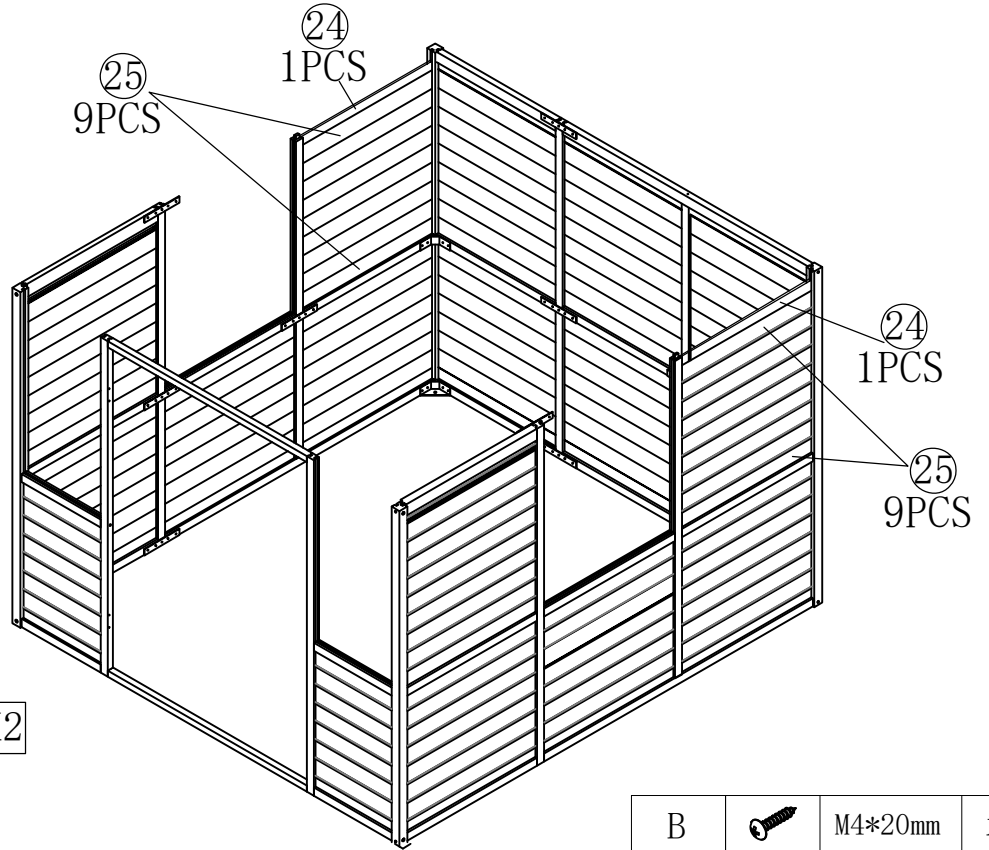
A		M4*50mm	x2
B		M4*20mm	x4

Step13

25 X18



24 X2



step1: insert 25 9PCS X2  
step2: insert 24 1PCS

B		M4*20mm	x14
C		/	x2

Step14

25 X10



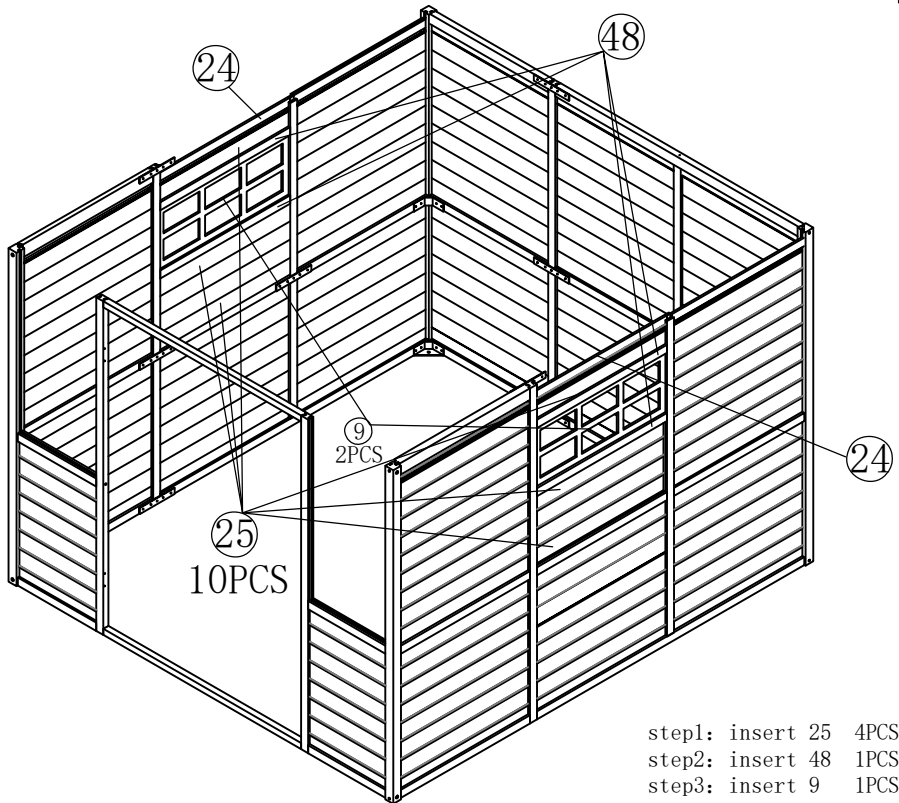
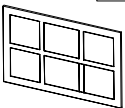
24 X2



48 X4



9 X2



step1: insert 25 4PCS X2  
step2: insert 48 1PCS  
step3: insert 9 1PCS  
step4: insert 48 1PCS  
step5: insert 24 1PCS

Step15

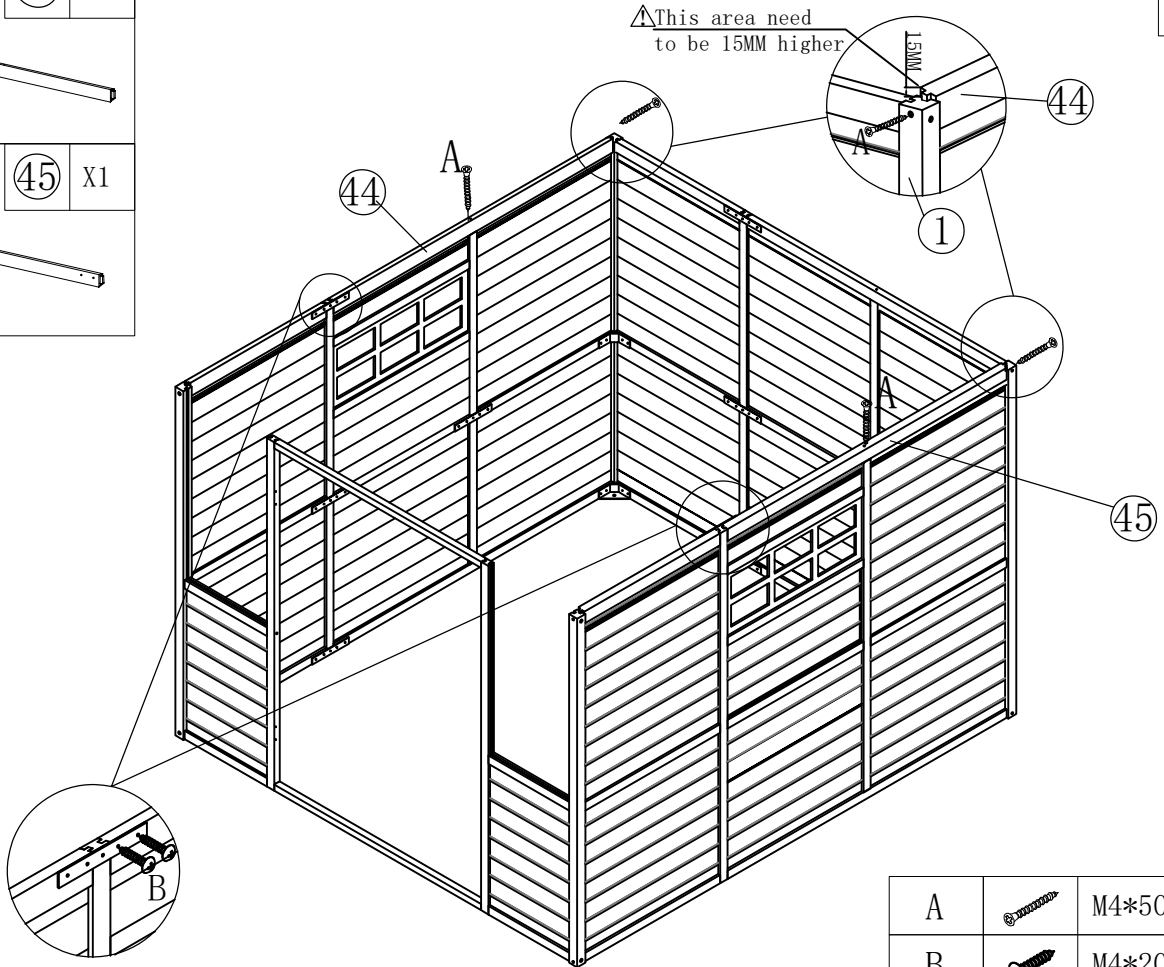
④④ X1



④⑤ X1



△This area need to be 15MM higher



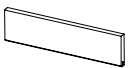
A		M4*50mm	x4
B		M4*20mm	x4

Step16

②③ X18



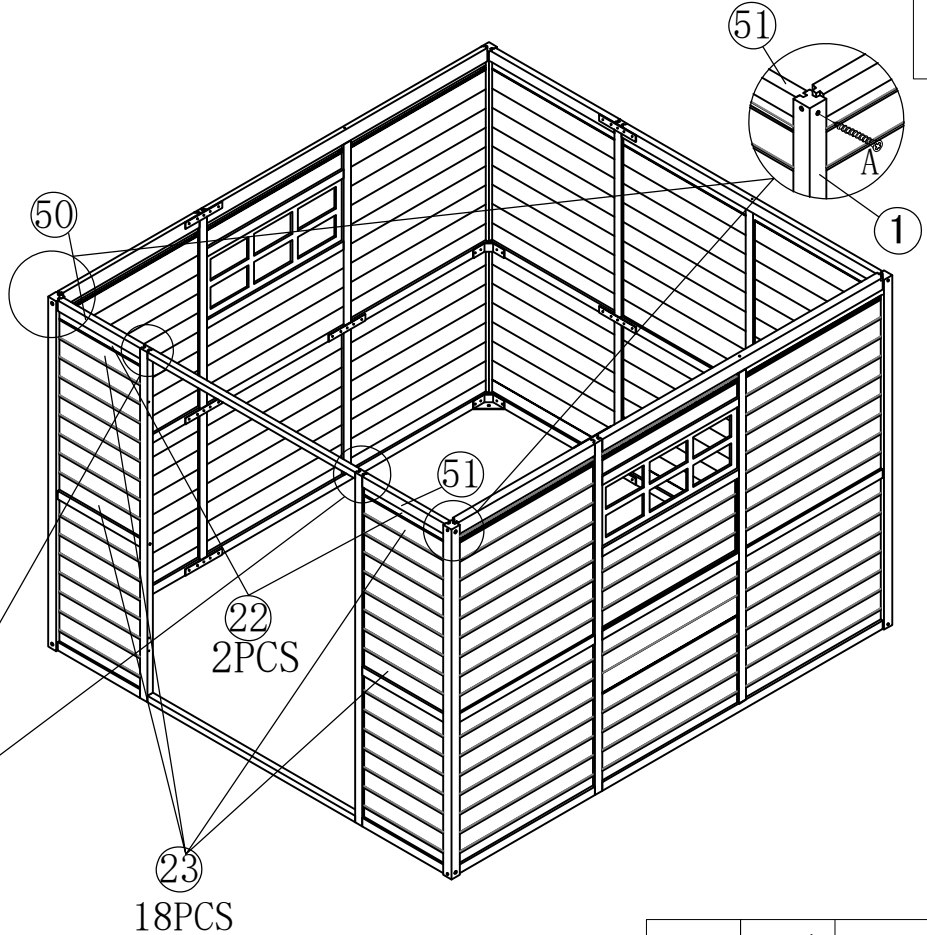
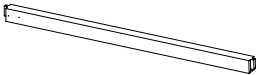
②② X2



⑤① X1

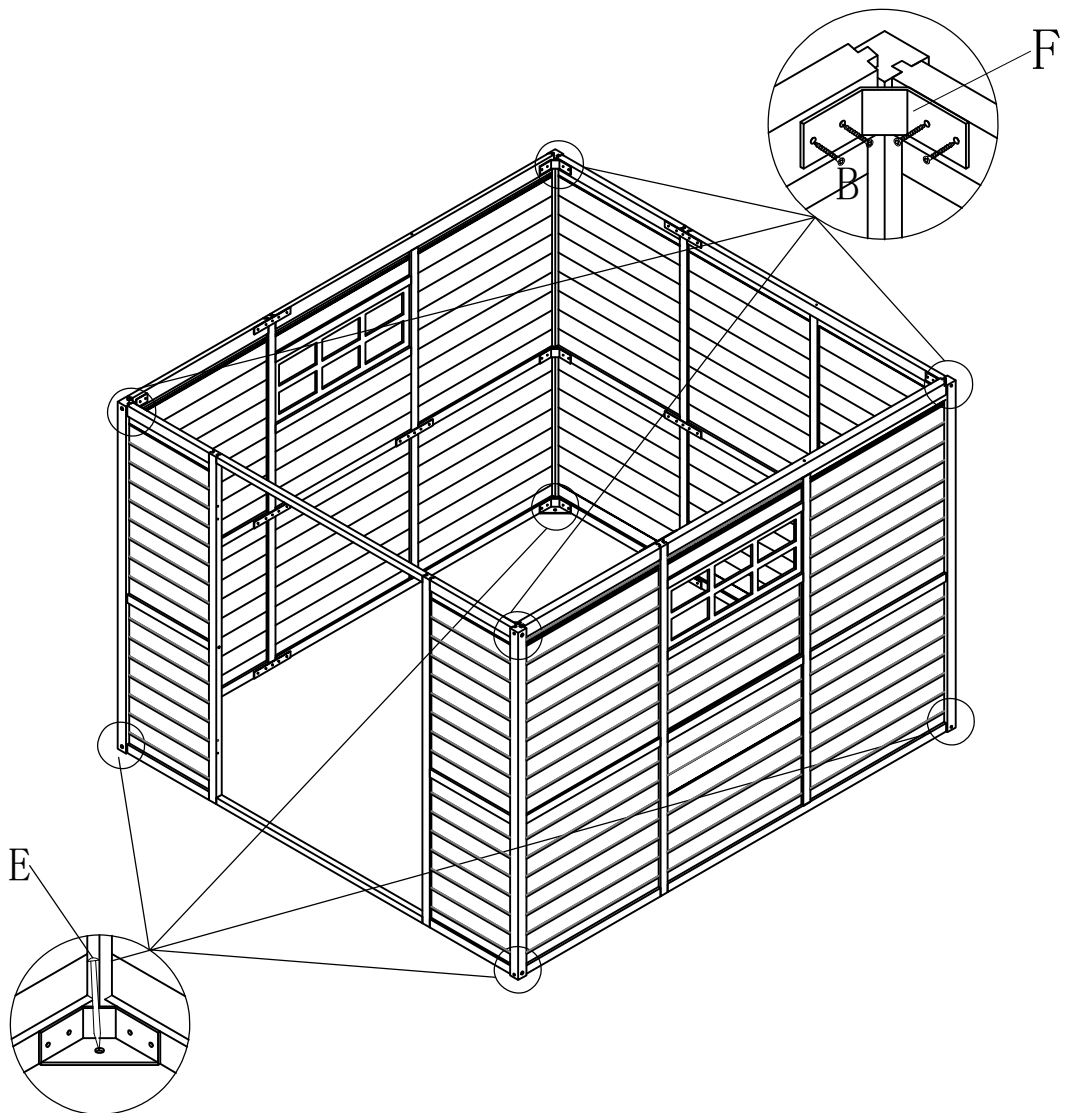





⑤① X1



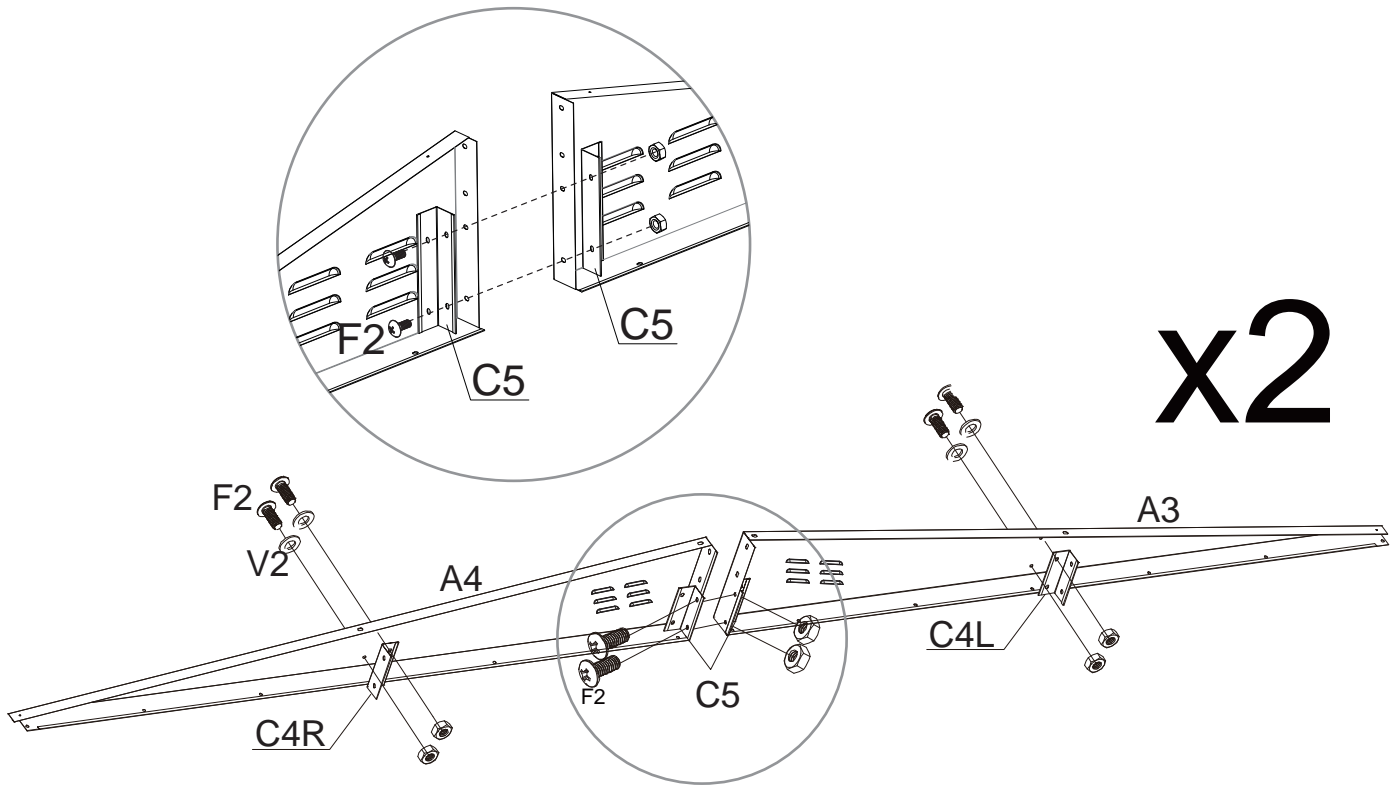
step1: insert 23 9PCS X2  
step2: insert 22 1PCS

A		M4*50mm	x2
B		M4*20mm	x4

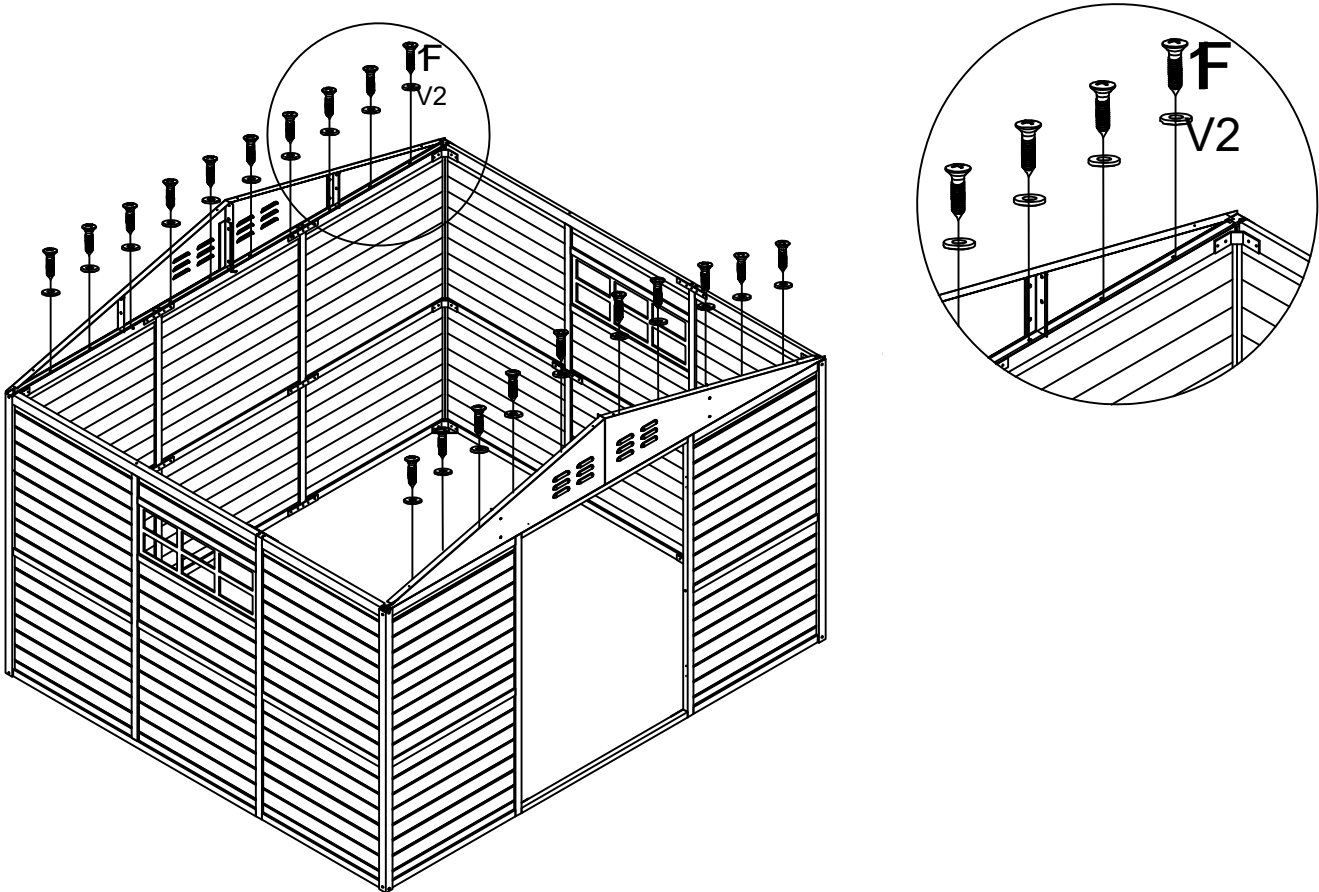


E		/	x4
B		M4*20mm	x16
F		/	x4

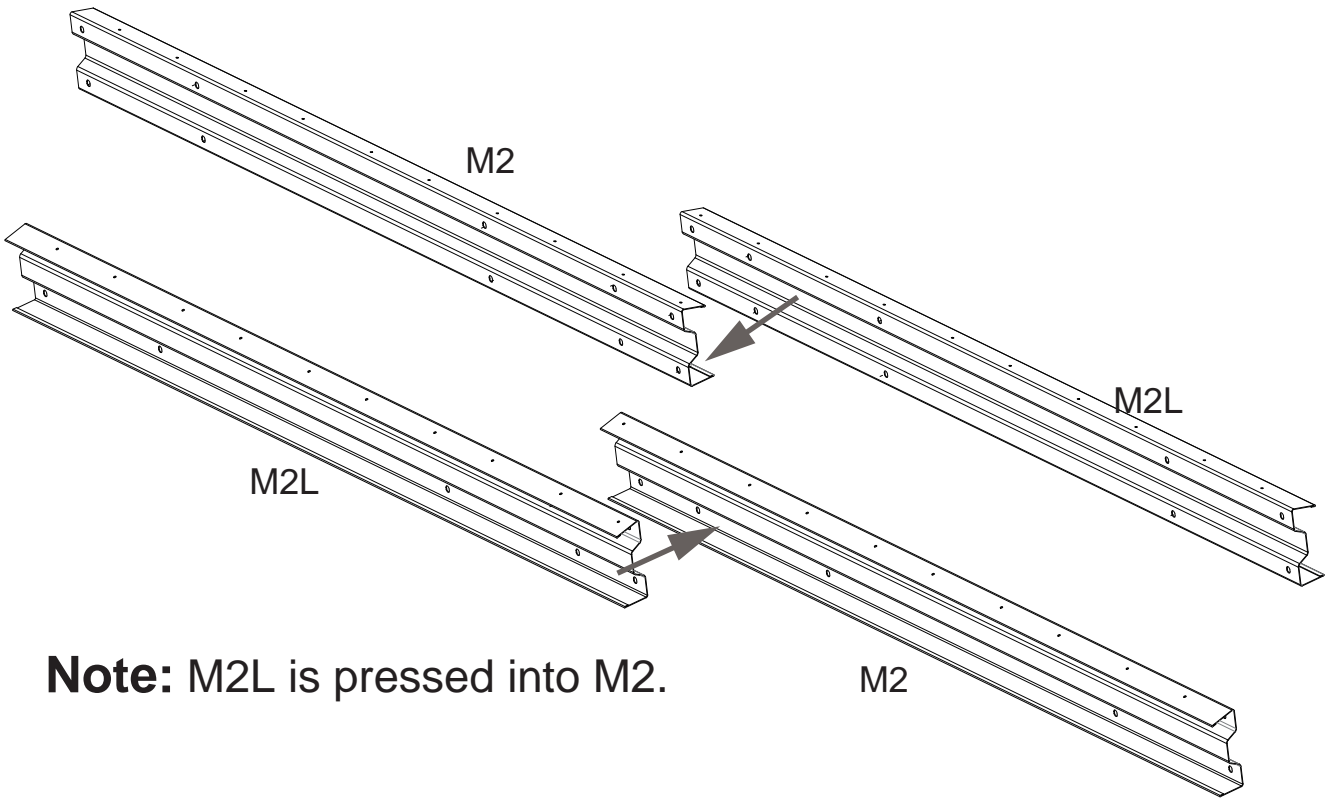
Step18



Step19

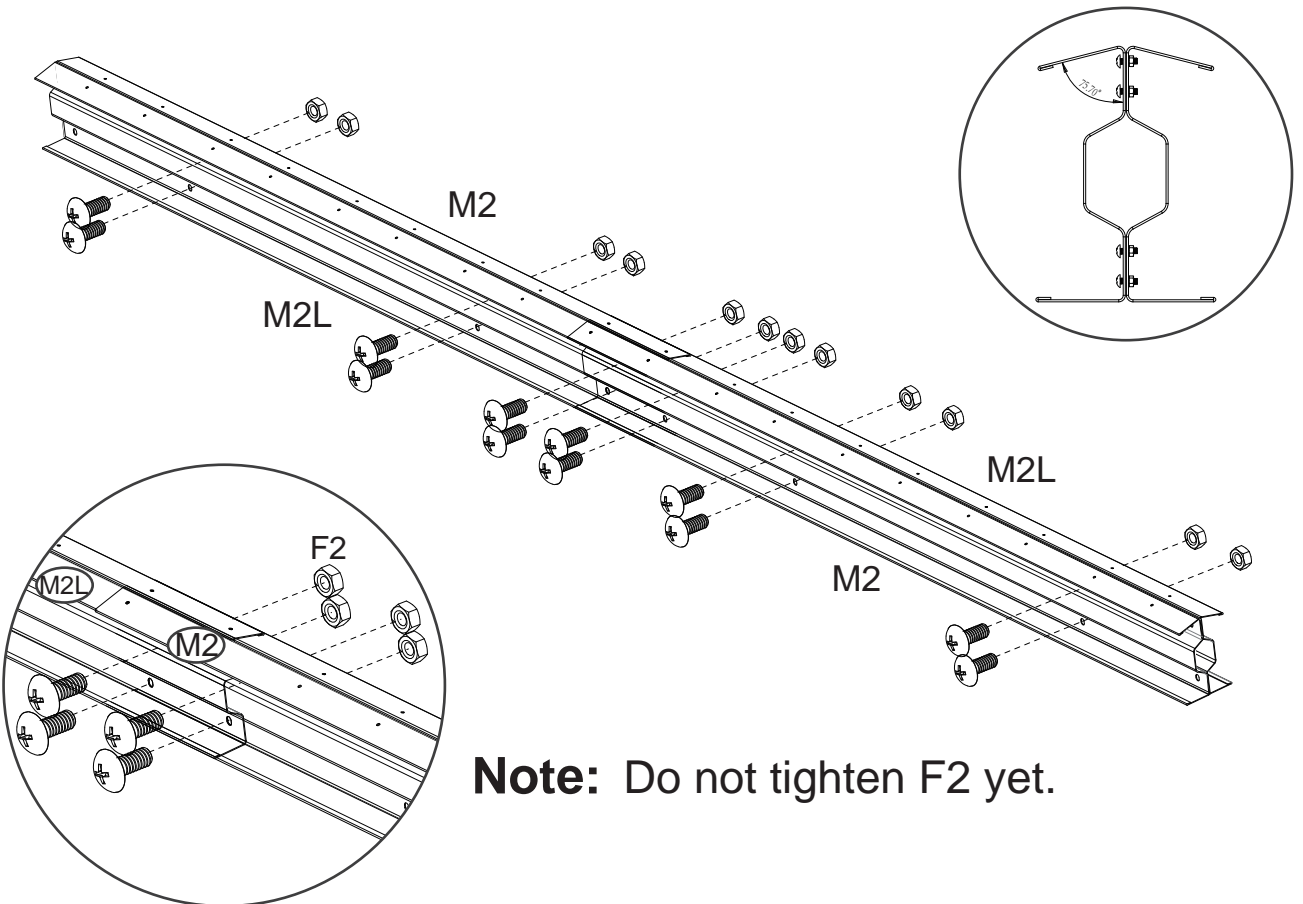


Step20



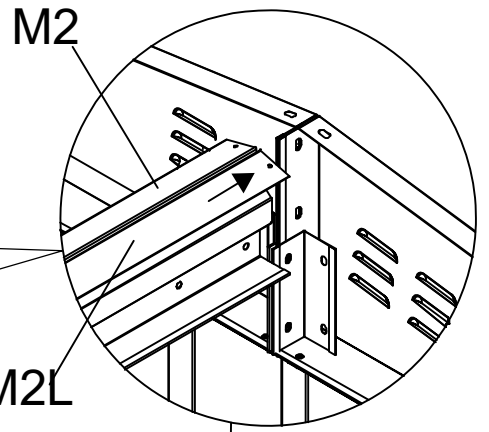
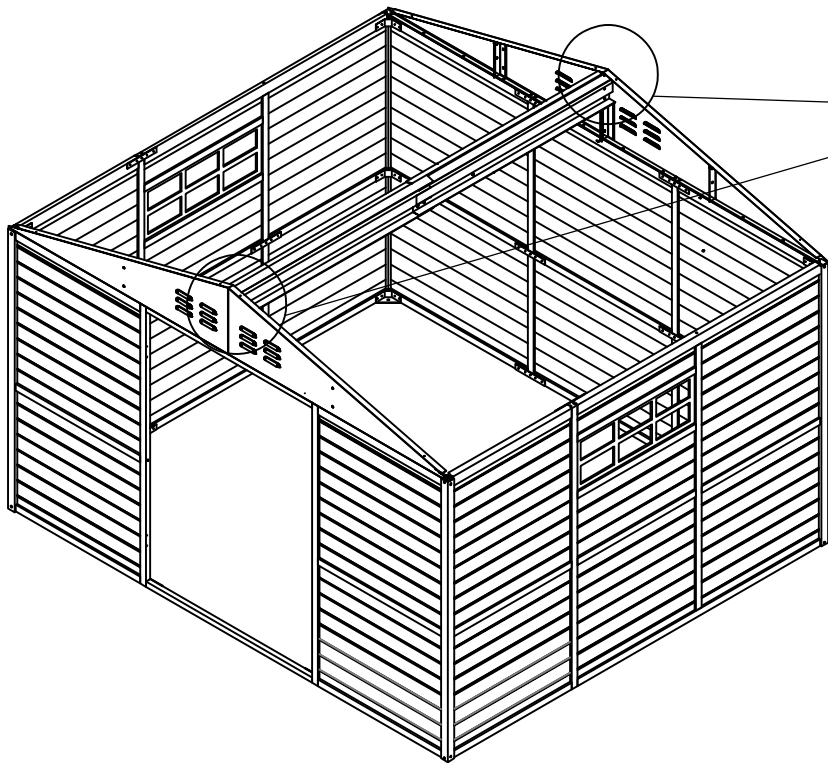
**Note:** M2L is pressed into M2.

Step21

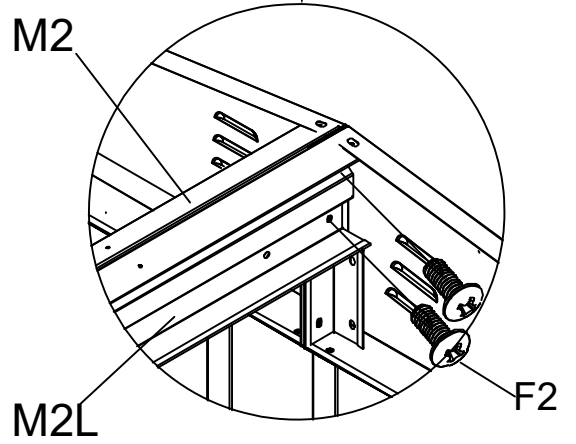


**Note:** Do not tighten F2 yet.

Step22



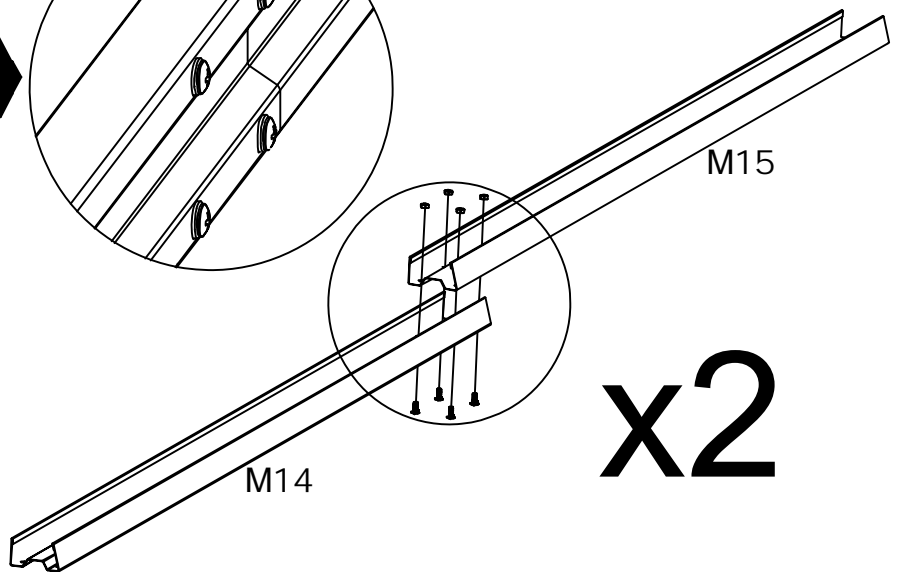
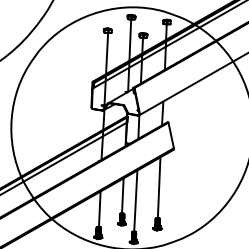
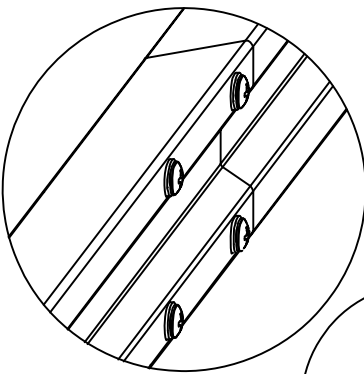
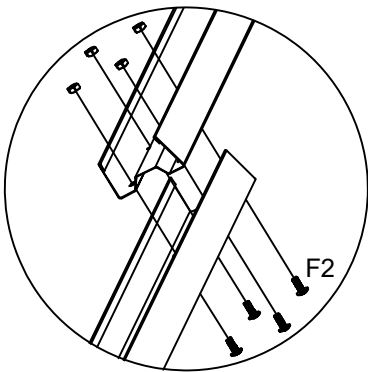
M2L



F2

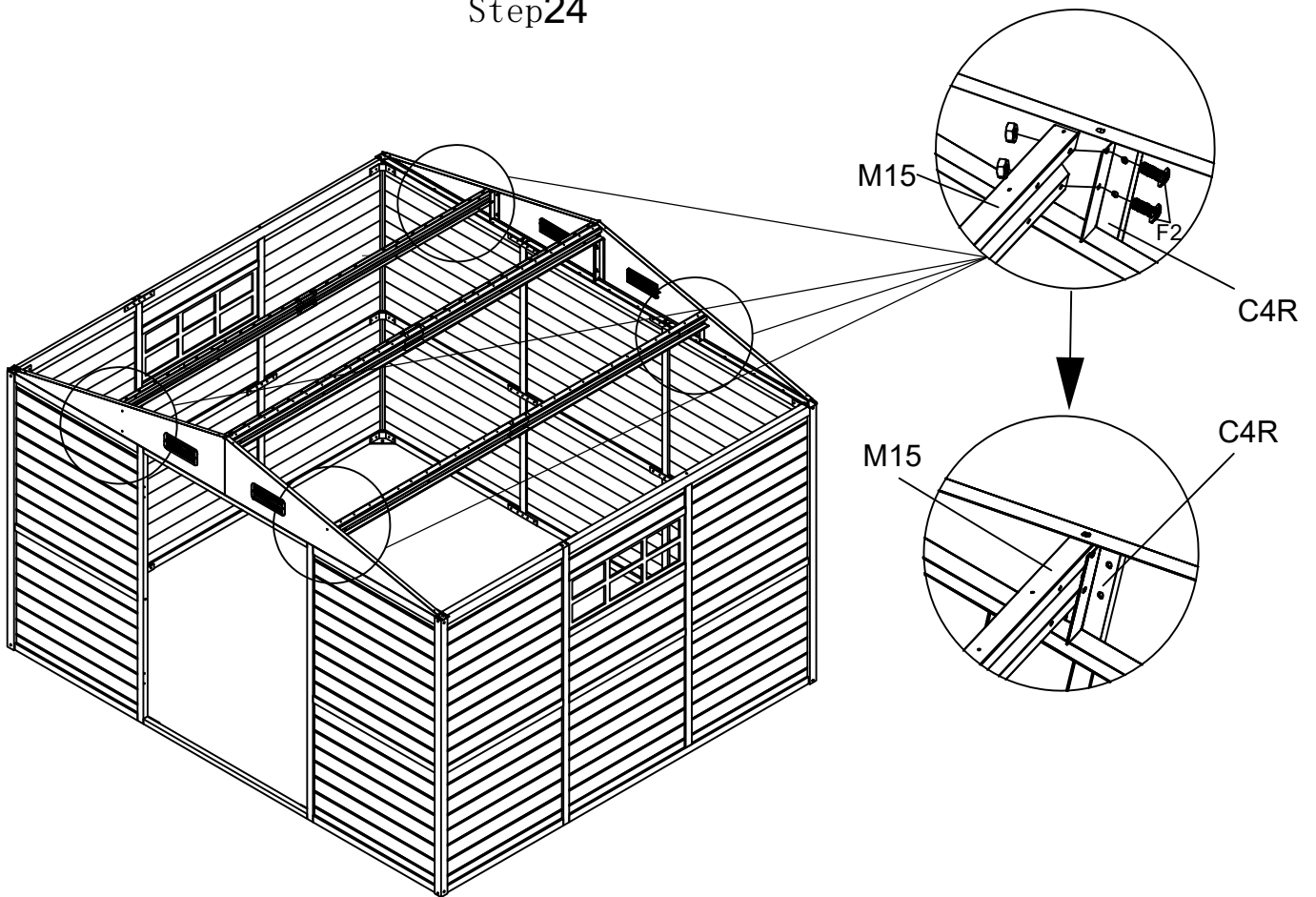
Note: Finally tighten all F2.

Step23



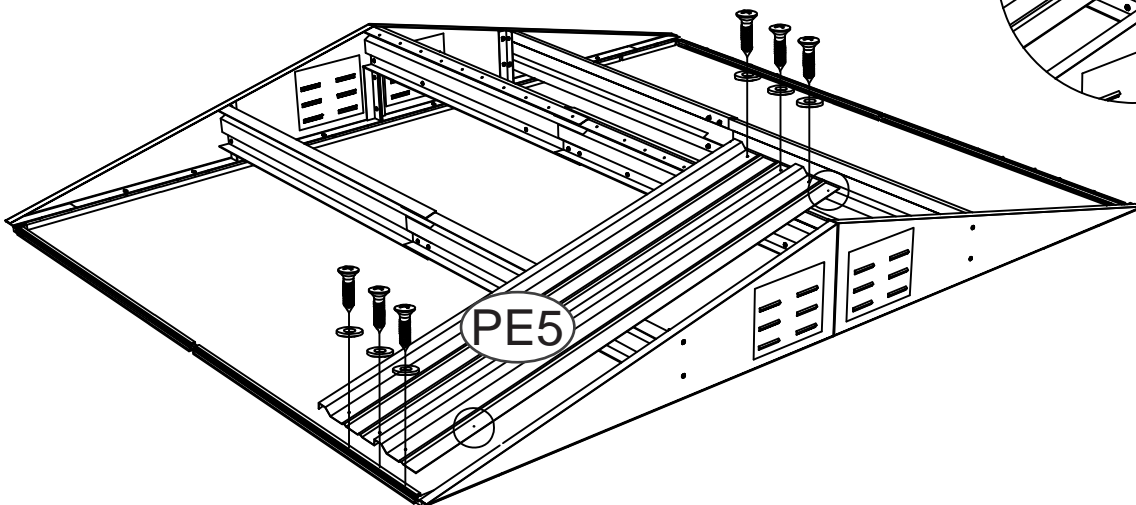
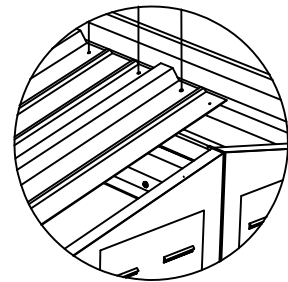
x2

### Step24

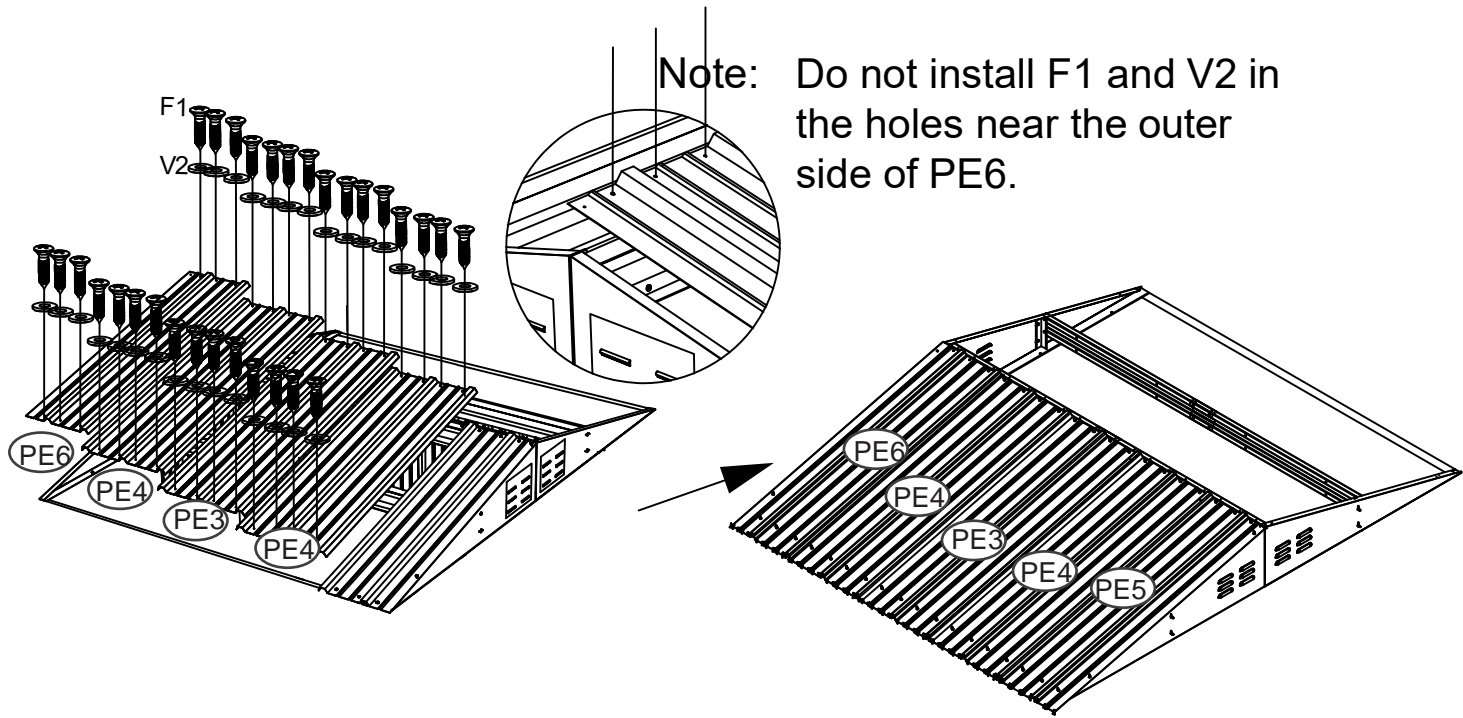


### Step25

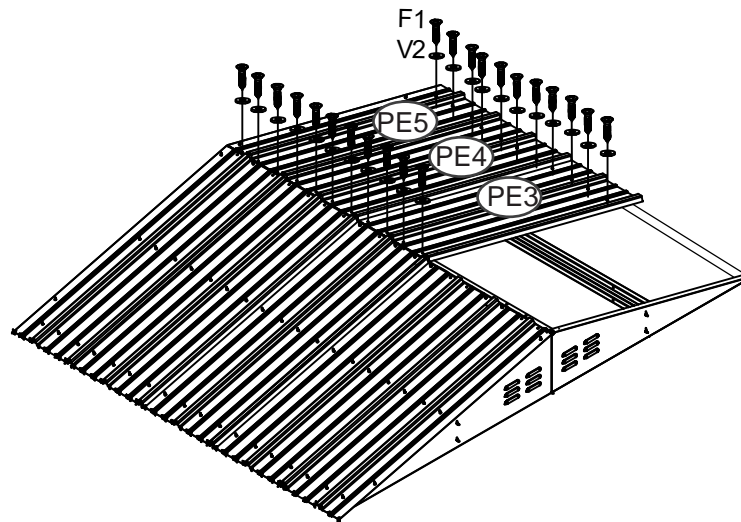
Note: Do not install F1 and V2 in the holes near the outer side of PE5.



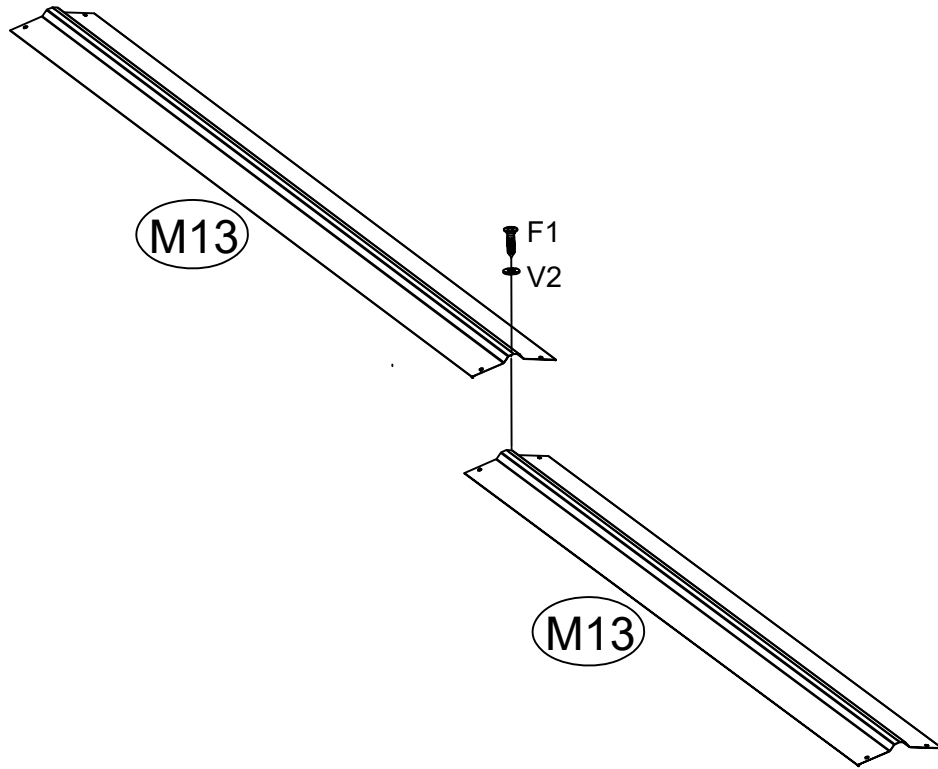
## Step26



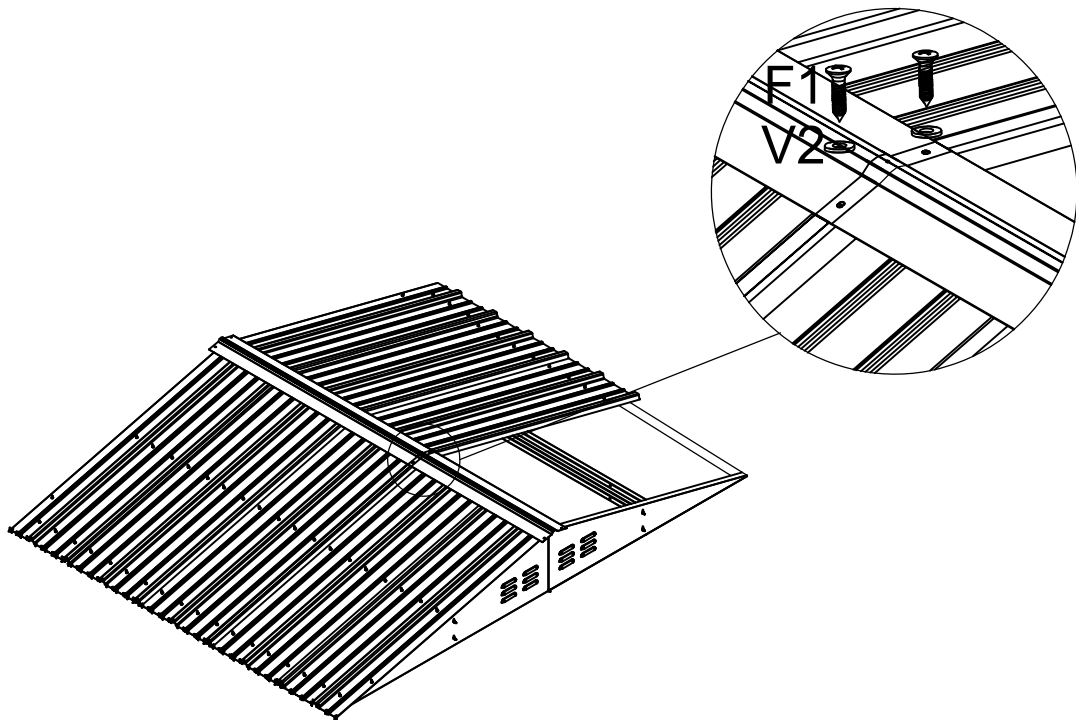
## Step27



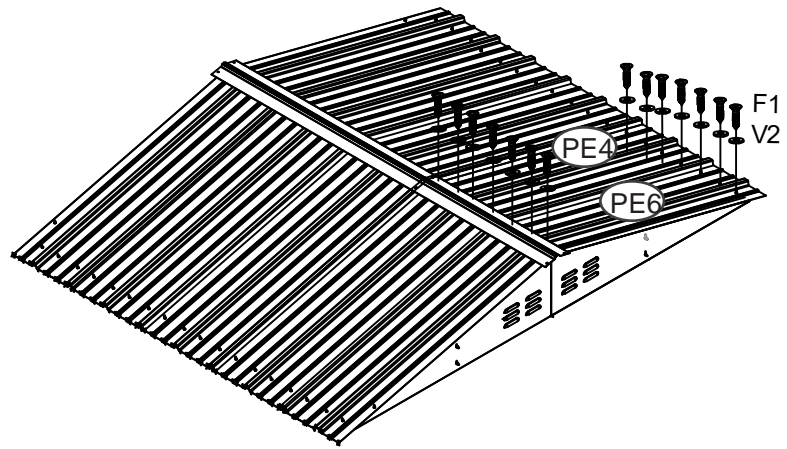
Step28



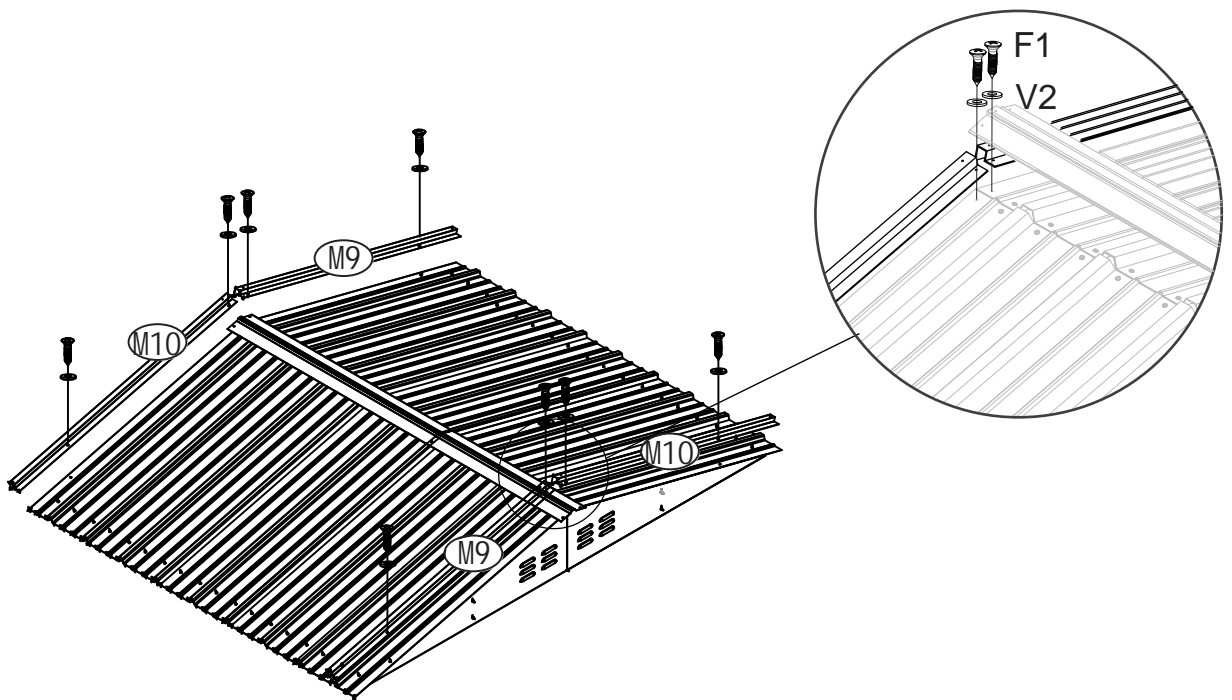
Step29



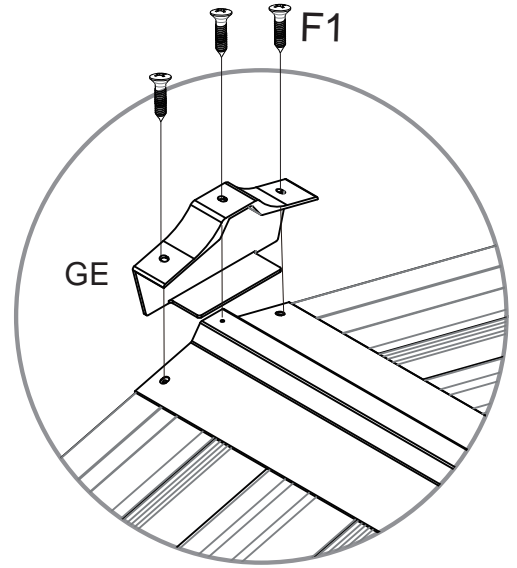
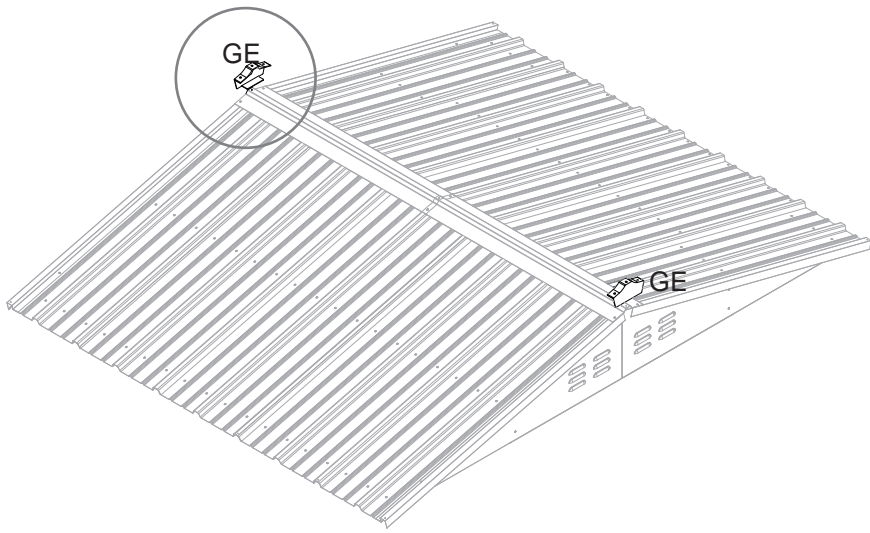
### Step30



### Step31

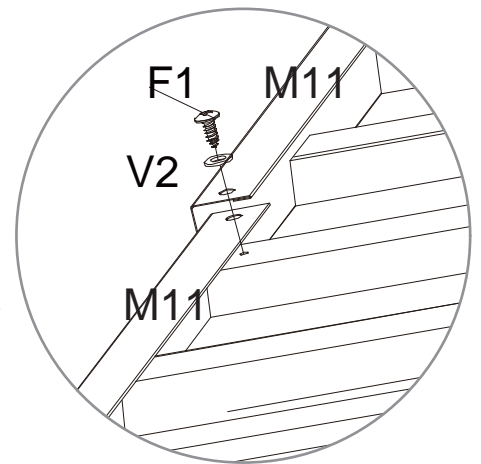
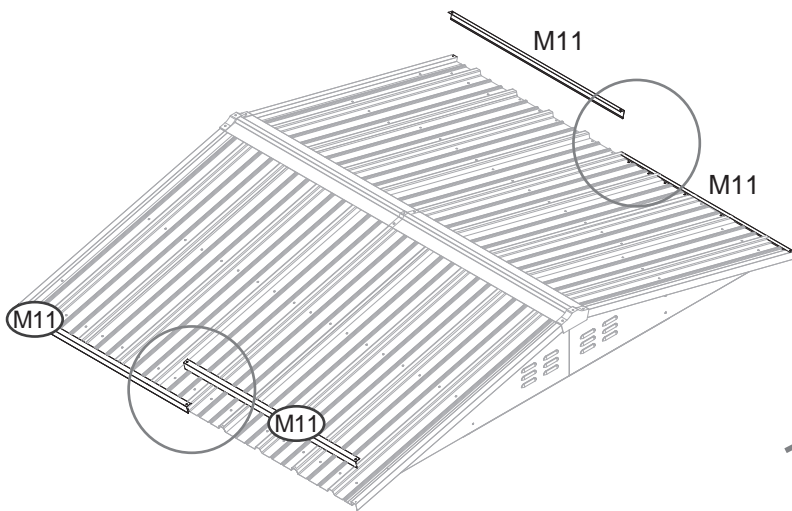


Step32



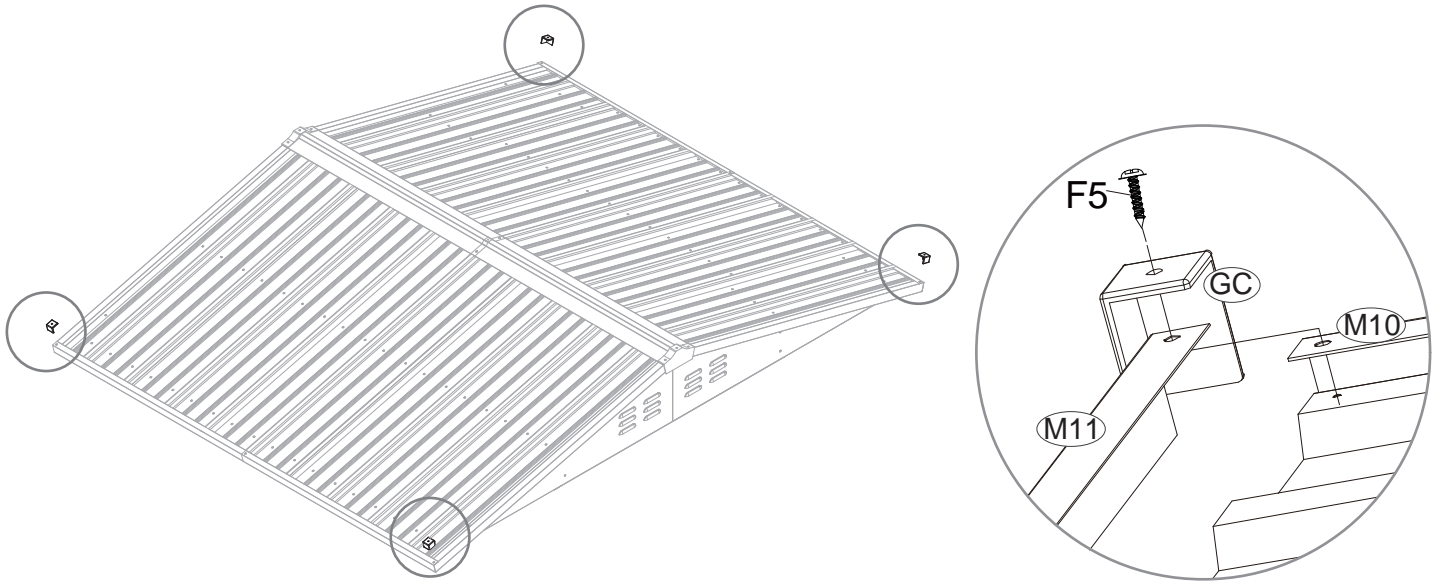
x2

Step33



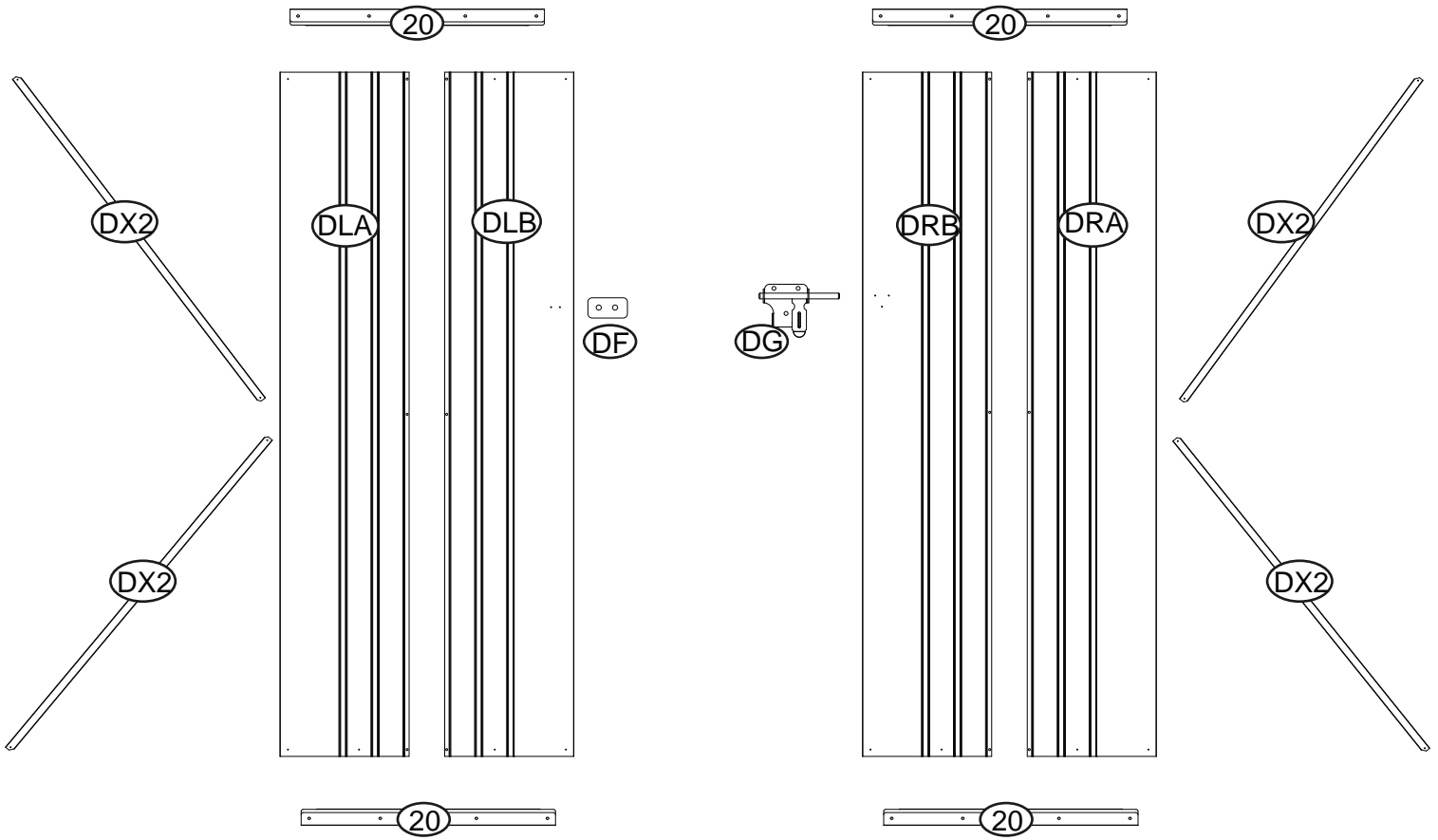
x2

Step34



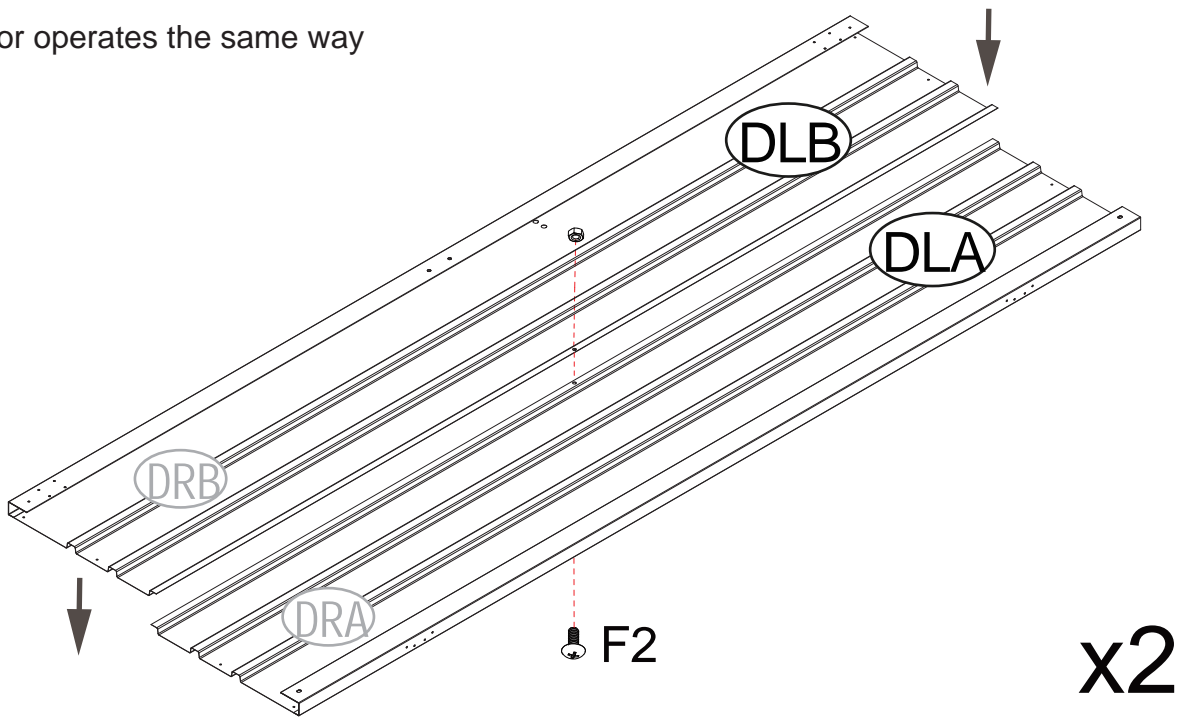
**x4**

### Step35



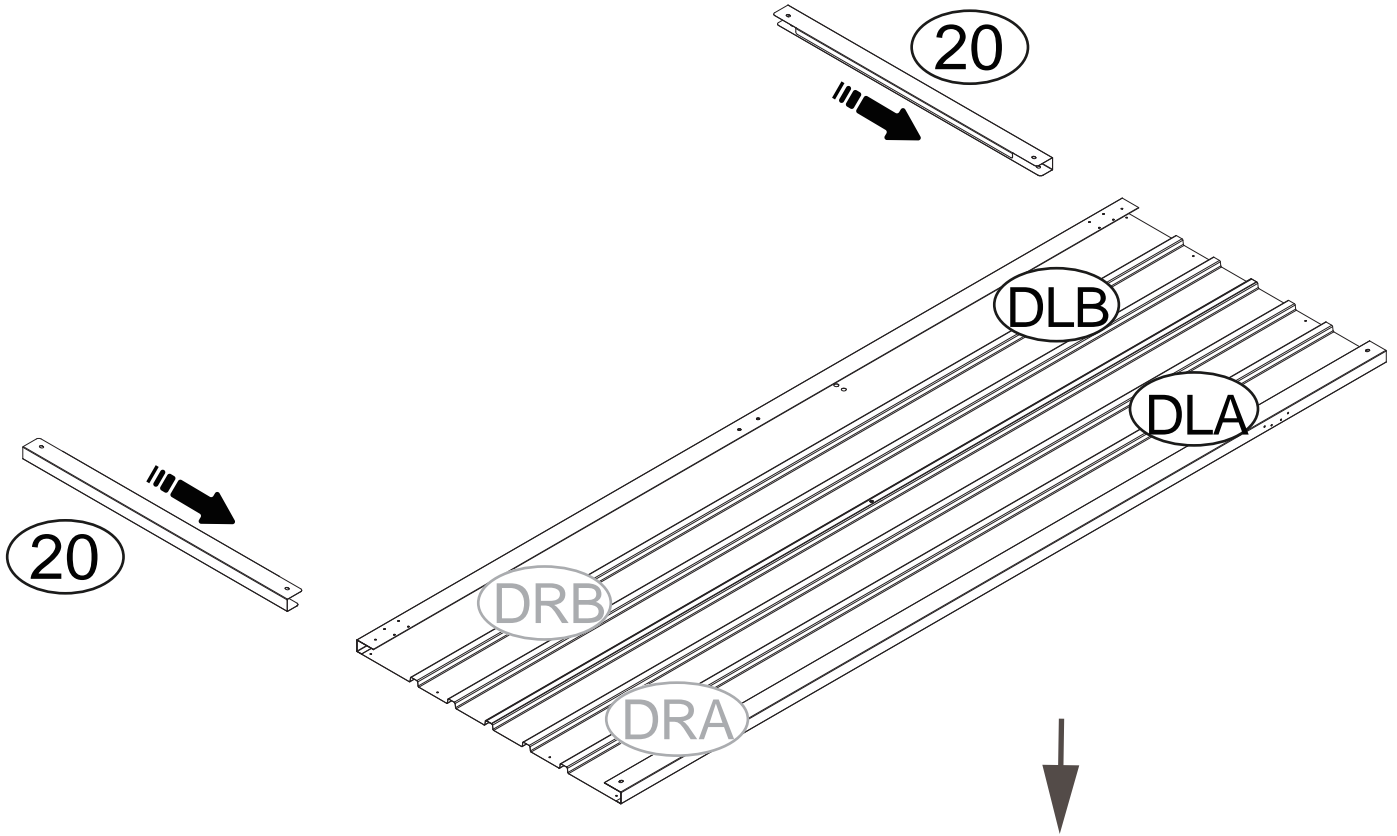
### Step36

The other door operates the same way



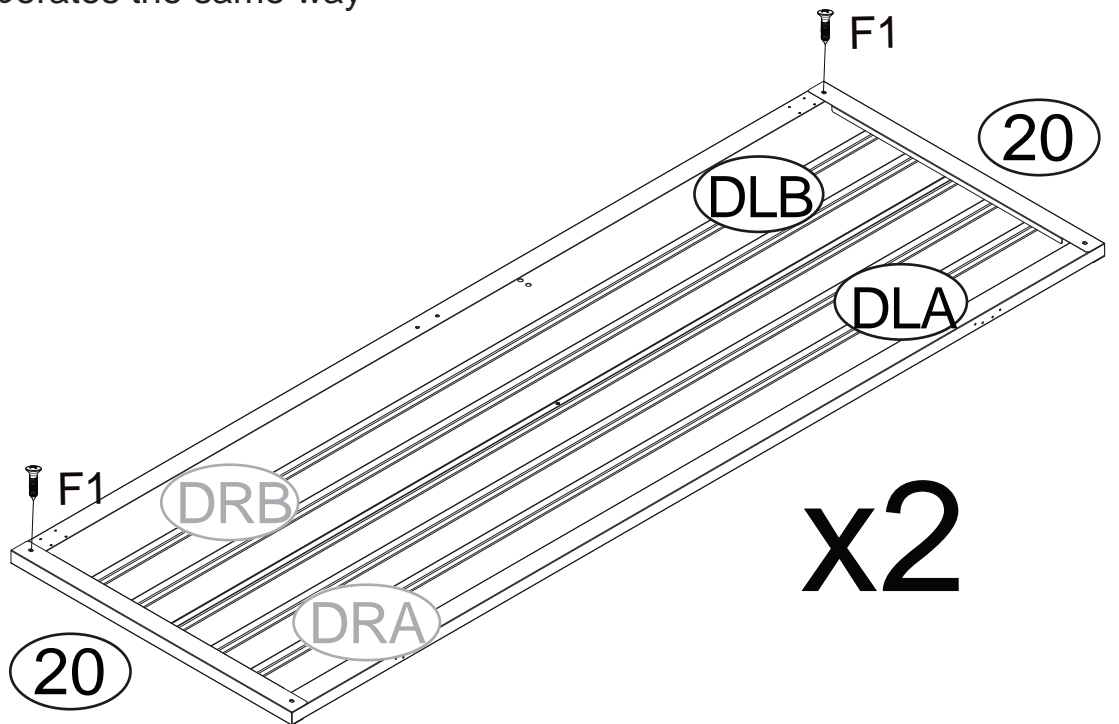
x2

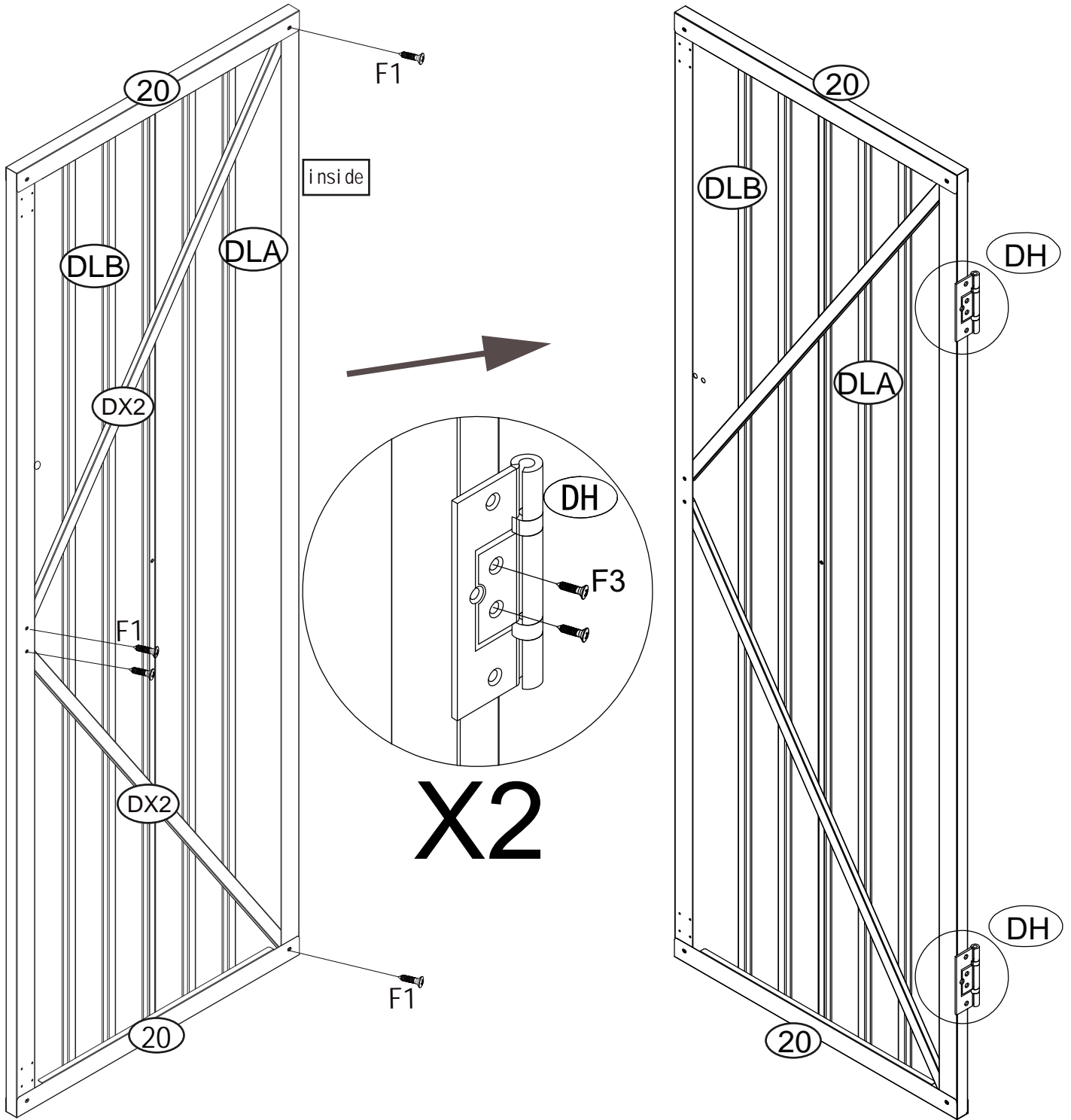
Step37



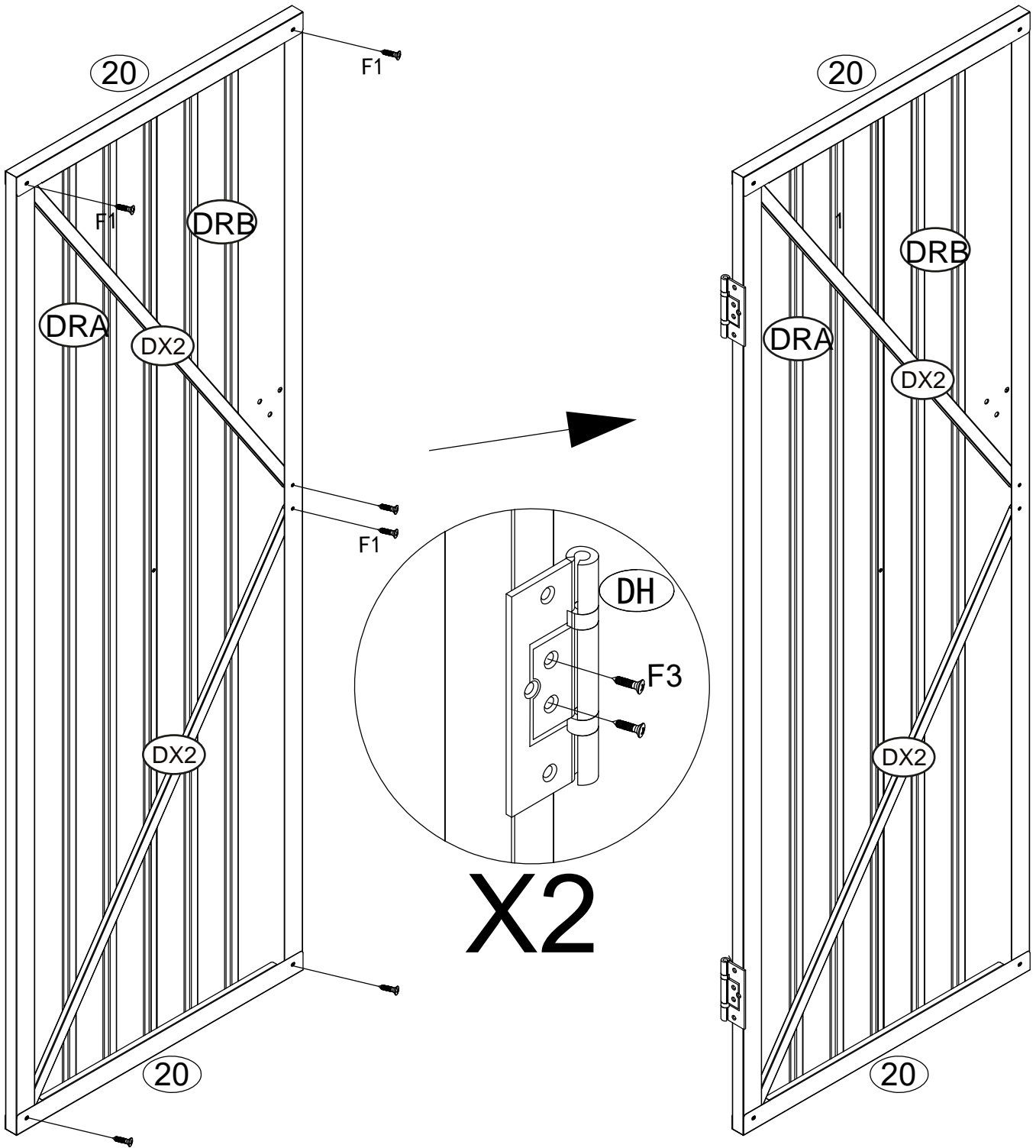
Step38

The other door operates the same way

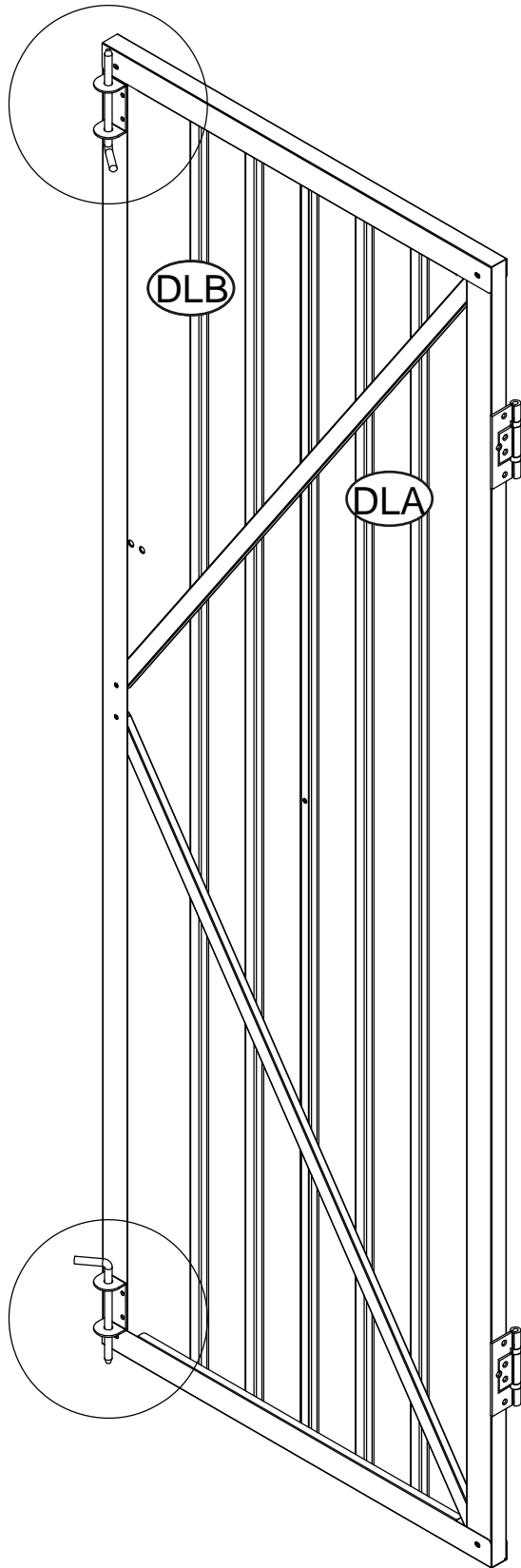
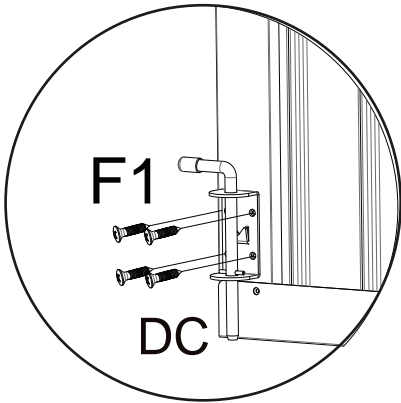
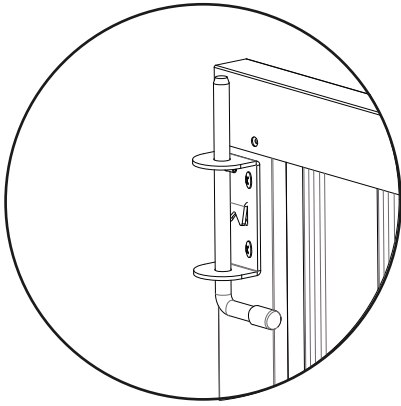
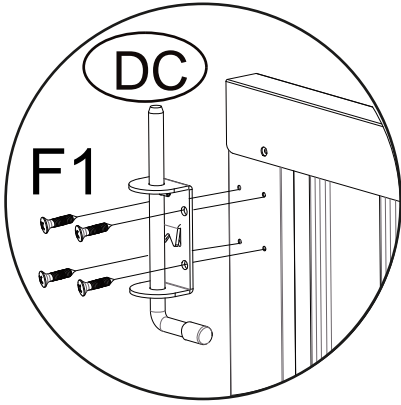




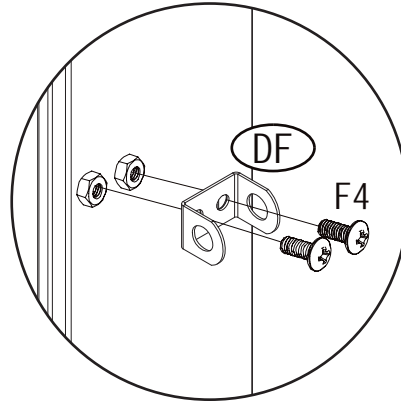
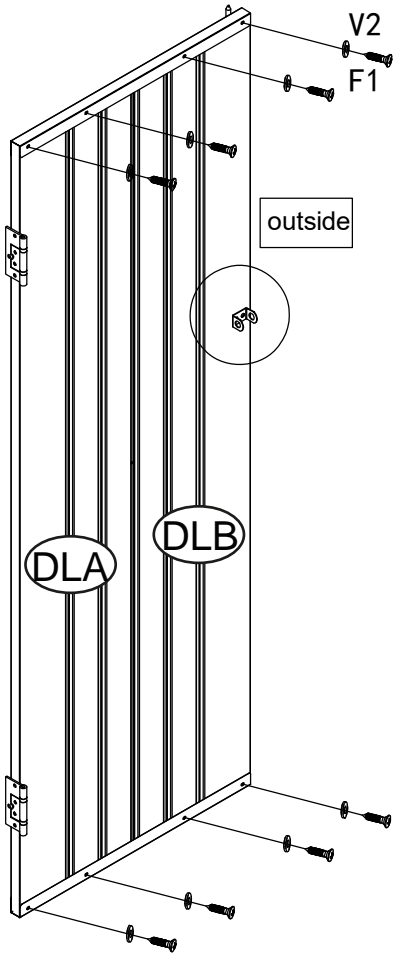
Step40



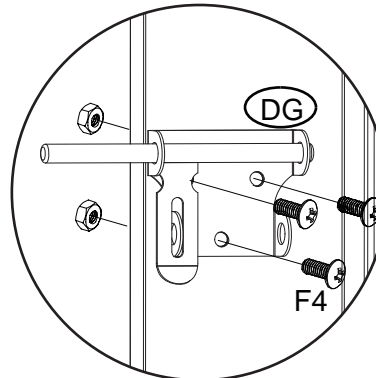
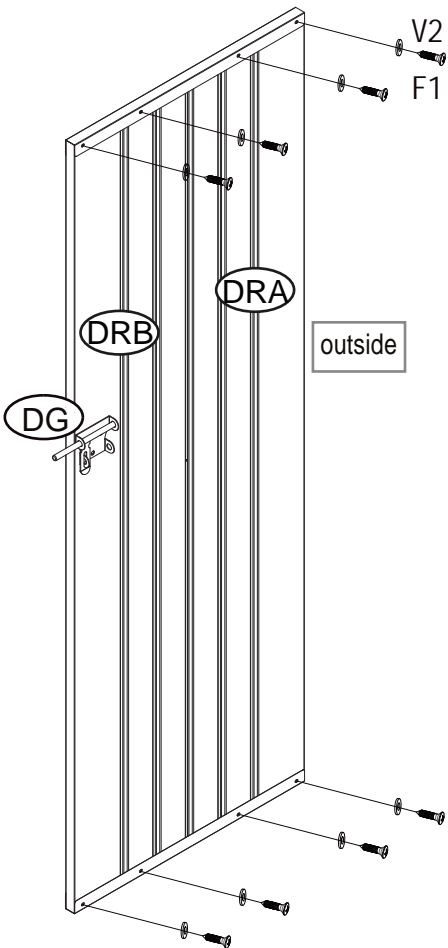
Step41



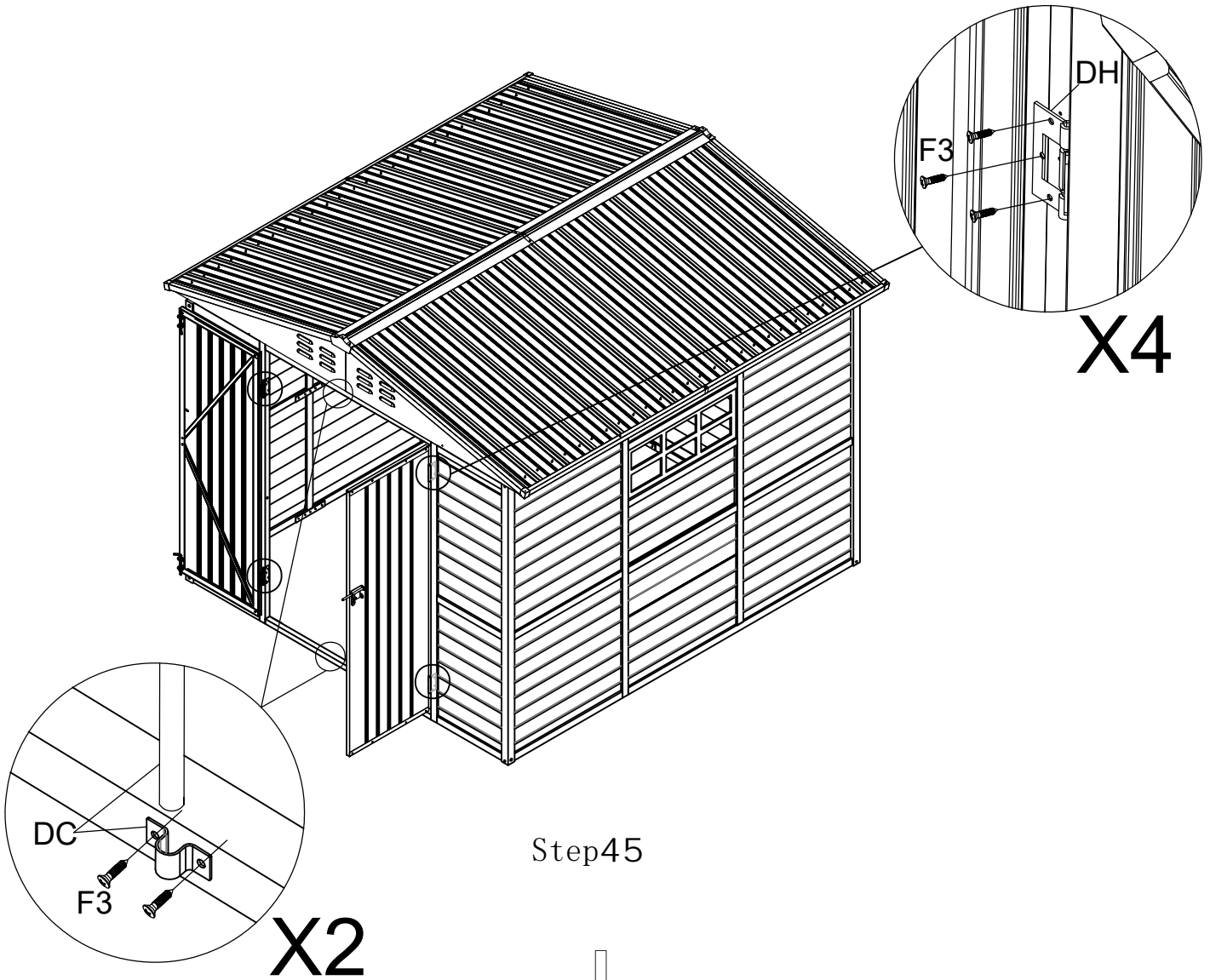
Step42



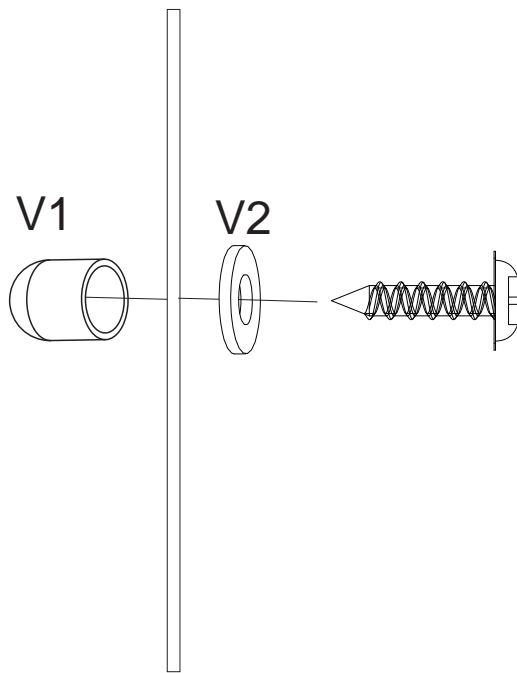
Step43



Step44



Step45



Put it on the screw tip to prevent injury.