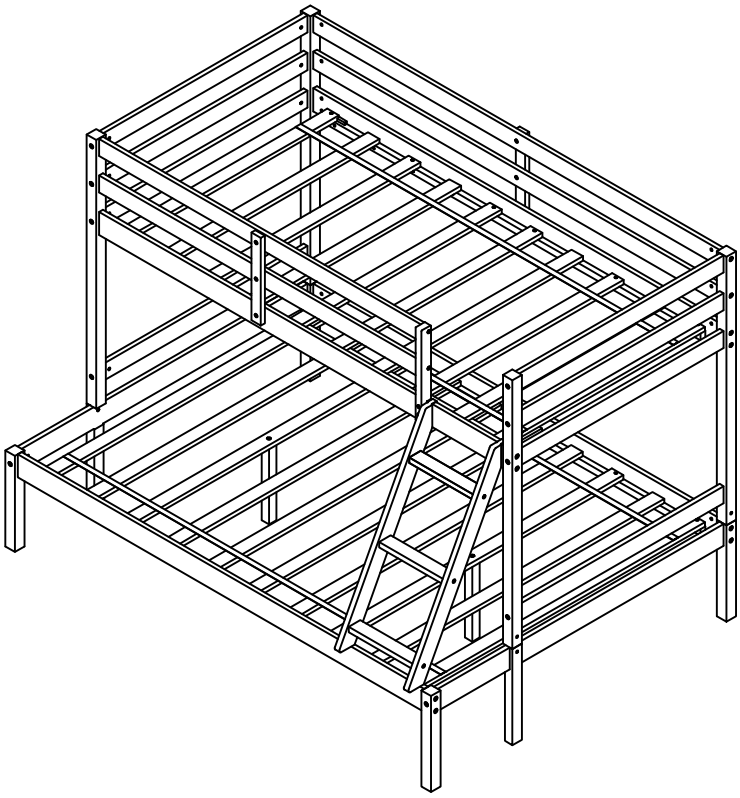
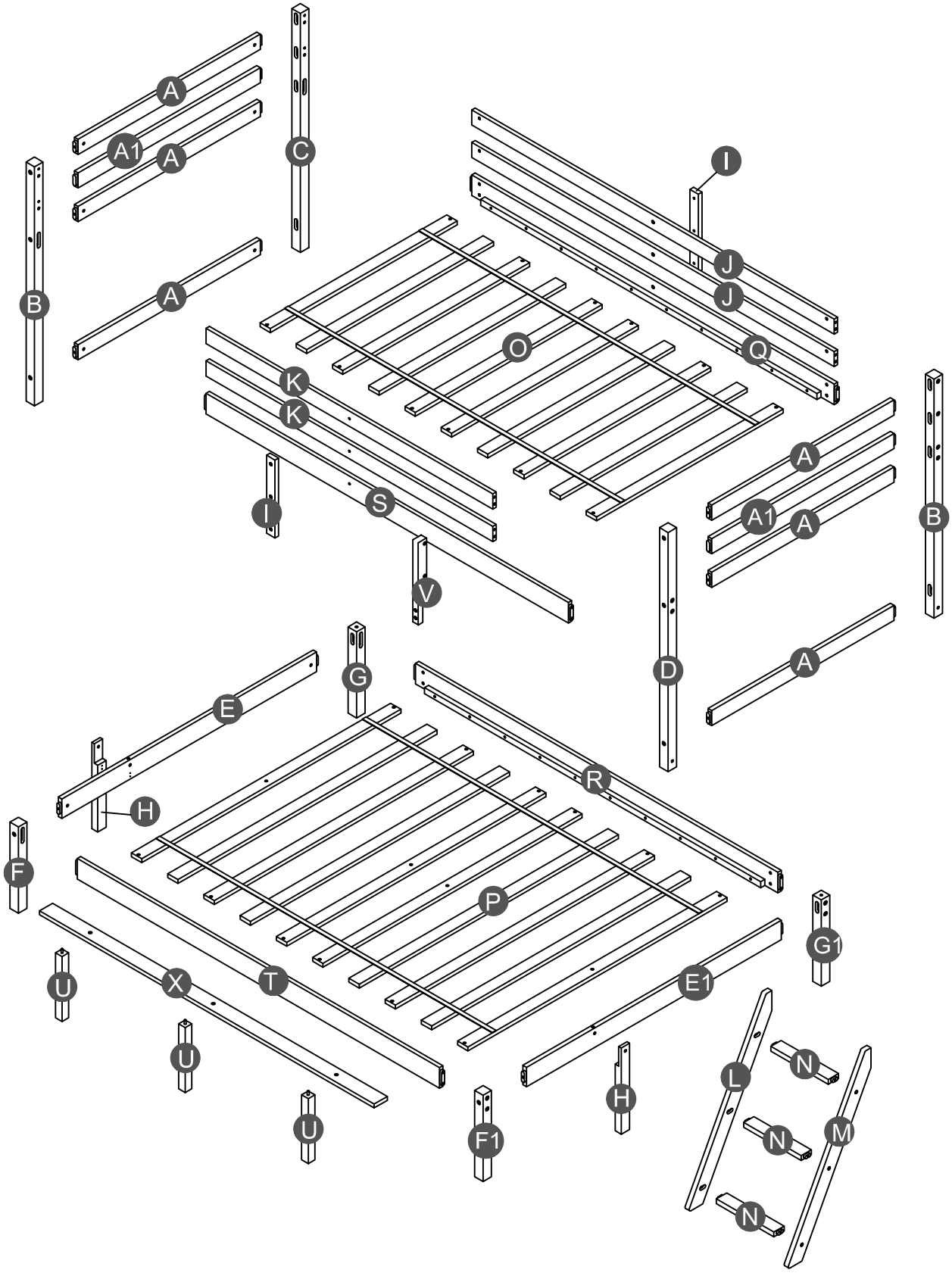
ASSEMBLY INSTRUCTIONS

TWIN/FULL BUNK BED

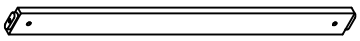
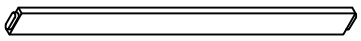
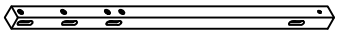
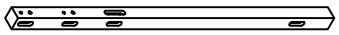
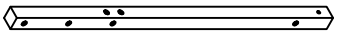
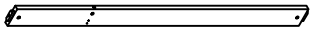
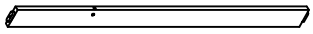
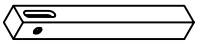
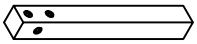
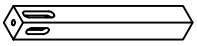
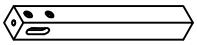
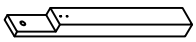
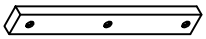
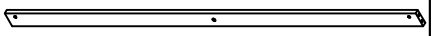
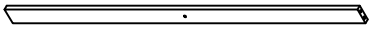
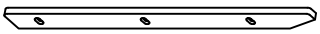
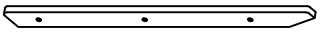
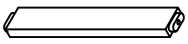
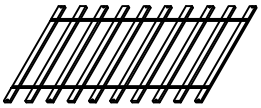
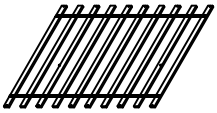
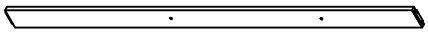
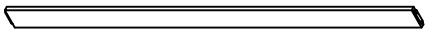
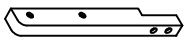
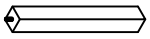


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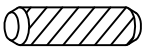
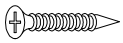
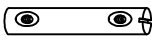
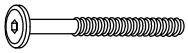
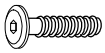
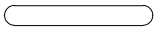
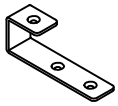
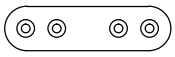
Detail View



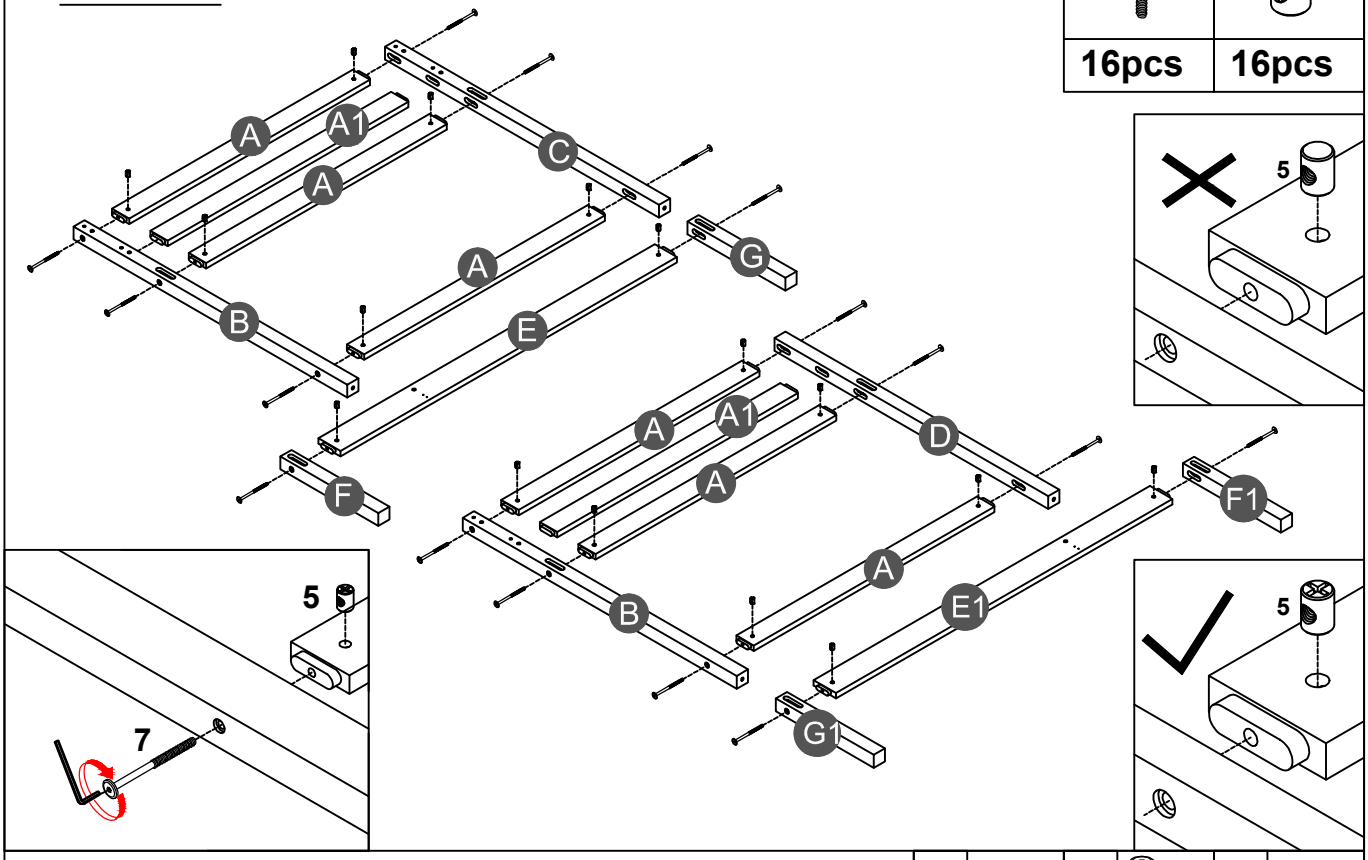
Part List

A  Upper Horizontal bar - 6pcs	**A1**  Upper Horizontal bar - 2pcs	**B**  Leg HB(Right & Left) - 2pcs
C  Leg HB & FB (Left) - 1pc	**D**  Leg FB (Right) - 1pc	**E**  Lower Horizontal bar - 1pc
E1  Lower Horizontal bar - 1pc	**F**  Lower Leg HB (Left) - 1pc	**F1**  Lower Leg FB (Right) - 1pc
G  Lower Leg HB (Left) - 1pc	**G1**  Lower Leg FB (Right) - 1pc	**H**  Mid Leg (Right & Left) - 2pcs
I  Vertical guard rail - 2pcs	**J**  Long guard rail - 2pcs	**K**  Short guard rail - 2pcs
L  Left side ladder -1pc	**M**  Right side ladder -1pc	**N**  Step ladder -3pcs
O  Upper slat - 1set(10pcs)	**P**  Lower slat - 1set (10pcs)	**Q**  Upper side rail (Back) - 1pc
R  Lower side rail (Back) - 1pc	**S**  Upper side rail (Front) - 1pc	**T**  Lower side rail (Front) - 1pc
V  Support guard rail - 1pc	**U**  Center leg - 3pcs	**X**  Center support -1pc

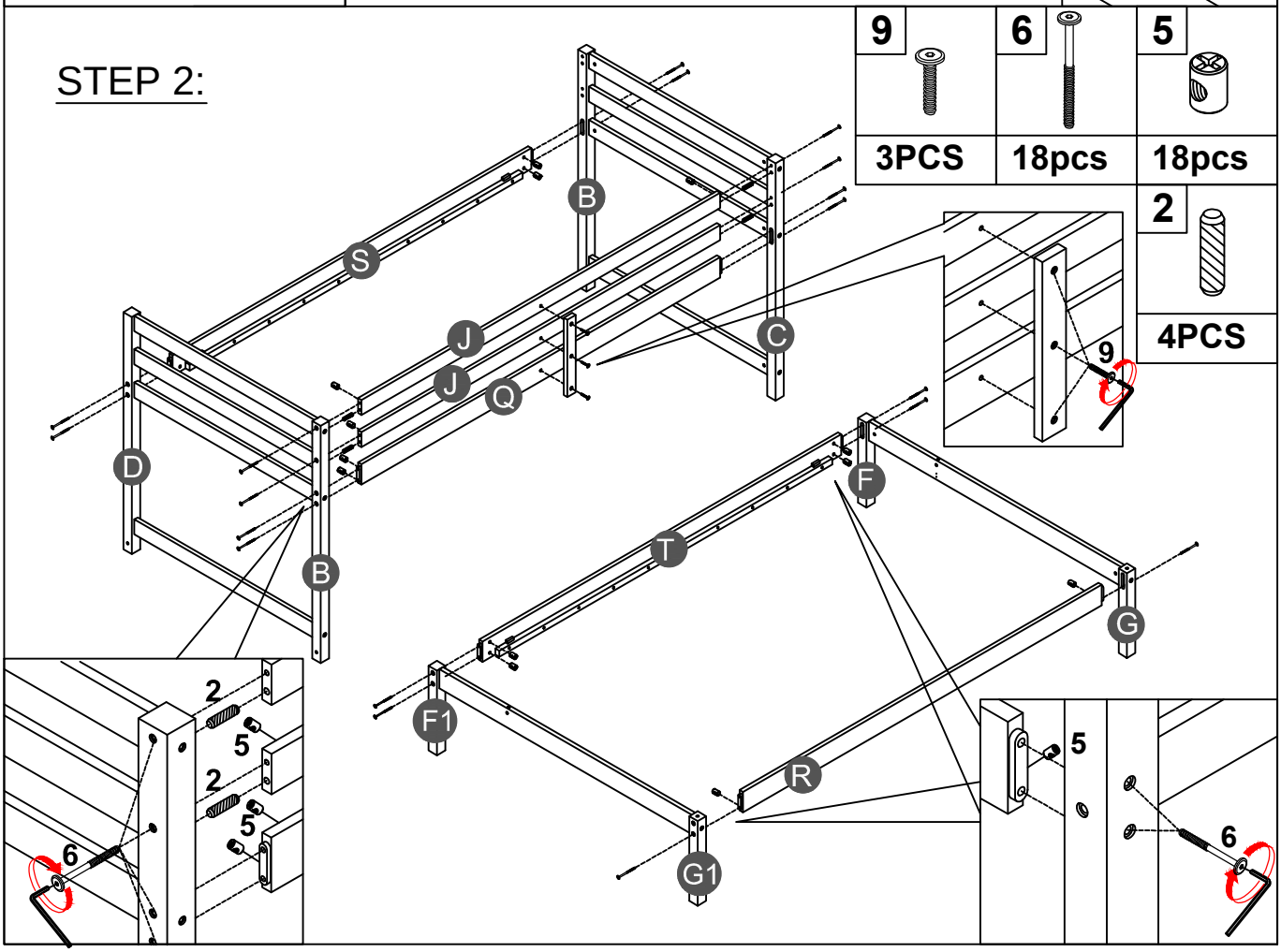
Hardware List

1  Ø1/4"*16*1mm	**2**  Ø10*40mm	**3**  Ø4*30mm
Flat Washer (2pcs)	Wood dowel (8pcs)	Wood screws (28pcs)
4  (1/4")ϕ10.0*76 mmL	**5**  1/4"*15 (9.5mm)	**6**  (Ø15)1/4"*100mm
Metal connector (4pcs)	Horizontal-Hole bolts(46pcs)	Hex-Head bolts (22pcs)
7  (Ø15)1/4"*80mm	**8**  (Ø12)1/4"*35mm	**9**  (Ø12)1/4"*30mm
Hex-Head bolts (18pcs)	Hex-Head bolts (6pcs)	Hex-Head bolts (10pcs)
10  (Ø12)1/4"*60mm	**11**  75*20*18*(2mm)	**12**  90*17*2 mm
Hex-Head bolts (6pcs)	BRACKET(2pcs)	Foam Stick (2pcs)
13  80*28*20(2.0mm)	**14**  ϕ4*19 mm	**15**  (1/4")4.5*58mm
Hooks (2pcs)	Wood screws (6pcs)	Allen key (1pc)
16  ϕ3.5*15 mm	**17**  75*20*2mm	
Wood screws (12pcs)	Metal plate (2pcs)	

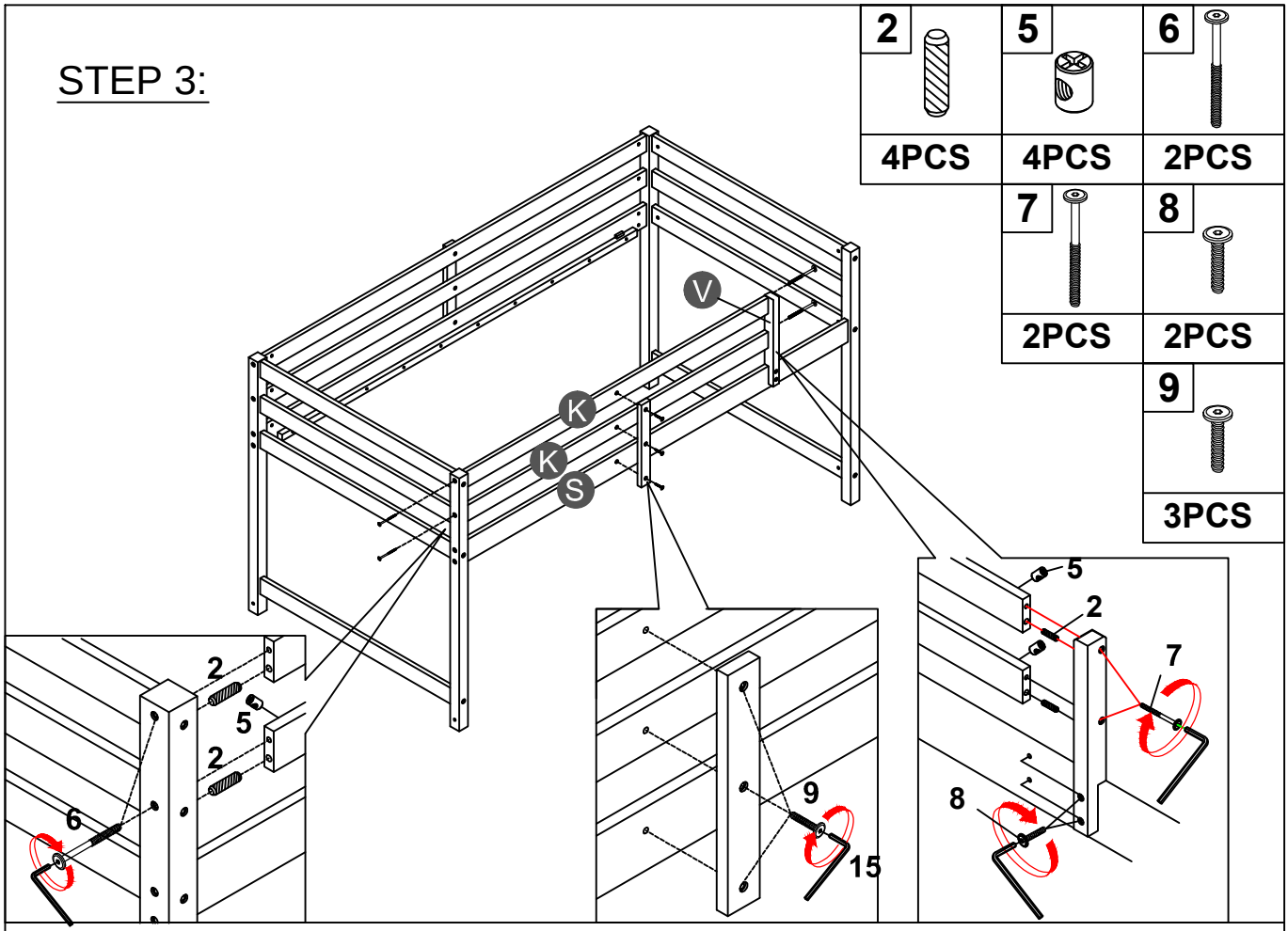
STEP 1:


7
16pcs
5
16pcs
A
A1
A
C
G
B
E
F
A
A1
A
D
F1
B
A
E1
G1
5
7
5
5

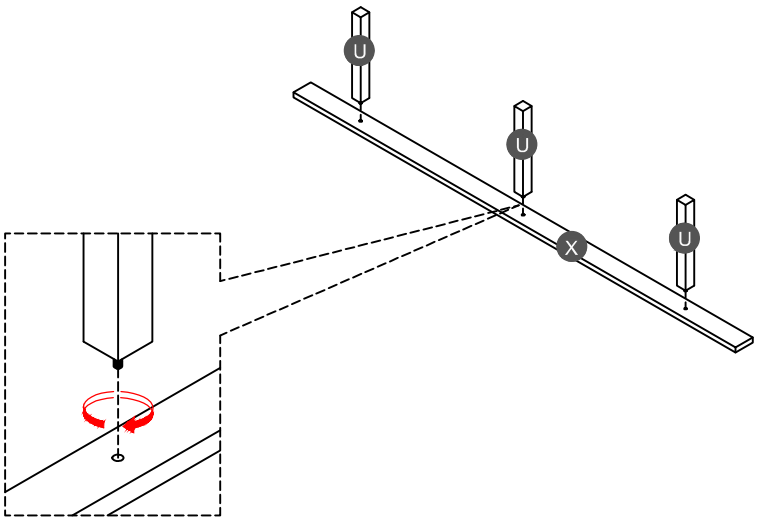
STEP 2:


9
3PCS
6
18pcs
5
18pcs
2
4PCS
B
S
J
C
J
Q
D
B
9
F
T
G
F1
R
G1
2
5
2
5
6
5
6

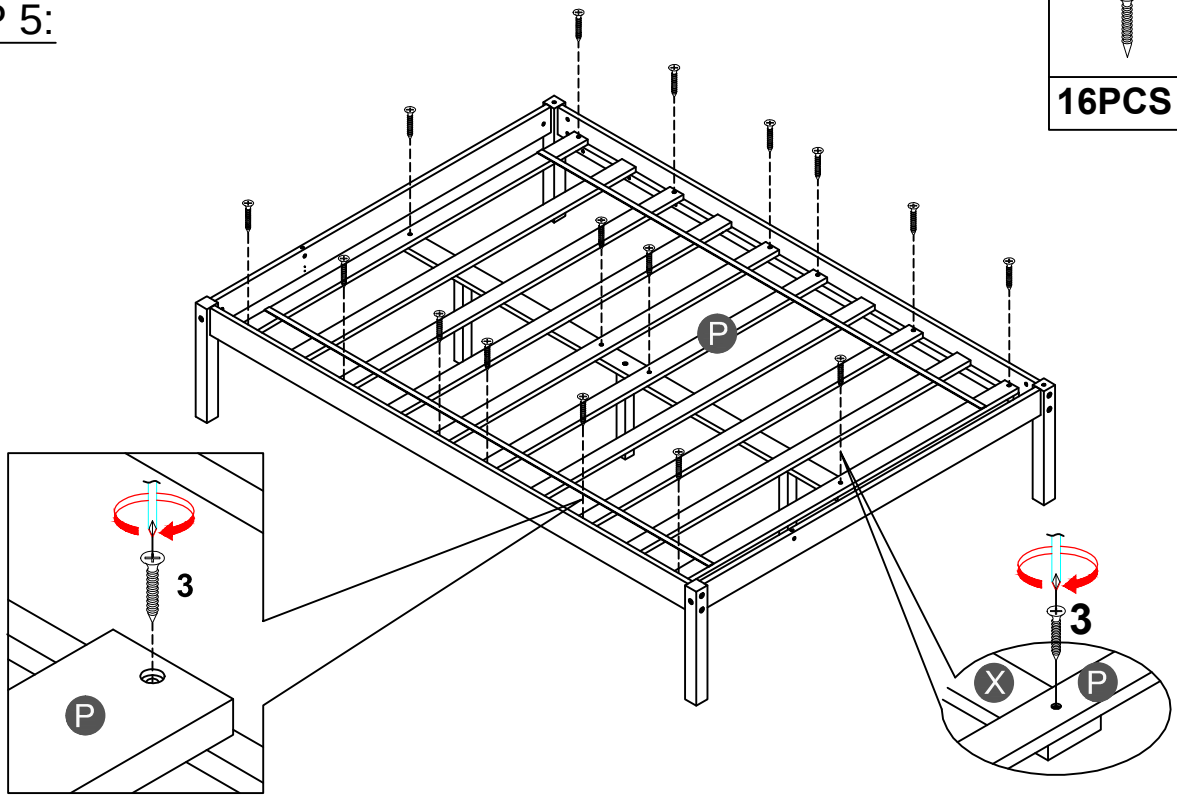
STEP 3:



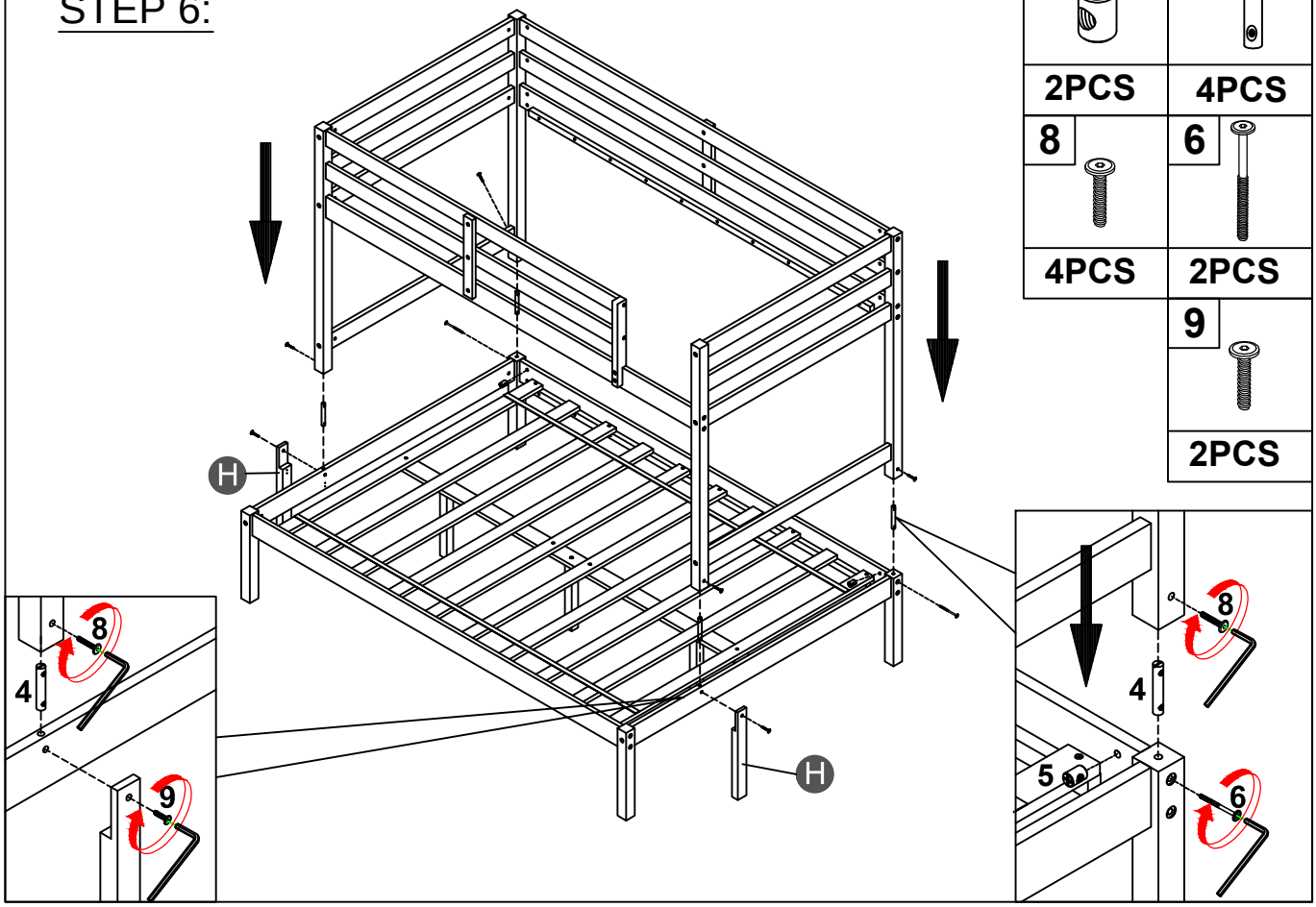
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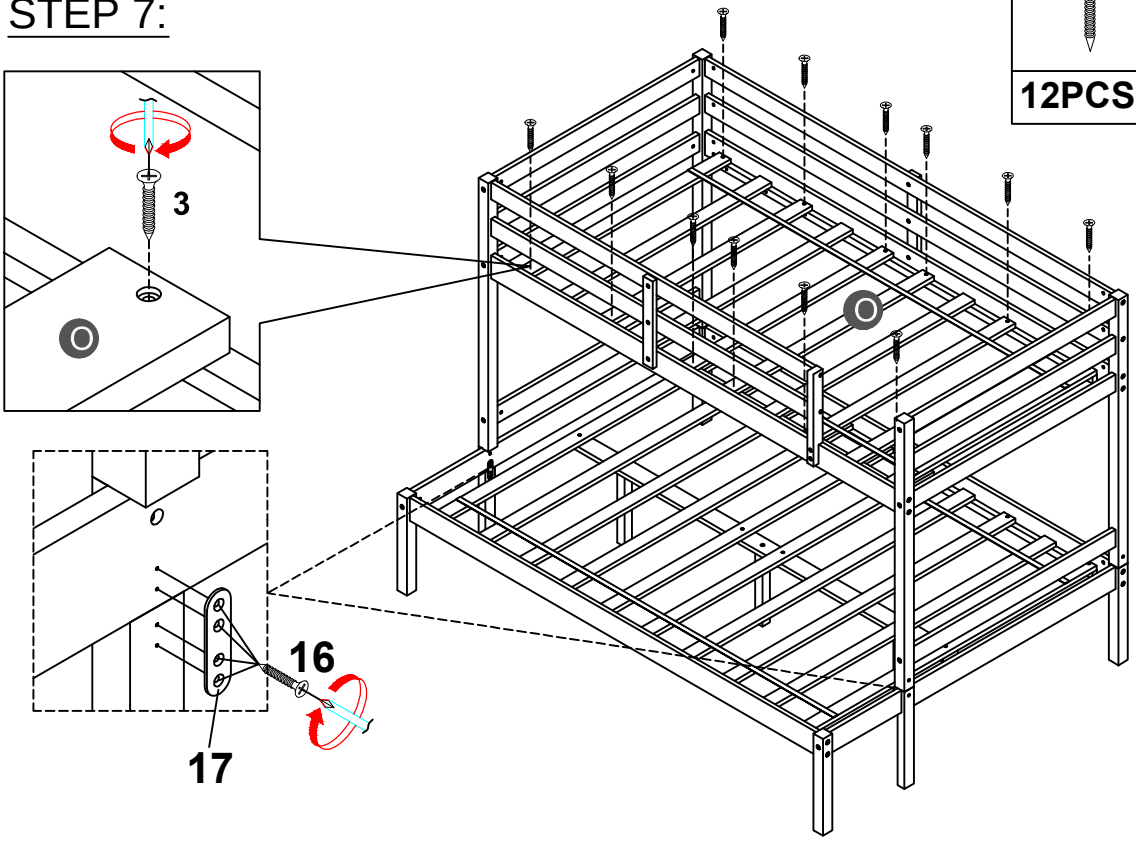
STEP 5:



STEP 6:

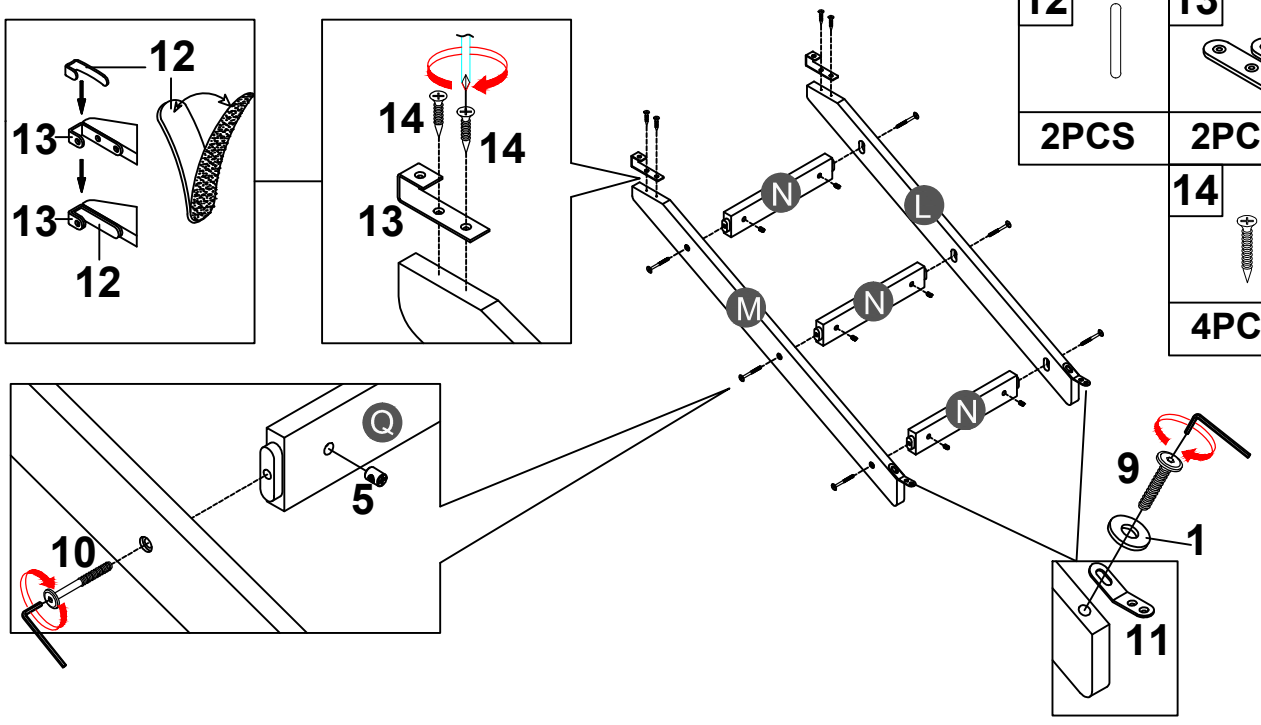


STEP 7:



3	16	17
12PCS	8PCS	2PCS

STEP 8:

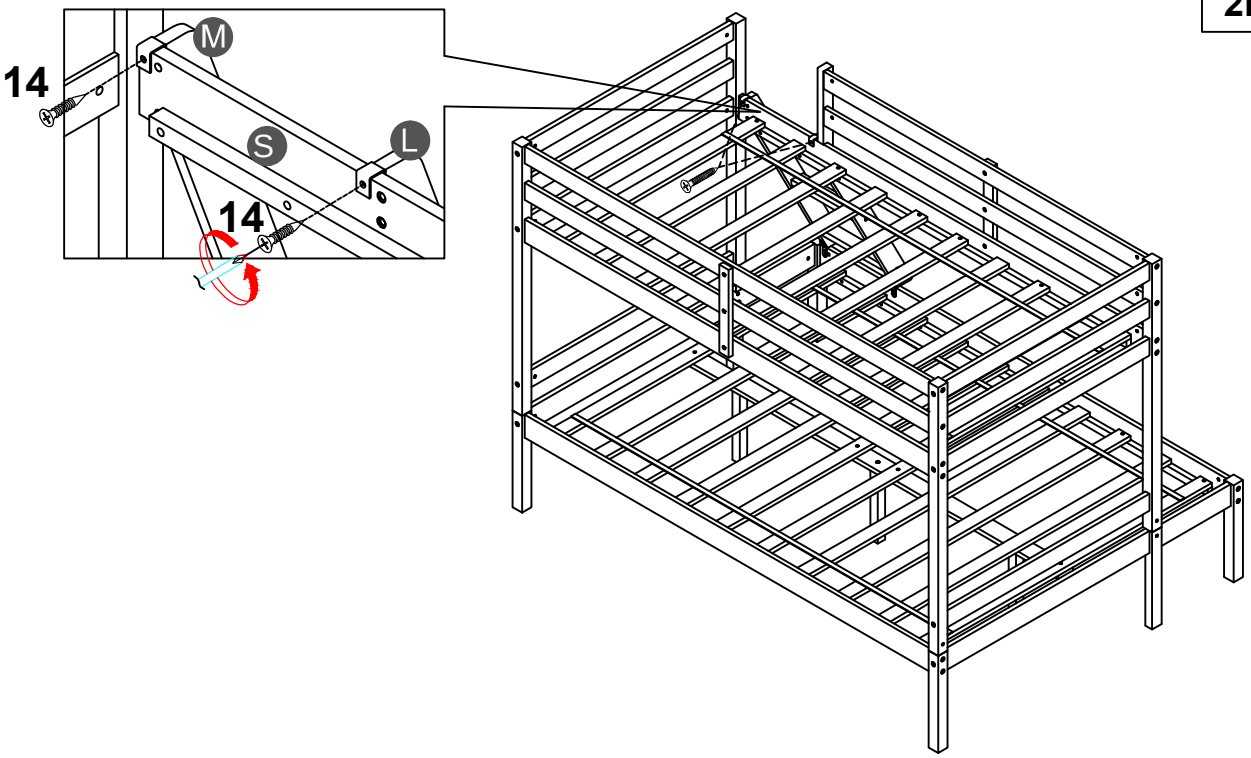


1	5	10	9	11
2PCS	6PCS	6PCS	2PCS	2PCS

12	13	14
2PCS	2PCS	4PCS

STEP 9:

14



STEP 10:

16

