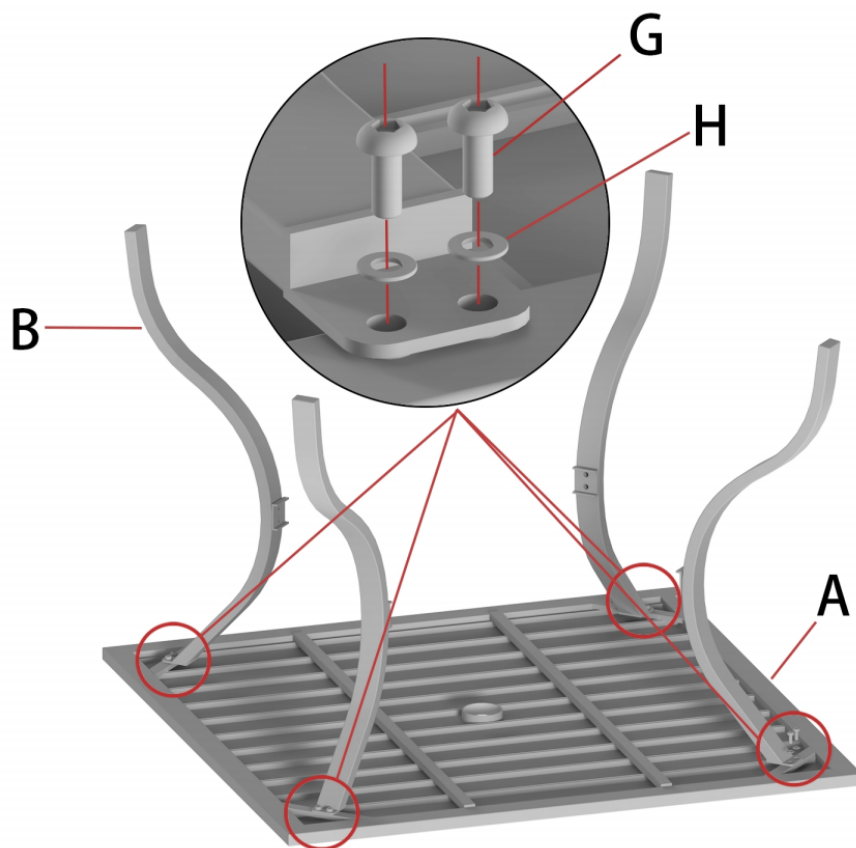


Loose attach all connections at the beginning, adjust alignments then fully tighten all joints

1



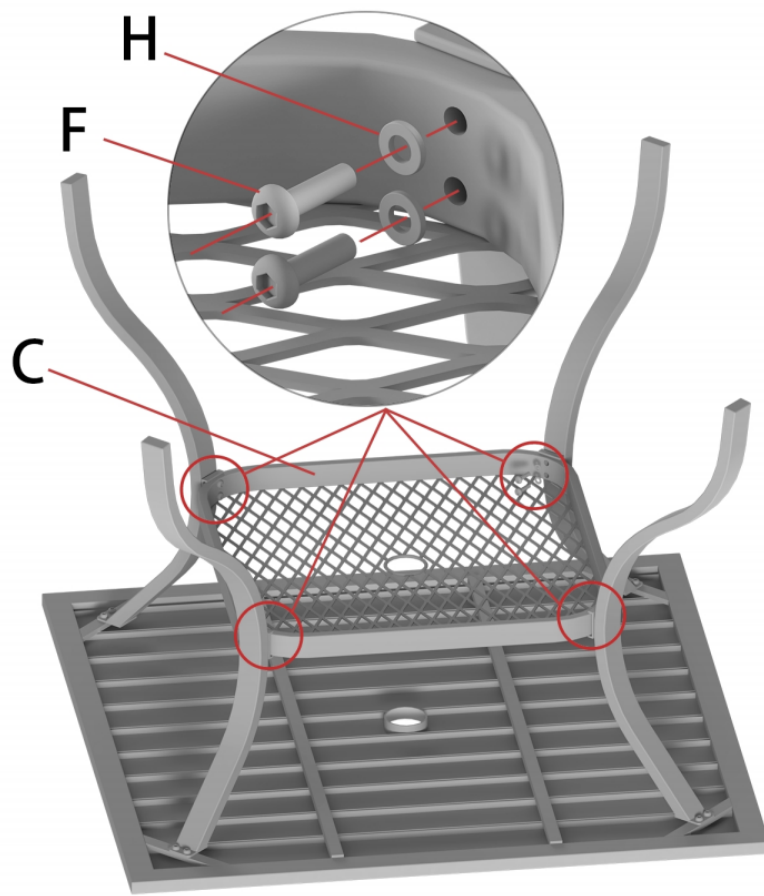
A 1PC		B 4PCS		C 1PC		D 1PC		E 1PC		F 8PCS	
G 8PCS		H 16PCS		I 1PC							

M6*25

M6*15

M6

2



3

