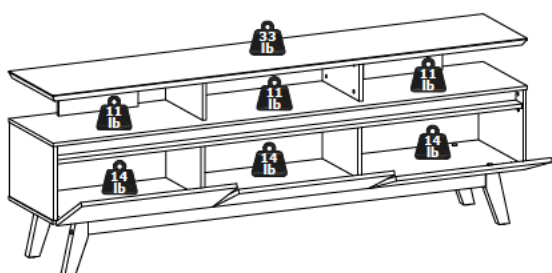


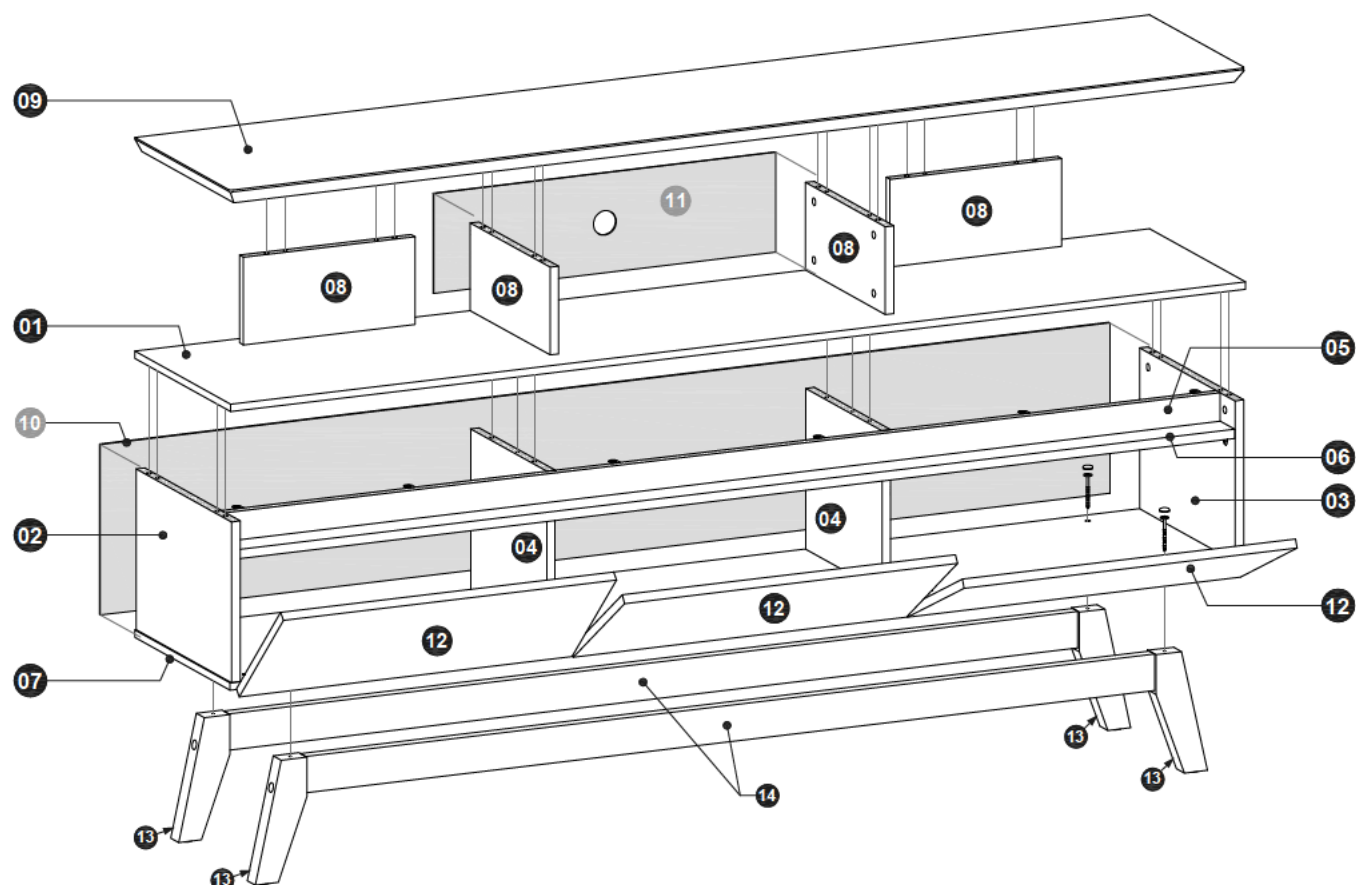


70.86 TV Stand

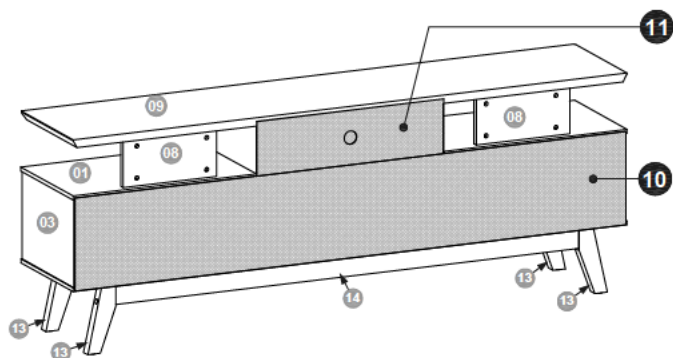


The indicated values consider static weights and evenly distributed over the parts.

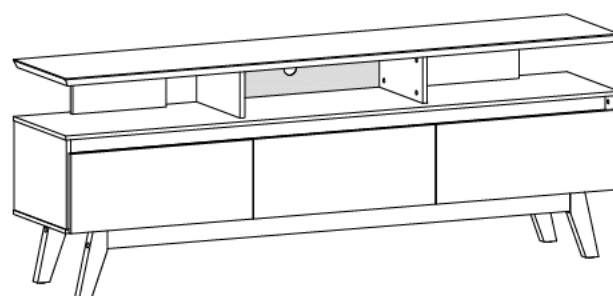
INCLUDED IN THE PACKAGE



REAR VIEW



FINAL APPEARANCE - FRONT VIEW

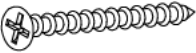
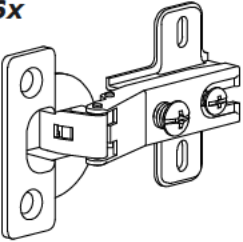
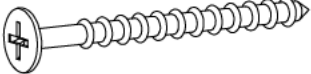


n.° ID	Parts Identification (Description)	Quantity
01	Middle Shelf	1
02	Left Side Panel	1
03	Right Side Panel	1
04	Partition	2
05	Front Frame	1
06	Front Bar	1
07	Base	1
08	Upper Support	4
09	Top Panel	1
10	Lower Back Panel	1
11	Upper Back Panel	1
12	Tilting Door	3
13	Wooden Feet	4
14	Structural Bar for feet	2

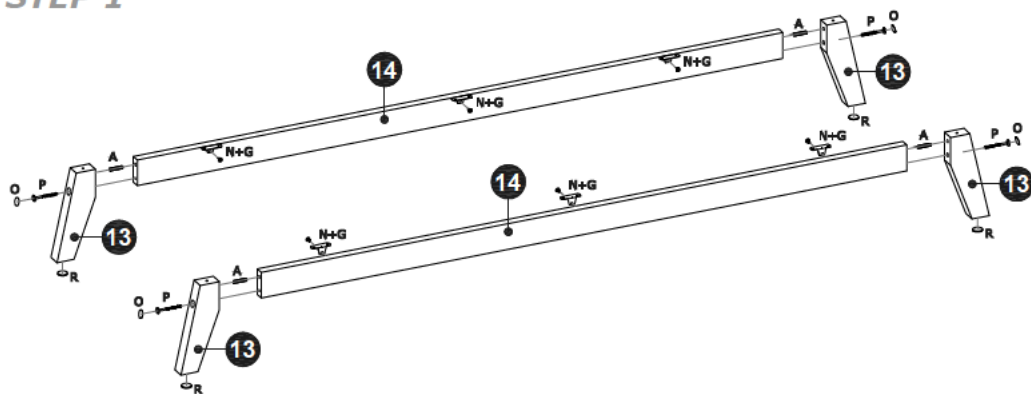
TOOLS NEEDED

 	
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INCLUDED IN THE HARDWARE

A 28x 	B 20x 	C 20x 	D 10x (main color) 
E 5x 	F 8x 	G 34x 	H 8x 
I 6x 	J 52x 	K 6x 	L 24x 
M 4x 	N 6x 	O 4x (feet color) 	P 8x 
Q 4x 	R 4x 		

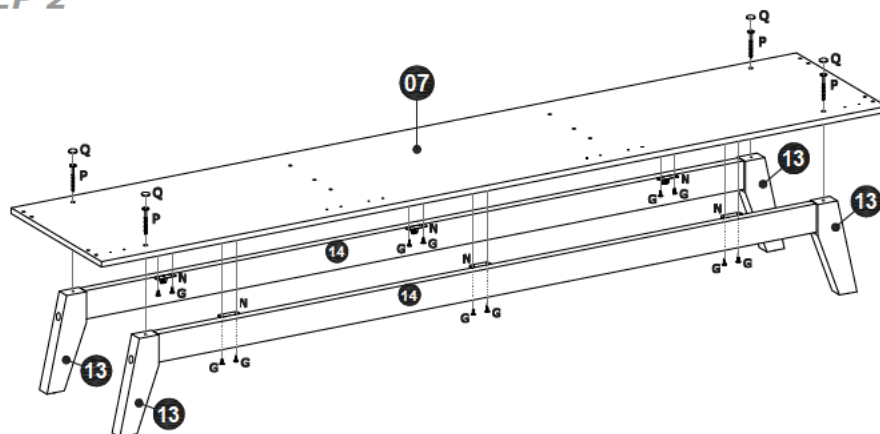
STEP 1



Preparing the Feet (13) with the Structural Bars (14):

- Fix the Feet (13) in the Structural Bars (14) with dowels (A) and bolts 5 x 55mm (P)
- Fix the brackets (N) with bolts (G) in the Structural Bars (14), as shown in the drawing
- Apply the covers (O) and the protective felts (R) in the Feet (13)

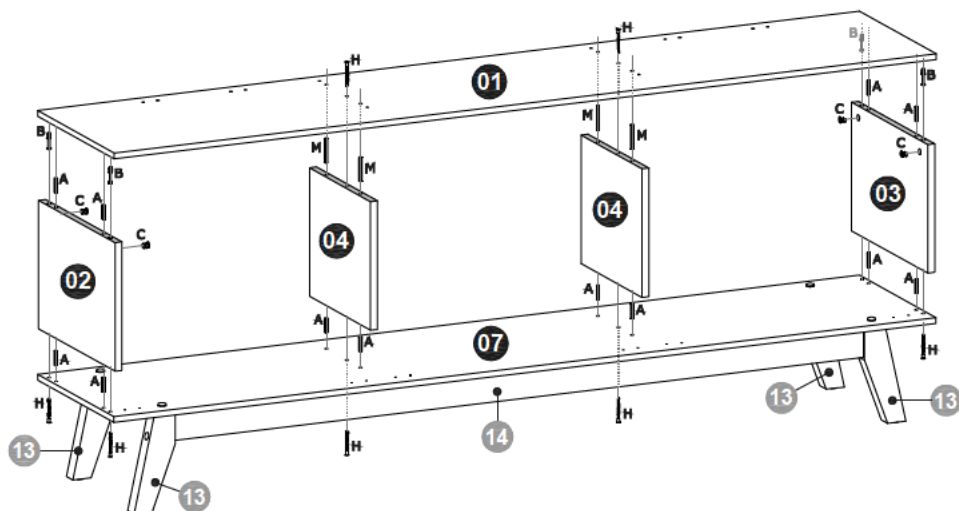
STEP 2



Fixing the Base (07) on Feet (13) and on the Structural Bars (14):

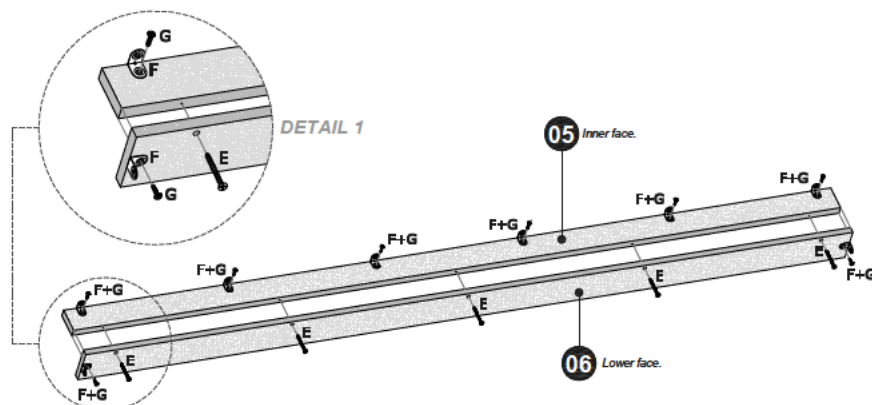
- Fix the Base (07) on the Feet (13) with bolts 5 x 55mm (P), as shown in the drawing
- Apply the plastic cover (Q) on the bolts (P)
- Fix the Structural Bars (14) in the Base (07) applying bolts (G) in the metal brackets (N)

STEP 3



- Connect the Left Side Panel (02) and the Right Side Panel (03) under the Middle Shelf (01) with dowels Ø6 x 30mm (A) and cam lock hardware (B + C)
- Connect the Partitions (04) under the Middle Shelf (01) with dowels Ø6 x 50mm (M) and bolts (H)
- Connect the Base (07) under the Left Side Panel (02), the Right Side Panel (03) and the Partitions (04) with dowels Ø6 x 30mm (A) and bolts 5 0 x 50mm (H)

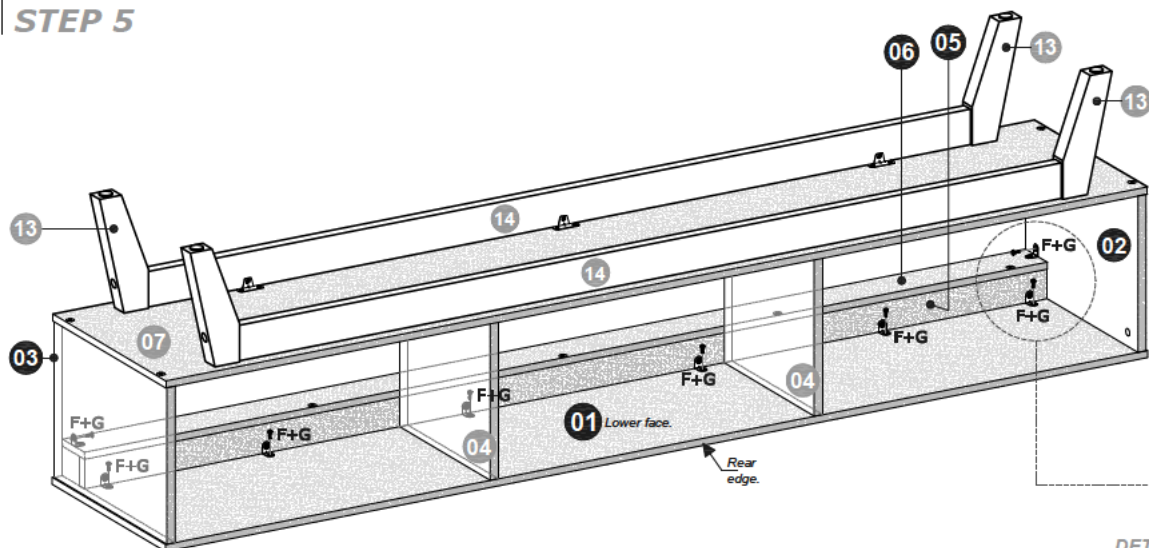
STEP 4



Preparing the Front Frame (05) with the Front Bar (06):

- Fix the Front Frame (05) on the Front Bar (06), positioning them according to the drawing and applying the bolts 3 5 x 35mm (E)
- Fix the six metal angle brackets (F) with bolts (G) on the inner face and near the top edge of the Front Frame (05), as shown in the drawing
- Fix the metal angle brackets (F) with bolts (G) on the lower face and near the ends of the Front Bar (06), as shown in the drawing

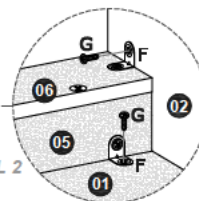
STEP 5



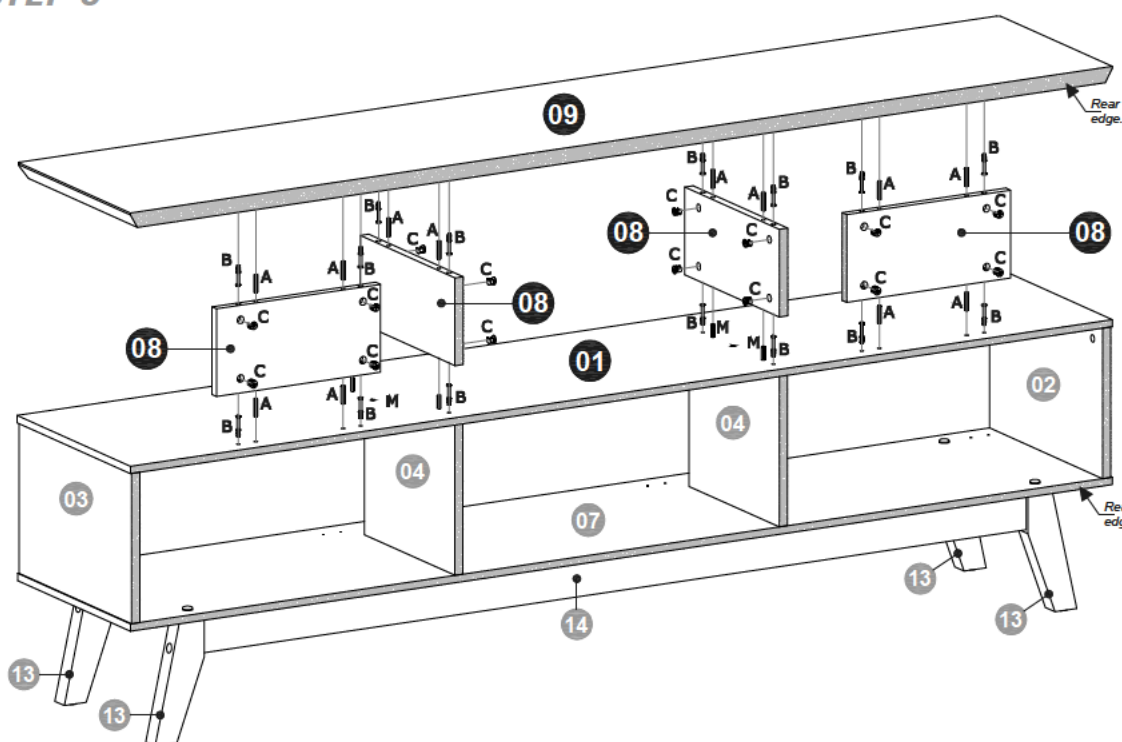
- Fix the Front Frame (05) under the Middle Shelf (01) with the metal brackets (F) and bolts (G)

- Fix the ends of the Front Bar (06) in the Side Panels (02) and (03) with the metal brackets (F) and bolts (G)

DETAIL 2



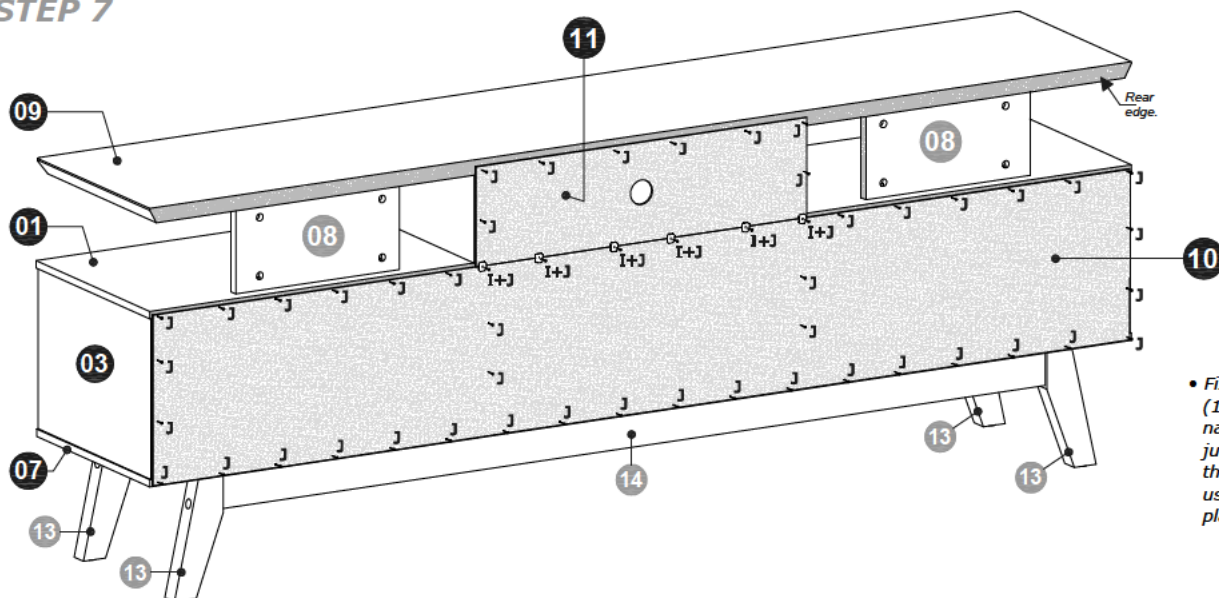
STEP 6



- Fix the Upper Supports (08) on the Middle Shelf (01) with dowels (A) and (M), as shown in the drawing, and with cam lock hardware (B+C)

- Fix the Top Panel (09) on the Upper Supports (08) with dowels (A) and cam lock hardware (B+C)

STEP 7



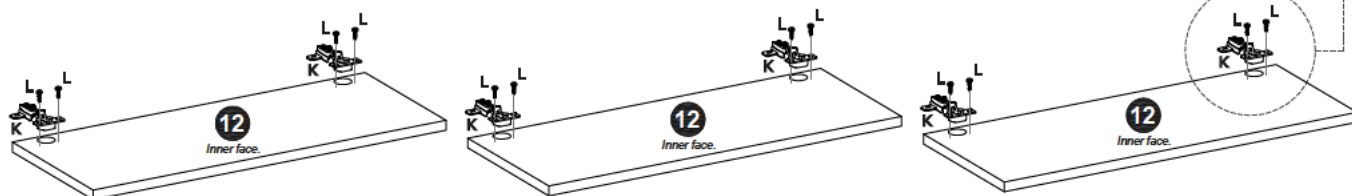
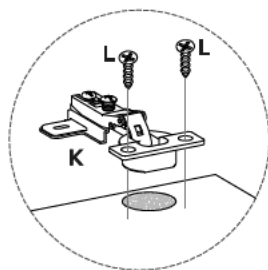
- Fix the Back Panels (10) and (11) with nails (J) At the junction between the two back panels, use also metallic plates (I)

STEP 8

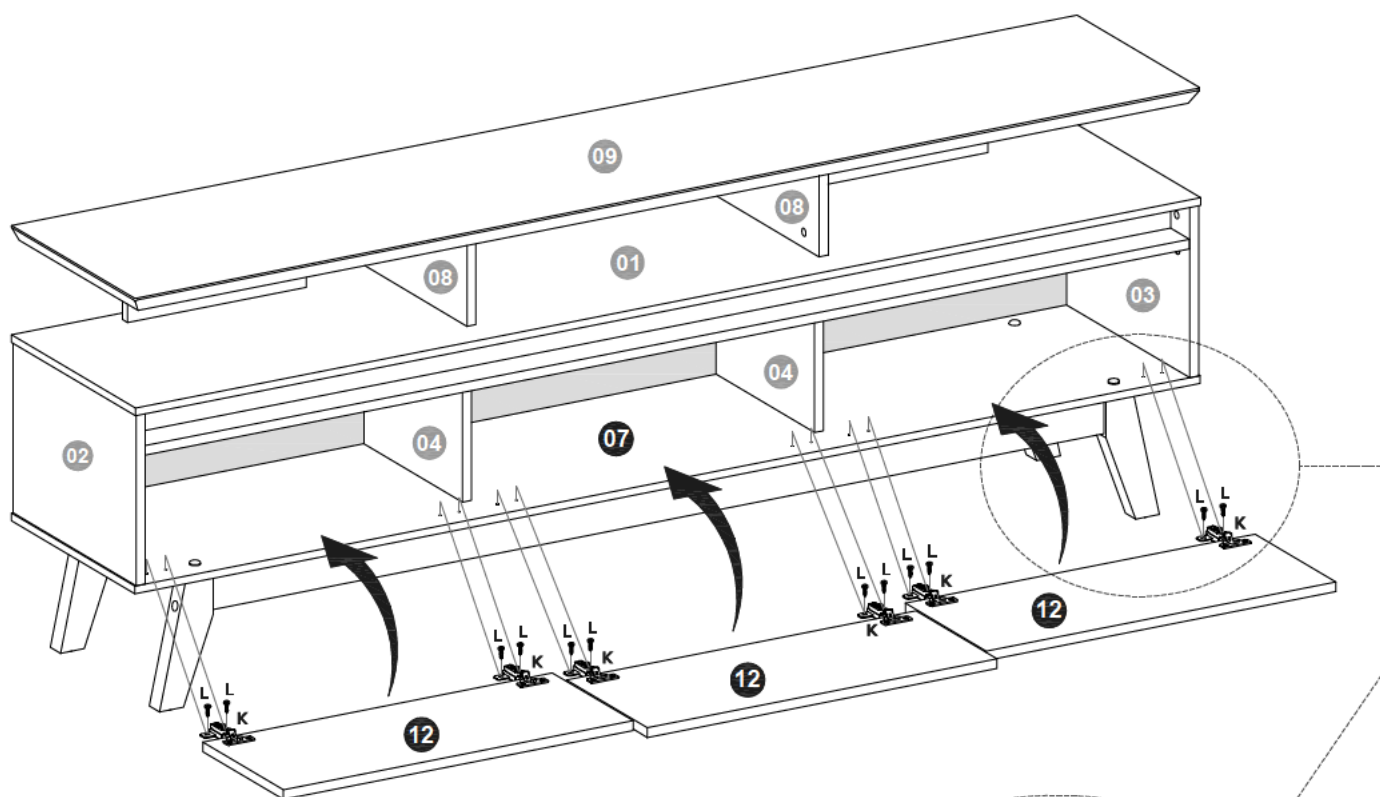
Preparing the Doors (12):

- Fix the hinges (K) on the three Doors (12) with bolts 4 0 x 14mm (L), as shown in DETAIL 3

DETAIL 3

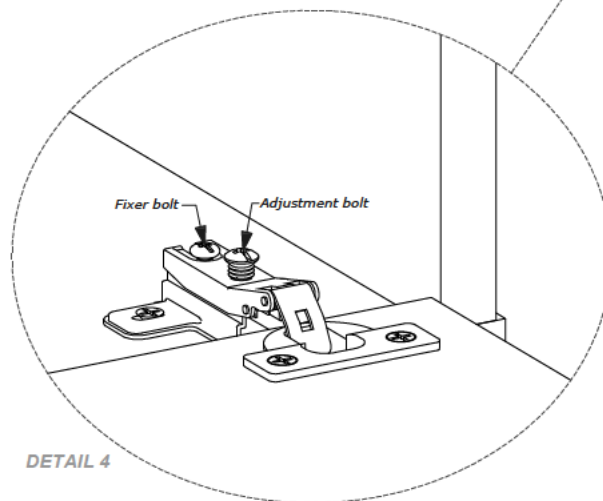


STEP 9



Installing the Doors (12):

- Fix the hinge connectors (K) of the Doors (12) on the Base (07) with bolts 4 0 x 14mm (L), taking the markings on the Base (07) as a reference for correct positioning. The hinge connector includes two bolts, shown in DETAIL 4. Use the fixer and adjustment bolts to tighten, adjust and align the doors.



DETAIL 4