

BILLIARDS TABLE ASSEMBLY INSTRUCTIONS



First, assemble the base frame for the legs and correctly position all six table legs.



This are center legs. There are two center legs and four side legs in total.



When installing the side legs, ensure the side with the two large holes is not oriented toward the opposing side.



Install longer panels first, then shorter panels. Shorter panels on higher holes, longer panels on lower holes.



Then, use screws to secure the table legs to the longer panels.



Next, install the shorter panels. Follow the same steps as before and tighten them securely with screws.



Tighten with a tool.



Don't forget this center panel.
Secure it using the same method
- fasten it firmly with screws.



After installing the frame, check if
all six table legs are level and
firmly touching the ground.



If any area is not touching the
ground, use wooden blocks to
pad under the table leg until it
is level.



Install the slate. Begin by placing
the center section first.
Then place the other two slate
sections into their respective
positions.



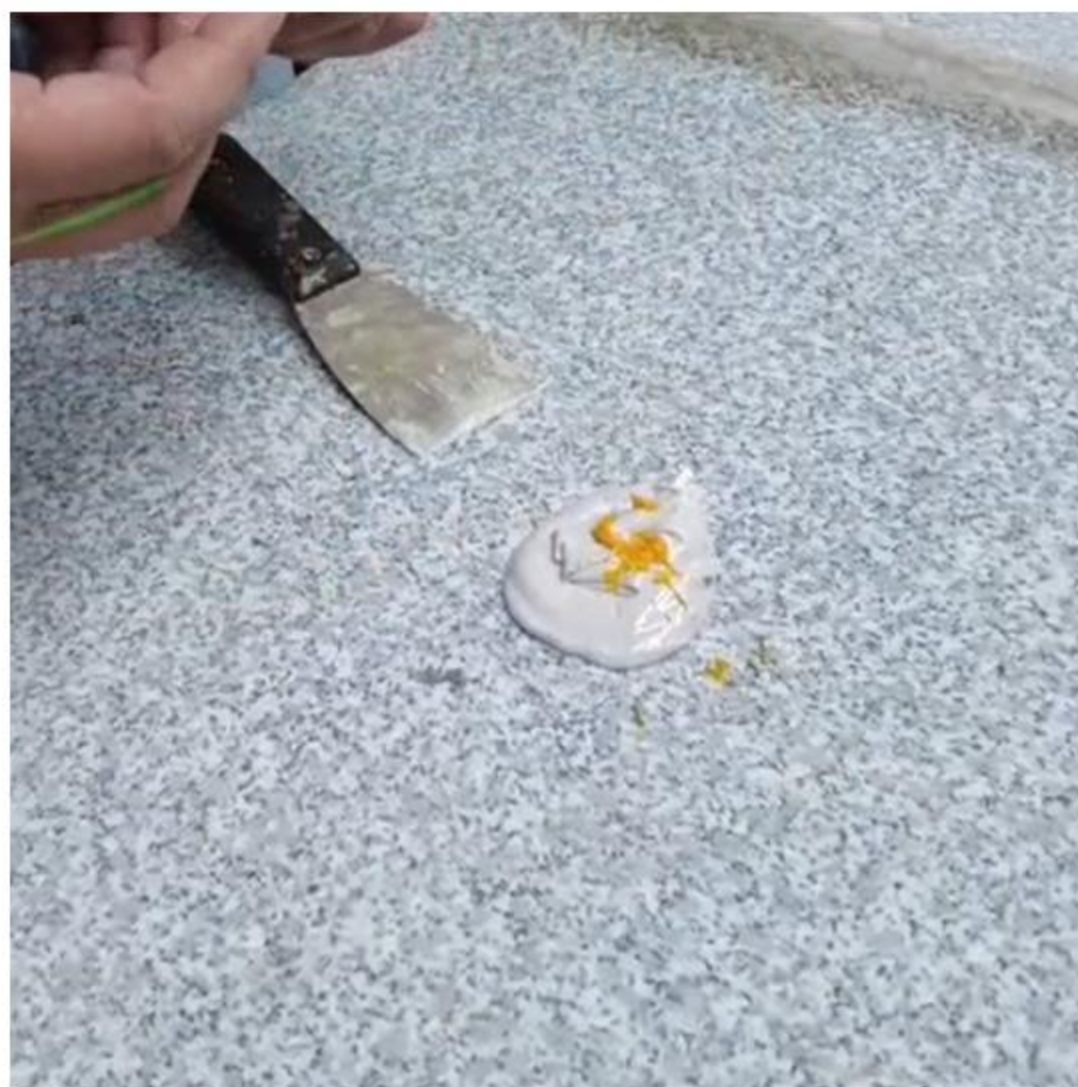
After all three slate sections are
positioned, use a ruler to measure
and align the perimeter dimensions
of the slate assembly.



Use a level to check the horizontal
alignment of each slate section.



If any deviation is found, use playing
cards as shims to adjust until all three
slate sections are perfectly level.



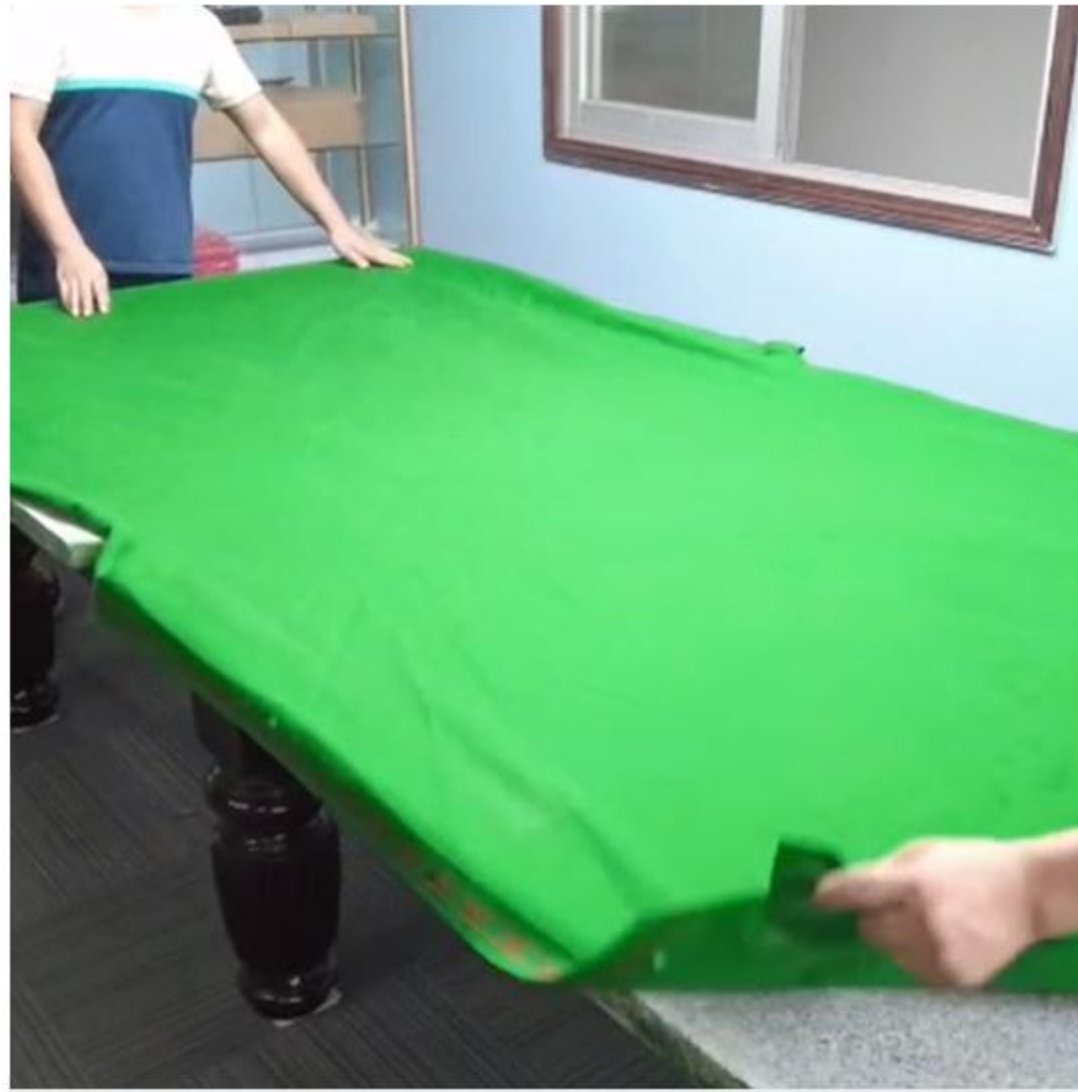
Once the slate sections are perfectly
level, apply body filler to fill and smooth
the joints. Please refer to the illustration
above for the correct amounts of body
filler and hardener to use.



After thorough mixing, fill the slate
seams completely with the compound.
The body filler requires 5-8 minutes to
cure.



First, use a towel to thoroughly clean the dust off the slate surface.



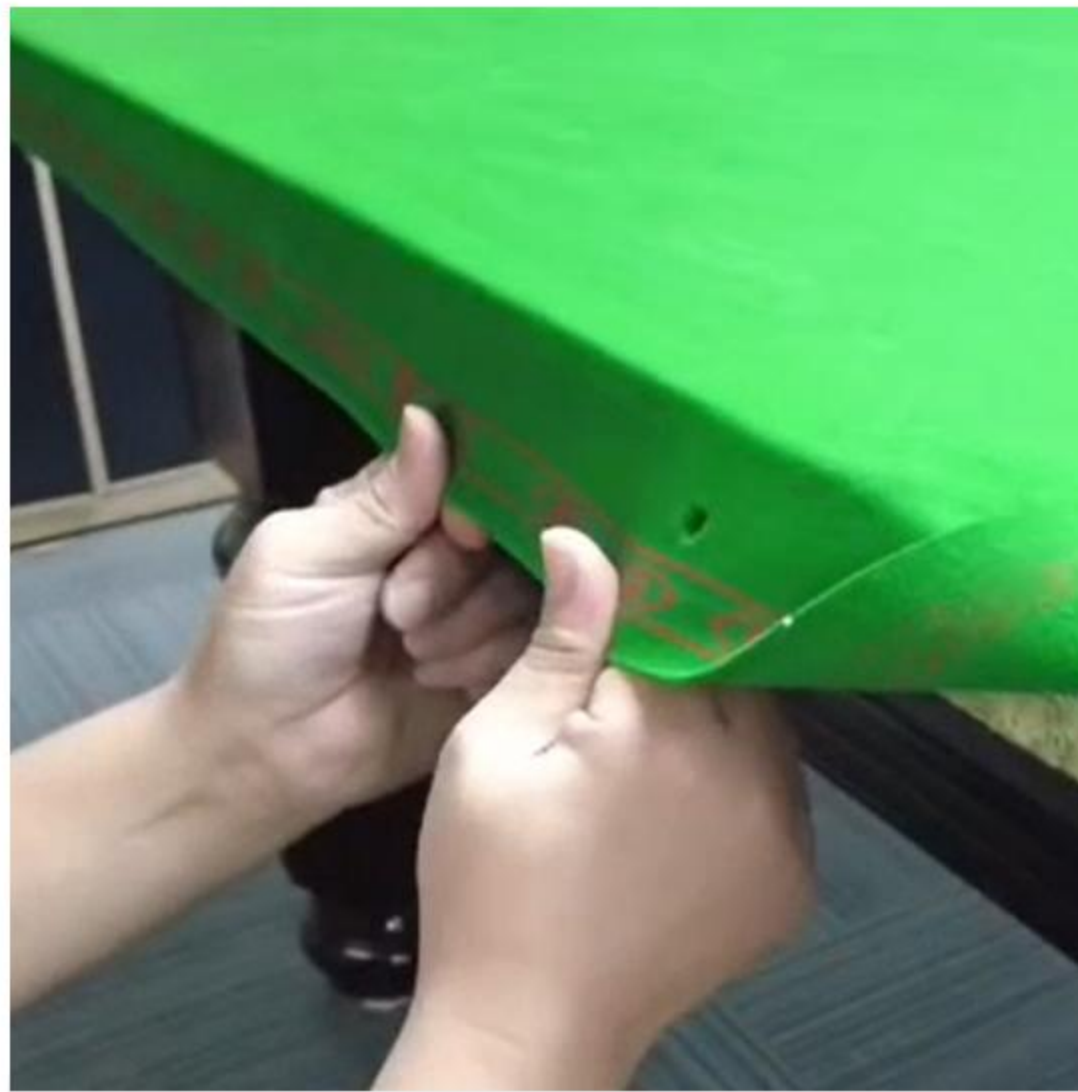
Lay the billiard cloth flat over the slate surface.



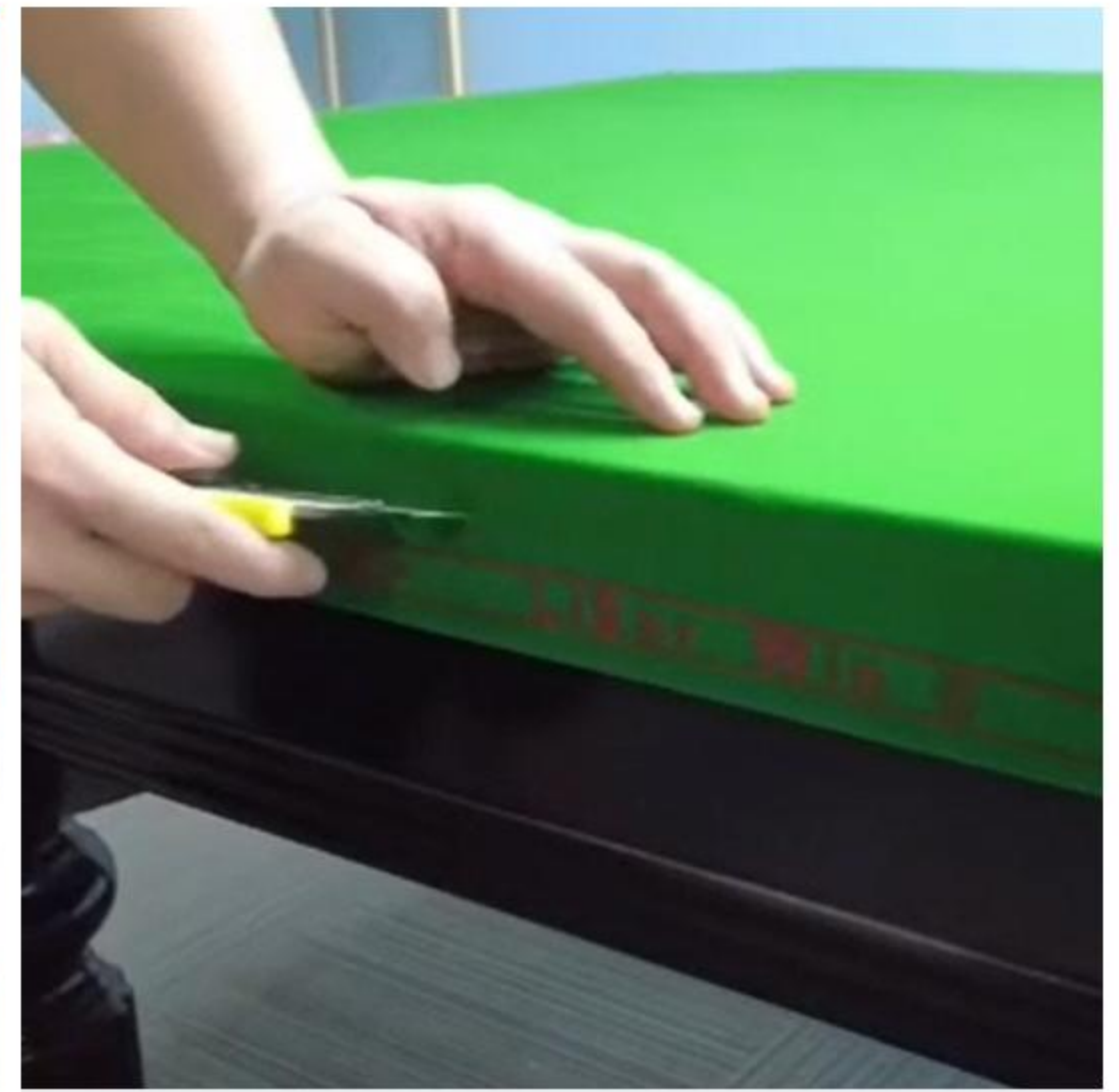
It is essential to correctly identify the front and back sides of the billiard cloth. The side with this pattern is the back (wrong side).



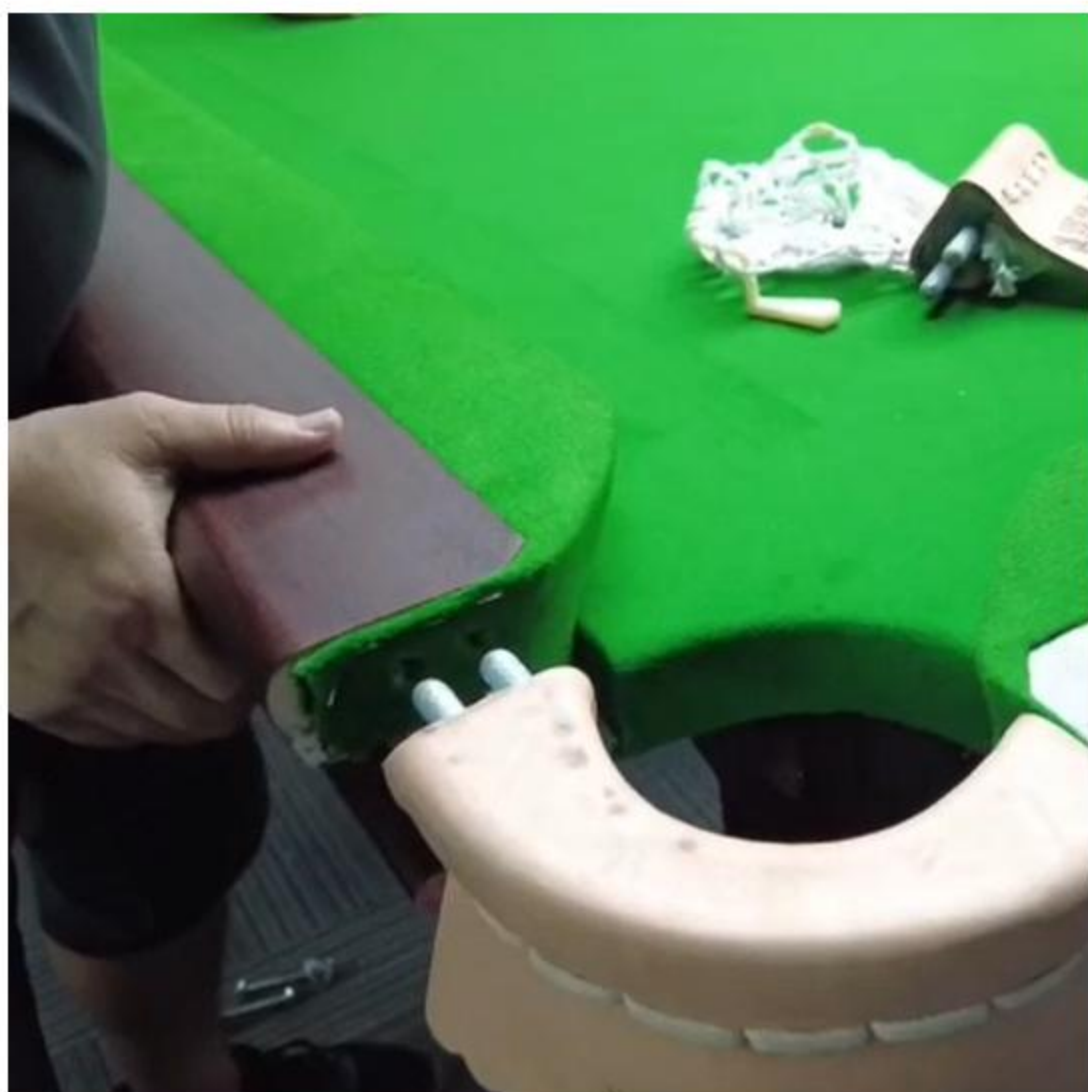
Apply the adhesive only to the edges and the bottom surface of the stone slab. The top surface of the slab does not require any adhesive.



Allow the adhesive to dry for 3-5 minutes, then firmly attach the cloth.



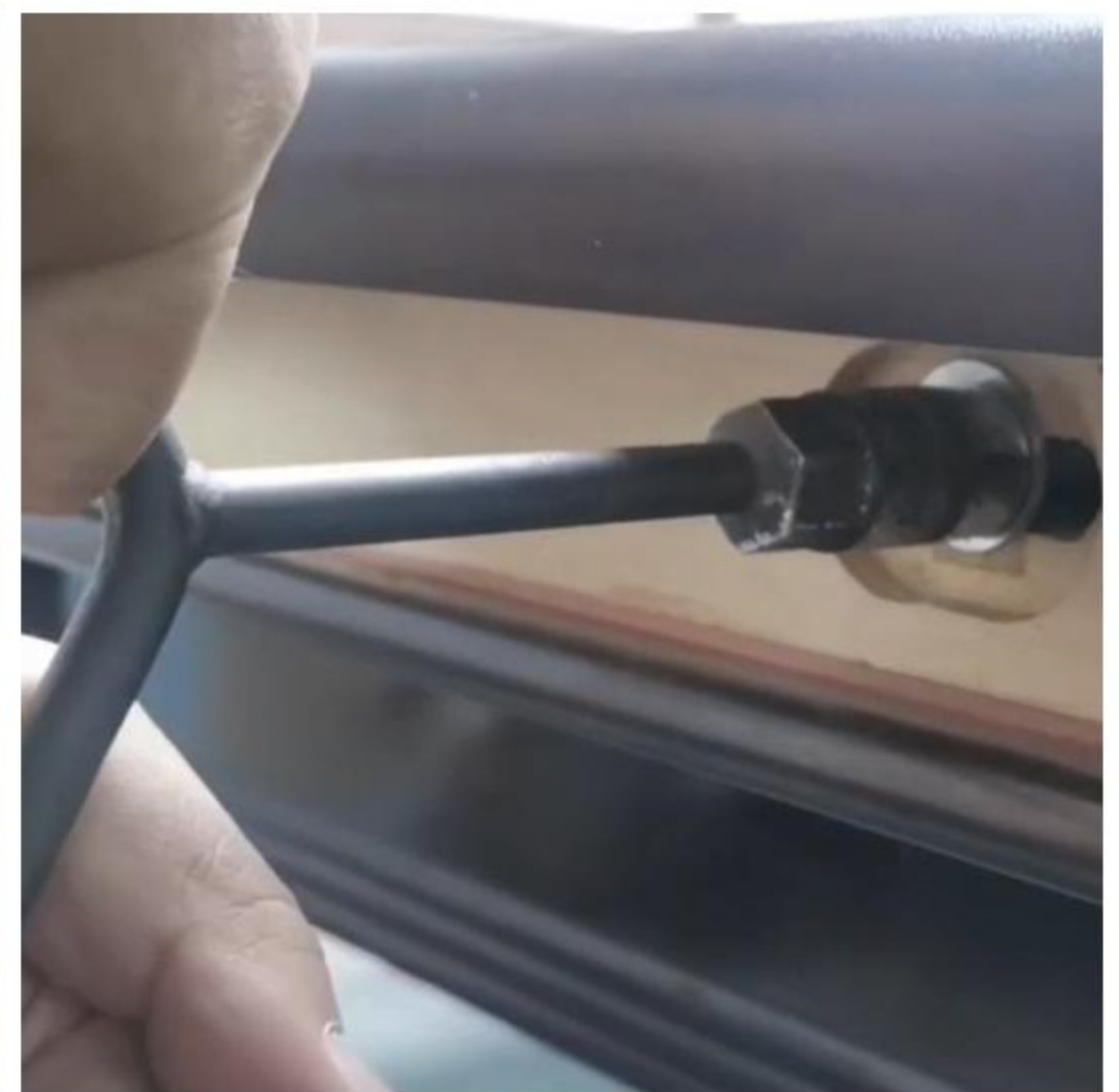
At the screw hole locations, use a blade to make precise cuts before adhering the cloth smoothly.



Install the rails. Note that the rails are differentiated for center pockets and side pockets. The rails for the center pockets have a more rounded profile, while those for the side pockets have a more angled/sharper cut.



Position the external component, then secure it with screws to prevent it from falling.



Before installing the rails, connect them using the leather pockets. Then, secure all six rails in place with screws.



Attach the nameplate.



Install the support frame and correctly thread the pocket nets: carefully loop each ring of the net onto the frame and secure it firmly.



To install the pocket net, carefully thread each metal ring sequentially onto the support frame, then pull the net taut and securely fasten its bottom attachment to the designated anchor point.



Finally, install the cover plate.

