

Symptom		Inspection	Solution
The unit is not operating.		✓ Check the power connection in securely.	➤ Insert the power cord securely into the wall Outlet.
		✓ Check if the water level indicator lights up?	➤ Empty the drain pan by remove the rubber plug.
		✓ Check the room temperature.	➤ The range of operating temperature is 5-35°C.
The unit works with reduced capacity.		✓ Check the air filter for dirt.	➤ Clean the air filter as necessary.
		✓ Check if the air duct is blocked.	➤ To clear the obstacle.
		✓ Check if the room door or window is open.	➤ Keep the door and windows closed.
		✓ Check if the desired operating mode is selected and the temperature is properly set.	➤ Set the mode and temperature at proper set-point according the manual. ➤ (refer to page16)
		✓ The exhaust hose is detached.	➤ Make sure the exhaust hose is securely attached.
Water Leakage		✓ Overflow while moving the unit.	➤ Empty the water tank before transport.
		✓ Check if the drain hose is kinked or bends.	➤ Straighten the hose to avoid a trap existing.
Excessive Noise		✓ Check if the unit is securely positioned.	➤ Place the unit on horizontal and firm ground.
		✓ Check if any loose, vibrating parts.	➤ Secure and tight the parts.
		✓ Noise sounds like water flowing.	➤ Noise comes from flowing refrigerant. This is normal.
Error Codes	E0	✓ Communication faults between main PCB and display PCB.	➤ Check the wire harness of the display PCB for damage.
	E1	✓ Ambient temperature sensor failure	➤ Check connection or replace it. To clean or replace the temperature sensor.
	E2	✓ Coil temperature sensor failures.	➤ Check connection or replace it. To clean or replace the temperature sensor.
	Ft	✓ Condensate water high level alarm.	➤ Empty the drain pan by removal the rubber plug.