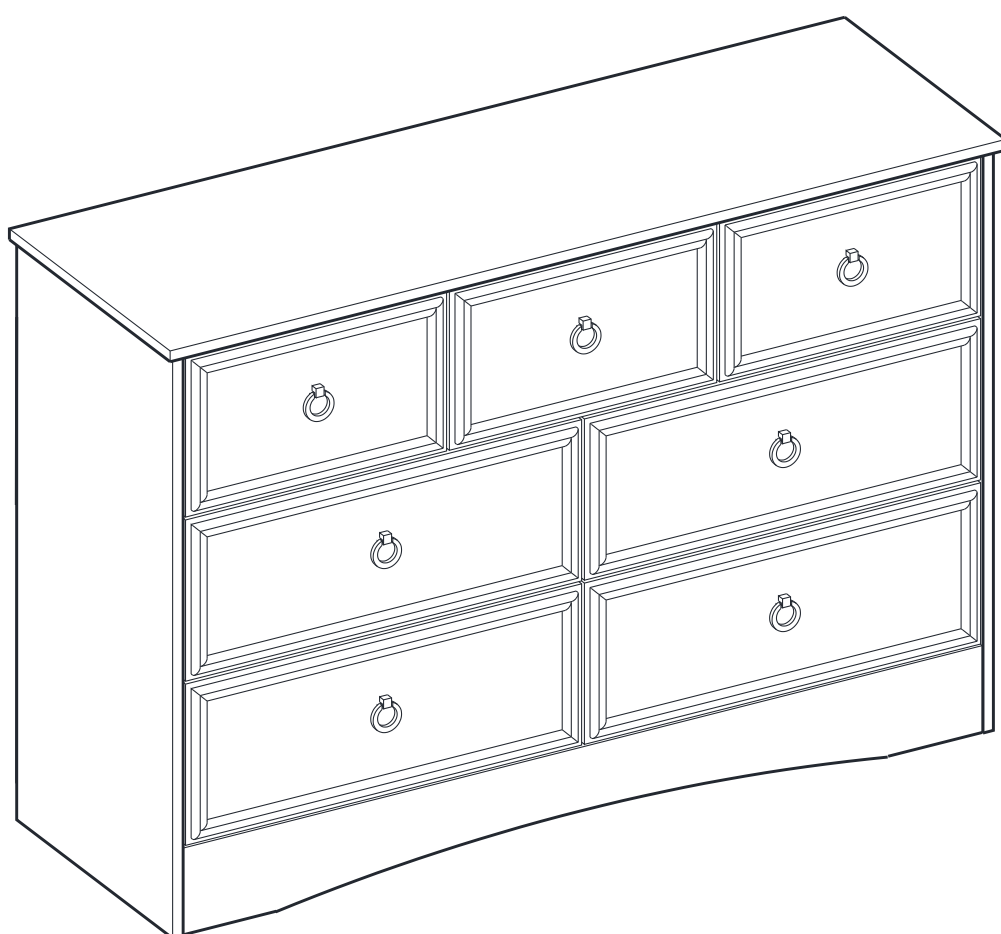
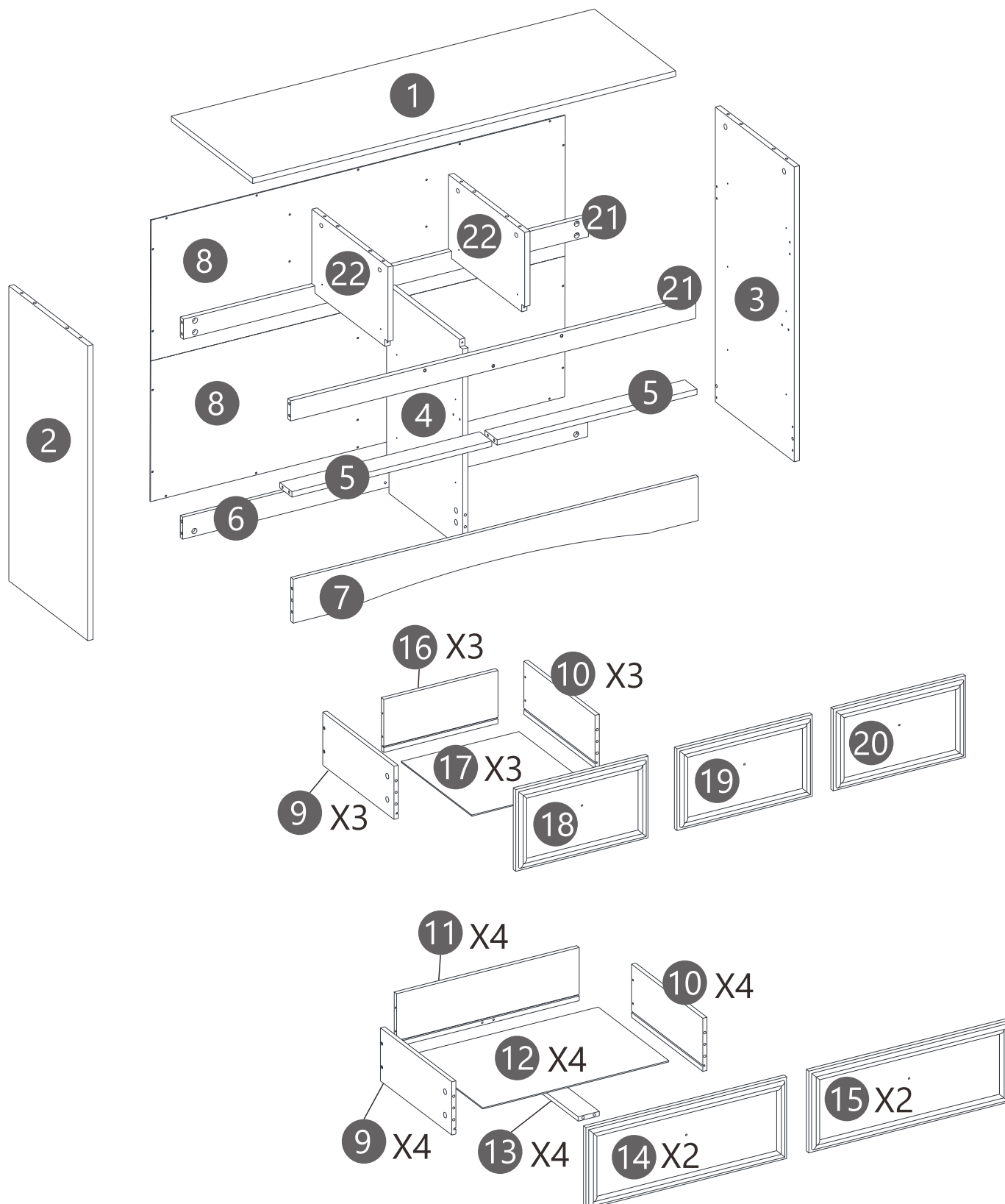


CUSTOMER MANUAL

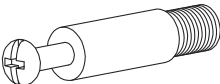
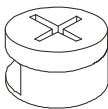
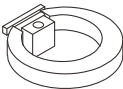
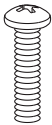
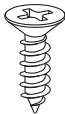
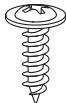
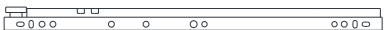
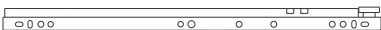
-V0.1



ASSEMBLY STRUCTURE REFERENCE DIAGRAM



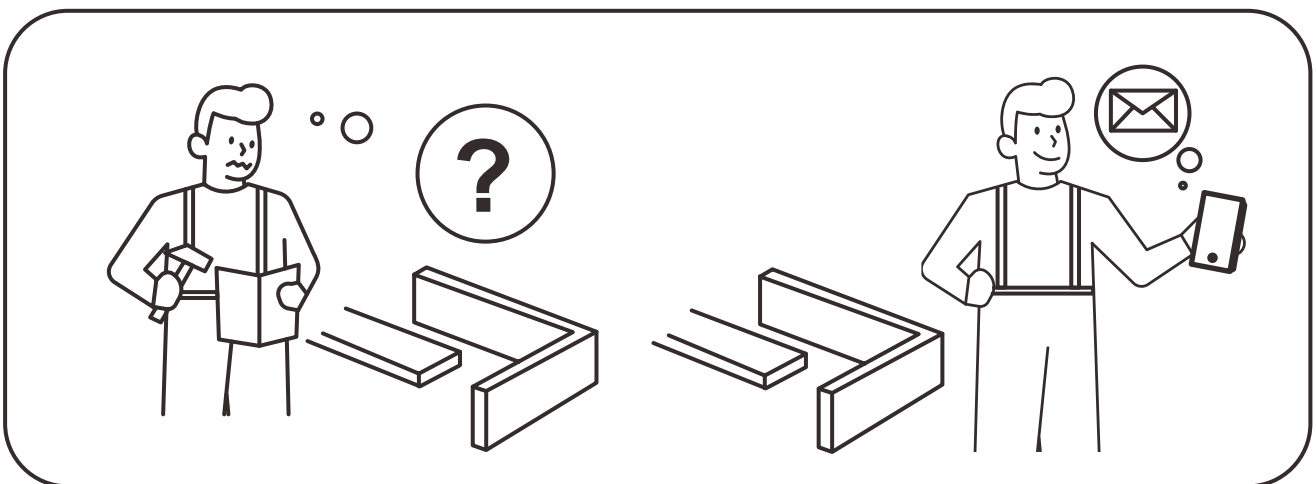
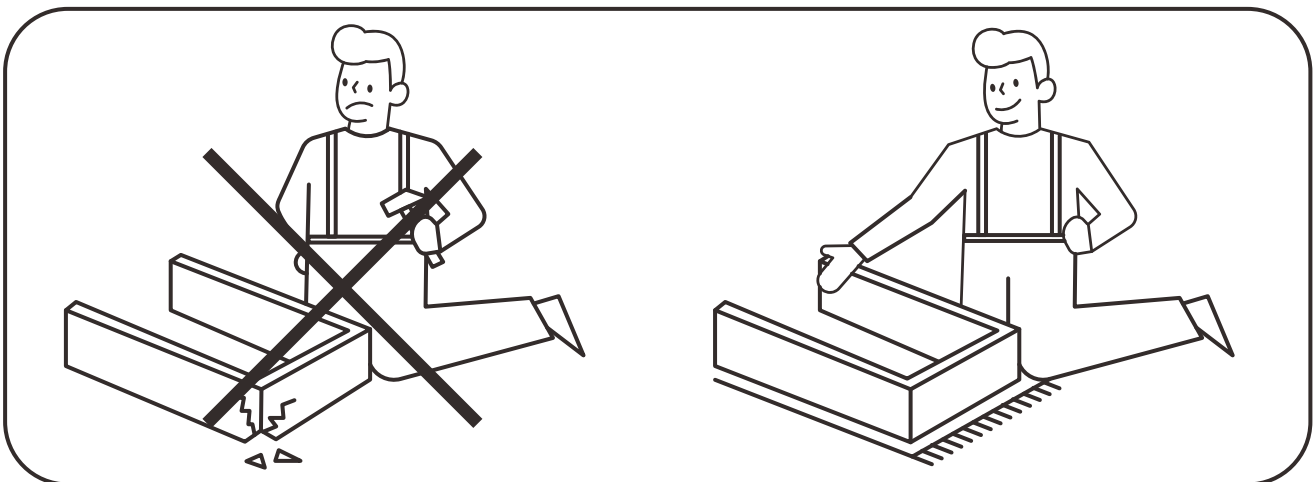
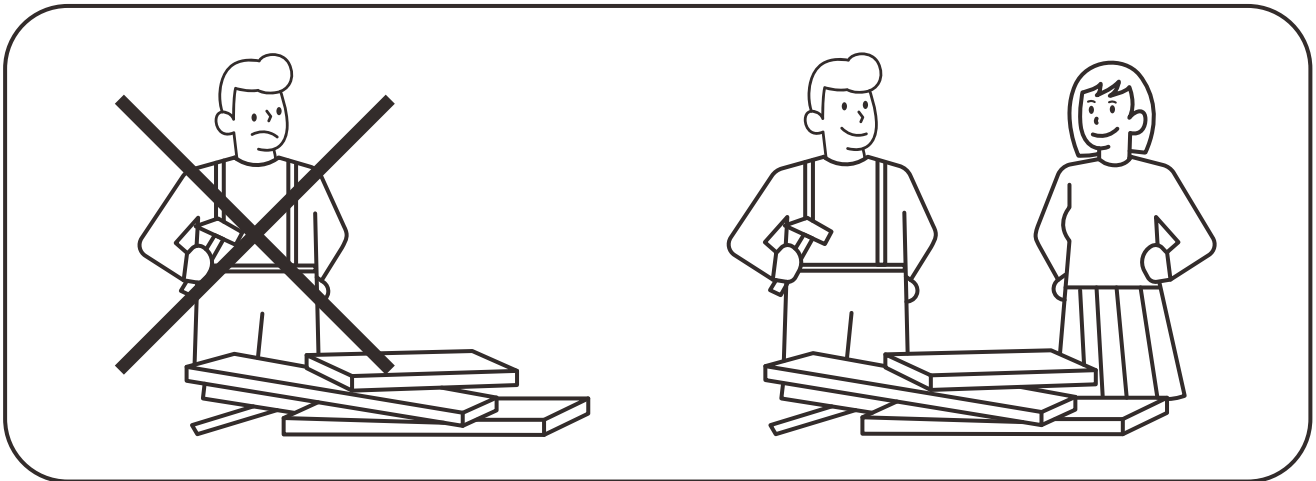
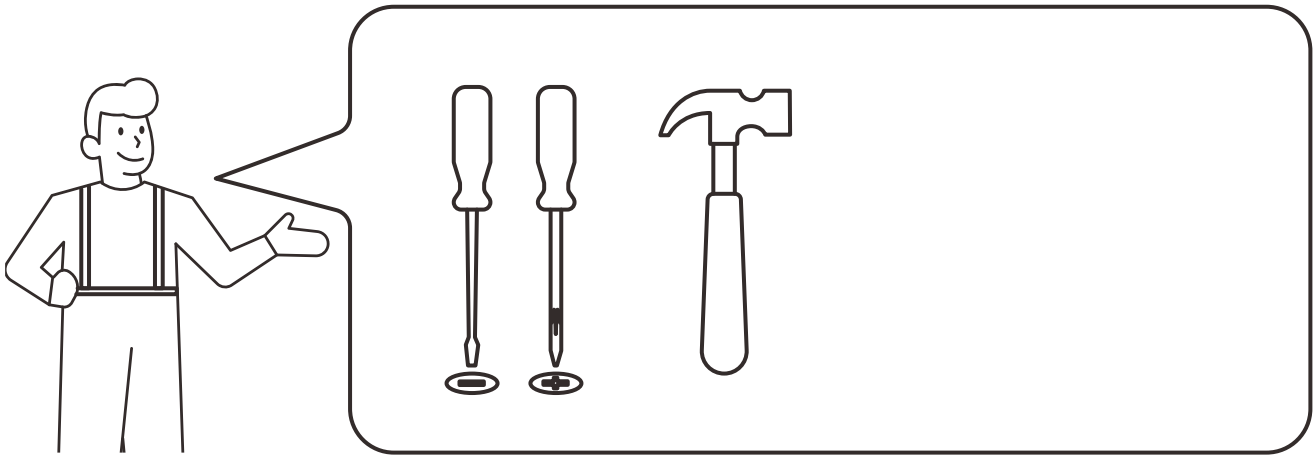
PARTS

A  Ø6x40mm X68+5	B  Ø8x30mm X12+2	C  Ø15x9.5mm X68+5	D  Ø5x48mm X7+1	E  Ø6x30mm X14+2	
F  X7+1	G  M4x16mm X7+1	H  M3.5x12mm X84+4	I  M3.5x12mm X24+2	J  M3.5x35mm X36+2	
K CL X 7  DL X 7  CR X 7  DR X 7 			L  X28+3	M  ST4x40mm X 2	N  X 1

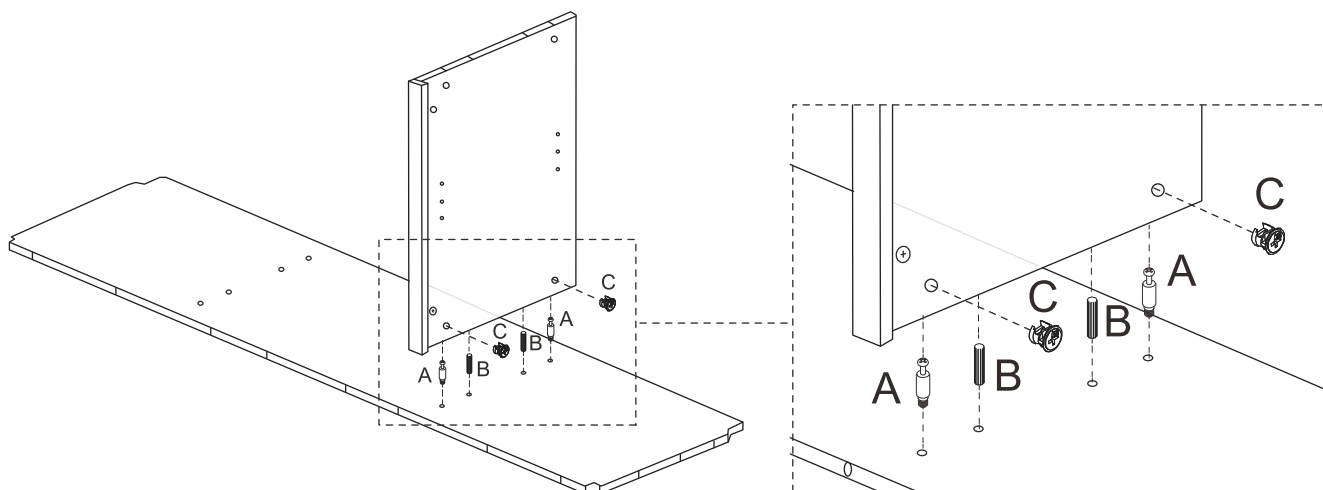
Attention: there are 4 kinds of slides in our product, in which 2 are **Boards slides**,

Attention: there are 4 kinds of slides in our product, in which 2 are **Boards slides**, which marked as **CL & CR** and contains 10 pieces respectively, and the other 2 are the **Drawer slides**, which marked as **DL & DR** and contains 10 pieces respectively.

The hardware quantities listed above are required for proper assembly. Some extra hardware may also have been included.

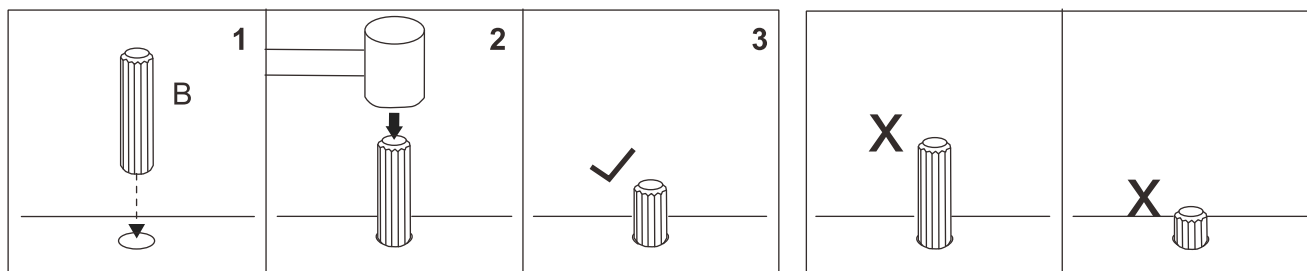


How to work the Knock Down (kd) assembly system

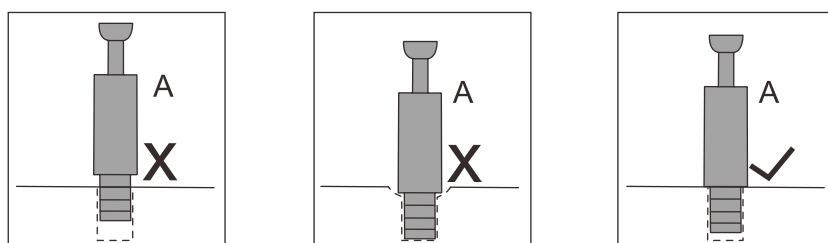


How to install Wood Dowel

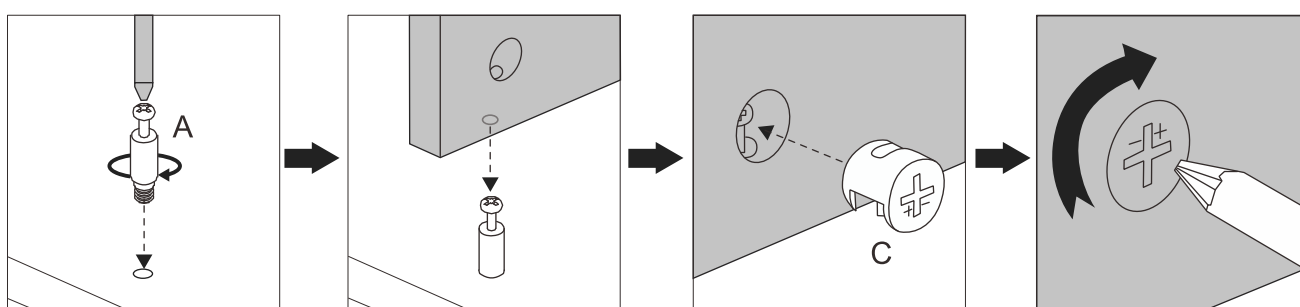
Insert the wood dowel [B] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



How to use the Cam Lock system



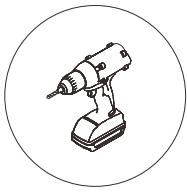
1. Screw the cam bolt [A] into the threaded insert on the panel.
2. Connect both panels together making sure cam bolt [A] goes into the pre-drilled large hole on the end of panel for cam lock [C].
3. Insert the cam lock [C] into the pre-drilled large hole on the panel. **Make sure the cross slot of cam lock [C] faces out.**
4. Rotate the cam lock [C] **clockwise** with a self-supplied philips screwdriver to lock the cam bolt [A] in place.



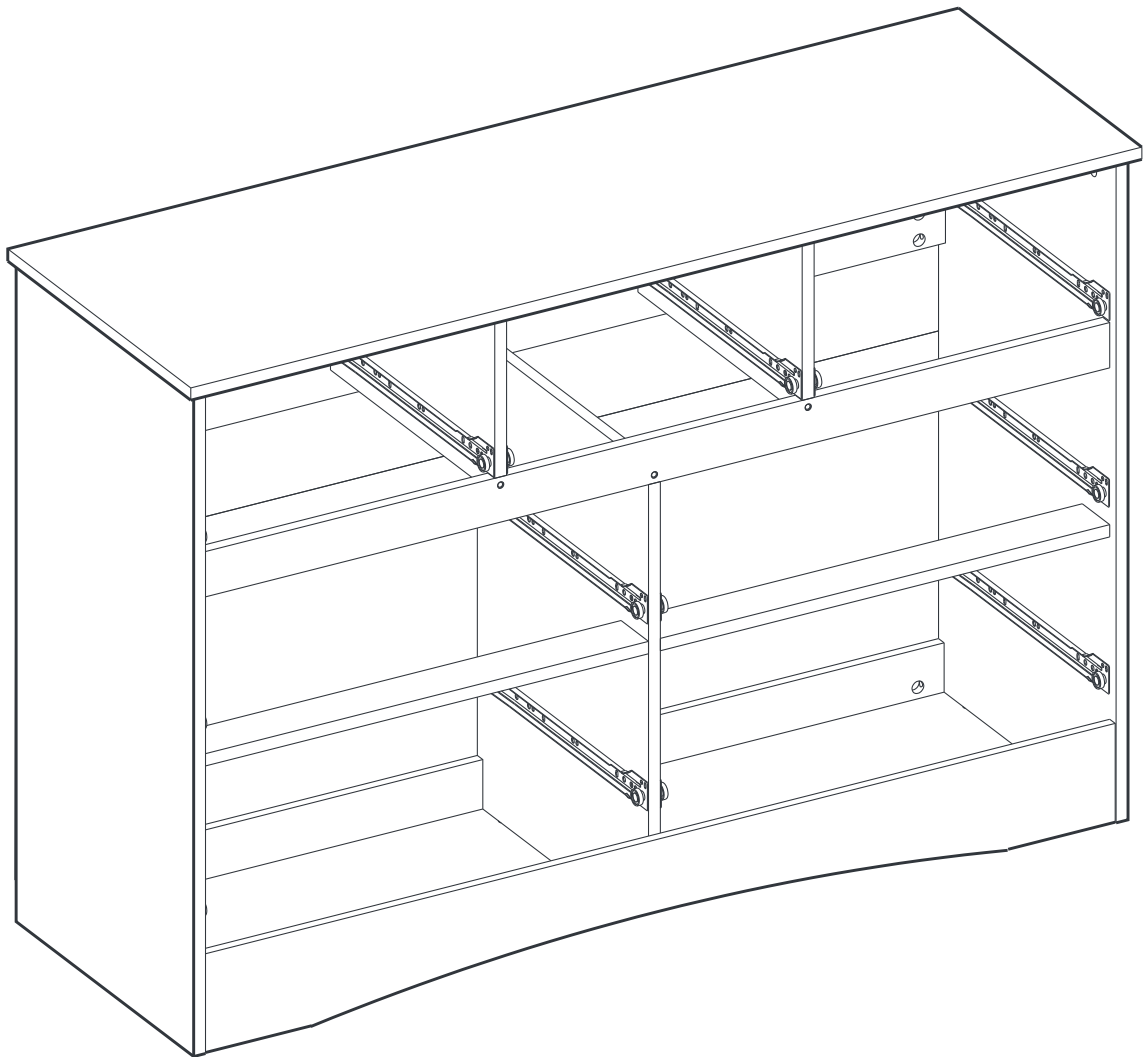
Before installing the product, observe the general structure.

It is divided into 5 parts in total:

1. Install the Boards and Slides (②&③&④&②②)
2. Install the Top Panel (①) & Frame Part (⑤&⑥&⑦&②①)
3. Install the Back Panel (⑧)
4. Install the Drawers
5. Install the Drawers Slides



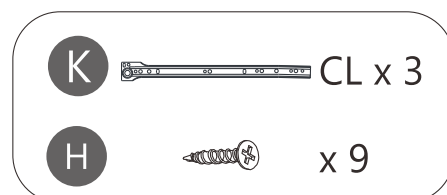
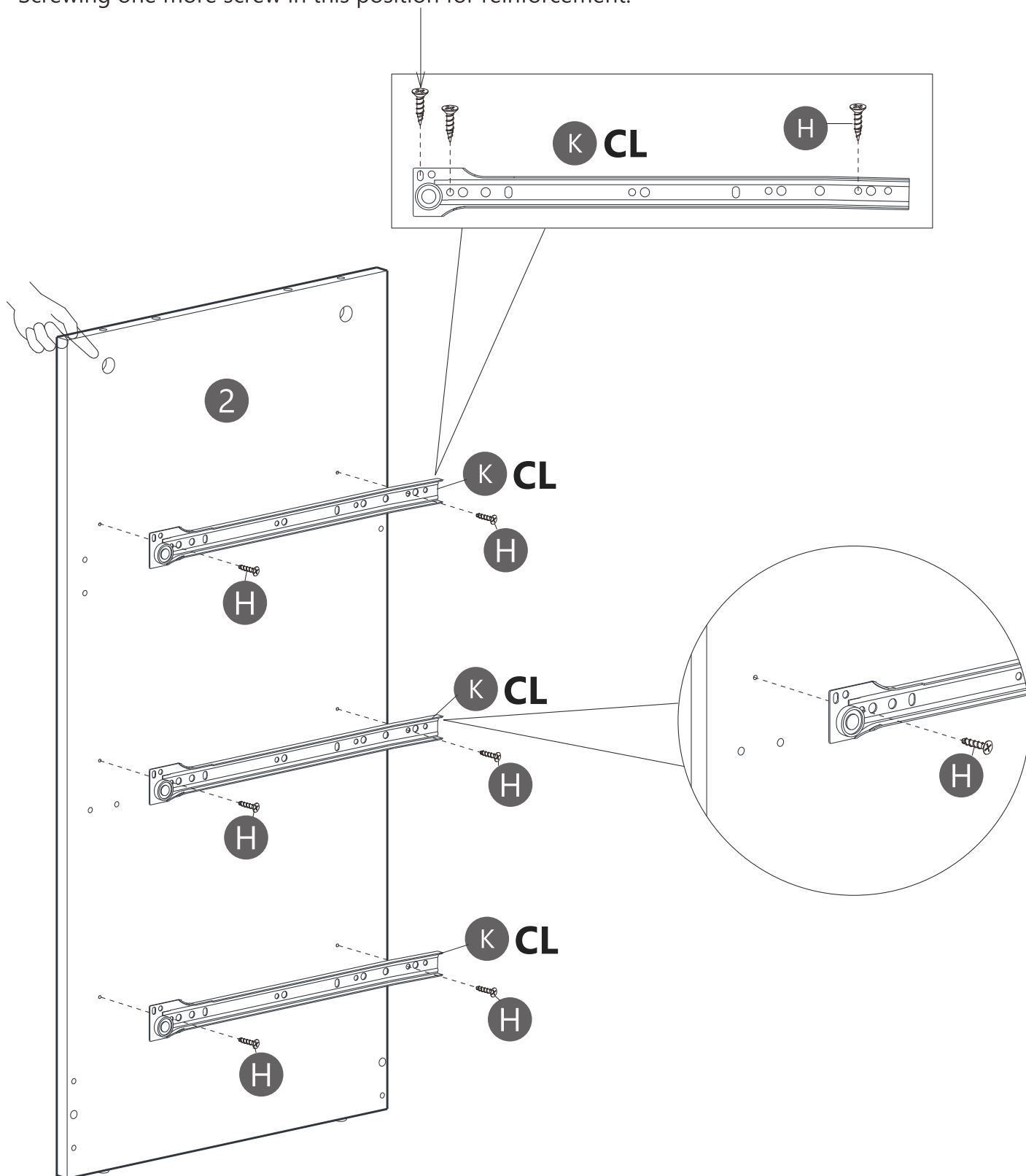
We recommend using a power drill to assemble.



Step 1

Using Screws (H) to assemble Slide (CL) to Board (2).

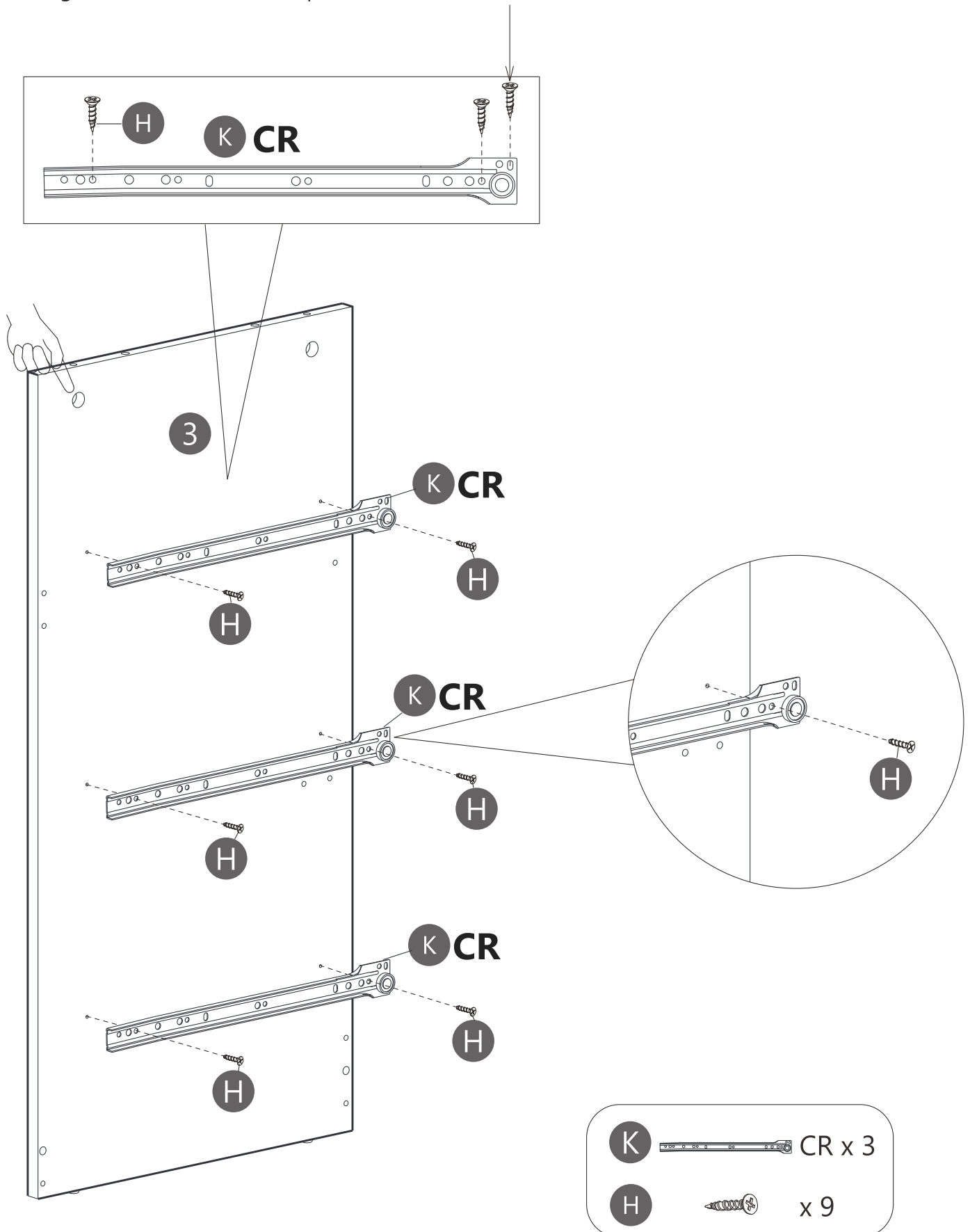
Screwing one more screw in this position for reinforcement.



Step 2

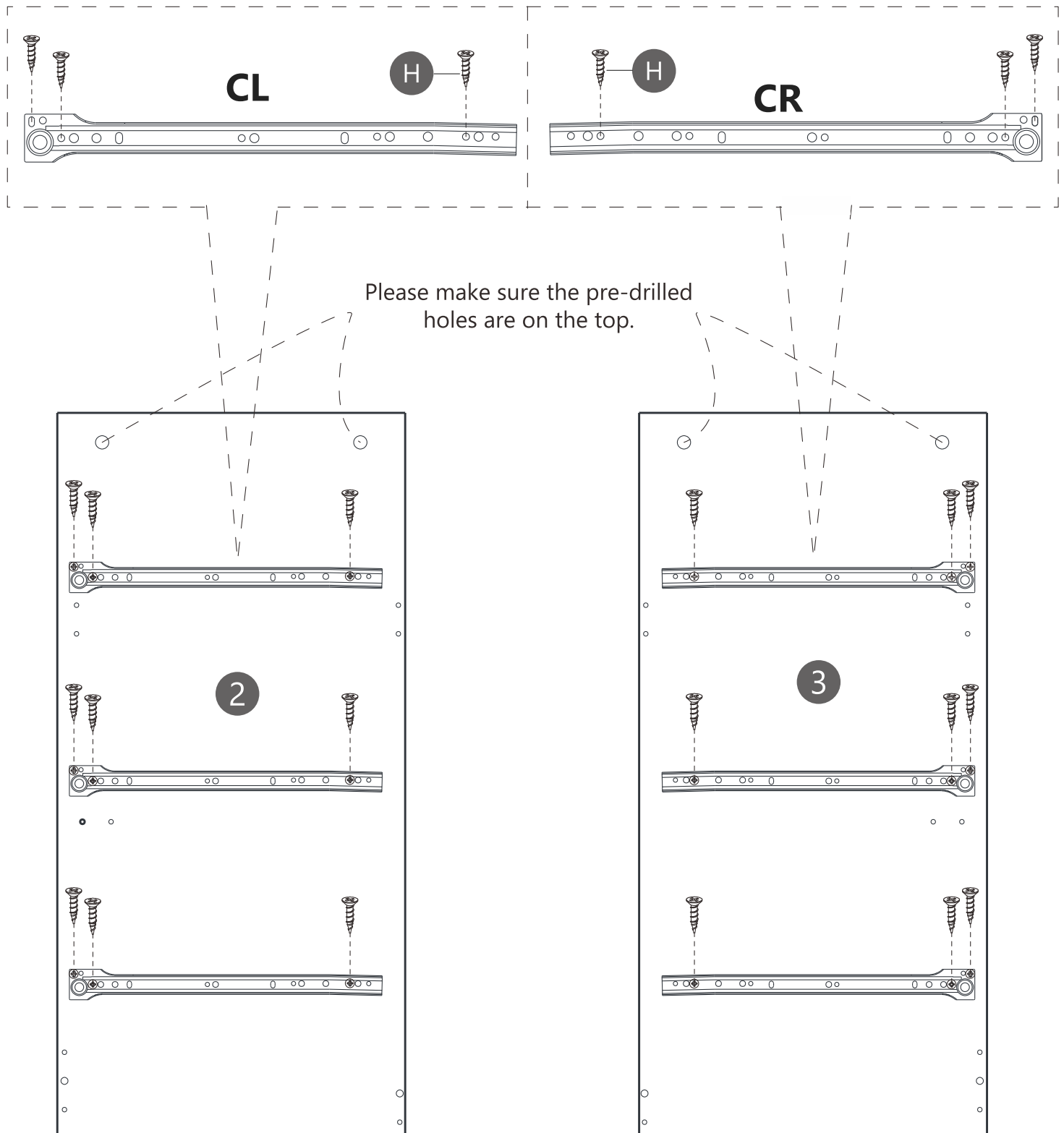
Using Screws (H) to assemble Slide (CR) to Board (③).

Screwing one more screw in this position for reinforcement.



Display. Non-installation steps

Reference to the completion of the installation:
checking the position of the slides and screws in the board.

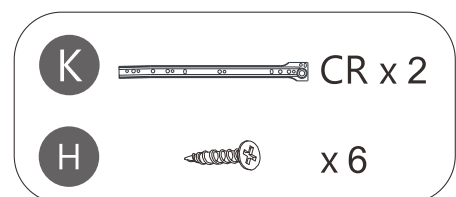
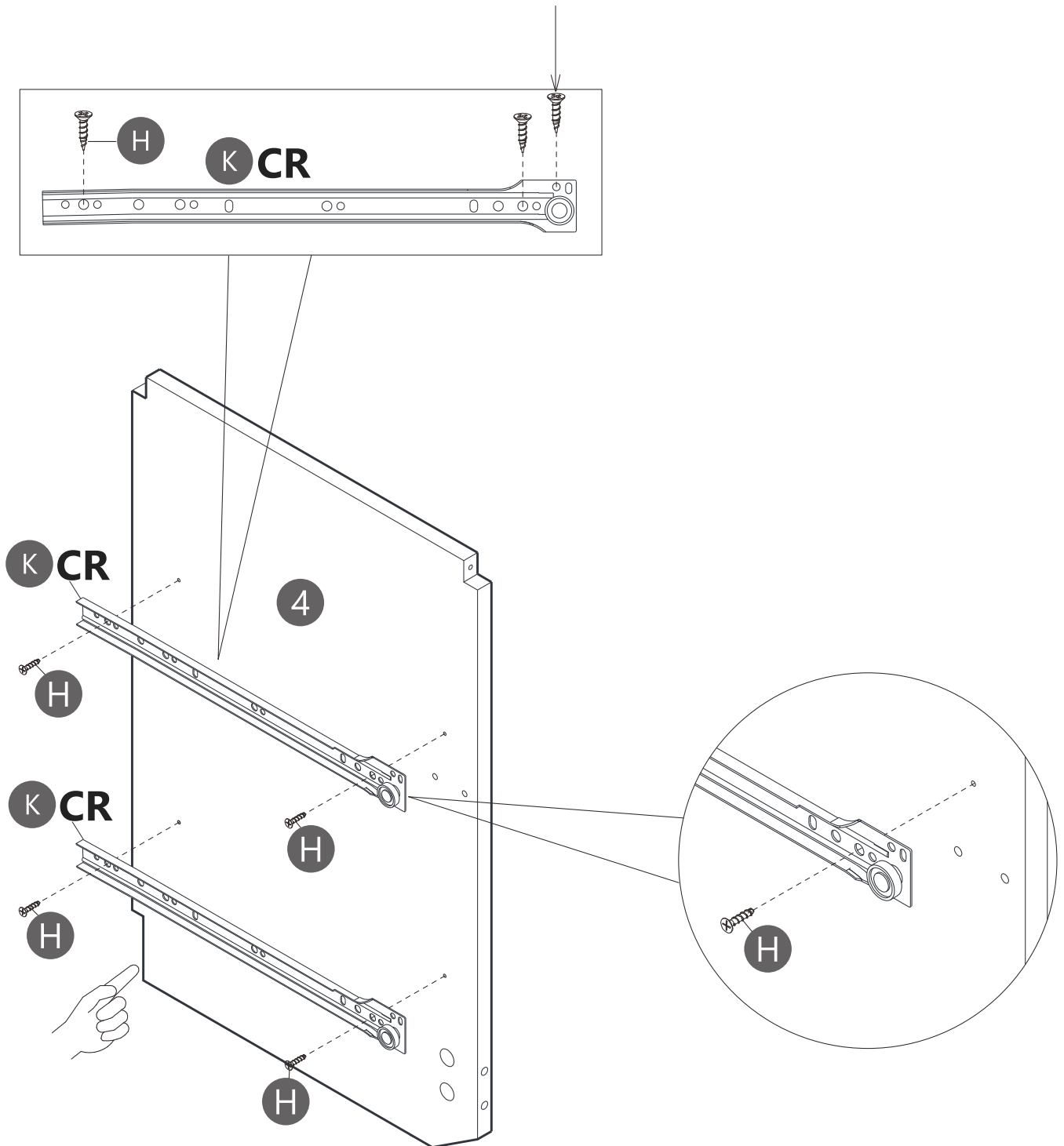


TIP: The screws for the slide must be tightened very tightly, and don't tilt the screws, otherwise the drawers will get stuck and won't fit in.

Step 3

Using Screws (H) to assemble Slide (CR) to Board (④).

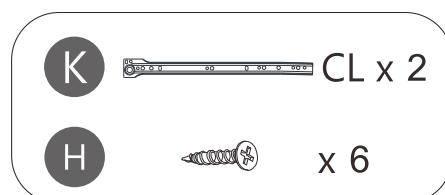
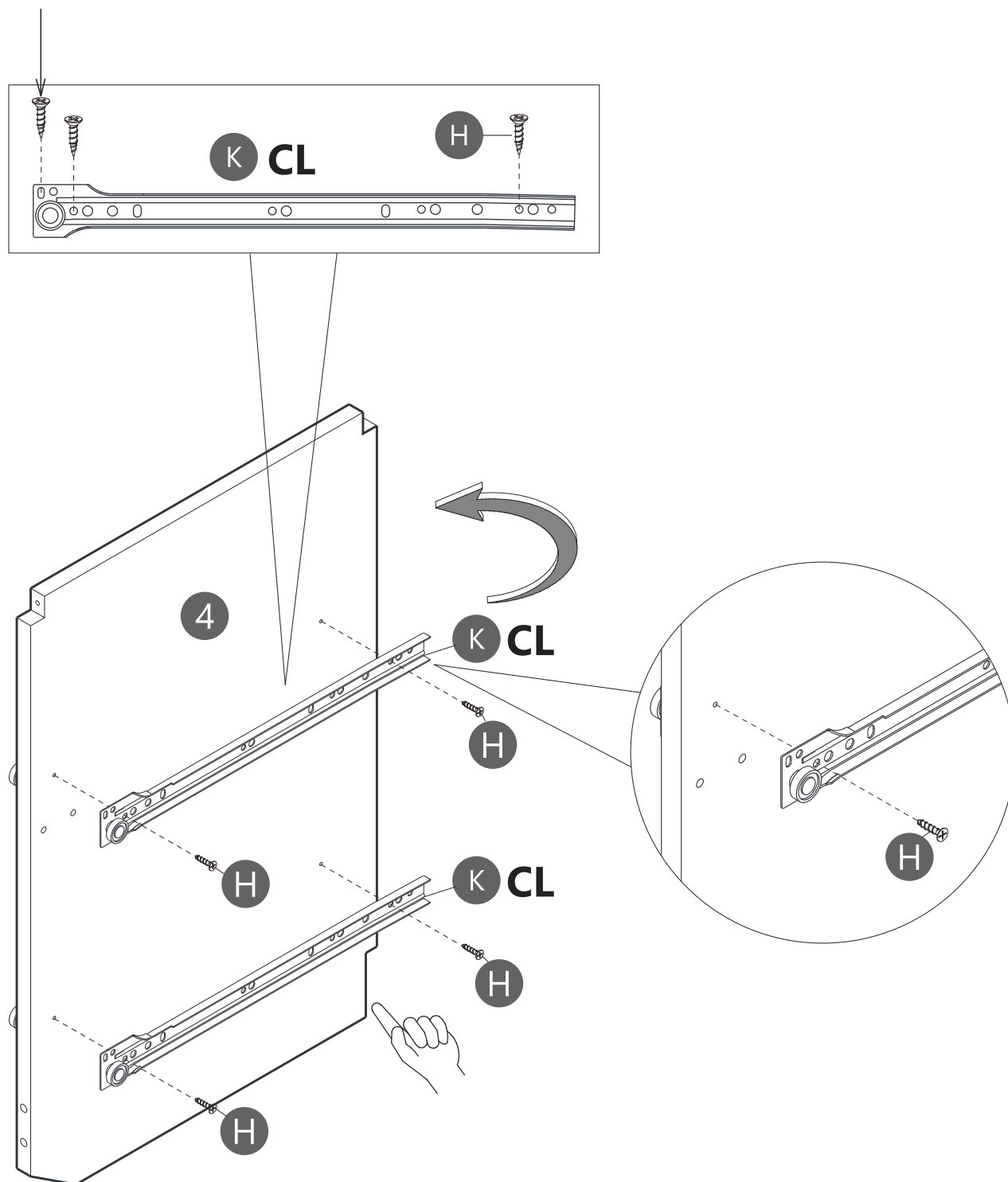
Screwing one more screw in this position for reinforcement.



Step 4

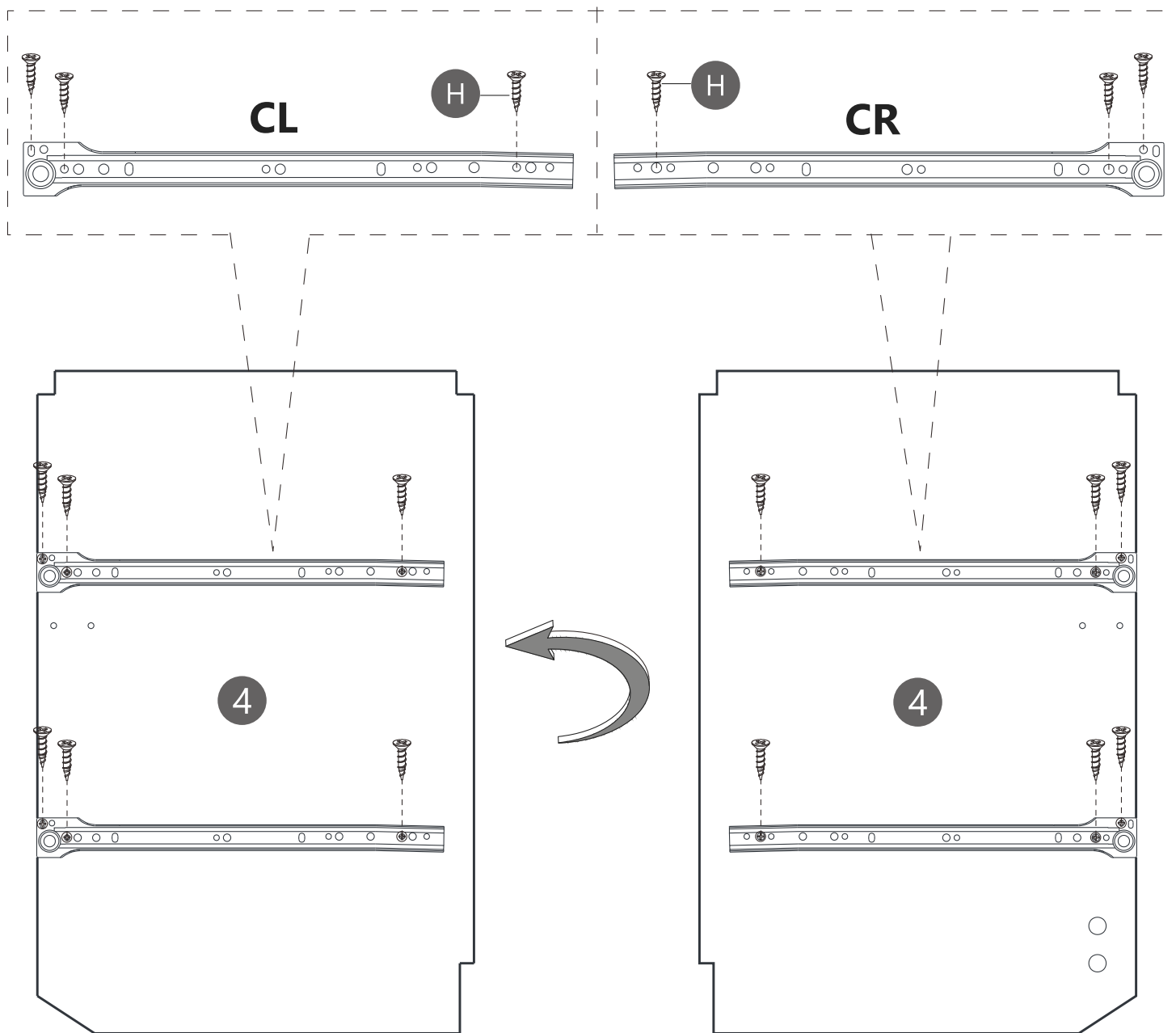
Using Screws (H) to assemble Slide (CL) to Board (④).

Screwing one more screw in this position for reinforcement.



Display. Non-installation steps

Reference to the completion of the installation:
checking the position of the slides and screws in the board.

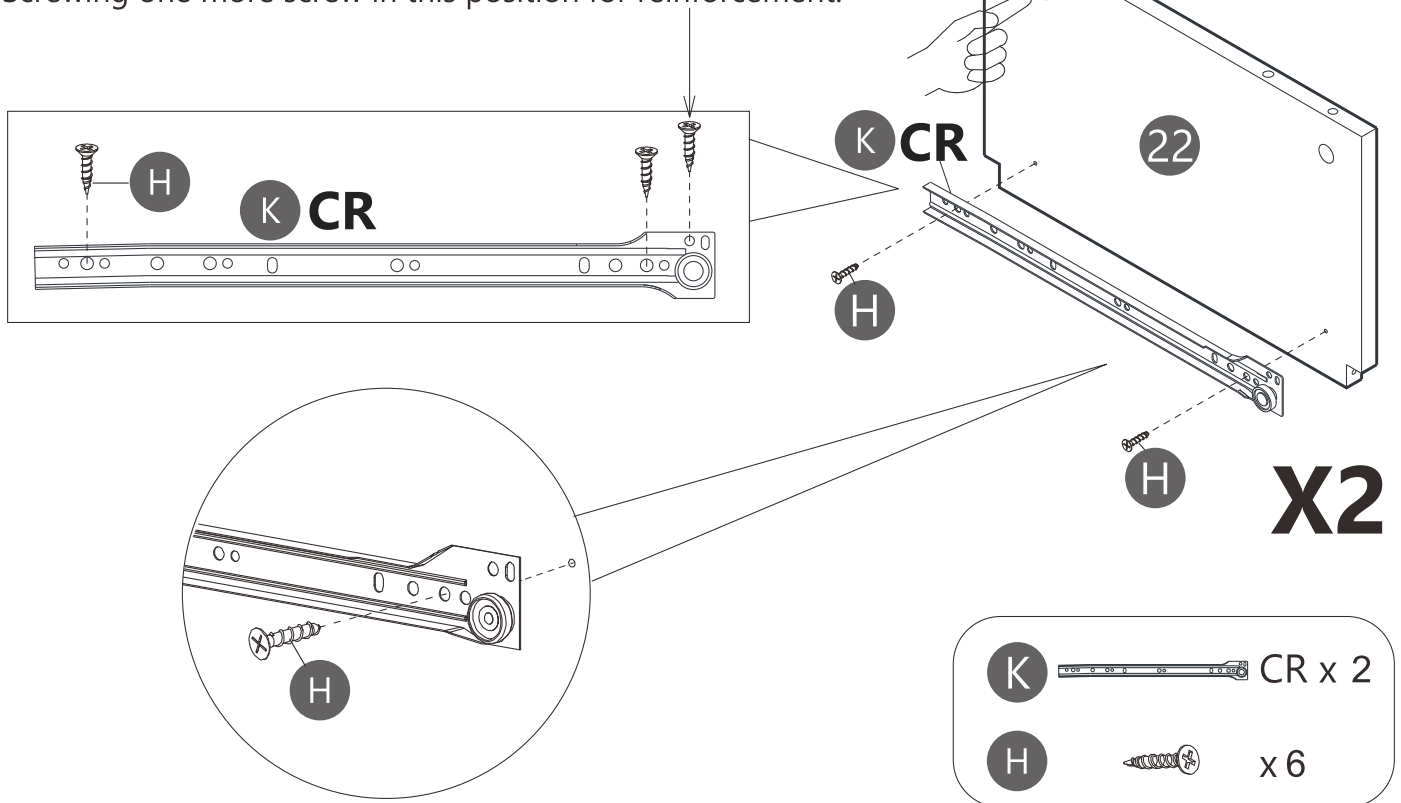


TIP: The screws for the slide must be tightened very tightly, and don't tilt the screws, otherwise the drawers will get stuck and won't fit in.

Step 5

Using Screws (H) to assemble Slide (CR) to Board (22).

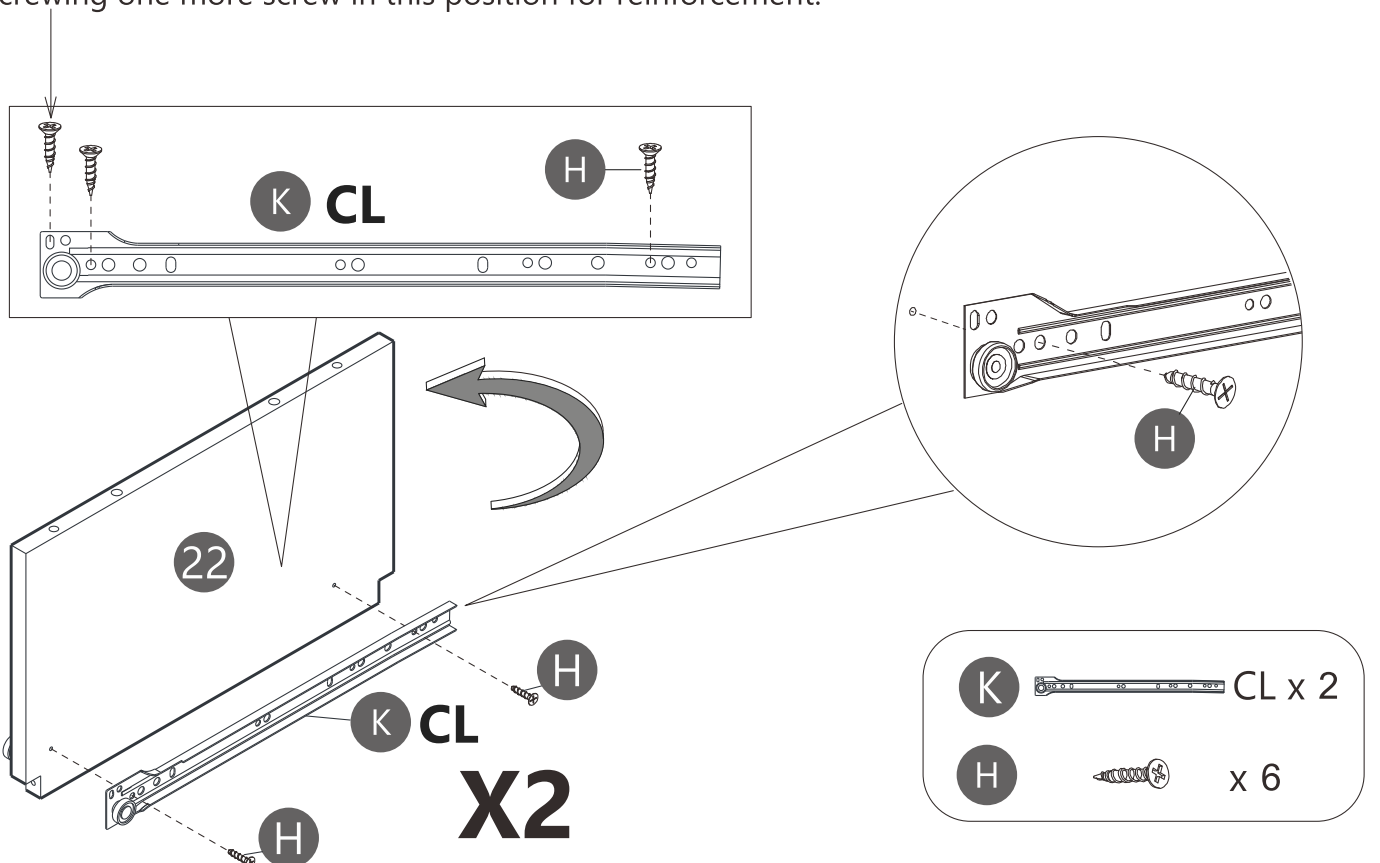
Screwing one more screw in this position for reinforcement.



Step 6

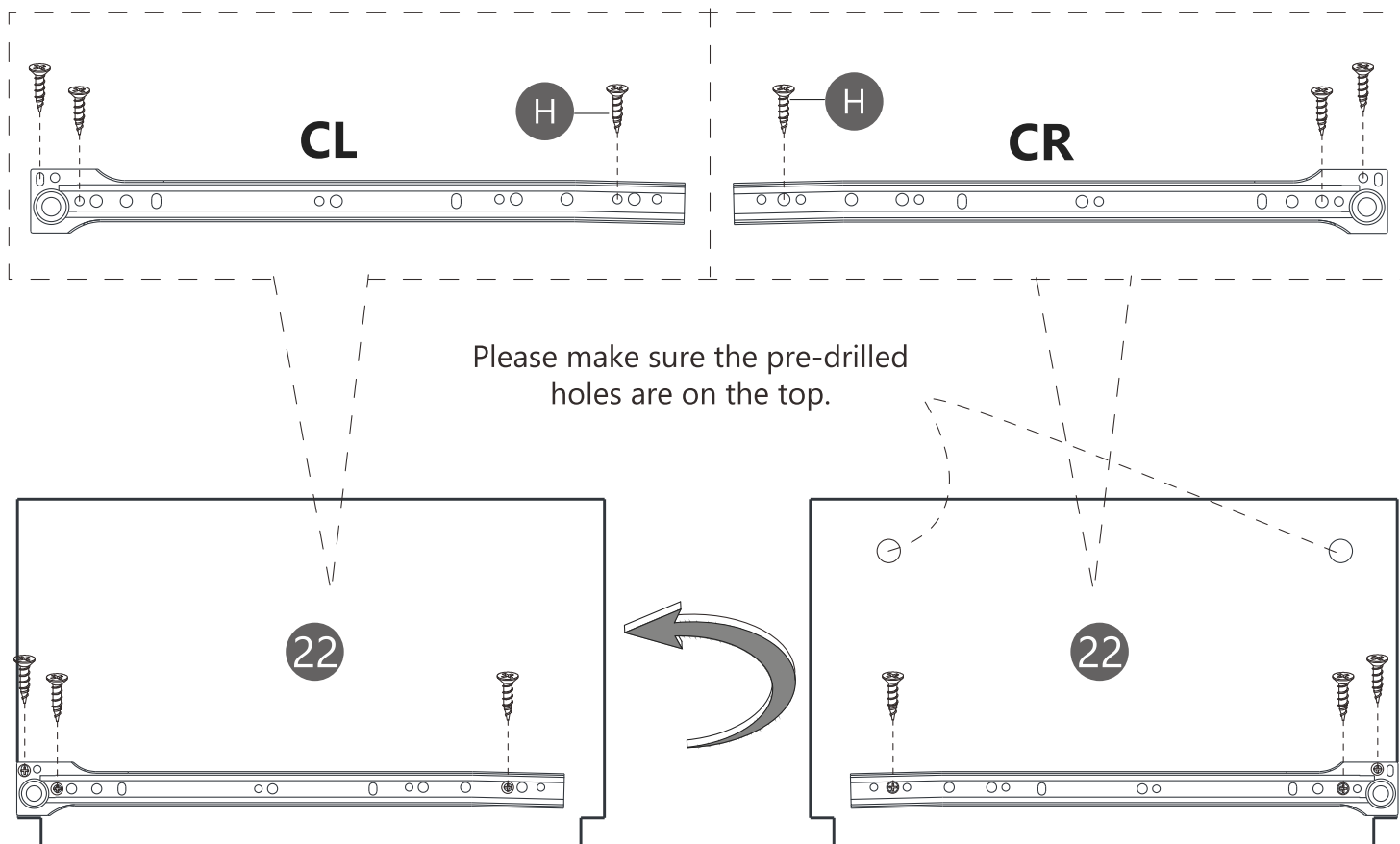
Using Screws (H) to assemble Slide (CL) to Board (22).

Screwing one more screw in this position for reinforcement.



Display. Non-installation steps

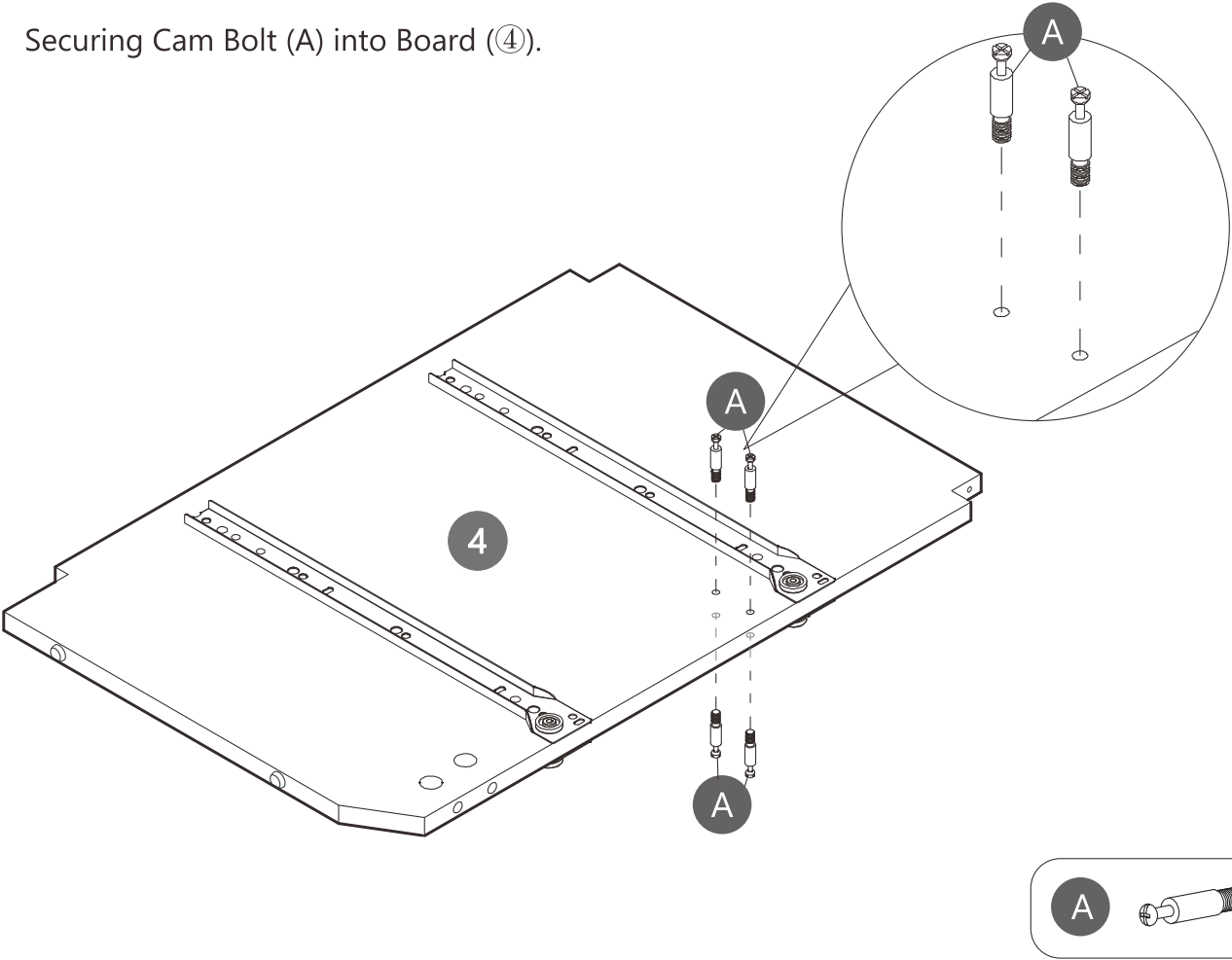
Reference to the completion of the installation:
checking the position of the slides and screws in the board.



TIP: The screws for the slide must be tightened very tightly, and don't tilt the screws, otherwise the drawers will get stuck and won't fit in.

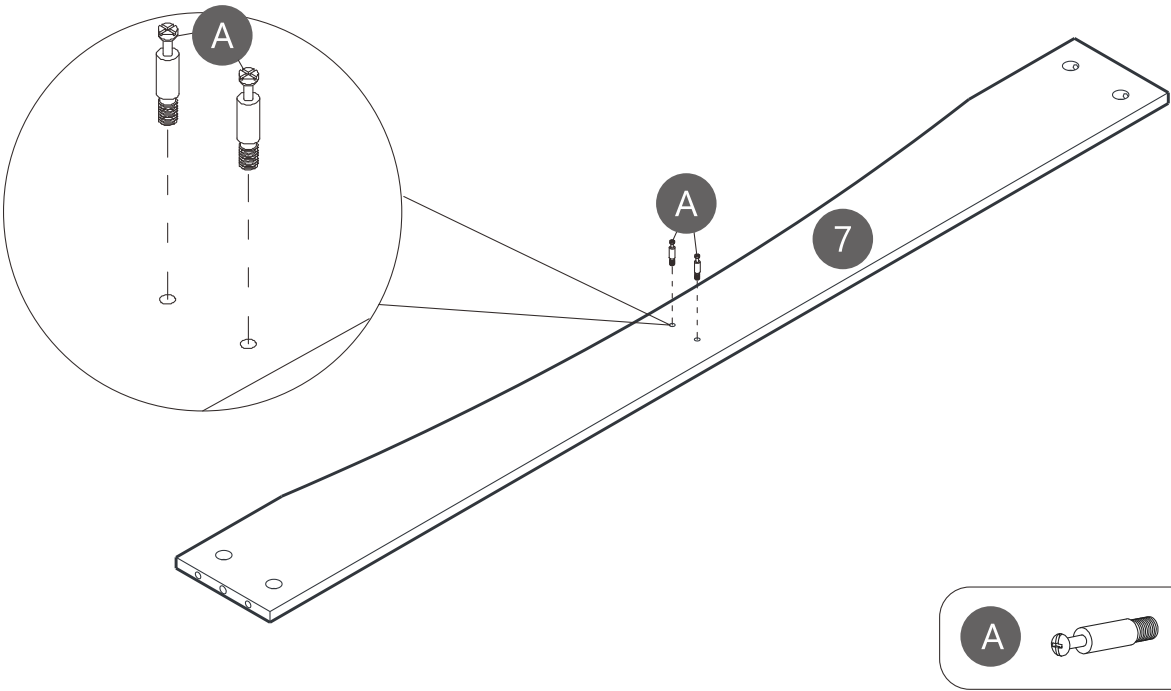
Step 7

Securing Cam Bolt (A) into Board (④).



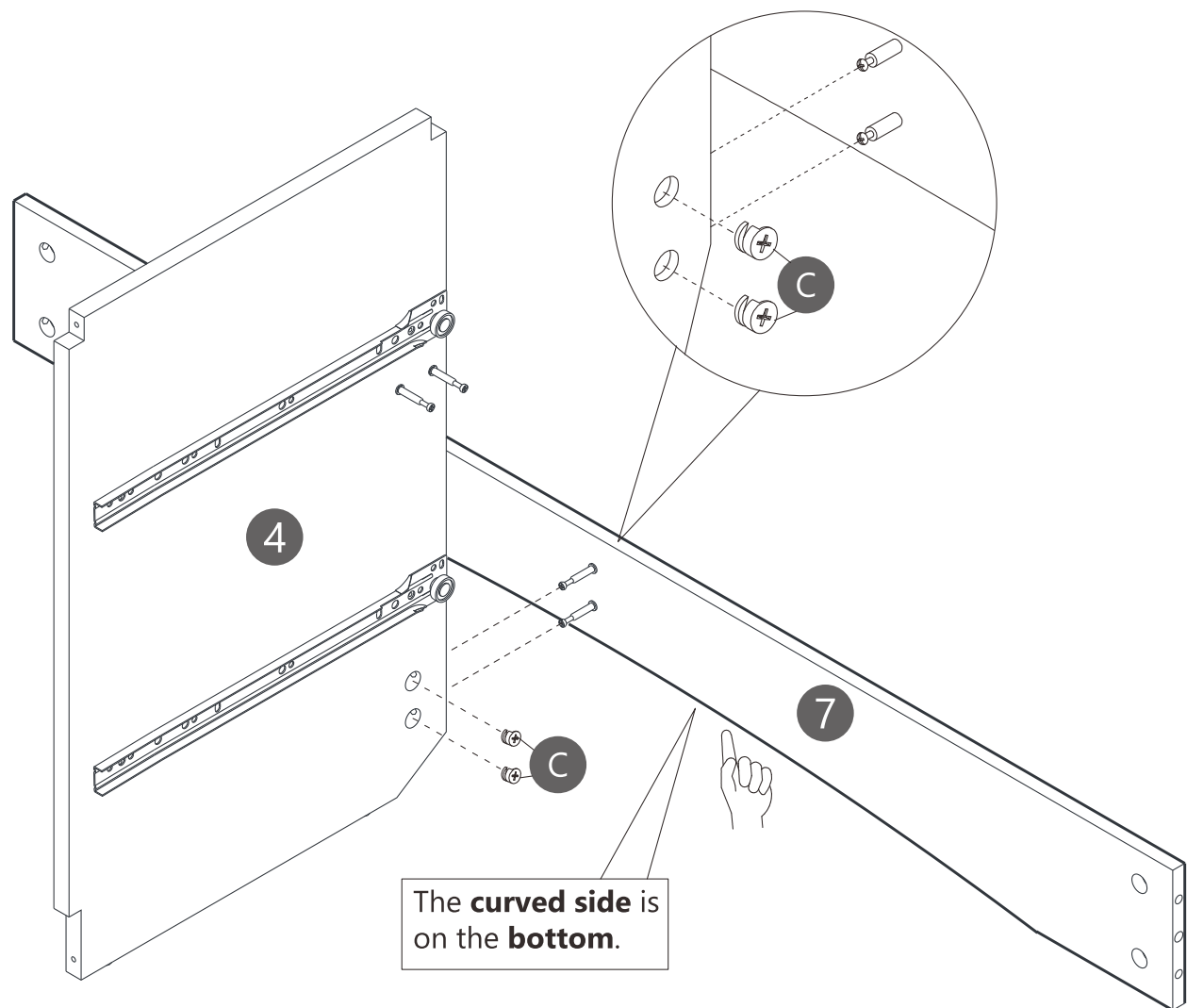
Step 8

Securing Cam Bolt (A) into Board (⑦).



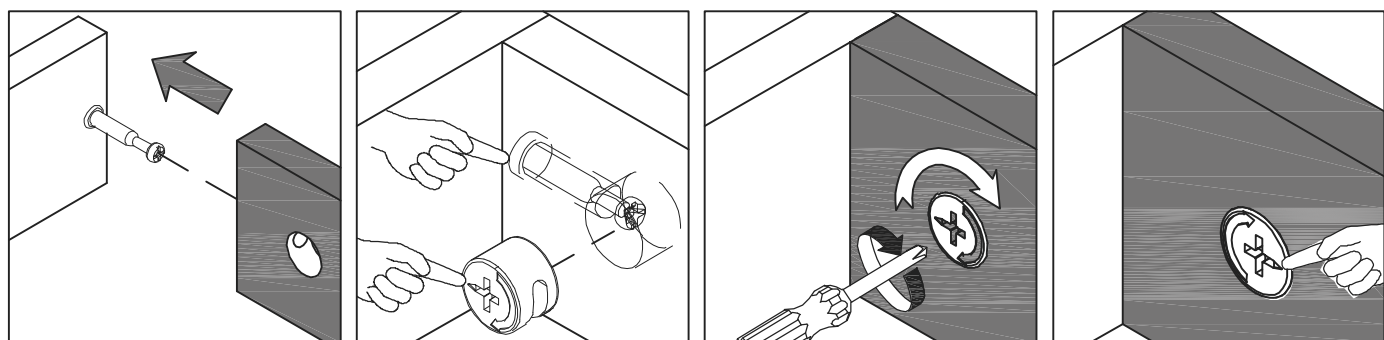
Step 9

Attach Board (⑦) to Board (④). Using Cam Lock (C) secure Board (⑦) to Board (④).



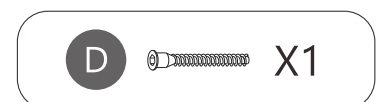
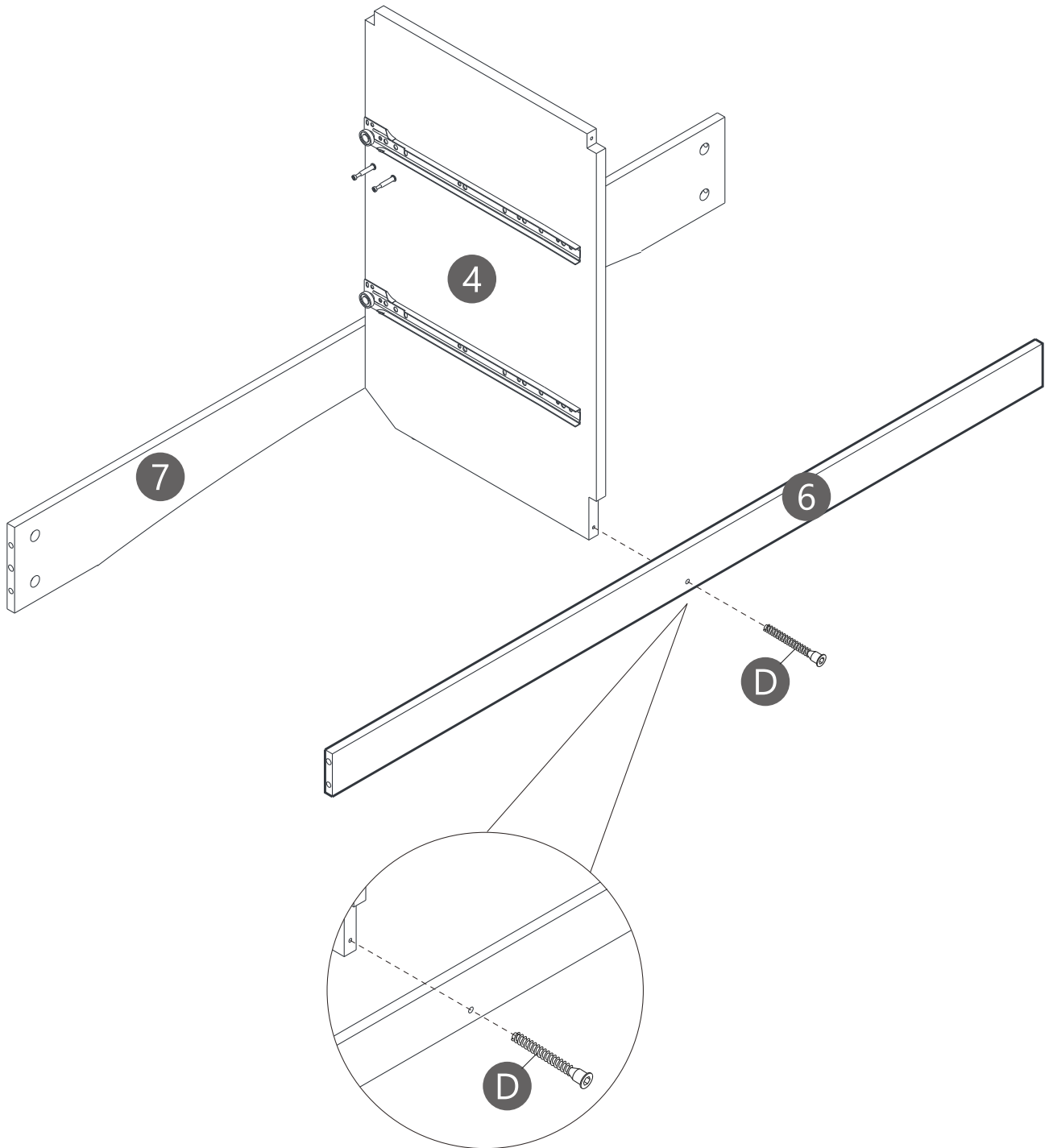
C

 X2



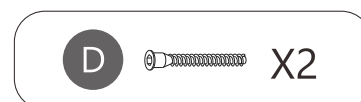
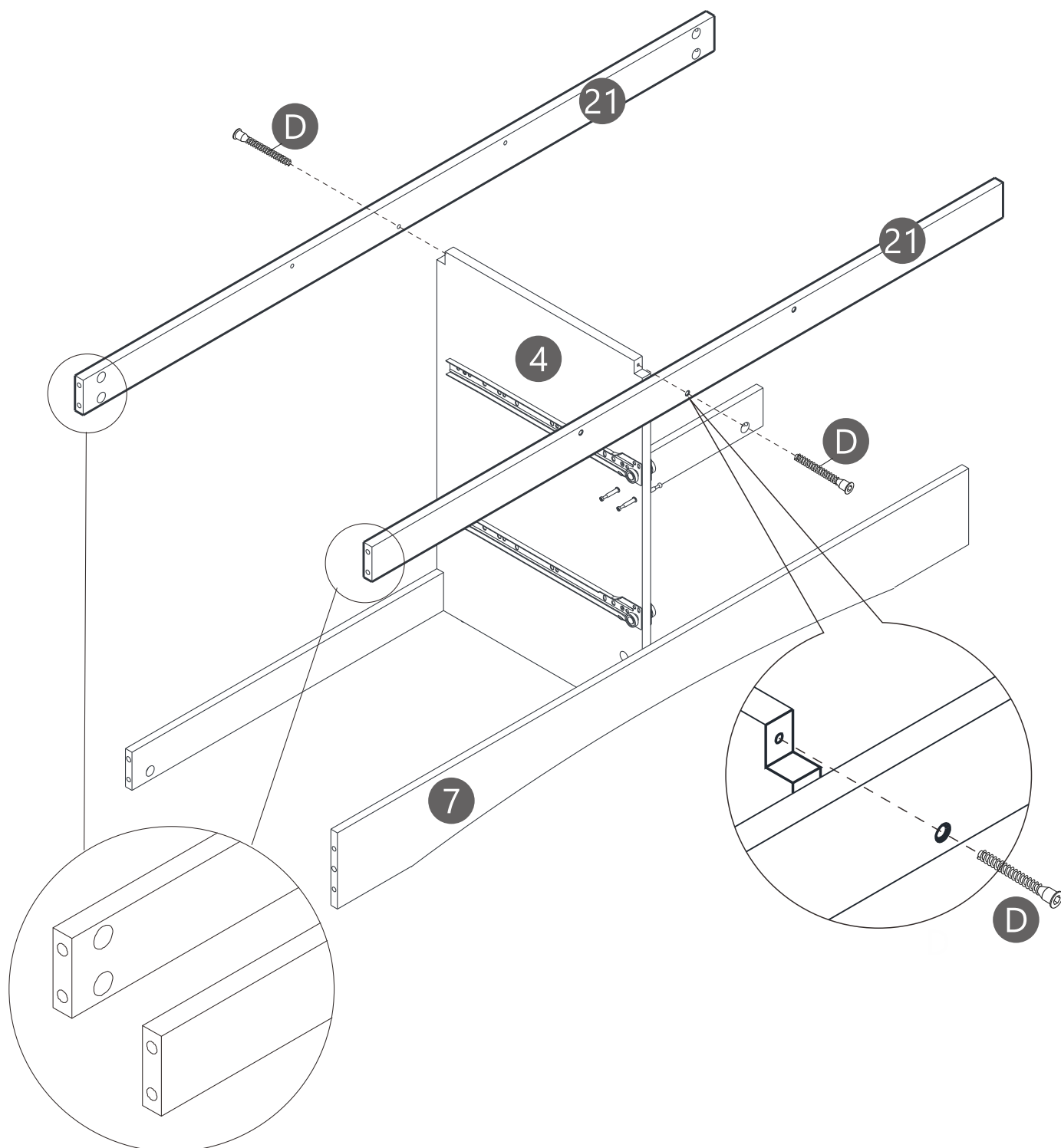
Step 10

Using Screws (D) secure Board (⑥) to Board (④).



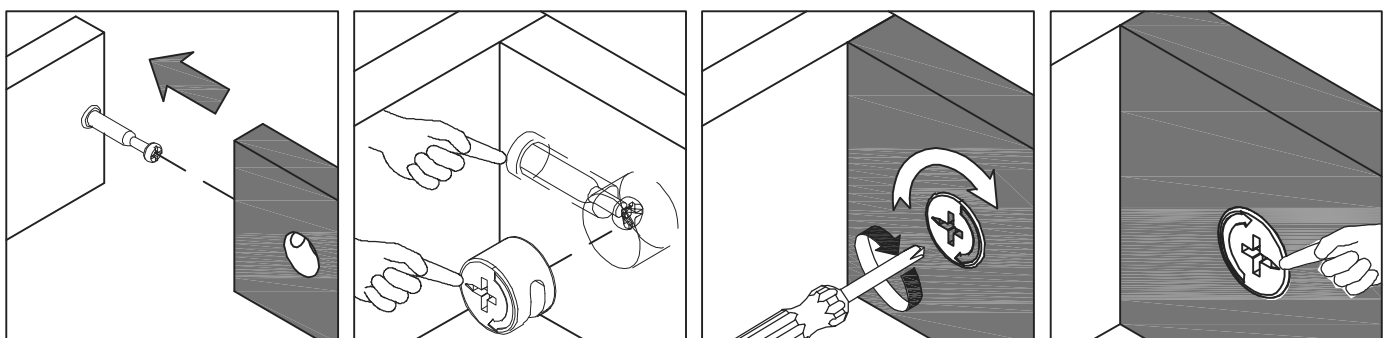
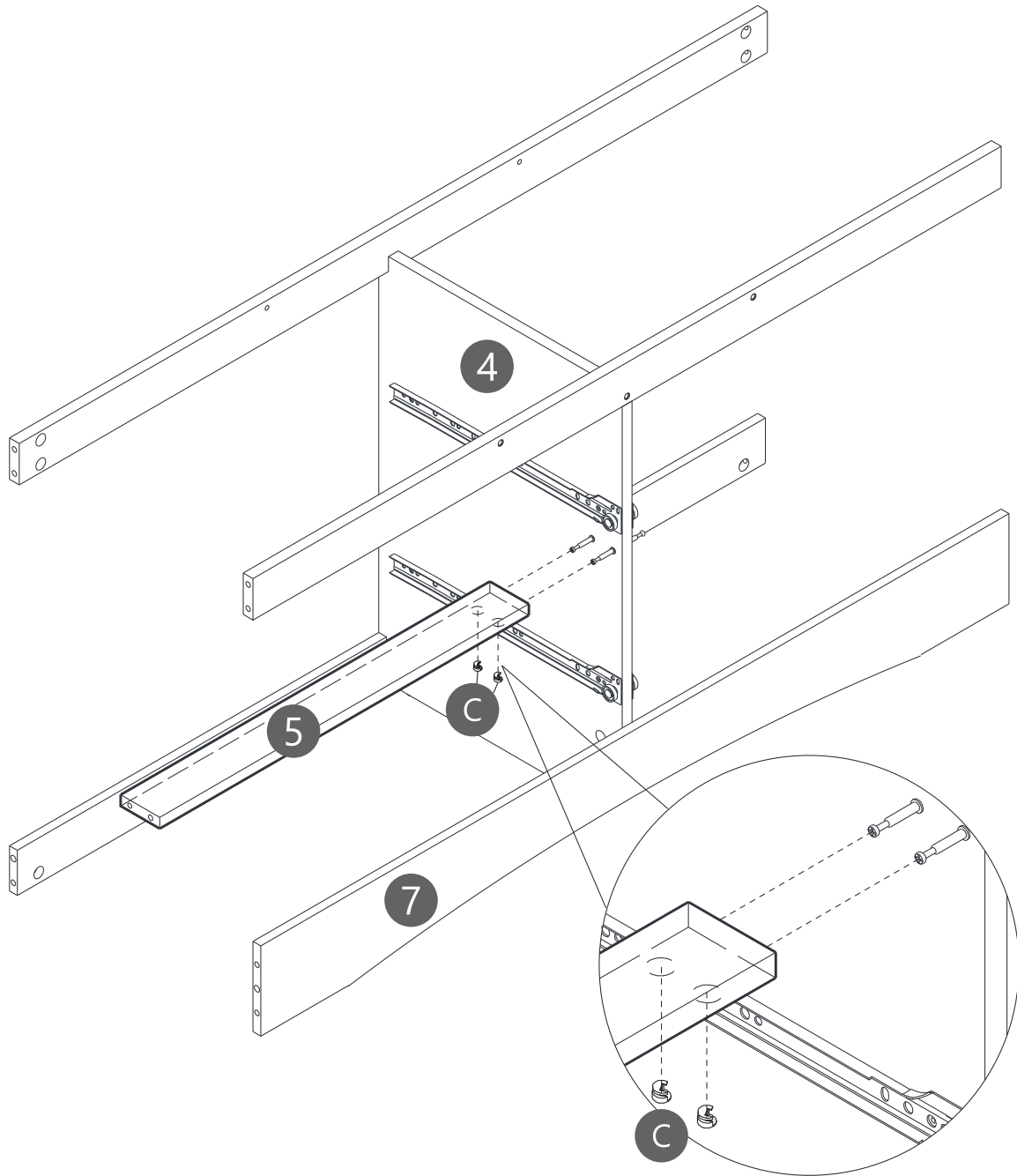
Step 11

Using Screws (D) secure Board (21) to Board (4).



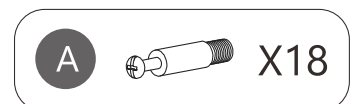
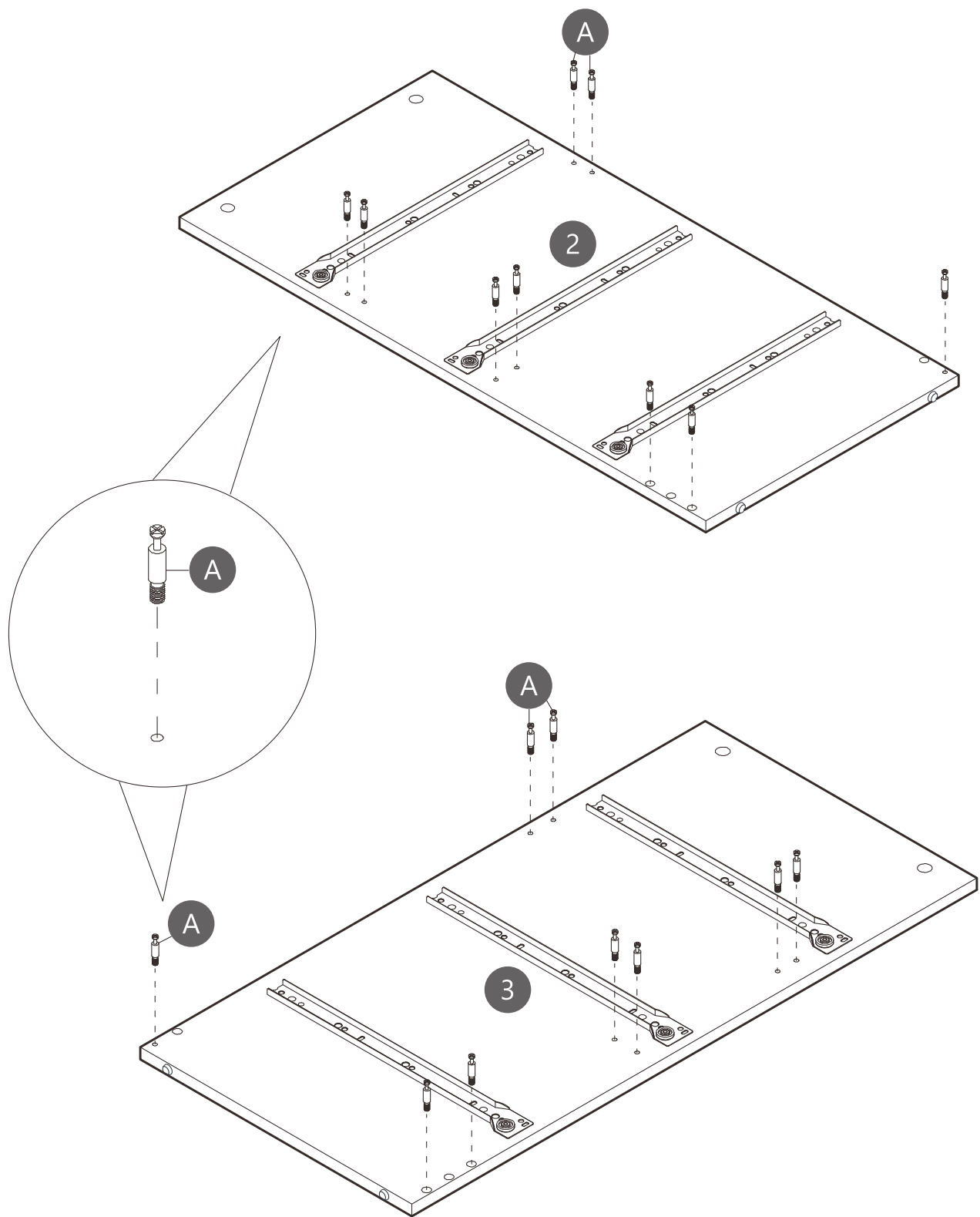
Step 12

Attach Board (5) to Board (4). Using Cam Lock (C) secure Board (5) to Board (4).



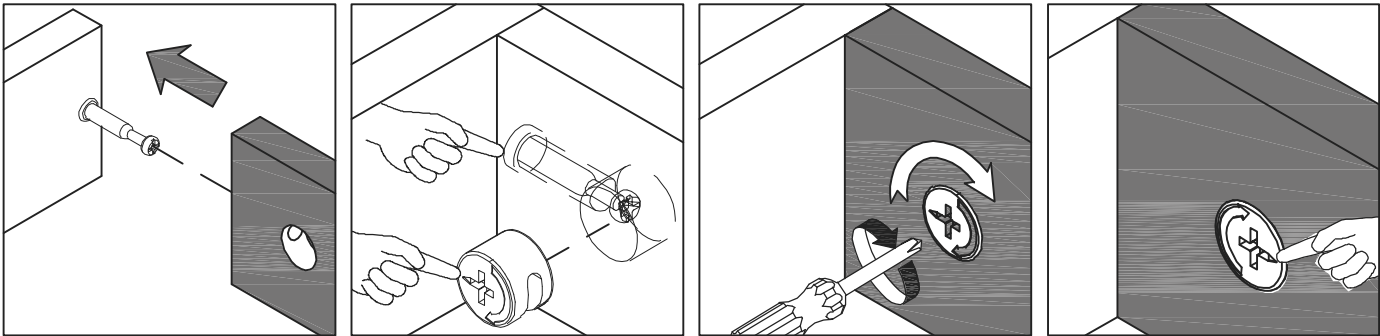
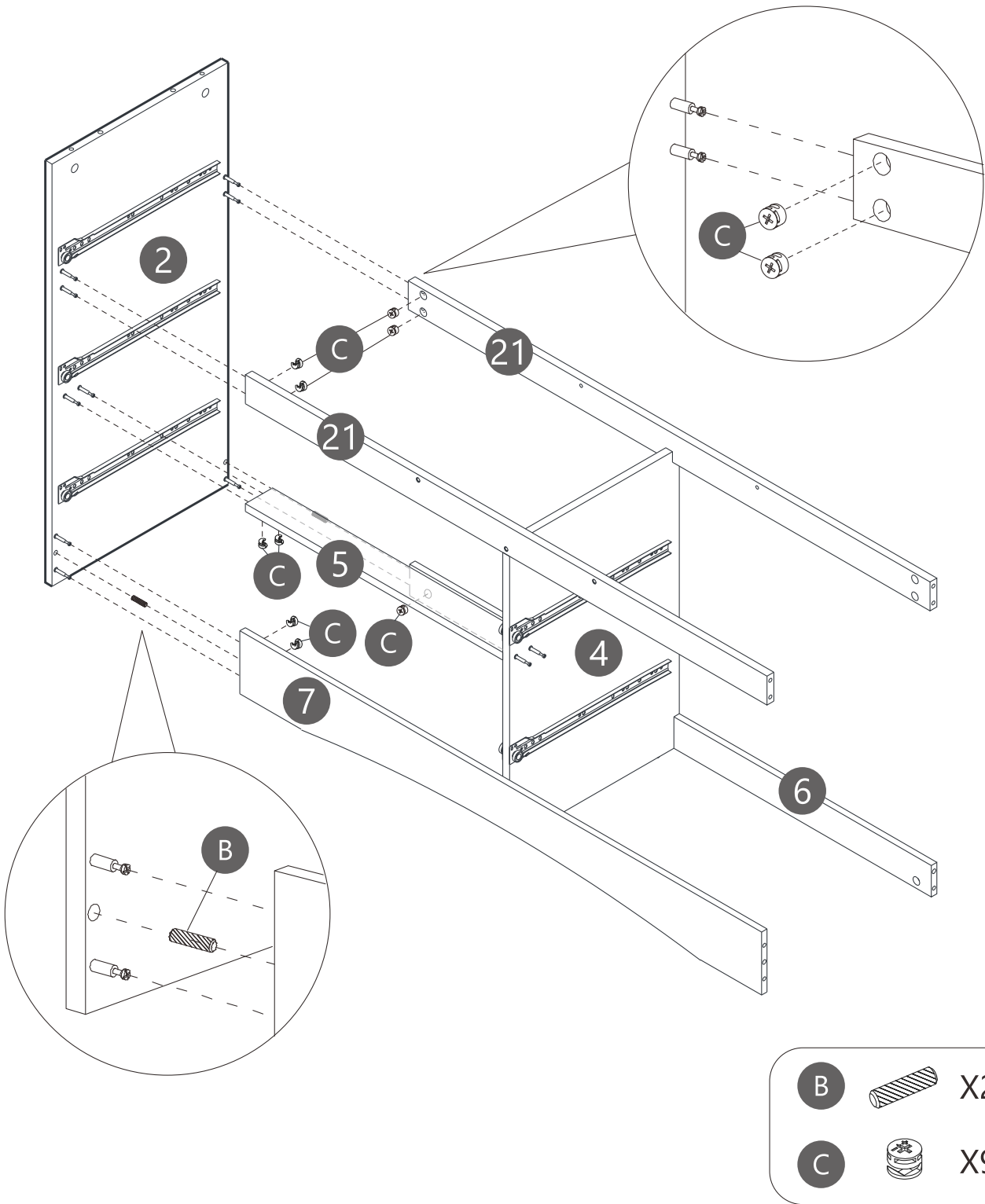
Step 13

Securing Cam Bolt (A) into Board (②&③).



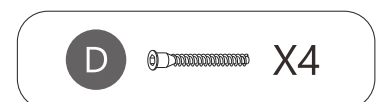
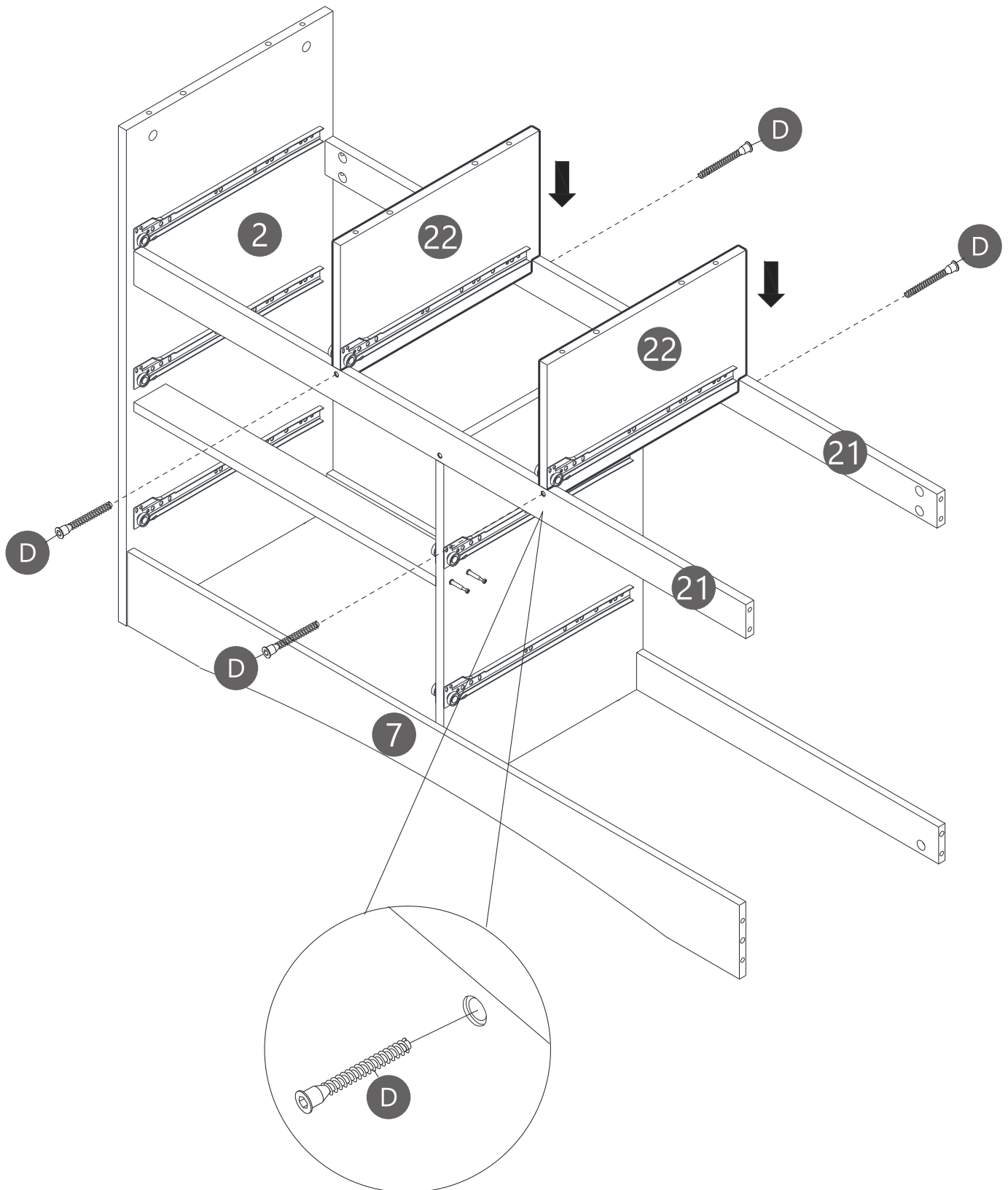
Step 14

Inserting Wooden Dowel (B) into Board (2), then attach Board (2) to Board (5 & 6 & 7 & 21). Using Cam Lock (C) secure Board (2) to Board (5 & 6 & 7 & 21).



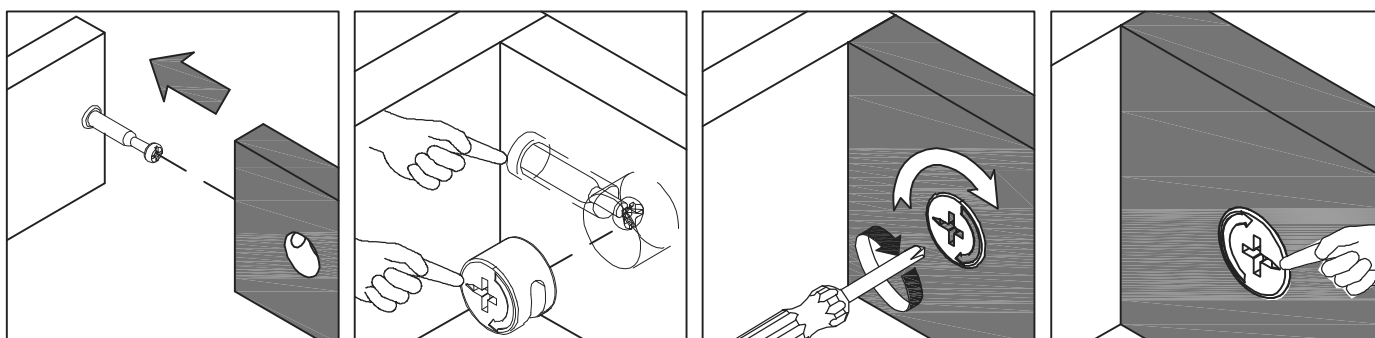
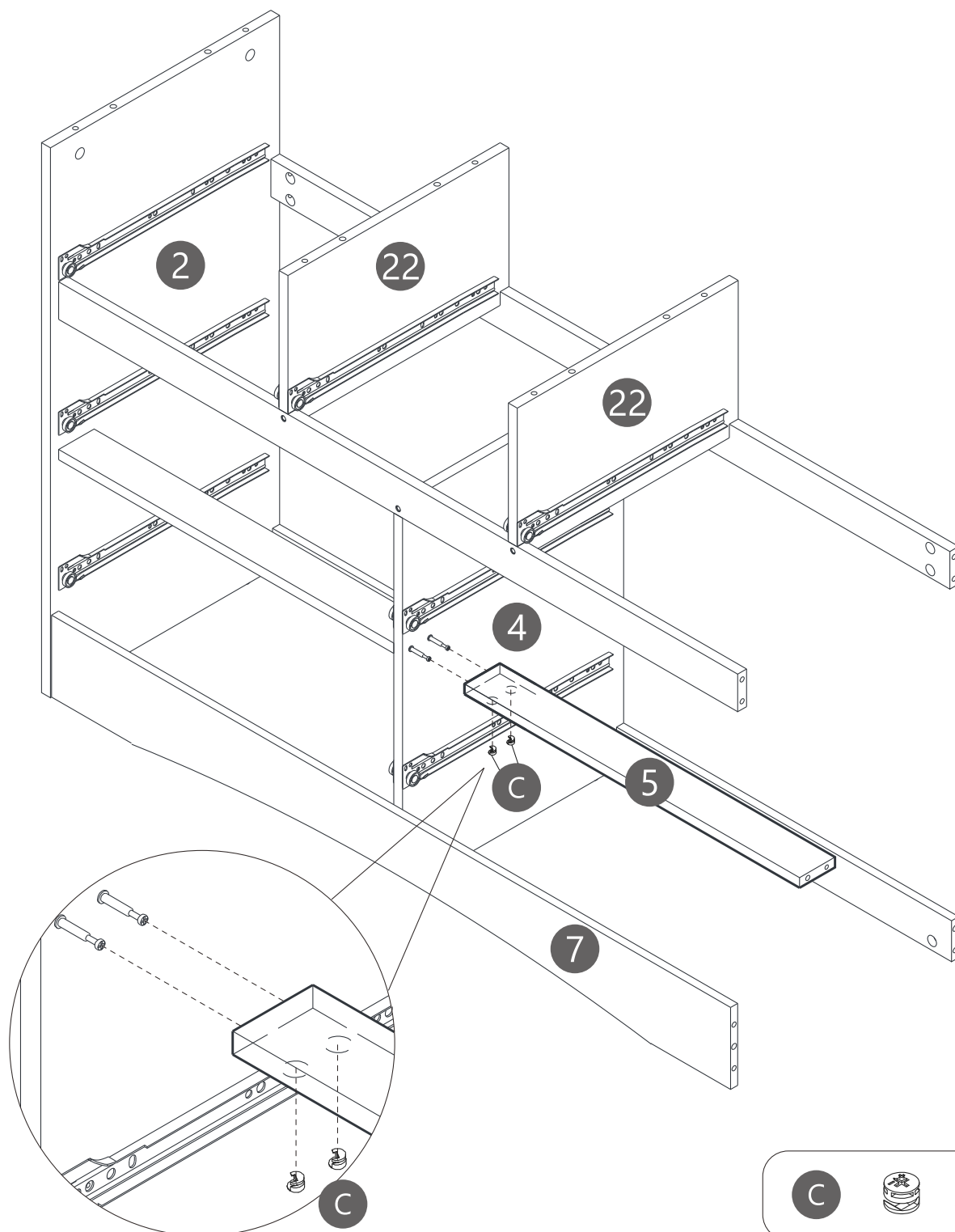
Step 15

Using Screws (D) secure Board (21) to Board (22).



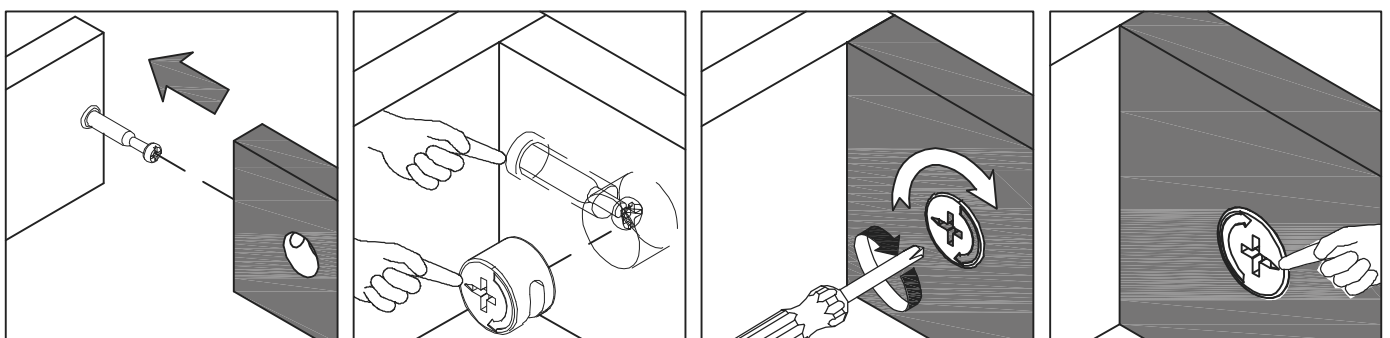
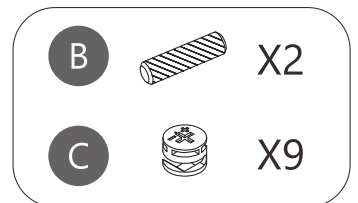
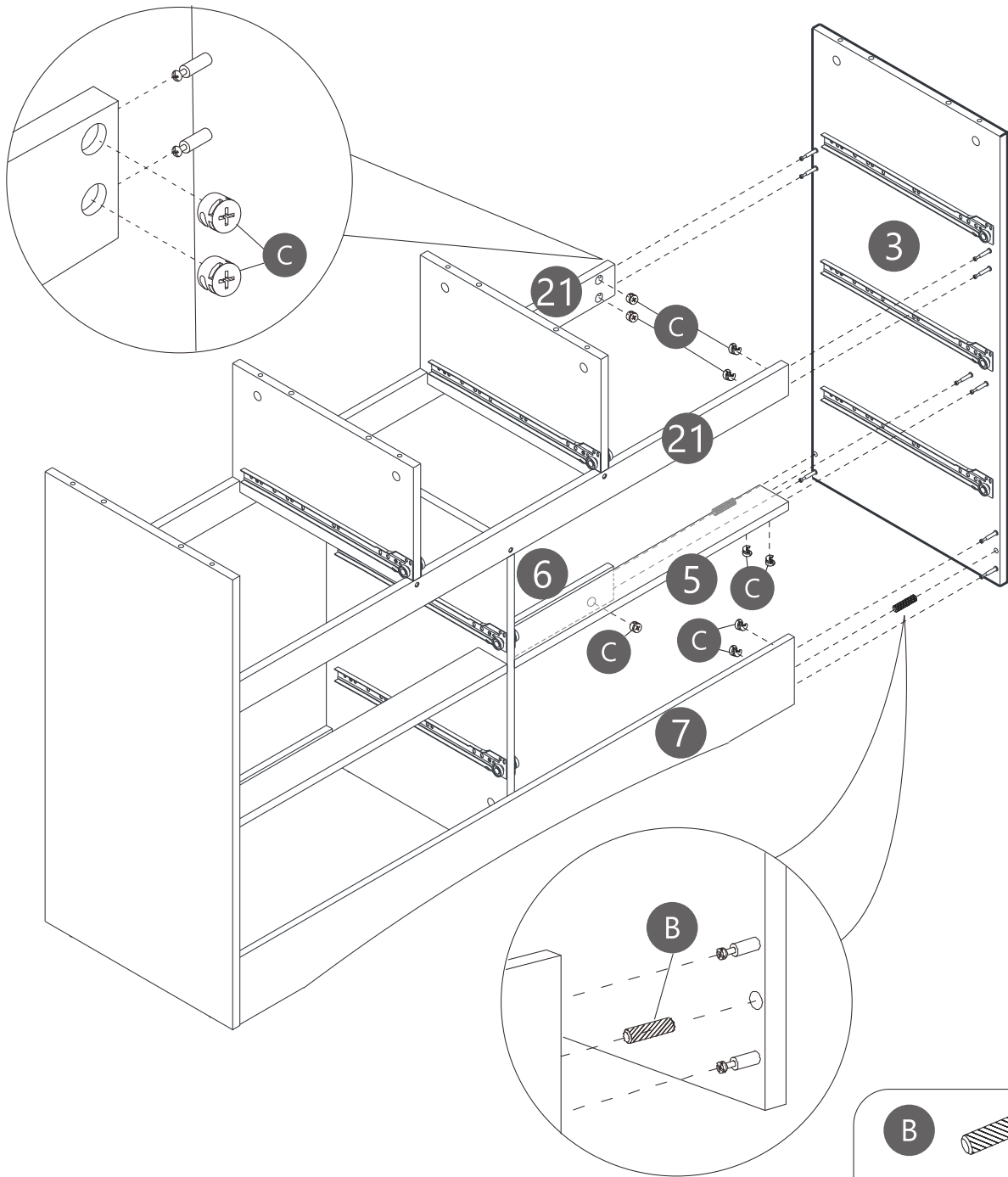
Step 16

Attach Board (5) to Board (4). Using Cam Lock (C) secure Board (5) to Board (4).



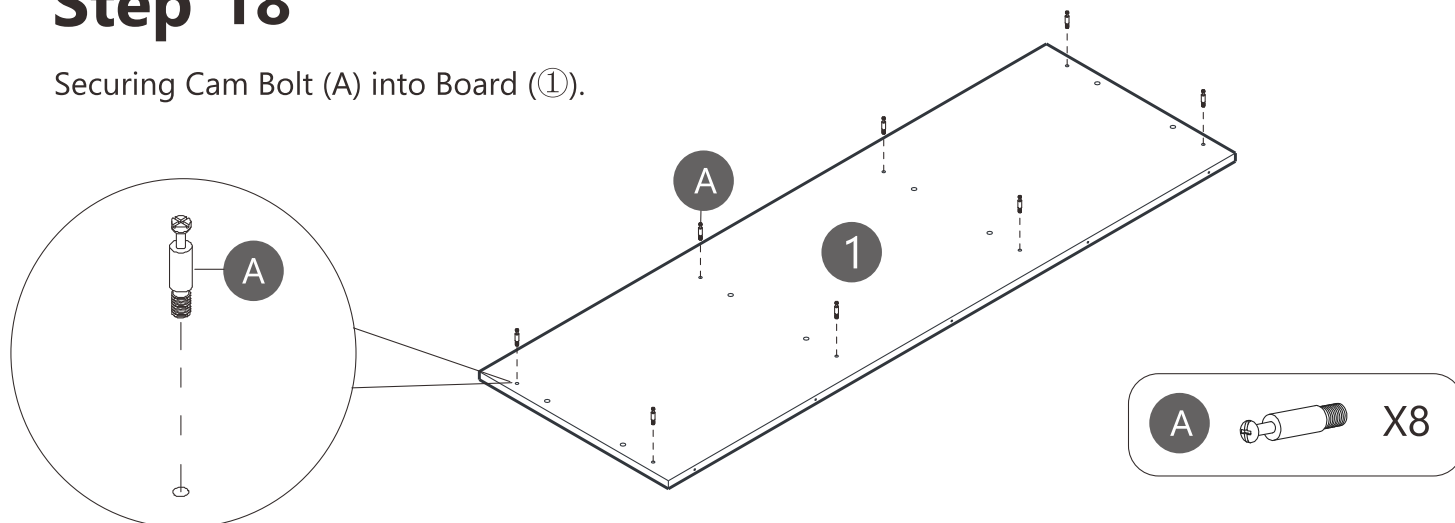
Step 17

Inserting Wooden Dowel (B) into Board (③), then attach Board (③) to Board (⑤&⑥&⑦&②①). Using Cam Lock (C) secure Board (③) to Board (⑤&⑥&⑦&②①).



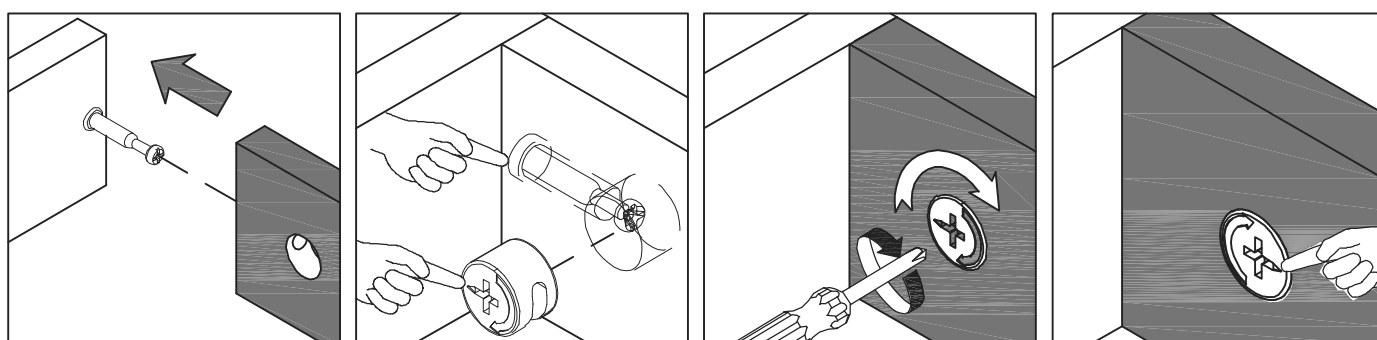
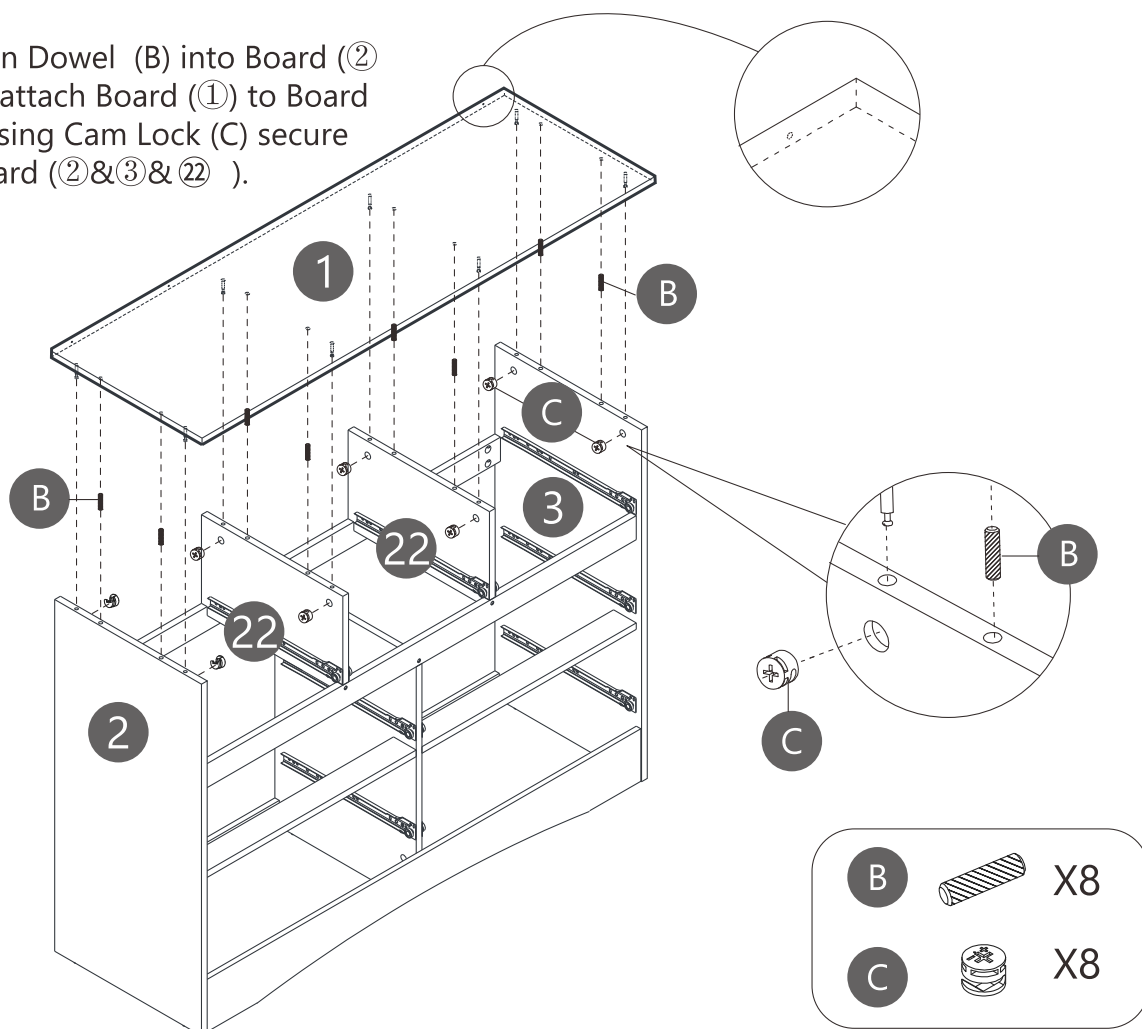
Step 18

Securing Cam Bolt (A) into Board (①).



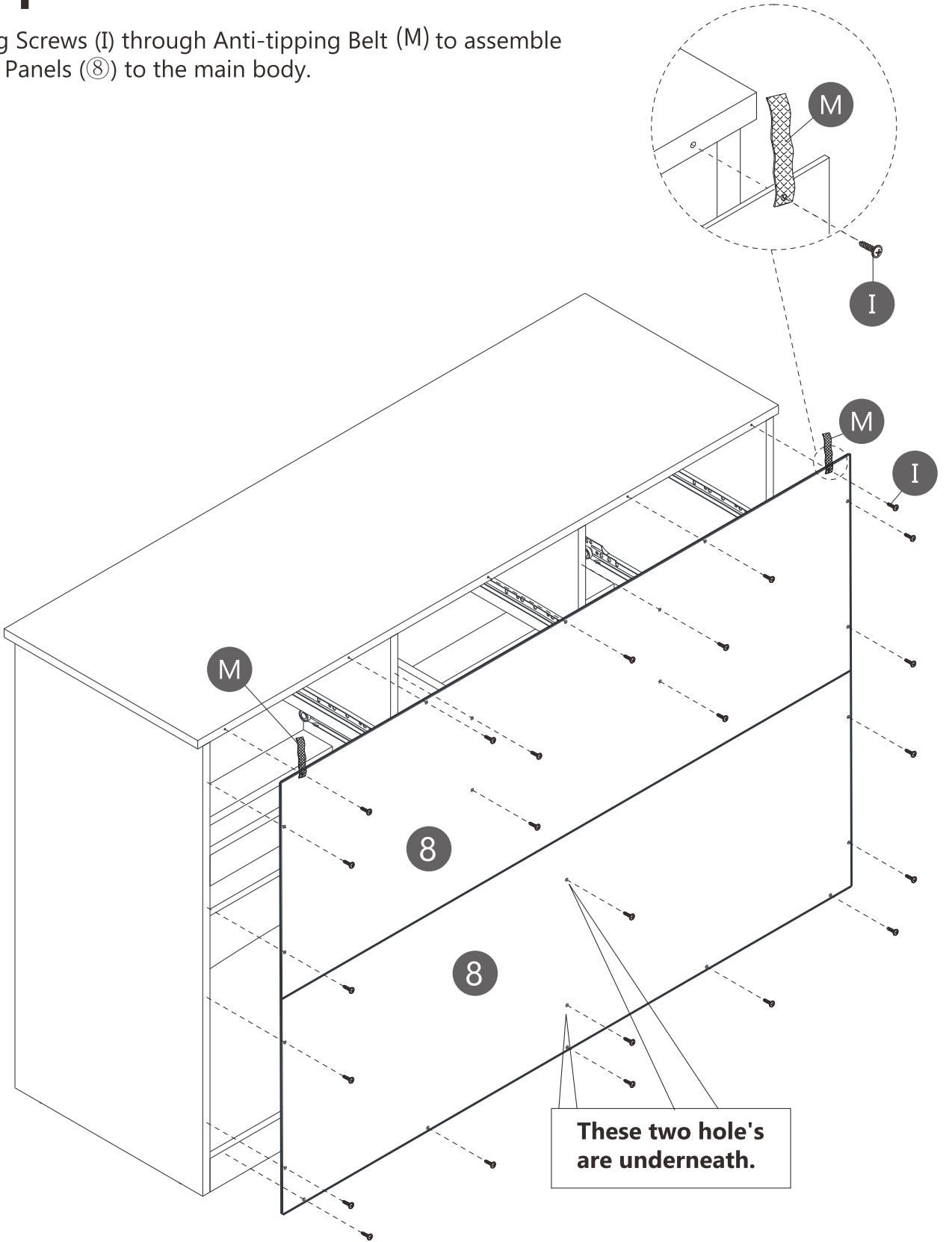
Step 19

Inserting Wooden Dowel (B) into Board (② & ③ & ②②), then attach Board (①) to Board (② & ③ & ②②). Using Cam Lock (C) secure Board (①) to Board (② & ③ & ②②).



Step 20

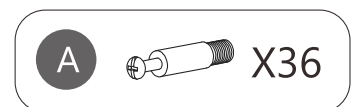
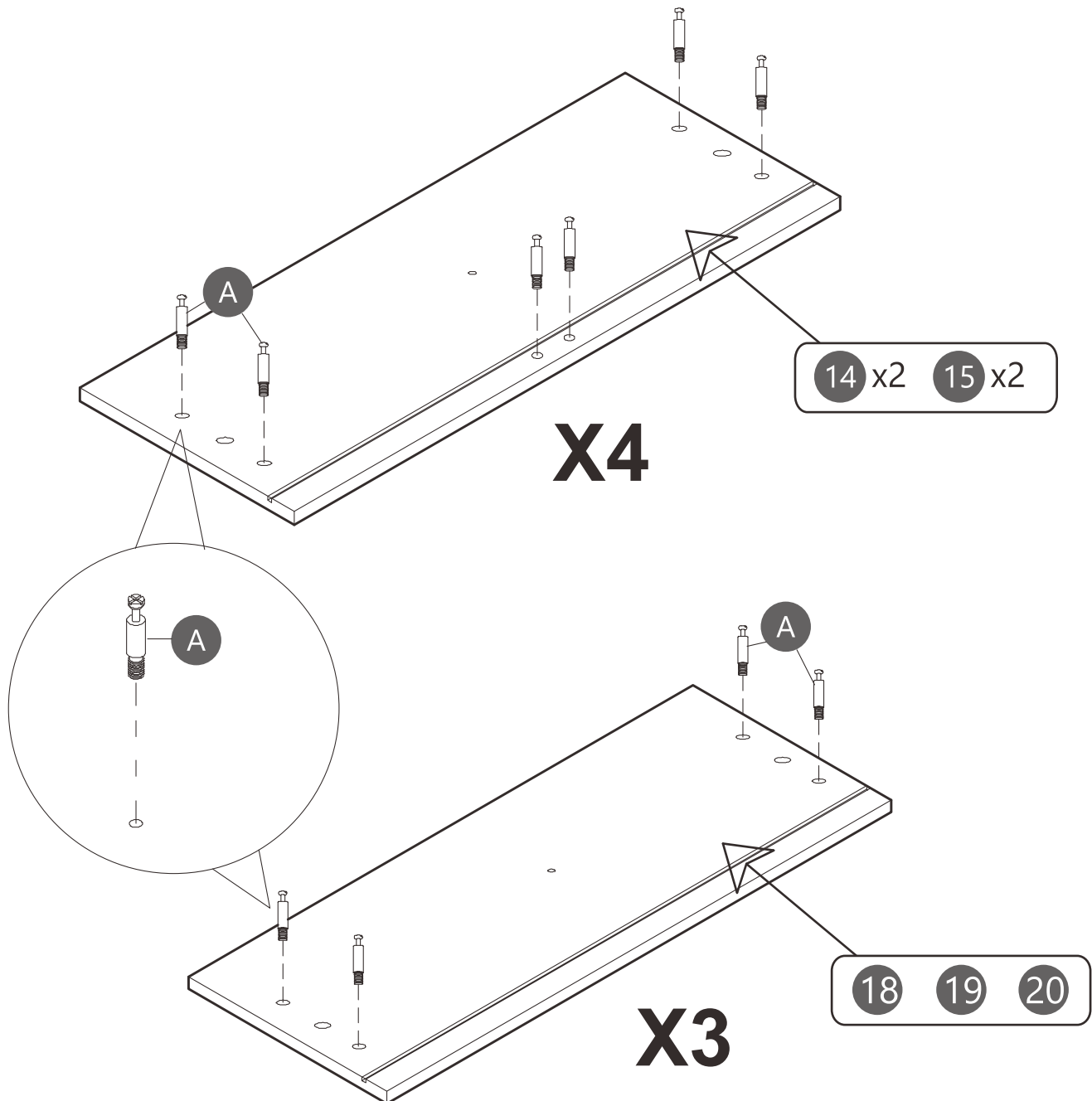
Using Screws (I) through Anti-tipping Belt (M) to assemble Back Panels (8) to the main body.



- | | | |
|---|---|-----|
| I |  | X24 |
| M |  | X2 |

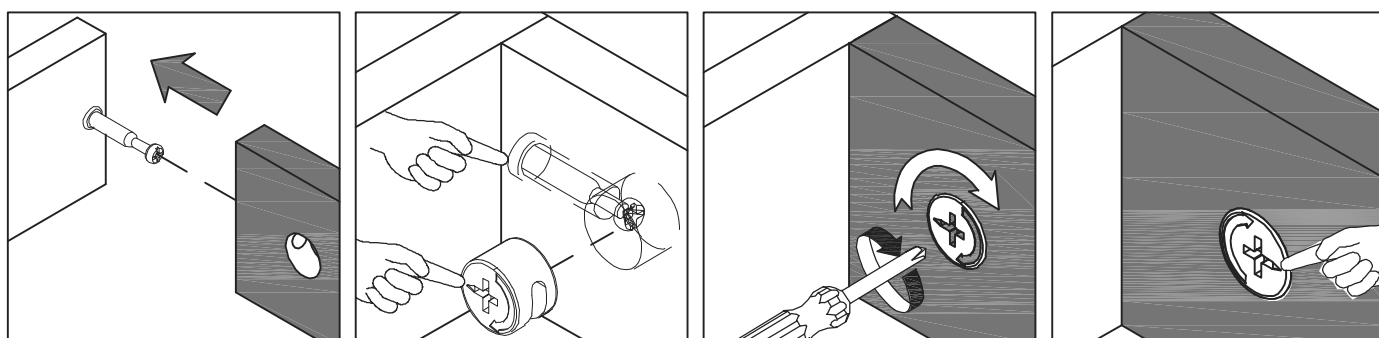
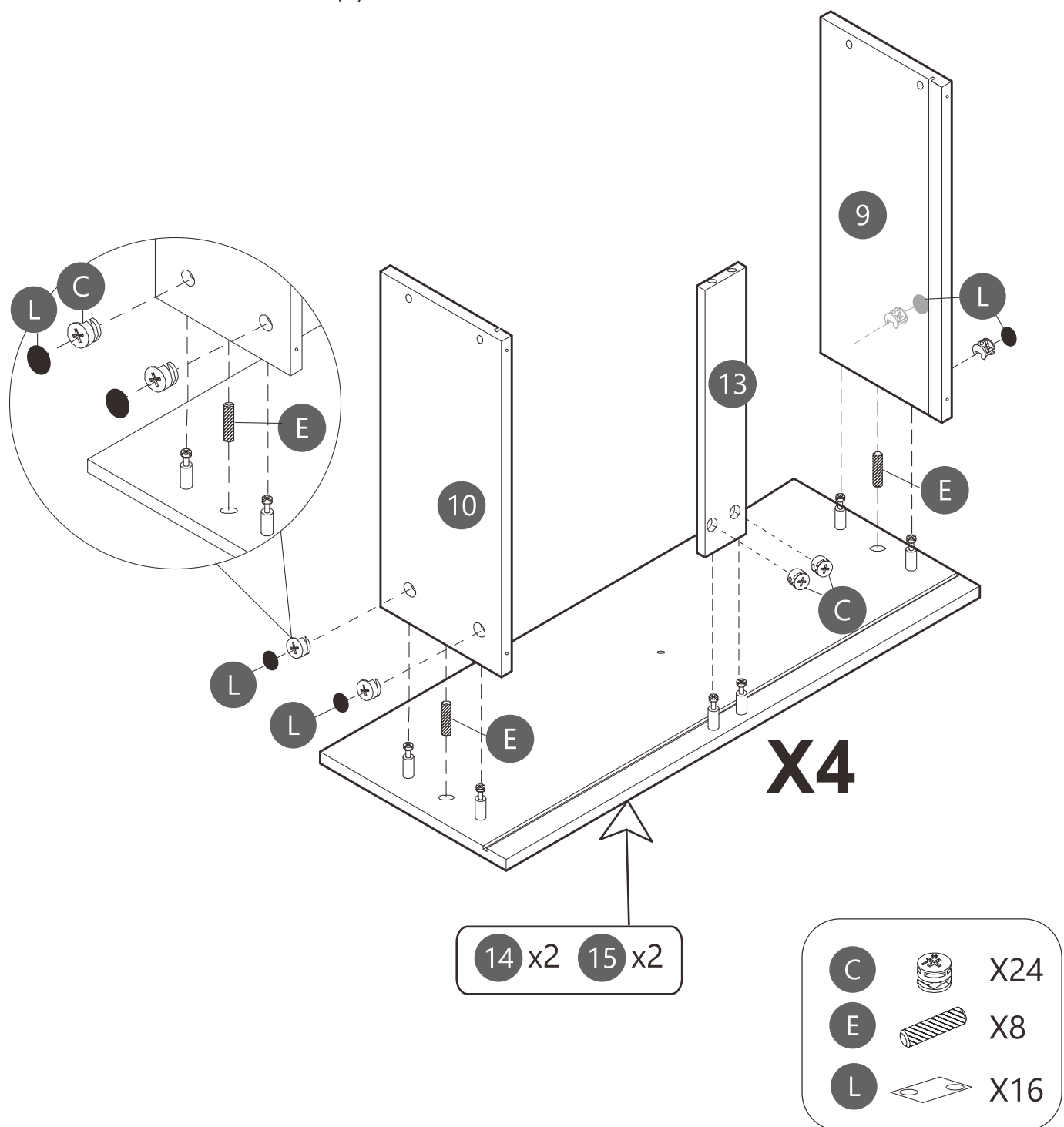
Step 21

Securing Cam Bolt (A) into Board (⑭ & ⑮ & ⑱ & ⑲ & ⑳).



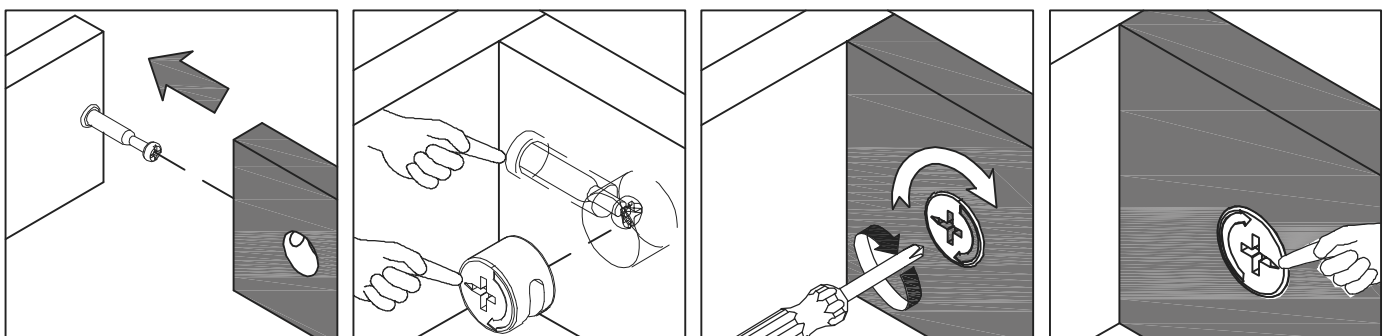
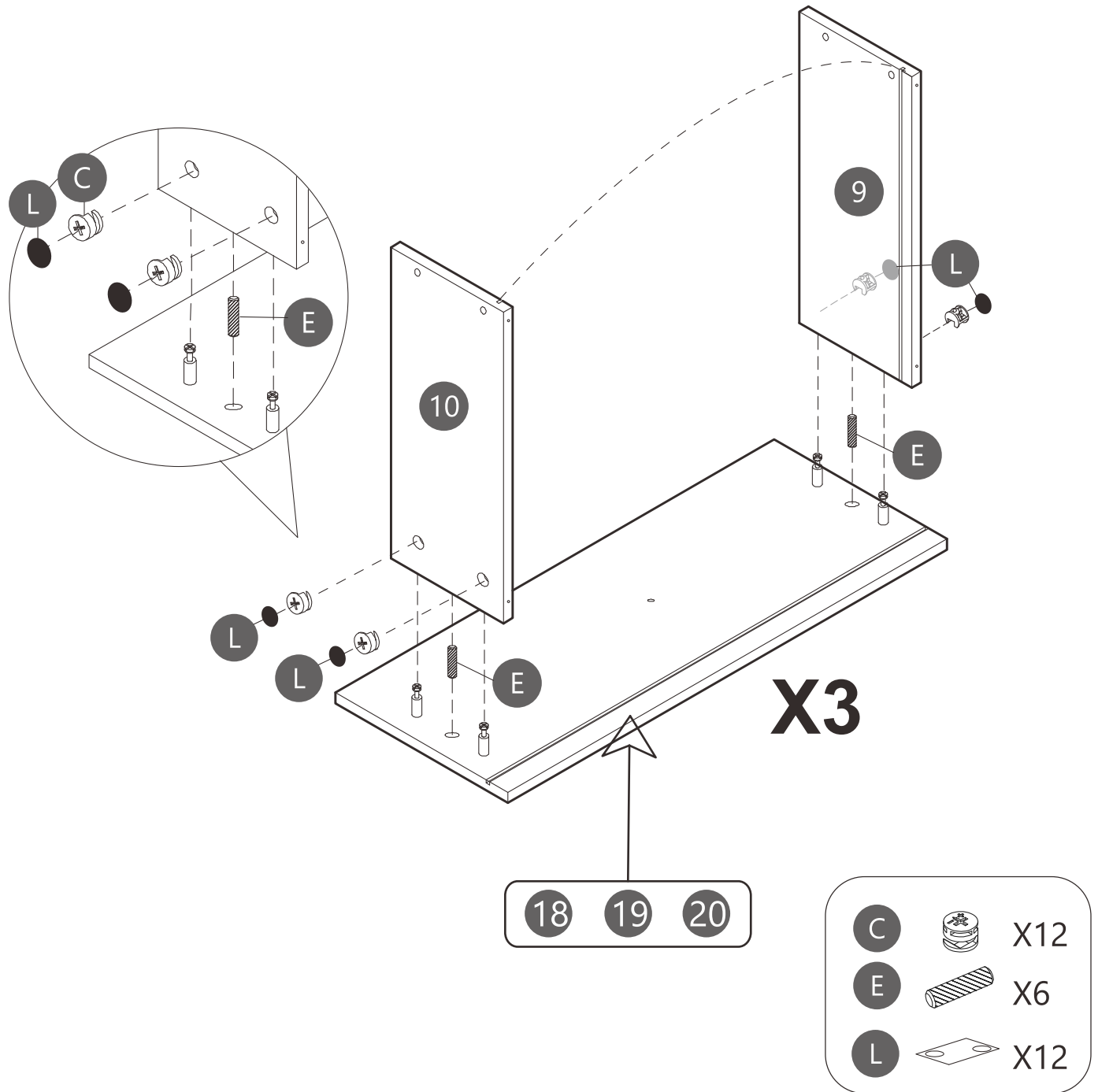
Step 22

Inserting Wooden Dowel (E) into Board (14 & 15), then attach Board (9&10& 13) to Board (14 & 15). Using Cam Lock (C) secure Board (9&10&13) to Board (14 & 15). Attach the Hole Sticker (L) to Cam Lock (C).



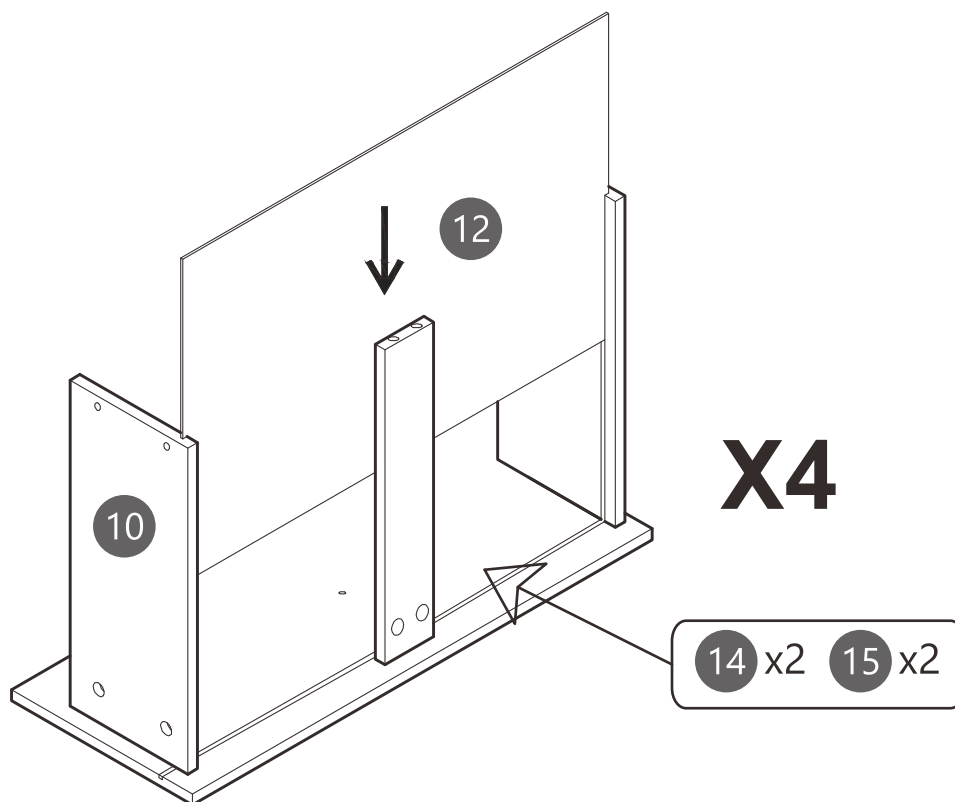
Step 23

Inserting Wooden Dowel (E) into Board (18 & 19 & 20), then attach Board (9 & 10) to Board (18 & 19 & 20). Using Cam Lock (C) secure Board (9 & 10) to Board (18 & 19 & 20). Attach the Hole Sticker (L) to Cam Lock (C).

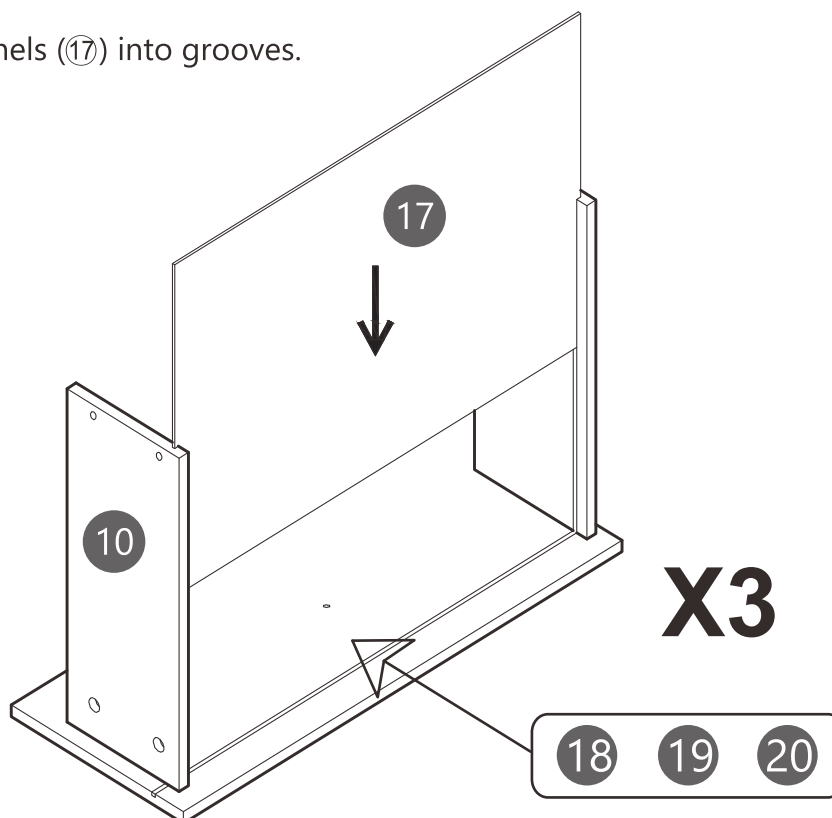


Step 24

Sliding drawer bottom panels (12) into grooves.

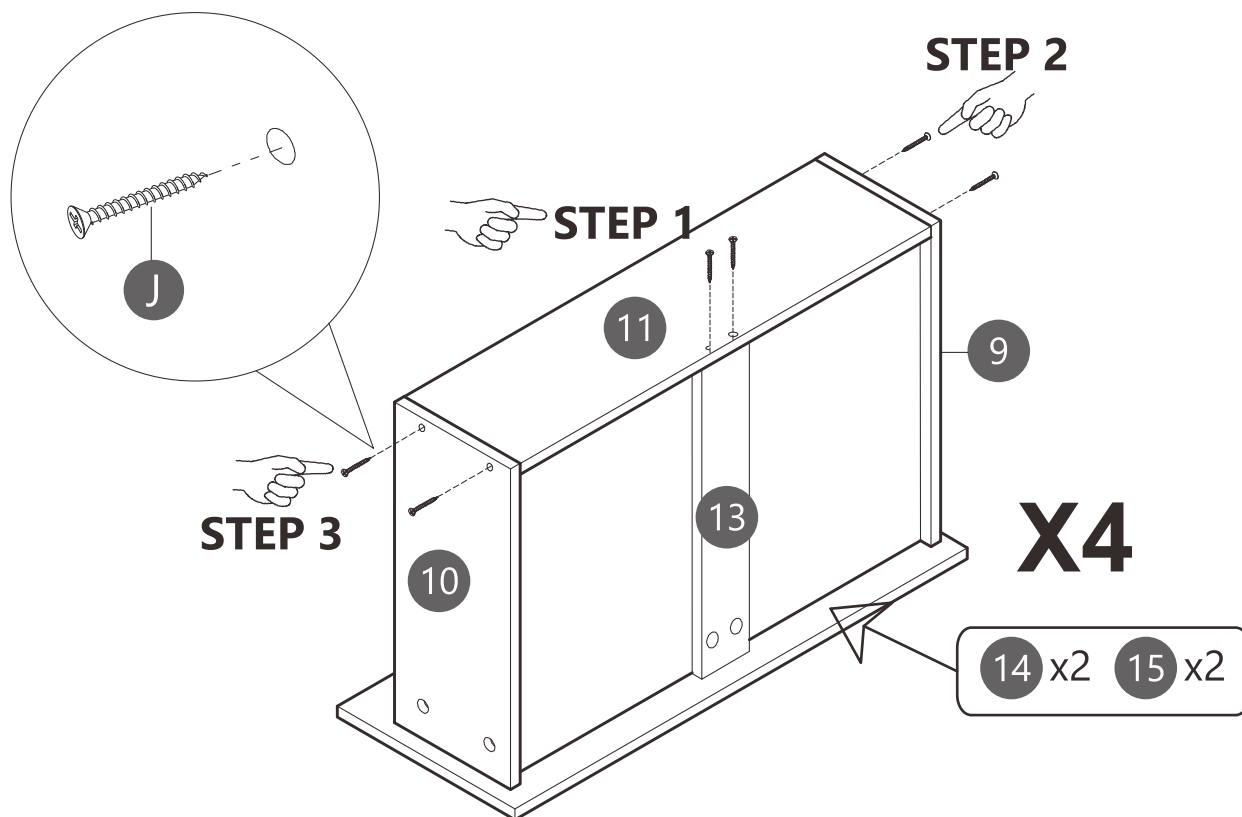


Sliding drawer bottom panels (17) into grooves.

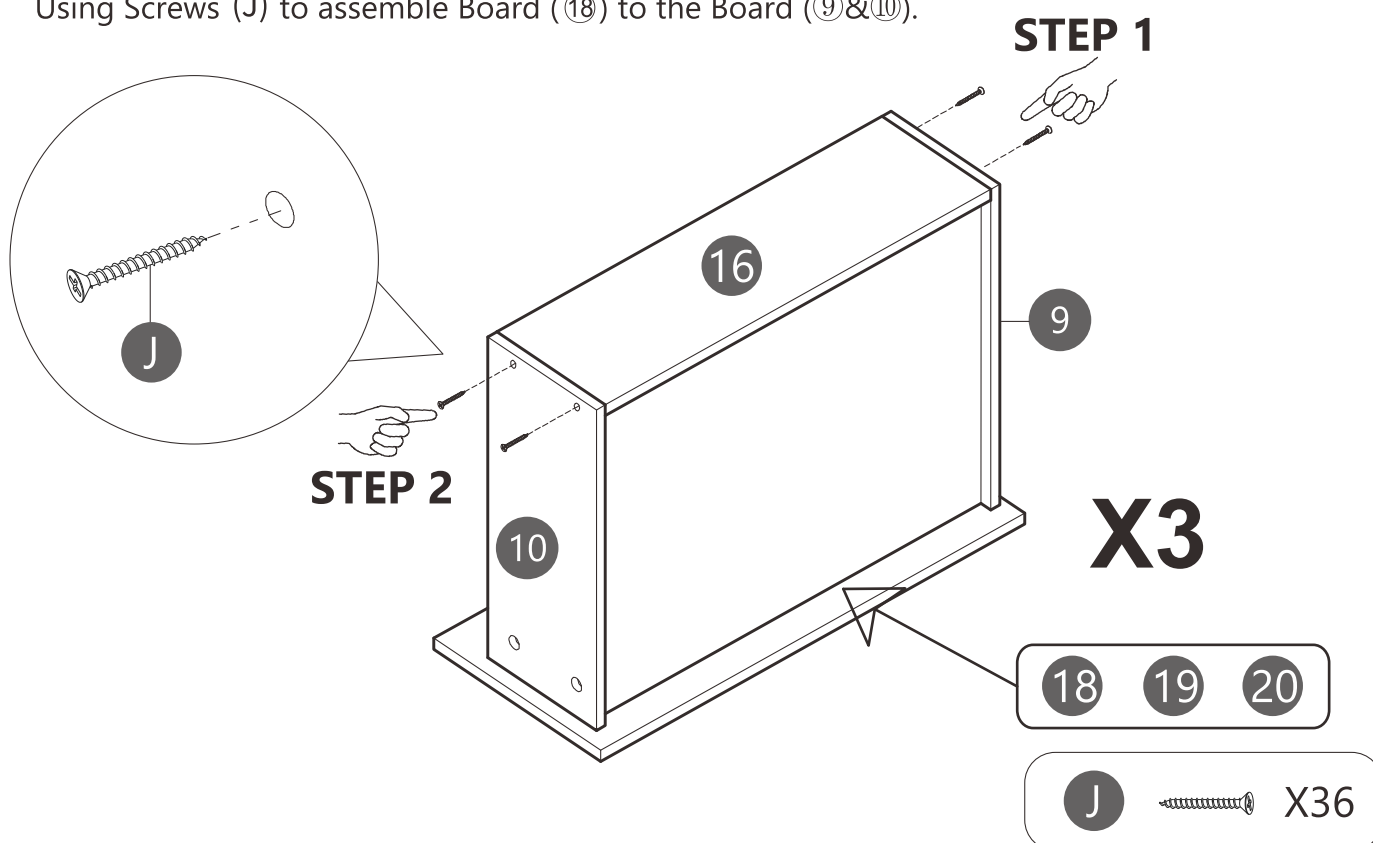


Step 25

Using Screws (J) to assemble Board (11) to the Board (9&10&13).

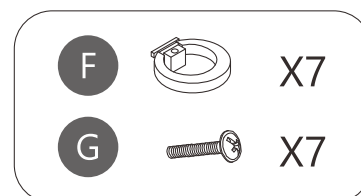
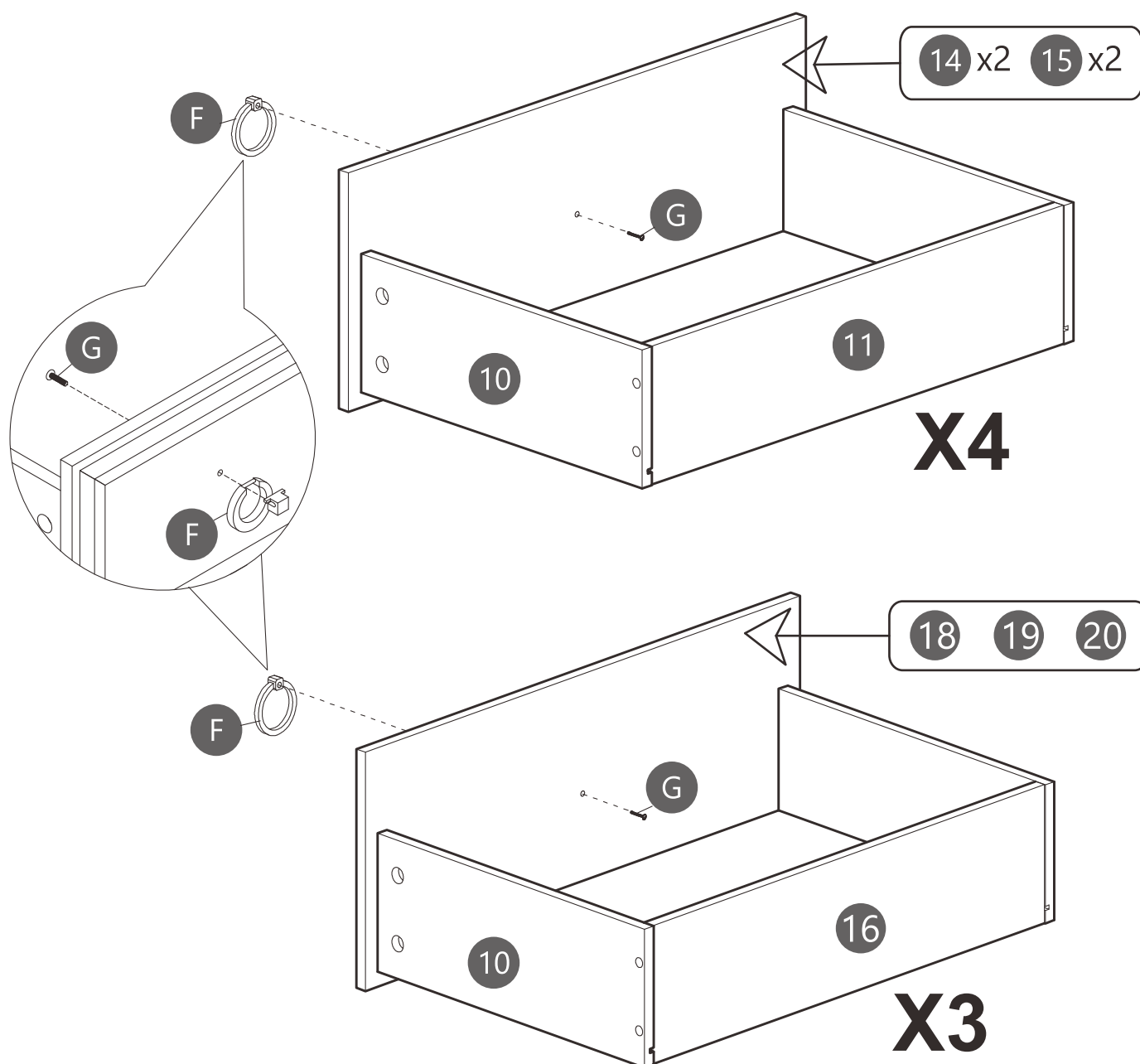


Using Screws (J) to assemble Board (18) to the Board (9&10).



Step 26

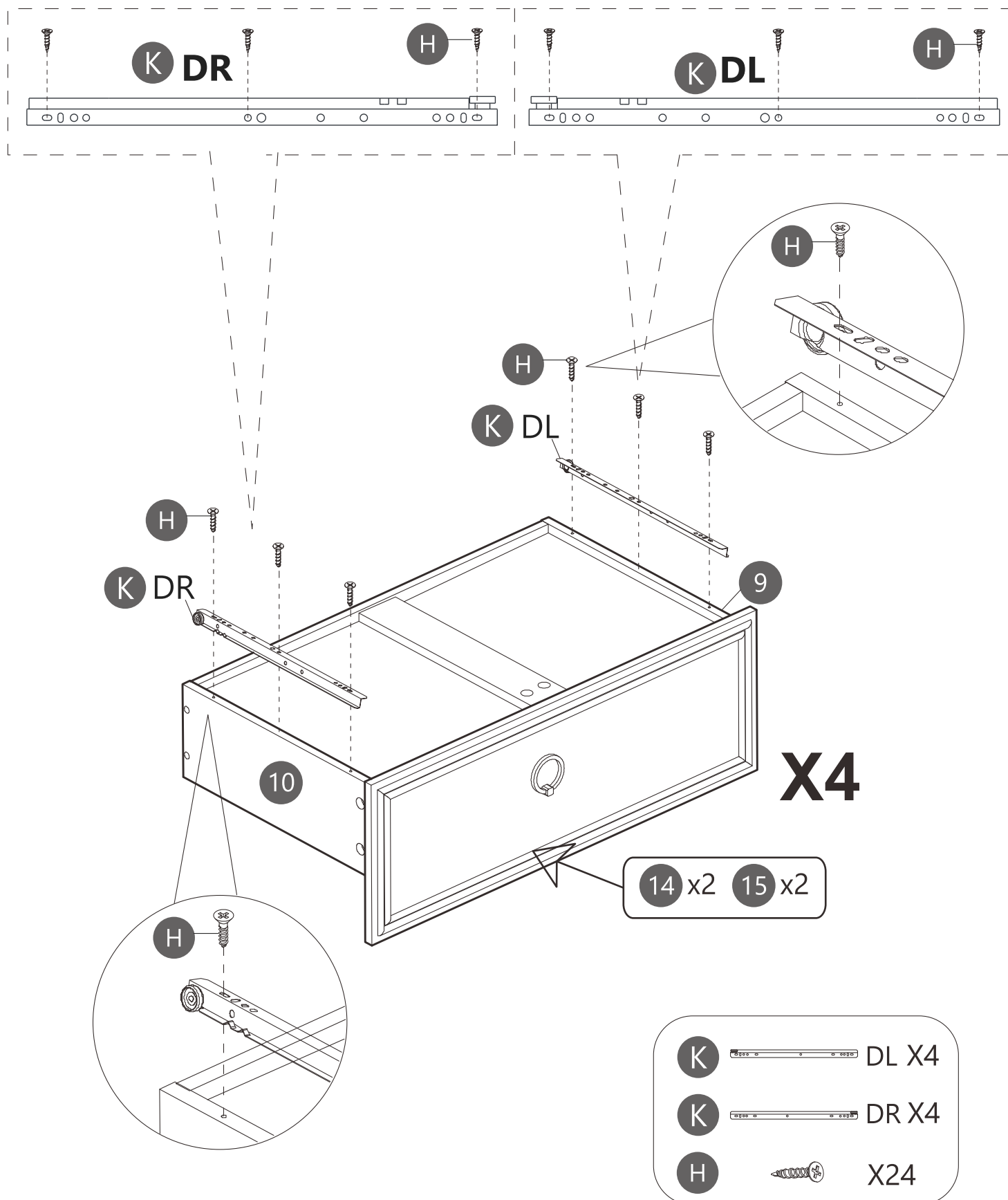
Using Screws (G) to assemble Handle (F) to the Board (14&15 & 18&19&20).



Step 27

Using Screws (H) to assemble Slide (DR) to Board (9).

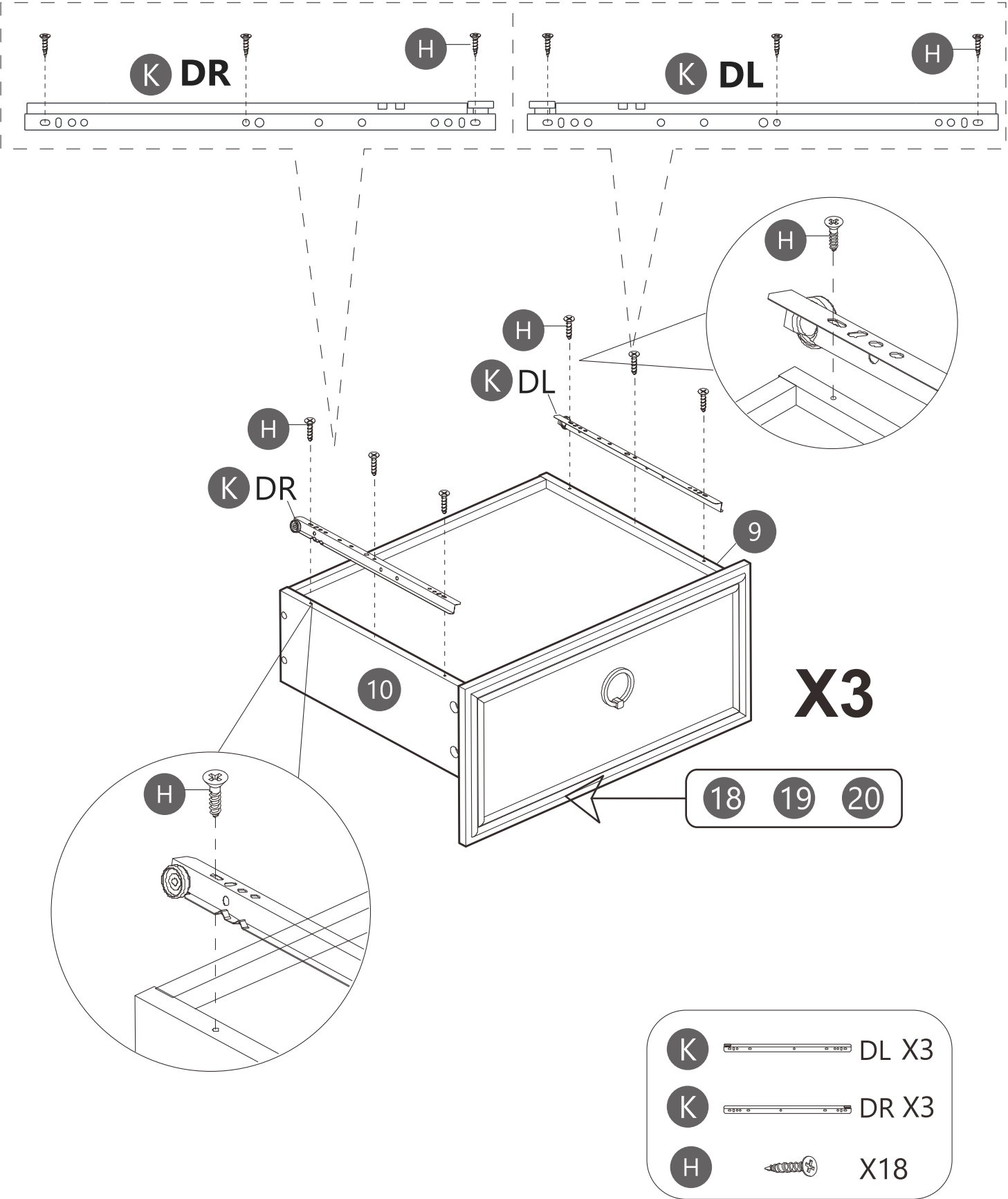
Using Screws (H) to assemble Slide (DL) to Board (10).



Step 28

Using Screws (H) to assemble Slide (DR) to Board (9).

Using Screws (H) to assemble Slide (DL) to Board (10).

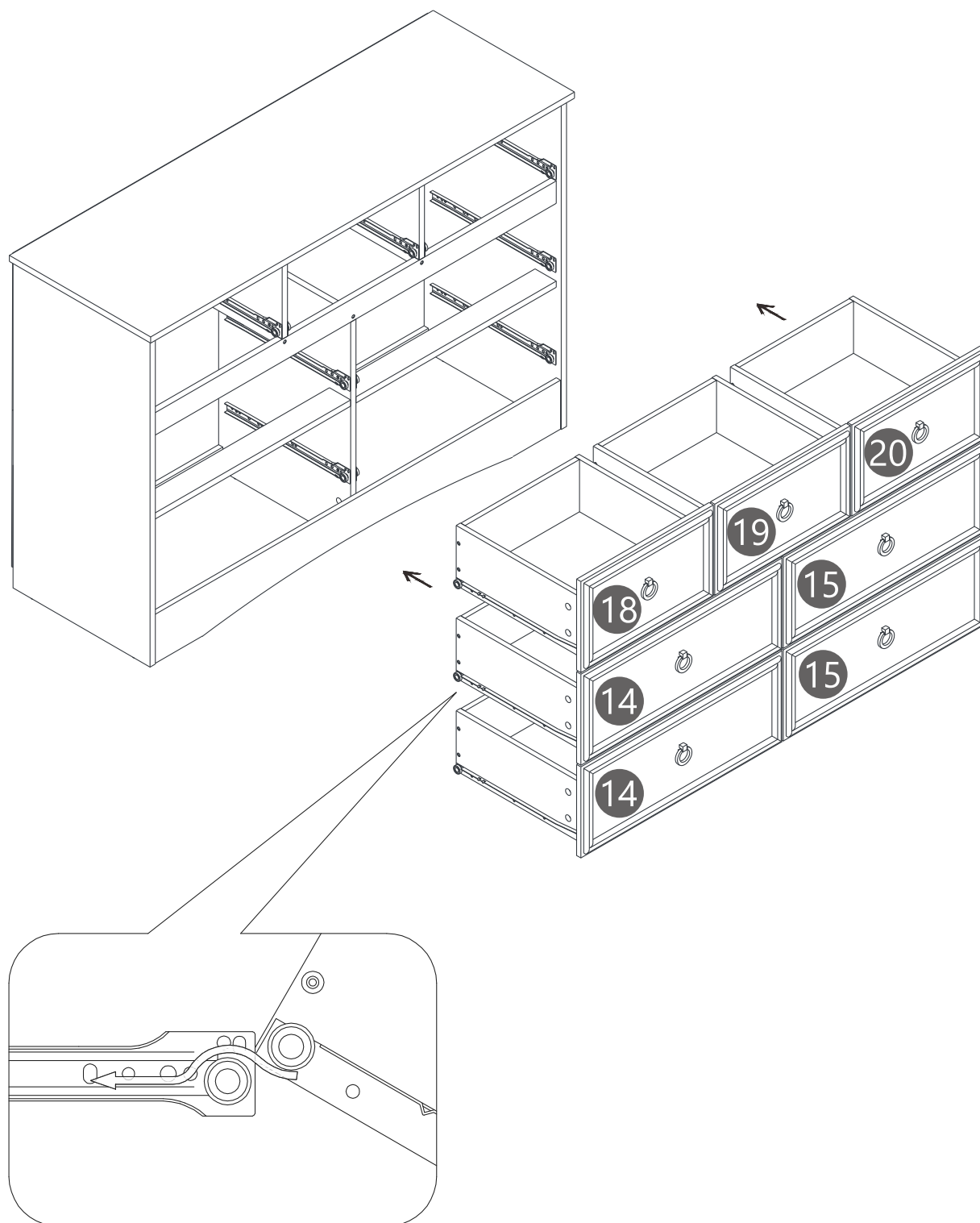


Step 29

Assembled the drawers as per diagram.

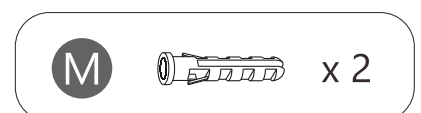
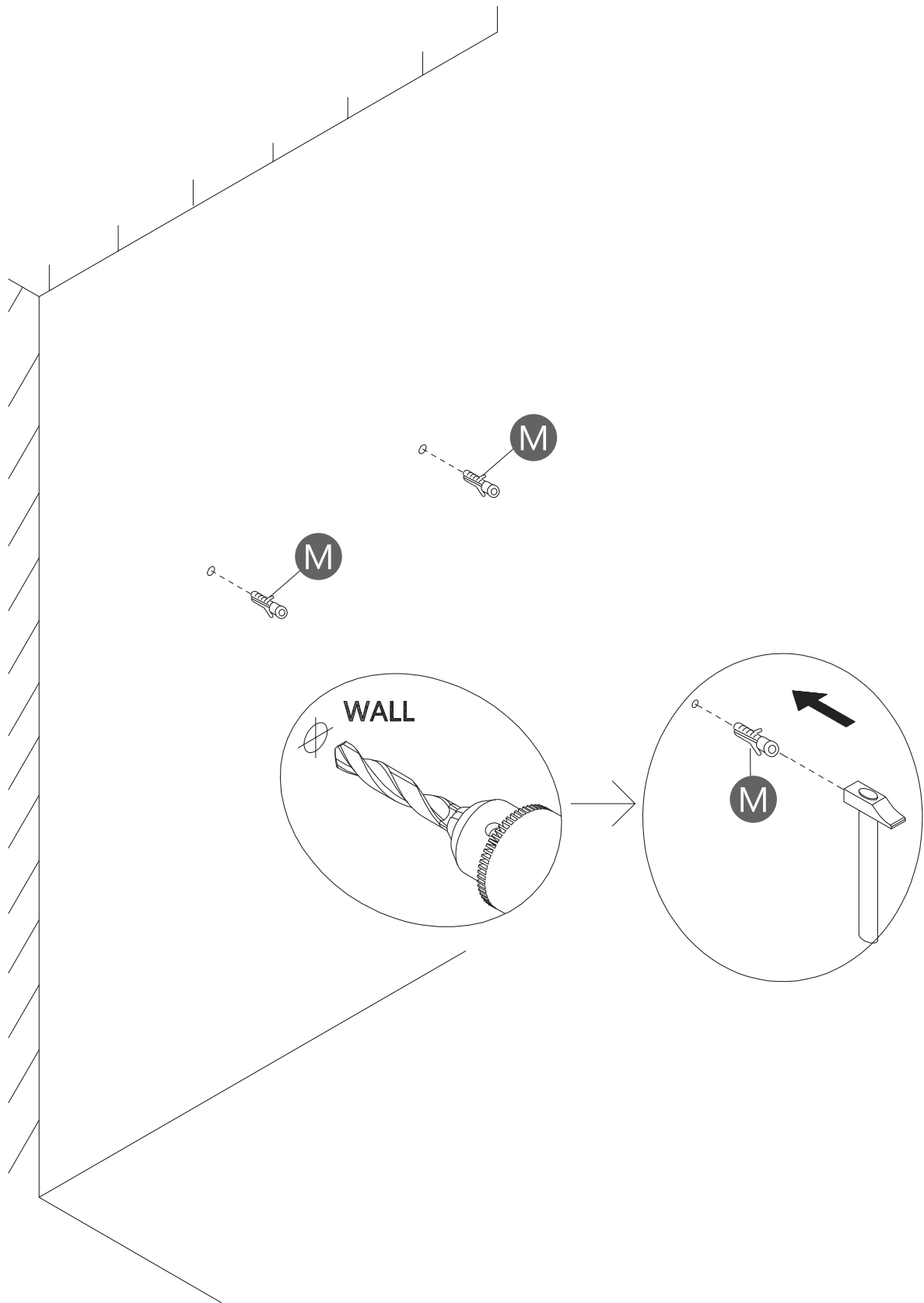
Pay attention to the **ORDER** of the drawers.

When you put the drawer, please note that the drawer wheels on top of the wheels of the slide, then check whether the drawer is smooth when pulled out. Otherwise, the drawer will not be aligned with other drawers.



Step 30

Drill 2 holes in the wall and Hammer the (M) in.



Step 31

Using Screw (M) attach Anti-tipping Belt into Nut (M) to wall.

