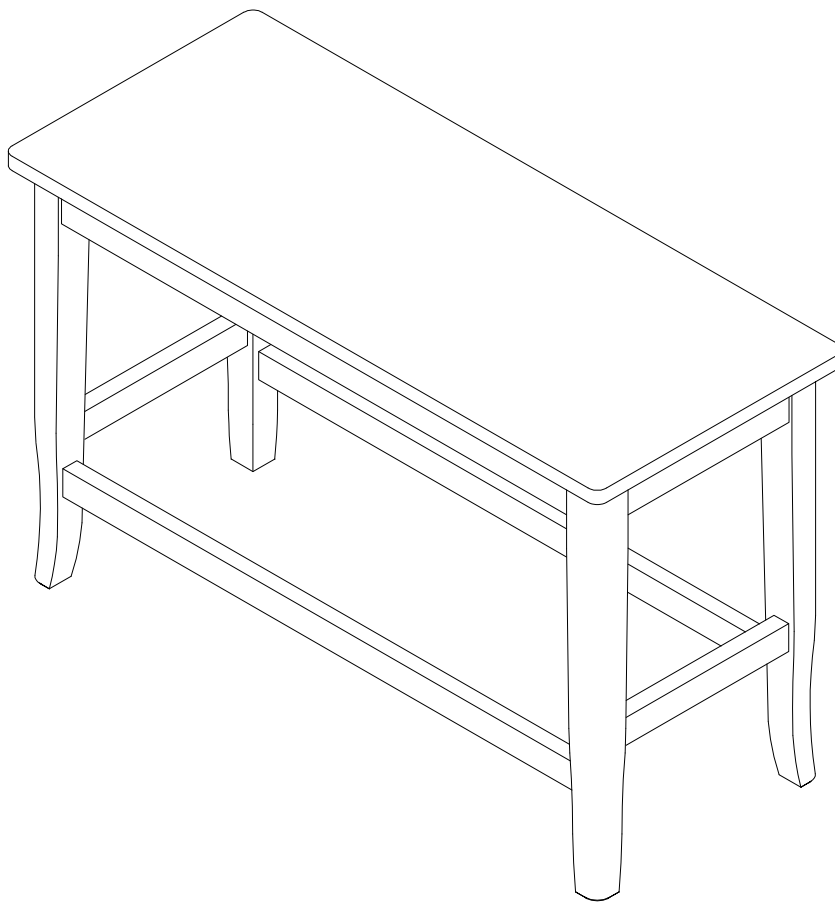


# Assembly Instructions



## ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

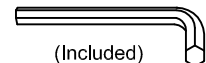
EASY



DIFFICULT

## Tools Required For Assembly:

Allen Wrench



(Included)

Phillips Screwdriver

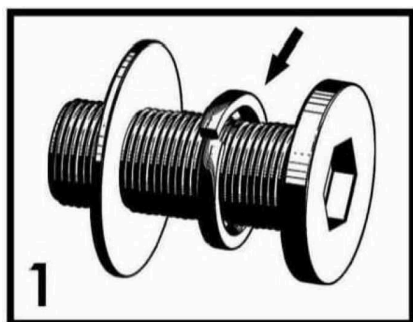


(Not Included)

# ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

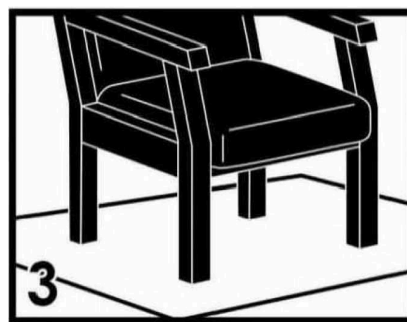
## BASIC ASSEMBLY TECHNIQUES



When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



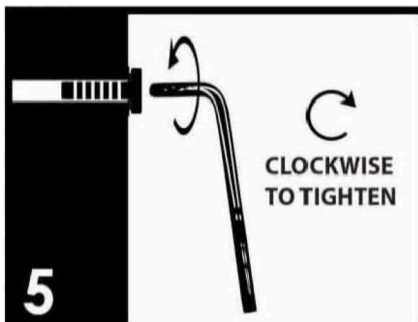
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

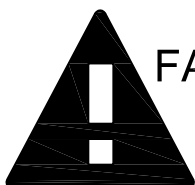


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

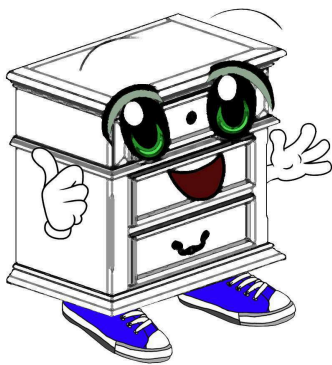


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



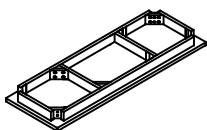
**FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



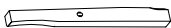
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

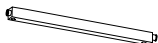
## Parts List



#1 x 1pc  
Side Chair Frame



#2 x 4pcs  
Leg ( L / R )

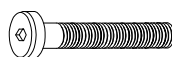


#3 x 2pcs  
Side stretcher



#4 x 2pcs  
Front stretcher

## Hardware List



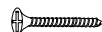
#A x 8pcs  
Bolt 1/4" X 2-3/8"



#B x 8pcs  
Lock Washer



#C x 8pcs  
Flat washer



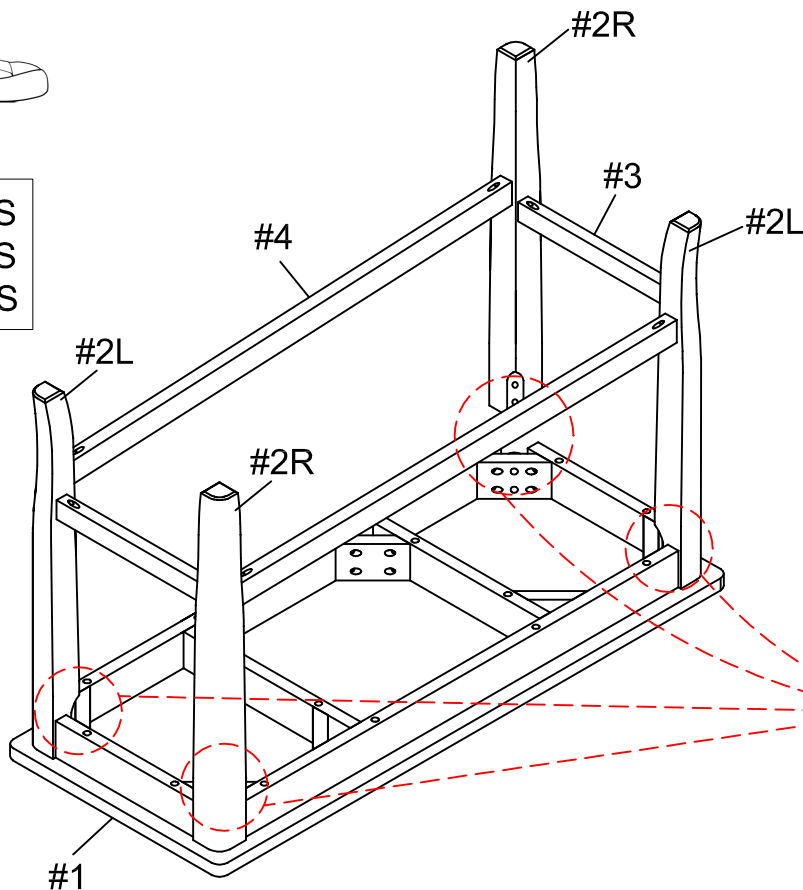
#D x 8pcs  
Screw Ø9"\*1-1/2"



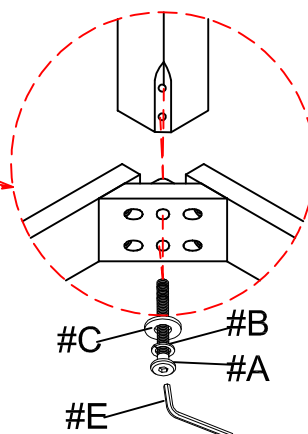
#E x 1pc  
Allen key



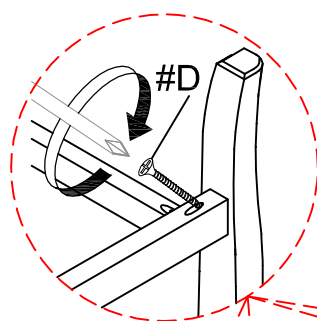
#A x 8PCS  
#B x 8PCS  
#C x 8PCS



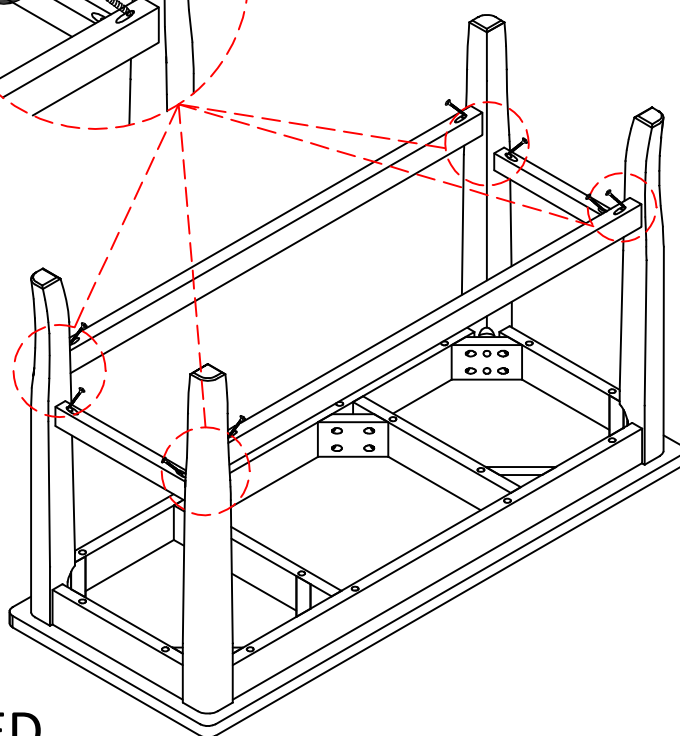
1. Prepare 8 bolt assemblies by first inserting a lock washer (#B) onto the bolt (#A) then a flat washer (#C) onto that same bolt (#A).
2. Place the side chair frame (#1) face down onto a protected surface, then align the legs (#2) to the corner holes. Make sure to insert the stretchers (#3,4) into the holes along the legs before installing. Then insert 2 bolt assemblies into each corner from within, secure using the Allen wrench (#E).



#D x 8PCS



Insert the screws (#D) into the holes along the ends of the stretchers (#3,4) at a diagonal. Secure using a screwdriver.



ASSEMBLY IS COMPLETED