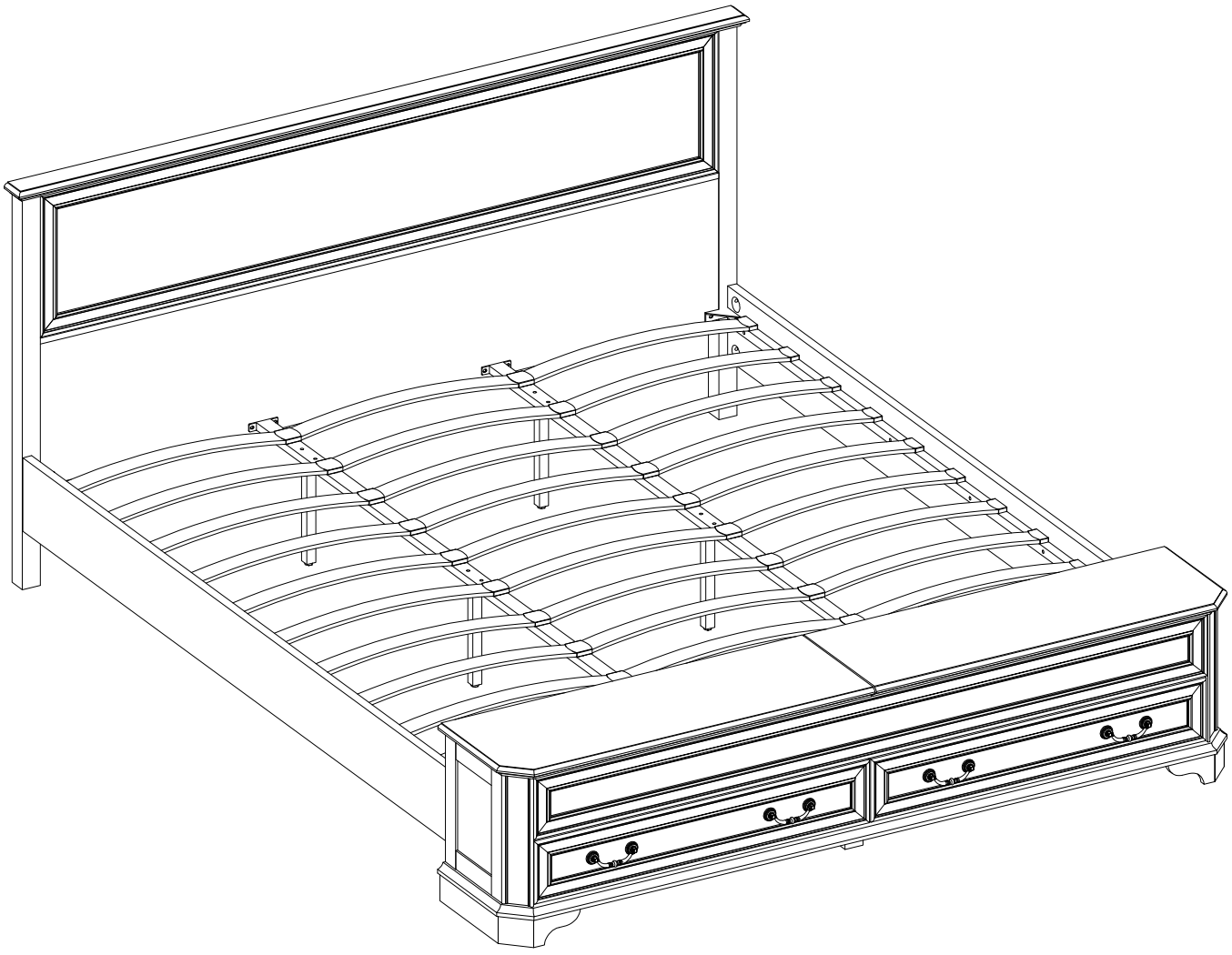
VSCKWSB

Assembly Instructions



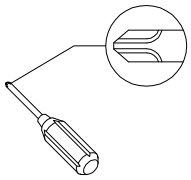
General Assembly Guidelines

I. Ensure that all parts and hardware are available before beginning assembly.

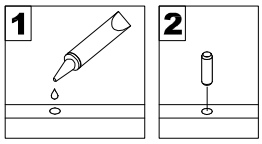
II. Follow each step carefully to ensure the proper assembly of this product.

III. Two people are recommended for ease in the assembly of this product.

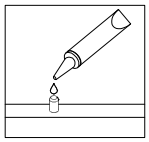
IV. A Phillips head screwdriver is required for the assembly of this product .



V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



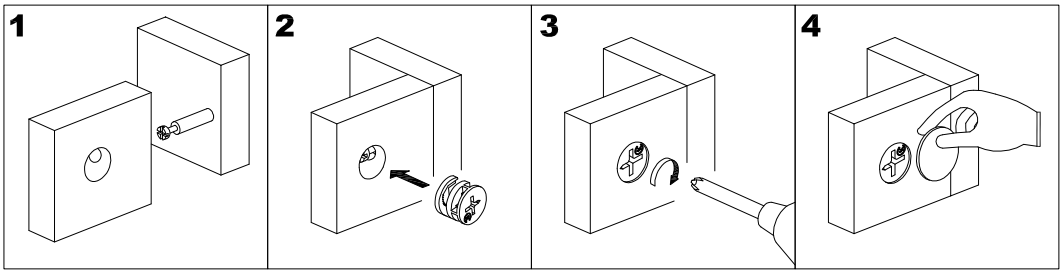
VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.

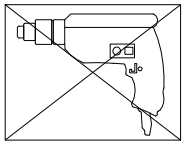
2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.

3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.

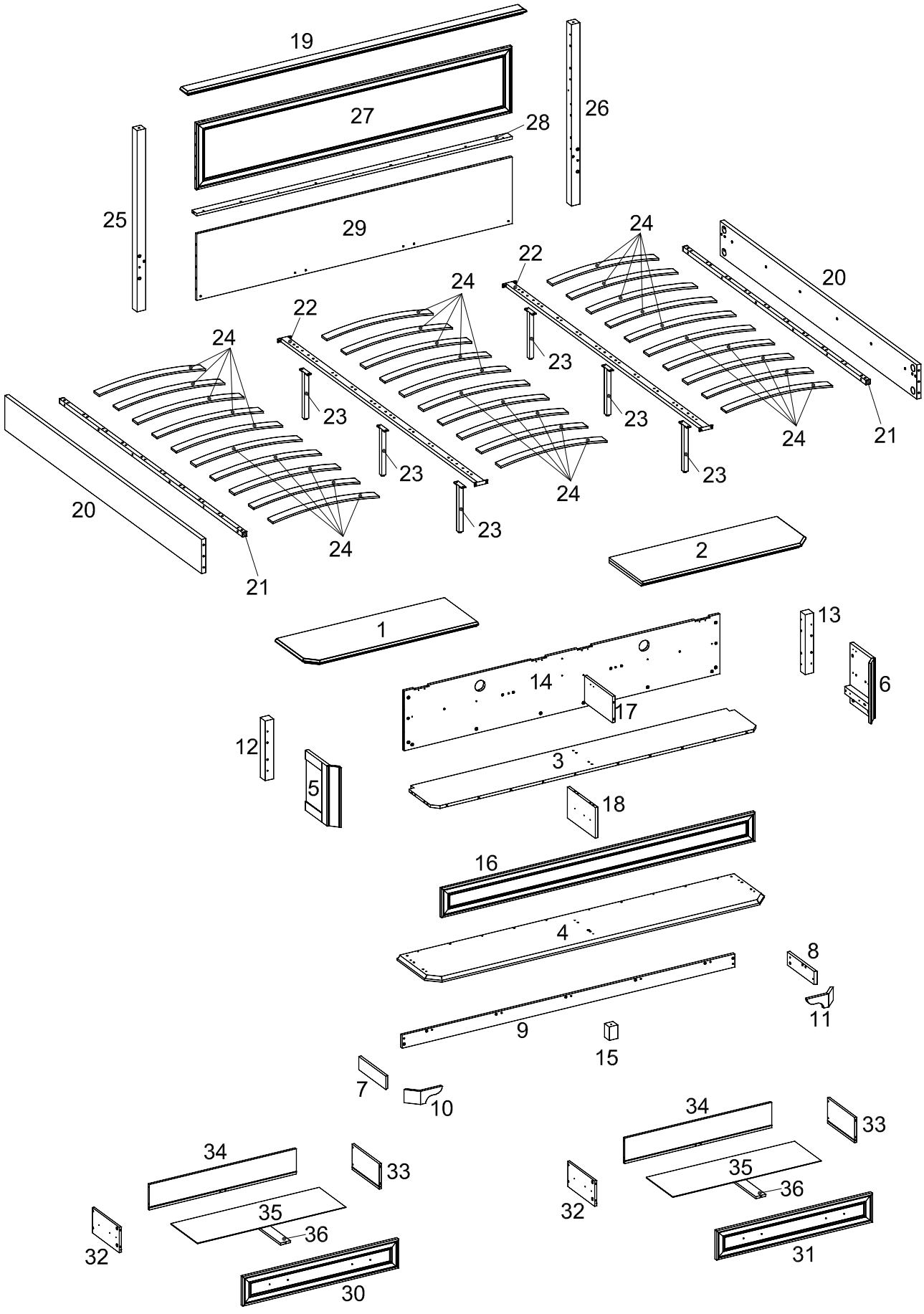
4.Use the sticker to conceal the Cam.



VII. Power tools should not be used to assemble this product .



Parts List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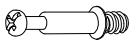
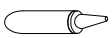
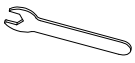
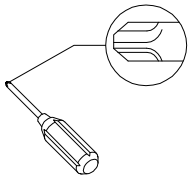
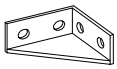
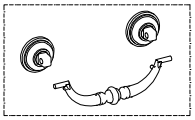
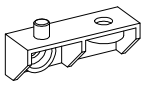
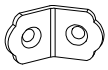
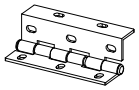
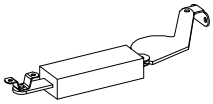
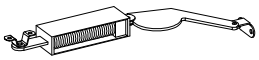
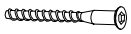
Hardware List

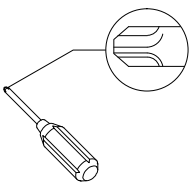
A		Ø8x30mm	Dowel	60 pcs
B		Ø6x35mm	Cam bolt	84 pcs
C		Ø15x11mm	Large Cam lock	74 pcs
D		Ø30mm	Cam cover	84 pcs
E		Ø15x9mm	Small cam lock	10 pcs
F		Ø4x38	Screw	12 pcs
G			Glue Tube	3 pcs
H		Ø6x14mm	Bolt	50 pcs
J		Ø6x40mm	Bolt	12 pcs
K		Ø3.5x12mm	Screw	36 pcs
L		M 4	Allen wrench	1 pc
M		Ø8x60mm	Bolt	8 pcs
N			Washer	8 pcs
P			Nut	8 pcs
Q			Spanner wrench	1 pc
R		Ø4x15mm	Screw	36 pcs
S		Ø4x20mm	Screw	12 pcs
T		Ø8mm	rubber bumper	4 pcs



Philips head screwdriver required for assembly
(not included)

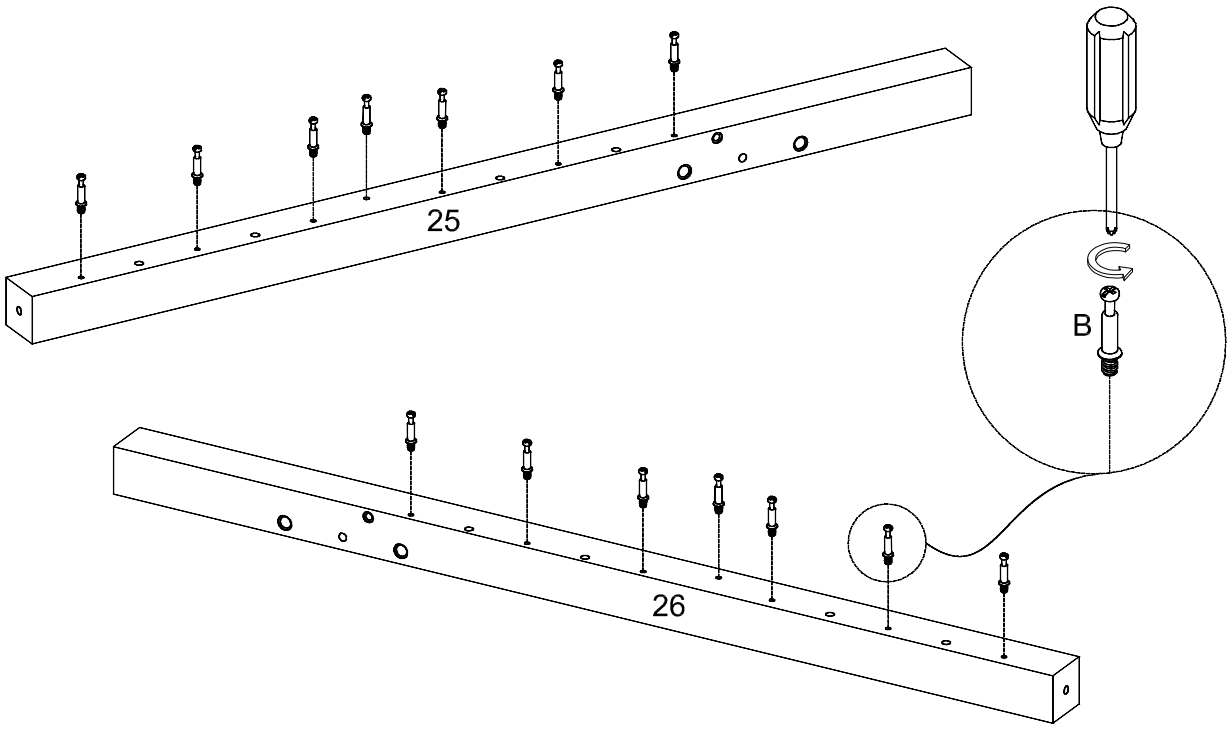
Hardware List

U		Ø38mm	Plastic cap	8	pcs
V			Single end plastic parts	20	pcs
W			Double-ended plastic parts	20	pcs
X			Triangular iron sheet	4	pcs
Y		Ø4x12mm	Handle bolt	8	pcs
Z			Handle	4	pcs
AA			Connector block	13	pcs
BB			L shape bracket	6	pcs
CC		10"	Drawer slider	2	sets
DD			Hinge	4	pcs
EE			Left hinge	2	pcs
FF			Right hinge	2	pcs
GG		Ø6x50mm	Screw	3	pcs
HH		Ø8x28mm	Bolt	12	pcs
JJ		Ø16x1mm	Flat Washer	12	pcs



Philips head screwdriver required for assembly
(not included)

Step 1



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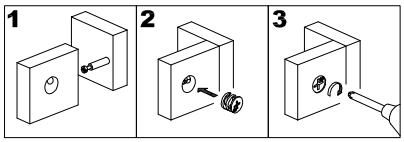

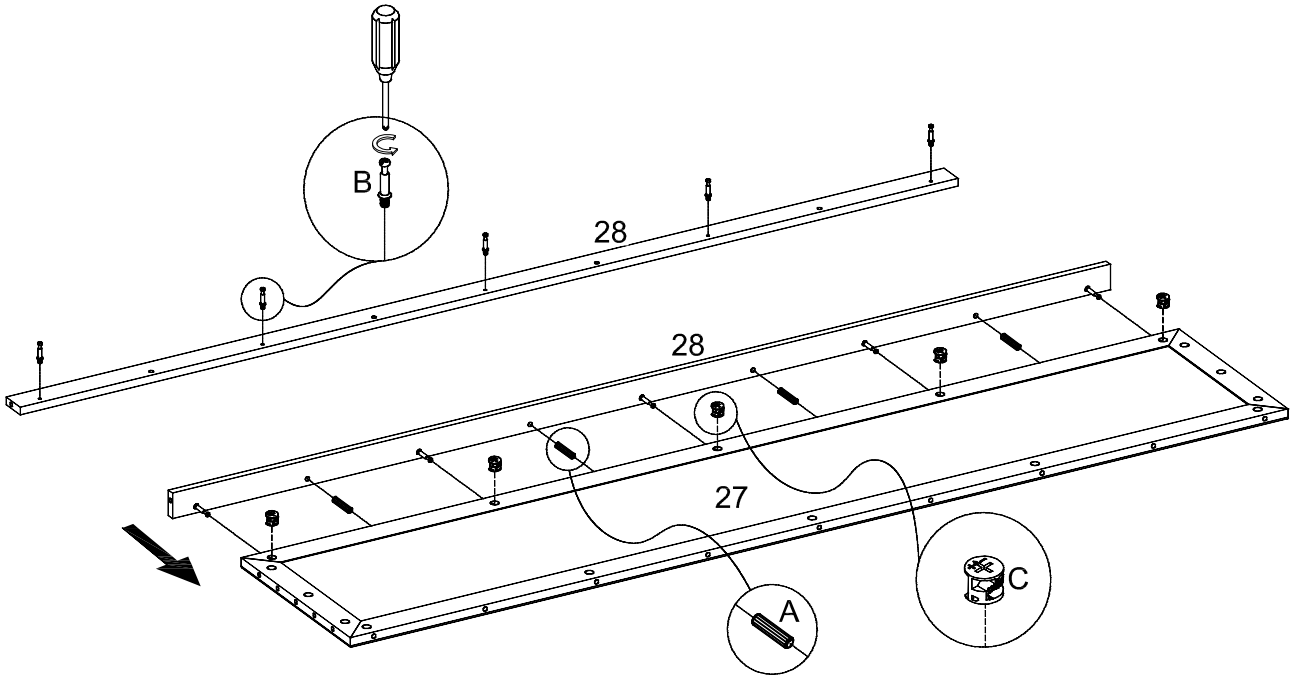

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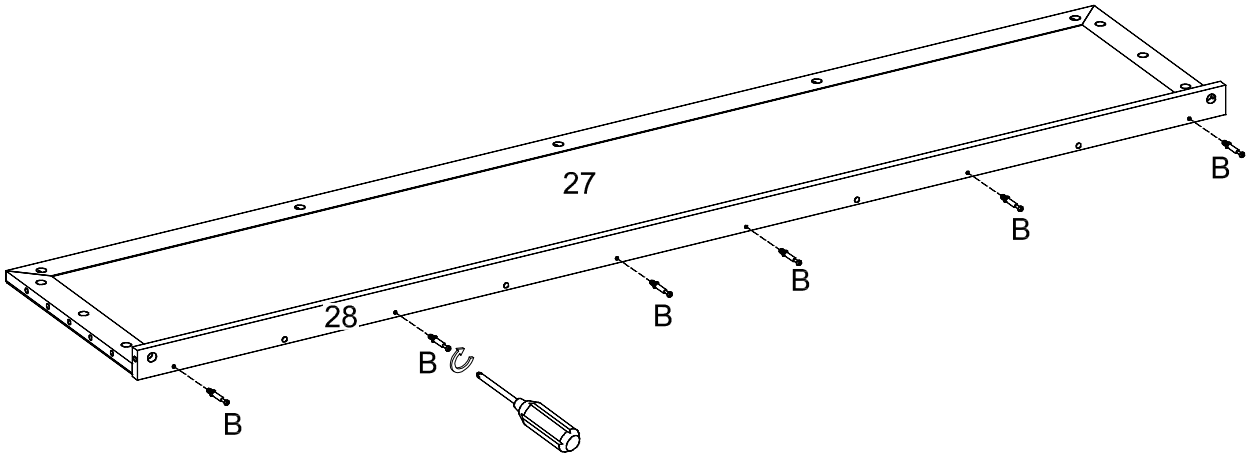

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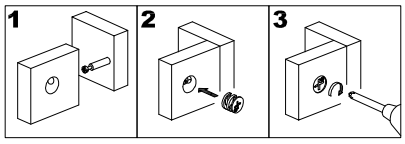

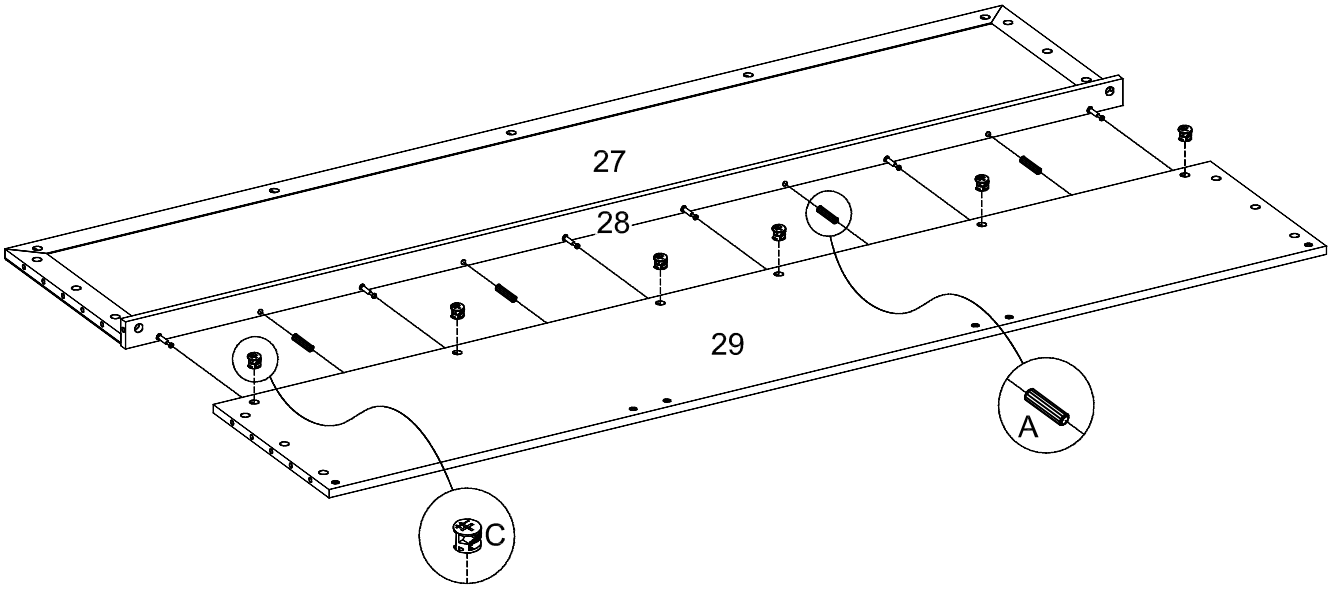

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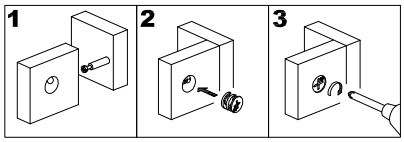

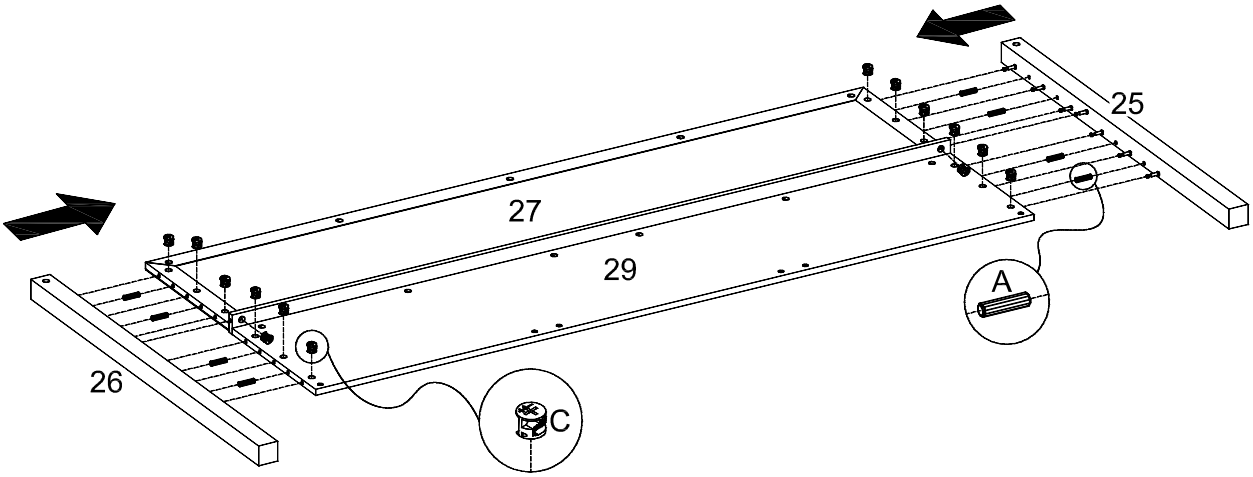

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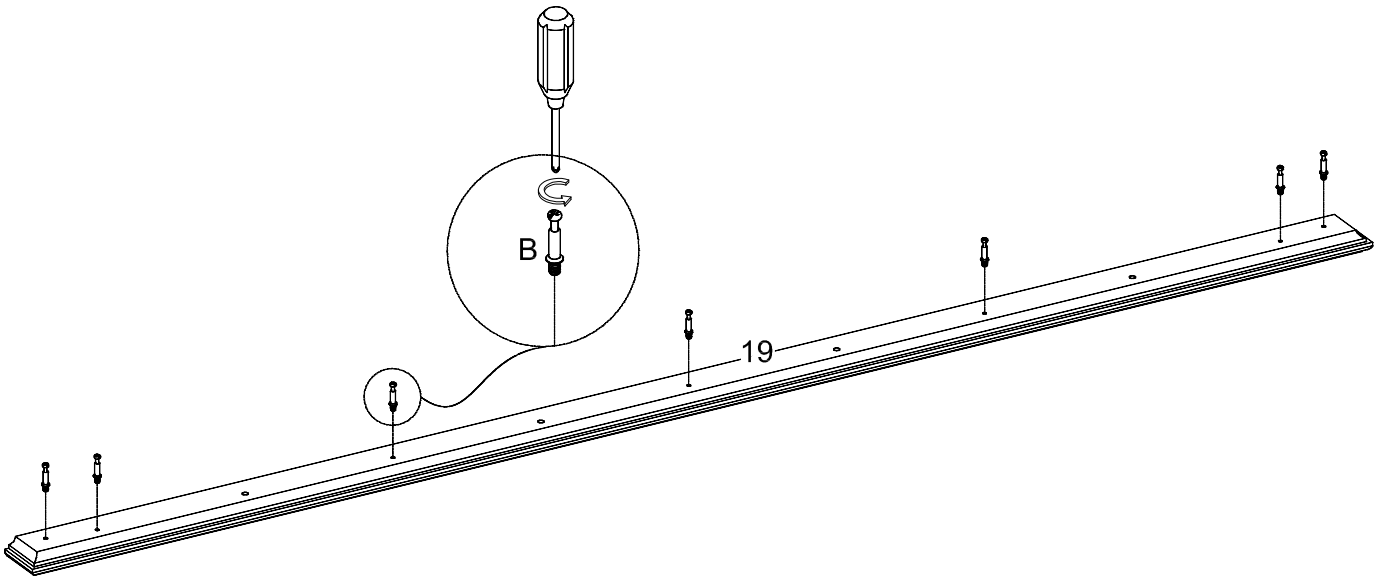

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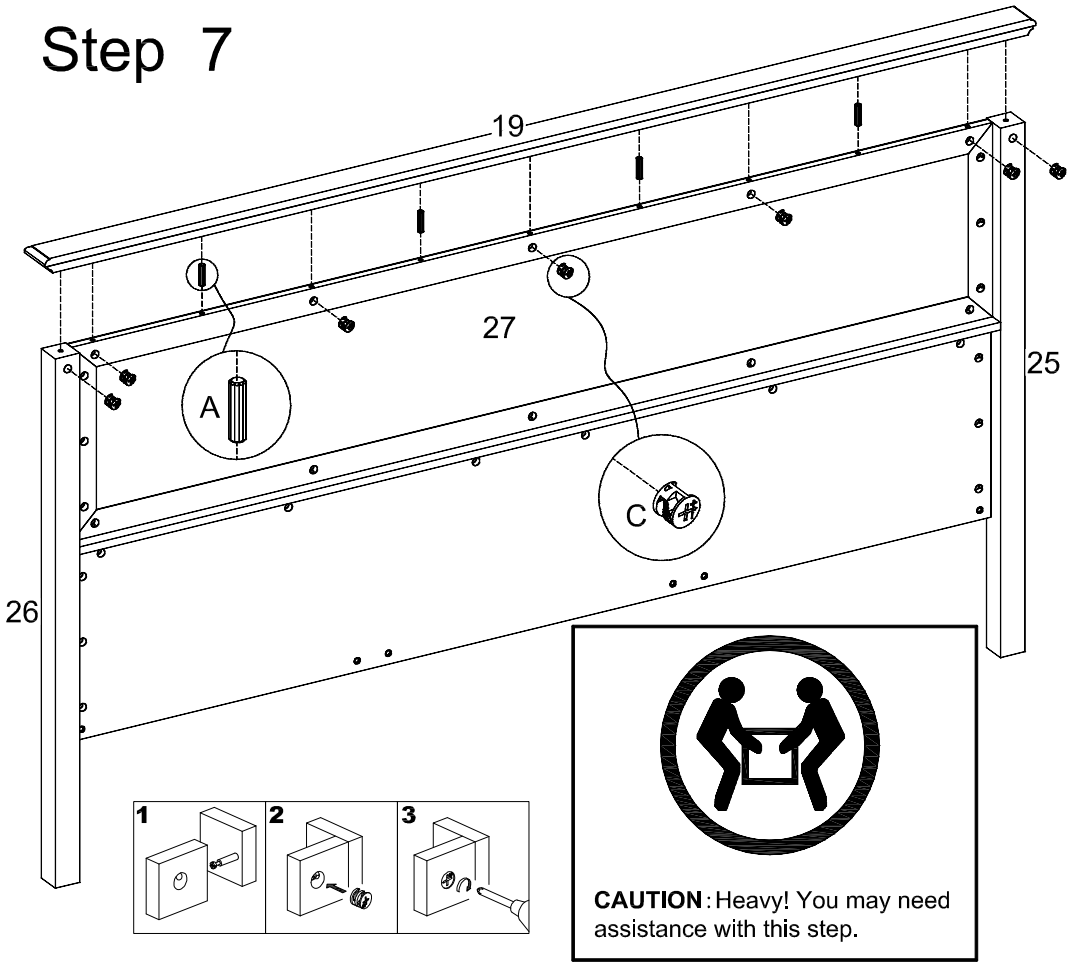
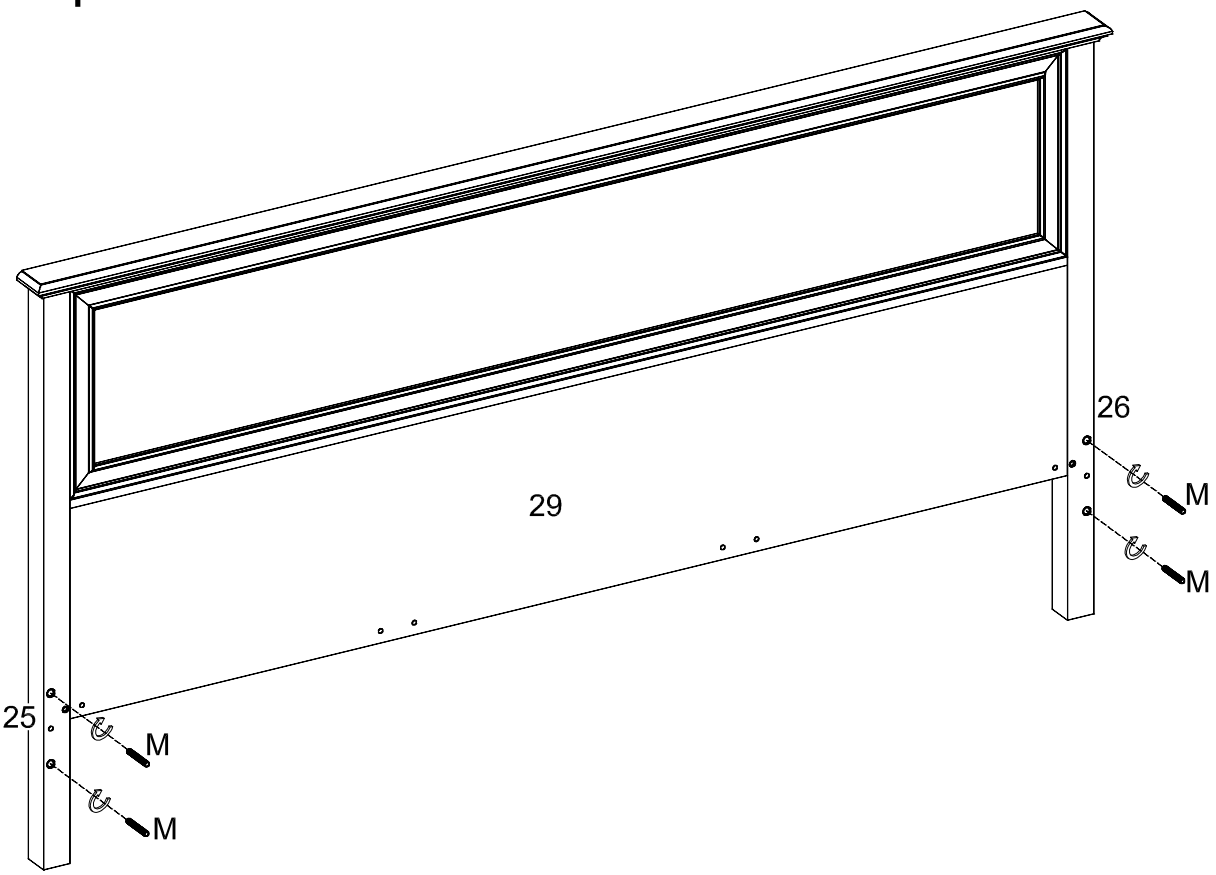


CAUTION: Heavy! You may need assistance with this step.

Step 8



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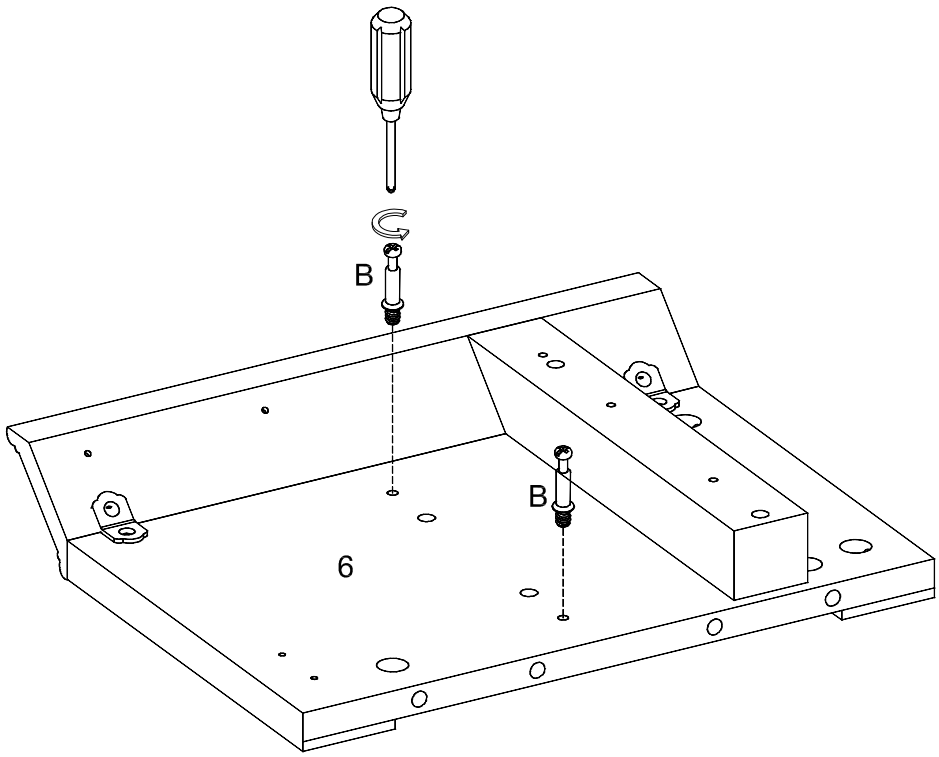

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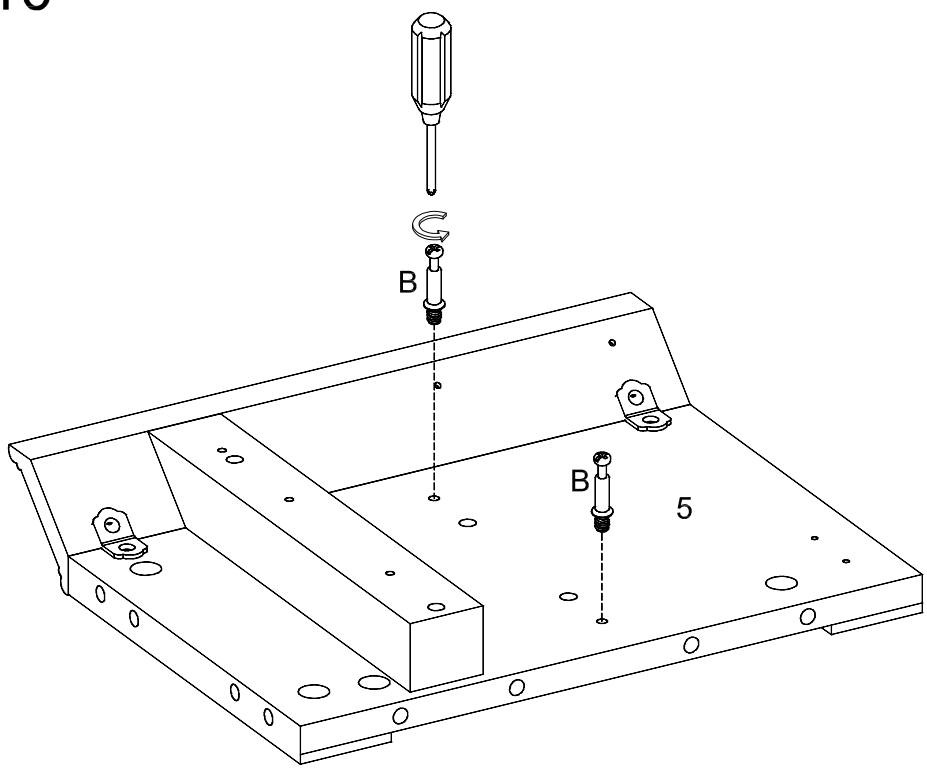

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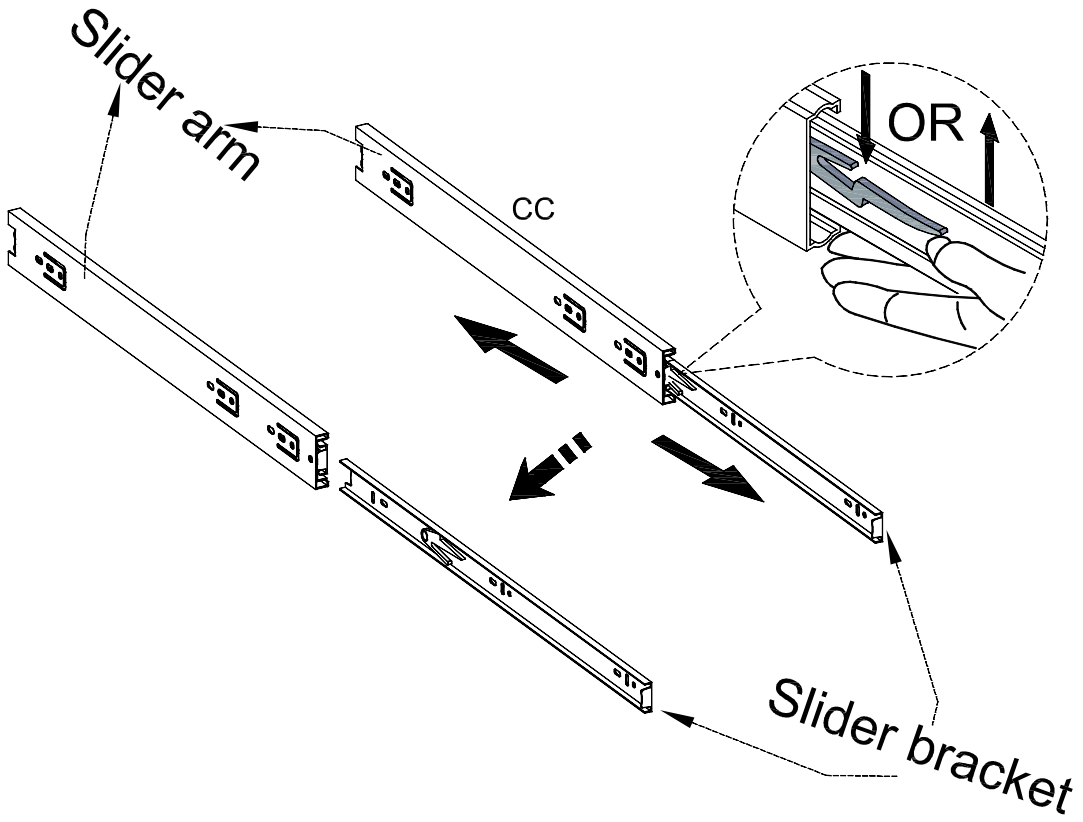

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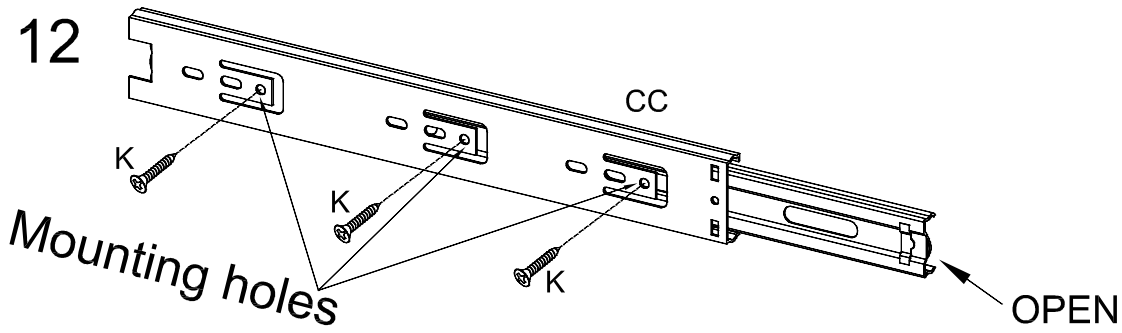

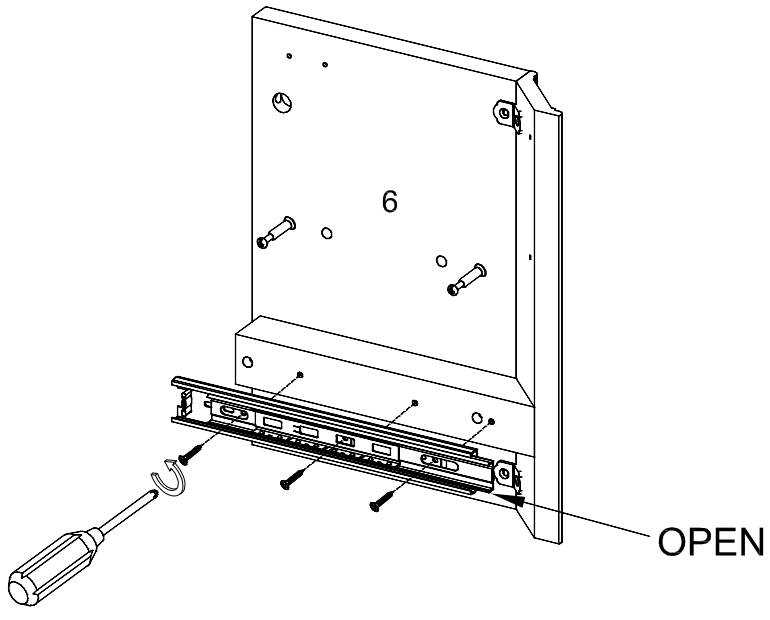

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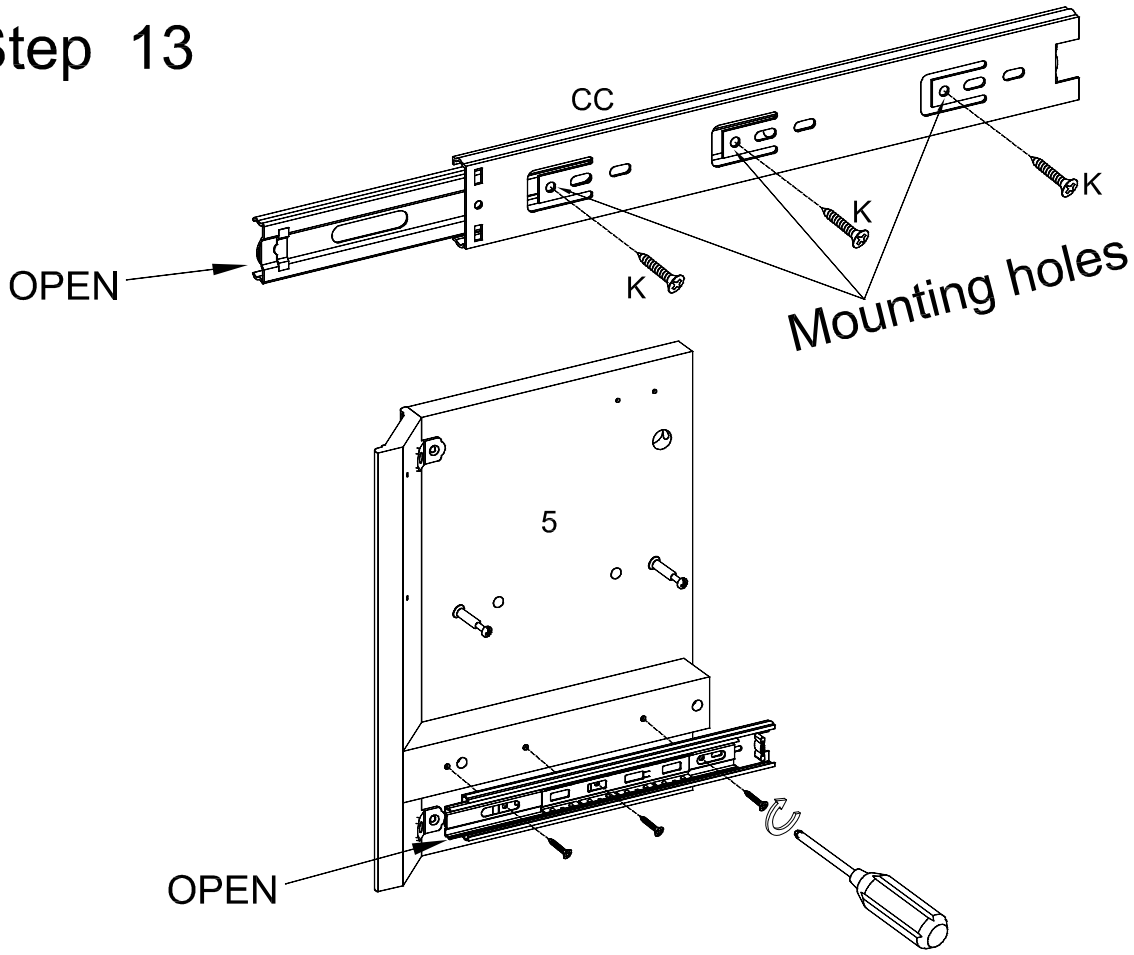

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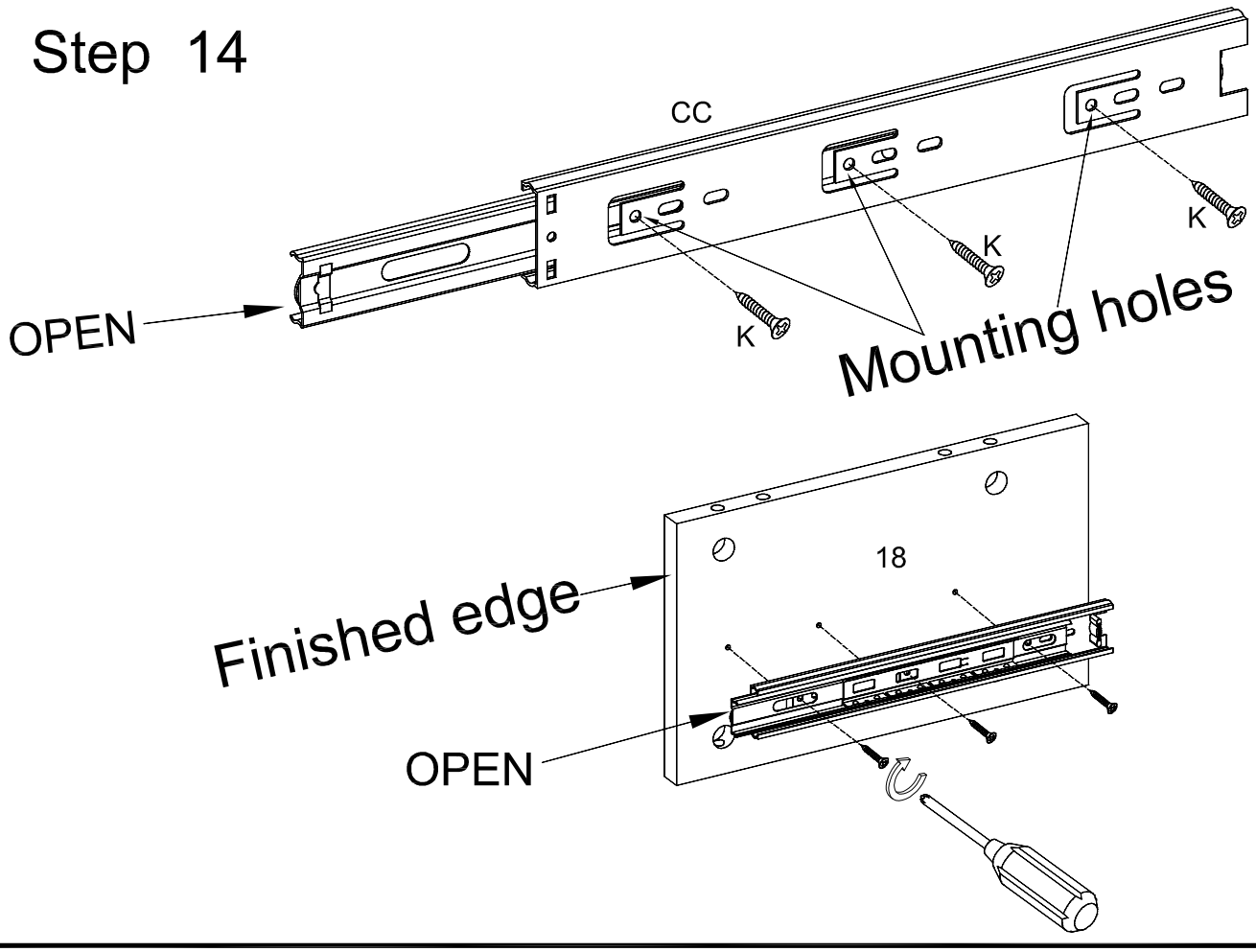

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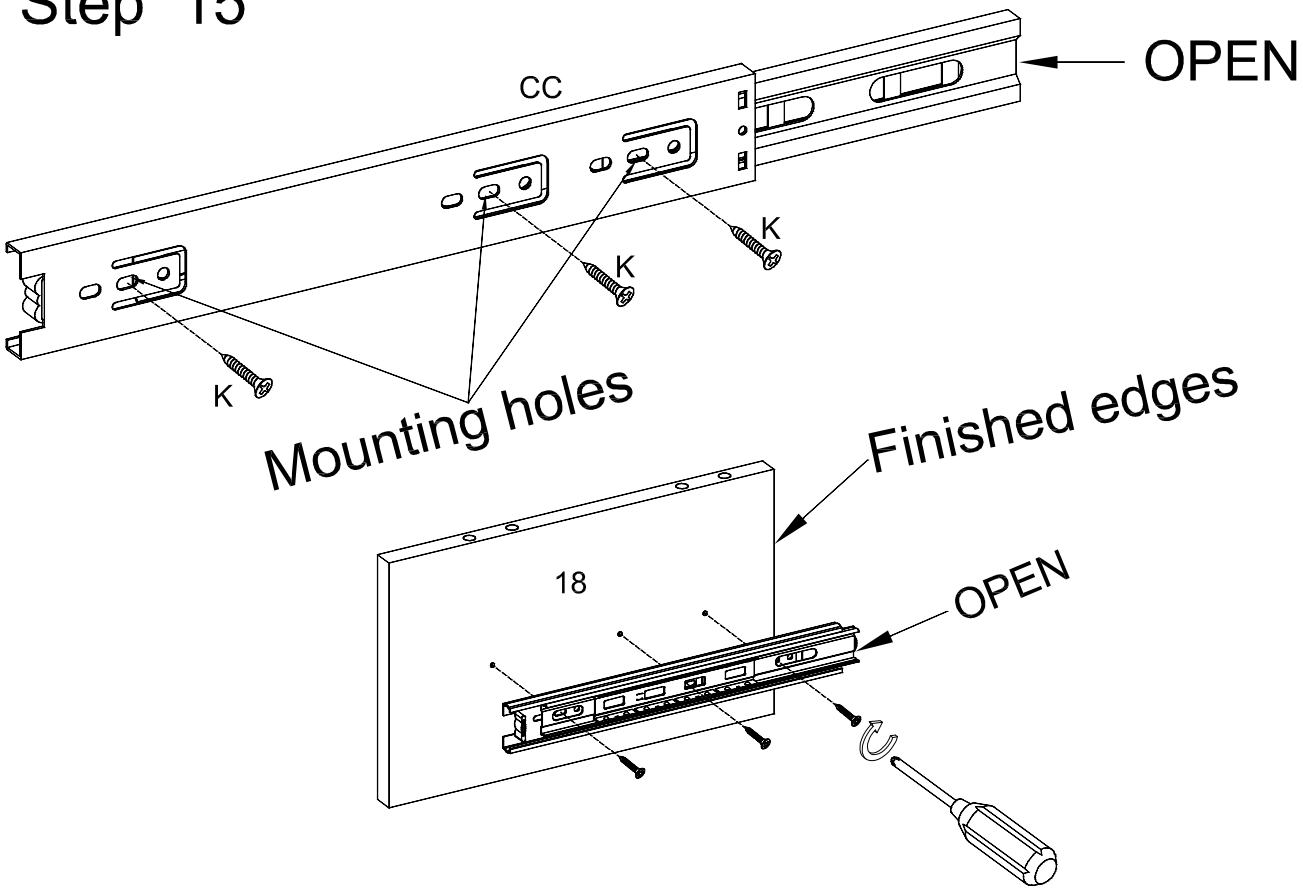

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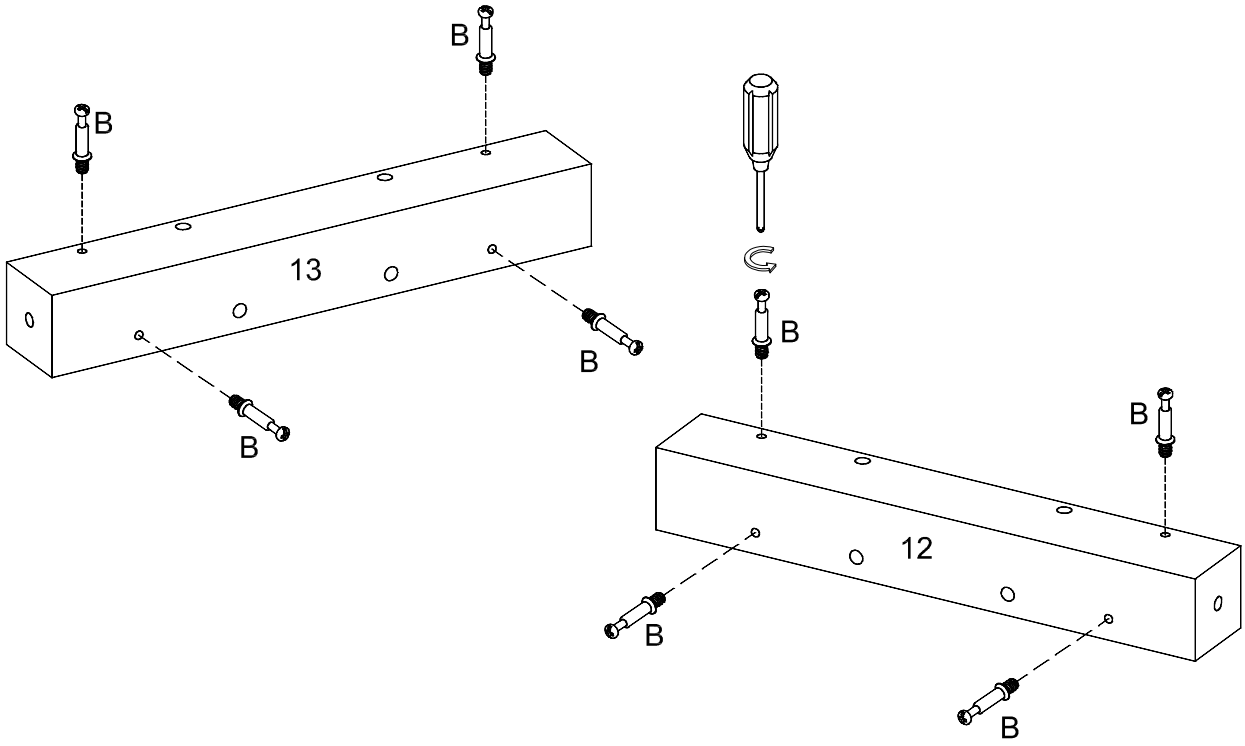

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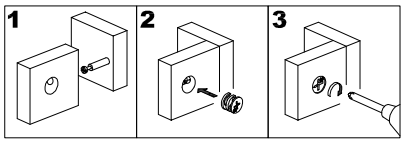

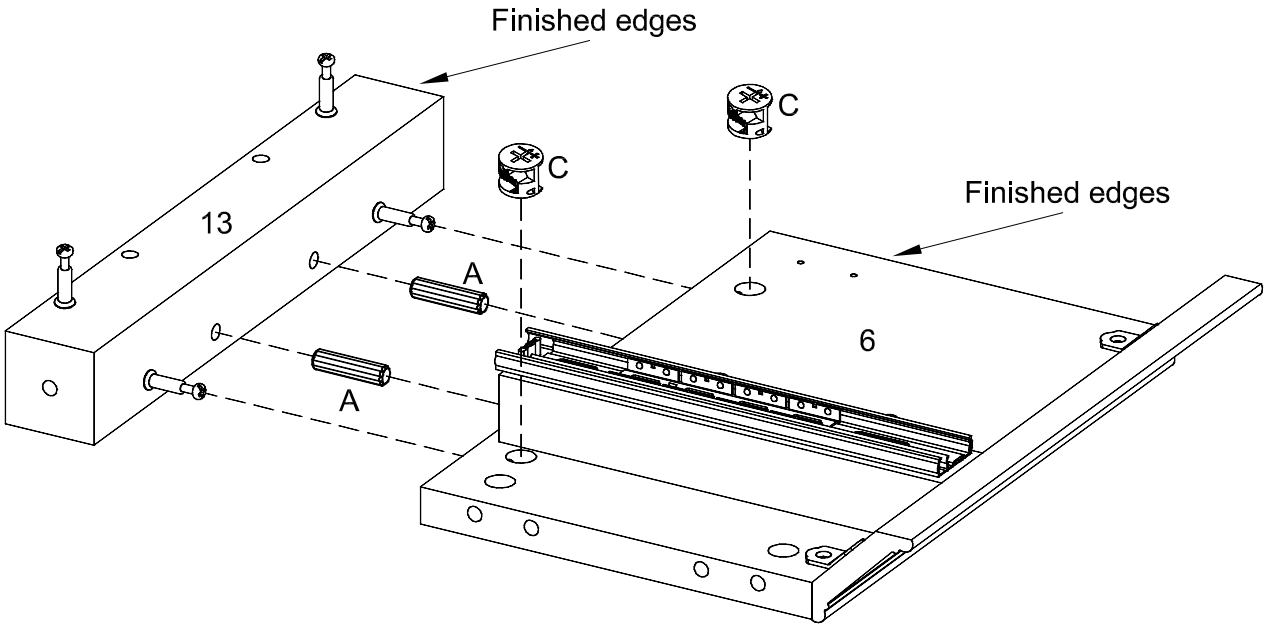

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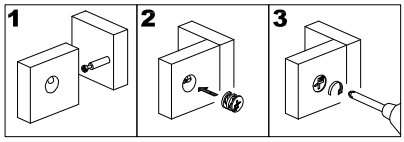

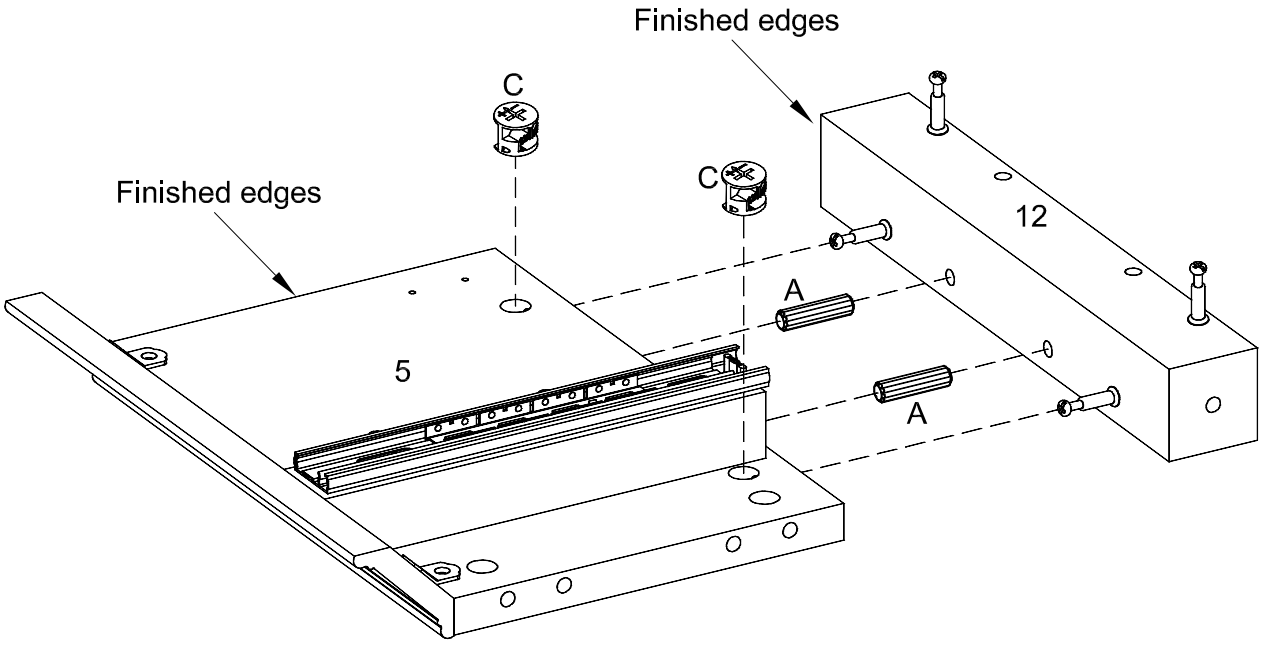

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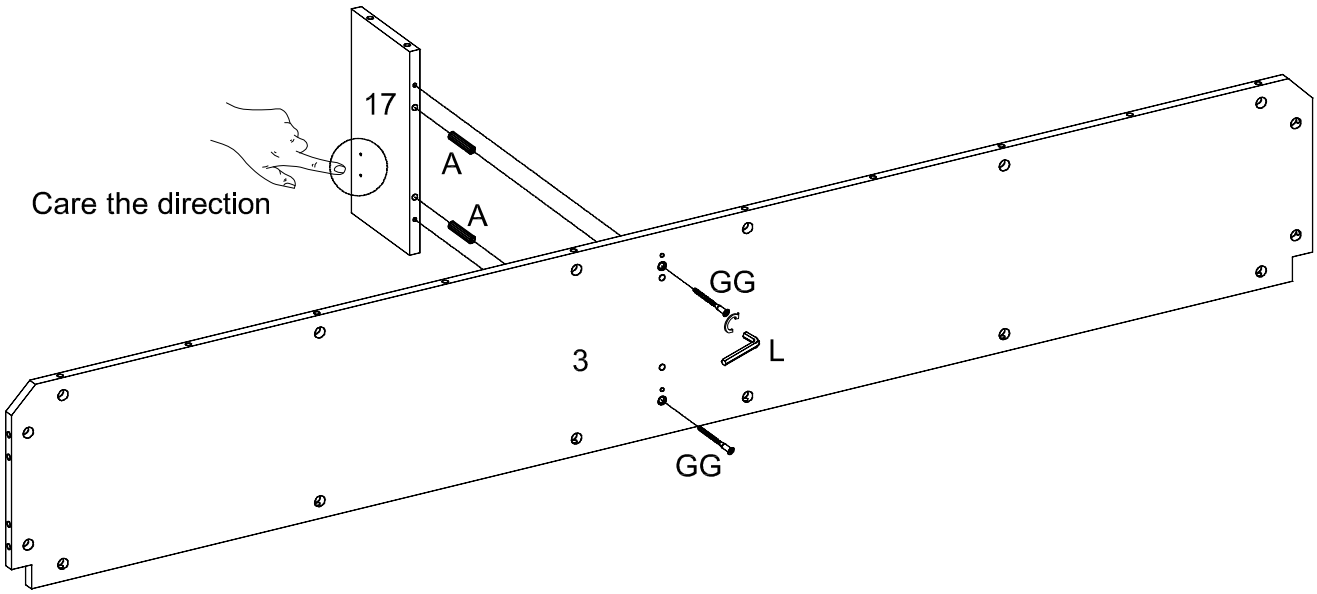

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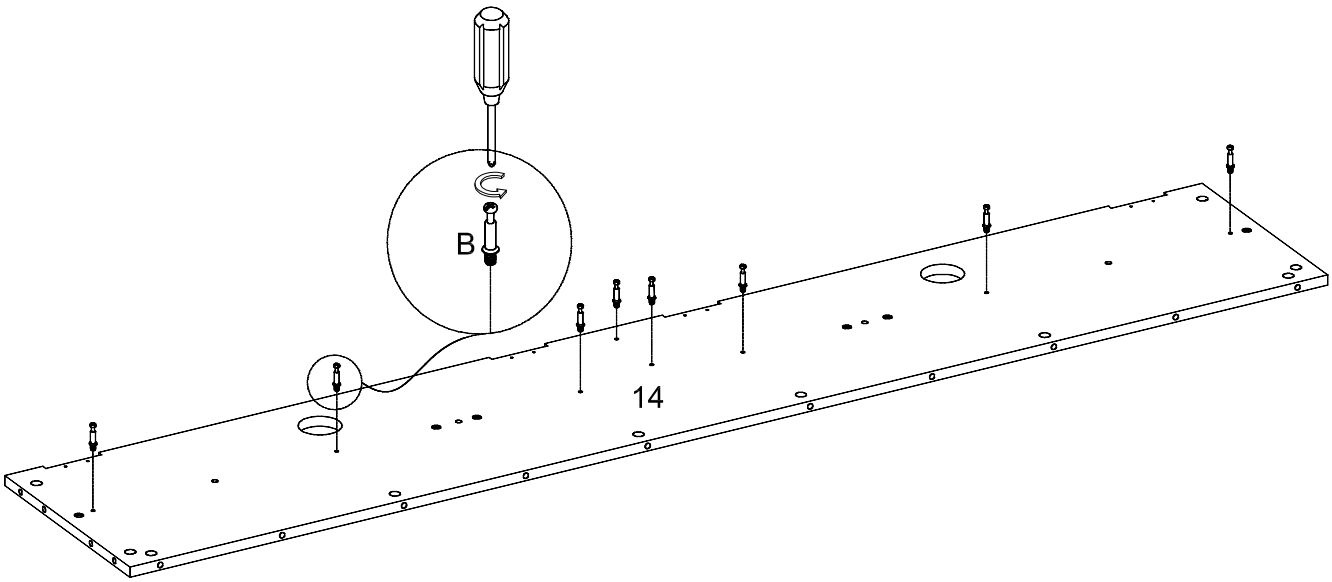

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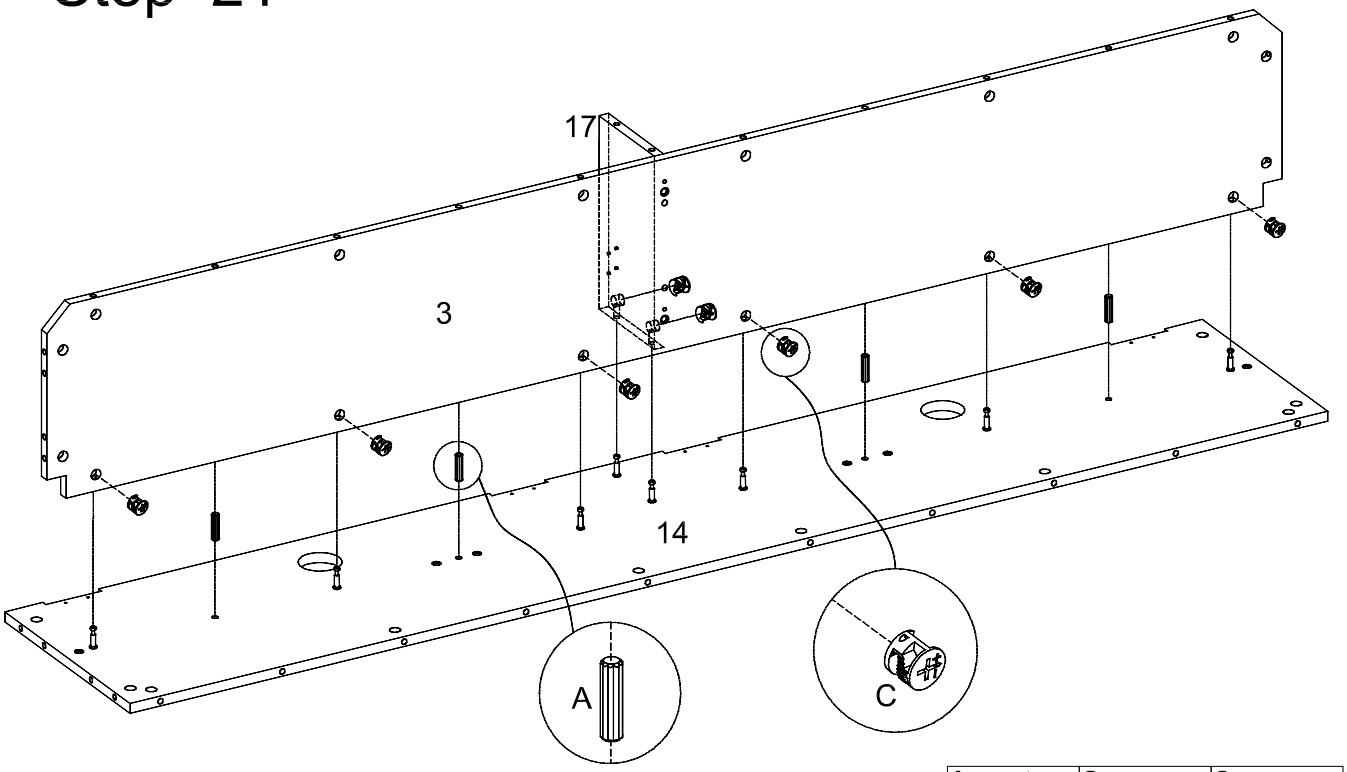

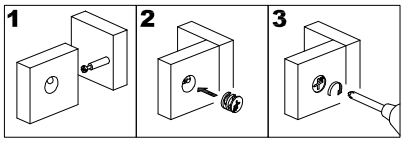

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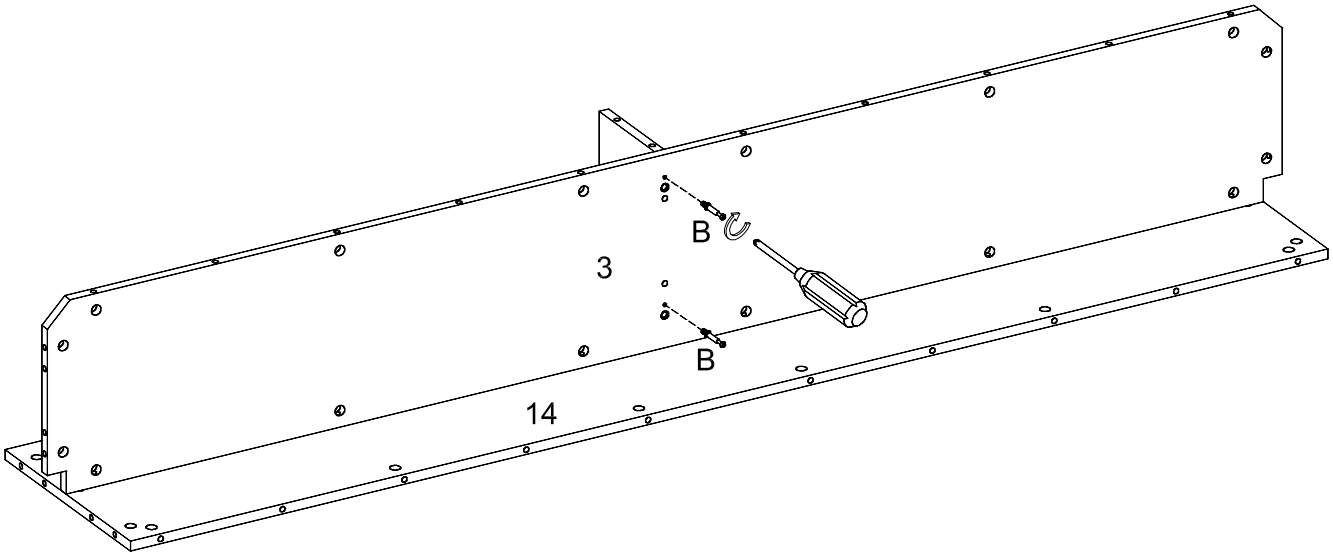

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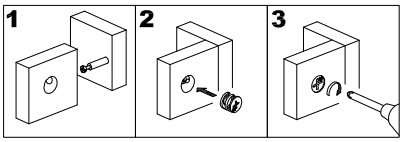
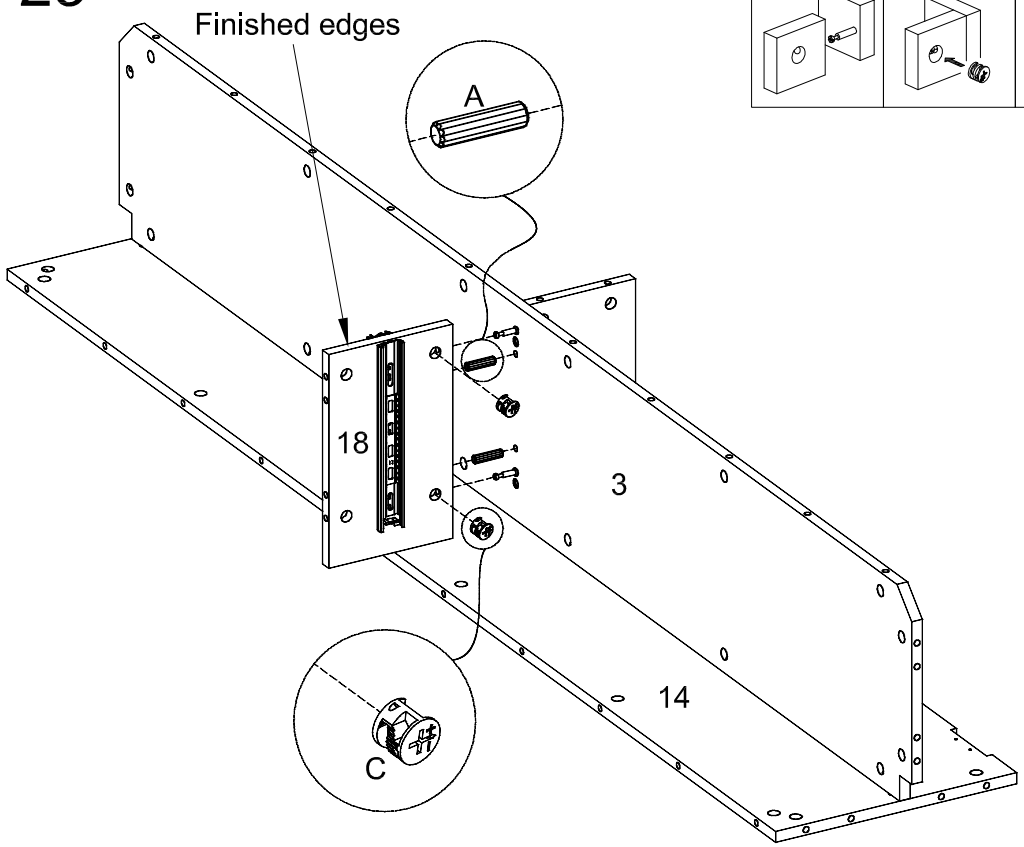
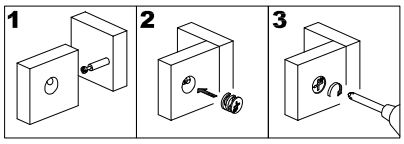
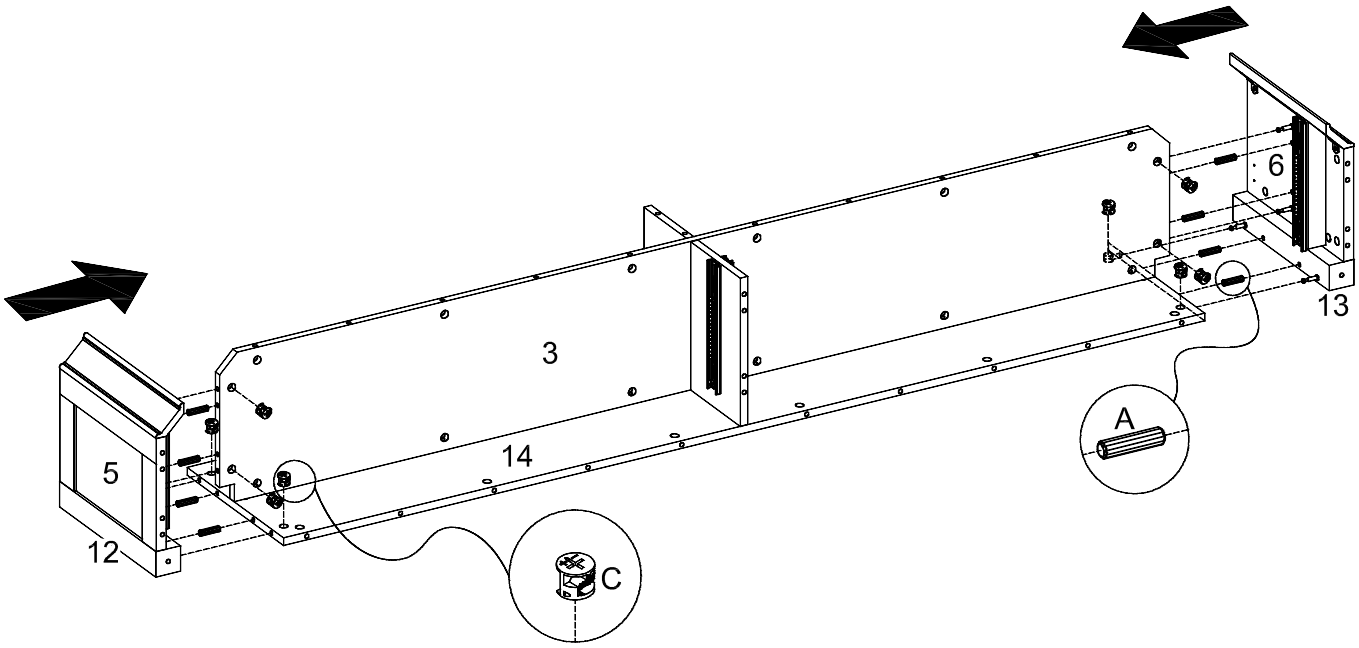




Step 24





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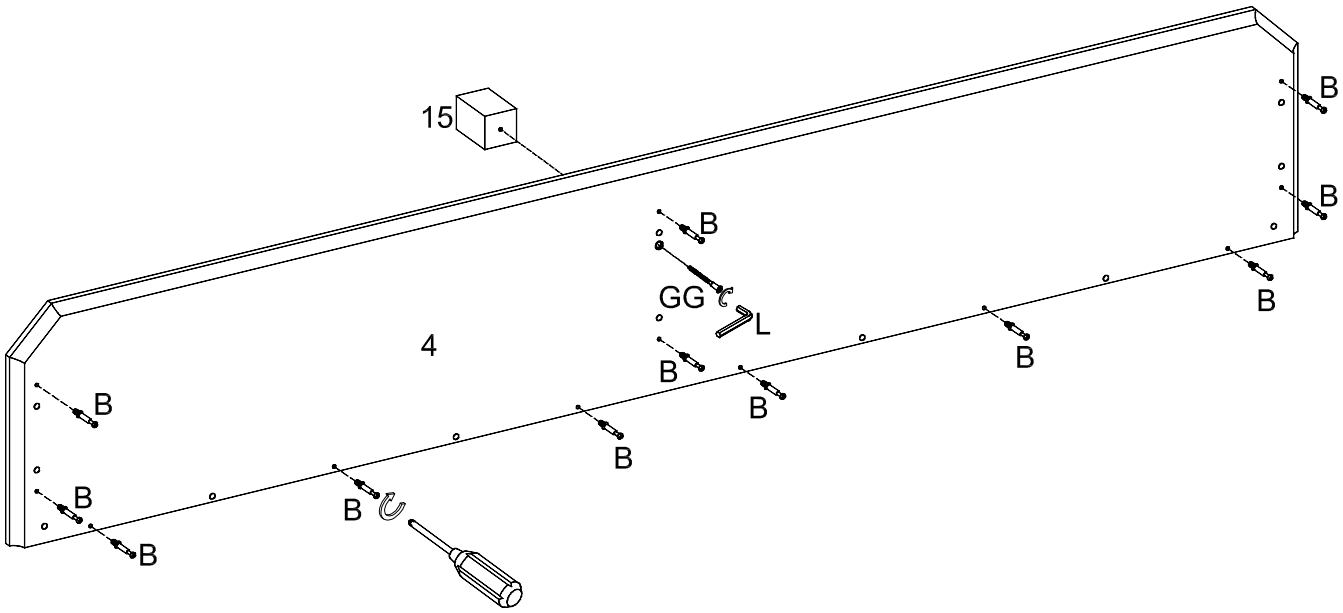

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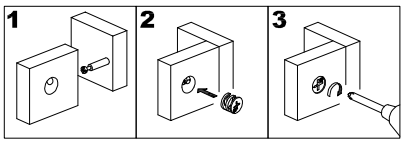

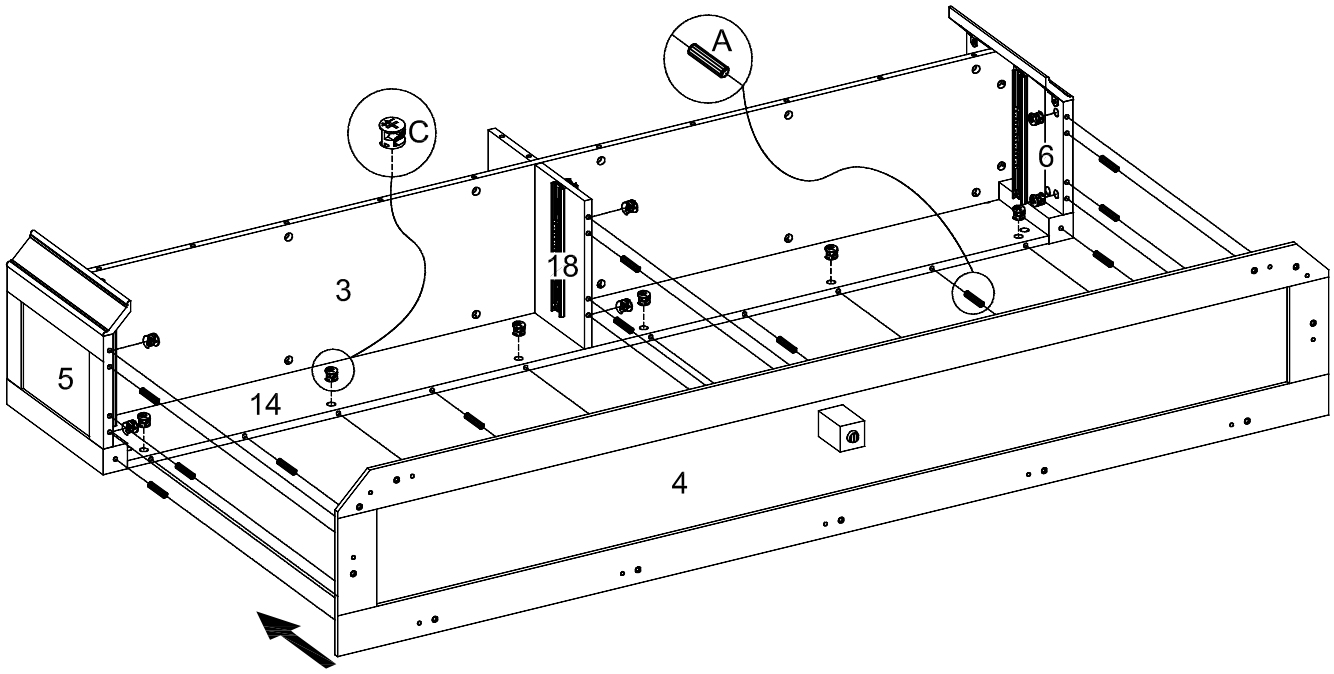

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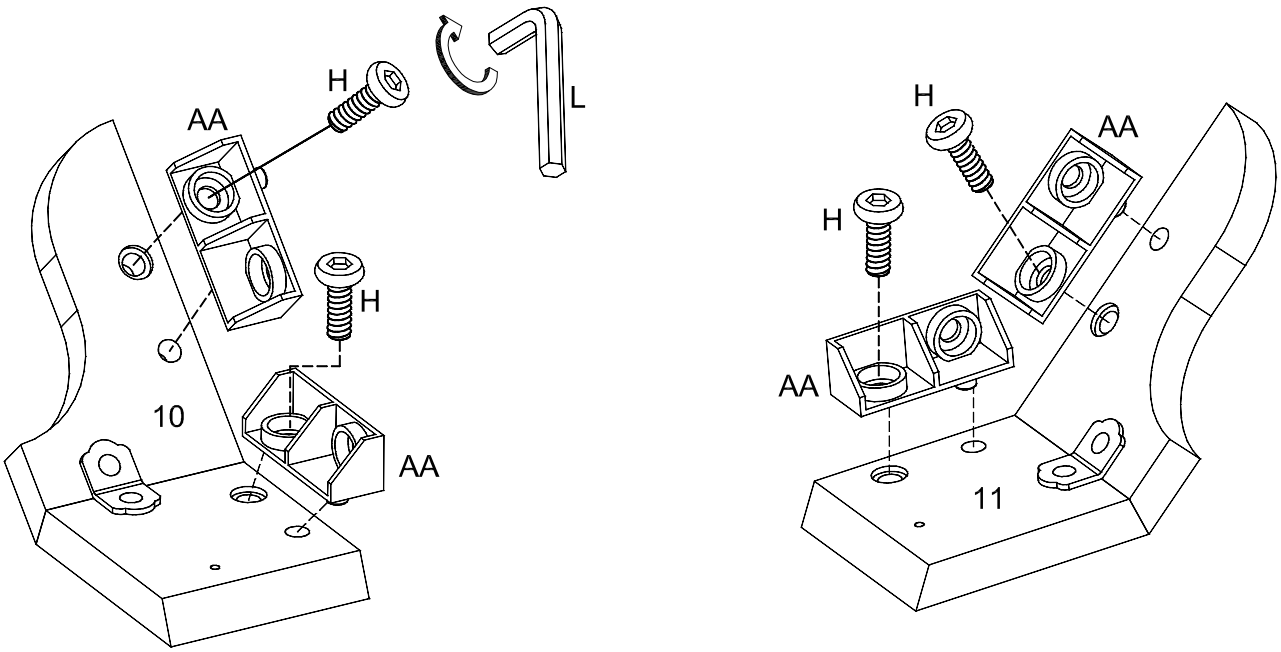

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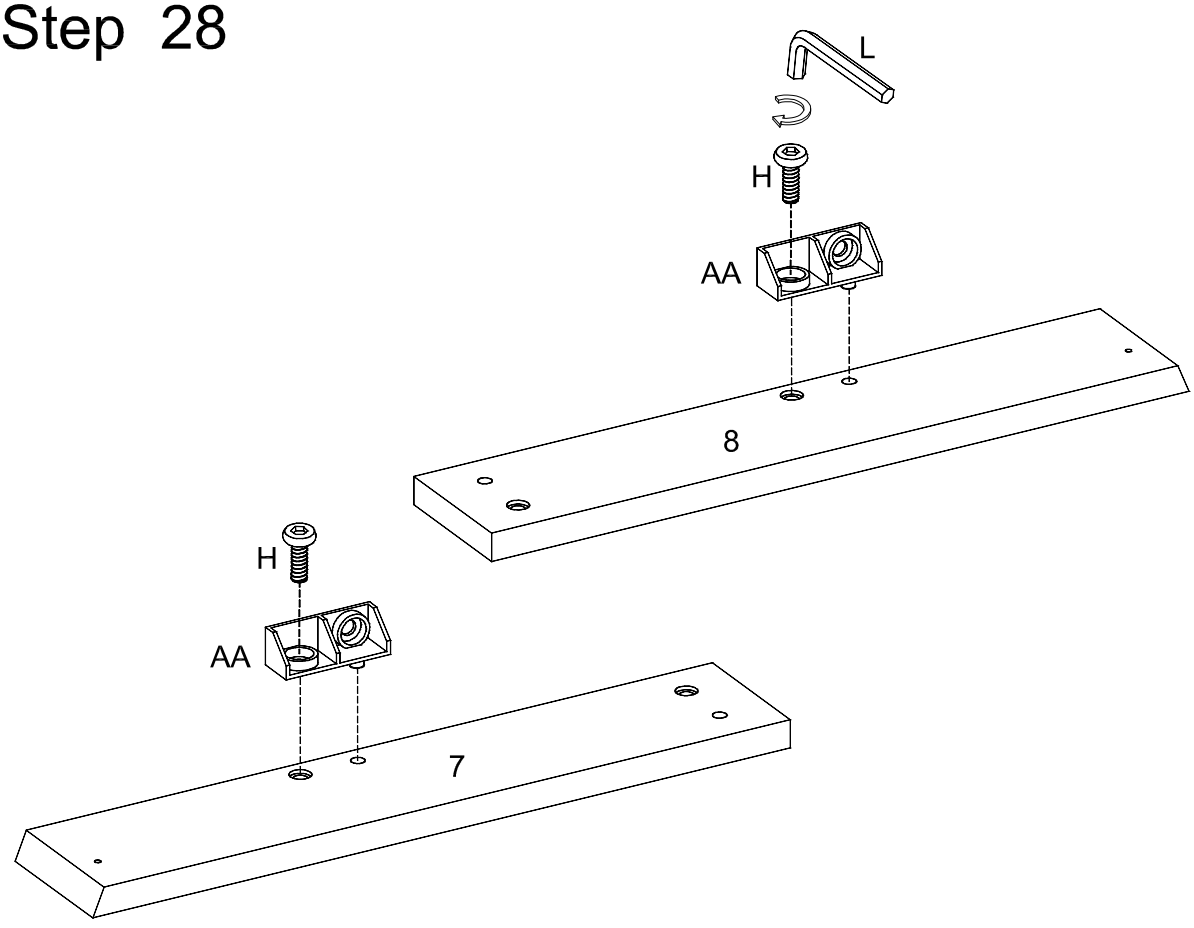

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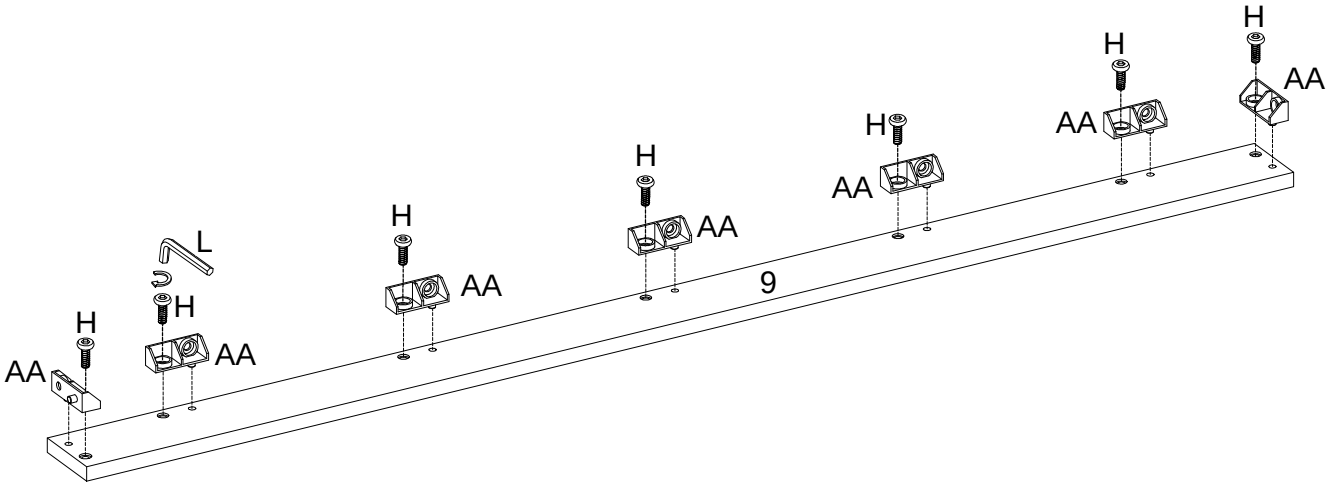

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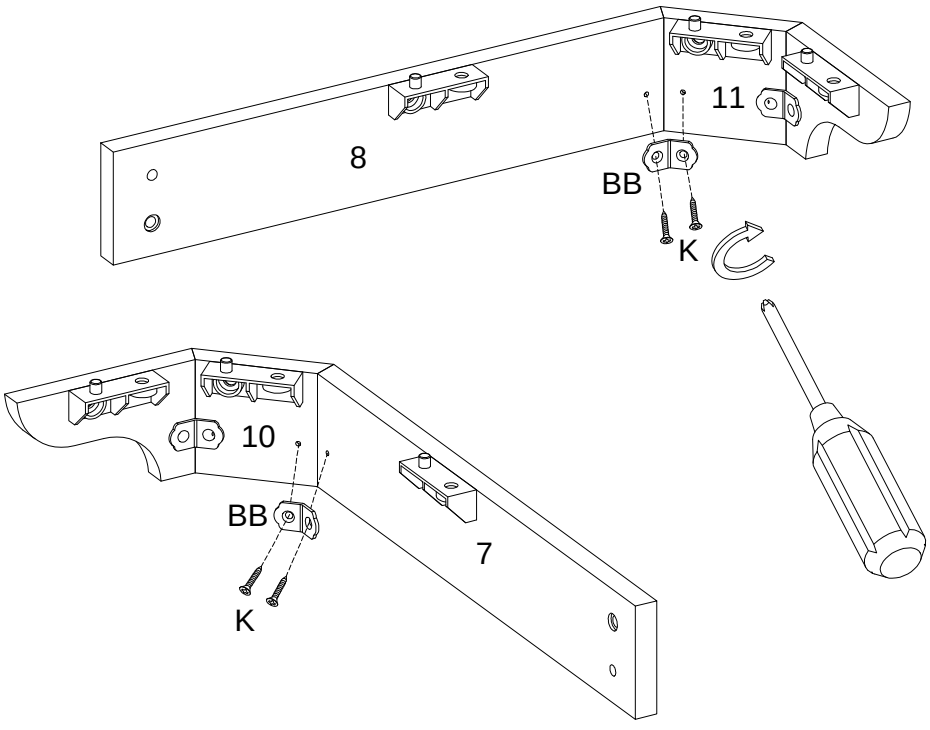

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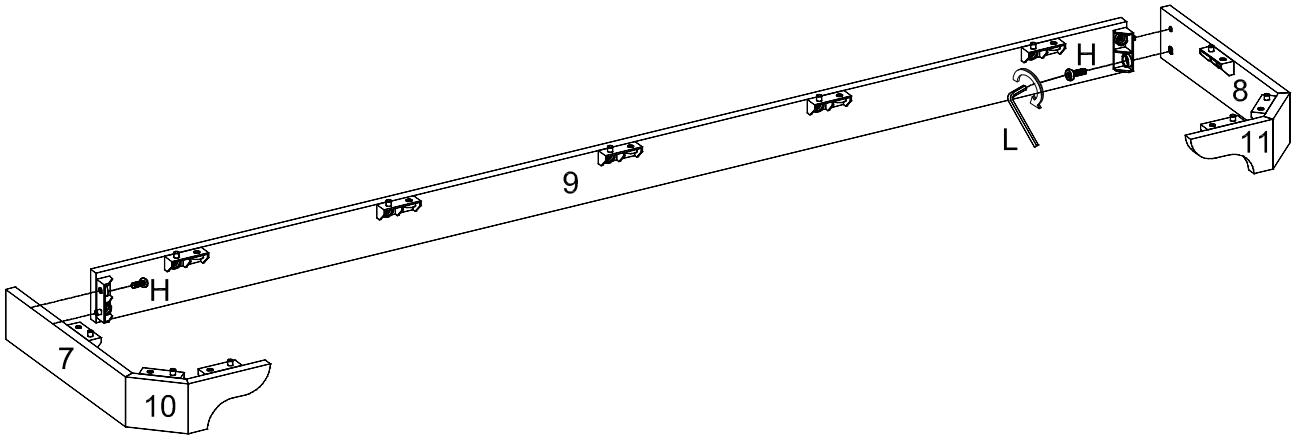

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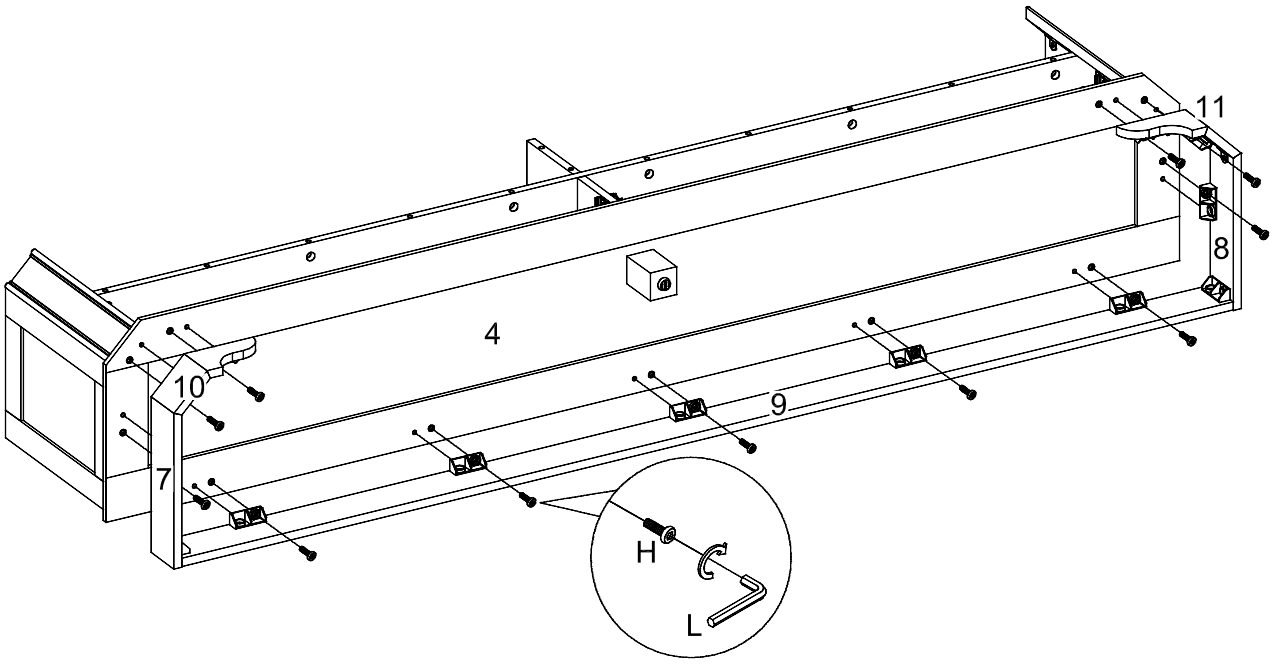
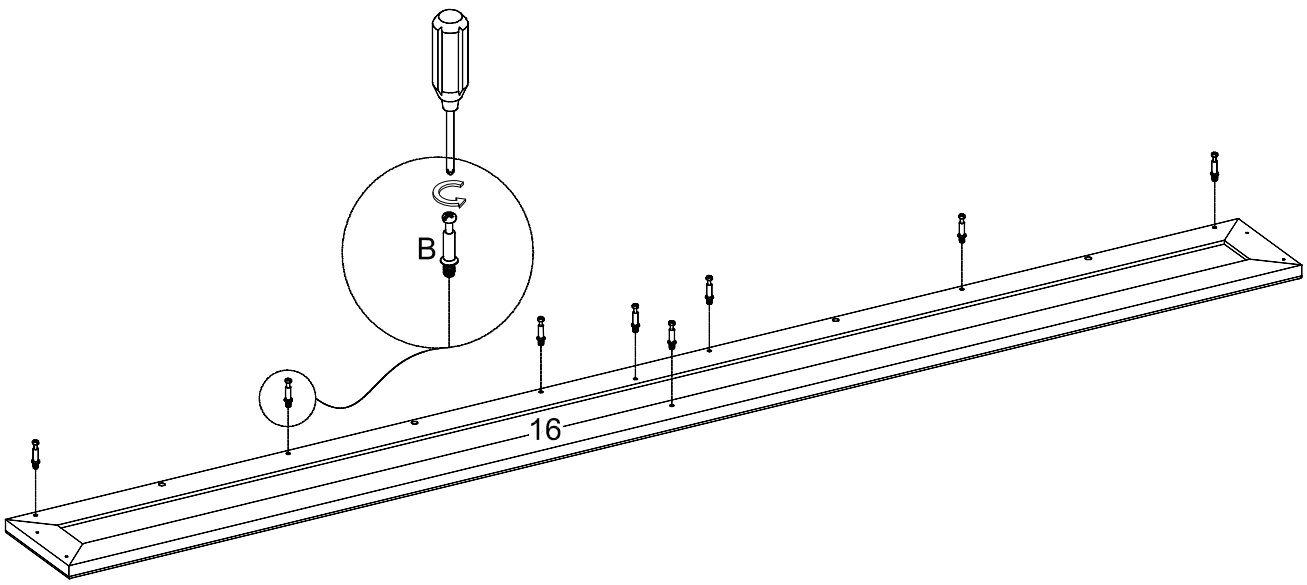


Step 33



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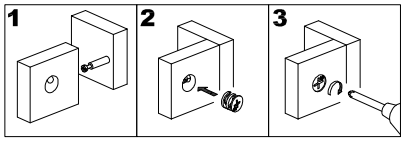

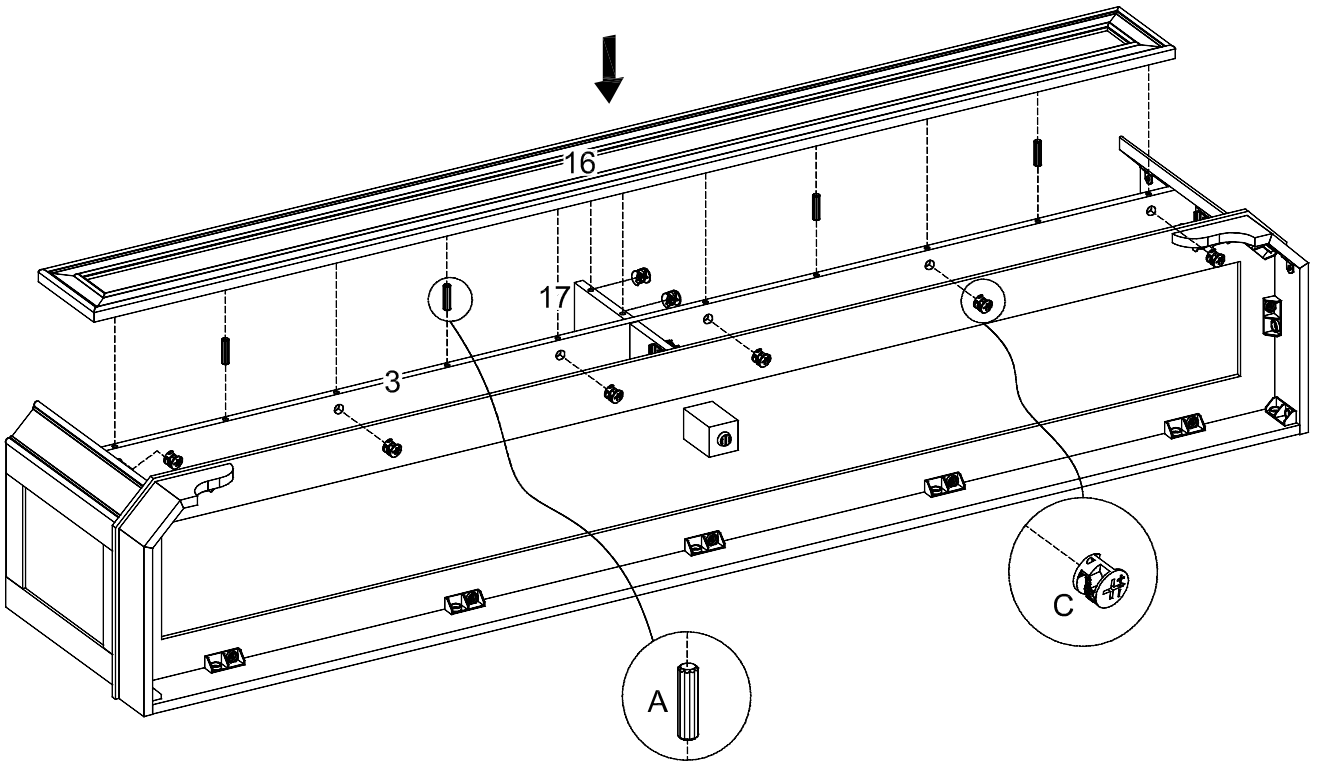

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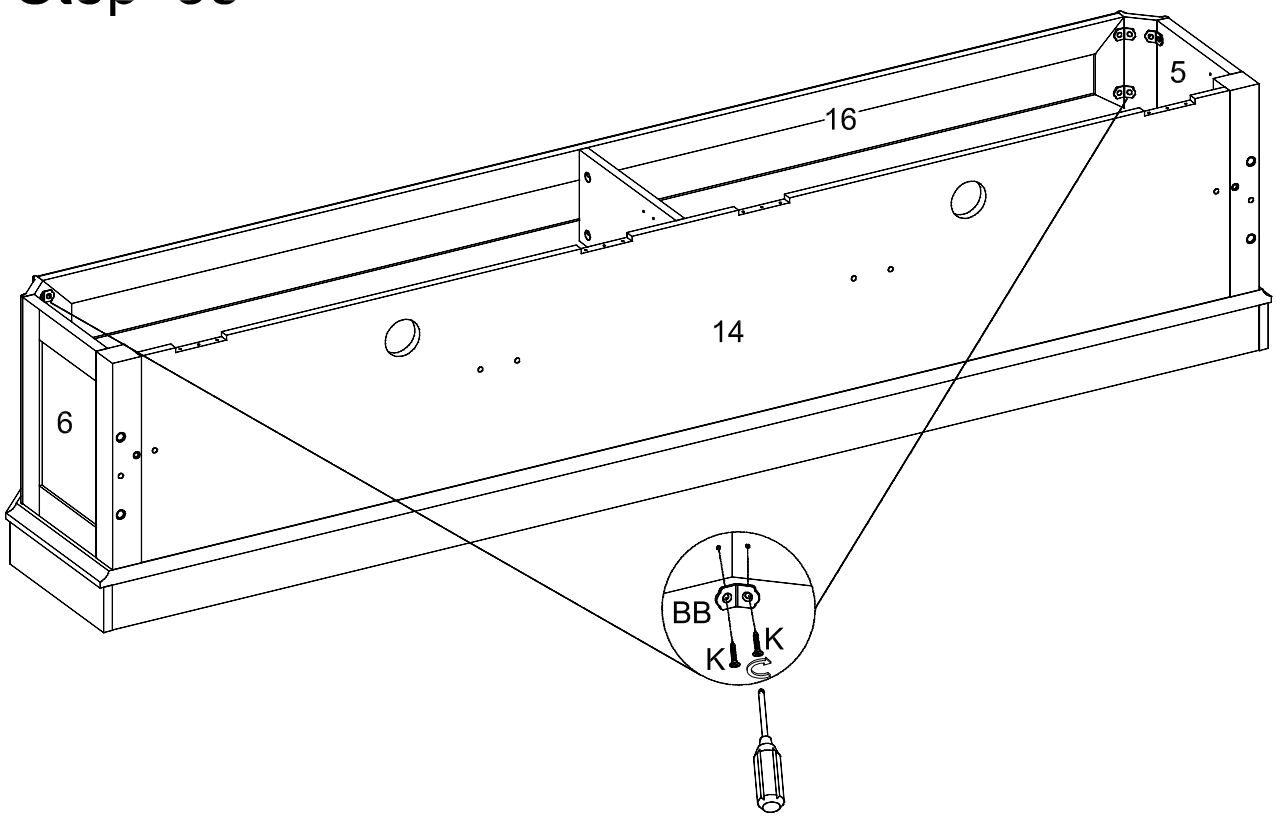

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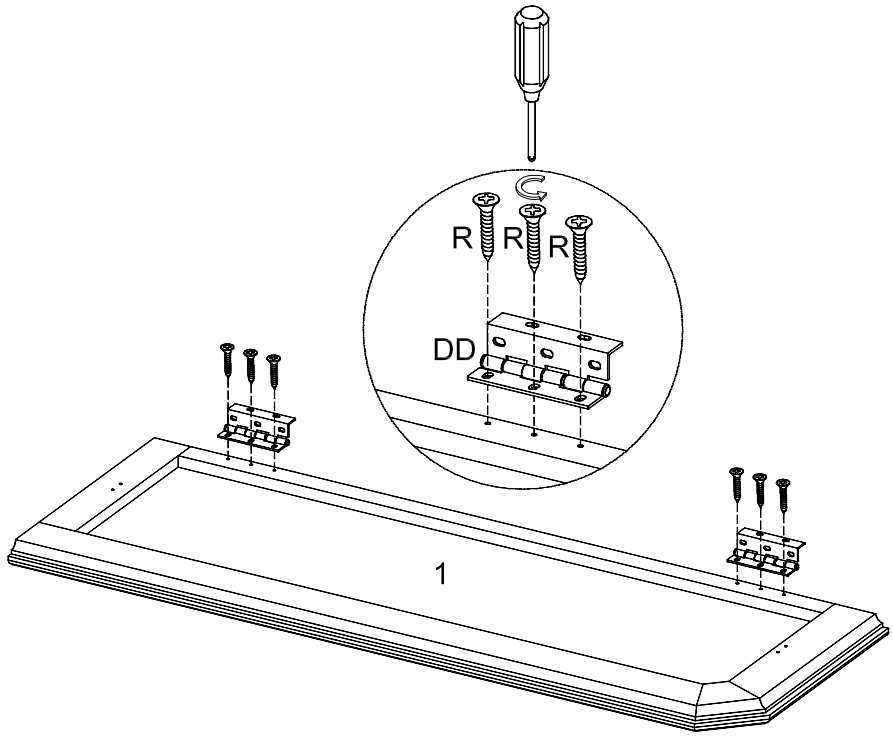

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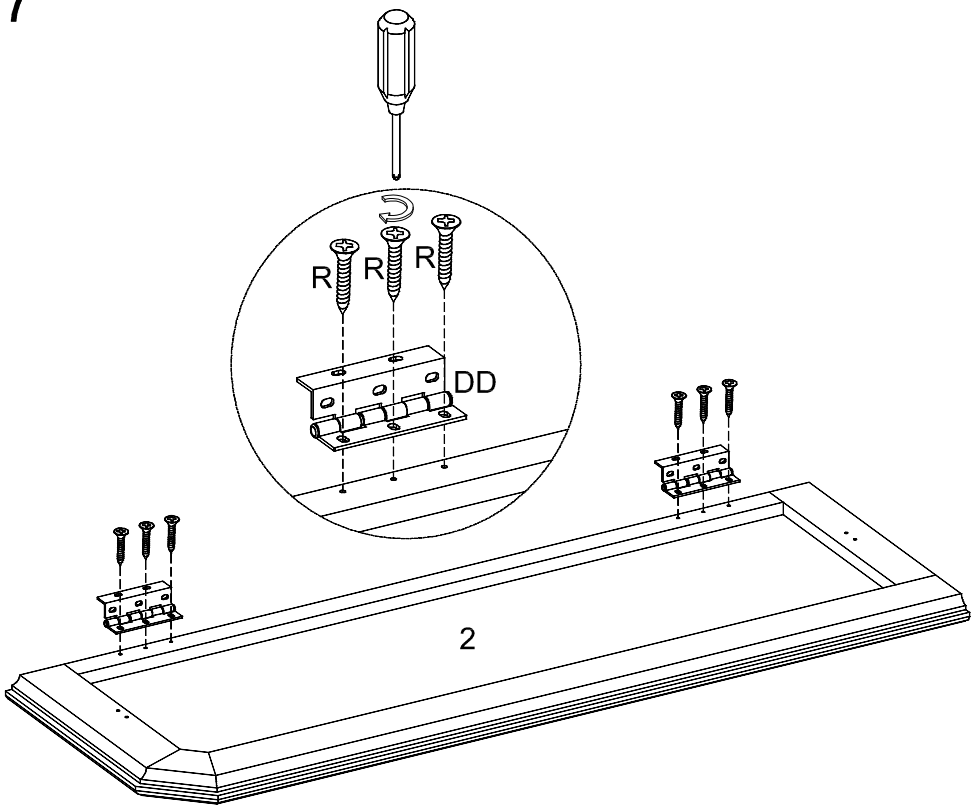
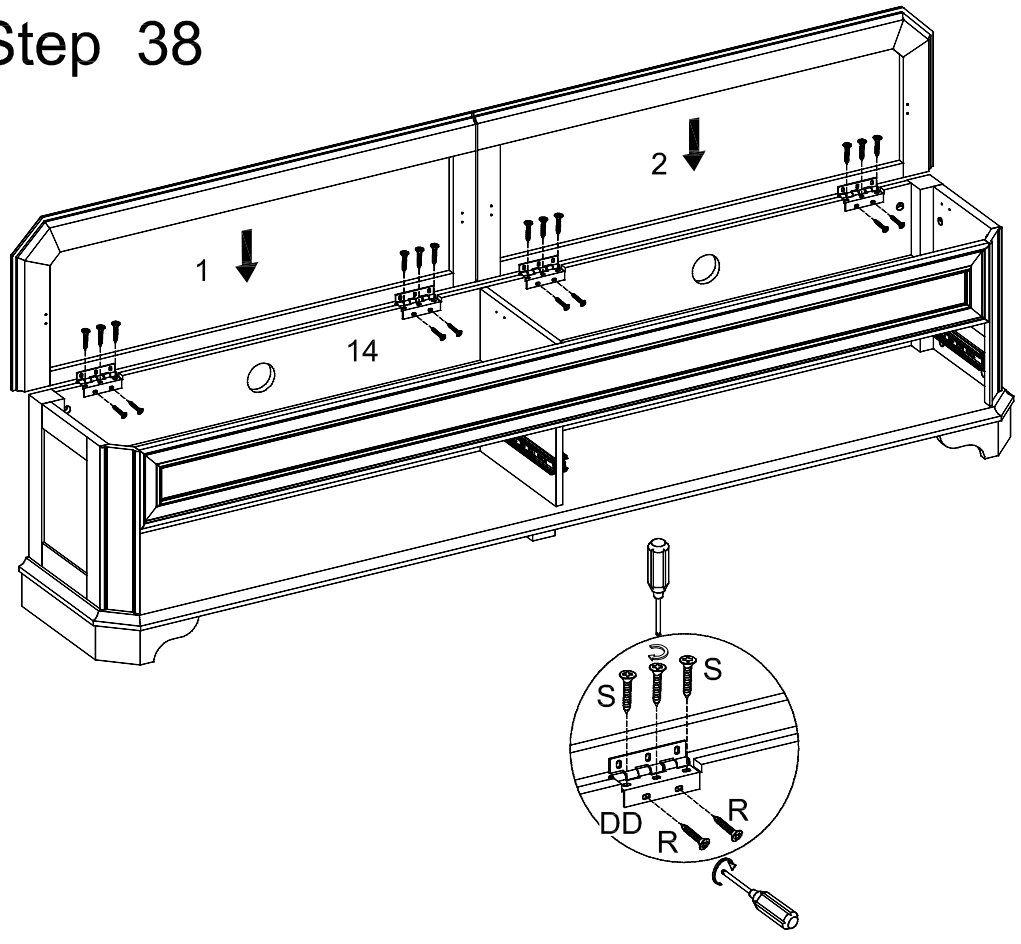


Step 38



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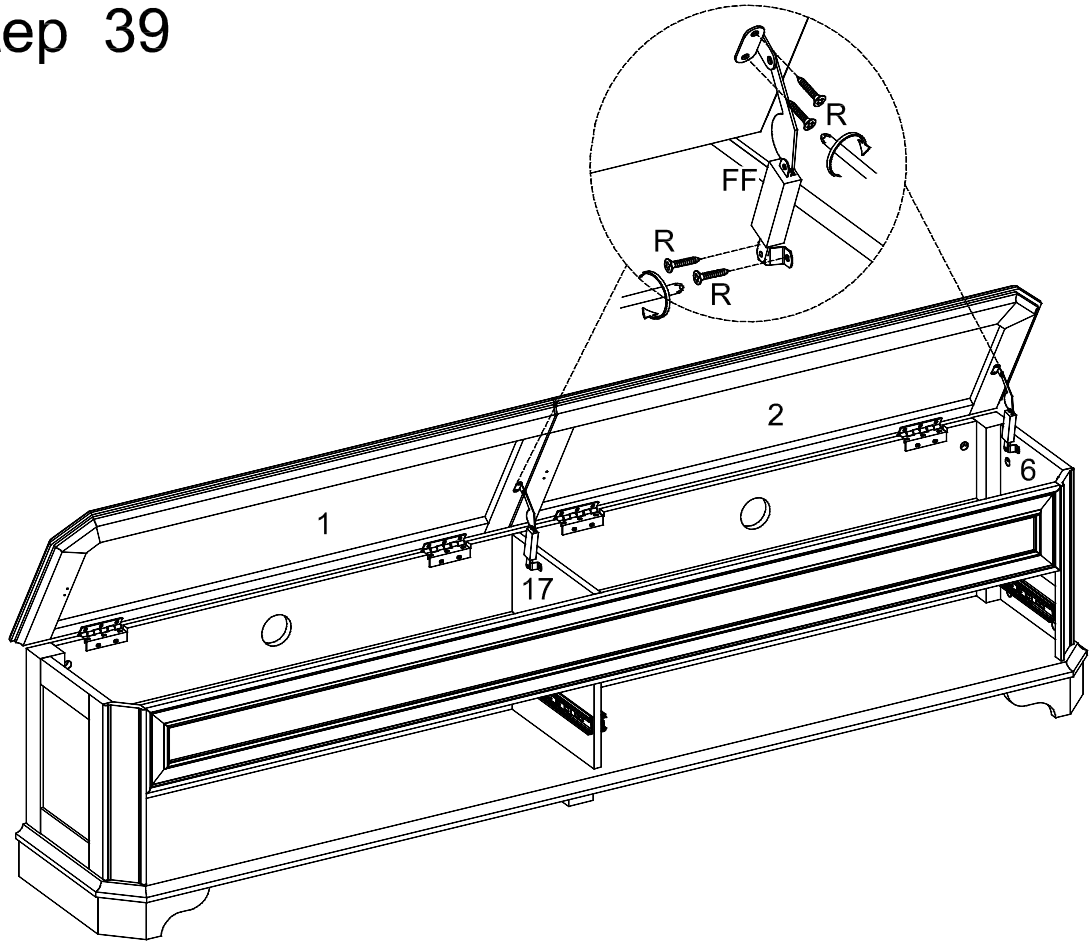

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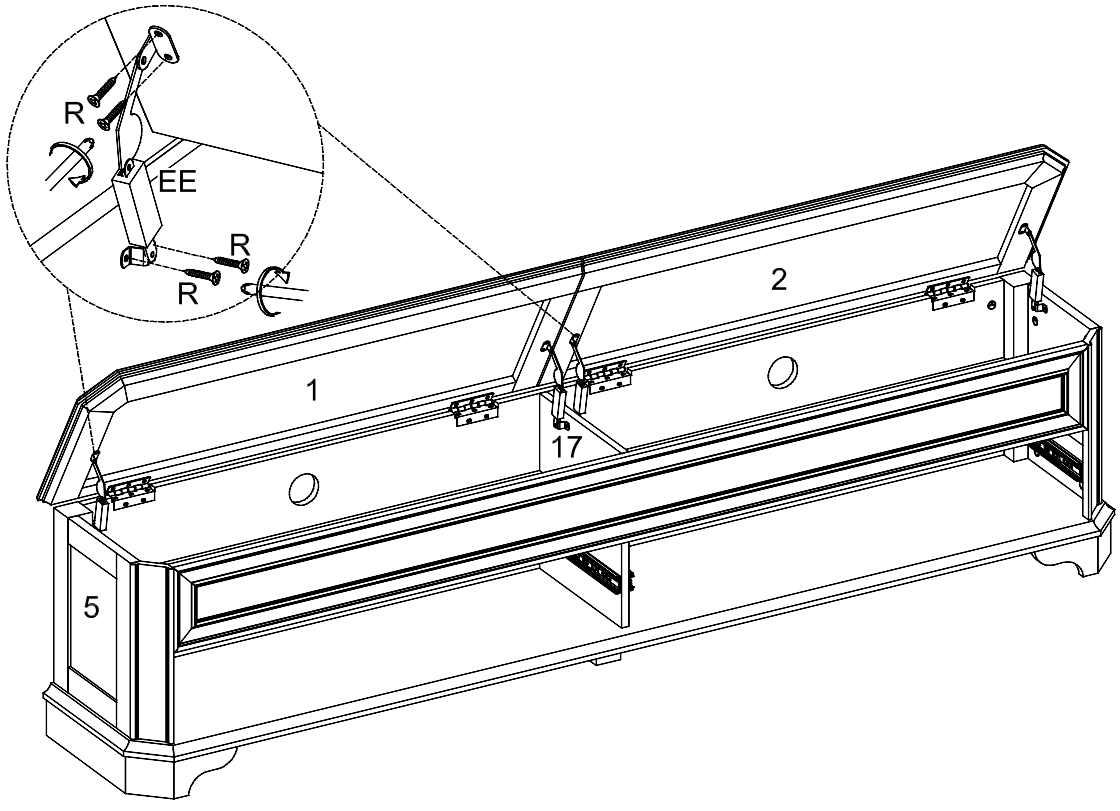

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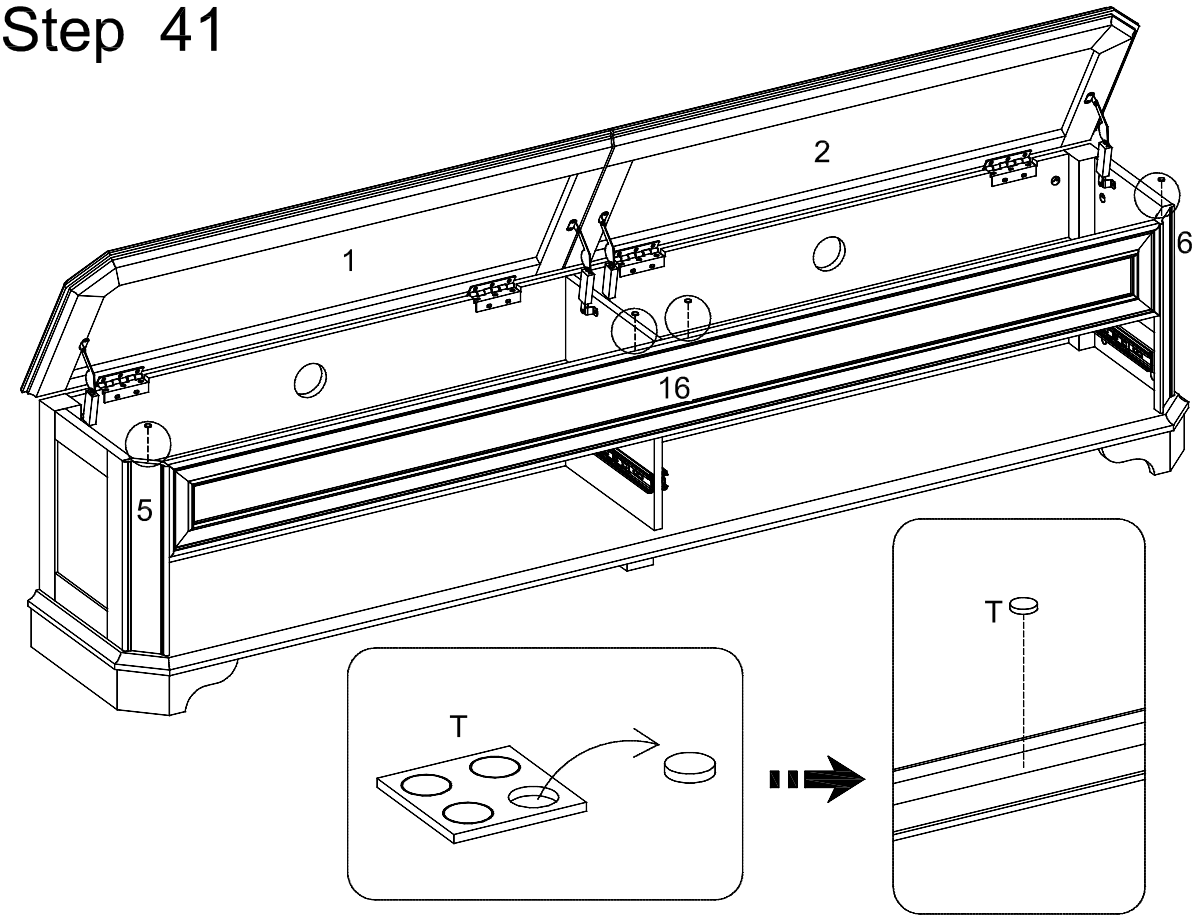
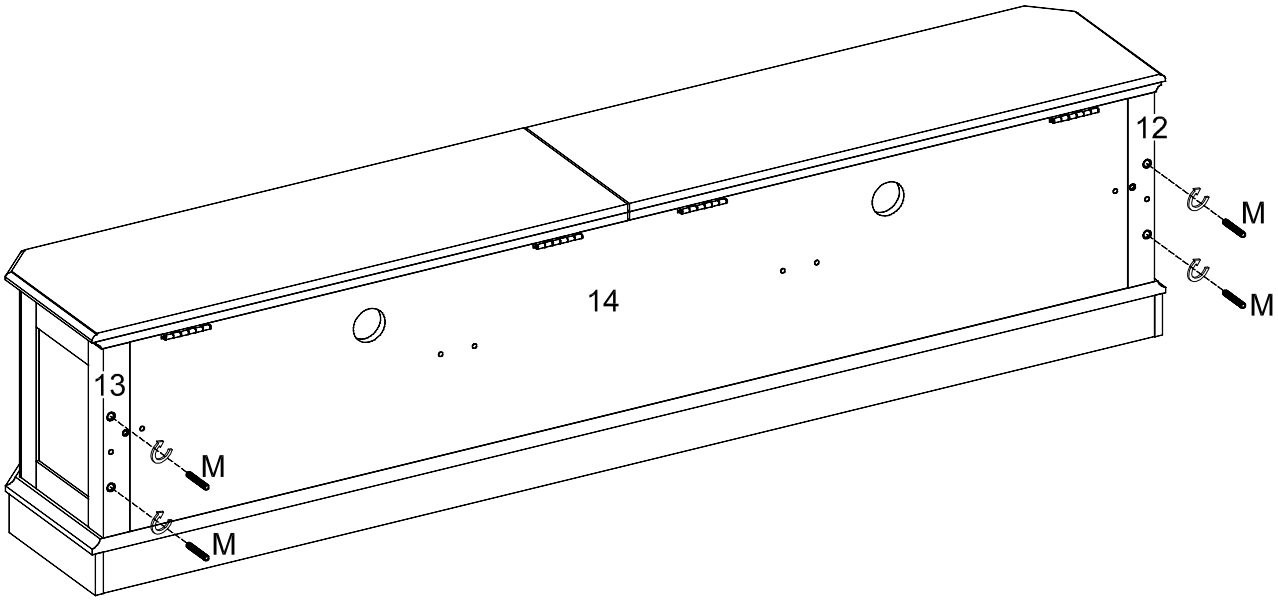
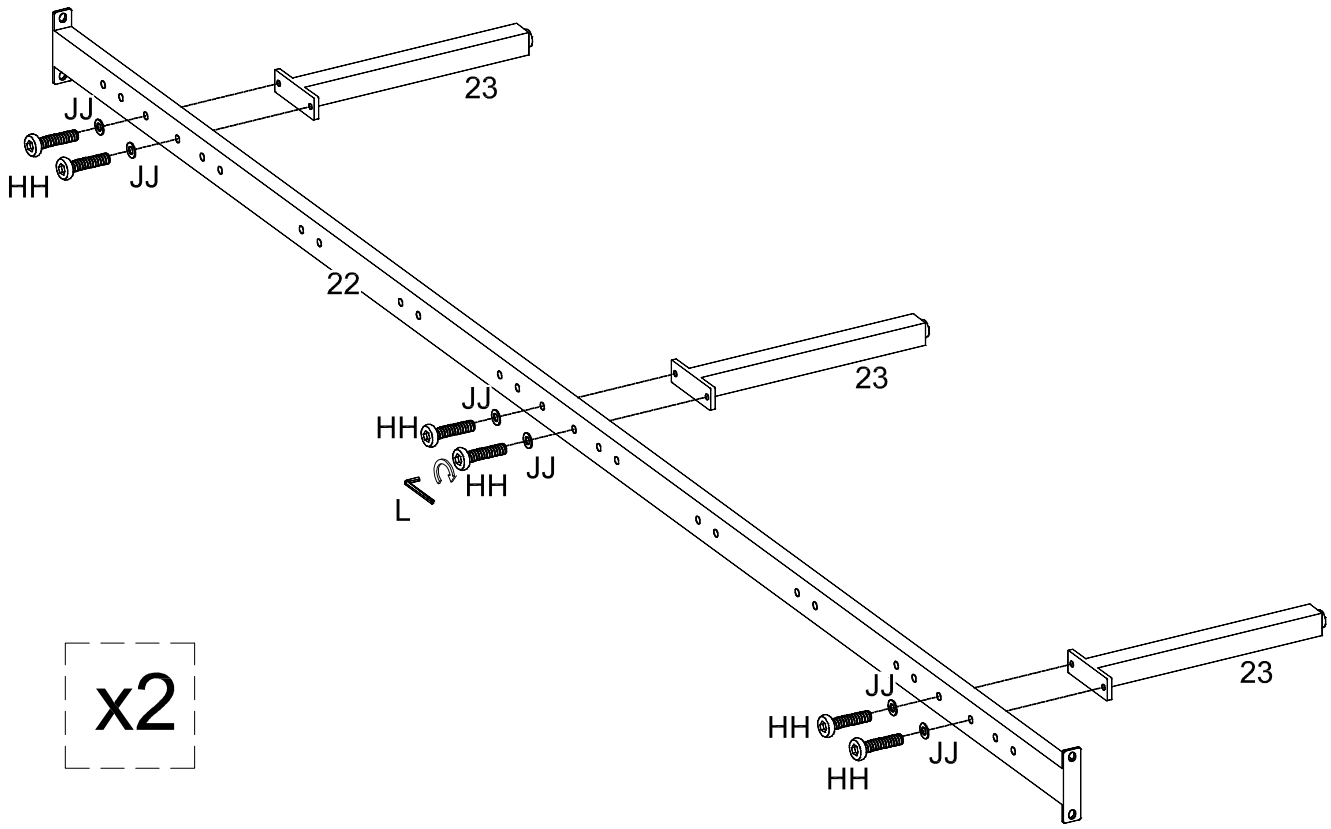


Step 42

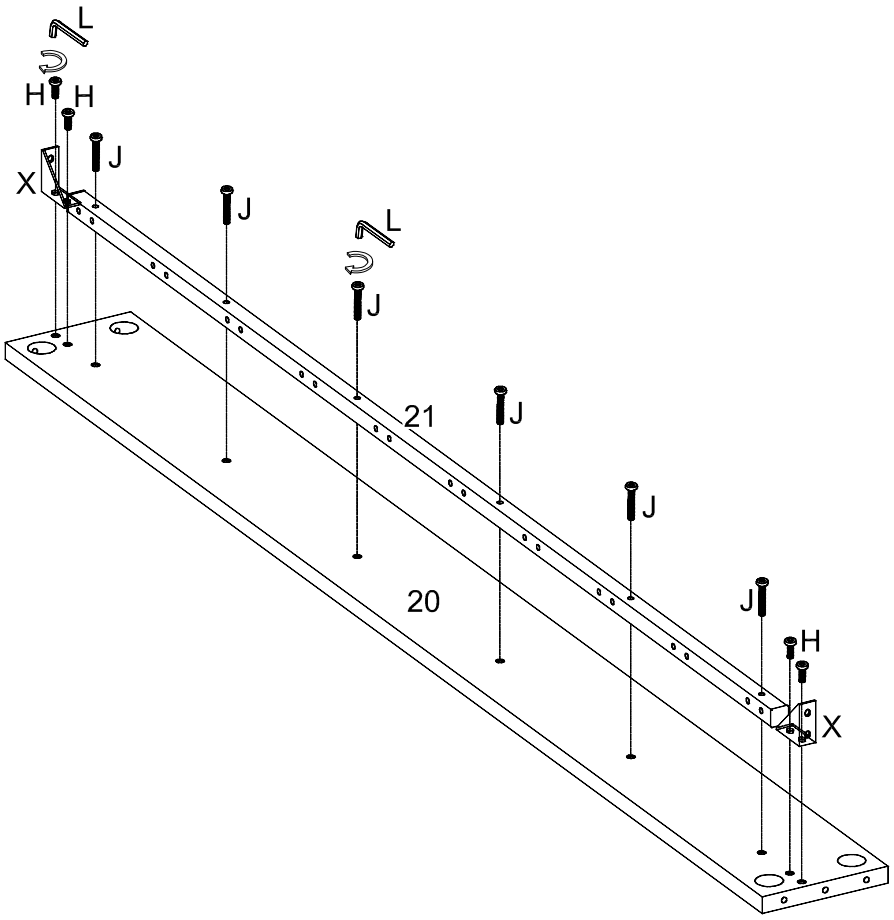


Step 43



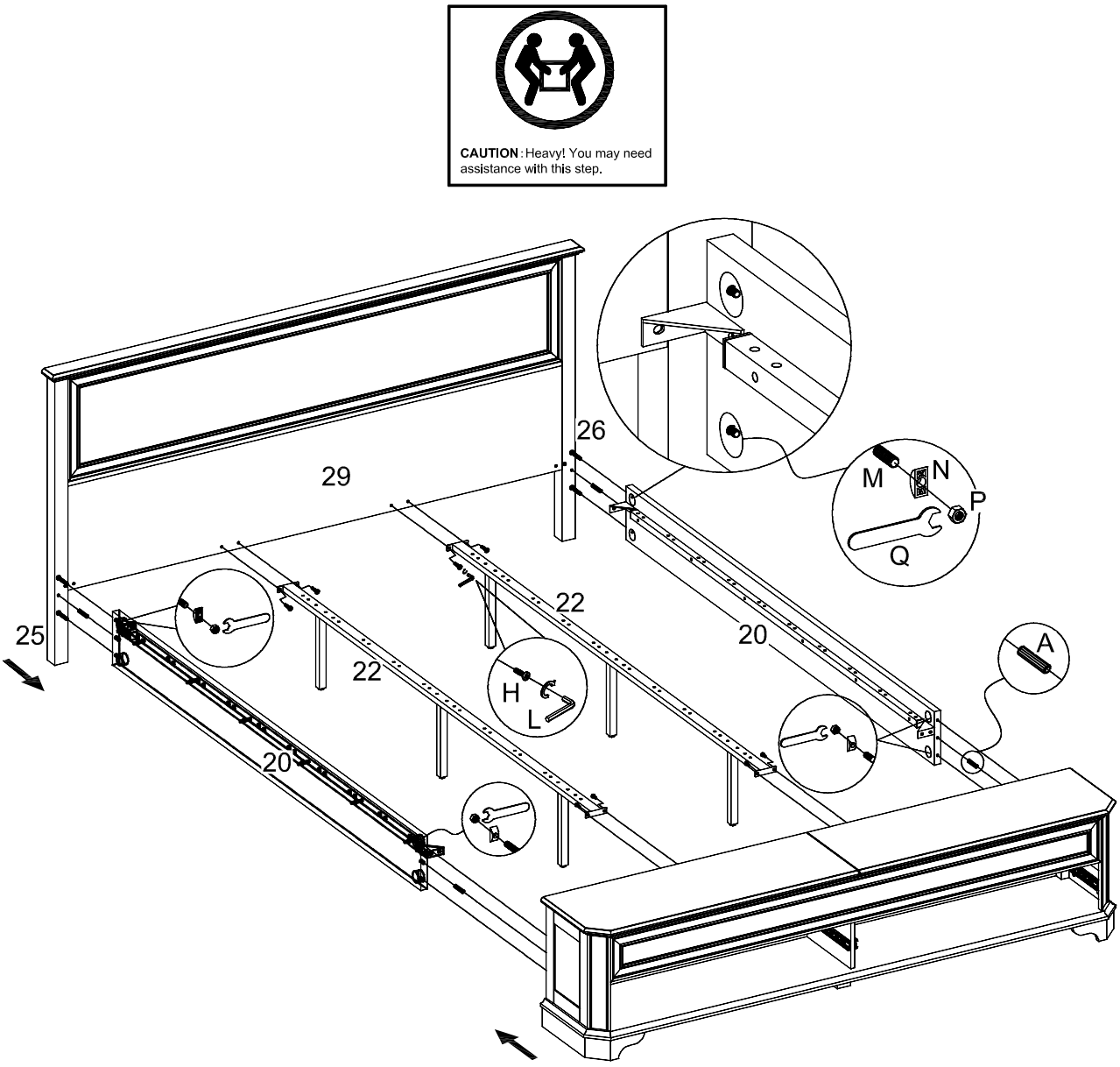
x2

Step 44

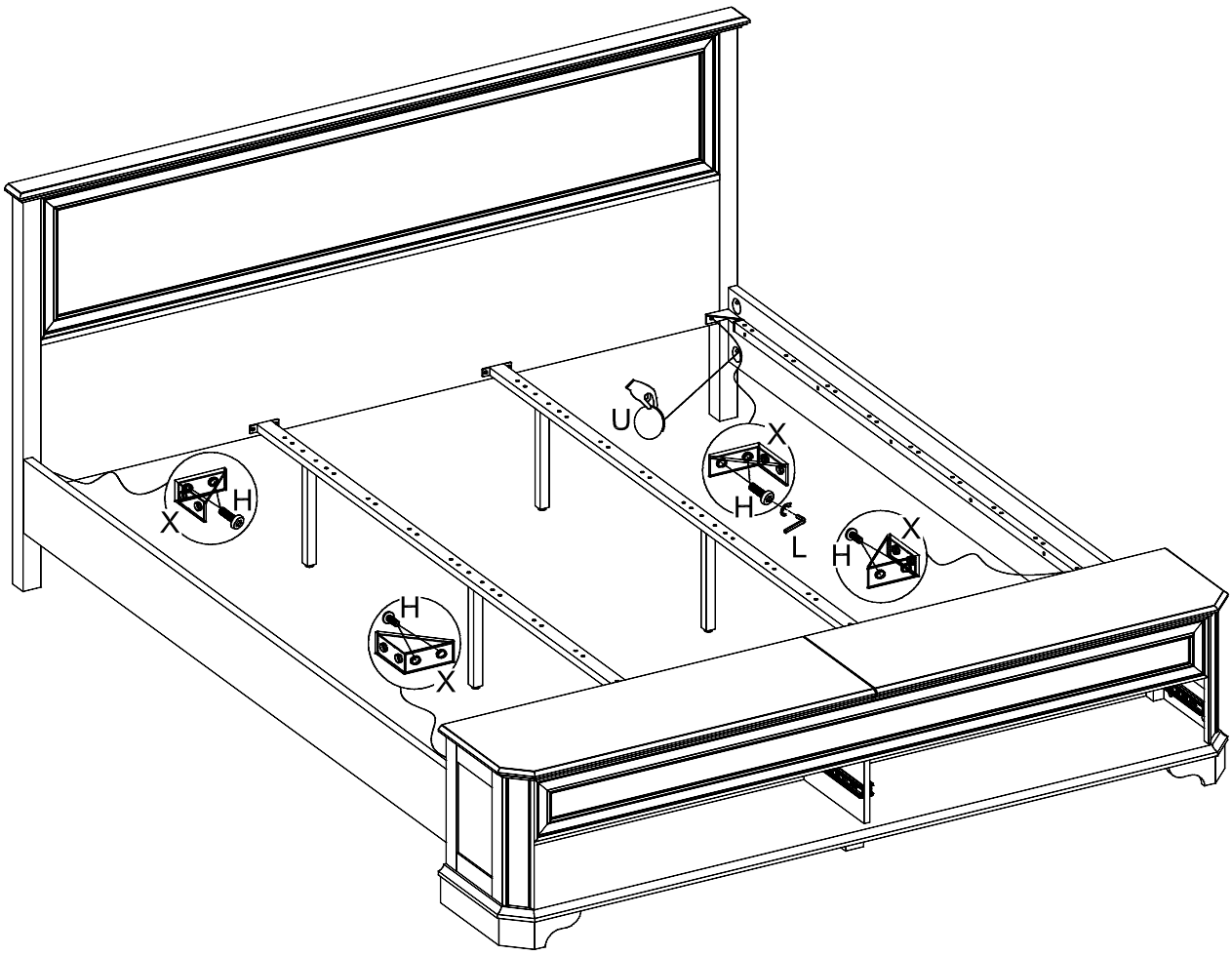


x2

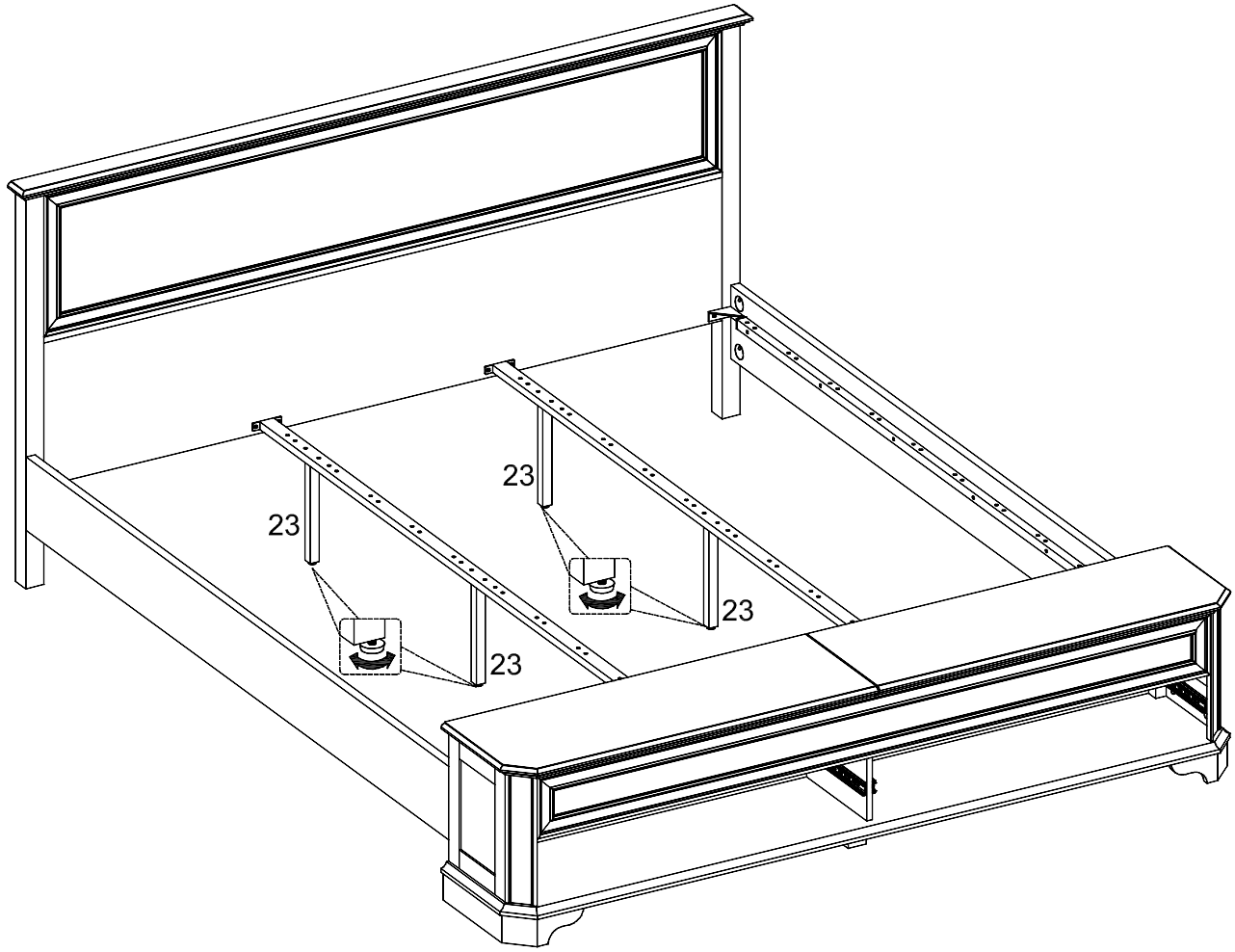
Step 45


CAUTION : Heavy! You may need assistance with this step.
26
29
M
N
P
Q
22
25
22
20
H
L
A
20

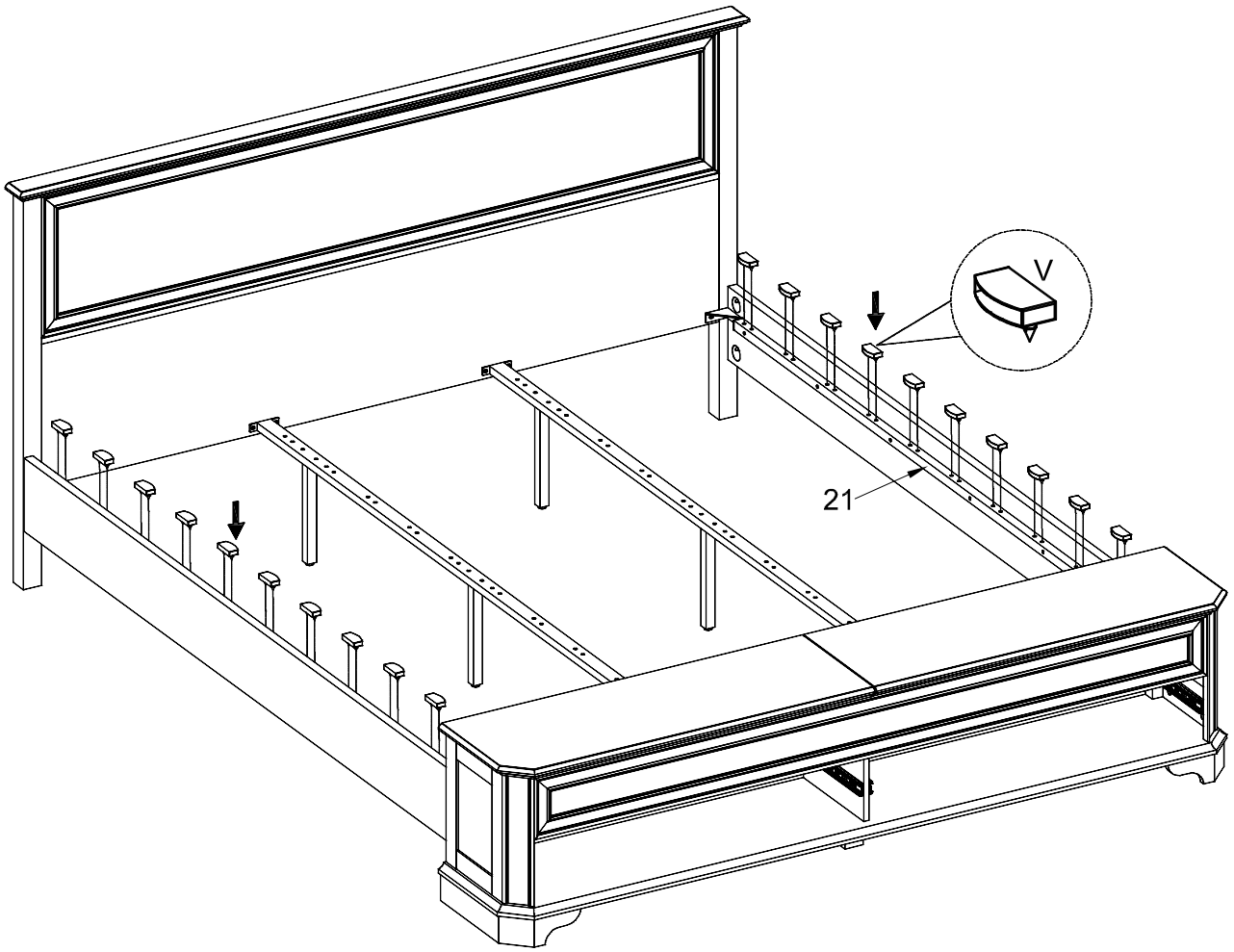
Step 46



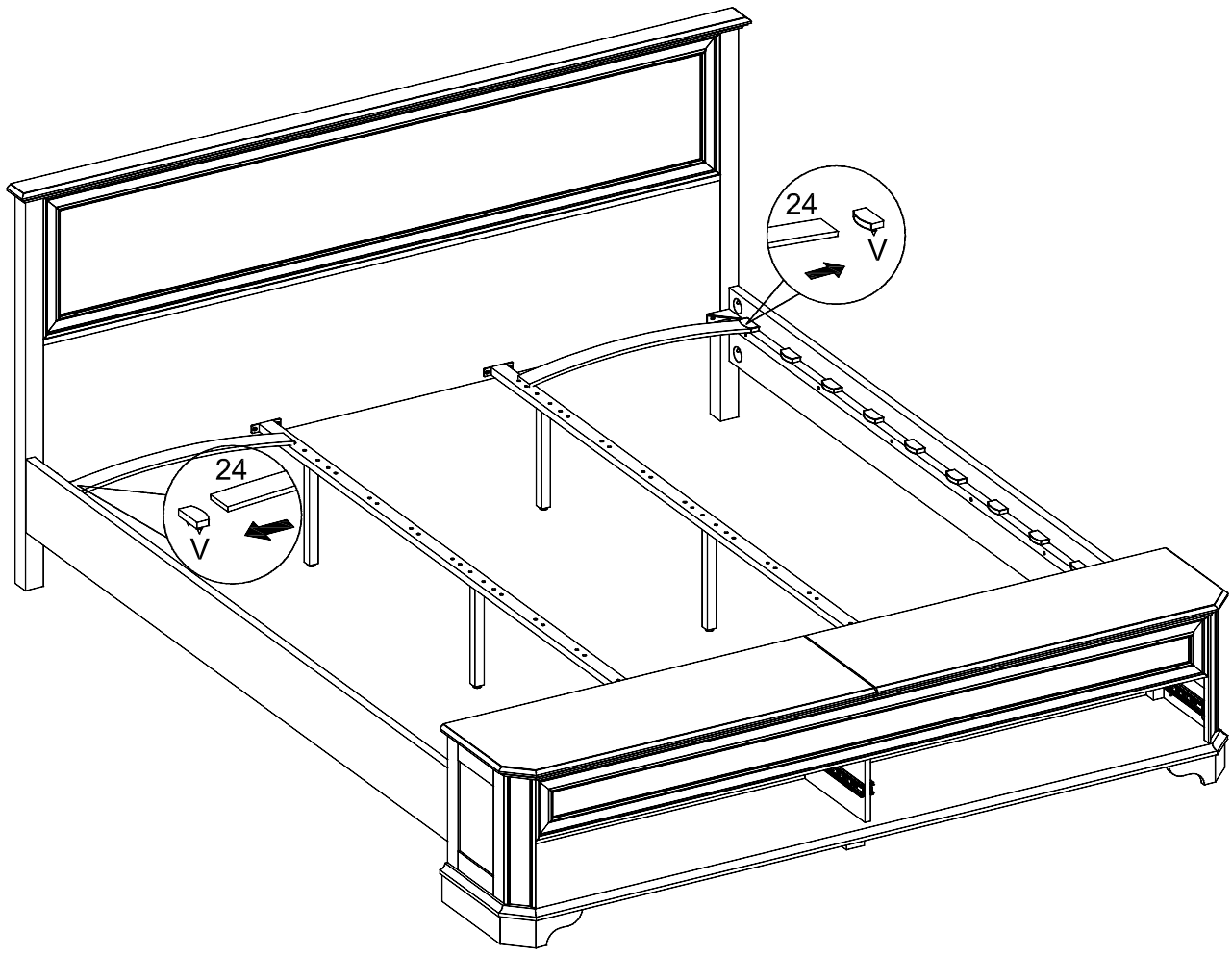
Step 47



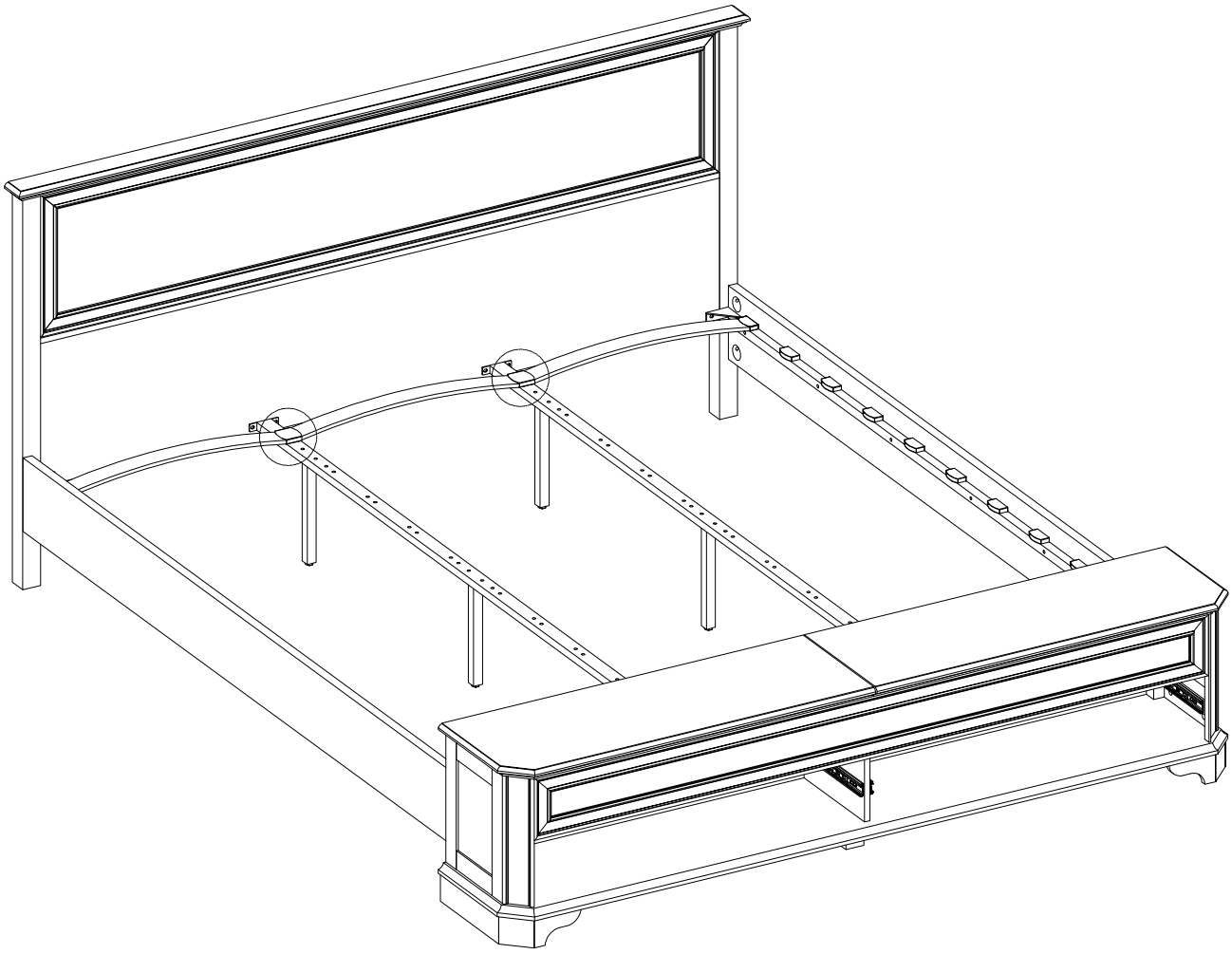
Step 48

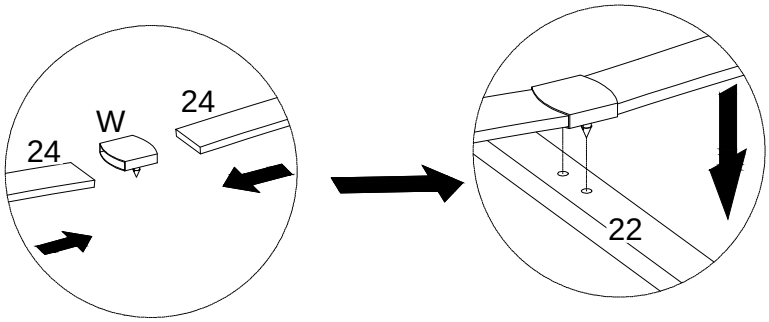


Step 49



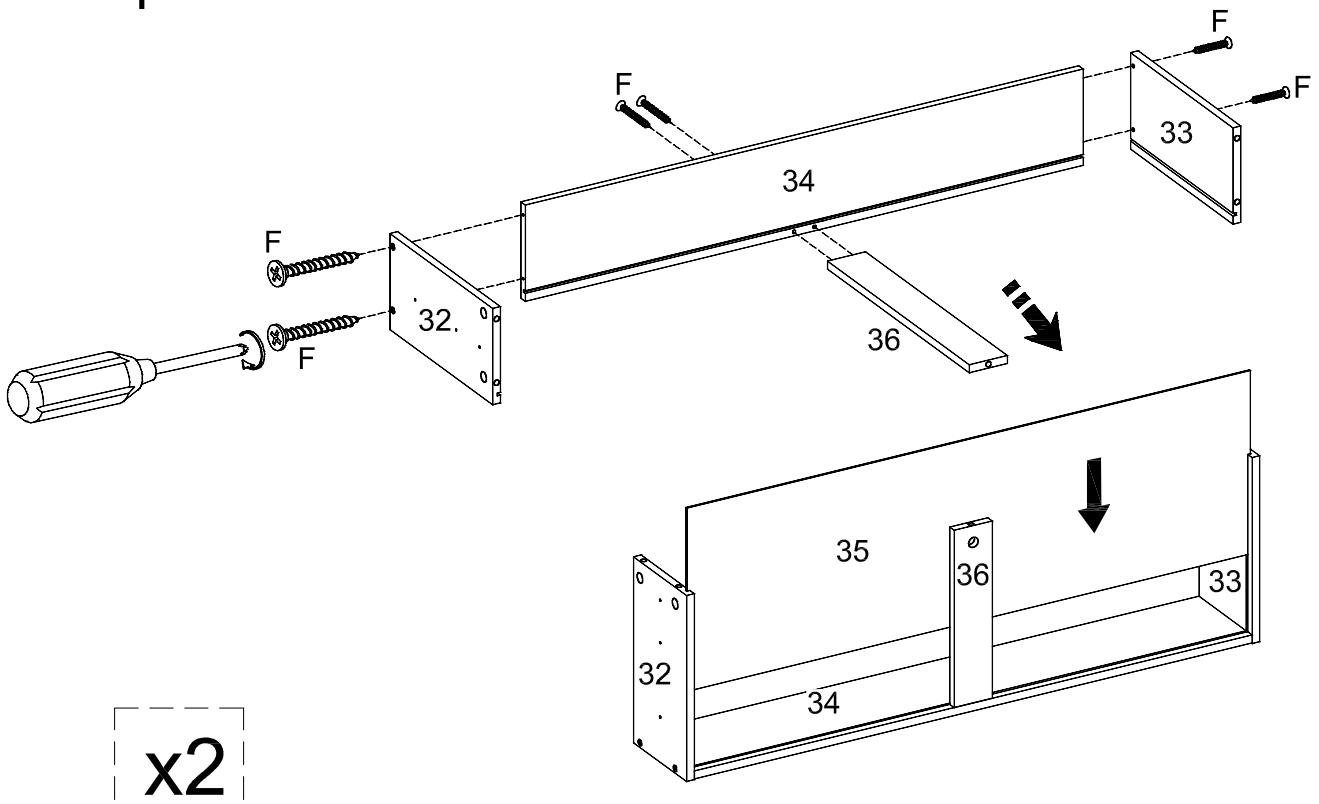
Step 50





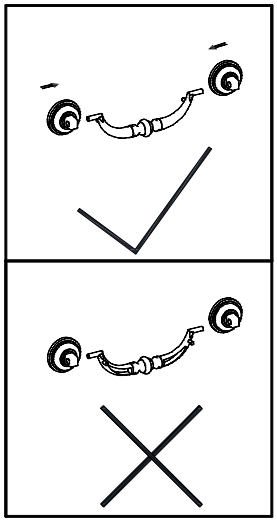
Note：repeat the step 49&50, make sure all wood slats of part 24 are installed.

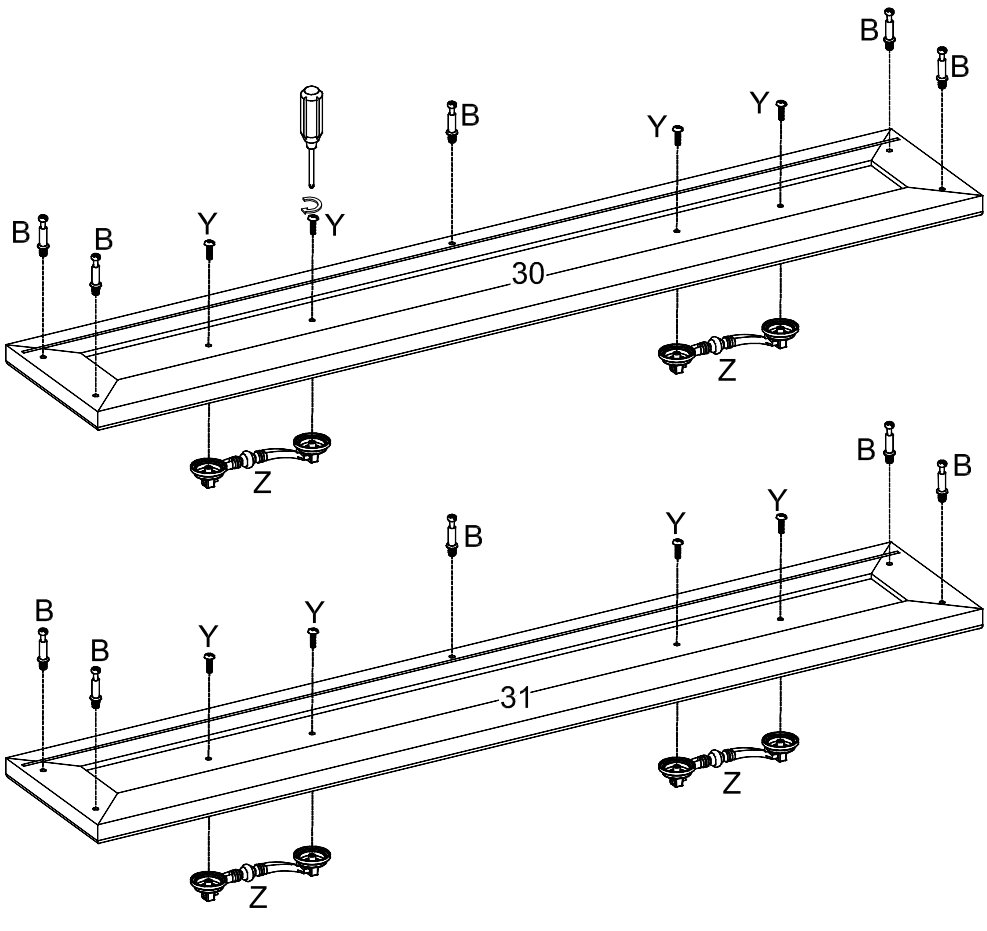
Step 51



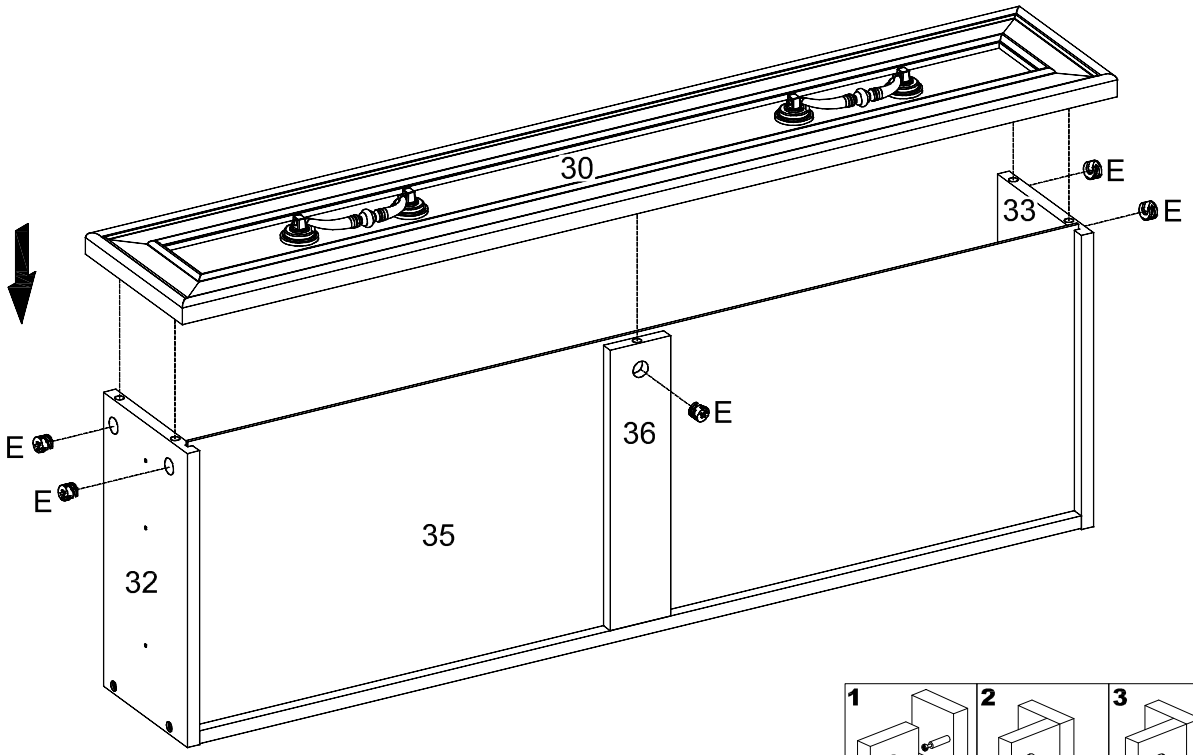
x2

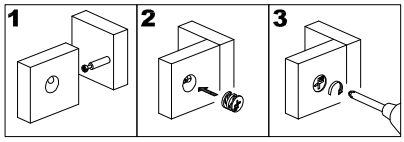
Step 52



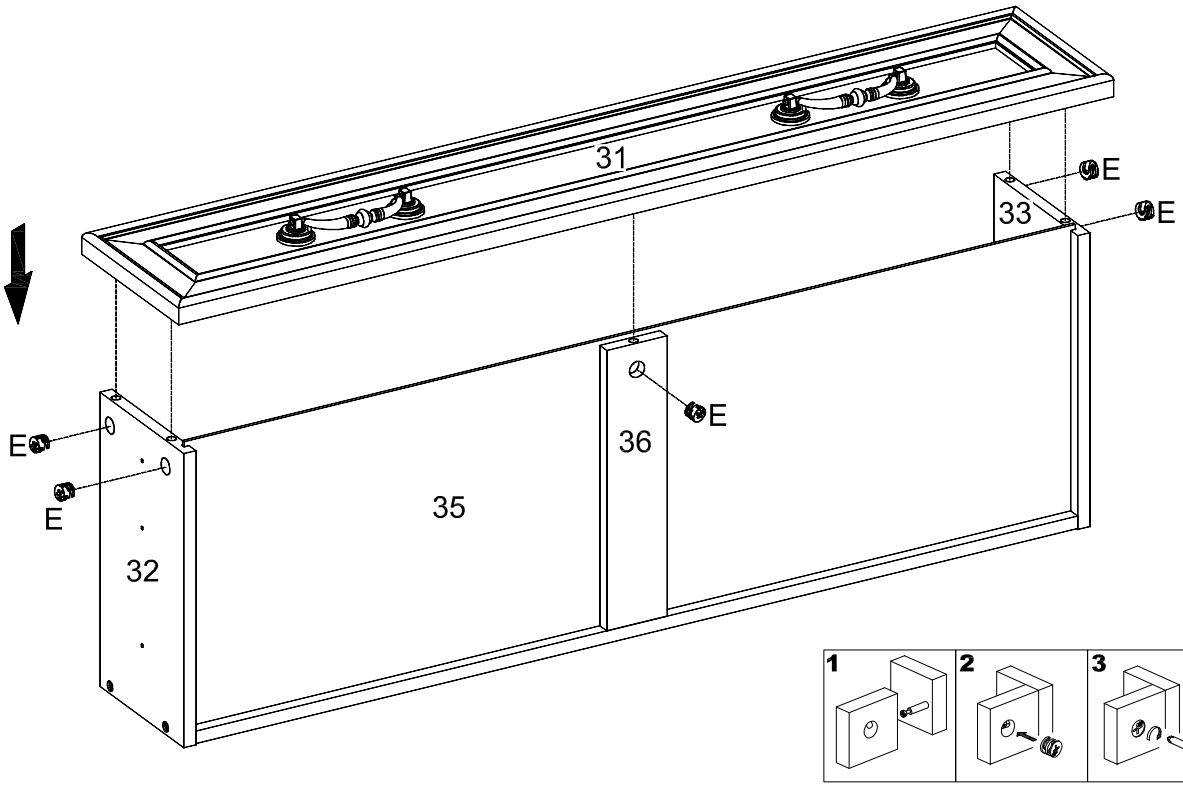


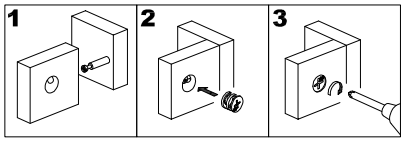
Step 53



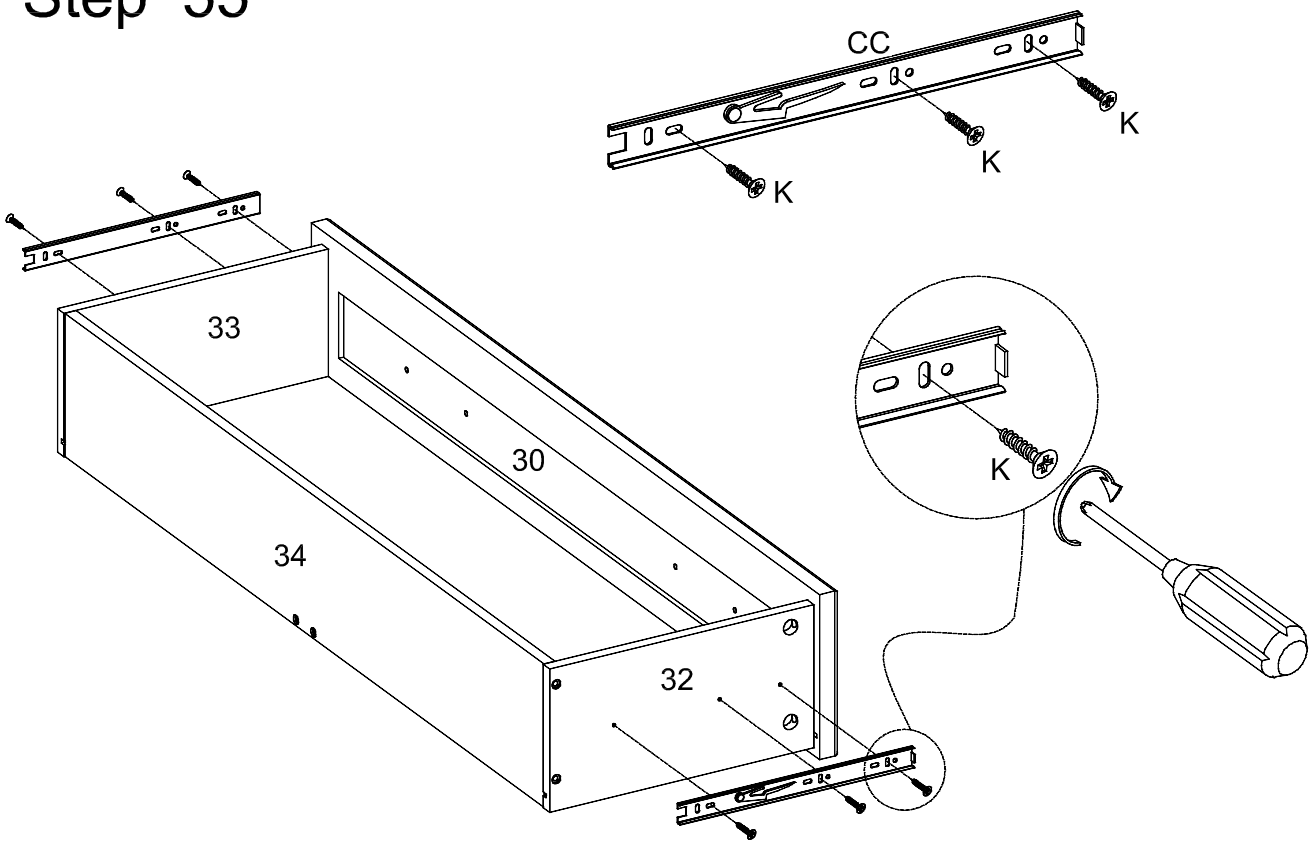


Step 54

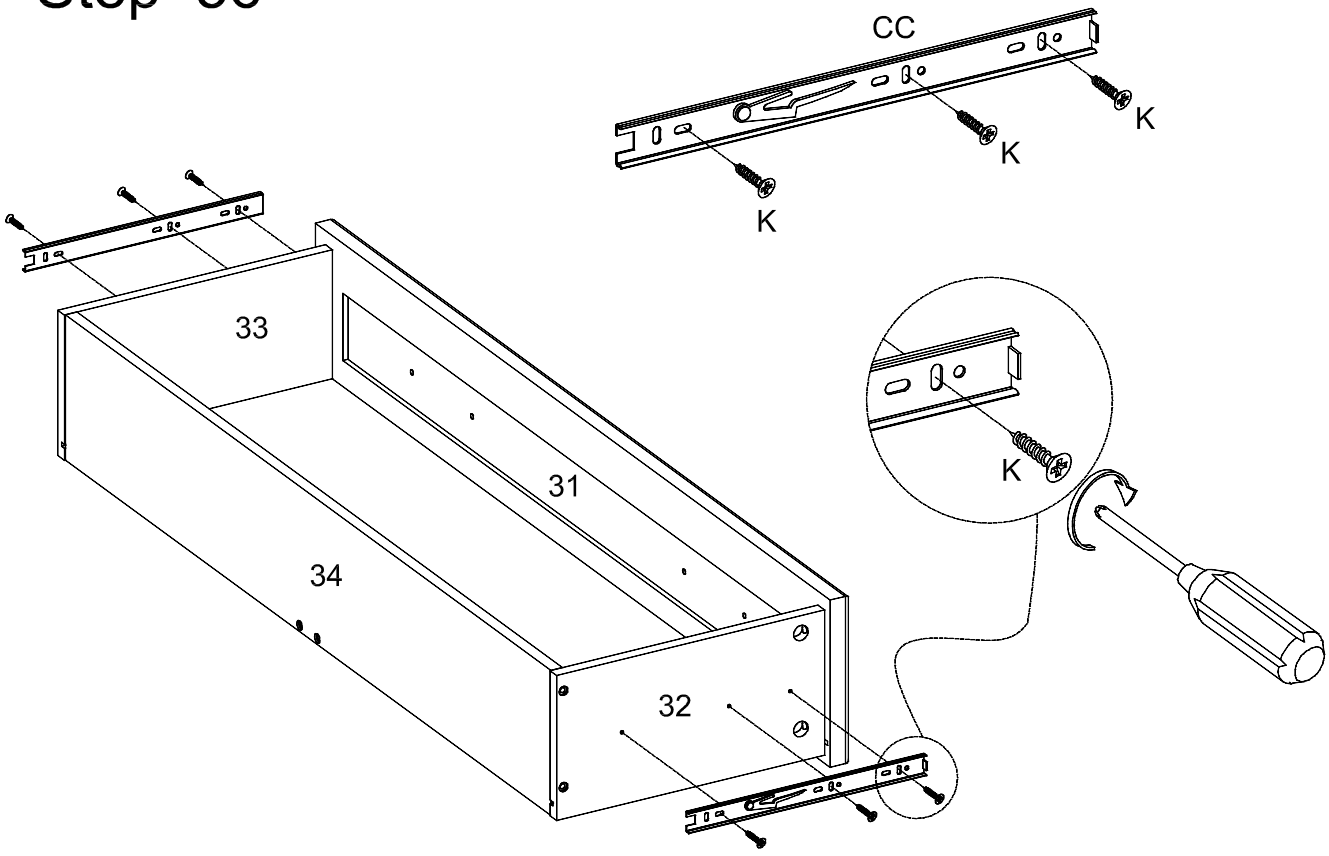




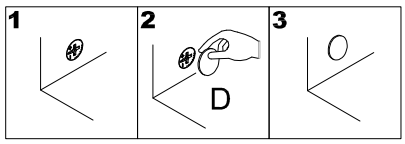
Step 55

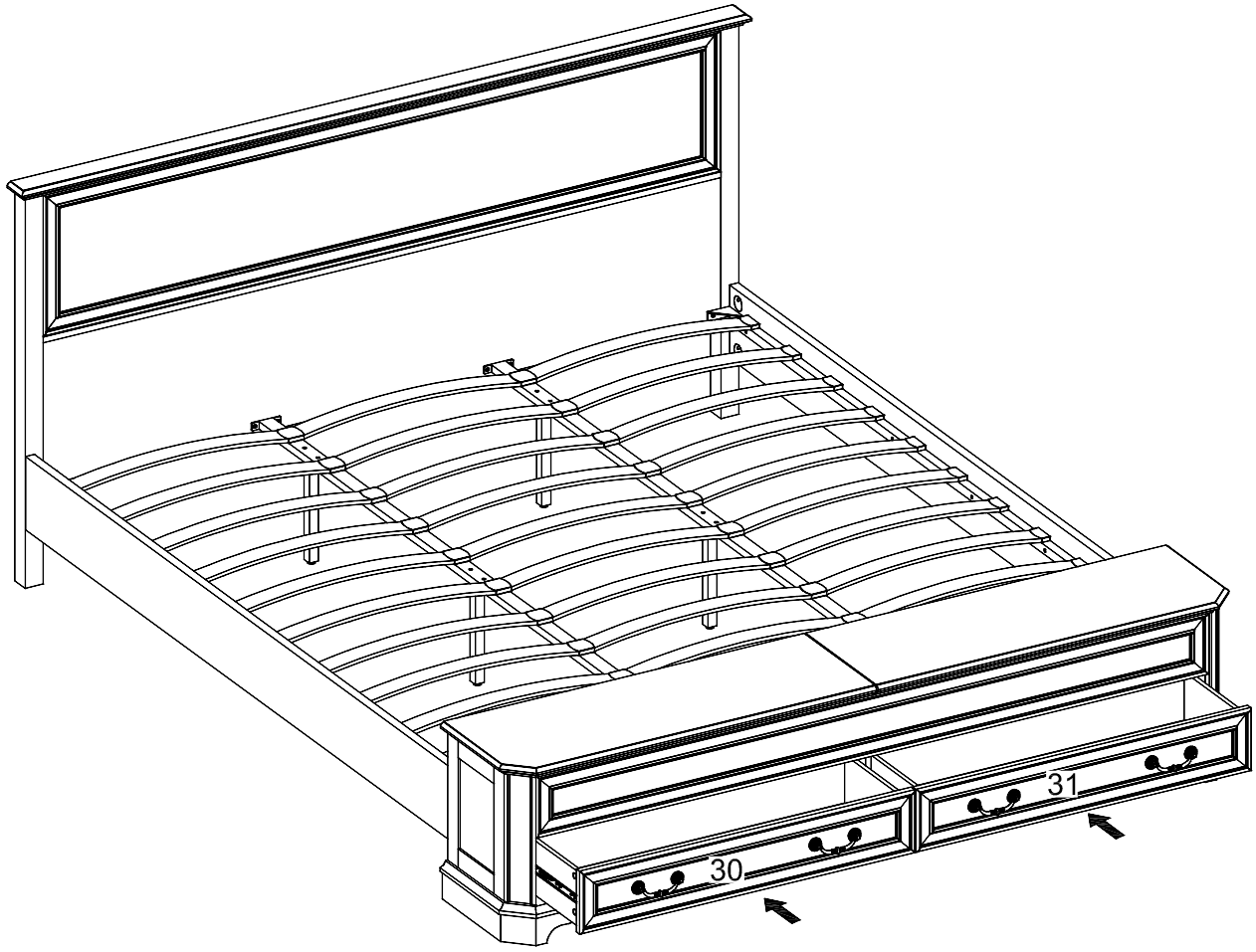


Step 56



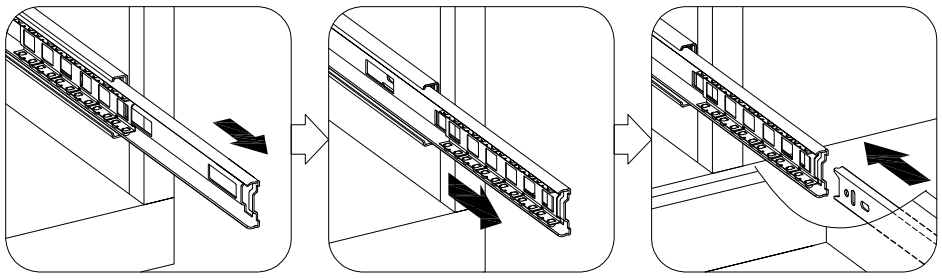
Step 57



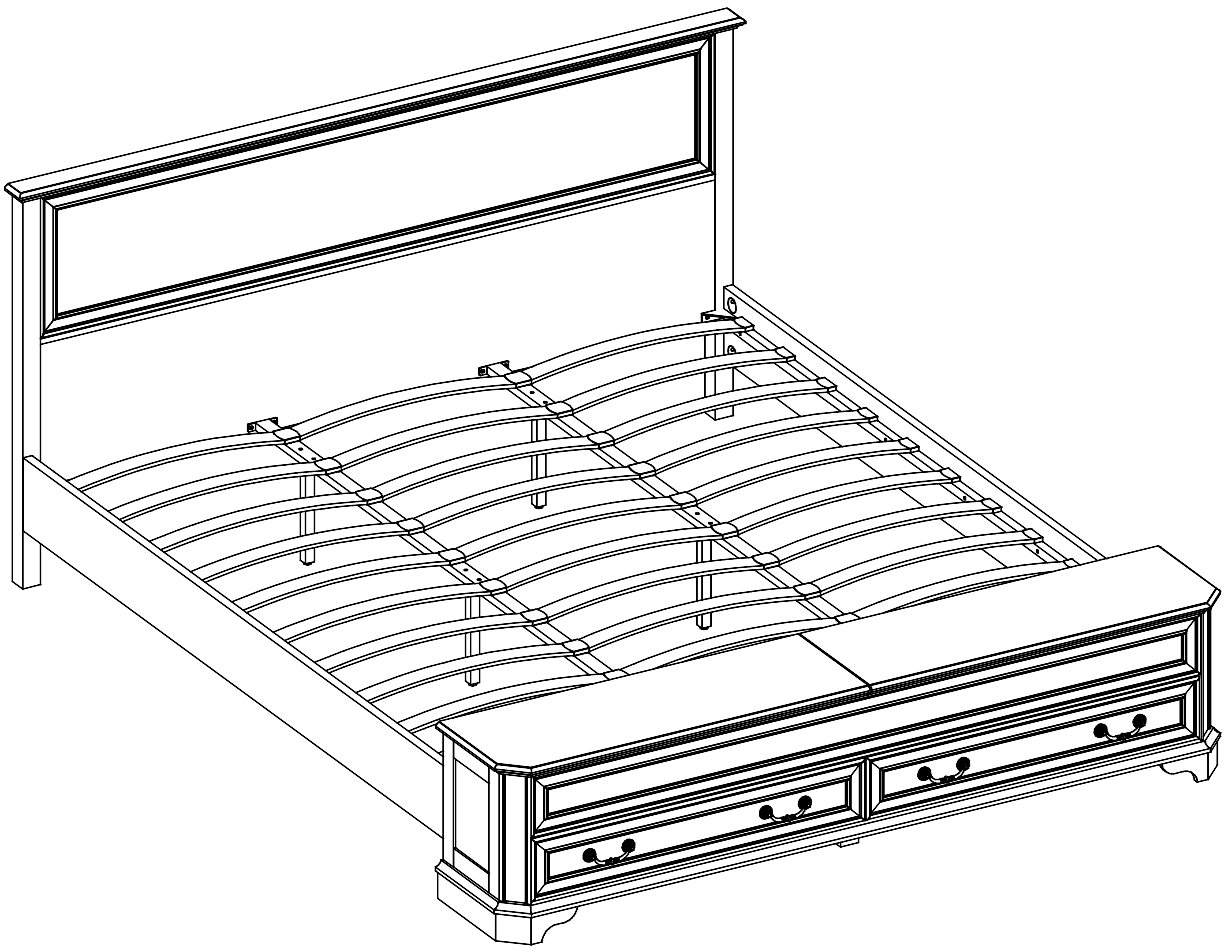


Note:

If the drawer does not go in smoothly. Press or lift the plastic release lever. Pull out the slider bracket from the slider arm. Loosen the screws(K) on slider brackets, You can adjust up or down by a few mm. Then tighten back up.
Finally re-assembled the drawer until they were going in smoothly well.



Step 58



Final Assembly