
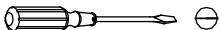


ASSEMBLY INSTRUCTIONS

ASSEMBLY REQUIREMENTS	45 Minutes Assembly Time (Approximate)	Tools Required (Not Provided): Phillips Screwdriver  Flat Head Screwdriver 
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Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.
Contact our customer service department in case there are any missing or damage parts or hardware.
Replacement parts are normally shipped within 2 or 3 days.

ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before assembly.
Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY:

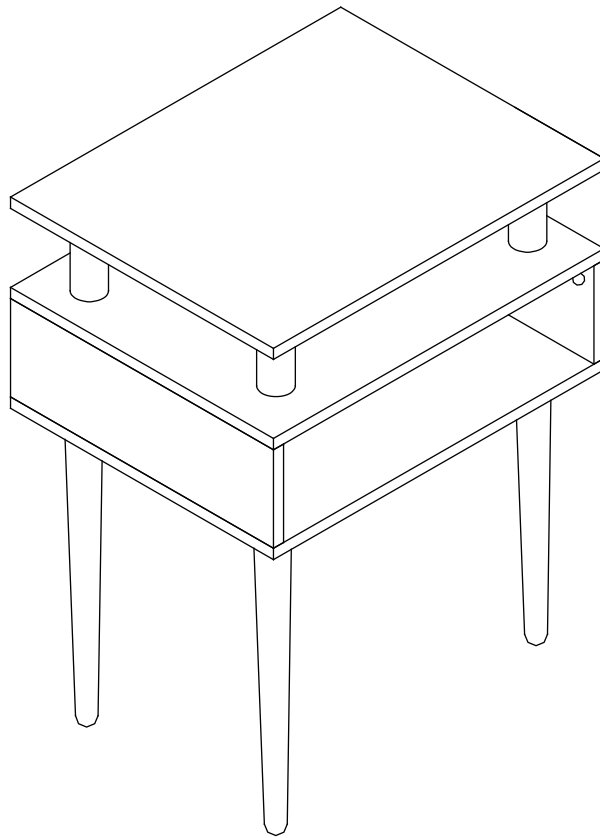
1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

CARE AND MAINTENANCE






- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.

This product is for indoor and household use only - not for commercial use.

ASSEMBLY INSTRUCTIONS

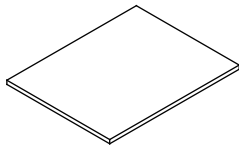
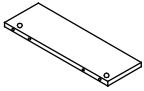
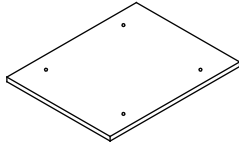

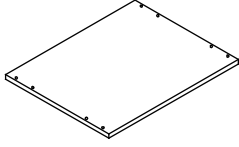



Hardware List

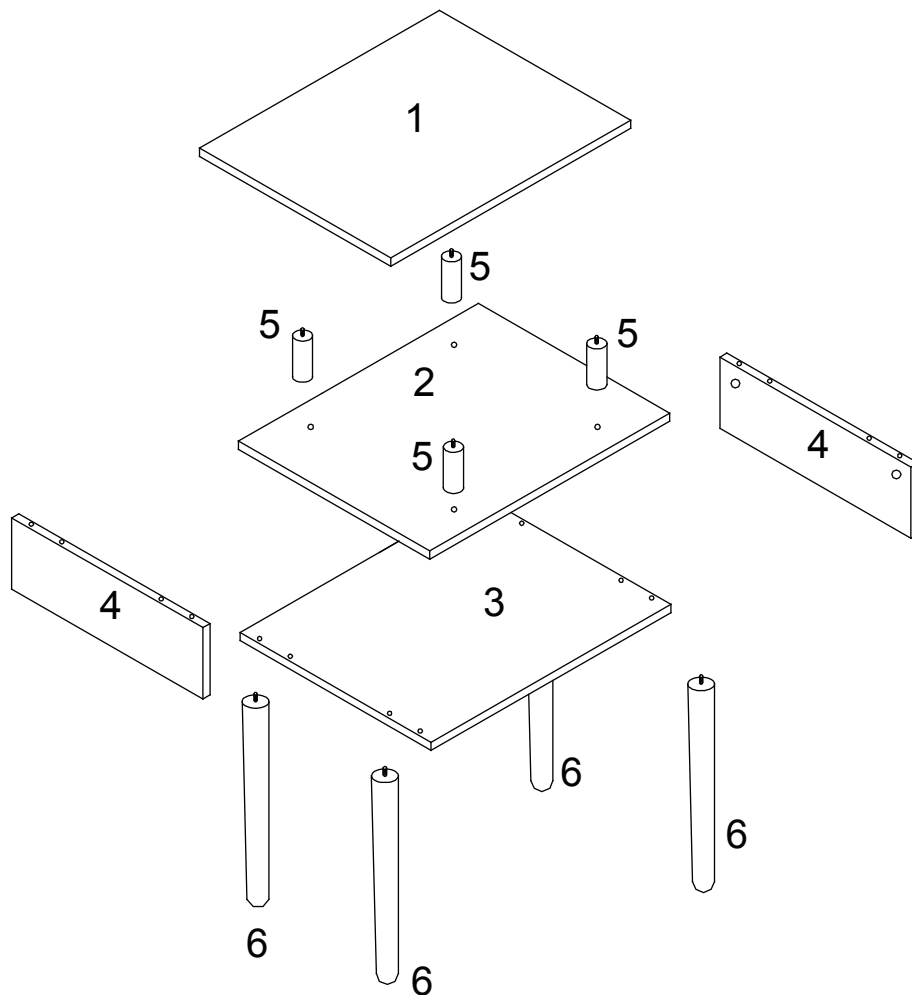
ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
A	Cam-Bolt	 6*35mm	4 pcs	D	Screw	 7*40mm	8 pcs
B	Cam-Lock	 15*10mm	4 pcs	E	Allen Wrench		1 pc
C	Wood Dowel	 8*30mm	8 pcs				

ASSEMBLY INSTRUCTIONS

Parts List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
1	Top Panel		1 pc	4	Side Panel		2 pcs
2	Middle Shelf		1 pc	5	Spacer		4 pcs
3	Bottom Panel		1 pc	6	Leg		4 pcs

Parts Assembly Overview



Instructions For Fastening CAM-BOLT AND CAM-LOCK

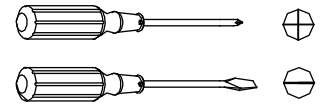


CAM-BOLT

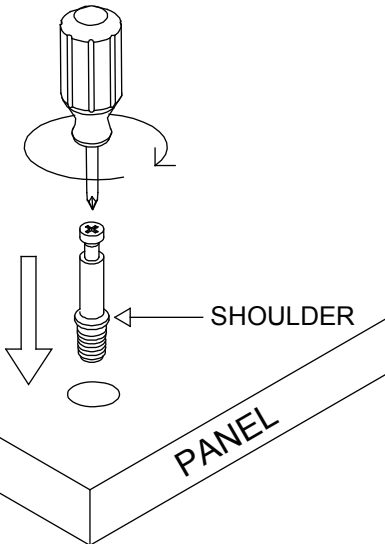


CAM-LOCK

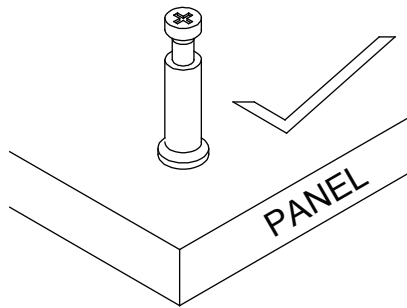
Tools Required



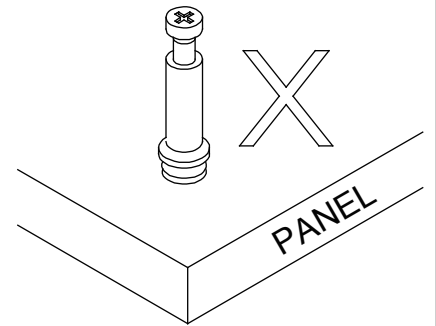
INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically.



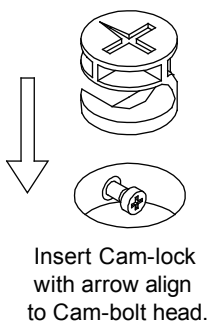
Shoulder is flushed (on the same level) with the panel.



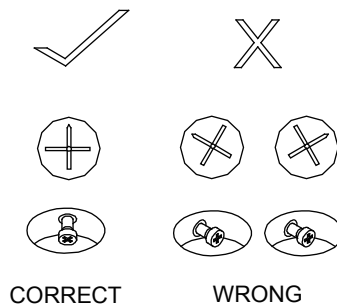
Shoulder is above the panel.

Place Cam-bolt to the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to tighten Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

INSERTING CAM-LOCK



Insert Cam-lock with arrow align to Cam-bolt head.

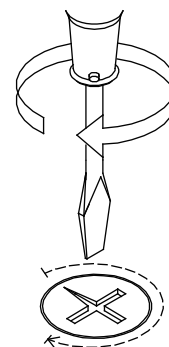


CORRECT

WRONG

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

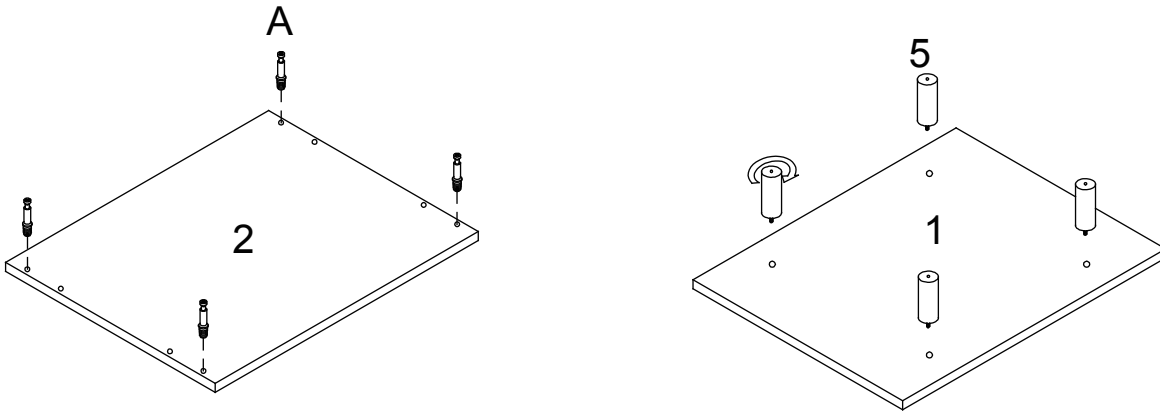
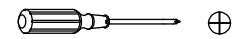
TIGHTENING CAM-LOCK



Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about 3/4ths of a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.



STEP 1

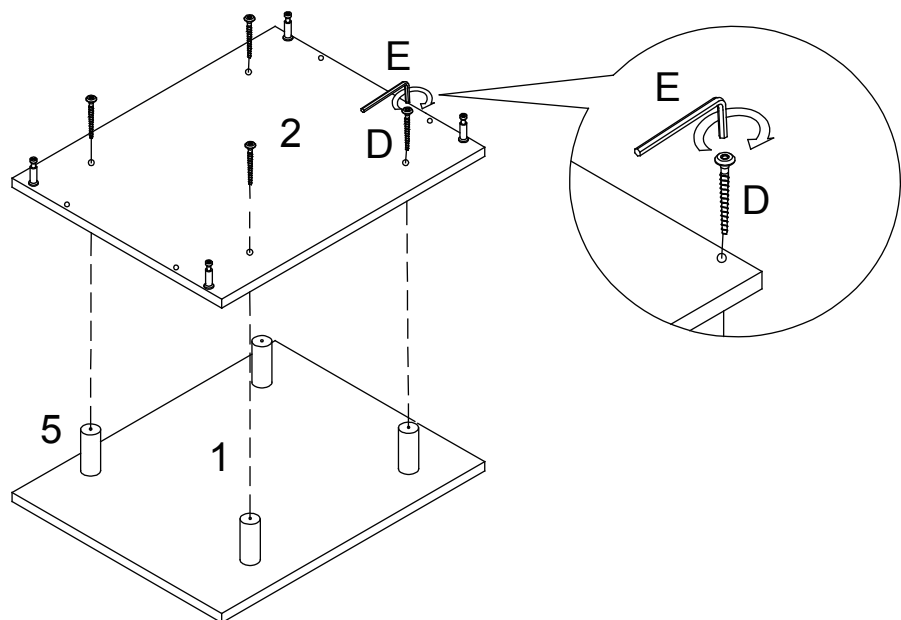
A		4 pcs
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- Lay Middle Shelf (2) with the top-face (with 8 holes along the edge) facing up as shown on a material that does not scratch the surfaces of the parts.
- Place Cam-bolt (A) on the designated pre-drilled holes on (2) as shown, and use a Phillips screwdriver to drive cam-bolts. Refer to Page 4 for Instructions on fastening Cam-bolt.
- Screw in Spacer (5) in clockwise direction to the designated holes on the bottom-side of Top Panel (1).



STEP 2

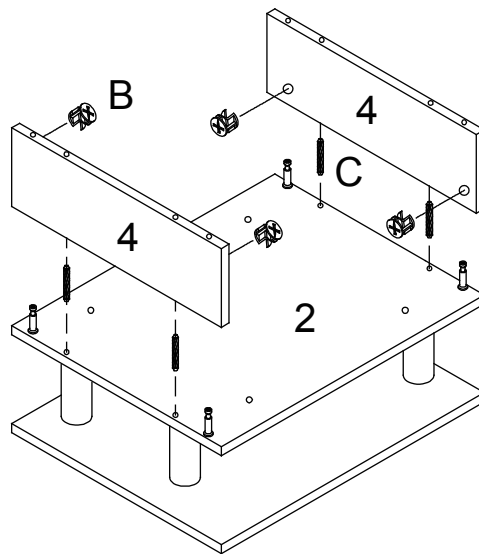
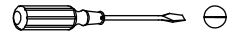
D		4 pcs
E		1 pc



- Position Top Panel (1) and Middle Shelf (2) from STEP 1 as shown. Insert Screw (D) through the screw holes on (2) to thread into screw hole on Spacer (5).
- Tighten the Screw (D) using Allen Wrench (G). Do not tighten screw completely until all 4 screws are in place.

STEP 3

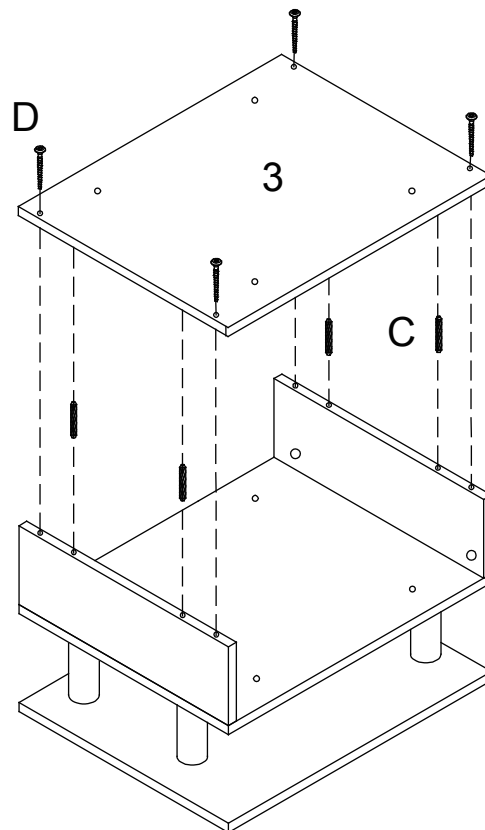
B		4 pcs
C		4 pcs



- Attach Side Panels (4) to (2) via Wood Dowels (C) and Cam-bolt on (2).
- Insert Cam-lock (B) into designated holes on (4) then turn clockwise to lock onto Cam-bolt.
Refer to Page 4 for instructions on inserting and tightening Cam-lock.

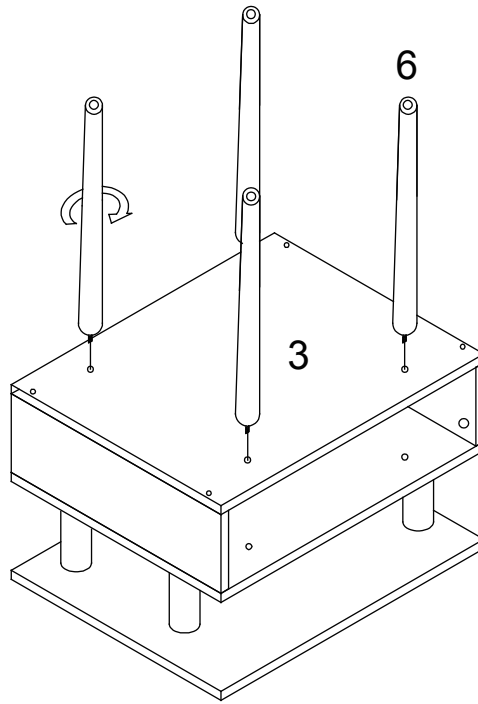
STEP 4

C		4 pcs
D		4 pcs



- Attach Bottom Panel (3) to (4) via Wood Dowels (C).
- Fasten (3) to (4) by using Screw (D). Using Allen Wrench (G) to drive and tighten (D).

STEP 5



Screw in Leg (6) in clockwise direction to the designated holes on Bottom Panel (3) and then set the end table right-side up.

The Assembly of the End Table is complete.