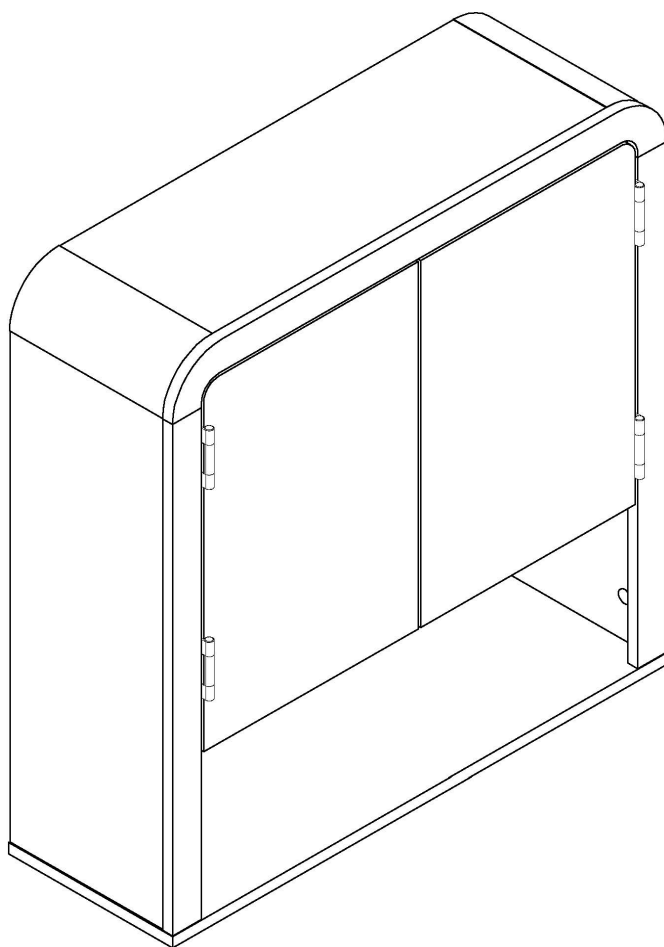
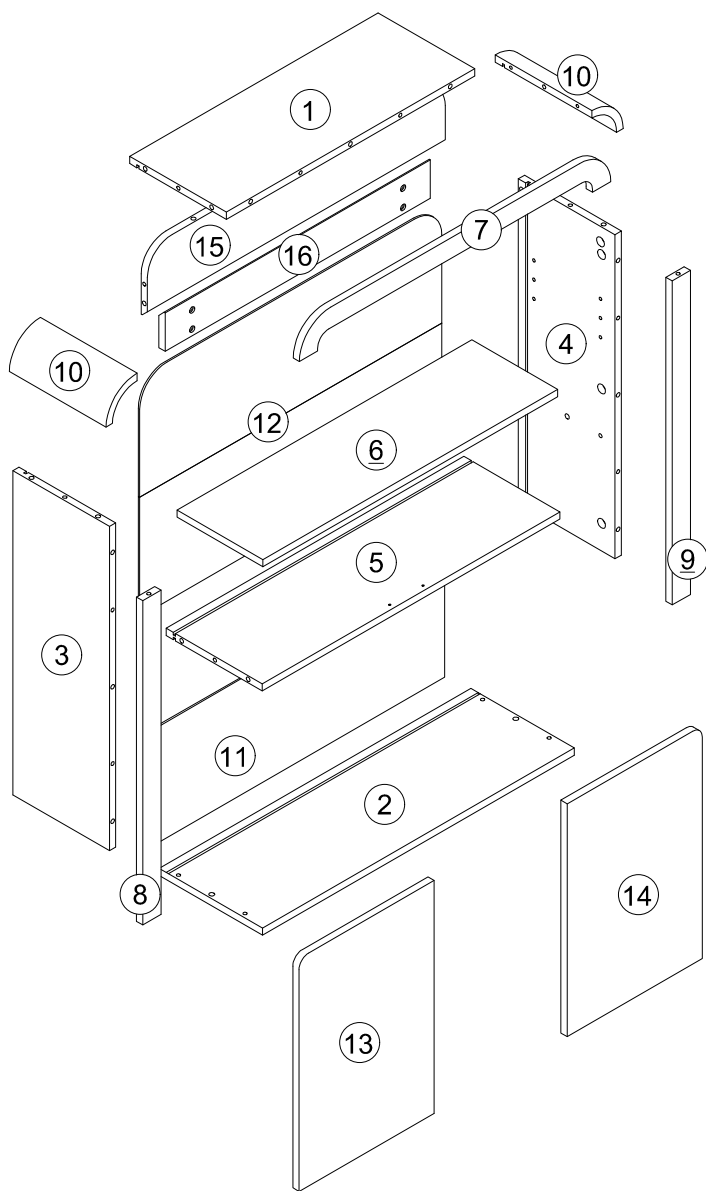


ASSEMBLY INSTRUCTIONS



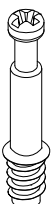
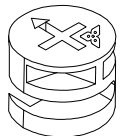
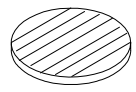
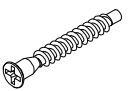
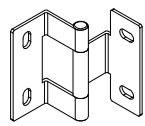
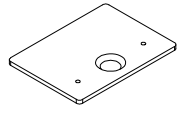
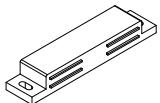
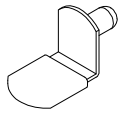
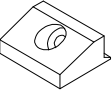
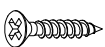
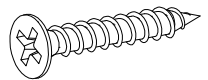
PACKAGE INCLUDE

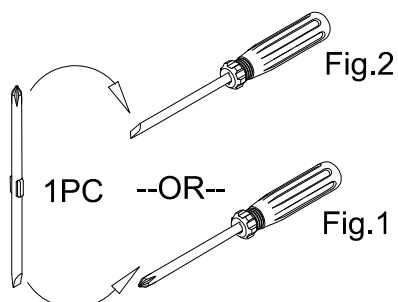


PACKAGE INCLUDE

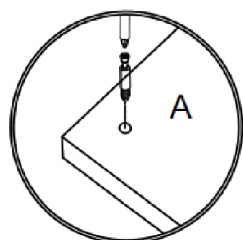
CODE	DESCRIPTION	QTY
1	Top Panel	1
2	Bottom plate	1
3	Left side panel	1
4	Right side panel	1
5	Fixed layer plate	1
6	Activity layer plate	1
7	Panel trim strip	1
8	Left side trim strip	1
9	Right side trim strip	1
10	Arc components	2
11	Lower back plate	1
12	Top back plate	1
13	Left door	1
14	Right door	1
15	Back pull strip	1
16	Wall hanging strip	1

PACKAGE CONTENT

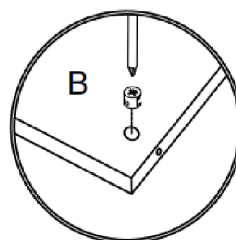
L=25MM  A 26x+2	Ø15x9MM  B 26x+2	Ø6x30MM  C 20x+2	Ø23MM  D 30x+3
Ø5x40MM  E 4x	 F 4x	Ø3.5x12MM  G 16x+1	 H 2x
Ø3x10MM  I 2x	 J 1x	Ø3x12MM  K 2x	Ø6x(20x16)MM  L 4x
 M 8x	Ø3x15MM  N 8x	L=29MM  O 4x	Ø4x40MM  P 4x



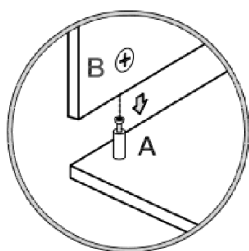
How to use the cam lock system



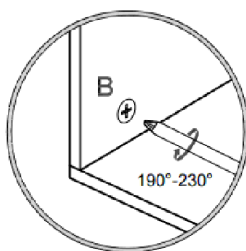
1. Screw cam bolt into panel



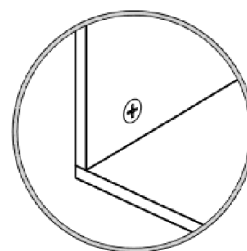
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

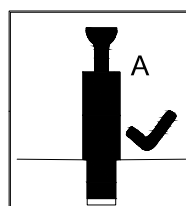
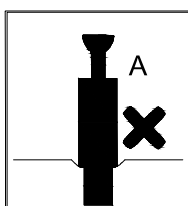
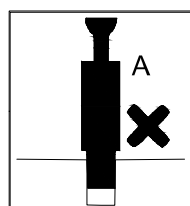
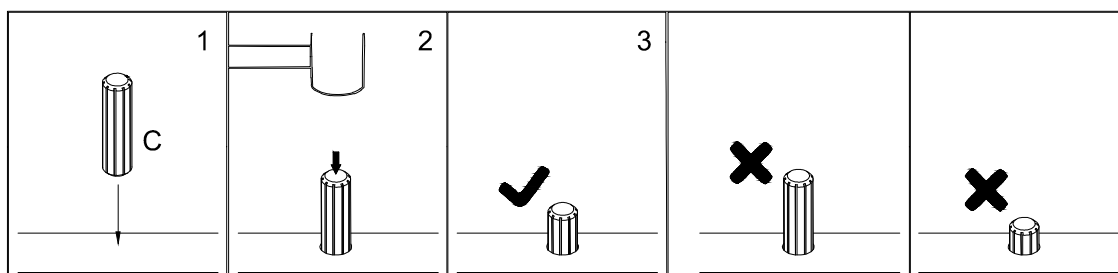


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

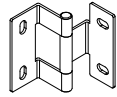
Insert the wood dowel (C) at least half way by tapping lightly with a rubber mallet, IT NECESSARY.

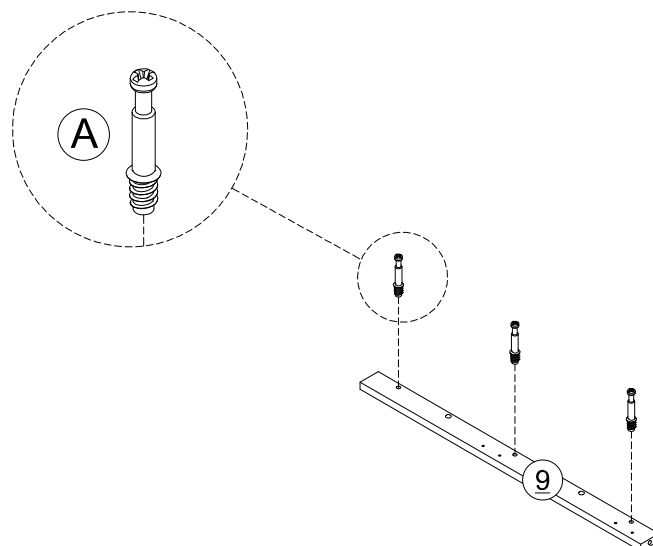
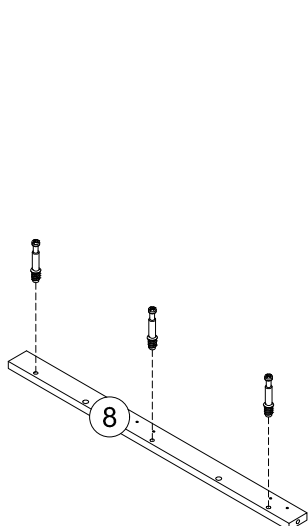
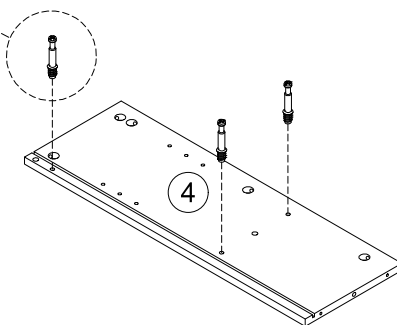
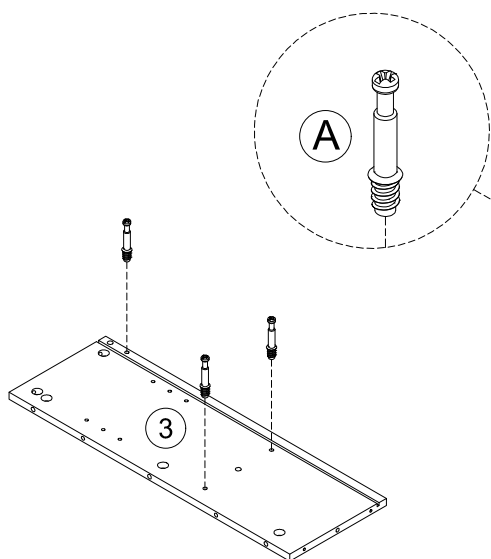


WARNING

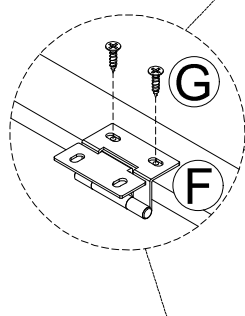
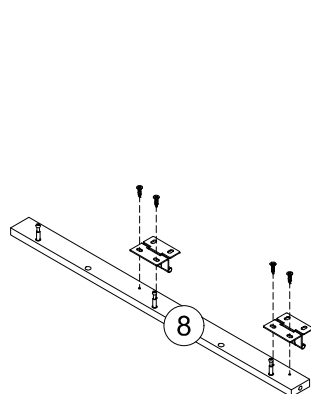
- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

STEP 1

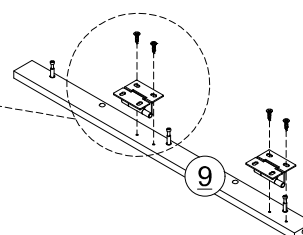
 A x12	 F x4	 G x8
--	---	--



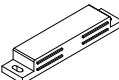
Ensure the screws are driven in at the center to avoid misalignment or shifting of the hinge to one side.

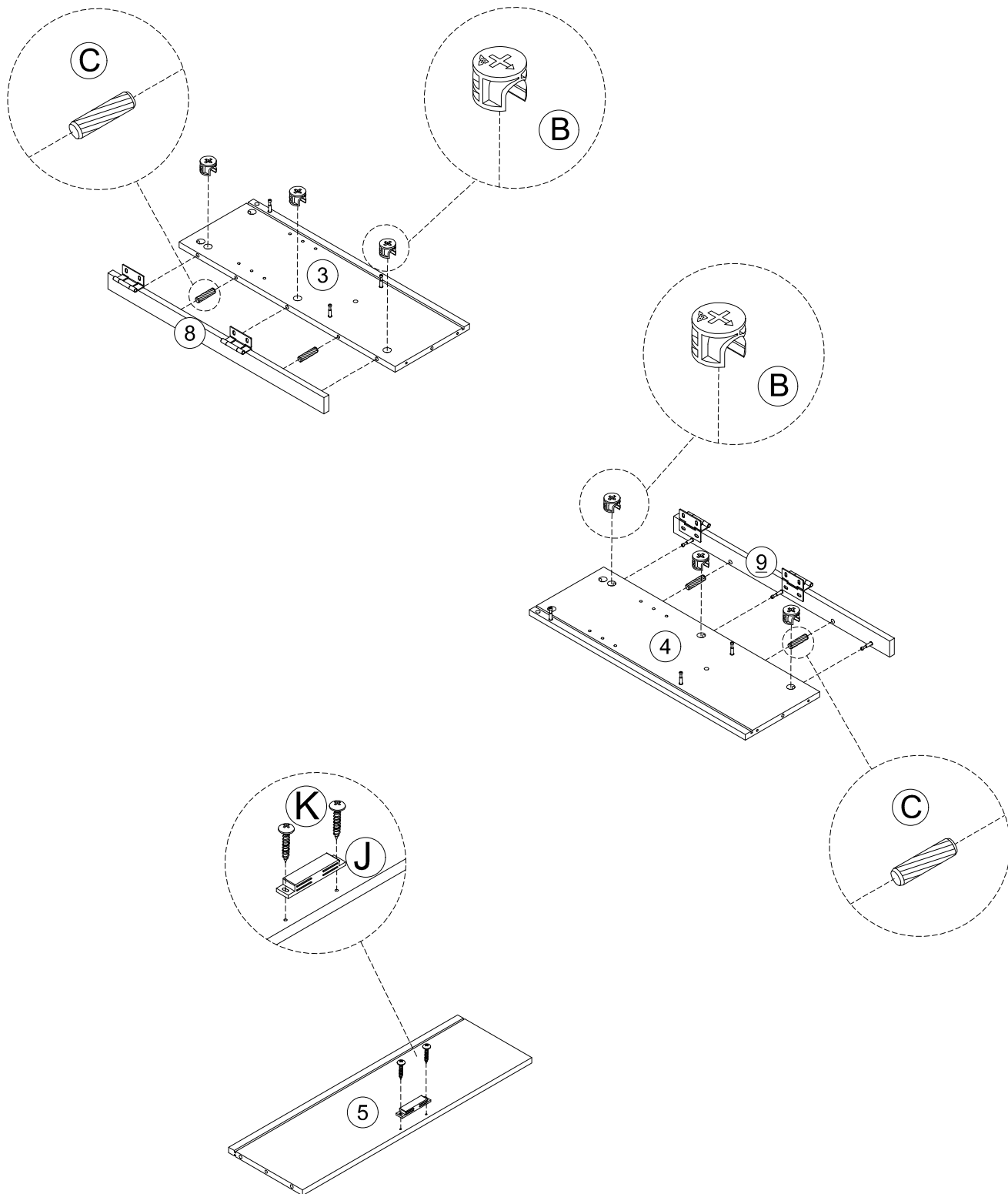


Ensure the hinge is flush against the panel when installing, then secure it with screws.



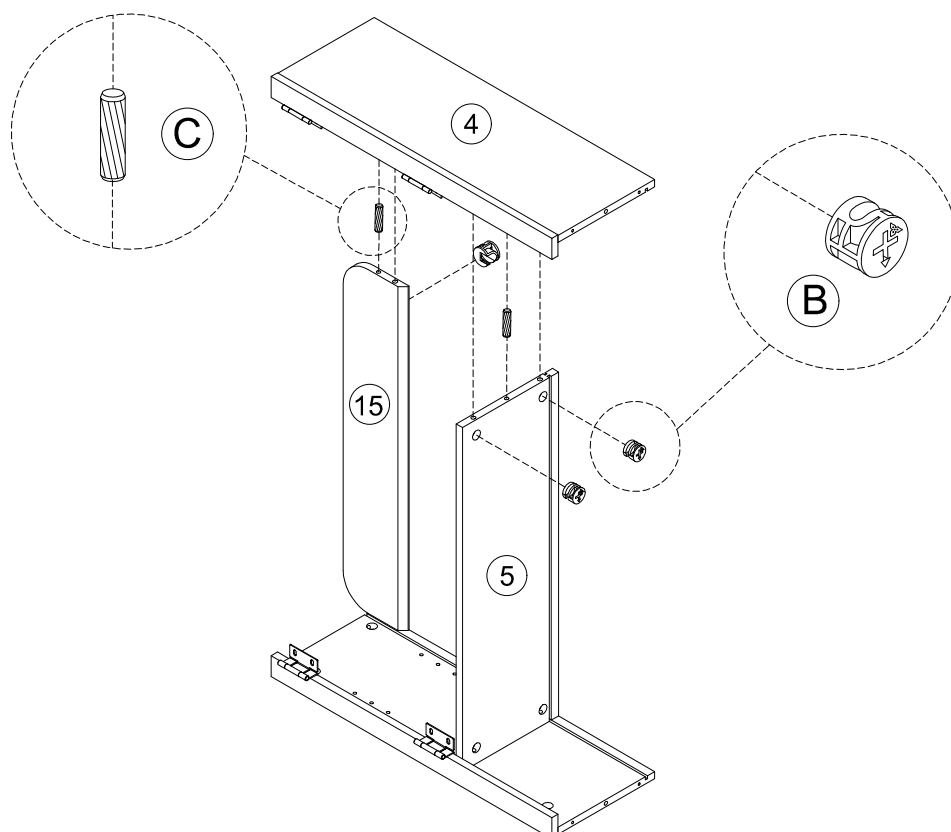
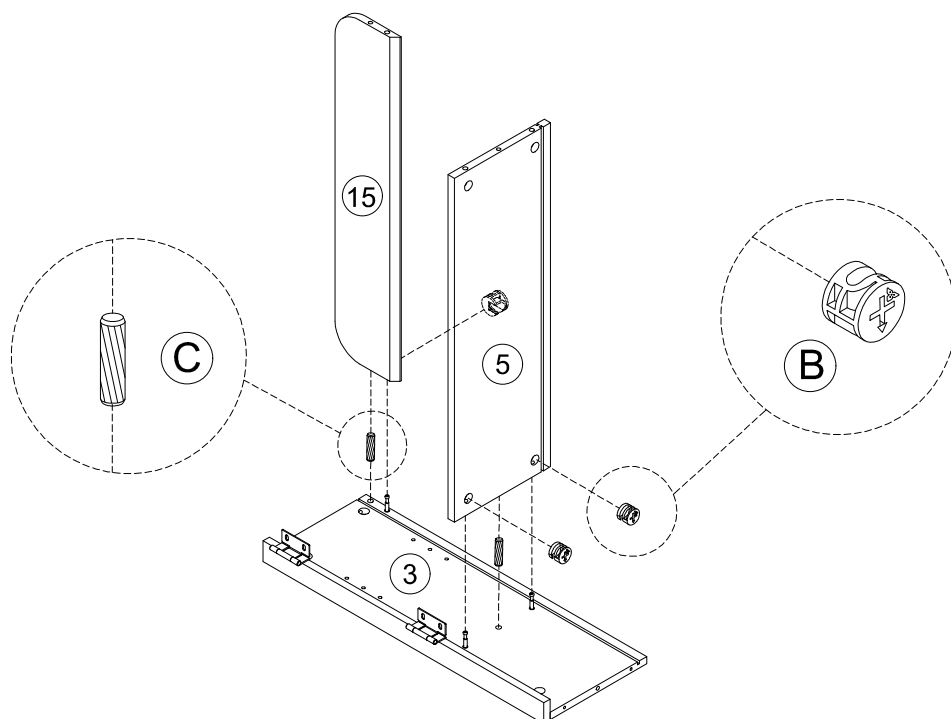
STEP 2

			
(B) x6	(C) x4	(J) x1	(K) x2

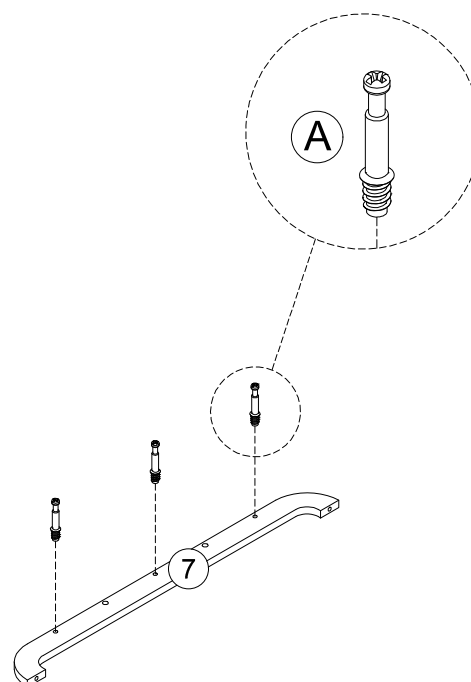
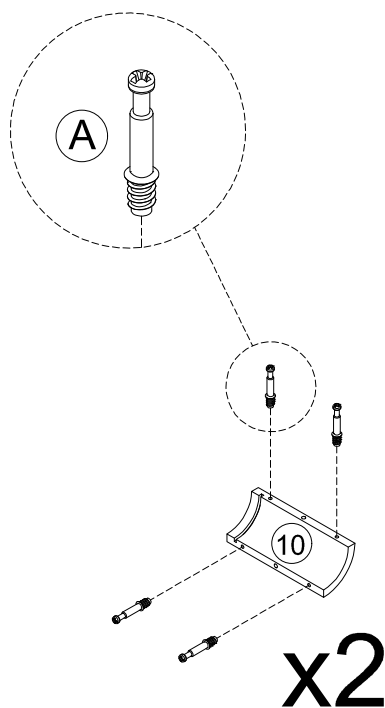
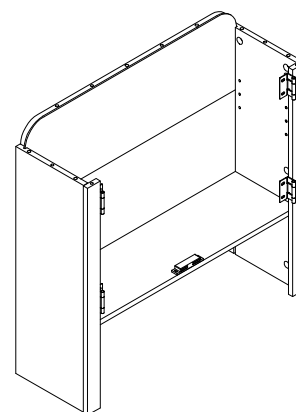
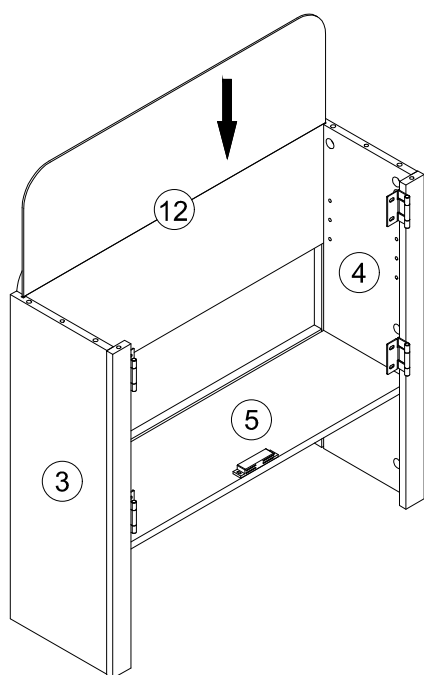
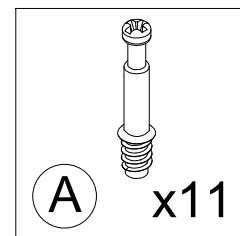


STEP 3

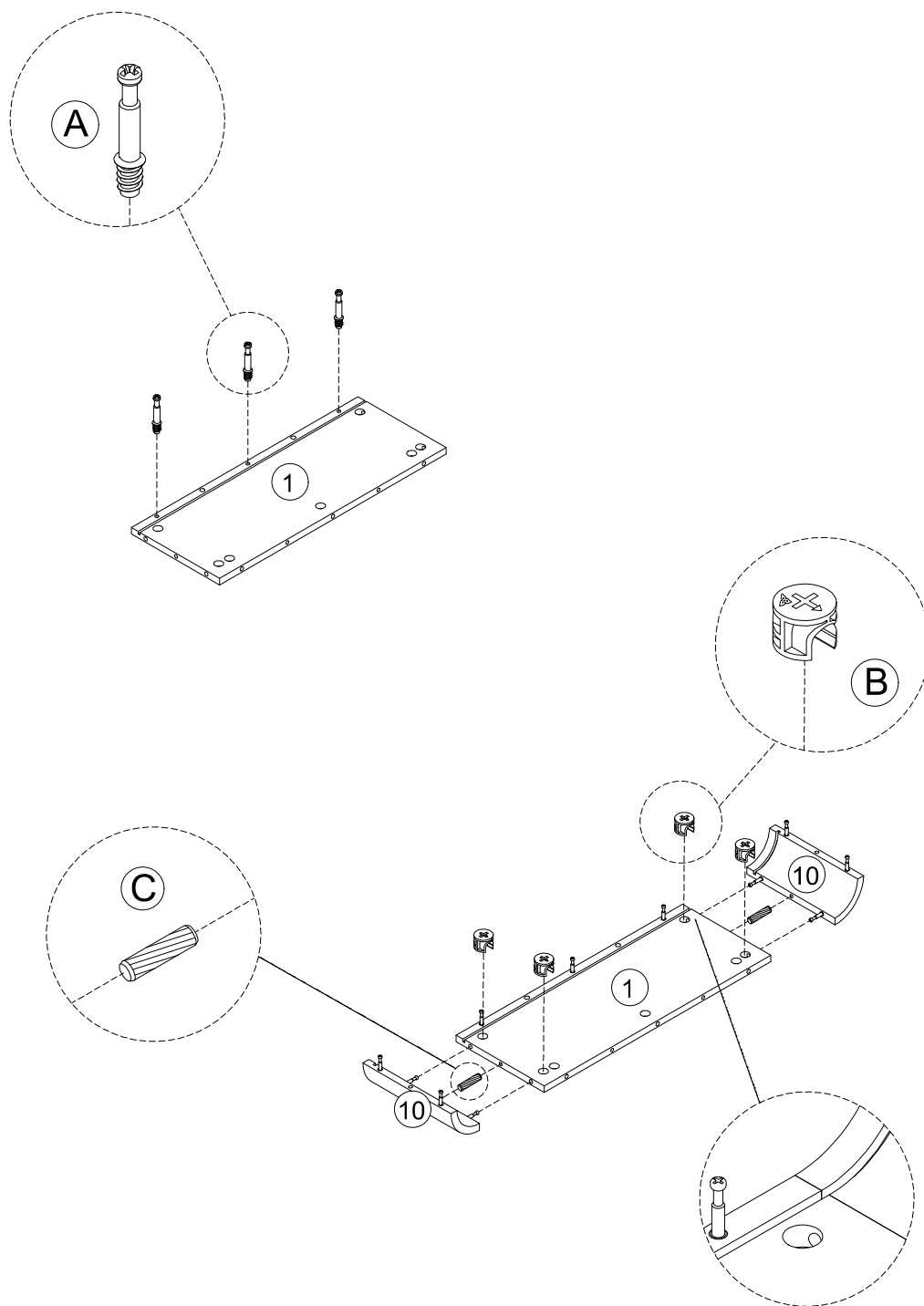
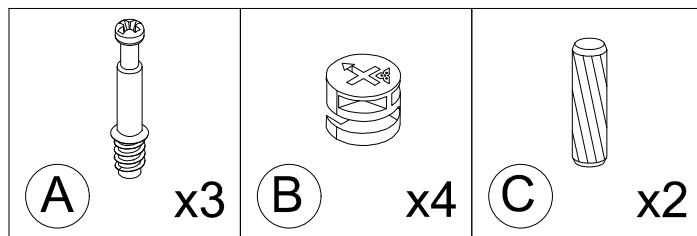
	
B x6	C x4



STEP 4

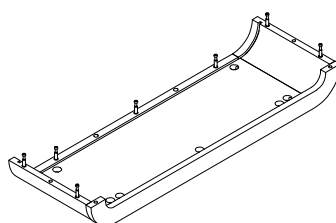
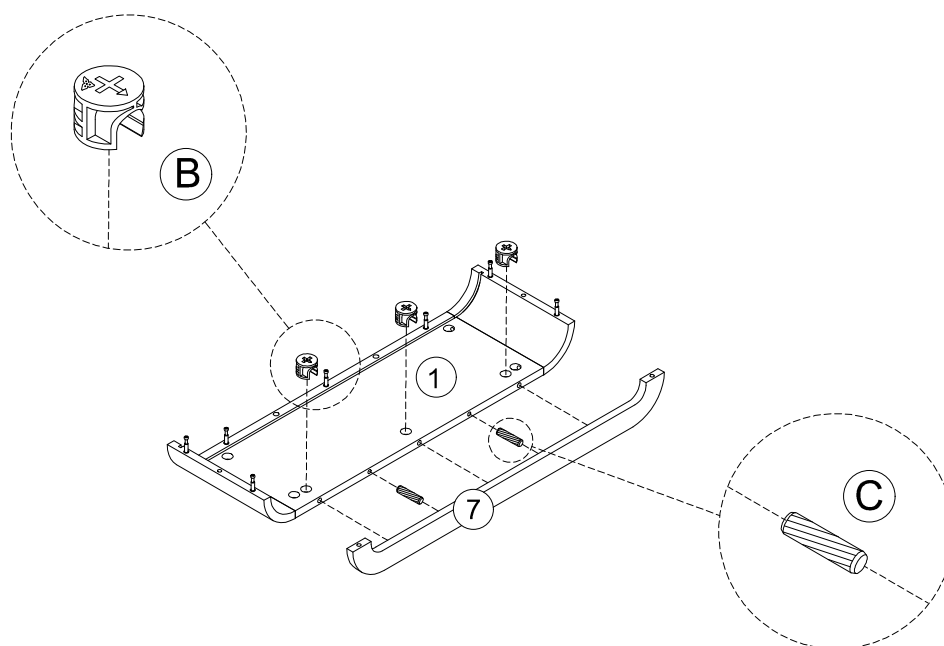
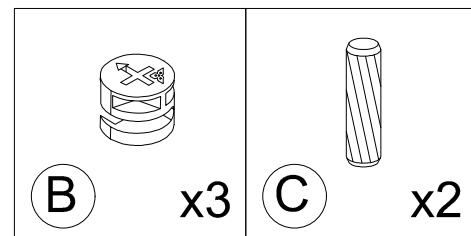


STEP 5

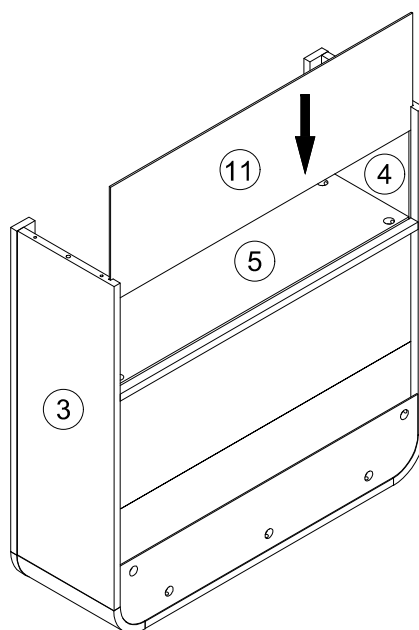
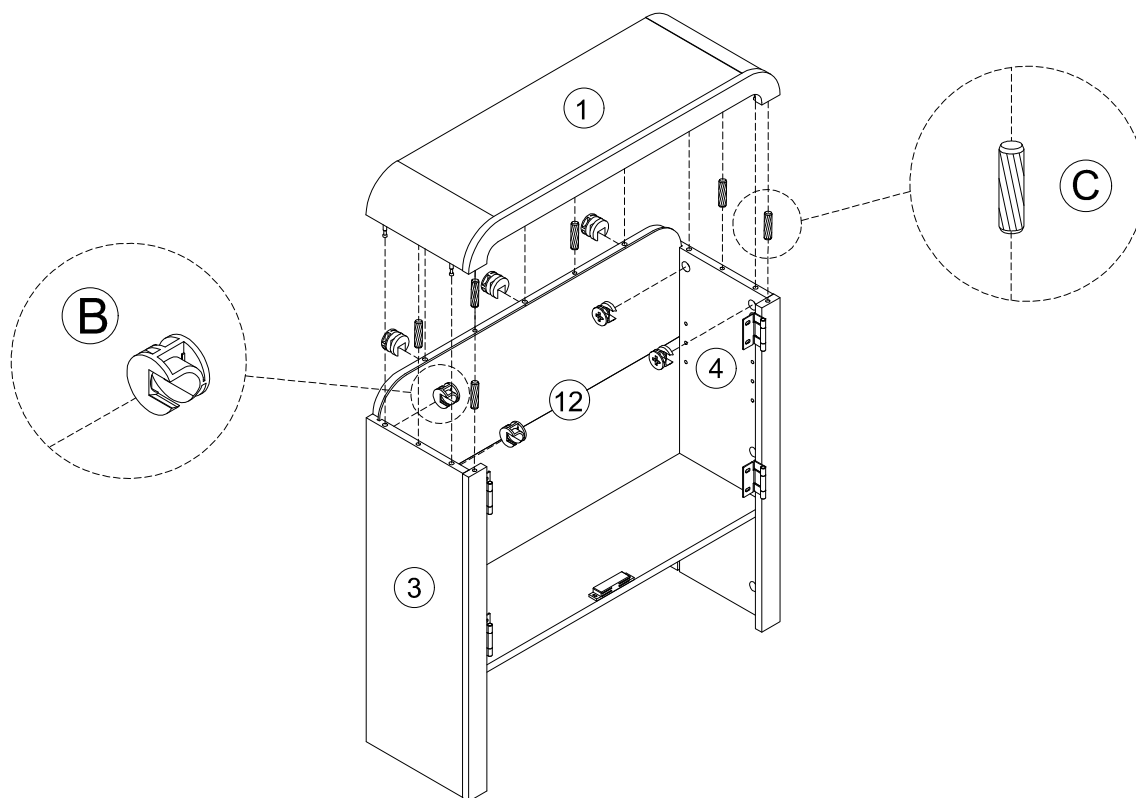
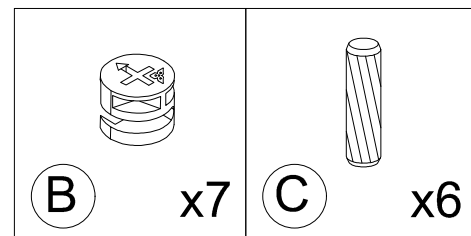


Please align the slots

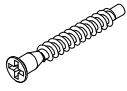
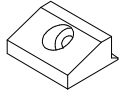
STEP 6

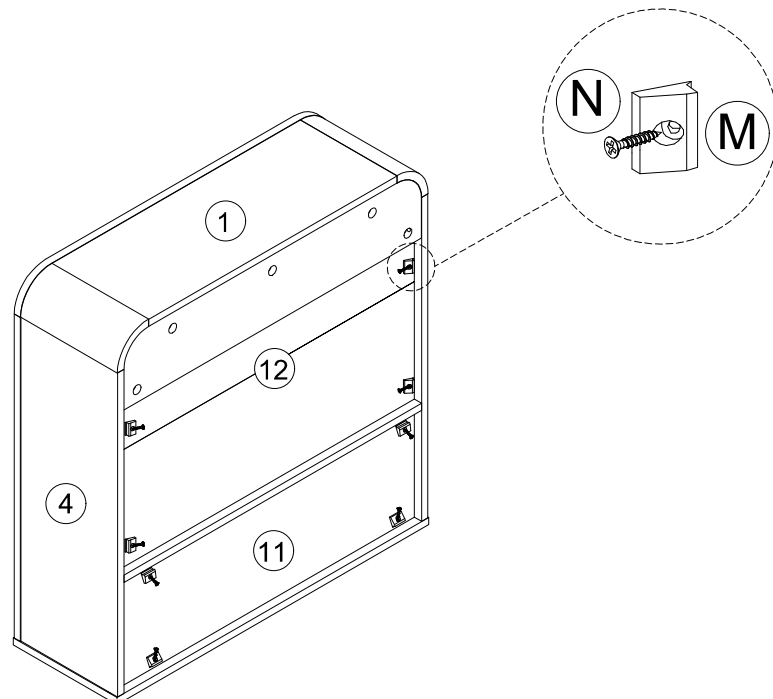
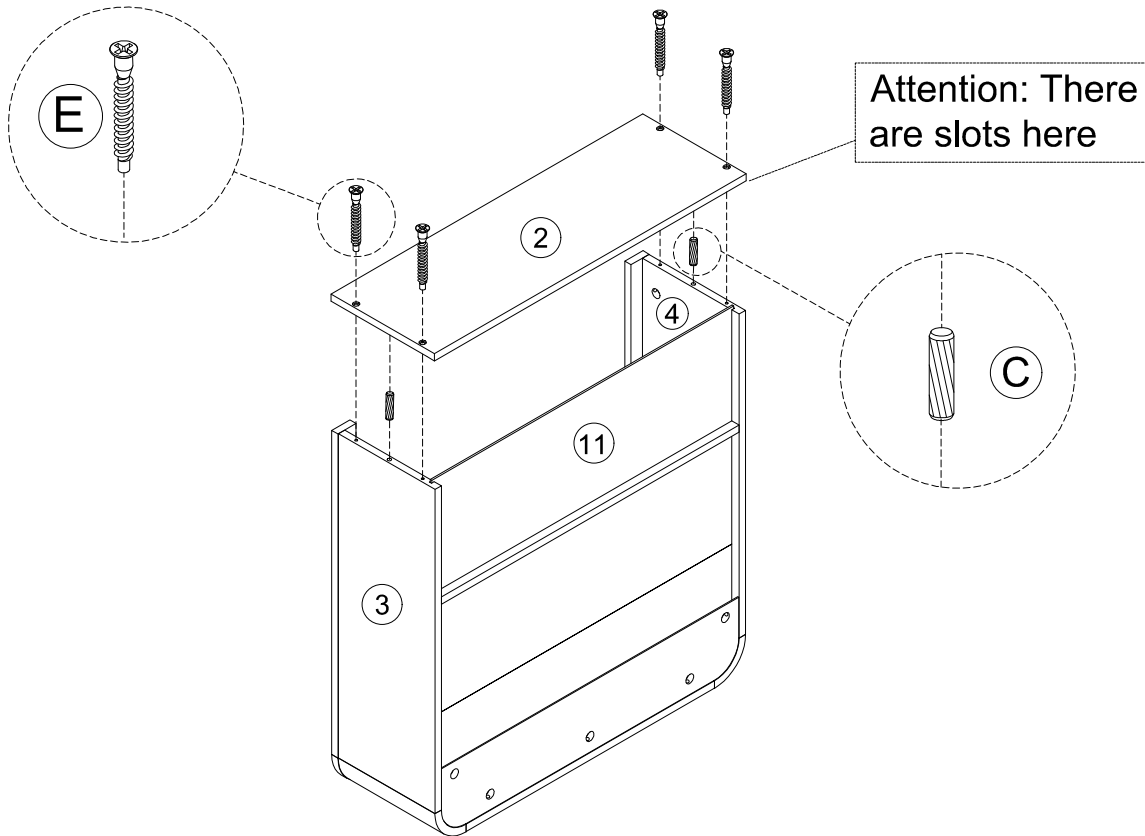


STEP 7

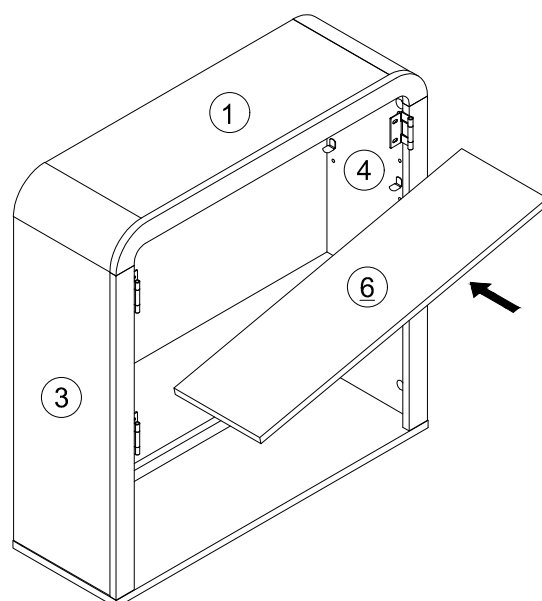
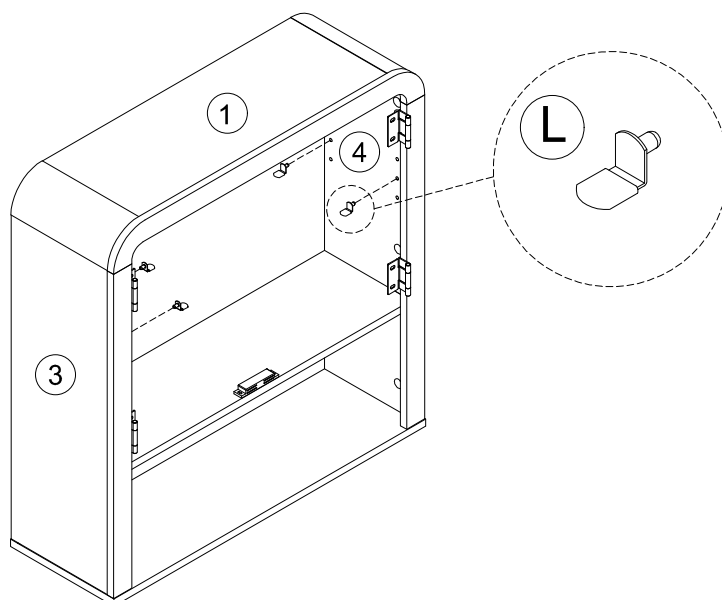
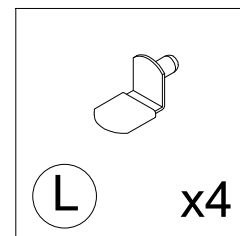


STEP 8

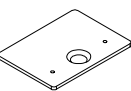
			
E x4	C x2	M x8	N x8

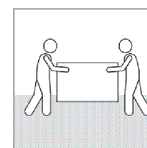
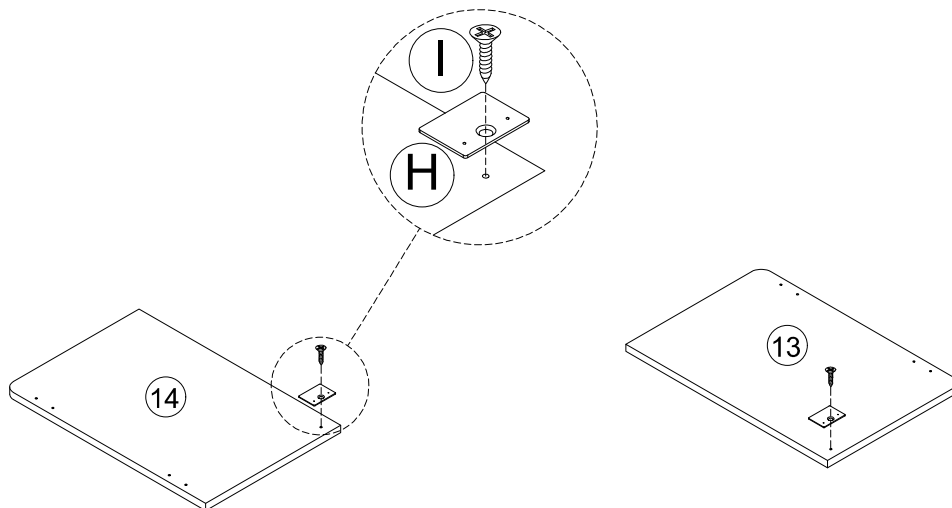


STEP 9

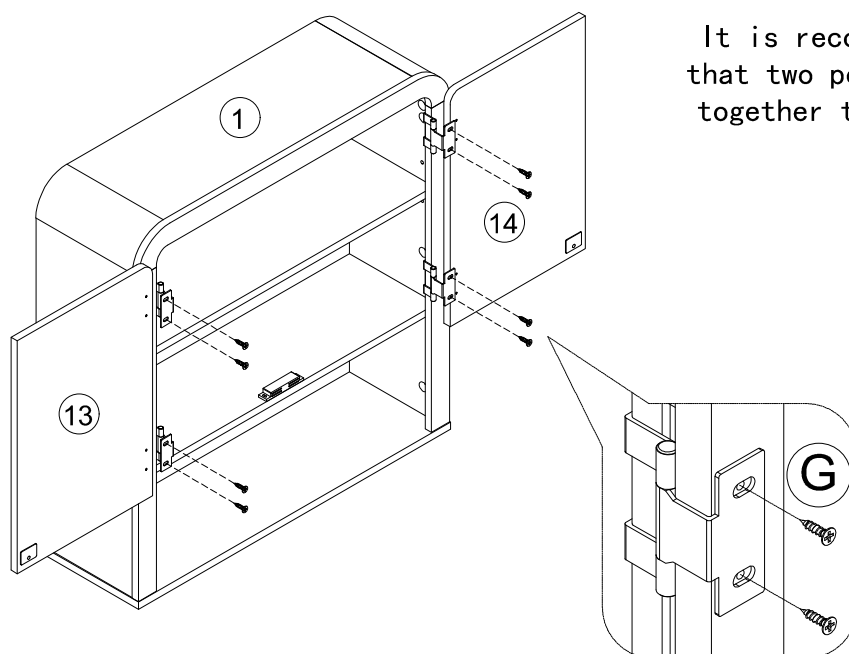


STEP 10

		
(H) x2	(I) x2	(G) x8

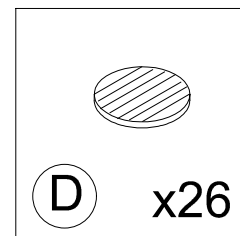


It is recommended
that two people work
together to install

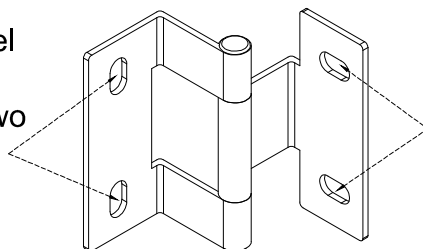


Ensure the hinge is flush against
the panel when installing,
then secure it with screws.

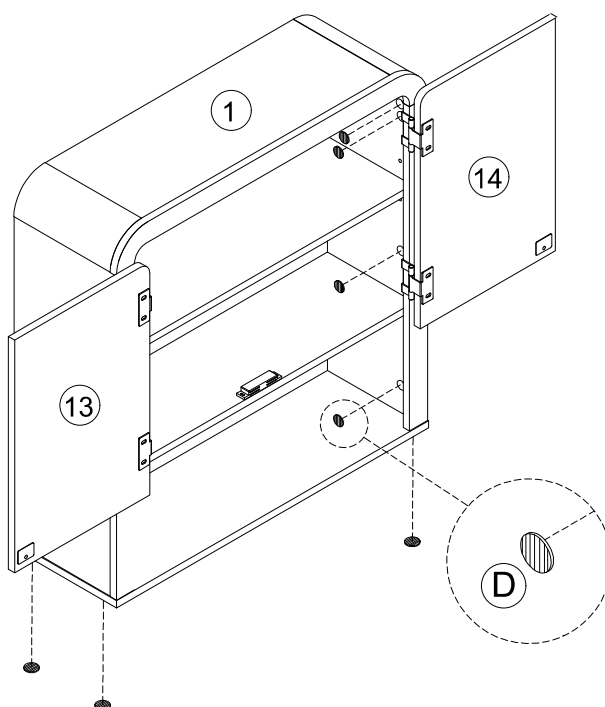
STEP 11



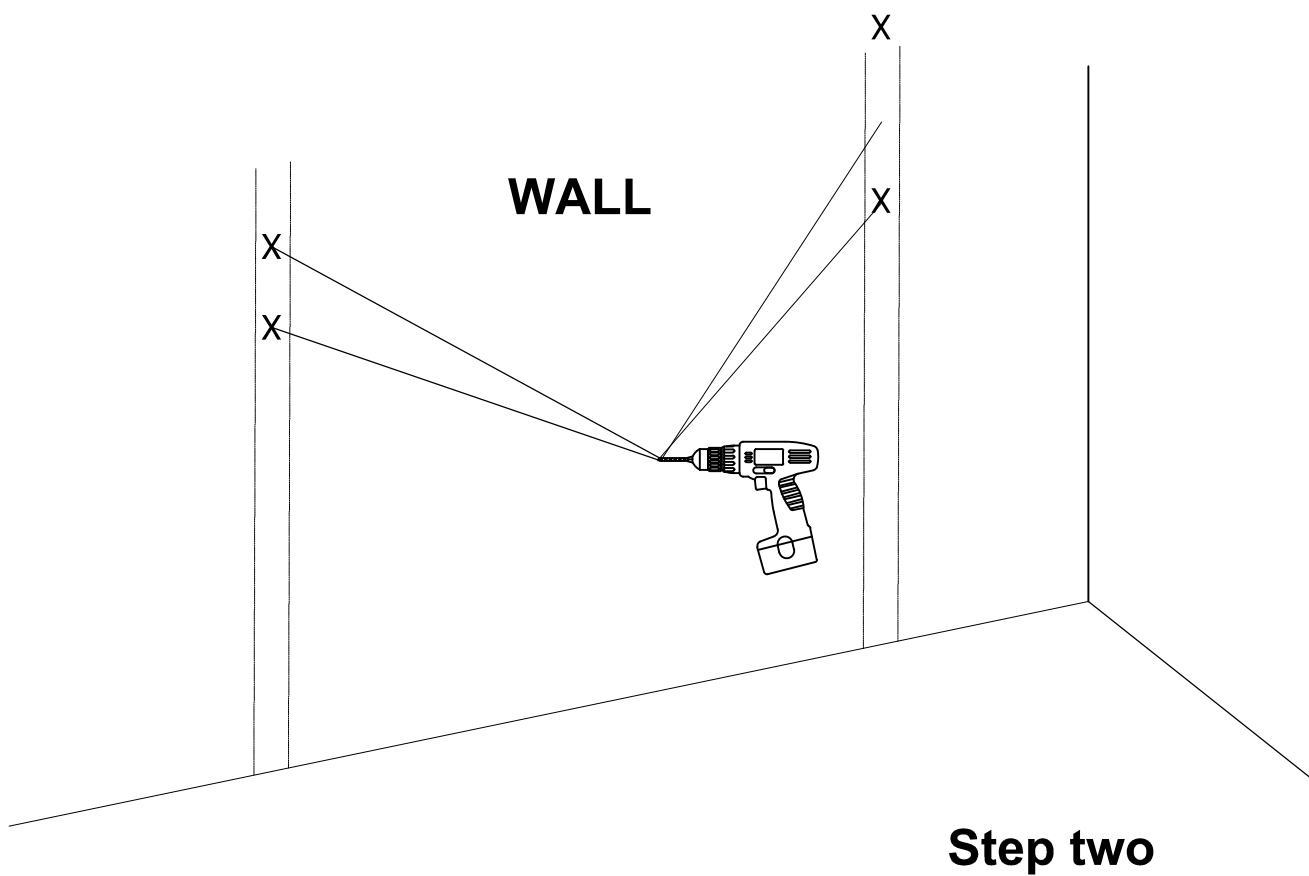
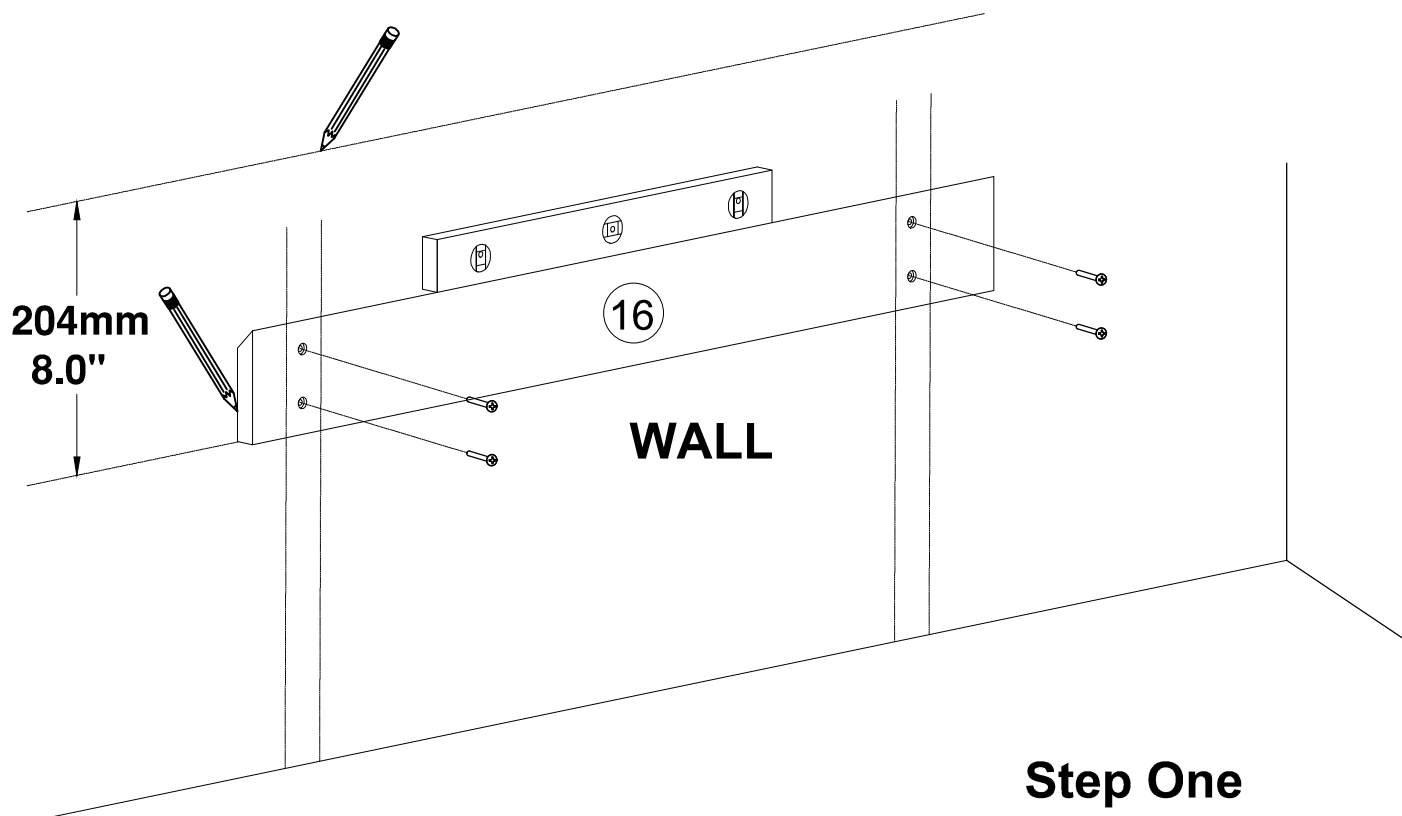
If the gap between the door panel and the cabinet is uneven after installation, you can use these two holes to adjust the vertical alignment of the door panel.



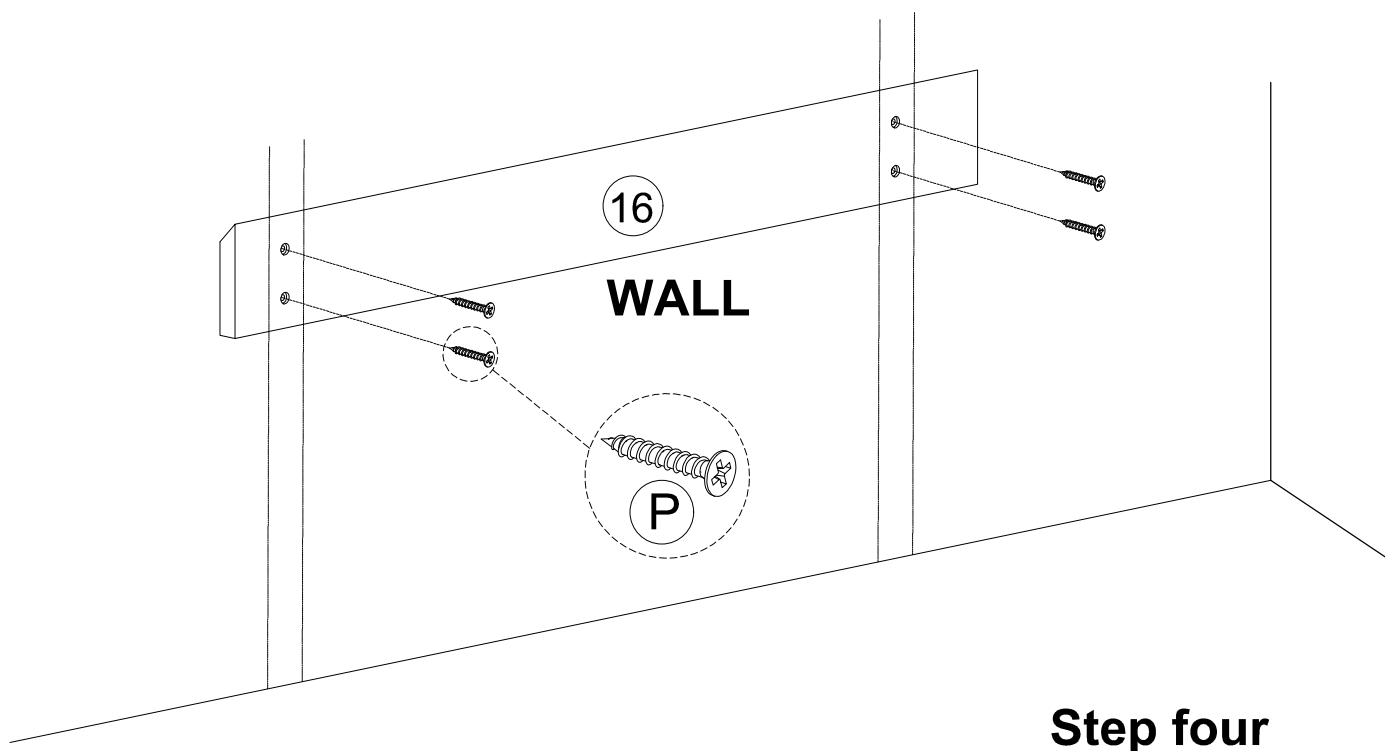
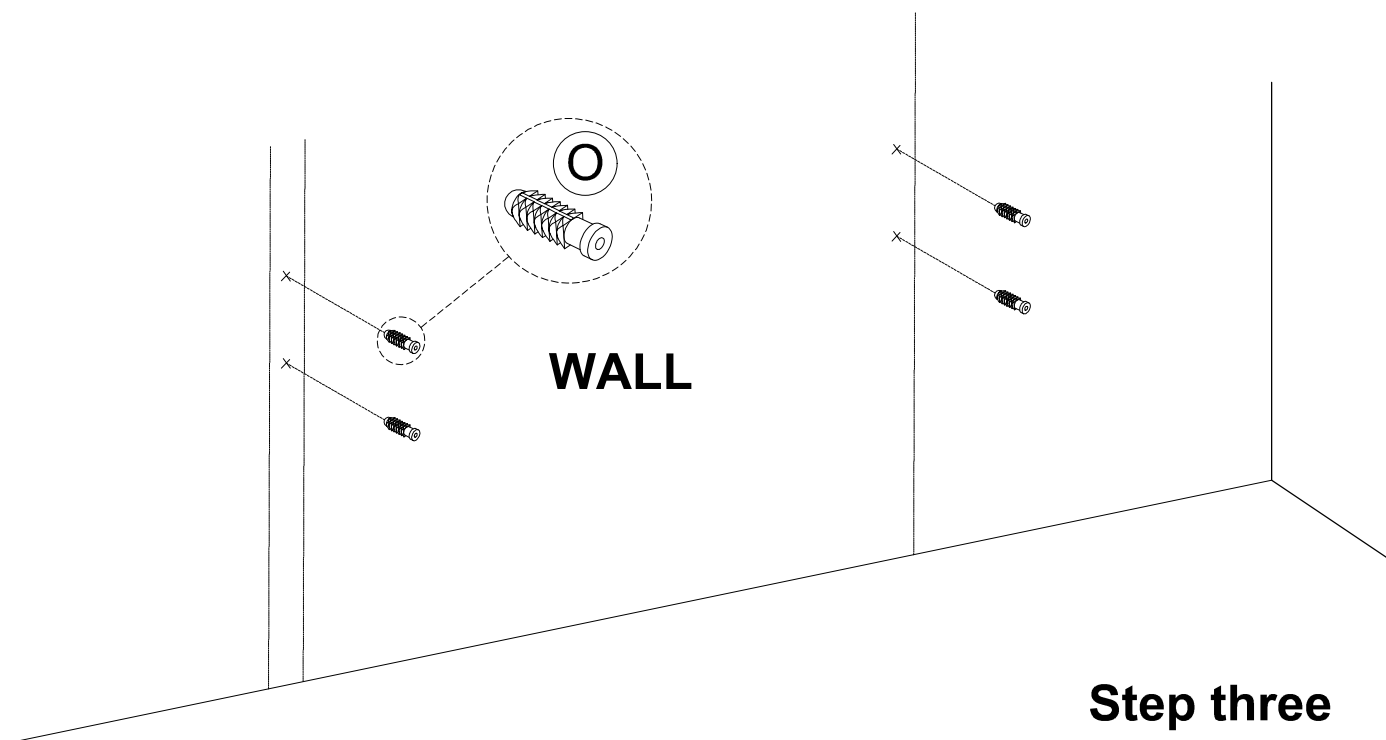
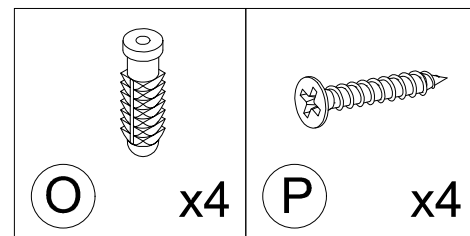
If the gap between the door panel and the cabinet is uneven from left to right after installation, you can use these two holes to adjust the horizontal alignment of the door panel.



STEP 12



STEP 13



STEP 14

