

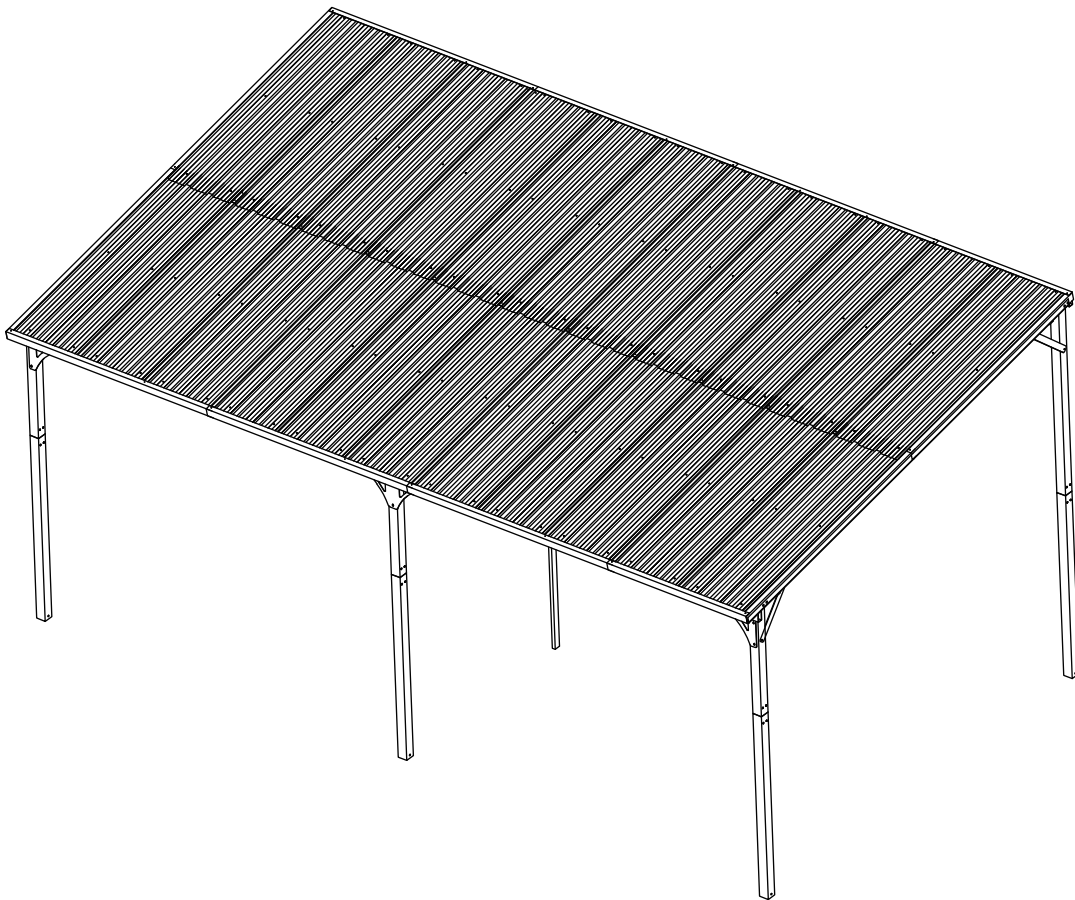
ASSEMBLY INSTRUCTIONS SS16449BK-6

10' x 16' Attached Pergola

Thank you for choosing our product.

Please read the contents on the second page carefully.

- Before starting the installation, please thoroughly check the listed accessories below and read this manual attentively.
- Then proceed with the assembly step by step. If you have any questions, please don't hesitate to contact us.



Attention

1. Thank you for trusting us.

You are entitled to a one-year warranty and lifelong customer service, and we have marked detailed notes on the second page.

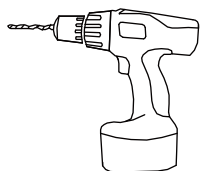
2. Our gazebo ships in just 3 boxes. Please check the manual to ensure you have received all the parts.

*If anything is missing, feel free to contact us through your order page. We will respond to any messages within 24 hours and resolve any issues for you.

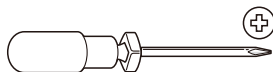
3. We encourage you to reach out to us at the earliest if you encounter any issues.

4. We kindly request your attention to installation safety and child safety.

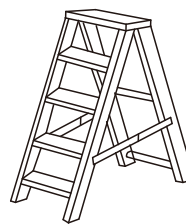
Please prepare below tools before installation. (Not Included)



Electric Screwdriver



+ Manual Screwdriver



Ladder

Package included Tools



Gloves x 1Pair

ATTENTION

Please note, if you find any damage to the package upon arrival, resulting in loss of internal components or visible damage, please contact us. **We will take responsibility for any damages caused during transportation.**

Please ensure that you begin installation only after receiving **both** packages. If not received, please contact us to inquire about the corresponding package status, and **we will respond within 24 hours.**

Handle each part of the gazebo with care, as many components have sharp edges.

DO NOT attempt to assemble the gazebo before verifying that all parts are present as listed. Partially assembled structures can be severely damaged by light winds.

DO NOT attempt to assemble the gazebo on windy days, as this can make construction difficult and unsafe. Monitor the weather closely.

During construction and until the gazebo is fully assembled, **keep children and pets away from the worksite to avoid distractions and potential accidents.**

Avoid placing weight concentrated on the roof of the gazebo.

ASSEMBLY

The best location is a flat area.

Ensure there is adequate space around the gazebo to access the roof with a ladder.

TEAMWORK : Two or more people are required to assemble the structure.

CARE & MAINTENANCE

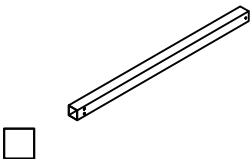
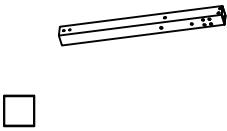
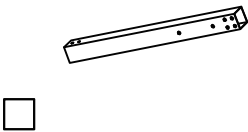
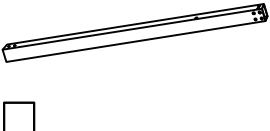
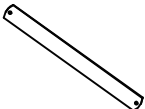
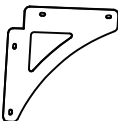
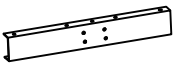
Combustibles and corrosive materials must be stored in sealed containers designed for chemical and/or combustible storage

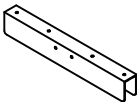
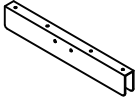
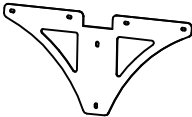
Rust Protection Precautions

Avoid scratching or scraping the coating surface inside and out.

PLEASE KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE.

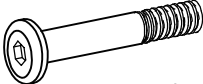
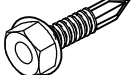
Parts List-A

No	Picture	Qty
A		x5
B		x2
B1		x1
C		x2
H0		x8
K		x1
K1		x1
M		x4
M3		x2
M5		x4

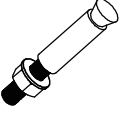
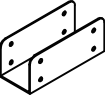
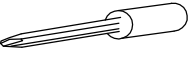
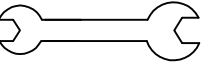
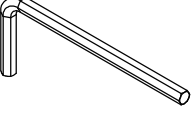
No	Picture	Qty
M6		x2
M7		x3
M8		x1

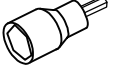
Parts List-B 1/2

No	Picture	Qty
D	 	x1
D1	 	x1
D2	 	x1
D3	 	x1
E	 	x1
E1	 	x1
E2	 	x1
F	 	x1
F1	 	x1
F2	 	x1

No	Picture	Qty
G1		x3
H		x8
R		x4
T1	 Φ 12×30	x28
T2	 M6*12	x134
T3	 M6*32	x26
T4	 M6	x26
T5	 M6*50	x3
T6	 M5*16	x110
T7	 	x28

Parts List-B 2/2

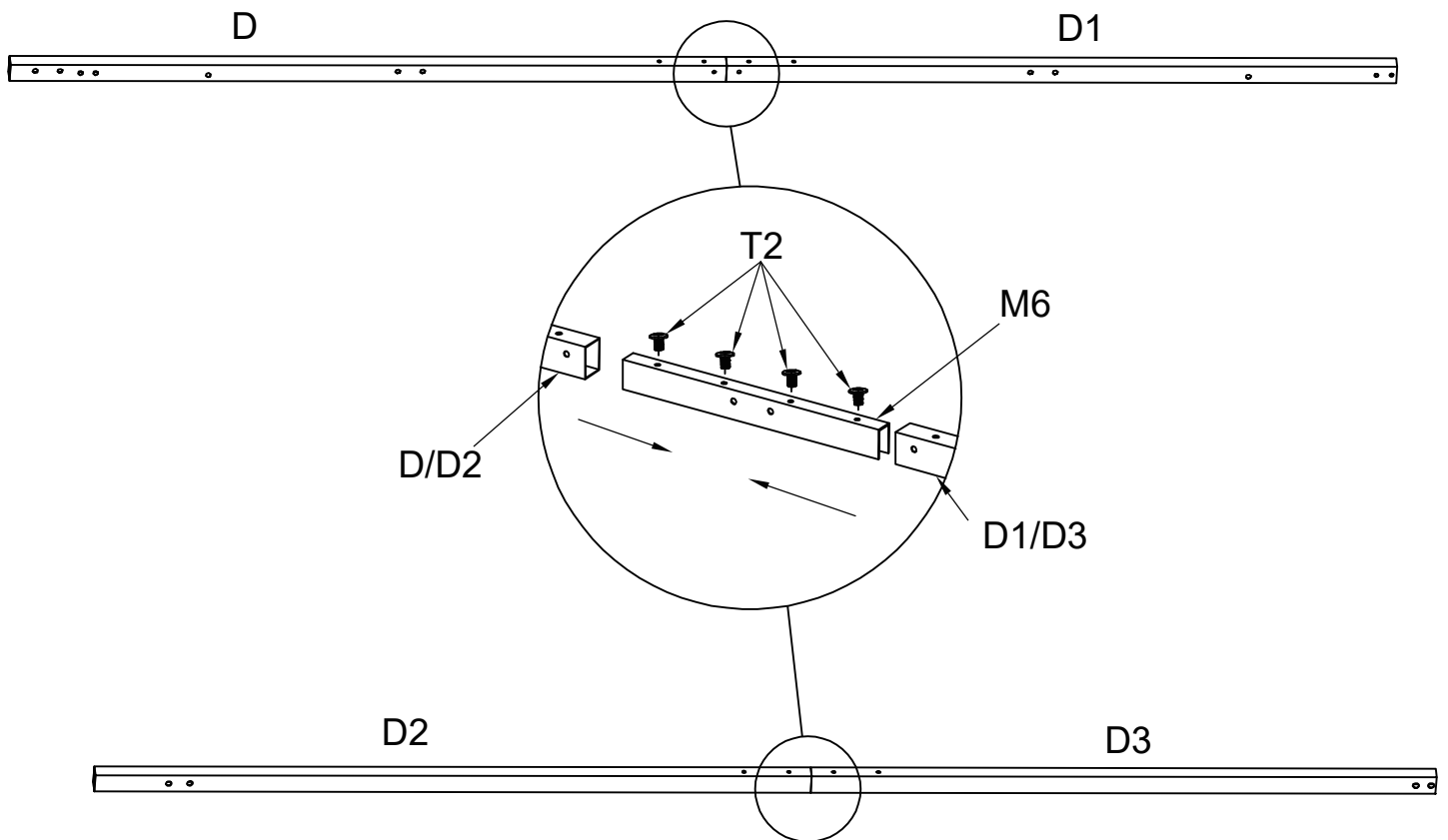
No	Picture	Qty
T8		x14
T9		x28
T10		x28
M1		x4
M2		x10
M4		x5
		x1
		x1
	 M8	x1
	 M6	x1

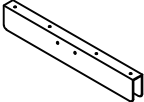
No	Picture	Qty
	  M6	x1
	  M5	x1
		x2

Parts List-C

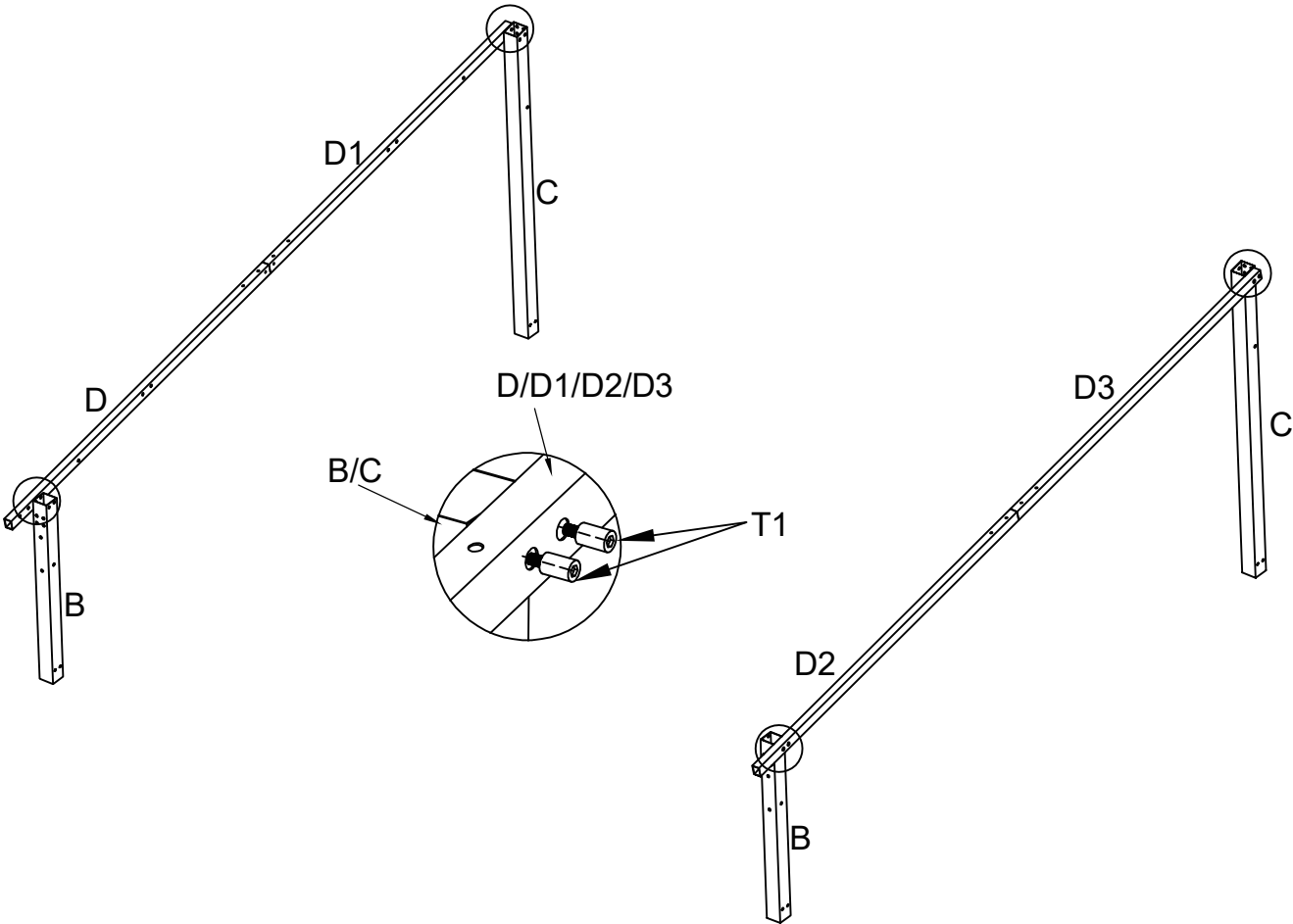
No	Picture	Qty
G		x3
I		x2
I1		x2
J		x6
J1		x2
P		x11
P1		x11

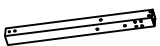
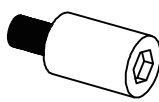
STEP1



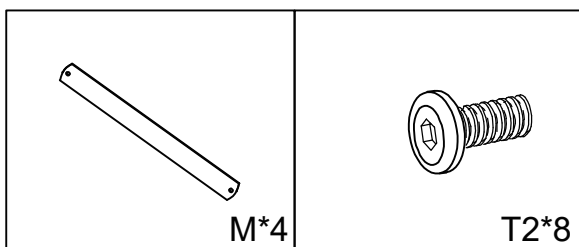
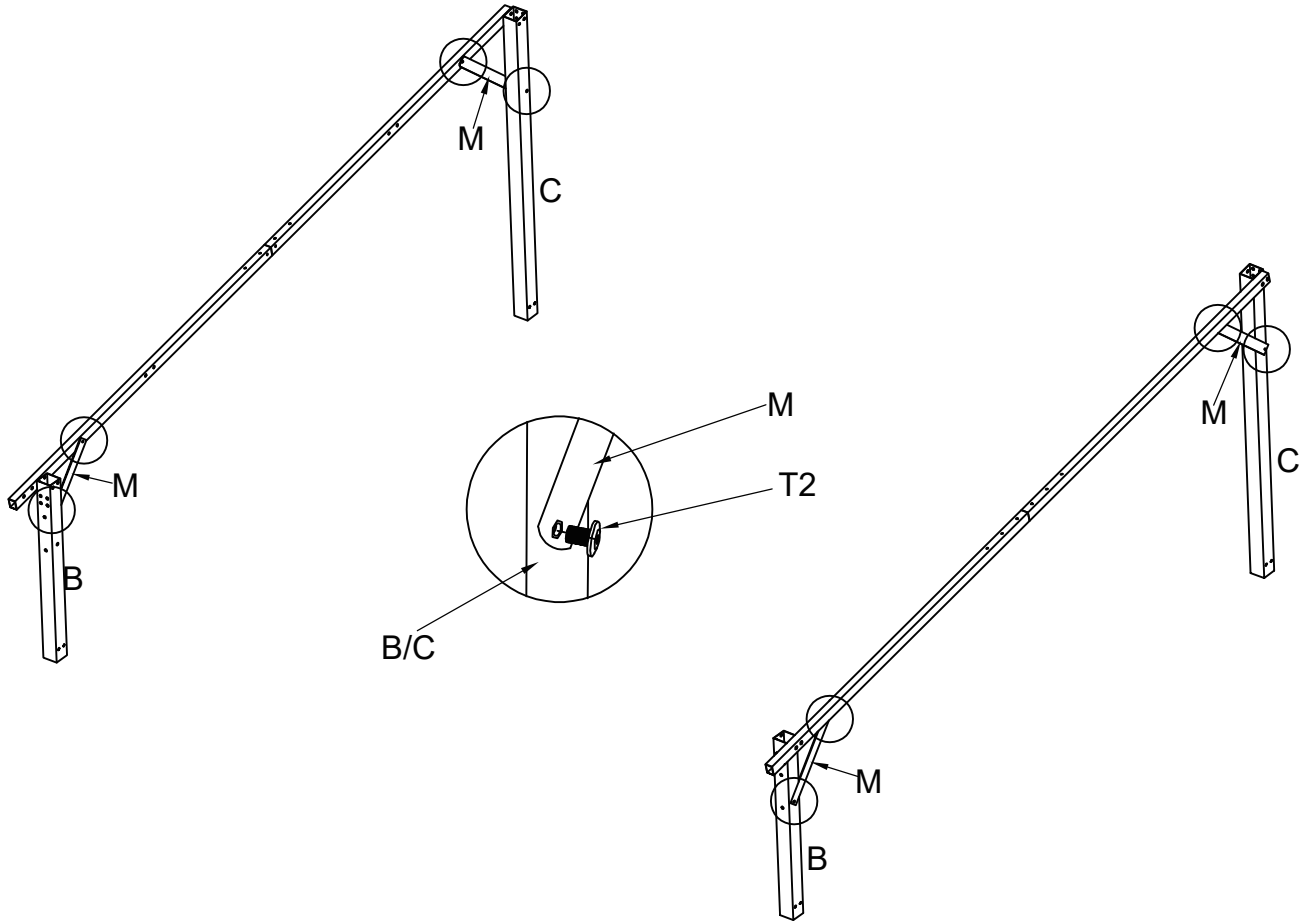
					
D*1	D1*1	D2*1	D3*1	M6*2	T2*8

STEP2

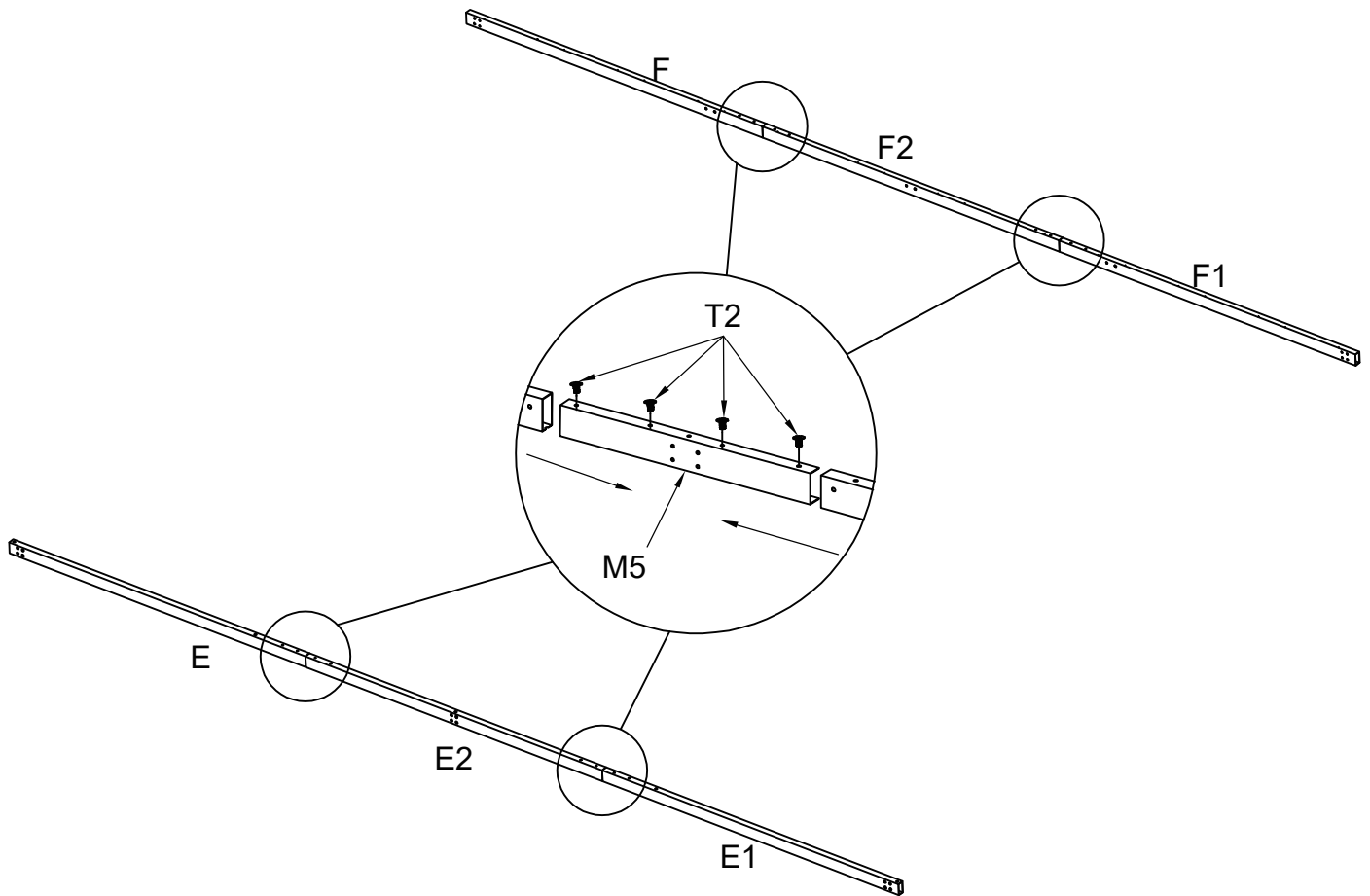


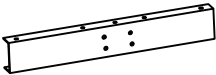
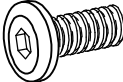
		
☐ B*2	☐ C*2	T1*8

STEP3

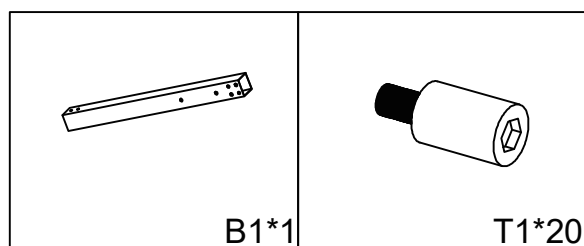
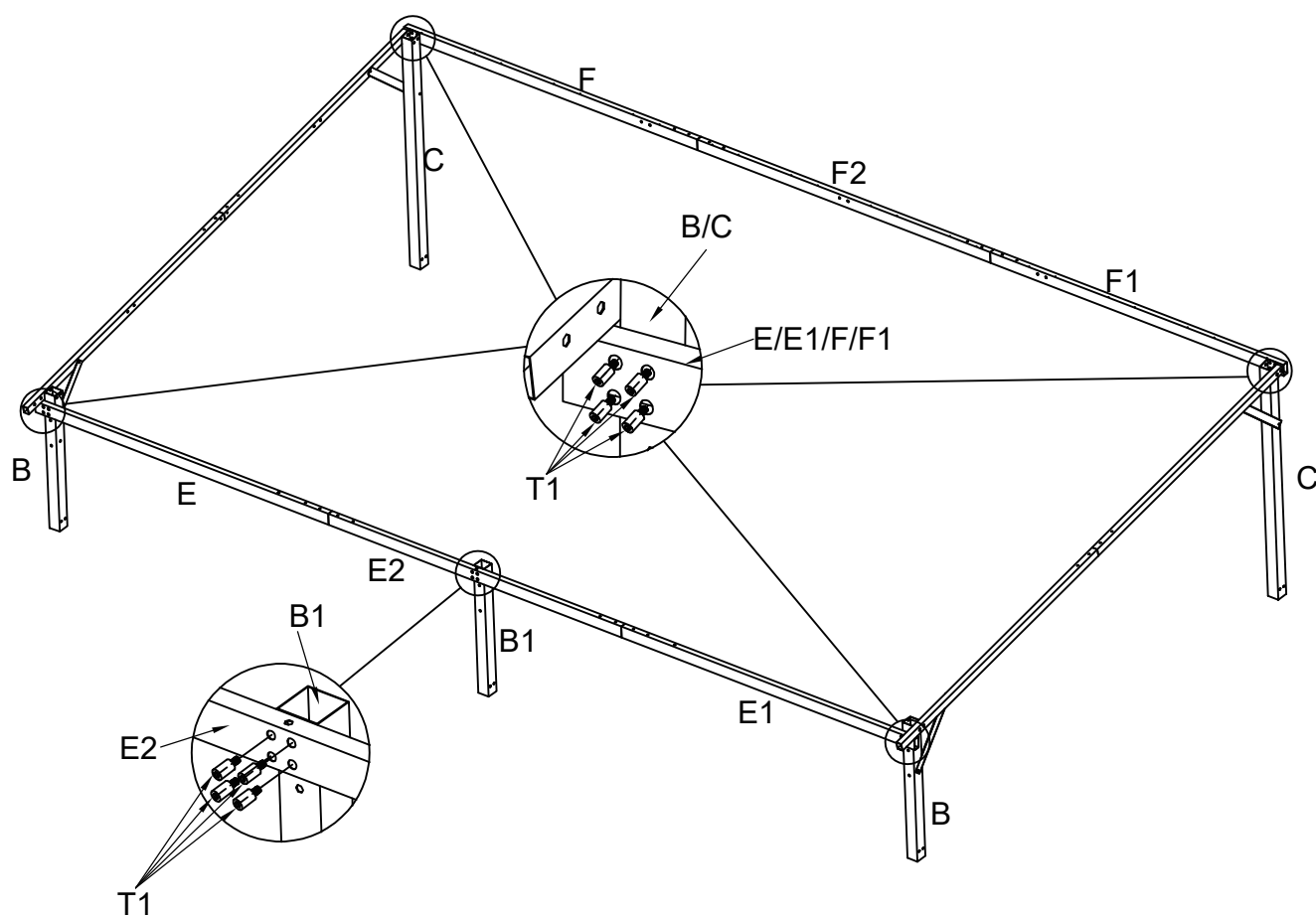


STEP4

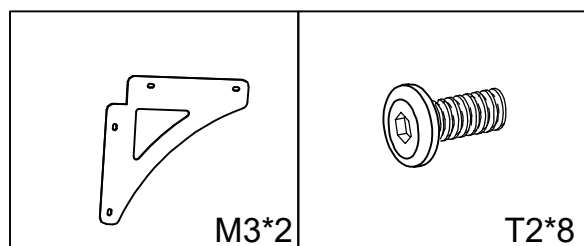
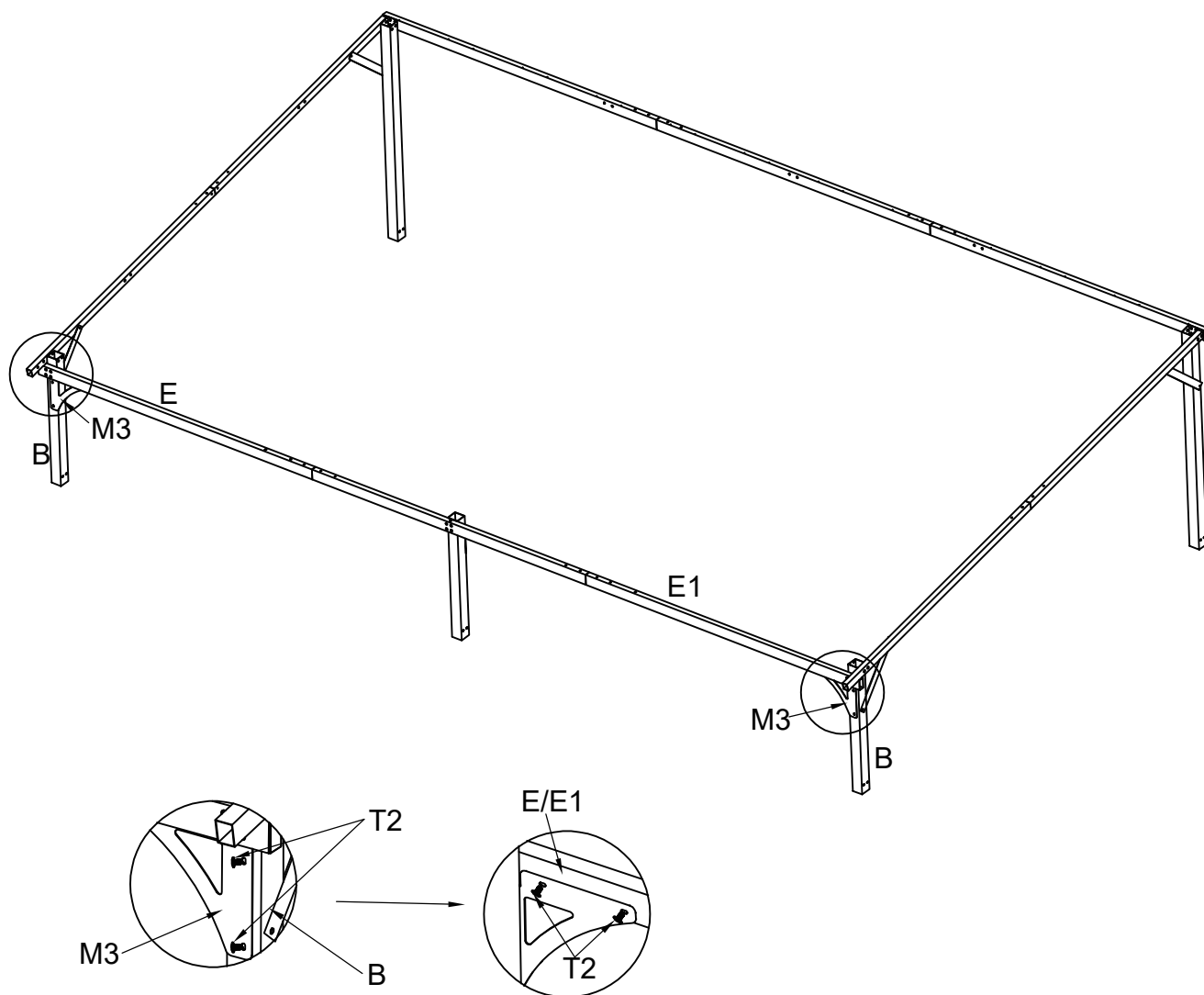


 □ E*1	 □ F2*1	 M5*4	 T2*16
 □ E1*1	 □ E2*1	 □ F*1	 □ F1*1

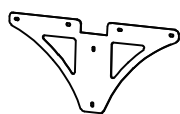
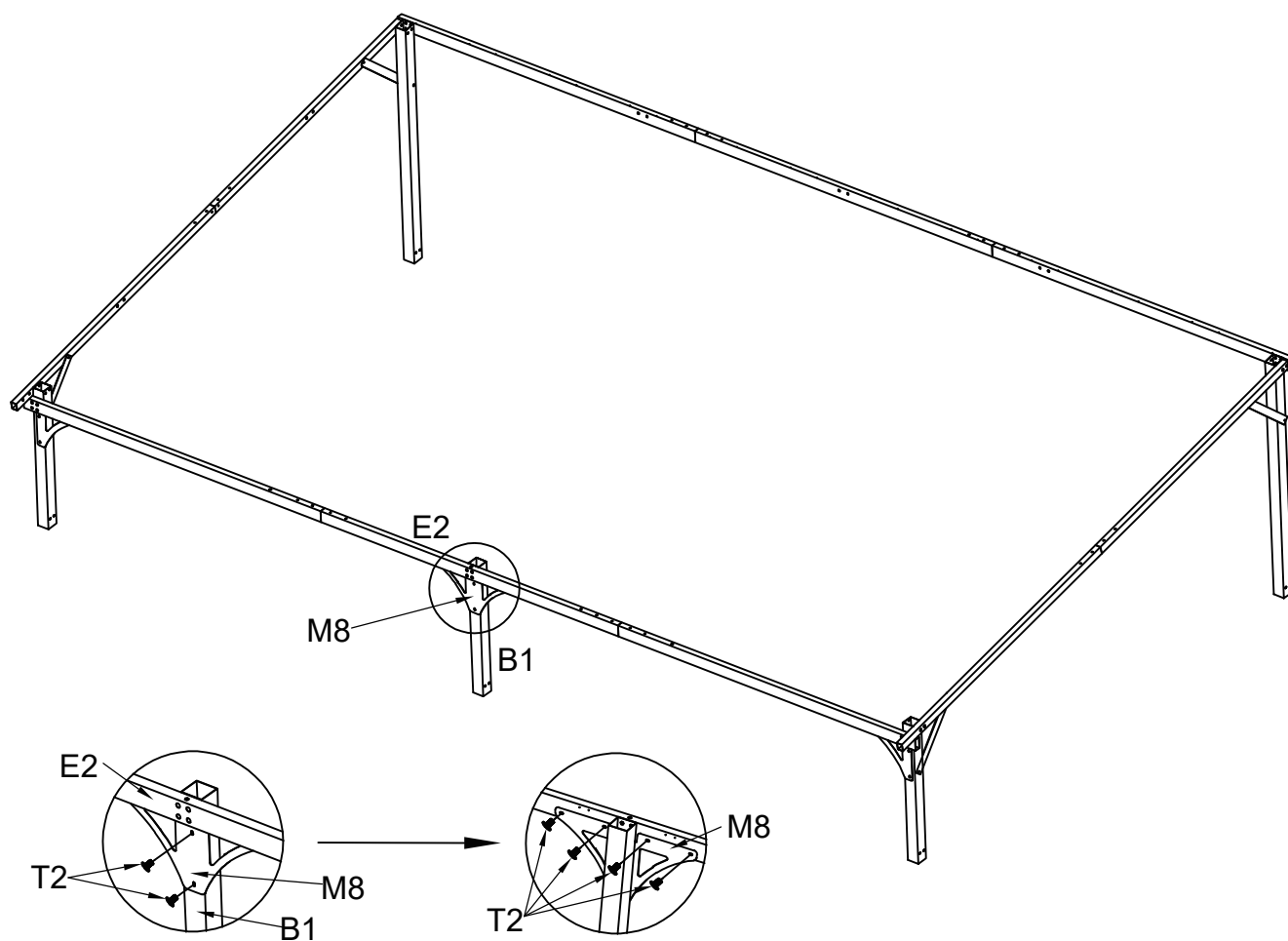
STEP5



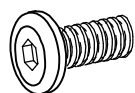
STEP6



STEP7



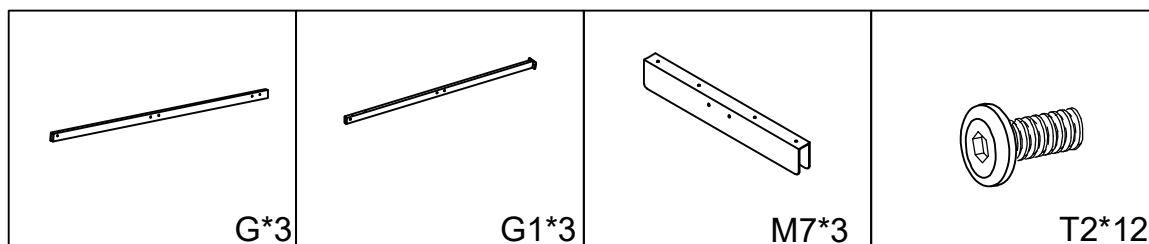
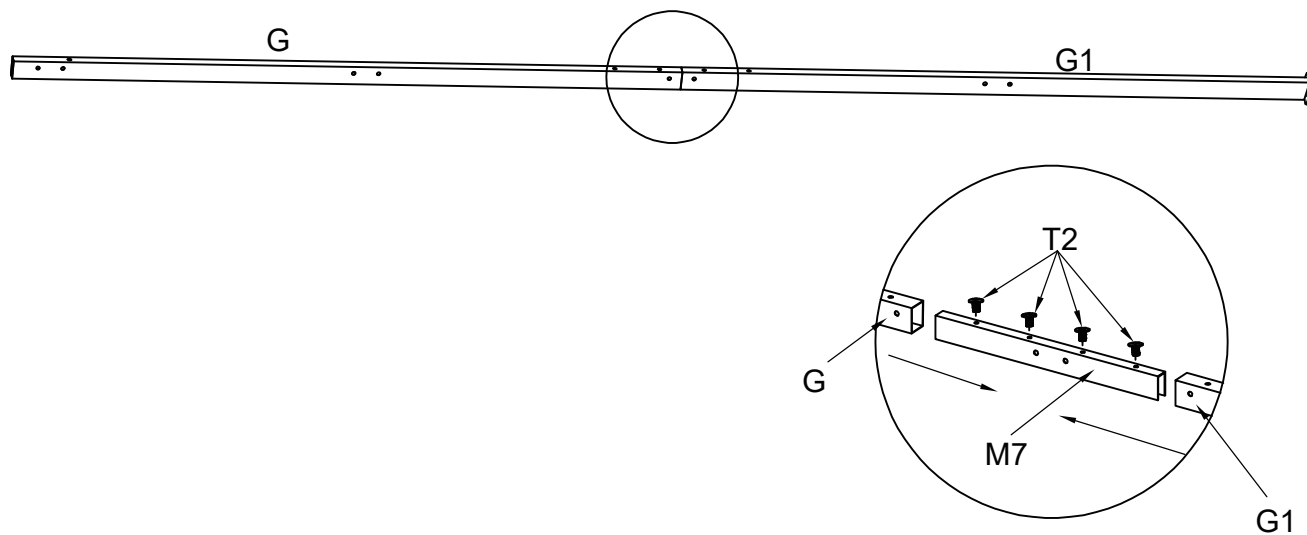
M8*1



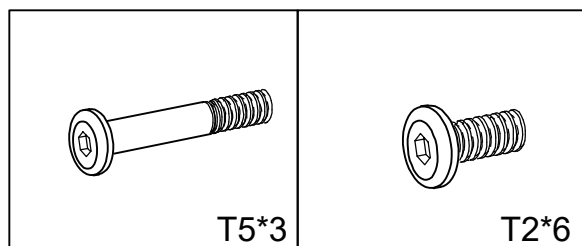
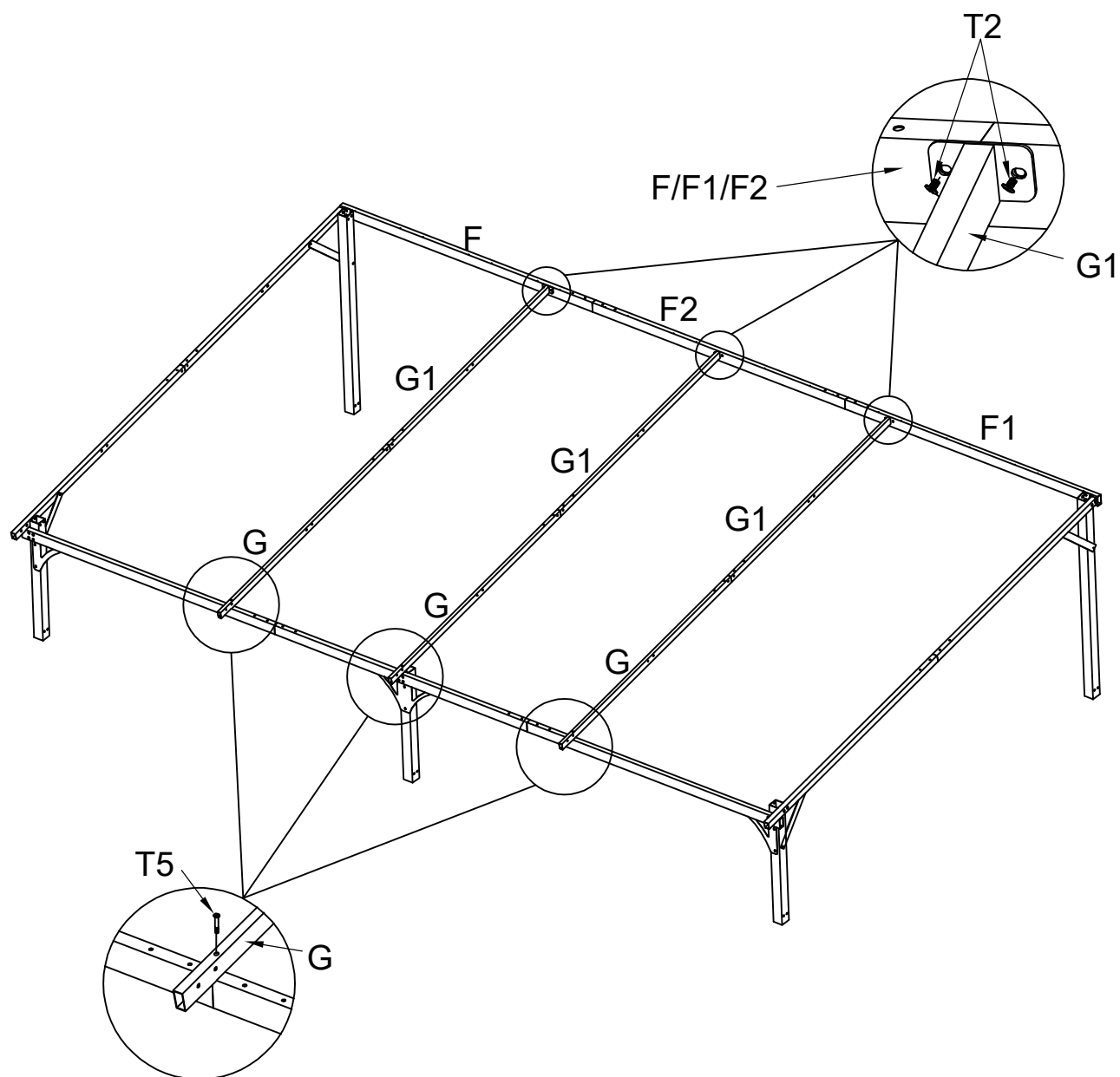
T2*6

STEP8

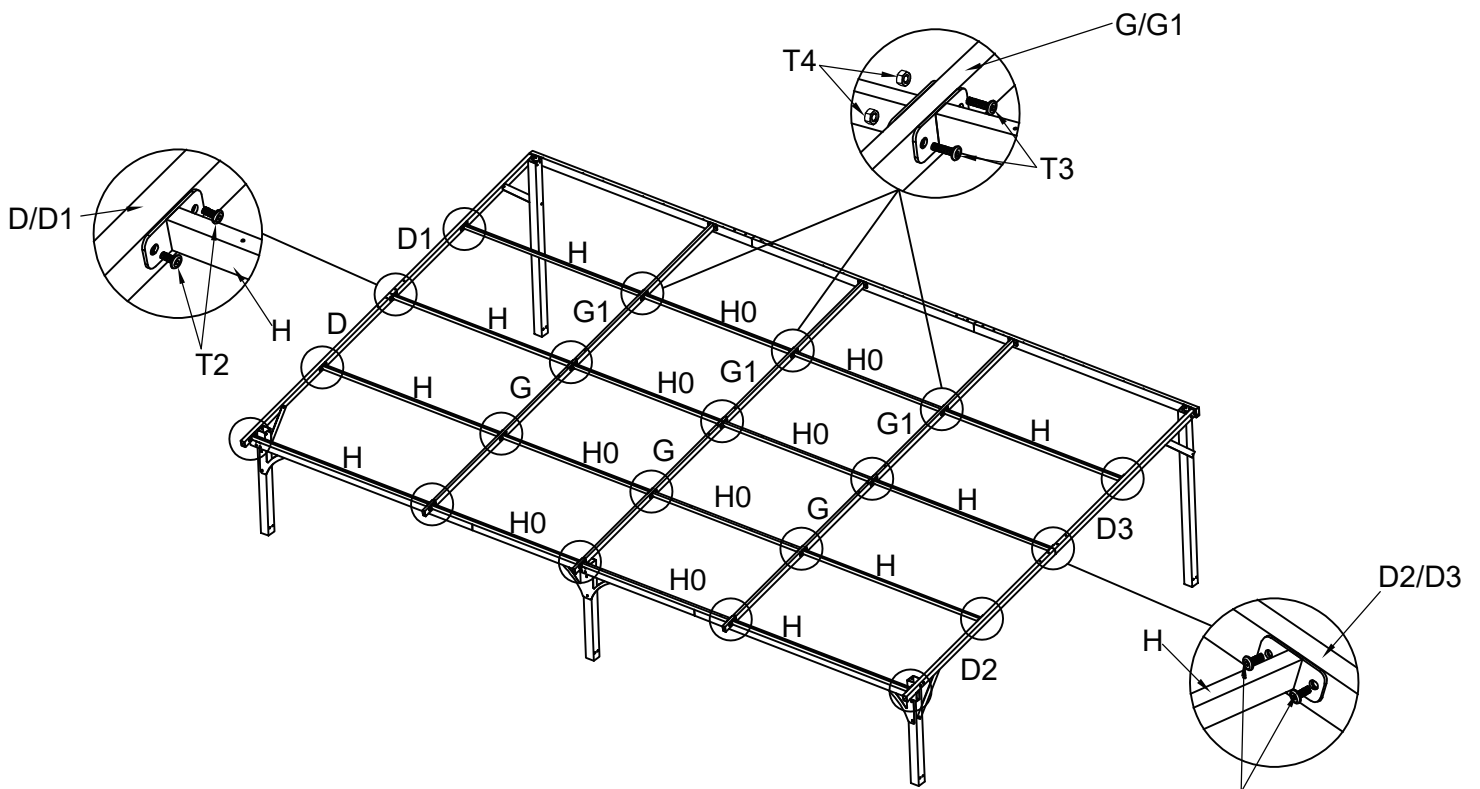
X3

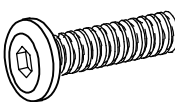
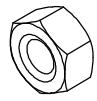
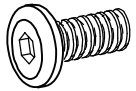


STEP9

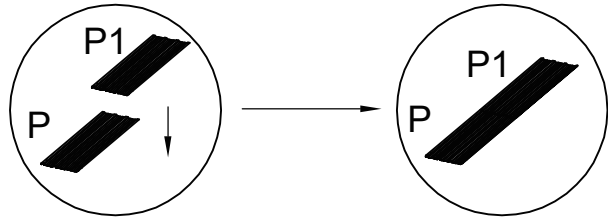


STEP10

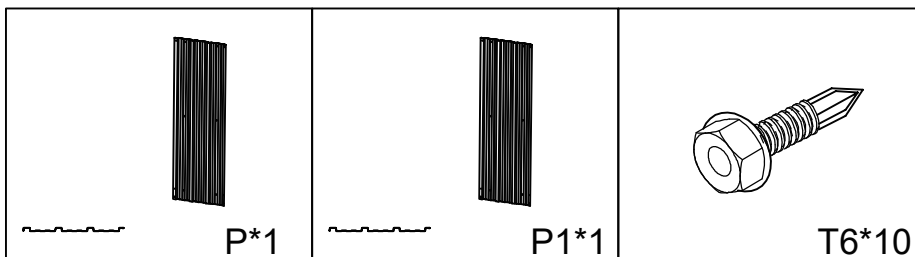
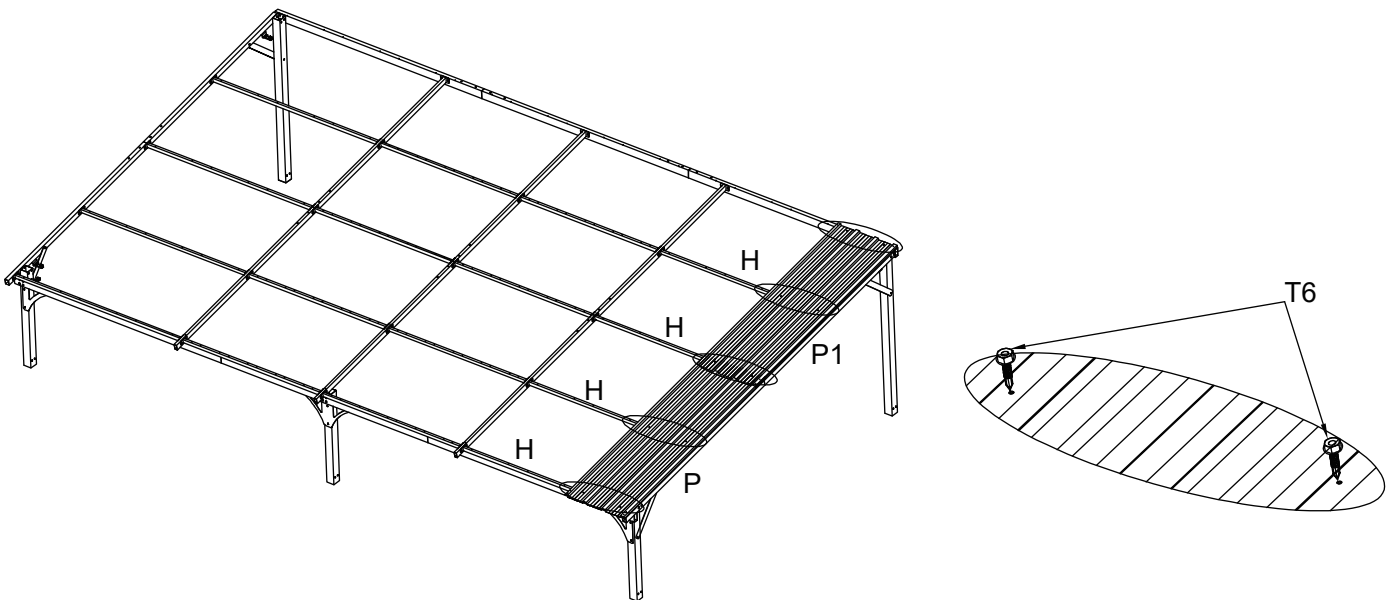


				
H*8	H0*8	T3*24	T4*24	T2*16

STEP11

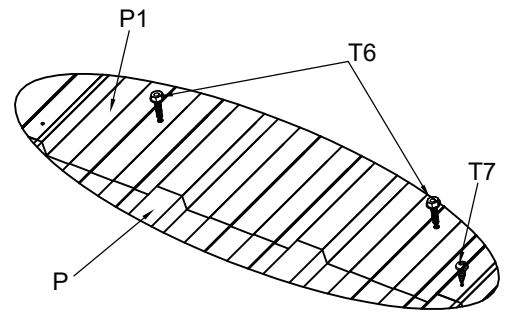
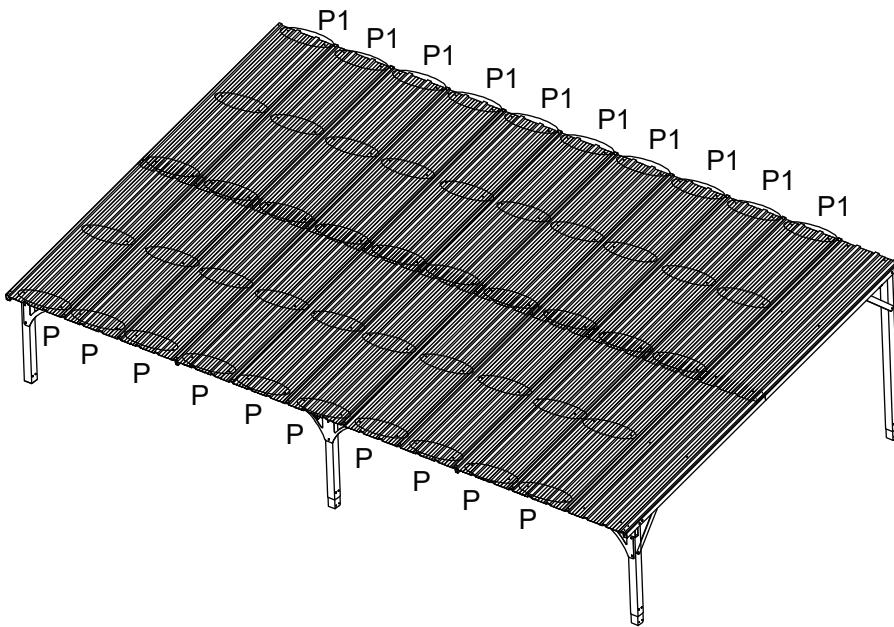
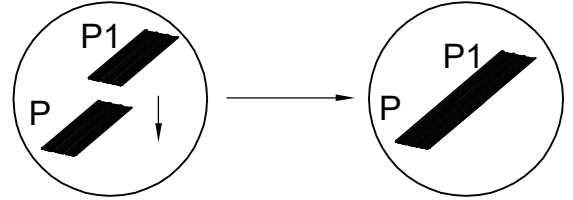
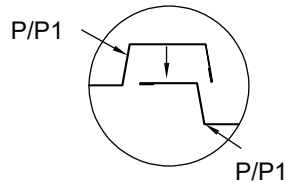
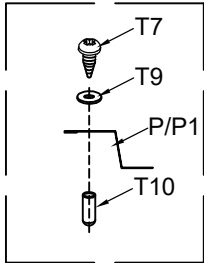


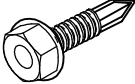
First, position the front P and align its holes with those of H, then secure it with T6 (do not use T6 for the rear holes initially). Next, place the P1 on top of the P, align the holes, and fasten it with T6.



STEP12

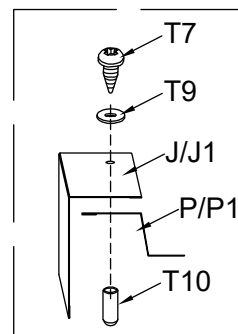
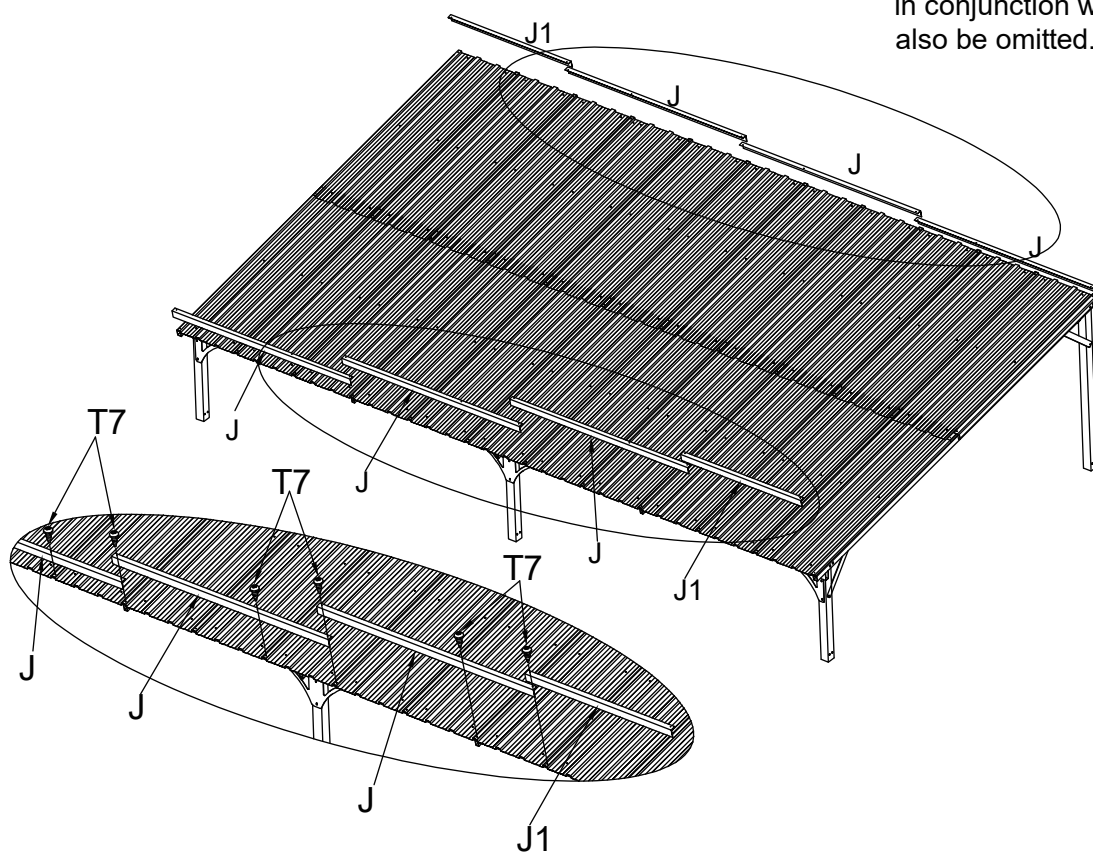
Place P1 on top of P (aligning the holes), then secure with T6. (Installation method: stack on P/P1 and secu



 P*10	 P1*10	 T6*100	 T7*10	 T9*10	 T10*10
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STEP13

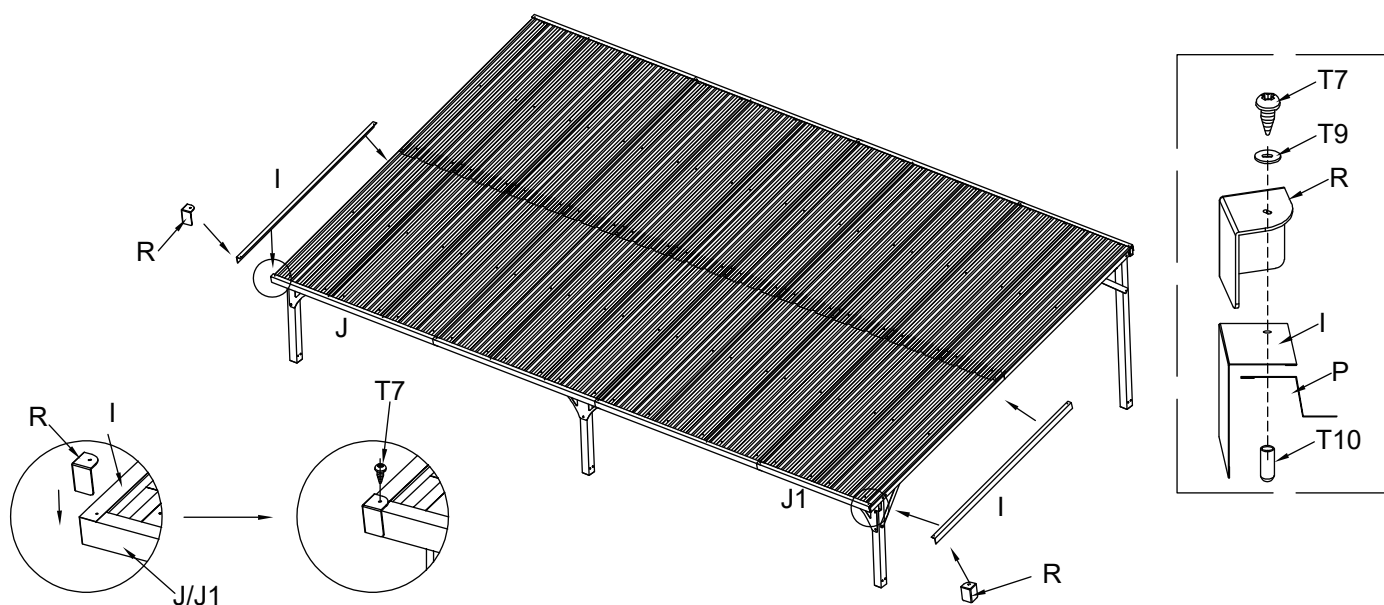
When assembling J, J1, T7 can be used in conjunction with T9 and T10. T10 can also be omitted.



J*6	J1*2	T9*12	T10*12	T7*12

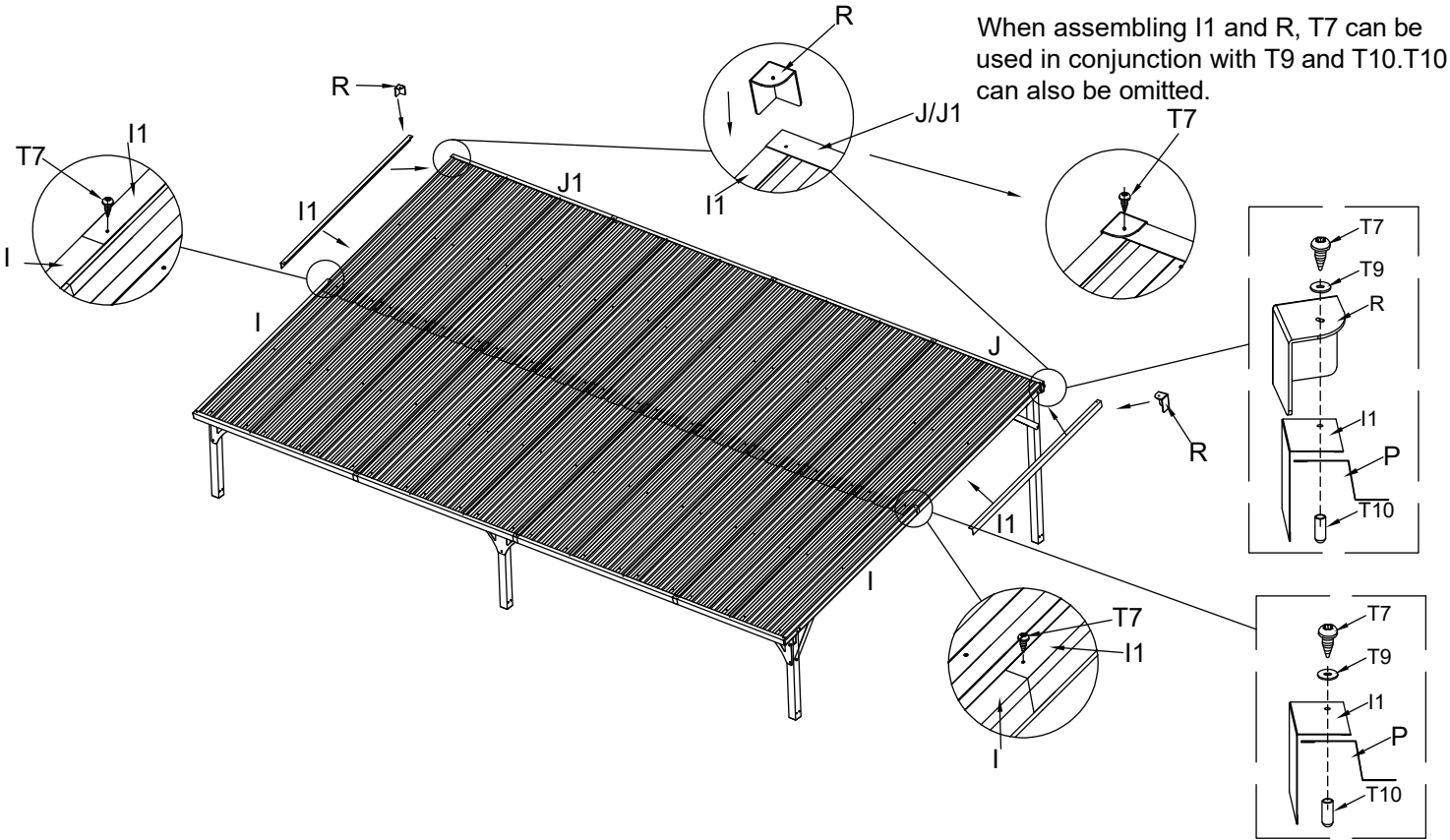
STEP14

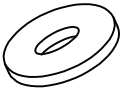
When assembling I and R, T7 can be used in conjunction with T9 and T10. T10 can also be omitted.



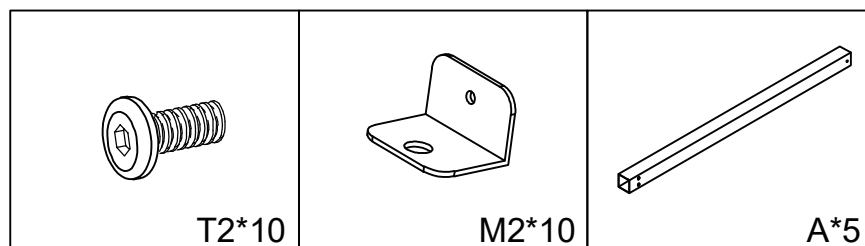
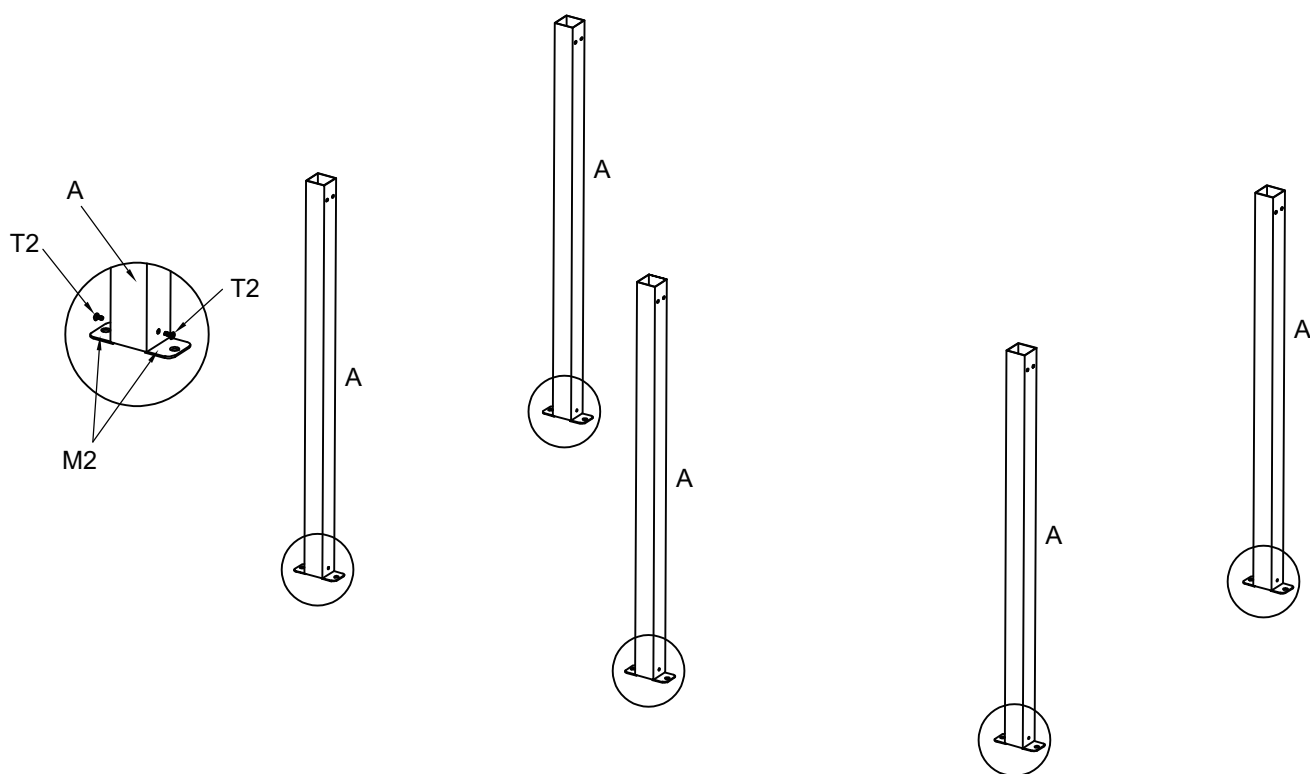
				
T9*2	T10*2	T7*2	R*2	I*2

STEP15

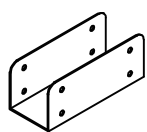
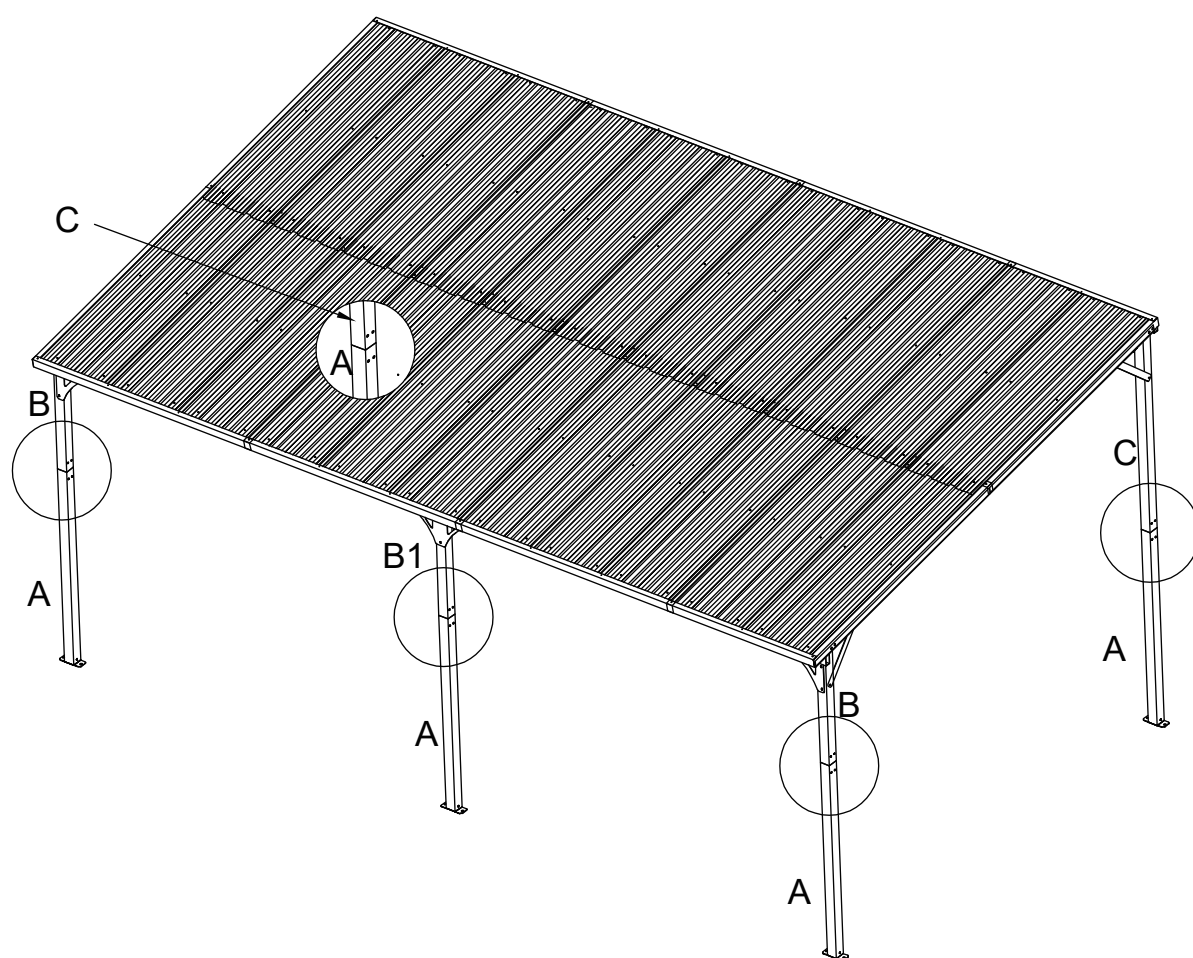
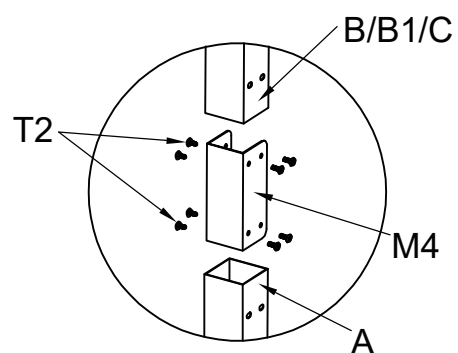


				
T9*4	T10*4	T7*4	R*2	I1*2

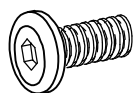
STEP16



STEP17

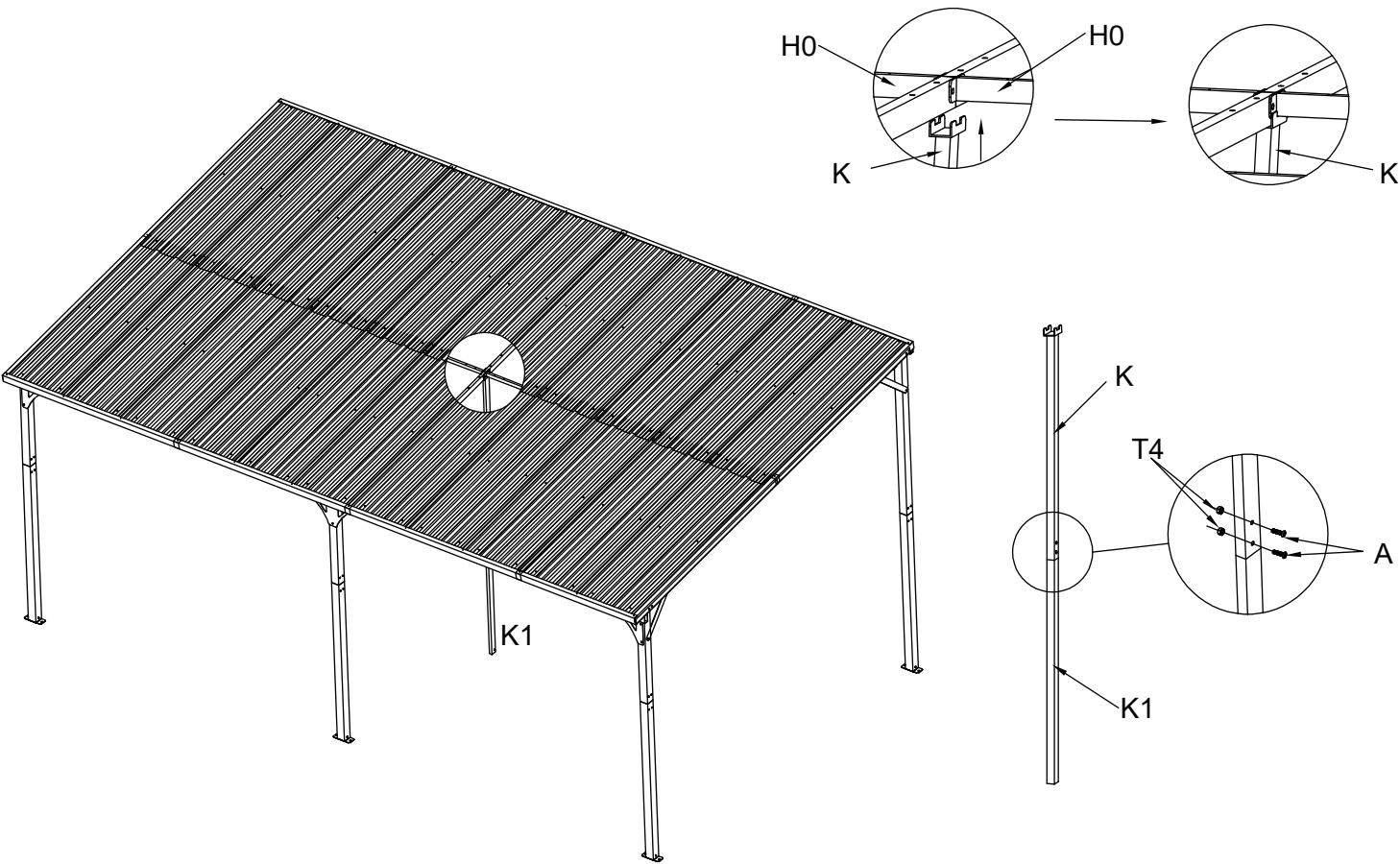


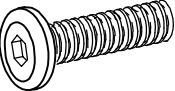
M4*5



T2*40

STEP18



			
K*1	K1*1	T3*2	T4*2

STEP19

