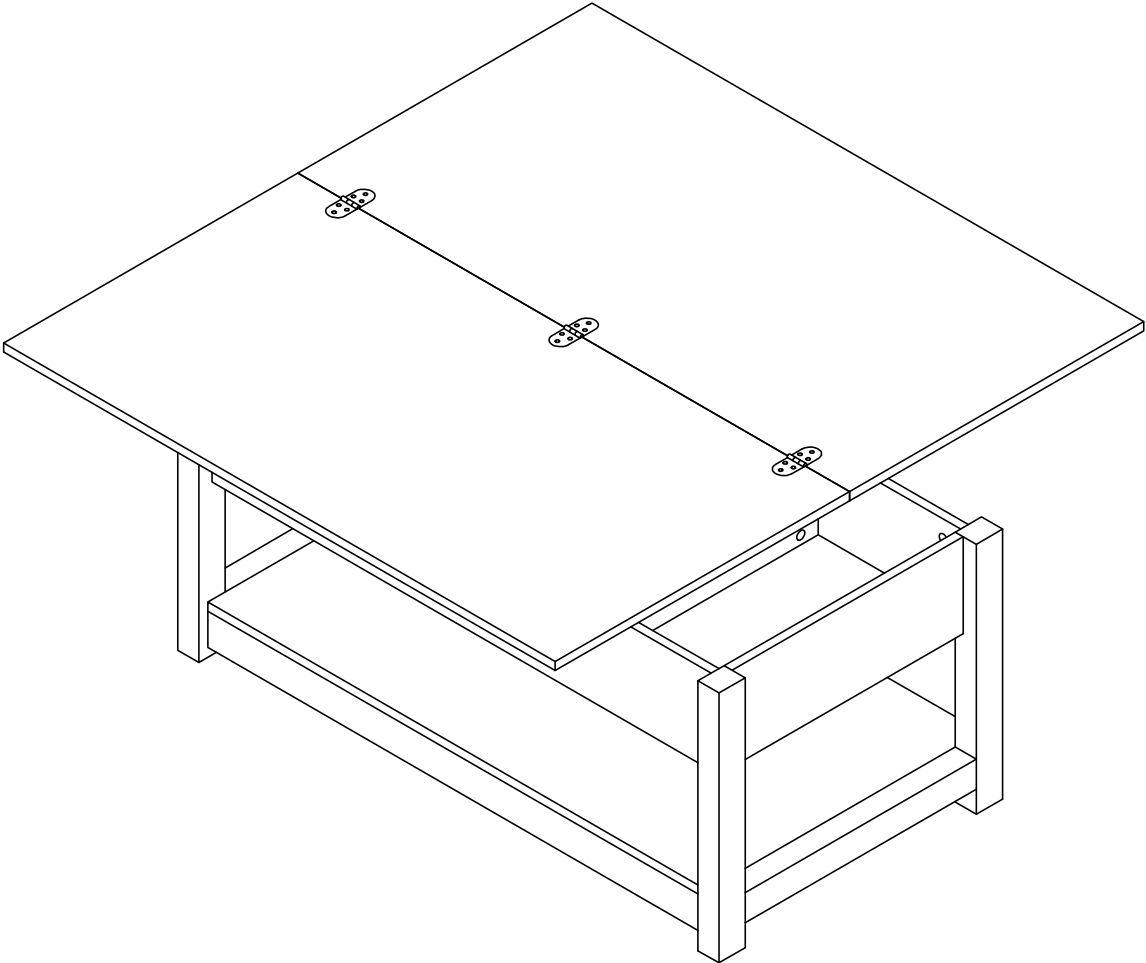
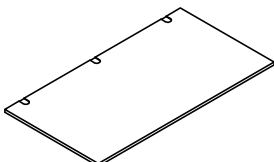
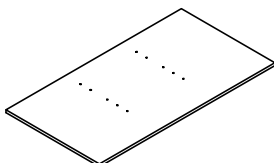
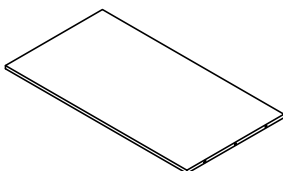
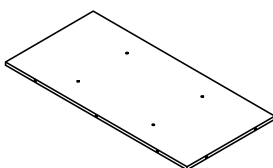
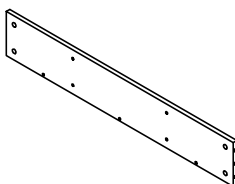
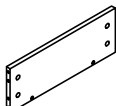
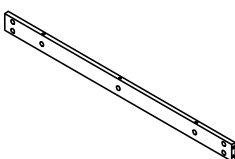
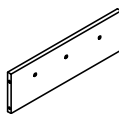
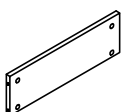
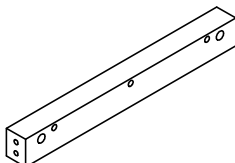
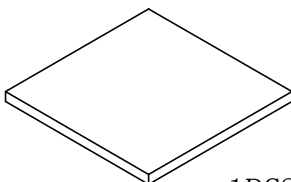
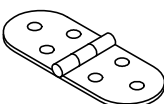
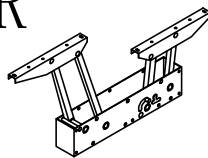
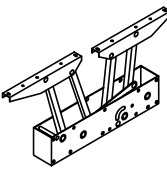
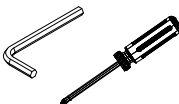
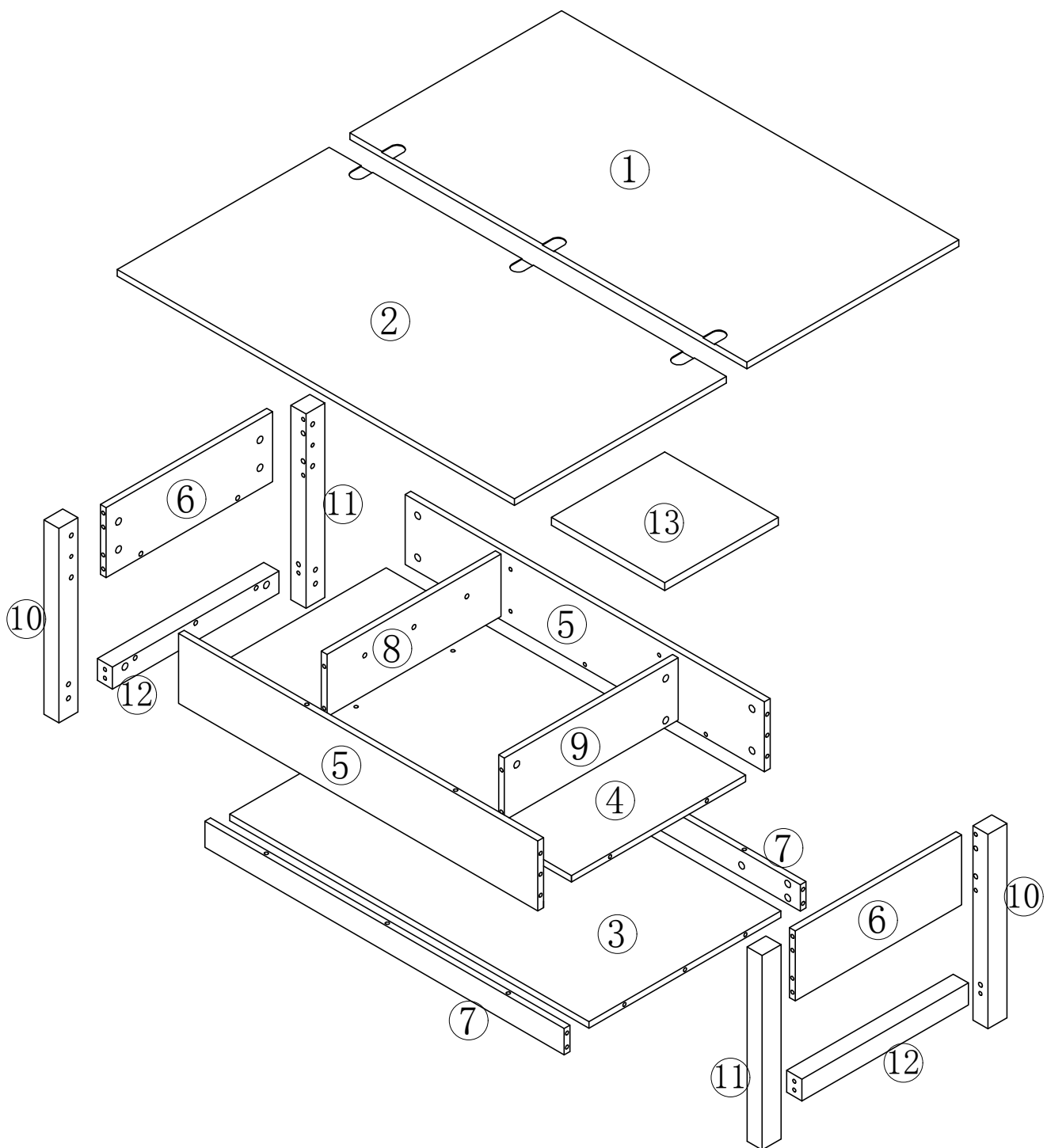
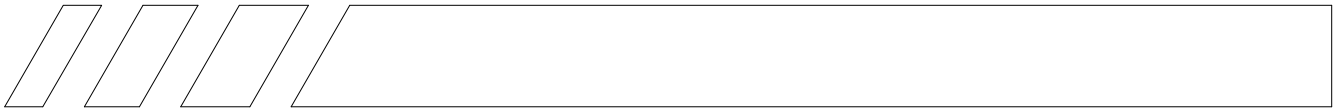
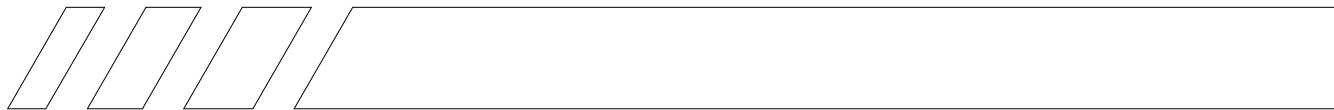




IMPORTANT, RETAIN FOR FUTURE REFERENCE: READ CAREFULLY

1  1PCS	2  1PCS	3  1PCS	4  1PCS	
5  2PCS	6  2PCS	7  2PCS	8  1PCS	
9  1PCS	10  2PCS	11  2PCS	12  2PCS	
13  1PCS				
A  M7*38 4PCS	B  8*30 16PCS	C  M3. 5*14 38PCS	D  58PCS	E  58PCS
F  M6*12 6PCS	G  3PCS	R  1PCS	L  1PCS	

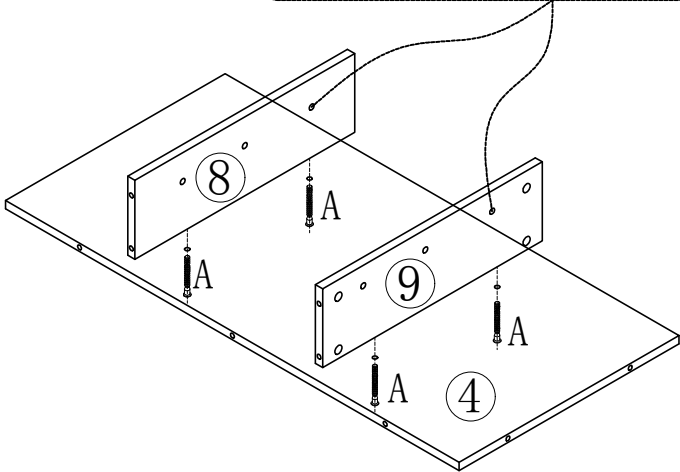




STEP1

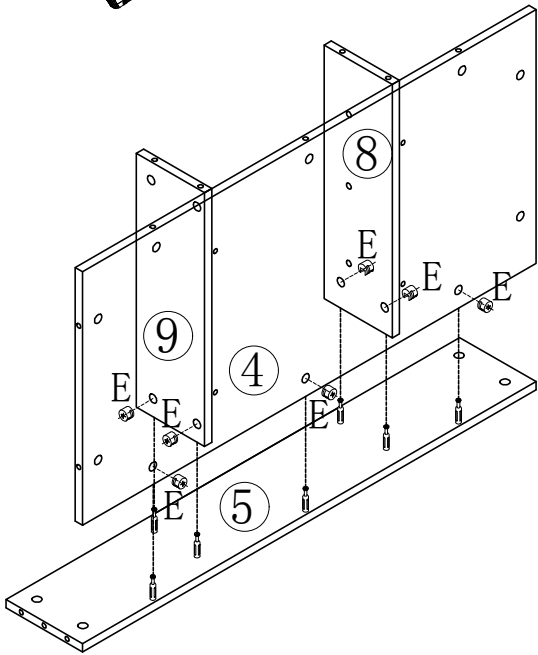
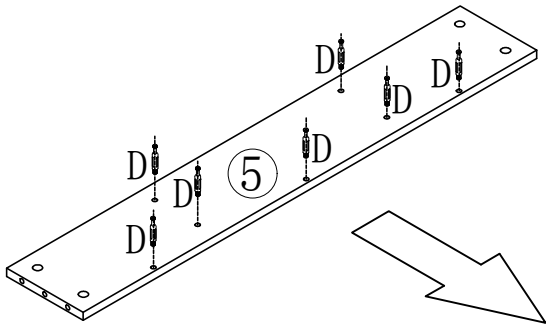
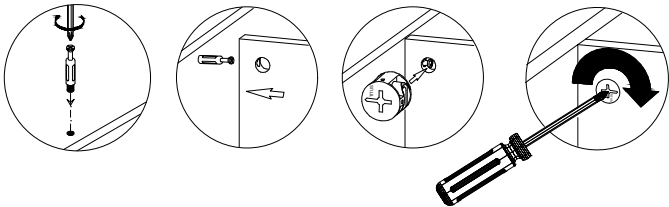
A		4PCS
4		1PCS
8		1PCS
9		1PCS

The holes on the board
should face inward



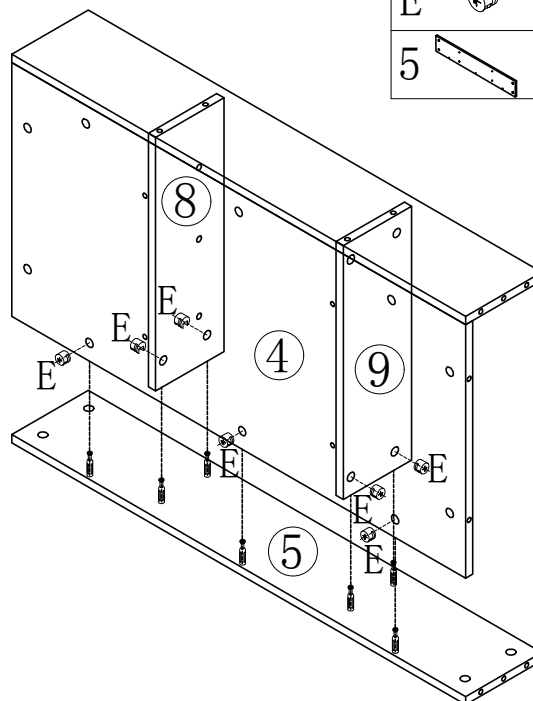
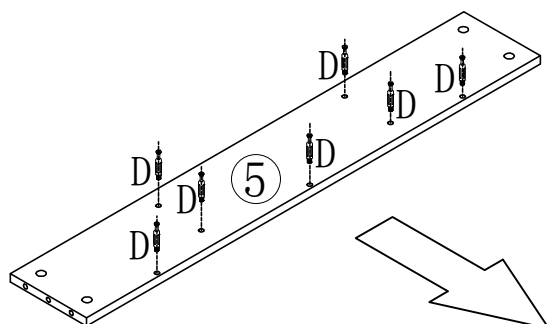
STEP2

D		7PCS
E		7PCS
5		1PCS



STEP3

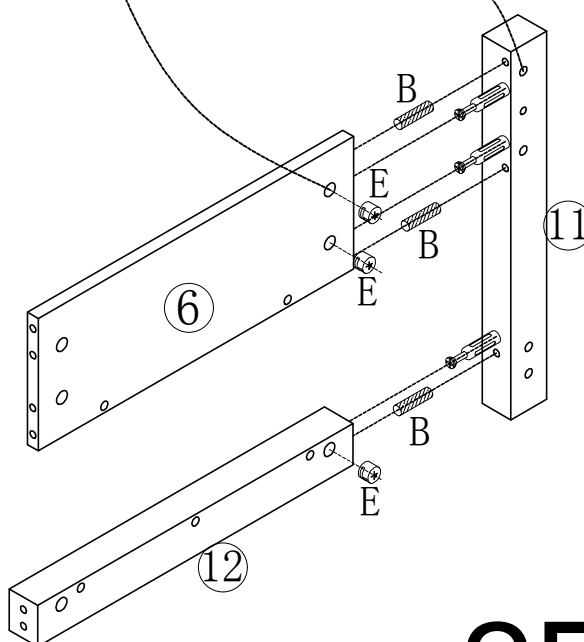
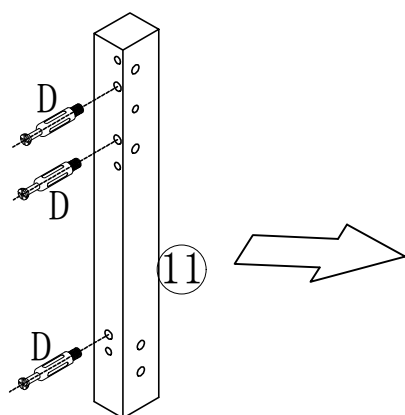
D		7PCS
E		7PCS
5		1PCS



STEP4

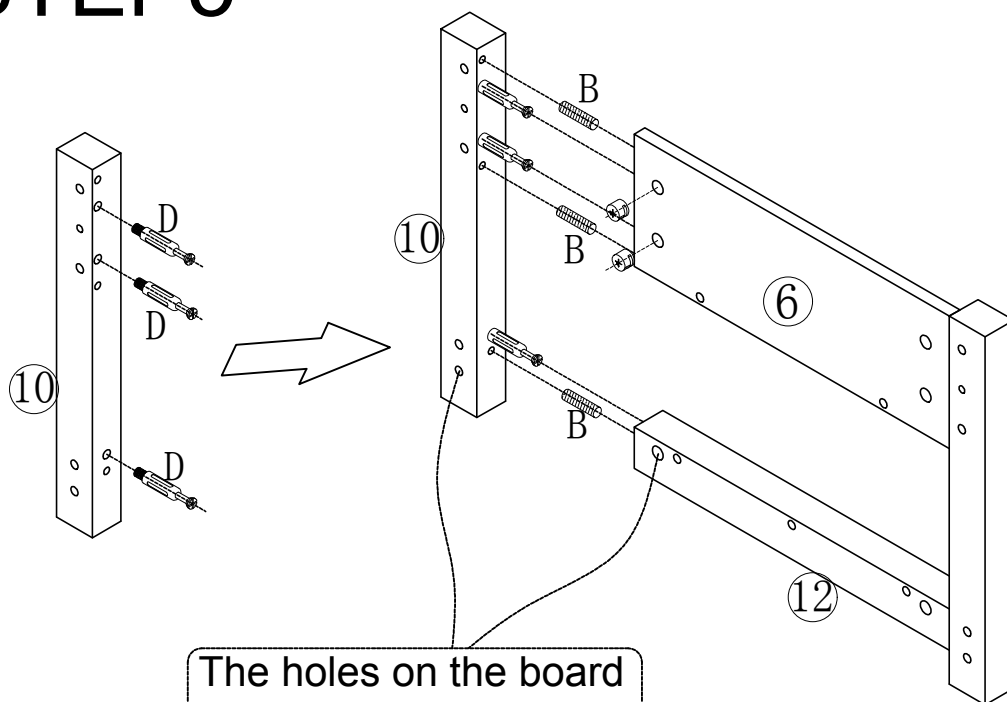
The holes on the board should face inward

B		6PCS
D		6PCS
E		6PCS
6		2PCS
11		2PCS
12		2PCS



2PCS

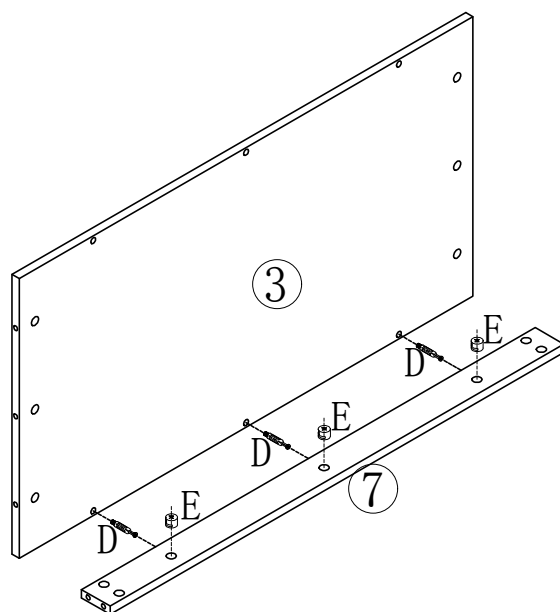
STEP5



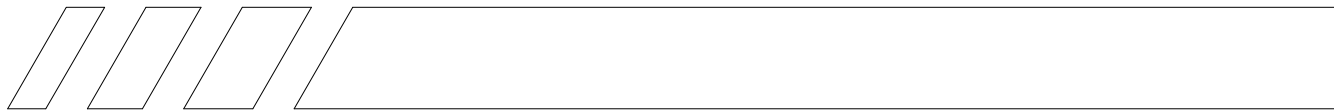
B		6PCS
D		6PCS
E		6PCS
10		2PCS

2PCS

STEP6

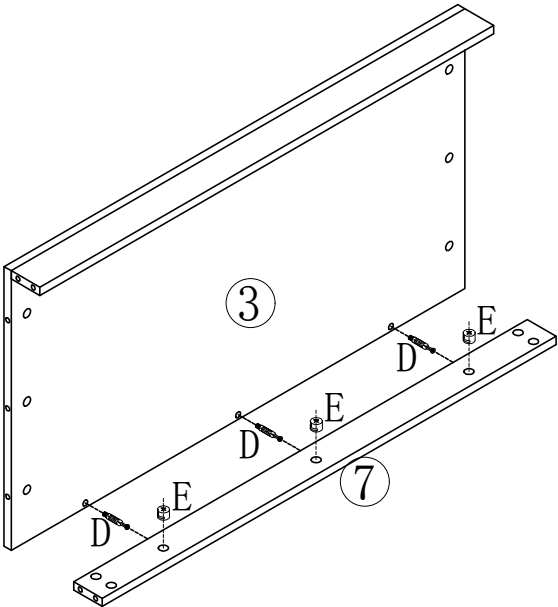


D		3PCS
E		3PCS
3		1PCS
7		1PCS



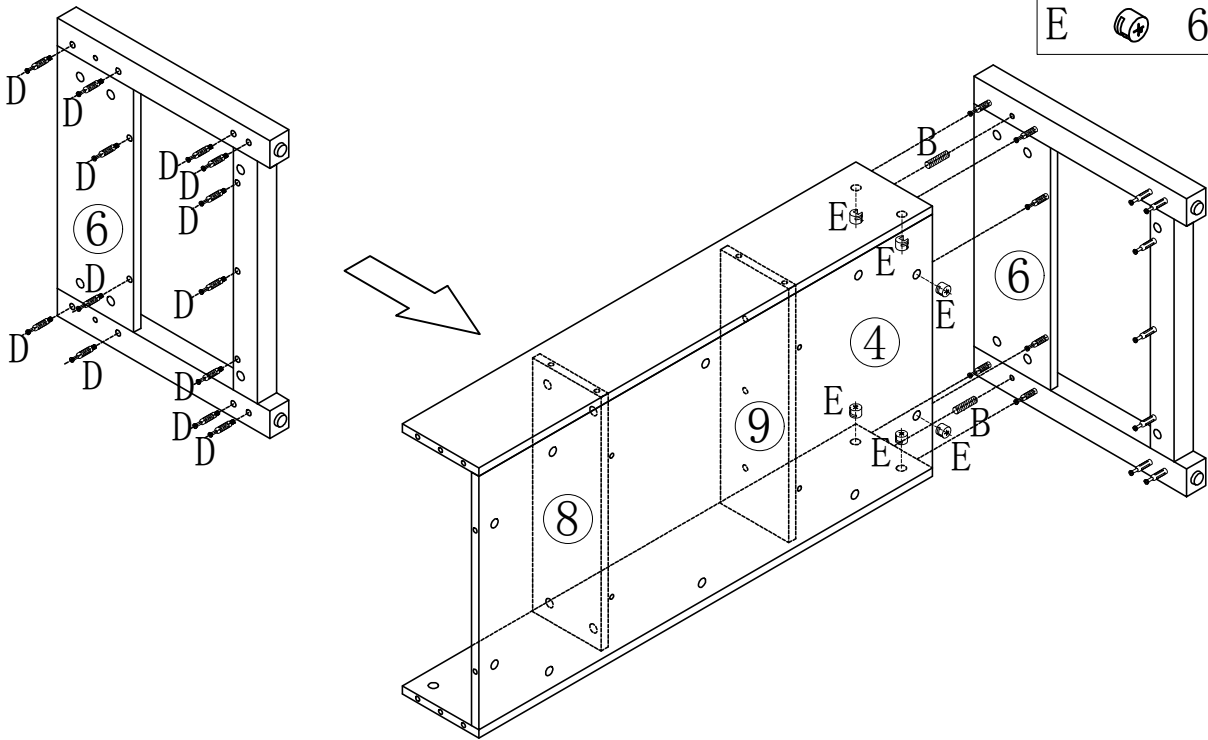
STEP7

D		3PCS
E		3PCS
7		1PCS



STEP8

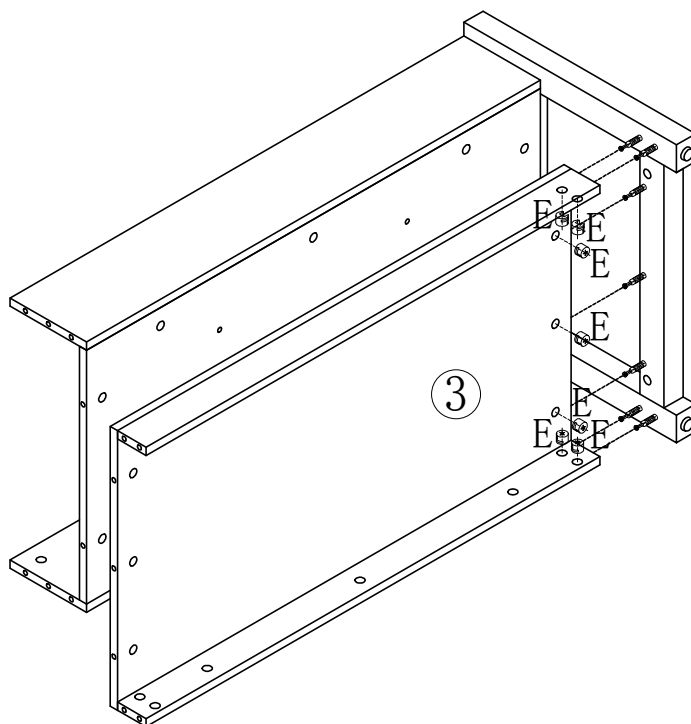
B		2PCS
D		13PCS
E		6PCS





STEP9

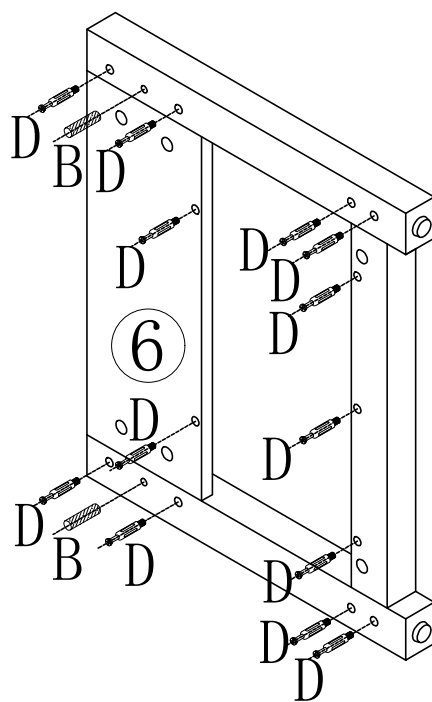
E  7PCS



STEP10

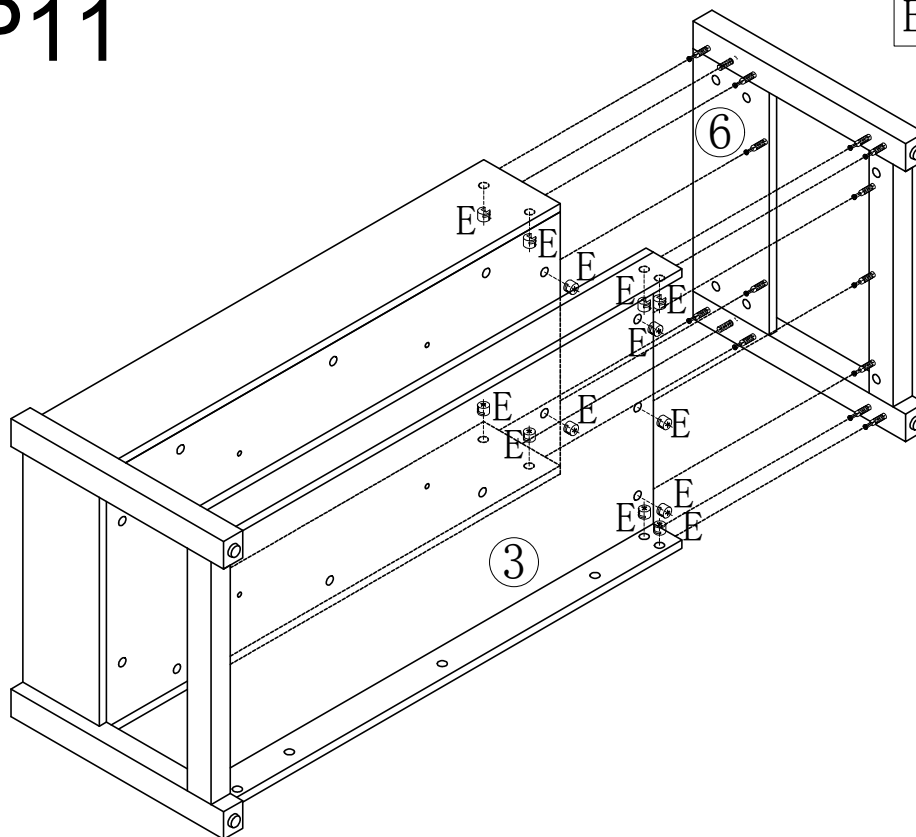
B  2PCS

D  13PCS



STEP11

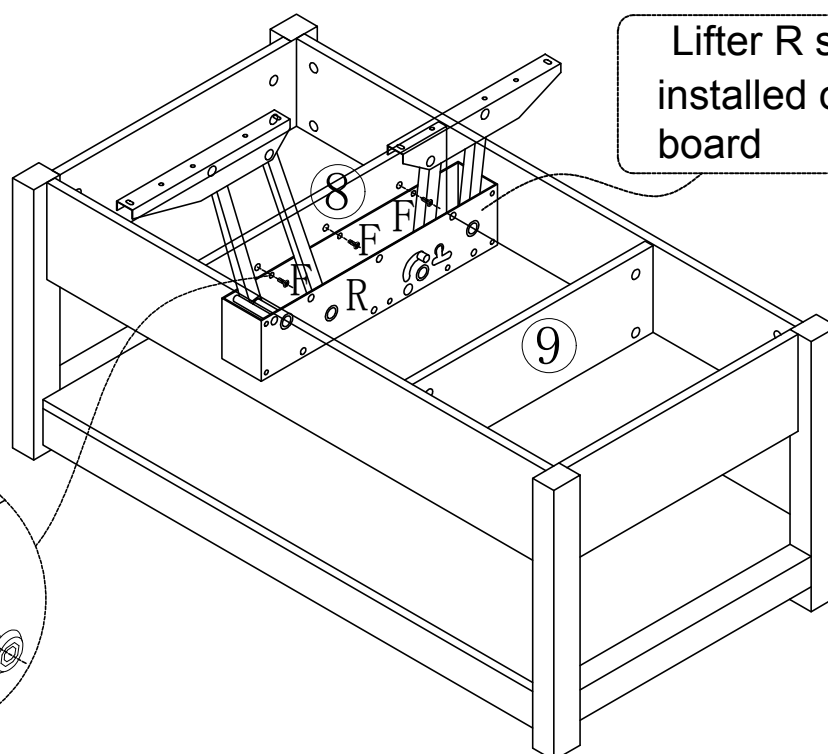
E  13PCS



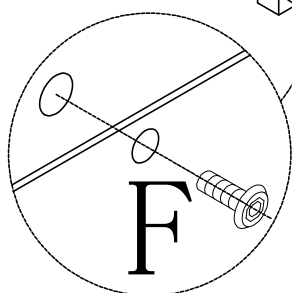
STEP12

F  3PCS

R  1PCS



Lifter R should be
installed on the (8)
board

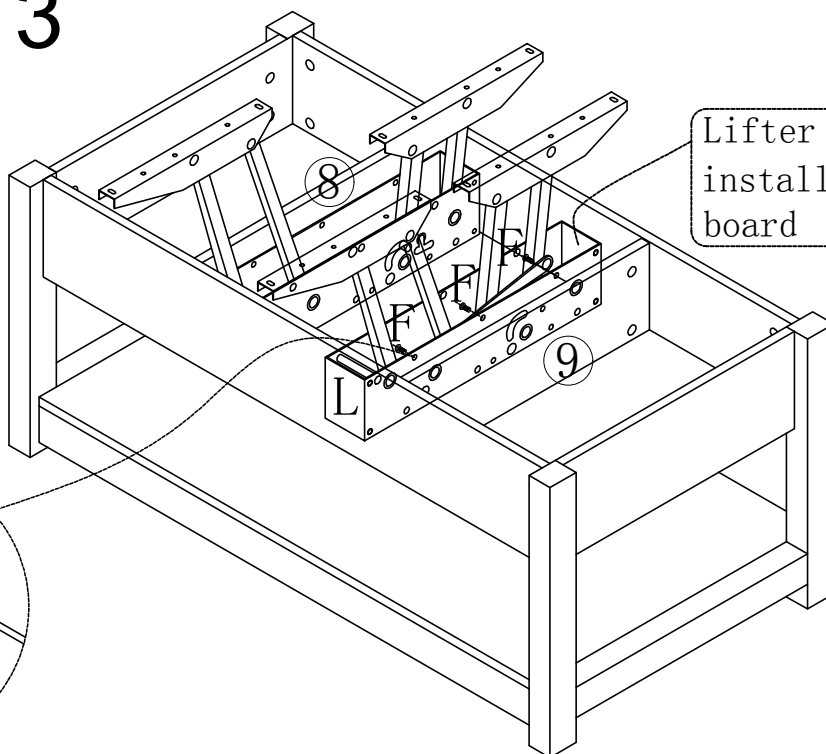


STEP13

F  3PCS

L  1PCS

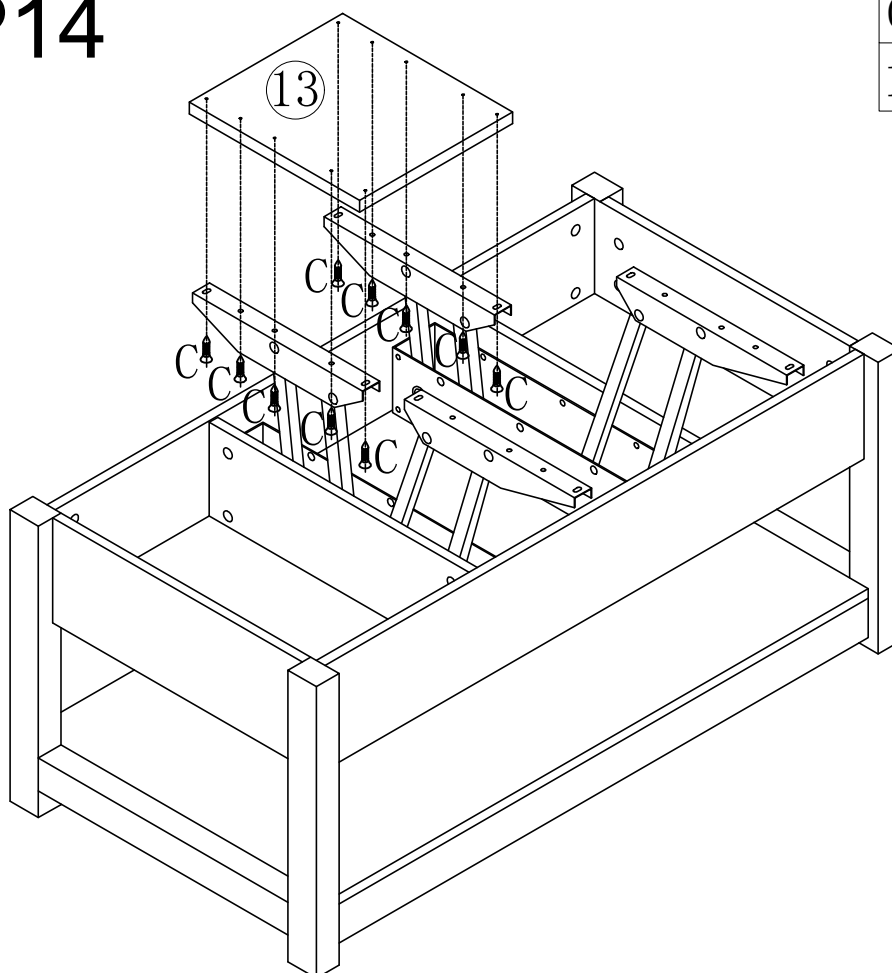
Lifter L should be installed on the ⑨ board

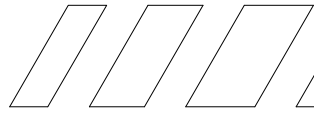


STEP14

C  10PCS

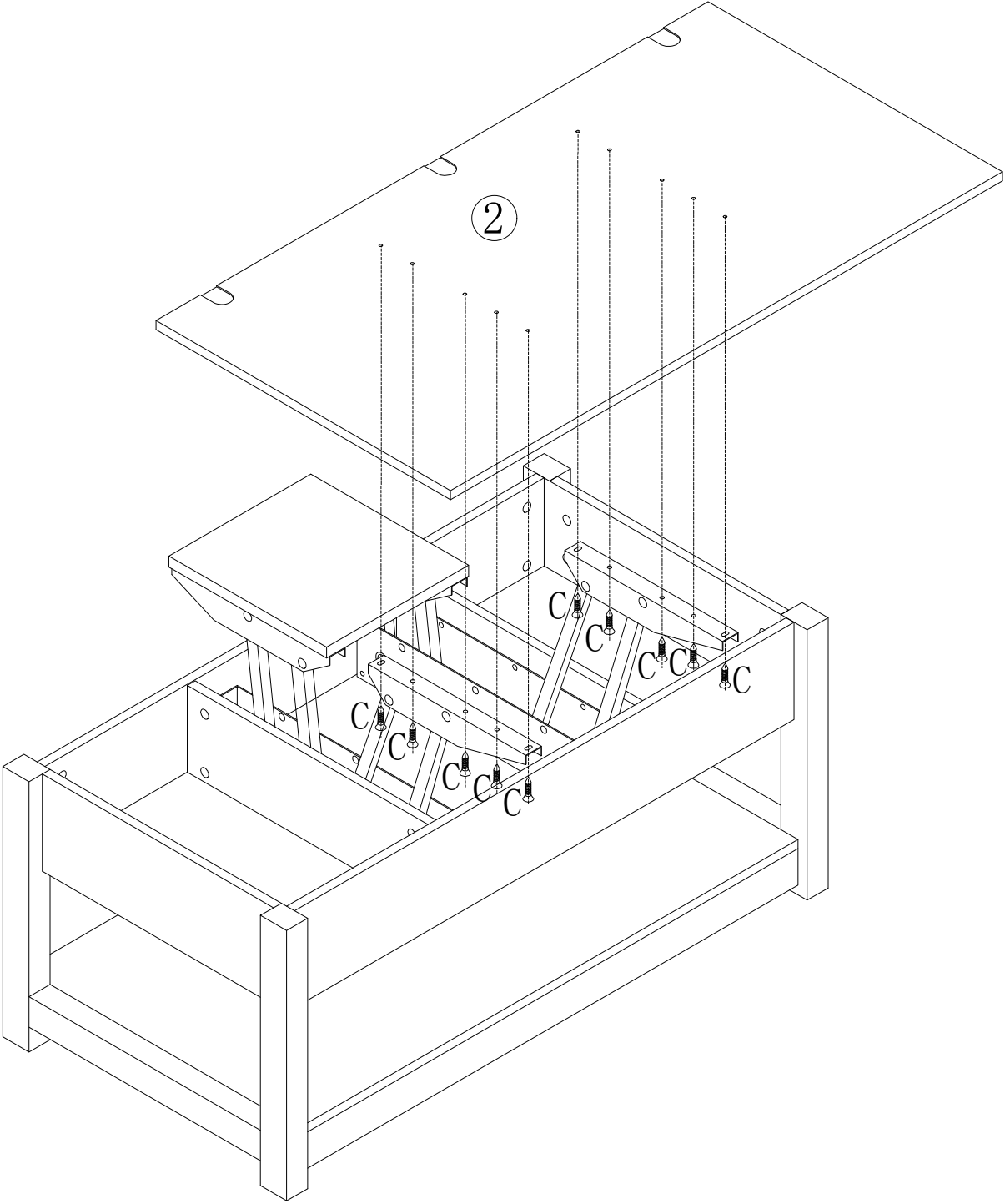
13  1PCS





STEP15

C		10PCS
2		1PCS





STEP16

C  18PCS

G  3PCS

