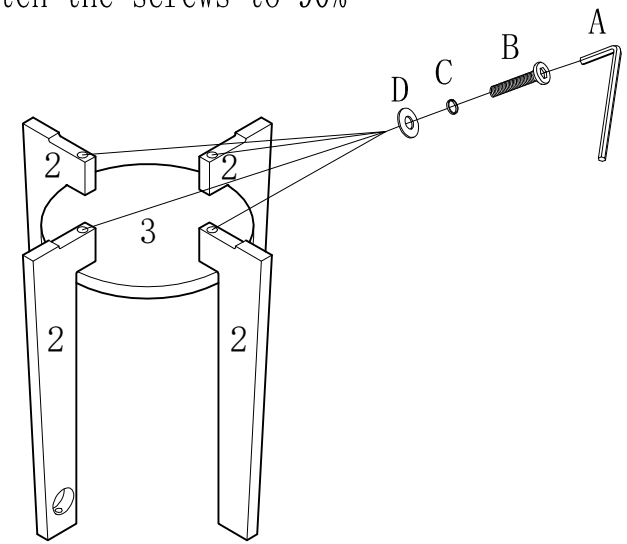
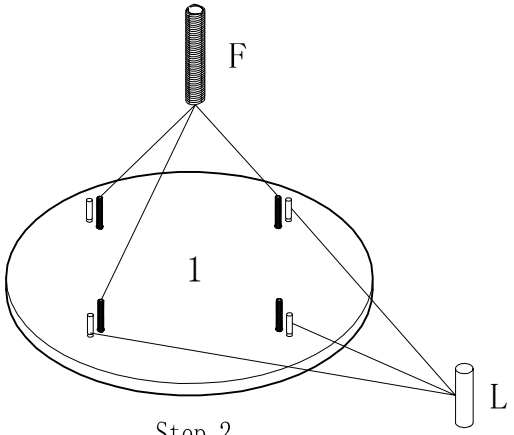
	A	1	4mm
	B	4	M6*60
	C	4	M6
	D	4	M6*12*1
	E	1	14
	F	4	M8*70
	G	4	M8*13*1
	H	4	M8
	I	4	29*14*7
	J	4	M8*14
	K	4	30*15*3
	L	4	30*15*3

Tighten the screws to 90%

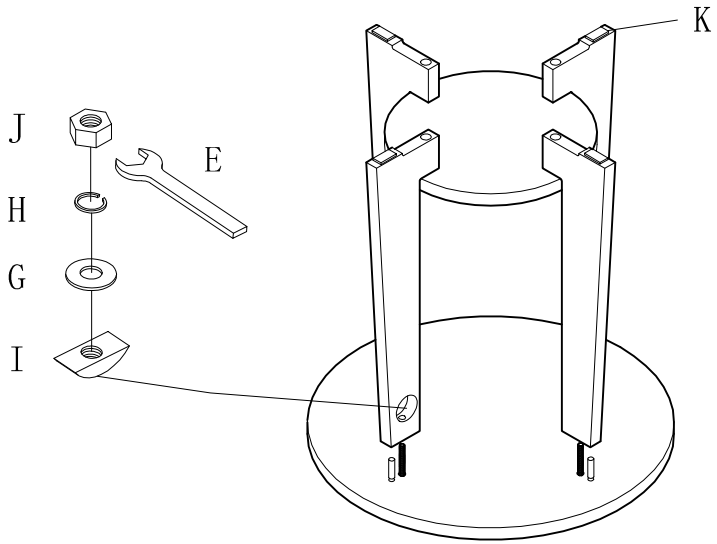


Step 1

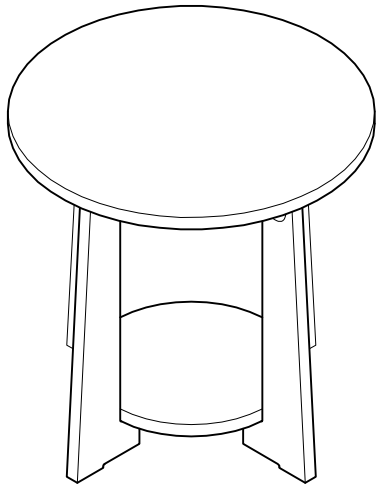


Step 2

Tighten all screws.



Step 3



Step 4