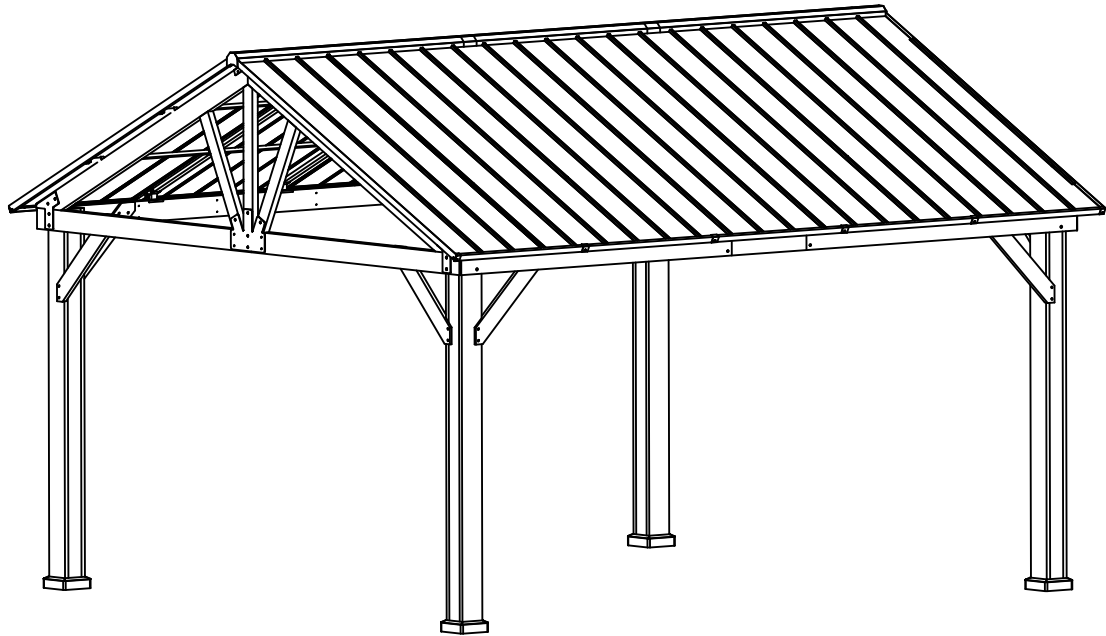


INSTRUCTION MANUAL



13FT x 15 FT Wood Gazebo Series B35

**IF YOU PURCHASED THE GAZEBO ONLINE AND HAVE ANY
QUESTIONS OR CONCERNS
PLEASE CONTACT US VIA EMAIL, TEXT OR PHONE**

EMAIL: service2outdoor@gmail.com

TEXT(SMS ONLY): +1 628-263-4608

PHONE: +1 877-561-6450

Date of Manufacture: 25W11

Warnings and Cautions

Thank you for choosing our gazebo. Please read and understand this entire manual before attempting to assemble or install the product.

GENERAL BEST PRACTICES FOR ASSEMBLY

1. Please check with your local governing authority/local municipal codes regarding installation and permitting of such structures before assembly.
2. The assembled gazebo should be located at least 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry lines or electrical wires.
3. Familiarize yourself with the product and check all parts against the packing list. If any parts are missing or damaged, do not install. Contact us immediately.
4. Some parts may contain sharp edges. Wear protective gloves if necessary, during assembly.
5. Assembly process pay attention to the parts orientation.
6. Save all packing materials until assembly is complete to avoid accidentally discarding smaller parts or hardware.

WARNINGS



To reduce the risk of serious injury, read the following safety instructions thoroughly before assembling and using the gazebo.

1. The product is required to be installed on level solid surface and is not intended for unsecured use. The gazebo is to be anchored to the surface with appropriate bolts or anchors. These anchors need to be purchased separately for the specific installation surface. Do not assemble the gazebo on soil, earth, or bare ground.
2. Keep children and pets away from the working area during assembly and adjustments.
3. On snowy days, in order to avoid damage, it is necessary to regularly clear the accumulated snow.

Please do not climb. You can use plastic rakes to remove the excessive snow and ice blocks on the roof. Take corresponding safety precautions to prevent the fallen snow from causing damage.

4. In case of stormy weather, please leave the risky gazebo as they might be damaged by the strong wind.

5. Requires two or more people to assemble and install safely and correctly.

6. Never leave children unsupervised around or under the gazebo.

7. Do not climb onto the gazebo or hanging heavy things on it, The middle hook of the pavilion can bear a load of 50 pounds.

8. If any scratch paint, please touch up to prevent rusting.

9. For outdoor use only. This product has passed the 9-level (54 miles per hour) wind resistance test and the 2100-pound top load-bearing capacity test.

WARRANTY

WHAT IS COVERED?

The limited warranty is extended to the original purchaser and applies to material and manufacturer's defect provided the item is maintained with care and used only for personal residential purposes.

Warranty: 1 Year

Lost Accessories or Parts Policy :

Lost accessories or parts costs will be incurred after 90 days of the date of purchase.

TIP: Our products have been designed for safety and quality. Any modifications made to the original product could damage the structural integrity of the product leading to failure and possible injury. We can not assume any responsibility for modified products. Furthermore, modifications void any and all warranties.

MAINTENANCE

1. Steel components for this gazebo are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur if these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
2. To minimize this condition, it is recommended to use care when assembling and handling the product to prevent scratching the paint. Should any scratching or damage occur, it is recommended to cover the scratch immediately with rust inhibiting paint (not included).
3. Surface rust can also be easily removed with a very light application of regular cooking oil or WD-40. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping onto deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
4. Do not use bleach, acid, or other abrasive cleaners on the roof or frame parts.
5. Keep instruction manual for future reference.
6. Periodically check and ensure that all bolts are well-tighten during use.
7. The lumber is Chinese cedar, cedar is the best natural preserved lumber, we have done coating treated to prevent fiber decay and anti-UV. You may redo the coating treated every 1 year on the lumber surface. You could buy the painting in Home depot or Lowe's. Hope this helps.

Tools Needed (Not Included)



Pistol Drill



Tape Measure



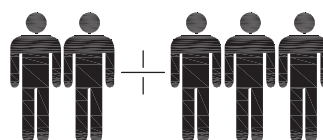
Hammer



Screwdriver

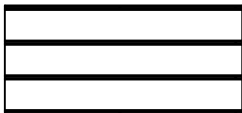
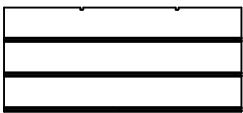
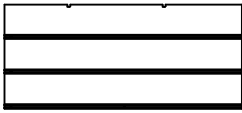


Ladder

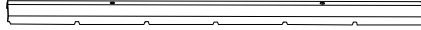
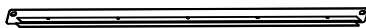
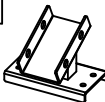
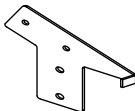


5 people

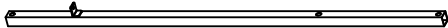
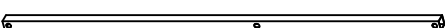
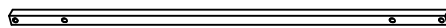
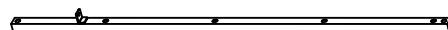
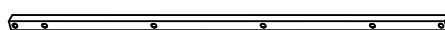
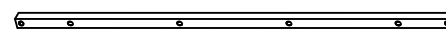
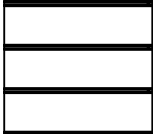
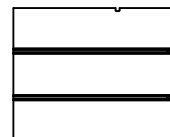
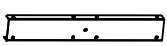
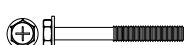
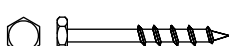
Parts List (Box 1)

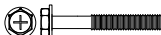
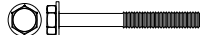
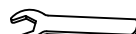
P15		P13		P14	
Big Roof Cover Mid.		Big Roof Cover Rig.		Big Roof Cover Left	
10 pcs		2 pcs		2 pcs	

Parts List (Box 2)

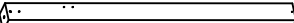
M3		M4		H3	
					
Right Roof Side Tube 1		Left Roof Side Tube 2		Big Roof Middle Beam	
2 pcs		2 pcs		8 pcs	
D		U1		F3	
					
Top beam supportor		Roof Side Cover		Big Roof Beam 1	
4 pcs		4 pcs		2 pcs	
F5		R4		R5	
					
Middle beam of large top		Big Roof Cover 1		Big Roof Cover 2	
1 pc		2 pcs		1 pc	
L1		L2		C4	
					
Middle Roof Lower Tube 1		Side Roof Lower Tube 2		Triangular Connector	
6 pcs		4 pcs		2 pcs	
A	E		I	C1	C2
					
Spacer	Robber Gasket		Middle Beam Lower Connector	Triangular Connector 1	Triangular Connector 2
52 pcs	64 pcs		8 pcs	2 pcs	2 pcs
O	J1		J2	J3	W3
					
Small Beam Presser	Middle Closure Plate		Right Closure Plate	Light Closure Plate	
4 pcs	8 pcs		2 pcs	2 pcs	16 pcs

Parts List (Box 3)

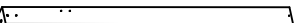
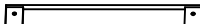
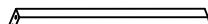
N2		N3		N4					
									
Big Roof Small Beam 2		Big Roof Small Beam 3		Big Roof Small Beam 4					
4 pcs		4 pcs		2 pcs					
N7		N8		N9					
									
Big Roof Small Beam 7		Big Roof Small Beam 8		Big Roof Small Beam 9					
4 pcs		4 pcs		2 pcs					
P7		P11		P12					
									
Small Roof Cover Middle		Small Roof Cover Right		Small Roof Cover Left					
10 pcs		2 pcs		2 pcs					
B		C		G2		T			
									
Base Cover		Base		Roof Beam Connector		Catch			
4 pcs		4 pcs		2 pcs		2 pcs			
AA		BB		CC		DD		EE	
									
Bolt M10*205		Flat Washer M6		Screw M5*40		Nut M6		Screw M5*30	
8 pcs		68 pcs		80 pcs		68 pcs		80 pcs	
FF		HH		II		JJ		KK	
									
Bolt M6*15		Bolt M8*35		Bolt M8*35		Bolt M6*55		Bolt M8*25	
142 pcs		16 pcs		16 pcs		16 pcs		28 pcs	
LL		MM		NN		OO		PP	
									
Non-slip Nuts M10		Flat Washer M8		Flat Washer M10		Screw M10*80		Stake Φ8*180	
8 pcs		30 pcs		24 pcs		8 pcs		8 pcs	

RR  M3 Drill	SS  Bolt M6*45	UU  Non-slip nuts M8	S  Steel Pin Φ8*55	WW  Bolt M8*50
2 pcs	52 pcs	14 pcs	12 pcs	14 pcs
YY  8 pcs	ZZ  Hook 2 pcs	Z1  Wrench M6 2 pcs	Z2  Allen Key M8 1 pc	Z3  Wrench M8 2 pcs
Z4  Wrench M10 2 pcs				

Parts List (Box 4)

08  Post 2 pcs	01  Outer Long Left Beam (Short) 6 pcs	02  Outer Long Right Beam (Short) 2 pcs	05  Inner Middle Beam 4 pcs
07  Beam of internal short side 4 pcs			

Parts List (Box 5)

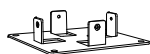
08  Post 2 pcs	21  Triangular Support Beam 4 pcs	10  Arc Support 1 4 pcs	11  Arc Support 2 4 pcs
16  Middle beam of external long side 2 pcs	18  Beam of internal long side 4 pcs	22  Triangular Middle Support Beam 2 pcs	23  Triangular Frame Slanting Beam 4 pcs



08 4x

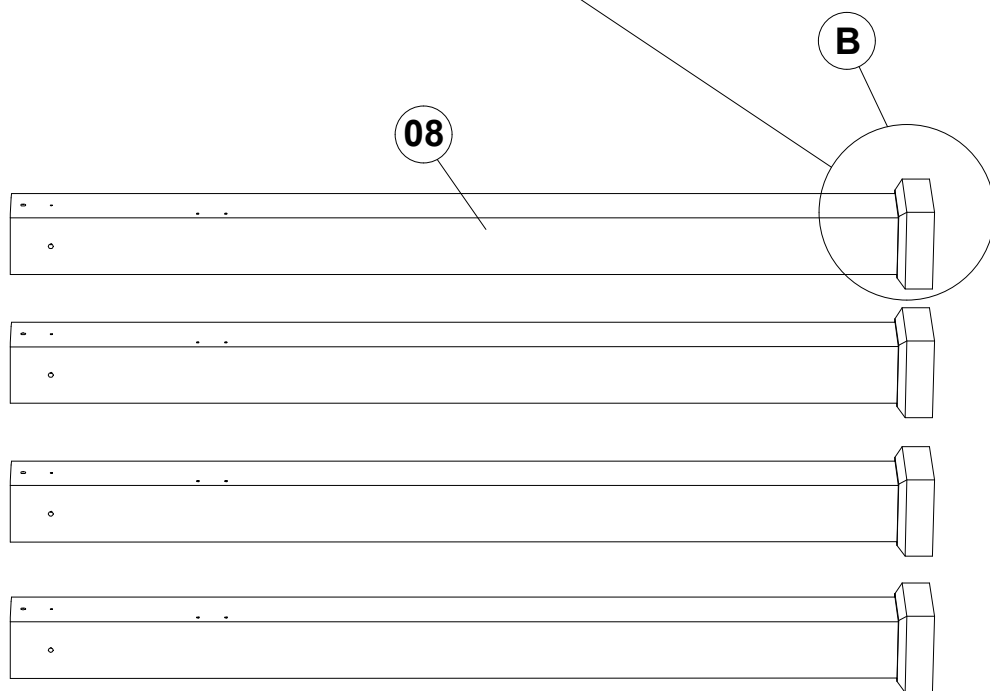
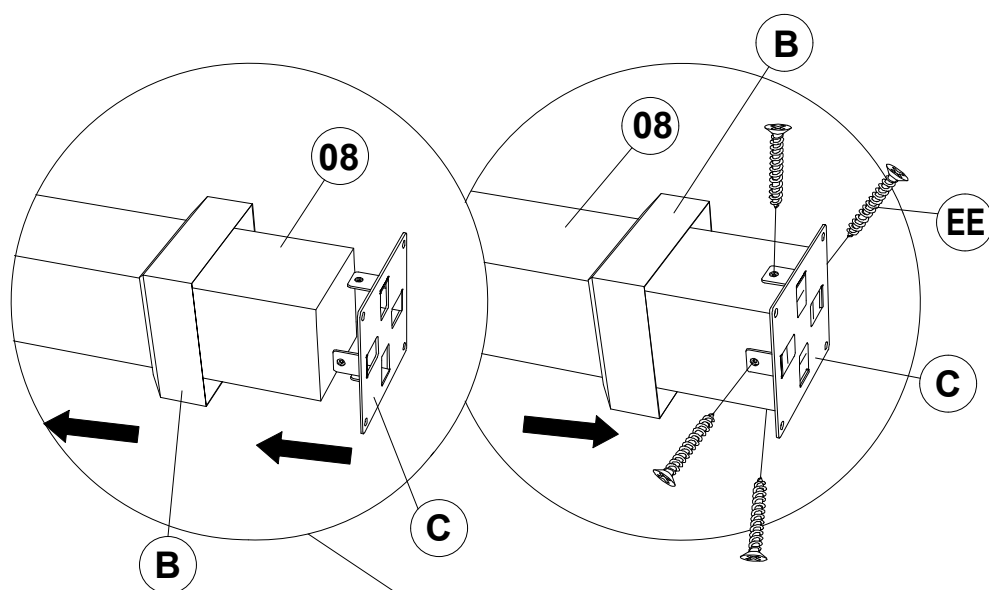


B 4x



C 4x

<1>



8



EE 16x

M5*30

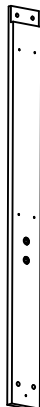
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05 4x

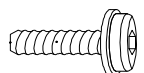
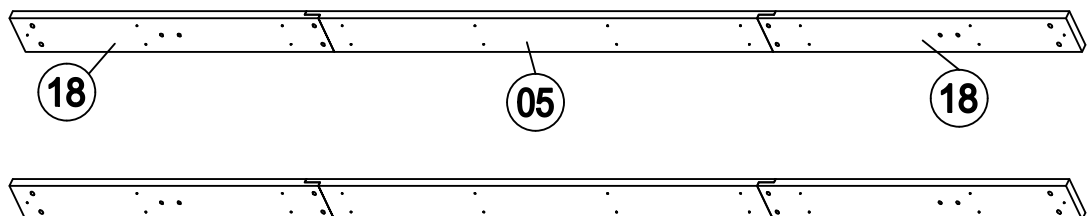
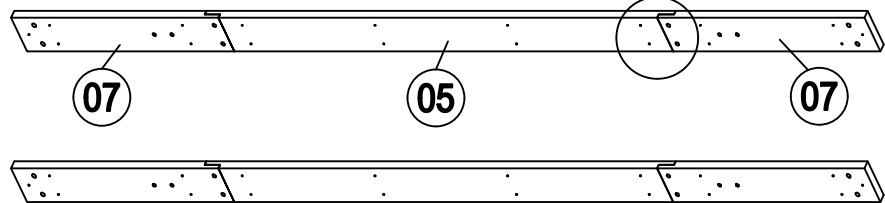
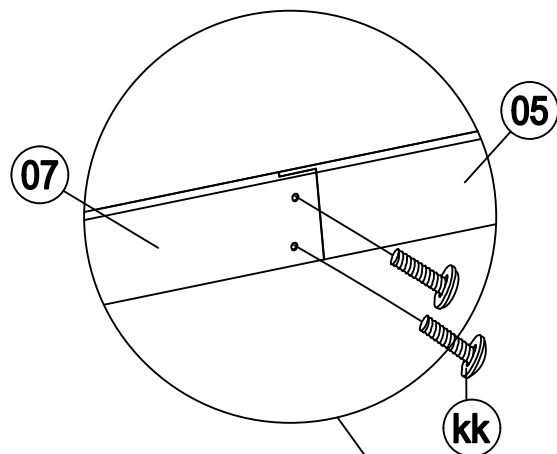


07 4x



18 4x

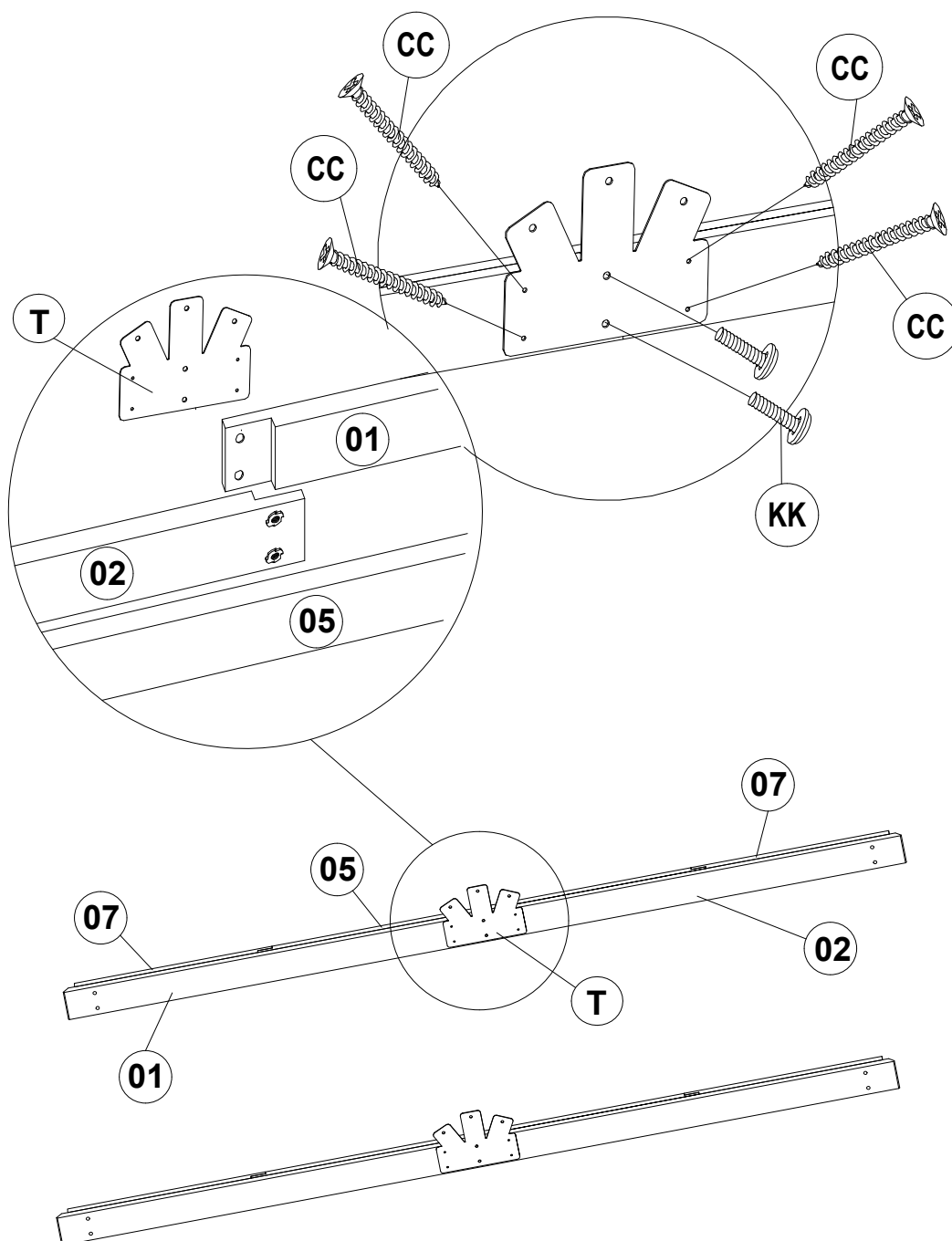
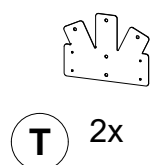
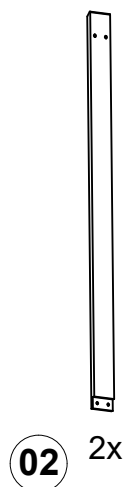
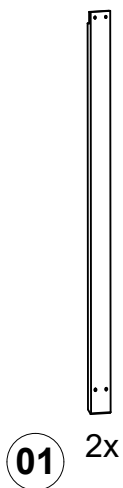
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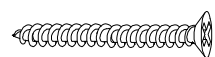
KK 16x

M8*25

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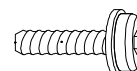


10



CC 8x

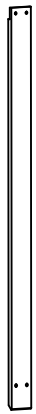
M5*40



KK 4x

M8*25

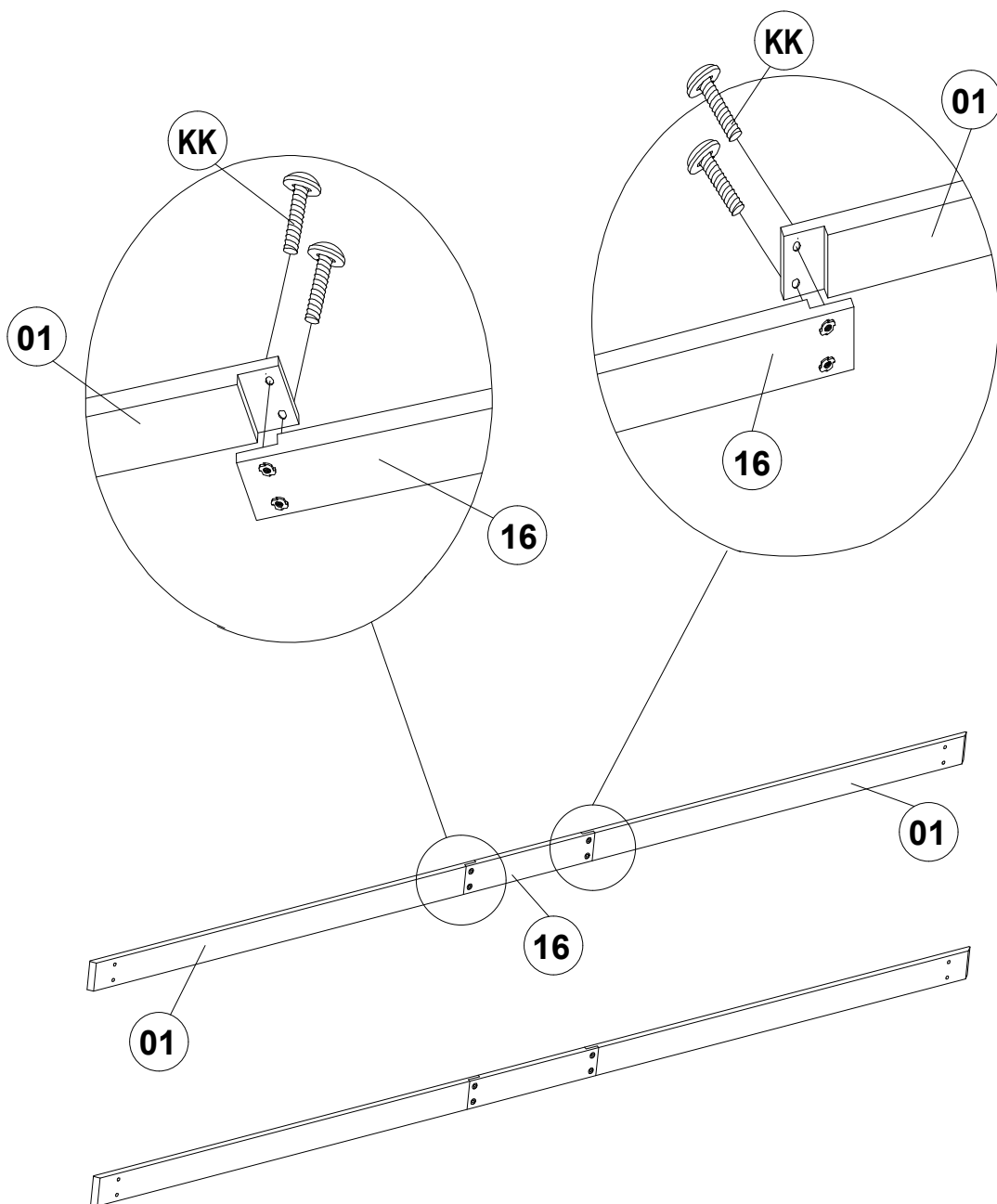
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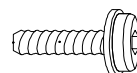
01 4x



16 2x



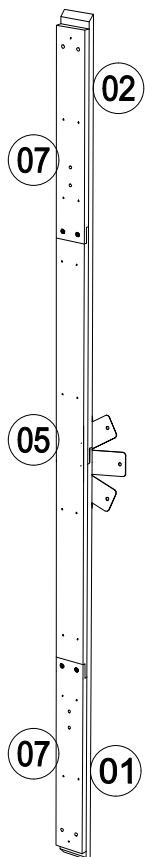
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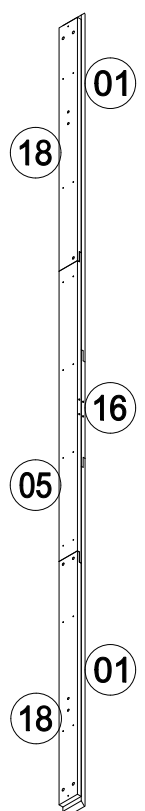
KK 8x

M8*25

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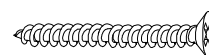
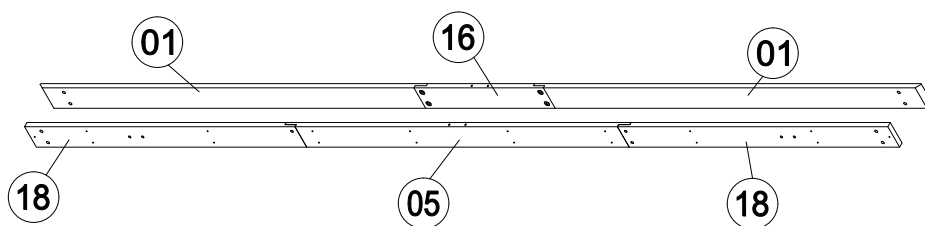
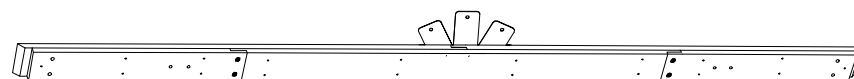
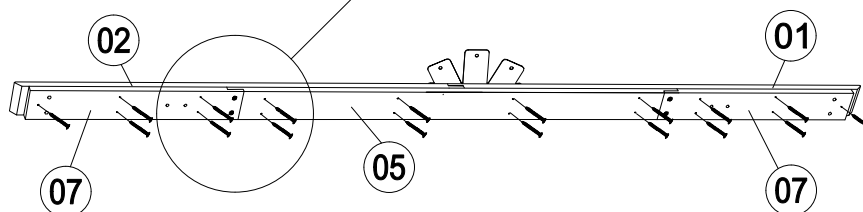
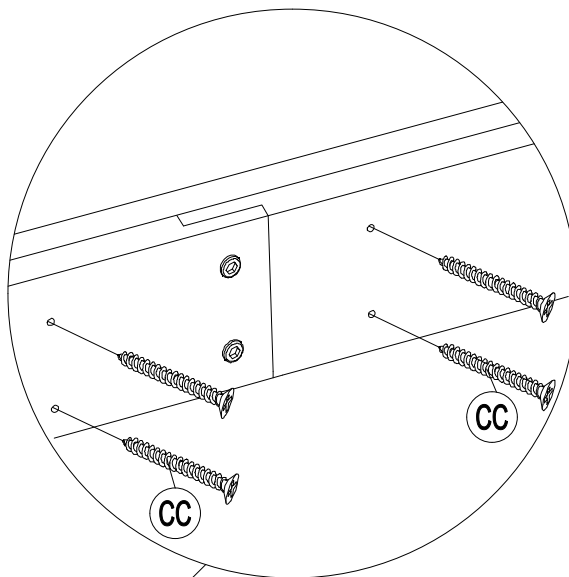


2x



2x

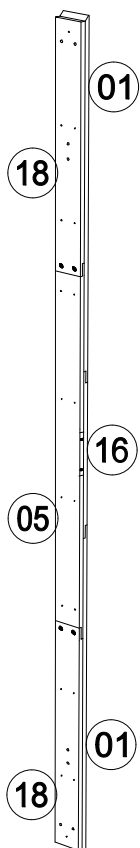
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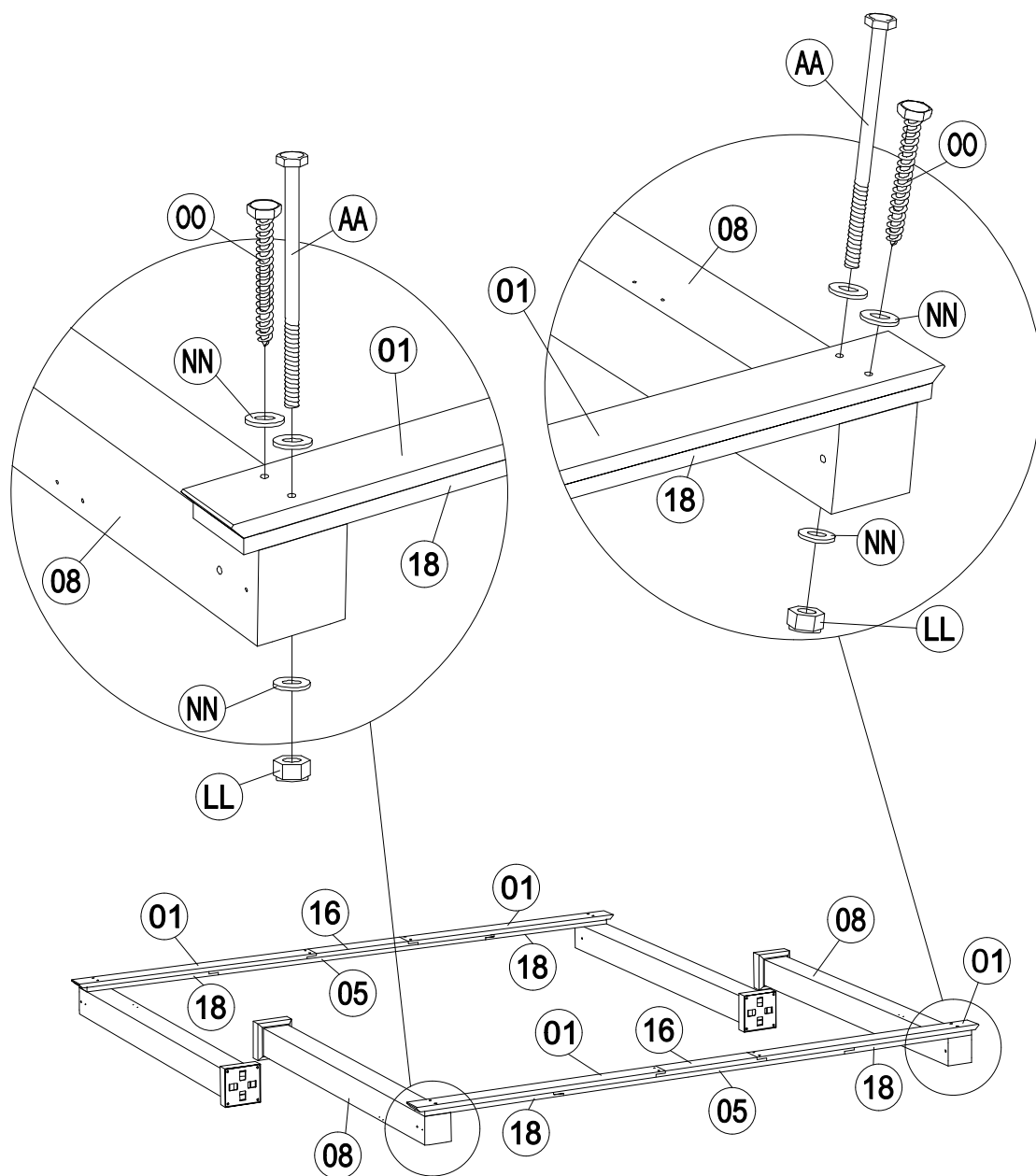
CC 72x

M5*40

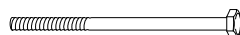
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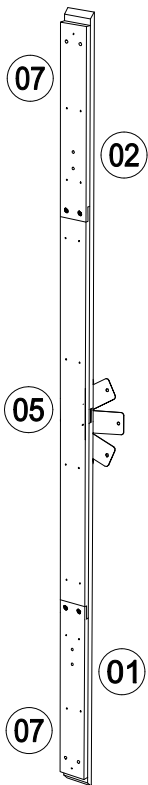
2x



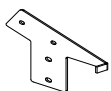
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 LL 4x M10	 NN 12x M10
 00 4x M10*80	 AA 4x M10*205

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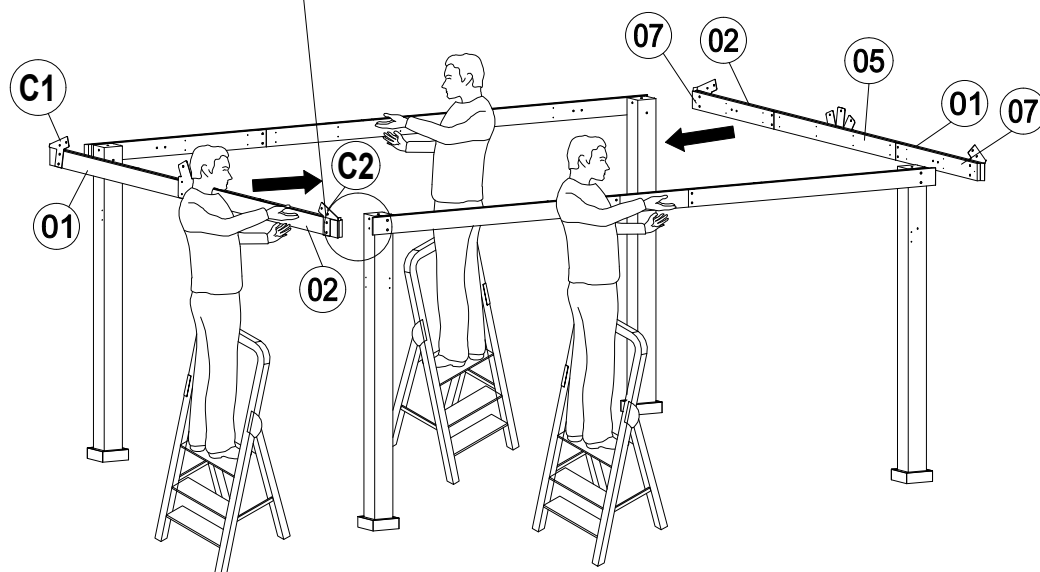
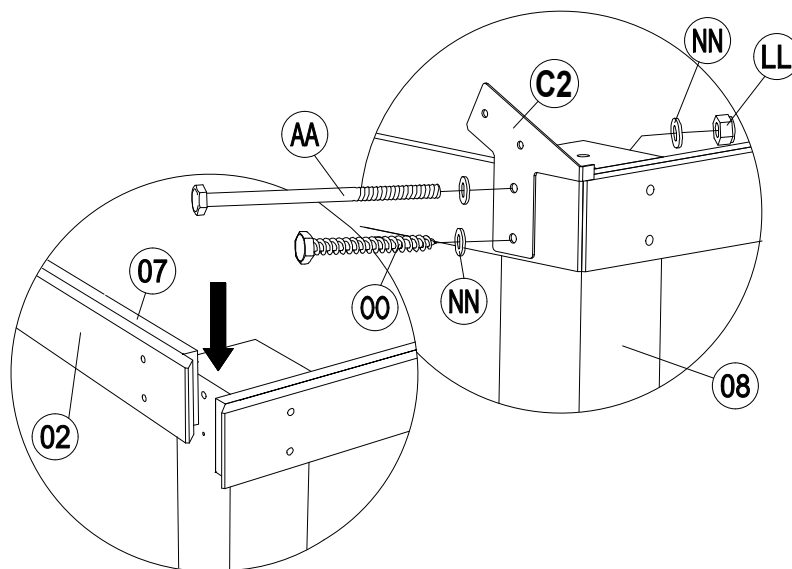
2x



C1 2x



C2 2x



14

 LL 4x M10	 NN 12x M10
 OO 4x M10*80	 AA 4x M10*205



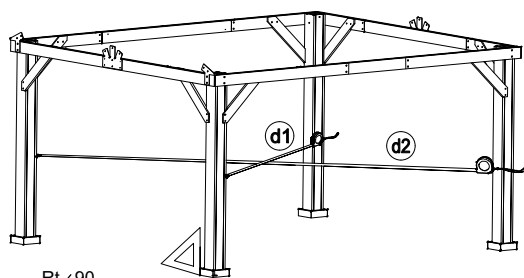
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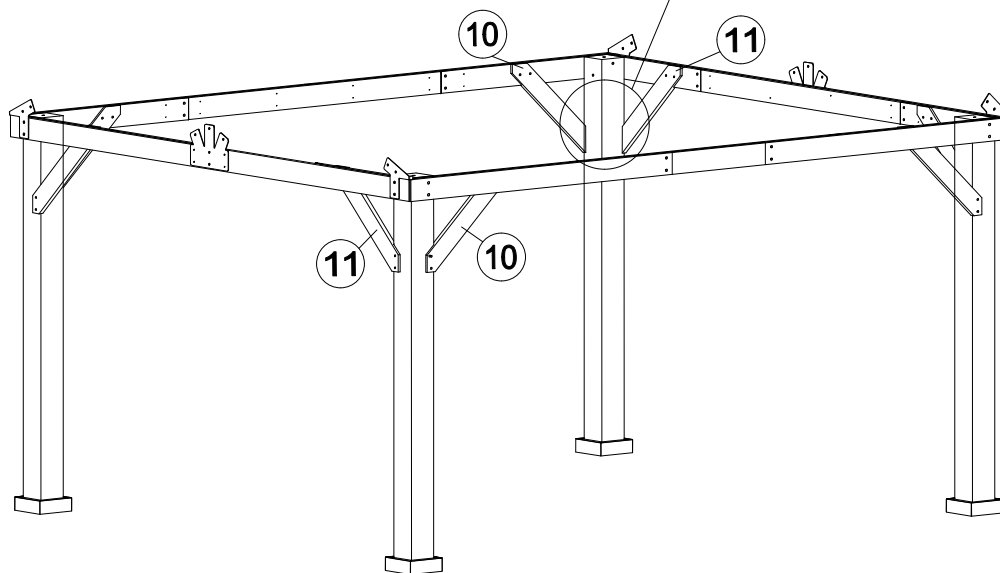
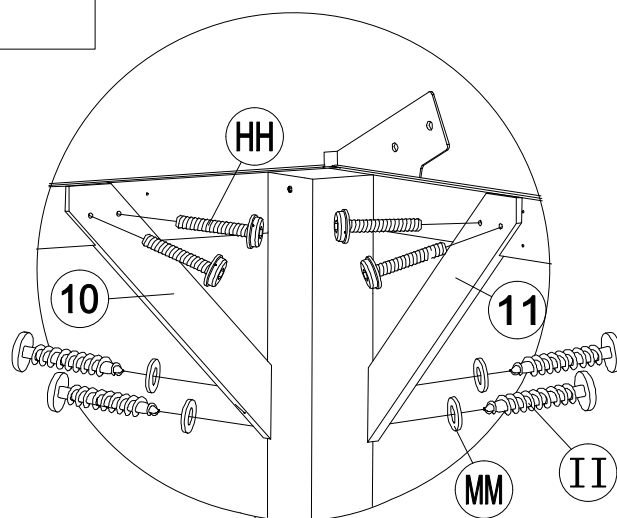
11 4x

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i d1=d2



Rt ∠90

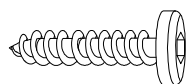


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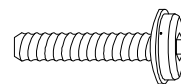
MM 16x

M8



II 16x

M8*35



HH 16x

M8*35



21 4x



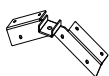
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23 4x



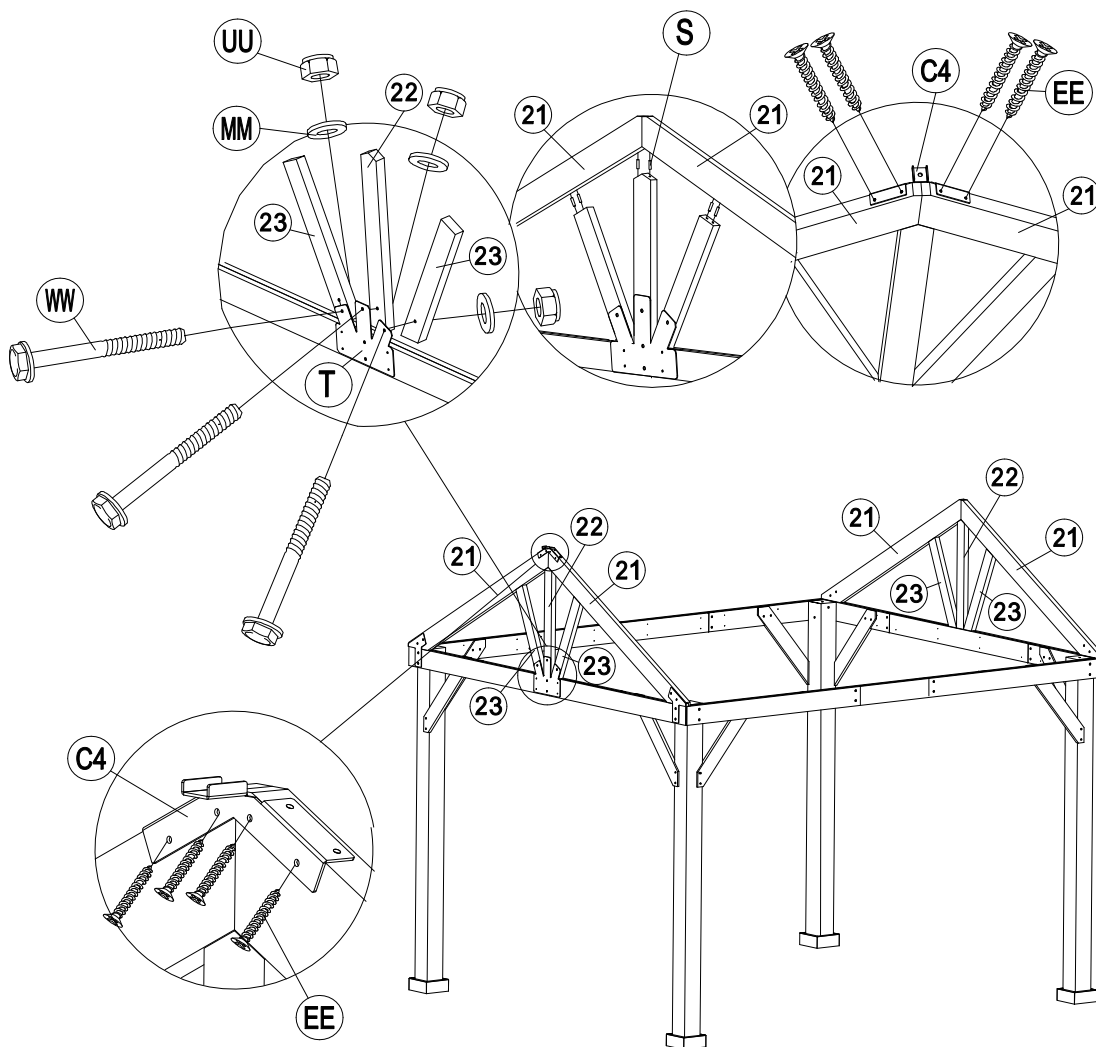
S 12x



C4 2x

16

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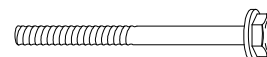
UU 6x M8



MM 6x M8

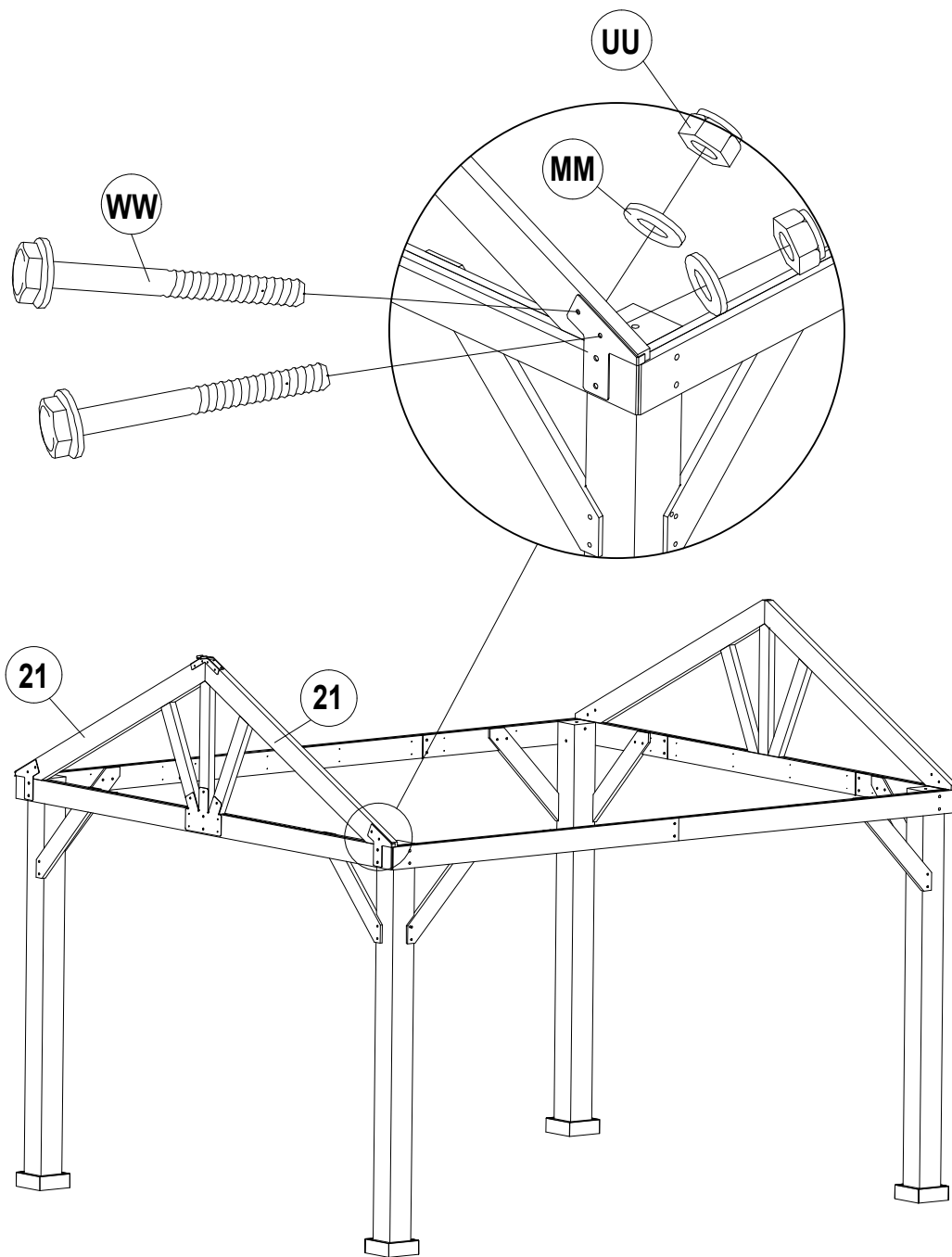


EE 16x M5*30

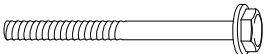


WW 6x M8*50

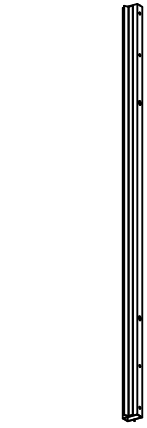
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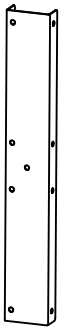
17

		
UU 8x M8	MM 8x M8	WW 8x M8*50

<11>



F5 1x

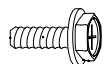
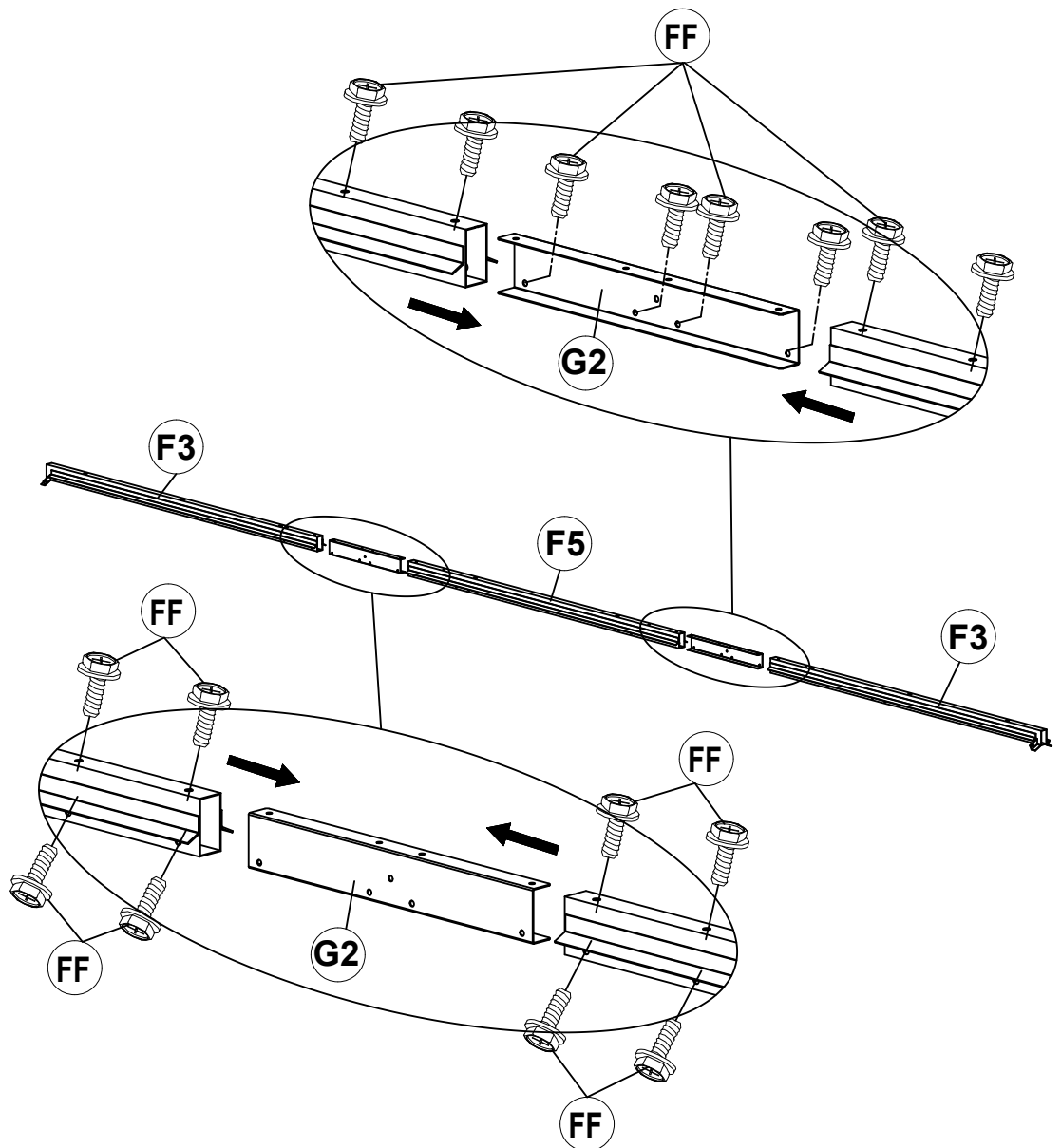


G2 2x



F3 2x

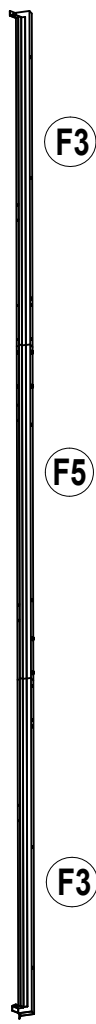
18



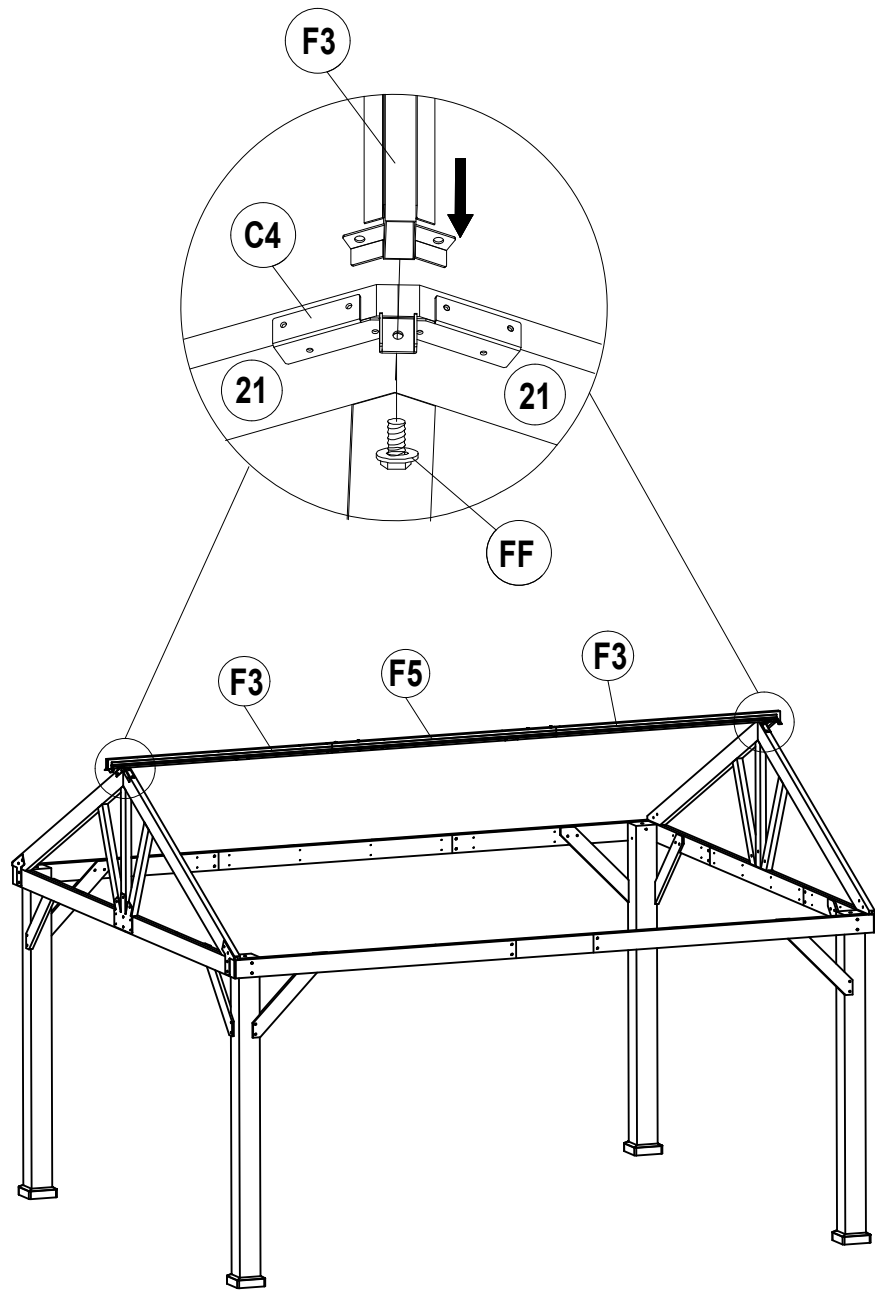
FF 16x

M6*15

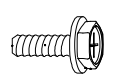
<12>



1x



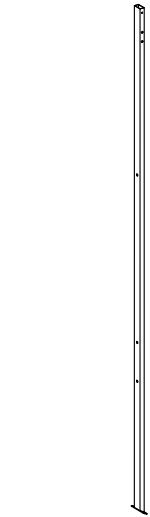
19



FF 2x

M6*15

<13>



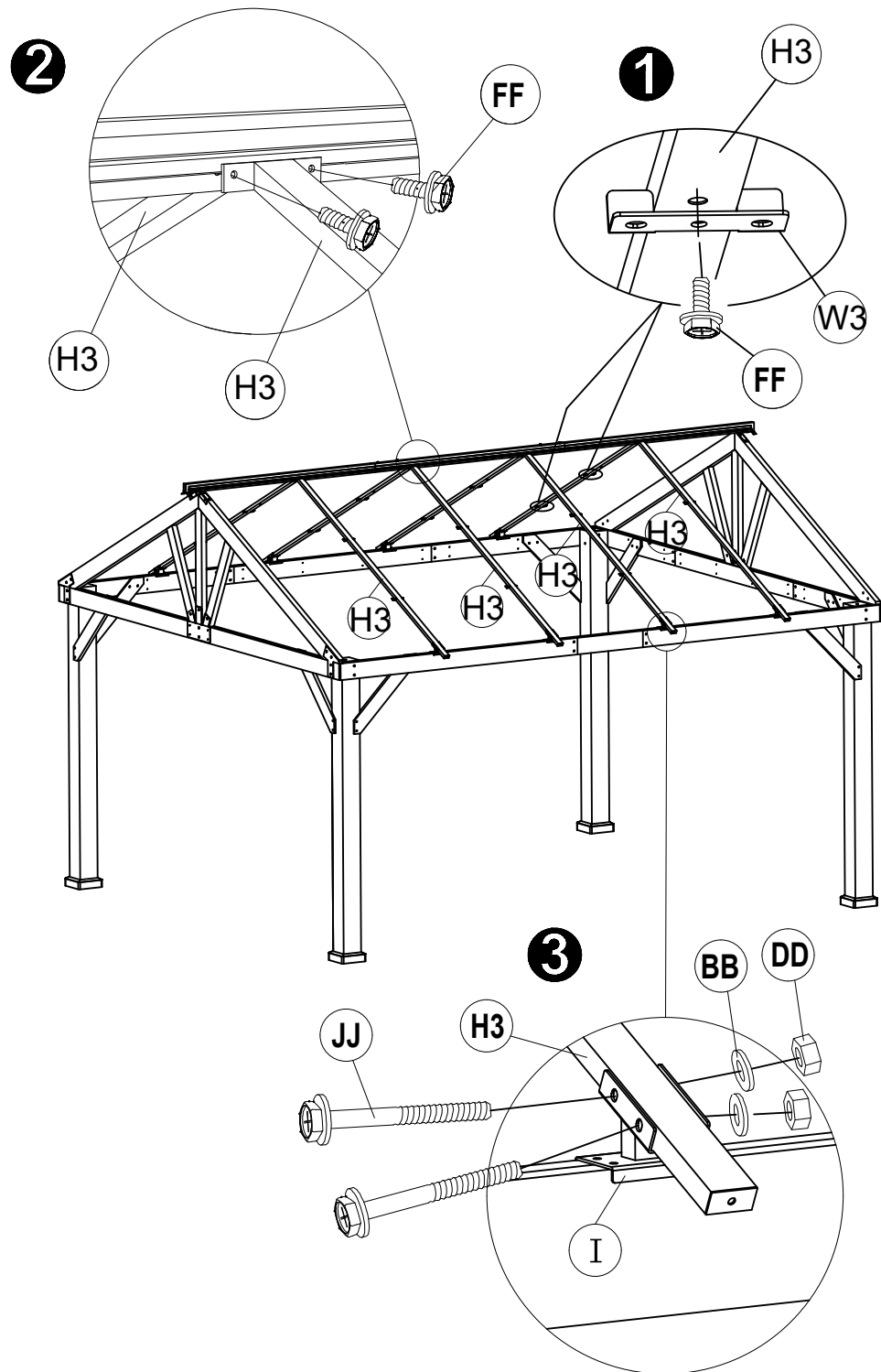
H3 8x



I 8x



W3 16x

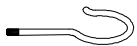


 DD 16x M6	 BB 16x M6
 FF 32x M6*15	 JJ 16x M6*55

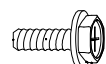
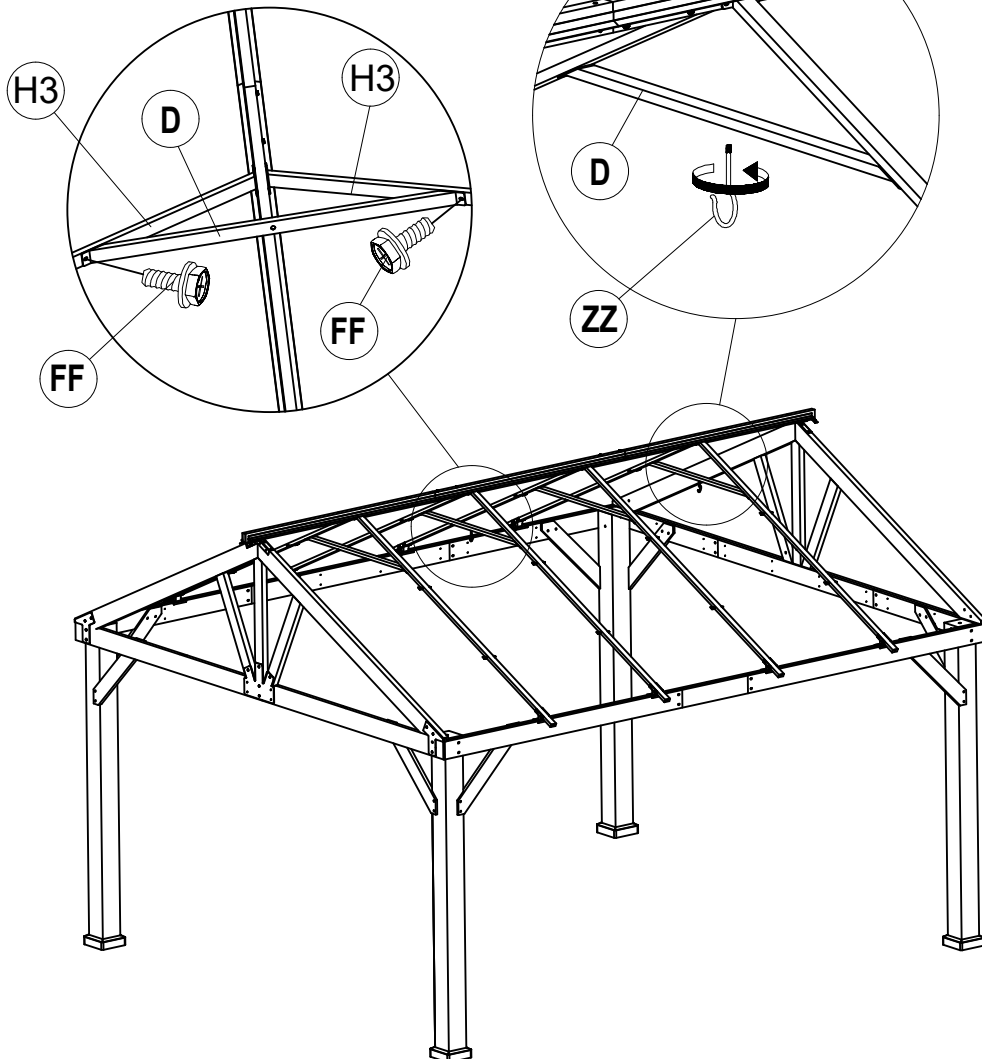
<14>



D 4x



ZZ 2x

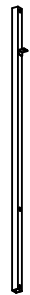


FF 8x

M6*15

<15>

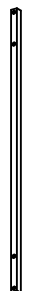
N2 4x



N3 4x



N4 2x



N7 4x



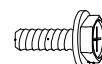
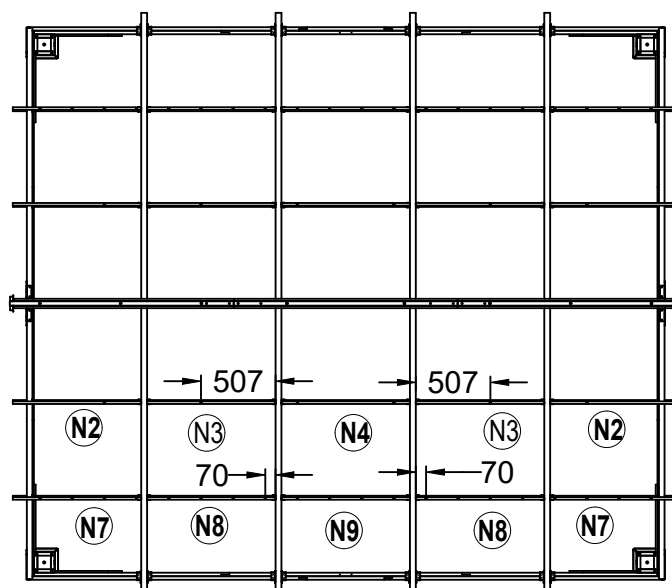
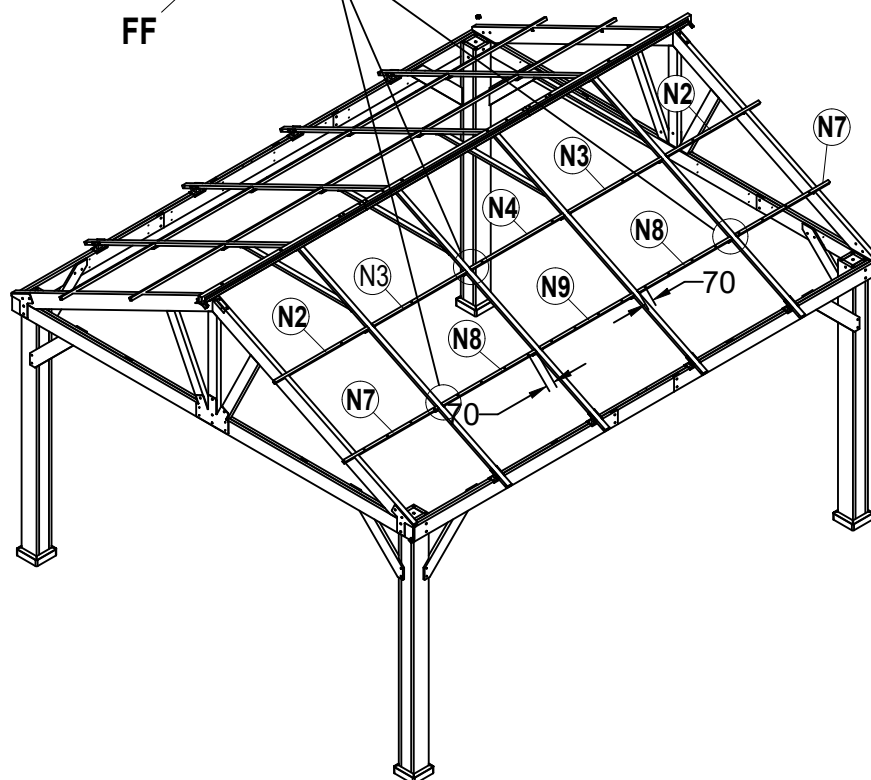
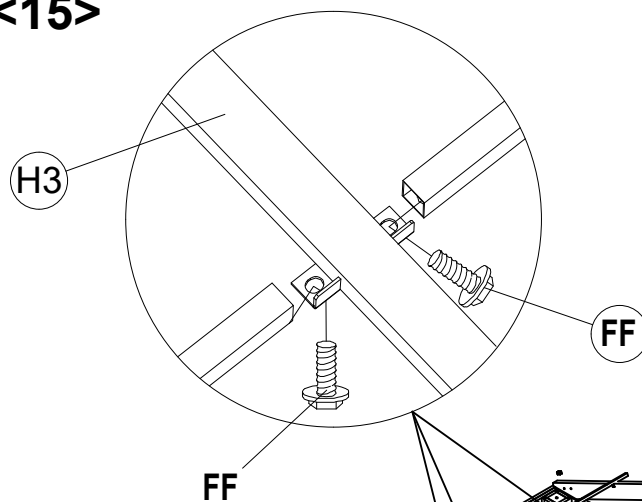
N8 4x



N9 2x



22



FF 32x

M6*15

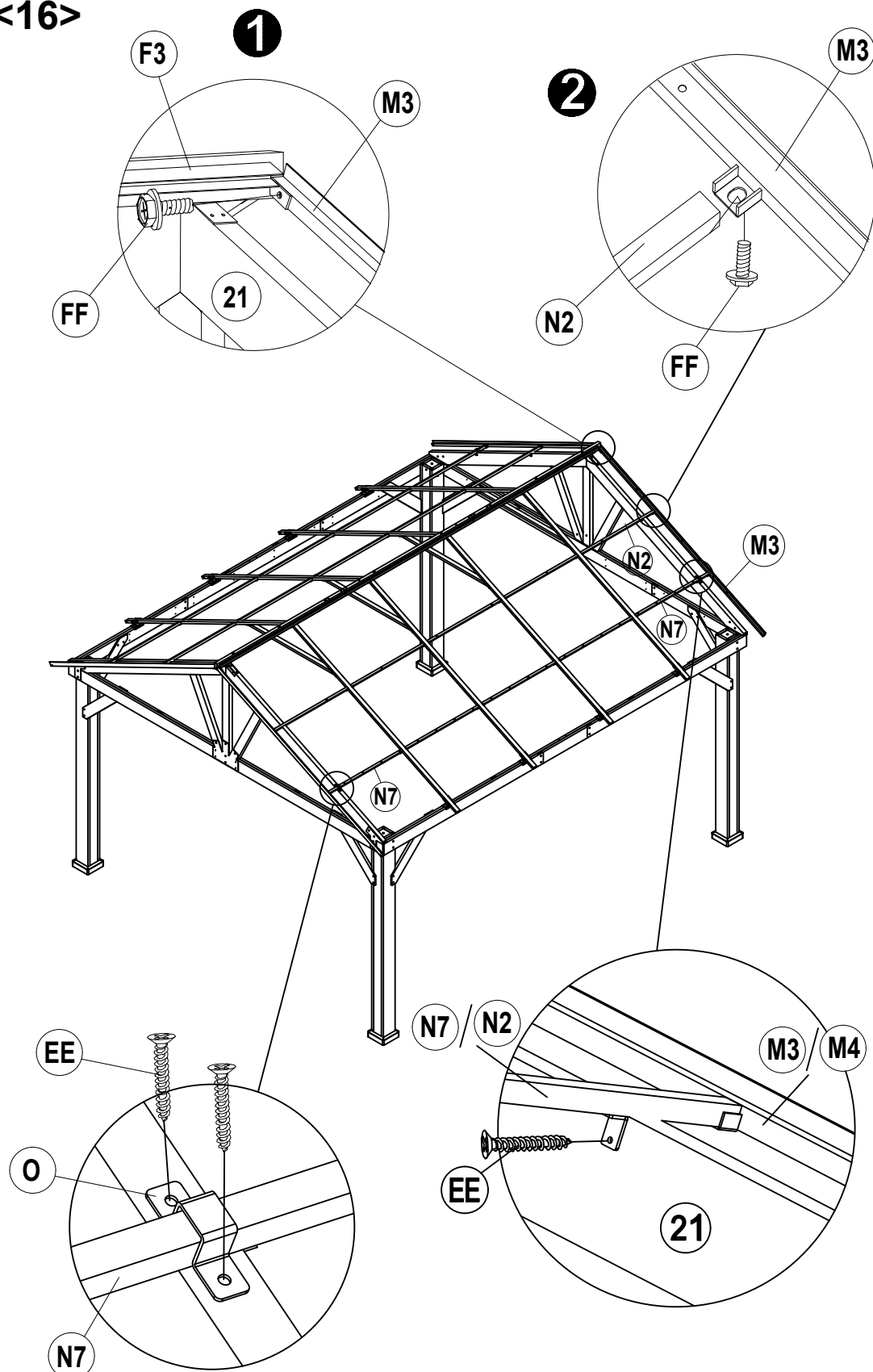
<16>

M3 2x

M4 2x

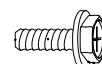
O 4x

23



EE 16x

M5*30



FF 12x

M6*15

<17>



L1 6x



L2 4x



J1 8x

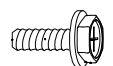
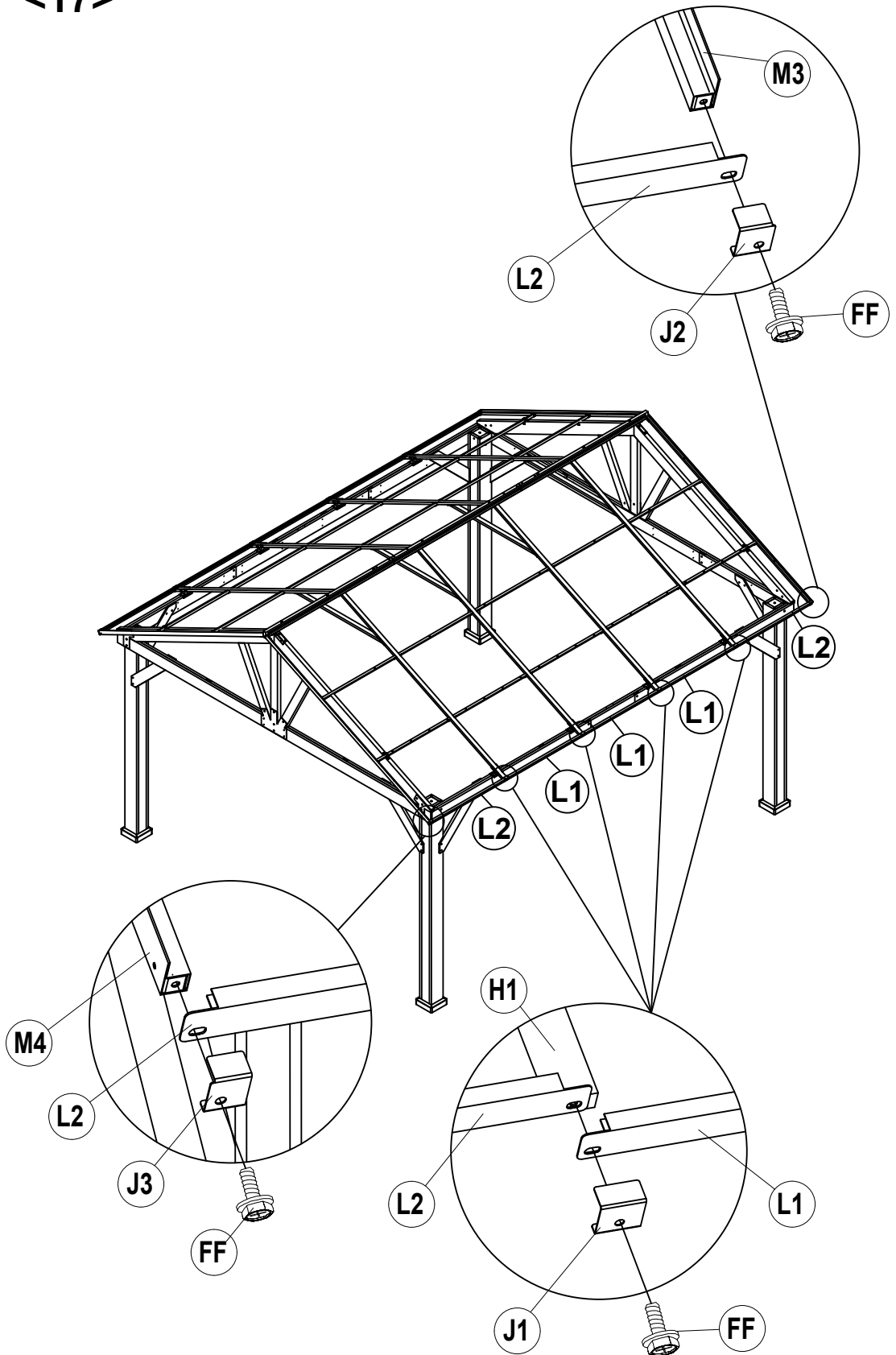


J2 2x



J3 2x

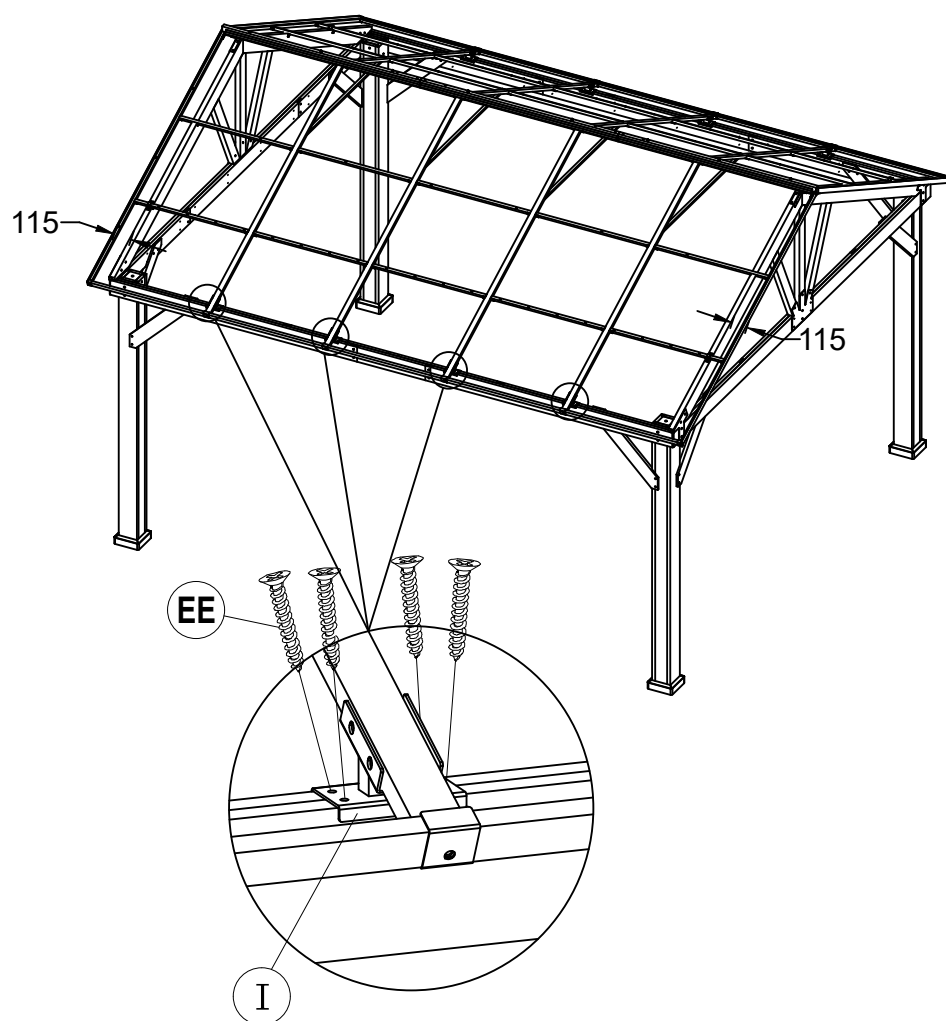
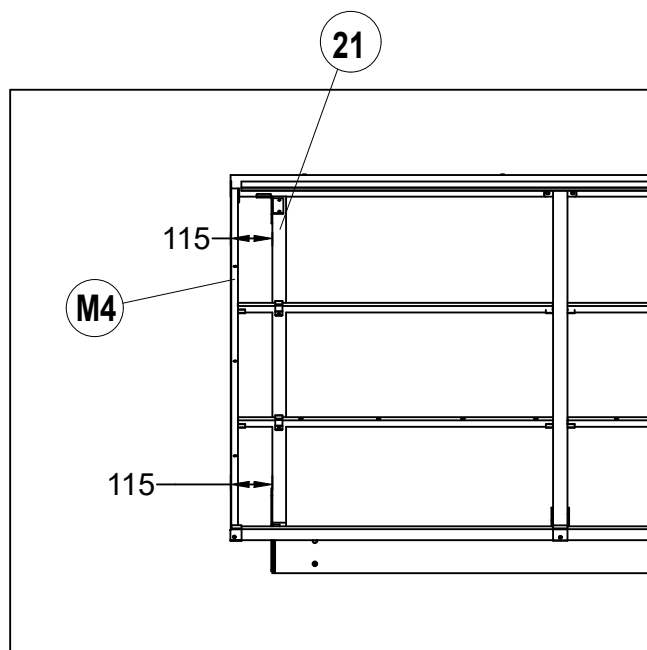
24



FF 12x

M6*15

<18>





P7 10x

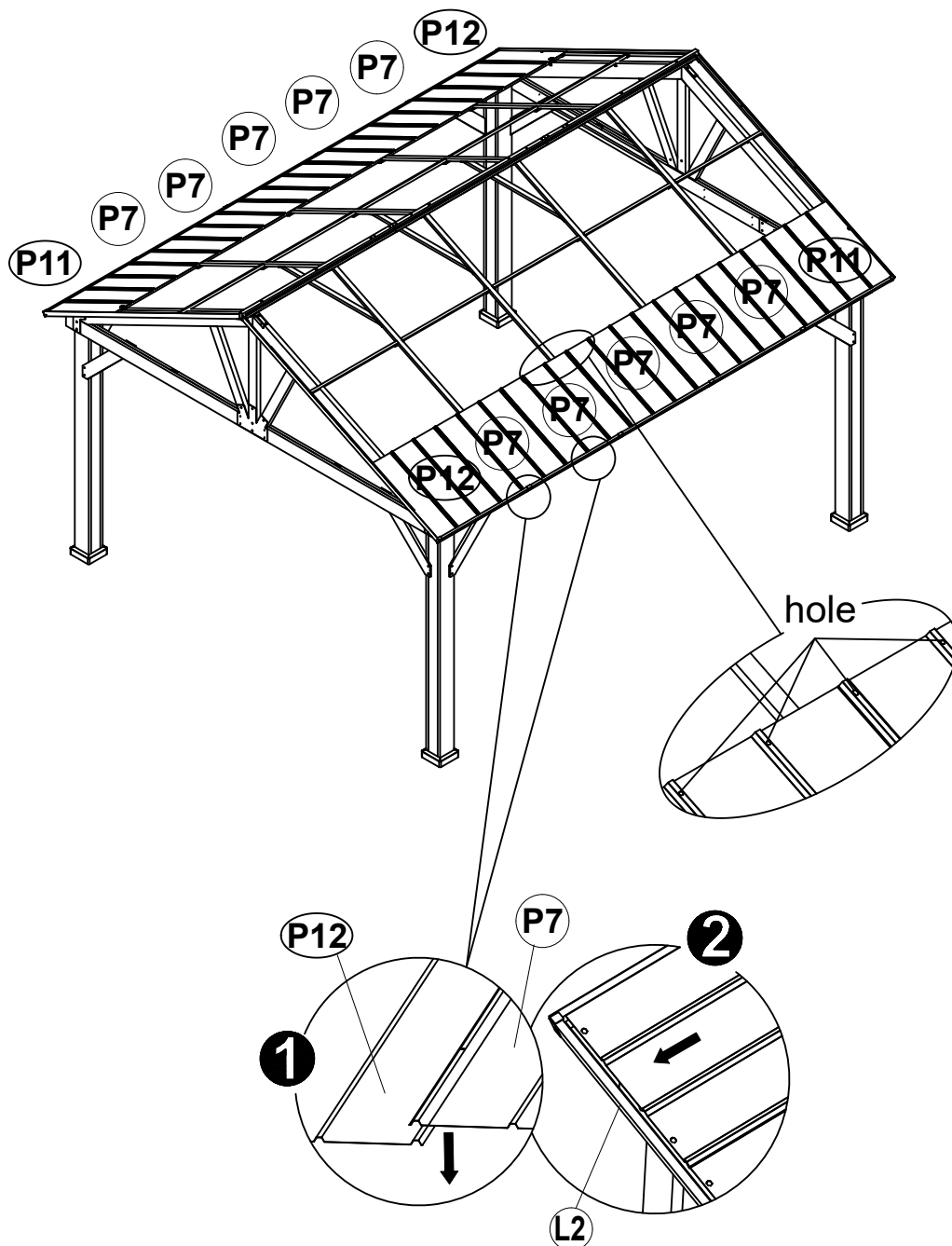


P11 2x



P12 2x

<19>



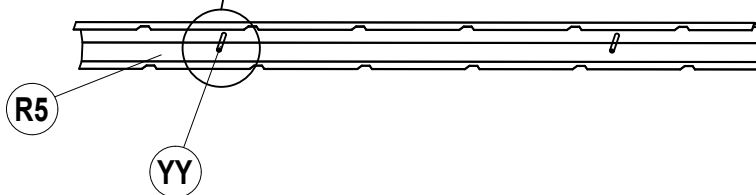
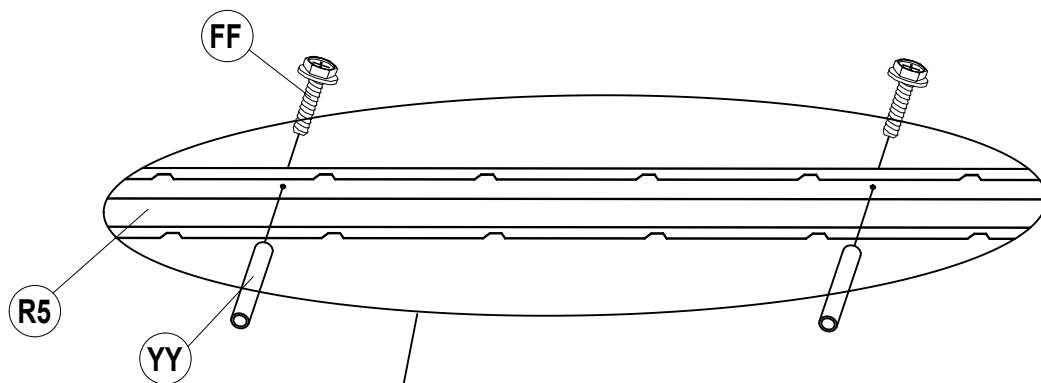
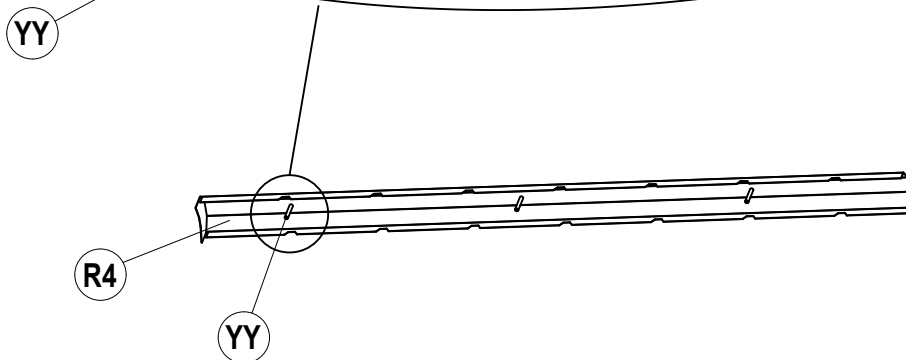
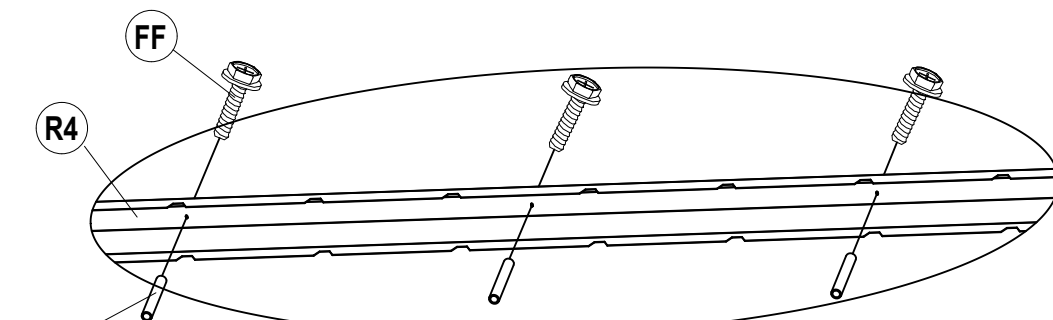
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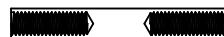
R4 2x



R5 1x



27

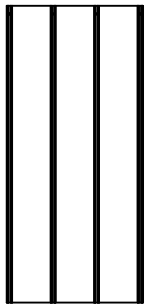


YY 8x

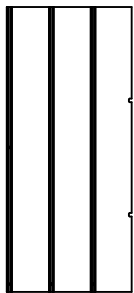


FF 8x

M6*15



P15 4x



P13 1x



P14 1x



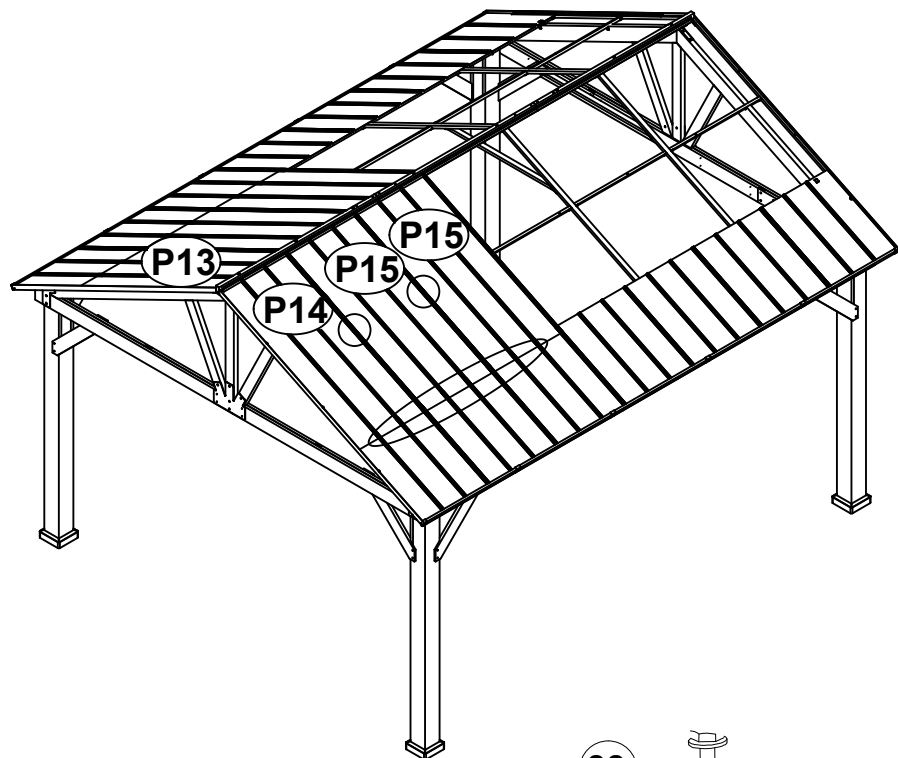
A 20x



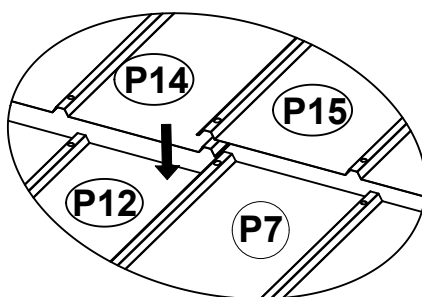
E 20x

28

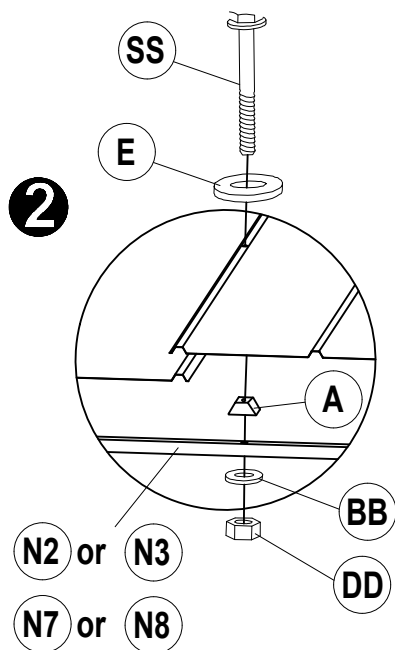
<21>



1



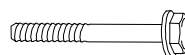
2



DD 20x M6

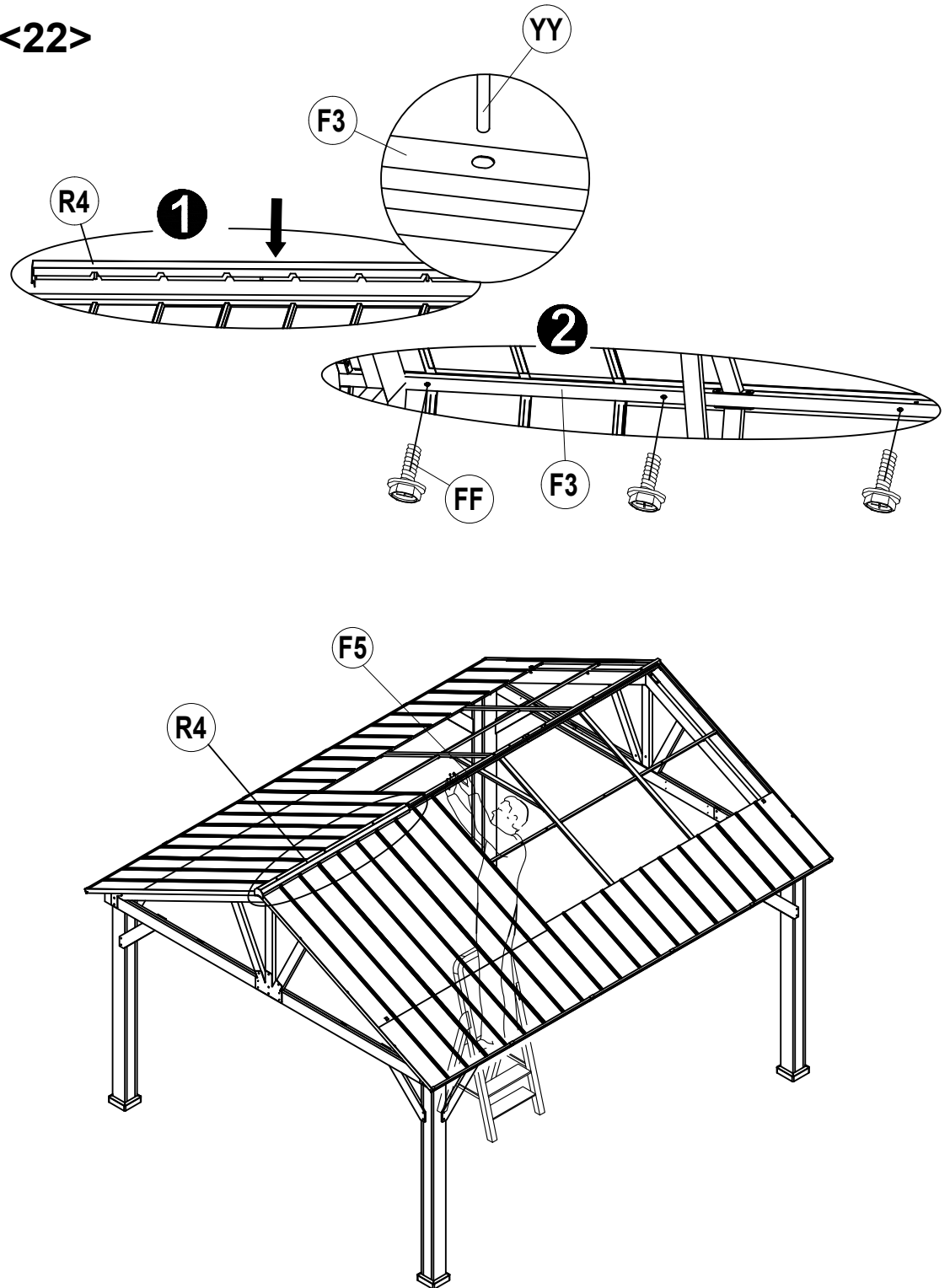


BB 20x M6

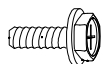


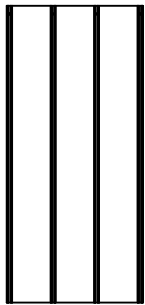
SS 20x M6*45

<22>



If the hole position of the top cover #R4 does not match that of the cover plate #P15, you can appropriately lift the top crossbeam #F5 upwards.
Please loosen the screws of part #D before your lift.





P15 4x

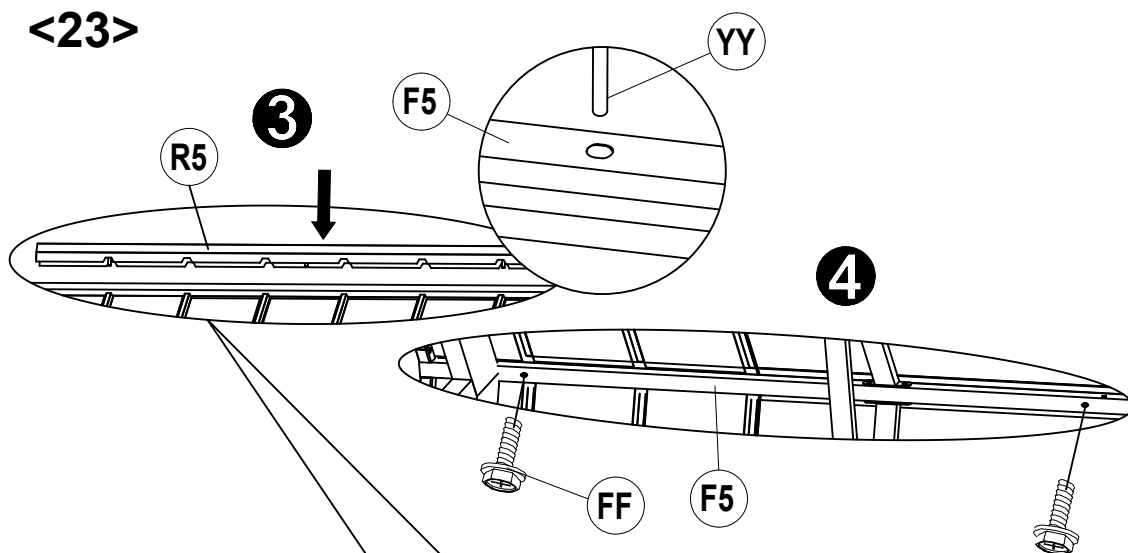


A 16x



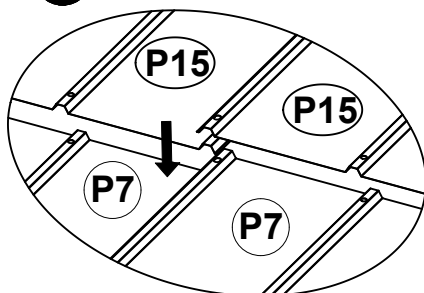
E 16x

<23>

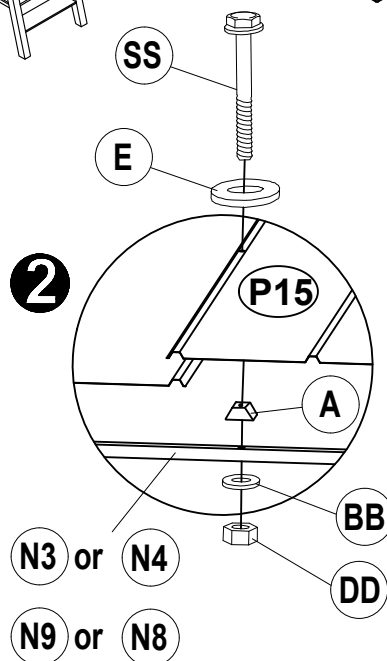


If the hole position of the top cover #R5 does not match that of the cover plate #P15, you can appropriately lift the top crossbeam #F5 upwards. Please loosen the screws of part #D before your lift.

1



2



30



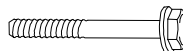
DD 16x

M6



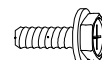
BB 16x

M6



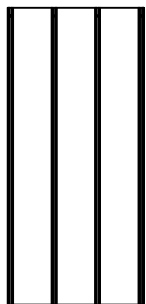
SS 16x

M6*45

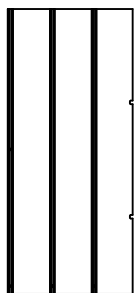


FF 2x

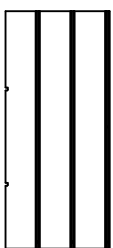
M6*15



P15 4x



P13 1x



P14 1x



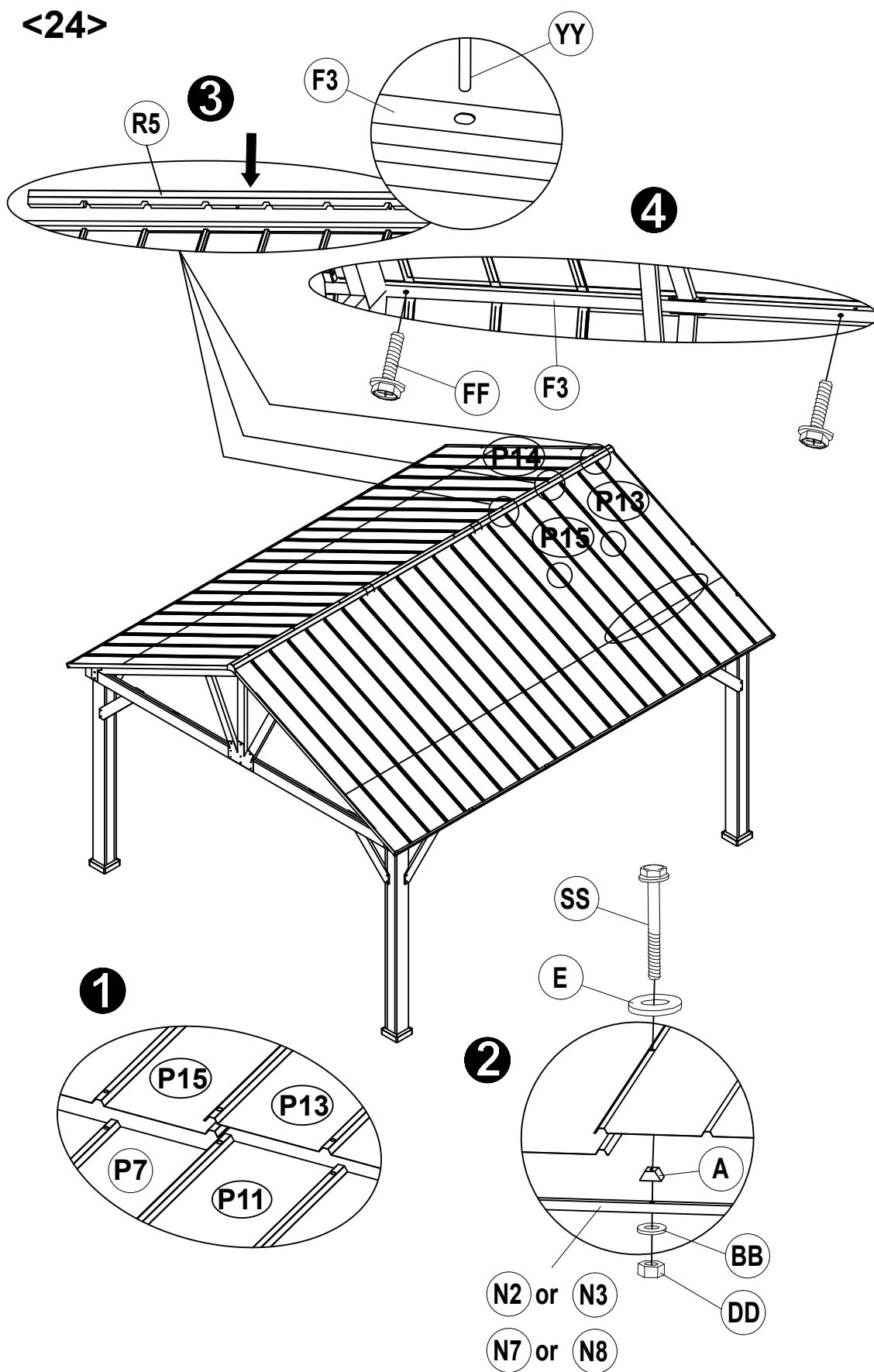
A 16x



E 16x

31

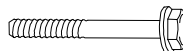
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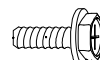
DD 16x M6



BB 16x M6



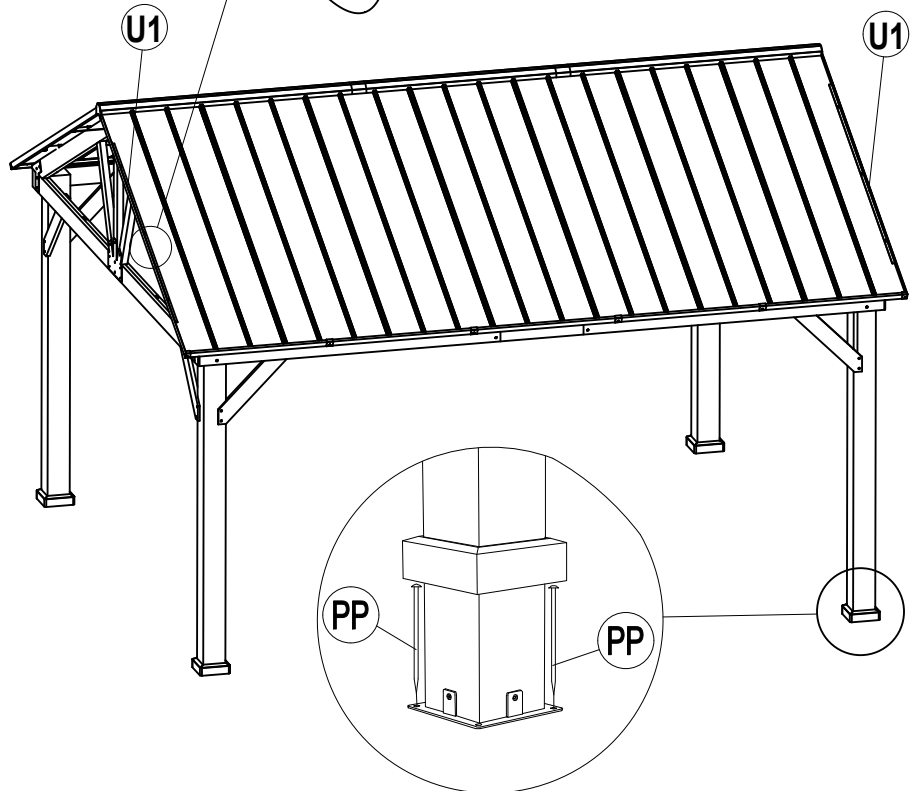
SS 16x M6*45



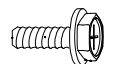
FF 3x M6*15

U1

U1



Φ8*180



M6*15

M6*15