

## *ASSEMBLY INSTRUCTIONS*



# ASSEMBLY INSTRUCTIONS

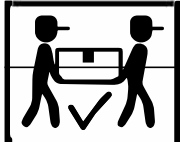
## ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING !

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishment.



**ASSEMBLY TIME** 45 MINUTE







## PARTS IDENTIFICATION

A RIGHT SIDE FRAME		1PC	G "L" BRACE 2		1PC
B LEFT MIDDLE FRAME		1PC	H BRACE 1		1PC
C LEFT BACK FRAME		1PC	I BRACE 2		1PC
D LEFT FRONT FRAME		1PC	J BRACE 3		3PCS
E BOTTOM FRAME		1PC	K BRACE 4		3PCS
F "L" BRACE 1		1PC	L SHELF 1		2PCS
			M SHELF 2		2PCS

### NOTE:

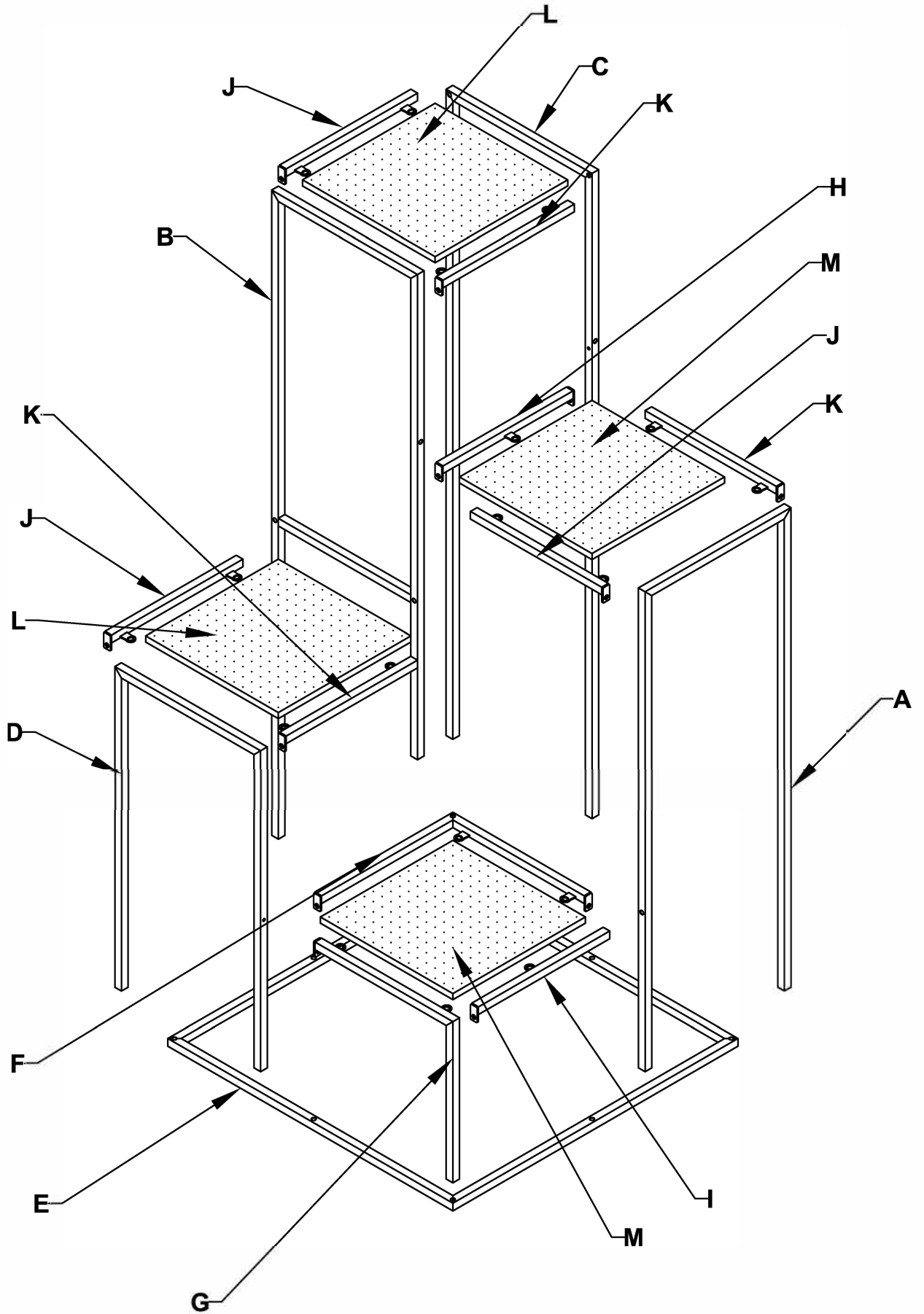
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

## HARDWARE IDENTIFICATION

1	<b>BOLT</b> (3/16"x1/2"-BLK)		12PCS	4	<b>WASHER</b> ( $\phi$ 12mm-BLK)		30PCS
2	<b>BOLT</b> (1/4"x1-1/4"-BLK )		16PCS	5	<b>ALLEN KEY</b> (4x22x60mm)		1PC
3	<b>SCREW</b> (M4x1/2"-BLK )		18PCS	6	<b>CONTROL BUTTON</b> ( $\phi$ 13mm )		4PCS

**NOTE:**

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

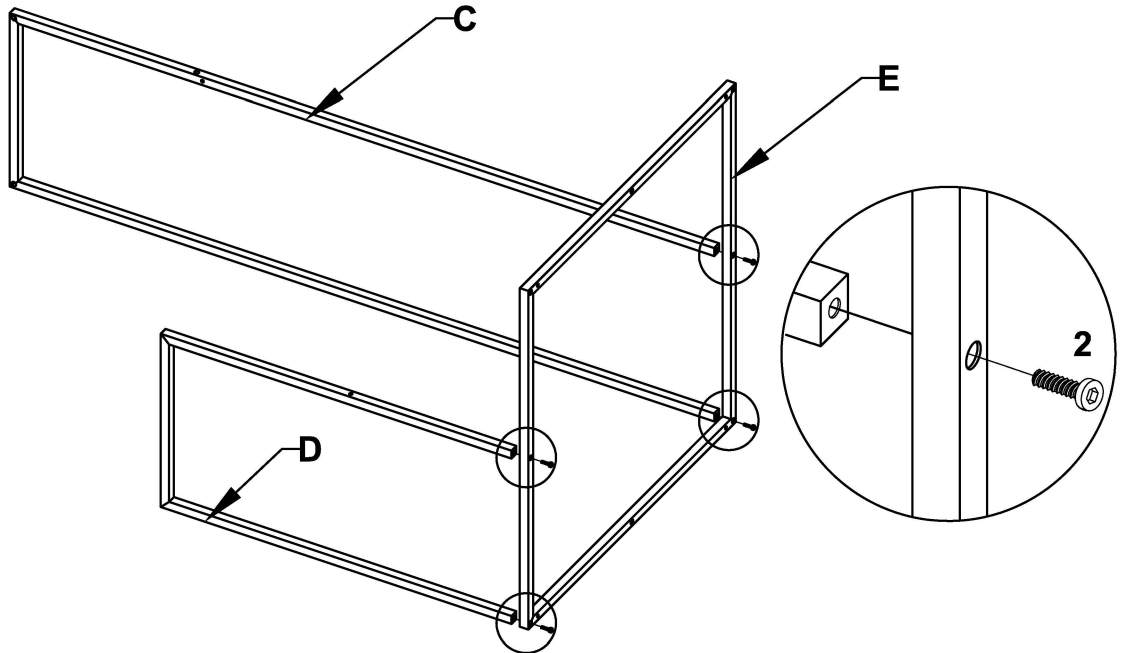
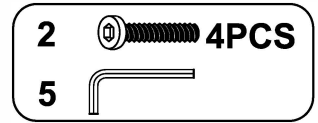


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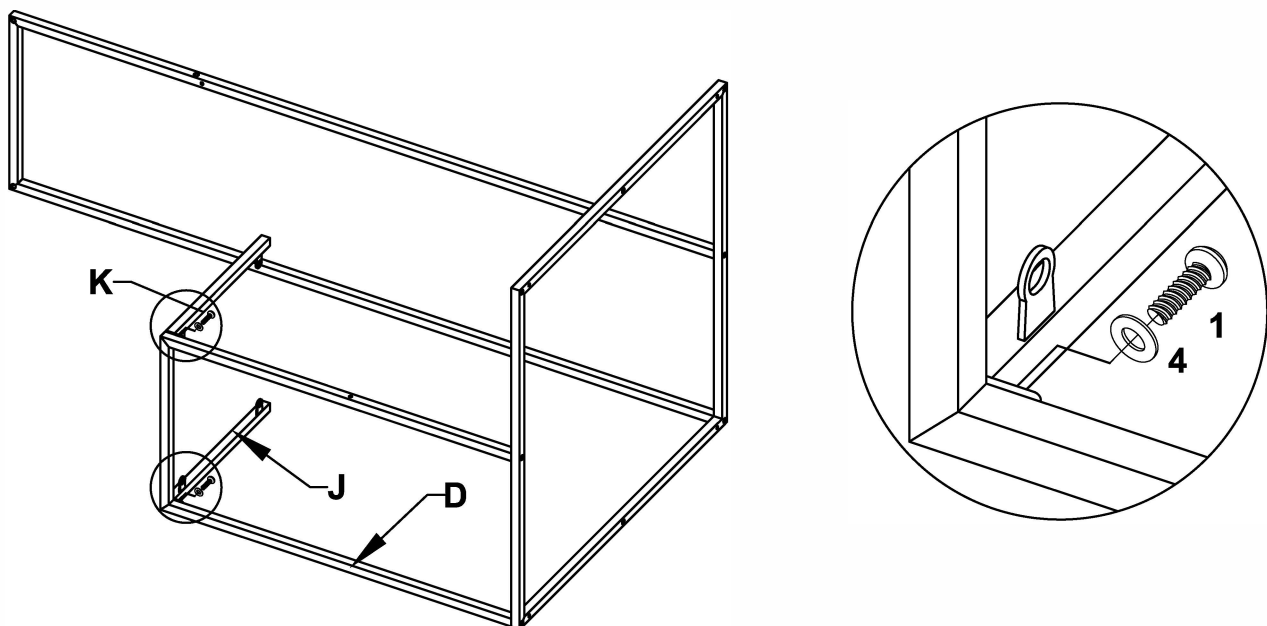
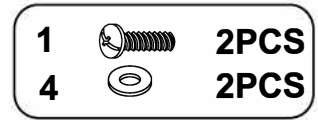
## STEP 1:

### ASSEMBLY

Do not fully tighten all bolts until assembly is complete.  
This will help all parts to assemble properly.

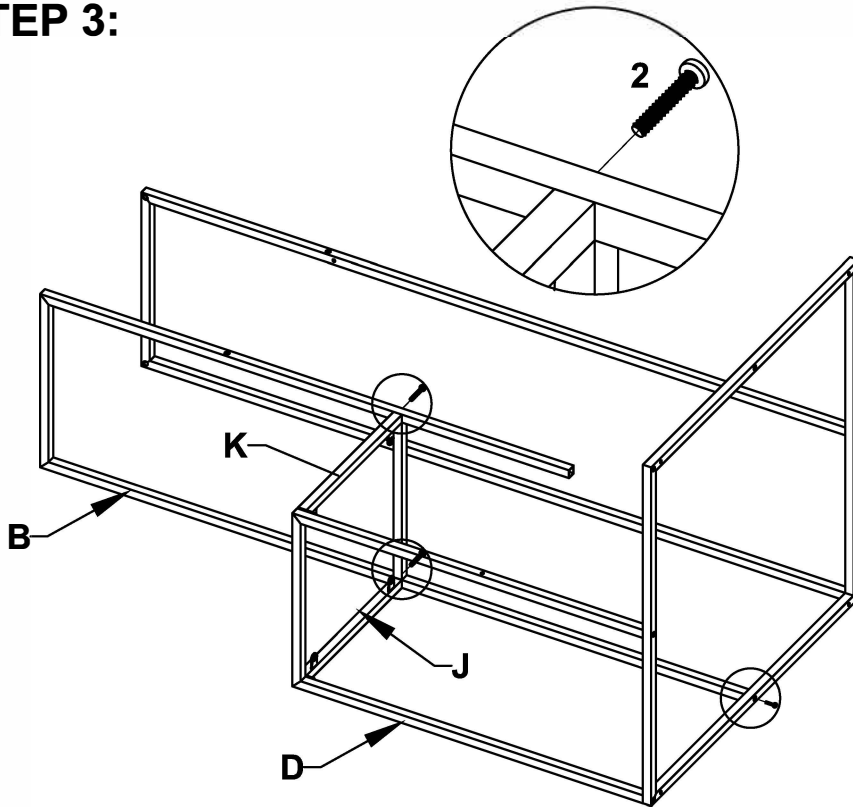




## STEP 2:

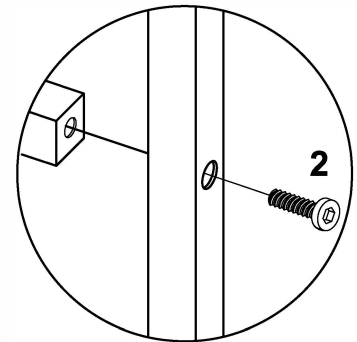


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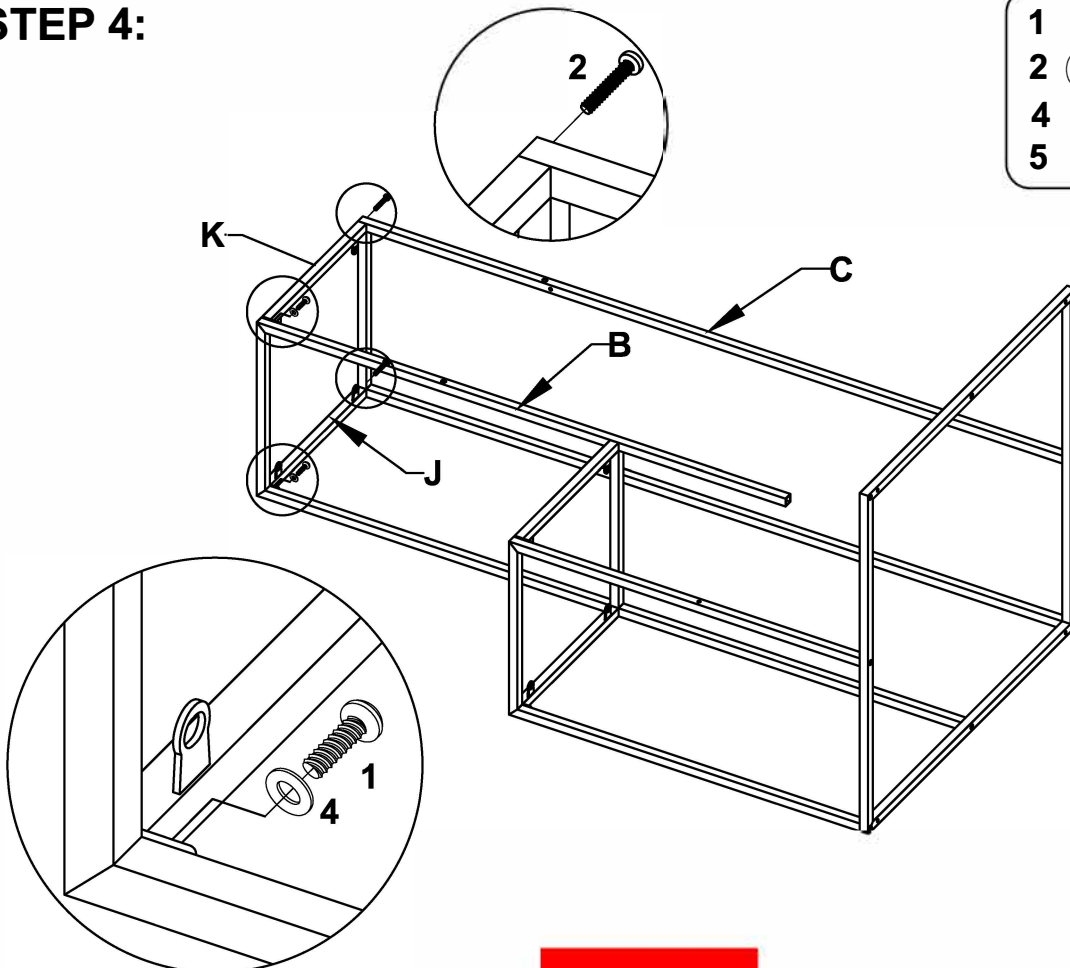
## STEP 3:







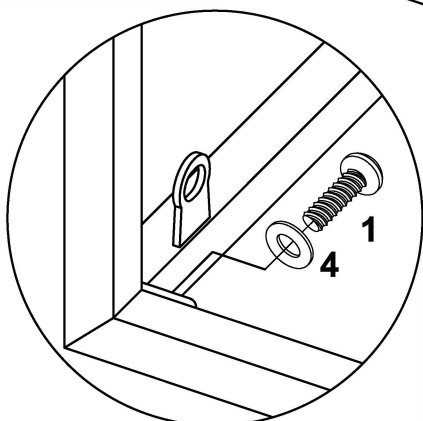
- 2  3PCS
- 5 



## STEP 4:

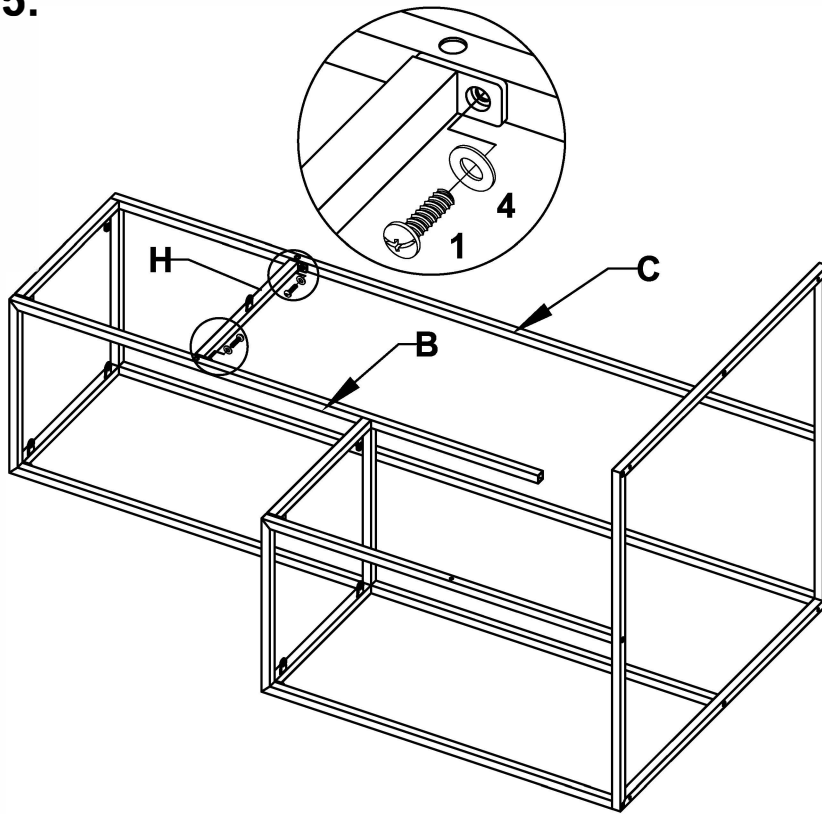





- 1  2PCS
- 2  2PCS
- 4  2PCS
- 5 



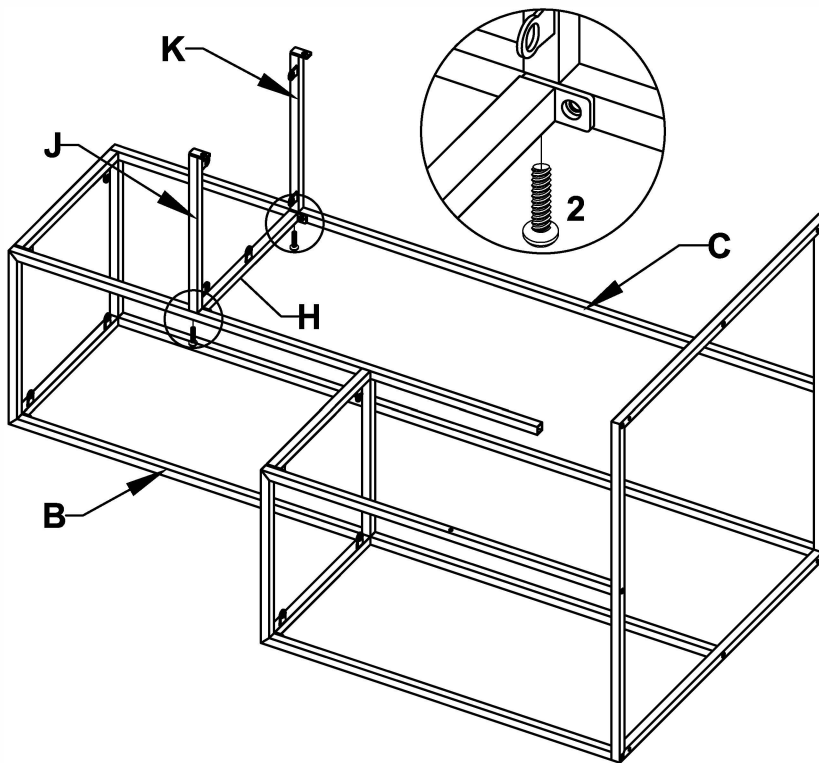
# ASSEMBLY INSTRUCTIONS



## STEP 5:



1		2PCS
4		2PCS
5		

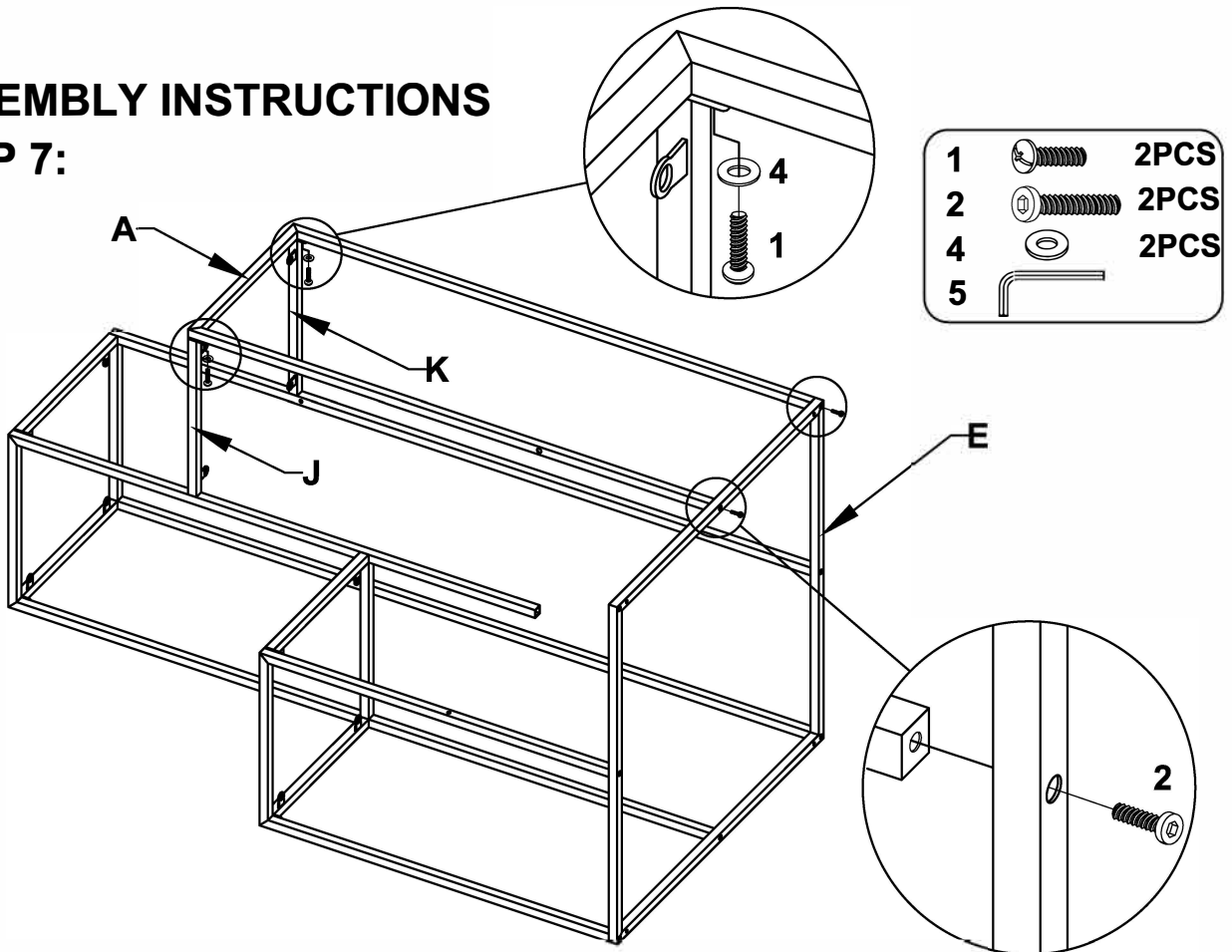
## STEP 6:



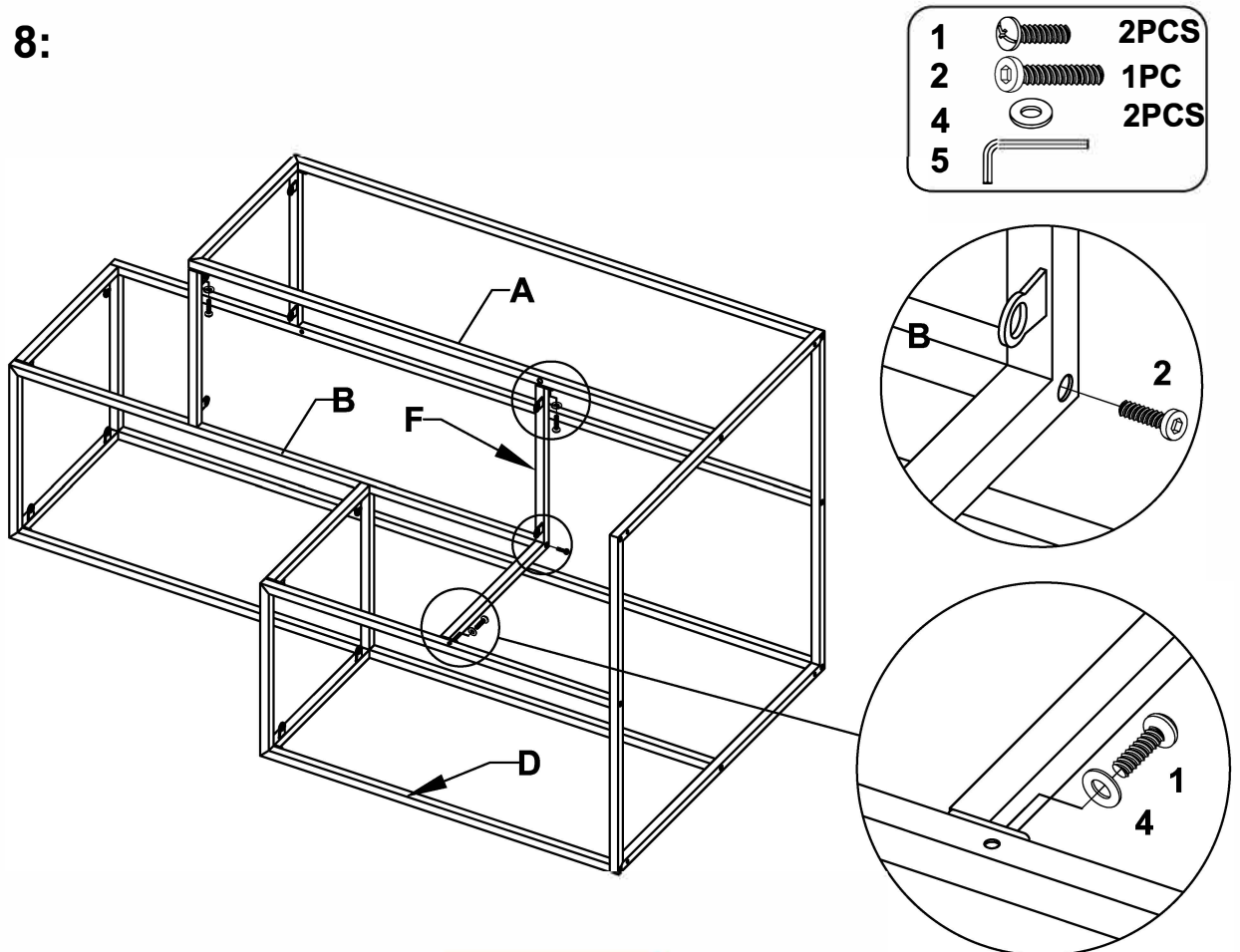
2		2PCS
5		

# ASSEMBLY INSTRUCTIONS

## STEP 7:

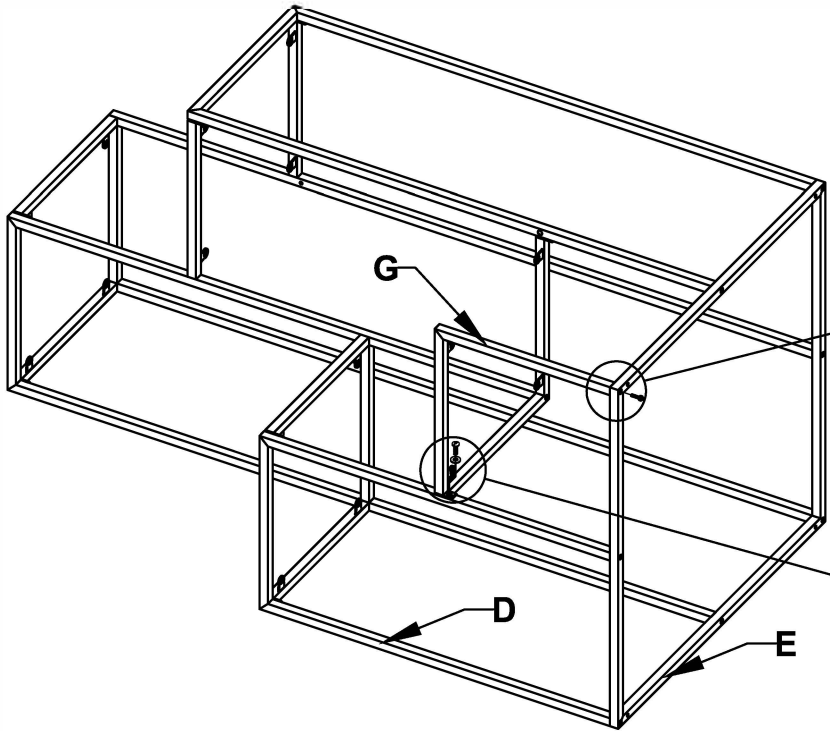


## STEP 8:

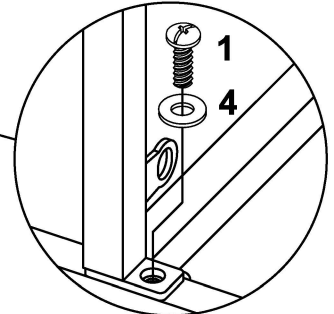
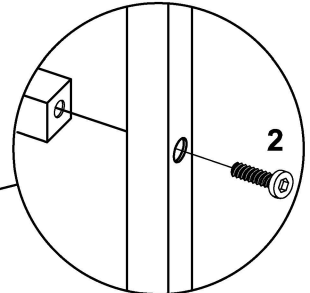


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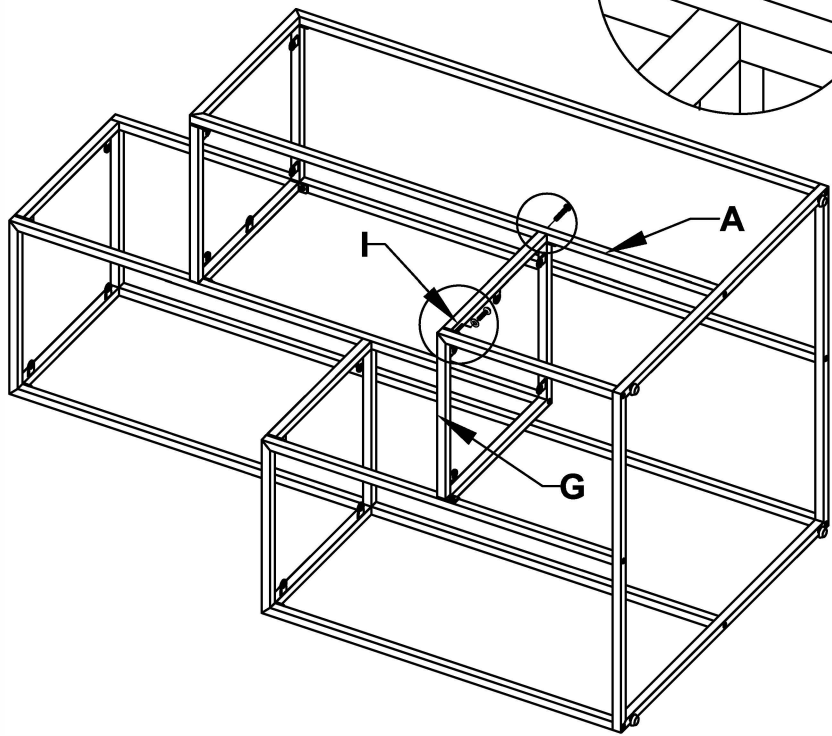
## STEP 9:



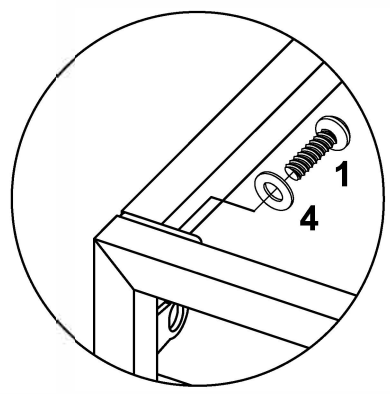
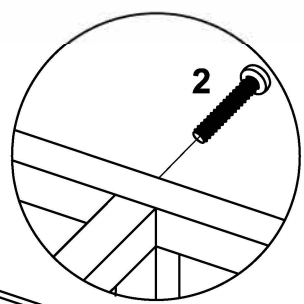
- |   |  |     |
|---|--|-----|
| 1 |  | 1PC |
| 2 |  | 1PC |
| 4 |  | 1PC |
| 5 |  |     |



## STEP 10:

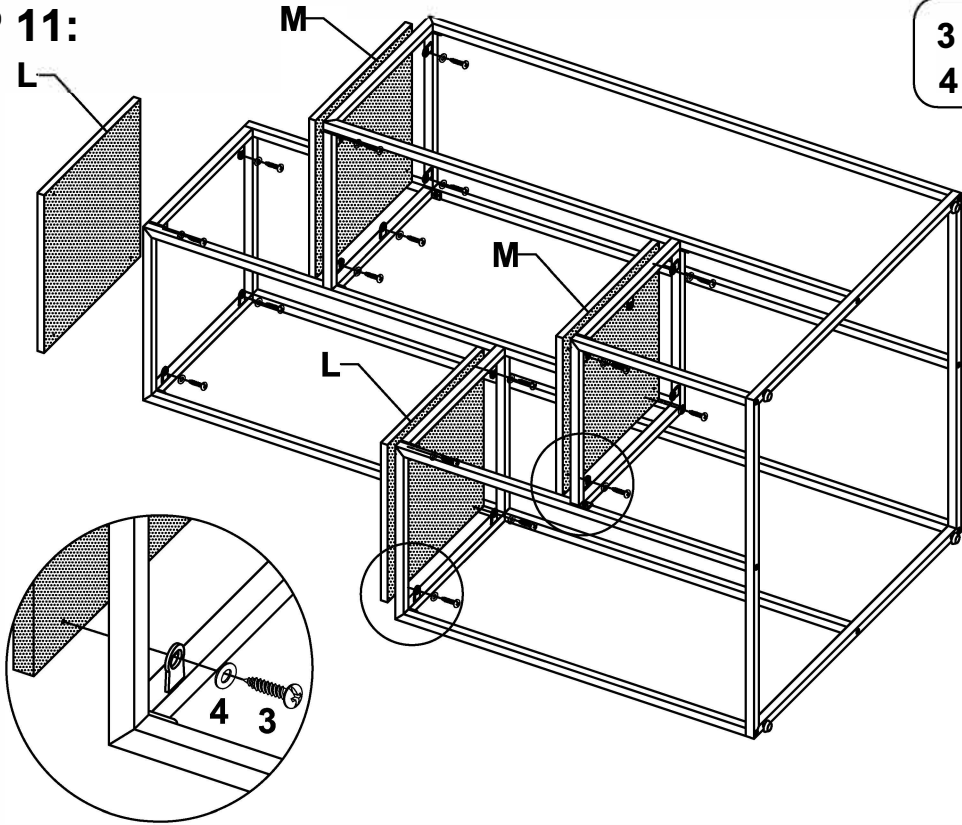




- |   |  |     |
|---|--|-----|
| 1 |  | 1PC |
| 2 |  | 1PC |
| 4 |  | 1PC |
| 5 |  |     |



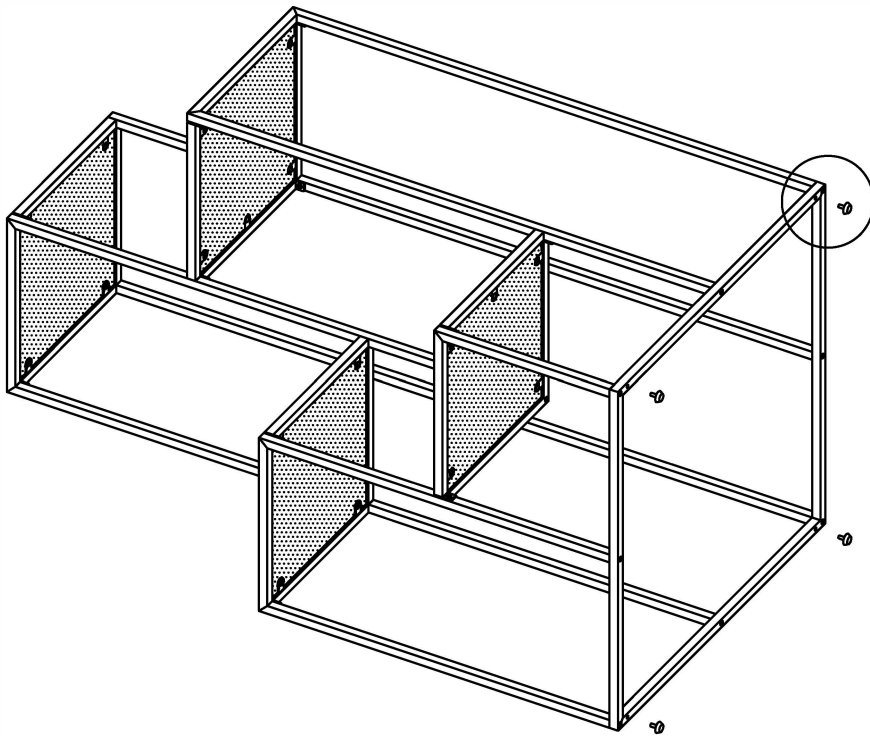
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## STEP 11:

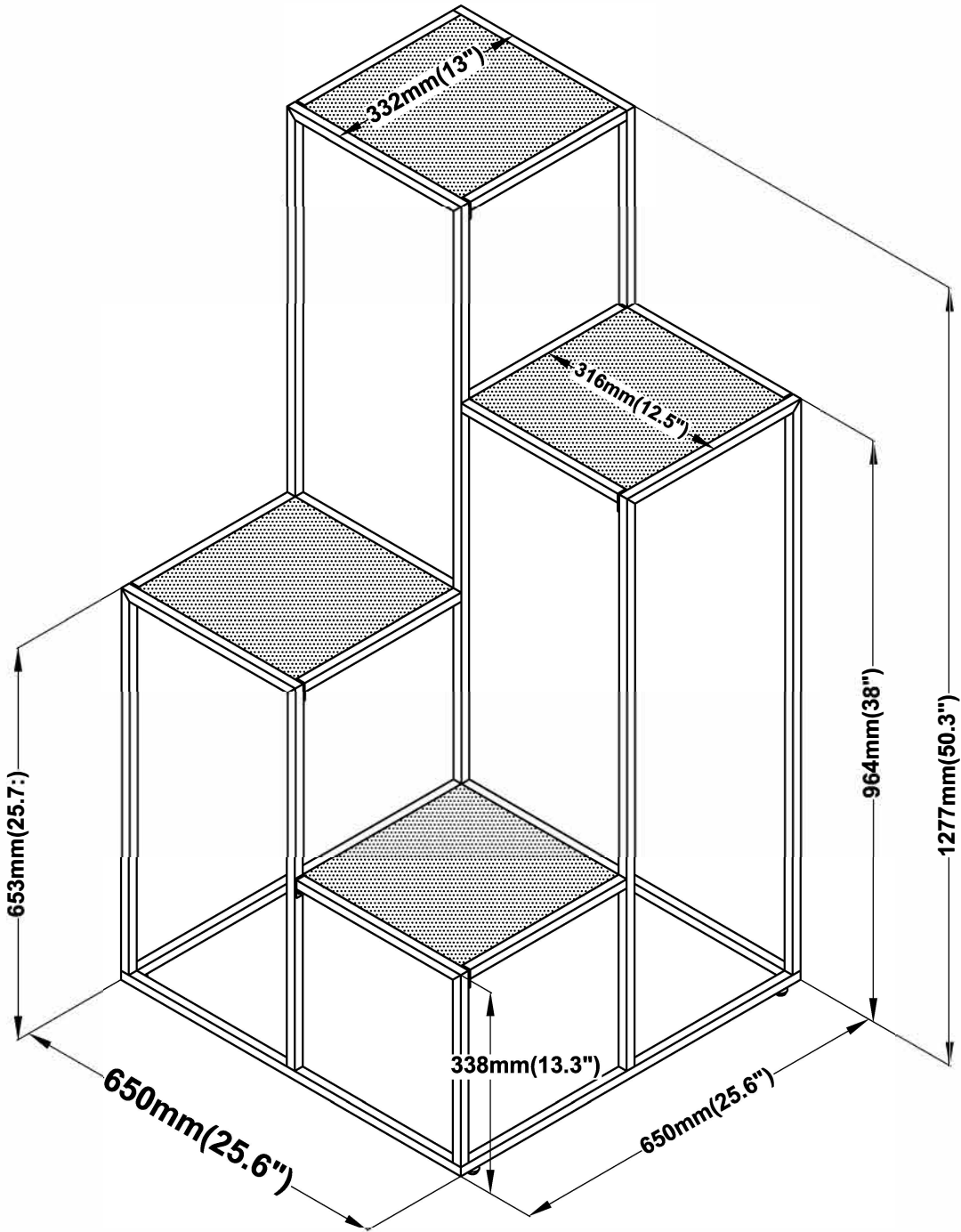


- 3  18PCS
- 4  18PCS

## STEP 12:



- 6  4PCS



**Note :** Dimension tolerance  $\pm 5\%$