

1. Identification

1.1. Product Identifier

Product name: PVC Trimboard and Sheet
Alternate name: Ecel-100/Ecel-1500 Trimboard and Sheet

1.2. Intended Use Of The Product

Use of the substance/mixture: Trim/Molding/Architectural components on the Exterior/Interior of buildings

2. Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Not Classified. Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions. This mixture is considered an article in its final form.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows. No applicable GHS categories.

[Prevention]: No GHS prevention statements

[Response]: No GHS response statements

[Storage]: No GHS storage statements

[Disposal]: No GHS disposal statements

2.3. Other Hazards

Other Hazards Not Contributing to the Classification: Cutting, sawing, grinding, or other operations that generate dust may raise nuisance particles that can cause mechanical irritation to the skin, eyes, or respiratory tract.

2.4. Unknown acute toxicity (GHS US)

No data available

3. Composition/information on ingredients

3. Composition/information on ingredients

This product is an article as defined in 29 CFR 1910.1200. It will not result in exposure to hazardous chemicals under normal conditions of use. This product is not subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
PVC (Chloroethylene, polymer) CAS Number: 0009002-86-2	> 70%	Not Classified	
Titanium dioxide CAS Number: 0013463-67-7	< 10%	Not Classified	
Calcium carbonate CAS Number: 0001317-65-3	<15%	Not Classified	

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

4. First aid measures

4.1. Description of first aid measures

First-aid measures general: If injury occurs or if you feel unwell seek medical attention or advice.

First-aid measures after inhalation: Not expected to present a significant inhalation hazard under anticipated conditions of normal use. Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth. Obtain medical attention if breathing difficulty persists.

First-aid measures after skin contact: None expected under normal conditions of use. Obtain medical attention if irritation develops or persists. If burned by molten plastics, get medical attention immediately.

First-aid measures after eye contact: Adverse effects not expected from this product. Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention. Obtain medical attention if pain, blinking or redness persist.

First-aid measures after ingestion: Not expected to be a primary route of exposure. If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview: During a fire emergency, when this product is burned, it may generate smoke.

Symptoms/injuries: Not expected to present a significant hazard under anticipated conditions of normal use. Prolonged contact with large amounts of dust may cause mechanical irritation. Final product may have sharp edges.

Symptoms/injuries after inhalation: Not expected to present a significant inhalation hazard under anticipated conditions of normal use.

Symptoms/injuries after skin contact: Not expected to be a primary route of exposure. Risk of thermal burns on contact with molten product.

Symptoms/injuries after eye contact: Not expected to be a primary route of exposure. Excessive dust production at the time of cutting may cause minor eye irritation.

Symptoms/injuries after ingestion: Ingestion is not considered a potential route of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Not considered flammable but may burn at high temperatures.

Hazardous decomposition: If burned, will generate carbon dioxide, carbon monoxide, HCl

Explosion hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire: Exercise caution when fighting any chemical fire.

Firefighting instructions: Use water spray or fog for cooling exposed containers.

Protection during firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Other information: Do not allow run-off from fire fighting to enter drains or water courses.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Avoid breathing (dust, vapors, fumes from molten material). Final product may have sharp edges.

6.1.1. For non-emergency personnel

Protective equipment: Use appropriate personal protection equipment (PPE).

Emergency procedures: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment: Equip cleanup crew with proper protection.

Emergency procedures: Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

For containment: Avoid generation of dust during clean-up of spills. Sweep or vacuum the product to recover it.

Methods for cleaning up: Clear up spills immediately and dispose of waste safely.

6.4. Reference to other sections

See heading 8, exposure controls and personal protection.

7. Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed: Avoid dust production. Final product may have sharp edges. Risk of thermal burns on contact with molten product. Cutting, sawing, grinding, or other operations that generate dust

may raise nuisance particles that can cause mechanical irritation to the skin, eyes, or respiratory tract. Polyvinyl chloride dust accumulation can present a dust explosion hazard. Take necessary measures to limit dust production, and follow applicable regulations. Wear gloves when cutting or fabricating sheet

Hygiene measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store away from incompatible materials. Store in a cool, dry, well-ventilated area, away from sources of extreme heat or fire. Note: Electrical build up is possible.

Incompatible products: Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

Trim/Molding on the Exterior/Interior of buildings

8. Exposure controls and personal protection

8.1. Control parameters

The final product is considered an article and not hazardous in its final form under normal conditions of use according to 29CFR 1910.1200. The ingredients contained within this product are not expected to be bioavailable under normal conditions of use.

8.2. Exposure controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations.
 Personal protective equipment : Safety glasses. Gloves. Insufficient ventilation (specifically with the accumulation of dust or vapors from molten product): wear respiratory protection.



Materials for protective clothing	Not required for normal conditions of use. As necessary when handling hot or molten sheet, wear protective clothing.
Hand protection	If handling hot or molten sheet wear insulated gloves, under normal conditions wear work gloves.
Eye protection	Chemical goggles or safety glasses when cutting or fabricating the product
Respiratory protection	Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of dust or vapors from molten product are expected to exceed exposure limits.
Other information	Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Finished Sheet/Board. White.
Odor	: Odourless
Odor threshold	: No data available
pH	: N/A (Solid)
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Decomposes before melting
Freezing point	: N/A (Solid)
Boiling point	: N/A (Solid)
Flash Point	: N/A (Solid)
Auto-ignition temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: <0.1
Relative vapour density at 20 °C	: N/A (Solid)
Relative density	: N/A (Solid)
Specific gravity	: 0.45-1.4
Solubility	: None
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: N/A (Solid)
Viscosity, dynamic	: N/A (Solid)
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: Not applicable

9.2. Other information

No additional information available

10. Stability and reactivity

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Stable at standard temperature and pressure. Sustained temperatures above 150°F may cause slow degradation.

Possibility Of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions To Avoid: Direct sunlight. Extremely high or low temperatures. Incompatible materials.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers.

Hazardous Decomposition Products: Carbon oxides (CO, CO₂). Hydrogen chloride. Toxic gases.

11. Toxicological information

11.1. Information on toxicological effects

The final product is considered an article and not hazardous in its final form under normal conditions of use according to 29CFR 1910.1200. The ingredients contained within this product are not expected to be bioavailable under normal conditions of use.

Acute toxicity: Not classified

Skin corrosion/irritation: Not classified

Serious eye damage/irritation: Not classified

Respiratory or skin sensitization: Not classified

Germ cell mutagenicity: Not classified

Carcinogenicity: Not classified

Reproductive toxicity: Not classified

Specific target organ toxicity (single exposure): Not classified

Specific target organ toxicity (repeated exposure): Not classified

Aspiration hazard: Not classified

Symptoms/injuries after inhalation: Not expected to present a significant inhalation hazard under anticipated conditions of normal use.

Symptoms/injuries after skin contact: Not expected to be a primary route of exposure. Risk of thermal burns on contact with molten product.

Symptoms/injuries after eye contact: Not expected to be a primary route of exposure. Excessive dust production at the time of cutting may cause minor eye irritation.

Symptoms/injuries after ingestion: Ingestion is not considered a potential route of exposure.

12. Ecological information

12.1. Toxicity

The final product is considered an article and not hazardous in its final form under normal conditions of use according to 29CFR 1910.1200. The ingredients contained within this product are not expected to be bioavailable under normal conditions of use.

12.2. Persistence and degradability: No additional information available

12.3. Bioaccumulative potential: No additional information available

12.4. Mobility in soil: No additional information available

12.5. Other adverse effects

13. Disposal considerations

Other information: Avoid release to the environment.

13.1. Waste treatment methods

Sewage disposal recommendations: Do not empty into drains; dispose of this material and its container in a safe way.

Waste disposal recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

14. Transport information

In accordance with ICAO/IATA/DOT/TDG

- 14.1. UN number** Not regulated for transport
- 14.2. UN proper shipping name** Not regulated for transport
- 14.3. Additional information**
- Other information** : Not regulated for transport

Overland transport Not regulated for transport

Transport by sea Not regulated for transport

Air transport Not regulated for transport

15. Regulatory information

15.1. US Federal regulations

The final product is considered an article and not hazardous in its final form under normal conditions of use according to 29CFR 1910.1200. The ingredients contained within this product are not expected to be bioavailable under normal conditions of use.

15.2. US State regulations

The final product is considered an article and not hazardous in its final form under normal conditions of use according to 29CFR 1910.1200. The ingredients contained within this product are not expected to be bioavailable under normal conditions of use.

16. Other information

Data sources	Other information	:	This document has been prepared in accordance with the SDS requirements of the OSHA
		:	Hazard Communication Standard 29 CFR 1910.1200.
			Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions. This mixture is considered an article in its final form.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)