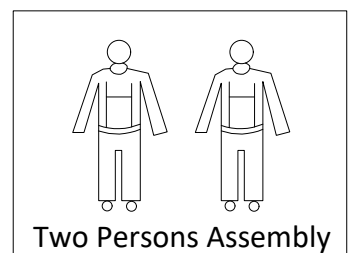
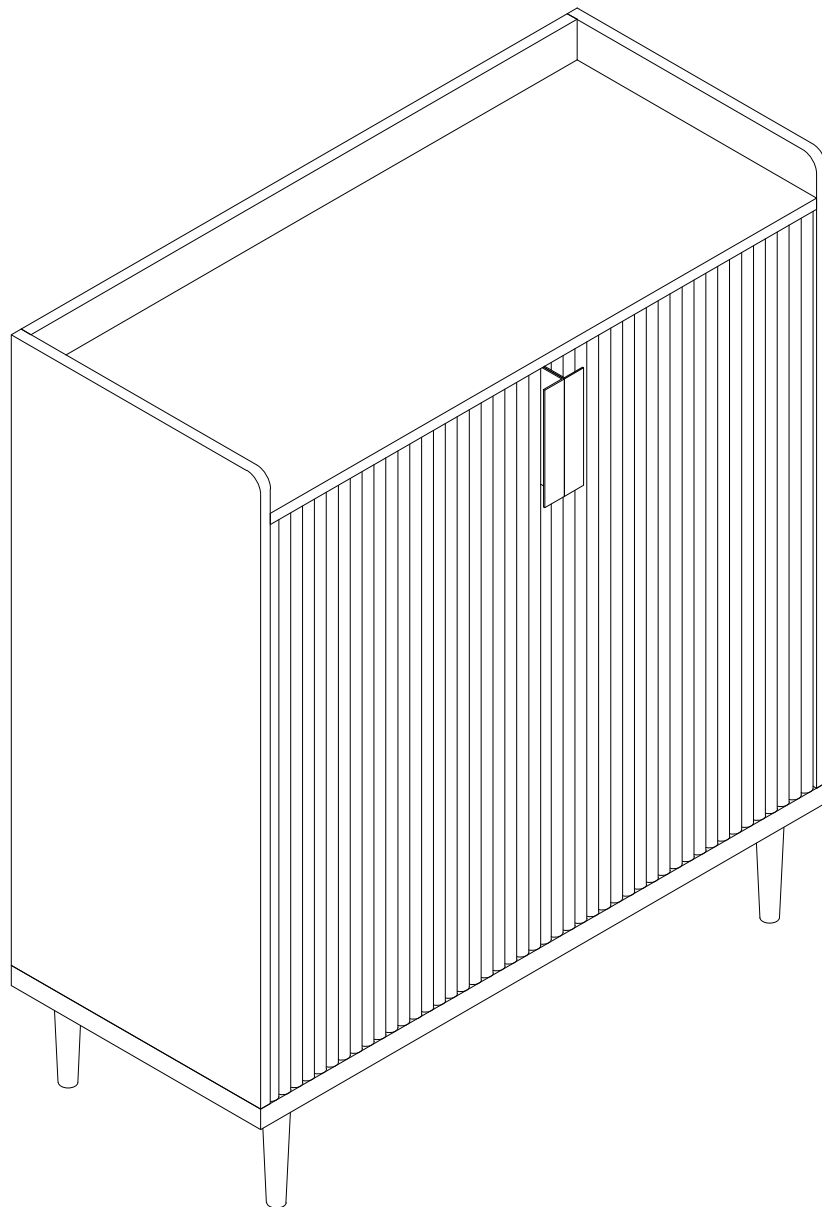
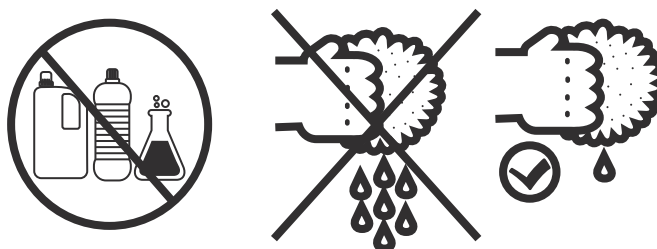
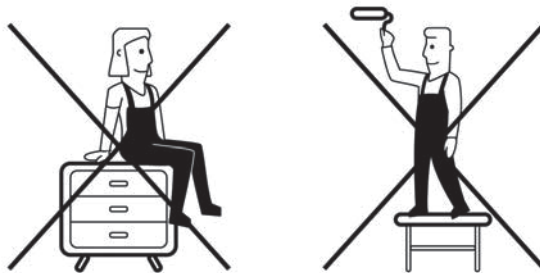
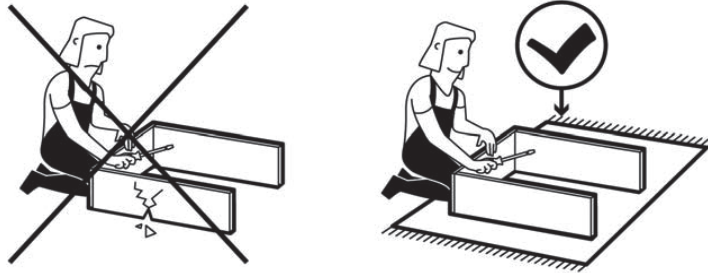
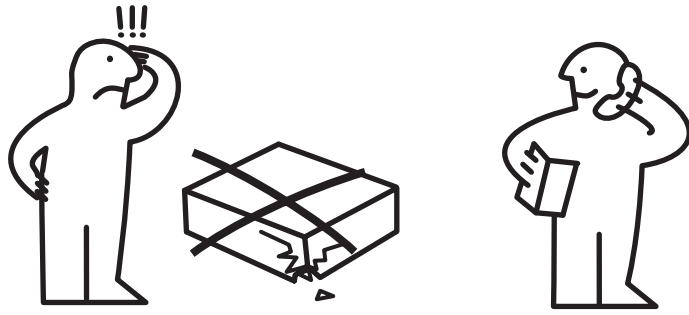


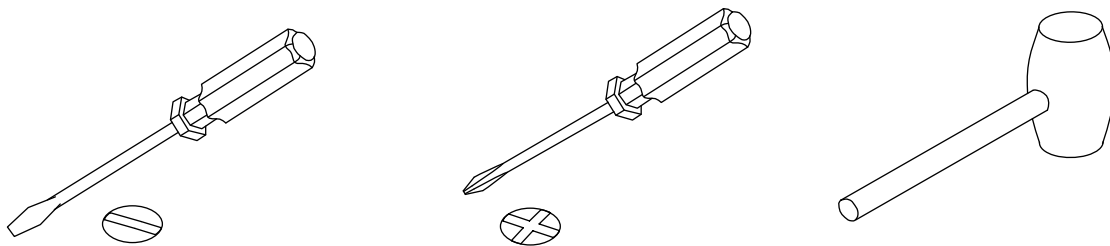
ASSEMBLY INSTRUCTIONS

Item NO.: YJJ240114



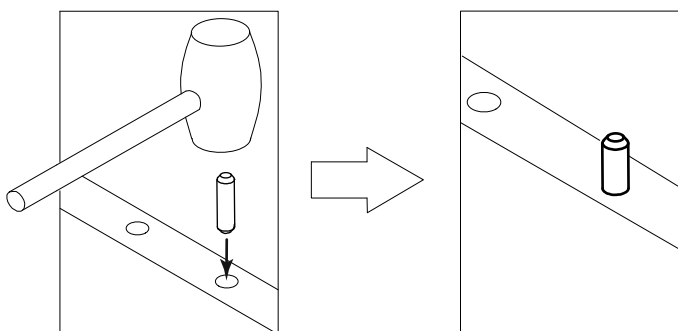


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

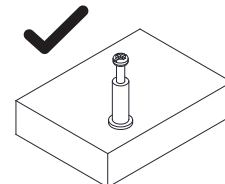
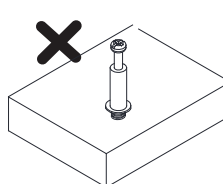
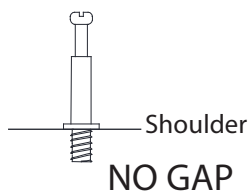
Dowel Installation



Gently tap dowel into hole with rubber mallet.

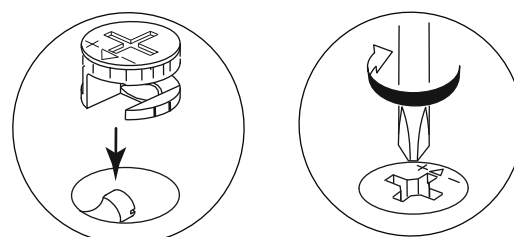
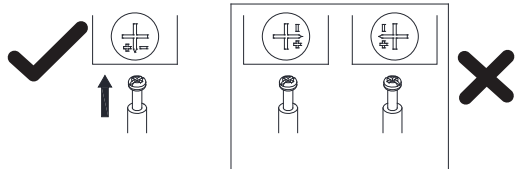
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

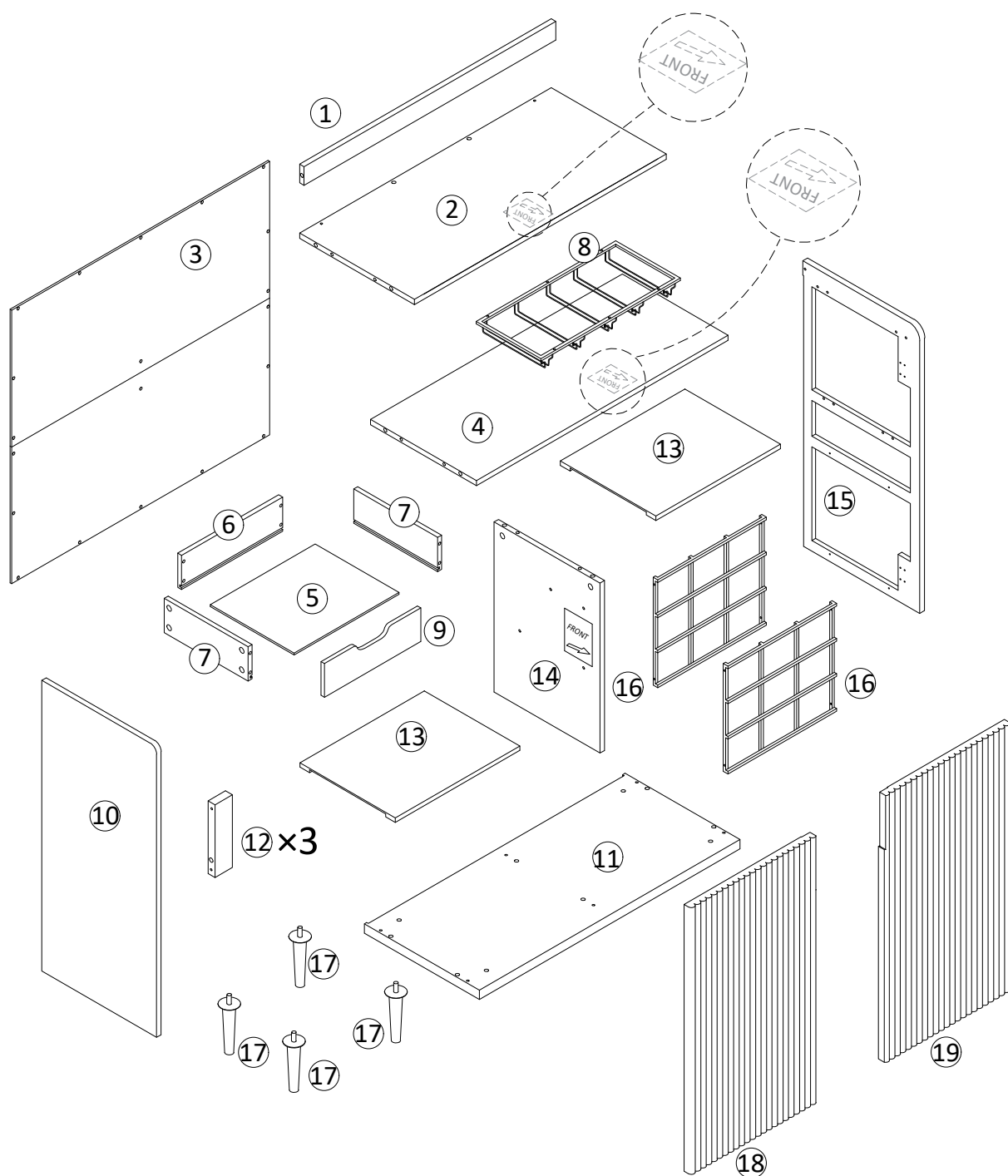


WHEN FITTING CAMS

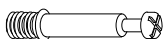
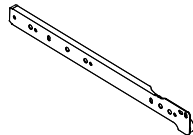
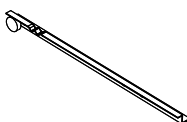
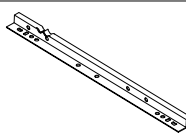
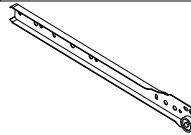
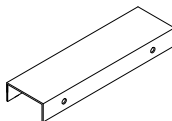
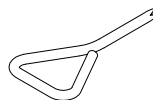
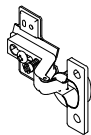
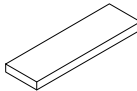
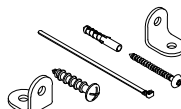
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



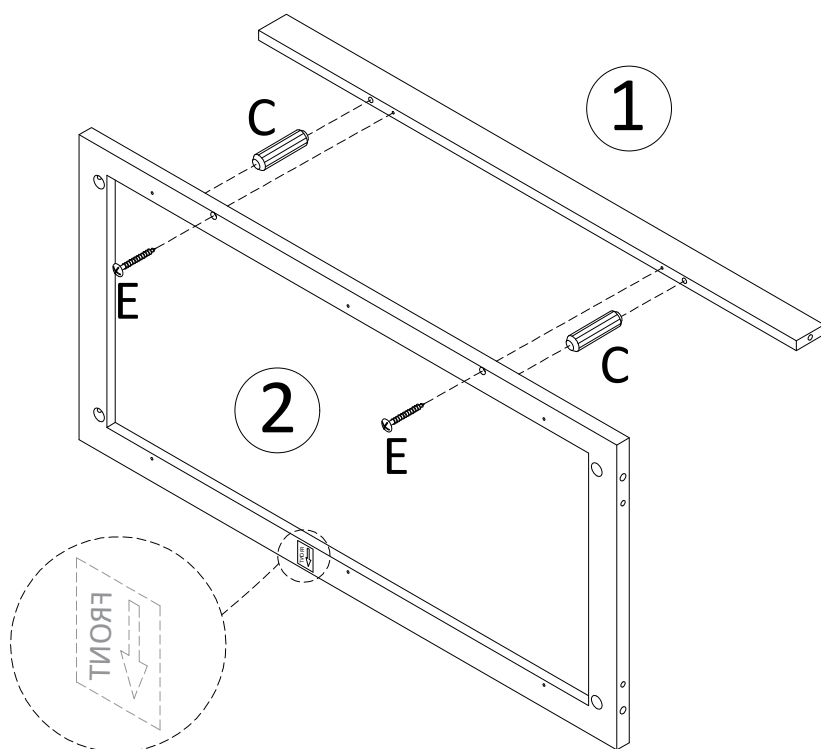
Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



① × 1	② × 1	③ × 1	④ × 1	⑤ × 1	⑥ × 1	⑦ × 2	⑧ × 1
⑨ × 1	⑩ × 1	⑪ × 1	⑫ × 3	⑬ × 2	⑭ × 1	⑮ × 1	⑯ × 2
⑰ × 4	⑱ × 1	⑲ × 1					

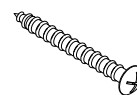
A	×18+2(Spare)		B	×18+2(Spare)		C	×23+2(Spare)		D	×8		E	×14+2(Spare)	
ø6×27mm			ø15×9.5mm			ø6×20mm			ø21 sticker			FA4×35mm-D8		
CL	×1		DL	×1		DR	×1		CR	×1		J	×8+1(Spare)	
250mm			250mm			250mm			250mm			FA3×12mm		
K	×2		L	×4+1(Spare)		M	×3+1(Spare)		N	×1		O	×4	
125mmH			FA3×12mm			ø8×2mm						M6×15L-ø15×7T		
P	×22+2(Spare)		Q	×4		R	×24+2(Spare)		S	×4+1(Spare)		T	×14+2(Spare)	
FA3×12mm			ø26mm-L			FA4×12mm			5×8/5×8mm			FA4×18mm		
U	×2		V	×2										
			FA4×40mm/FA4×12mm											

1



Turn the screws vertically from slow to fast.

E FA4×35mm-D8



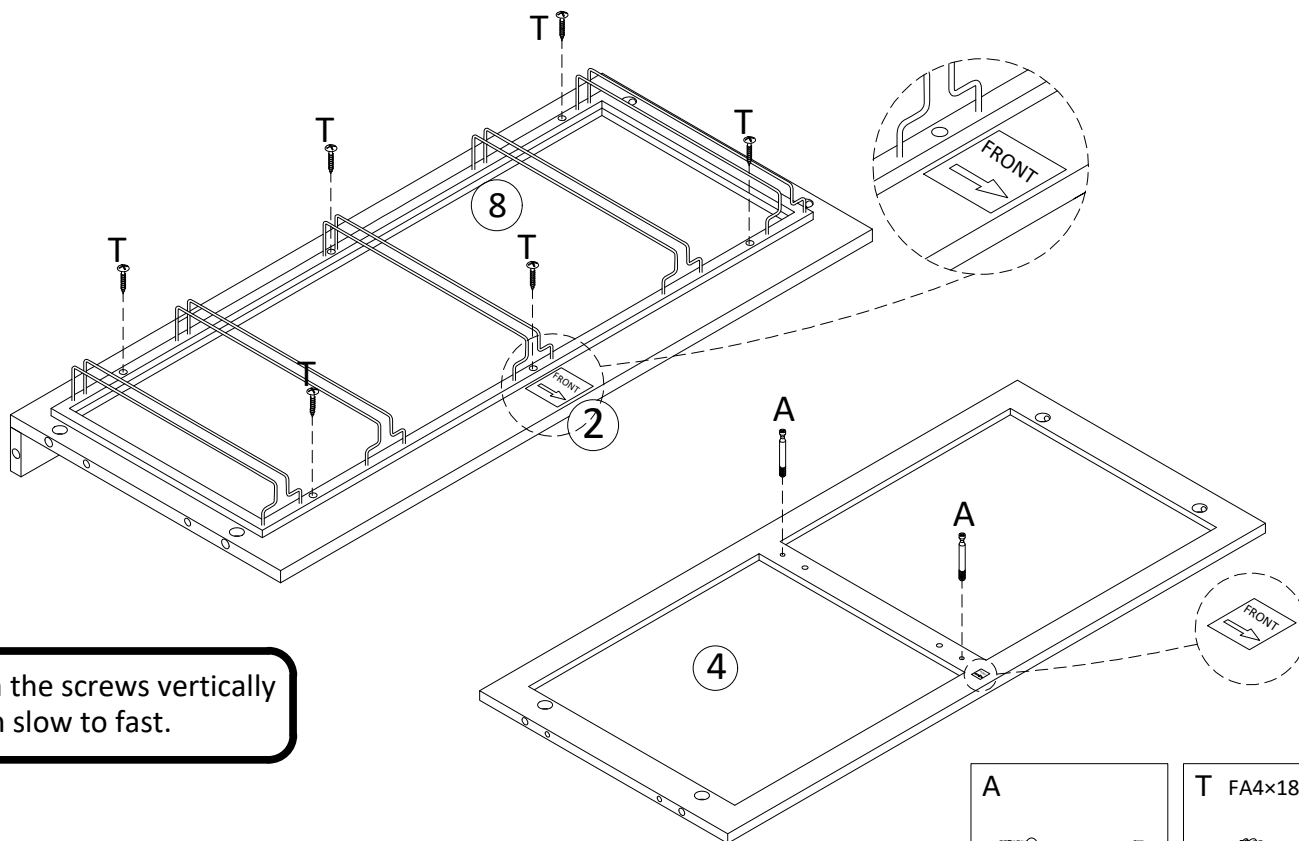
×2

C



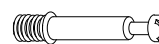
×2

2



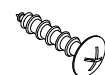
Turn the screws vertically from slow to fast.

A



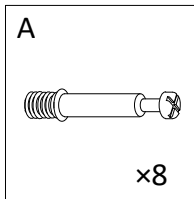
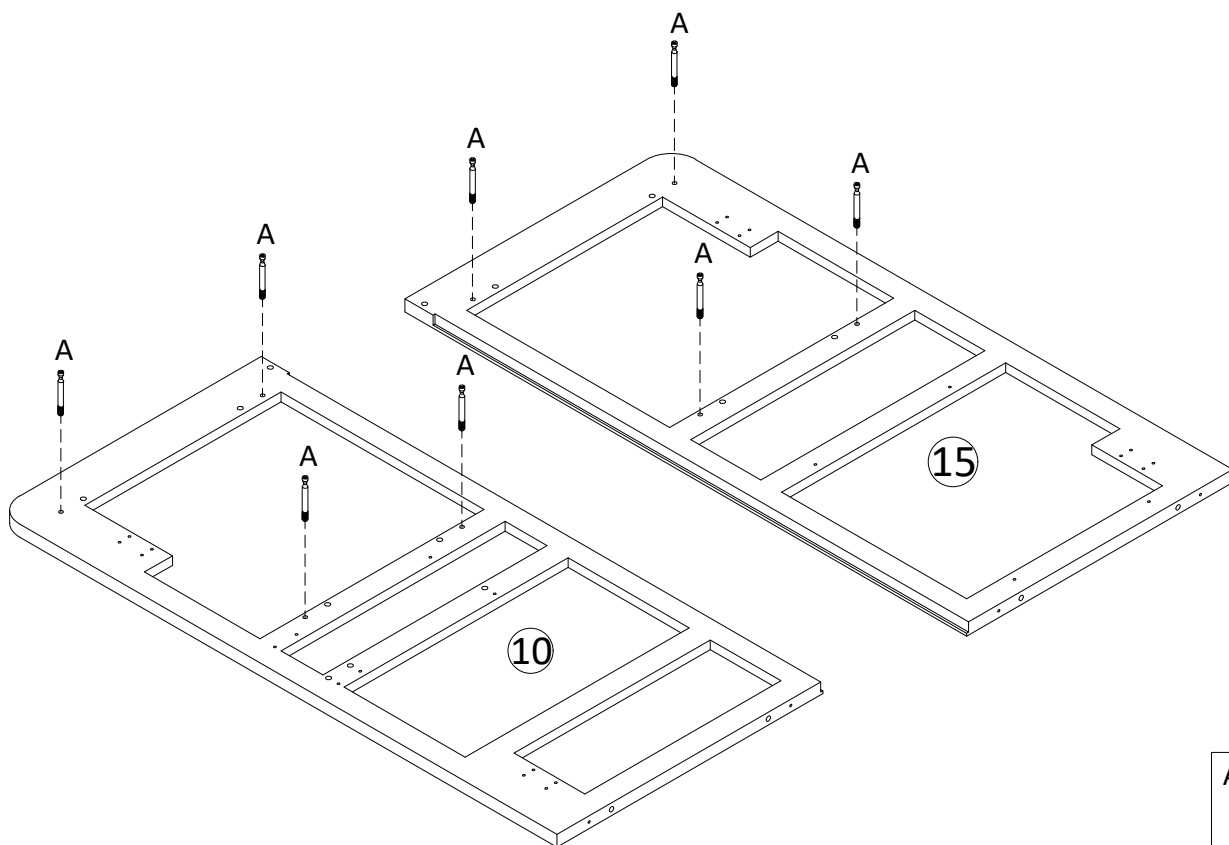
×2

T FA4×18mm

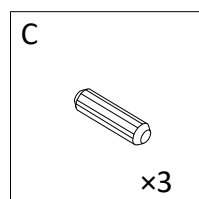
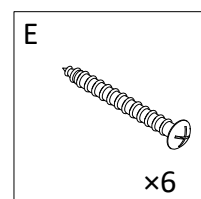
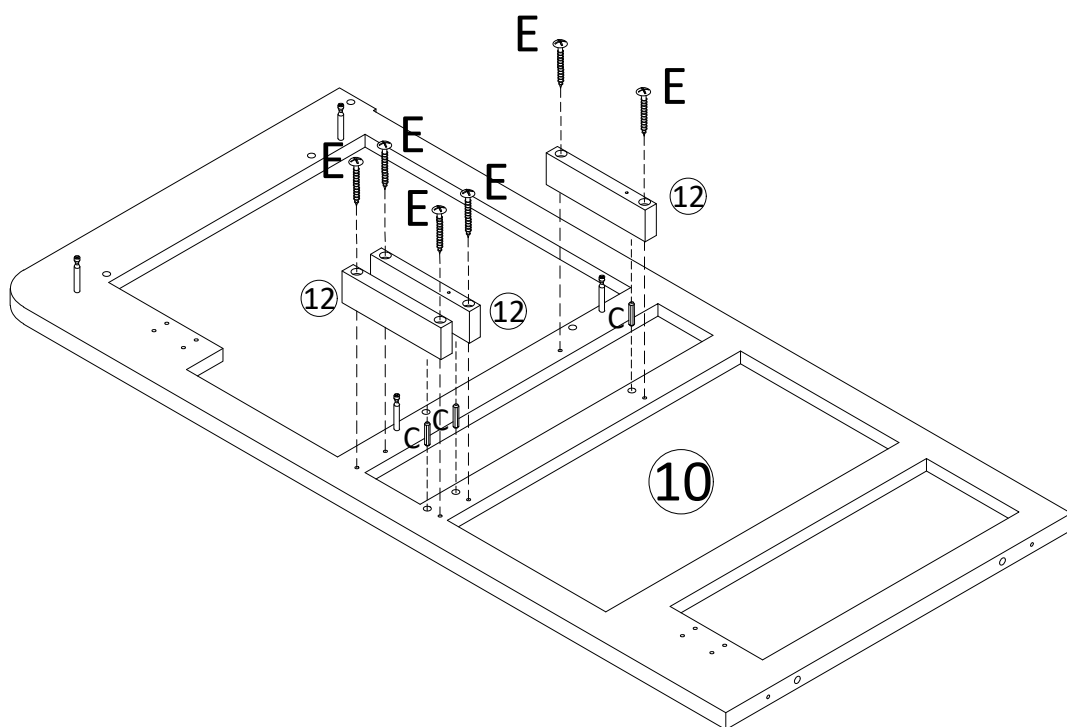


×6

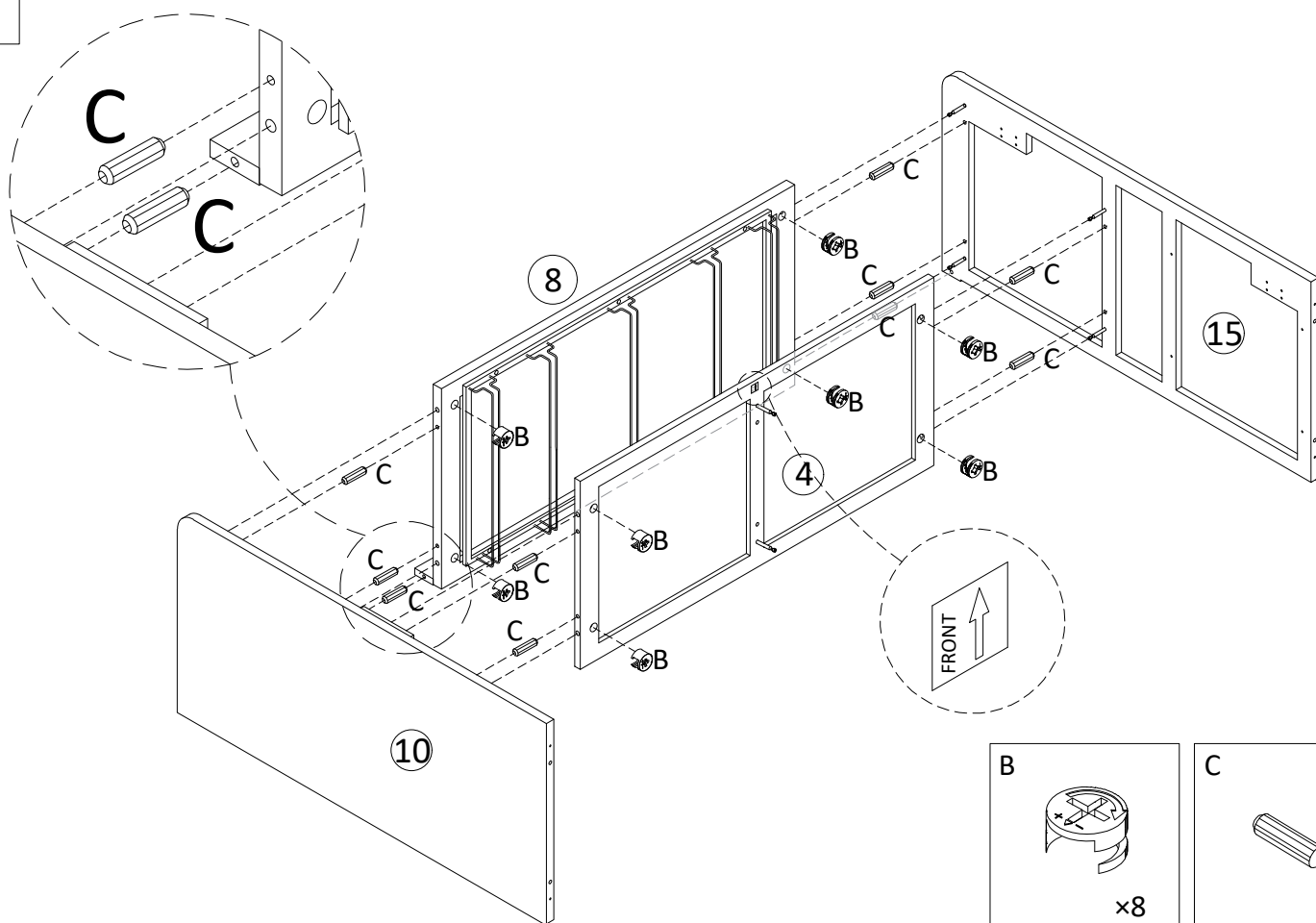
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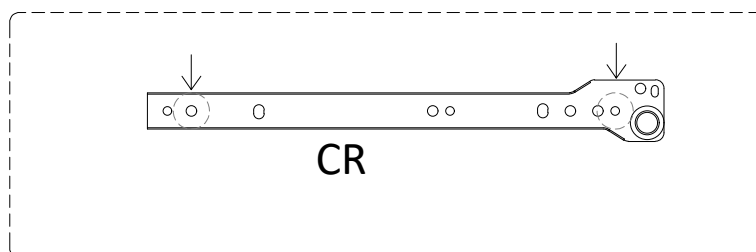
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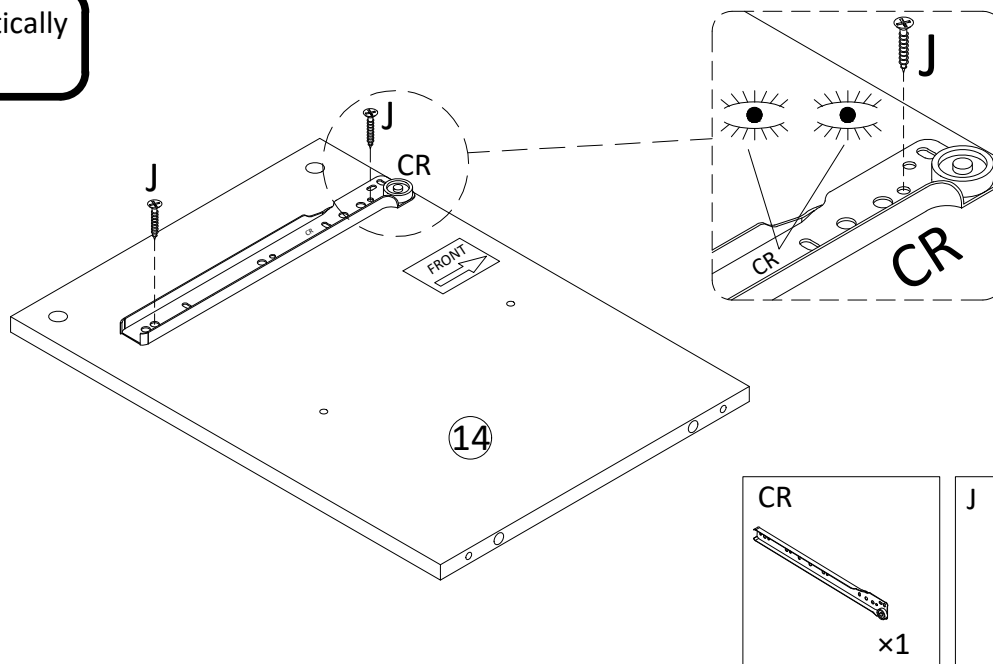
5



6



Turn the screws vertically from slow to fast.



[illegible]

8

Diagram illustrating the assembly of the door panel (15) onto the frame (4). The diagram shows the internal structure of the door panel (15) and the frame (4). The door panel (15) is shown being attached to the frame (4) using screws (T) and a bracket (N).

Key components and parts labeled:

- 10: Door panel (shown in a callout view)
- 14: Screws (T) used to secure the door panel (10) to the frame (4)
- 16: Screws (T) used to secure the door panel (15) to the frame (4)
- 4: Frame
- 15: Door panel

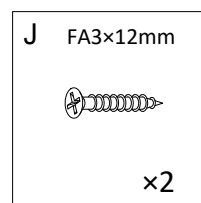
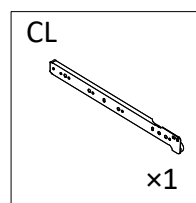
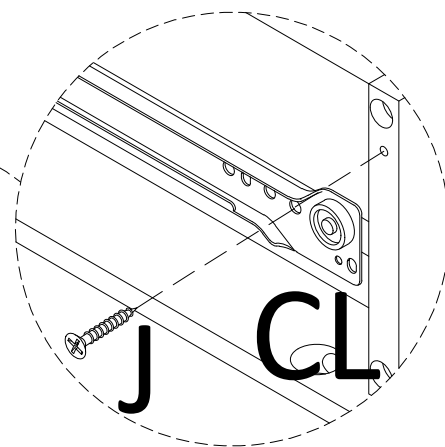
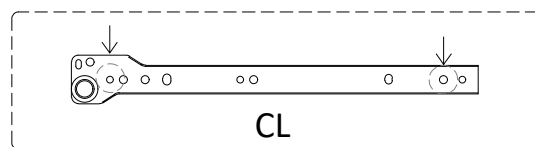
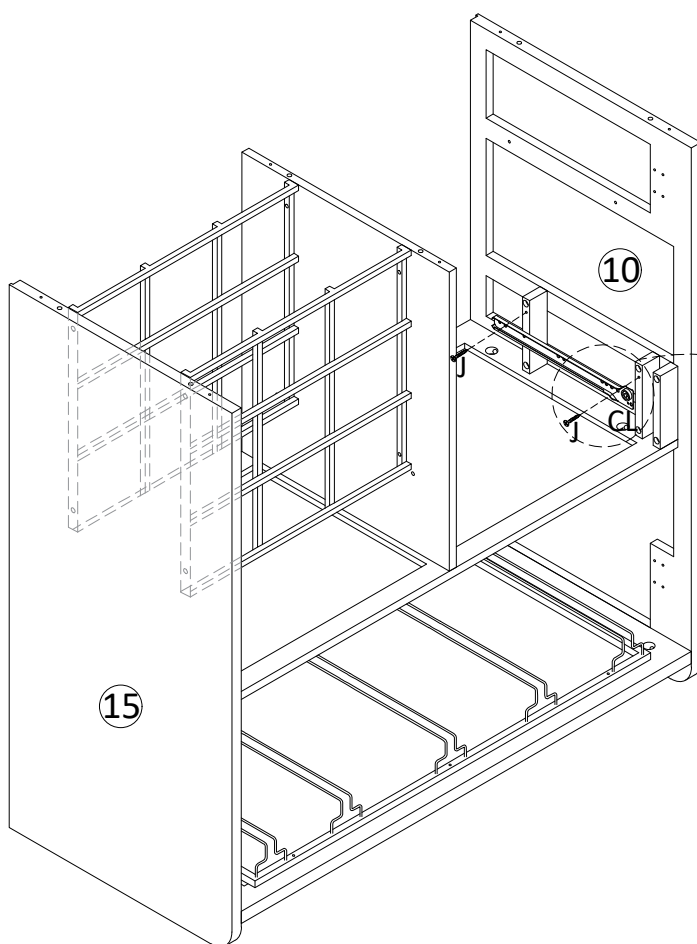
Callout view details:

- 10: Door panel
- 14: Screws (T) used to secure the door panel (10) to the frame (4)
- 16: Screws (T) used to secure the door panel (15) to the frame (4)
- 4: Frame
- 15: Door panel

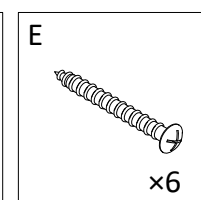
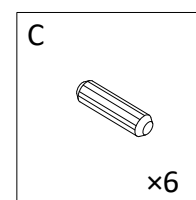
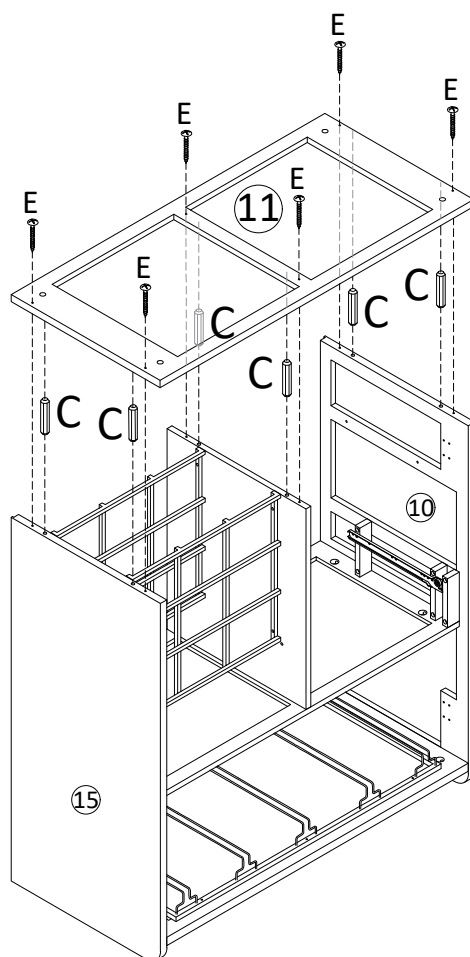
Parts list:

Part	Quantity
T FA4×18mm	×8
N	×1

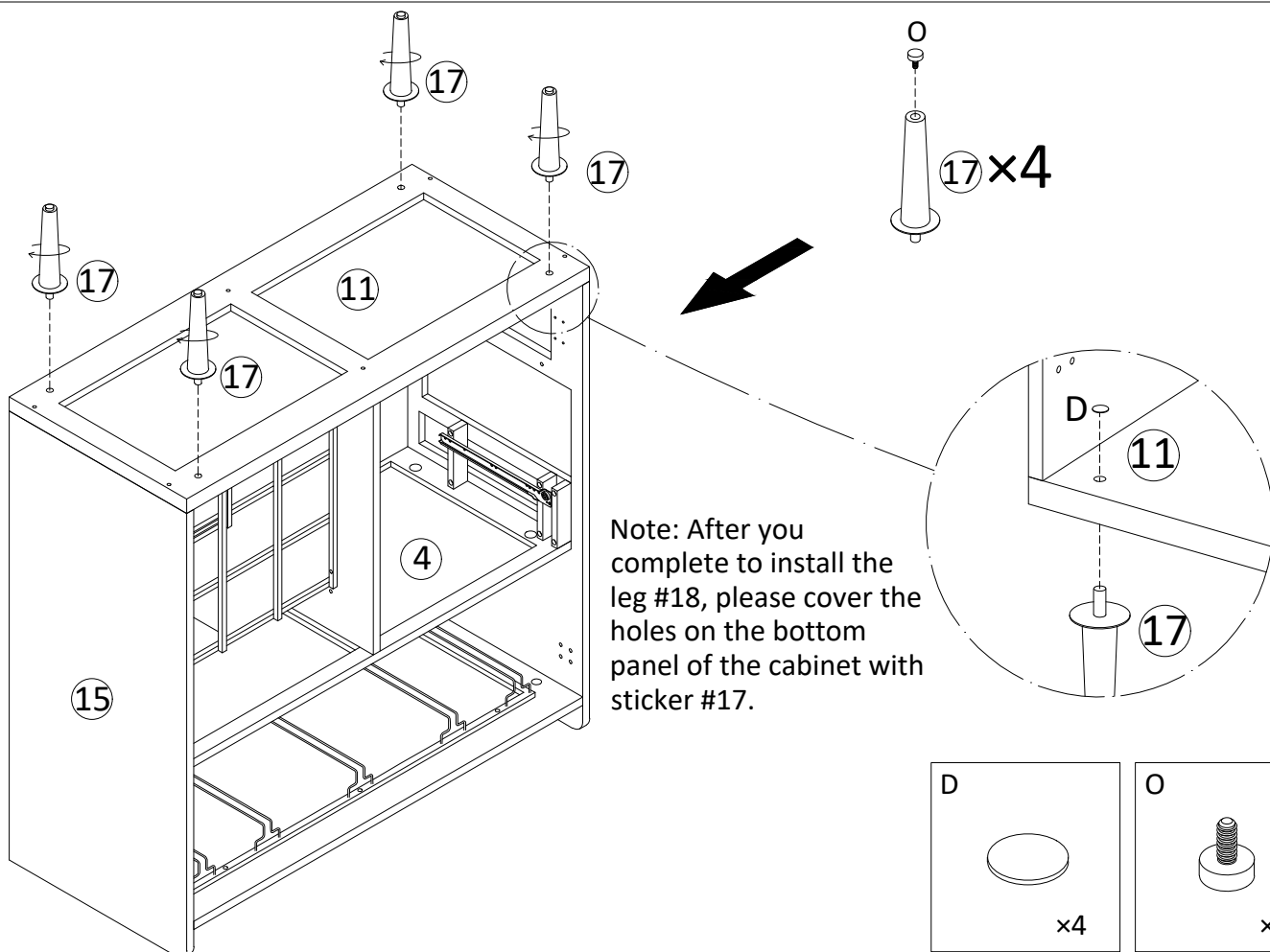
9



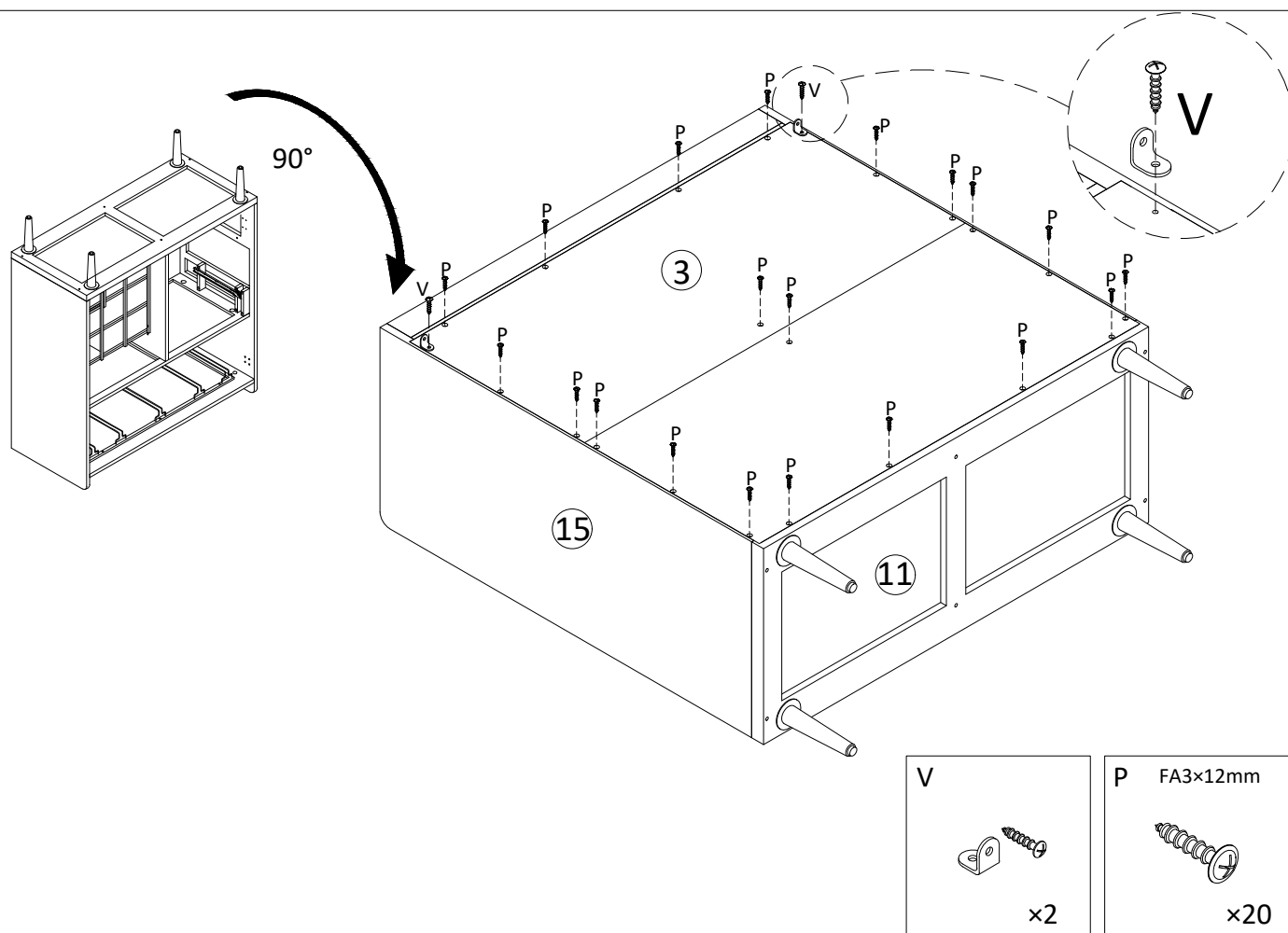
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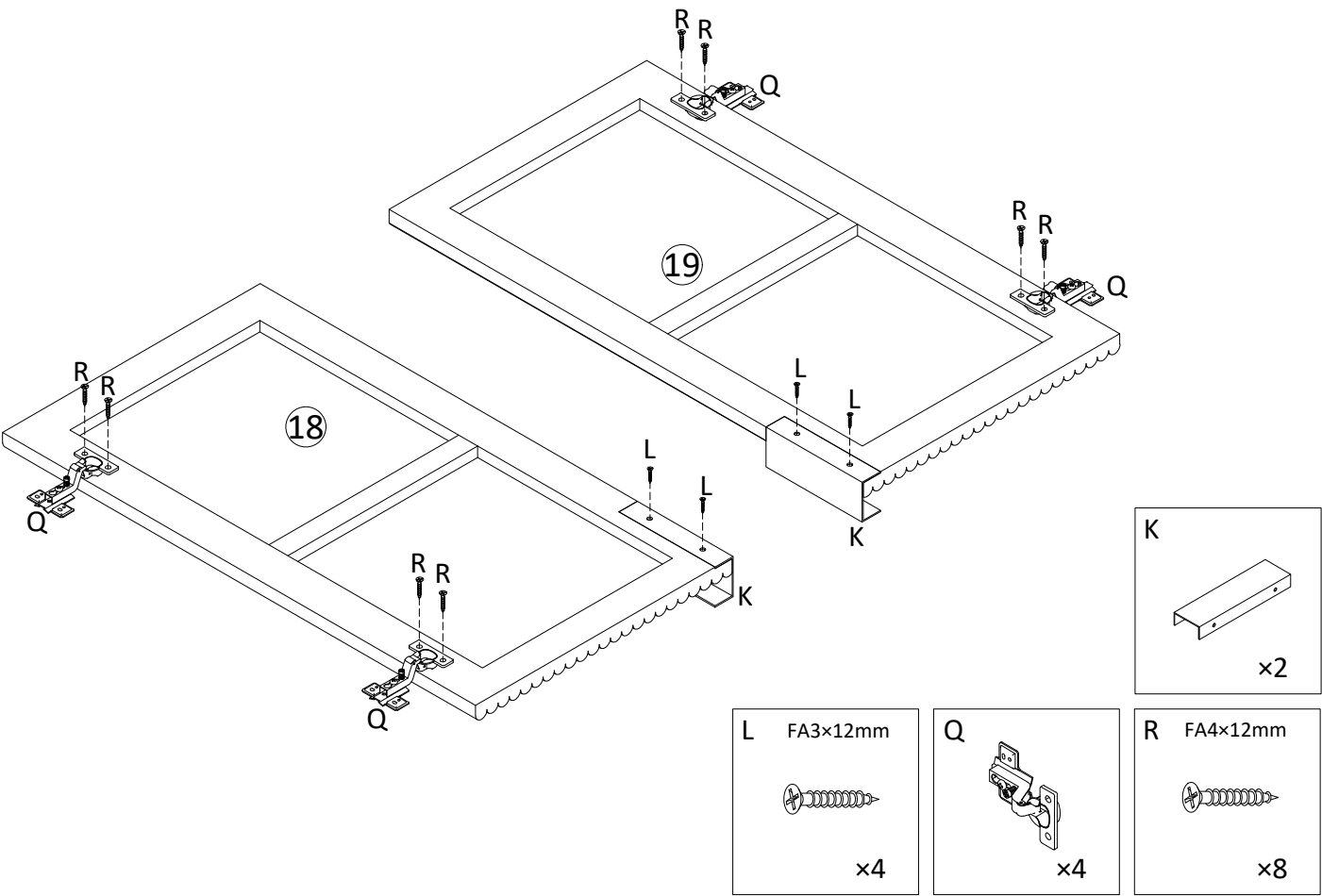


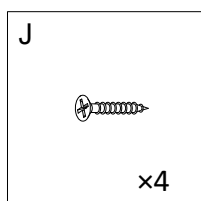
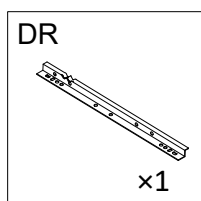
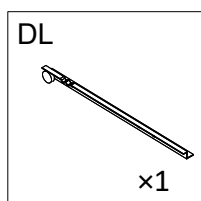
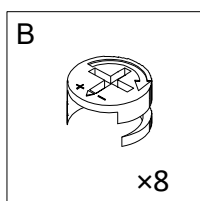
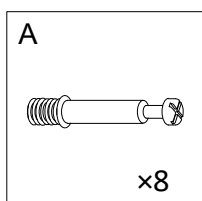
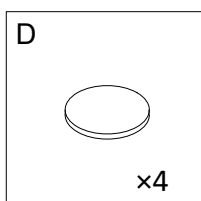
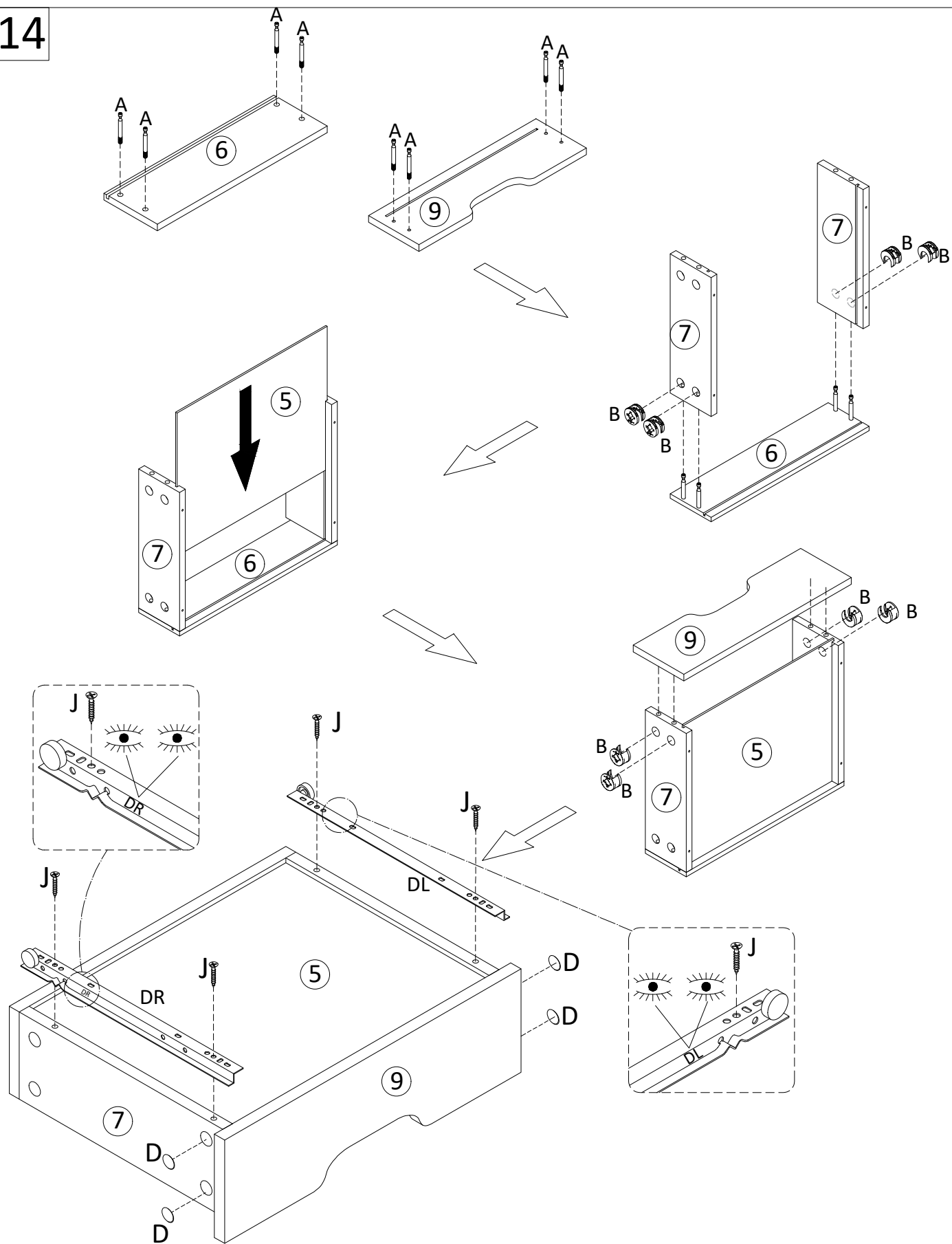
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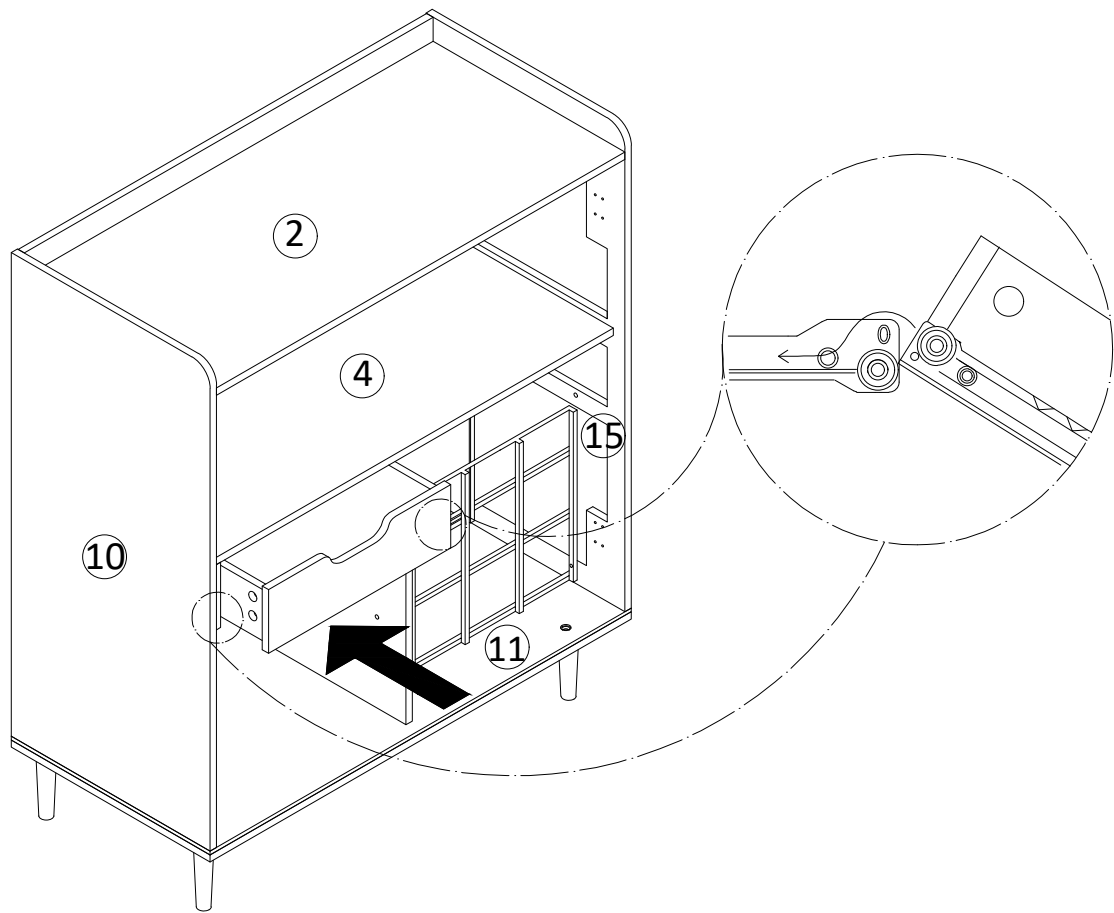
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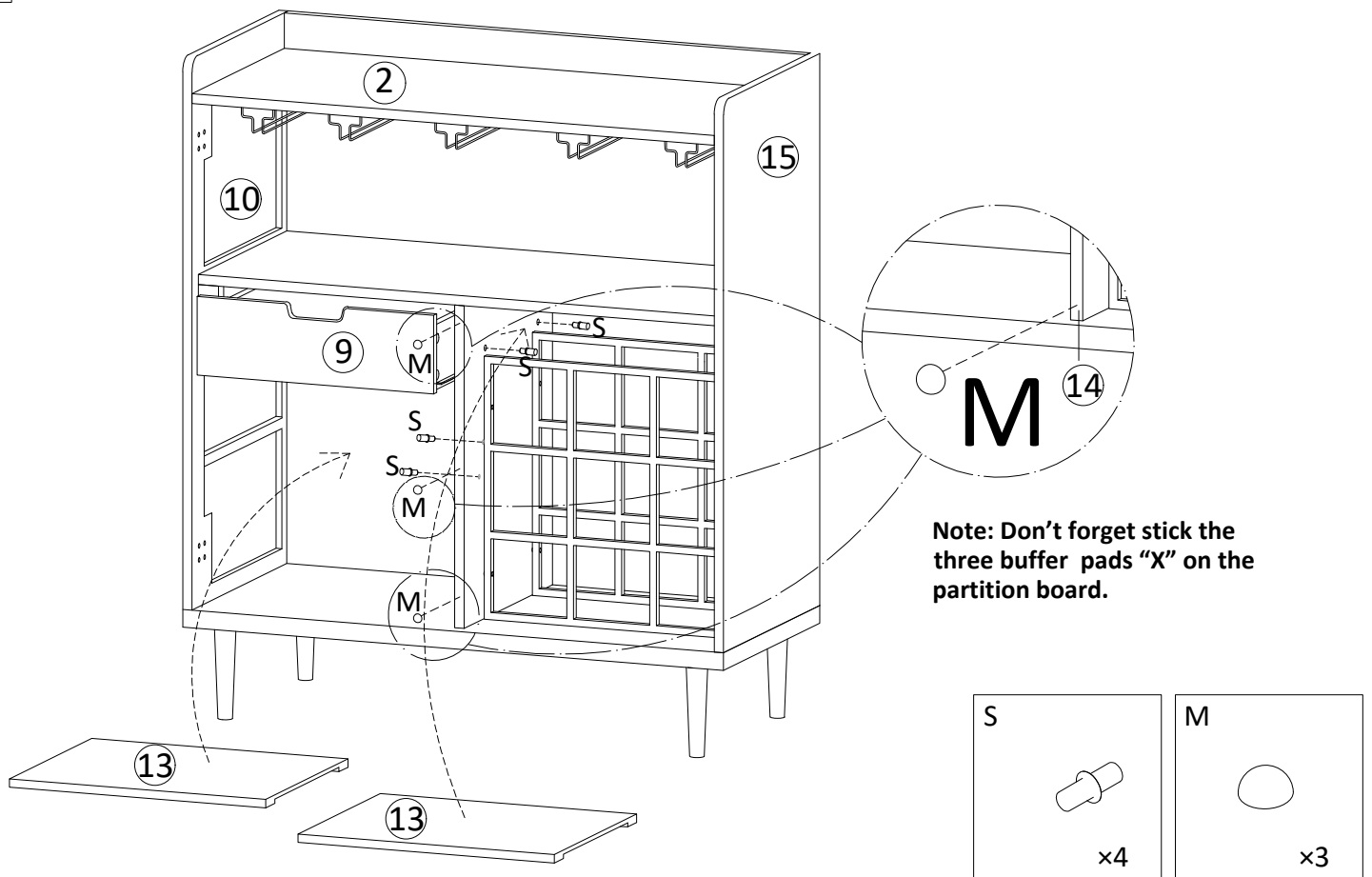




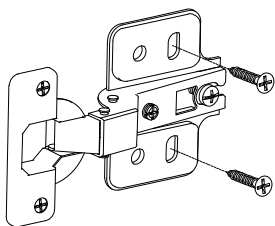
15



16

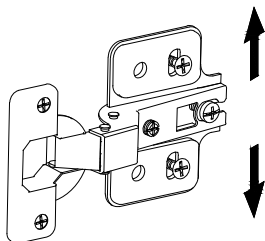


STEP (1)



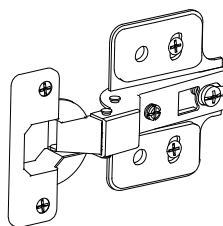
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



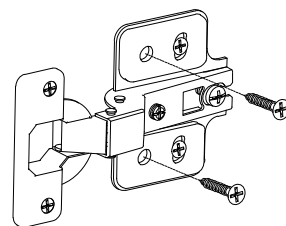
Tips: Moving the hinges up or down appropriately to adjust the gap between the door with the cabinet top and bottom.

STEP (3)

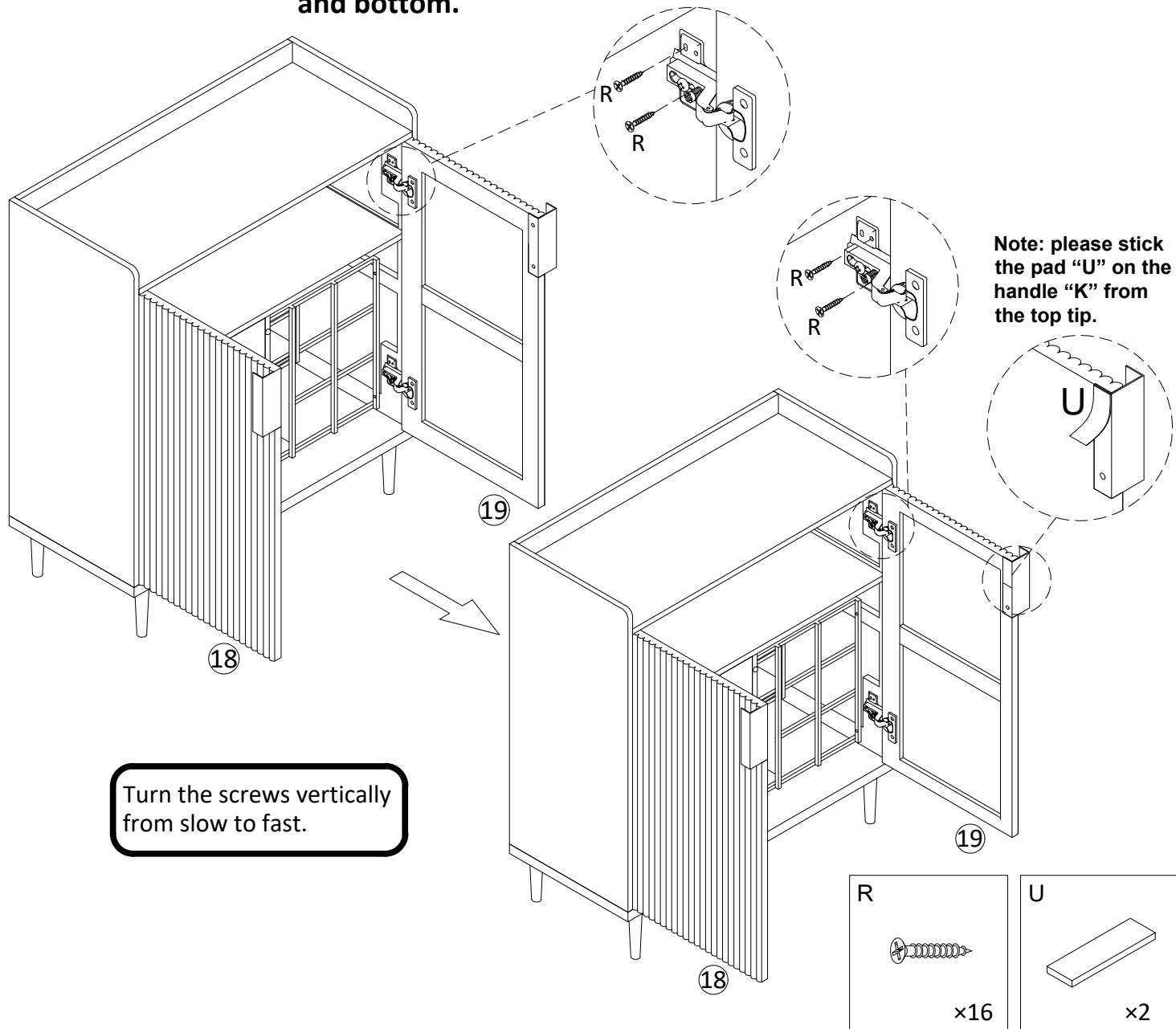


Tips: Tightening the screws completely.

STEP (4)

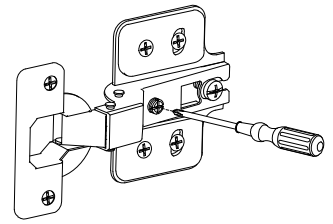
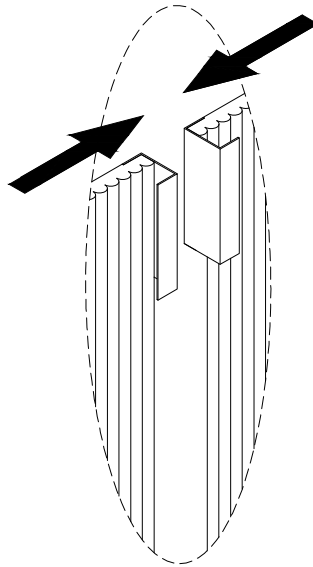
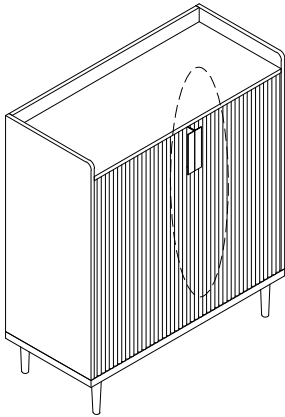


Tips: Tightening the other screws completely.

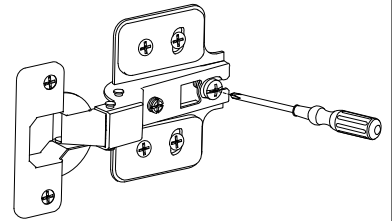
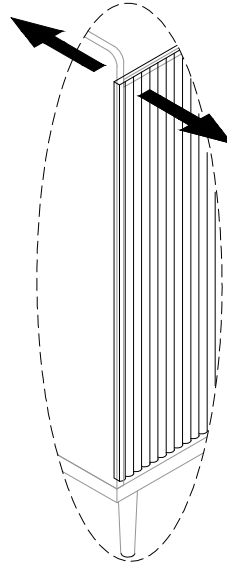
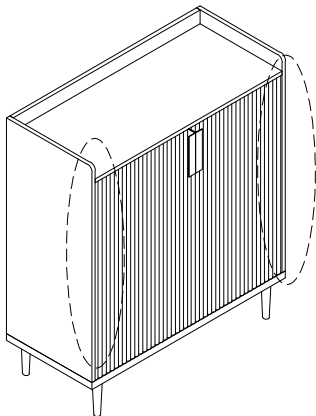


18

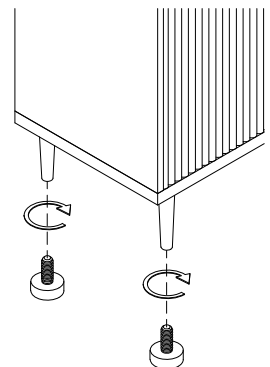
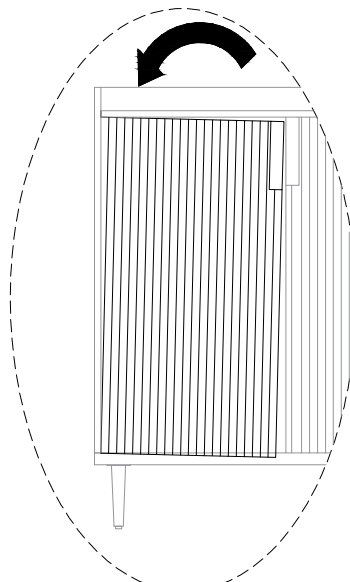
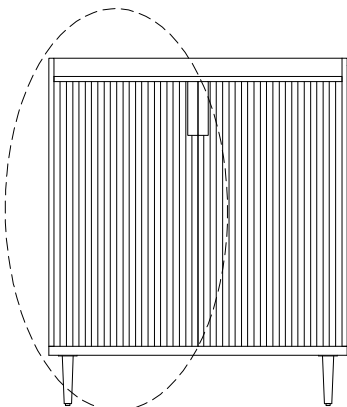
Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



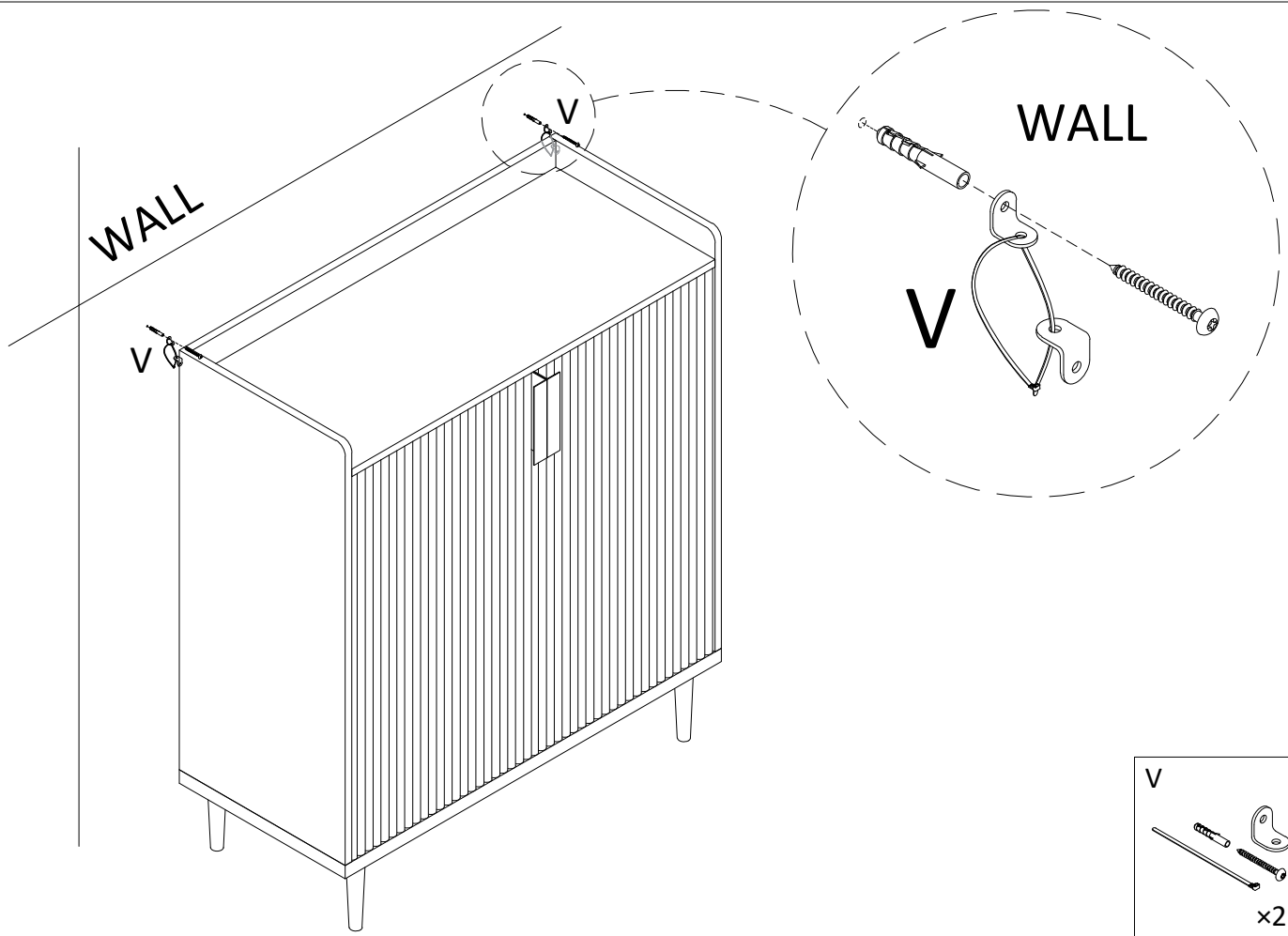
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



19



20

