

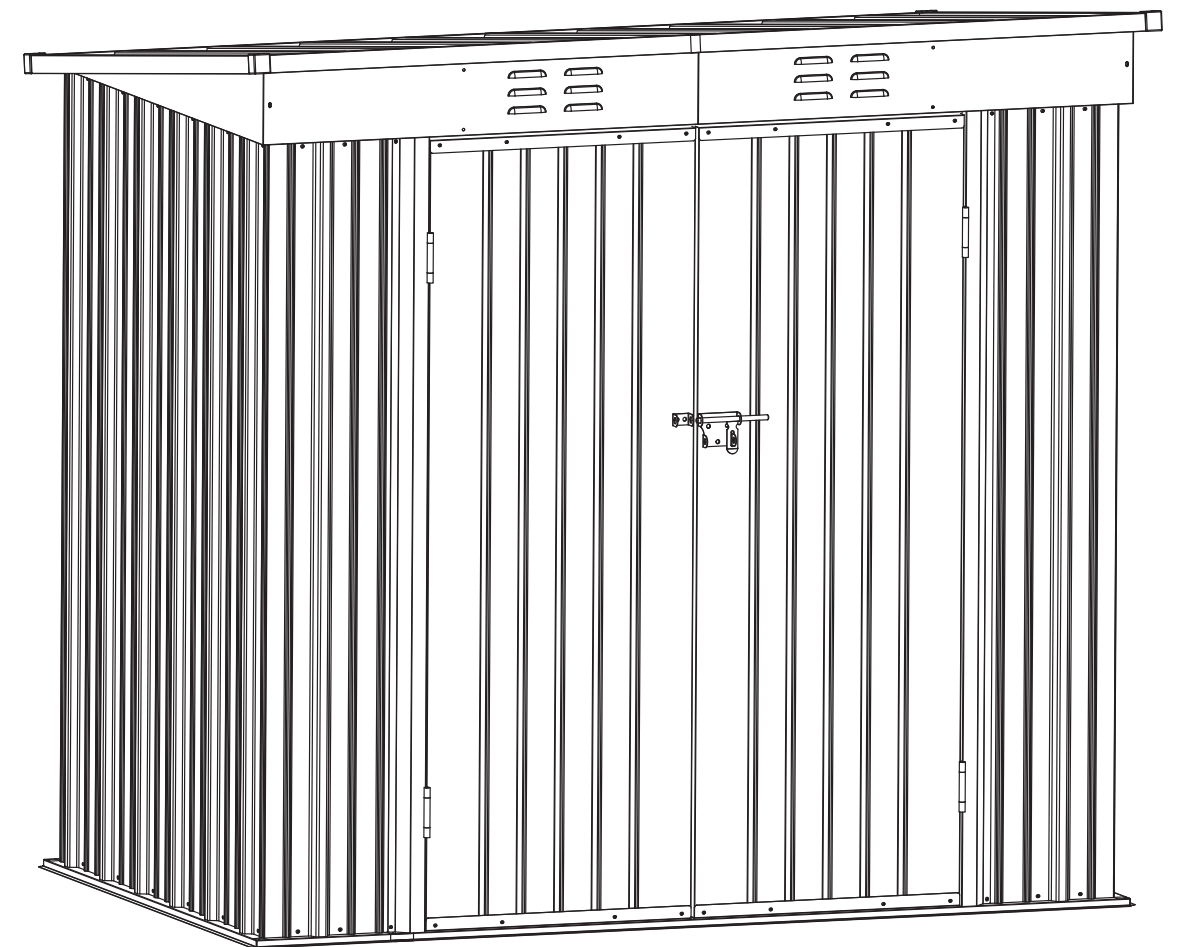
## ASSEMBLY INSTRUCTIONS

---

# METAL GARDEN SHED

---

SKU: T-PS23-0230



E-mail:  
[hofficeservice@gmail.com](mailto:hofficeservice@gmail.com)



Please read the instructions  
strictly,  
please assemble this table  
according to the instruction  
assembly order.

# BEFORE YOU BEGIN

**Owner's Manual**

Before beginning construction, check local building codes regarding footings, location and other requirements. Study and understand this owner's manual. Important information and helpful tips will make your construction easier and more enjoyable.

**Assembly Instructions:** Instructions are supplied in this manual and contain all appropriate information for your building model. Review all instructions before you begin and during assembly, follow the step sequence carefully for correct results.

**Parts and Parts List:** Check to be sure that you have all the necessary parts, you're your building. Separate contents of the carton by the part number while reviewing parts list. The first few steps show how to join related parts to make larger sub assemblies which will be used later. Familiarize yourself with the hardware and fasteners for easier use during construction.

These are packaged within the carton. Note that extra fasteners have been supplied for your convenience.

# PLAN AHEAD

**Watch the Weather:** Be sure the day you select to install your building is dry and calm. Do not attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

**Teamwork:** Whenever possible, two or more people should work together to assemble your building. One person can position parts or panels while the other is able to handle the fasteners and the tools.

**Tools and Materials:** These are some basic tools and materials you will need for the construction of your building. Decide which method of anchoring and the type of foundation you wish to use in order to form a complete list of the materials you will need.

# CARE & MAINTENANCE

**Finish:** For long lasting finish, periodically clean and wax the exterior surface. Touch-up scratches as soon as you notice them on your unit. Immediately clean the area with a wire brush; wash it and apply touch-up paint per manufacturer's recommendation.

**Roof:** Keep roof clear of leaves and snow with long handled, soft-bristled broom. Heavy amounts of snow on roof can damage building making it unsafe to enter. In snow country, Roof Strengthening Kits are available for most Arrow Buildings for added protection against heavy snow accumulation.

**Doors:** Always keep the door tracks clear of dirt and other debris that prevent them from sliding easily. Lubricate door track annually with furniture polish or silicone spray. Keep doors closed and locked to prevent wind damage.

**Fasteners:** Use all washers supplied to protect against weather infiltration and to protect the metal from being scratched by screws. Regularly check your building for loose screws, bolts, nuts, etc, and retighten them as necessary.

**Moisture:** A plastic sheet (vapor barrier) placed under the entire floor area with good ventilation will reduce condensation.

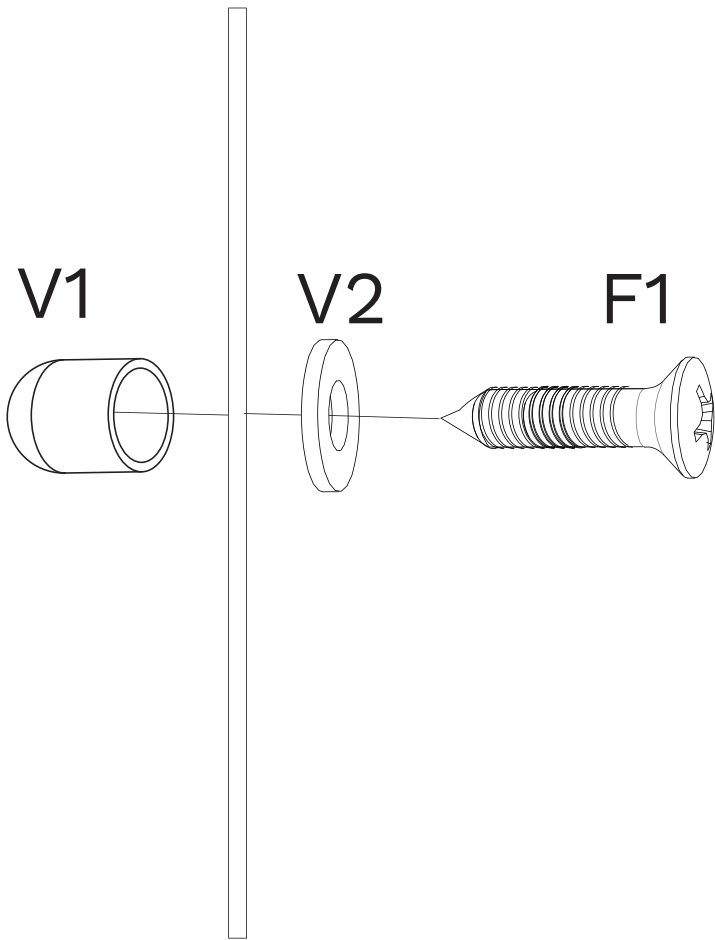
**Other Tips....**

Wash off inked part numbers on coated panels with soap and water  
Silicone caulking may be used for watertight seals throughout the building.

**Do not store swimming pool chemicals in your building, Combustibles and corrosives must be stored in air tight approved containers.**

# CARE & SAFETY

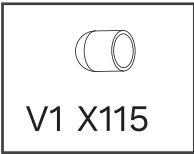
- Unsuitable for storage of flammable or corrosive substances.
- It is of utmost importance to assemble all of the parts according to the directions. Do not skip any step.
- Please consult your local authorities if any permits are required to erect shed.
- Periodically check shed to assure that it remains stable and that the site remains level.
- It is highly recommended to secure the shed to an immovable object or to the ground by drilling holes in the floor at the pre-marked locations and inserting proper screws into the ground (screws are not included).
- Wear safety-goggles and always follow the manufacturer's instructions when using power tools.
- Wash shed with garden hose or a mild detergent solution. Using a stiff brush or abrasive cleaner could damage shed.
- Hot items such as recently used grills, blowtorches, etc. Must not be stored in the shed.
- Heavy articles should not be leaned against the walls, as this may cause distortion.
- Keep roof clean of snow and leaves. Heavy amounts of snow on roof can damage the shed making it unsafe to enter.
- Although wind direction varies, it is an important factor when taking into account where to place your shed. Therefore, it is recommended to reduce wind exposure of the shed in general, and the door side in particular.
- Keep doors closed and locked to prevent wind damage.
- Do not stand on the roof.



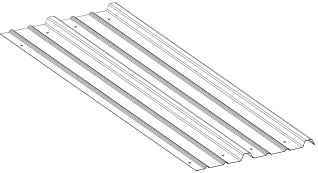
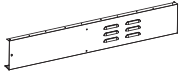
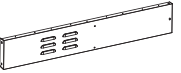
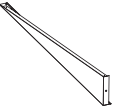
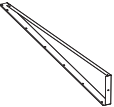
BS1 X1		BS2 X1	
BS1L X1		BS2L X1	
BF3 X2			

PLATES




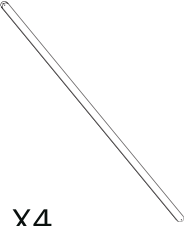

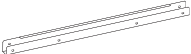
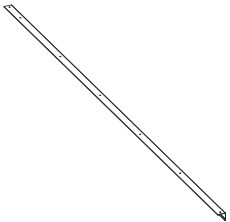
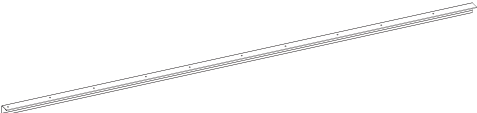
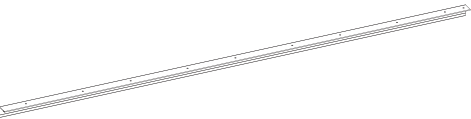
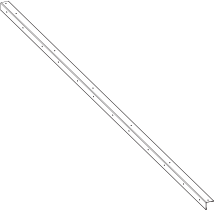
W1A X7	WS2A X4	WS3A X2	DLA X1
DRA X1	P1 X1	P2 X2	P3 X1



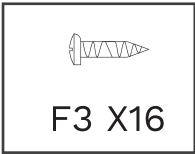
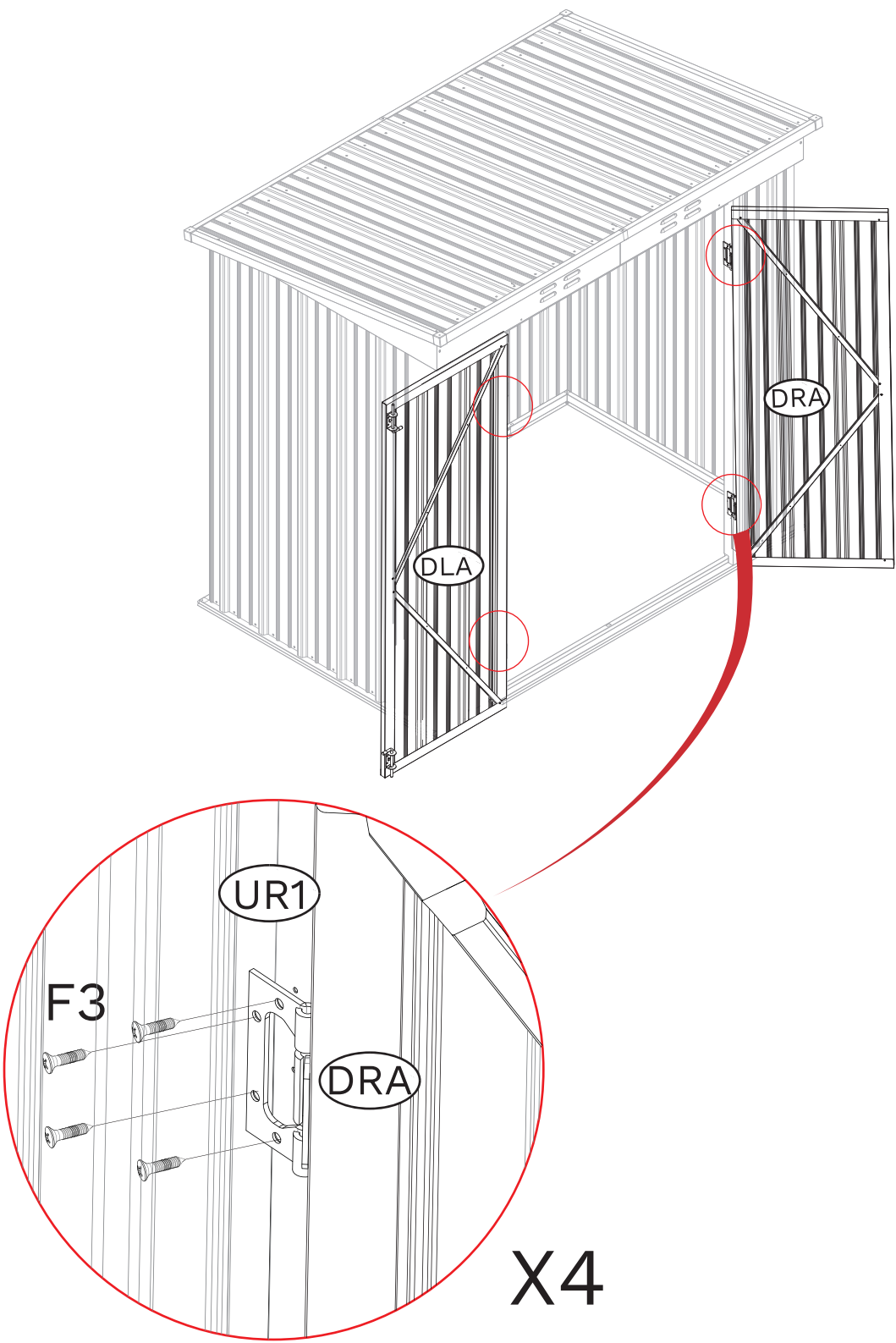
PLATES

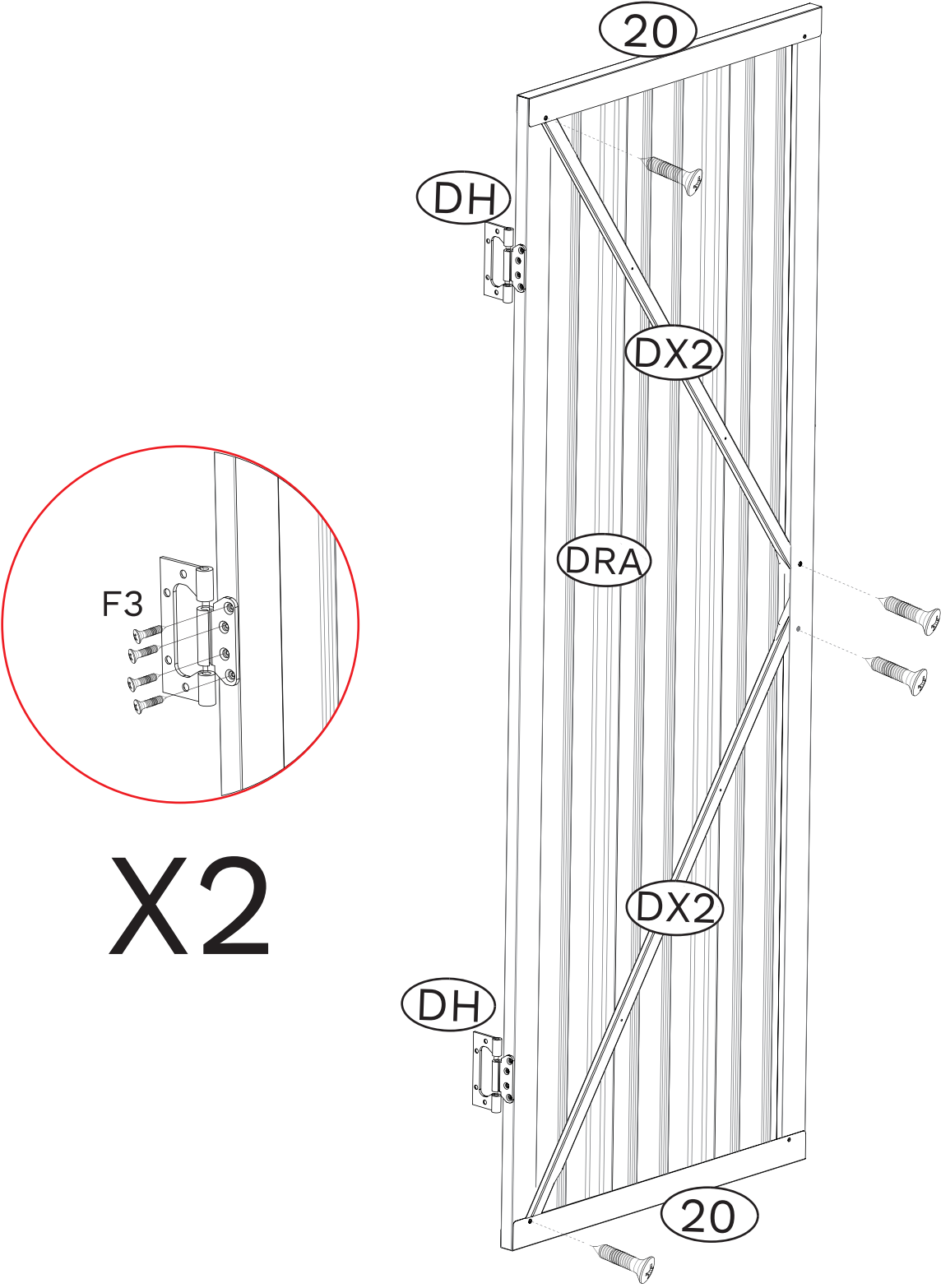
			 21L X1
P4 X1	12L X1	12R X1	 21R X1

STRIPS

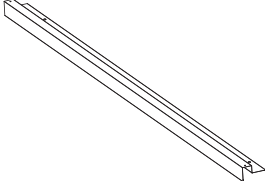
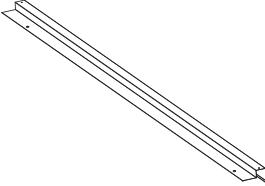
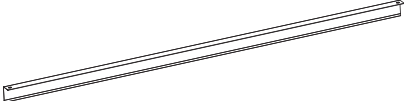
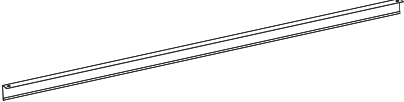

		 B1 X4	 DX2 X4
ULA X1	UR1 X1	 US1R X1	 20 X4
 9 X1	 10L X1		
 10R X1	 11 X1		

STEP 27








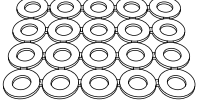






X2

 15 X1	 16 X1
 17 X2	 18 X2
 US1 X1	




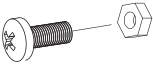

STANDARD

 DC X2	 DH X4	 DF X1	 DG X1
 GC X4	 GS X1	 V1 X115	 V2 X175

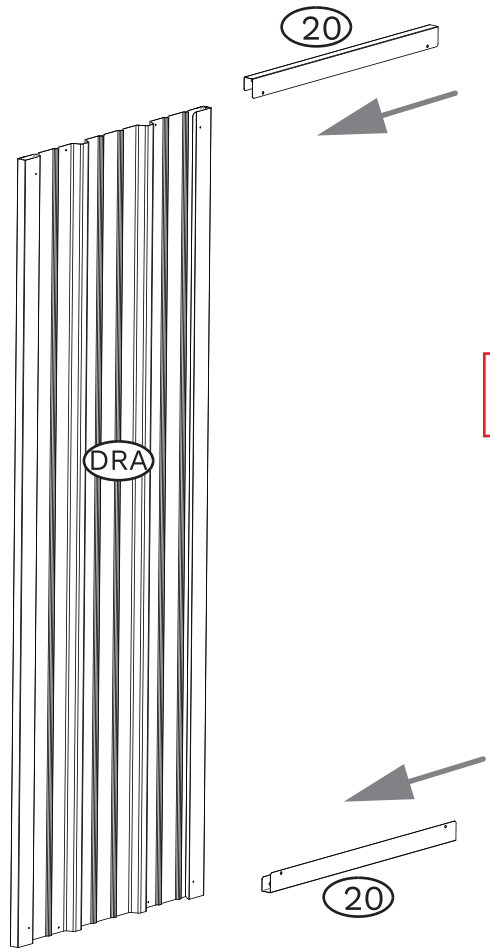
	
F1 X4	F3 X8



SCREW

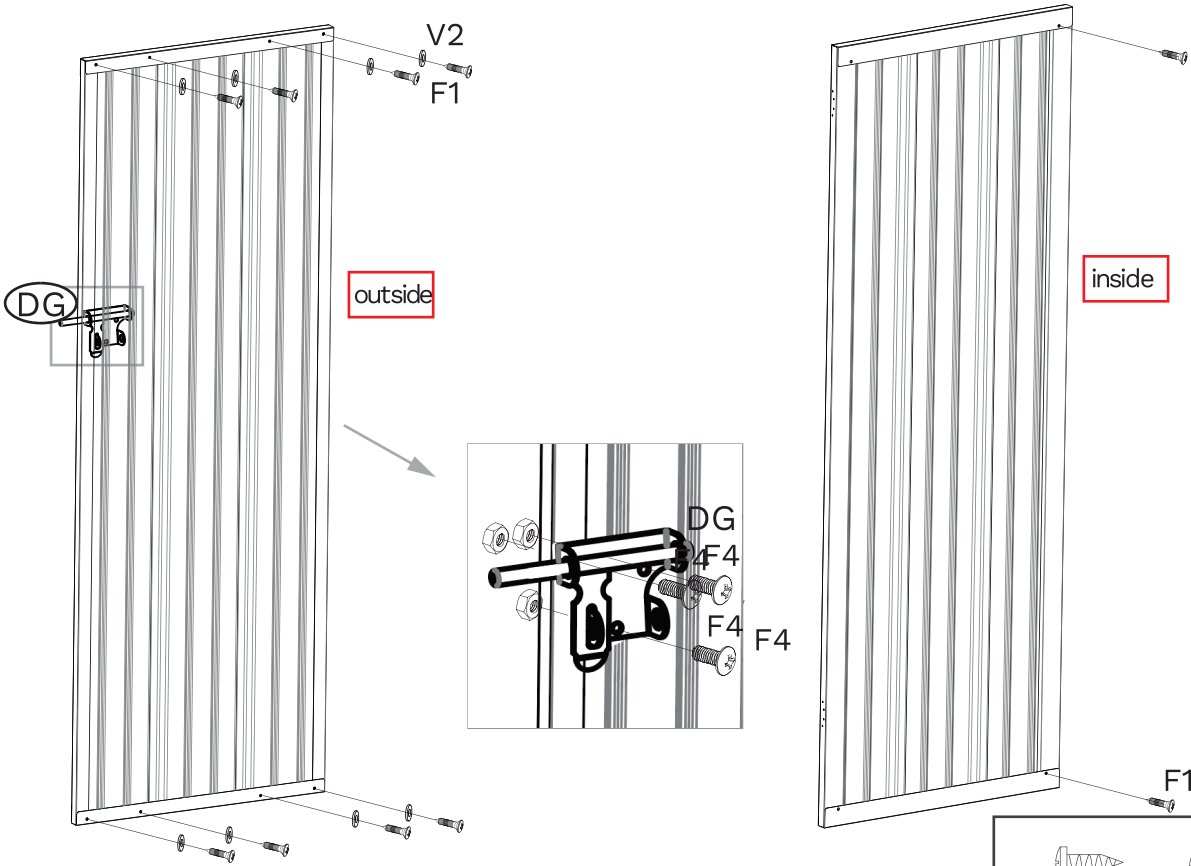
 F1 X215	 F2 X8	 F3 X32	 F4 X5
 F5 X4			




STEP 24

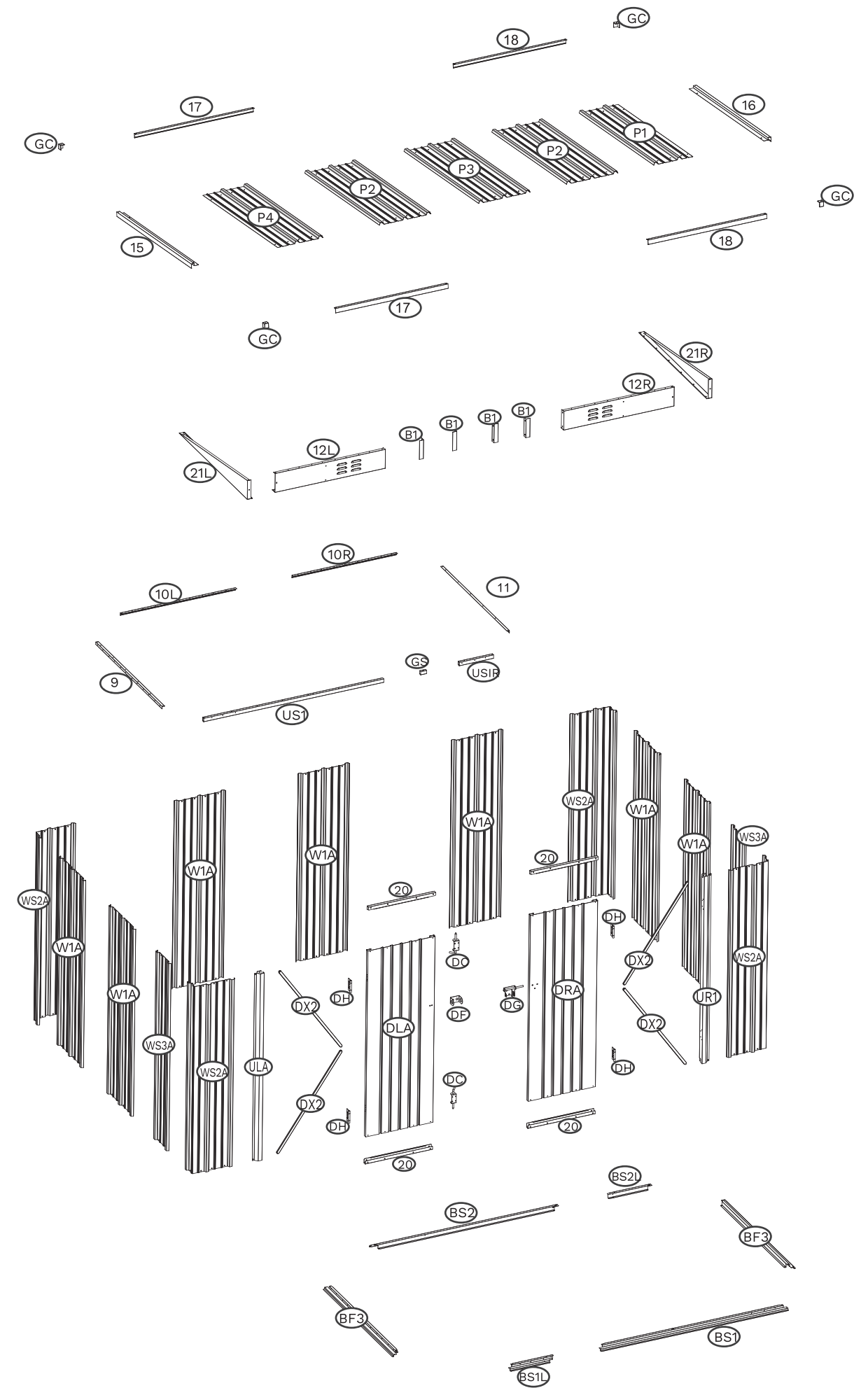
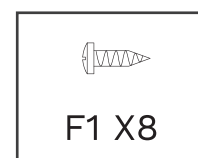
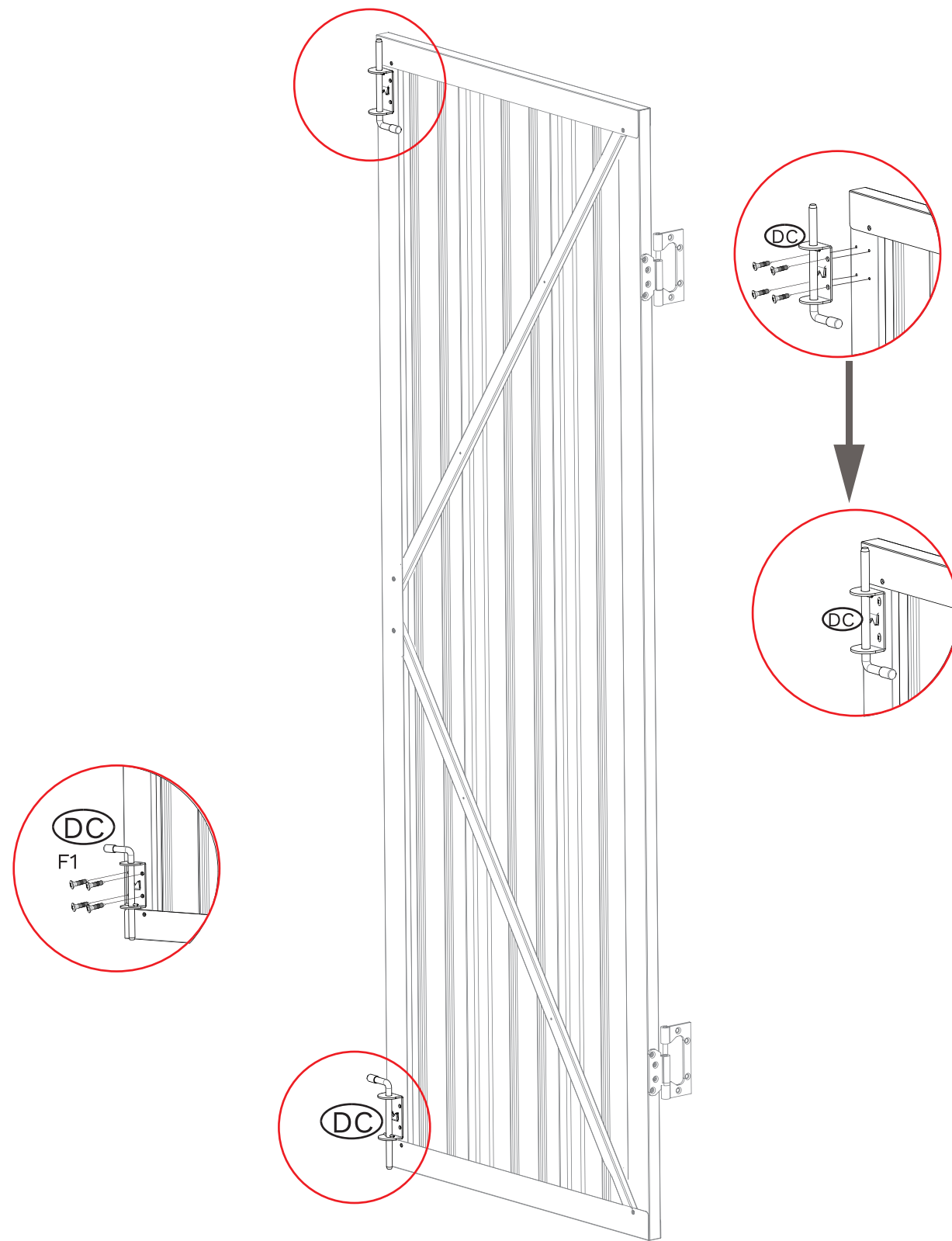


Note: make clear the front and back of the door panel

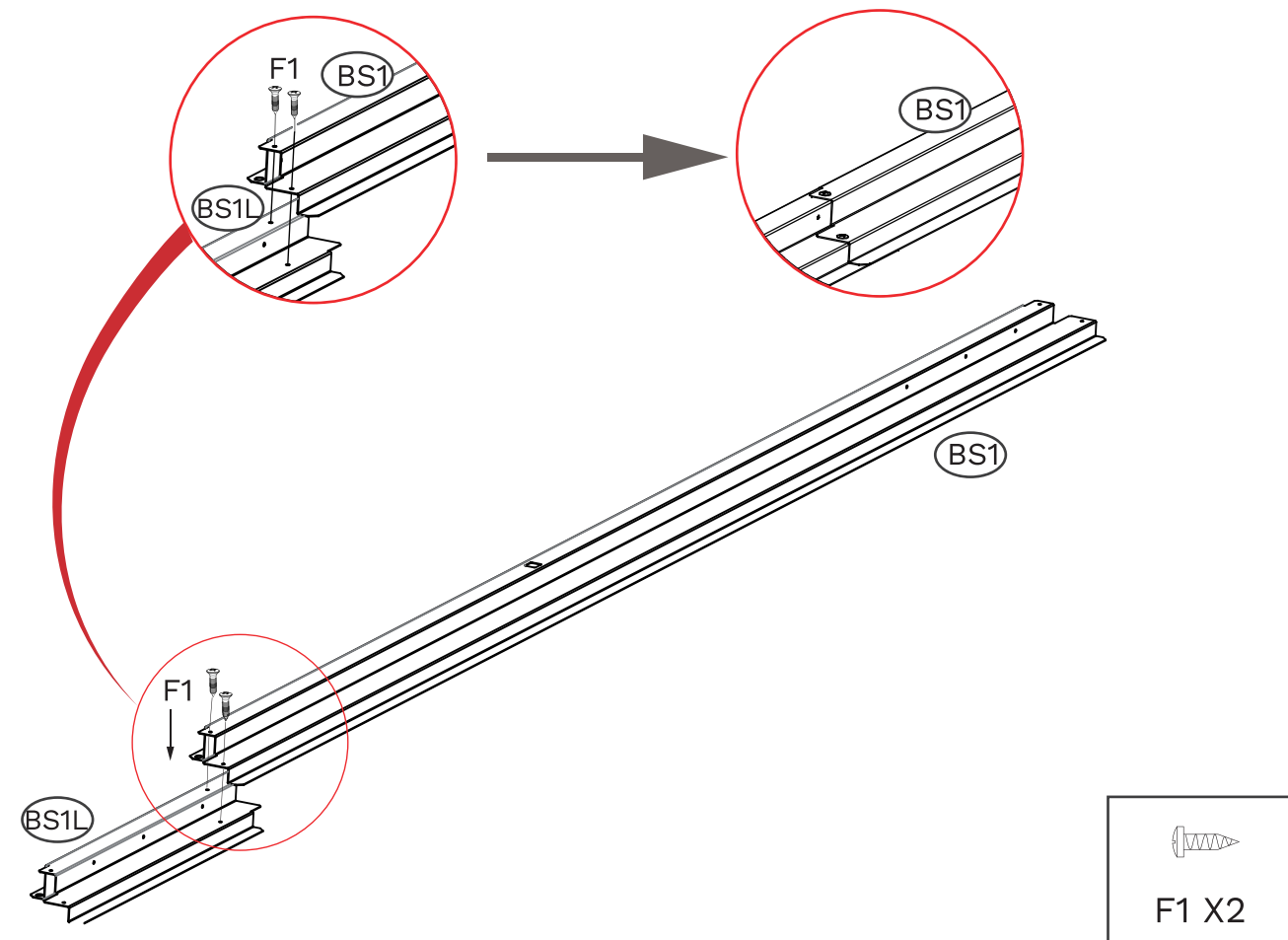
STEP 25



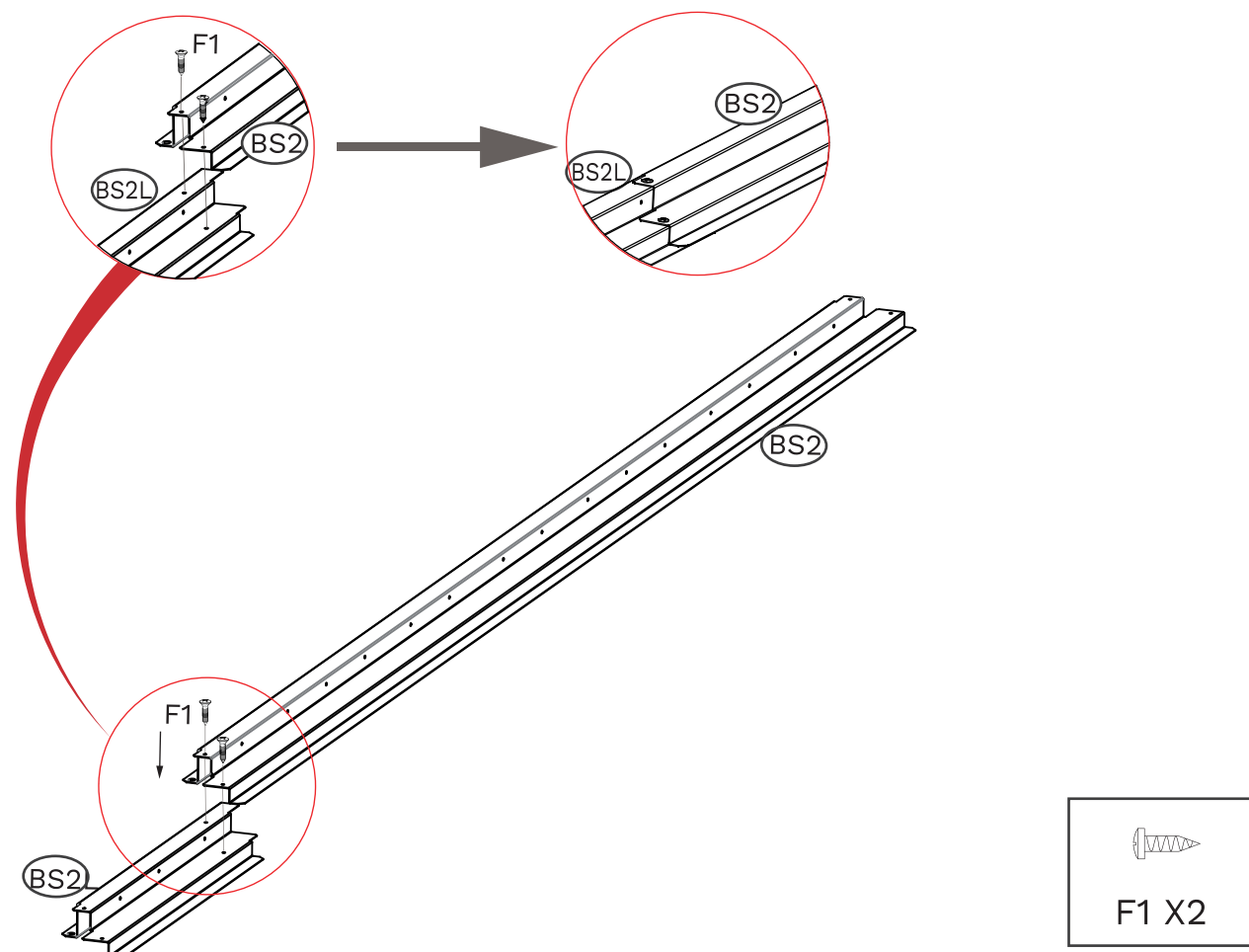
		
F1 X10	F4 X3	V2 X8



## STEP 1

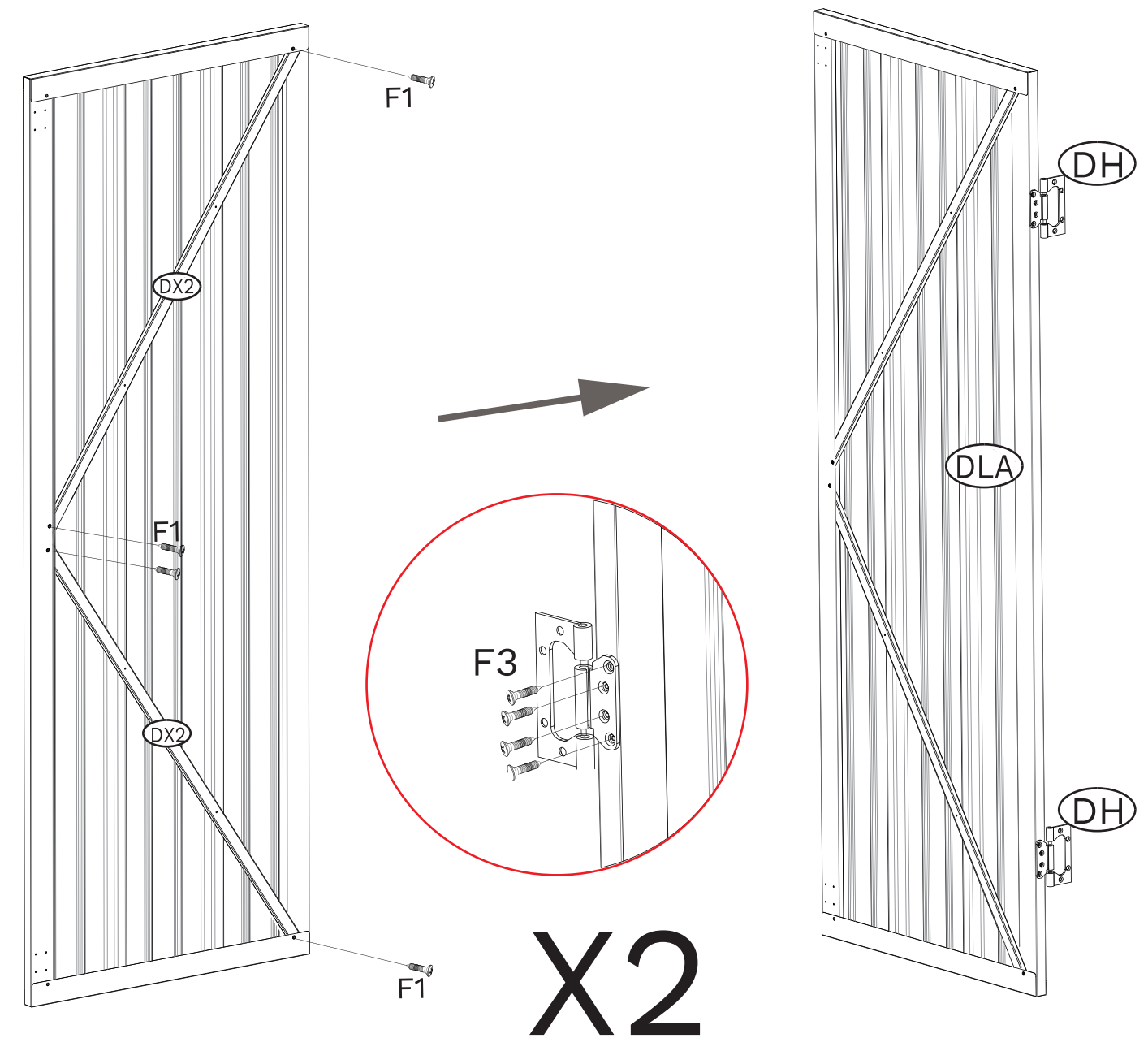


## STEP 2

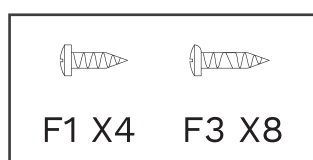


08

## STEP 22



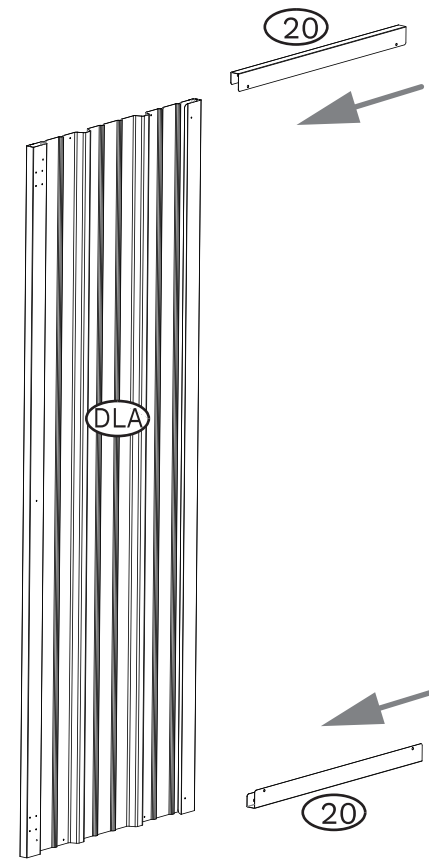
X2



21

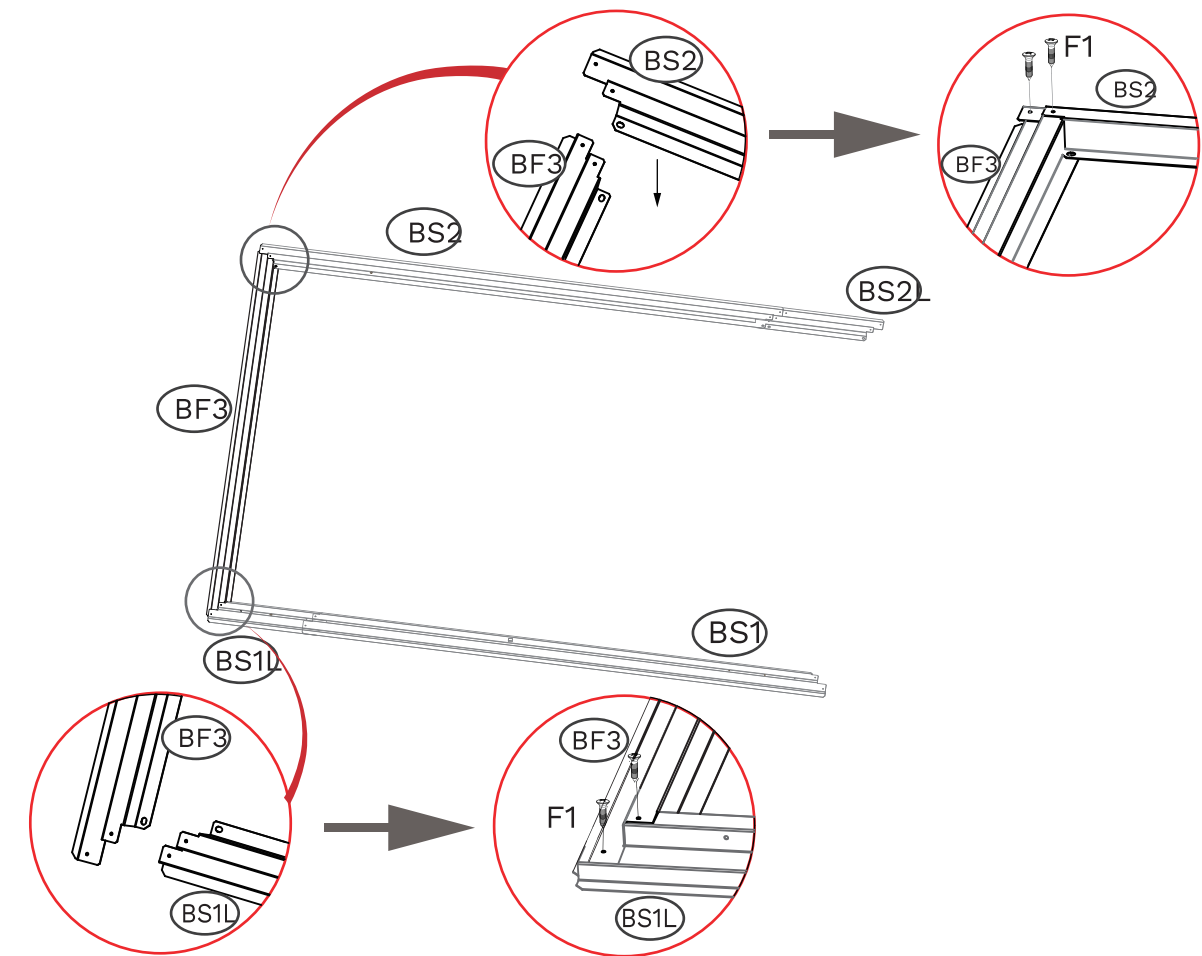


## STEP 20

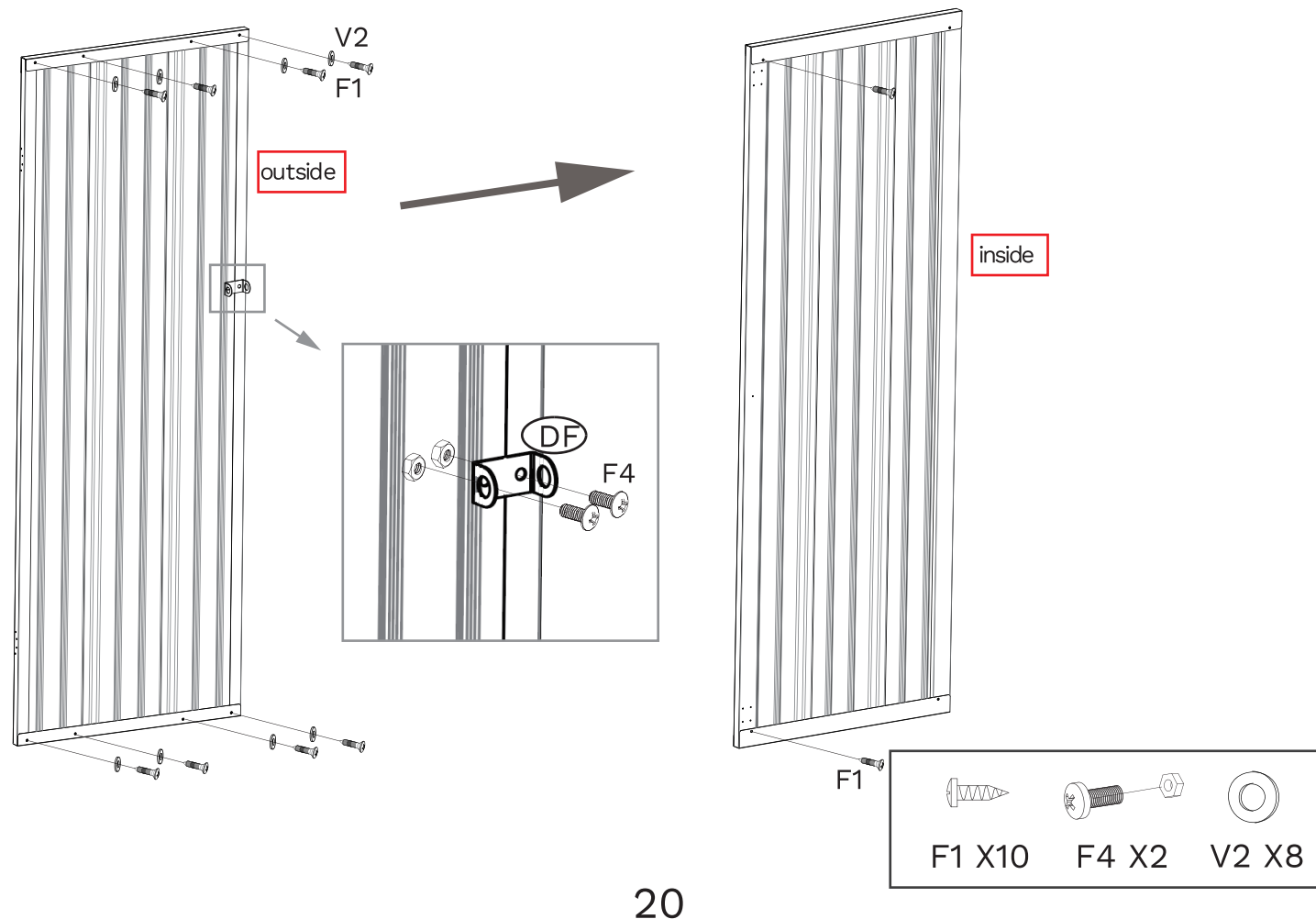


Note: make clear the front and back of the door panel

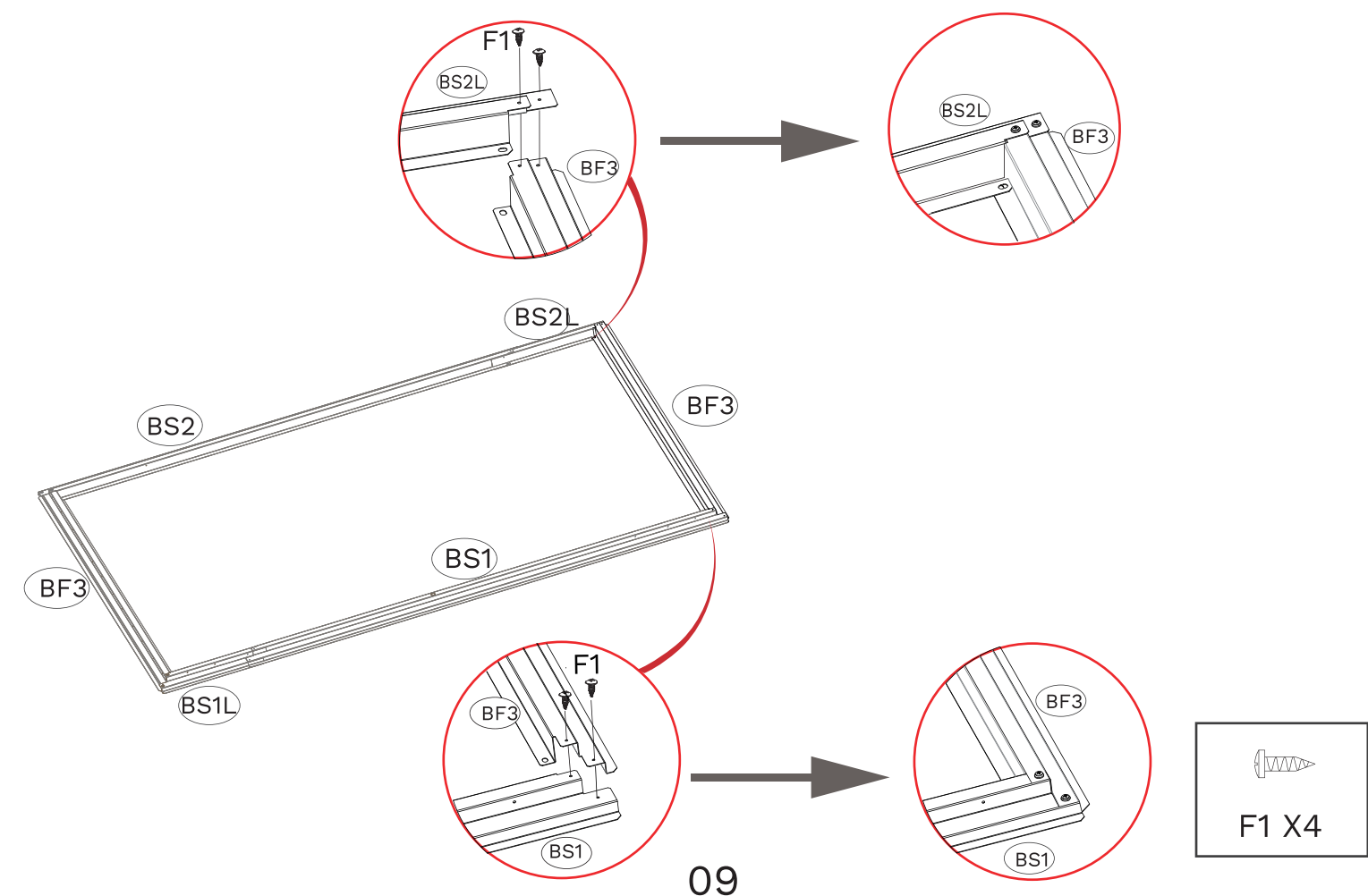
## STEP 3



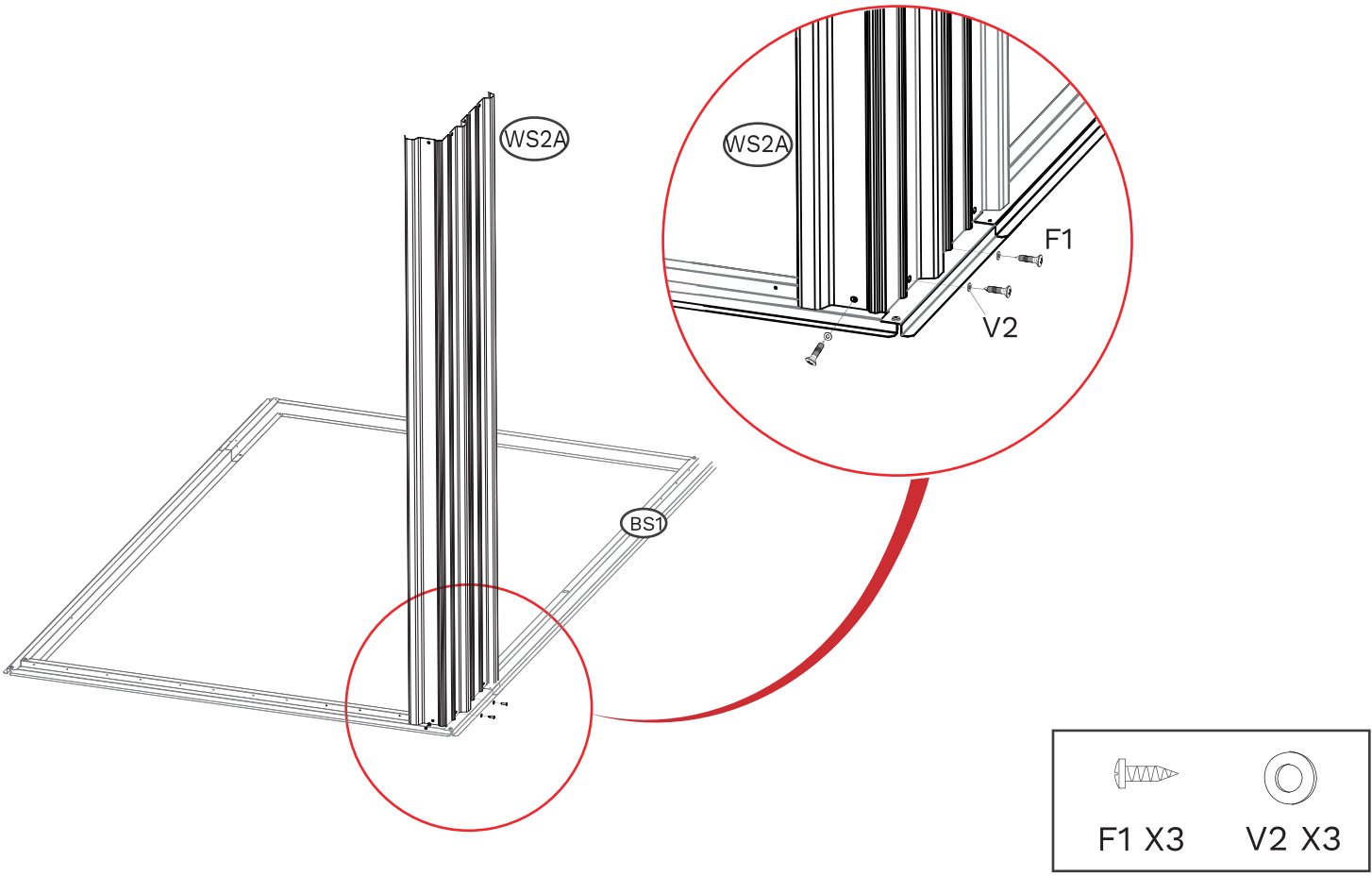
## STEP 21



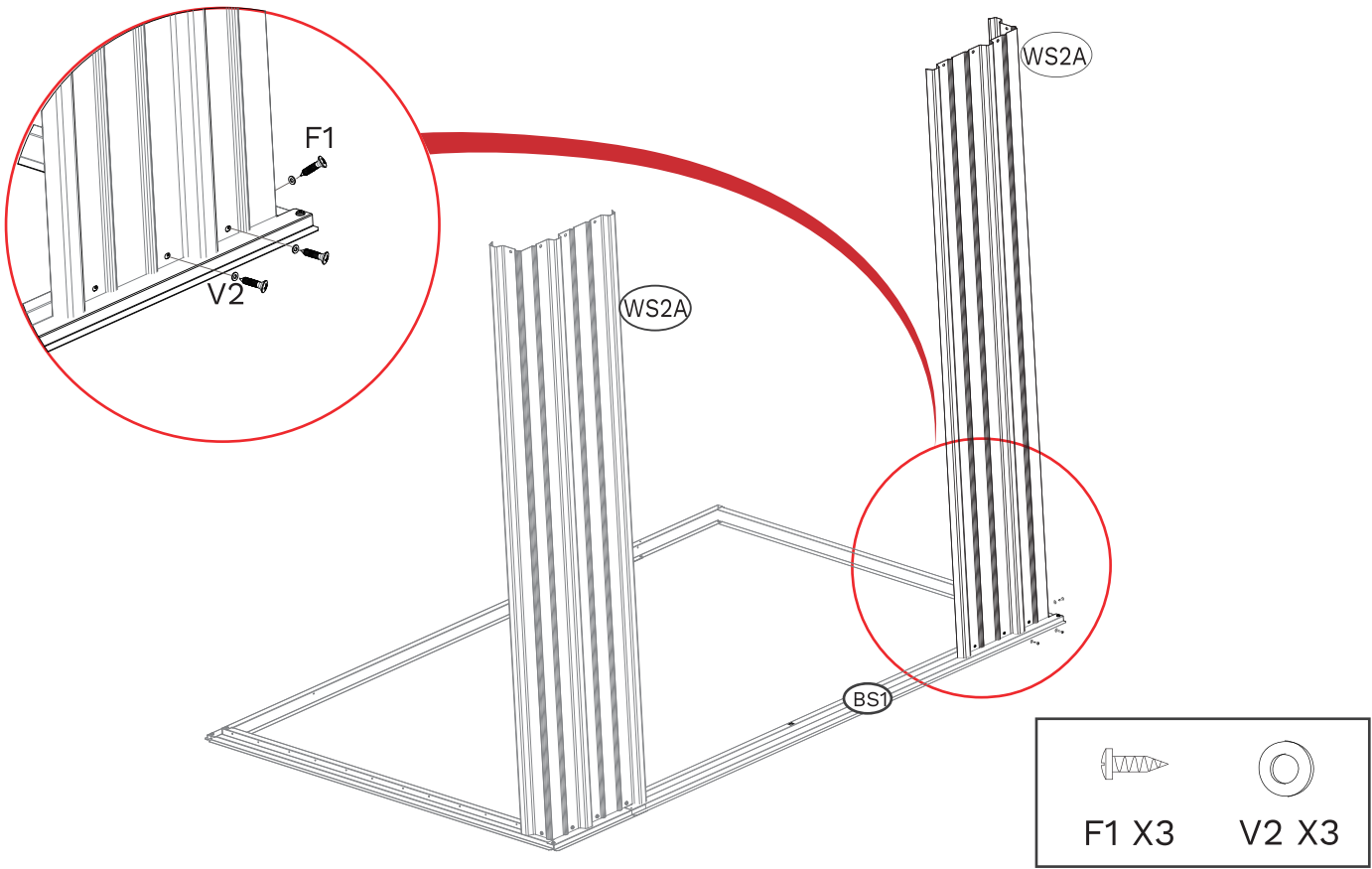
## STEP 4



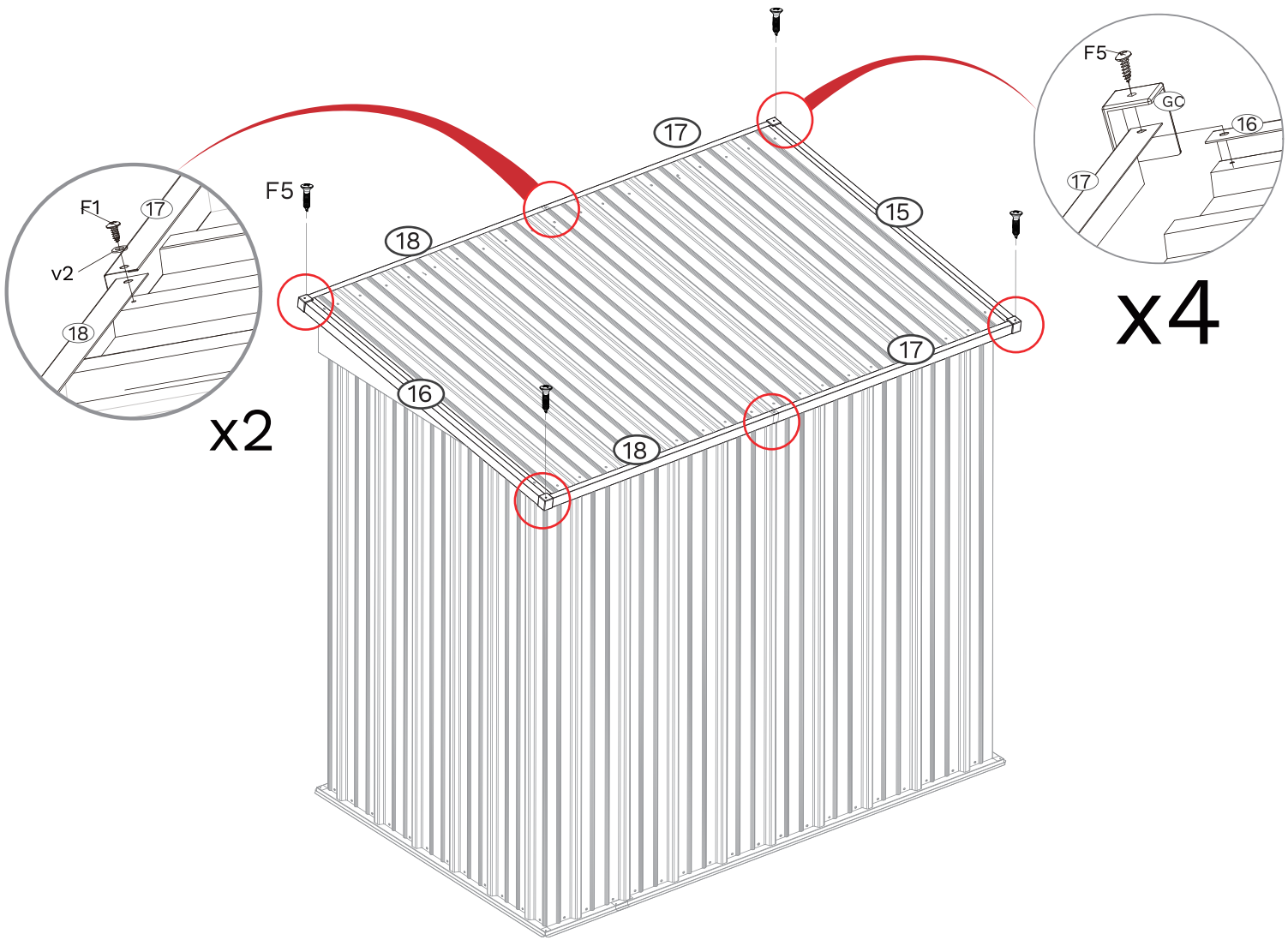
STEP 5



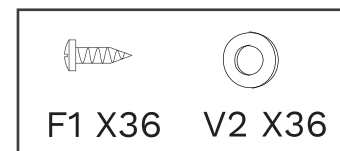
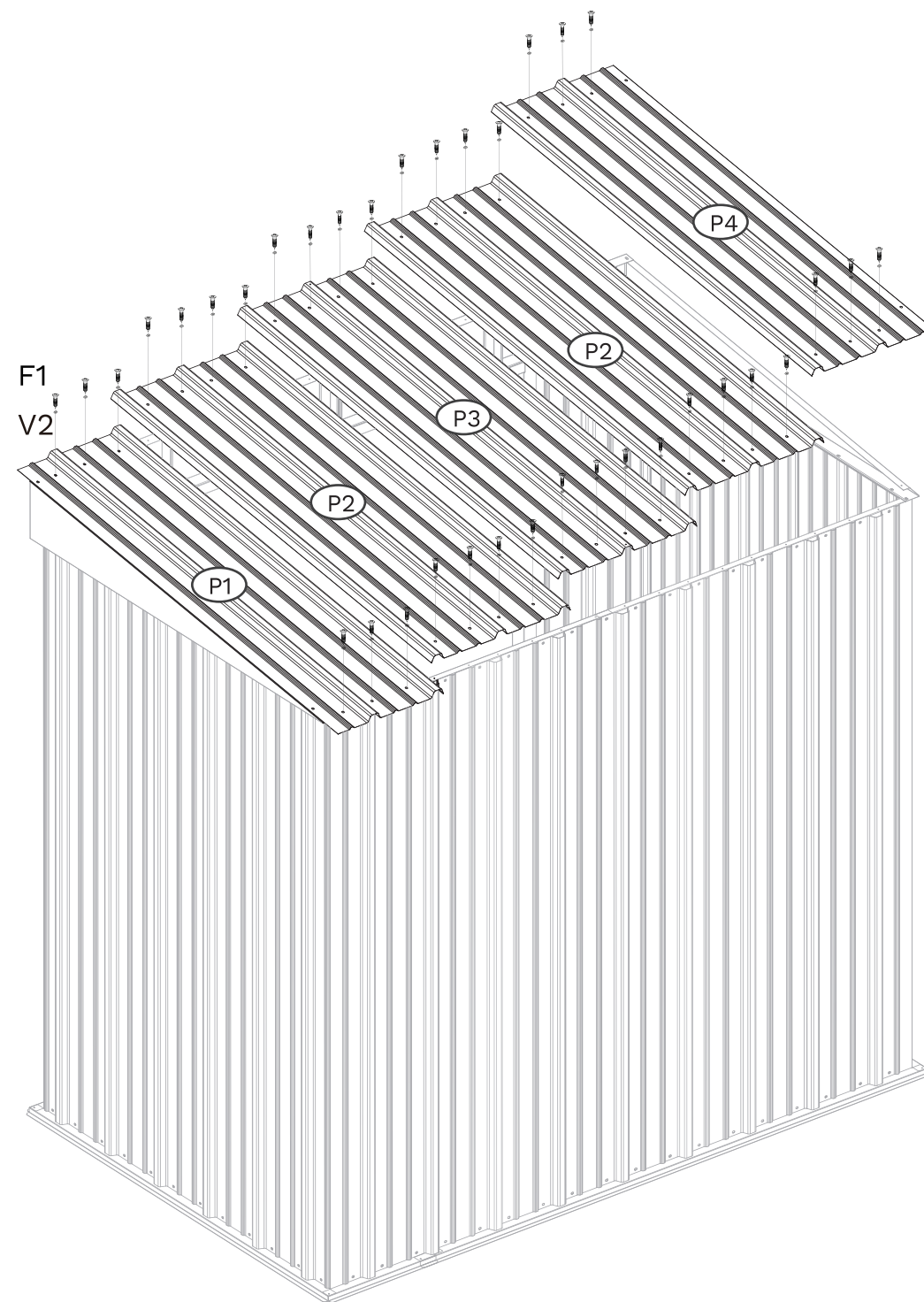
STEP 6



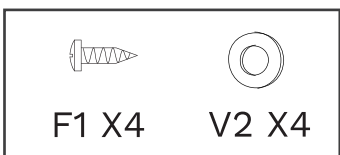
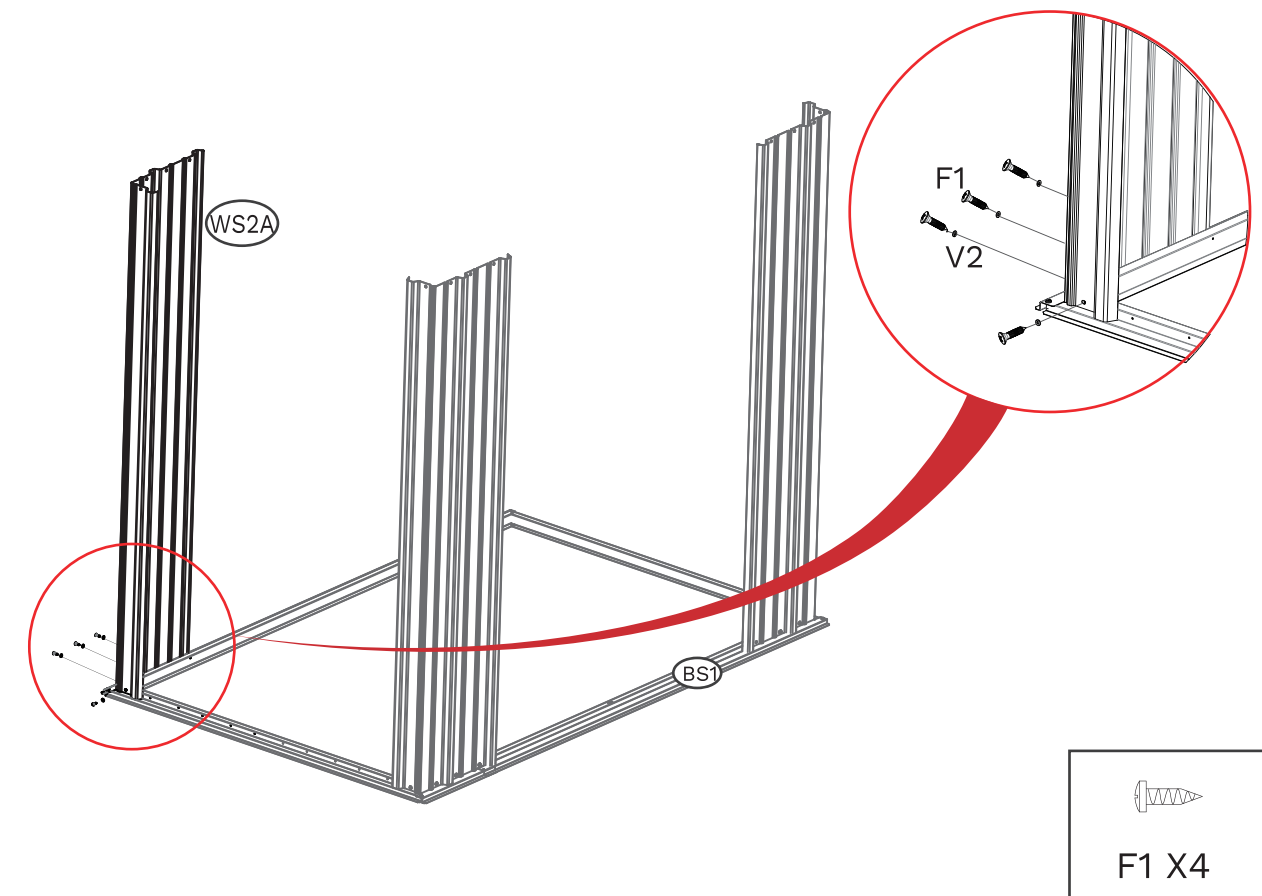
STEP 19



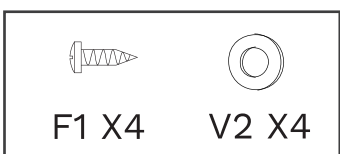
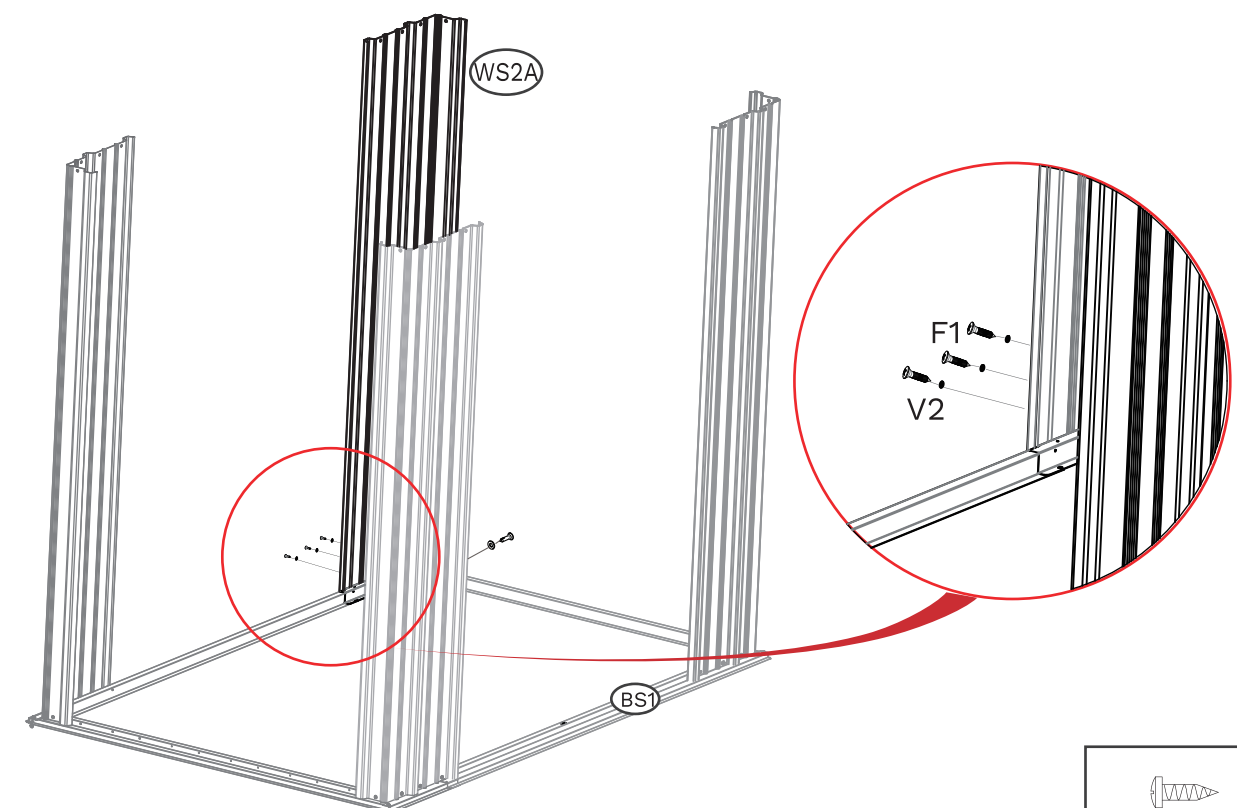
## STEP 18



## STEP 7

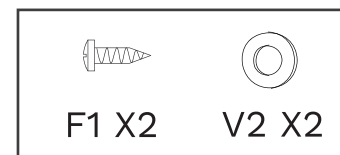
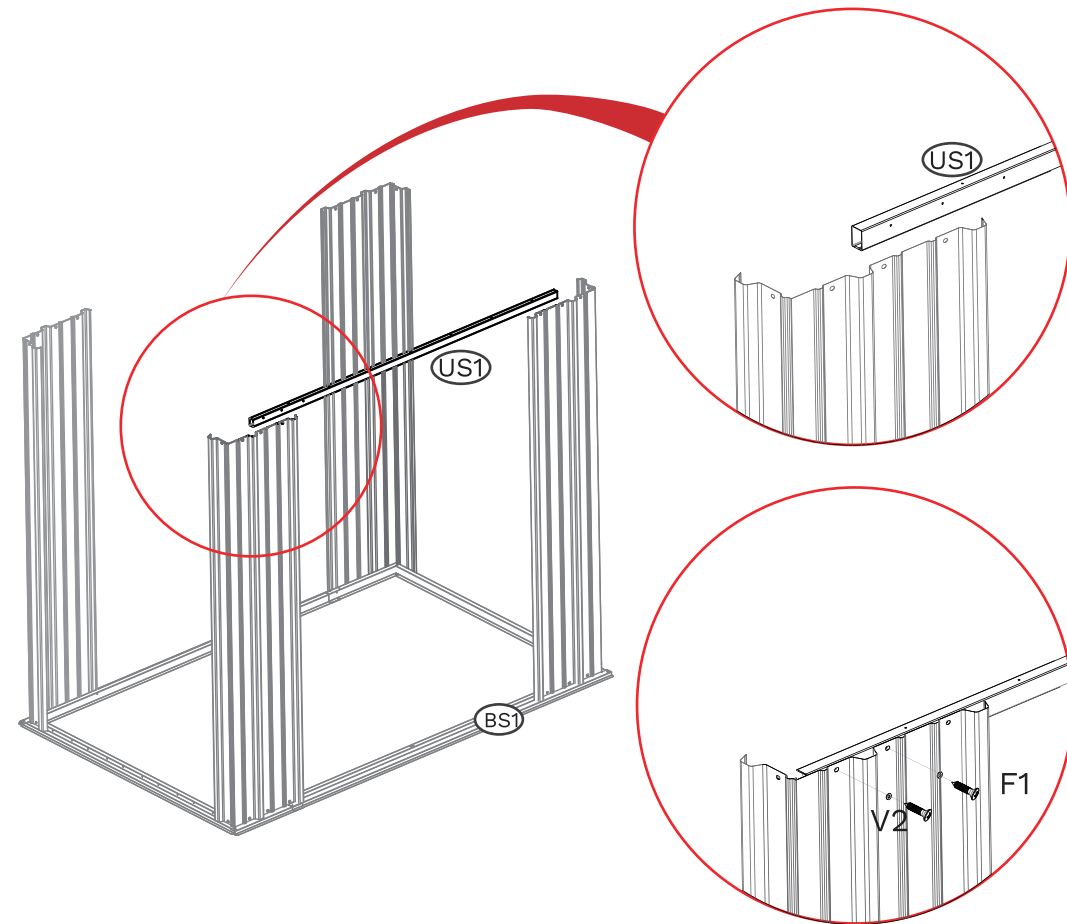


## STEP 8

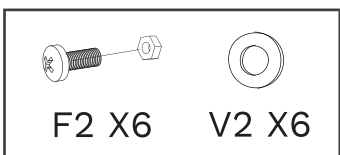
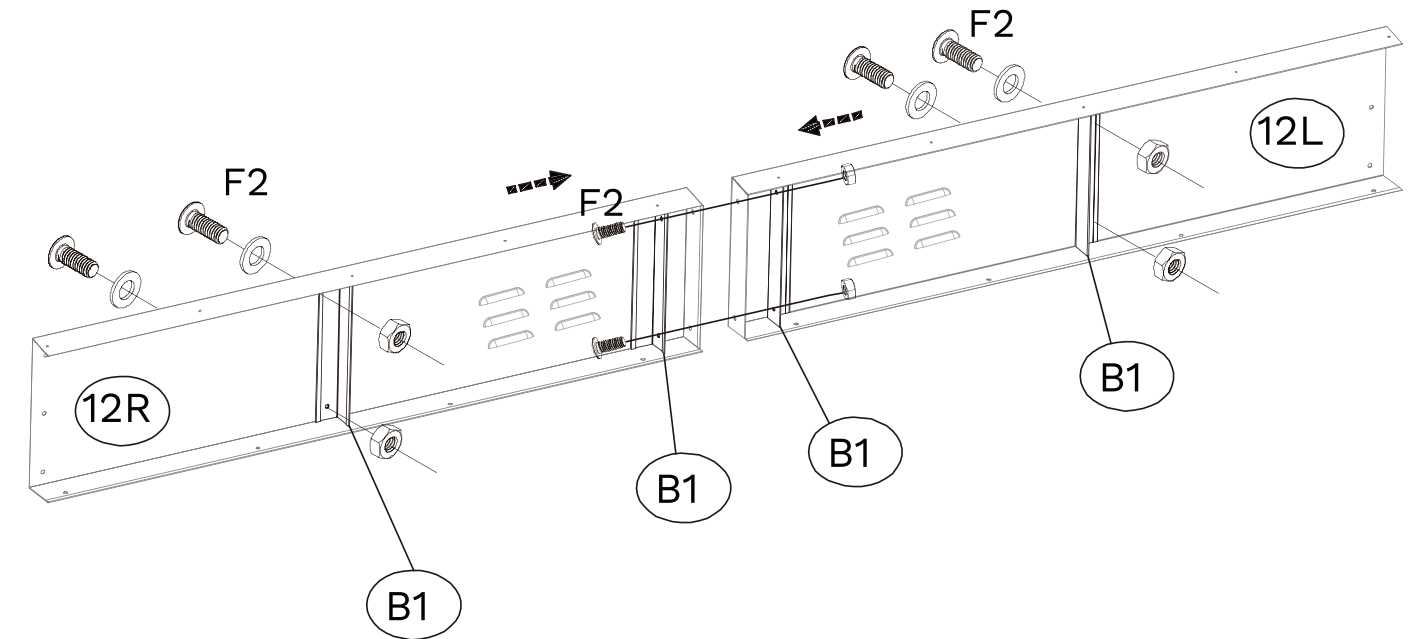




## STEP 9

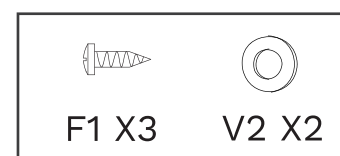
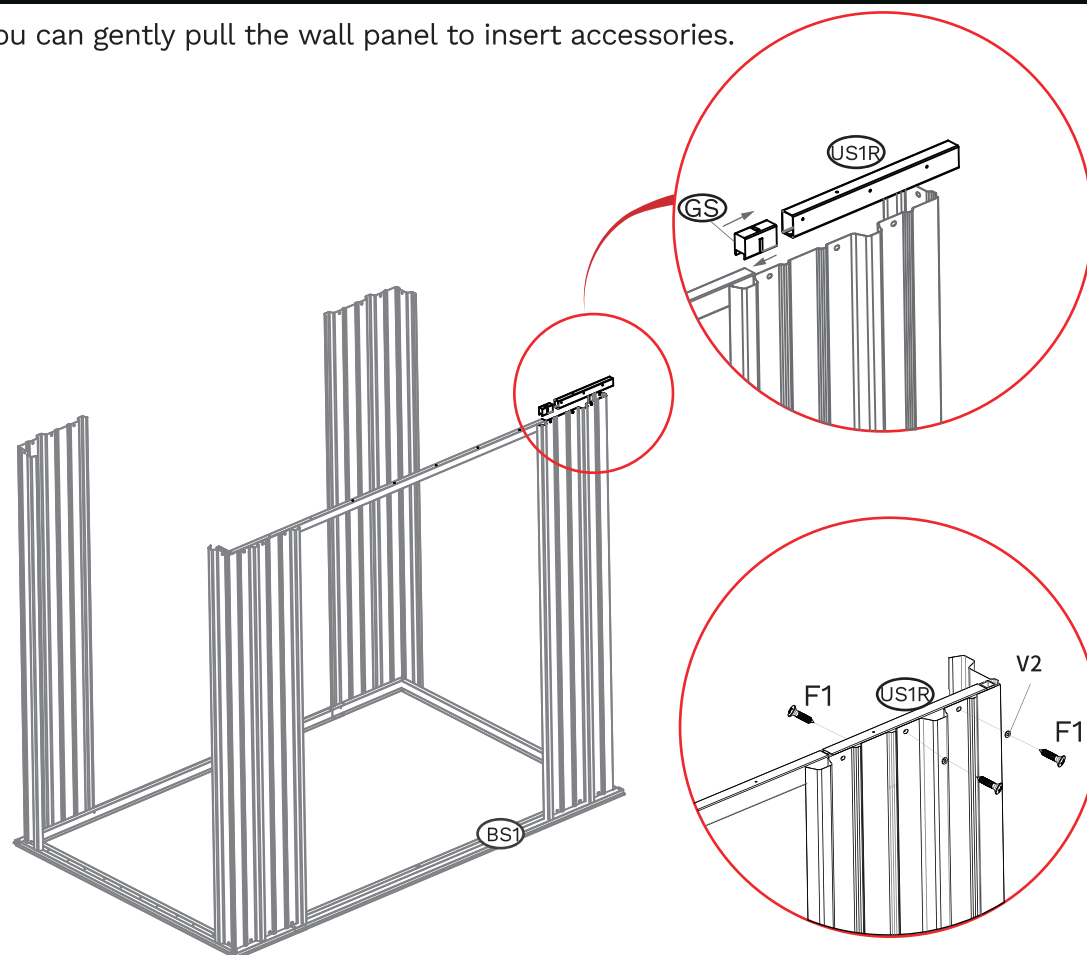


## STEP 16



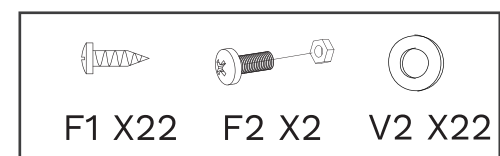
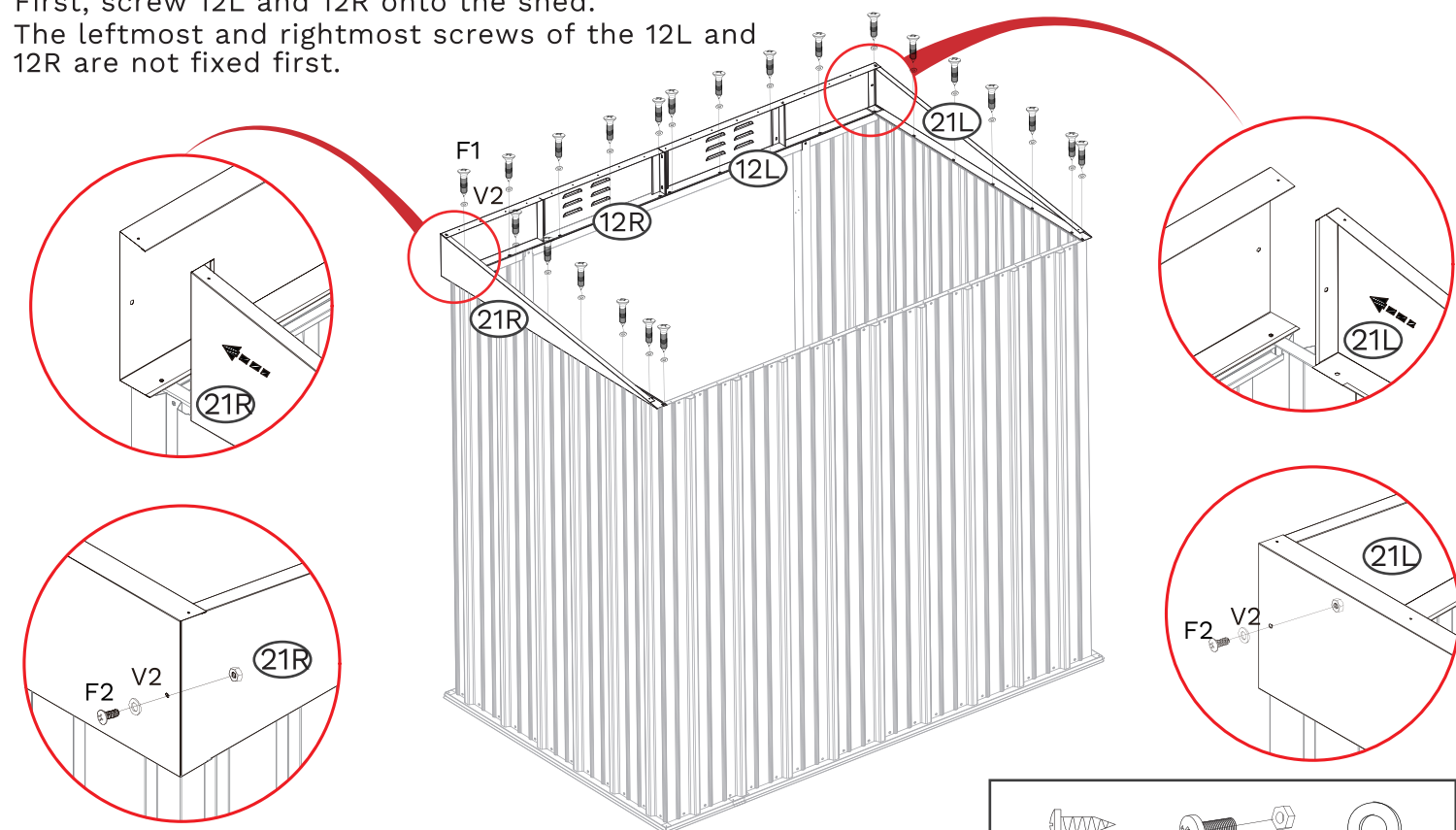
## STEP 10

You can gently pull the wall panel to insert accessories.

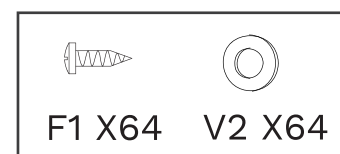
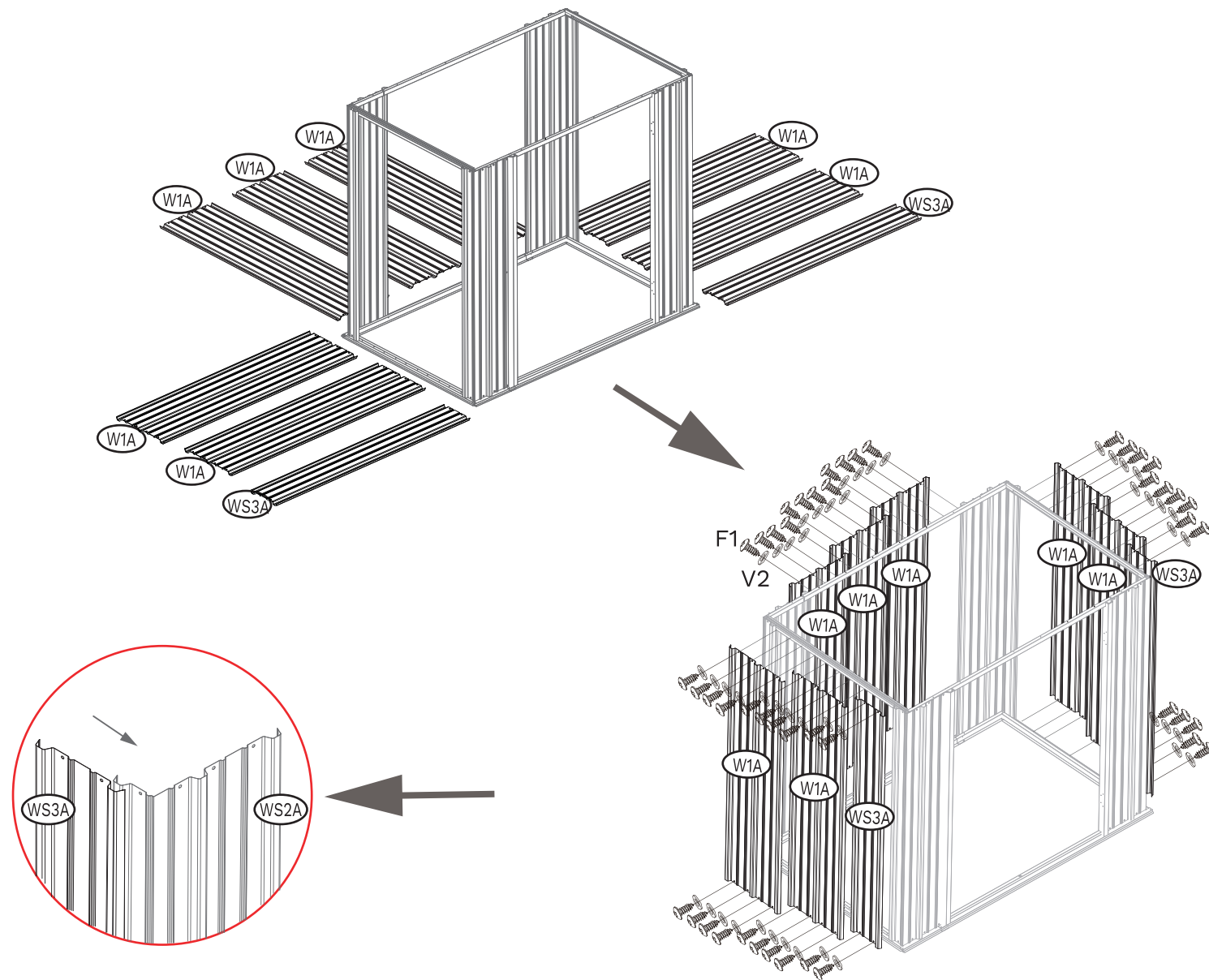


## STEP 17

First, screw 12L and 12R onto the shed.  
The leftmost and rightmost screws of the 12L and 12R are not fixed first.

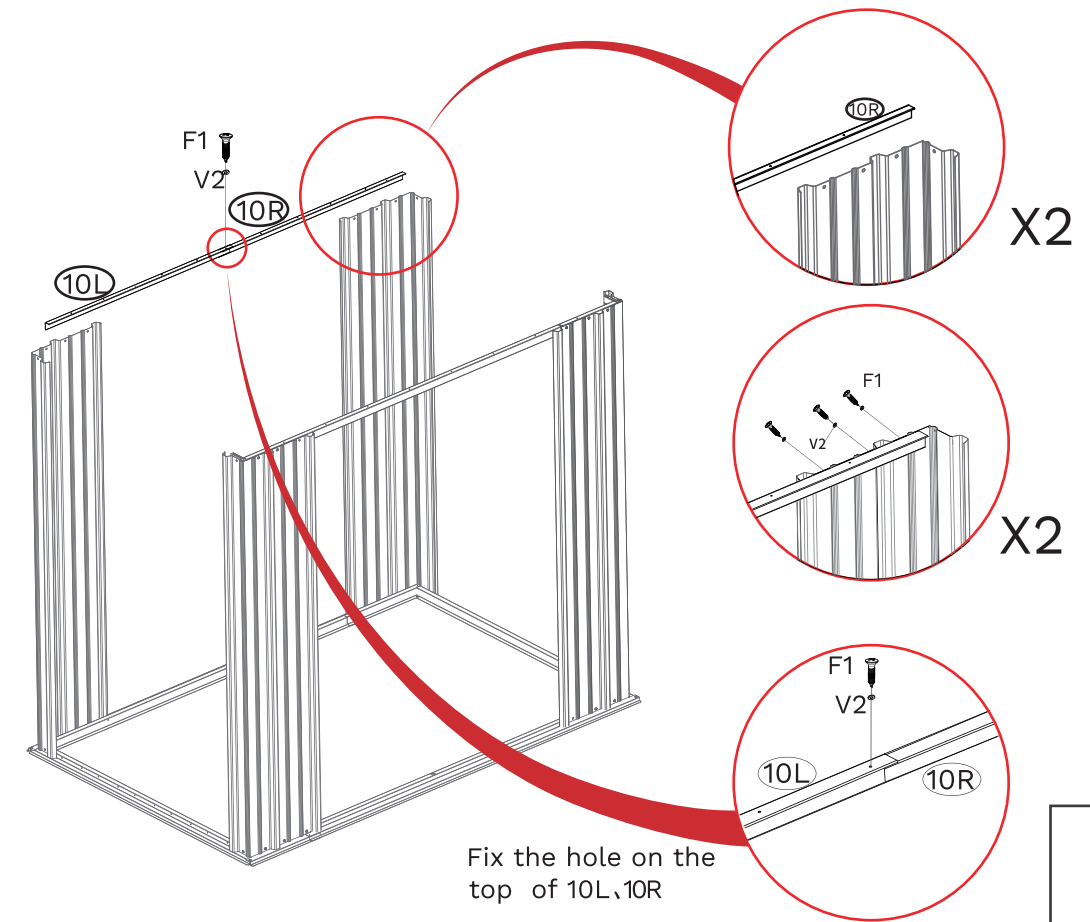


## STEP 15

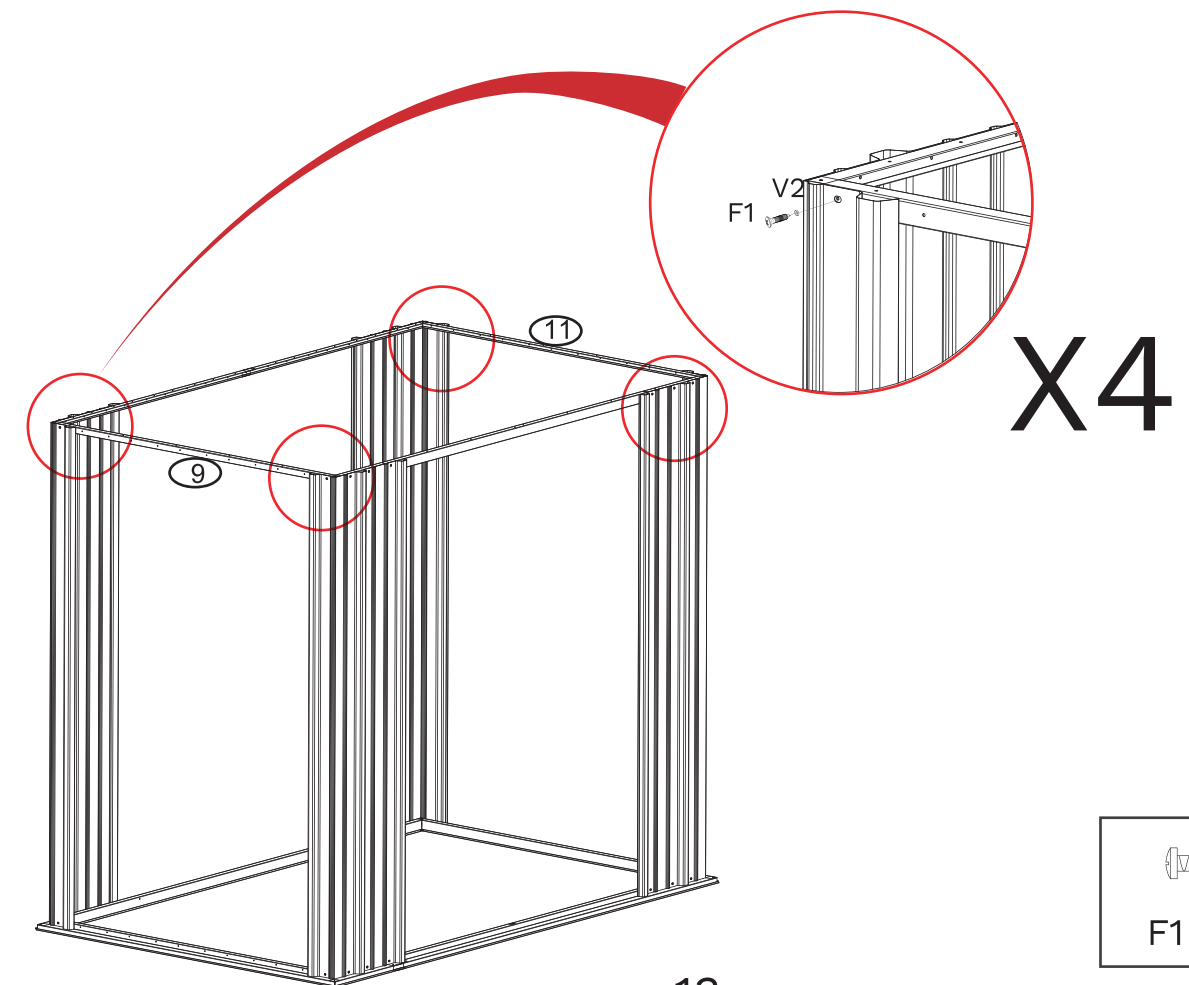


16

## STEP 11



## STEP 12



13



