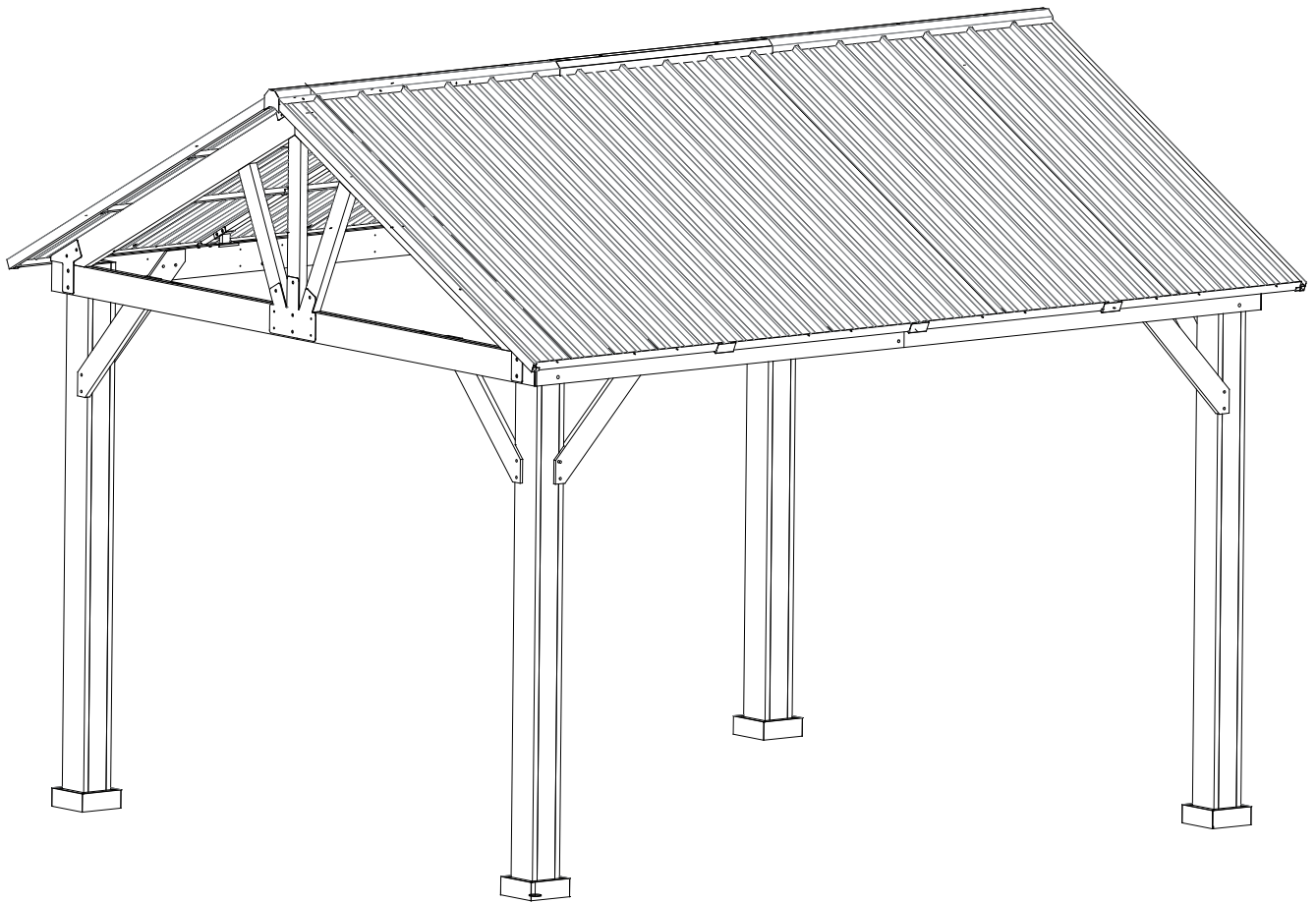




XWG-095

INSTRUCTION MANUAL

11 FT x 13 FT Wood Framed Gazebo

The gazebo comes with 4 boxes. Sometimes they may be delivered on different day, please wait 2-3 more days or contact us for help.

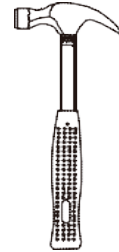
Note: The gazebo needs to be installed in cooperation with five people. The following tools are not included and needed for assembly:



Pistol Drill



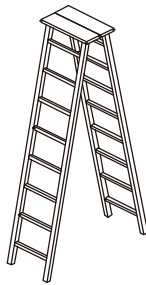
Tape Measure



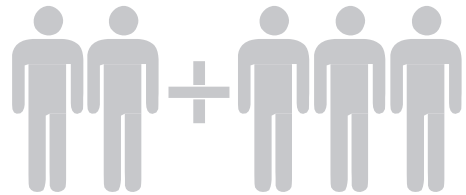
Hammer



Screw Driver



2 m Adjustable Ladder



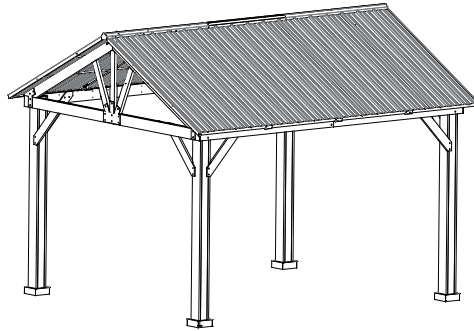
5 people

Warning

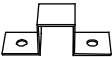
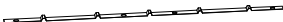
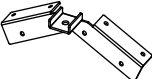
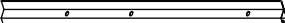
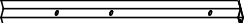
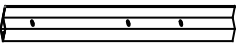
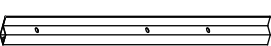
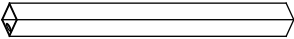
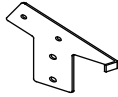
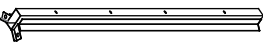
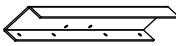
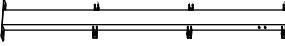
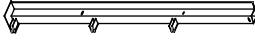
1. A 5 person assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please dis-assemble and store for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.97 inch on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 61.2km/h, please take measures to avoid the wind.
4. Care the wooden structure of the gazebo like painting with anticorrosive paint every two months or dry the wooden parts and then paint when it is in rainy season, which can let the gazebo service longer.

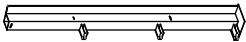
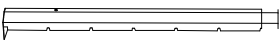
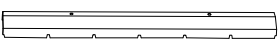
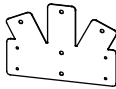
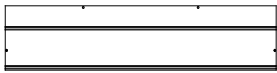
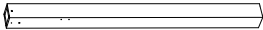
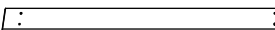
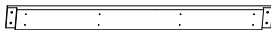
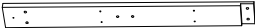
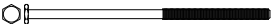
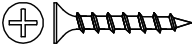
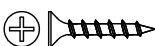
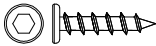
Attention:

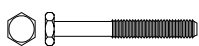
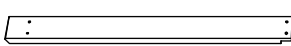
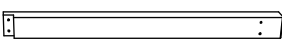
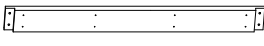
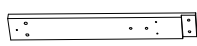
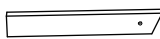
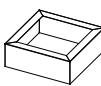
- 1.Please fix all the screws first,do not lock off,after assembling is fully completed,lock all at once finally.
- 2.Please check the manual carefully and make sure you have received all the parts.
- 3.If there is any missing,please let us know the letter of the parts you need.
- 4.If there is any damage,please send clear photos to us,we will check and offer you best solution soon.



Parts List (Box A)

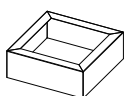
I	P	O	Q	S
				
Middle Beam Lower Connector	Hook	Small Beam Presser	Press Panel	Steel Pin
6 PCS	1 PC	8 PCS	6 PCS	12 PCS
U	C4	J1	L1	L2
				
Roof Side Cover	Triangular Connector	Support Tube 1	Big Roof Lower Tube 1	Big Roof Lower Tube 2
4 PCS	2 PCS	3 PCS	2 PCS	2 PCS
L3	L4	N	C1	C2
				
Big Roof Lower Tube 3	Big Roof Lower Tube 4	Big Roof Small Beam	Triangular Connector 1	Triangular Connector 2
2 PCS	2 PCS	16 PCS	2 PCS	2 PCS
F1	F2	G1	H	M1
				
Big Roof Beam 1	Big Roof Beam 2	Roof Beam Connector 1	Big Roof Middle Beam	Big Roof Side Tube 1
1 PC	1 PC	1 PC	6 PCS	2 PCS

M2	R1	R2	T	
				
Big Roof Side Tube 2	Big Roof Cover 1	Big Roof Cover 2	Catch	
2 PCS	2 PCS	1 PC	2 PCS	
Parts List (Box B)				
P1	P2			
				
Big Roof Cover	Small Roof Cover			
10 PCS	4 PCS			
Parts List (Box C)				
08	13	01	02	05
				
Post	Triangular Support Beam	Outer Long Right Beam (Long)	Outer Long Left Beam (Long)	Inner Middle Beam
2 PCS	4 PCS	2 PCS	2 PCS	2 PCS
07				
				
Inner Short Beam (Long)				
4 PCS				
AA	BB	CC	DD	EE
				
Bolt M10*205	Flat Washer M6	Screw M5*40	Nut M6	Screw M5*30
8 PCS	140 PCS	72 PCS	12 PCS	72 PCS
FF	HH	II	JJ	KK
				
Bolt M6*15	Bolt M8*35	Bolt M8*35	Bolt M6*55	Bolt M8*25
108 PCS	16 PCS	16 PCS	12 PCS	24 PCS

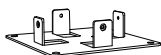
LL	 Non-slip Nuts M10 8 PCS	MM	 Flat Washer M8 84 PCS	NN	 Flat Washer M10 24 PCS	OO	 Screw M10*80 8 PCS	PP	 Stake Ø8*180 8 PCS
QQ	 Bolt M6*35 8 PCS	RR	 M3 Drill 2 PCS	UU	 Non-slip nuts M8 14 PCS	WW	 Bolt M8*50 14 PCS	Z1	 Wrench M6 2 PCS
Z2	 Allen Key M8 1 PCS	Z3	 Wrench M8 2 PCS	Z4	 Wrench M10 2 PCS				
Parts List (Box D)									
08	 Post 2 PCS	03	 Outer Long Left Beam (Short) 2 PCS	04	 Outer Long Right Beam (Short) 2 PCS	05	 Inner Middle Beam 2 PCS	06	 Inner Short Beam (Short) 4 PCS
10	 Arc Support 1 4 PCS	11	 Arc Support 2 4 PCS	14	 Triangular Middle Support Beam 2 PCS	15	 Triangular Frame Slanting Beam 4 PCS	B	 Base Cover 4 PCS
C	 Base 4 PCS								



08 4x



B 4x

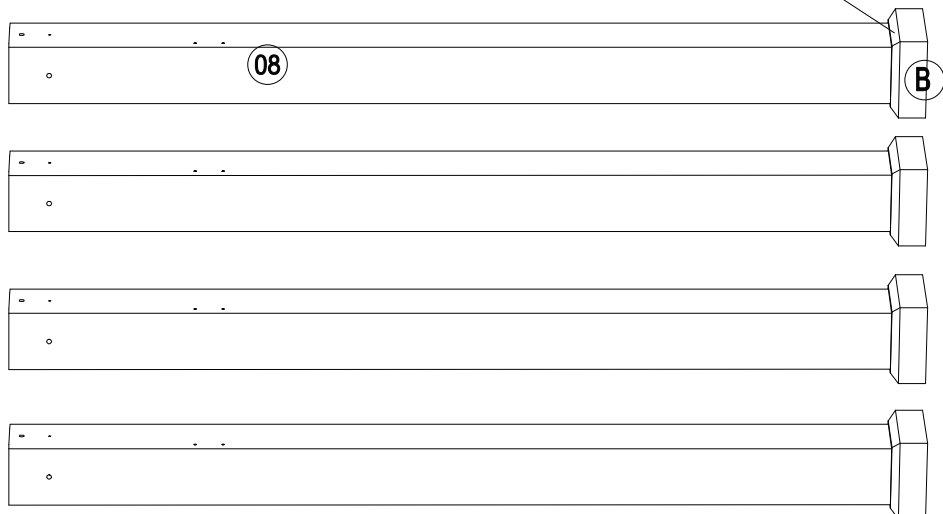
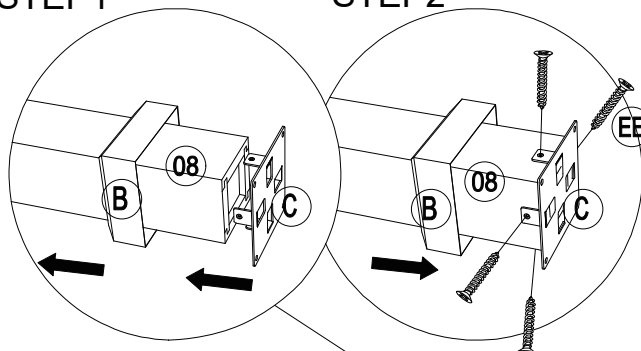


C 4x

<1>

STEP1

STEP2



1



EE 16x

M5x30

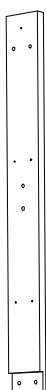
<2>



05 4x

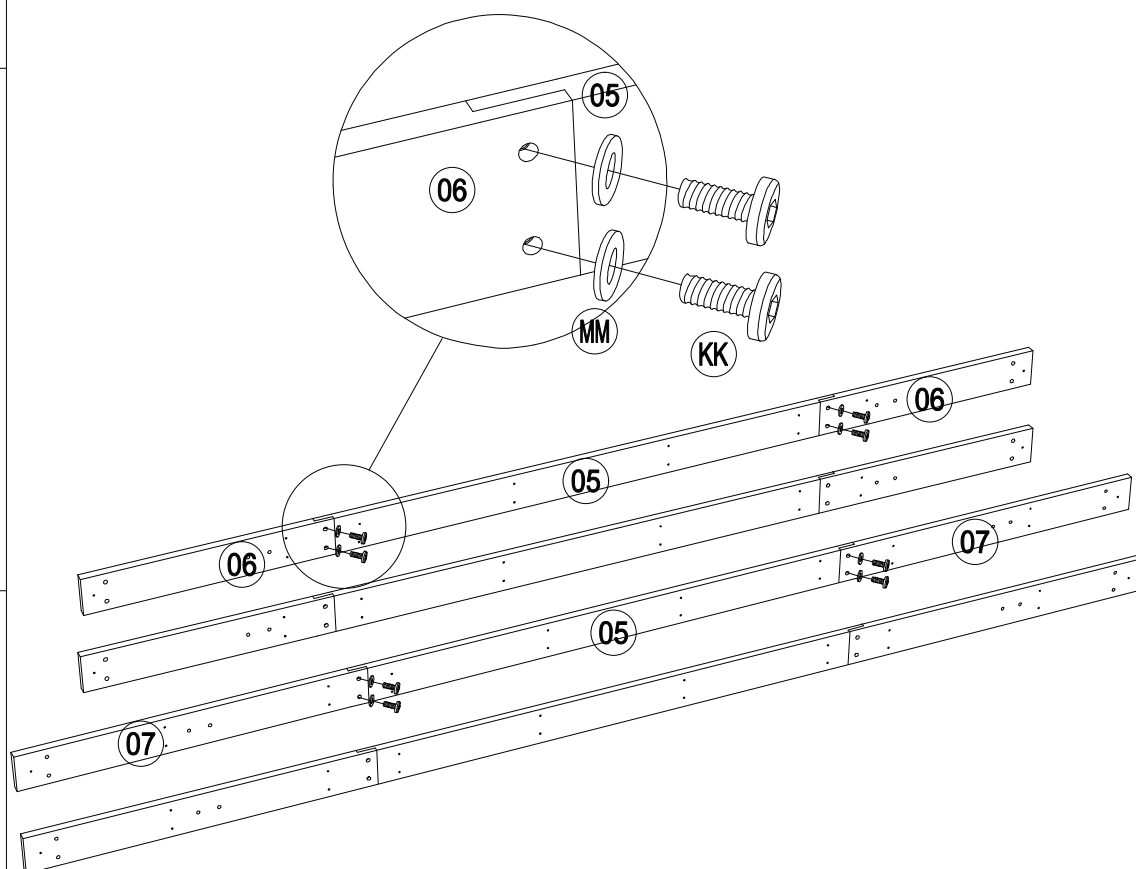


06 4x

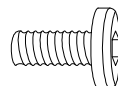


07 4x

2

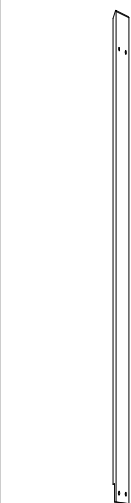


M8
MM 16x

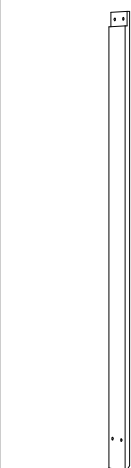


M8x25
KK 16x

<3>



03 2x

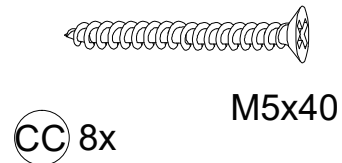
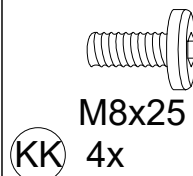
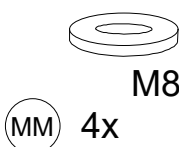
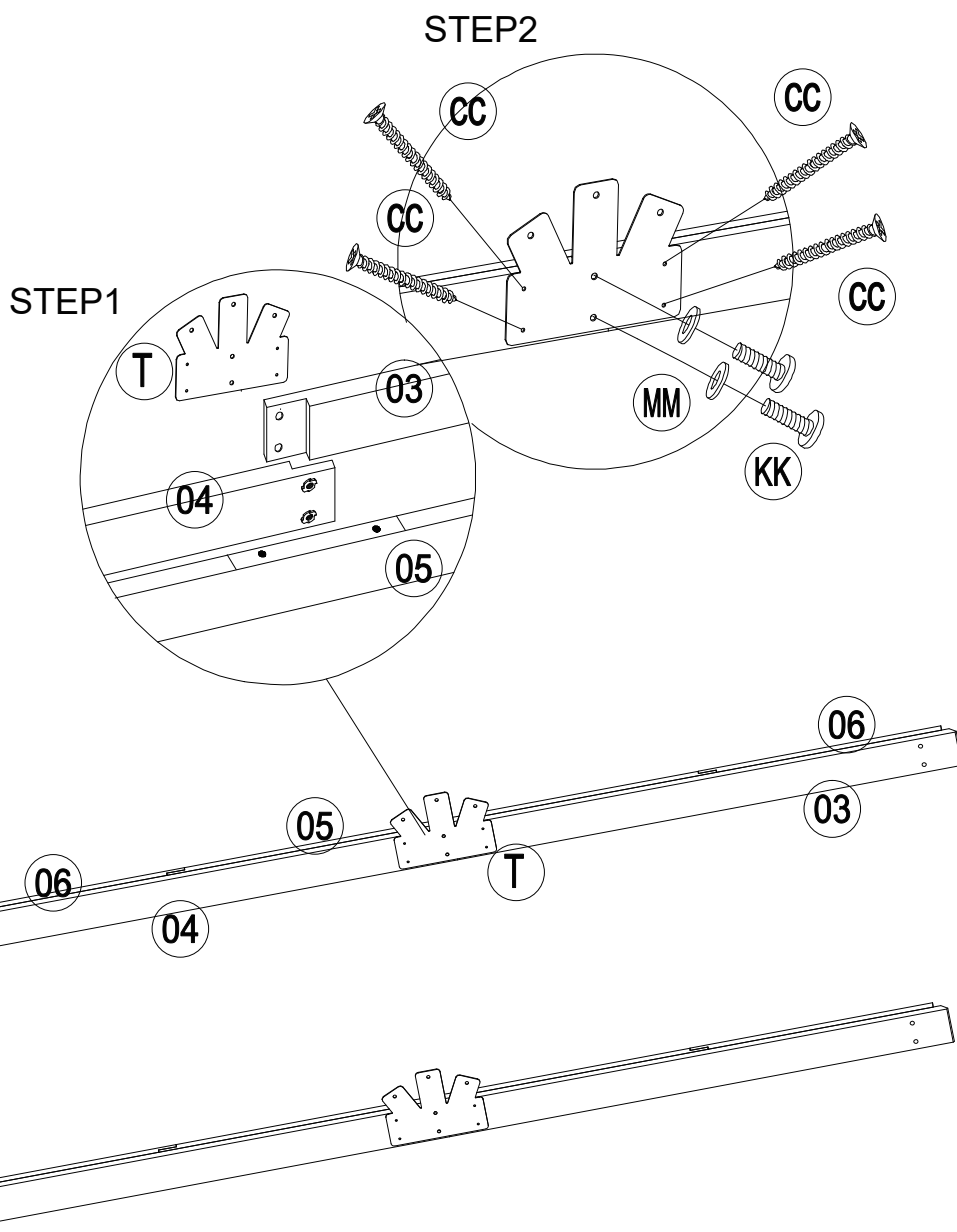


04 2x

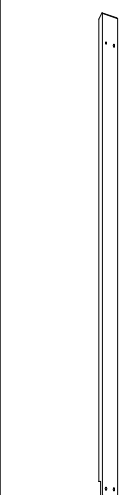


T 2x

3



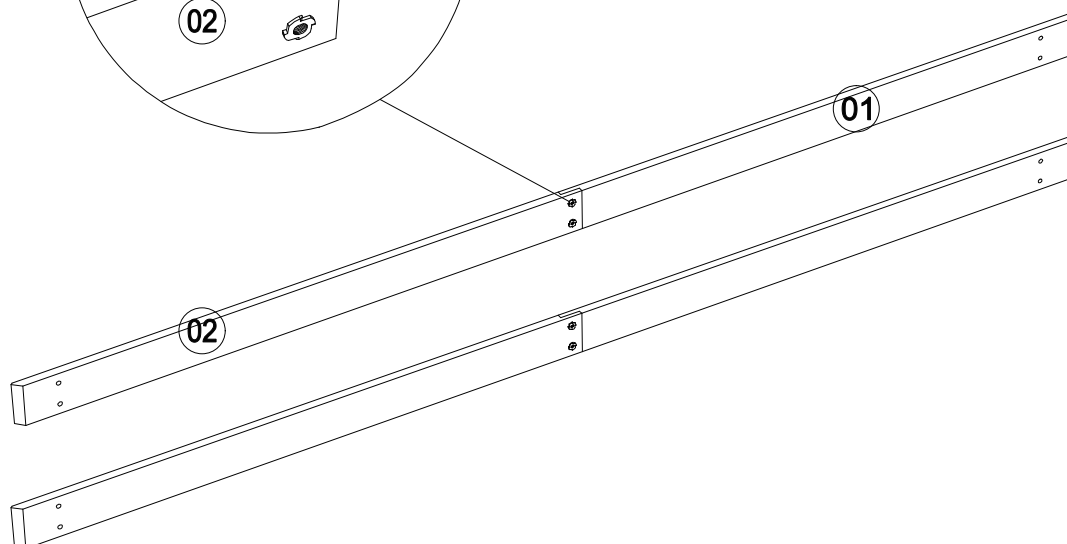
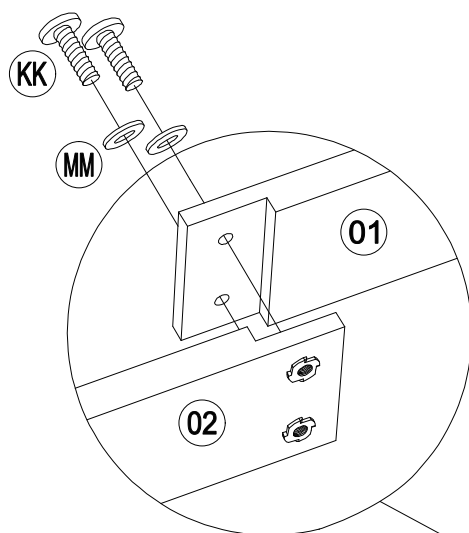
<4>



01 2x



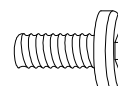
02 2x



4

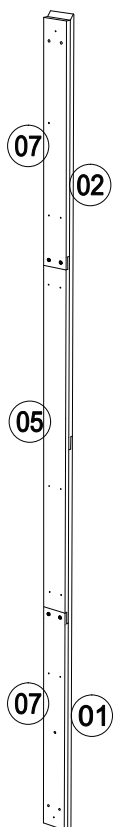


MM 4x M8

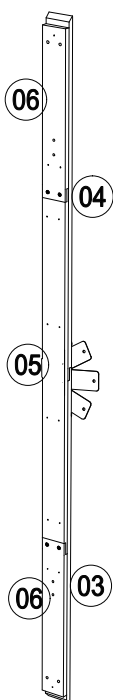


KK 4x M8x25

<5>

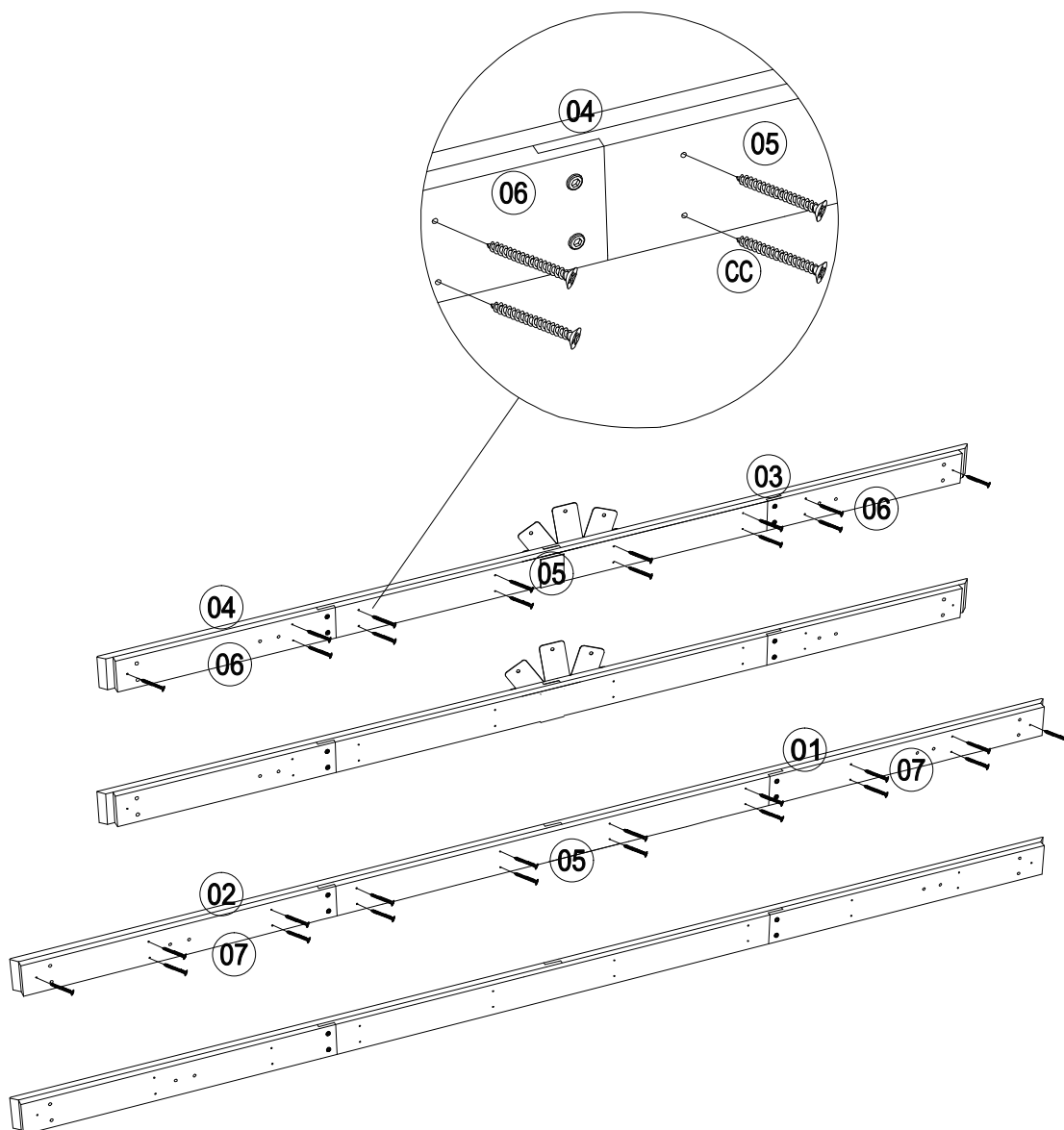


2x



2x

5



Attention:

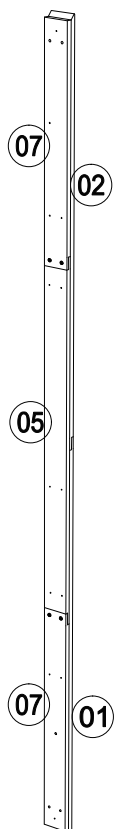
Pay attention to the side of Beam (01) and Beam (02) when join them with Beam (05) and Beam (07).



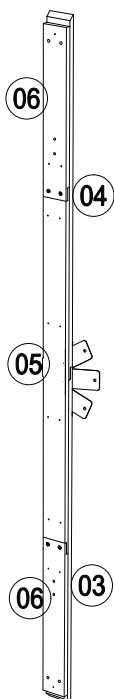
CC 64x

M5x40

<6>

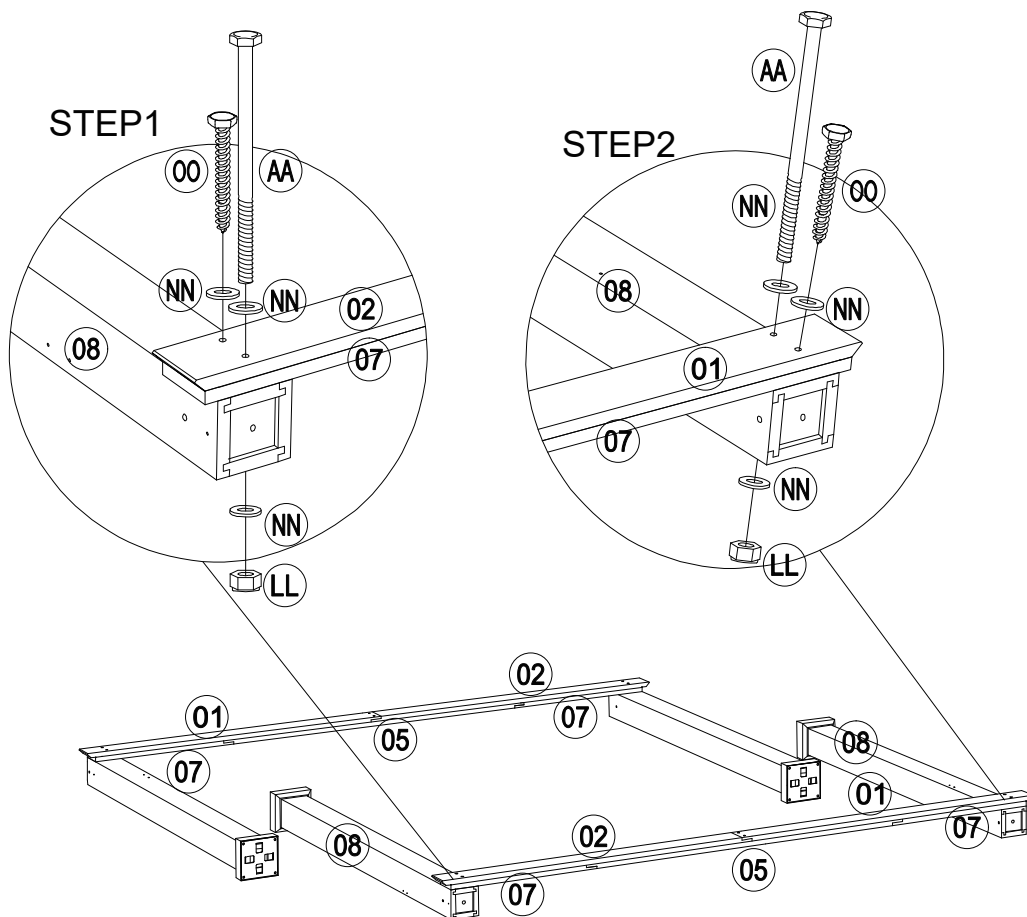


2x



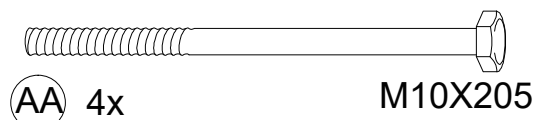
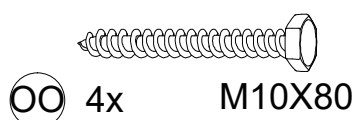
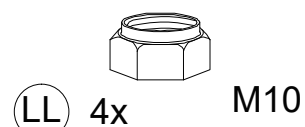
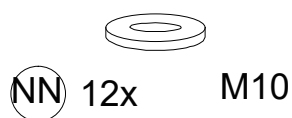
2x

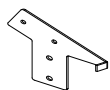
6



Attention:

1. Pay attention to each side of Post (08).
2. Flat installation please.



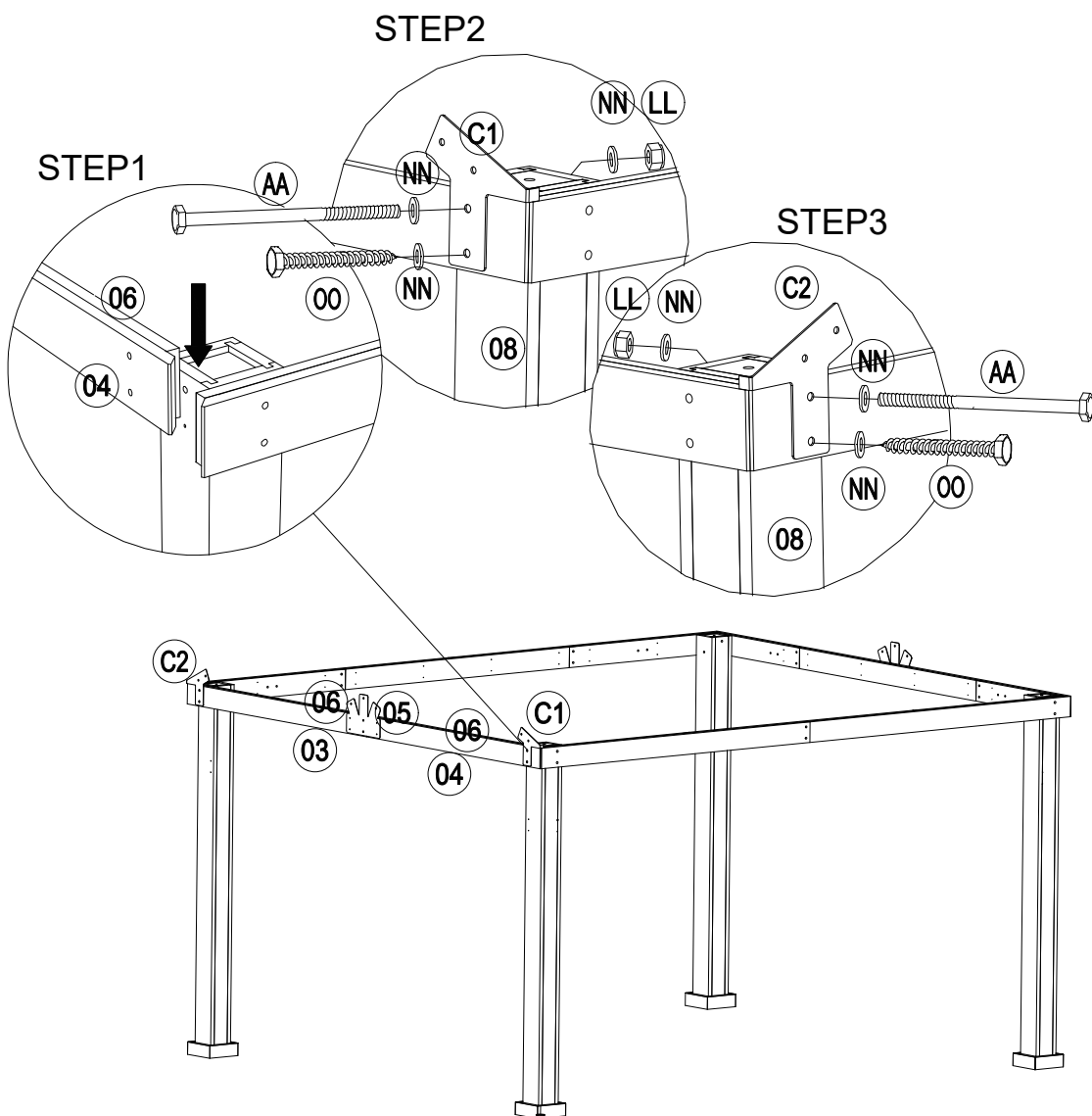


C1 2x



C2 2x

<7>



NN 12x M10

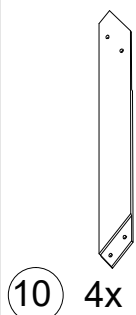
LL 4x M10

7

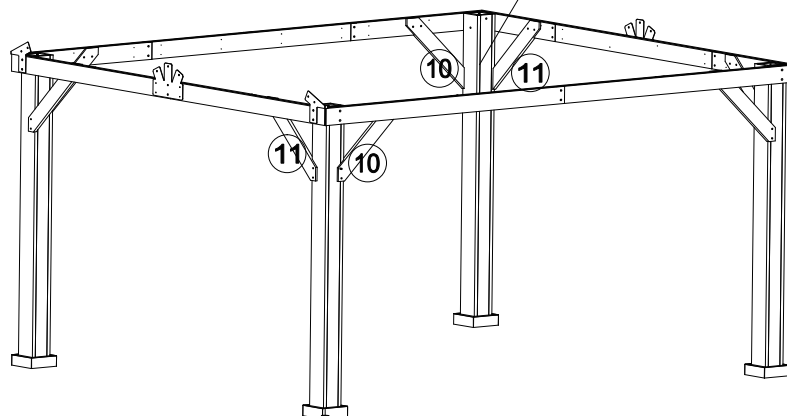
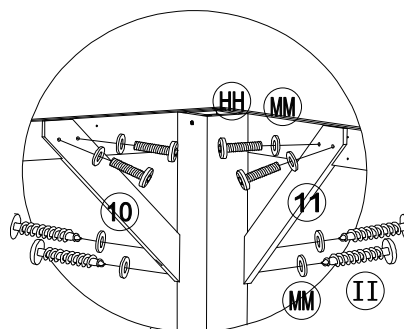
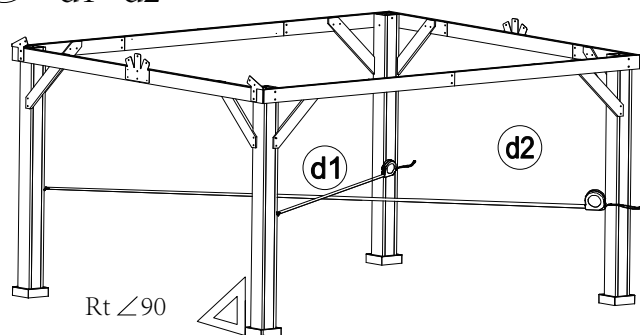
OO 4x M10X80

AA 4x M10X205

<8>



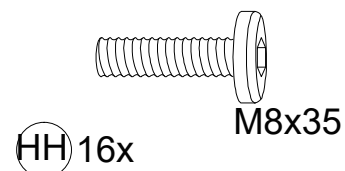
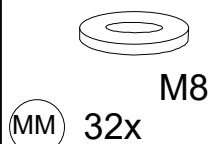
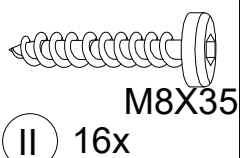
i d1=d2



Attention:

Install from the top to bottom when join Arc support 1 (10) and Arc support 2 (11).

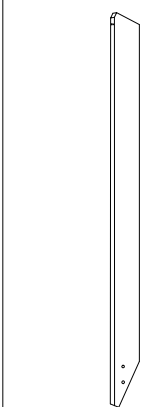
8



<9>

Attention:

1. Join Steel pin (S) on the Triangular Support Beam(13) first.
2. Join Triangular Support Beam(13) with Triangular Middle Support Beam(14) and Triangular Frame Slanting Beam(15) by using a wooden hammer.



13 4x



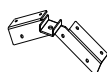
14 2x



15 4x

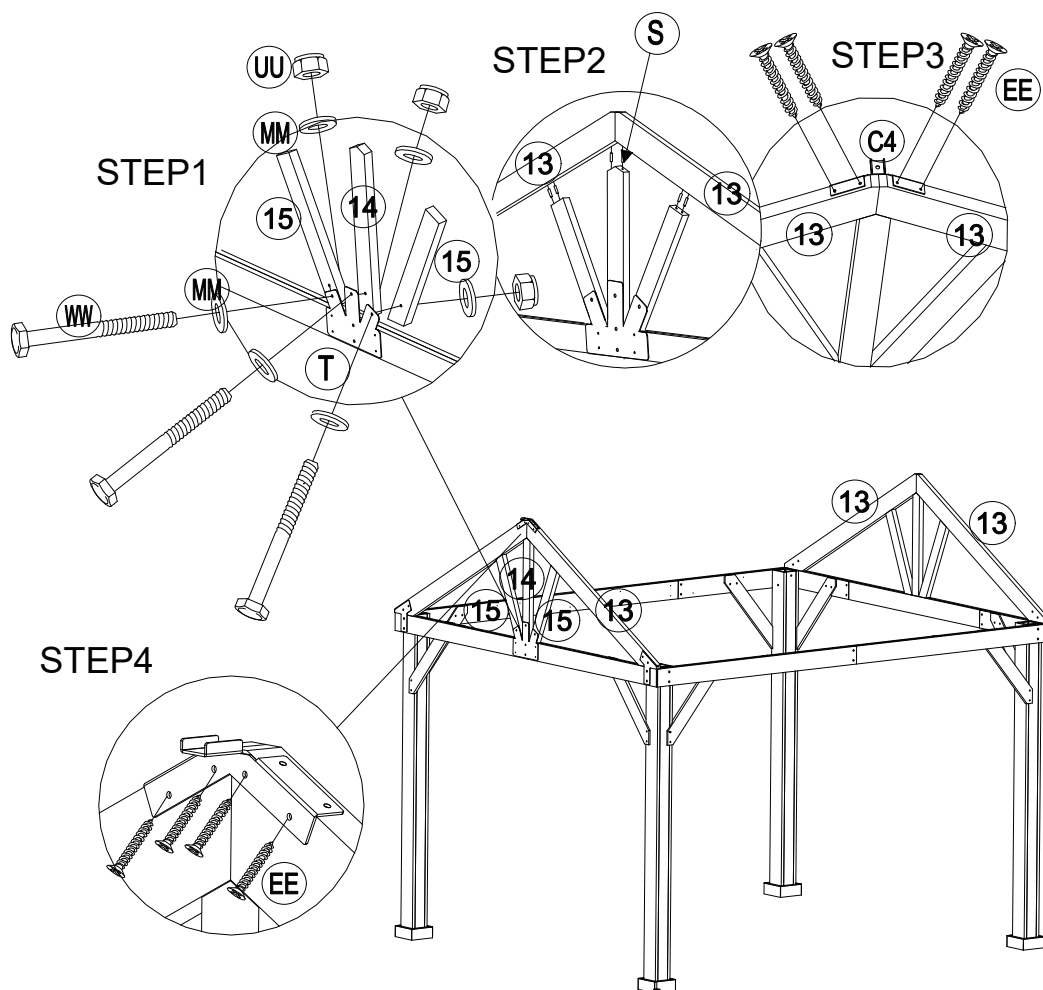


S 12x



C4 2x

9



EE 16x

M5X30



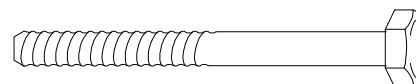
MM 12x

M8



UU 6x

M8



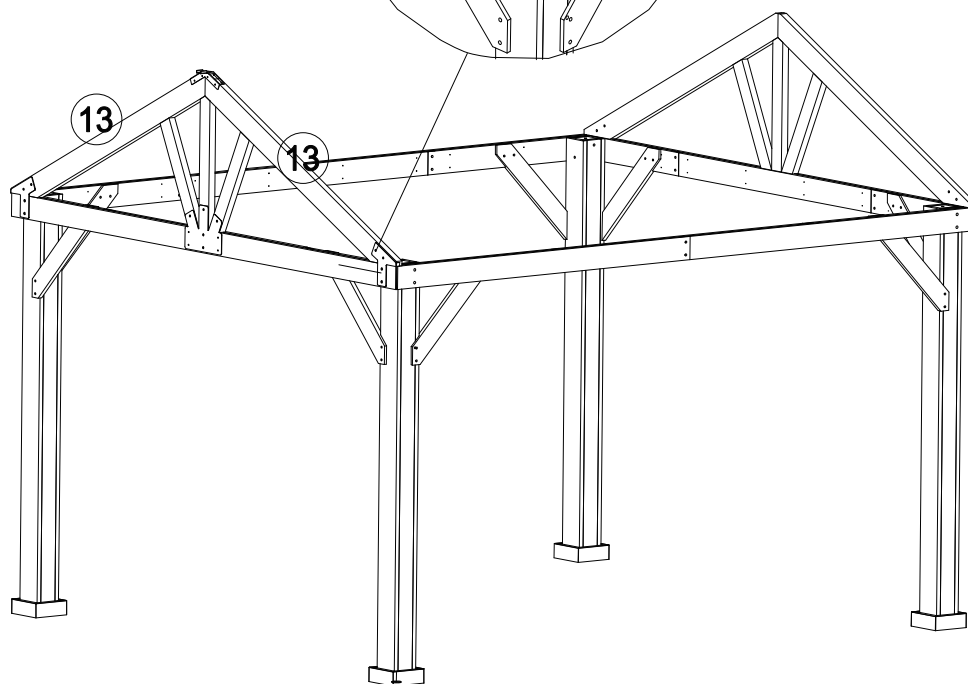
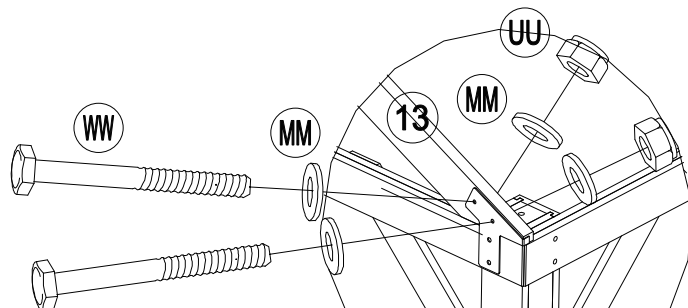
WW 6x

M8x50

<10>



13 4x



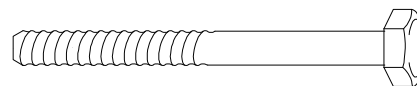
10



MM 16x M8



UU 8x M8

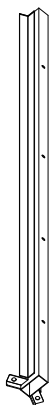


WW 8x M8x50

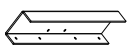
<11>



(F1) 1x

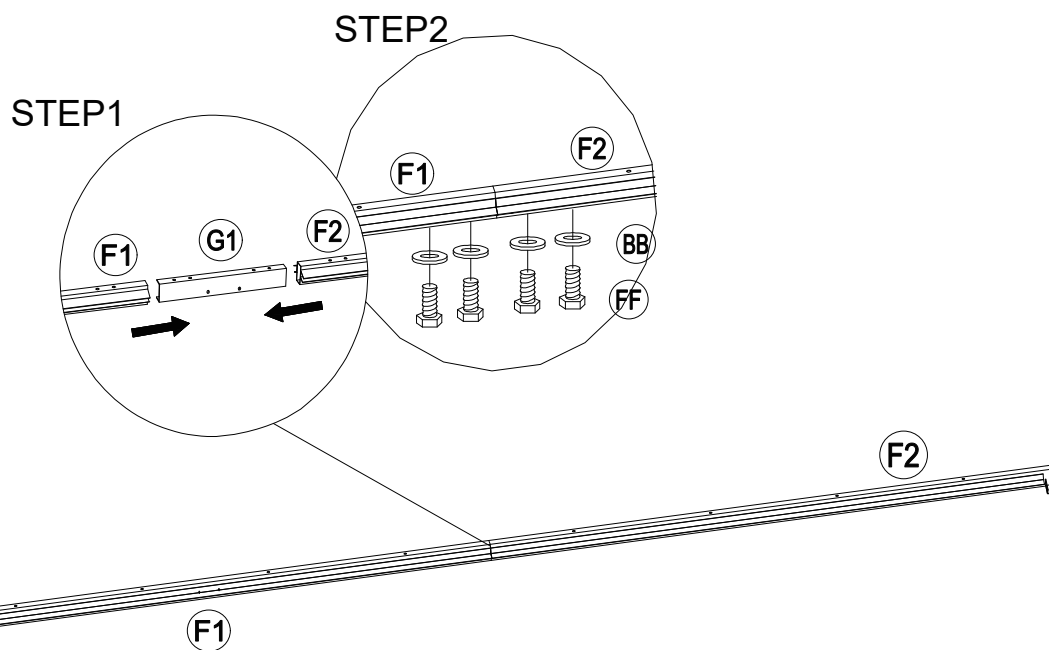


(F2) 1x



(G1) 1x

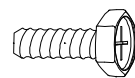
11



Attention:
Assemble Big Roof Beam 2(F2) and Big Roof Beam 1(F1) with
Connector(G1) one by one.



(BB) 4x M6



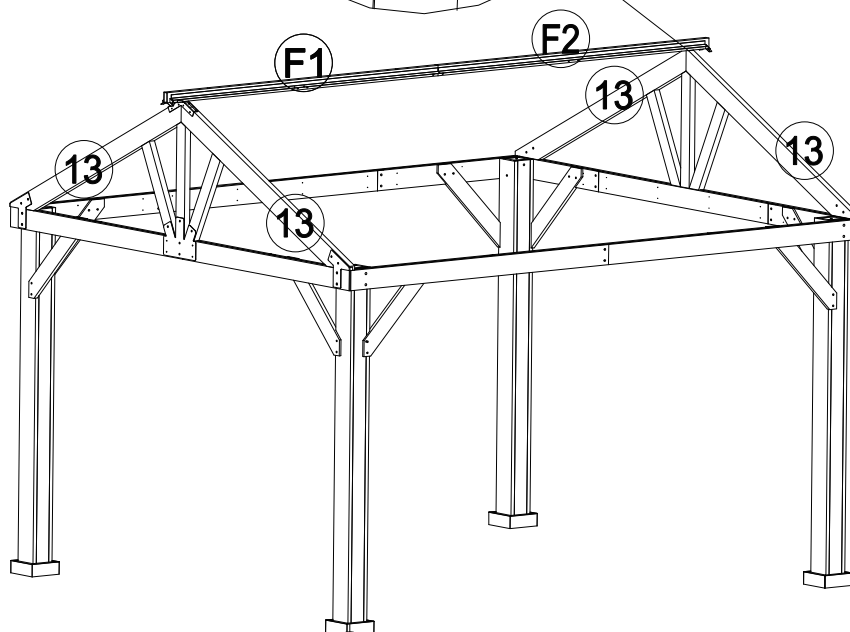
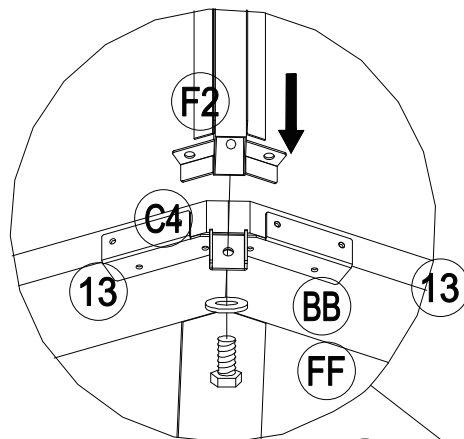
(FF) 4x M6x15

<12>



(F1)

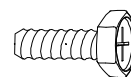
(F2)



12



M6
(BB) 2x



M6x15
(FF) 2x

<13>

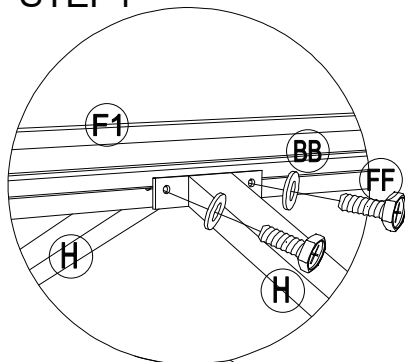


(H) 6x

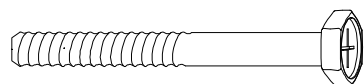
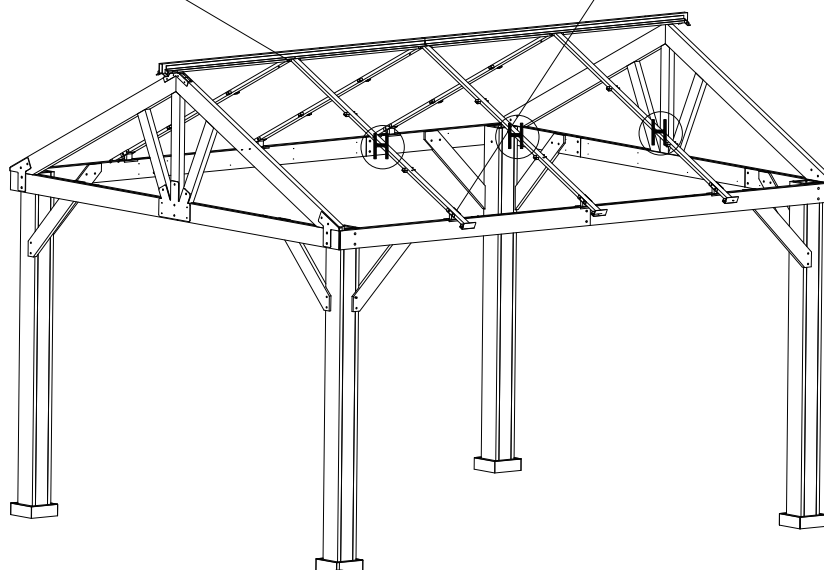
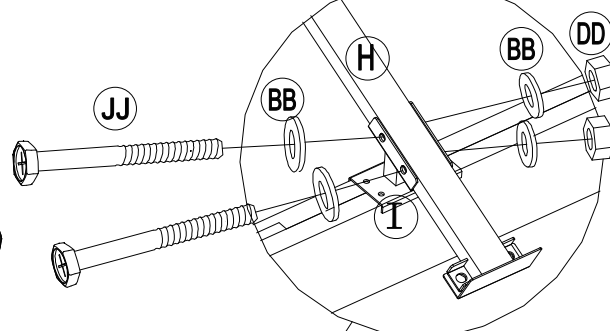


(I) 6x

STEP1



STEP2



(JJ) 12x

M6X55



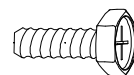
(DD) 12x

M6



(BB) 36x

M6



(FF) 12x

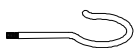
M6x15

13

<14>

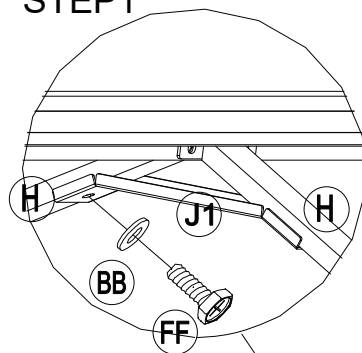


(J1) 3x

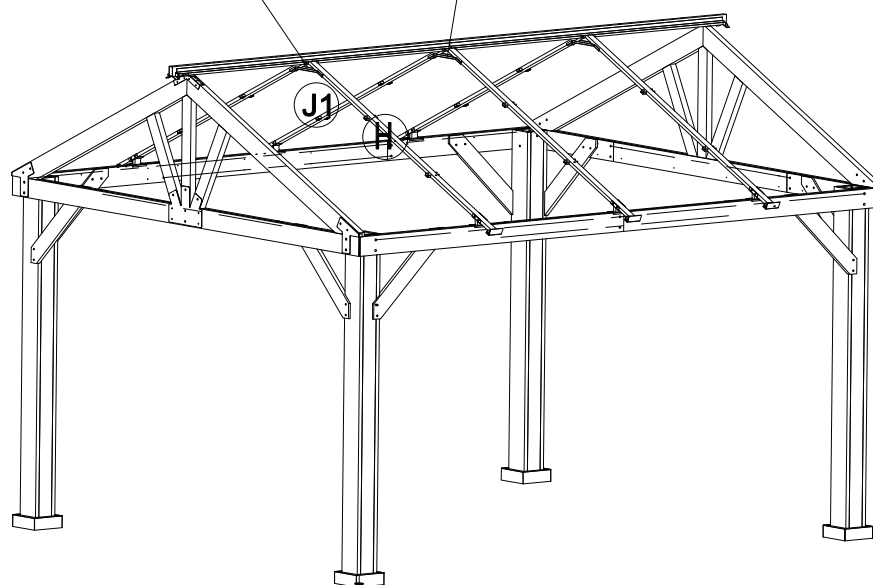
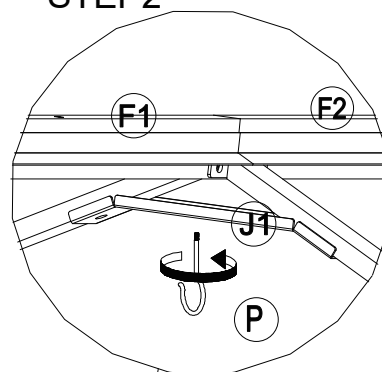


(P) 1x

STEP1



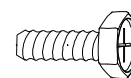
STEP2



14



(BB) 6x M6



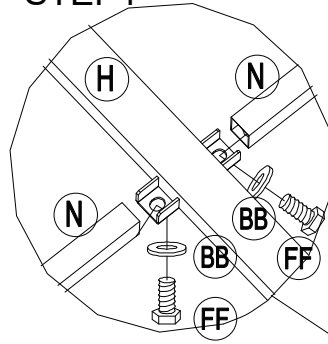
(FF) 6x M6x15

<15>

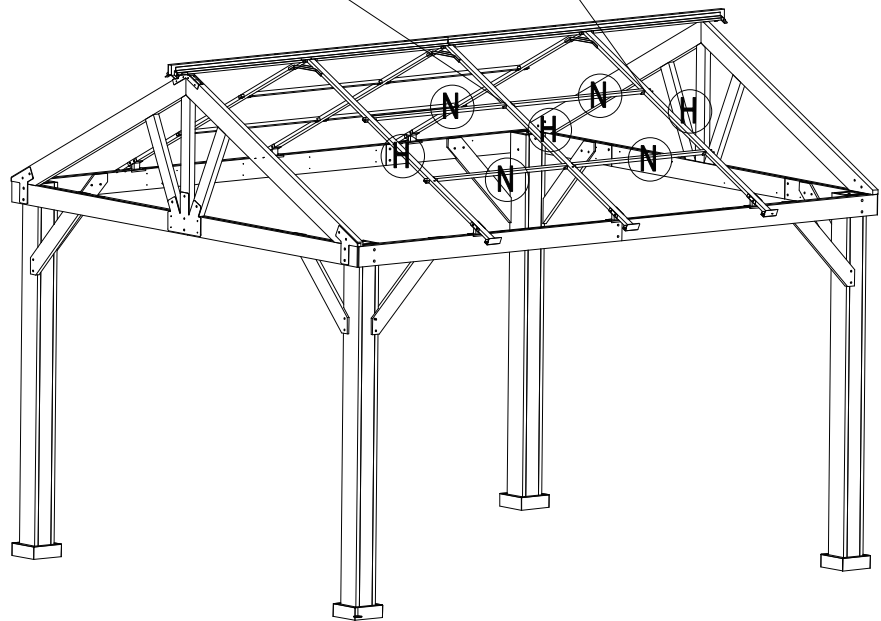
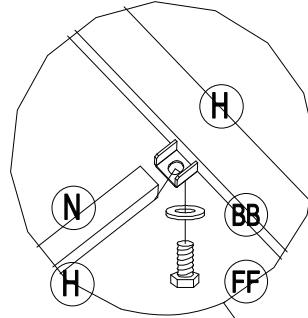


(N) 8x

STEP1



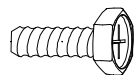
STEP2



15



M6
(BB) 16x

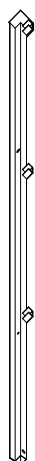


M6x15
(FF) 16x

<16>



(M1) 2x



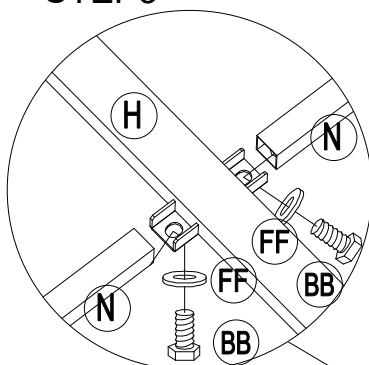
(M2) 2x



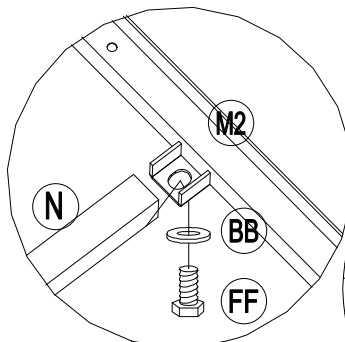
(N) 8x

16

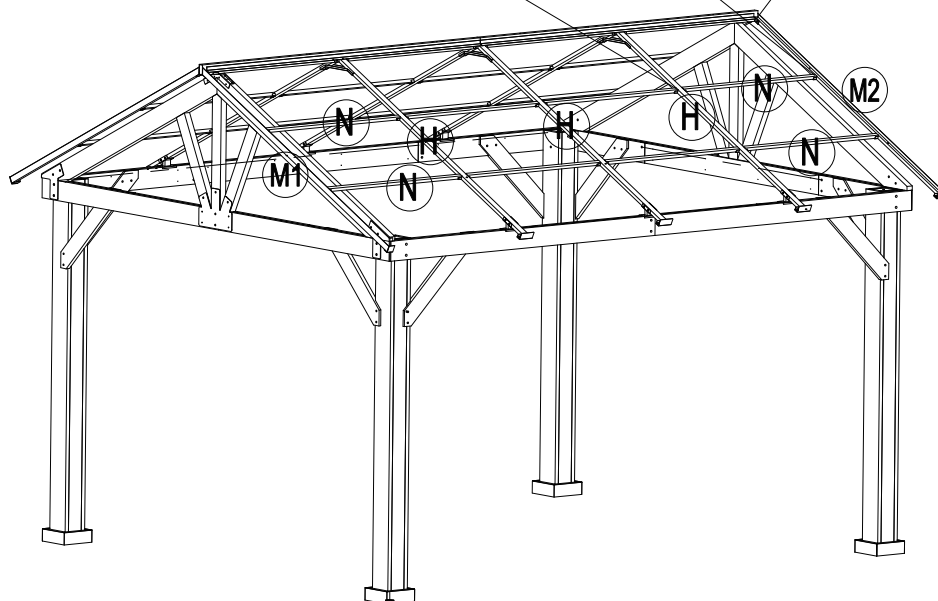
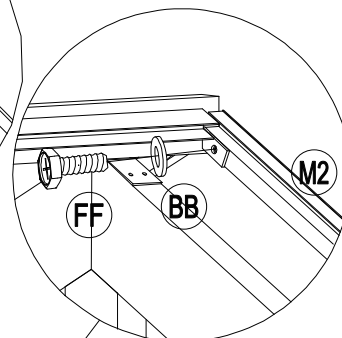
STEP3



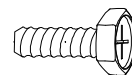
STEP2



STEP1



M6
(BB) 20x



M6x15
(FF) 20x

<17>



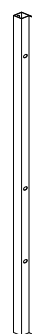
(L1) 2x



(L2) 2x

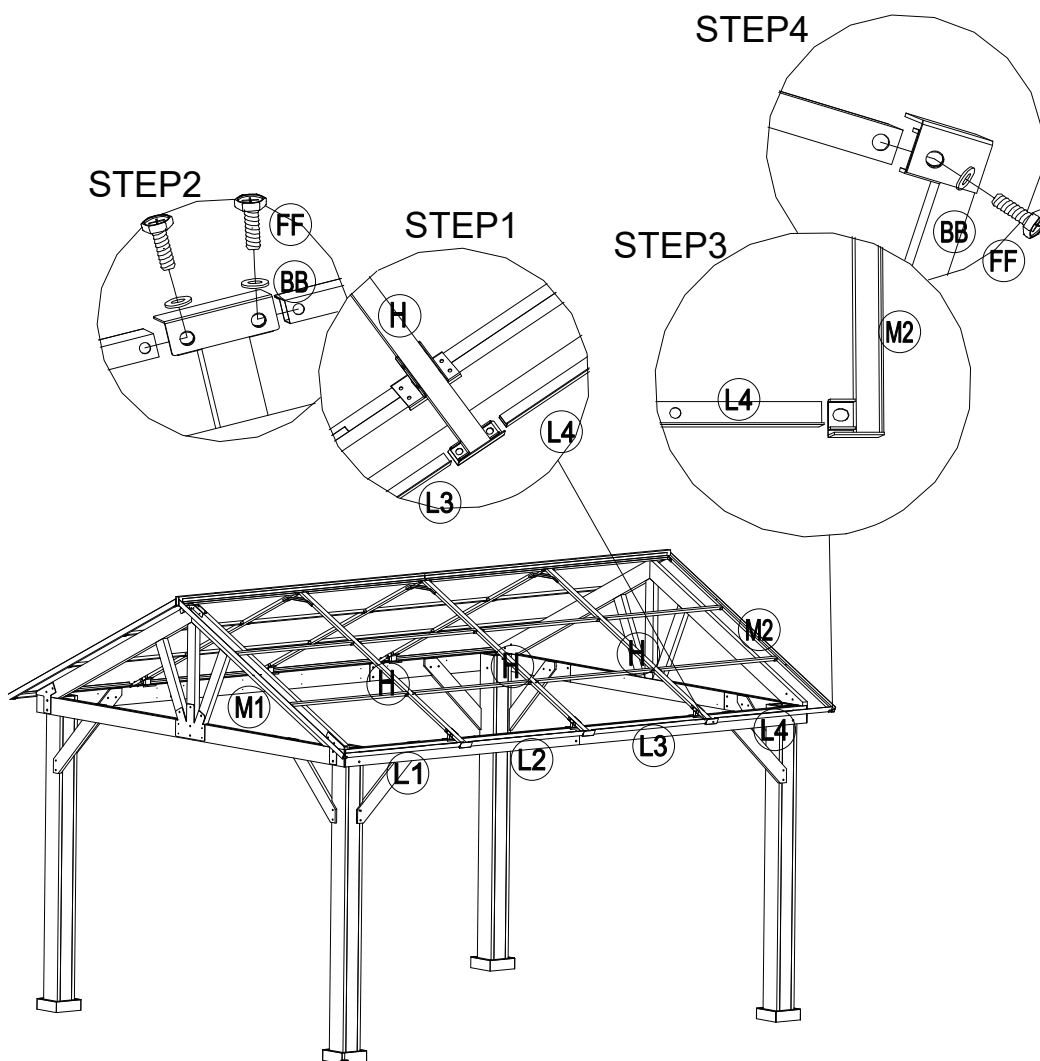


(L3) 2x



(L4) 2x

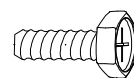
17



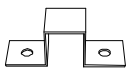
Attention:
Please make sure that join Big Roof Lower Tube (L1) with the Big Roof Side(M1).



(BB) 16x M6

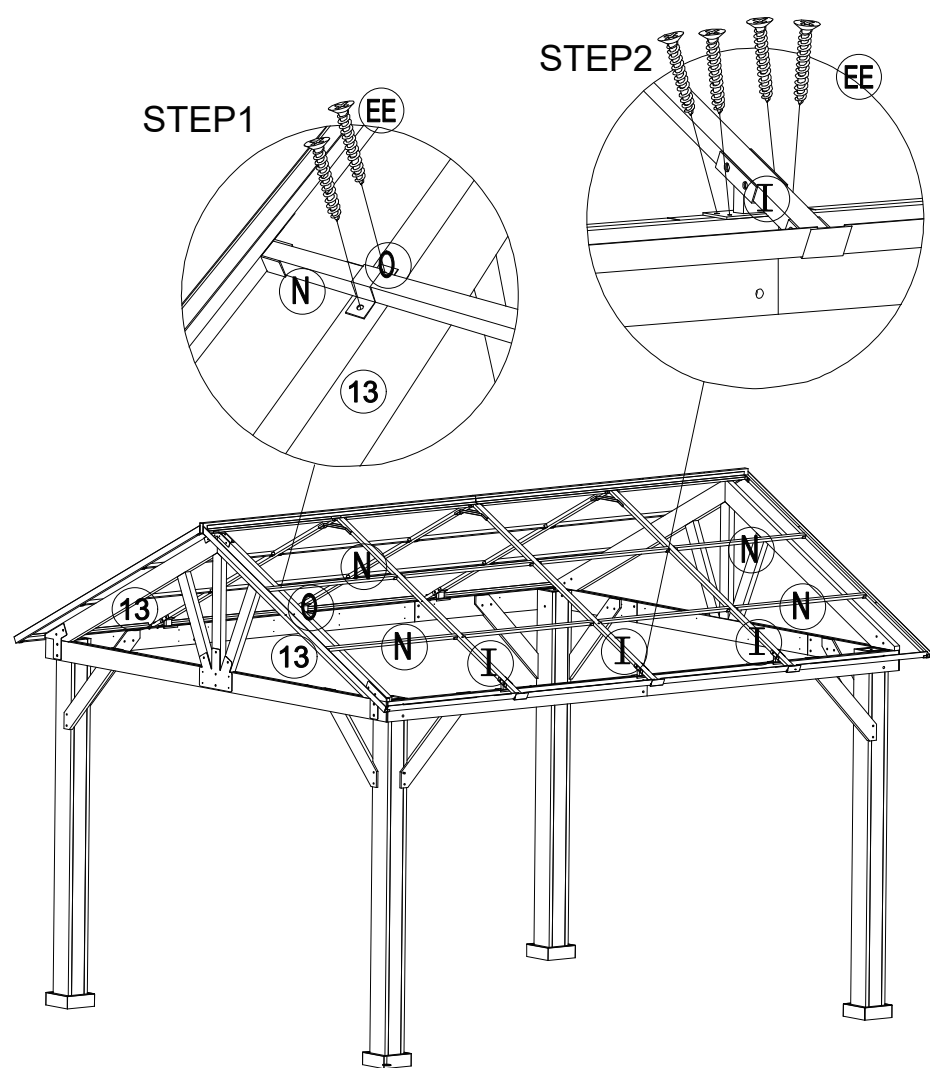


(FF) 16x M6x15



○ 8x

<18>



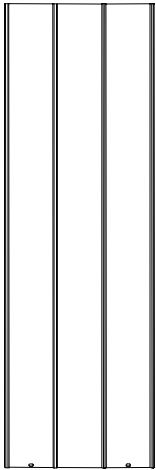
18



EE 40x

M5x30

<19>



P1 4x

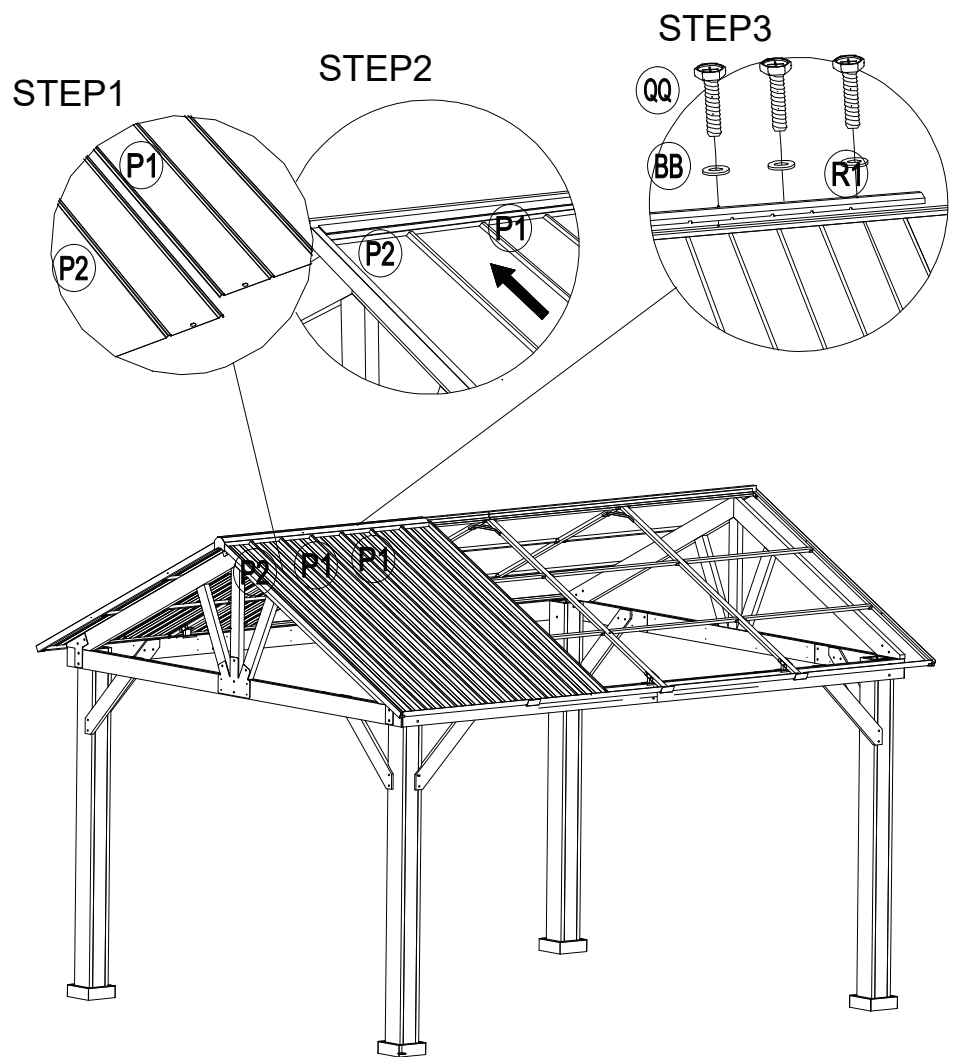


P2 2x



R1 1x

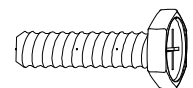
19



Attention:
Please assemble the pannel with a 2 m adjustable ladder.

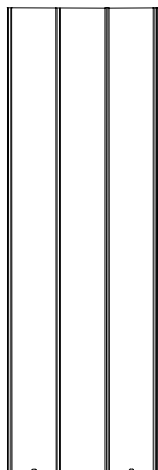


BB 3x M6



QQ 3x M6x35

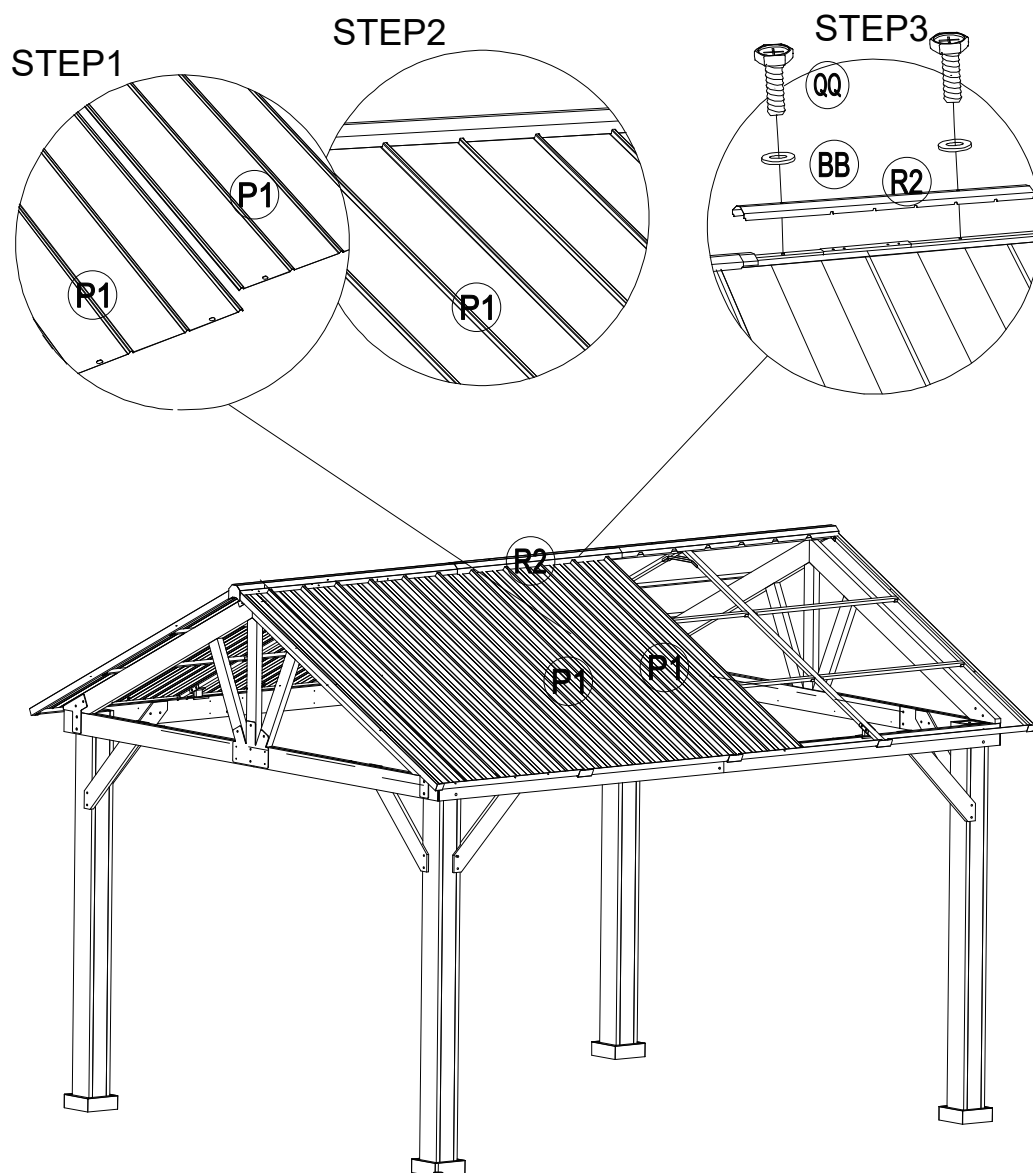
<20>



P1 2x



R2 1x

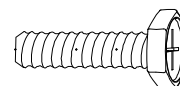


Attention:
Please assemble the pannel with a 2 m adjustable ladder.

20

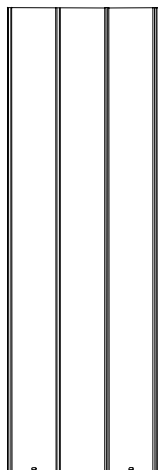


BB 2x M6



QQ 2x M6x35

<21>



(P1) 4x

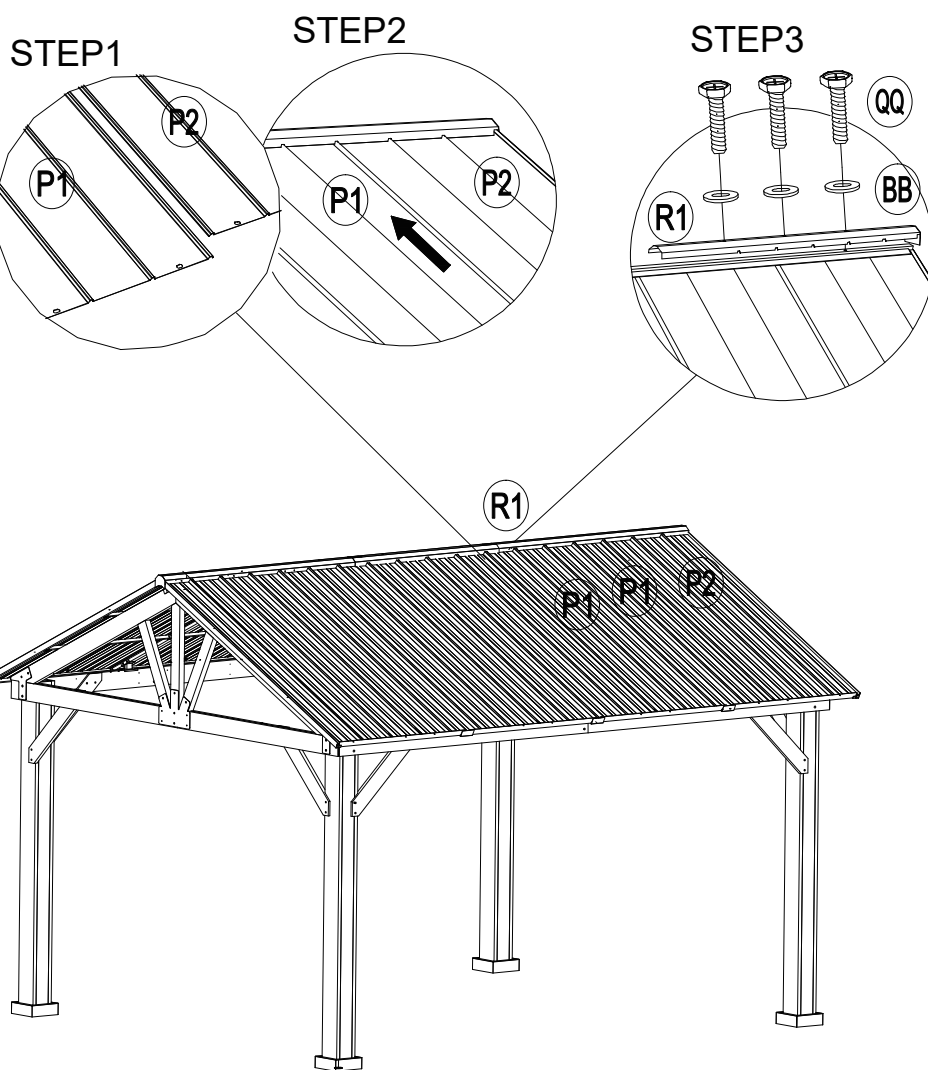


(P2) 2x



(R1) 1x

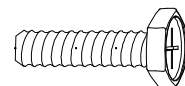
21



Attention:
Please assemble the pannel with a 2 m adjustable ladder.



(BB) 3x M6

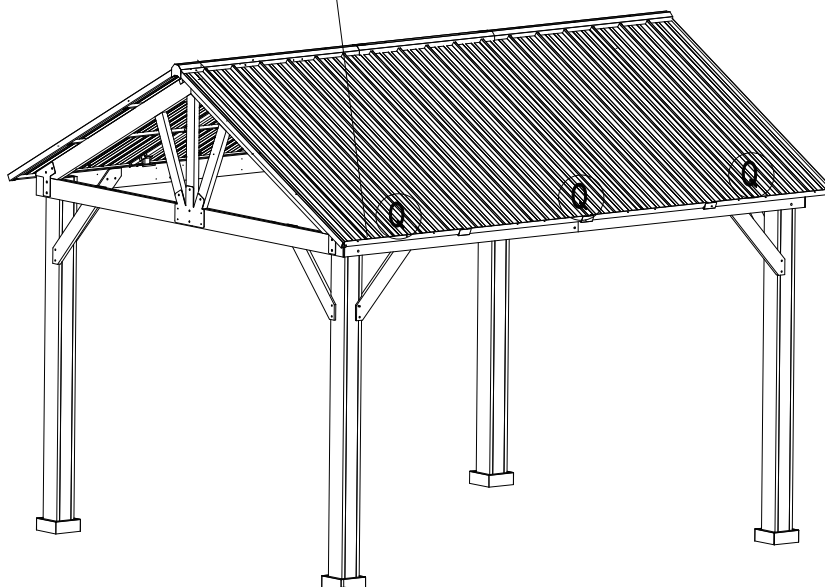
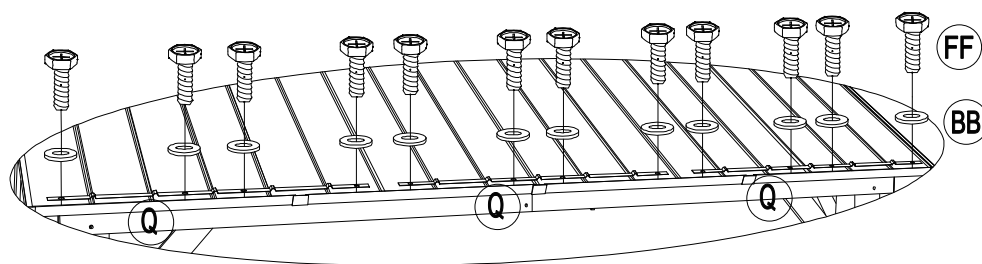


(QQ) 3x M6x35

<22>



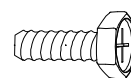
Q 6x



22



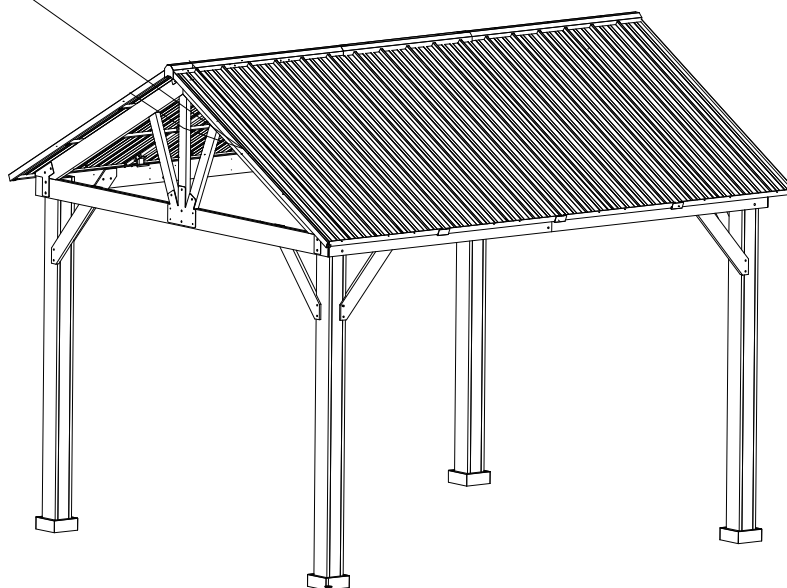
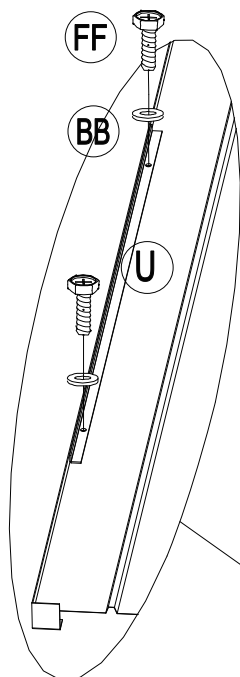
BB M6
24x



FF M6x15
24x

<23>

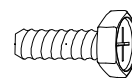
U 4x



23

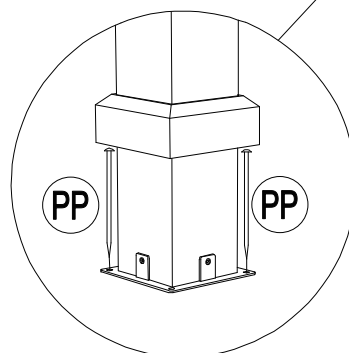
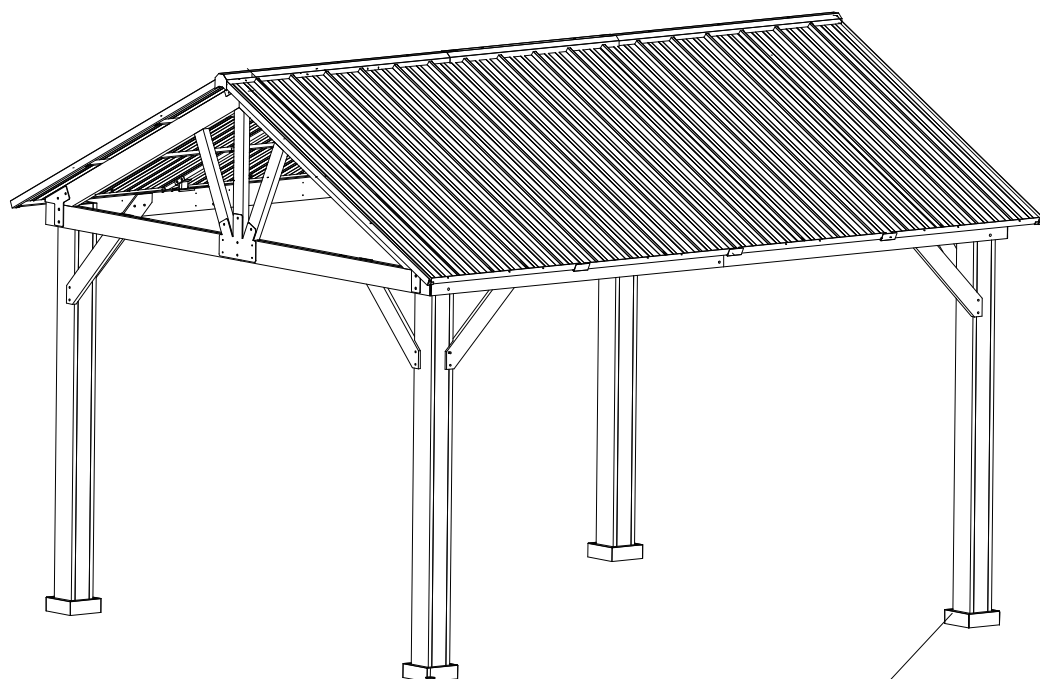


BB 8x M6

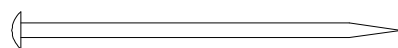


FF 8x M6x15

<24>



24



Ø8X180
8x

PP