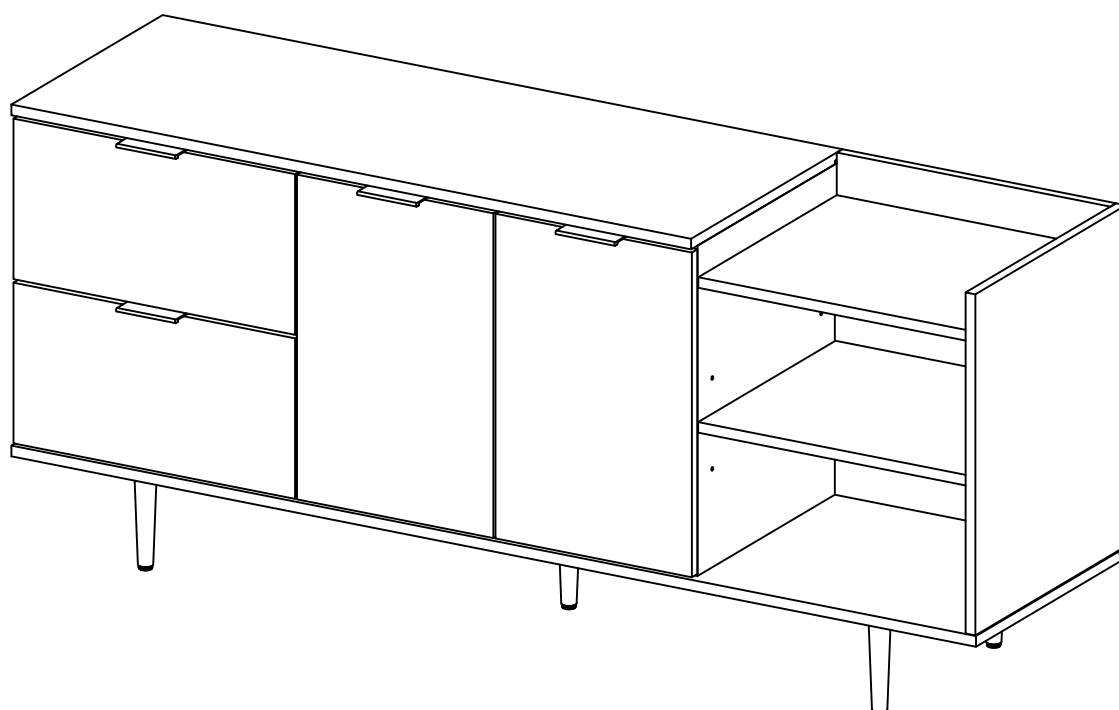
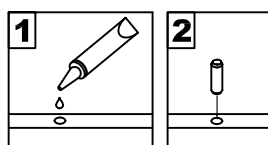


Assembly Instructions

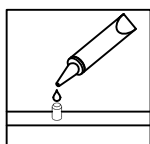


General Assembly Guidelines

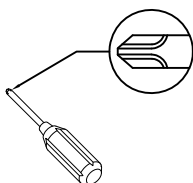
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



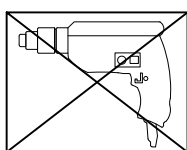
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



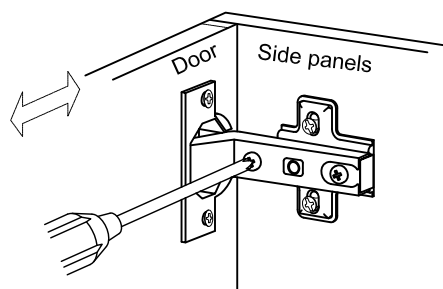
- VI. A Phillips head screwdriver is required for the assembly of this product .



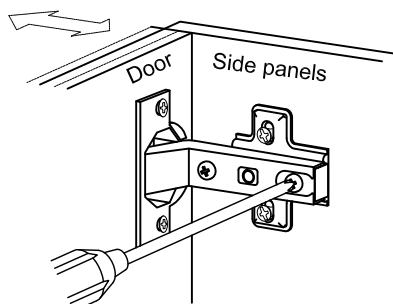
- VII. Power tools should not be used to assemble this product .



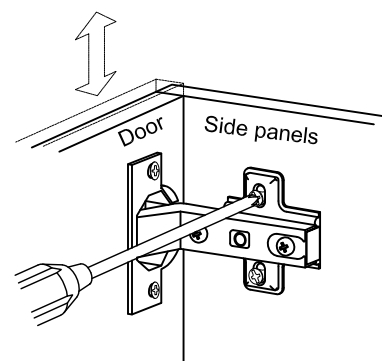
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

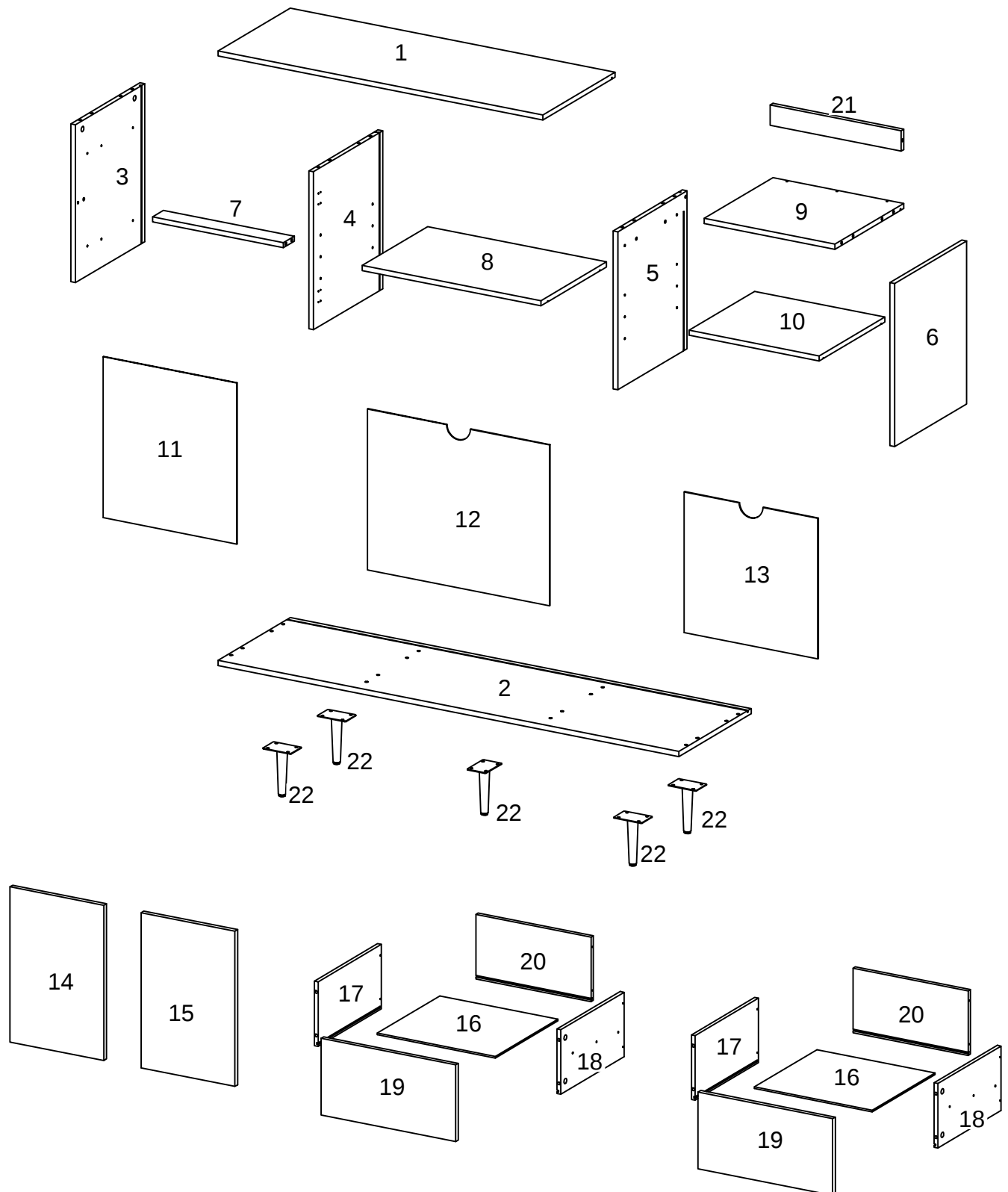


In-and-Out
by loosening the hinge-arm
mounting screw

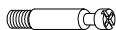
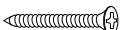
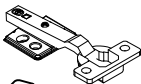
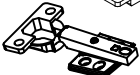
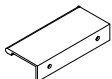
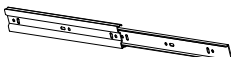
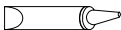


Vertical
Via slots in the mounting
plate or via cam adjustment

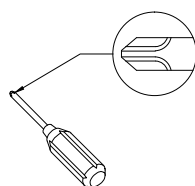
Parts List



Hardware List

A		Ø8x30mm	Wooden dowel	22 pcs
B		Ø6x32mm	Cam bolt	20 pcs
C		Ø15x11mm	Cam lock	12 pcs
D		Ø15x9.5mm	Cam lock	8 pcs
E		Ø3.5x14mm	Screw	24 pcs
F		Ø4x32mm	Screw	11 pcs
G		Ø6x50mm	Screw	8 pcs
H		Ø6x12mm	Bolt	20 pcs
J		Ø8x5x16mm	Shelf support pin	8 pcs
K		Ø30mm	Sticker	20 pcs
L			Plastic wedge	12 pcs
M		Ø3x17mm	Screw	12 pcs
N			Hinge	2 pcs
P			Hinge	2 pcs
Q		M4	Hex key	1 pc
R			Handle	4 pcs
S		Ø3.5x14mm	Screw	8 pcs
T		Ø3x12mm	Screw	24 pcs
U			Drawer slider	2 sets
V			Glue tube	1 pc

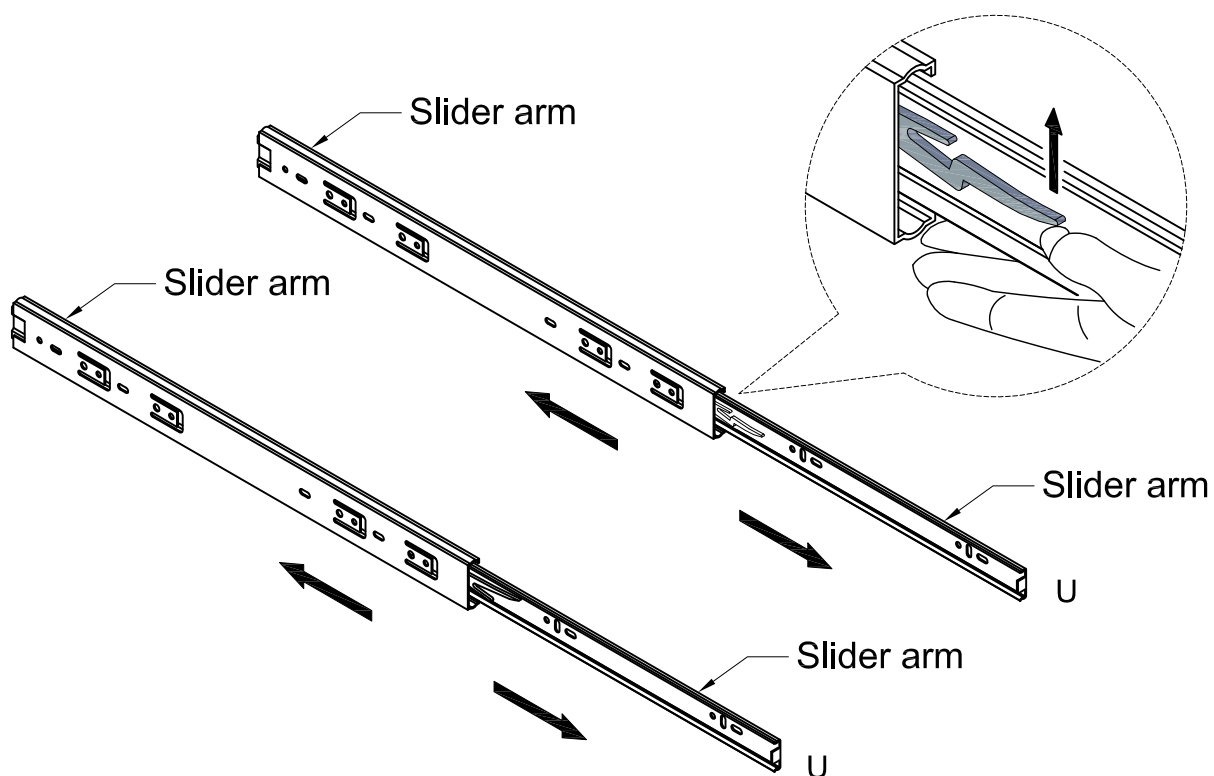
* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly
(not included)

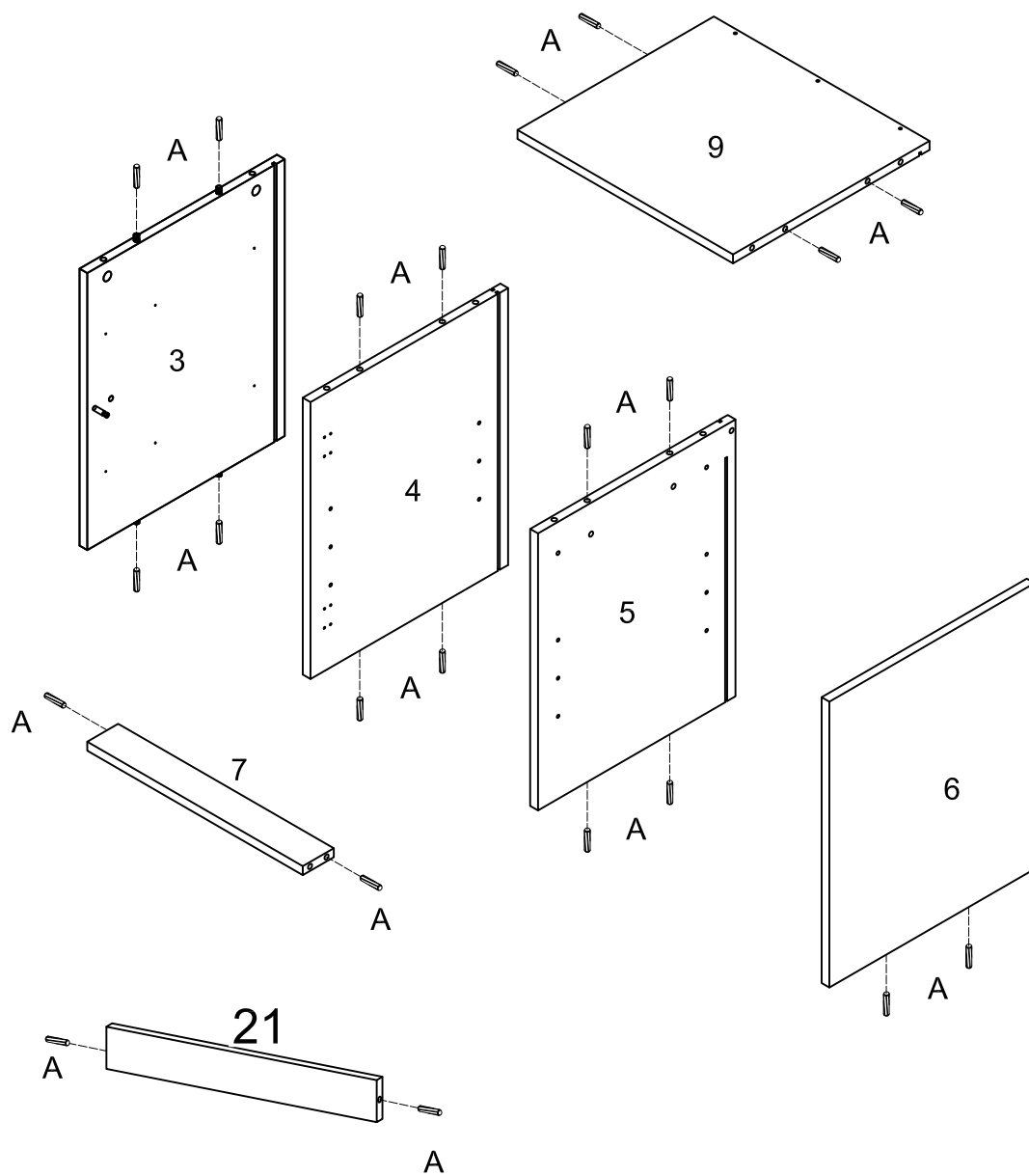
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



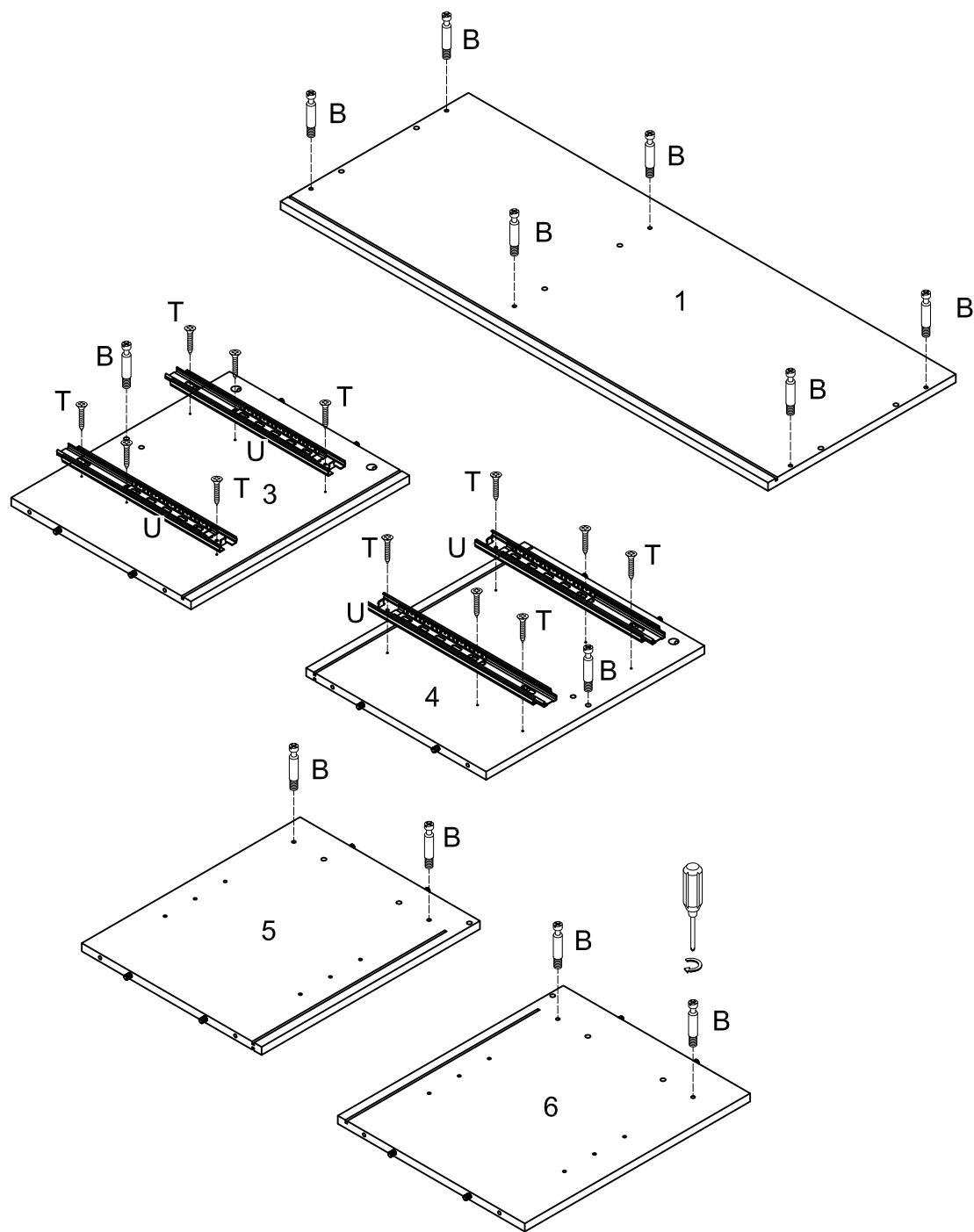
Separate the slider arm (U) using trigger as per diagram.

Step 2



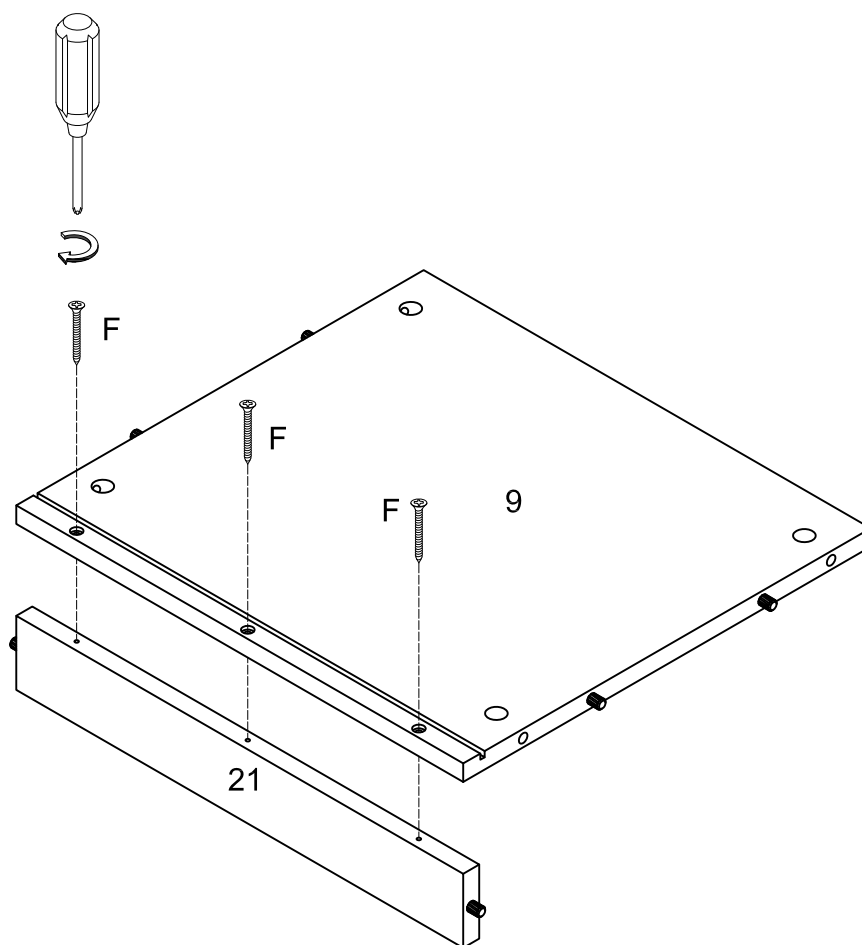
Insert wooden dowel (A) into parts (3,4,5,6,7,9,21) as per diagram.

Step 3



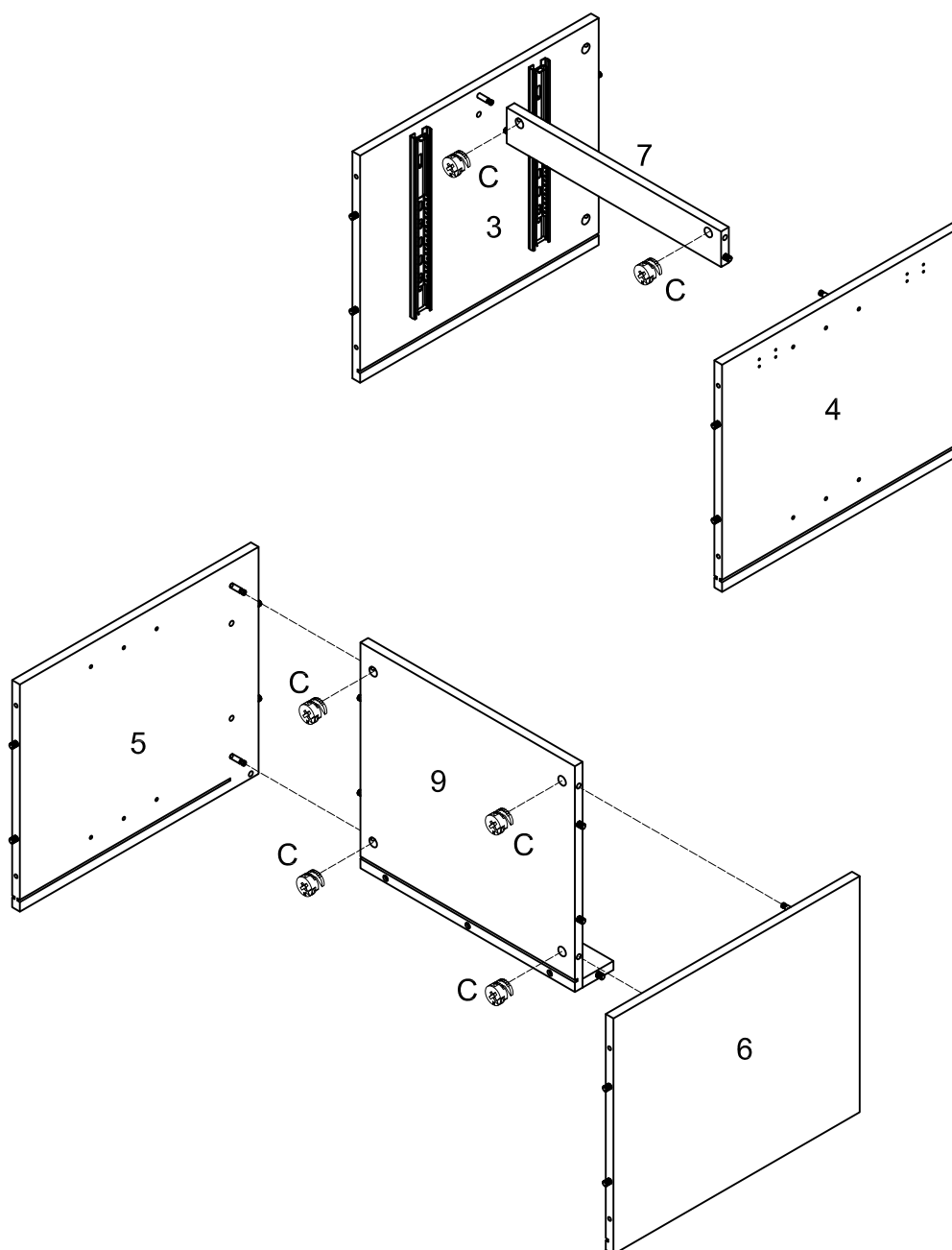
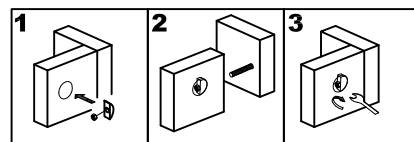
Insert cam bolt (B) into parts (1,3,4,5,6). Then attach drawer slider (U) to parts (3,4) using screw (T).

Step 4



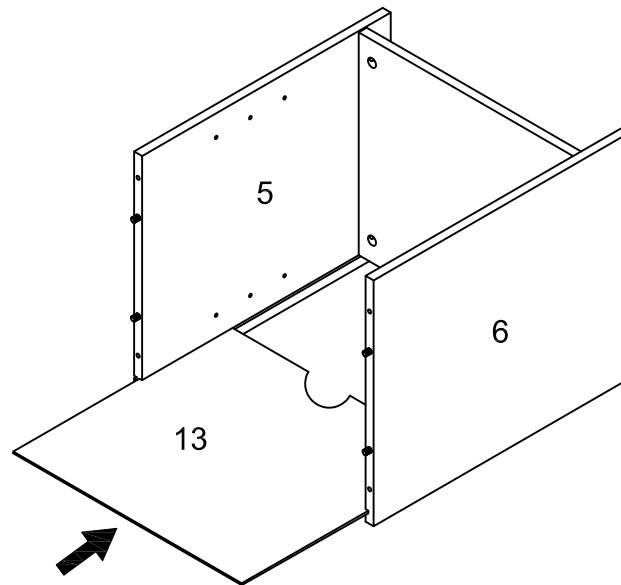
Using screw (F) secure part (9) to part (21) with Philips head screwdriver as per diagram.

Step 5



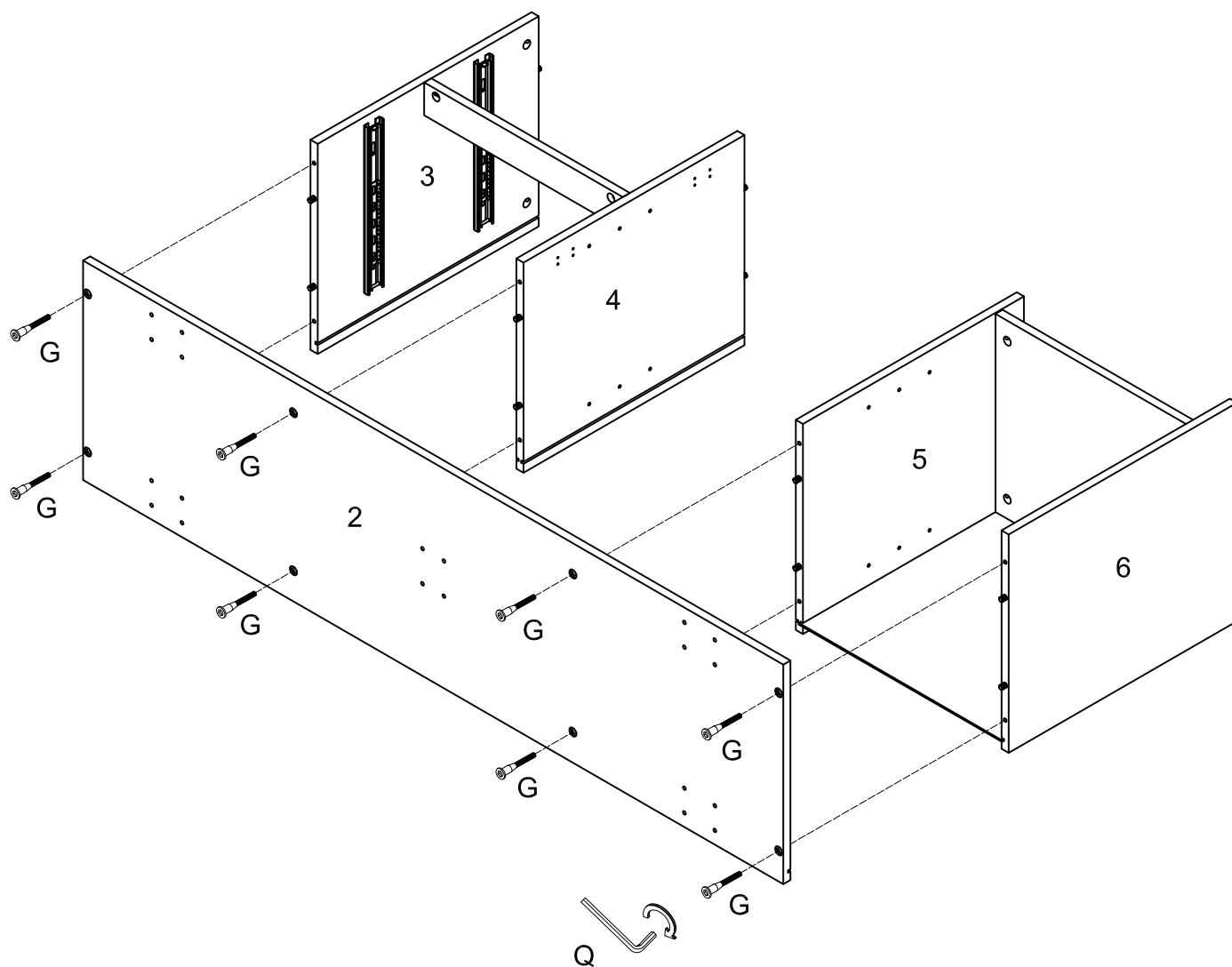
Using cam lock (C) attach part (7) to parts (3,4), then secure part (9) to parts (5,6) also using cam lock (C) as per diagram.

Step 6



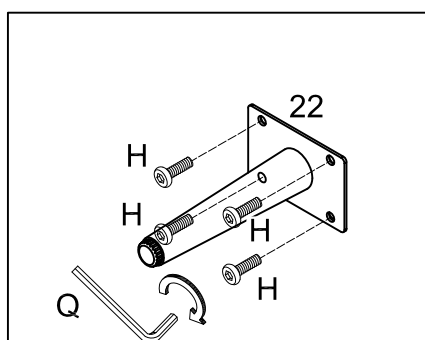
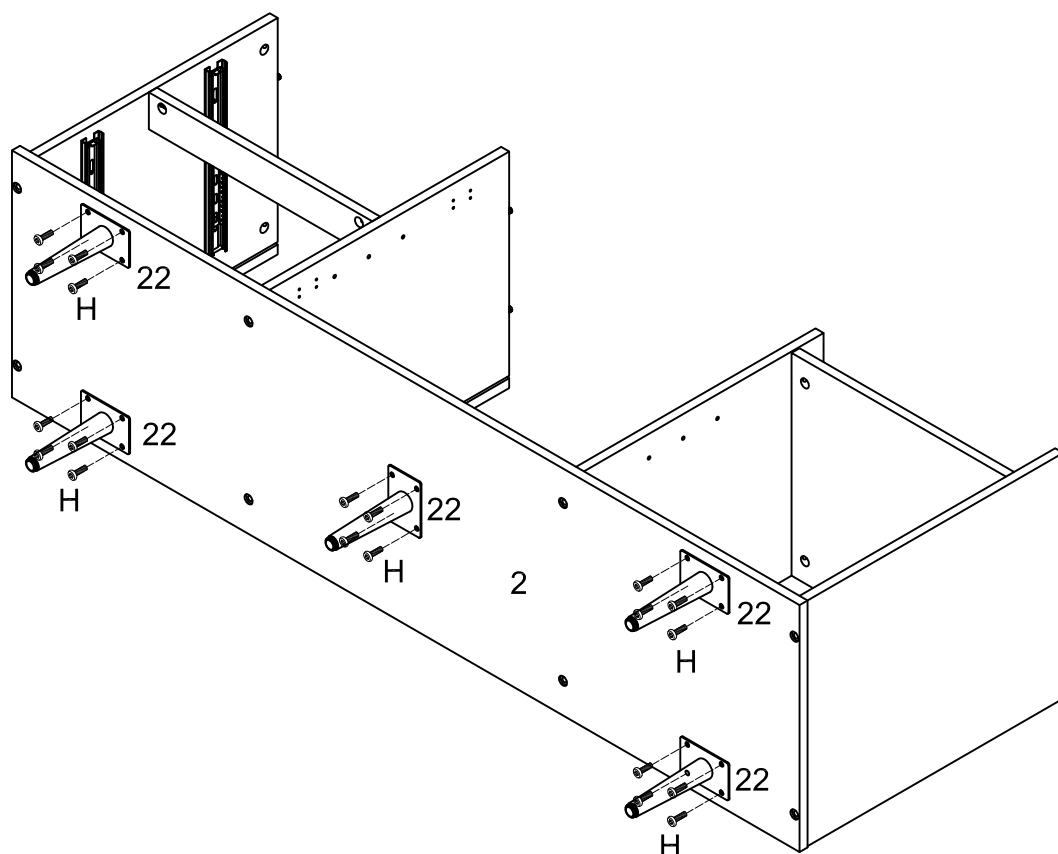
Insert part (13) into parts (5,6) as per diagram.

Step 7



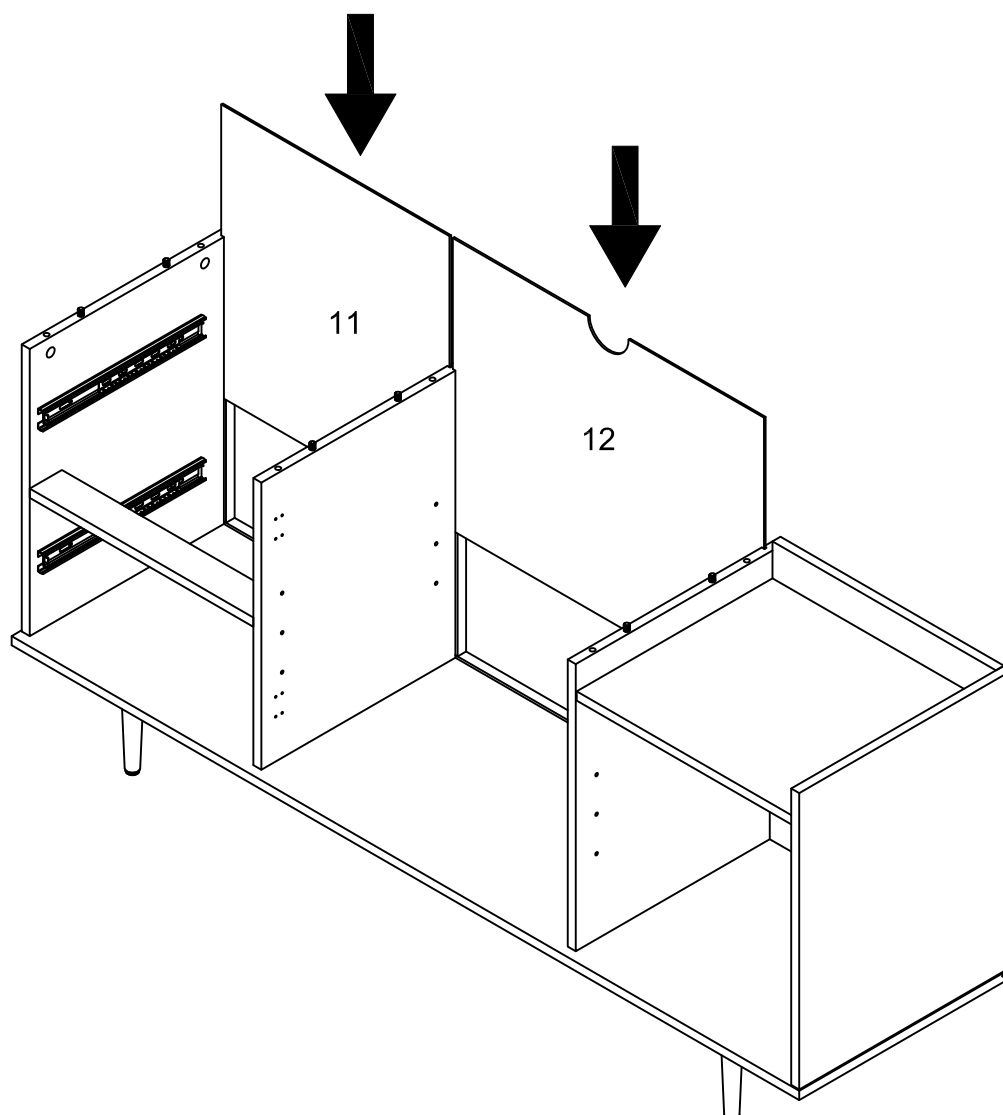
Using screw (G) attach part (2) to parts (3,4,5,6) with hex key (Q) as per diagram.

Step 8



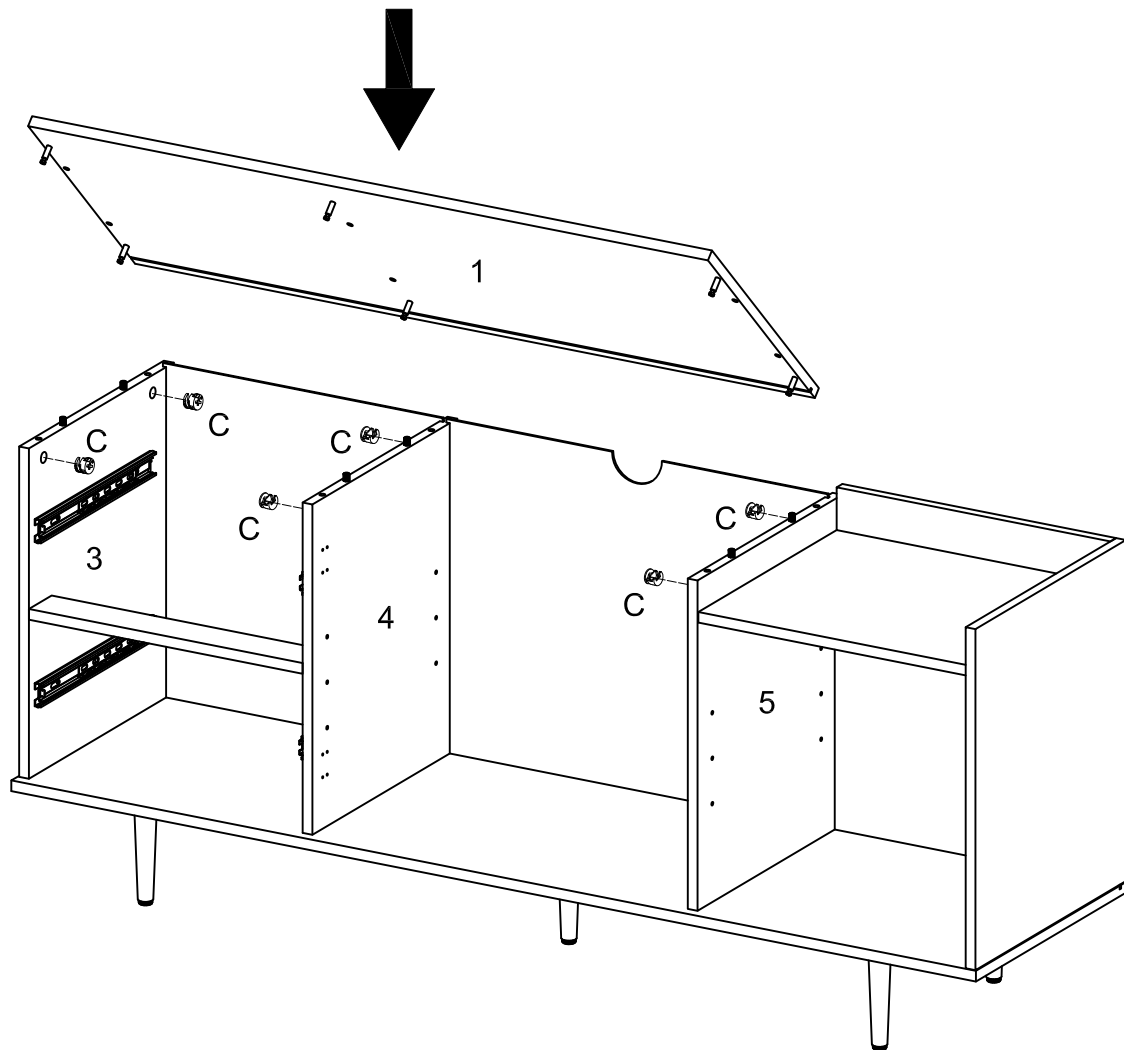
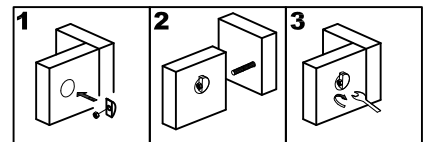
Using bolt (H) secure parts (22) to part (2) with hex key (Q) as per diagram.

Step 9



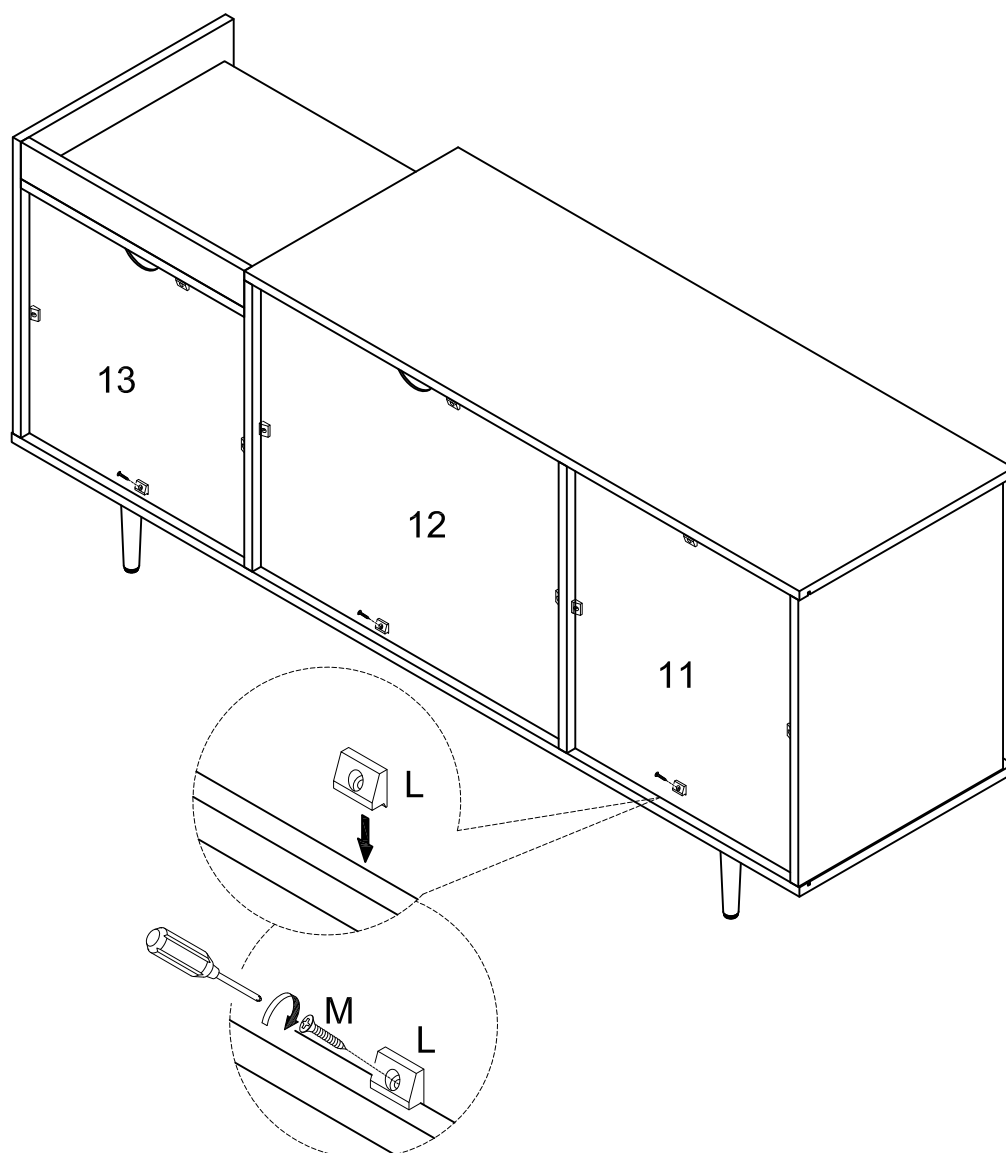
Insert parts (11,12) as per diagram.

Step 10



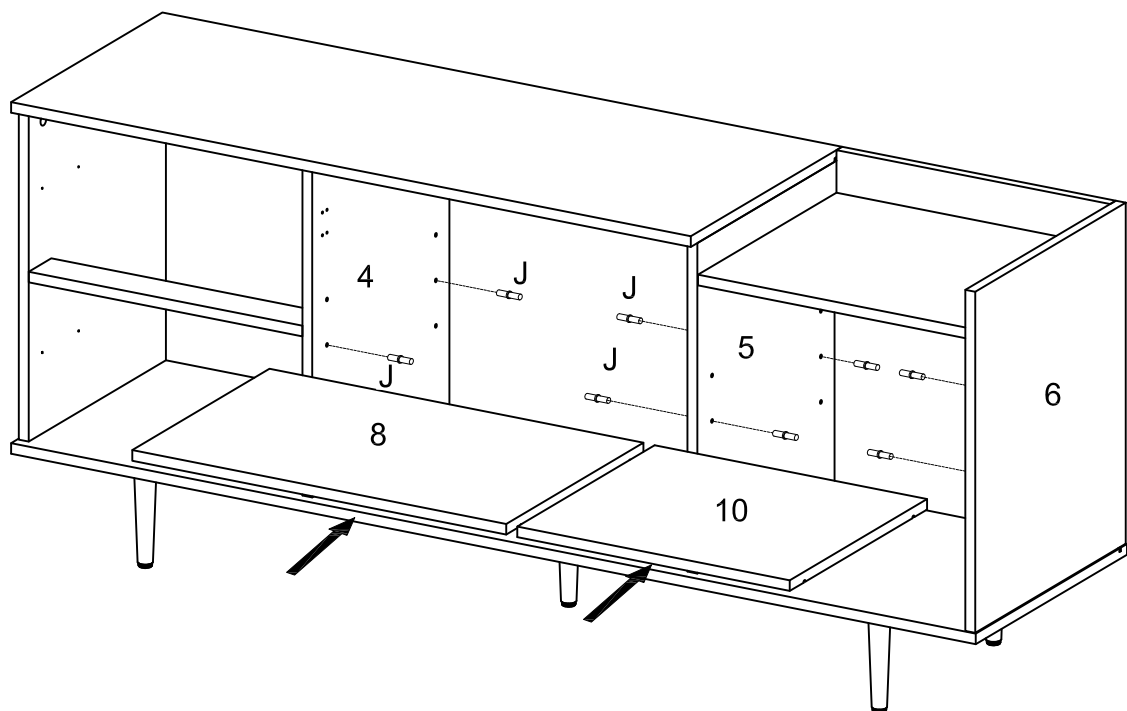
Secure part (1) to parts (3,4,5) using cam lock (C) .

Step 11



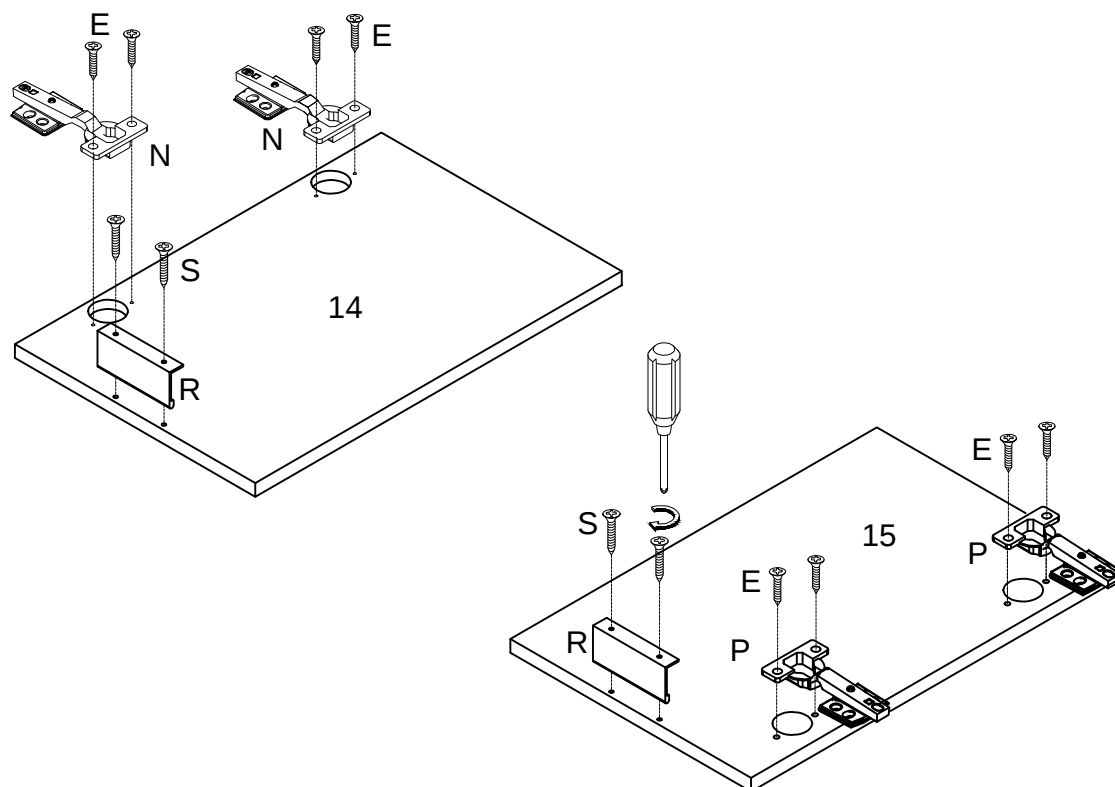
Insert wedge (L) into frame of parts (3,4,5) and secure using screw (M) as per diagram.

Step 12



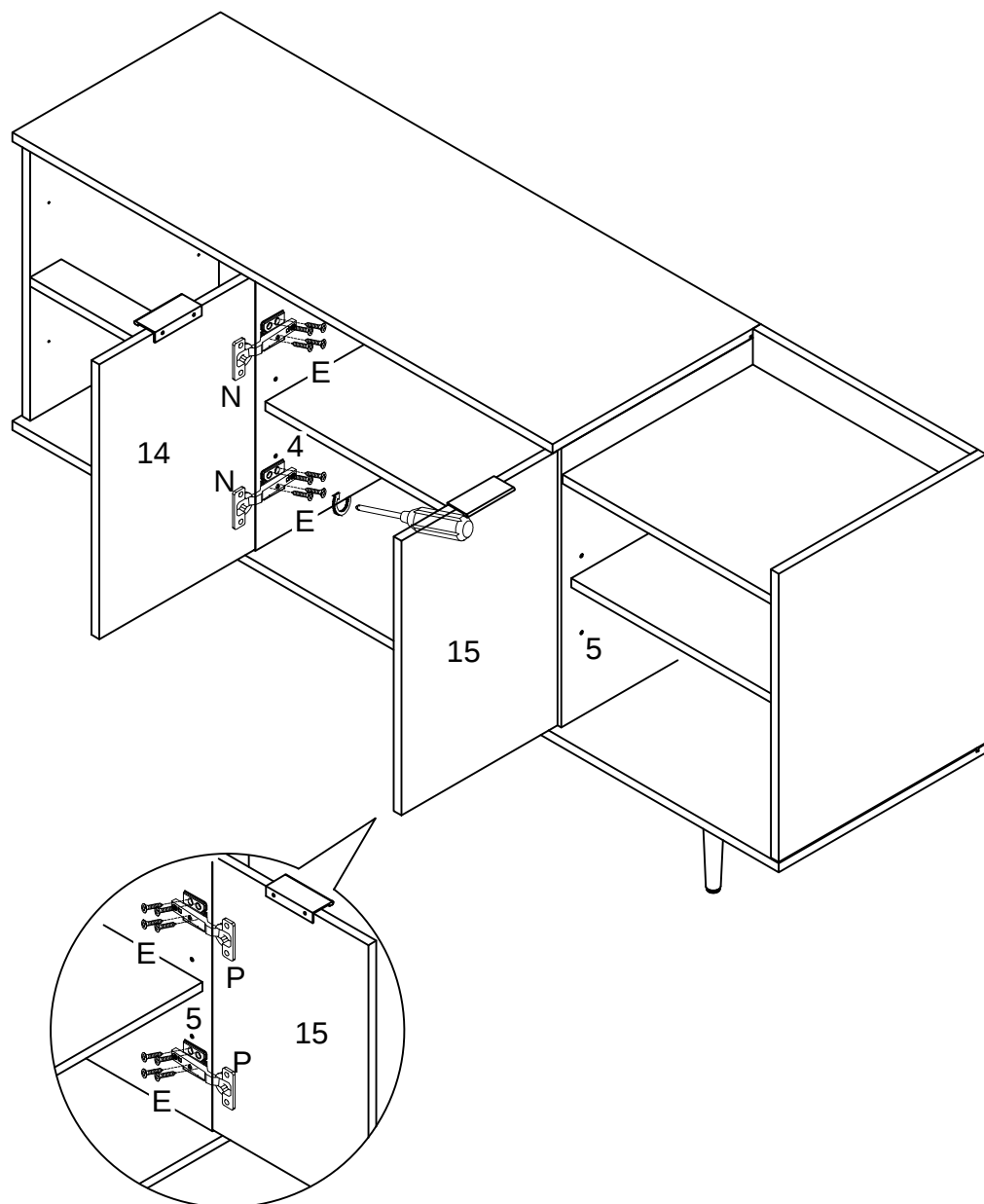
Insert shelf support pin (J) to parts (4,5,6), put parts (8,10) into part (4,5,6) as per diagram.

Step 13



Secure parts (R) to parts (14,15) using screw (S). Then attach hinges(N) to part (14) using screw (E) and attach hinges(P) to part (15) also using screw (E).

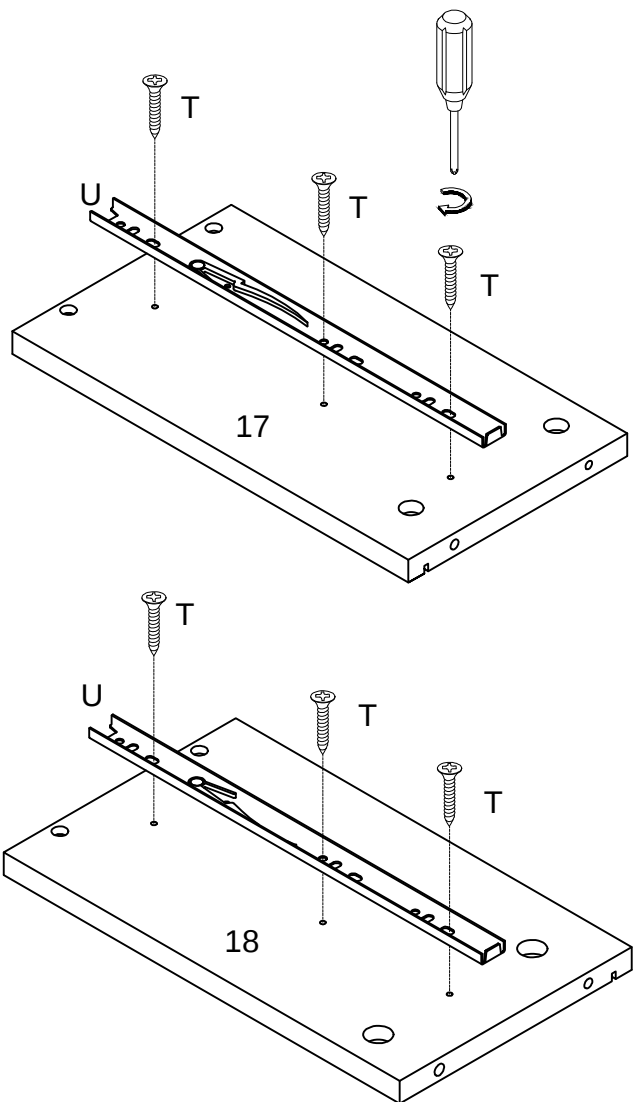
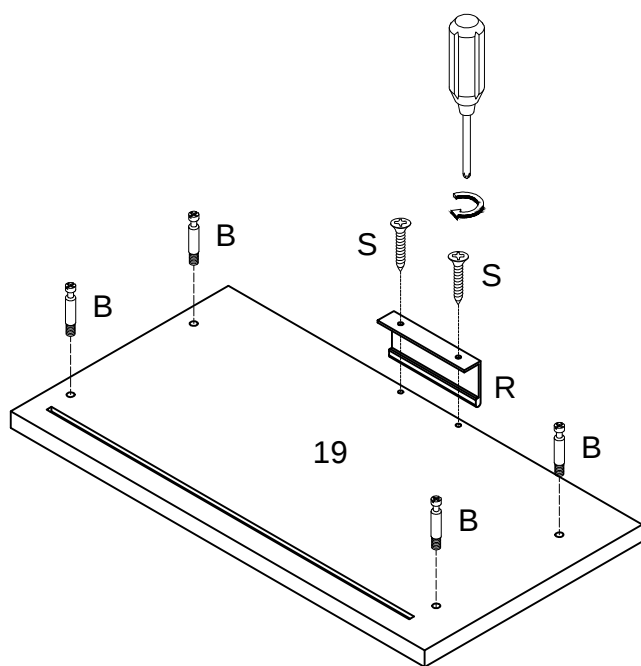
Step 14



Using screw (E) insert hinge (N) into part (4). Using screw (E) insert hinge (P) into part (5) with Philips head screwdriver as per diagram.

Step 15

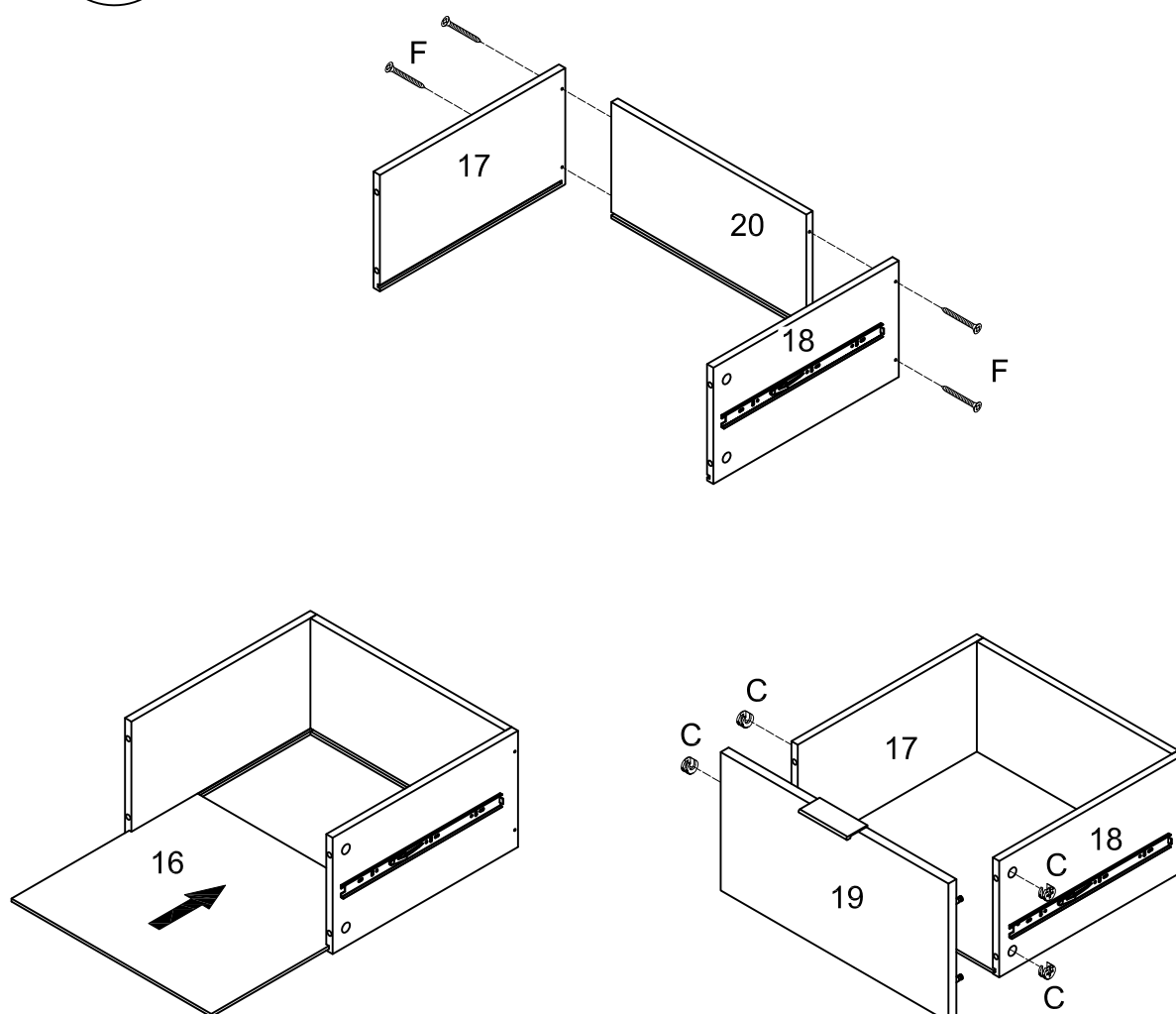
x2



Using screw (T) to secure slider (U) to parts (17,18) Insert cam bolt (B) into part (19) then secure handle (R) to part (19) using screw (S).

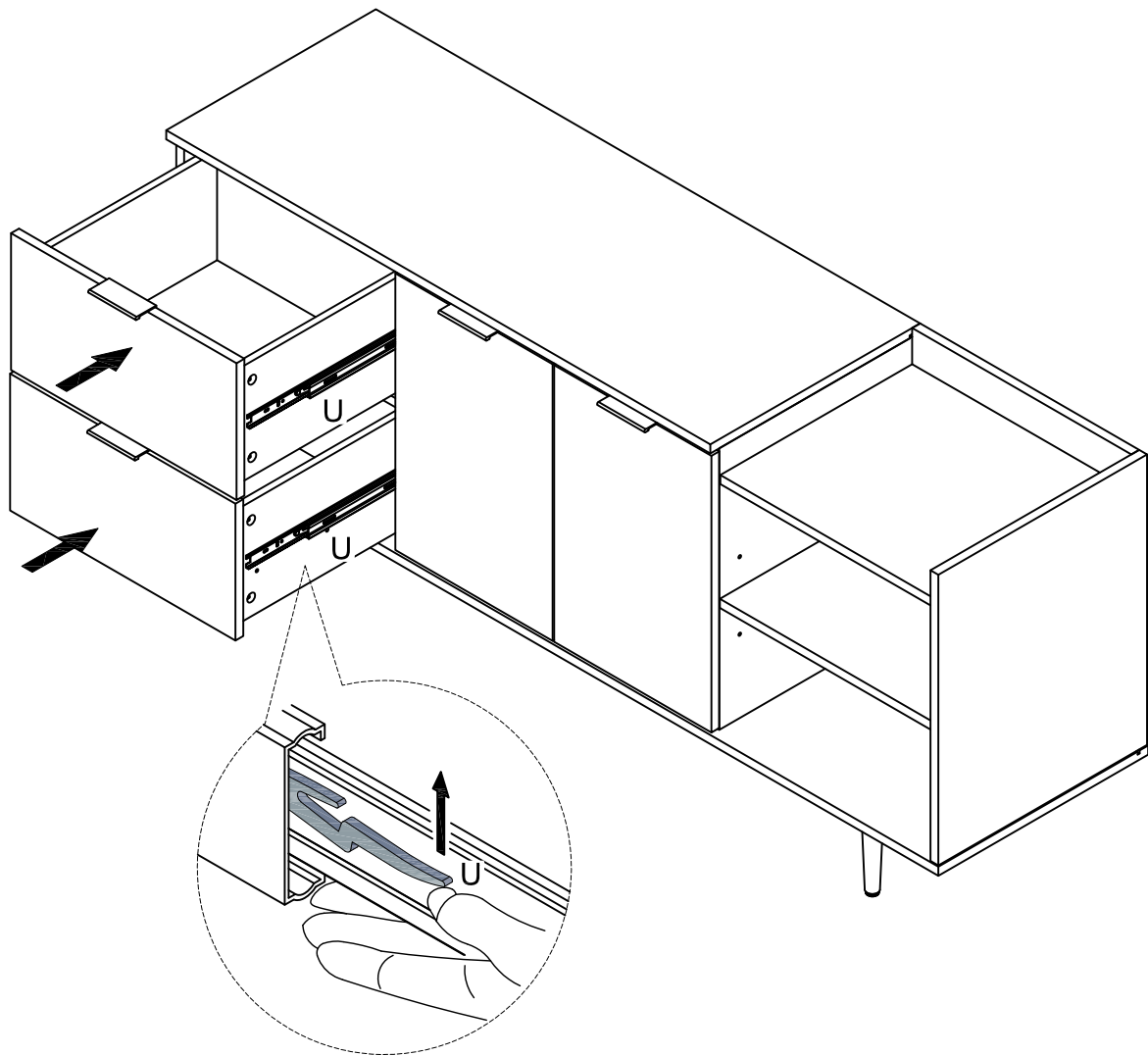
Step 16

x2



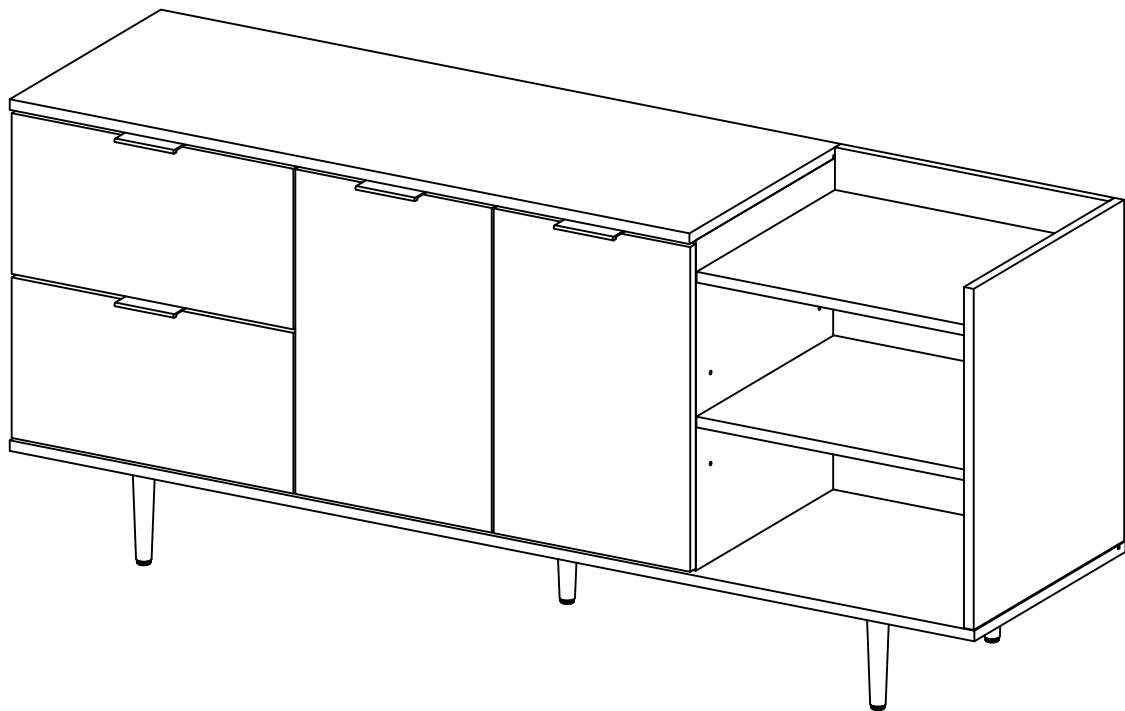
Using screw (F) attach part (17,18) to part (20) , and put part (16) into parts (17,18,20), using cam lock (C) secure part (19) to parts (17,18) as per diagram.

Step 17



Insert drawers into console as per diagram.

Step 18



Final Assembly