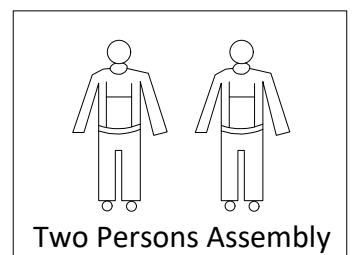
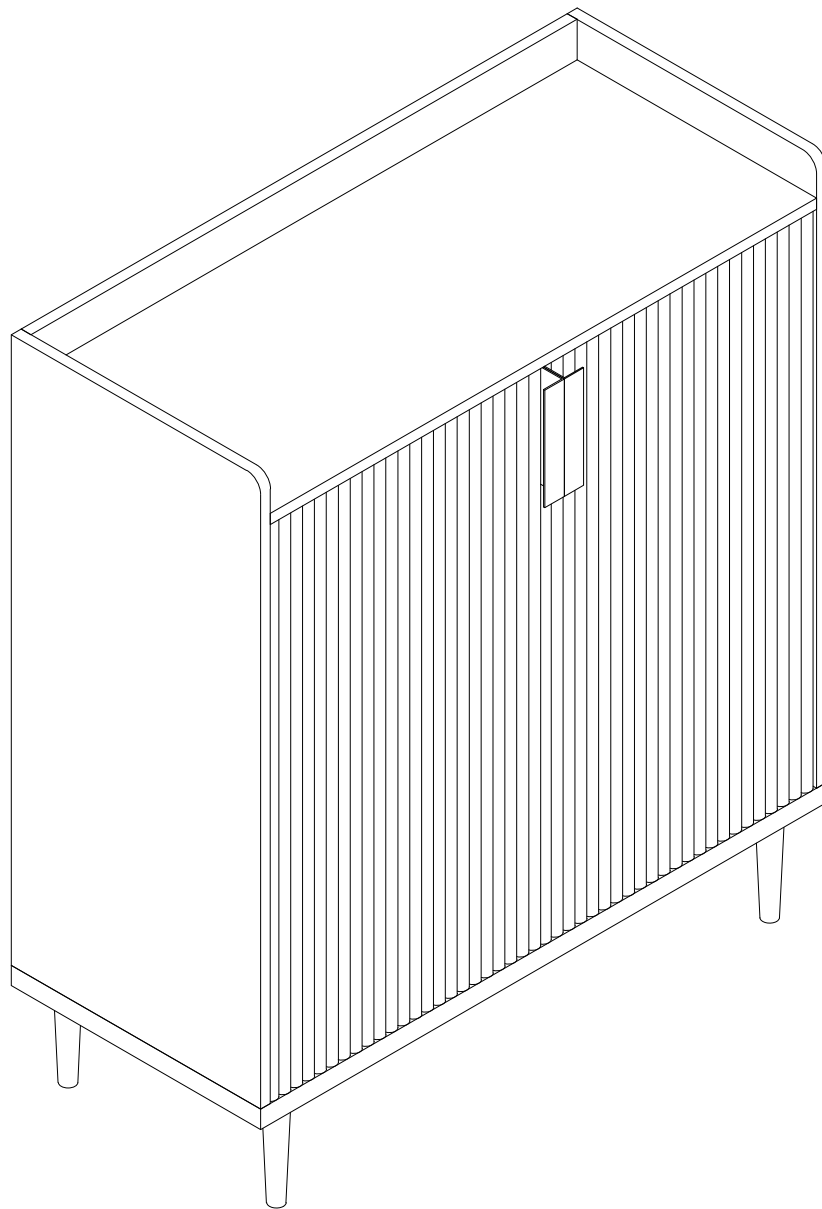
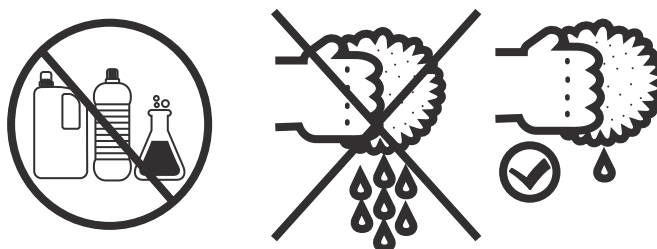
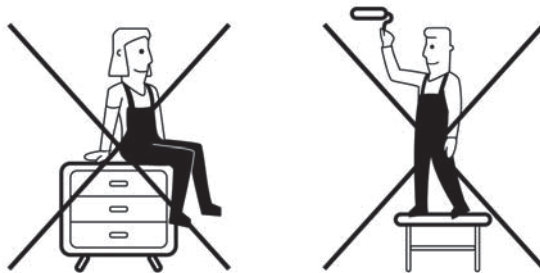
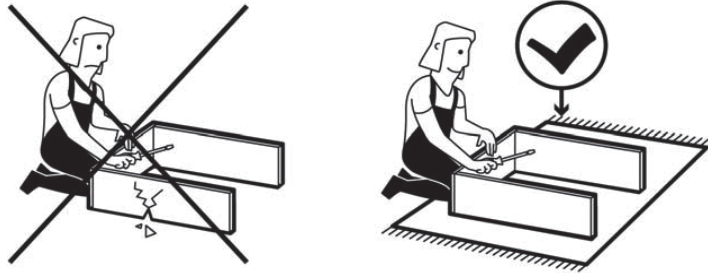
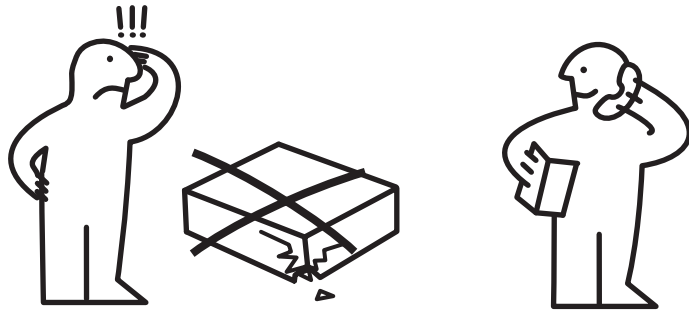
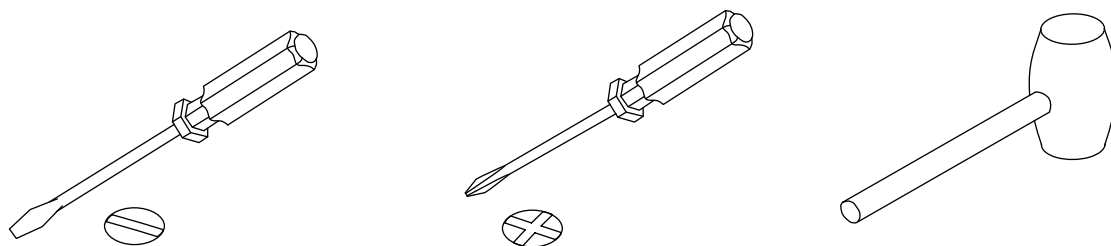


ASSEMBLY INSTRUCTIONS



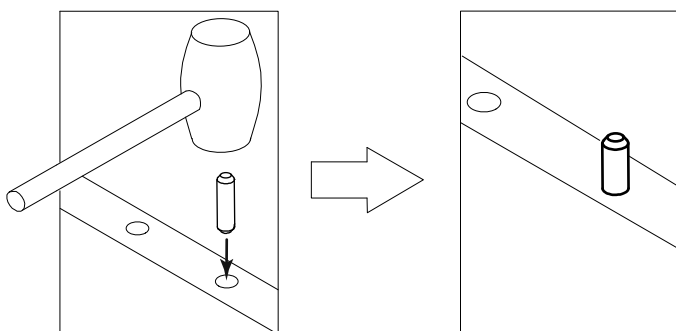


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

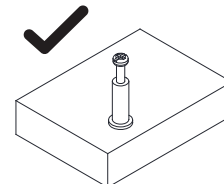
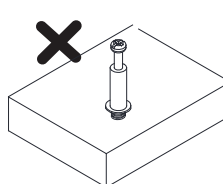
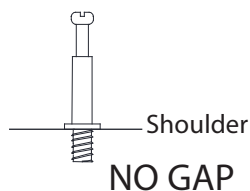
Dowel Installation



Gently tap dowel into hole with rubber mallet.

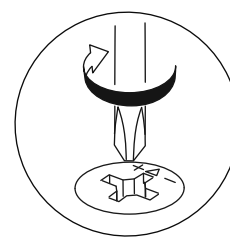
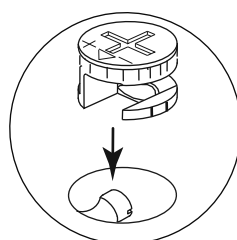
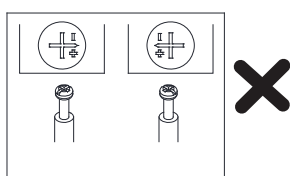
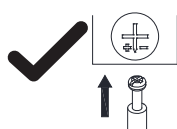
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

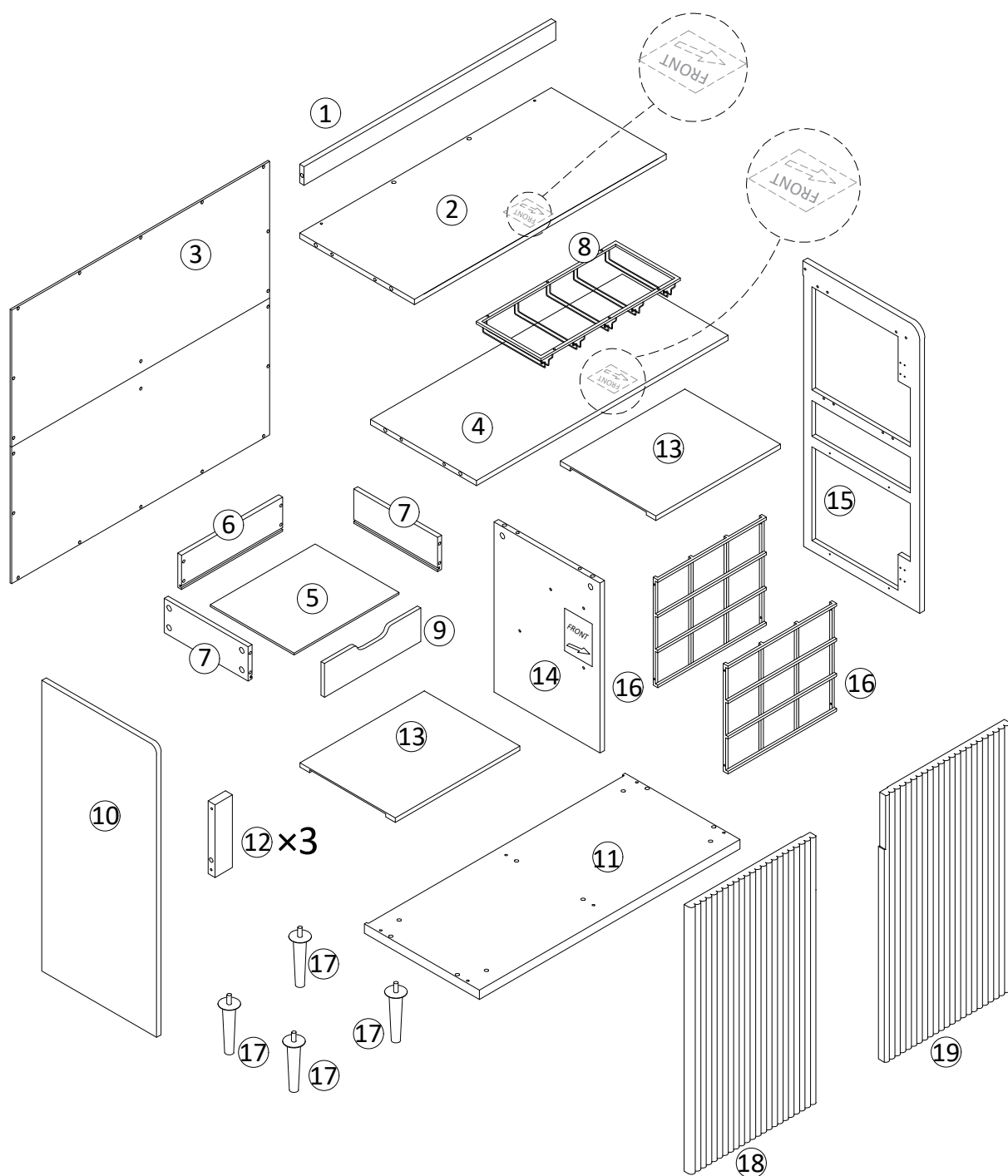


WHEN FITTING CAMS

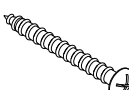
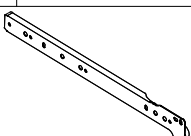
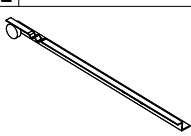
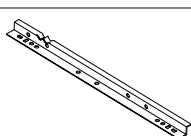
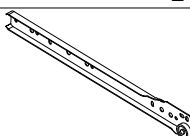
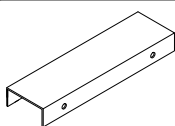
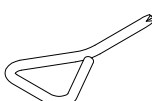
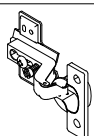
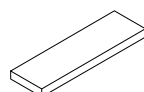
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



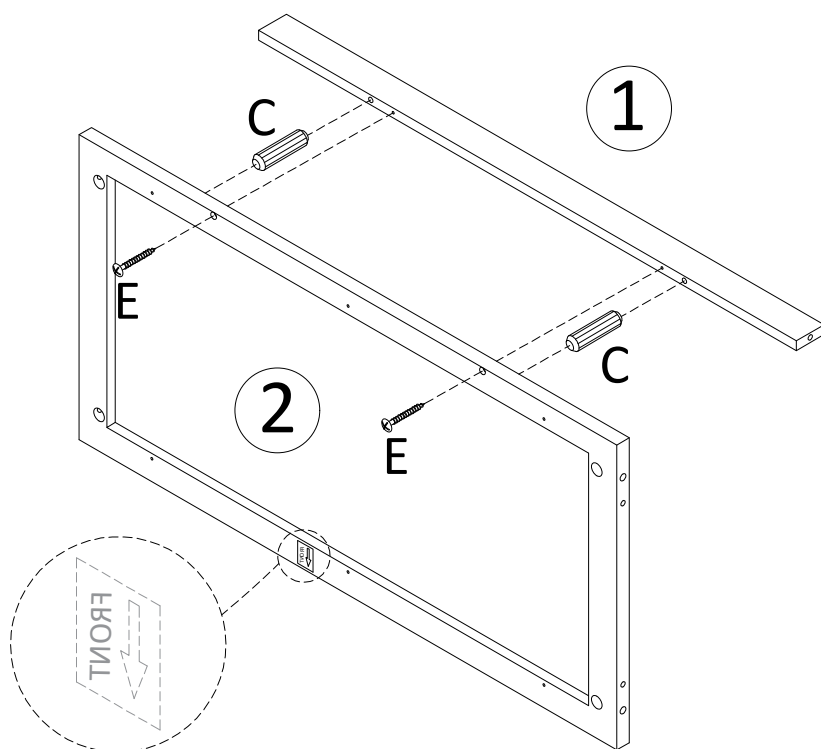
Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



① × 1	② × 1	③ × 1	④ × 1	⑤ × 1	⑥ × 1	⑦ × 2	⑧ × 1
⑨ × 1	⑩ × 1	⑪ × 1	⑫ × 3	⑬ × 2	⑭ × 1	⑮ × 1	⑯ × 2
⑰ × 4	⑱ × 1	⑲ × 1					

A	×18+2(Spare)		B	×18+2(Spare)		C	×23+2(Spare)		D	×8		E	×14+2(Spare)	
ø6×27mm			ø15×9.5mm			ø6×20mm			ø21 sticker			FA4×35mm-D8		
CL	×1		DL	×1		DR	×1		CR	×1		J	×8+1(Spare)	
250mm			250mm			250mm			250mm			FA3×12mm		
K	×2		L	×4+1(Spare)		M	×3+1(Spare)		N	×1		O	×4	
125mmH			FA3×12mm			ø8×2mm						M6×15L-ø15×7T		
P	×22+2(Spare)		Q	×4		R	×24+2(Spare)		S	×4+1(Spare)		T	×14+2(Spare)	
FA3×12mm			ø26mm-L			FA4×12mm			5×8/5×8mm			FA4×18mm		
U	×2		V	×2										
			FA4×40mm/FA4×12mm											

1



Turn the screws vertically from slow to fast.

E FA4×35mm-D8



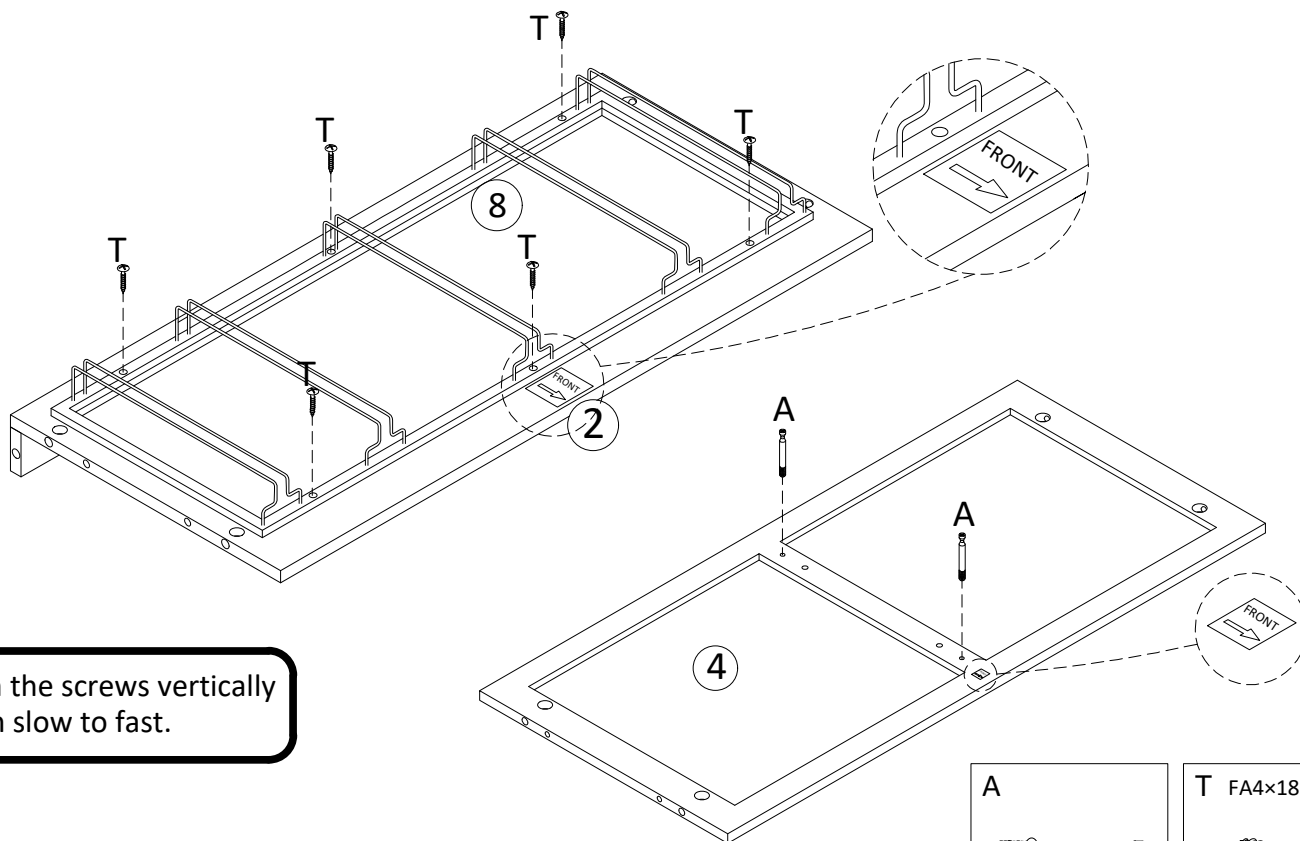
x2

C



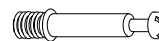
x2

2



Turn the screws vertically from slow to fast.

A



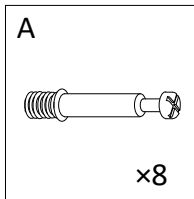
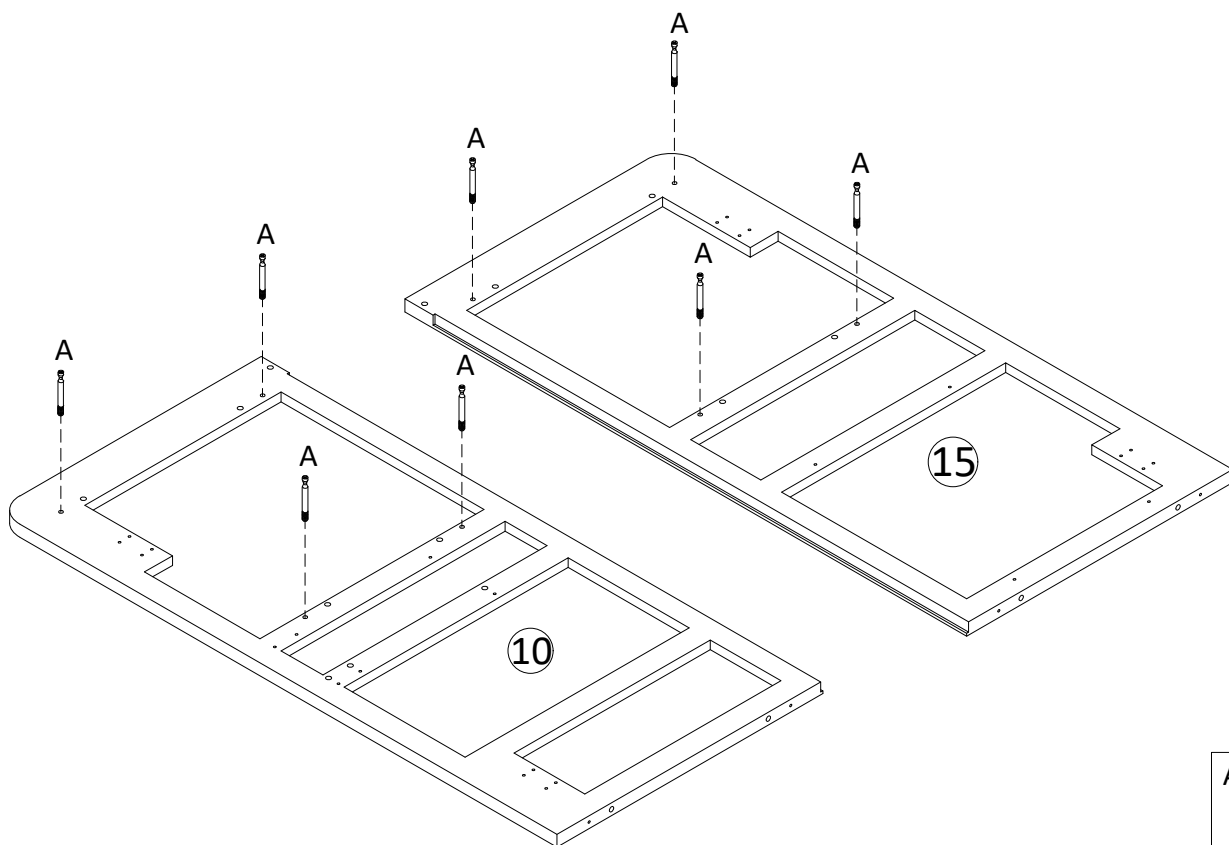
x2

T FA4×18mm

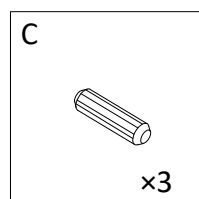
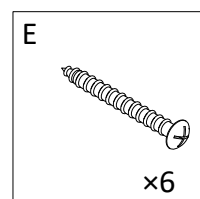
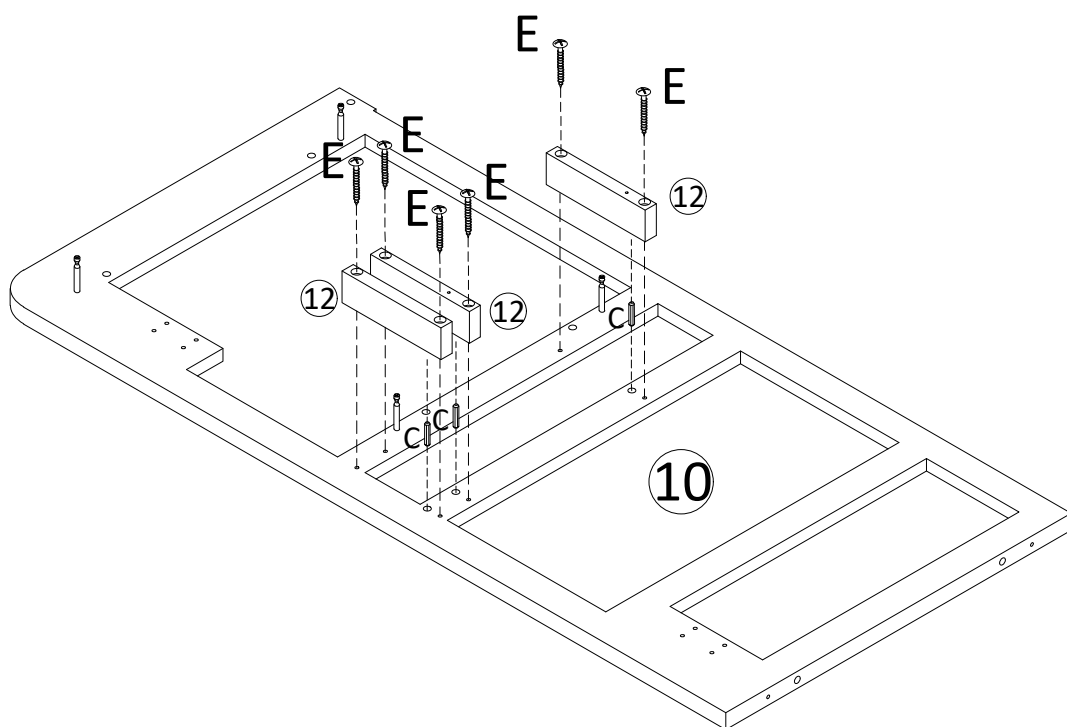


x6

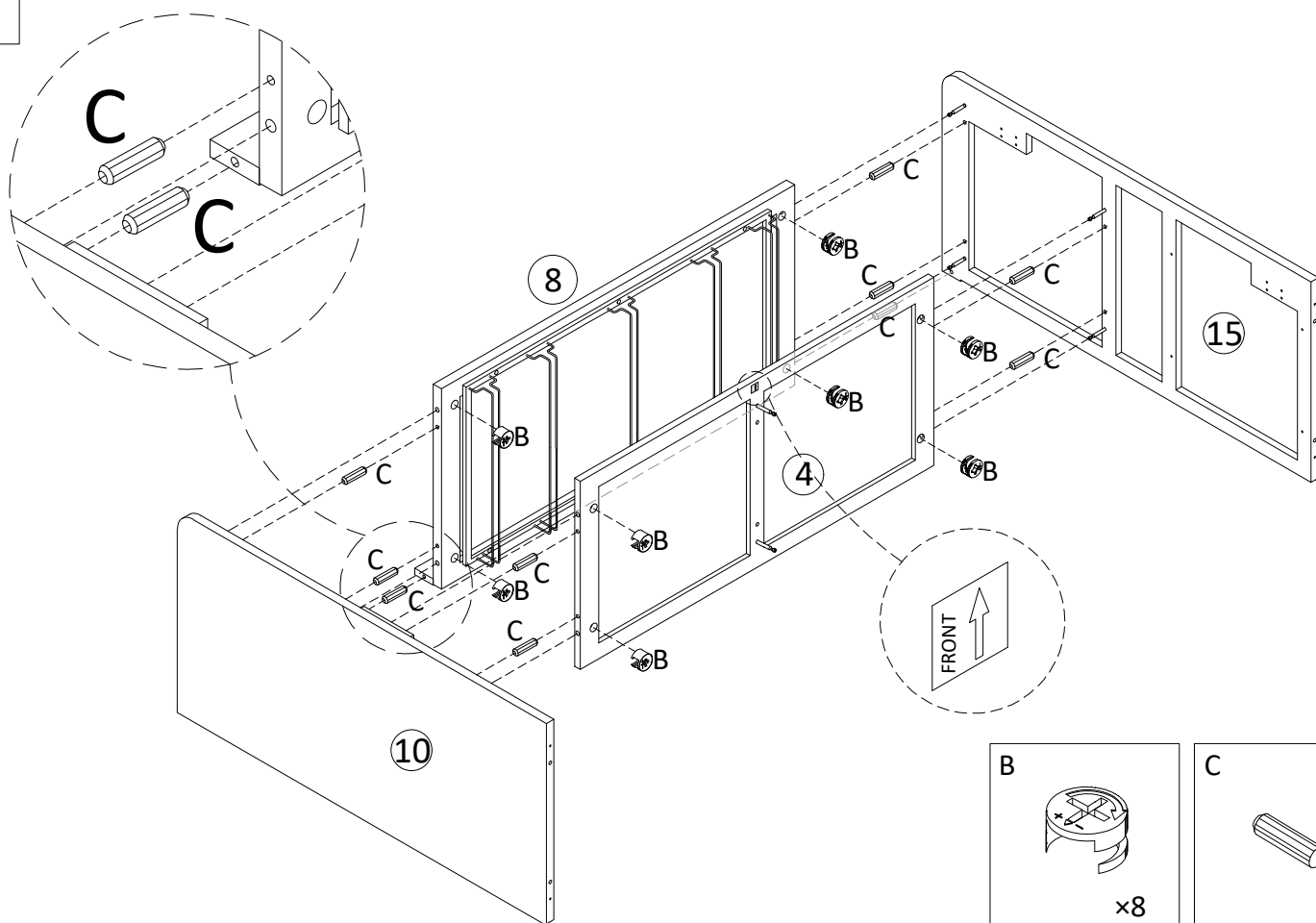
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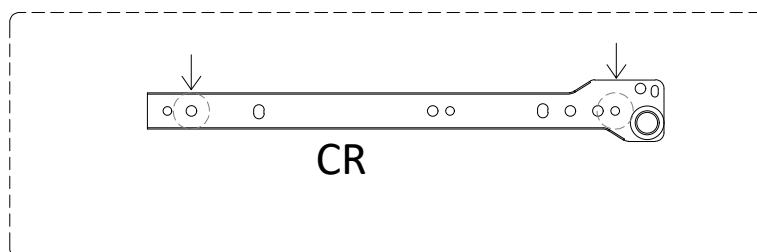
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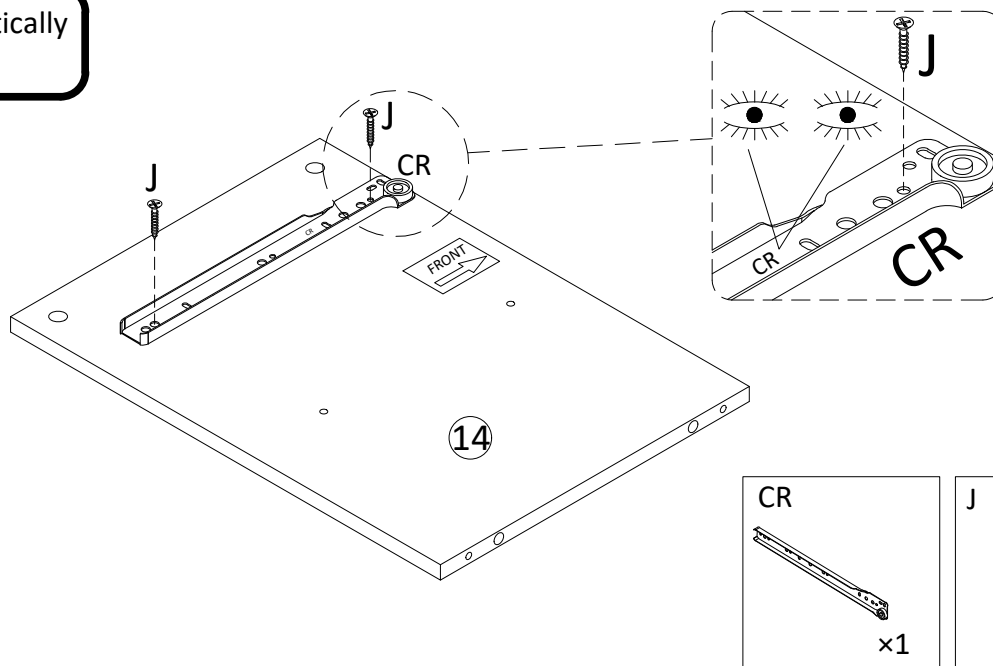
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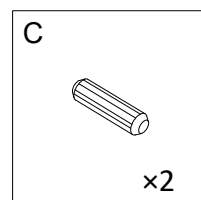
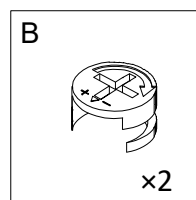
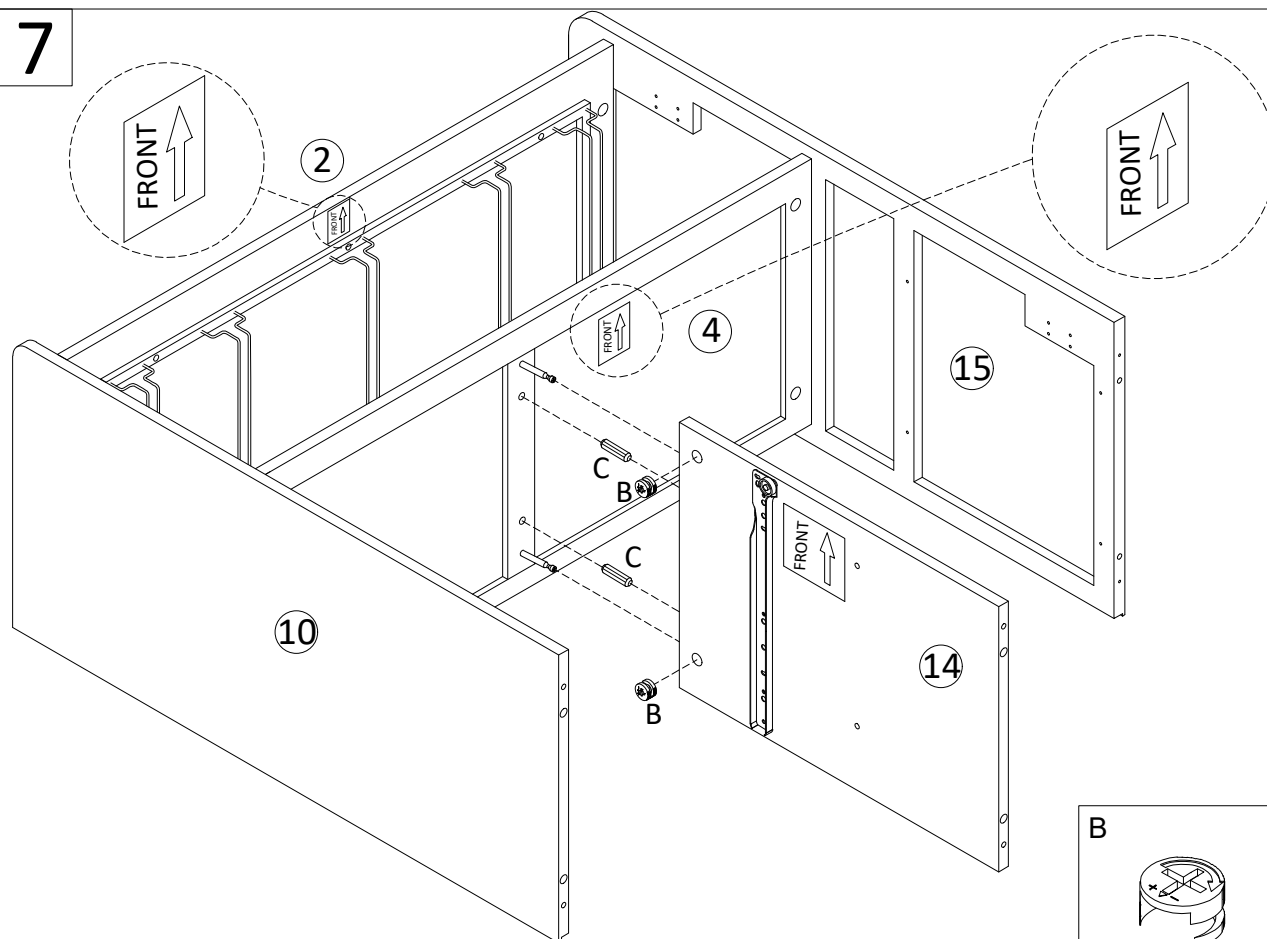
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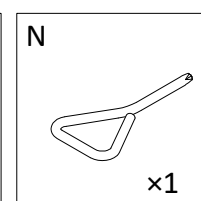
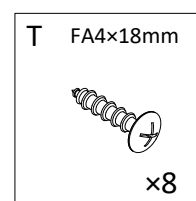
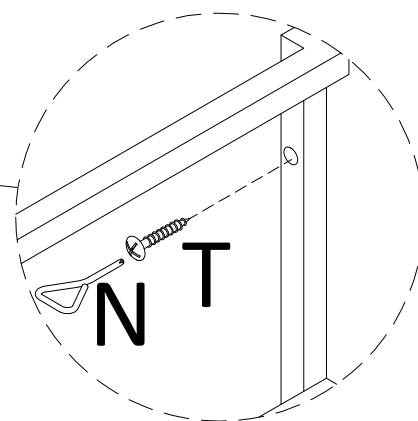
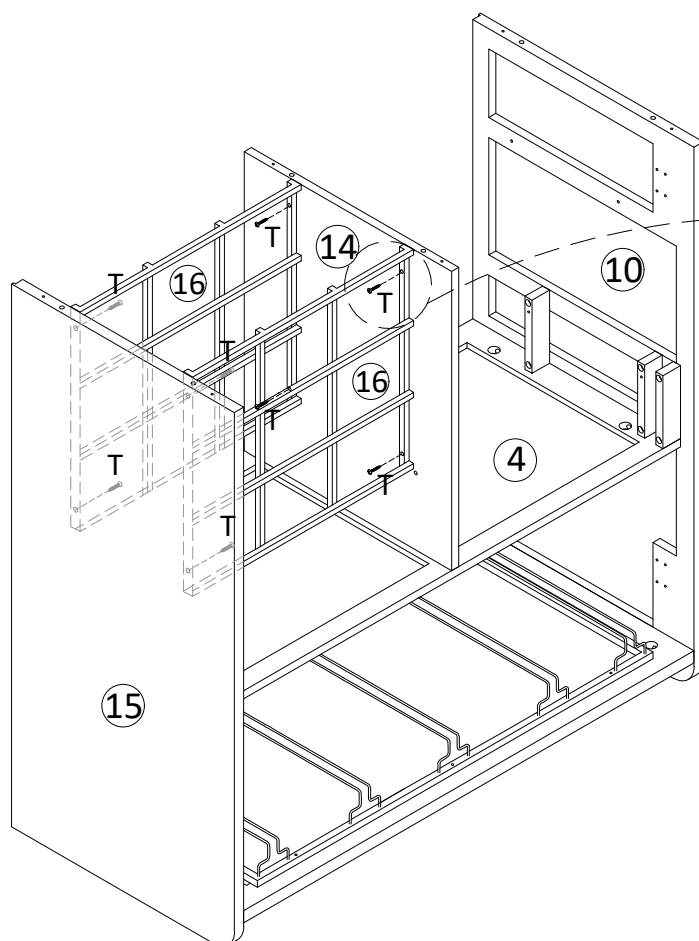
Turn the screws vertically from slow to fast.



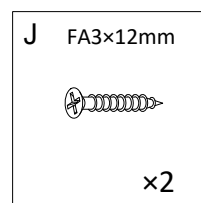
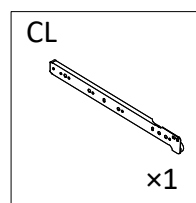
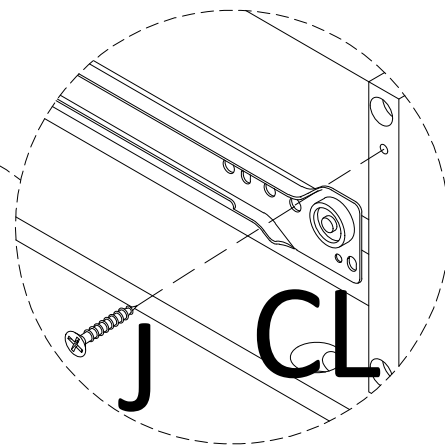
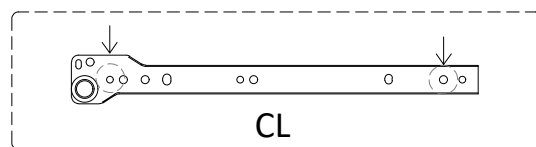
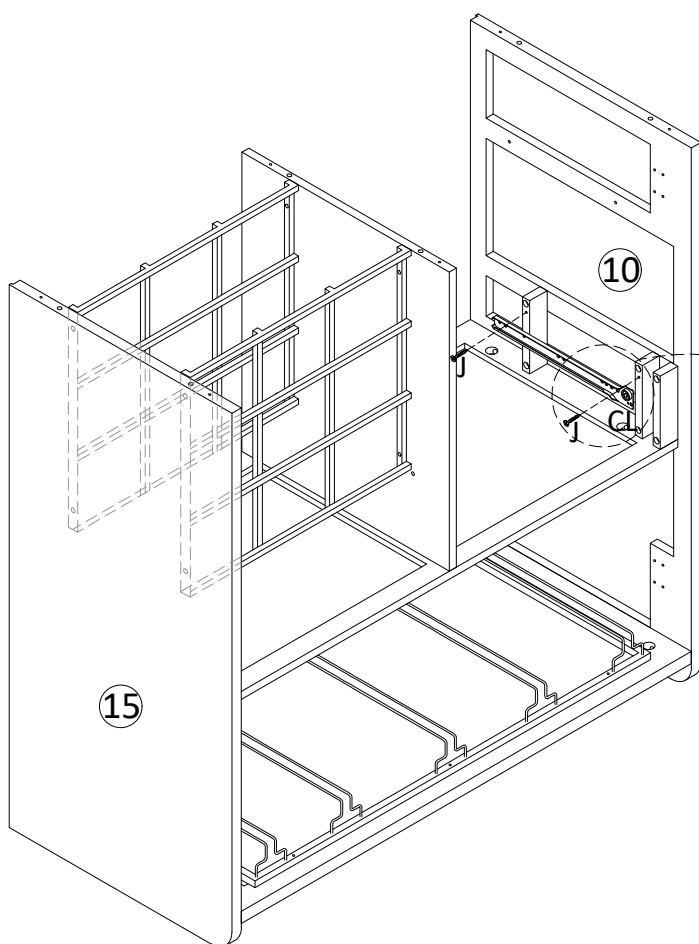
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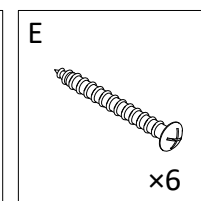
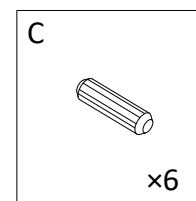
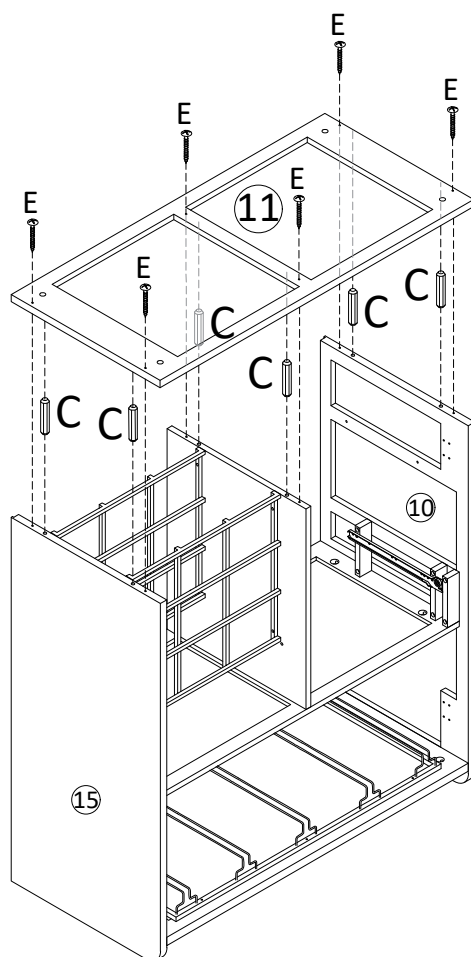
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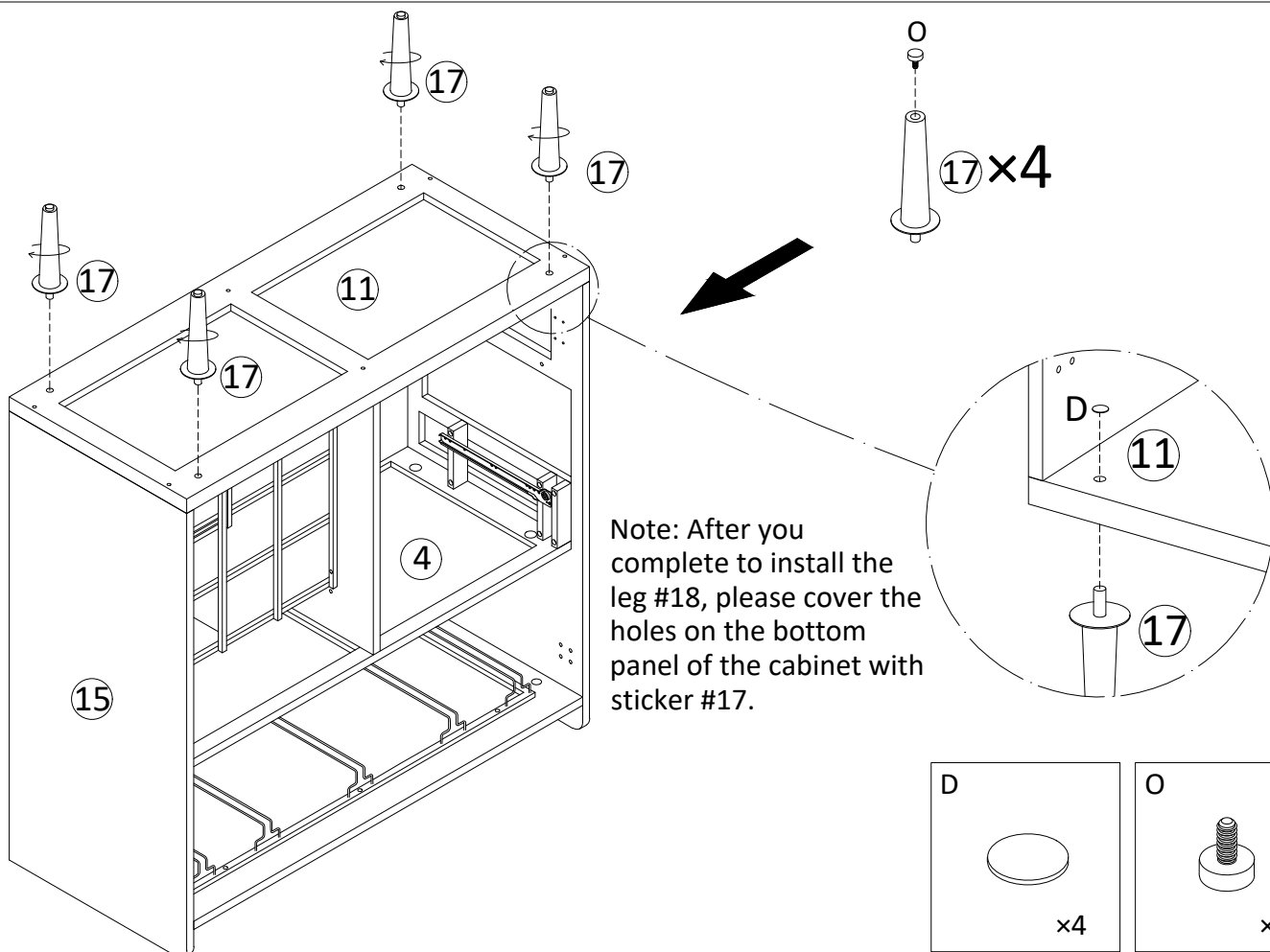
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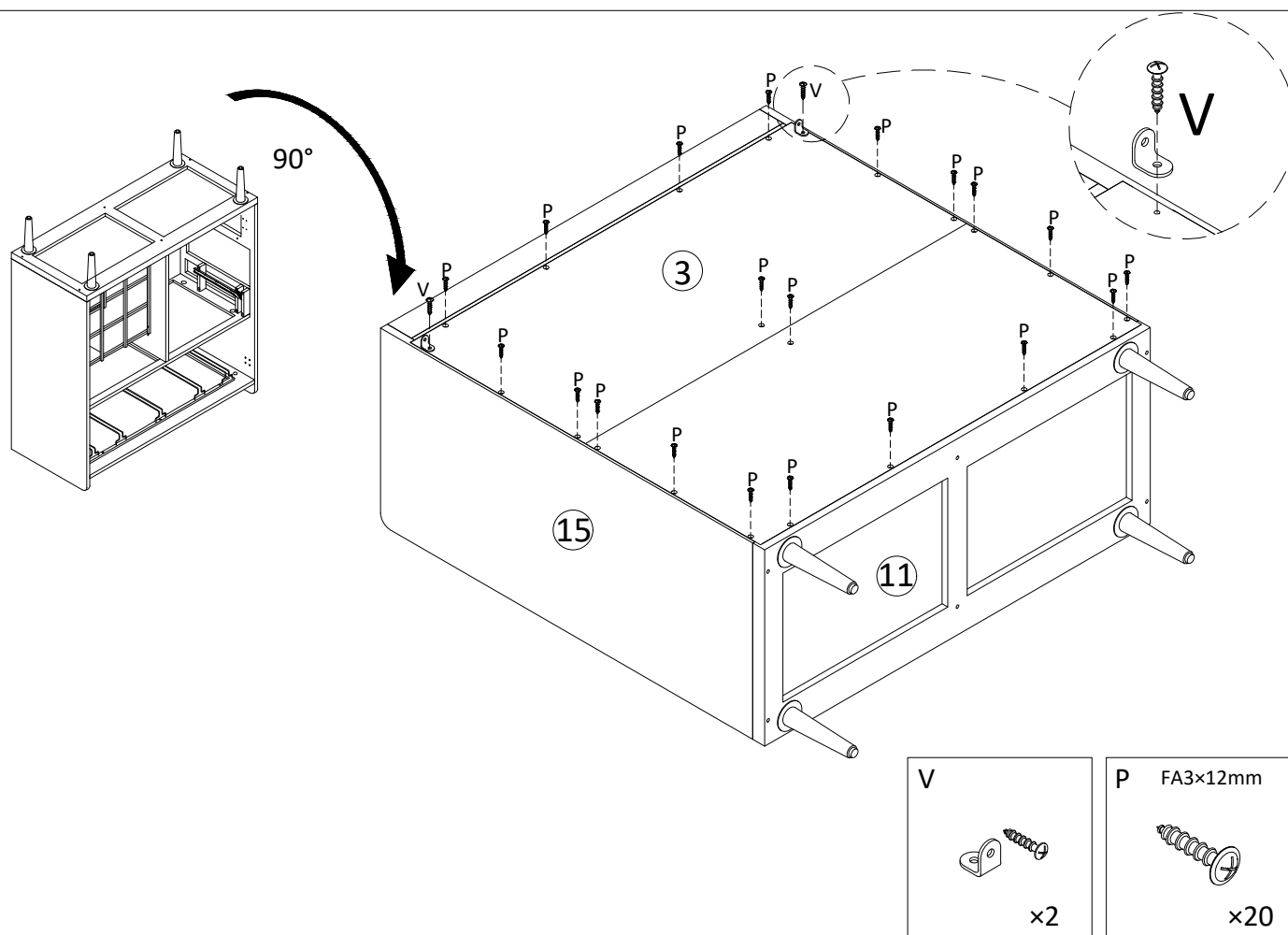
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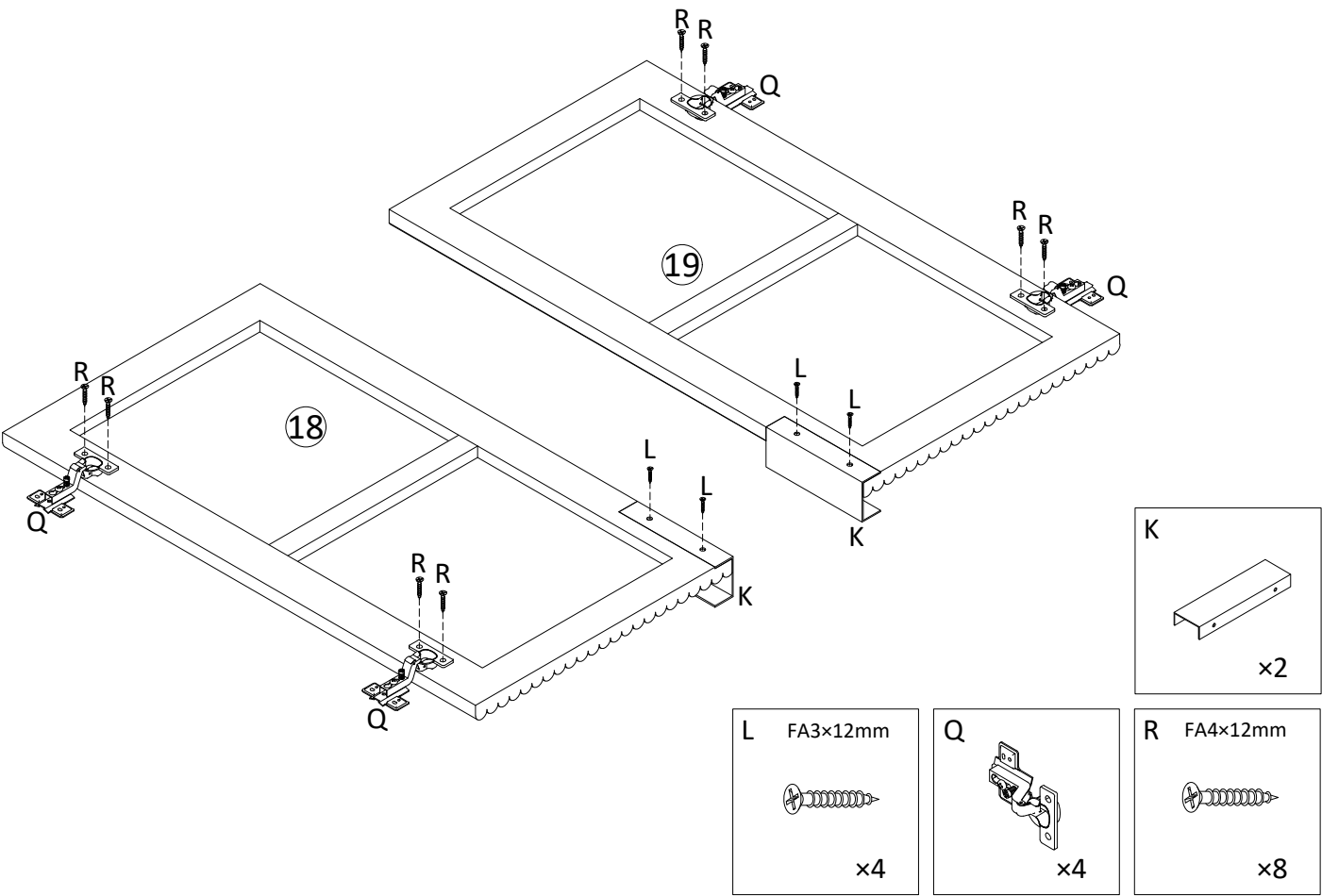


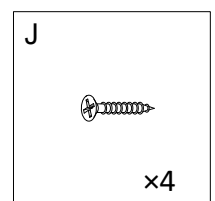
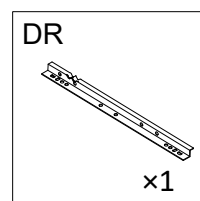
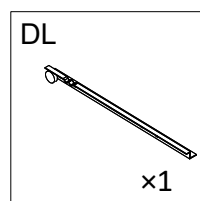
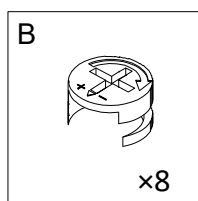
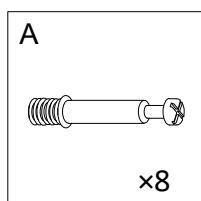
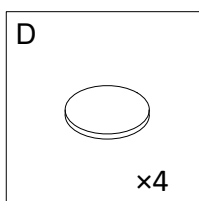
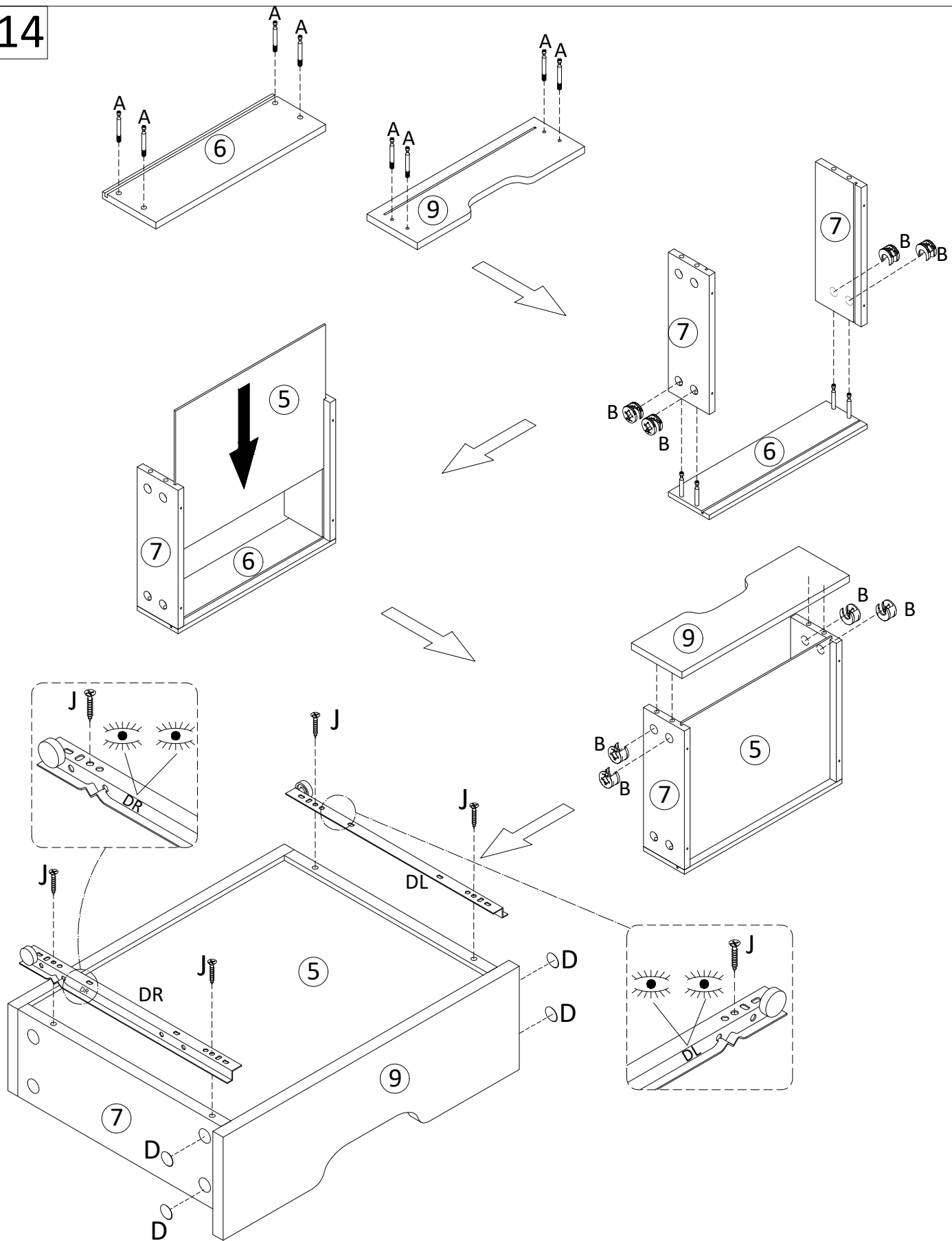
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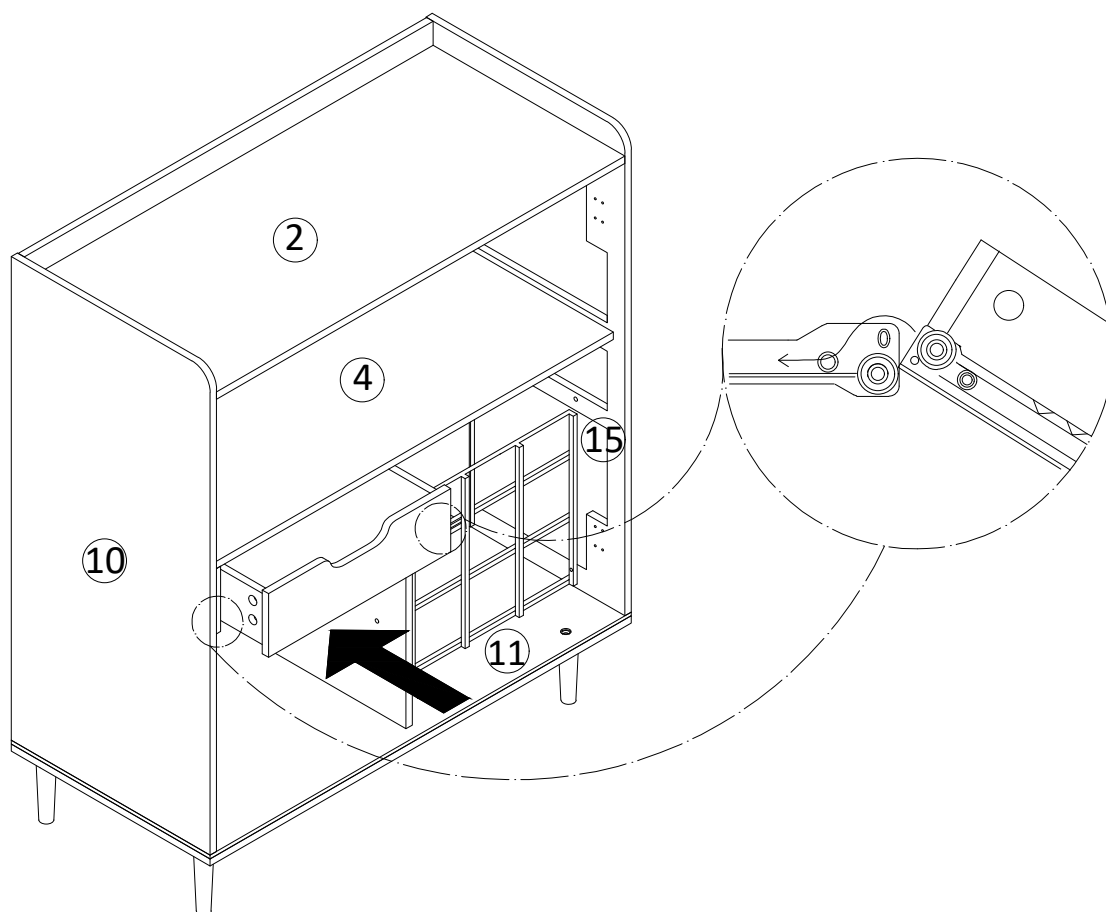
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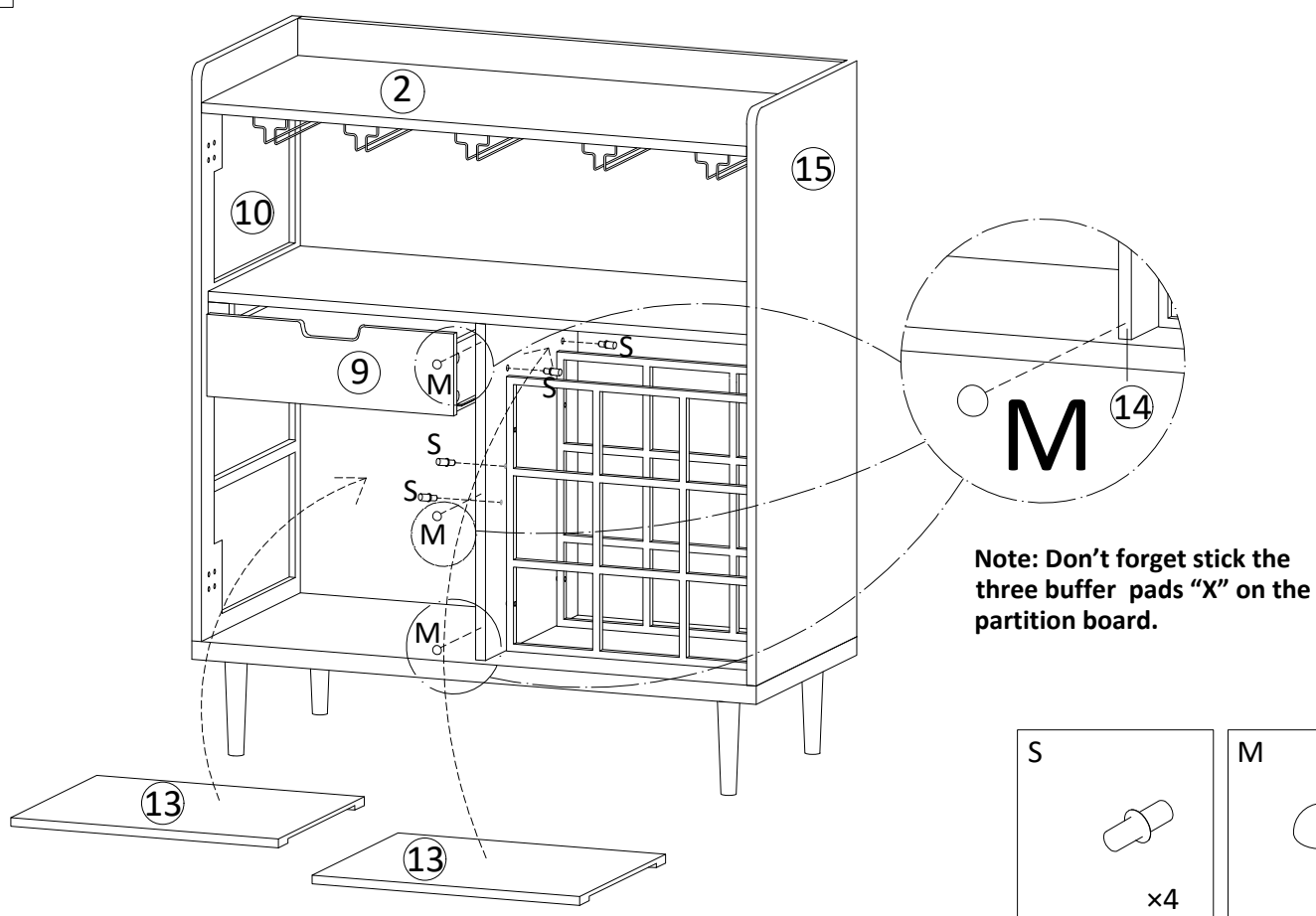




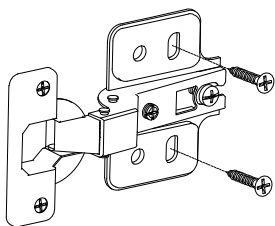
15



16

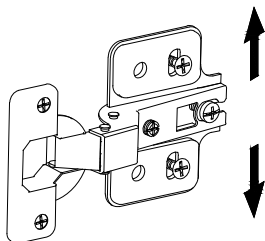


STEP (1)



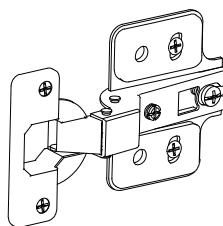
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



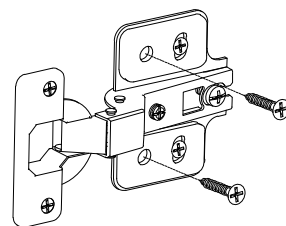
Tips: Moving the hinges up or down appropriately to adjust the gap between the door with the cabinet top and bottom.

STEP (3)

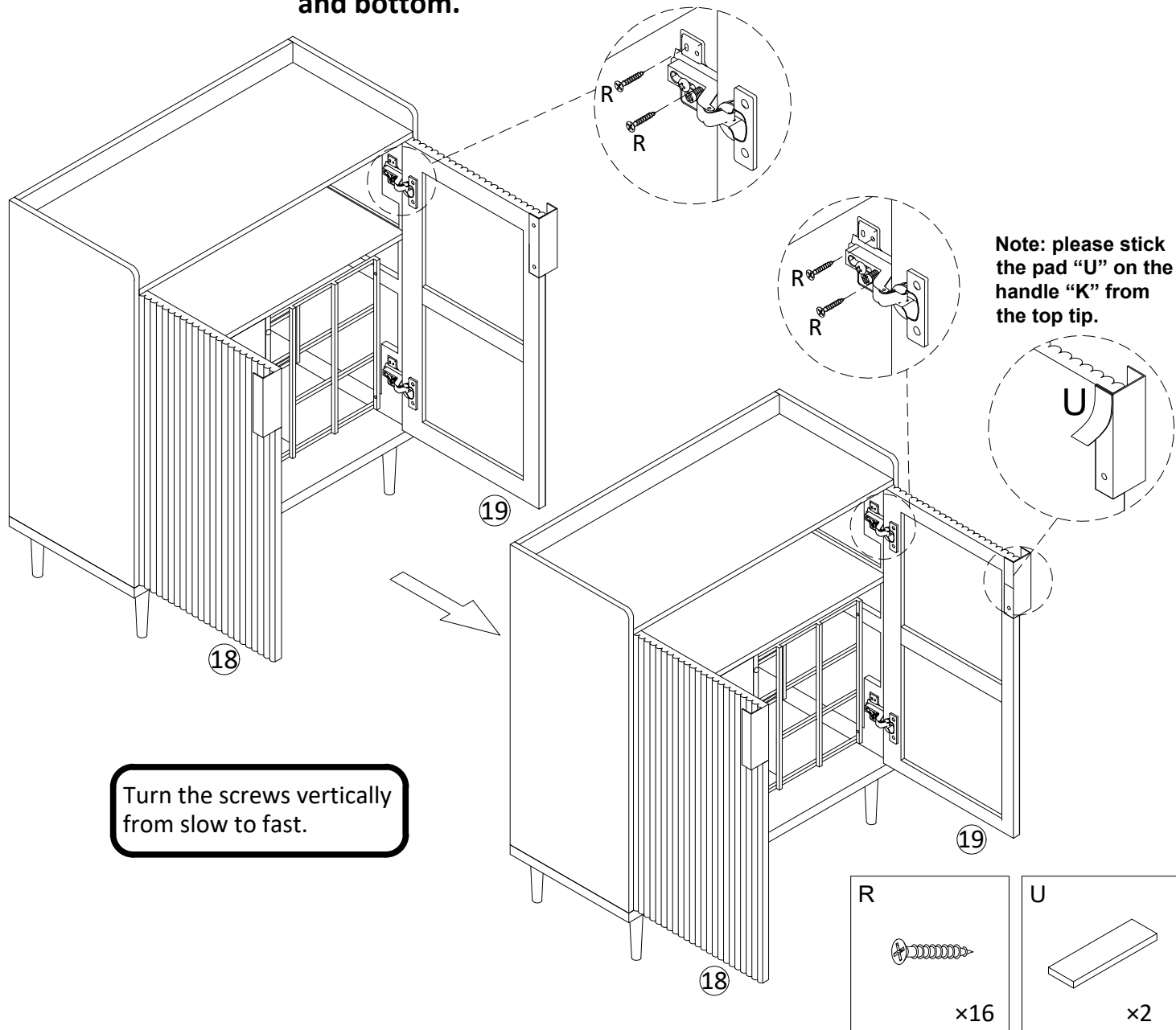


Tips: Tightening the screws completely.

STEP (4)

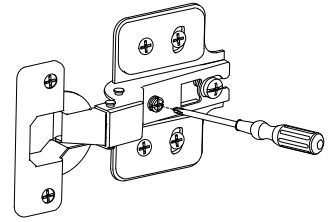
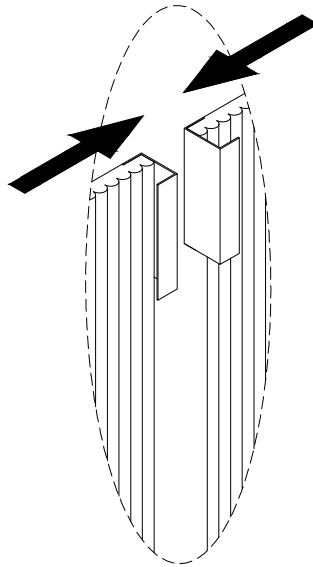
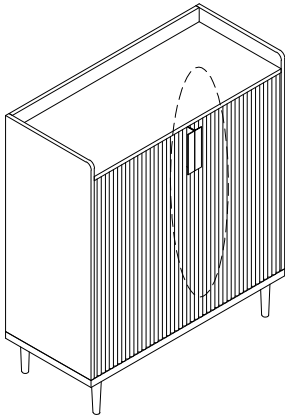


Tips: Tightening the other screws completely.

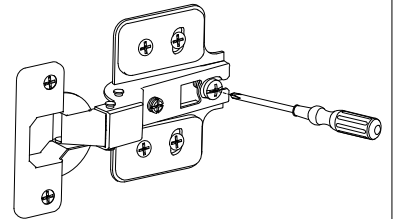
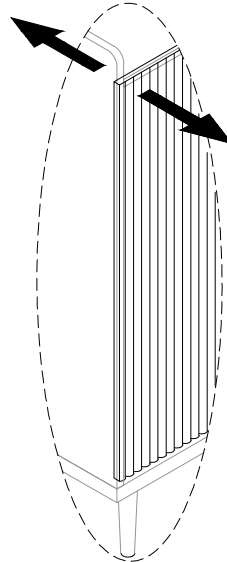
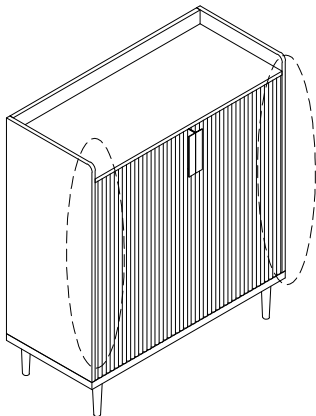


18

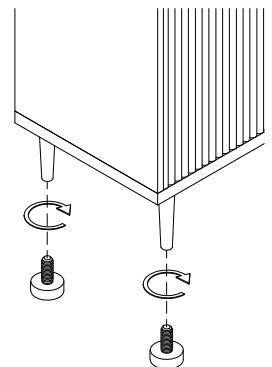
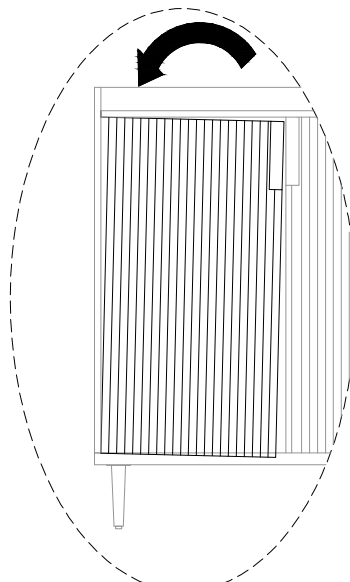
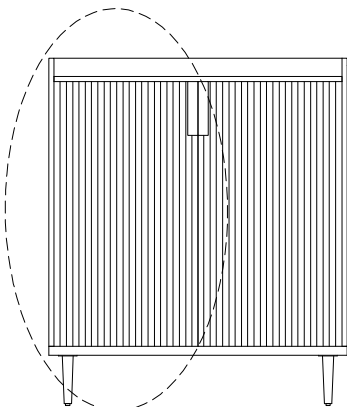
Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



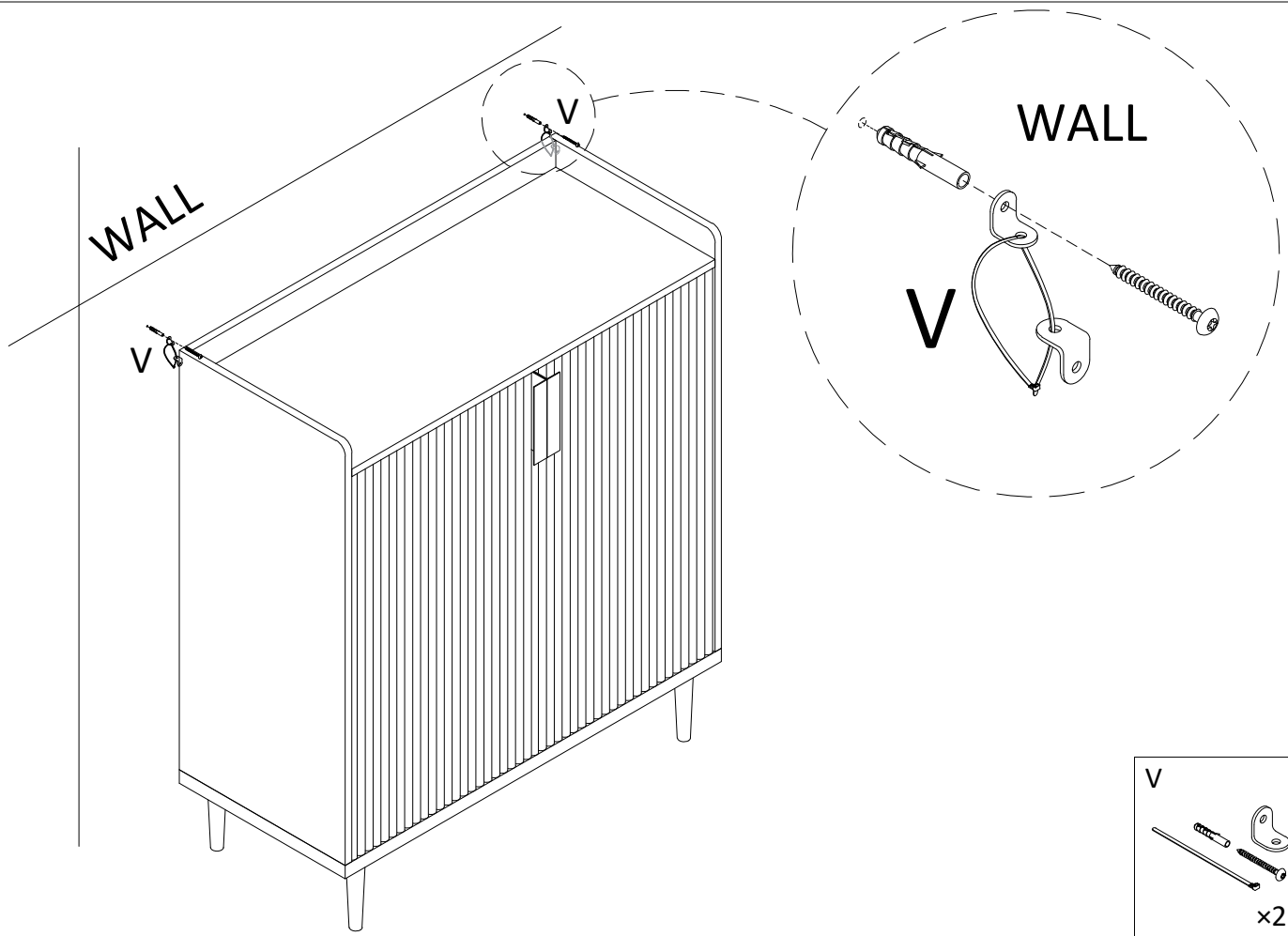
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



19



20

