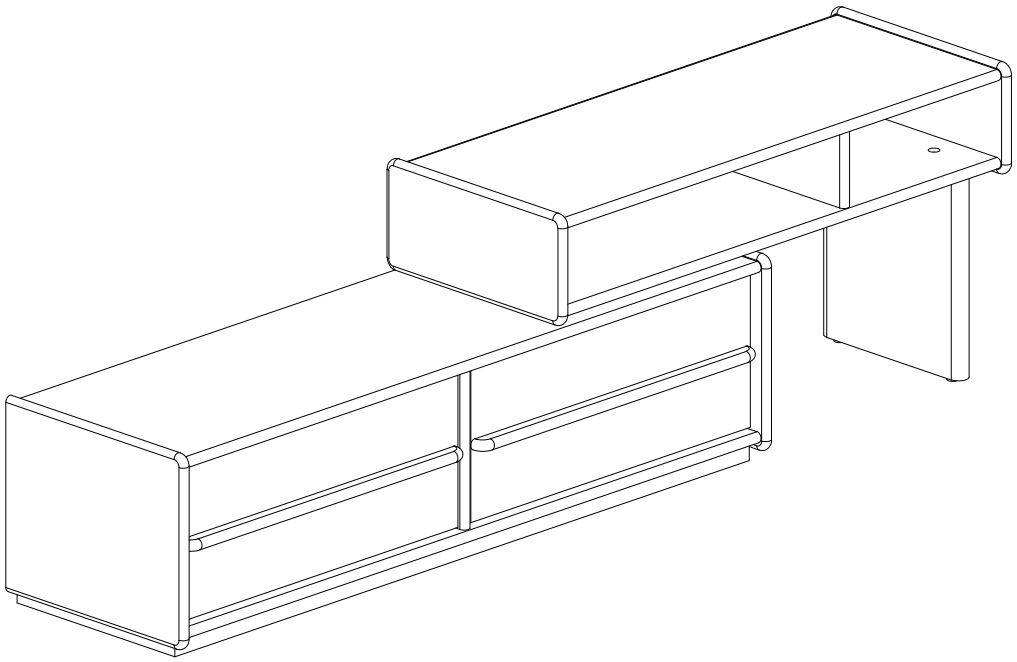
TV Stand

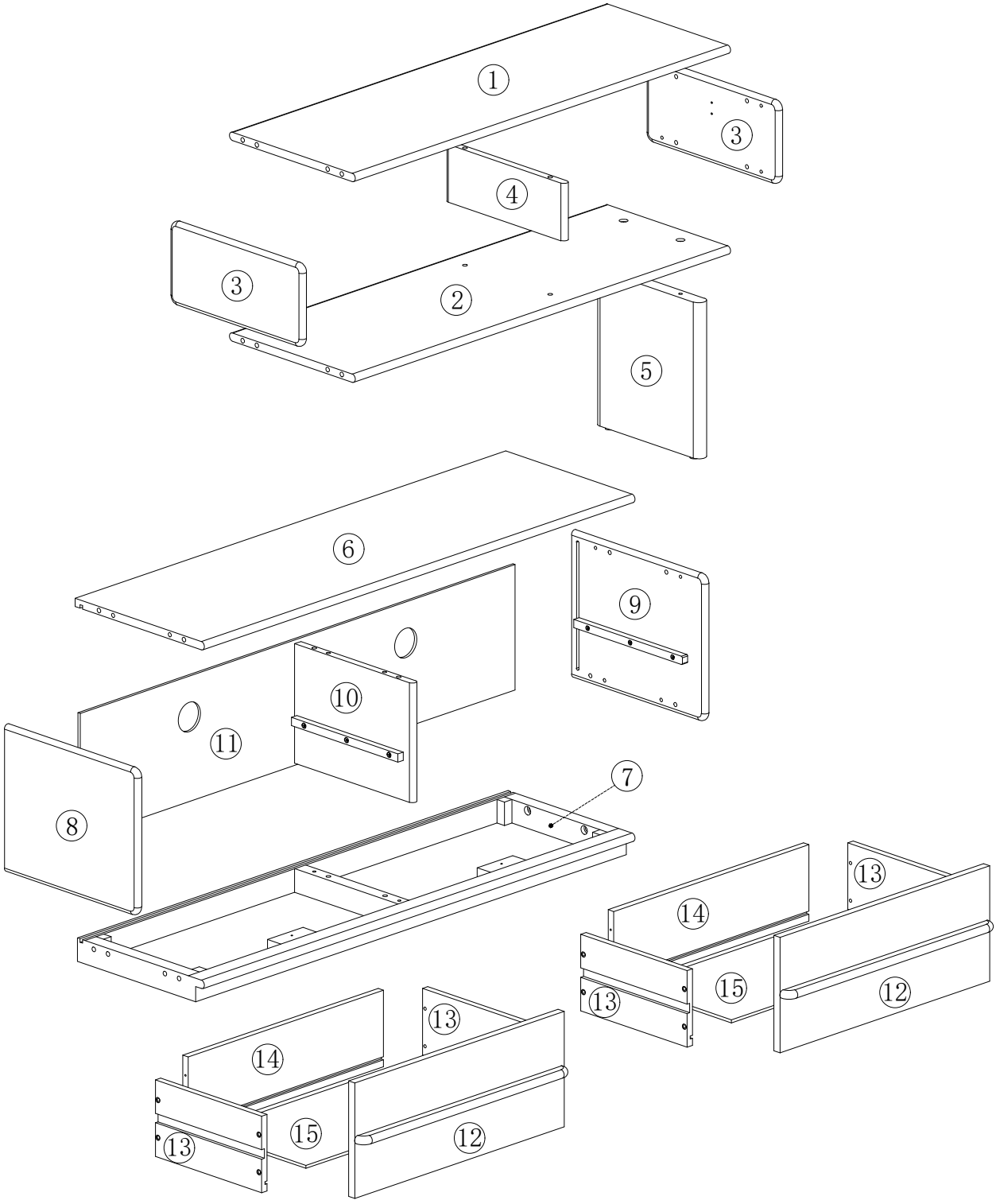
DSG058 | 70CM

Assembly Instructions



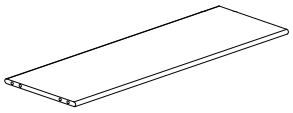
Assembly Diagram

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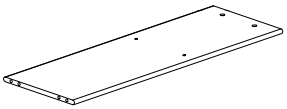
Parts List

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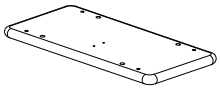
1 Upper top panel

Quantity: 1



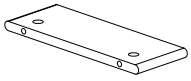
2 Upper base panel

Quantity: 1



3 Upper side panel

Quantity: 2

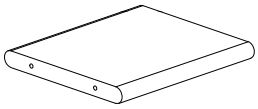


4 Upper divider

Quantity: 1

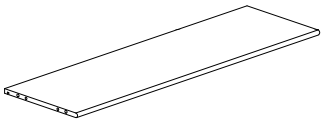
Parts List

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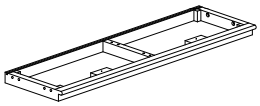
5 Upper support panel

Quantity: 1



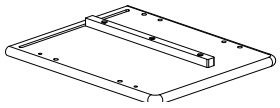
6 Lower top panel

Quantity: 1



7 Lower base frame

Quantity: 1



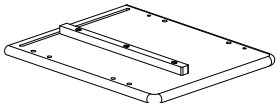
8 Lower left side panel

Quantity: 1

Slides preinstalled

Parts List

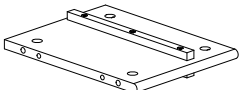
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9 Lower right side panel

Quantity: 1

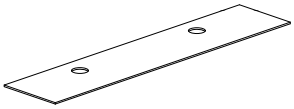
Slides preinstalled



10 Lower divider

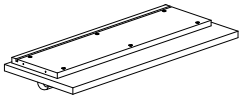
Quantity: 1

Slides preinstalled



11 Lower back panel

Quantity: 1



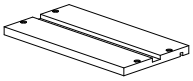
12 Drawer front

Quantity: 2

Parts List

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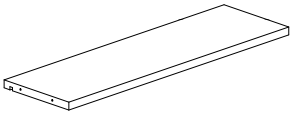
13 Drawer side



Quantity: 4

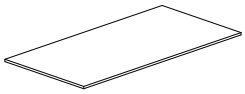
Slides preinstalled

14 Drawer back



Quantity: 2

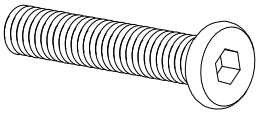
15 Drawer bottom



Quantity: 2

Hardware & Tools

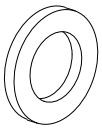
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A Flat-head hex socket bolts

M6 × 30MM

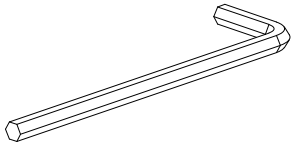
Quantity: 6 + 1



B Flat washers

M6 × 13MM

Quantity: 6 + 1

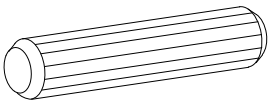


C Hex key

M4 × 100MM

Quantity: 1

Reusable tool



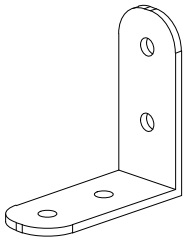
D Wood dowels

8 × 30MM

Quantity: 20 + 2

Hardware & Tools

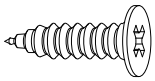
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E L-shaped brackets

45 × 45 × 19 × T2.5MM

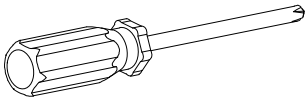
Quantity: 2



F Flat-head wood screws

#3.5 × 12MM

Quantity: 18 + 2

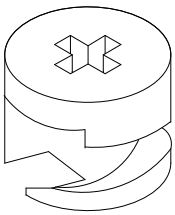


G Phillips screwdriver

6 × 95MM

Quantity: 1

Reusable tool



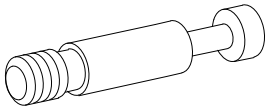
H Cam locks

15MM

Quantity: 18 + 2

Hardware & Tools

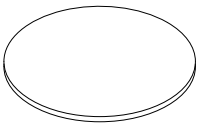
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I Cam bolts

L=35MM

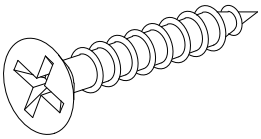
Quantity: 18 + 2



J Cover stickers

20MM

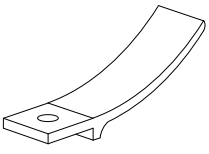
Quantity: 20 + 2



K Flat-head screws

#8 × 30MM

Quantity: 16 + 2



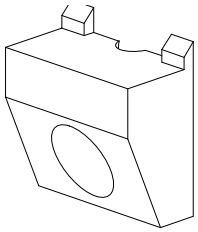
L Drawer retaining clips

L=50MM

Quantity: 2

Hardware & Tools

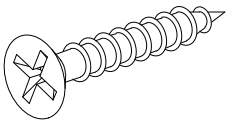
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M Back panel clips

13 × 13 × 9.5MM

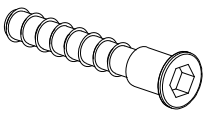
Quantity: 12 + 1



N Flat-head wood screws

3 × 14MM

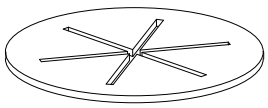
Quantity: 12 + 1



O Hex socket screws

M7 × 38MM

Quantity: 2



P Cable hole covers

70MM

Quantity: 2

Safety Warnings

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Place the unit on a level surface, or level it with the included hardware when applicable.

Do not sit or stand on the product. Do not allow children to climb, sit or stand on it.

For safety, the unit must be secured to the wall.

Do not use the unit without installing the tip restraint.

The unit can tip over and cause severe injury or death.

Do not exceed the recommended weight limits.

Distribute weight evenly on each level. Keep heavier loads at the bottom.

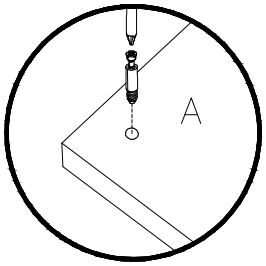
Before cutting, drilling or hammering into a wall or floor, check for electrical wiring, plumbing and gas lines. Cutting into them can cause serious injury.

Cam Lock Assembly

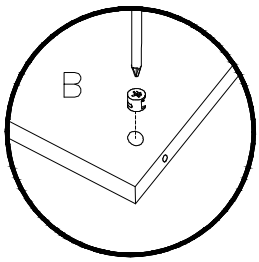
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Illustration key: A = cam bolt; B = cam lock.

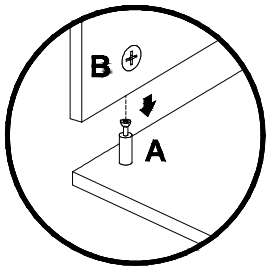
For this model, use Cam Bolts I and Cam Locks H.



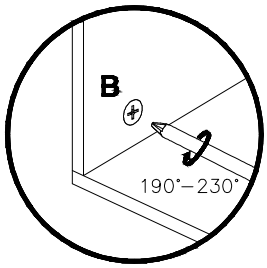
1. Screw the cam bolt into the panel.



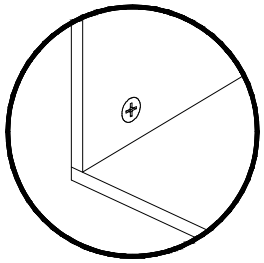
2. Insert the cam lock with its arrow pointing toward the panel edge.



3. Align the cam bolt and cam lock. Insert fully into the cross-bored hole.



4. Turn the cam lock clockwise 190°–230° to lock the panels.



5. Check that the panels fit tightly and the connection is rigid.

Generic Fitting Reference

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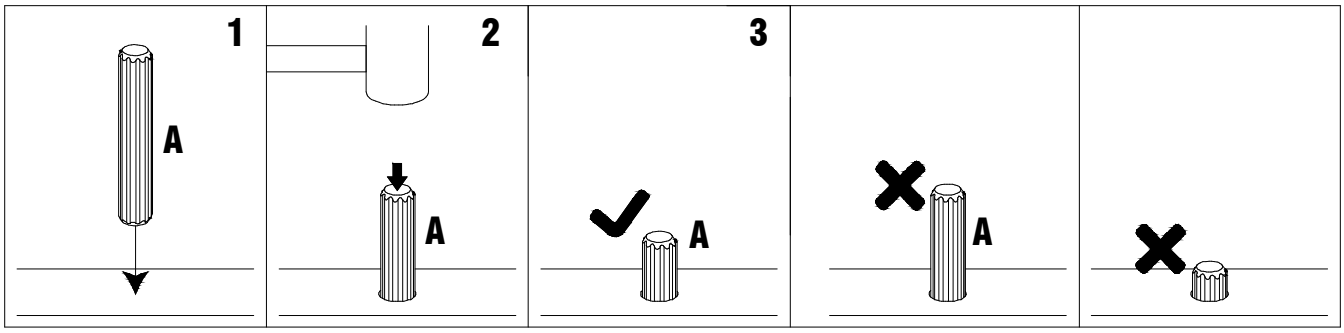
Follow the insertion depths shown for the connector types illustrated.

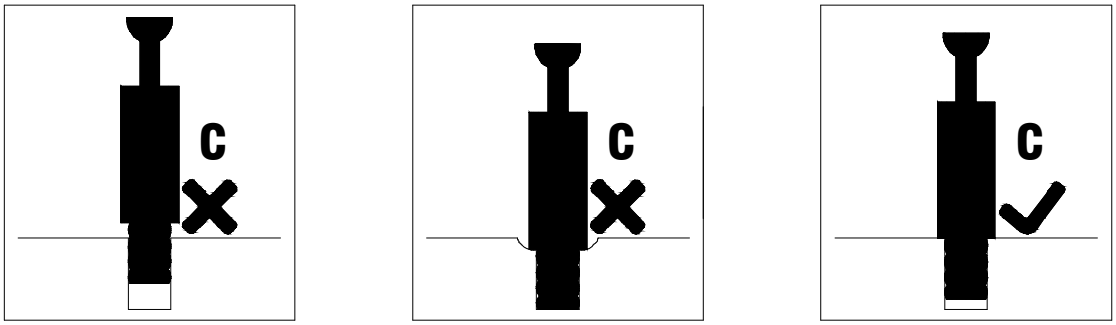
Illustration labels A and C are generic reference labels.

Use the model-specific parts and hardware lists for assembly.

For a wood dowel, insert it at least halfway.

If necessary, tap gently with a rubber mallet.





Before Assembly

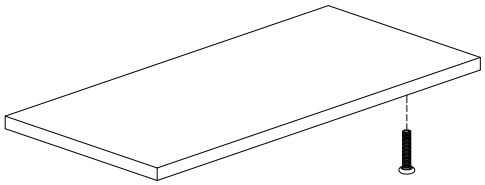
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Check all parts against the parts and hardware lists before assembly.

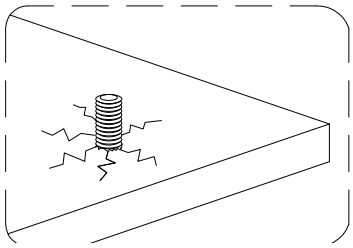
Use the correct screws to avoid splitting or damaging the panels.

The cabinet and drawer slides shown are preinstalled.

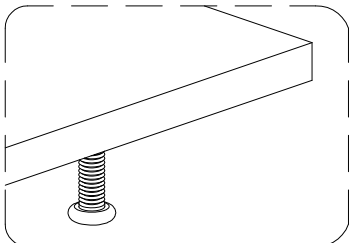
Tools C and G are reused throughout assembly.



Example



Incorrect: oversized screw



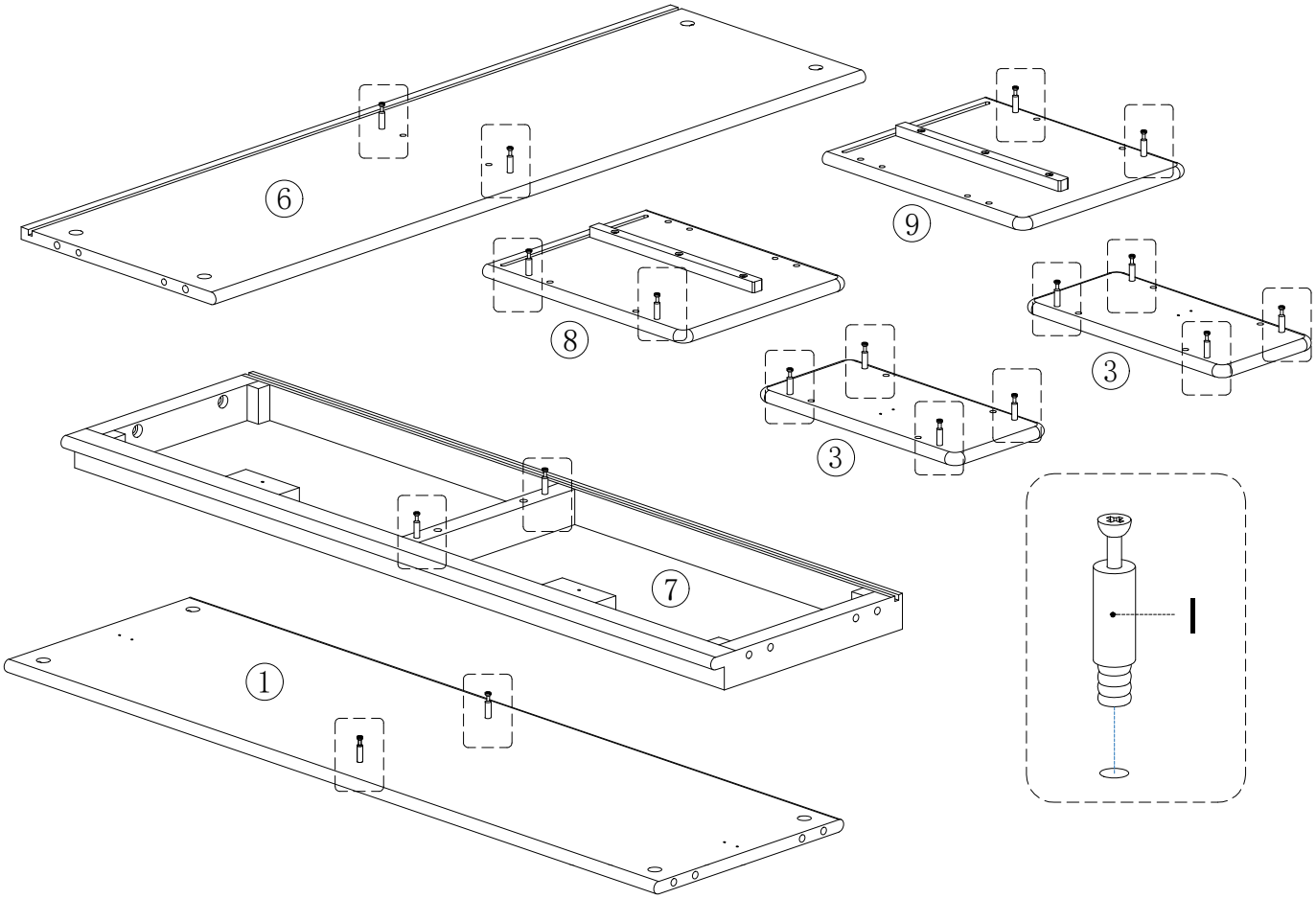
Correct: matching screw

Step 1

DSG058 | 70CM

Install Cam Bolts I in Parts 1, 3, 6, 7, 8 and 9 using Tool G.

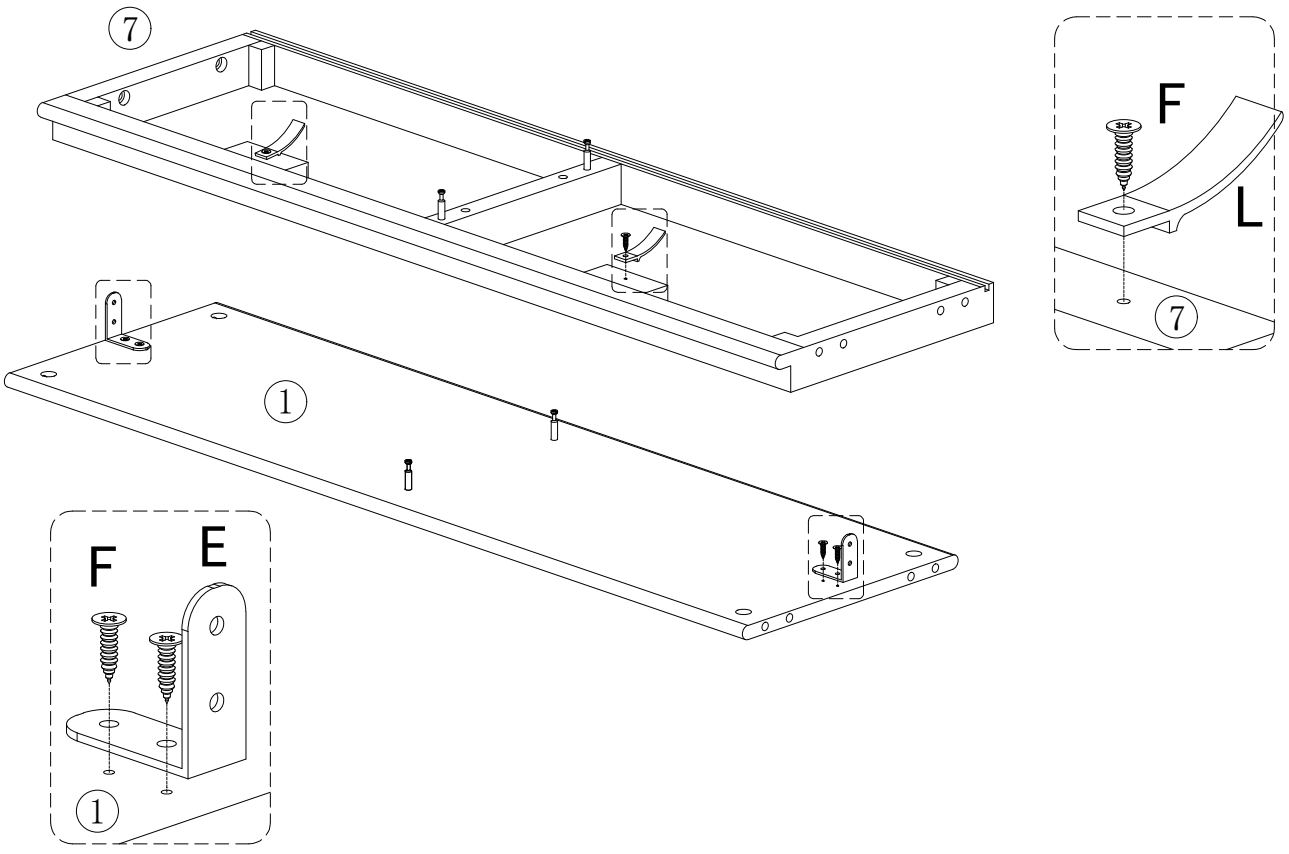
Hardware: I × 18 Tool: G (reuse)



Step 2

DSG058 | 70CM

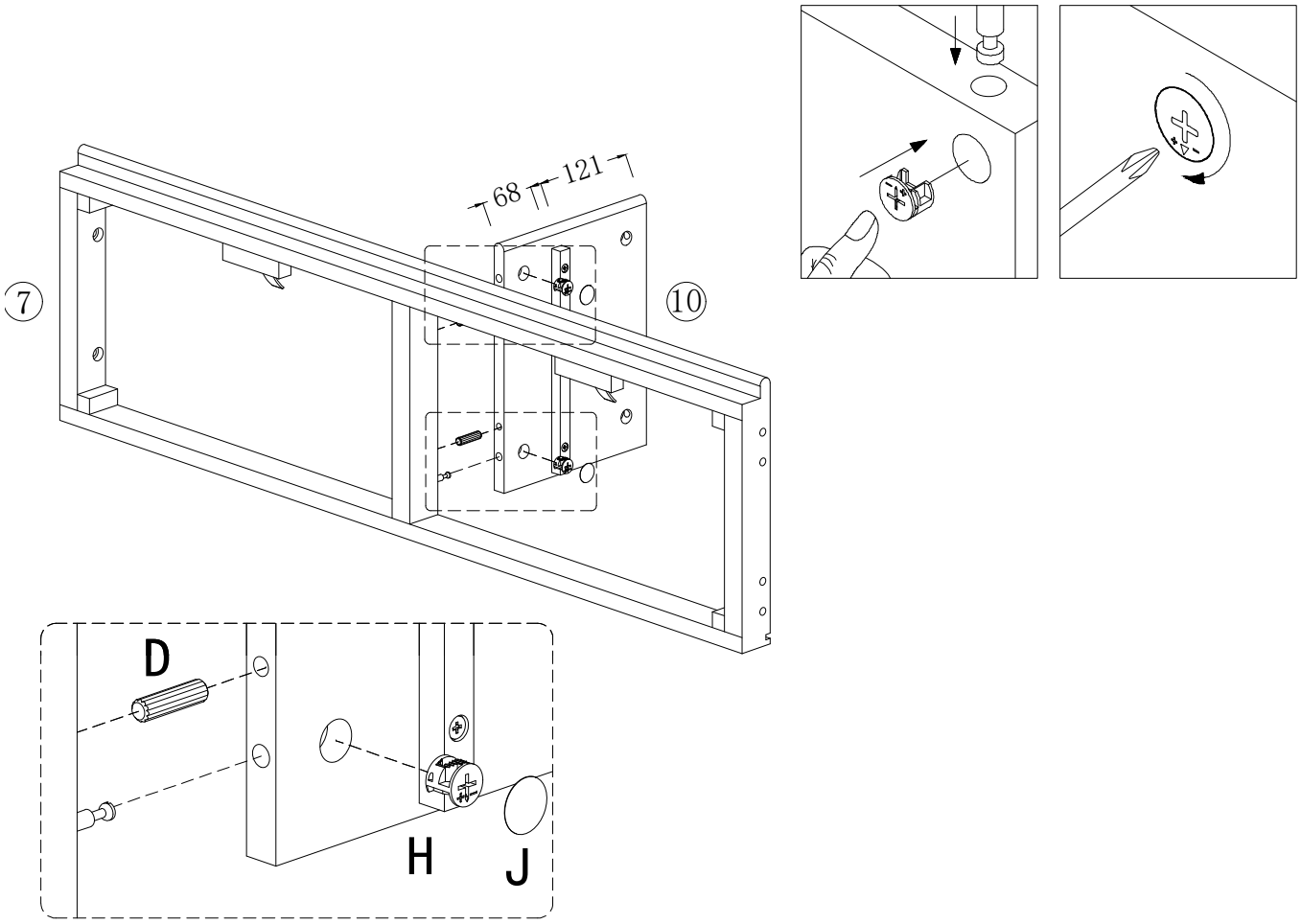
Attach Retaining Clips L to Base Frame 7, as in the first detail.
Attach Brackets E to Upper Top Panel 1, as in the second detail.
Use Screws F and Tool G.
Hardware: E × 2 F × 6 L × 2 Tool: G (reuse)



Step 3

DSG058 | 70CM

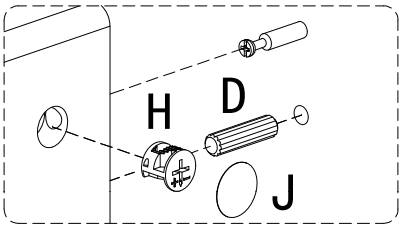
Join Lower Divider 10 to Base Frame 7 using Dowels D and Cam Locks H.
Follow the orientation and dimensions shown; apply Cover Stickers J.
Hardware: D × 2 H × 2 J × 2 Tool: G (reuse)

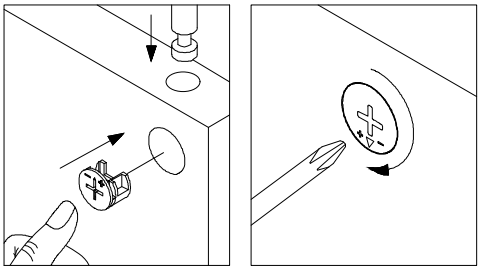


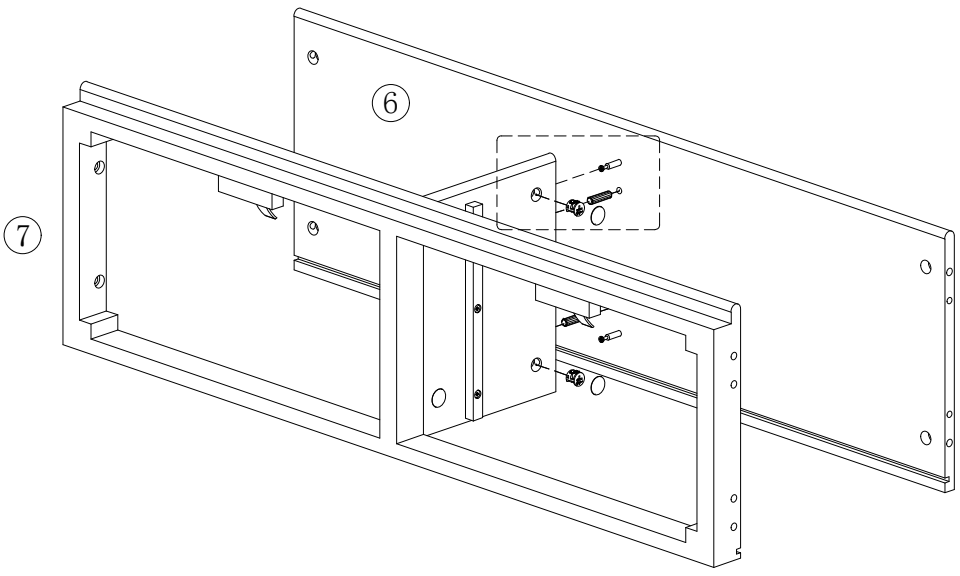
Step 4

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Attach Lower Top Panel 6 to the assembly from Step 3.
Use Dowels D and Cam Locks H; apply Cover Stickers J.
Hardware: D × 2 H × 2 J × 2 Tool: G (reuse)







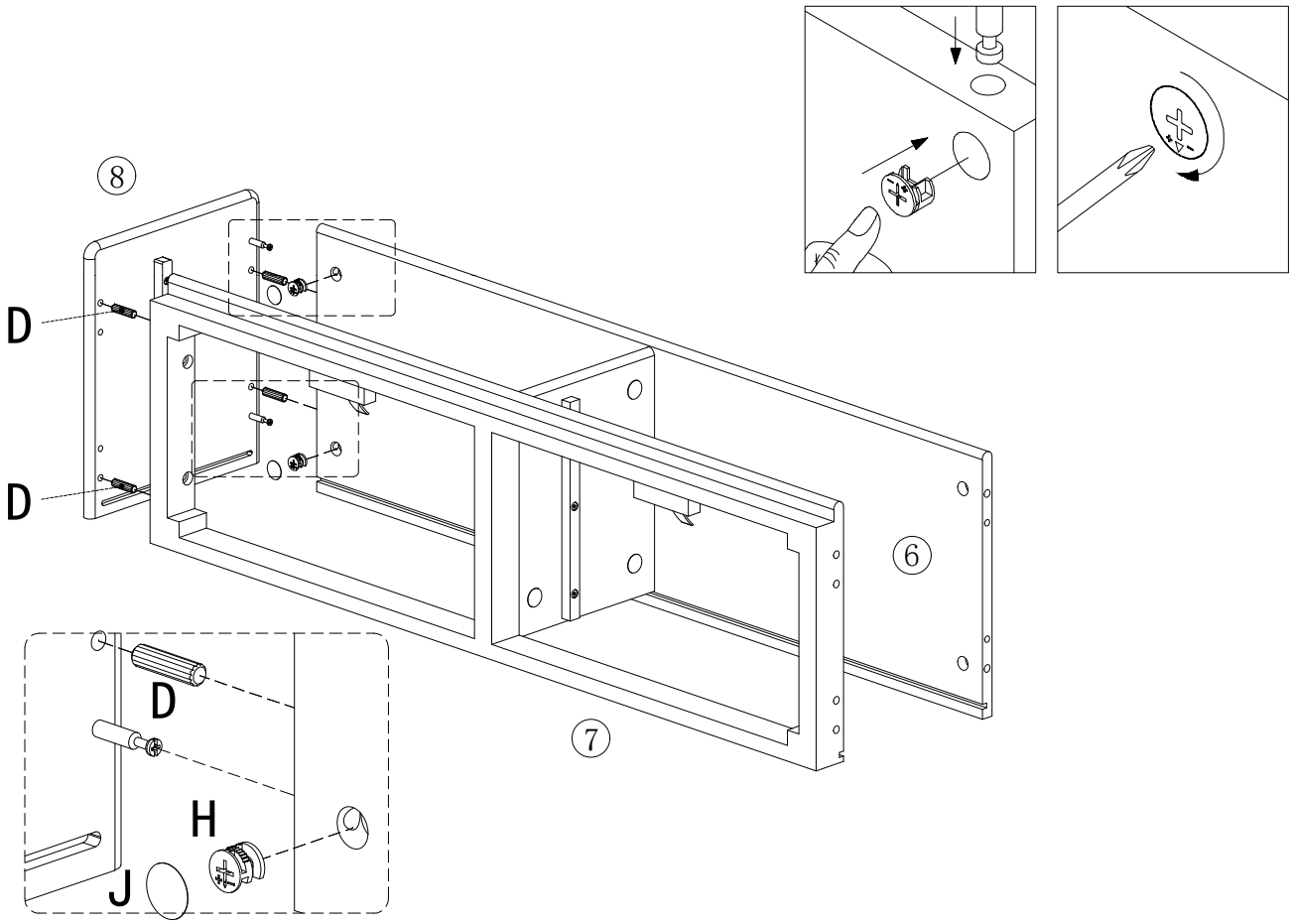
Step 5

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Attach Lower Left Side Panel 8 to the assembly from Step 4.

Use Dowels D and Cam Locks H; apply Cover Stickers J.

Hardware: D × 4 H × 2 J × 2 Tool: G (reuse)

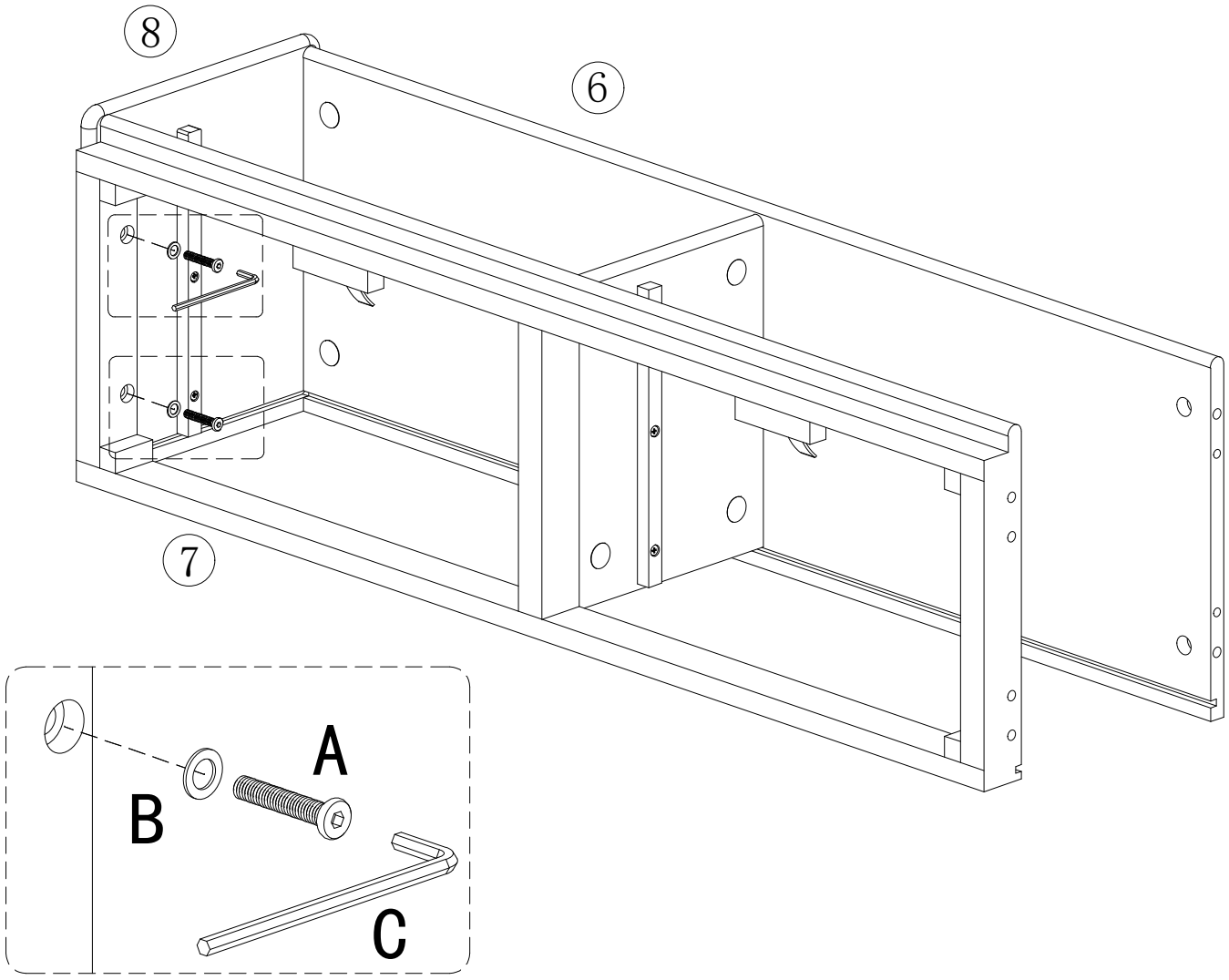


Step 6

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Fasten the left side of the lower cabinet with Bolts A and Washers B.

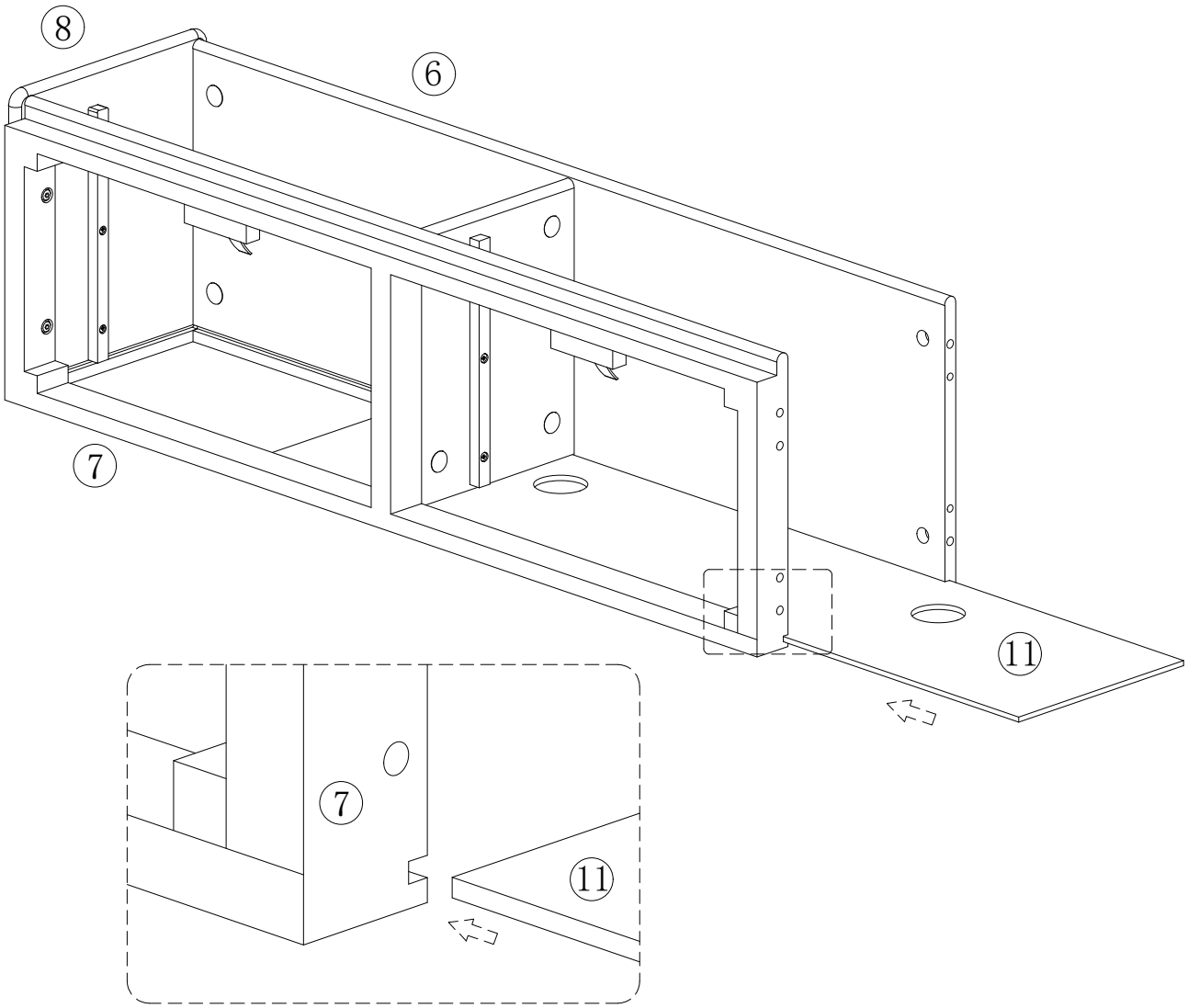
Hardware: A × 2 B × 2 Tool: C (reuse)



Step 7

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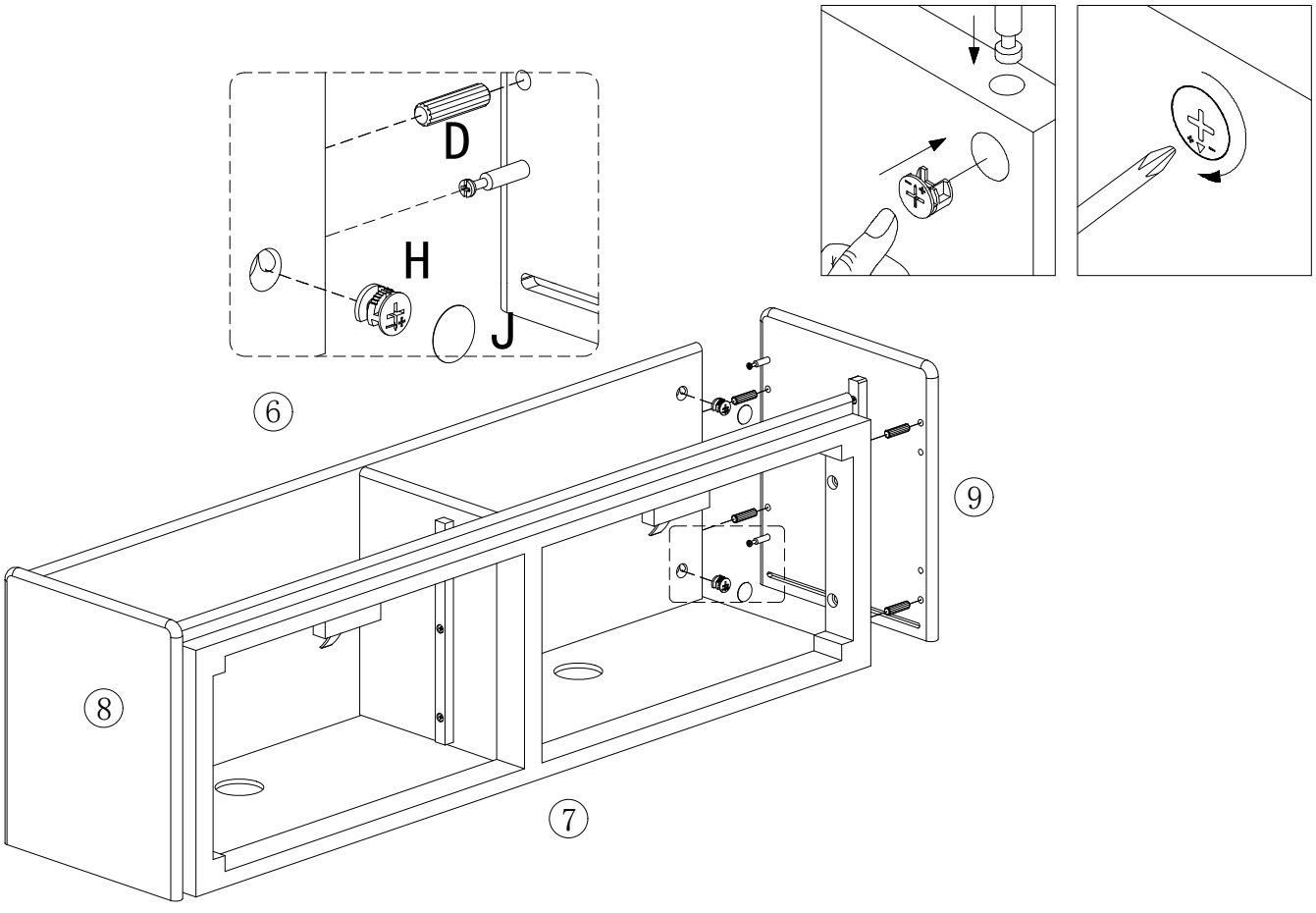
Slide Lower Back Panel 11 into the grooves of the assembly from Step 6.
Follow the direction and groove detail shown.



Step 8

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Attach Lower Right Side Panel 9 to the assembly from Step 7.
Use Dowels D and Cam Locks H; apply Cover Stickers J.
Hardware: D × 4 H × 2 J × 2 Tool: G (reuse)

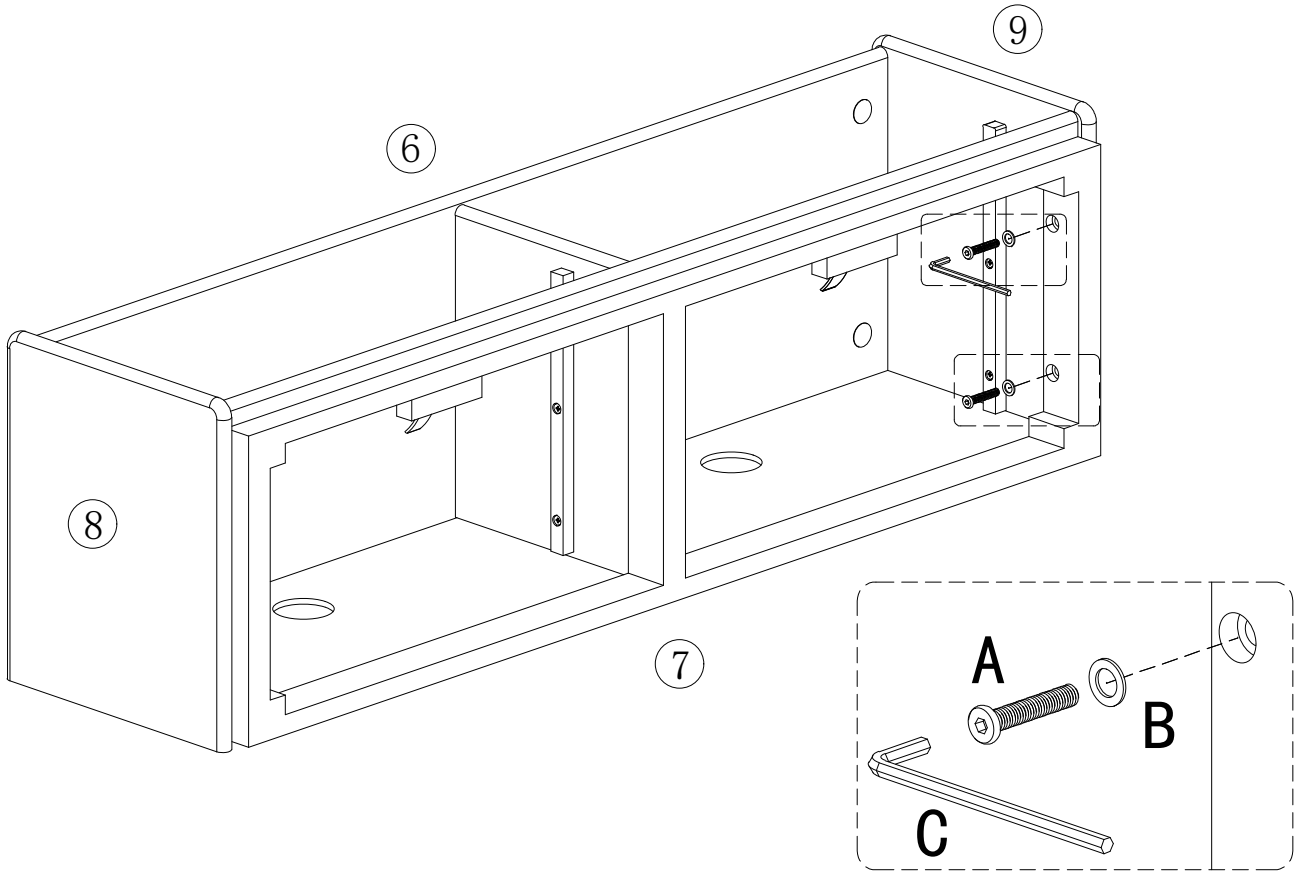


Step 9

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Fasten the right side of the lower cabinet with Bolts A and Washers B.

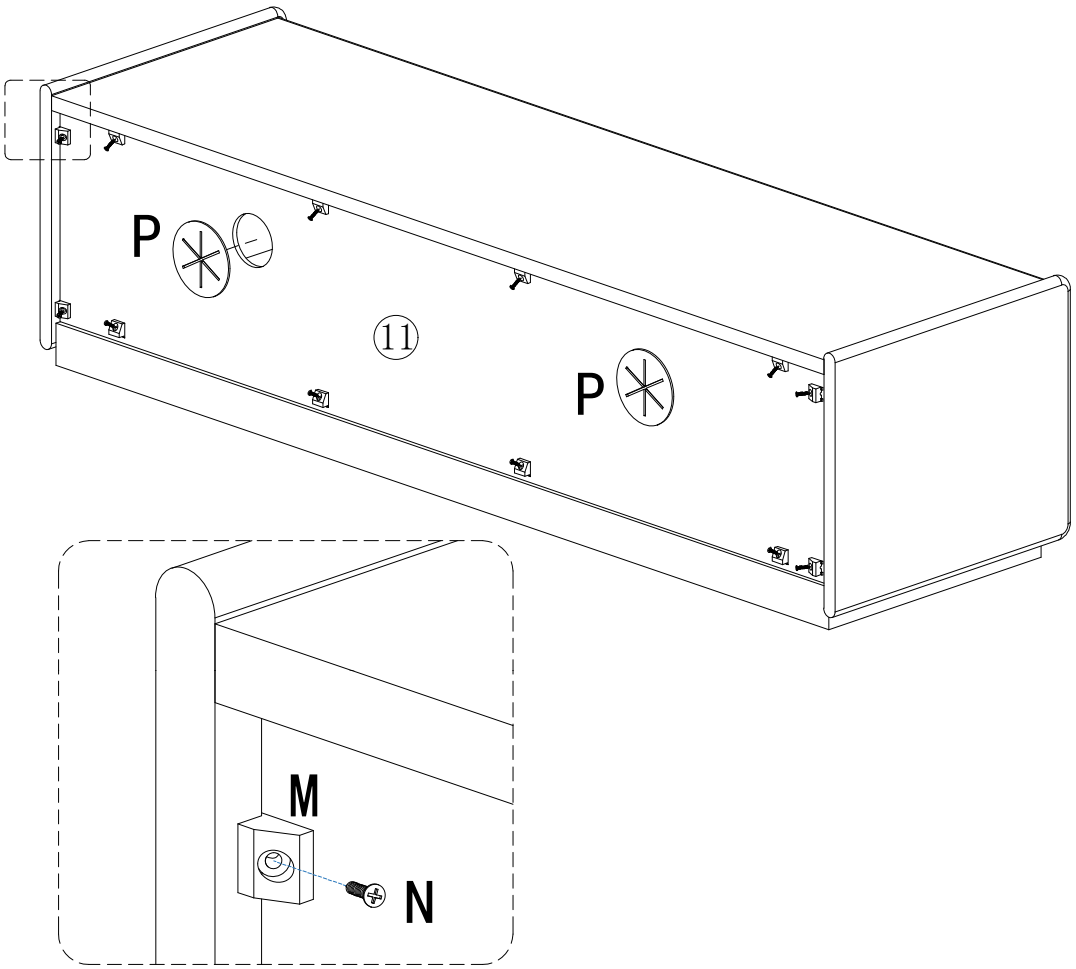
Hardware: A × 2 B × 2 Tool: C (reuse)



Step 10

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Secure the back panel using Clips M and Screws N.
Fit both Cable Hole Covers P into Back Panel 11.
Hardware: M × 12 N × 12 P × 2 Tool: G (reuse)



Step 11

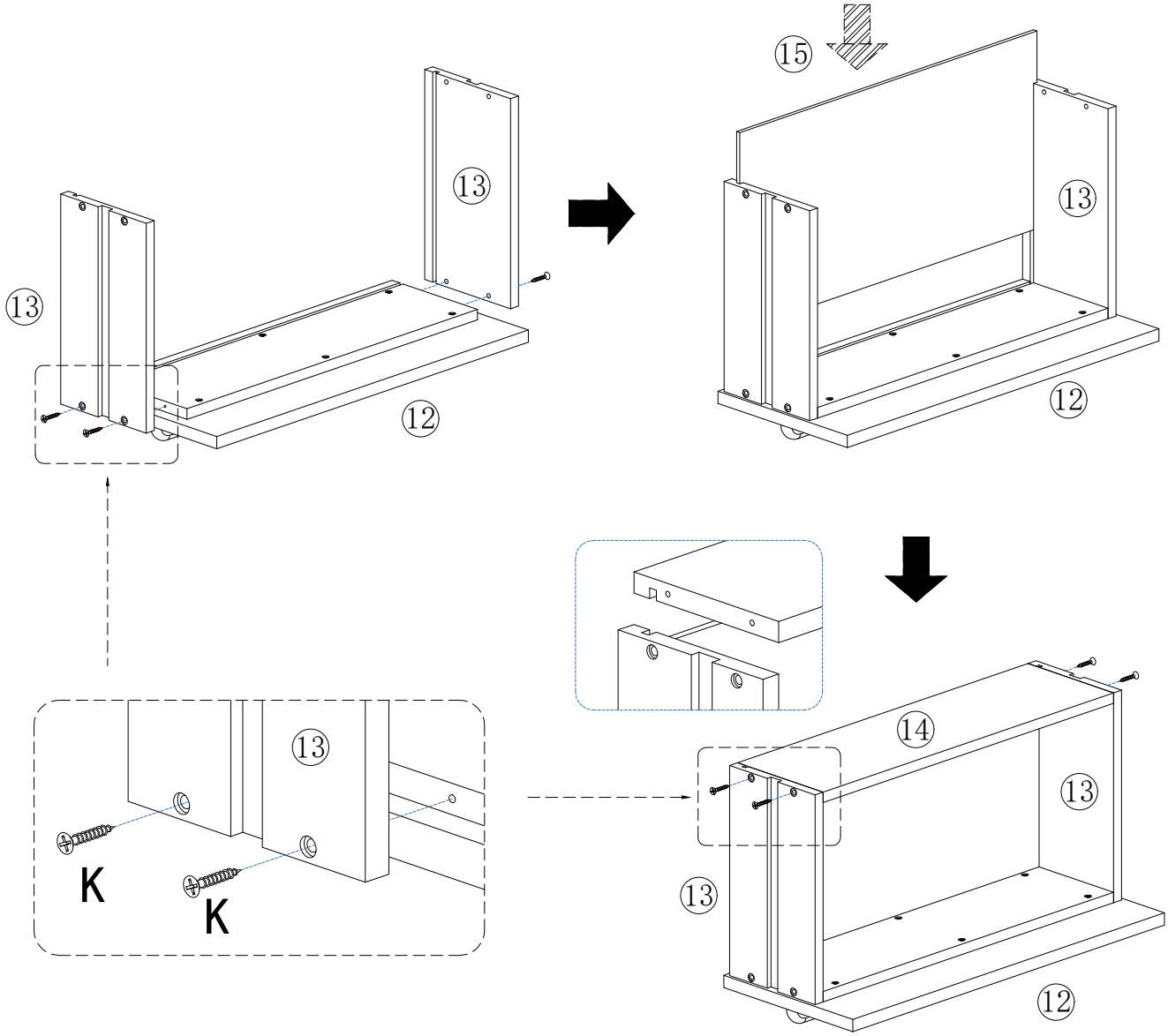
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Make two drawers: attach Sides 13 to Front 12 with Screws K.

Slide Bottom 15 into the grooves, then attach Back 14 with Screws K.

Follow the illustrated sequence and groove detail.

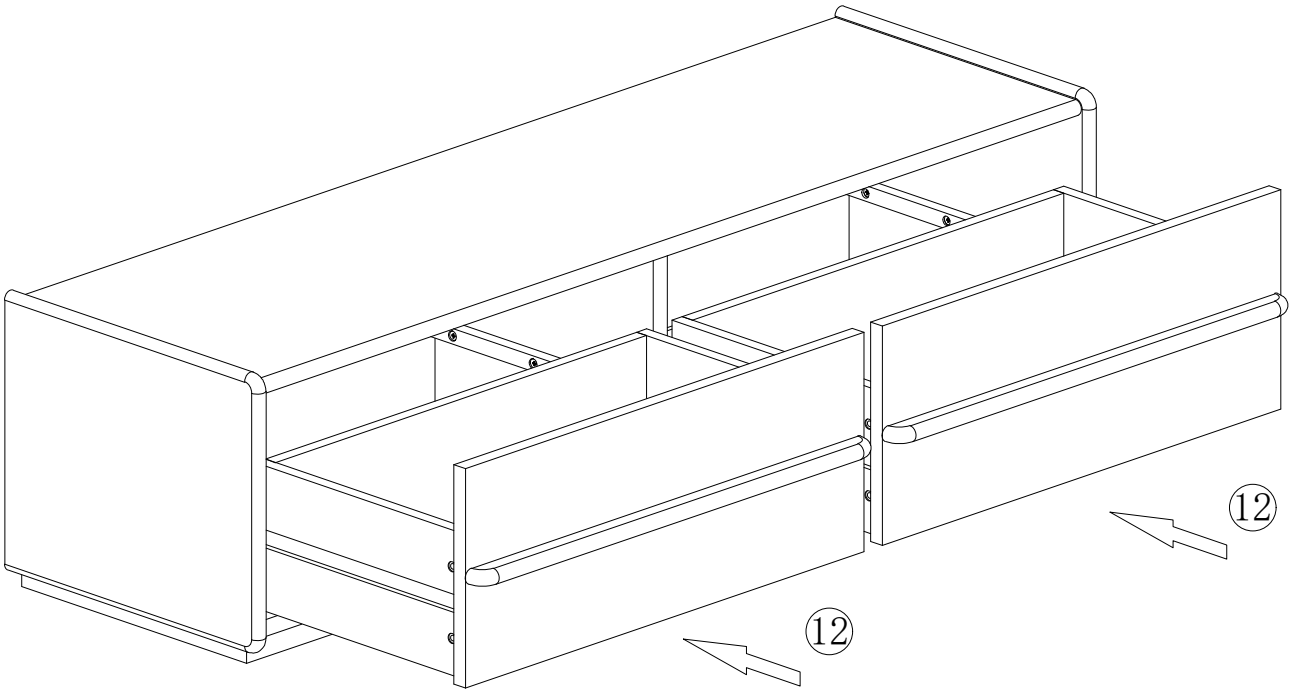
Hardware for both drawers: K × 16 Tool: G (reuse)



Step 12

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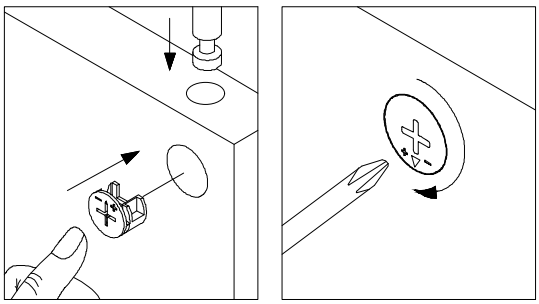
Align the preinstalled slides and slide both drawers into the lower cabinet completed in Step 10.

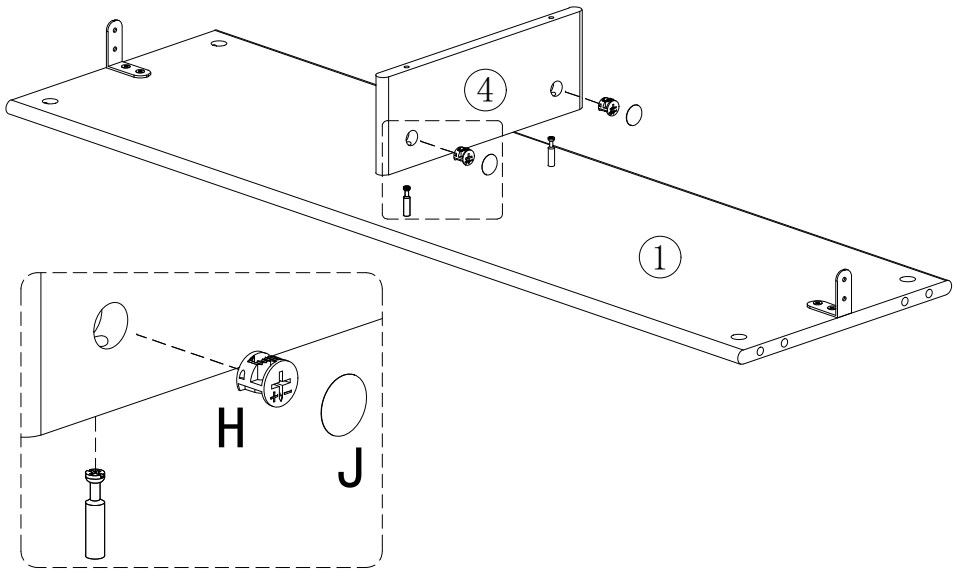


Step 13

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Attach Upper Divider 4 to Upper Top Panel 1 from Step 2.
Tighten Cam Locks H and apply Cover Stickers J, as shown.
Hardware: H × 2 J × 2 Tool: G (reuse)



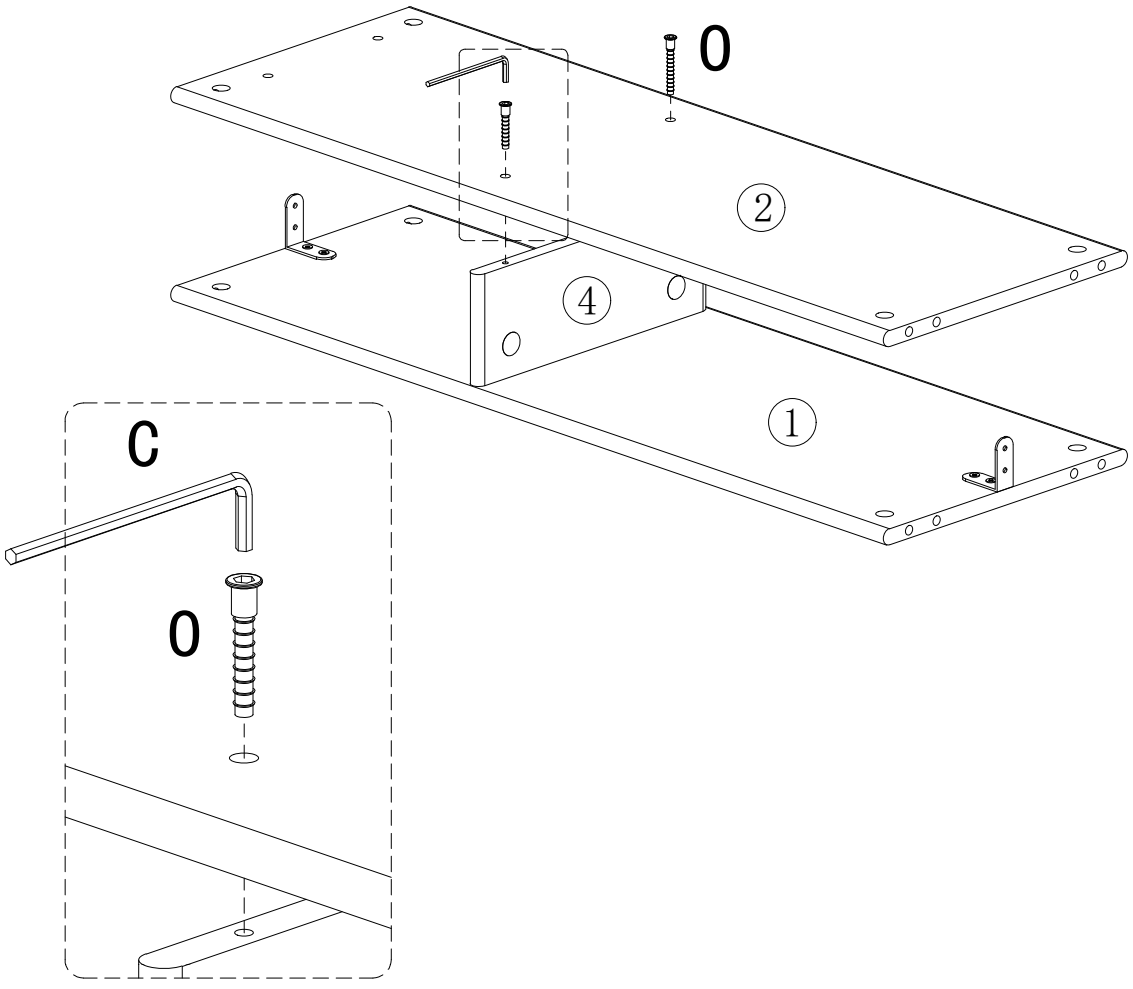


Step 14

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Attach Upper Base Panel 2 to the assembly from Step 13 using Screws O.

Hardware: O × 2 Tool: C (reuse)

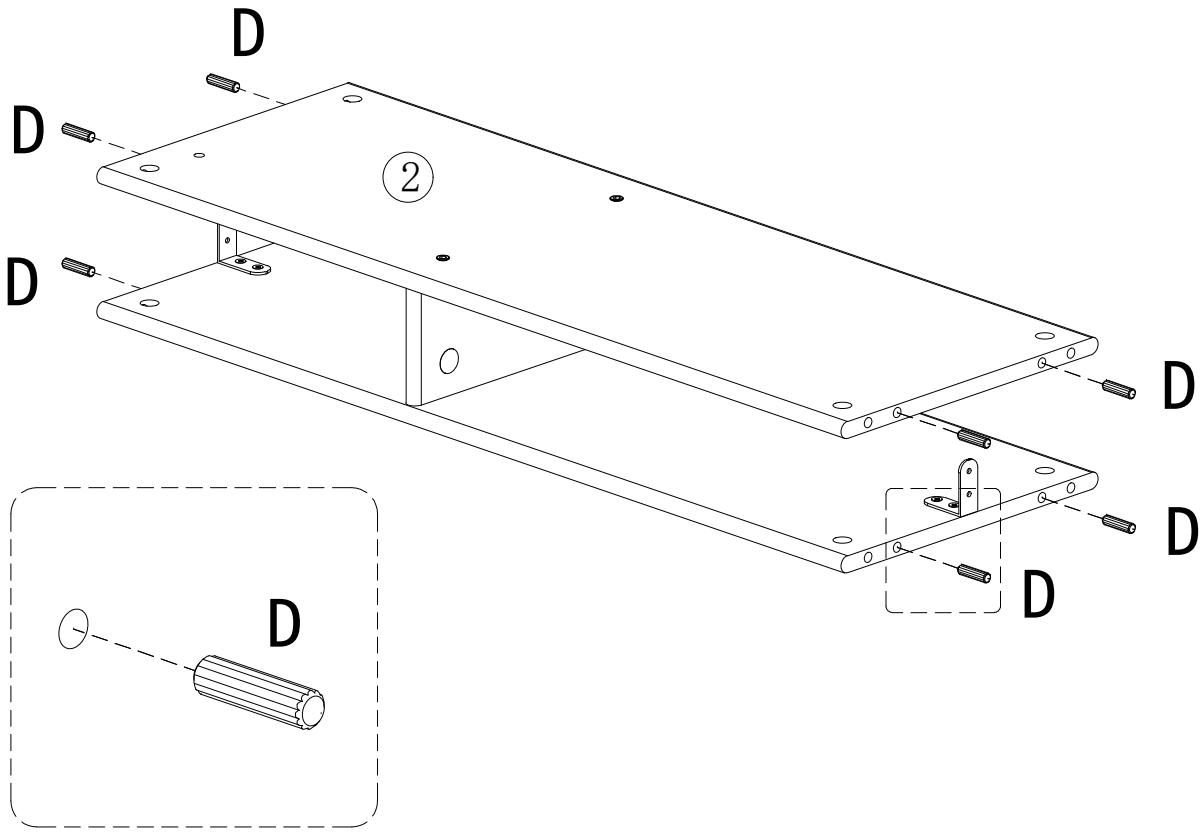


Step 15

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Insert Dowels D into the positions shown on the assembly from Step 14.

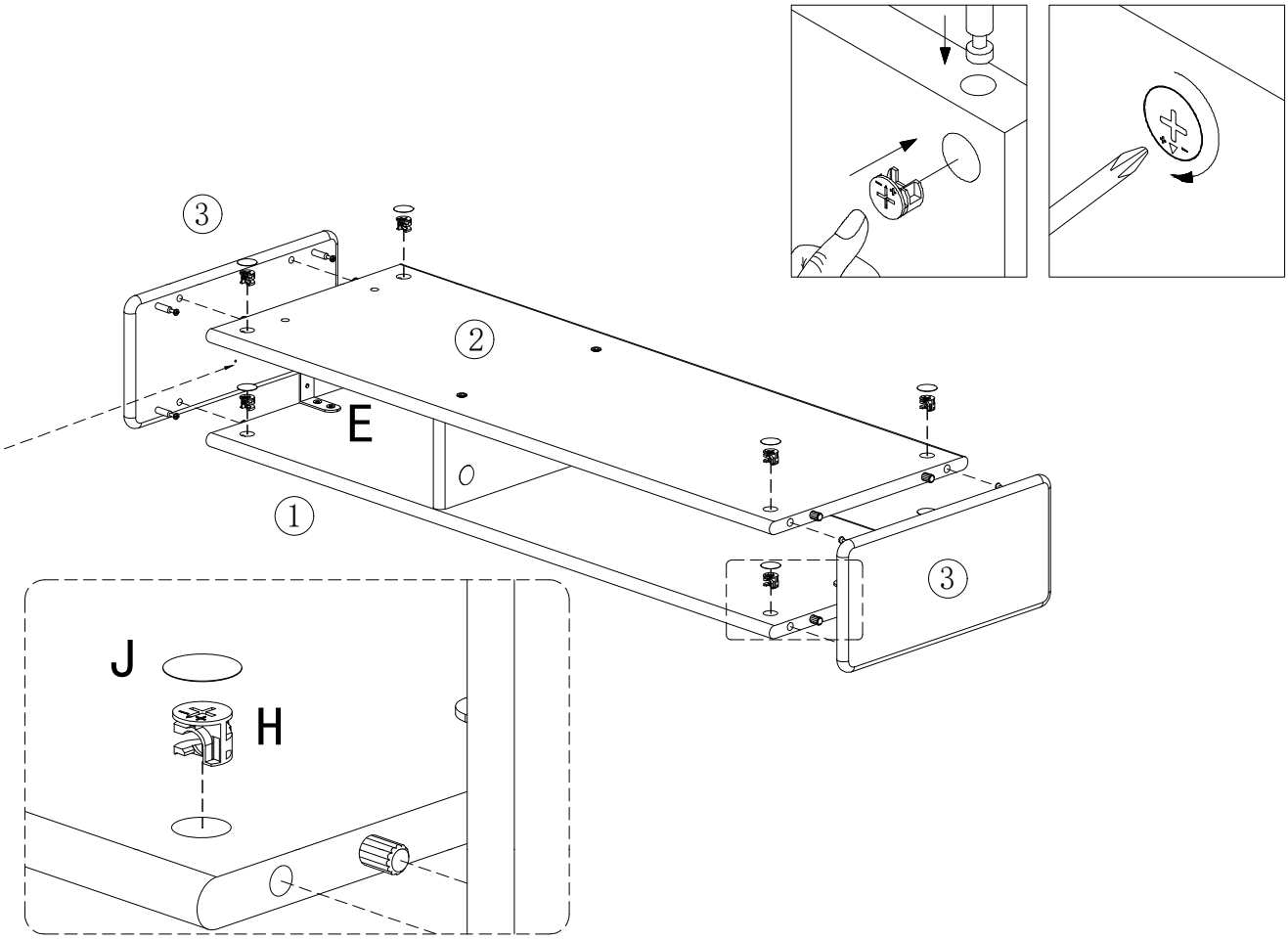
Hardware: D × 8



Step 16

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Attach both Upper Side Panels 3 using Cam Locks H.
Align the bottom holes with Brackets E; apply Cover Stickers J.
Hardware: H × 8 J × 8 Tool: G (reuse)

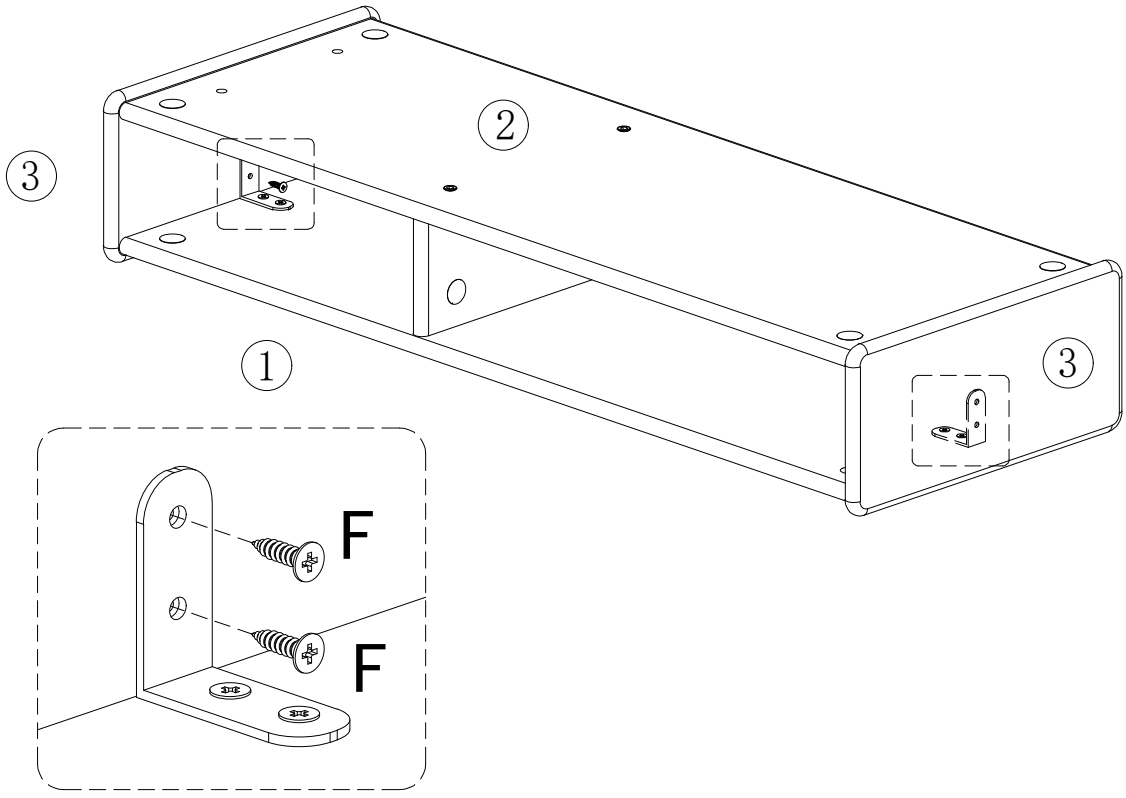


Step 17

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Fasten both Brackets E to the side panels with Screws F.

Hardware: F × 4 Tool: G (reuse)



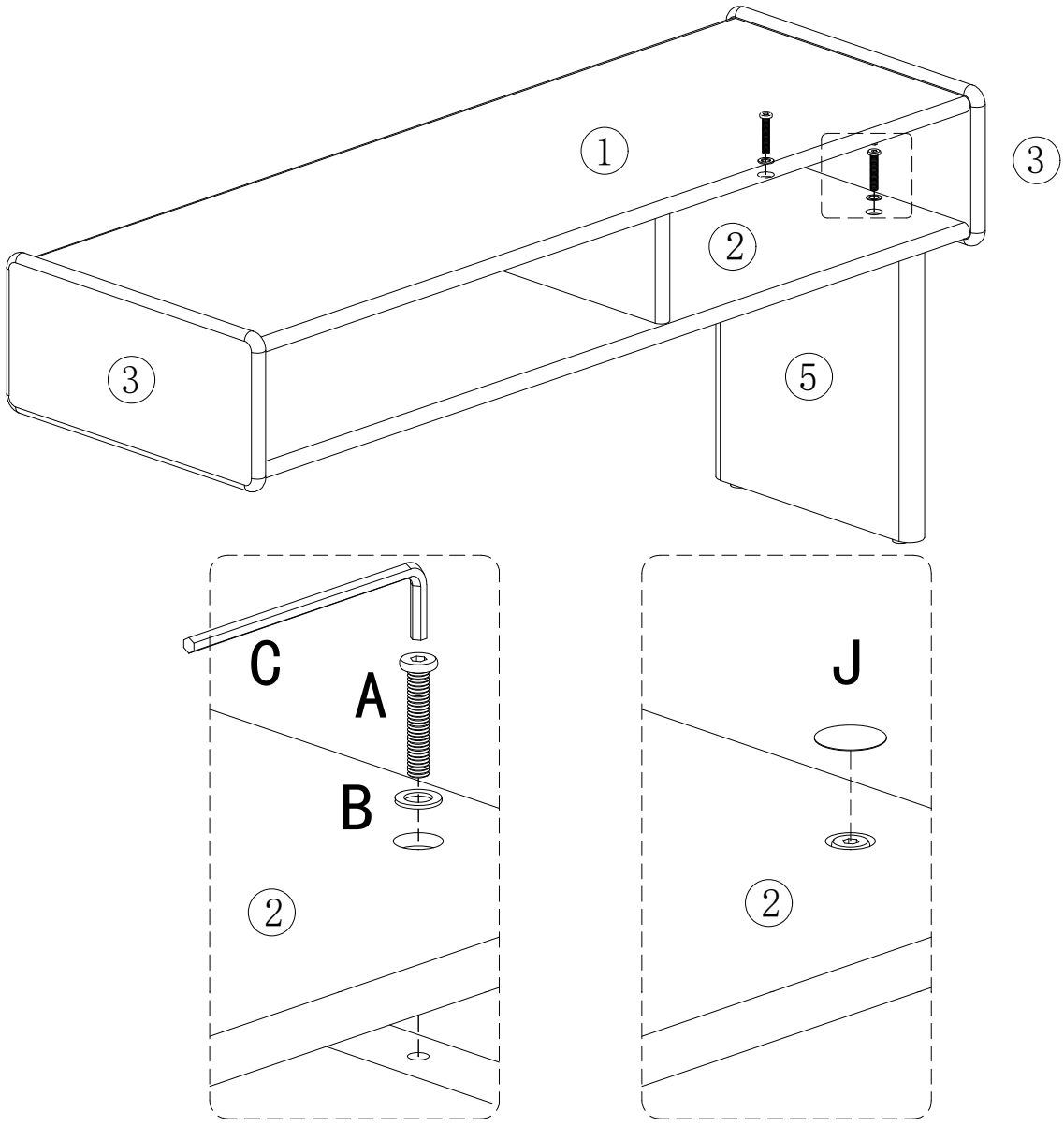
Step 18

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Turn the upper cabinet over and attach Support Panel 5.

Use Bolts A and Washers B; cover the indicated holes with Stickers J.

Hardware: A × 2 B × 2 J × 2 Tool: C (reuse)

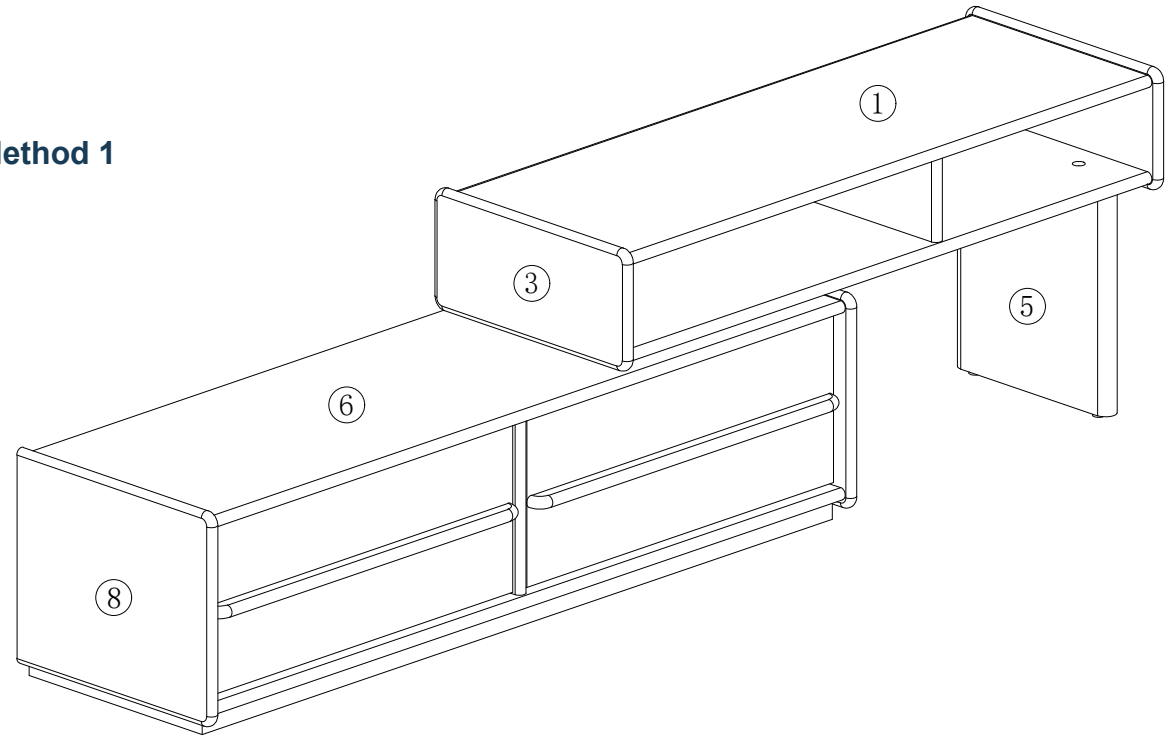


Step 19

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Position the upper assembly from Step 18 and the lower cabinet from Step 12 in either of the two arrangements illustrated.

Method 1



Method 2

