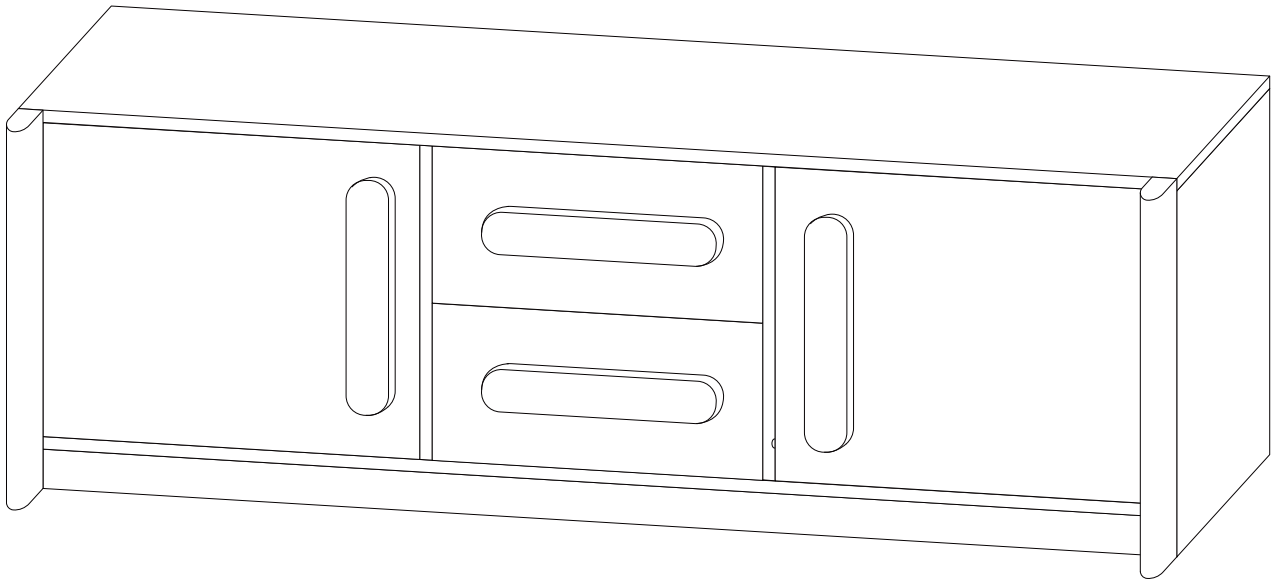
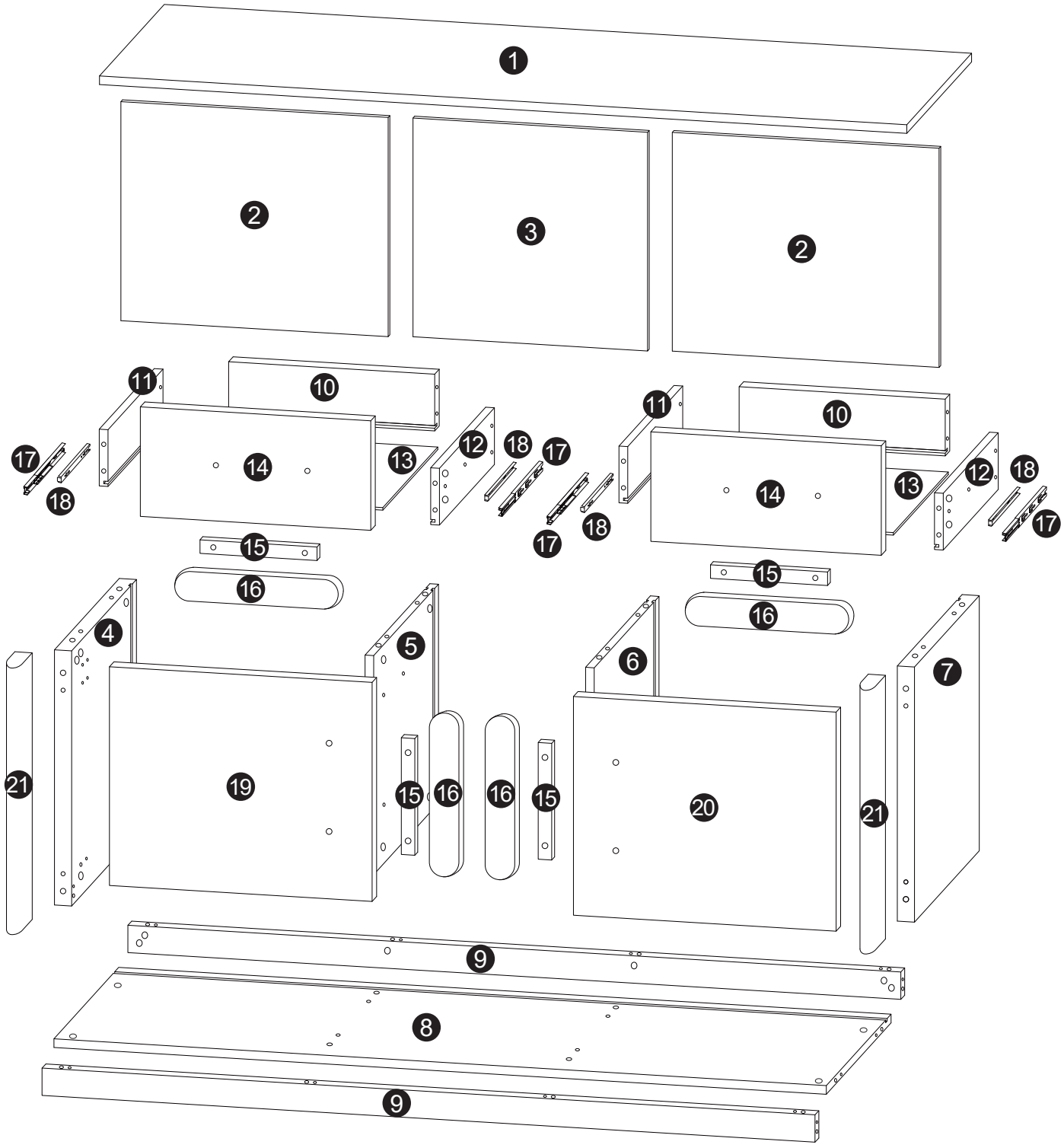
Assembly Instructions

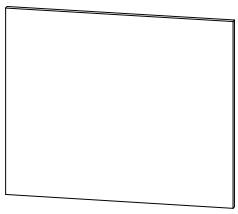
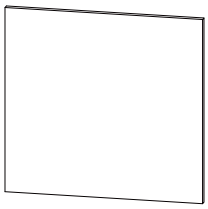
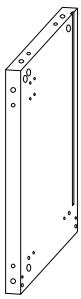
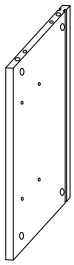
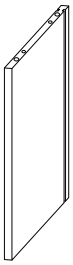
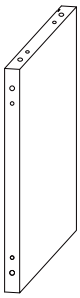
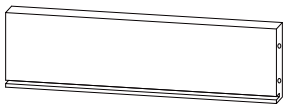
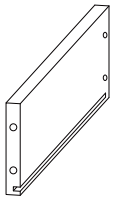
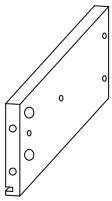
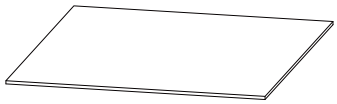
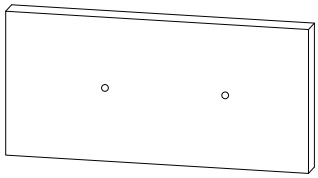
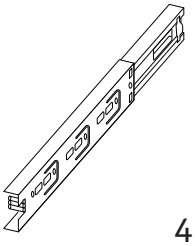
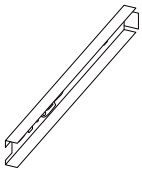
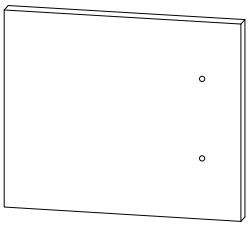
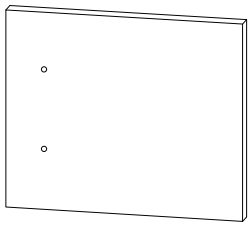




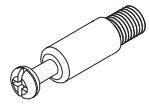
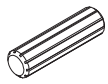
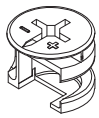
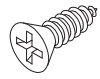
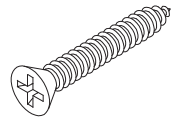
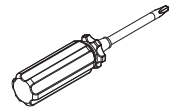
⚠ Caution

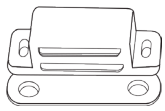
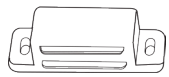
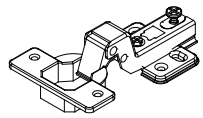
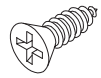
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.
Contact us for a free replacement if you encounter any damaged or missing parts.

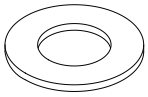
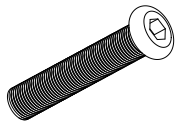
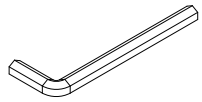
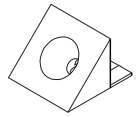
Parts List

❶  1 pc	❷  2 pcs	❸  1 pc	❹  1 pc
❺  1 pc	❻  1 pc	❼  1 pc	❽  1 pc
❾  2 pcs	❿  2 pcs	⓫  2 pcs	⓬  2 pcs
⓭  2 pcs	⓮  2 pcs	⓯  4 pcs	⓰  4 pcs
⓱  4 pcs	⓲  4 pcs	⓳  1 pc	⓴  1 pc
㉑  2 pcs			

Hardware List

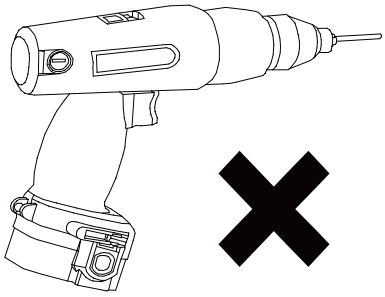
A	B	C	D	E	F
			 Ø 3x12mm	 Ø 4x40mm	
40 pcs	32 pcs	40 pcs	16 pcs	8 pcs	1 pc

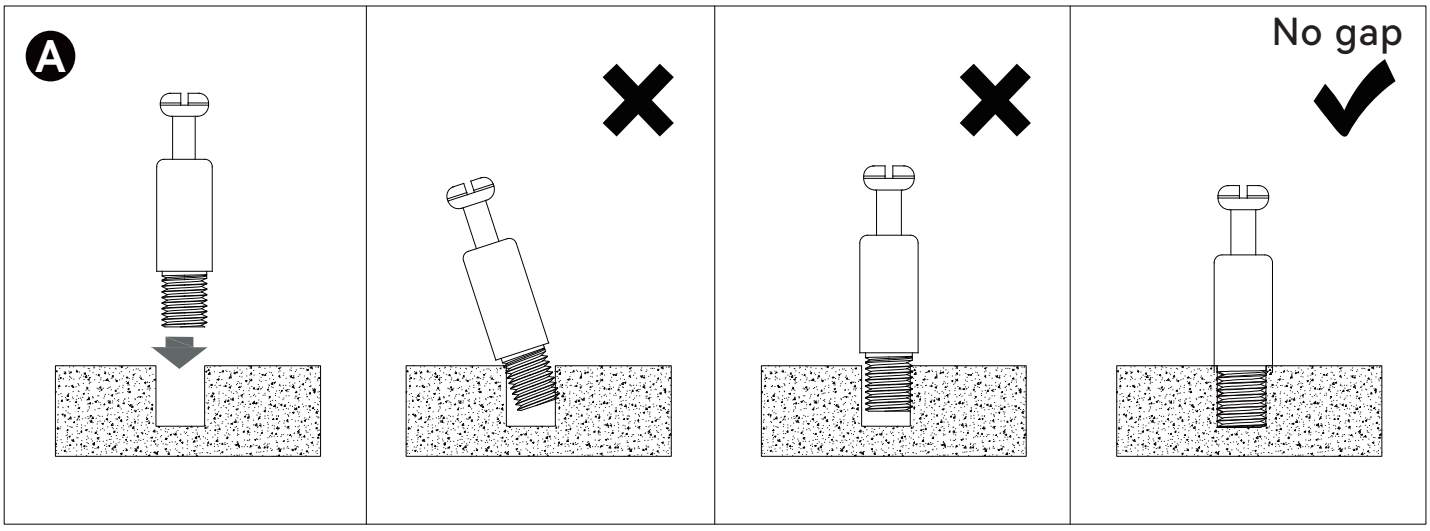
G	H	H1	H2	I	J
 Ø 3.5x16mm					 Ø 4x14mm
8 pcs	2 pcs	2 pcs	2 pcs	4 pcs	24 pcs

K	L	M	N	O	
				 Ø 3x16mm	
8 pcs	8 pcs	1 pc	12 pcs	12 pcs	

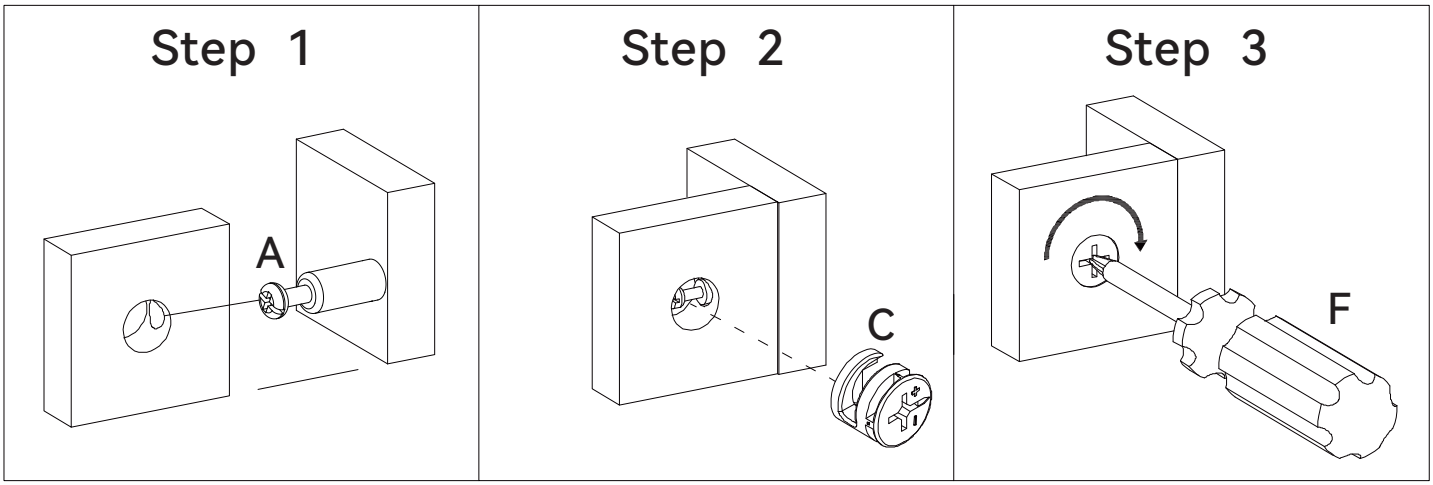
Installation of Cams and Pins

Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.

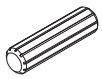
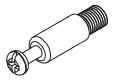


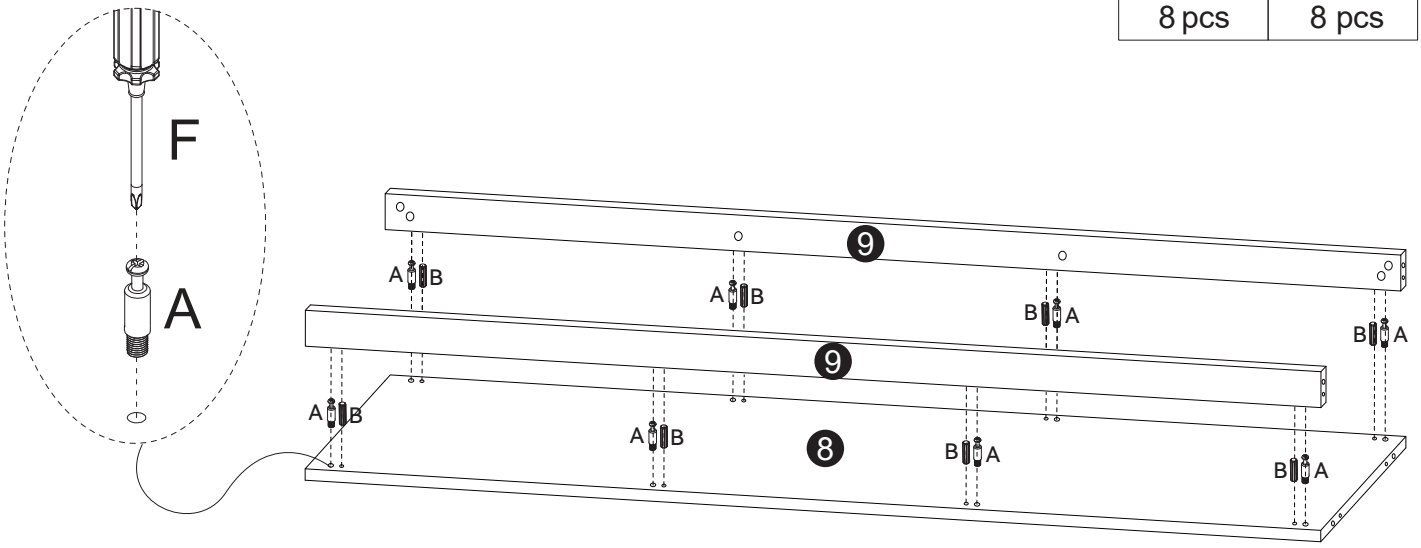


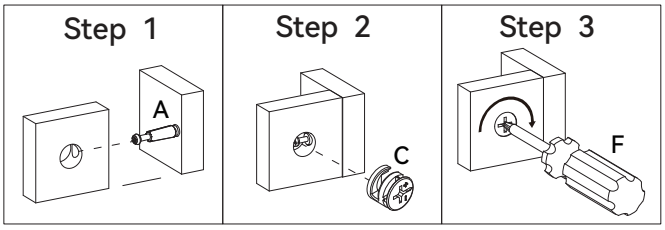
Screw the pin into the hole. Set the cams correctiy by aligning the head of the cams with the lock pins.Lock the cam by turning the cam head with a screw-driver until it is tightened. Please do not use an electric screwdriver to assem-ble the unit.



1

B	A
	
8 pcs	8 pcs

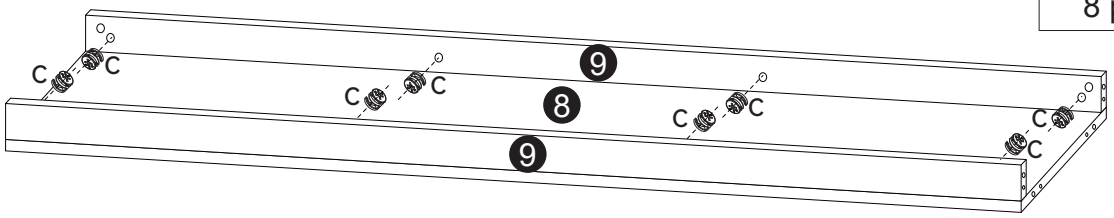




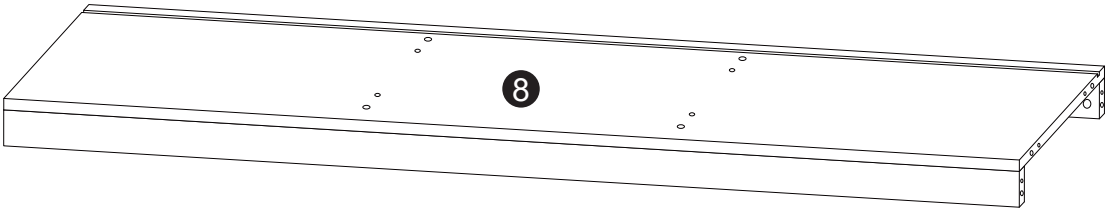
2

C

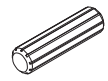
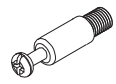
8 pcs







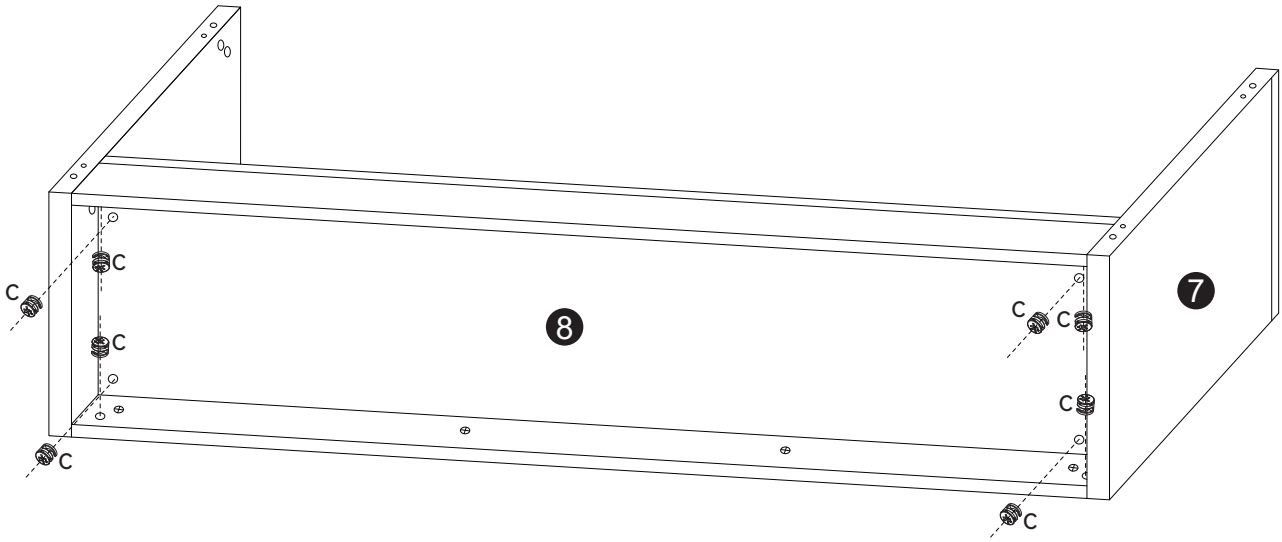
3

B	A
	
8 pcs	8 pcs

4

C

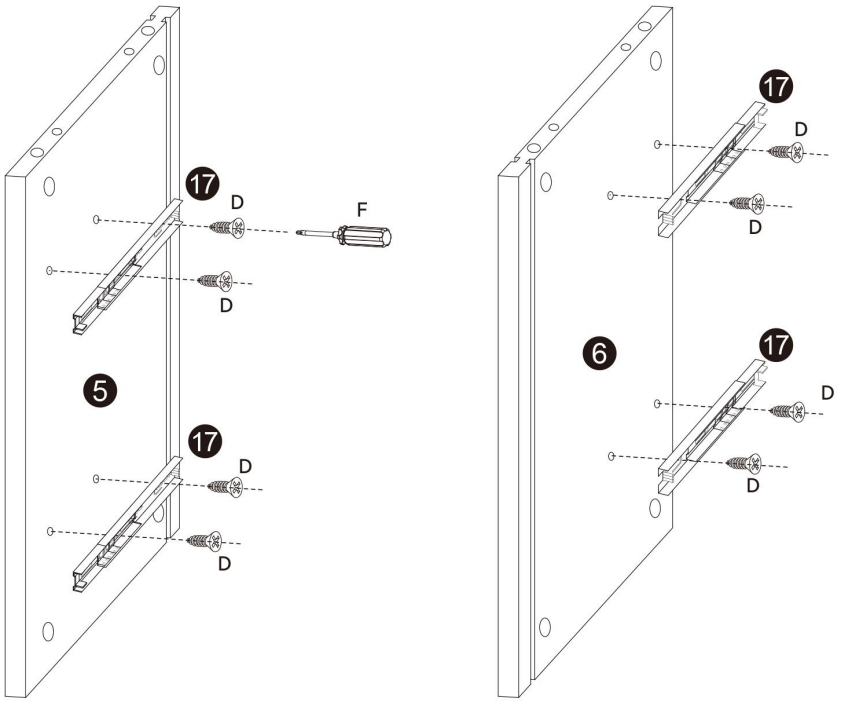
8 pcs



5

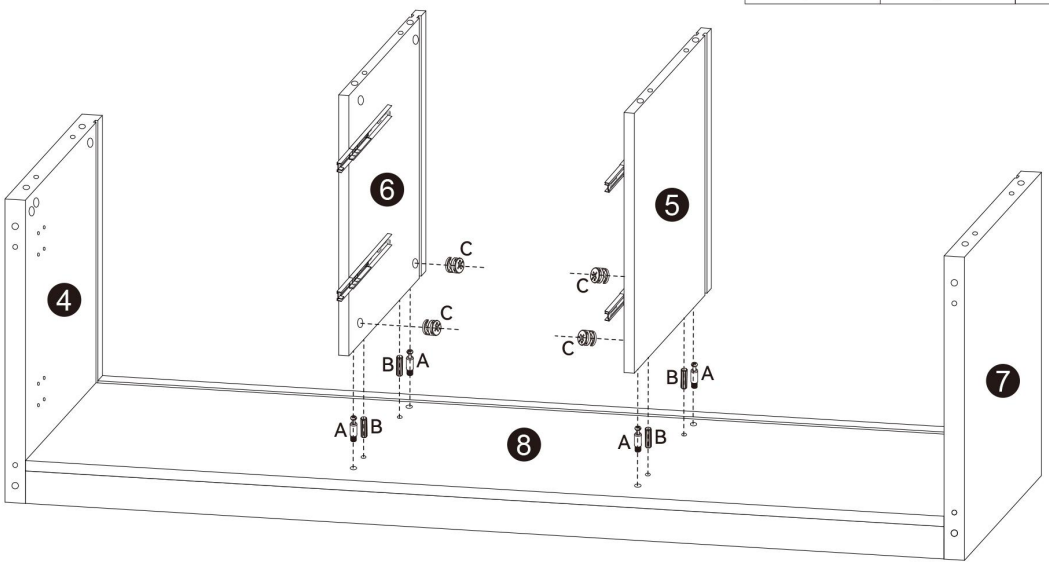
D

8 pcs

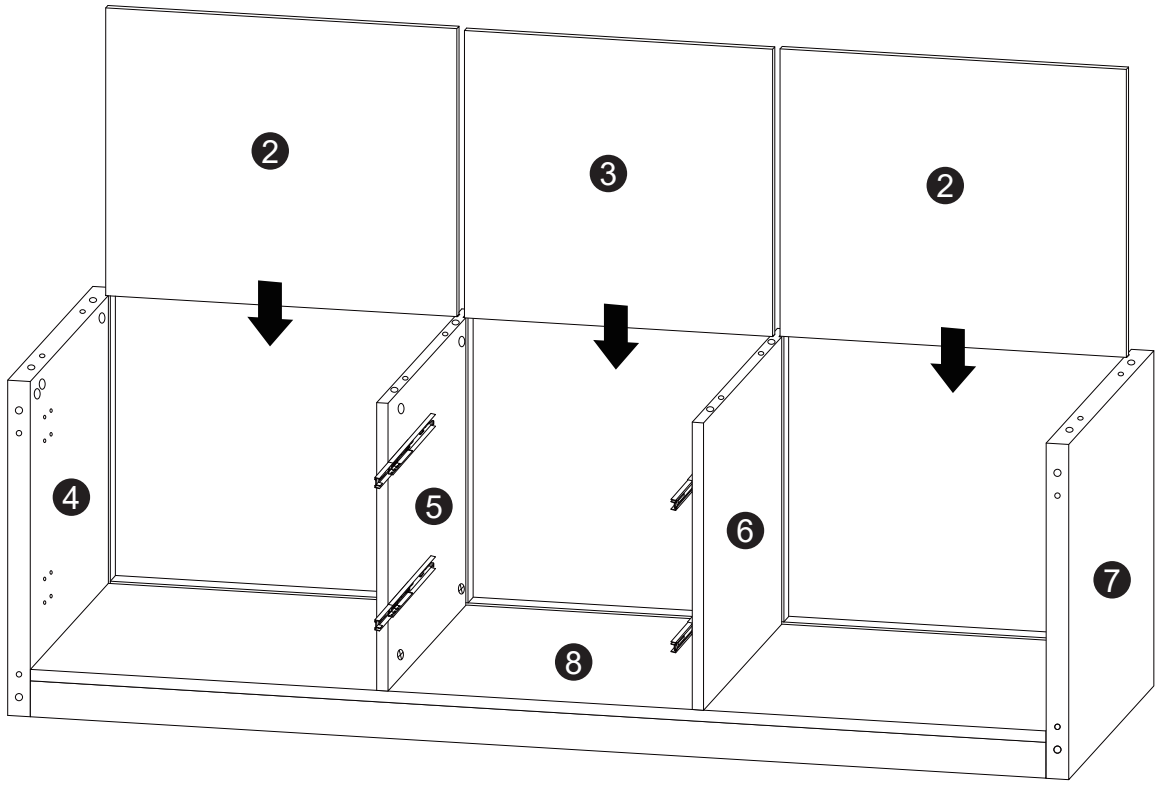


6

C	B	A
		
4 pcs	4pcs	4pcs

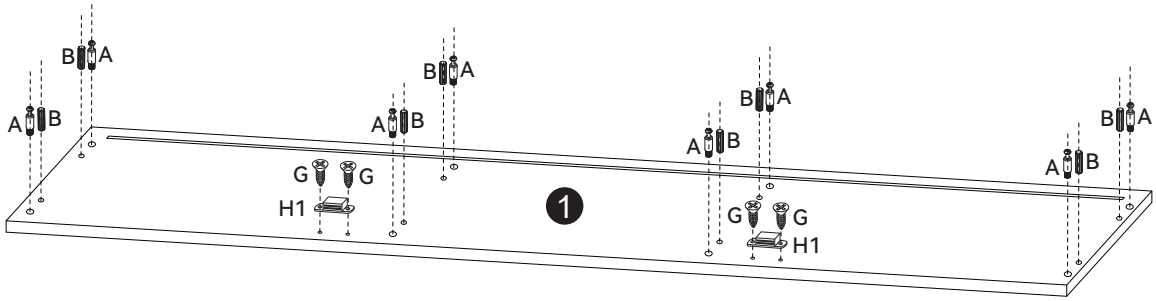


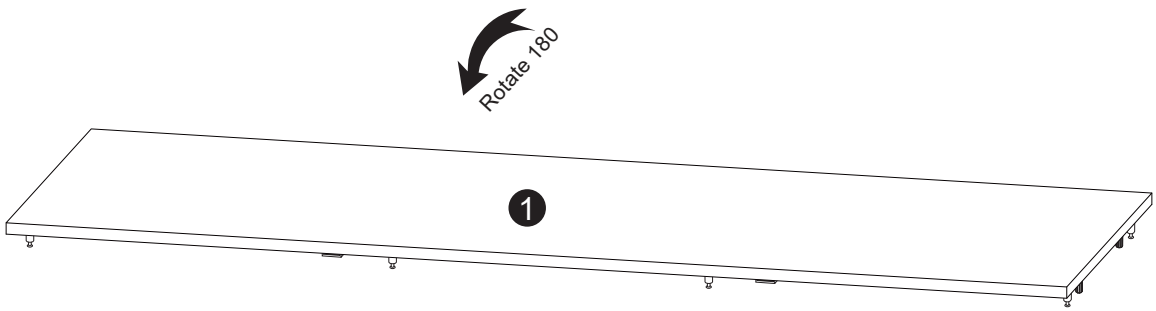
7



8

H1	G	B	A
2 pcs	4 pcs	8 pcs	8 pcs

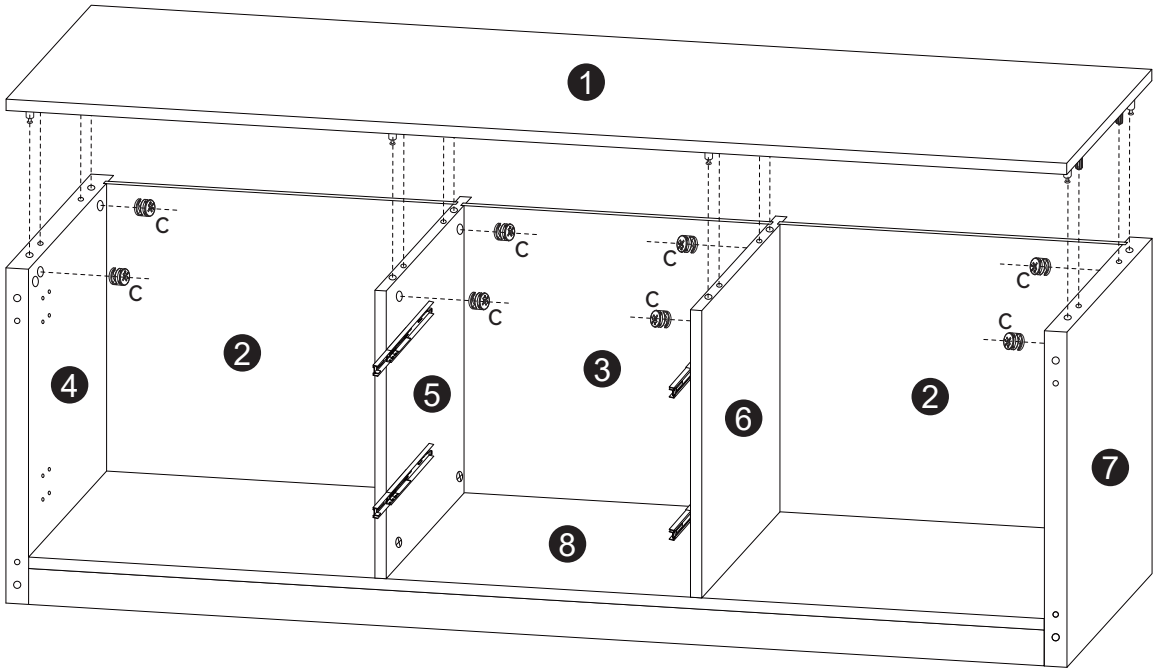




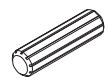
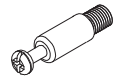
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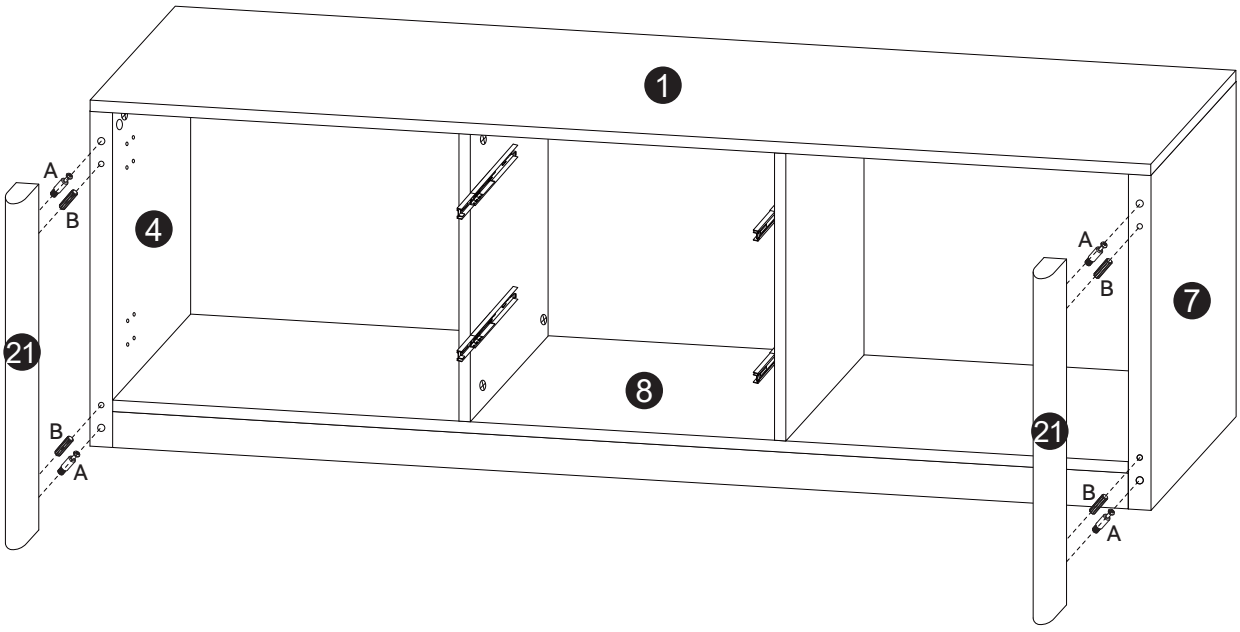
C

8 pcs



10

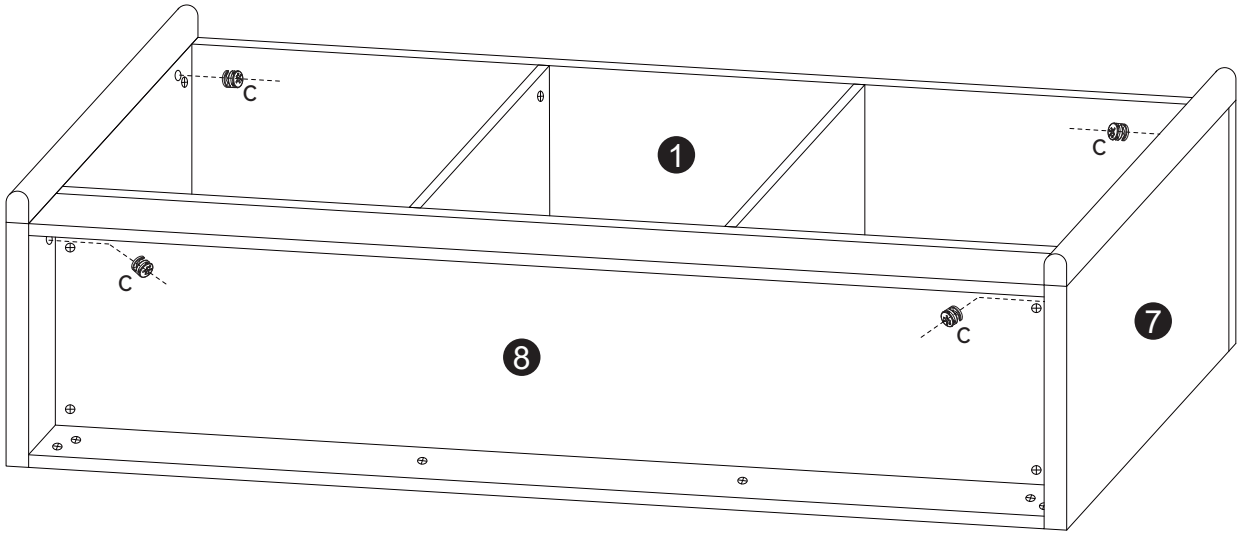
B	A
	
4 pcs	4 pcs



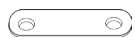
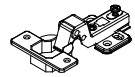
11

C

4 pcs



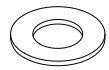
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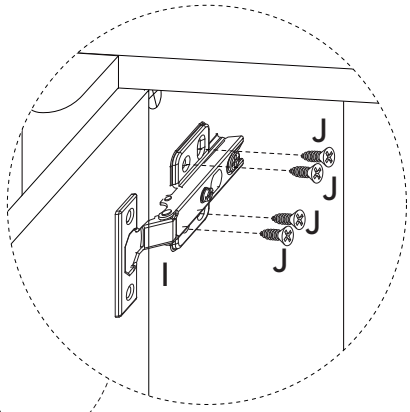
H2	I	J
		
2 pcs	4 pcs	8 pcs

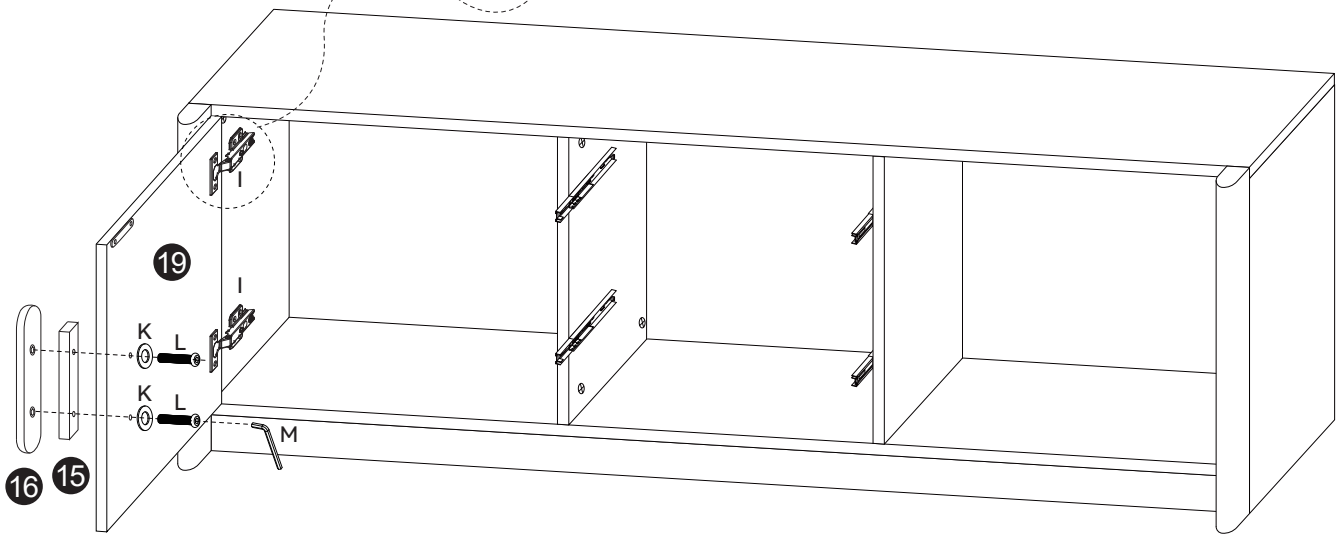
G

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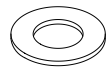
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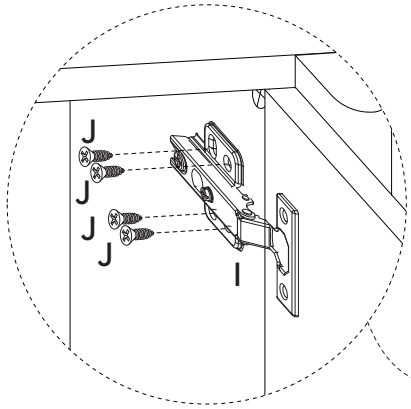
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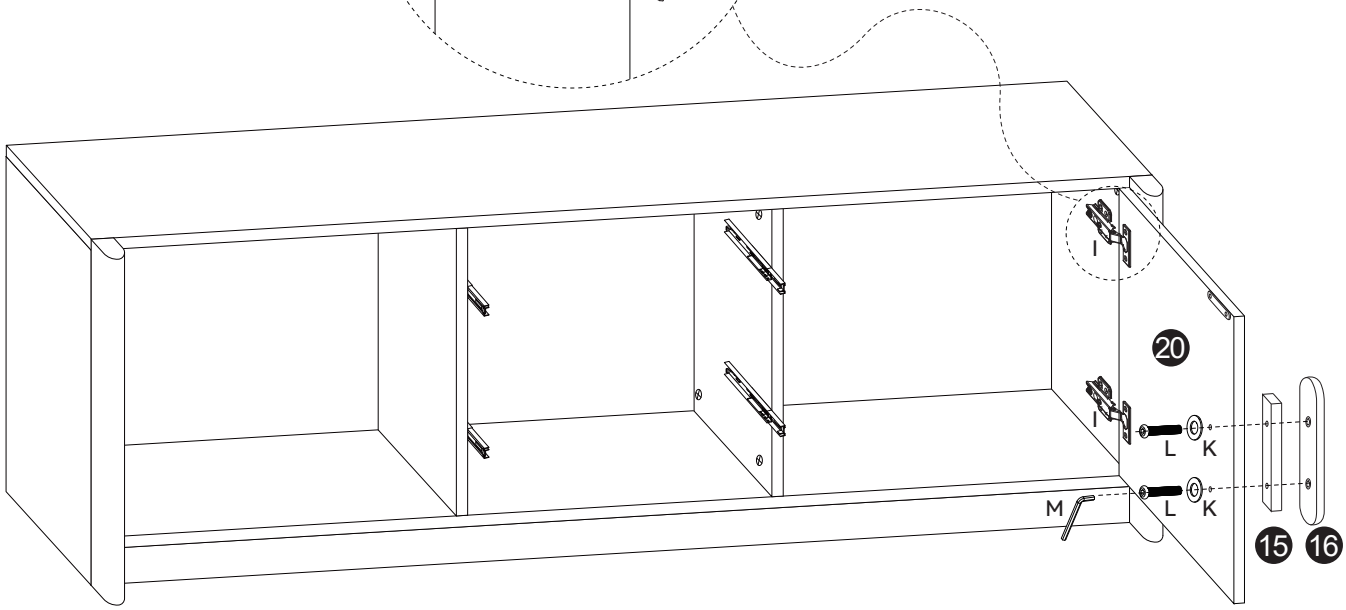




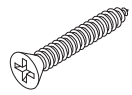
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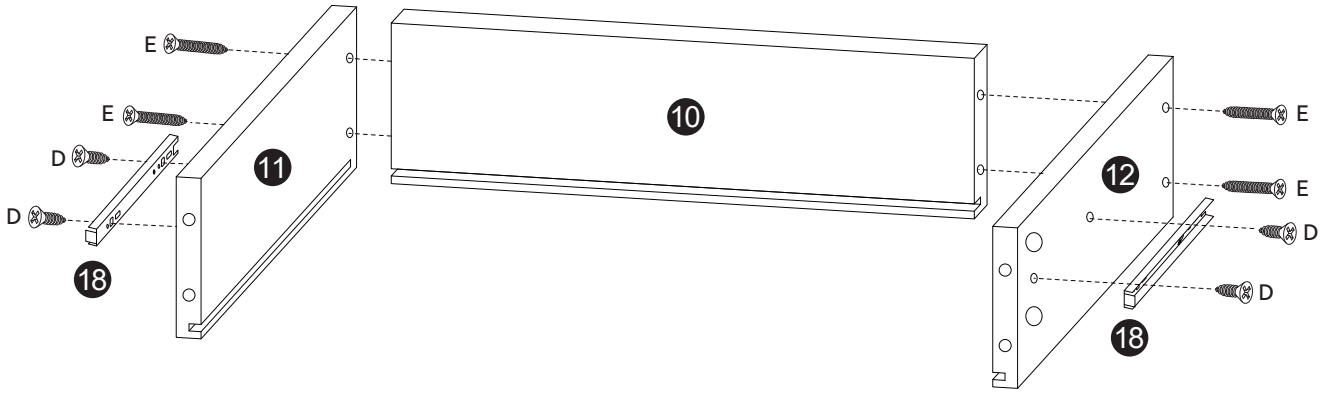
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2 pcs	2 pcs	8 pcs



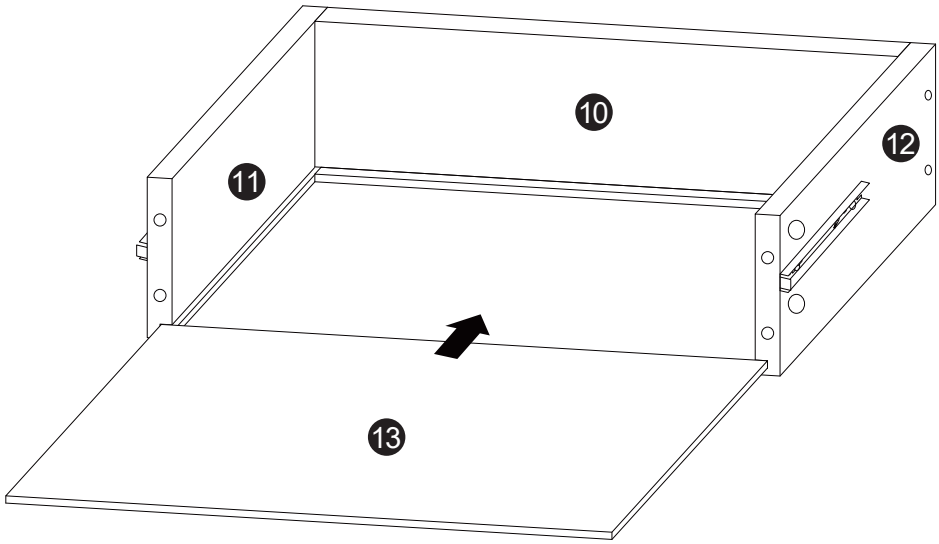


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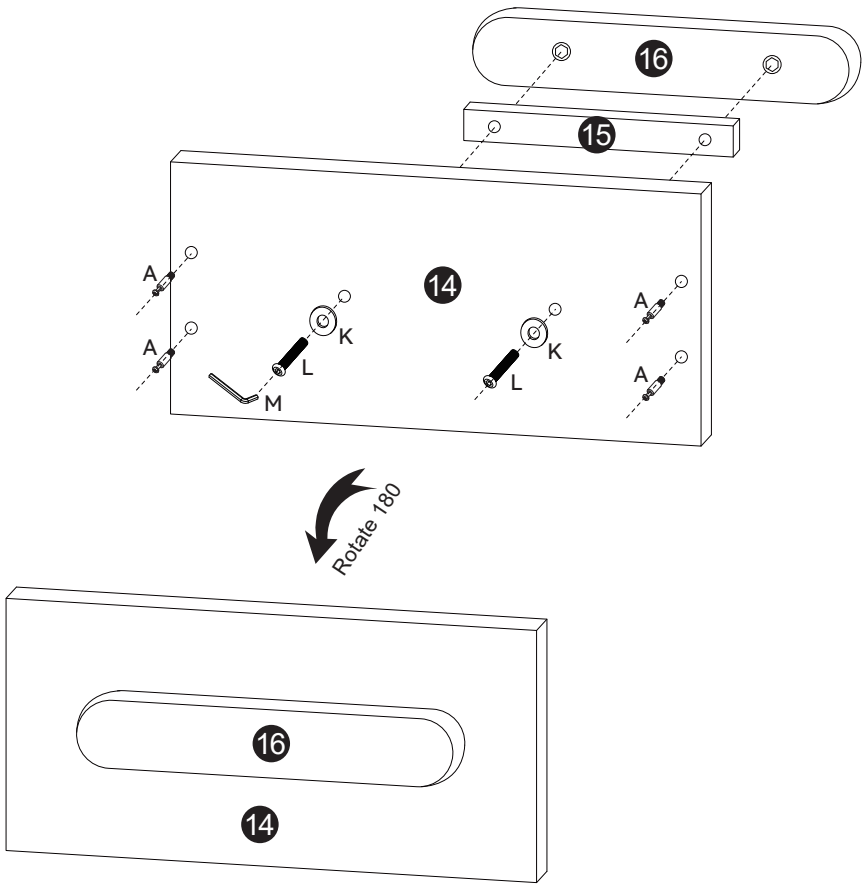
E	D
	
4 pcs	4 pcs

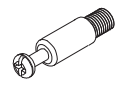
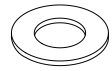


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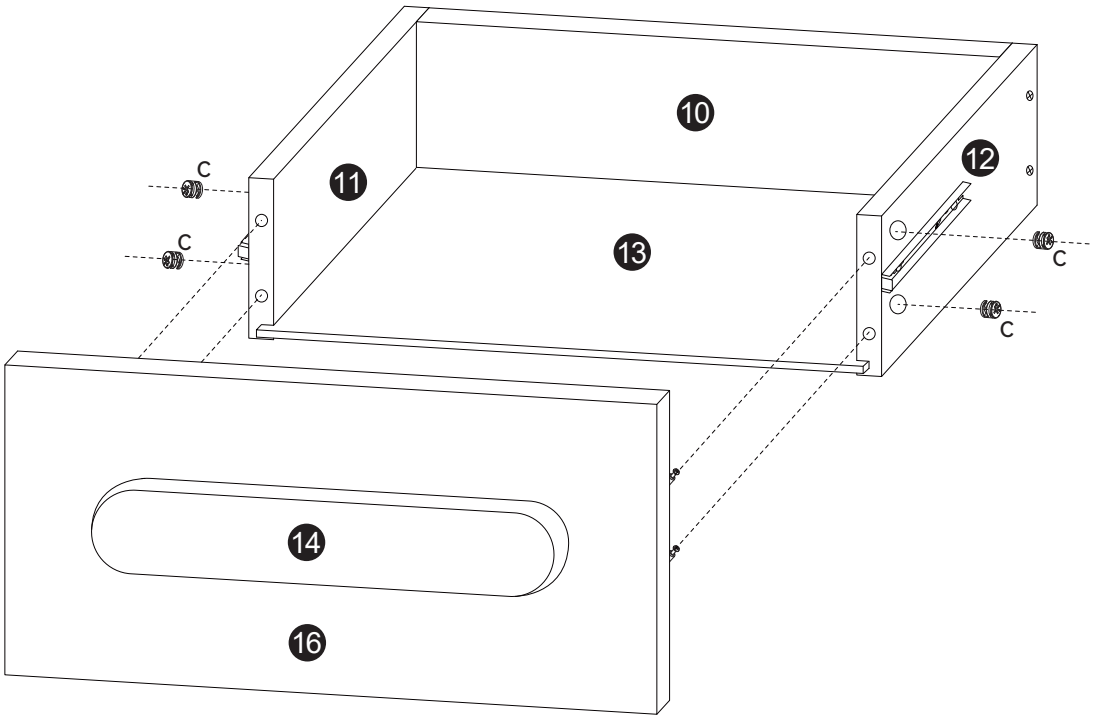
17



A

4 pcs
K

2 pcs
L

2 pcs

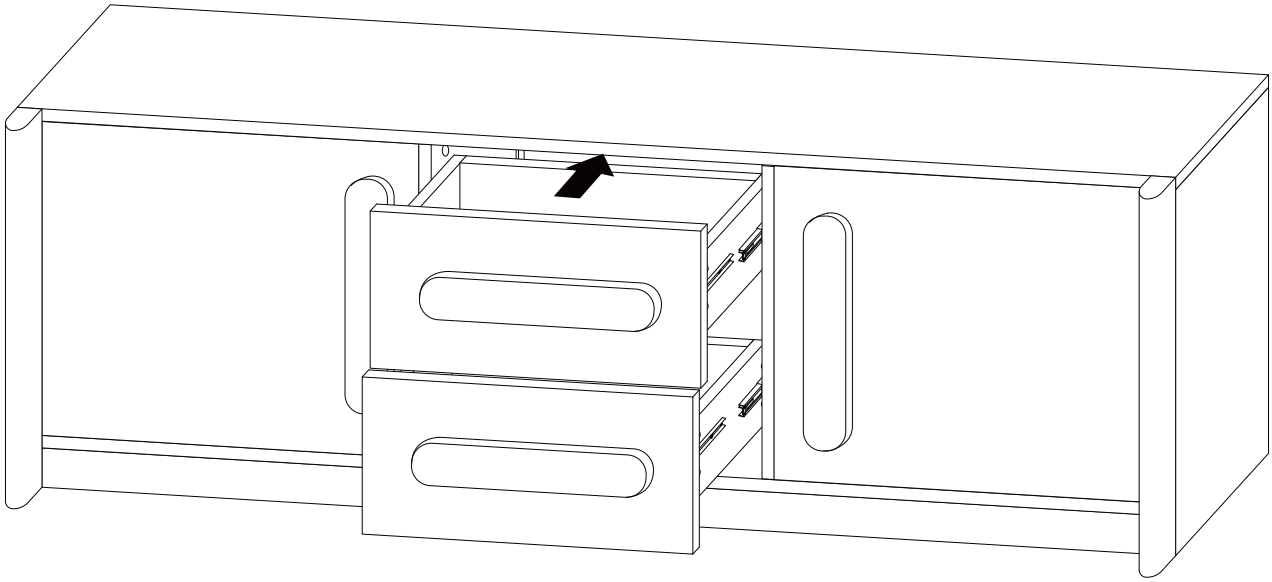
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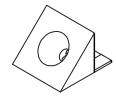
C

4 pcs

19



20

O	N
	
12 pcs	12 pcs

Thank you for your support!

